



# Selecting the proper substrate for targets in NUMEN Experiment

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*Majorana 2023 Workshop  
July 12-14 2023, Modica*

# Outline

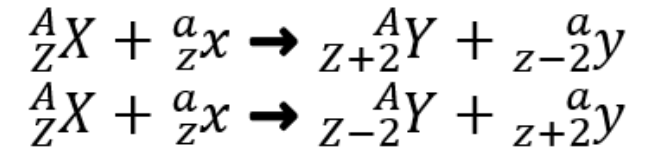
- Introduction
- Raman measurements
- Evaluating the density
- Evaluating the thermal conductivity
- Thickness uniformity
- Conclusions

# NUMEN: a Double Charge Exchange(DCE) Experiment

The NUMEN collaboration is interested to extract the **Double Charge Exchange** nuclear matrix elements to put constraints on **neutrino-less double beta decay matrix elements** (the theoretical work done demonstrated that they are proportional)



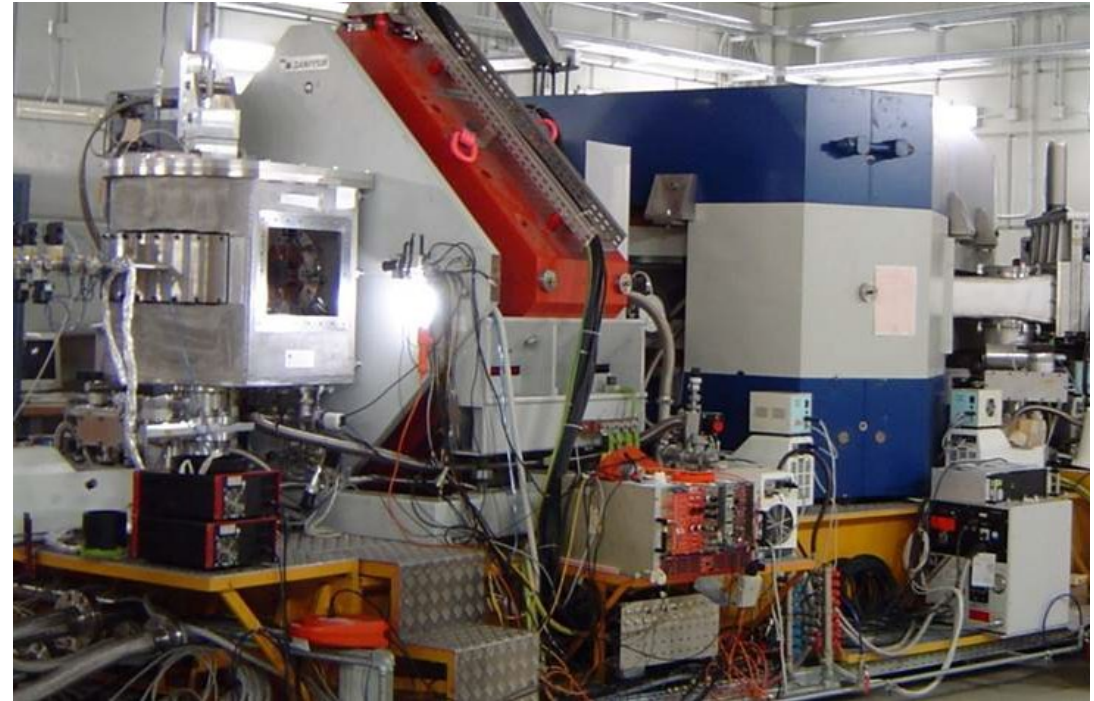
DCE



Candidates isotopes:  ${}^{48}\text{Ca}$ ,  ${}^{82}\text{Se}$ ,  ${}^{100}\text{Mo}$ ,  ${}^{124}\text{Sn}$ ,  ${}^{128}\text{Te}$ ,  ${}^{130}\text{Te}$ ,  ${}^{136}\text{Xe}$ ,  ${}^{148}\text{Nd}$ ,  ${}^{150}\text{Nd}$ ,  ${}^{154}\text{Sm}$ ,  ${}^{160}\text{Gd}$ ,  ${}^{198}\text{Pt}$ .

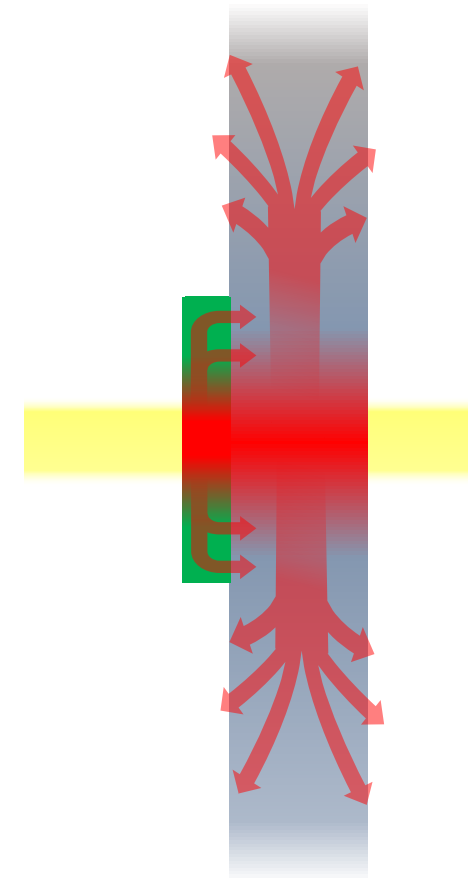
# NUMEN Requirements

- **DCE reactions** have a **low cross section** (shown by Diana Carbone) (few nb) and a lot of data are required for having a good statistics: need of **high intensity ion beam** of  $^{18}\text{O}$  and  $^{20}\text{Ne}$  (more than 13  $\mu\text{A}$  up to about 50  $\mu\text{A}$ )
- **A good energy resolution** is required too, in order to clearly distinguish the energy levels of recoiling nuclei: targets must be thin, below 1  $\mu\text{m}$
- **High intensity beams produce** a lot of **heat** by energy loss, which standalone thin targets cannot withstand



# NUMEN challenges

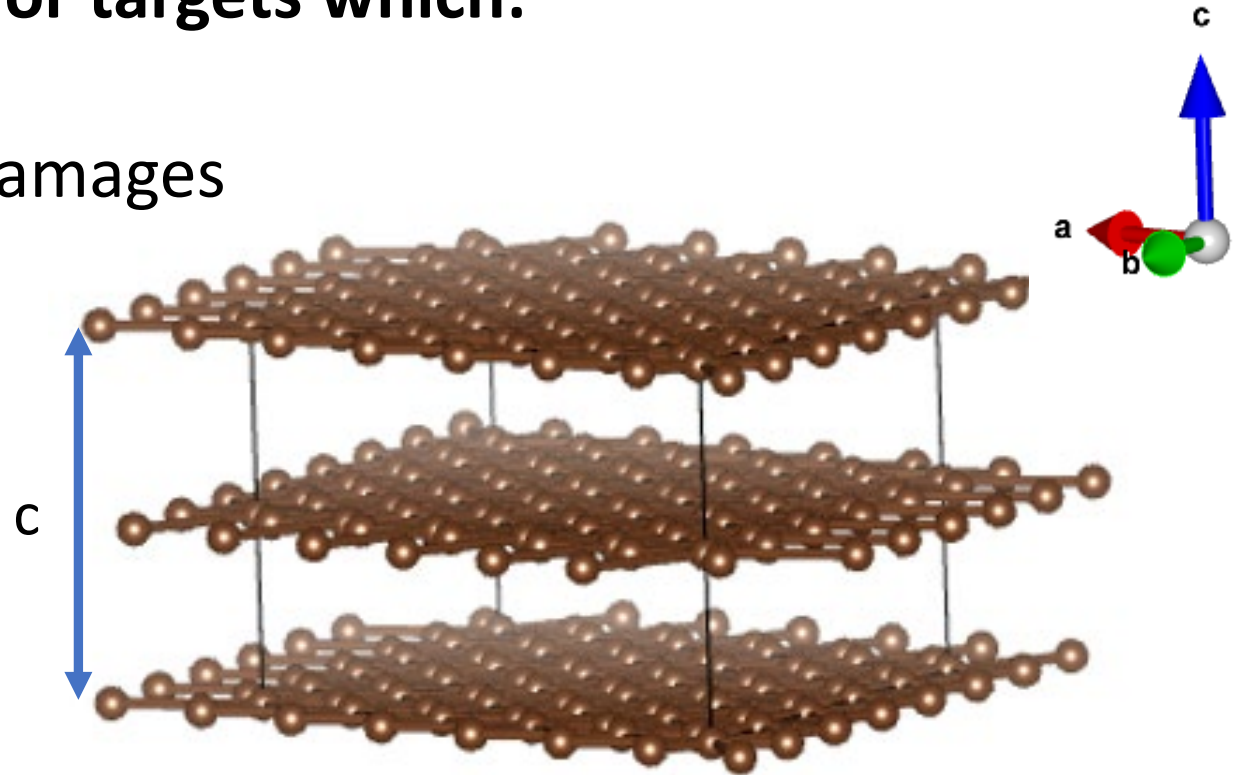
- Thermal stress is addressed by depositing the targets on a high thermally conductive substrate of carbon foils made of multilayers of graphene (MLG)
- **The ideal MLG substrate should have the following characteristics:**
  - 1) High in-plane thermal conductivity ( $k_{//}=1400-2300 \text{ Wm}^{-1}\text{K}^{-1}$ ) to dissipate heat efficiently toward the cooling system
  - 2) Thickness around  $2 \mu\text{m}$  and good **thickness uniformity** to minimize the impact on the energy resolution of the reaction products



# MLG foils

## Need for graphitic foils as substrates for targets which:

- Dissipate heat efficiently
  - Sufficiently resilient to irradiation damages
  - Affect the reaction products energy as little as possible
- ➔ Proper tickess and uniformity



Interplanar distances  $d = c/2$

# Different kind of carbon foils 1-2 $\mu$ m thick

- HOPG (high oriented pyrolytic graphite) from Optigraph, Germany
- MLG (multi-layer graphene) from Kaneka, Japan
- MLG from ACF-metals, Arizona, USA (and Appl. Nanotech, Texas)
- MLG from Micromatter, Canada

• HOPG-Optigraph



CVD + HT HP annealing

• MLG-Kaneka



Pyrolysis of thin polyimide film

• MLG-ACF/Nanotech



GO + rGO

• MLG-Micromatter



Pulsed Laser Deposition (PLD)

