



dRICH photosensors and electronics

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Giornate Nazionali EIC_NET, 23 June 2023

Outline

Slides for the PID review talk on dRICH photosensors and electronics

https://docs.google.com/presentation/d/16ryHWn- nRFSmFvSAPw3c9DlefwNzhGCVsBjL56-Tb8

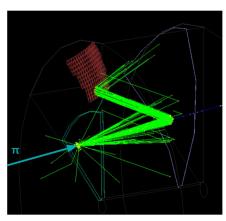
Content

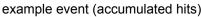
- 1. The dual-radiator (dRICH) for forward PID at EIC
- 2. SiPM option and requirements for RICH optical readout
- 3. Neutron fluxes at the dRICH photosensor surface
- 4. Studies of radiation damage on SiPM
- 5. High-temperature annealing recovery
- 6. Comparison between different sensors
- 7. "Online" self-induced annealing
- 8. Ageing model
- 9. SiPM technical specs
- 10. Automated multiple SiPM online self-annealing
- 11. SiPM photodetector unit PDU
- 12. PDU electronics
- 13. ALCOR ASIC: integrated front-end and TDC
- 14. 2022 test beam at CERN-PS
- 15. Laser timing measurements with ALCOR
- 16. Current & future plans: sensor optimisation and risk mitigation

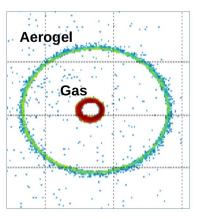
The dual-radiator (dRICH) for forward PID at EIC

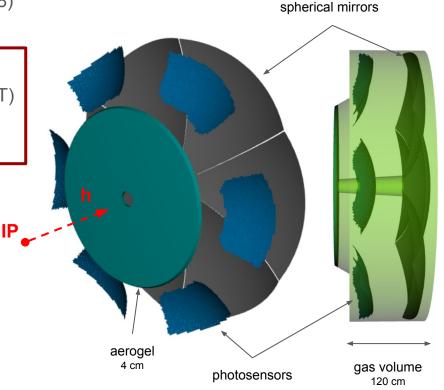
compact and cost-effective solution for broad momentum coverage at forward rapidity

- **radiators:** aerogel (n ~ 1.02) and C₂F₆ (n ~ 1.0008)
- **mirrors:** large outward-reflecting, 6 open sectors
- **Sensors:** 3x3 mm² pixel, 0.5 m² / sector
 - single-photon detection inside high B field (~ 1 T)
 - outside of acceptance, reduced constraints
 - best candidate: SiPM option











SiPM option and requirements for RICH optical readout





pros

- cheap Ο
- high photon efficiency Ο requirement
- excellent time resolution Ο requirement
- insensitive to magnetic field Ο requirement



cons

large dark count rates

not radiation tolerant

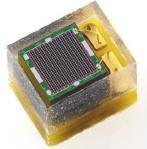
technical solutions and mitigation strategies Cooling

Si

786.5

▲ timing annealing

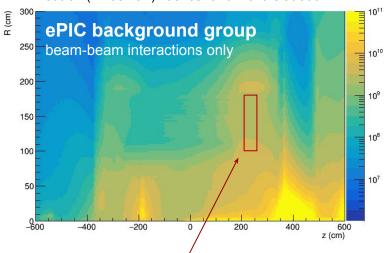




Neutron fluxes at the dRICH photosensor surface



neutron (> 100 keV) fluence for 6 months at 500 kHz



Most of the key physics topics discussed in the EIC White Paper [2] are achievable with an integrated luminosity of 10 fb⁻¹ corresponding to 30 weeks of operations. One notable exception is studying the spatial distributions of quarks and gluons in the proton with polarized beams. These measurements require an integrated luminosity of up to 100 fb^{-1} and would therefore benefit from an increased luminosity of $10^{34} \text{ cm}^{-2} \sec^{-1}$.

R&D on SiPM as potential photodetector for dRICH, main goal study SiPM usability for Cherenkov up to 10^{11} 1-MeV n_{eq}/cm^2

location of dRICH photosensors mean fluence: $1.75 \ 10^7 \ n \ / \ cm^2 \ / \ fb^{-1}$ max fluence: $2.25 \ 10^7 \ n \ / \ cm^2 \ / \ fb^{-1}$ (> 100 keV neutron ~ 1 MeV n_{en})

• radiation level is moderate

assume fluence: 4.5 10⁷ n / cm² / fb⁻¹

conservatively assume max fluence and 2x safety factor

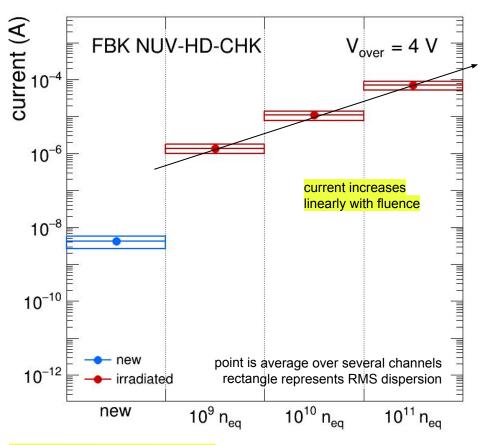
notice that 10¹¹ neq/cm² would correspond to 2000 fb⁻¹ integrated ℒ it would be 12 years of 6-months/year (160 fb⁻¹/year) running at top lumi ℒ = 10³⁴ s⁻¹ cm⁻² quite a long time of EIC running before we reach there, if ever

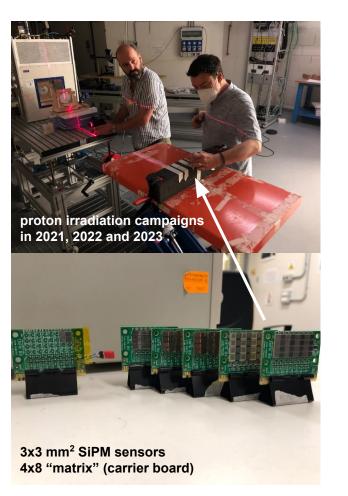
 \rightarrow radiation damage studied in smaller steps of radiation load

 $10^{9} \text{ 1-MeV } n_{eq}^{2}/cm^{2}$ $10^{10} \text{ 1-MeV } n_{eq}^{2}/cm^{2}$ $10^{11} \text{ 1-MeV } n_{eq}^{2}/cm^{2}$

most of the key physics topics should cover most demanding measurements might never be reached

