



ITALIAN NATIONAL AGENCY FOR NEW TECHNOLOGIES,  
ENERGY AND SUSTAINABLE ECONOMIC DEVELOPMENT



# The Frascati Neutron Generator (FNG): capabilities and applications for radiation testing on electronic devices

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**Andrea Colangeli – ENEA Nuclear Department, Fusion Energy Division**



# Contributors list

Fabrizio Andreoli<sup>1</sup>, Paola Batistoni<sup>1</sup>, Alessandro Calamida<sup>1</sup>, Marta Damiano<sup>1,2</sup>, Davide Flammini<sup>1</sup>, Nicola Fonnesu<sup>1</sup>, Stefano Loreti<sup>1</sup>, Michele Lungaroni<sup>1</sup>, Simone Noce<sup>1</sup>, Fabio Moro<sup>1</sup>, Guglielmo Pagano<sup>1</sup>, Antonino Pietropaolo<sup>1</sup>, Alberto Previti<sup>1</sup>, Rosaria Villari<sup>1</sup>

<sup>1</sup>*ENEA, NUC Department, Via E. Fermi 45, 00044 Frascati, Rome, Italy*

<sup>2</sup>*Department of Industrial Engineering, University of Rome "Tor Vergata", Via del Politecnico 1, 00133, Rome, Italy*



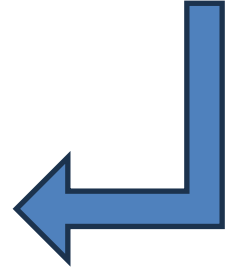
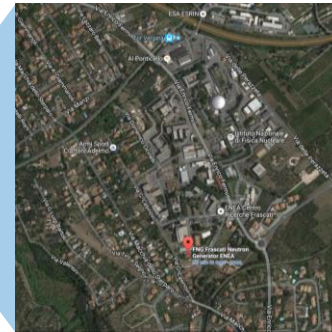
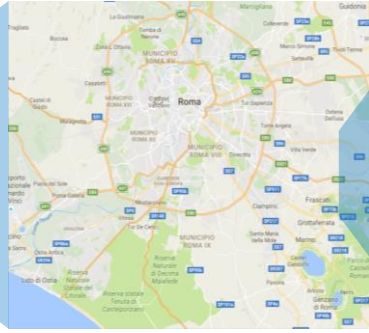
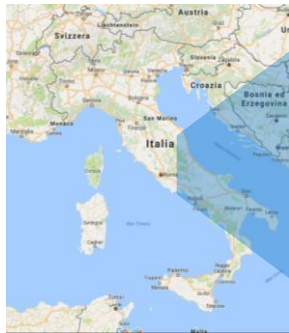
# Summary

- The Frascati Neutron Generator
- Activities at the Frascati Neutron Generator
- Radiation Effects on electronics
- RADNEXT project
- ASIF program
- GENeUSIS project
- Conclusions

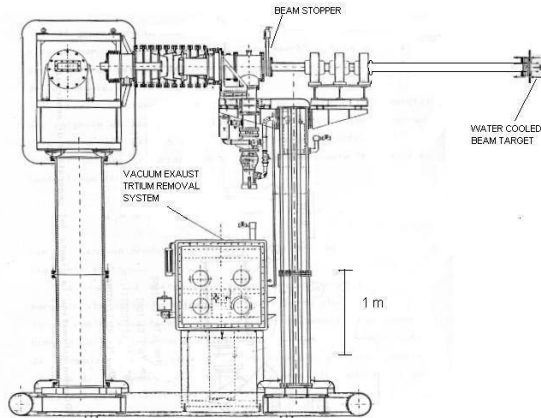
# The Frascati Neutron Generator



- The Frascati Neutron Generator (FNG) is a medium intensity neutron source designed to **perform neutronics experiment in support of the EU Fusion community**
- It **started its operations in 1992** and has been continuously improved and upgraded in time
- **Numerous experiments** have been performed during the last 30 years: neutronics benchmark experiments, nuclear data validation, irradiation of electronic devices, materials activation experiments
- FNG is located in Frascati (Rome) within the **ENEA Frascati research centre**



