

SuperB Accelerator Status

M. Biagini
for the SuperB Accelerator Team
SuperB Workshop LNF
LNF, Frascati, April 4-6, 2011



Present SuperB Accelerator Team

- M. E. Biagini, S. Bini, R. Boni, M. Boscolo, B. Buonomo, S. Calabro', T. Demma, E. Di Pasquale, A. Drago, M. Esposito, L. Foggetta, S. Guiducci, , S. Liuzzo, G. Mazzitelli, L. Pellegrino, M. A. Preger, P. Raimondi, R. Ricci, U. Rotundo, C. Sanelli, M. Serio, A. Stella, S. Tomassini, M. Zobov (LNF)
- K. Bertsche, A. Brachman, Y. Cai, A. Chao, R. Chestnut, M. H. Donald, C. Field, A. Fisher, D. Kharakh, A. Krasnykh, K. Moffeit, Y. Nosochkov, A. Novokhatski, M. Pivi, C. Rivetta, J. T. Seeman, M. K. Sullivan, S. Weathersby, A. Weidemann, J. Weisend, U. Wienands, W. Wittmer, M. Woods, G. Yocky (SLAC)
- A. Bogomiagkov, I. Koop, E. Levichev, S. Nikitin, I. Okunev, P. Piminov, S. Sinyatkin, D. Shatilov, P. Vobly(BINP)
- F. Bosi, E. Paoloni (INFN & University of Pisa)
- J. Bonis, R. Chehab, O. Dadoun, G. Le Meur, P. Lepercq, F. Letellier-Cohen, B. Mercier, F. Poirier, C. Prevost, C. Rimbault, F. Touze, A. Variola (LAL-Orsay)
- B. Bolzon, L. Brunetti, A. Jeremie (LAPP-Annecy)
- M. Baylac, O. Bourrion, J.M. De Conto, Y. Gomez, N. Monseu, D. Tourres, C. Vescovi (LPSC-Grenoble)
- A. Chancé (CEA-Saclay)
- D.P. Barber (DESY & Cockcroft Institute)
- S. Bettoni (PSI)
- P. Fabbriatore, R. Musenich, S. Farinon (INFN & University of Genova)
- Yuan Zhang (IHEP, Beijing) *NEW ENTRY*
- Hopefully soon: R. Bartolini, A. Seryi, A. Wolski et al... (John Adams & Cockcroft Institute)



SuperB Accelerator

- SuperB Progress Reports -- Accelerator updated in January:

<http://arxiv.org/abs/1009.6178v2>

- Site still under study
- Layout will evolve following the site chosen & the new options (SR beamlines)
- Collaboration is growing but manpower recruitment is needed as soon as possible
- R&D on QD0 progressing very well
- More R&D starting (RF, beam-beam, SR beamlines layout...)

Machine Parameters for $10^{36} \text{ cm}^{-2} \text{ s}^{-1}$

- The IP and ring parameters have been optimized based on several constraints to maintaining wall plug power, beam currents, bunch lengths, and RF requirements comparable to present B-Factories
- Simplifying the IR design as much as possible. In particular, reduce the synchrotron radiation in the IR, reduce the HOM power and increase the beam stay-clear
- Relaxing as much as possible the requirements on the beam demagnification at the IP. Improved chromatic correction in arc cells

Flexibility for parameters choice

- The horizontal emittance can be decreased by about a factor 2 in both rings by changing the partition number (by changing the RF frequency [LER] or the orbit in the Arcs) and the natural ARC emittance by readjusting the lattice functions
- The Final Focus system as a built-in capability of about a factor 2 in decreasing the IP beta functions
- The RF system will be able to support higher beam currents (up to a factor $\times 1.6$) over the baseline, when all the available PEP-II RF units are installed