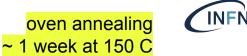
Studies of radiation damage on SiPM

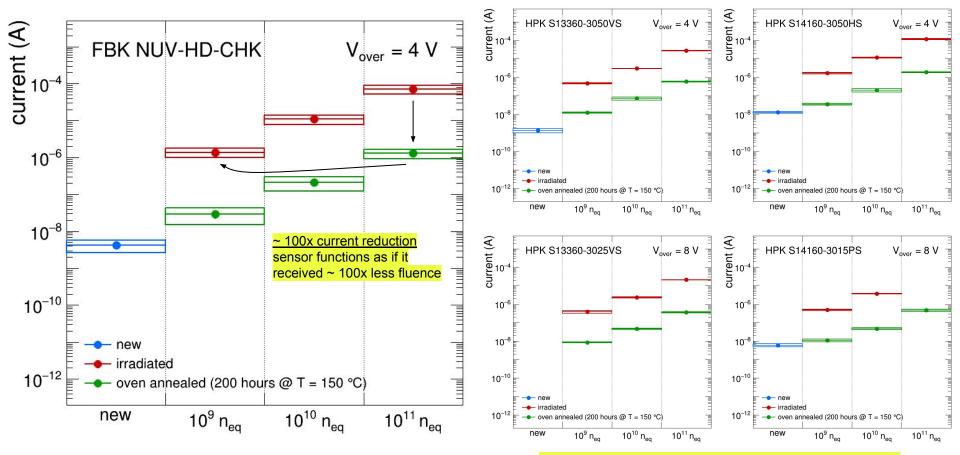




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High-temperature annealing recovery





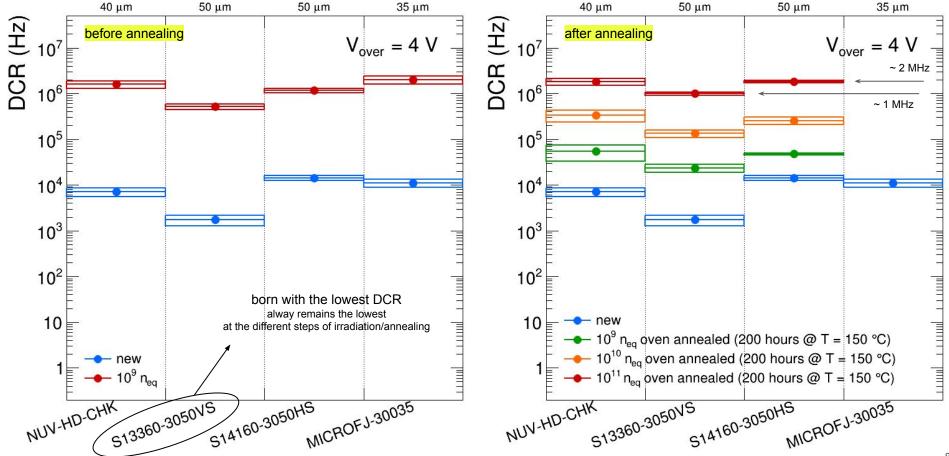
similar observation with various types of Hamamatsu sensors

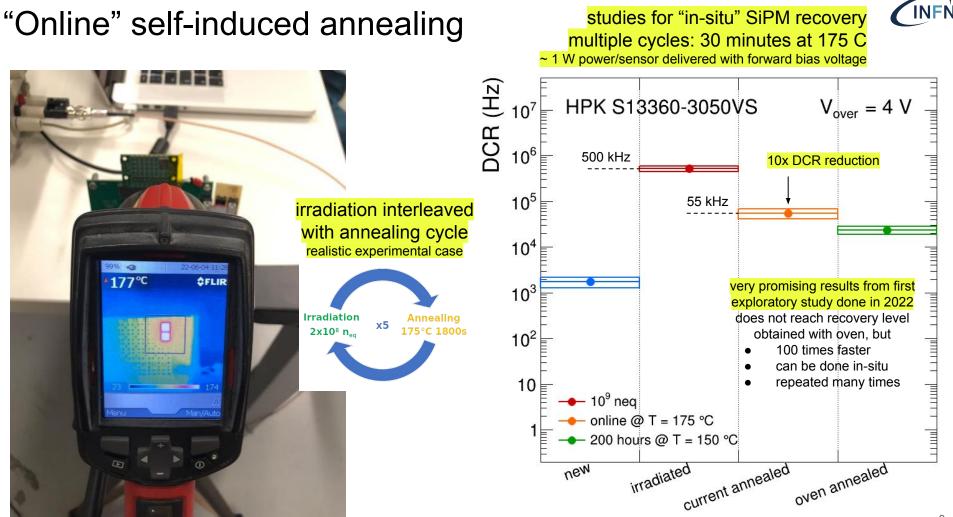
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comparison at same Vover not totally fair

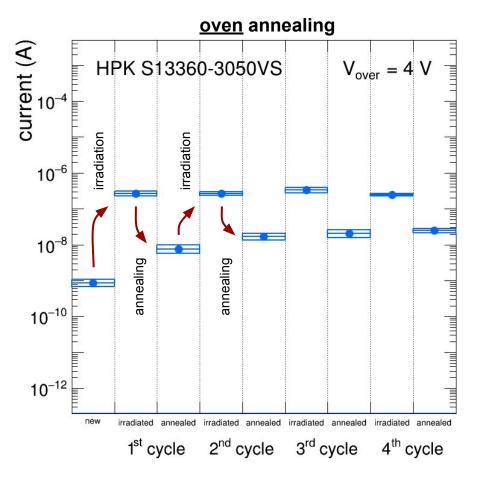
Comparison between different sensors

important to consider PDE (and SPTR) → SNR ~ PDE / DCR unlikely 2x larger DCR is matched by 2x larger PDE





Repeated irradiation-annealing cycles



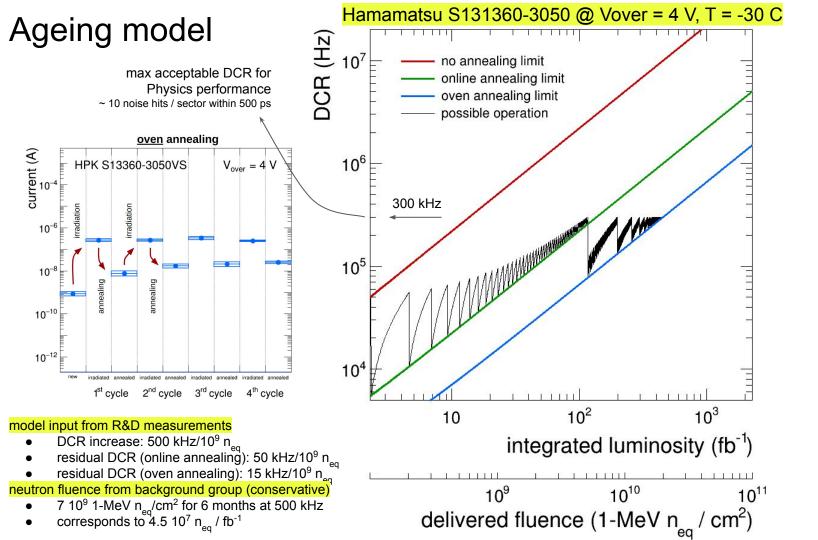
test reproducibility of repeated irradiation-annealing cycles