# The Frascati neutron generator: main characteristics



	D- T Mode	D – D Mode
Max neutron yield	$1 \times 10^{11}$ n/s	$1 \times 10^9$ n/s
Max neutron flux $\rightarrow$ volume	$5 \times 10^9$ n/cm <sup>2</sup> /s – 1 cm <sup>3</sup>	$5 \times 10^7$ n/cm <sup>2</sup> /s – 1 cm <sup>3</sup>
Max irradiation volume $\rightarrow$ flux	$\sim 1$ cm <sup>3</sup>	$\sim 1$ cm <sup>3</sup>
Max irradiation time - targets	50 hours (1 target)	Continuous
Average utilization (year)	> 150 hours/years	
Free time available for irradiation	200 hours/years	
Maximum achievable fluence	$5 \times 10^{15}$ on a 1 cm <sup>3</sup> sample	$5 \times 10^{13}$ on a 1 cm <sup>3</sup> sample

- FNG is a **linear electrostatic accelerator with 270 keV and up to 1 mA D+ ions** are accelerated to hit:
  - **tritiated target**, producing **14 MeV neutrons** via the nuclear fusion reaction  $D(T,n)\alpha$
  - **deuterated target**, producing **2.45 MeV neutrons**, via the nuclear fusion reactions  $D(D,n) {}^3\text{He}$  (D self-implantation)
- The **maximum available neutron flux** on small samples placed close to the target is  **$5 \times 10^9$  n/(cm<sup>2</sup>s)** (D-T),  **$5 \times 10^7$  n/(cm<sup>2</sup>s)** (D-D)
- The **spatial distribution** of neutrons emitted by the target is **almost isotropic**

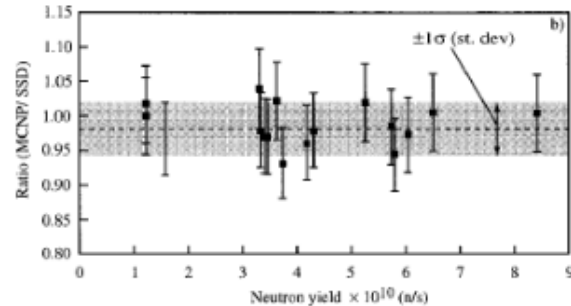
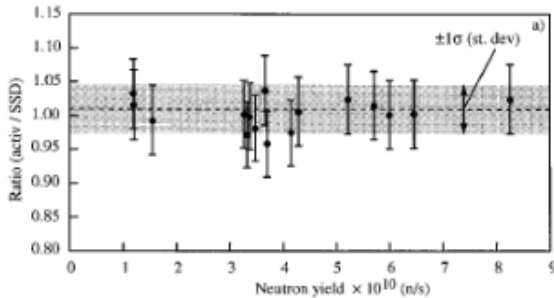
# The Frascati Neutron Generator: bunker hall



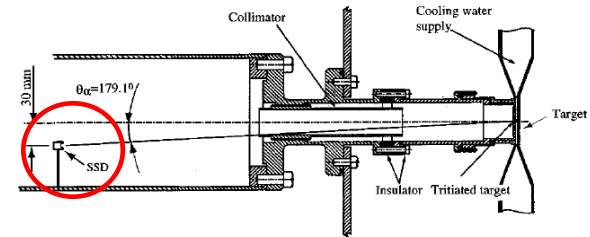
- FNG is housed in a **large shielded hall** (11.5 x 12 m<sup>2</sup> wide and 9 m high)
- The target is **more than 4 m far from walls**, floor and ceiling.
- The large hall **reduces to a very low level the background of moderated/thermalized neutrons** due to the reflection from the walls
- **Target holder is designed to reduce spectrum contamination** due to neutron scattering

# 14 MeV Neutron flux measurement at FNG

- Precise, real-time flux measurement is mandatory to perform cross section measurements (physical and SEEs), detector characterization and Monte Carlo benchmark experiments
- **On-line monitoring** exploits **associated  $\alpha$ -particle** detection by a Silicon Surface barrier Detector (SSD) placed in the vacuum pipe