Parameters list

Parameter	Units	Base Line		Low Emittance		High Current		Tau/Charm (prelim.)	
		HER (e+)	LER (e-)	HER (e+)	LER (e-)	HER (e+)	LER (e-)	HER (e+)	LER (e-)
LUMINOSITY	cm⁻² s⁻¹	1.00E+36		1.00E+36		1.00E+36		1.00E+35	
Energy	GeV	6.7	4.18	6.7	4.18	6.7	4.18	2.58	1.61
Circumference	m	1258.4		1258.4		1258.4		1258.4	
X-Angle (full)	mrad	66		66		66		66	
Piwinski angle	rad	22.88	18.60	32.36	26.30	14.43	11.74	8.80	7.15
β_x @ IP	cm	2.6	3.2	2.6	3.2	5.06	6.22	6.76	8.32
β_y @ IP	cm	0.0253	0.0205	0.0179	0.0145	0.0292	0.0237	0.0658	0.0533
Coupling (full current)	%	0.25	0.25	0.25	0.25	0.5	0.5	0.25	0.25
σ_x (without IBS)	nm	1.97	1.82	1.00	0.91	1.97	1.82	1.97	1.82
σ_x (with IBS)	nm	2.00	2.46	1.00	1.23	2.00	2.46	5.20	6.4
σ_y	pm	5	6.15	2.5	3.075	10	12.3	13	16
σ_x @ IP	μ m	7.211	8.872	5.099	6.274	10.060	12.370	18.749	23.076
σ_y @ IP	μ m	0.036	0.036	0.021	0.021	0.054	0.054	0.092	0.092
Σ_x	μ m	11.433		8.085		15.944		29.732	
Σ_y	μ m	0.050		0.030		0.076		0.131	
σ_L (0 current)	mm	4.69	4.29	4.73	4.34	4.03	3.65	4.75	4.36
σ_L (full current)	mm	5	5	5	5	4.4	4.4	5	5
Beam current	mA	1892	2447	1460	1888	3094	4000	1365	1766
Buckets distance	#	2		2		1		1	
Ion gap	%	2		2		2		2	
RF frequency	Hz	4.76E+08		4.76E+08		4.76E+08		4.76E+08	
Harmonic number		1998		1998		1998		1998	
Number of bunches		978		978		1956		1956	
N. Particle/bunch		5.08E+10	6.56E+10	3.92E+10	5.06E+10	4.15E+10	5.36E+10	1.83E+10	2.37E+10
Tune shift x		0.0021	0.0033	0.0017	0.0025	0.0044	0.0067	0.0052	0.0080
Tune shift y		0.0970	0.0971	0.0891	0.0892	0.0684	0.0687	0.0909	0.0910
Long. damping time	msec	13.4	20.3	13.4	20.3	13.4	20.3	26.8	40.6
Energy Loss/turn	MeV	2.11	0.865	2.11	0.865	2.11	0.865	0.4	0.166
σ_E (full current)	dE/E	6.43E-04	7.34E-04	6.43E-04	7.34E-04	6.43E-04	7.34E-04	6.94E-04	7.34E-04
CM σ_E	dE/E	5.00E-04		5.00E-04		5.00E-04		5.26E-04	
Total lifetime	min	4.23	4.48	3.05	3.00	7.08	7.73	11.41	6.79
Total RF Power	MW	17.08		12.72		30.48		3.11	

**Tau/charm
threshold running
at 10³⁵**

**Baseline +
other 2 options:
•Lower y-emittance
•Higher currents
(twice bunches)**

**Baseline:
•Higher emittance
due to IBS
•Asymmetric beam
currents**

**RF power includes
SR and HOM**

Energy scan

Sullivan

- Change center of-mass energy while maintaining the same magnetic field strength ratio for QD0 and QF1
- Can get to all of the Upsilon resonances $Y(1S)\dots Y(5S)$
- Can scan the center-of-mass energy above the $Y(4S)$ without removing or changing any of the permanent magnets
- Have to remove most if not all of the permanent magnets for Tau-charm energy region

Resonance	Upsilon 4S	Upsilon 3S	Upsilon 2S	Upsilon 1S
Ecm (GeV)	10.5794	10.3554	10.0236	9.4609
HER				
E (GeV)	6.694	6.553	6.343	5.988
QD0 (T/cm)	-0.97584	-0.95329	-0.91969	-0.86285
QF1 (T/cm)	0.60408	0.59132	0.57232	0.54019
LER				
E (GeV)	4.18	4.091	3.96	3.737
QD0 (T/cm)	-0.63941	-0.62522	-0.60435	-0.56882
QF1 (T/cm)	0.37412	0.36616	0.35445	0.33450
QD0 ratio	1.52617	1.52472	1.52179	1.51693
QF1 ratio	1.61466	1.61491	1.61469	1.61490
γ	1.02785	1.02787	1.02787	1.02791
Boost ($\gamma\beta$)	0.23763	0.23773	0.23775	0.23793