Different appearance (but metallic luster), different preparation processes

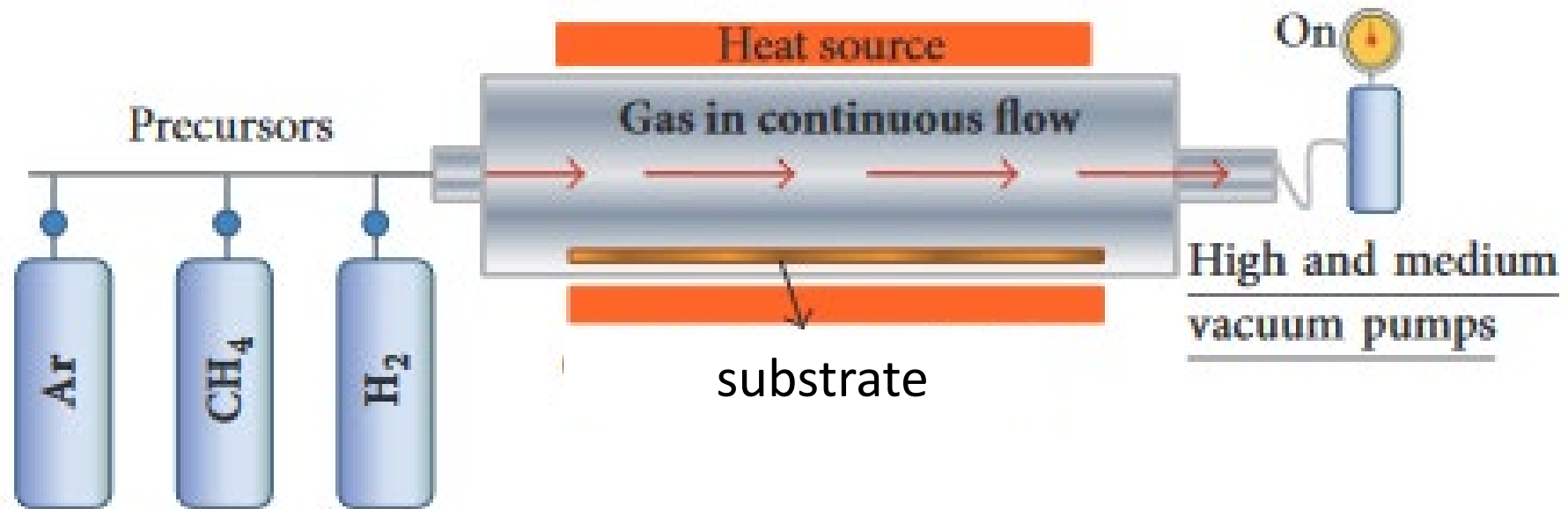
# HOPG-Optigraph

(a top-down process)

**Precursor:** hydrocarbon gas (e.g. methane)

**Process:** **pyrolysis** in 2 steps

1) CVD with HOPG deposited on a heated graphite substrate  
(e.g.  $\text{CH}_4 \rightarrow \text{C(s)} + 2 \text{H}_2(\text{g})$ )



L. C. F. Blackman, A. R. Ubbelohde, Proc. R. Soc. A, Math. Phys. Sci. 20–32 (1961).  
A. W. Moore, Chemistry and Physics of Carbon 11 Marcel Dekker, Inc. 69–187 (1973).

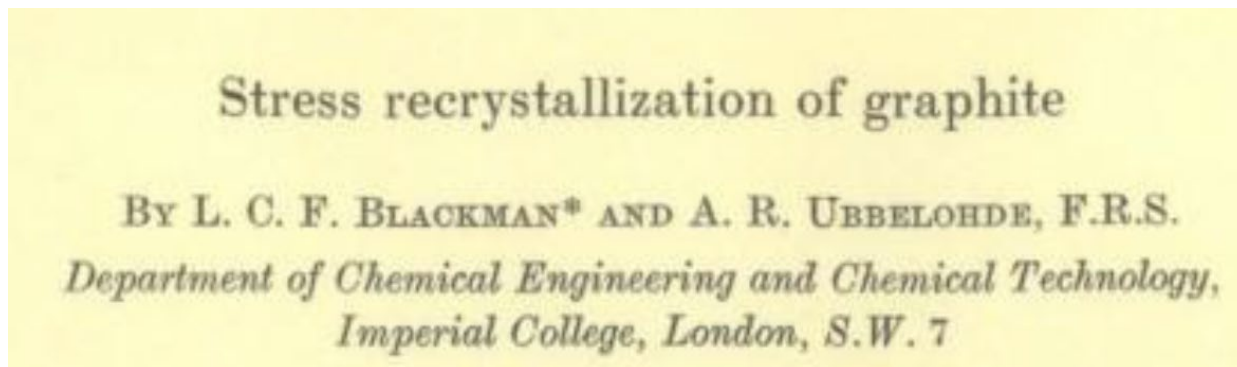


# HOPG-Optigraph

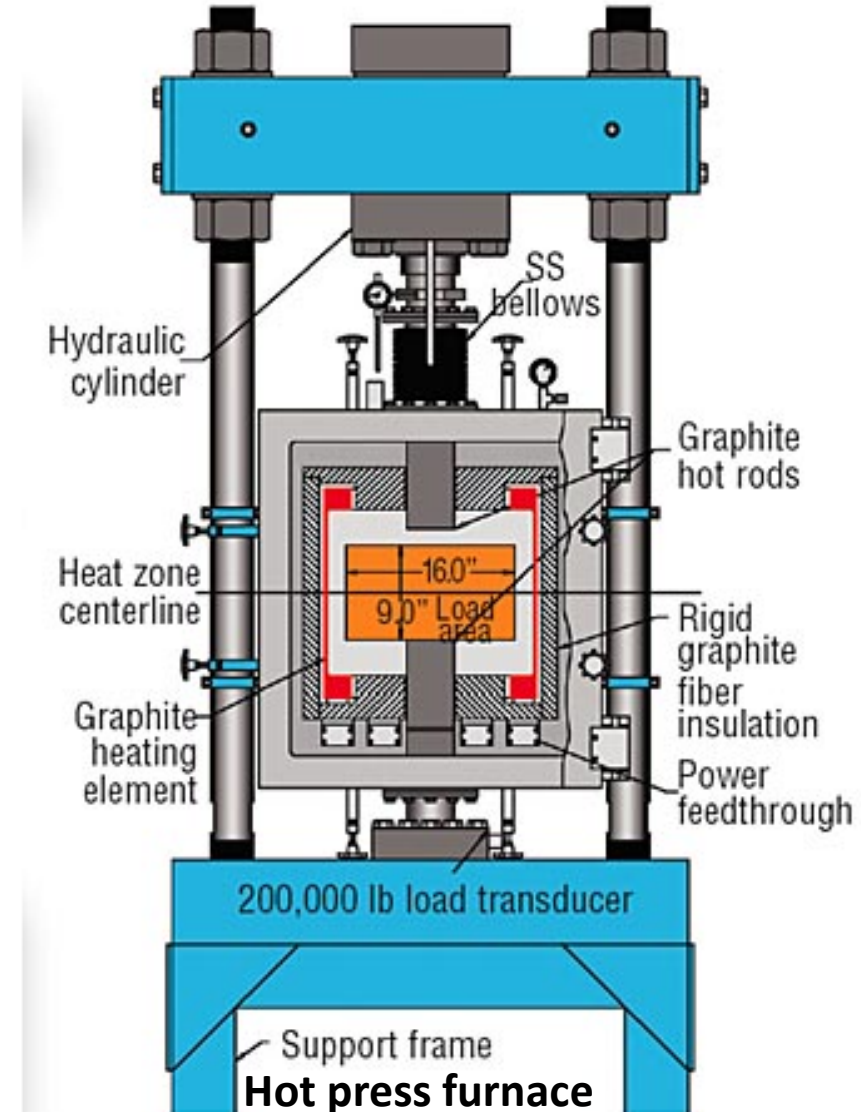
**Precursor:** hydrocarbon gas (e.g methane)

**Process:** **pyrolysis** in 2 steps

2) Uniaxial pressed during the annealing process at 3000 °C. **Stress recrystallization of graphite.** Due to T gradient the quality of material is best at the center of the annealed volume -> **foils need to be cut** (from <https://mikromasch.net/>)



L.C. F. Blackman and A.R. Ubbelohde, Proc. R. Soc. A. 266 (1962)



<https://www.industrialheating.com>

# MLG-Kaneka

Precursor: solid polyimide

Process: **pyrolysis** of thin polyimide film in 2 steps

1) Carbonization

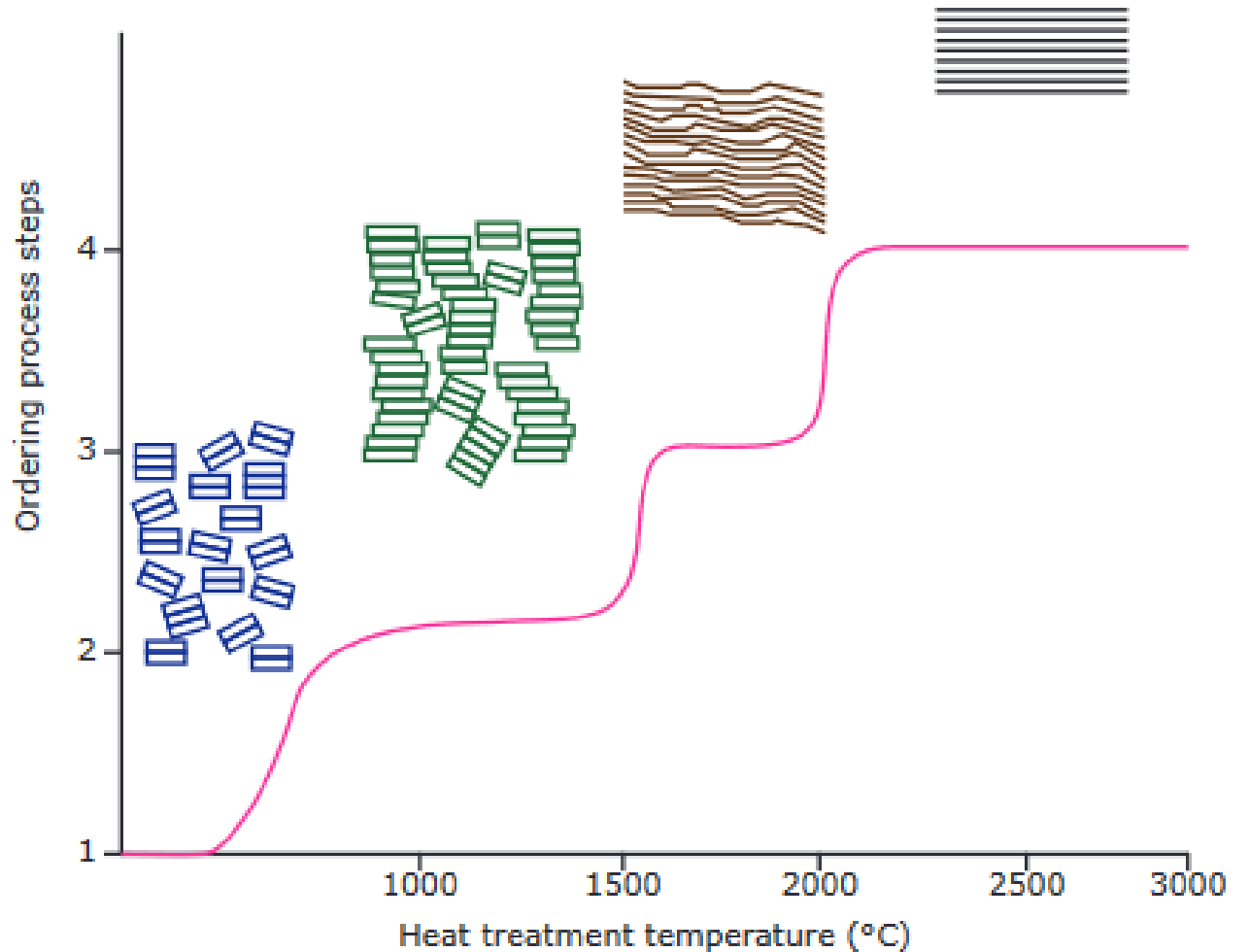
2) Graphitization → MLG-Kaneka



**FIGURE 1.** Preparation of MLG (a) KANEKA polyimide film; (b) Carbonized film; (c) MLG; A. Tatami et al., AIP Conference Proceedings **1962**, 030005 (2018)