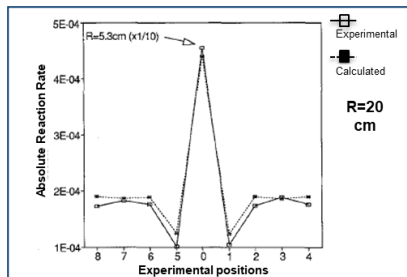
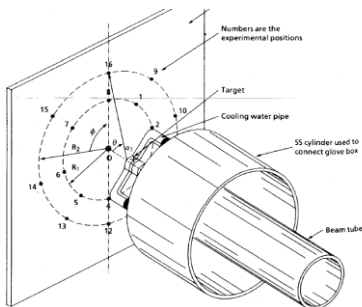
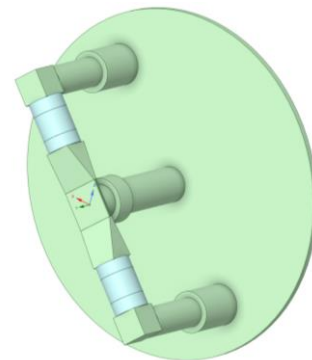


ISO 9001 certified  
calibration

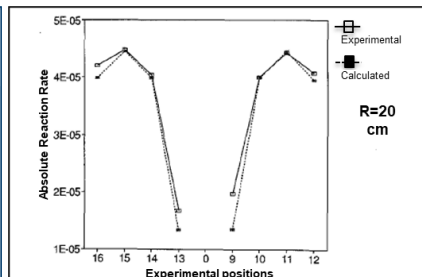


# MCNP Model of FNG target and neutron source

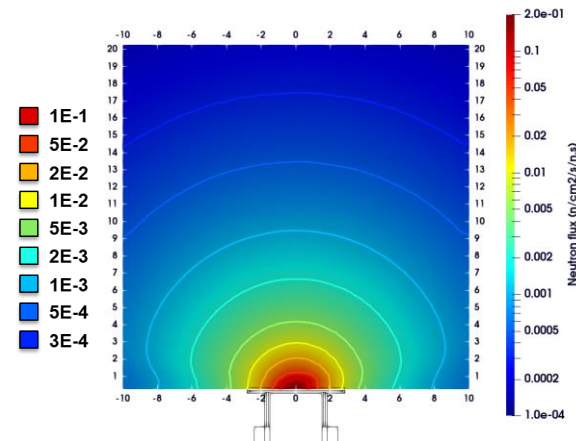
- A Monte Carlo model of the FNG target, including bunker hall, has been developed using **MCNP**
- The **neutron source** has also been developed to completely describe the neutron emission
- Characterization campaigns were performed to check the **reliability of the MCNP DT neutron source routine in 1992-1993**, and repeated in 2005 in collaboration with JAERI (now QST)
- Fission Chambers have been used to characterize the neutron emission around the source, and collected data have been compared with the MCNP model



Experimental and calculated results for  $^{238}\text{U}$  fission at  $R1=20$  cm and for the central position at  $R0=5.3$  cm



Experimental and calculated results for  $^{238}\text{U}$  fission at  $R2=40$  cm