Beam-beam

Shatilov

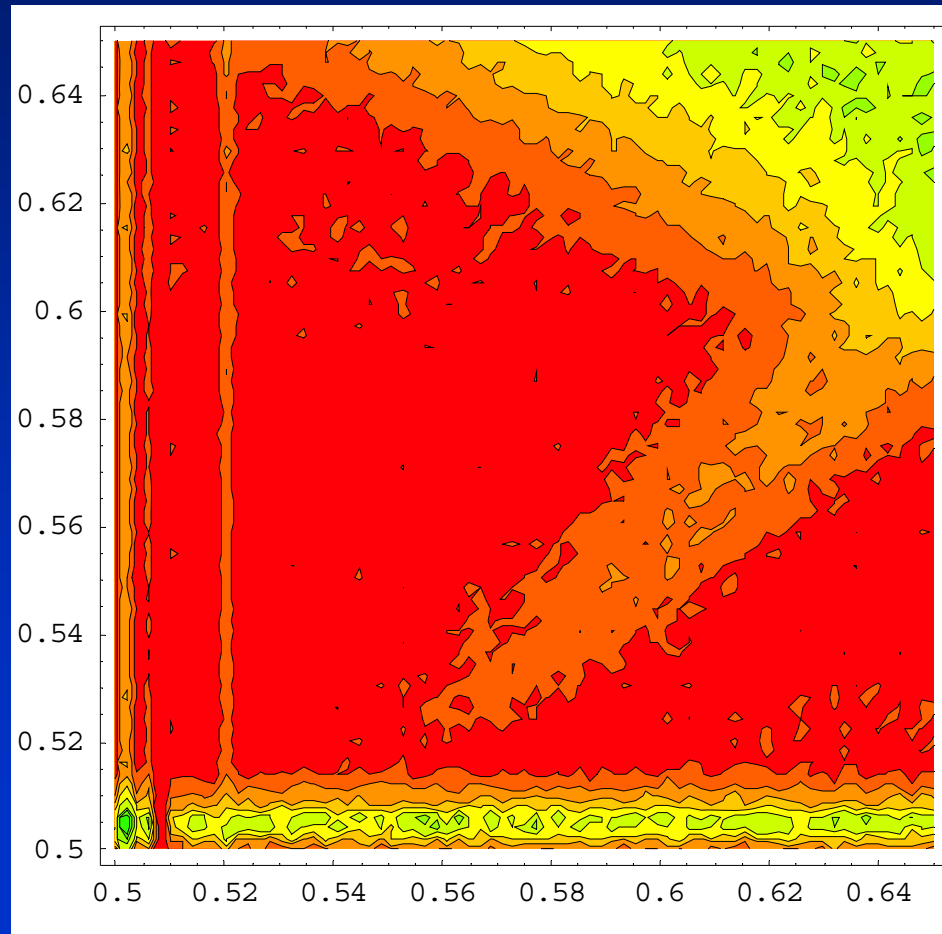
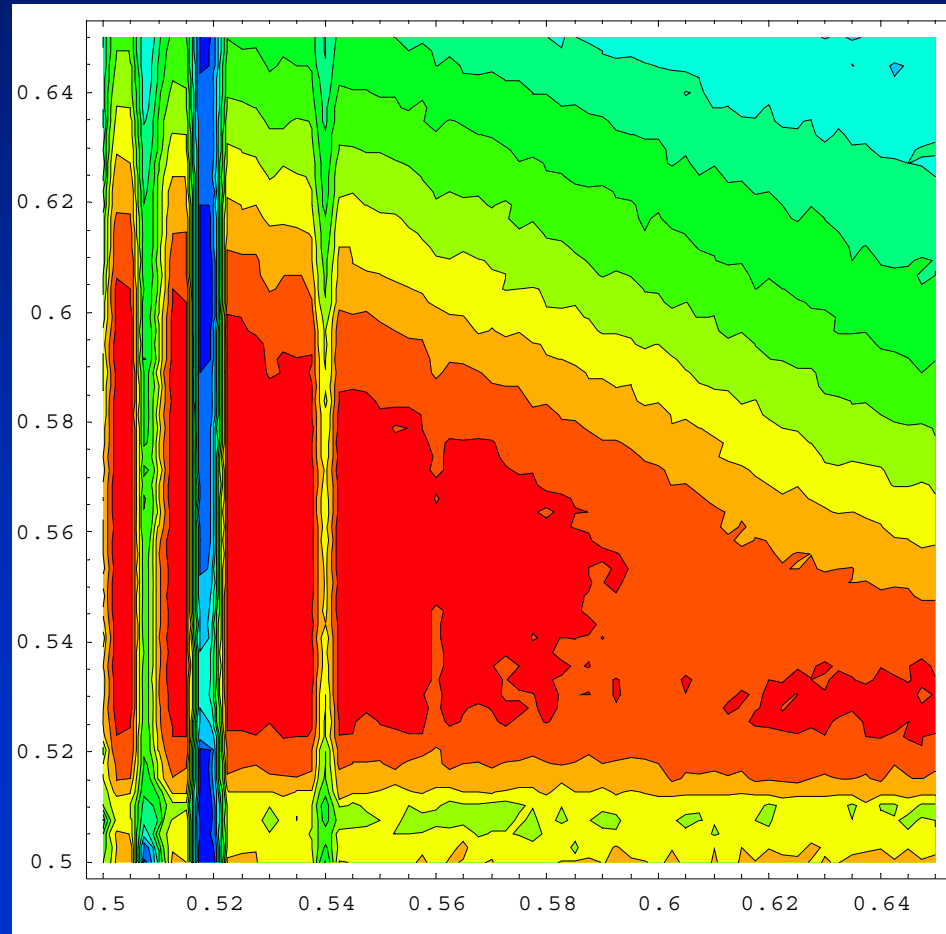
- Beam-beam tune scan performed with latest beam parameters (V12) and latest beam beam code, improved to take into account crabbed beams
- Comparison with previous parameters: lower bb tune shift increases tune operation area and achievable luminosity (10^{36} in the large red area)
- Needs to be run including lattice nonlinearities for beam beam tails and lifetime, as soon as the lattice is “reasonably” stable