# MLG-Kaneka: Carbonization vs. Graphitization

From carbonization  
(chaotic order of small domains)  
to graphitization  
(large straight layers are formed)

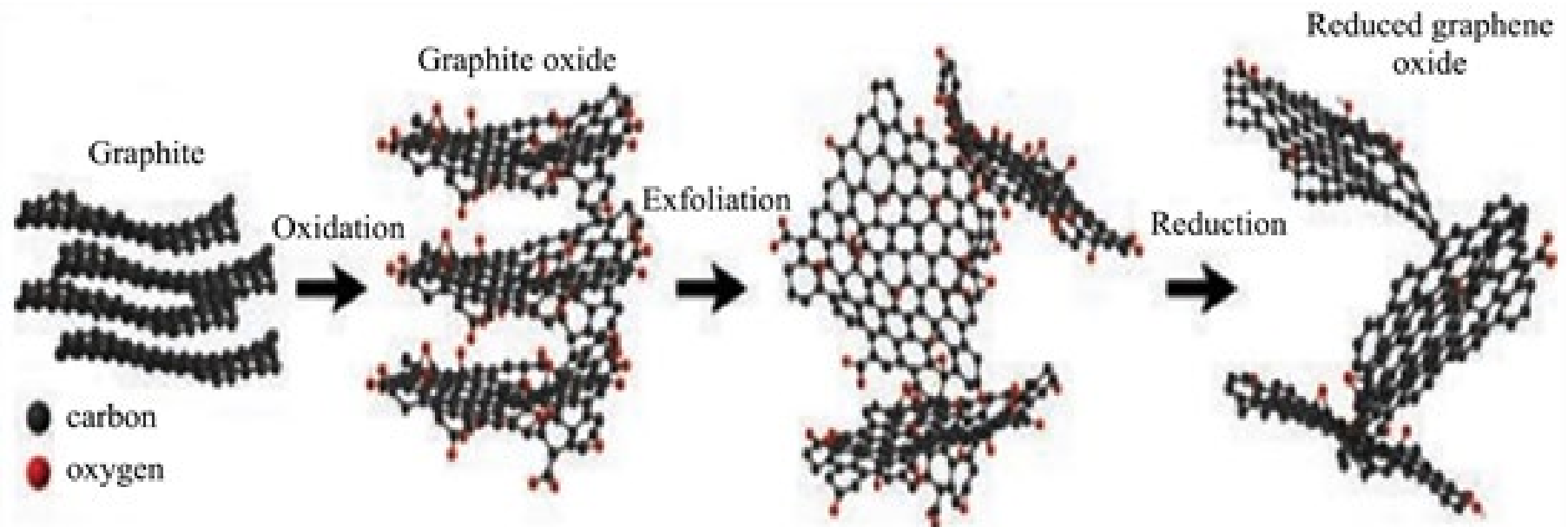


# MLG-ACF/Nanotech: a bottom-up process

Precursor: **solid graphite**

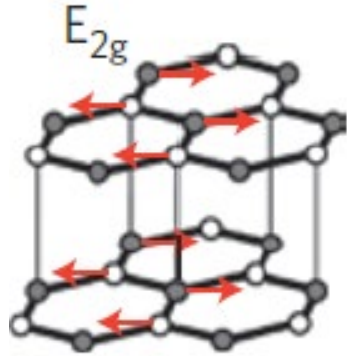
Process: **3 steps**

- 1) **Chemical exfoliation --→ Formation of graphene oxide (GO)**
- 2) **Dispersions of reduced graphene oxide (rGO)**
- 3) **Accumulation of rGO up to the desired thickness**

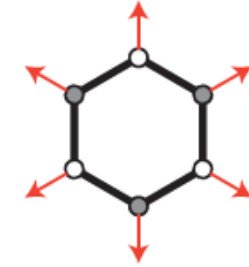
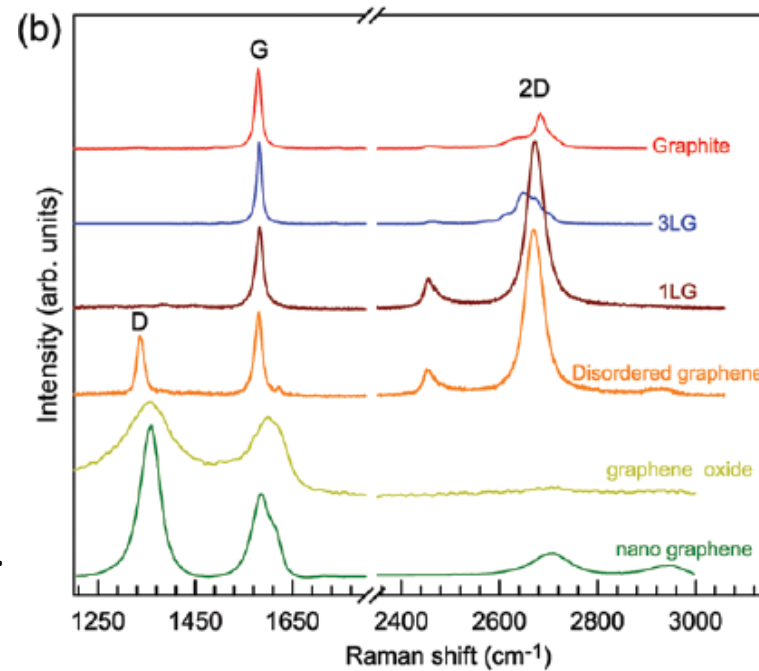


A. Adeniji et al., "Synthesis and Fabrication of Graphene and Graphene Oxide: A Review", Open Journal of Composite Materials Vol. 9 (2019), Scientific Research Publishing

# Raman measurements on HOPG-Optigraph



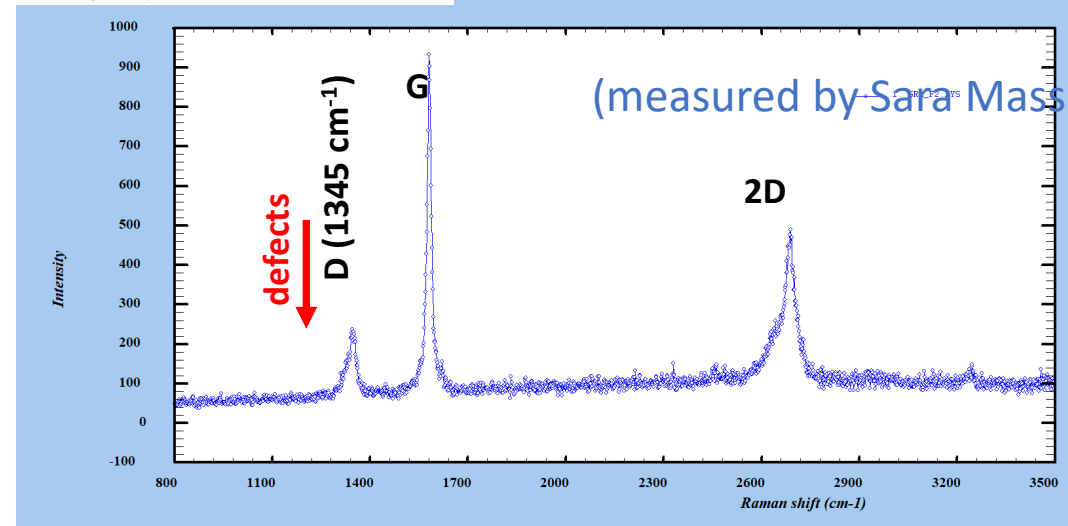
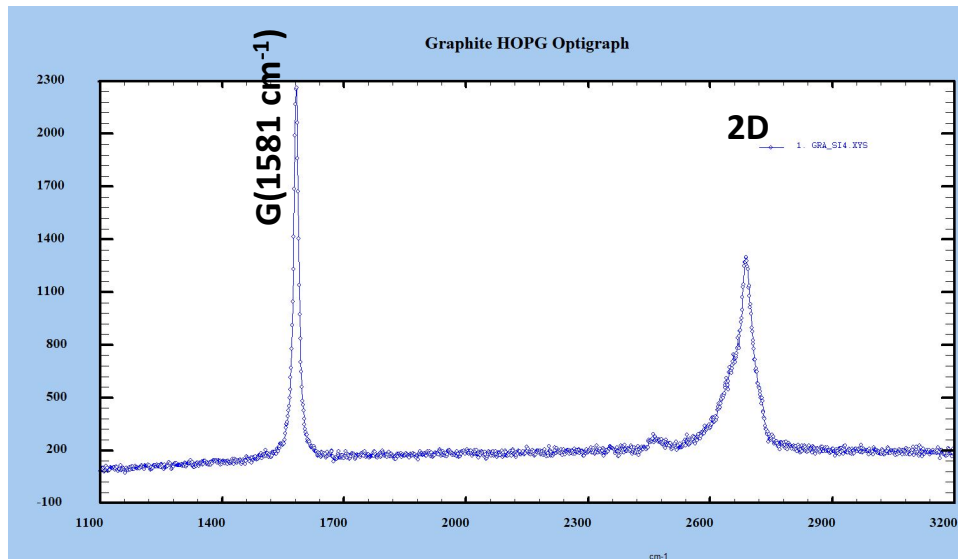
**G peak:** inplane vibrations of  $sp^2$  rings.  
**Common in all  $sp^2$  materials**