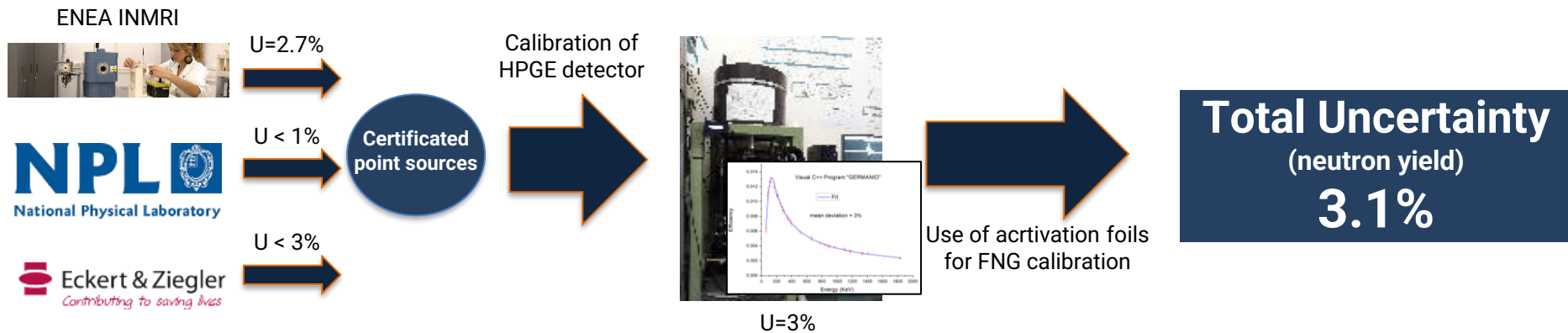


# FNG Quality assurance process

- Administrative and Experimental Activities recorded in a Relational database (MariaDB) and elaborated by a home-made software (**Diogene**) installed in a secure NAS system
- List of individual user accesses
- List of users, typology, total access days, total dose
- Records of all the administrative steps
- Every FNG Shot is recorded in the database through an experiment id, progressive shot number, Start, Stop, neutron yield



## Reference Metrological Chain for FNG calibration



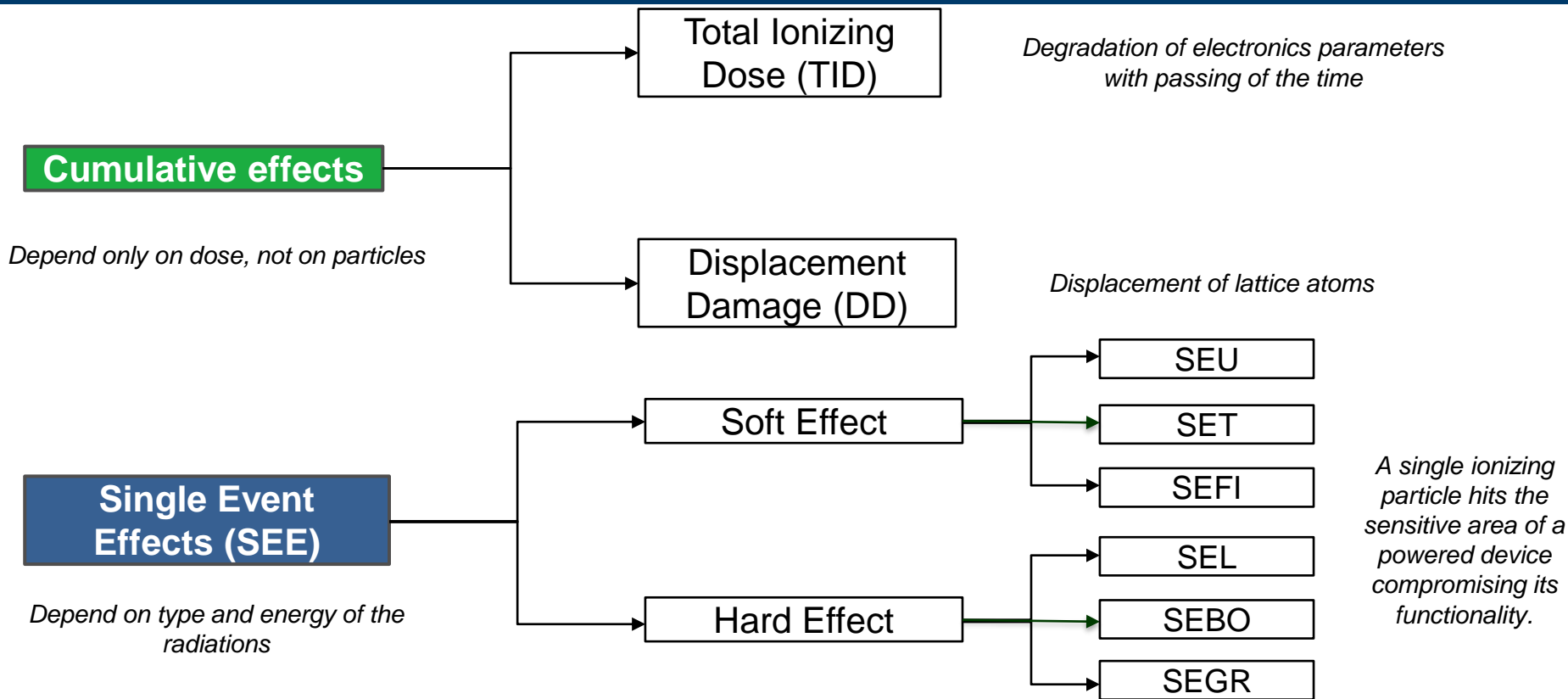
# Activities at the Frascati Neutron Generator