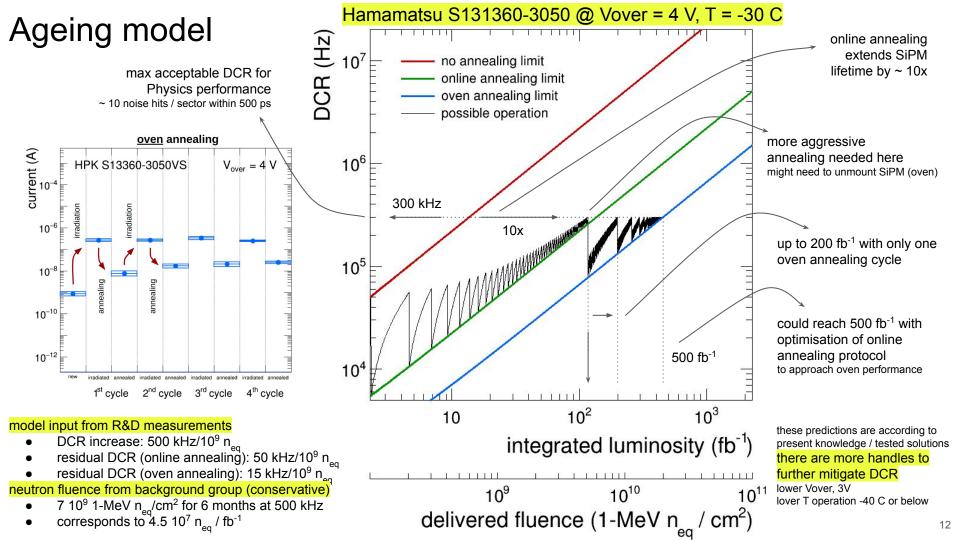
simulate a realistic experimental situation

- consistent irradiation damage
 - DCR increases by ~ 500 kHz (@ Vover = 4)
 - \circ after each shot of 10⁹ n_{eq}
- consistent residual damage
 - ~ 15 kHz (@ Vover = 4) of residual DCR
 - builds up after each irradiation-annealing

annealing cures same fraction of newly-produced damage

~ 97% for HPK S13360-3050 sensors





EIC luminosity in first 5 years

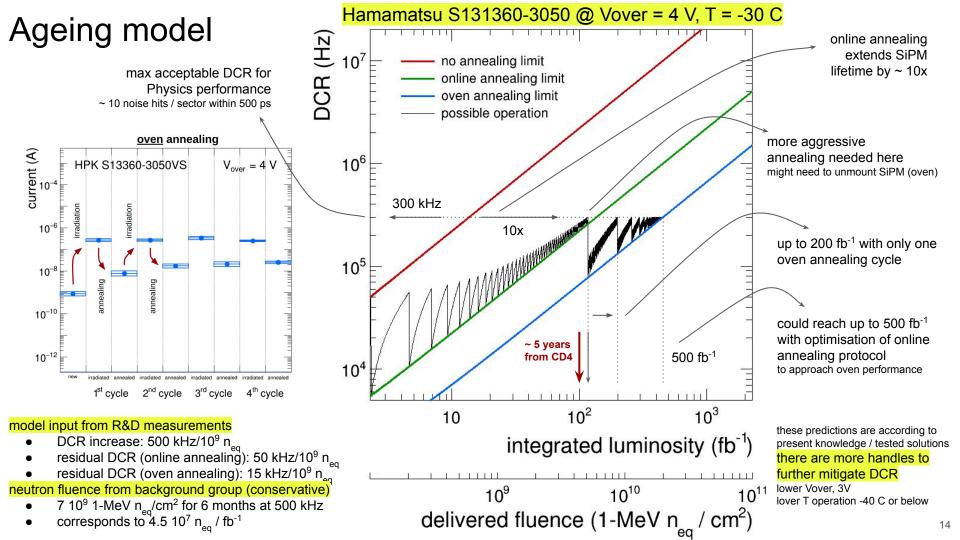
months

possible scenario for first 5 years from CD4 (luminosity ramp-up) average luminosity \mathcal{L} = 3.14 10³³ cm⁻² sec⁻¹ 6 months/year of running at 50% duty cycle = 15 full months

Species		electron	**************************************		A	electron		electron		electron
Energy [GeV] CM energy [GeV]	275	18 0.7	275 10	10)4.9	100 63	10 3.2	100 44	5	41 28	5 8.6
Bunch intensity [10 ¹⁰]	18.9	6.2	6.9	17.2	6.9	17.2	4.8	17.2	2.6	13.3
No. of bunches	2	90	11	160	11	60	11	60	1160	
Beam current [A]	0.69	0.227	1	2.5	1	2.5	0.69	2.5	0.38	1.93
RMS norm. emit., h/v [µm]	5.2/0.46	845/70	3.3/0.3	391/26	3.2/0.29	391/26	2.7/0.25	196/18	1.9/0.45	196/34
RMS emittance, h/v [nm]	17.6/1.6	24.0/2.0	11/1.0	20/1.3	30/2.7	20/1.3	26/2.3	20/1.8	44/10	20/3.5
β*, h/v [cm]]	417/38	306/30	265/24	149/19	94/8.5	143/18	80/7.2	103/9.2	90/7.1	196/21
IP RMS beam size, h/v [µm]	271/24		172/16		169/15		143/13		198/27	
K _x	11	1.1	1	1.1	11	.1	11	.1	7	.3
RMS $\Delta \theta$, h/v [µrad]	65/65	89/82	65/65	116/84	180/180	118/86	180/180	140/140	220/380	101/129
BB parameter, $h/v [10^{-3}]$	3/3	92/100	12/12	72/100	12/12	72/100	14/14	100/100	15/9	53/42
RMS long. emittance [10 ⁻³ , eV·s]	36		36		21		21		11	
RMS bunch length [cm]	6	0.9	6	0.7	7	0.7	7	0.7	7.5	0.7
RMS $\Delta p / p [10^{-4}]$	6.8	10.9	6.8	5.8	9.7	5.8	9.7	6.8	10.3	6.8
Max. space charge	0.007	neglig.	0.004	neglig.	0.026	neglig.	0.021	neglig.	0.05	neglig.
Piwinski angle [rad]	2.8	0.9	4.3	1.4	5.2	1.5	6.1	1.7	4.2	1.1
Long. IBS time [h]	2.0		3.2		2.5		3.1		3.8	
Transv. IBS time [h]	2.0		2.0		2.0/4.0	5	2.0/4.0		3.4/2.1	
Hourglass factor H	0.	99	0	.98	0.	94	0.	91	0.	93
Luminosity $[10^{33} \text{ cm}^{-2} \text{s}^{-1}]$	0.	32	3.14		3.	14	2.	2.92		44

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100 fb⁻¹
in first 5 years
after CD4 (2034)
in line with Abhay's view