**D peak:** breathing mode of 6 atom rings  
(required a **defect** for his activation)  
**2D peak:** D peak overtone, two-phonon  
process, **no defect is required**

A. Ferrari et al. Nature Nanotech. 8, 2013

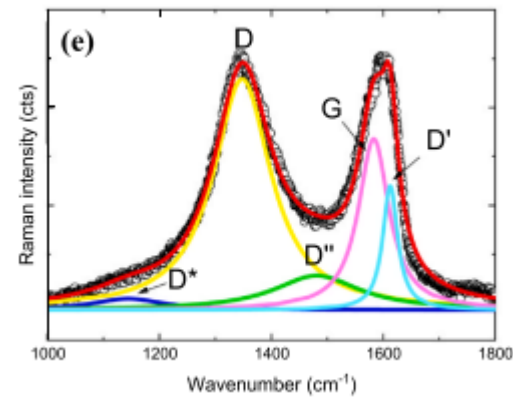
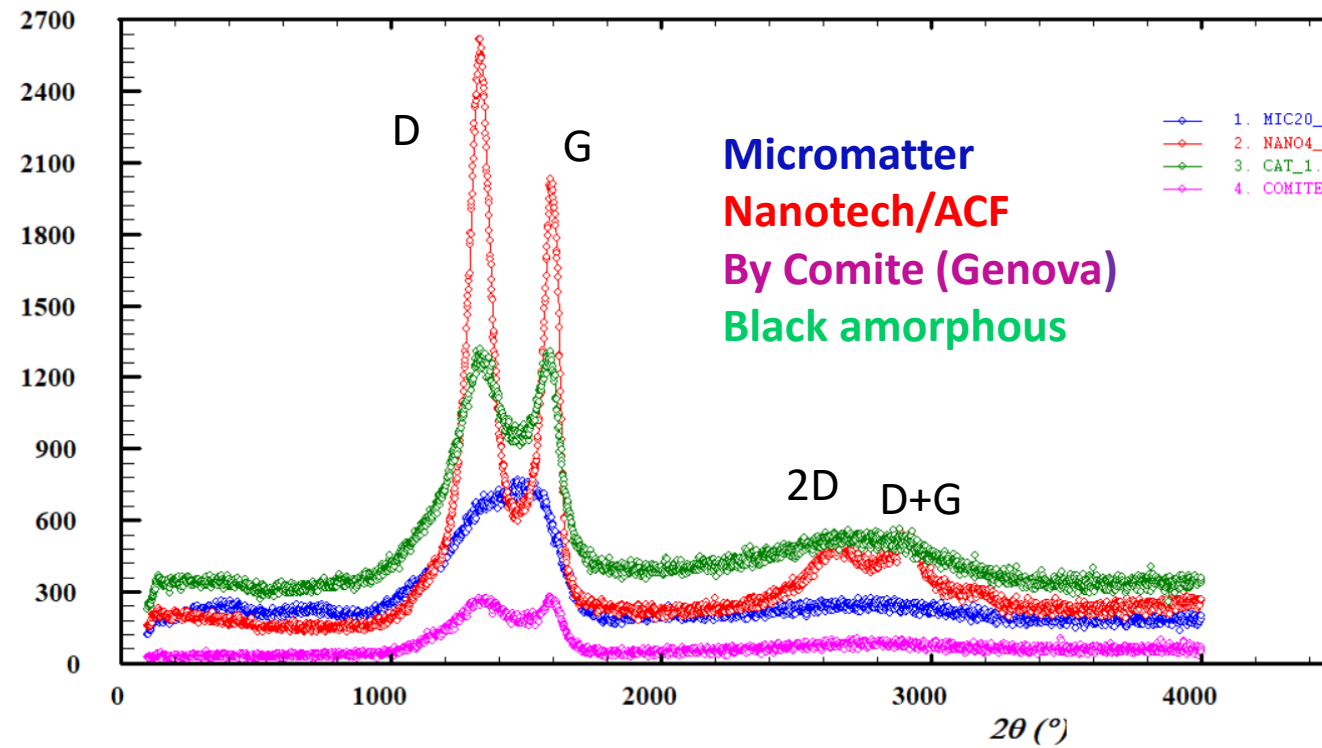
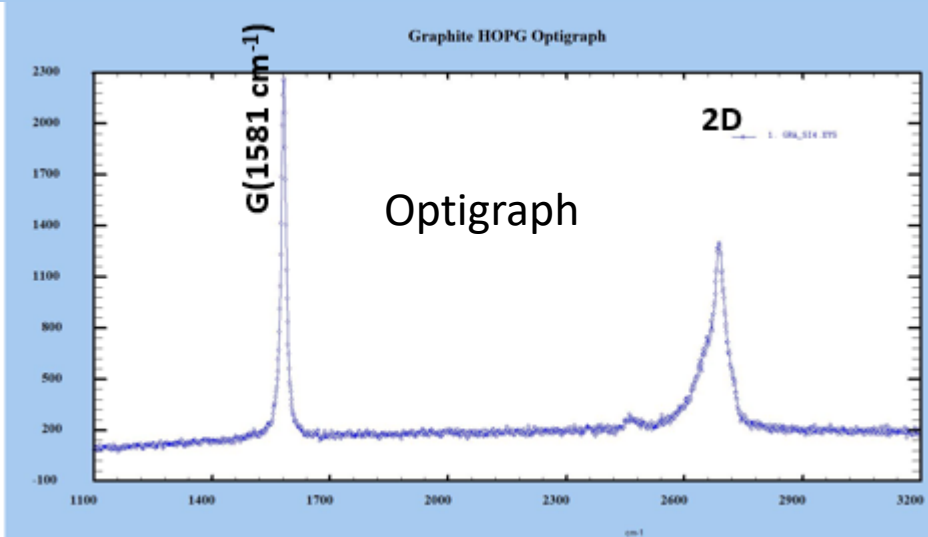
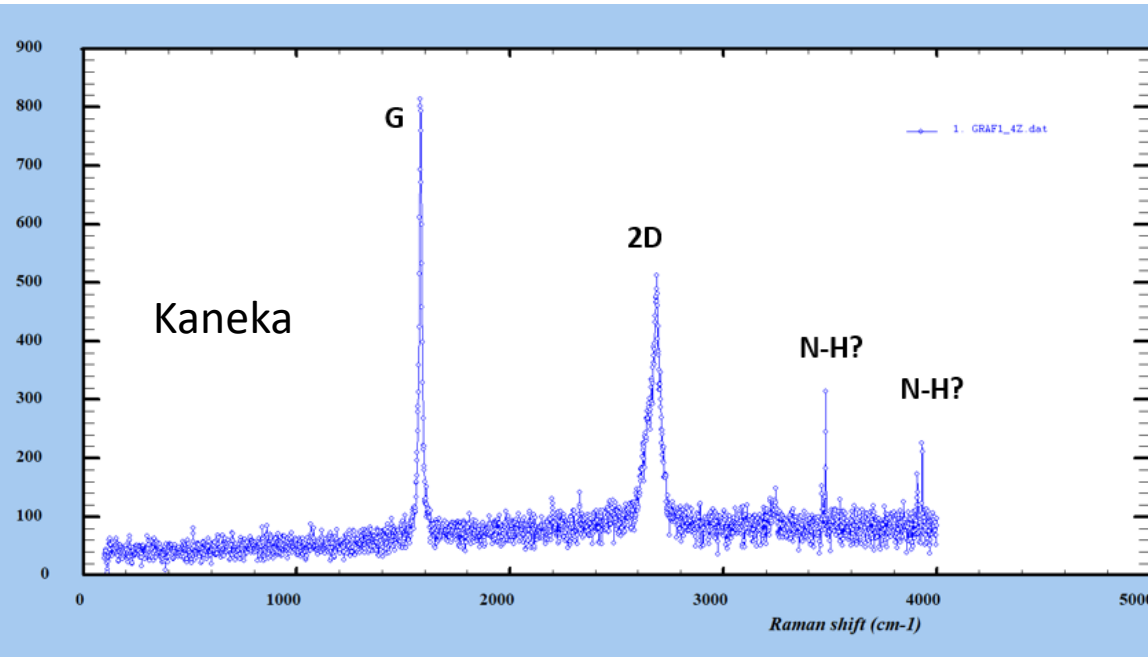
Laser power: 8 mW in 2.5 micron spot



(measured by Sara Massardo, Unige)

