

Design and use of portable X-ray fluorescence devices for the analysis of heritage materials

M. Chiti, D. Chiti, F. Chiarelli, R. Donghia, A. Esposito, A. Gorghinian | LNF - INFN
M. Ferretti | CNR - ISPC

High Precision X-ray Measurements 2023 conference
Laboratori Nazionali di Frascati dell'INFN
June 23th, 2023

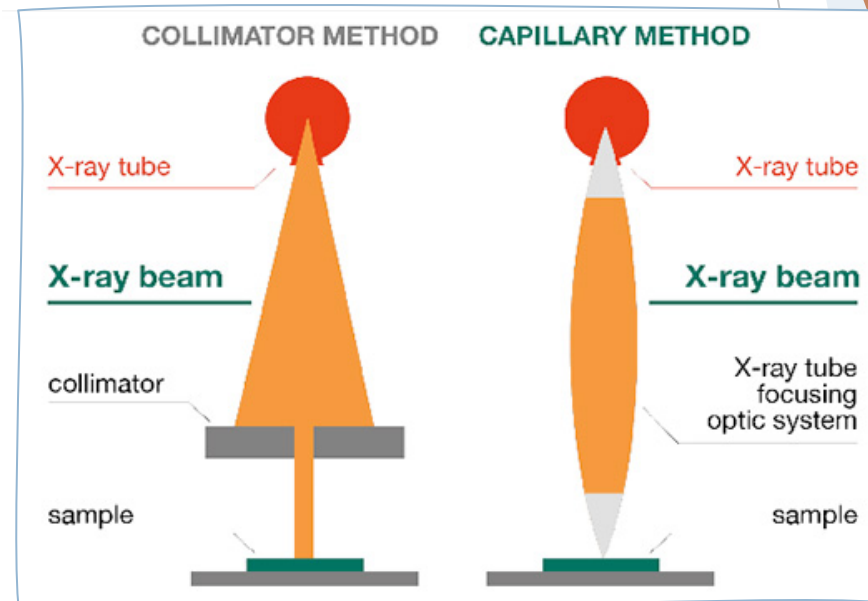
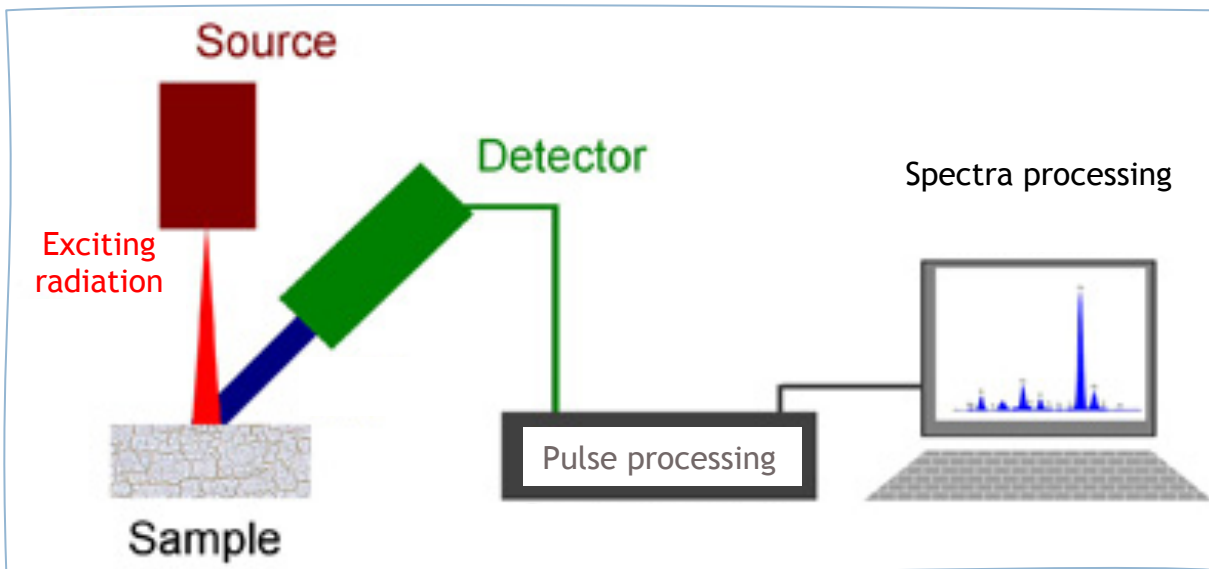
Outline

- ▶ XRF for cultural heritage
- ▶ Experimental setup
 - ▶ With and without beam focusing
 - ▶ Application-tailored spectrometers
- ▶ Analytical performances
- ▶ Case studies
 - ▶ Iron Age glass beads
 - ▶ Pre-historical copper-based artefacts

XRF for cultural heritage

Heritage artefacts	XRF
Elemental composition can be significant of provenance, fabrication technology, authenticity	Performs multi-elemental analysis
Should not be damaged	Non-invasive
May be too big or too fragile to be moved	Portable

XRF setup - beam focusing



Authors' design devices (1)



FRANKIE

- Front-window X-ray tube - W anode
- **HV = 50 kV**; $I = 200 \mu\text{A}$
- SDD - area = 20 mm^2 ; thickness = $450 \mu\text{m}$
- **Polycapillary lens** - focal spot of $300 \mu\text{m}$