SiPM technical specs

baseline sensor device

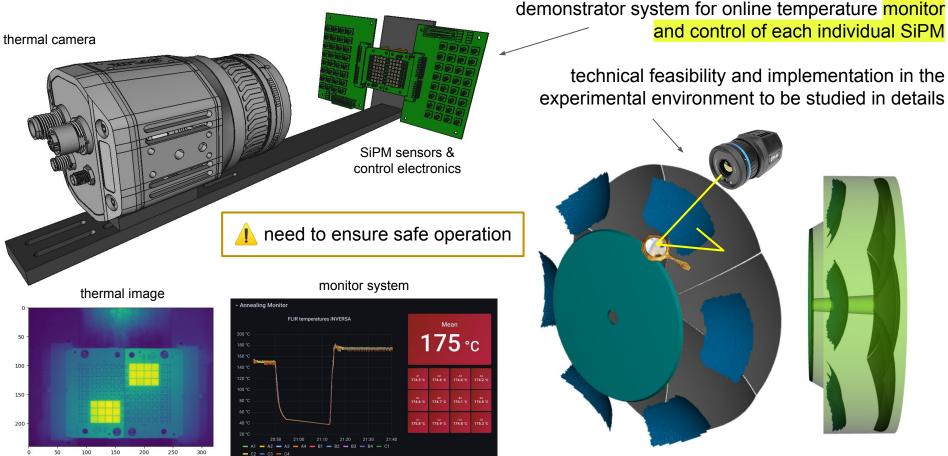
64 (8x8) channel SiPM array 3x3 mm² / channel

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			•	-		

Parameters (at Vop, T = 25 C, unless specified)	Symbol	Value	Notes
Package type		SiPM array	
Mounting technology		surface mount	wire bonding also acceptable
Number of channels		64 (8 x 8)	8 (2 x 4) also acceptable
Effective photosensitive area / channel		3 x 3 mm ²	
Package dimension		< 26 x 26 mm ²	
Fraction of active area in package		> 85 %	
Microcell pitch		50 or 75 um	
Number of microcells	Nspad	> 1500	
Protective window material		Silicone resin	radiation / heat resistant
Protective window refractive index		1.55 - 1.57	
Spectral response range		300 to 900 nm	
Peak sensitivity wavelength	Lambda	400 - 450 nm	
Photon detection efficiency at Lambda		> 40%	
Breakdown voltage	Vbreak	< 60 V	
Operating overvoltage	Vover	< 5 V	
Operating voltage	Vop	Vbd + Vover	
Max Vop variation between channels		< 100 mV	at T = -30 C
Dark count rate	DCR	< 500 kHz	
DCR at T = -30 C		< 5 kHz	at T = -30 C
DCR increase with radiation damage		< 500 kHz / 10 ⁹ neq	at T = -30 C
Residual DCR after annealing		< 50 kHz / 10 ⁹ neq	at T = -30 C
Terminal capacitance		< 500 pF	
Gain		> 1.5 106	
Recharge time constant	Tau	< 100 ns	
Crosstalk	СТ	< 5%	
Afterpulsing	AP	< 5%	
Operating temperature range		-40 C to 25 C	
Single photon time resolution	SPTR	< 200 ps FWHM	1

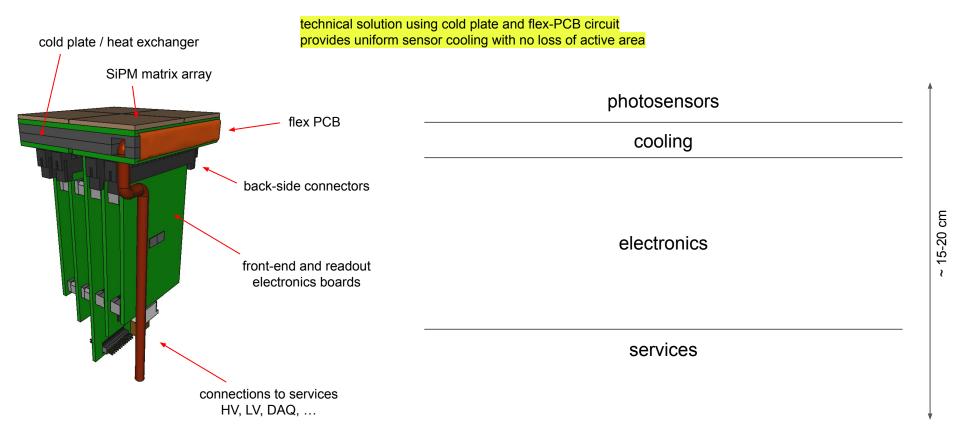


Automated multiple SiPM online self-annealing



SiPM photodetector unit – PDU





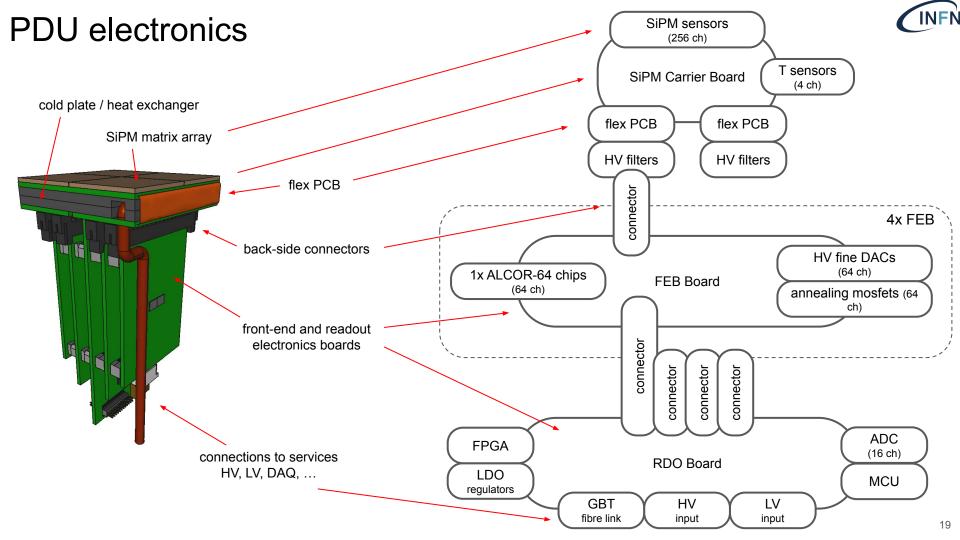
SiPM cooling for low-temperature operation (-30 °C or lower)

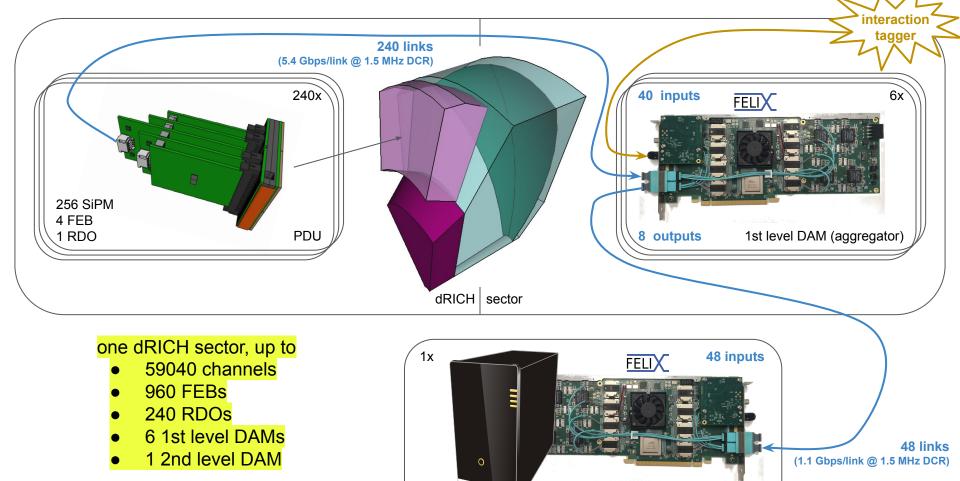




external chiller with fluid recirculation (ie. siliconic oil) the chiller here one is just a commercial example cooling and heating capacity could use heating capability for annealing? must be demonstrated to be feasible cooling capacity at -40 C is large (1.5 kW)