**Defect induced by increasing power of laser (8mW)**

# COMPARISON Between RAMAN MEASUREMENTS



Intensity of D'' inversely related to crystallinity

# Evaluating density by XRD

# Evaluating thermal diffusivity by laser flash method

$$K = \alpha \rho C_p$$

**K = thermal conductivity;  $\rho$  = density;  $C_p$  = specific heat;  $\alpha$  = thermal diffusivity**

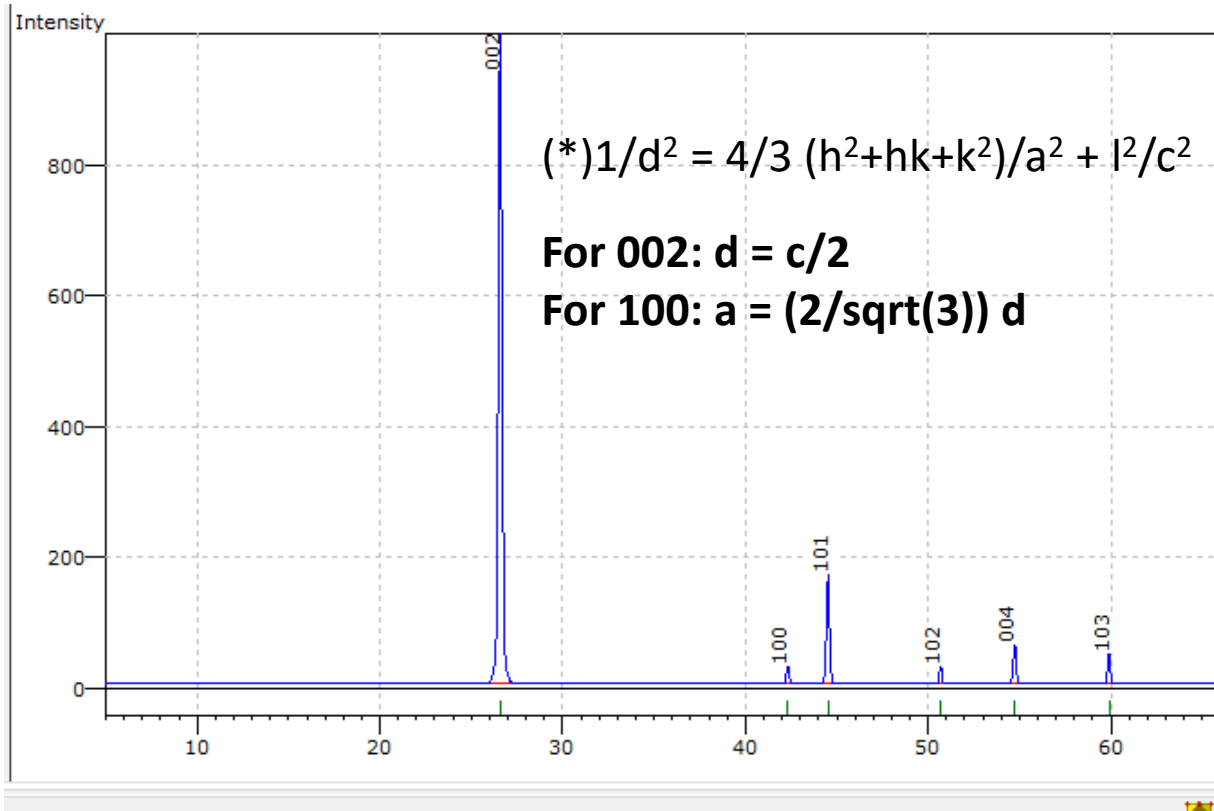
# Evaluating density by XRD

$$d = m_{uc} / V_{uc}$$

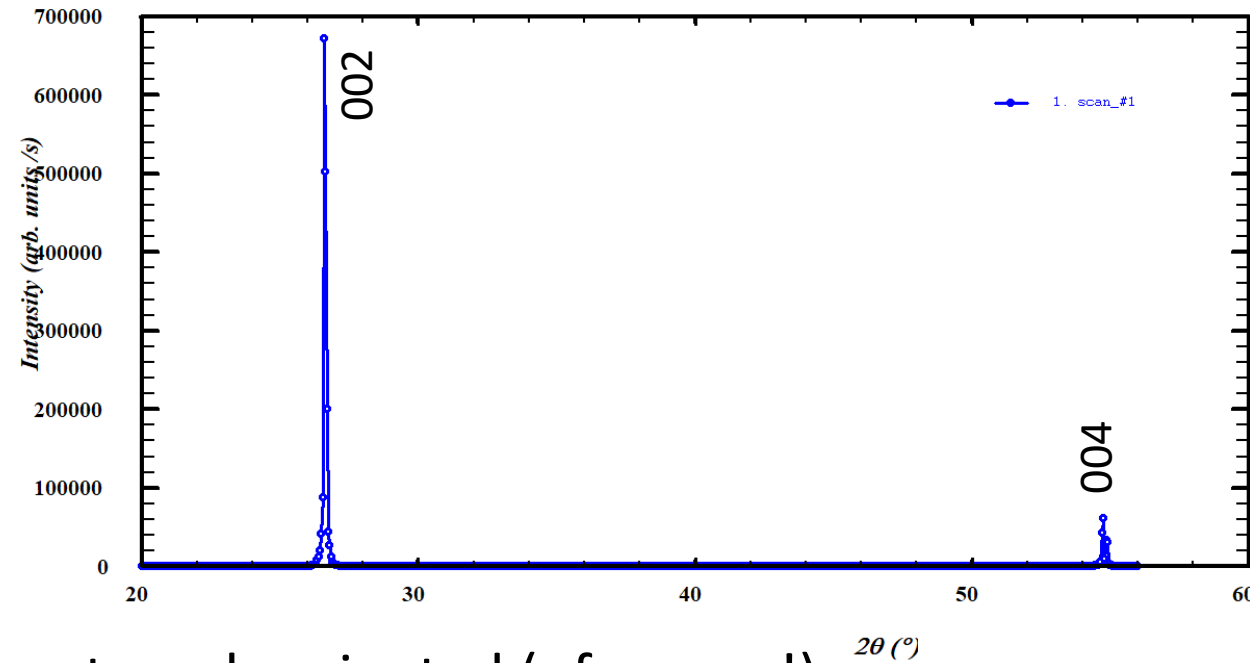


# HOPG: XRD in reflection

## Theoretical XRD pattern



## Experimental XRD pattern



XRD measurements done in Genova: (00l) planes strongly oriented (of course!)

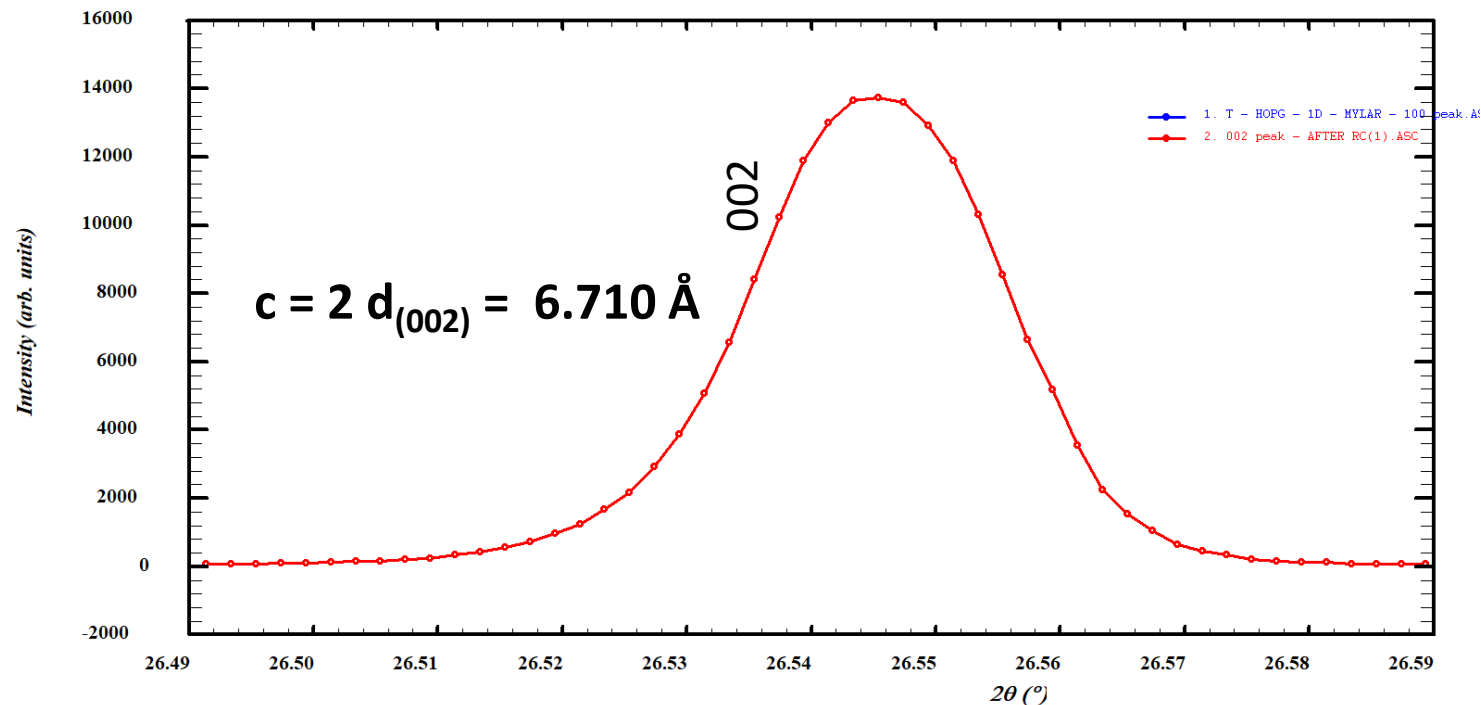
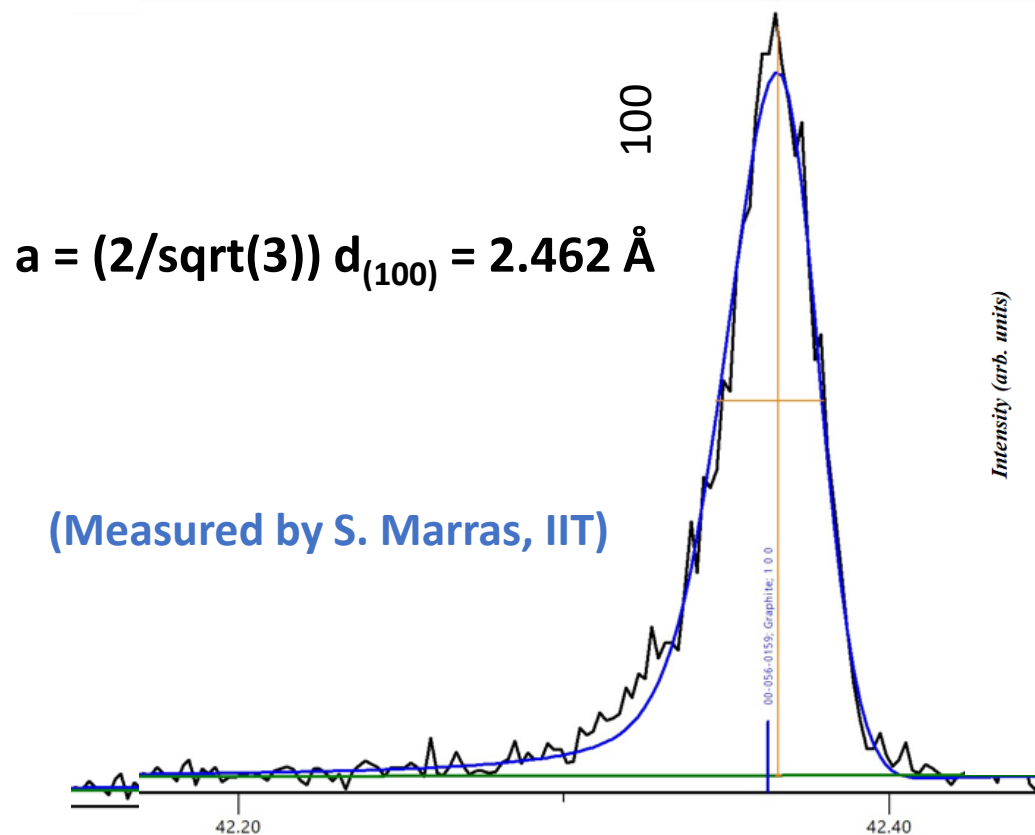
002 peak at 26.61 in  $2\theta$   $d(\text{interlayers}) = 3.346 \text{ \AA}$

$c = 6.692 \text{ \AA}$  (\*)  $a = 2.464 \text{ \AA}$  (literature)  $V_{uc} = a^2 c 0.866 = 35.18 \text{ \AA}^3 = 3.518 \cdot 10^{-23} \text{ cm}^3$