Beam-beam tune scan

Shatilov

CDR, $\xi_y = 0.17$

CDR2, $\xi_y = 0.097$



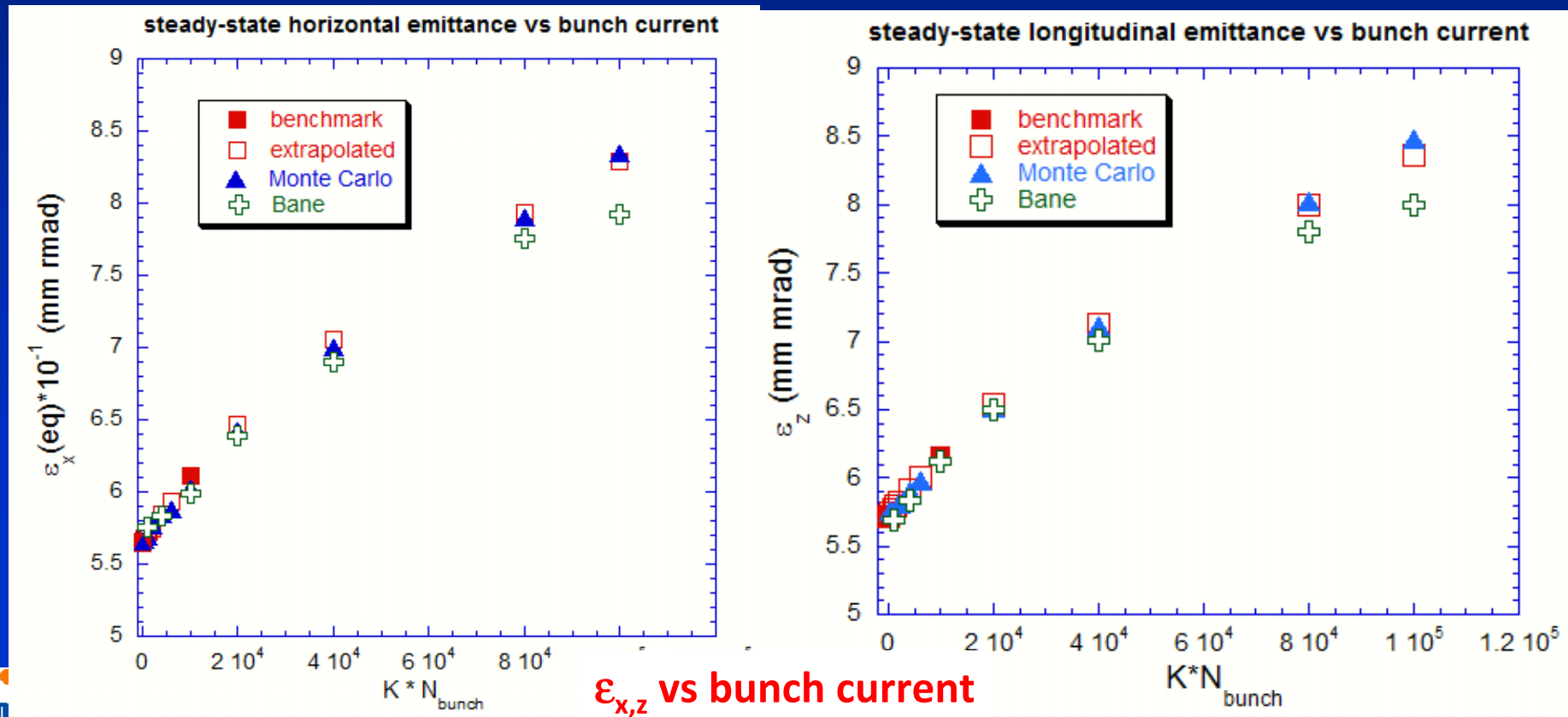
L (red) = $1 \cdot 10^{36}$

Intra Beam Scattering

Boscolo, Chao, Demma

3 methods used, all in good agreement:

- **Bane** (theoretical), allows for emittance growth rates estimate
- **Chao** (theoretical), allows for emittance time evolution estimate
- **6D MonteCarlo** → more accurate, all of above, will include non-gaussian tails, soon to be translated from Mathematica to Fortran for speed and precision reasons (collaboration with M. Pivi, SLAC)