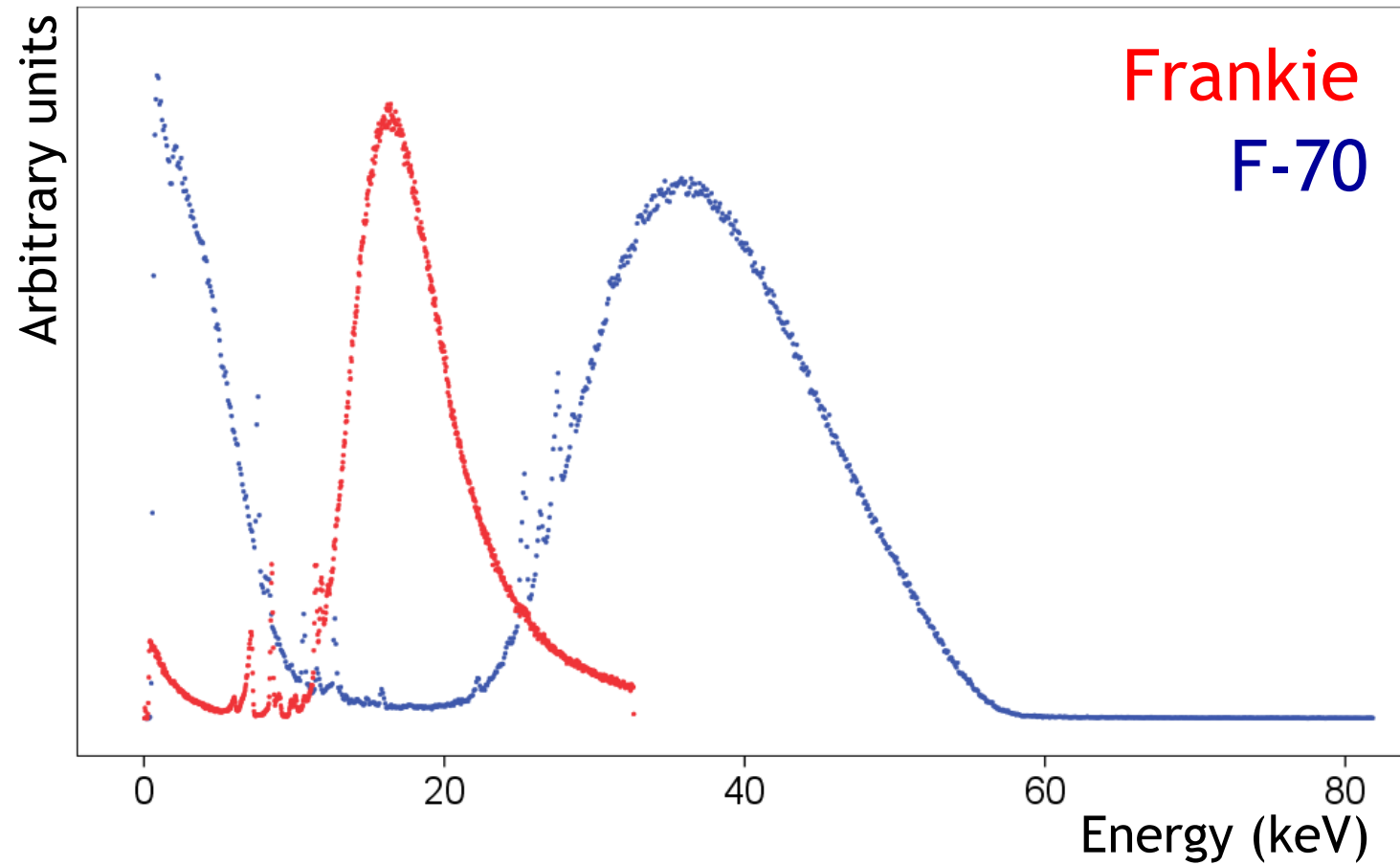
Authors' design devices (2)

F-70

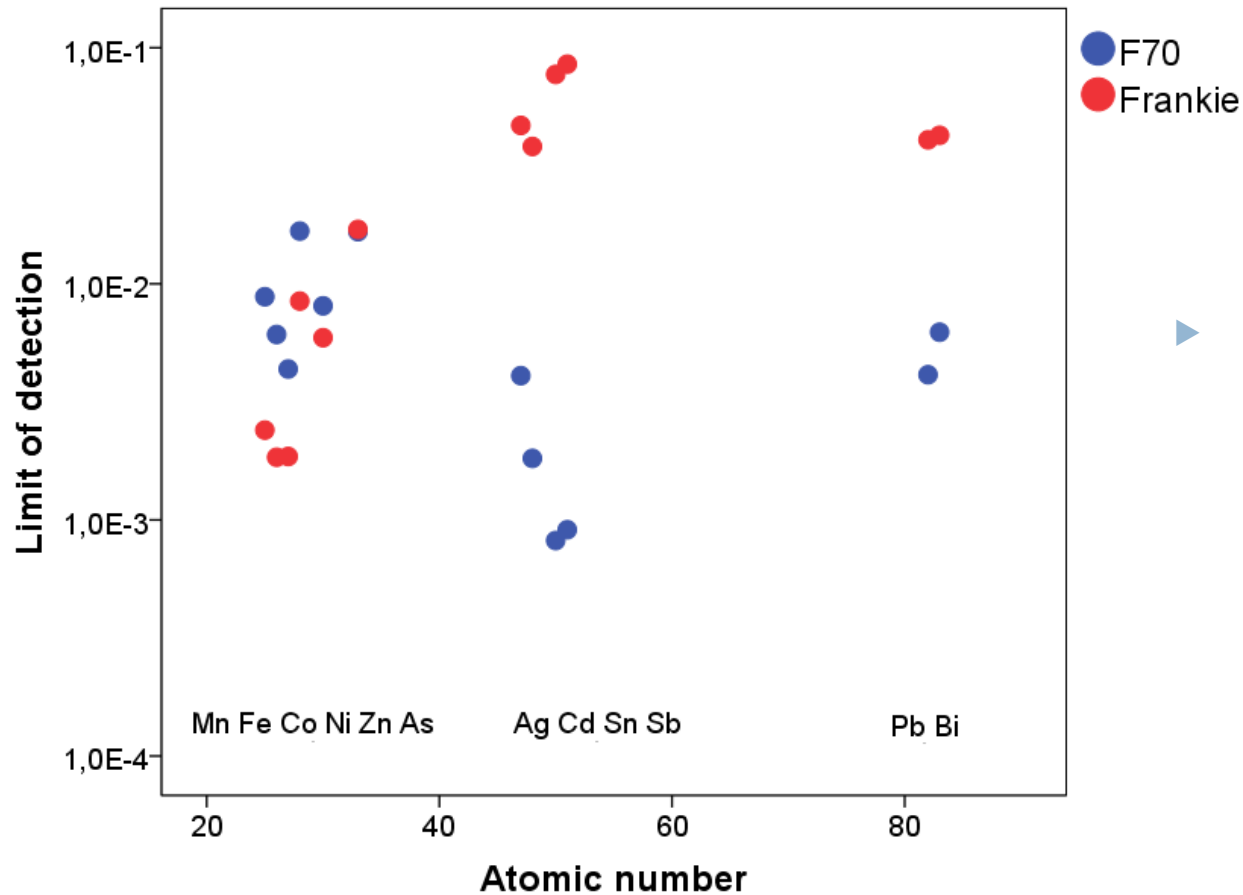
- Front-window X-ray tube W anode;
 - **HV = 70 kV**; $I = 170 \mu\text{A}$
- SDD - area = 20 mm^2 ; thickness = $450 \mu\text{m}$
 - **No beam focusing**



