

# **Update of LAB, acrylic and PPO measurements at Bicocca**

**JUNO Italia meeting – Università di Roma Tre  
28-29<sup>th</sup> March 2023**

# LAB radiopurity measurements

# Radiopurity LAB measurements

In the last months we have worked on a **measurement procedures** suitable to achieve the required sensitivity

**Juno baseline request for LAB:**

$$^{238}\text{U}, ^{232}\text{Th}, ^{40}\text{K} < 1 \cdot 10^{-15} \text{g/g}$$

In the latest test (before July 2022) we have achieved sensitivity at ppq level for  $^{238}\text{U}$ ,  $^{232}\text{Th}$  and  $^{40}\text{K}$

*(JUNO-doc-8698-v1)*

After July 2022:

**Uranium and Thorium**



We studied the repeatability of the method

**Potassium**



We studied chemical/radiochemical efficiency process

# Main steps for $^{238}\text{U}$ and $^{232}\text{Th}$ measurements

Cleaning protocol  
(Pre-Irradiation)



Any manipulation or treatment of the sample could introduce contaminations before irradiation

Chemical/Radiochemical  
Treatments  
(Pre-Irradiation)



Allows to **remove interferences** and **concentrate** the sample

Sample irradiation



Allows to transform long life nuclide  $^{238}\text{U}/^{232}\text{Th}$  into the radioactive short life  $^{239}\text{Np}/^{233}\text{Pa}$  nuclide. Sensitivity <1ppt



Radiochemical  
Treatments  
(Post-Irradiation)



Remove **remaining** interferences

$\gamma$  measurements



We developed a new detector suitable to  **$\beta - \gamma$  coincidence** measurements on liquid irradiated samples

# Blank measurements

In **september 2022** we have performed a new measurement on a blank sample

The blank went through all processing steps **just without LAB**

Date	Blank	$^{238}\text{U}$ [g/g]	$^{232}\text{Th}$ [g/g]
March 2022 – T1	Mass sample 228g	$(7,9\pm 1,4)\cdot 10^{-15}$	$<4,4\cdot 10^{-14}$
<b>Sept 2022 – T2</b>	Mass sample 230g	<b><math>(9,5\pm 1,0)\cdot 10^{-15}</math></b>	<b><math>&lt;2,4\cdot 10^{-14}</math></b>

limits @ 90% C.L.

Results achieved in September 2022 confirm the **reliability** of the measurements

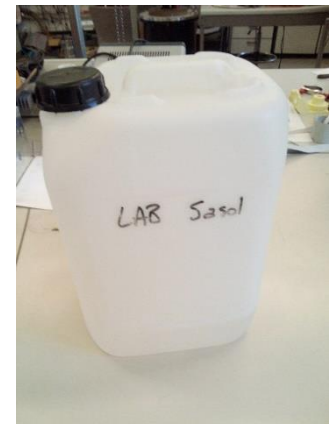
Rescaling results for a LAB mass of 1kg we could achieve a sensitivity:

**$2\cdot 10^{-15}\text{g/g}$  for  $^{238}\text{U}$  -  $5\cdot 10^{-15}\text{g/g}$  for  $^{232}\text{Th}$**

## Preliminary measurement:

In **october 2022** procedure has been tested on **SASOL LAB** sample

Sample	Mass[kg]	$^{238}\text{U}$ [g/g]	$^{232}\text{Th}$ [g/g]
SASOL LAB	1	$(4.9\pm 0.3)\cdot 10^{-14}$	$<4.6\cdot 10^{-15}$



# Radiopurity LAB – $^{40}\text{K}$ – July 2022

Sample and container cleaning  
preparation



LAB + STD reference has been  
irradiated

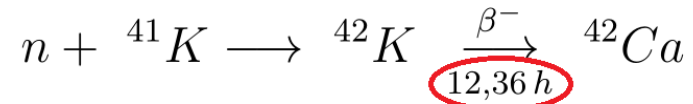


$\gamma$  measurements (HPGe)



Calculation of the quantity of  
precursor element

To study potassium contamination we irradiated a  
**Distilled LAB sample (mass: 19g)**



Isotopic abundance K:

$\text{K}^{39} \rightarrow \sim 93\%$

$\text{K}^{40} \rightarrow \sim 0,01\%$

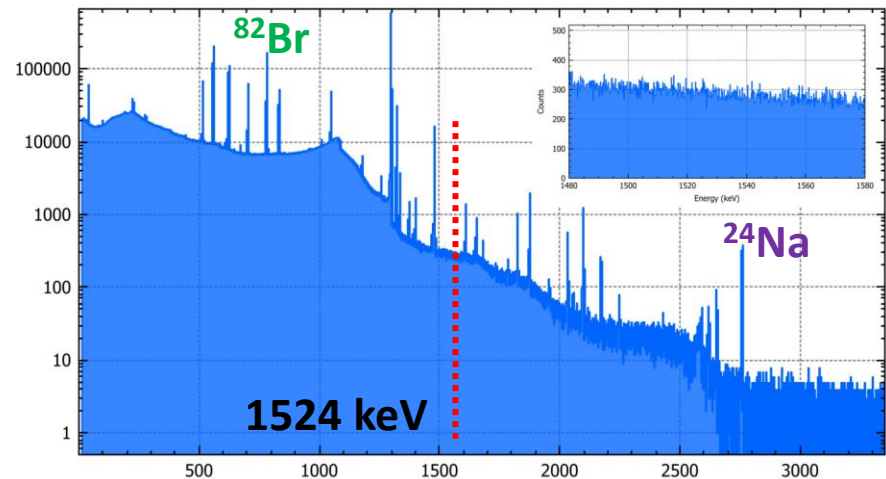
$\text{K}^{41} \rightarrow \sim 7\%$

$\gamma$ -ray(keV)	BR(%)
312.6	0.34
1524.6	17.64

$^{40}\text{K}$  [g/g]

**$< 8,3 \cdot 10^{-15}$**

limits @ 90% C.L.



# Potassium procedure

Sample and container cleaning  
**preparation**



LAB + STD reference has been  
irradiated



**Chemical/Radiochemical Treatments**



**$\gamma$  measurements (HPGe)**



Calculation of the quantity of  
precursor element

In order to **remove interferences** and **concentrate** the sample we have introduced two steps

***Liq-Liq Extraction***



***Gravimetric precipitation***

Allow to transfer the contamination of **K** from **LAB sample** into a liquid solution (**NaNO<sub>3</sub> + water**)

Precipitation reaction allow us to **separate** potassium and deposit it on a glass filter