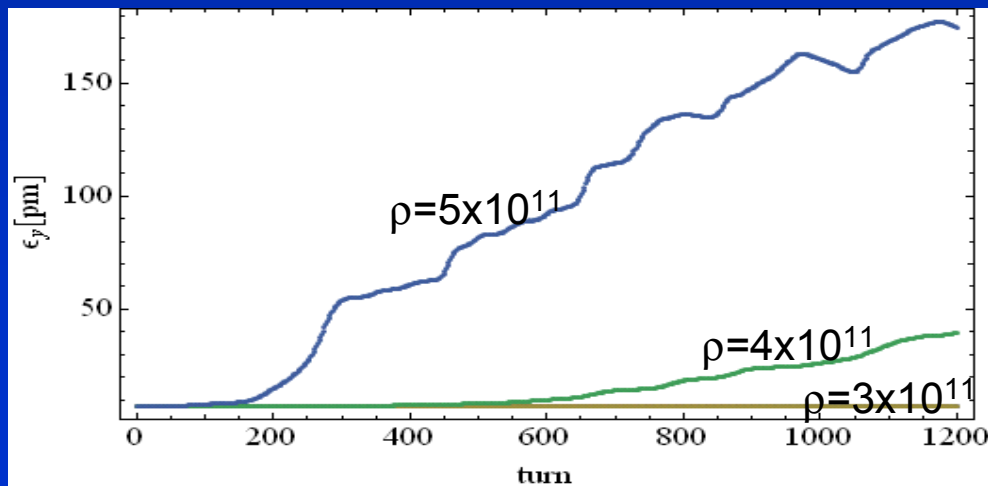


e-cloud instability

Demma, Pivi

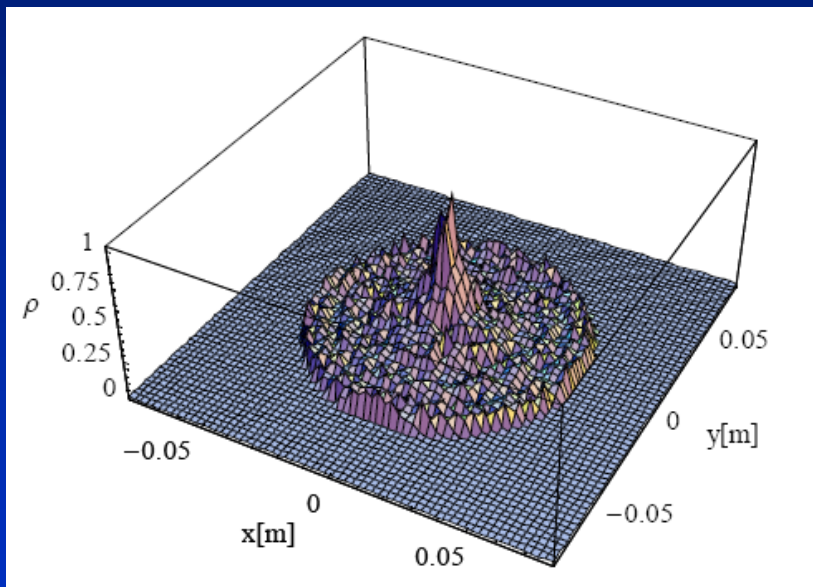
- Single bunch instability simulations for SuperB HER (V12 and V13) taking into account the effect of solenoids have been performed using CMAD (M. Pivi). They indicate a threshold density of $\sim 10^{12}$ e-/m³ (roughly 2 times previous estimates)
- The obtained thresholds have to be compared with build-up simulations using updated parameters to determine safe regions of the parameter space (SEY, PEY)
- Work is in progress to:
 - Estimate the effect of radiation damping on long term emittance growth
 - Estimate the fraction of synchrotron radiation absorbed by antechambers.

Vertical emittance growth induced by e-cloud



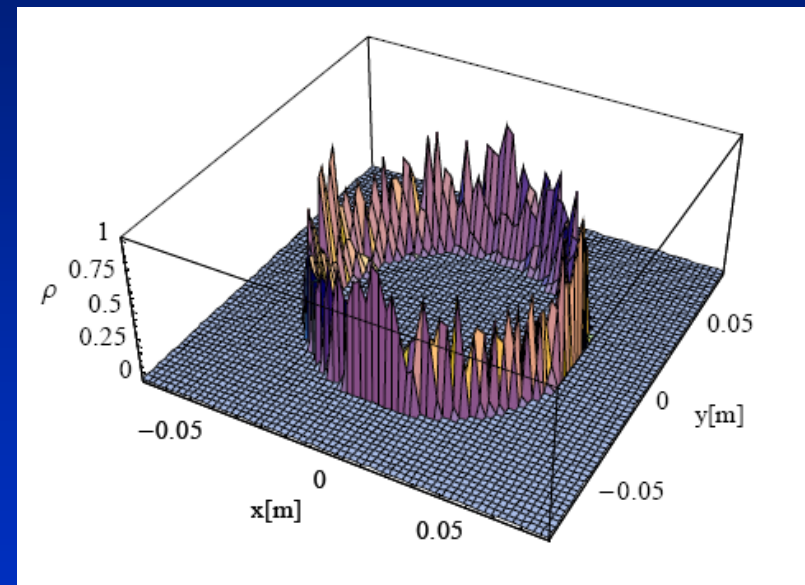
Build-up in Free Field Regions

Snapshot of the electron (x,y) distribution



Density at center of the beam pipe is larger than the average value.