- **Benchmark experiments** for validation of neutronics codes and nuclear data
- **Development of new detectors** (e.g. optical fiber detectors, GS20)
- **Detectors calibration**
- **Radiation induced effects on electronics**
- **Efficiency** of dosimeters
- **Irradiation of biological samples** (for dosimetry and radiation effects in hostile environments for living organisms as space)

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# Radiation effects on electronics in a nutshell



# FNG for radiation testing of electronic components

Considering characteristics of the generator it represents a unique facility to test electronic devices under neutron irradiation. Wide range of application can be tested at FNG:

- Nuclear instrumentation
- Avionics
- Fusion research
- Aerospace
- Particles accelerators

Presently **FNG is involved several projects** regarding the investigation of radiation effects on electronic devices:

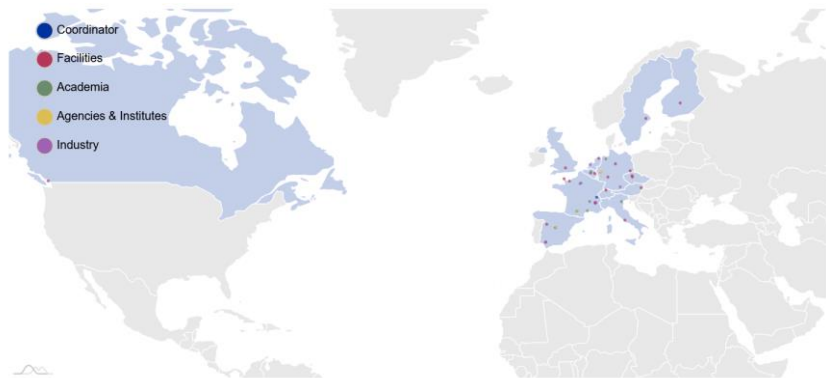
- **RADNEXT** (*RADiation facility Network for the EXploration of effects for indusTry and research*)
- **ASIF** (*ASI supported radiation facility program*)
- **GENeuSIS ENEA project** (*General Experimental Neutron System Irradiation Station*)

# The RADNEXT project

# RADNEXT

**RADI**ation facility **Net**work for the **EX**ploration of effects for **indu**sTry and **re**search

RADNEXT is an **H2020 INFRAIA-02-2020** infrastructure project, led by CERN, with the objective of **creating a network of facilities and related irradiation methodology for responding to the emerging needs of electronics component and system irradiation**; as well as **combining different irradiation and simulation techniques** for optimizing the radiation hardness assurance for systems, focusing on the related risk assessment.



- 22 irradiation facilities
- 8 Academia centers
- 4 agencies
- 5 industries

Partner and associates

- 6 irradiation facilities
- 9 Academia centers
- 3 agencies
- 24 industries

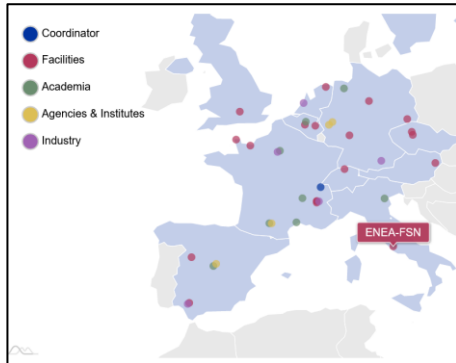
Supporters

Reference to the project → R. G. Alía et al., "Heavy Ion Energy Deposition and SEE intercomparison within the RADNEXT irradiation facility network", in *IEEE Transactions on Nuclear Science*, [doi: 10.1109/TNS.2023.3260309](https://doi.org/10.1109/TNS.2023.3260309).



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SATIF conference, 31/05/2024

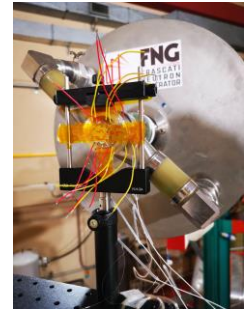
# FNG in RADNEXT



- In the frame of RADNEXT, **ENEA** is involved in the **Transnational Access program** with FNG facility for testing electronic devices under 14 and 2.45 MeV neutron irradiation.
- **FNG is involved in the project since the beginning** (2021) and, presently, **results as one of the best irradiation facility** for completed experiments, availability and reliability.
- **More than 250 hours of experiments**, including beam delivered, experimental setups and experiment preparation have been spent at FNG.