Density =  $[\text{atomic weight} \times N_{\text{atom}}] / [V_{uc} \times N_A] = [12.0107 \times 4] / [3.518 \cdot 10^{-23} \text{ cm}^3 \times 6.023 \cdot 10^{23}]$

$= 2.267 \text{ g cm}^{-3}$

# HOPG: XRD in transmission



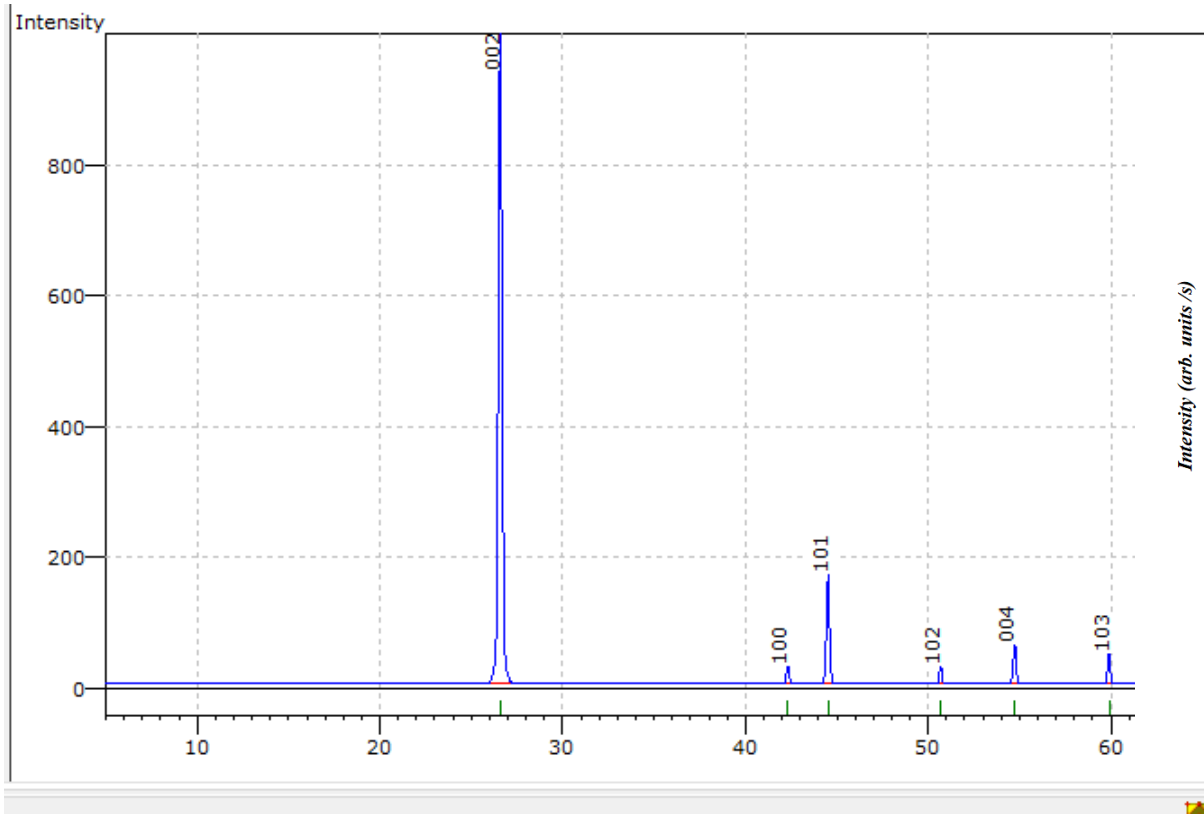
$$V_{uc} = a^2 \times c \times 0.866 = 35.18 \text{ \AA}^3 = 3.522 \times 10^{-23} \text{ cm}^3$$

$$\text{Density} = [\text{atomic weight} \times N_{\text{atom}}] / [V_{uc} \times N_A] = [12.0107 \times 4] / [3.522 \times 10^{-23} \text{ cm}^3 \times 6.023 \times 10^{23}] =$$

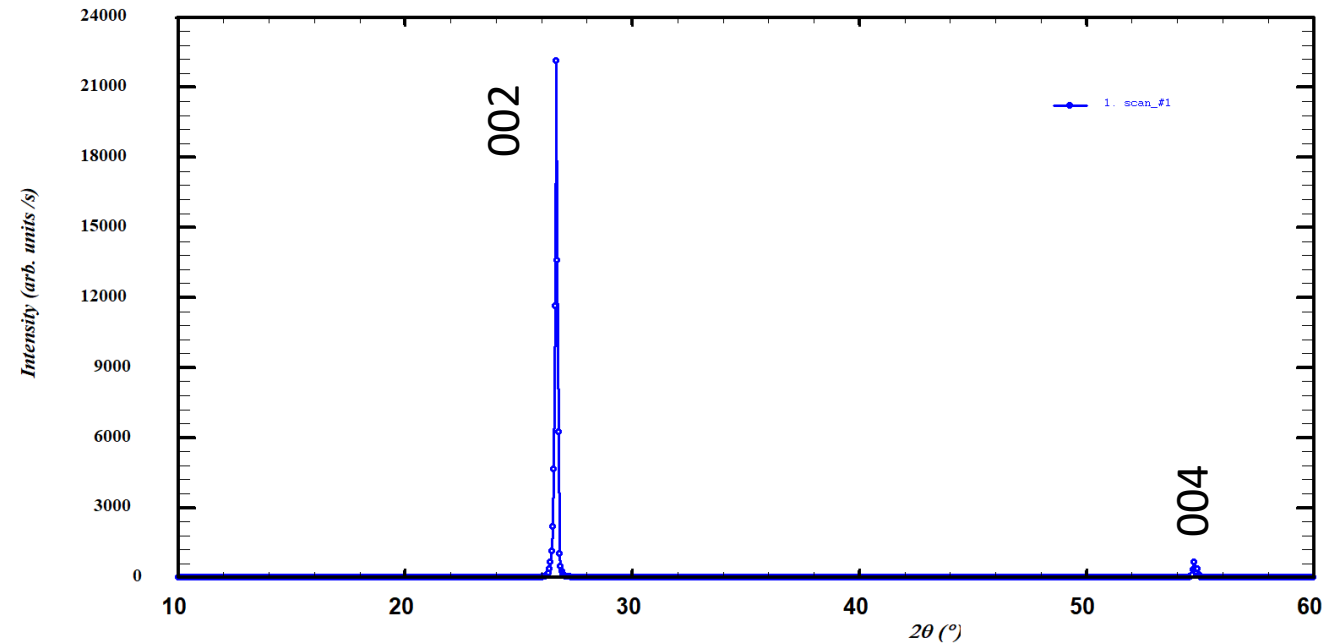
$$2.265 \text{ g cm}^{-3}$$

# XRD MLG-Kaneka

## Theoretical XRD pattern



## Experimental XRD pattern

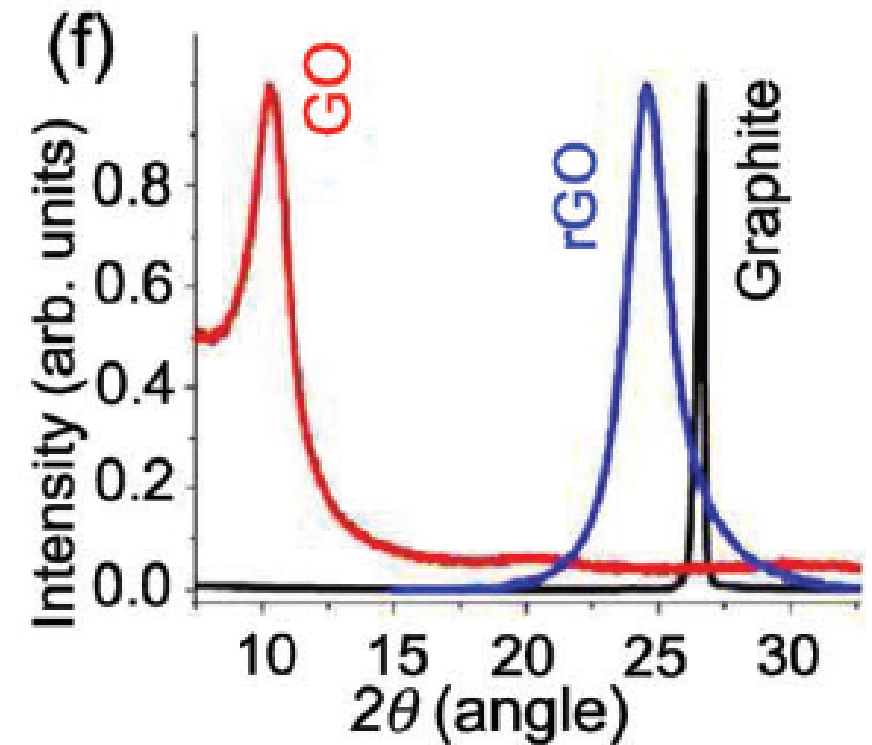
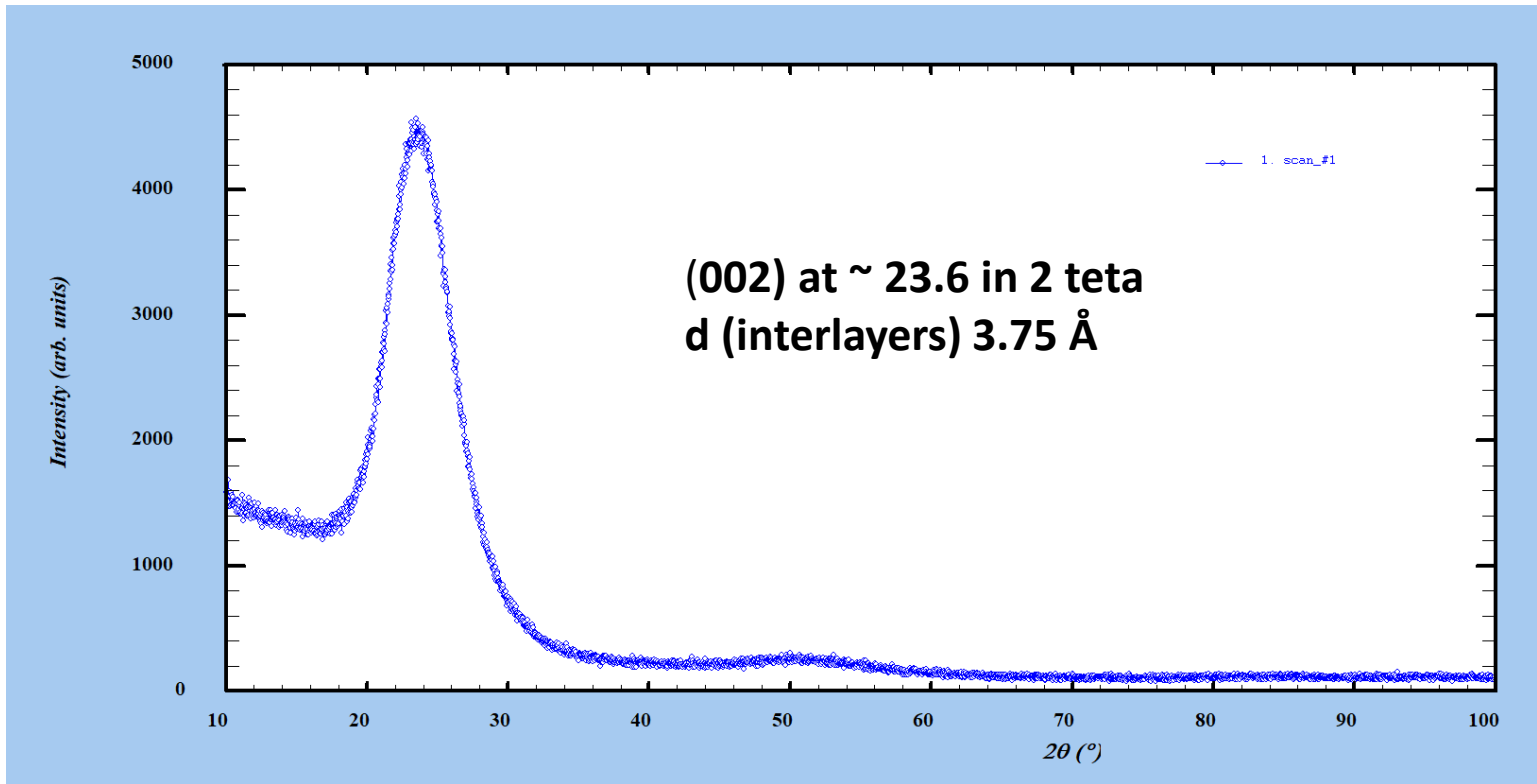