**Well detector:  $\epsilon_{rel}$  60%**

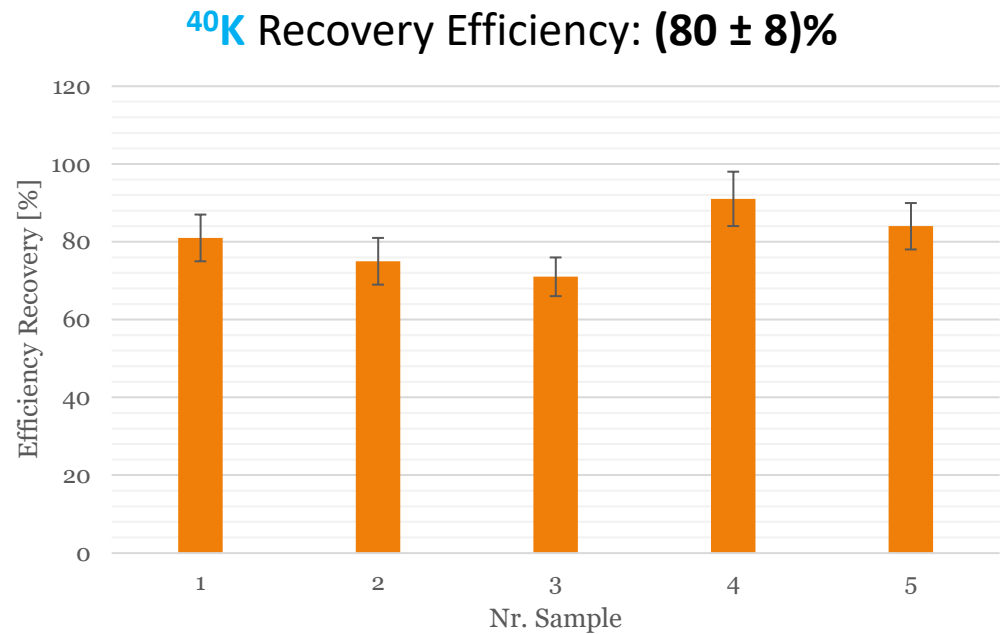


# Preliminary results

Nr.Sample	LAB - Mass[g]
1	28
2	29
3	27
4	24
5	25

$^{24}\text{Na} - \epsilon_{\text{Removal}} \sim 91\%$

$^{82}\text{Br} - \epsilon_{\text{Removal}} \sim 99\%$



We are going to test the procedure on  
**LAB samples**

It's crucial to **pay attention** at the **containers** in which LAB is stored

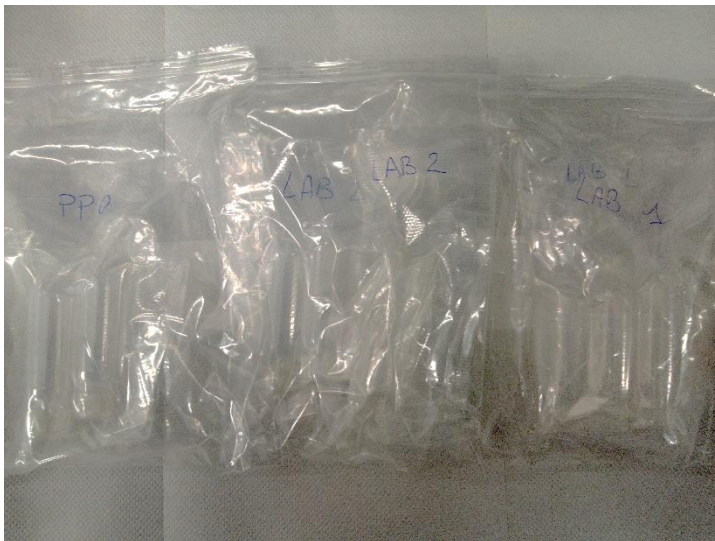
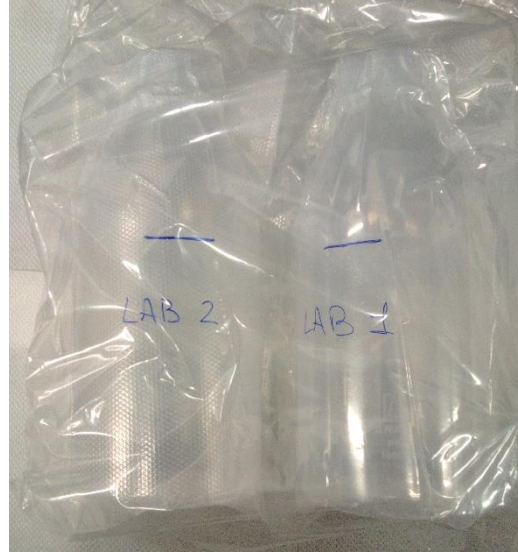