Energy distribution of the exciting radiation



Limits of detection in copper-based alloys



▶ **LOD:** minimum concentration of an element necessary for its fluorescent lines to be distinguished from bg (C.L. 95%)

$$LOD = \frac{2.33 \cdot C_{std} \cdot \sqrt{B}}{P}$$

B : bg area

P : peak area

C_{std} : element concentration in the reference material

The devices are designed for specific applications

Frankie: analysis of small details, for example enamelled plates



F-70: analysis of minor and trace elements, for example in copper-based artefacts

Iron Age glass beads

Group 1. Beads of FBA typology.



Group 2. Small ring beads.



1 cm

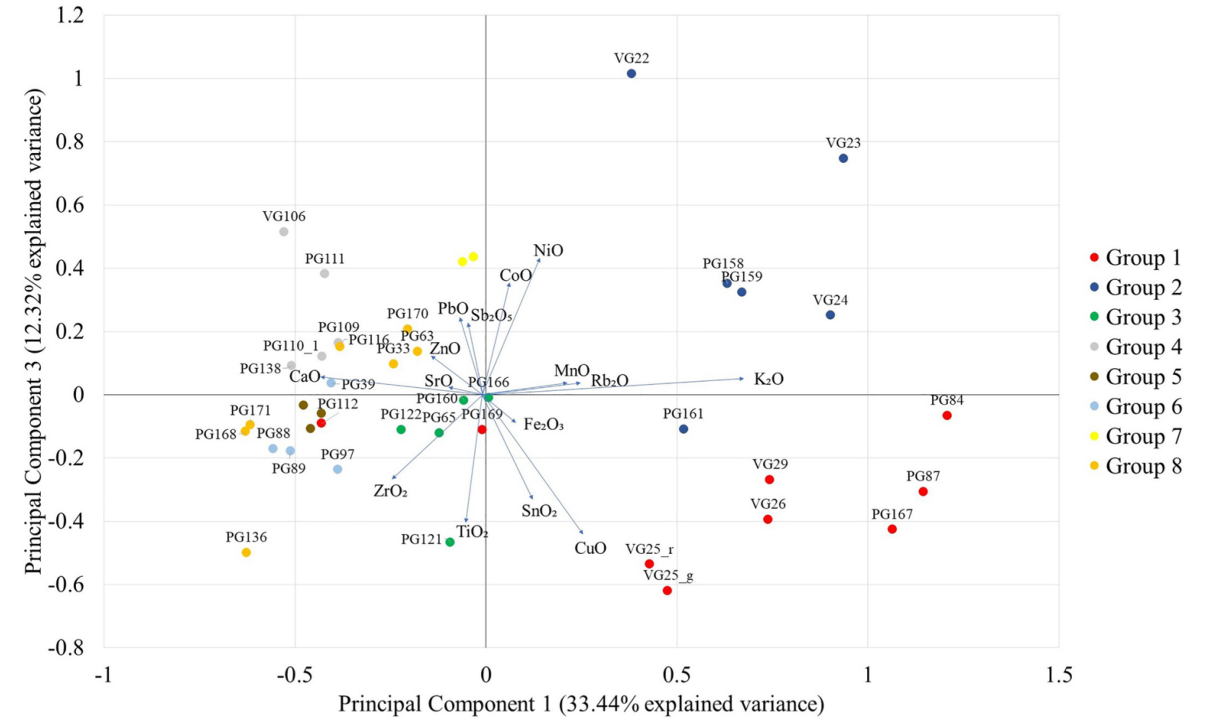
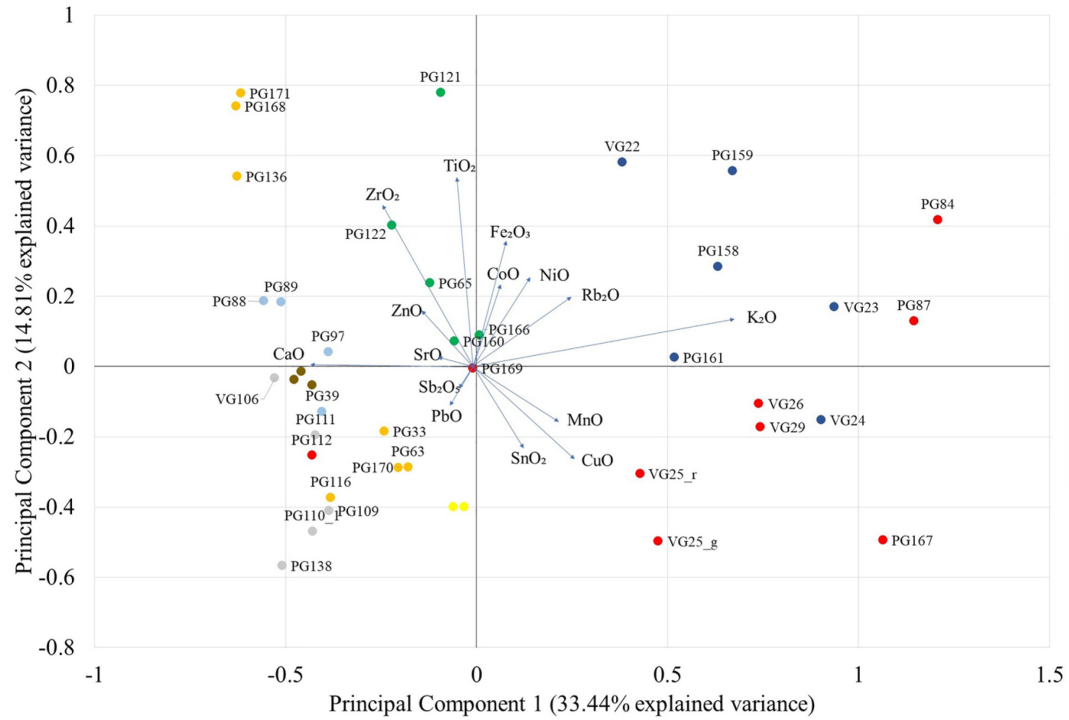
Group 4. Cu-Co coloured eye beads.



