



## **MACHINA, THE MOVABLE ACCELERATOR FOR CULTURAL HERITAGE IN-SITU NON-DESTRUCTIVE ANALYSIS**

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## MACHINA

### a joint INFN – CERN project

The idea: a **movable IBA system** for *in-situ* measurements, to be used at the **Opificio delle Pietre Dure** in Florence (a world leader for art conservation)

A realistic compromise between a “perfect” and a “transportable” tool for compositional diagnostics, to try and solve the problems of conservation

**the challenge: maintain performances comparable to those of *standard* accelerators for the routine diagnostic measurements in the cultural heritage field with the following additional *heavy* constraints:**

- **Low power consumption**
- **Low weight**
- **Compact (small form factor)**
- **Low radiation emission**
- **Low cost**
- **Transportable**

# in-situ measurements has become increasingly widespread and common, with more and more fields of applications



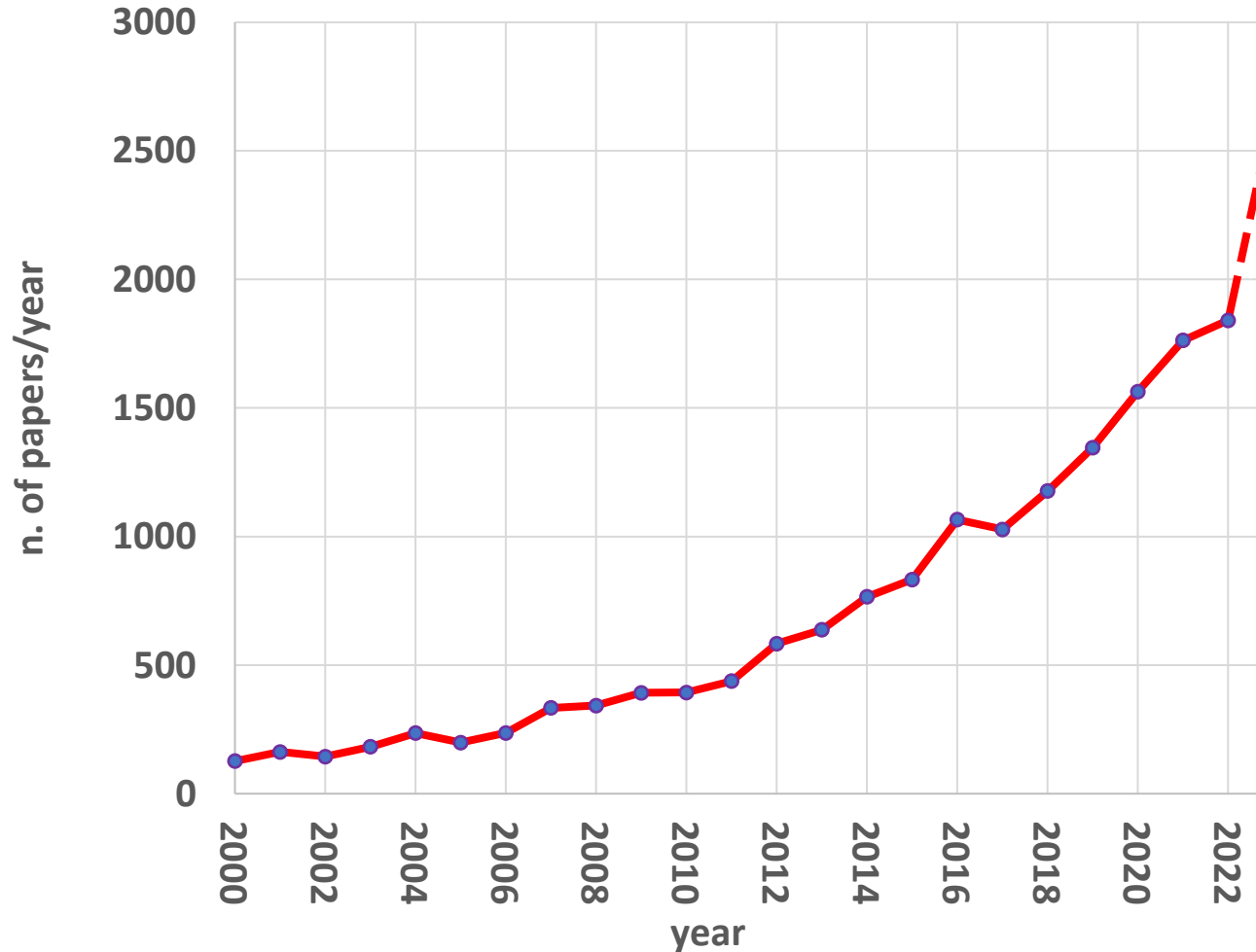
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18,300 results

N. of papers/year containing XRF and in-situ



- 2024 (7)
- 2023 (1,108)
- 2022 (1,841)
- 2021 (1,763)
- 2020 (1,564)
- 2019 (1,346)
- 2018 (1,177)
- 2017 (1,028)
- 2016 (1,066)
- 2015 (833)
- 2014 (766)
- 2013 (638)
- 2012 (584)
- 2011 (438)
- 2010 (394)
- 2009 (393)
- 2008 (343)
- 2007 (334)
- 2006 (237)
- 2005 (199)
- 2004 (236)
- 2003 (183)
- 2002 (145)
- 2001 (163)
- 2000 (127)










The development of **smaller transportable accelerators** would open new fields, in particular in those applications, as cultural heritage, where the vast majority of the world cultural heritage is immovable. The impact of laboratory based analytical techniques could diminish in the future with the advent of more and more performing ED-XRF systems for elemental analysis of cultural heritage objects

## Genesis of MACHINA and Timeline

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- **May 2016 TT in Sassari: first contact (CERN-INFN)**
- **Aug 2016 Meeting in Florence and visit at OPD**
- **Feb 2017 1<sup>st</sup> technical meeting@CERN: RFQ-PIXE proposal submission**
- **Jun 2017 MACHINA proposal submission. RFQ-PIXE project approved**
- **Nov 2017 MACHINA project officially approved and funded (Fondo Integrativo Speciale per la Ricerca, FISR) 1.77 €**
- **Dec 2017 2<sup>nd</sup> technical meeting@LABEC**
- **Jan 2018 Technical kickoff. Data exchange, drawing production**
- **Feb 2018 Ignition! We start to spend money**
- **2018-19 INFN: source, LEPT, HEBT, control system HD&SW  
CERN: accelerating cavities (RFQ) and RFQ PA**
- **Aug 2020 CERN and INFN subsystems merged in one single system**
- **Sept 2021 RF-PA installed. Start conditioning**
- **May 2022 the first 2 MeV proton beam extracted in air**
- **→ now Multidetector Imaging and... waiting for the go!**

# MACHINA, the Movable Accelerator for Cultural Heritage In-situ Non-destructive Analysis: project overview

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## The CERN PIXE-RFQ, a transportable proton accelerator for the machina project