Û.	General & Temperature Control				ľ				ul	C	
	Temperature range	-5525	0°C								
	Temperature stability	±0,01 K									
¢[Heating / cooling capacity										
	Heating capacity	6 kW									
		250	200	100	20	0	-20	-40	-50	°C	
	Cooling capacity	6	6	6	6	6	4,2	1,5	0,65	kW	





2nd level DAM (data acquisition)

PDU readout model

ALCOR ASIC: integrated front-end and TDC





developed by INFN-TO

64-pixel matrix mixed-signal ASIC current versions (v1,v2) have 32 channels, wirebonded final version will have 64 channels, BGA package, 394.08 MHz clock

• the chip performs

- signal <u>amplification</u>
- conditioning and event <u>digitisation</u>

• each pixel features

- 2 leading-edge discriminators
- <u>4 TDCs</u> based on analogue interpolation
 - <u>20 or 40 ps LSB</u> (@ 394 MHz)
- digital shutter to enable TDC digitisation
 - suppress out-of-gate DCR hits
 - 1-2 ns timing window
 - programmable delay, sub ns accuracy

• single-photon time-tagging mode

- <u>continuous readout</u>
- o also with Time-Over-Threshold

fully digital output

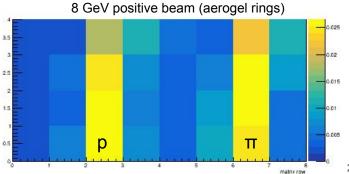
8 LVDS TX data links

2022 test beam at CERN-PS

dRICH prototipe on PS beamline with SiPM-ALCOR box

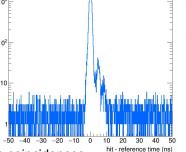
beamline shared with LAPPD test

ALCOR inside



successful operation of SiPM

<u>irradiated</u> (with protons up to 10¹⁰) and <u>annealed</u> (in oven at 150 C)

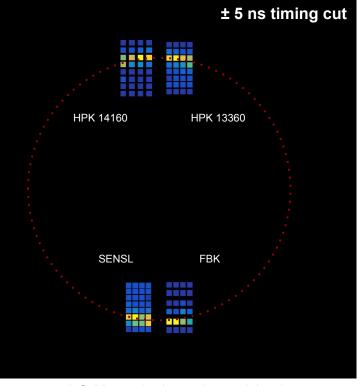


time coincidences



2022 test beam at CERN-PS

dRICH prototipe on PS beamline with SiPM-ALCOR box beamline shared with LAPPD test successful operation of SiPM irradiated (with protons up to 10¹⁰)

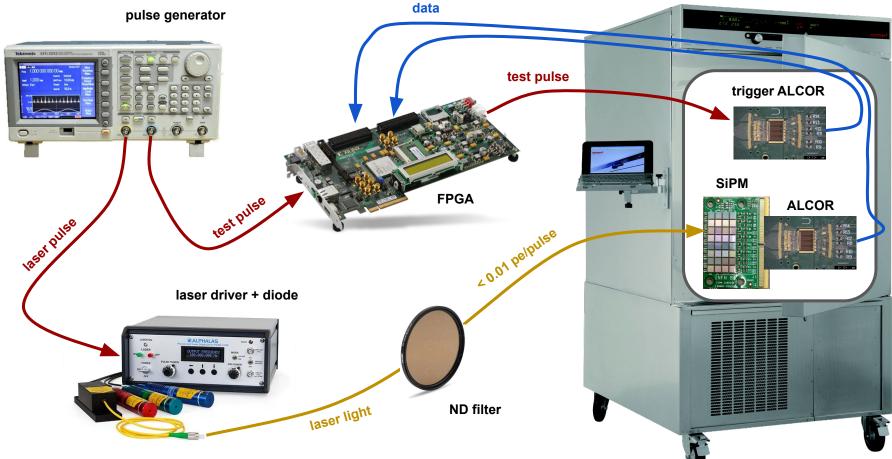


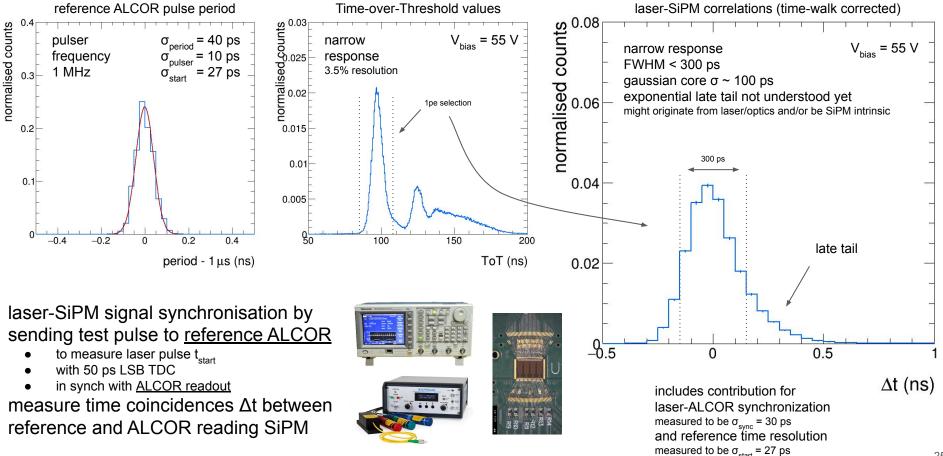
8 GeV negative beam (aerogel rings)

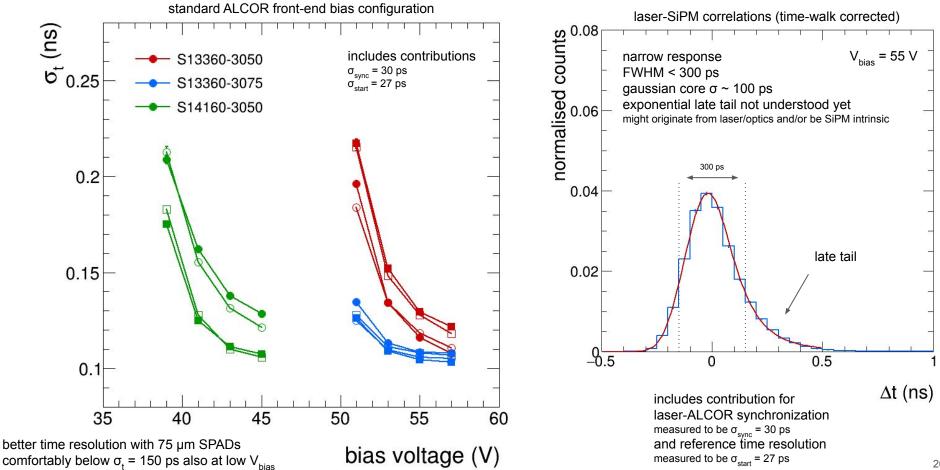
and <u>annealed</u> (in oven at 150 C)