- Artefacts of Villa Giulia museum
- XRF w Frankie
- Spectra analysis w PyMCA → element concentration

O. Yatsuk, L. Koch , A. Gorghinian, G. Fiocco, P. Davit, L.C. Giannossa, A. Mangone, S. Francone, A. Serges, A. Re, A. Lo Giudice, M. Ferretti, M. Malagodi, C. Iaia and Monica Gulmini, *An archaeometric contribution to the interpretation of blue-green glass beads from Iron age Central Italy*, *Heritage Science* (2023) 11:113. <https://doi.org/10.1186/s40494-023-00952-1>

Iron Age glass beads: fabrication contexts



Iron Age glass beads: colourants and opacifiers

	Samples	Chromophore(s)/Opacifier	Technique for confirmation
RED	VG24, 25, 26, 29	Cu^0	FORS, p-XRF
DARK-GREEN	VG25	Cu^{2+} , Fe^{3+}	FORS, p-XRF, LA-ICP-MS
BLUE	VG28	Cu^{2+} , Fe^{3+}	FORS, p-XRF, LA-ICP-MS
Co-Cu BLUE	VG106	Co^{2+} , Cu^{2+} , Fe^{3+} , Fe^{2+}	FORS, p-XRF, LA-ICP-MS
DARK	VG22, 2359,	Co^{2+} , Fe^{2+} , Fe^{3+}	FORS, p-XRF, LA-ICP-MS
WHITE 1	VG 106	CaSb_2O_6	p-XRF, SEM-EDS, μ -Raman, LA-ICP-MS
WHITE 2	VG25, 26, 29	Fine bubbles	OM, p-XRF, μ -Raman, LA-ICP-MS

Pre-historical copper-based artefacts

- pre – and proto-historic metallic findings from areas in the provinces of Rome and Viterbo (Central Tyrrhenian Italy).
- XRF w F-70
- element concentration analysis w PyMCA