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## Main features of MACHINA

### *Source, LEBT and HEBT:*

1.5 m x 1 m, 1 kW, 400 kg

### *2 HF-RFQ cavities:*

1 m x 0.4 m, 100 kg mass

### *Accelerator system:*

500 kg, 2.5 m x 1 m, <1 kW

### *Ancillaries:*

RFQ Power supplies:

*Now: 860 kg, 2.5 m x 1 m, 14 kW,*

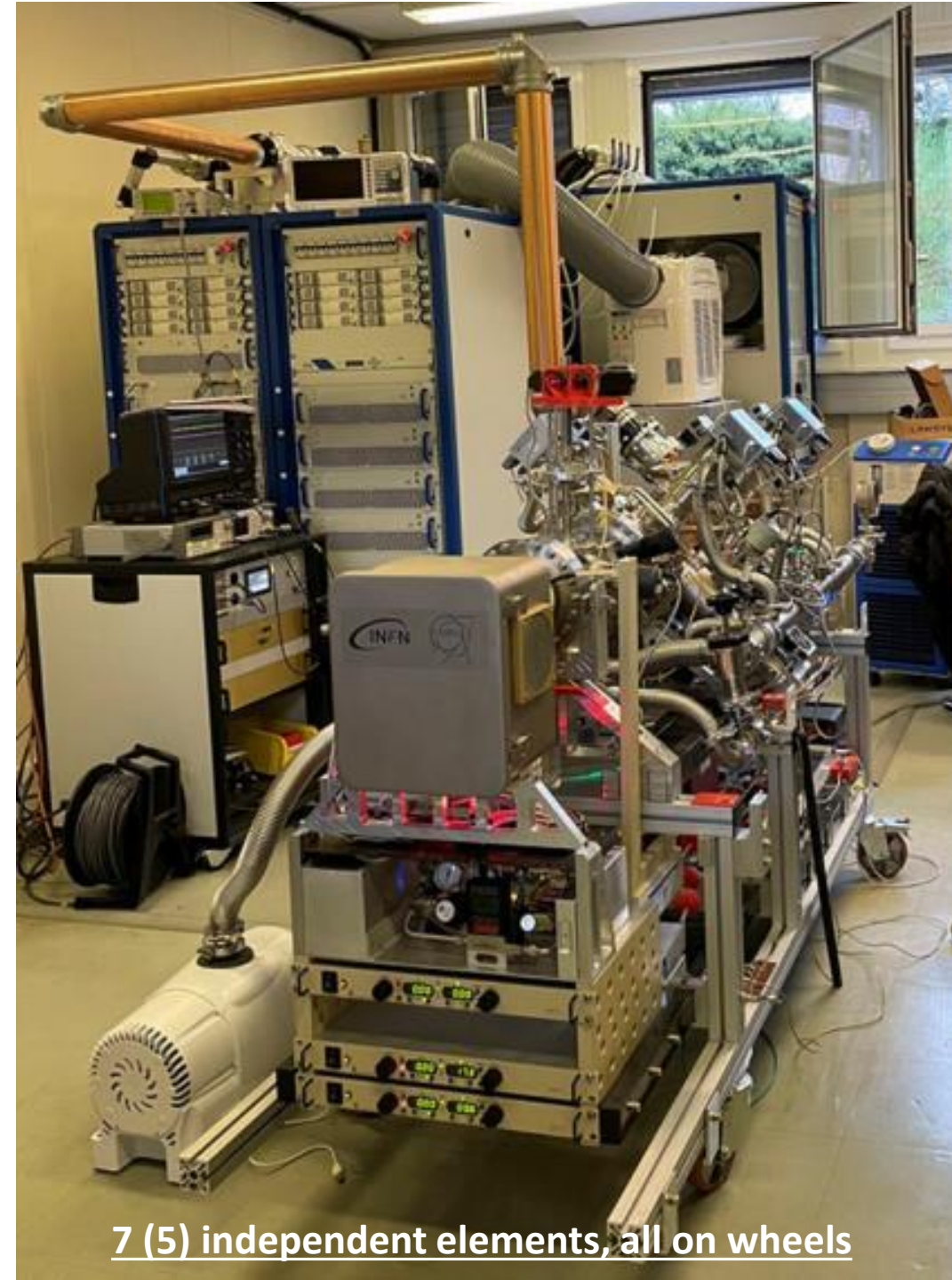
*Next gen: 500 kg, 0.6 m x 0.6 m, 7-8 kW*