## Examples of RADNEXT test done at FNG

- Neutron **test for photosensors for Crilin experiment**
- Study of **Displacement damage effects on octocouplers**
- Study of neutron irradiation on **active implanted medical devices**
- 14 MeV **neutron calibration of Fiber Optic Dosimeters**
- DVS and Environment Sensitivity Evaluation for **Radiation Vulnerability of COTS SRAMs**



# The ASIF program: space radiation conditions



## Radiation sources

## Primary particles

## Shielding

## Secondary radiation

### Galactic cosmic rays

87% protons  
12% Helium  
1% Heavy nuclei  
100 MeV – 100 GeV

### Solar particle events

92% protons  
6% Helium  
2% Heavy nuclei  
keV – 100 MeV

### Earth radiation belt

Electrons & Protons  
1 MeV – 100 MeV



**Neutrons**

**Protons**

**Electrons**

**X-rays**

**Gamma rays**

**Recoil heavy nuclei**

*Curtesy of A. Cemmi*



# The ASIF Program: ASI supported Irradiation facilities



**The ASIF program aims to establish a coordinated network of the Italian irradiation facilities (ENEA, INFN)**

↳ to grow the knowledge of the space radiation environment (radiation damage, simulation and modelling tools, EEE supply chain)

↳ Standard ESA-ESCC qualification

*Private Companies  
Public users*

## Phase I (2017-2019)

- Selection of facilities
- Standardization of the facilities and operating procedures
- Dosimetry

## Phase II (2022-2025)

- Increase the number of facilities
- Standardization, dosimetry
- Interactive portal implementation (ASIF gateway)

**Many activities for testing electronics in space environment have been performed at FNG within the ASIF program**



# The GENeUSIS project

## GENeUSIS

General  
Experimental  
Neutron  
Systems  
Irradiation  
Station

### A Novel concept of neutron test bed facility

Assembly to be located in front of DT neutron generator to reproduce in a proper irradiation region the **neutron and gamma energy spectra** (with embedded gamma sources) expected in the positions in which the components/systems of interest will be installed in ITER.



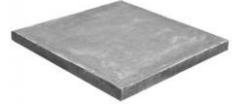
- Neutron diagnostics calibration
- Test for critical diagnostics/ systems with low radiation tolerance
- **Single Event Effects study on electronics**

Recent studies focused to reproduce some ITER relevant neutron energy spectra using the 14 MeV neutrons produced at the **FNG**

# The GENeUSIS project: Design requirements & features

- **Modular**

Bricks + sheets assembly



- **Combination of common materials**

SS316L, Perpex, Borated polyethylene, Lead, Tungsten, Copper, Teflon, Cd, Boron Carbide, etc...

- **Trasportable**

Easy mounting/dismounting to be used also in other similar neutron facilities.

- **Flexible**

The replacement/substitution of bricks/layers to reproduce various neutron spectra. Housing for gamma sources to reproduce various gamma spectra