## Future plan:

We sent to China several containers in order to get LAB samples

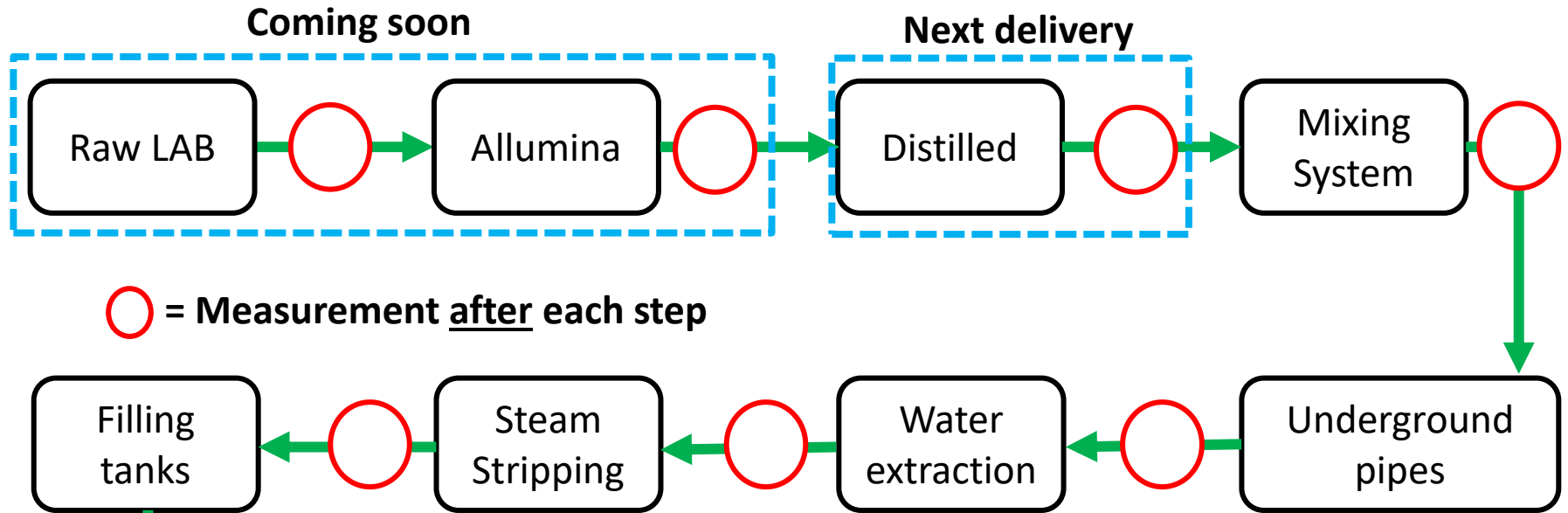


**Containers** have been **conditioned** with nitric acid and packed in **vacuum bags**

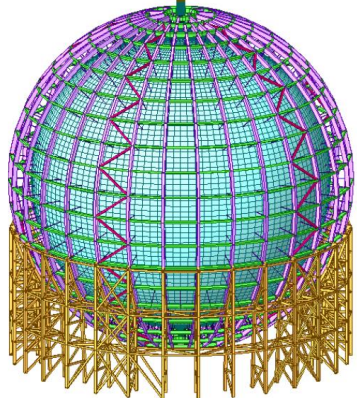


We hope that we will receive some samples in next weeks

# Preliminary LAB measurements plan:



We will perform an **irradiation of 4 samples** for each step  
Live time: ~ 1 month

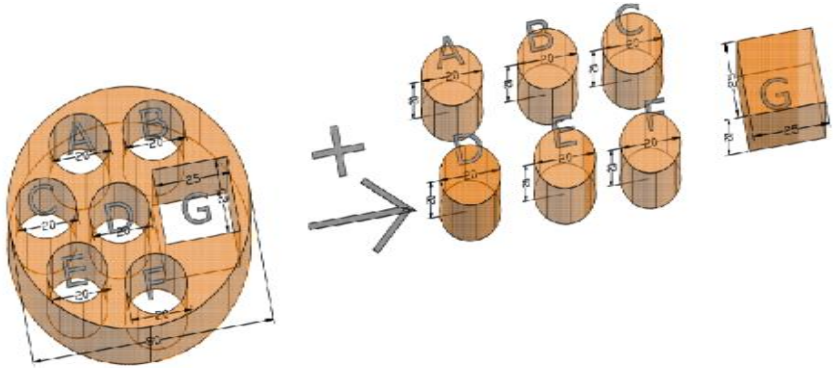
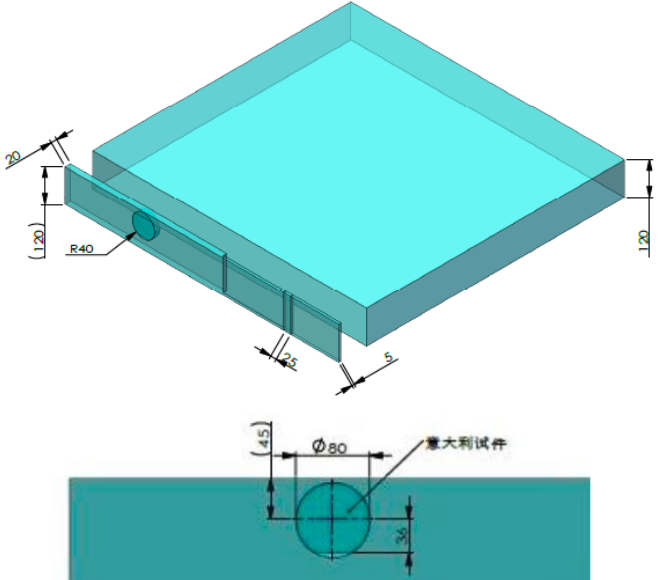


**Total Live Time: ~ 8 months**

It's crucial to define a measurements strategy

# **Acrylic mass production quality control by NAA**

# Acrylic: Radiopurity measurements



Laser cutting of acrylic samples



Small cylinders: mass ~7g



# Acrylic samples: delivery of July 2022

## Final surface cleaning procedure

Samples received: S0305, S0309, S0313, S0401, S0407, S0413

Measured: S0305 and S0401.