**As a whole, now:**

**Mass ~1300 kg,**

**Power ~15 kW,**

**Footprint < 10 m<sup>2</sup>**

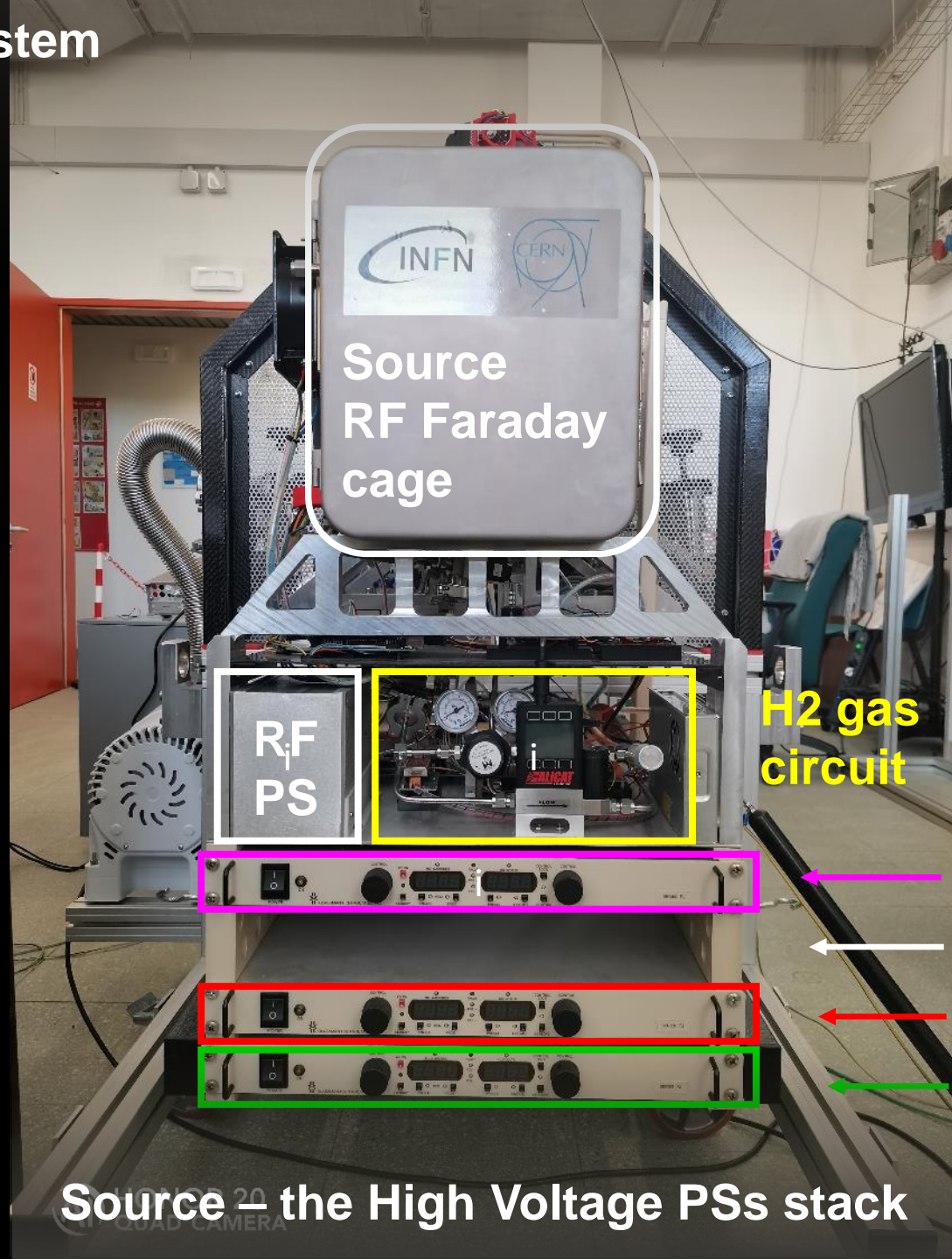


7 (5) independent elements, all on wheels

# Source – the whole system



Source – the High Voltage security cage



INFN CERN  
Source  
RF Faraday  
cage

RF  
PS

H<sub>2</sub> gas  
circuit

H<sub>2</sub> gas  
circuit

Probe PS

Probe PS

Peek Plates

Peek Plates

Extraction PS

Extraction PS

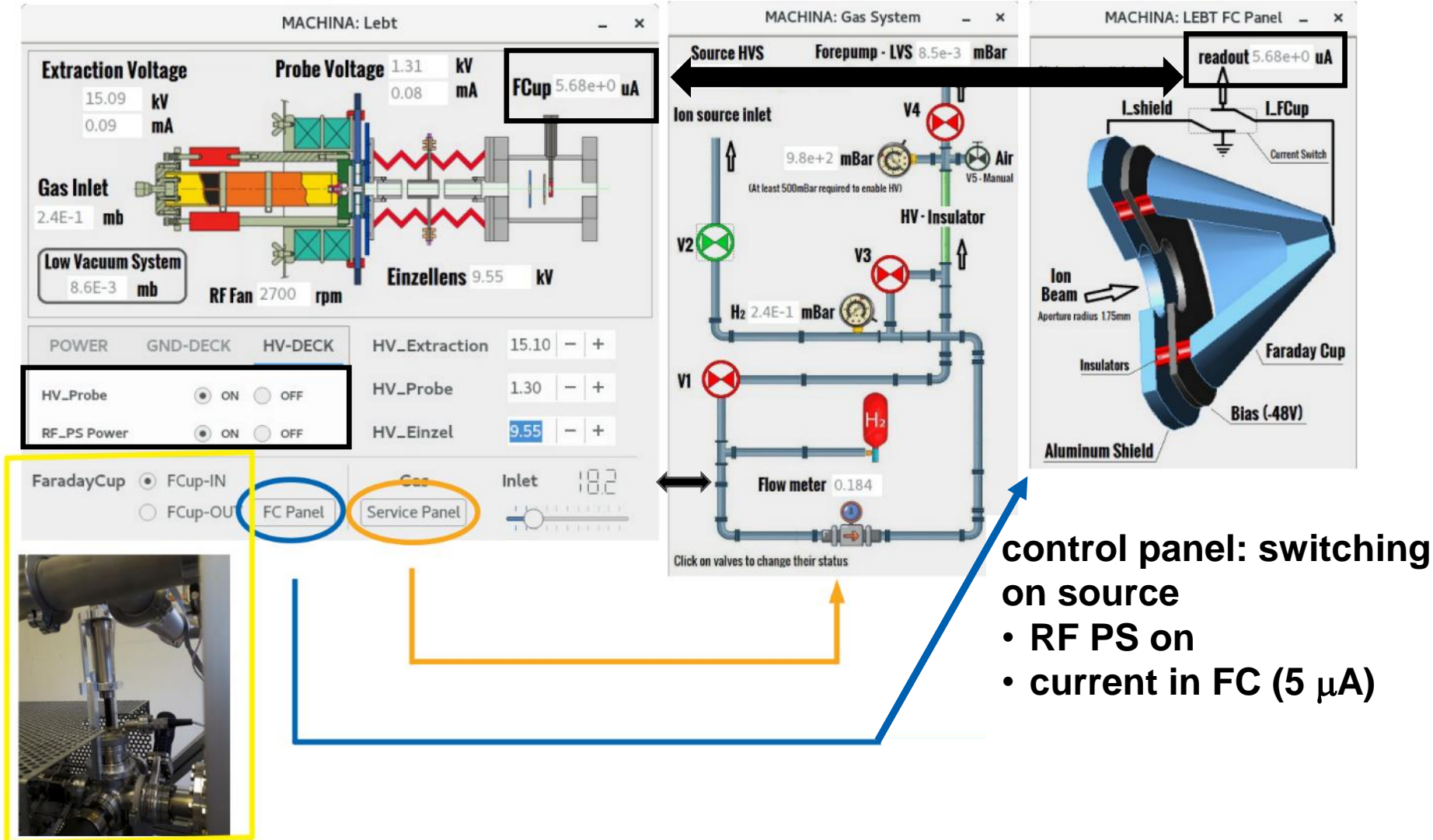
Einzel lens PS

Einzel lens PS

Source – the High Voltage PSs stack



# LEBT



The screenshot displays three main windows from the MACHINA control system:

- MACHINA: Lebt**: Shows extraction voltage (15.09 kV), probe voltage (1.31 kV), gas inlet (2.4E-1 mb), and a readout for the Faraday Cup (FCup) at 5.68e+0 uA. It also includes control buttons for HV\_Probe and RF\_PS Power.
- MACHINA: Gas System**: A schematic of the gas system with various valves (V1-V5), pressure gauges (9.8e+2 mBar, 2.4E-1 mBar), and a flow meter (0.184). It includes a note: "(At least 500mBar required to enable HV)".
- MACHINA: LEBT FC Panel**: A 3D model of the Faraday Cup assembly, showing components like the Ion Beam, Aluminum Shield, Insulators, and Bias (-48V). A readout shows 5.68e+0 uA.