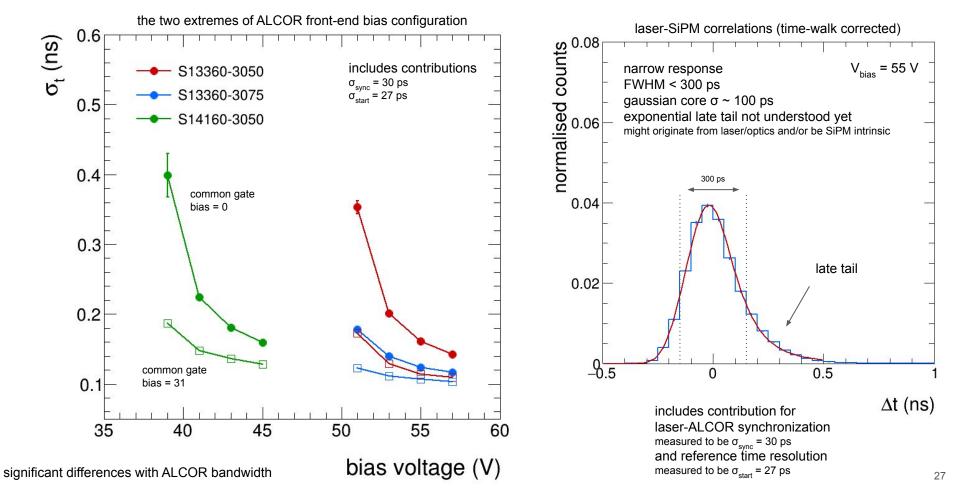
hit - reference time (ns)

climatic chamber



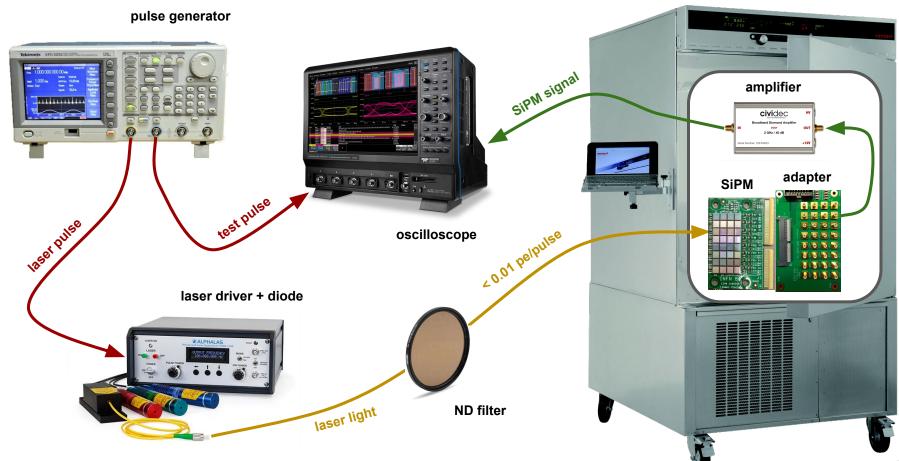




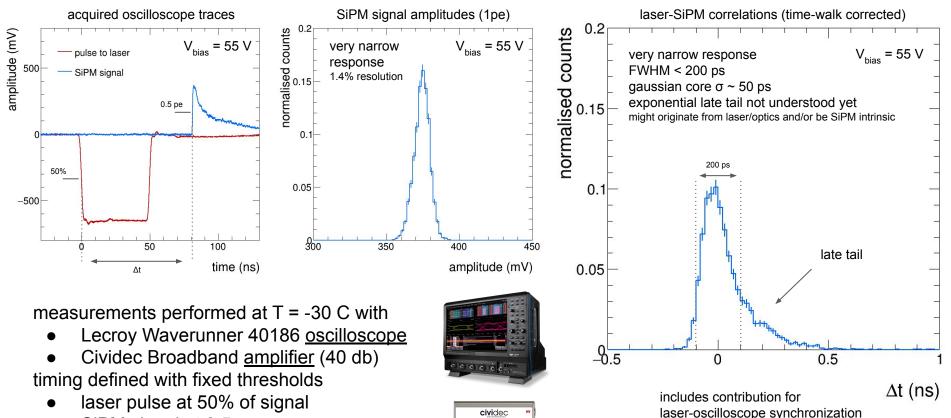


Laser timing measurements with oscilloscope

climatic chamber



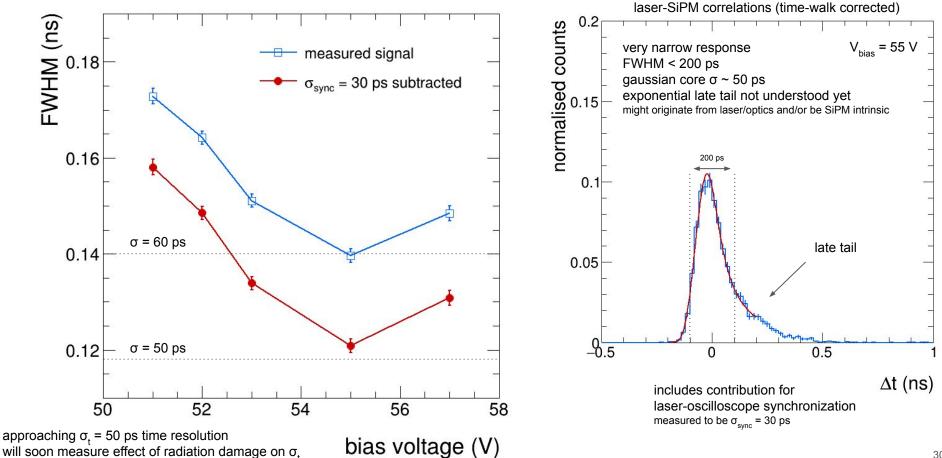
Laser timing measurements with oscilloscope



• SiPM signal at <u>0.5 pe</u> (average amplitude) time-amplitude correlation (walk) corrected

measured to be σ_{sync} = 30 ps

Laser timing measurements with oscilloscope



New SiPM custom boards for characterisation (2023 program)





• 35 new boards have been produced

- same design from 2020
- populate only 3 rows
 - 4 sensors, for minimal statistical sample
- sensors from Hamamatsu
 - S13360-3050
 - S13360-3075
 - S14160-3050
- \circ replaced 50 Ω RC resistors with ferrite beads
 - allow to perform annealing
 - same components used for prototype