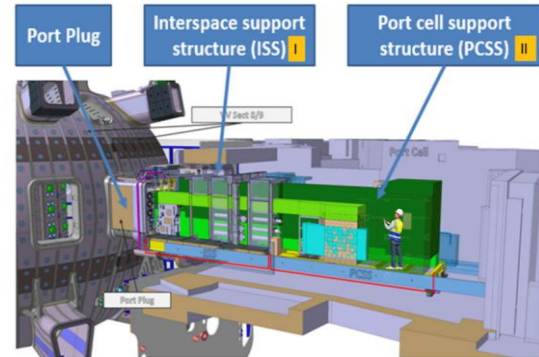
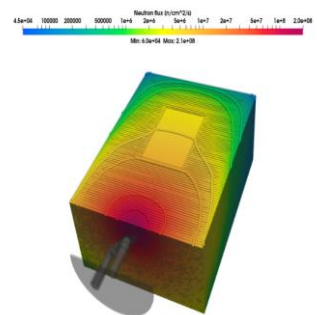
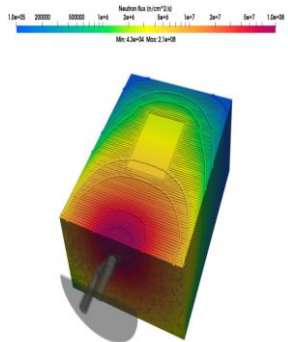
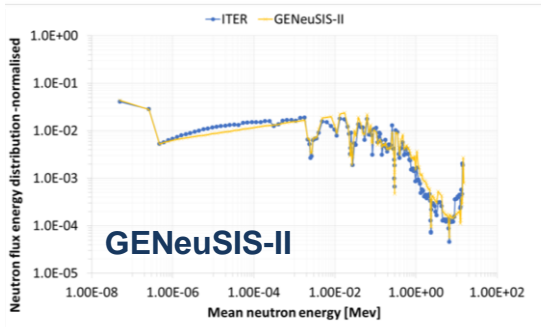
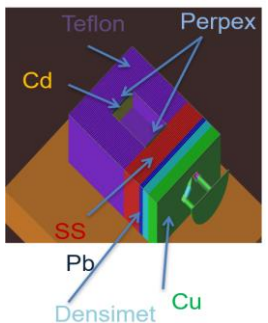
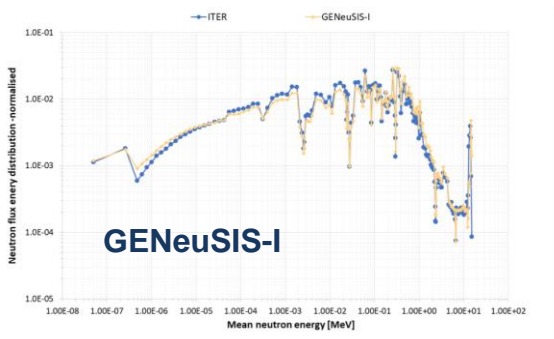
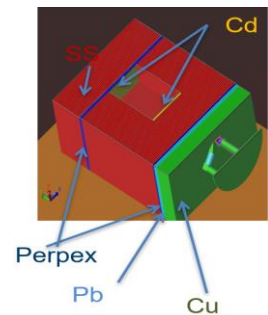
- **Customizable**

Experimental cavity (ies) adjustable and customizable to the system/component under test

*Curtesy of R. Villari*

# The Genesis project

The goal is to perform at FNG specific tests aimed at **studying the response and performance of active diagnostic systems, electronics and shielding optimization under ITER relevant conditions.**