NAA on **October 26, 2022**

**3 cylinders** for each samples

Sample	Mass [g]	$^{40}\text{K}$ [ $10^{-12}$ g/g]	$^{238}\text{U}$ [ $10^{-12}$ g/g]	$^{232}\text{Th}$ [ $10^{-12}$ g/g]
S0305	20.9	0.35±0.02	<0.26	3.63±0.62
S0401	21.2	2.83±0.07	3.98±0.42	14.2±1.4

## Noble gases inside acrylic

Sample	Mass [g]	Argon [ $10^{-6}$ g/g]	Krypton [ $10^{-9}$ g/g]
S0305	20.9	1.74±0.39	1.93±0.44
S0401	21.2	1.76±0.40	1.66±0.38

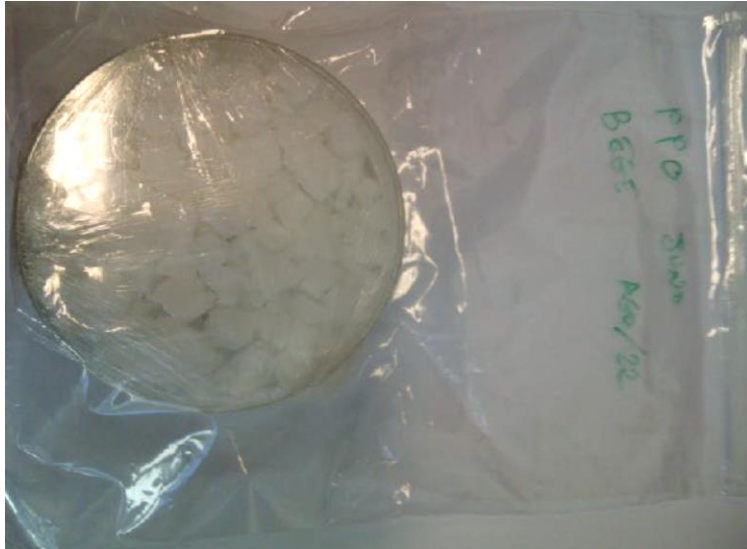
Gases are probably incorporated during panel production

**PPO:  
high purity final batch**



# HPGe measurement

Received on July 21, 2022



- Mass 0.083 kg
- Diameter 90 mm, height 20 mm
- **Measuring time: 932 h**

	Activity [Bq/kg]
$^{232}\text{Th}$	
$^{228}\text{Ac}$	<0,04
$^{208}\text{Tl}$	<0,03
$^{238}\text{U}$	
$^{226}\text{Ra}$	<0,18
$^{214}\text{Bi}$	<0,04
$^{235}\text{U}$	<0,01
$^{40}\text{K}$	<0,3
$^{60}\text{Co}$	<0,01
$^{137}\text{Cs}$	<0,01

CL 90%

# PPO HP: NAA measurements

## Irradiation of November 29, 2022

Sample	Mass [g]	$^{40}\text{K}$ [ $10^{-12}$ g/g]	$^{238}\text{U}$ [ $10^{-12}$ g/g]	$^{232}\text{Th}$ [ $10^{-12}$ g/g]
PPO HP	44.8	$0.33 \pm 0.01$	$< 0.5$	$2.9 \pm 0.4$

We detected also the presence of **Ar** and **Kr** gases in the PPO sample

Sample	Mass [g]	Argon [ $10^{-6}$ g/g]	Krypton [ $10^{-9}$ g/g]
PPO HP	44.8	$2.19 \pm 0.46$	$0.40 \pm 0.07$

After NAA irradiation



## Irradiation of February 16, 2023

Sample - from the same batch of previous measurement - **washed with MilliQ water** before irradiation to remove eventual dust (no washing was performed on the sample irradiated in November 2022)

Sample	Mass [g]	$^{40}\text{K}$ [ $10^{-12}$ g/g]	$^{238}\text{U}$ [ $10^{-12}$ g/g]	$^{232}\text{Th}$ [ $10^{-12}$ g/g]
PPO HP	30.1	$0.24 \pm 0.01$	$< 0.5$	$< 0.7$



Next measurements: 1 bis-MSB + 2 PPO samples from China