Annotations on the interface include:

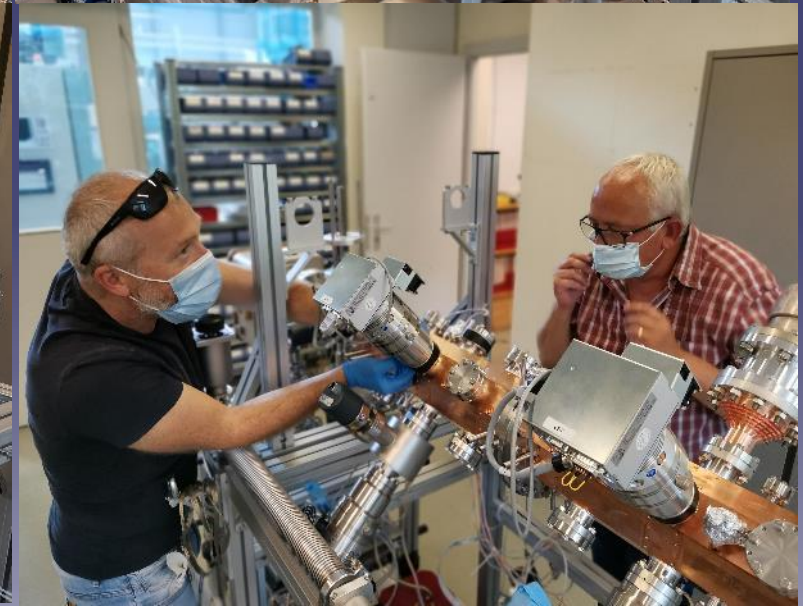
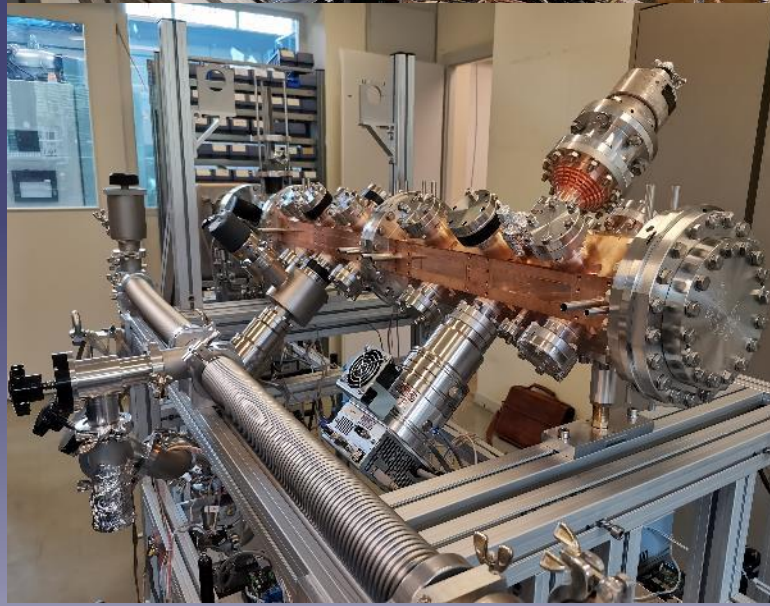
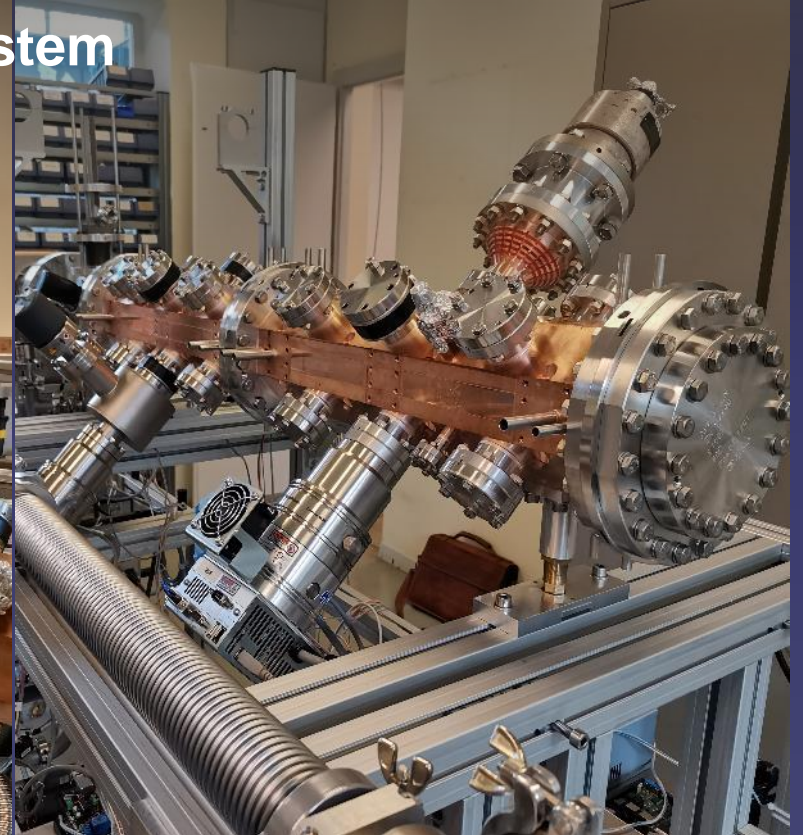
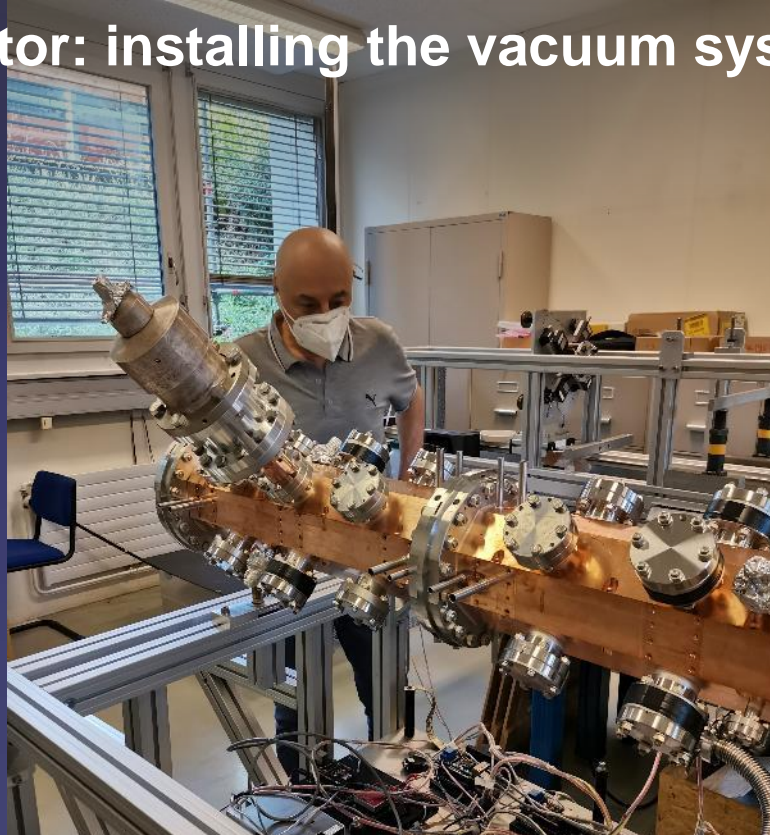
- A black box around the FCup readout (5.68e+0 uA).
- A blue circle around the "FC Panel" button.
- An orange circle around the "Service Panel" button.
- A yellow box around a photograph of the physical hardware.
- Arrows pointing from the "FC Panel" button to the physical hardware and from the "Service Panel" button to the gas system diagram.