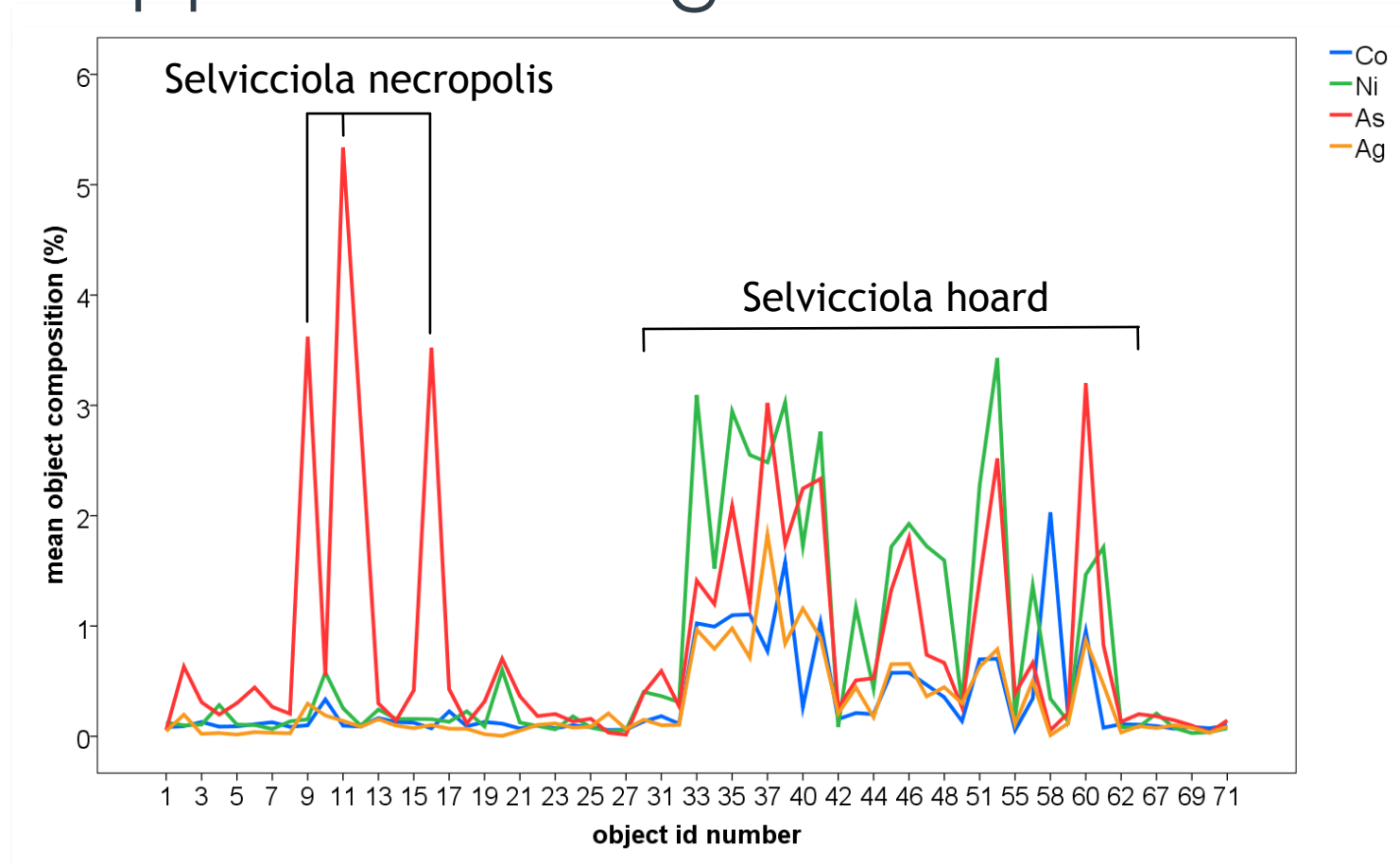


R. Donghia | HPXM workshop

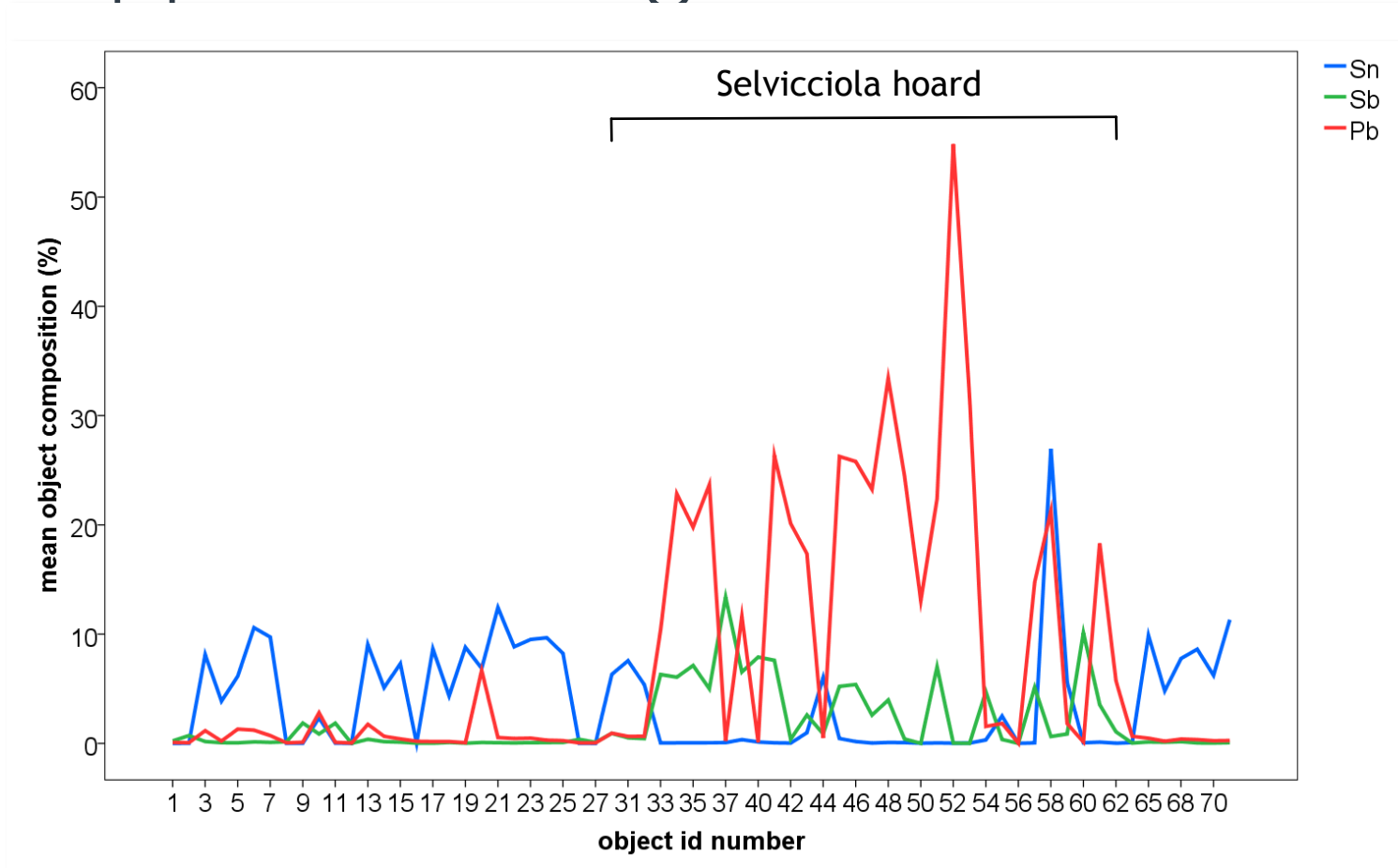
13

A. Esposito, P. Petitti, M. Ferretti, A. Gorghinian, F. Rossi, *The production of metal artefacts in Southern Etruria (Central Italy): case studies from Copper to Iron Age*, STAR: Science & Technology of Archaeological Research (2019). DOI:10.1080/20548923.2019.1660496.