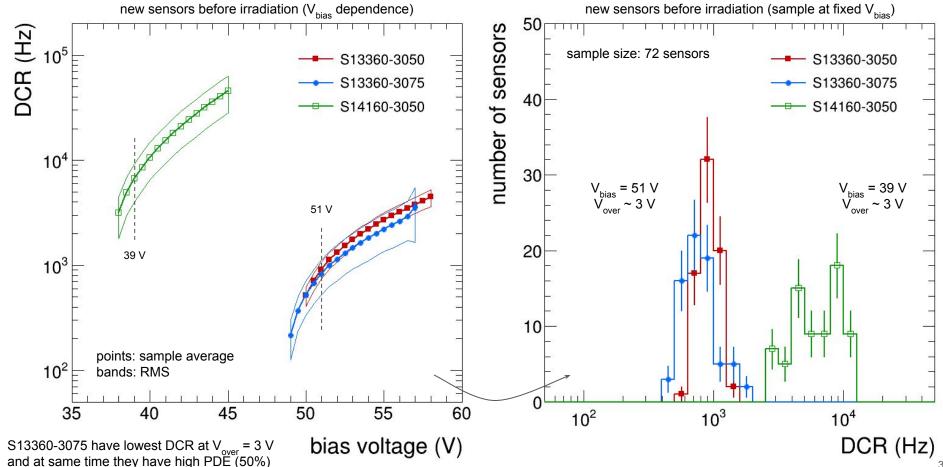
• irradiation studies

- proton energy scan (TIFPA)
 - irradiation done in June 2023
- neutron damage (LNL)
 - irradiation to be done in August 2023
- more proton irradiation (TIFPA)
 - November December 2023

• annealing studies

- online annealing
 - forward and reverse bias
- detailed studies of annealing techniques
 - time and temperature dependence
 - comparison of different techniques

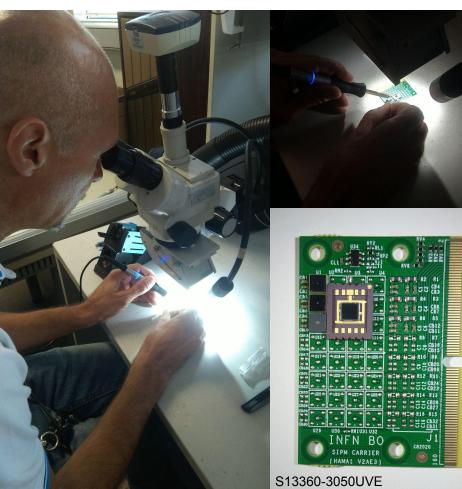
Characterisation of new SiPM boards



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New Hamamatsu SiPM prototypes





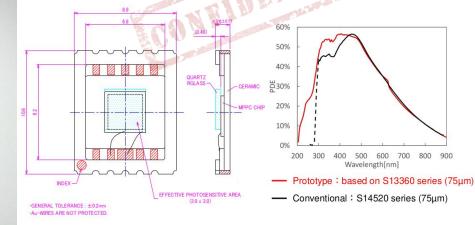
newly-developed Hamamatsu SiPM sensors

based on S13360 series few samples of 50 μm and 75 μm SPAD sensors

on paper they look VERY promising

- improved NUV sensitivity
- improved signal shape
- improved recharge time

mounted on EIC SiPM test boards we will characterise and test them in full irradiation, annealing, laser, ...



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Current & future plans: sensor optimisation and risk mitigation



• characterisation measurements

- o measurements of time resolution after irradiation and annealing
- define SiPM performance and comparisons based on <u>SNR</u> (DCR, PDE, SPTR)
- o full evaluation of <u>75 µm SPAD</u> sensors (ie. Hamamatsu S13360-3075)
 - PDE is larger than 50 µm, SPTR is better, DCR is similar
- full evaluation of <u>new Hamamatsu SiPM</u> prototypes (based on S13360 technology)
 - improved NUV sensitivity, improved signal shape and recharge time
 - already received 50 µm and 75 µm samples

operation and annealing

- test low-temperature (down to T = -40 C) operation with <u>fluid-based chiller</u>
 - evaluate possibility of using the system in heating mode for annealing
- study the details of "in-situ" online <u>self-induced annealing</u>
 - forward (safer, but larger currents) VS. reverse (less safe, lower currents) bias operation
 - recovery vs. annealing temperature and time
 - refine technical solutions (and electronics) for monitor and control in the experiment

• engineering run with FBK

- optimisations for the EIC of the already-mature NUV-HD technology (lower field / shaping to improve DCR)
- development of single-die multi-channel SiPM sensor (achieve high fraction of active area with a low-cost process)

This list is not exhaustive and only contains the most important items and steps towards the TDR



Current & future plans: electronics

front-end electronics

- full test and evaluation of <u>improved ASIC</u> (ALCOR-v2, 32-channels, wirebonded)
 - recently received chips from MPW production
 - will be mounted on electronics for beam test of dRICH prototype (October 2023)
- developments toward <u>final ASIC version</u> (ALCOR-v3, 64-channels, BGA package)
 - upgrade front-end to improve time resolution
 - include digital shutter, hysteresis to discriminator and other optimisations
 - optimise chip layout for "flip-chip" BGA packaging

• readout electronics

- design and develop first prototype RDO
 - target is a beam test in 2024

• radiation tolerance

- measure <u>radiation damage / tolerance</u> of susceptible components
 - ALCOR
 - FPGA
 - other electronics
- measure <u>SEU rates</u>
 - and latch-ups
 - verify monitor watchdogs are effective to protect

This list is not exhaustive and only contains the most important items and steps towards the TDR



Summary

dRICH SiPM option fulfills dRICH requirements

- magnetic field limitations
- excellent timing and efficiency

• technical solutions to mitigate radiation damage

- low temperature operation
- o online "in-situ" self-annealing
- extend lifetime of good detector performance for Physics
 - present solutions can be optimised/improved to extend it further

• SiPM readout with full electronics chain

- based on ALCOR ASIC
- successful beam test at CERN-PS in 2022
- overall 1-pe time resolution approaching 100 ps

• clear path for optimisation towards TDR

- good feeling on 75 μ m SPAD sensors
- new Hamamatsu prototypes and FBK developments
- development of RDO
- ALCOR-v3, optimisation and final packaging

END

L_{int} [fb⁻¹] 10¹⁵ / (**2** [10³³ cm⁻² s⁻¹] 10³³ 10⁻²⁴) / (3600 * 24 * 365 / 12) = Time [months]