Snapshot of the electron (x,y) distribution
50G solenoids on

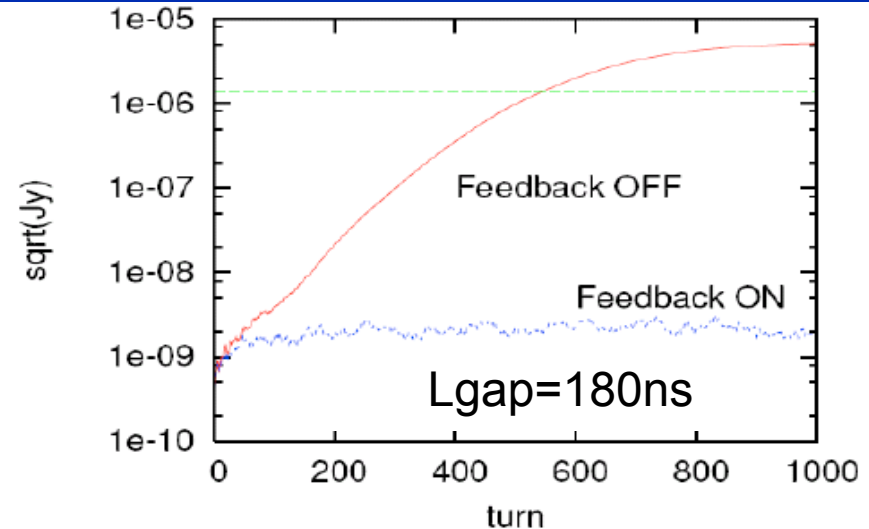
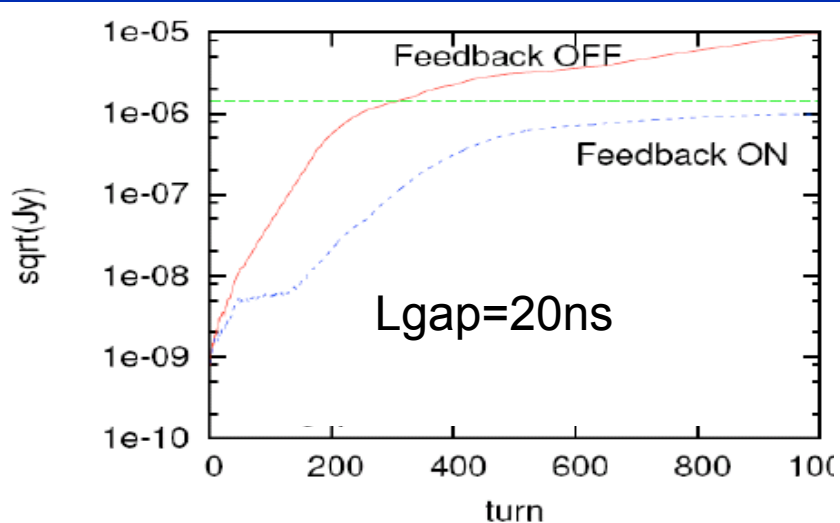
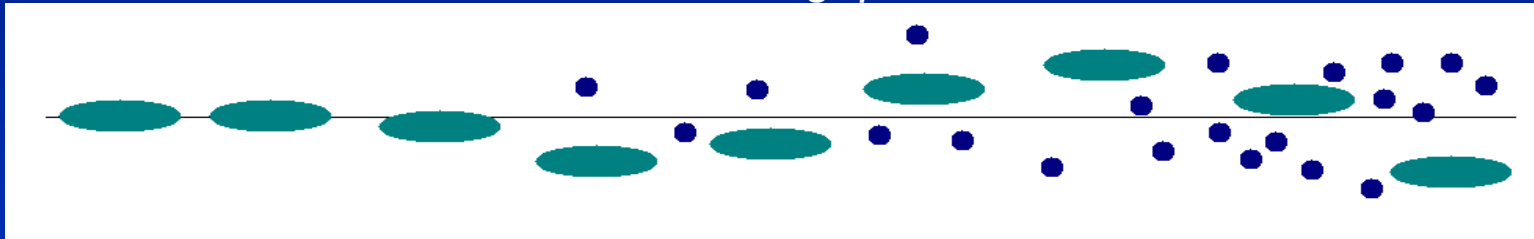


Solenoids reduce to 0 the e-cloud density at center of beam pipe

Fast Ion Instability

Demma

- Residual gas in the vacuum chamber can be ionized by the single passage of a bunch train
- The interaction of the electron beam with residual gas ions results in mutually driven transverse oscillations
- Ions can be trapped by the beam potential or can be cleared out after the passage of the beam
- Multi-train fill pattern with regular gaps is an efficient and simple way to cure FII
- Beam oscillations are suppressed by the feedback system for $L_{\text{gap}} \geq 40 \text{ ns}$, while considerable residual oscillation remains for $L_{\text{gap}} \leq 20 \text{ ns}$