Pre-historical copper-based artefacts: changes in minor elements composition from Copper to Iron Age



Pre-historical copper-based artefacts: changes in main elements composition from Copper to Iron Age



Conclusions

- ▶ Polycapillary optics are essential to obtain intense primary beam with focal spot sizes of tens to hundreds of μm
 - ▶ but they are detrimental for the limits of detection of elements with absorption edges beyond 20 keV
- ▶ For instruments not using polycapillary optics, the parameter that mostly affects the limits of detection is the tube voltage, especially for elements with $Z \sim 50$ (i.e. Ag, Cd, Sn, Sb)

Thanks for listening!



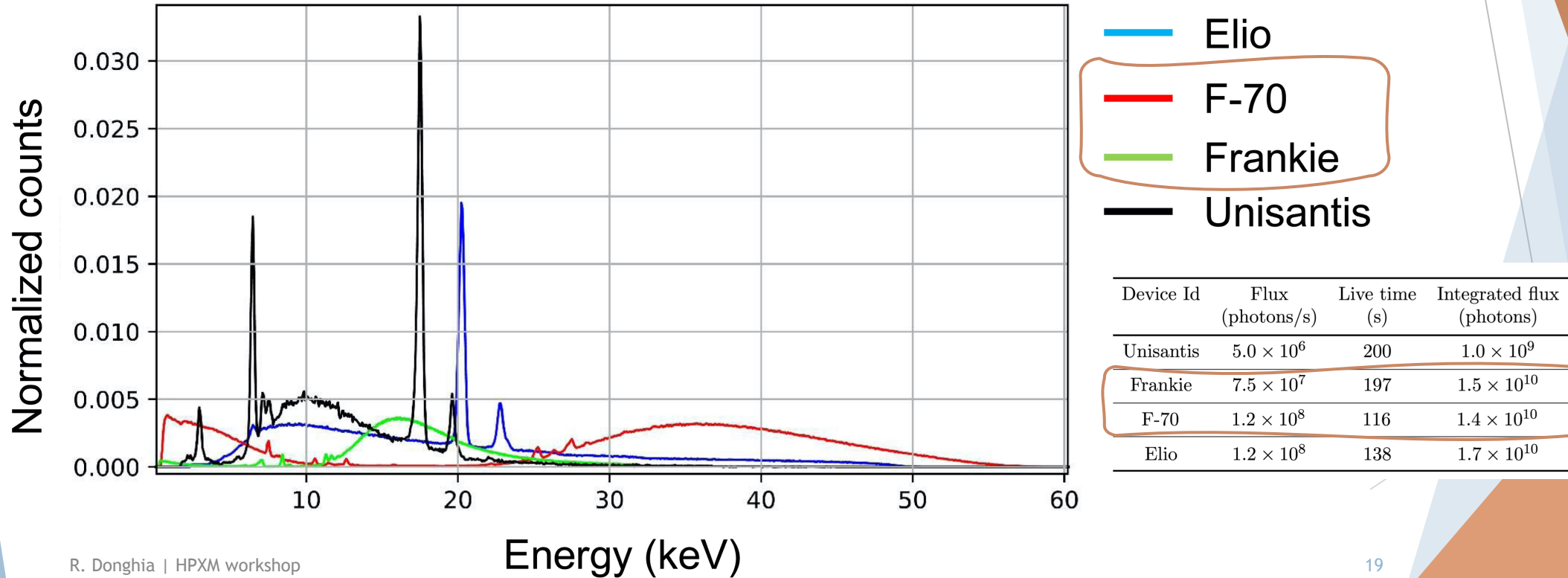
M. Chiti, D. Chiti, F. Chiarelli, R. Donghia, A. Esposito, A. Gorghinian | LNF - INFN
M. Ferretti | CNR - ISPC

High Precision X-ray Measurements 2023 conference
Laboratori Nazionali di Frascati dell'INFN
June 23th, 2023

Backup slides

Comparison

- Spectra acquired by using a low-Z and highly scattering material as target
- Total areas normalized to 1
- Compton shift - intrinsic detectors efficiency - fluorescent lines from surrounding materials



Analysis and Figure of merit

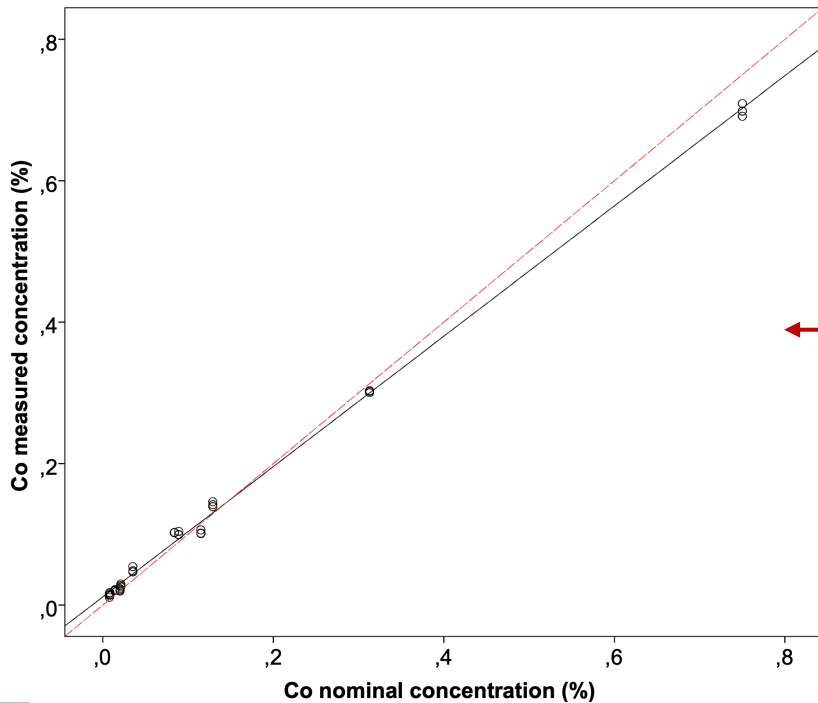
- ▶ **LOD:** minimum concentration of an element necessary for its fluorescent lines to be distinguished from bg (C.L. 95%)