EIC luminosity

Species	proton	electron	proton	electron	proton	electron	proton	electron	proton	electron
Energy [GeV]	275	18	275	10	100	10	100	5	41	5
CM energy [GeV]	14	0.7	10	94.9	63	3.2	44	.7	28.6	
Bunch intensity [10 ¹⁰]	18.9	6.2	6.9	17.2	6.9	17.2	4.8	17.2	2.6	13.3
No. of bunches	29	90	11	160	11	60	11	60	1160	
Beam current [A]	0.69	0.227	1	2.5	1	2.5	0.69	2.5	0.38	1.93
RMS norm. emit., h/v [µm]	5.2/0.46	845/70	3.3/0.3	391/26	3.2/0.29	391/26	2.7/0.25	196/18	1.9/0.45	196/34
RMS emittance, h/v [nm]	17.6/1.6	24.0/2.0	11/1.0	20/1.3	30/2.7	20/1.3	26/2.3	20/1.8	44/10	20/3.5
β*, h/v [cm]]	417/38	306/30	265/24	149/19	94/8.5	143/18	80/7.2	103/9.2	90/7.1	196/21
IP RMS beam size, h/v [µm]	271	/24	172	2/16	169	/15	143	/13	198/27	
K _x	11	.1	1	1.1	11	.1	11	.1	7.3	
RMS $\Delta \theta$, h/v [µrad]	65/65	89/82	65/65	116/84	180/180	118/86	180/180	140/140	220/380	101/129
BB parameter, $h/v [10^{-3}]$	3/3	92/100	12/12	72/100	12/12	72/100	14/14	100/100	15/9	53/42
RMS long. emittance [10 ⁻³ , eV·s]	36		36		21		21		11	
RMS bunch length [cm]	6	0.9	6	0.7	7	0.7	7	0.7	7.5	0.7
RMS $\Delta p / p [10^{-4}]$	6.8	10.9	6.8	5.8	9.7	5.8	9.7	6.8	10.3	6.8
Max. space charge	0.007	neglig.	0.004	neglig.	0.026	neglig.	0.021	neglig.	0.05	neglig.
Piwinski angle [rad]	2.8	0.9	4.3	1.4	5.2	1.5	6.1	1.7	4.2	1.1
Long. IBS time [h]	2.0		3.2		2.5		3.1		3.8	
Transv. IBS time [h]	2.0		2.0		2.0/4.0		2.0/4.0		3.4/2.1	
Hourglass factor H	0.	99	0	.98	0.	94	0.	91	0.	93
Luminosity $[10^{33} \text{ cm}^{-2} \text{s}^{-1}]$	0.	32	3	.14	3.	14	2.	92	0.	44

3.1. BEAM PARAMETERS, LUMINOSITIES AND COMPLEX LAYOUT

months to reach 100 fb⁻¹

EIC luminosity

without hadron cooling peak luminosities reach up to $\mathcal{L} = 4.3 \ 10^{33} \ \text{cm}^{-2} \ \text{sec}^{-1}$

CHAPTER 3. EIC DESIGN

Species	proton	electron								
Energy [GeV]	275	18	275	10	100	10	100	5	41	5
CM energy [GeV]	14	0.7	10	4.9	63	3.2	44	1.7	2	8.6
Bunch intensity [10 ¹⁰]	19.1	6.2	6.9	17.2	6.9	17.2	4.8	17.2	2.6	13.3
No. of bunches	29	90	11	60	11	60	11	.60	11	160
Beam current [A]	0.69	0.227	1	2.5	1	2.5	0.69	2.5	0.38	1.93
RMS norm. emit., h/v [µm]	5.2/0.47	845/71	3.3/0.3	391/26	3.2/0.29	391/26	2.7/0.25	196/18	1.9/0.45	196/34
RMS emittance, h/v [nm]	18/1.6	24/2.0	11.3/1.0	20/1.3	30/2.7	20/1.3	26/2.3	20/1.8	44/10	20/3.5
β*, h/v [cm]]	80/7.1	59/5.7	80/7.2	45/5.6	63/5.7	96/12	61/5.5	78/7.1	90/7.1	196/21.0
IP RMS beam size, h/v [µm]	119	/11	95/	8.5	138	8/12	125	/11	198	8/27
K _x	11	l.1	11	.1	11	1.1	11	1.1	7	.3
RMS $\Delta \theta$, h/v [µrad]	150/150	202/187	119/119	211/152	220/220	145/105	206/206	160/160	220/380	101/129
BB parameter, h/v [10 ⁻³]	3/3	93/100	12/12	72/100	12/12	72/100	14/14	100/100	15/9	53/42
RMS long. emittance [10 ⁻³ , eV·s]	36		36		21		21		11	
RMS bunch length [cm]	6	0.9	6	0.7	7	0.7	7	0.7	7.5	0.7
RMS $\Delta p / p [10^{-4}]$	6.8	10.9	6.8	5.8	9.7	5.8	9.7	6.8	10.3	6.8
Max. space charge	0.007	neglig.	0.004	neglig.	0.026	neglig.	0.021	neglig.	0.05	neglig.
Piwinski angle [rad]	6.3	2.1	7.9	2.4	6.3	1.8	7.0	2.0	4.2	1.1
Long. IBS time [h]	2.0		2.9		2.5		3.1		3.8	
Transv. IBS time [h]	2.0		2		2.0/4.0		2.0/4.0		3.4/2.1	
Hourglass factor H	0.	91	0.	94	0.	90	0.	88	0.	.93
Luminosity [10 ³³ cm ⁻² s ⁻¹]	1.	54	10	.00	4.	48	3.	68	0.	.44

Table 3.3: EIC beam parameters for different center-of-mass energies \sqrt{s} , with strong hadron cooling. High divergence configuration.

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months to reach 100 fb⁻¹

24.7 3.8

8.5

86.5

10.3

EIC luminosity

CHAPTER 3. EIC DESIGN

Species	Au ion	electron						
Energy [GeV]	110	18	110	10	110	5	41	5
CM energy [GeV]	89	9.0	60	5.3	40	5.9	28	3.6
Bunch intensity [10 ¹⁰]	0.08	6.2	0.05	17.2	0.05	17.2	0.036	17.2
No. of bunches	29	90	11	60	11	.60	11	.60
Beam current [A]	0.23	0.227	0.57	2.50	0.57	2.50	0.41	2.50
RMS norm. emit., h/v [µm]	5.1/0.7	705/20	5.0/0.4	391/20	5.0/0.4	196/20	3.0/0.3	196/20
RMS emittance, h/v [nm]	43.2/5.8	20.0/0.6	42.3/3.0	20.0/1.0	42.3/3.0	20.0/2.0	68.1/5.7	20.0/2.0
β*, h/v [cm]]	91/4	196/41	91/4	193/12	91/4	193/6	90/4	307/11
IP RMS beam size, h/v [µm]	198	/15	196	/11	197/11		248	/15
K _x	0.0)77	0.0	57	0.0)56	0.0	061
RMS $\Delta\theta$, h/v [µrad]	218/379	101/37	216/274	102/92	215/275	102/185	275/377	81/136
BB parameter, h/v [10 ⁻³]	1/1	37/100	3/3	43/47	3/2	86/47	5/4	61/37
RMS long. emittance [10 ⁻³ , eV·s]	16		16		16		16	
RMS bunch length [cm]	7	0.9	7	0.7	7	0.7	11.6	0.7
RMS $\Delta p / p [10^{-4}]$	6.2	10.9	6.2	5.8	6.2	6.8	10	6.8
Max. space charge	0.007	neglig.	0.008	neglig.	0.008	neglig.	0.038	neglig.
Piwinski angle [rad]	4.4	1.1	4.5	1.2	4.5	1.5	5.8	1.2
Long. IBS time [h]	0.33		0.36		0.36		0.85	
Transv. IBS time [h]	0.81		0.89		0.89		0.16	
Hourglass factor H	0.	85	0.	85	0.	85	0.	71
Luminosity [10 ³³ cm ⁻² s ⁻¹]	0.	52	4.	76	4.	77	1.	67

Table 3.5: EIC beam parameters for e-Au operation for different center-of-mass energies \sqrt{s} , with strong hadron cooling.

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months to reach 100 fb⁻¹

73.2

8.0

8.0

22.8