002 peak at 26.68 in  $2\theta$   $d(\text{interlayers}) = 3.338 \text{ \AA}$

$c = 6.676 \text{ \AA}$   $a = 2.464 \text{ \AA}$  (literature)  $V_{uc} = a^2 \times c \times 0.866 = 35.10 \text{ \AA}^3 = 3.510 \cdot 10^{-23} \text{ cm}^3$

**Density** =  $[\text{atomic weight} \times N_{\text{atom}}] / [V_{uc} \times N_A] = [12.0107 \times 4] / [3.510 \cdot 10^{-23} \text{ cm}^3 \times 6.023 \cdot 10^{23}]$   
**= 2.272 g cm<sup>-3</sup>**

# XRD: MLG-ACF/Nanotech



Molecules intercalated between adjacent rGO sheets

J.B. Wu et al. Chem. Soc. Rev. 47 2018, 1822

$$c = 7.50 \text{ \AA} \quad a = 2.464 \text{ \AA} \text{ (literature)} \quad V_{uc} = a^2 c 0.866 = 35.18 \text{ \AA}^3 = 3.94 \cdot 10^{-23} \text{ cm}^3$$

$$\text{Density} = [\text{atomic weight} \times N_{\text{atom}}] / [V_{uc} \times N_A] = [12.0107 \times 4] / [3.94 \cdot 10^{-23} \text{ cm}^3 \times 6.023 \cdot 10^{23}] = 2.02 \text{ g cm}^{-3}$$

# Evaluating thermal diffusivity by laser flash method

# Thermal conductivity of HOPG-Optigraph

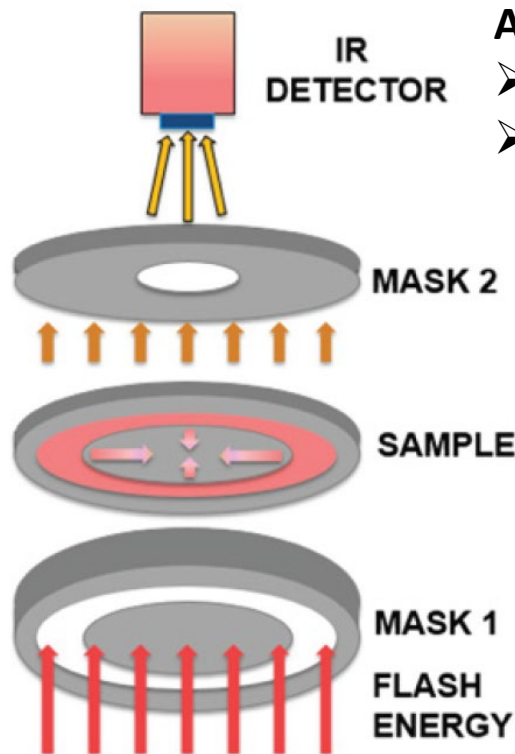
The laser flash method measures **thermal diffusivity  $\alpha$** :

$$K = \alpha \cdot \rho \cdot C_p$$

$K$  = thermal conductivity;  $\rho$  = density;  $C_p$  = specific heat;  $\alpha$  = thermal diffusivity

➤ **Cooperations established:**

- ☐ Prof. Takao Mori, NIMS (National Institute of Materials Science), Tsukuba, Japan)



**Advantages:**

- No thermal contact resistance
- Heat losses minimized by short time measurement

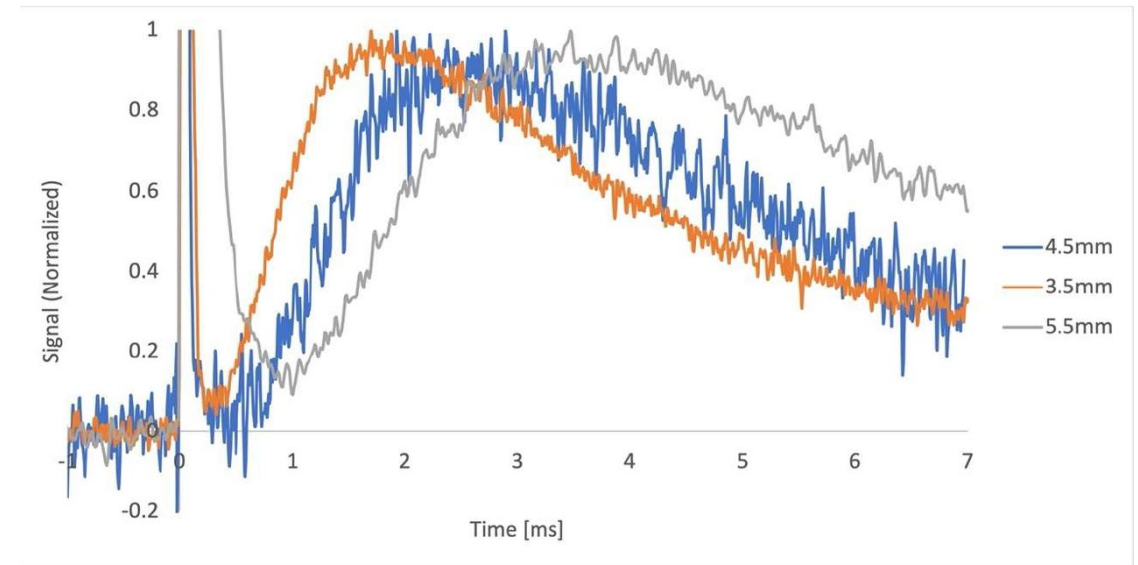


Figure 1: Signals from HOPG film ( $d = 3.5, 4.5, 5.5$ [mm])

**For a HOPG foil of 2  $\mu\text{m}$   
➔  $K = 2320 \pm 107$  [W/(m.K)]**

Flash apparatus LFA467 HyperFlash

# Thermal conductivity of MLG-Kaneka

Film thickness:  $1.6 \pm 0.2 \mu\text{m}$  measured using a contact film thickness gauge

$$K = \alpha \cdot \rho \cdot C_p$$

$K$  = thermal conductivity;  $\rho$  = density;  $C_p$  = specific heat;  $\alpha$  = thermal diffusivity

$\alpha = 1.2 \cdot 10^{-3} \text{ m}^2 \text{ s}^{-1}$  measured by **Laser Flash method** from  $2.1 \mu\text{m}$  of MLG-Kaneka

*A. Tatami et al. Proc. 15° Intern Heat Transer Conf. IHTC-15 Kyoto (2014)*

In good agreement with  $\alpha$  ( $1.0 \cdot 10^{-3} \text{ m}^2 \text{ s}^{-1}$ ) measured **by spot heating Ångström** method

*A. Tatami et al. AIP Conference Proceedings 1962, 0300005 (2018)*

We can calculate:

$$K = 1.2 \cdot 10^{-3} \text{ mm}^2 \text{ s}^{-1} \cdot 0.73 \text{ J / (g K)} \cdot 2.272 \text{ g / cm}^3 = \mathbf{2.0 \cdot 10^3 \text{ W m}^{-1} \text{ K}^{-1}}$$

# Thermal conductivity of Nanotech foils

performed by NETZSCH for Nanotech

ASTM E1461 Flash Method Thermal Conductivity Results						
	thickness @ 25°C	bulk density $\rho$ @ 25°C	temperature	specific heat $c_p$	diffusivity $\alpha$	conductivity $\lambda$
Sample	(mm)	(g/cm <sup>3</sup> )	(°C)	(J/g-K)	(mm <sup>2</sup> /s)	(W/m-K)
graphene foil (in-plane)	0.020	1.55	25	0.730	1308	1480

**Value of thermal conductivity affected by a value of density too low:**

Using a density of 2.02 g/cm<sup>3</sup>       $\rightarrow$        $K = 1480 * 2.02 / 1.55 = 1.93 \text{ KW/m K}$