$$LOD = \frac{2.33 \cdot C_{std} \cdot \sqrt{B}}{P}$$

B : bg area

P : peak area

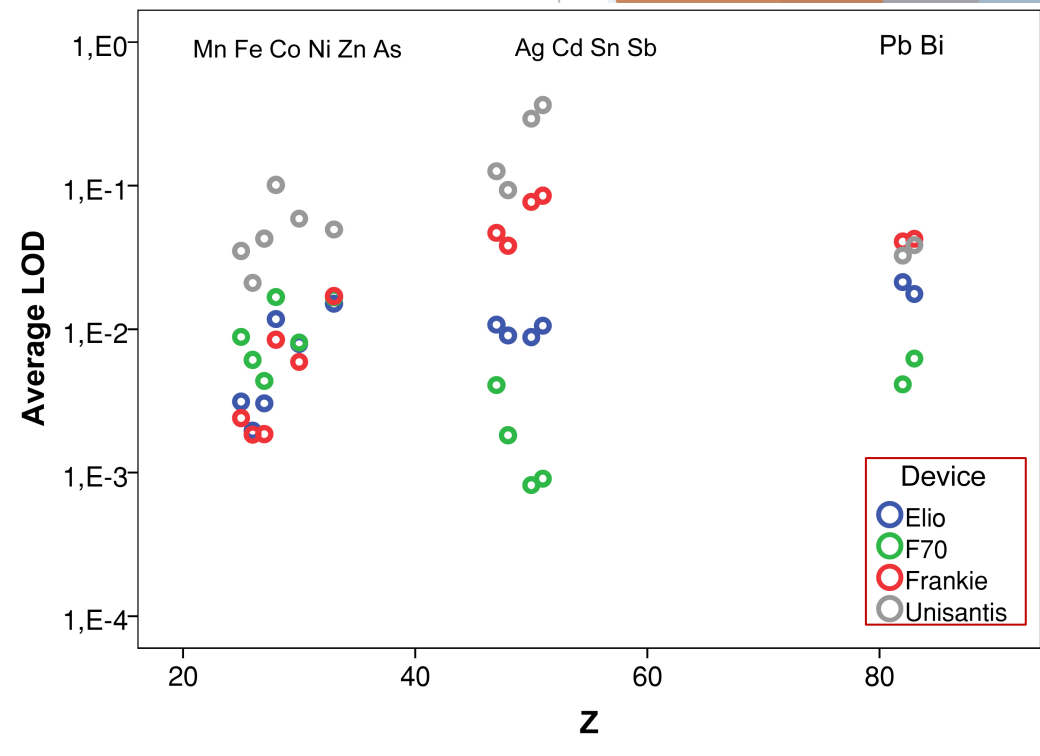
C_{std} : element concentration in the reference material



- **LOQ:** represents the minimum measurable concentration
- **Standard Error of Regression (SER):** standard error of the least square regression of the measured (PyMCA) versus the nominal concentration, defined as the root mean square distance of the data points from the line → deviation estimate from the regression line.
- Systematic errors are supposed to be removed by calibration, the SER accounts for the remaining random errors.

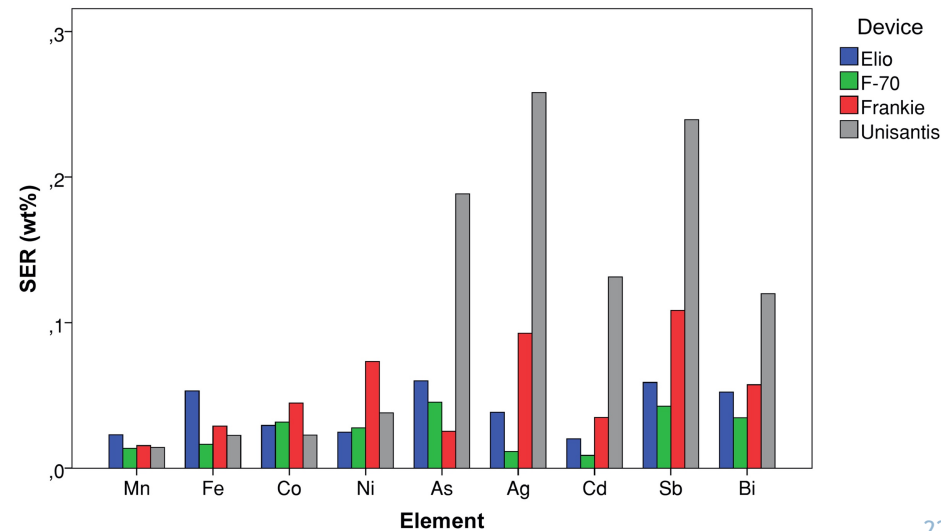
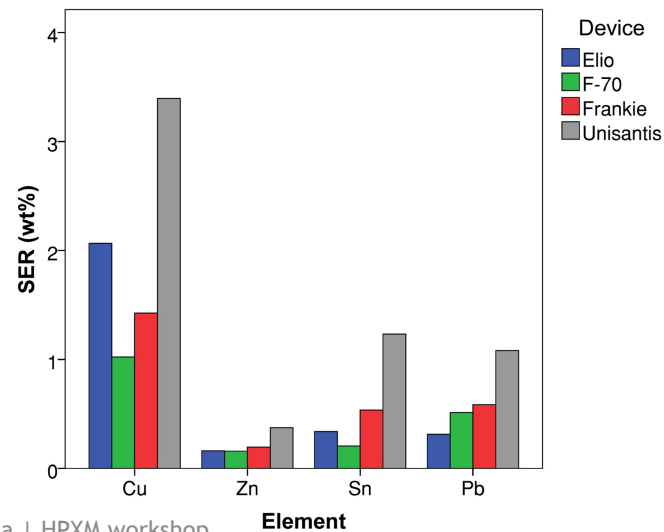
LOD results