**control panel: switching on source**

- RF PS on
- current in FC (5  $\mu$ A)

LEBT: source gas and current measurement with the source switched on

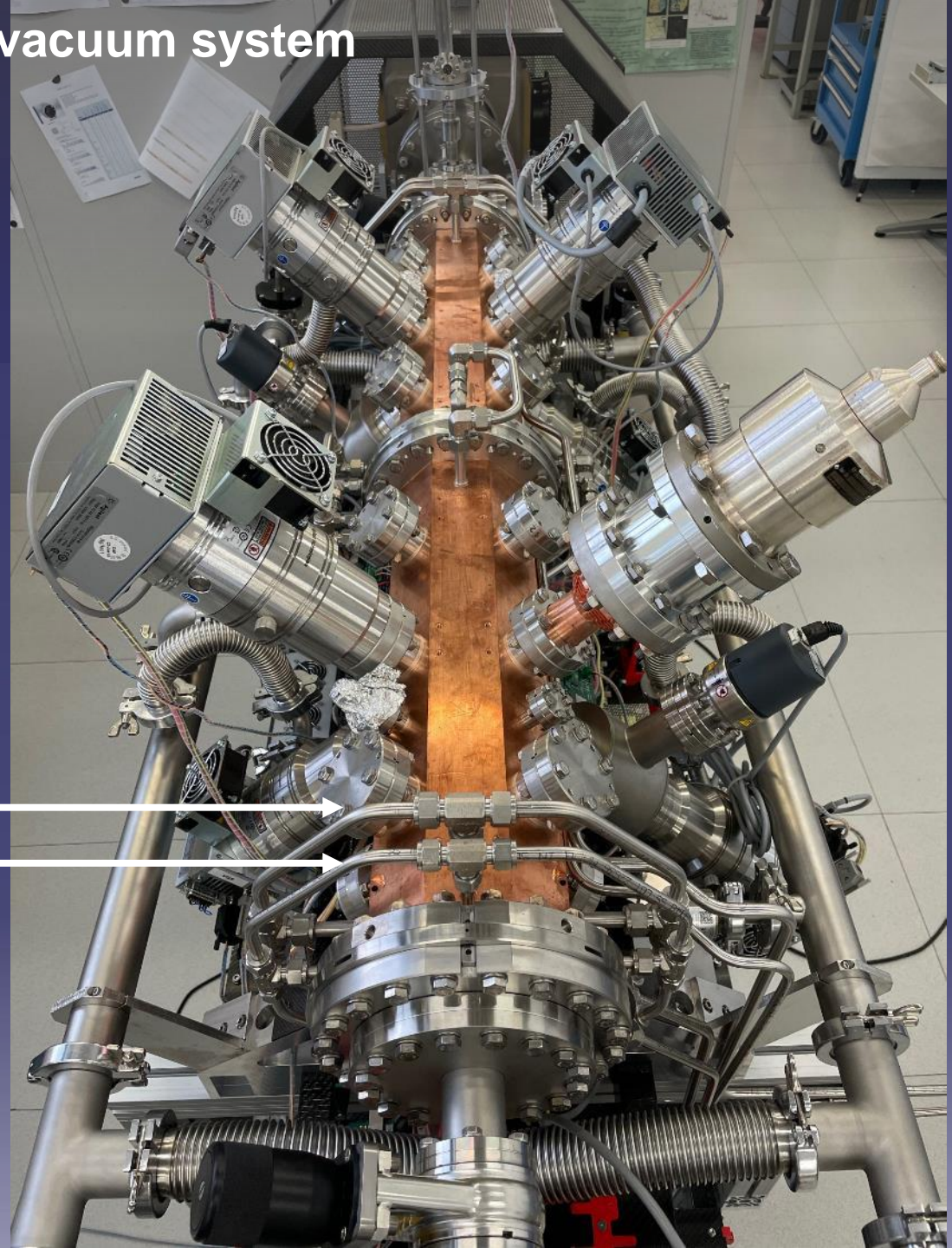
# Accelerator: installing the vacuum system



# Accelerator: installing the vacuum system

The vacuum system installed  
High vacuum  
Low vacuum  
Pressure gauges  
Control system