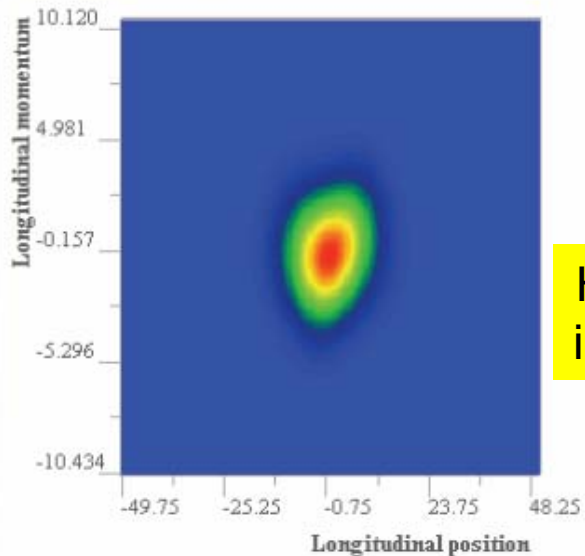
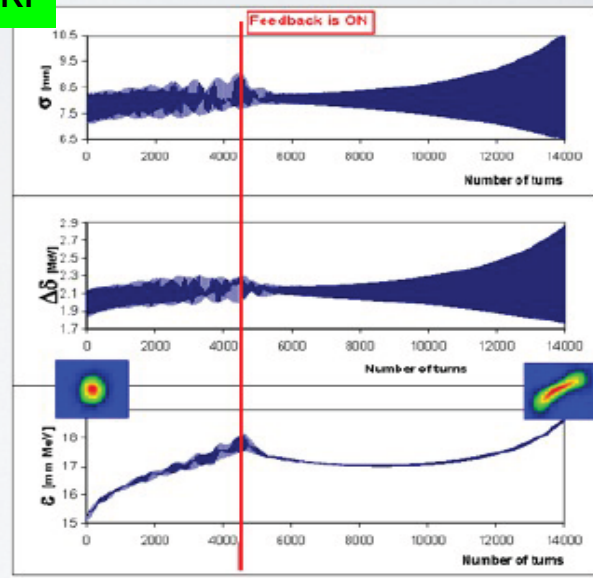
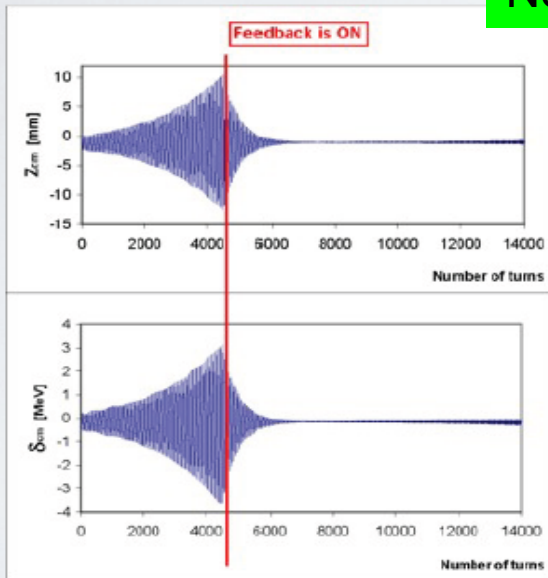


Second order momentum compaction studies

$$\alpha = \alpha_1 + \alpha_2 \delta + \alpha_3 \delta^2$$

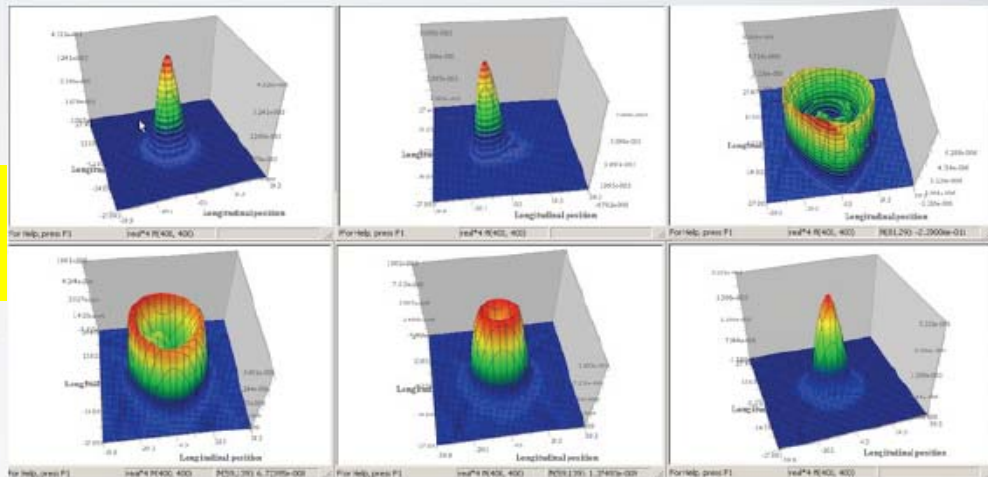
If the energy loss decreases with bunch length we have an instability without any threshold for a positive sign of $\frac{\alpha_2}{\alpha_1}$