- ▶ **1' group** → similar performances (0.002 wt% ÷ 0.02 wt%)
- ▶ **2' group** → affected by different excitation conditions. **F-70** is the best performing device for copper alloys studies, with 0.002 wt%, followed by **Frankie** with 0.06 wt%
- ▶ **3' group** → **F-70** has a larger part of the primary spectrum above the absorption edges, compared to **Frankie**. Performances not so different among devices (0.006 wt% and 0.04 wt%, respectively)



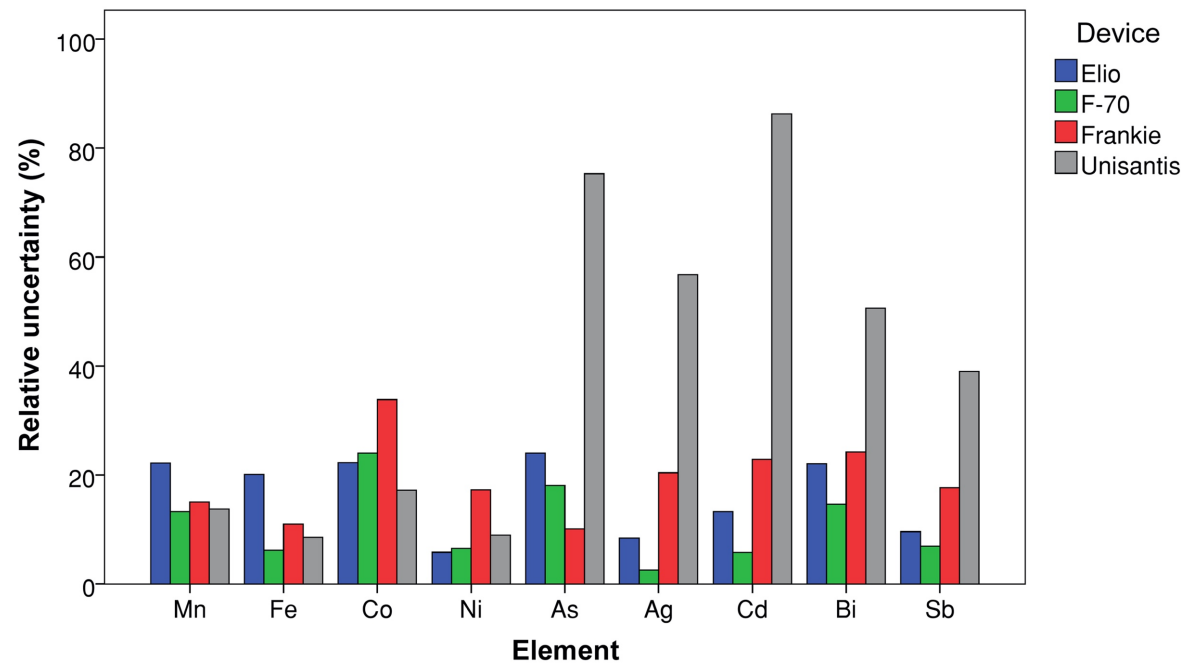
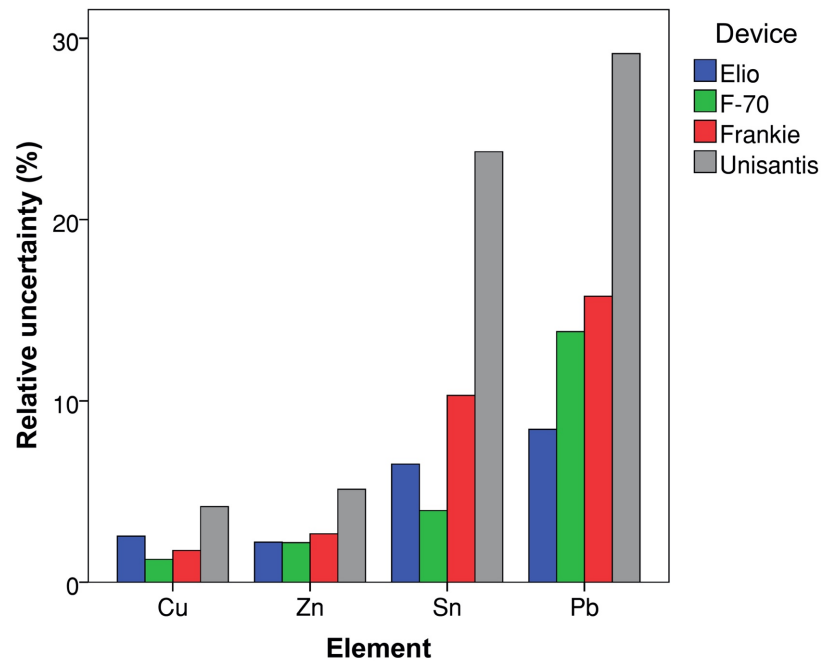
SER - results (1)

- ▶ The best SER does not necessarily correspond to the best LOD
- ▶ Both F-70 and Frankie are characterized by SER values in the range of
 - ▶ a few wt% for Cu (the most abundant element in all samples)
 - ▶ tenths of wt% for the other major elements (Zn, Sn and Pb)
 - ▶ hundreds of ppm for the minor elements



SER - results (2)

- ▶ Relative uncertainties: calculated dividing the SER by the average nominal concentration of the element
- ▶ Results are below 15% for all major elements, with Pb reaching the highest values, and below 30% for minor elements, with the exception of Frankie



Frankie

The polycapillary lens allows to perform study on micro spot

→ detecting element trace on each color

Enamel plates of 4th century



F-70

- Intense photon beam → fast measurements or higher statistics
- The good performance shown demonstrates the use of X-ray tubes working **above 60 kV may improve the excitation conditions to analyze copper alloys**
- No beam focusing do not cut the spectra