the water ducts  
for the RFQ cooling



# Accelerator: the whole system

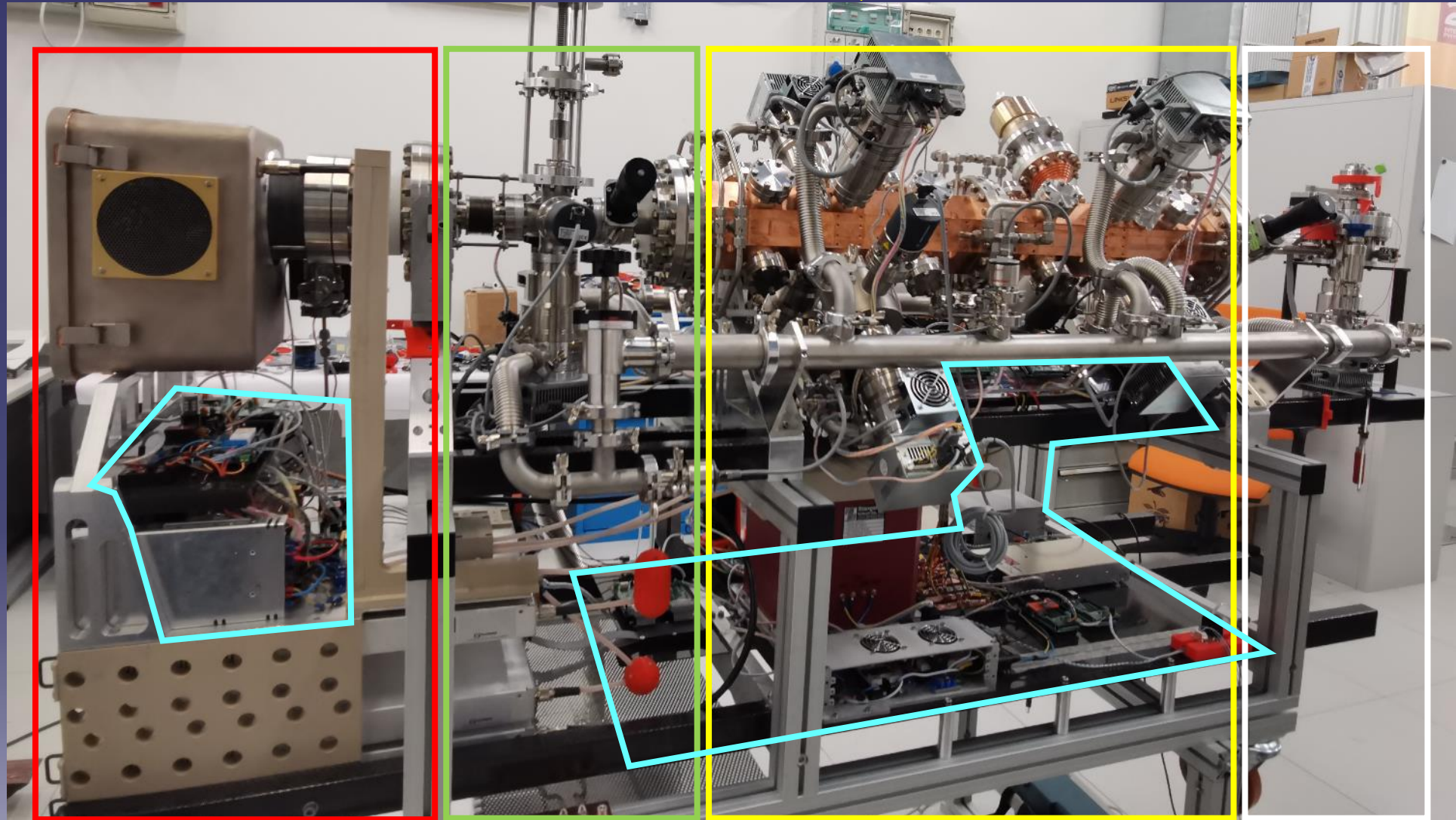
## CONTROL ELECTRONICS

SOURCE

LEBT

RFQ ACCELERATOR

HEBT

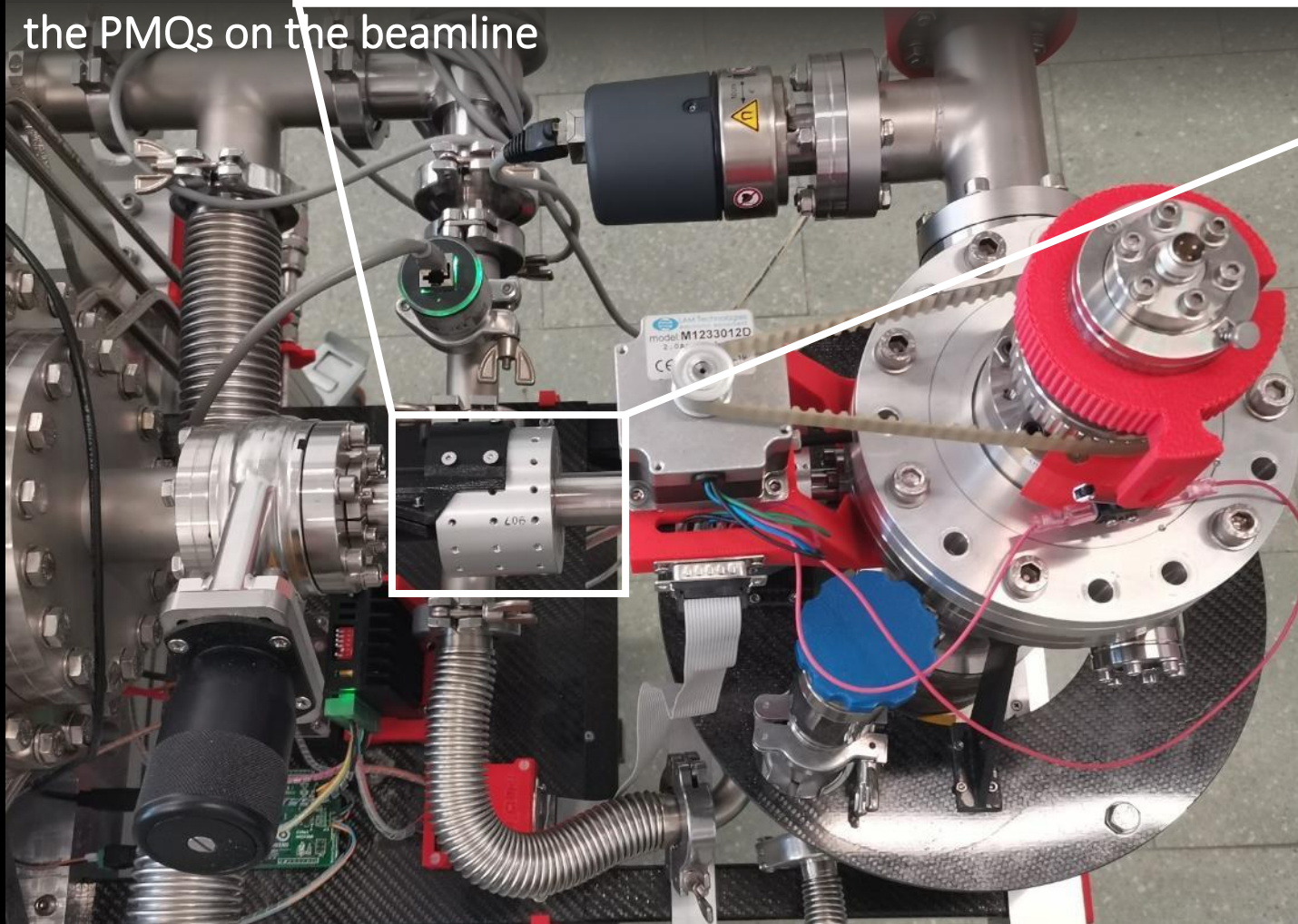


**RFQ power amplifiers  
and their chiller**

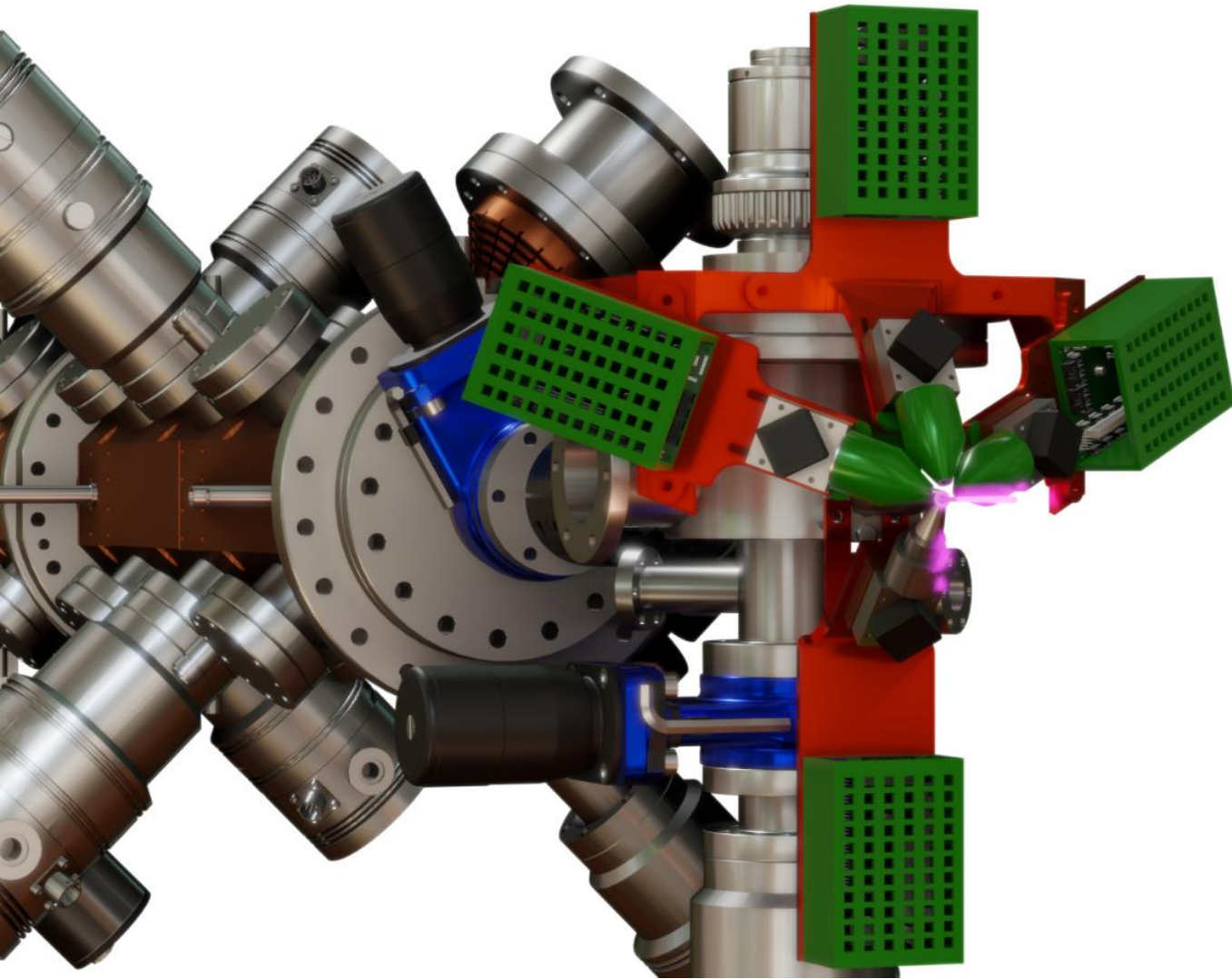




the PMQs on the beamline



500 nm Si<sub>3</sub>N<sub>4</sub> window on the exit nozzle



## Detection set-up

- 2 x 50 mm<sup>2</sup> SDD for PIXE
- 1 x CdTe 25 mm<sup>2</sup> area, 1 mm thick, or high energy PIXE - low energy PIGE)
- 1 x 50 mm<sup>2</sup> SDD x current (below the beam, upside looking)



The whole system proved its transportability. The accelerator system has been moved back and forth from the INFN-LABEC in Florence and CERN in Geneva many times, once including also the PSs