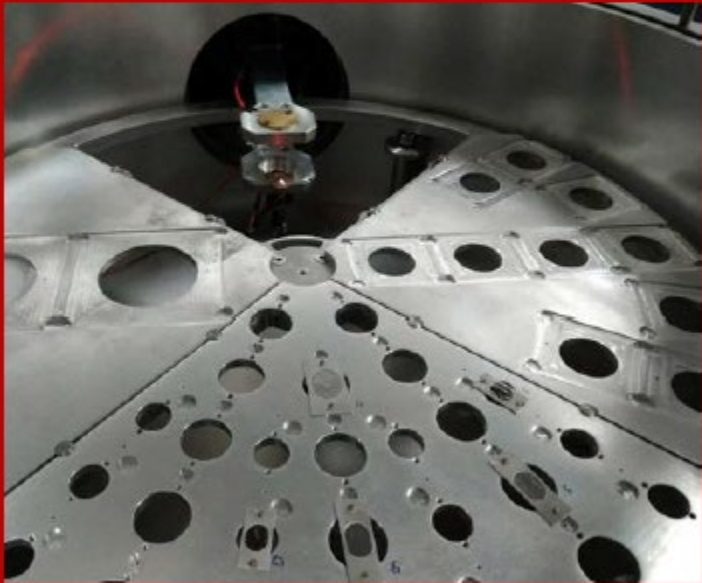


# Evaluating tickness uniformity by APT

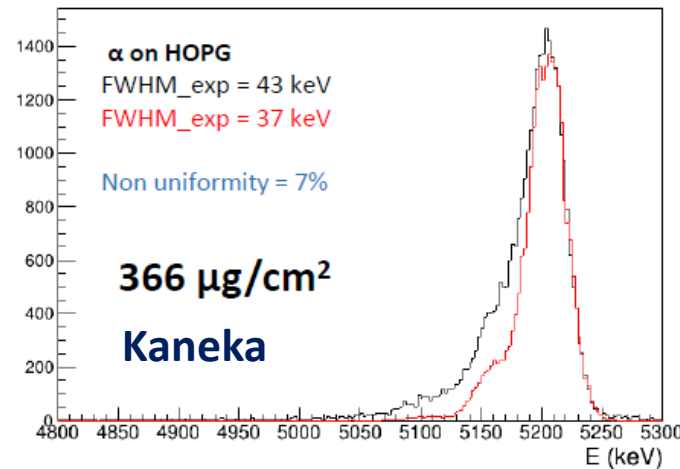
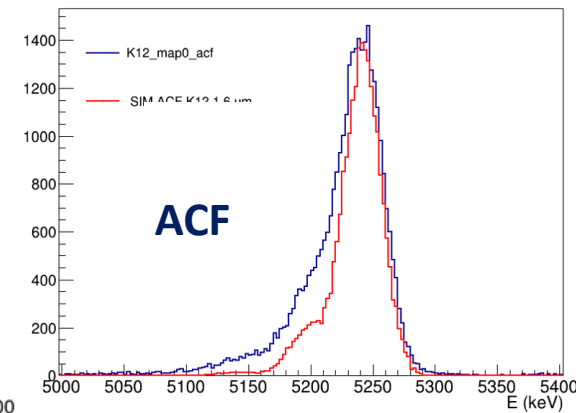
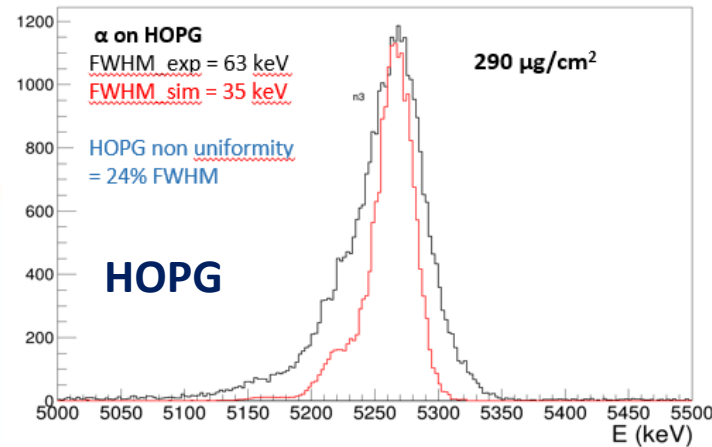
# MLG characterization with APT (alpha particle transmission)

## CACTUS –

Chamber with Alpha source to Characterize target Thickness and Uniformity by Scanning



Target non-uniformity deduced comparing FWHM of exper. spectrum with FWHM of a simulated spectrum of a uniform substrate (SRIM program)



# Summary of results on MLG

- Synthetic MLG foils with high thermal conductivity can be prepared through different routes
- GO + rGO foils (ACF/Nanotech) seems to be a valid alternative as substrates for NUMEN to pyrolytic carbon foils

Company	Calculated Density [g/cm <sup>3</sup> ]	Purity degree/ crystallinity	Thickness [μm]	Thermal diffusivity [mm <sup>2</sup> /s]	Thermal conductivity [KWm <sup>-1</sup> K <sup>-1</sup> ]	Thickness uniformity by APT
HOPG-Optigraph	2.265	99.9%/HO	2	1550	2.3	poor
MLG-Kaneka	2.272	99%/HO	1.6	1200	2.0 (*)	good
MLG-ACF/Nanotech	2.02	Fair	1-3	1308	1.93 (*)	good
MLG-Micromatter		amorphous			10 <sup>-2</sup> -10 <sup>-1</sup>	

(\*) literature values

# What's next for MLG?

**Characterization:**

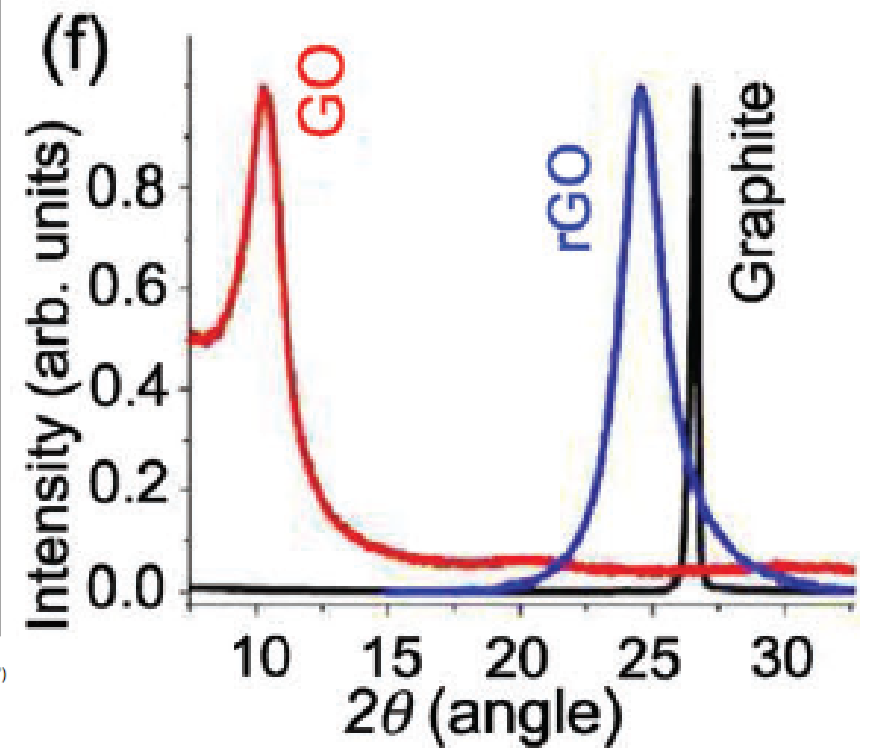
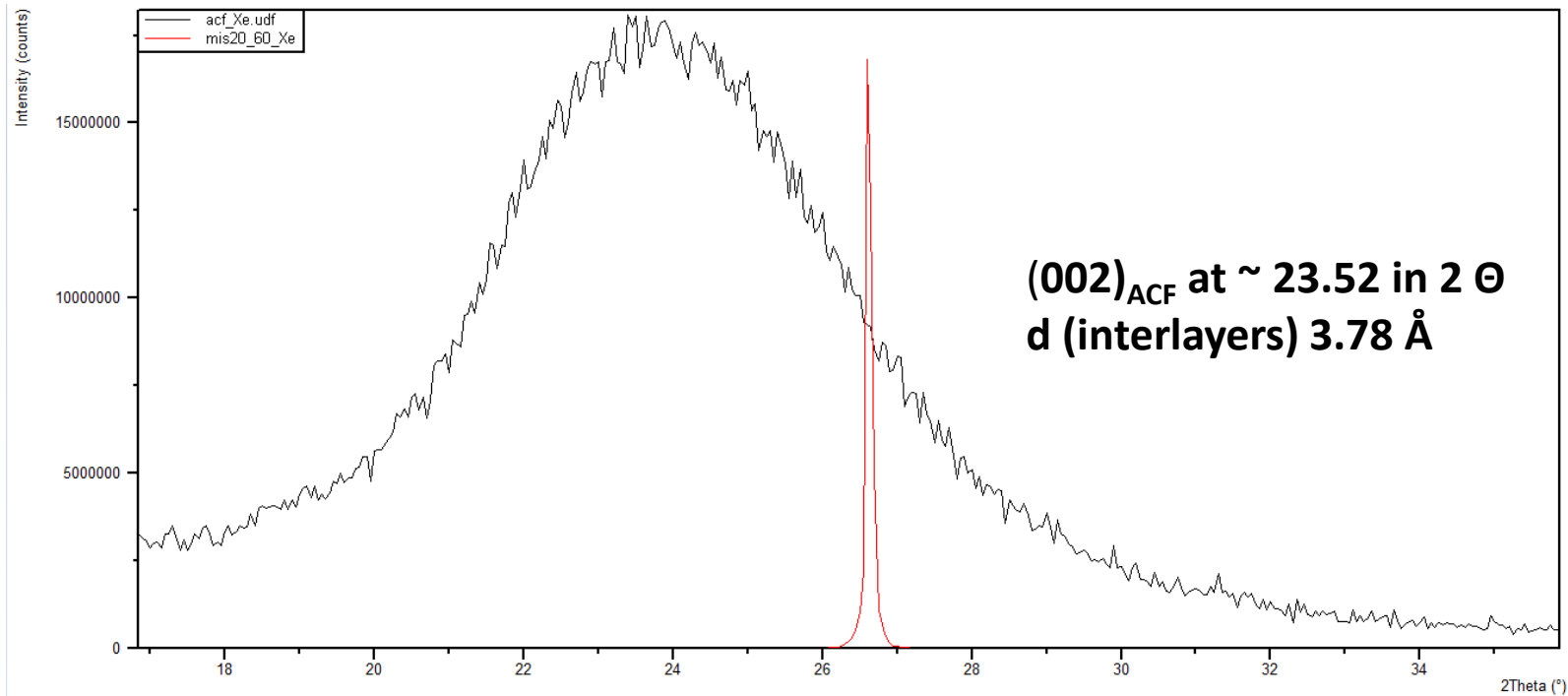
**Pristine substrates and substrates analysed after irradiation**

**Synthesis: Attempts to prepare MLG using soft chemistry (chimie douce) methods**

An aerial view of a city at dusk, featuring a dense collection of buildings with terracotta roofs. Several prominent domes and towers are visible, including a large green dome in the center and a tall, illuminated tower on the right. The sky is a deep blue, and the city lights are beginning to glow. A large white text overlay is centered over the image.

THANK YOU FOR  
YOUR ATTENTION !!!

# XRD: MLG-ACF vs MLG-Optigraph



**Molecules intercalated between adjacent rGO sheets**

J.B. Wu et al. Chem. Soc. Rev. 47 2018, 1822

# Micromatter: an amorphous foil with $K = 10-100 \text{ Wm}^{-1}\text{K}^{-1}$

(Private communication from Micromatter)