**E.g., assemblies** to replicate at FNG the neutron flux energy spectrum expected in a Diag Eq. Port:

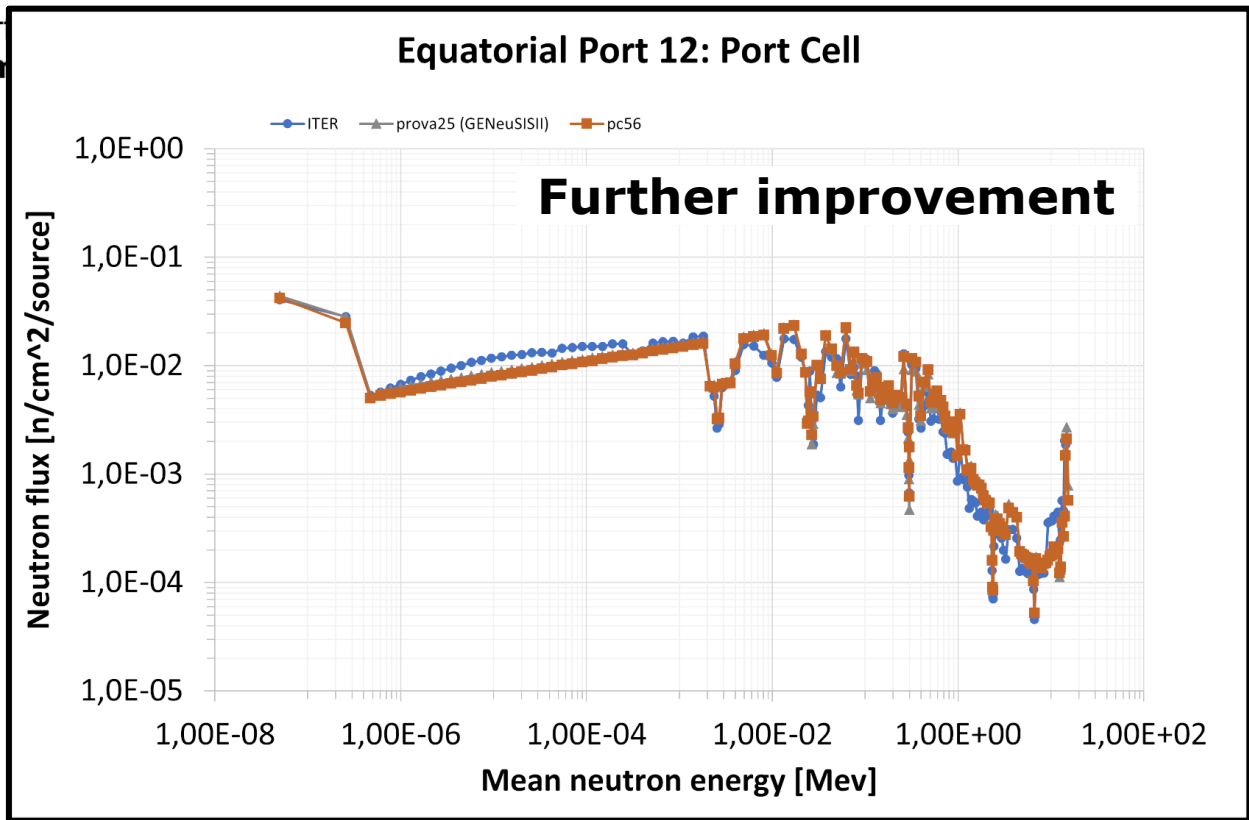
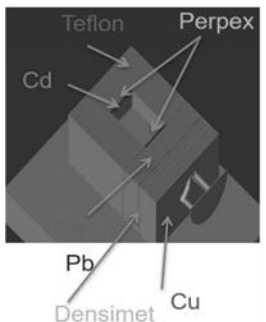
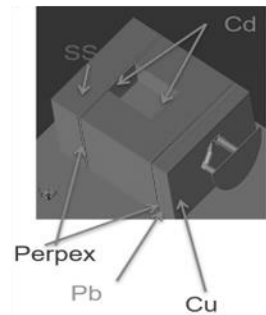
**Port Interspace (GENeUSIS-I)**

**Port Cell (GENeUSIS-II)**

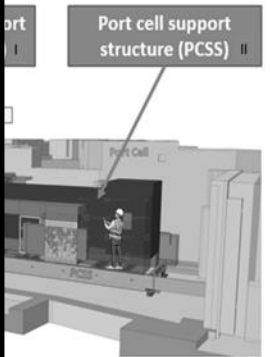


# The Genesis project

The goal is to perform diagnostic system



Performance of active diagnostics.



Needs to replicate at flux energy detected in a Diag Eq.

GENeuSIS-I)  
GENeuSIS-II)

# Conclusions

- The Frascati Neutron Generator has started in the last few years an **intense activity on testing neutron induced effects on electronic devices**
- These activities cover a **wide range of application**: Nuclear Fusion, Accelerators, Spatial Manners, Nuclear Fission, Avionics, Medical applications
- FNG is involved in many **international project** such as RADNEXT and ASIF
- A **novel and innovative project called GENEuSIS** has started last year to build a modular irradiation station for testing electronics under neutron and gamma radiation
- FNG staff is **continuously improving its knowledge and equipment** on these projects by delivering hundreds of hours of beam time and collaborating with many institutions

# Conclusions

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- These activities cover a wide range of application: Nuclear Fusion, Accelerators, Spatial Manners, Nuclear Fission, Avionics, Medical applications
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**We look forward to facing new collaborations and exciting challenges!**

- FNG staff is continuously improving its knowledge and equipment on these projects by delivering hundreds of hours of beam time and collaborating with many institutions

Andrea Colangeli  
andrea.colangeli@enea.it

**Thank you!**