## Transport needs:

- 2 small trucks/van (1 for the accelerator and 1 for the PSs), easier than using 1 big lorry
- half a day for packing

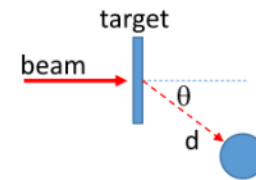
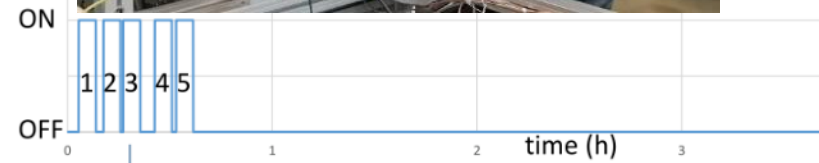
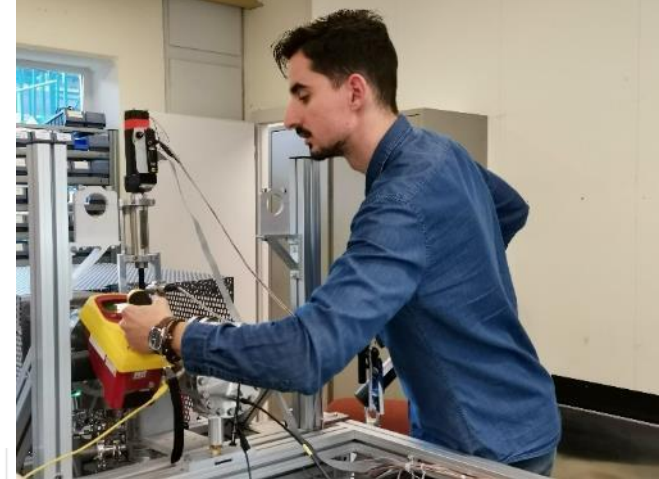




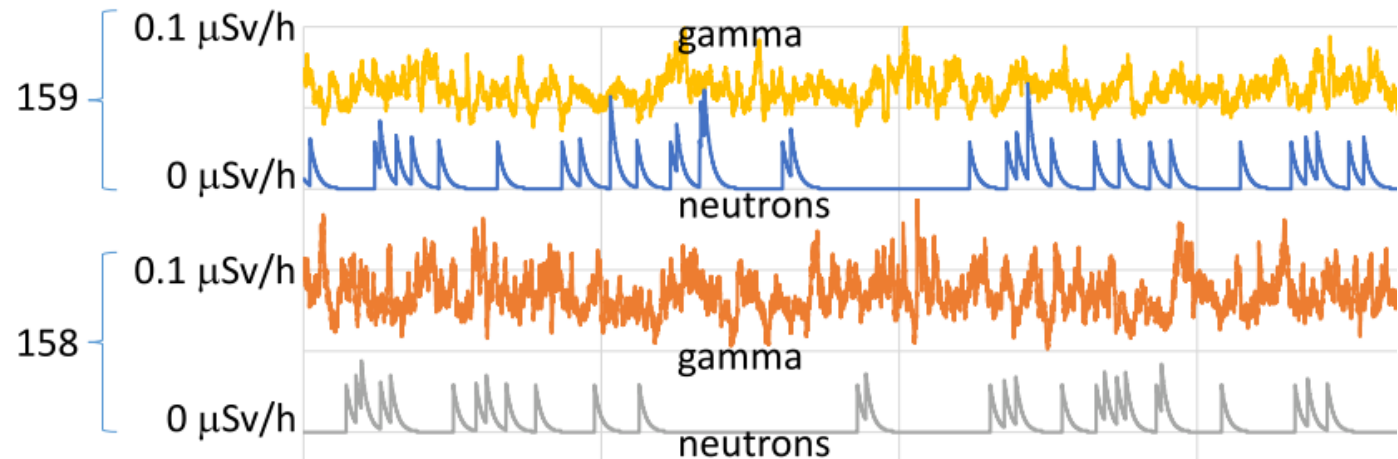


MACHINA is intrinsically safe as radiation protection is concerned

- Source+LEBT: X-rays ( $E < 20 \text{ keV}$ ) absorbed in the walls
- Accelerator: lost particle energy  $< 200 \text{ keV}$ .
- Beam energy  $< 2 \text{ MeV}$  neutrons negligible, even on copper ( $E_{\text{th}} (^{65}\text{Cu}(p,n)^{65}\text{Zn}) = 2.17 \text{ MeV}$ )
- HEBT and extracted beam:  
2 MeV, @ 100-300 pA on PLA, Al, Fe, Cu:  
no difference in the e.m. and neutrons dose rates from background  
(50-100 nSv/h for e.m. radiation and  $< 100 \text{ nSv/h}$  for neutrons)
- but still waiting for the go!



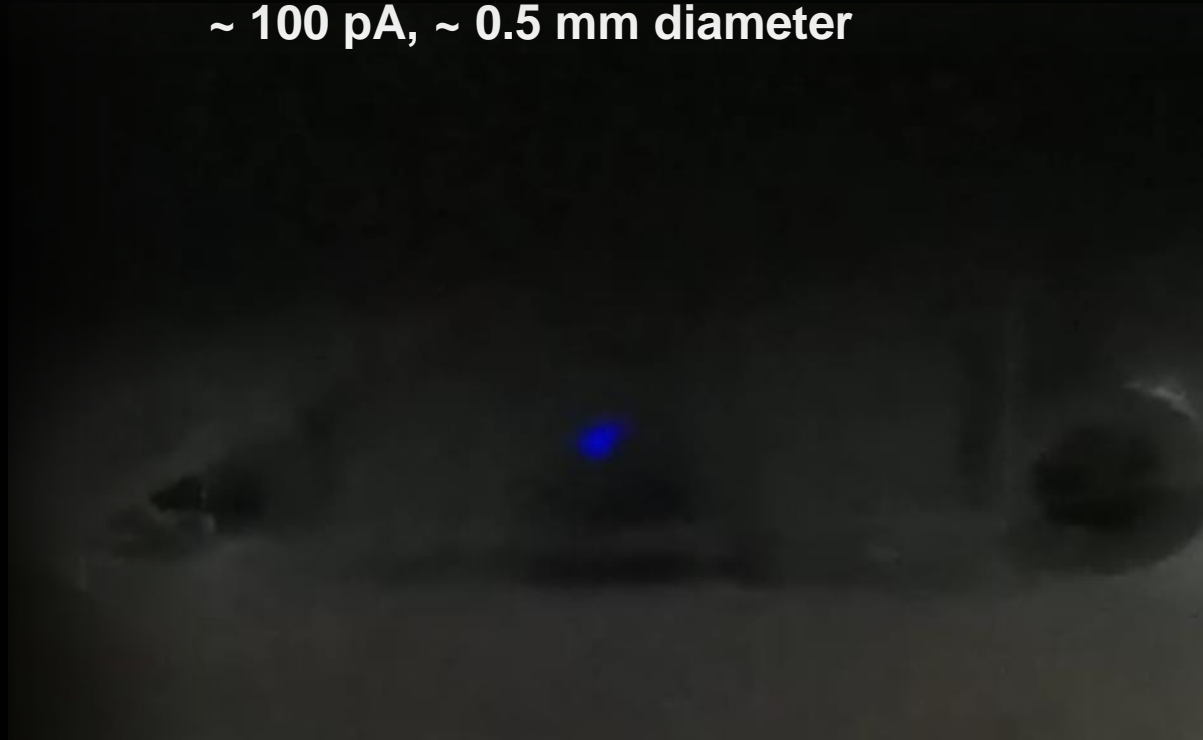
RUN	Target	Angle	current
1	Fe	50°	0.17 nA
2	Cu	50°	0.17 nA
3	Air	50°	0.19 nA
4	Fe	0°	0.23 nA
5	Air	0°	0.34 nA

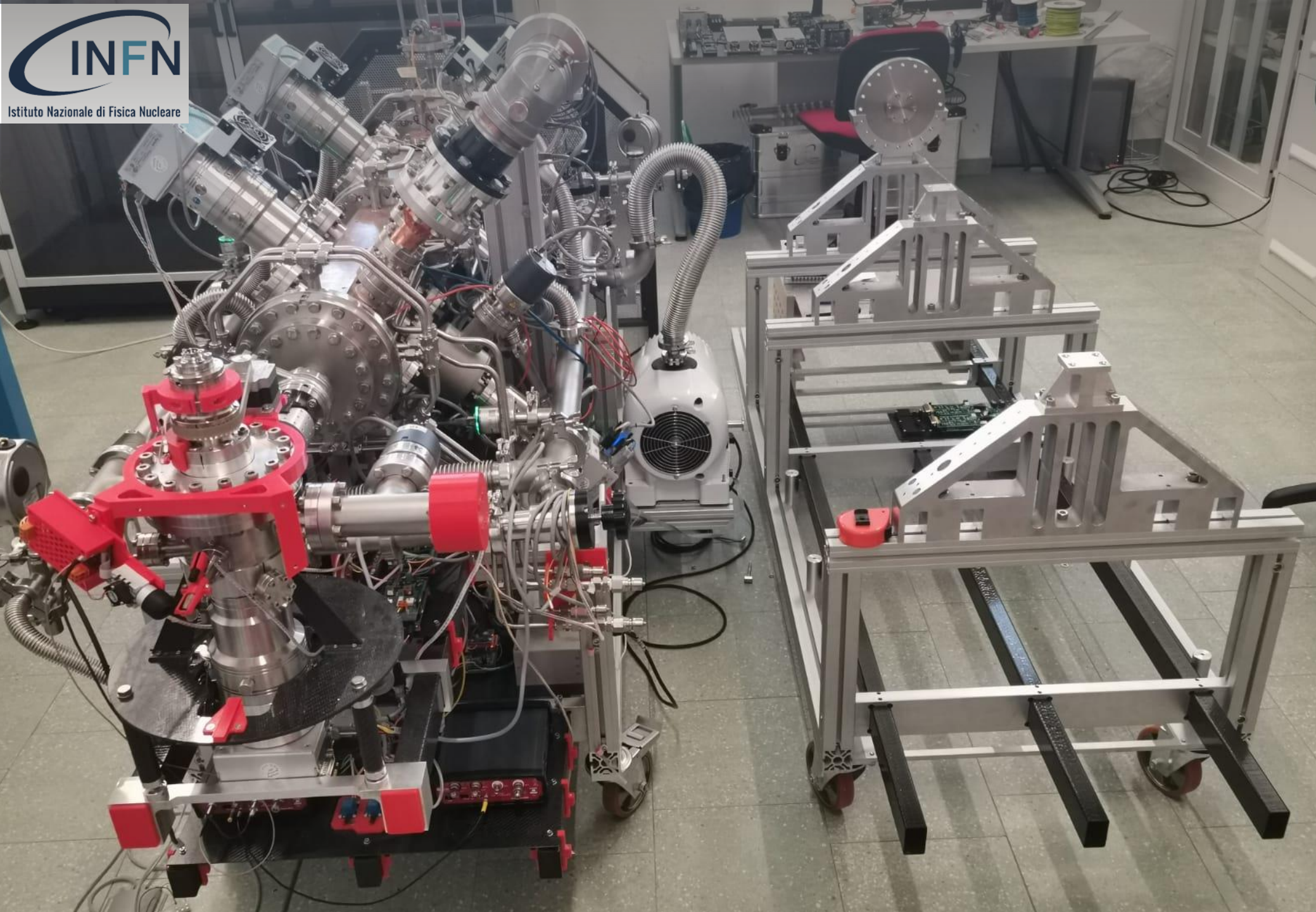


## First extracted beam



First extracted beam and focussing  
~ 100 pA, ~ 0.5 mm diameter





***MACHINA2  
is coming!***

**GSSI will  
invest about  
2 M€ for  
MACHINA2**



***new  
students!***

*many  
thanks  
for your  
attention!*