Novokhatski



Head-tail instability

Saw tooth behavior



Low Emittance Tuning for LER

Liuzzo

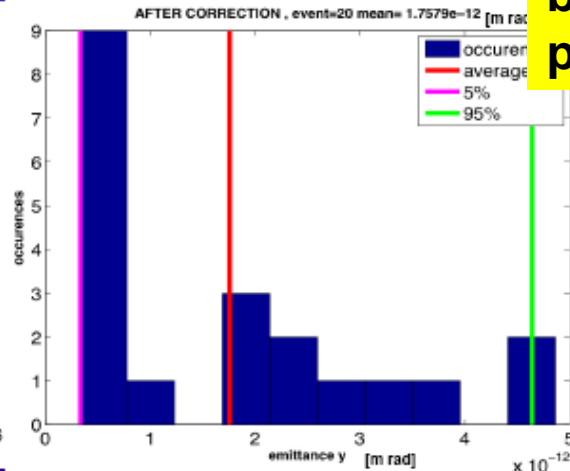
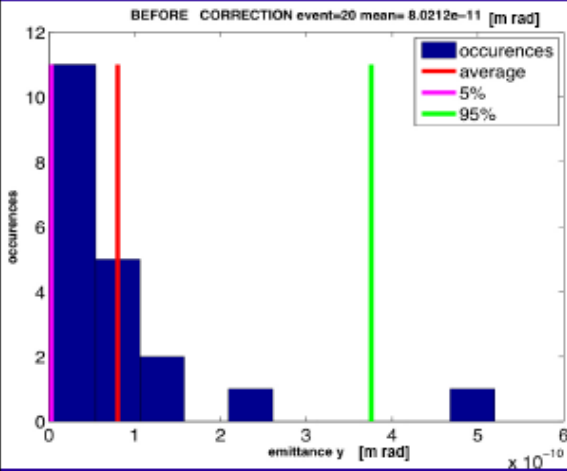
LER

Elements From QF1R to QF1L are considered as a single element.

109-ARCS+60-FF

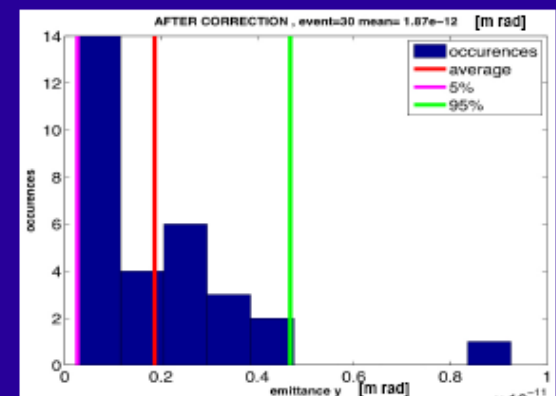
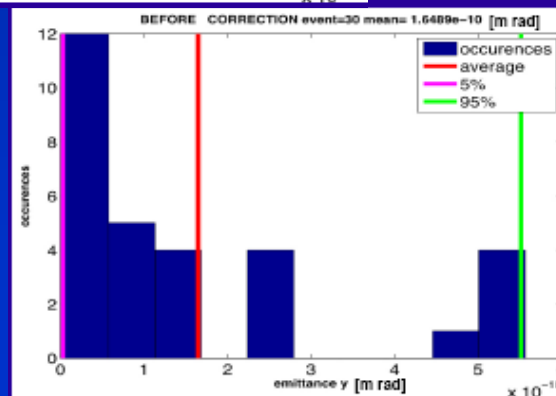
Misalignment	Tolerated value	
	ARC	FF
Quadrupole H and V	50 μm	20 μm
Quadrupole Tilt	50 μrad	20 μrad
Sextupole H and V	50 μm	20 μm
BPM resolution	1 μm	1 μm
BPM Offset	50 μm	20 μm

LER ARC's tolerances evaluated using a Response Matrix technique that optimizes orbit, in order to recover the design values for Dispersion, Coupling and Beta-beating, and obtain the lowest possible vertical emittance



Misalignment	Value	
	ARC	FF
Quadrupole H and V	50 μm	00 μm
Quadrupole Tilt	50 μrad	00 μrad
Sextupole H and V	50 μm	00 μm
BPM resolution	1 μm	0 μm
BPM Offset	50 μm	00 μm

Different sets of correctors tested, may be reduced to 109. Final Focus introduces stringent restrictions on alignment of both FF and ARCS (even for no errors in FF)



The introduction of the Final Focus In the lattice defines more stringent tolerances also in the arcs

HER tolerances

Liuzzo

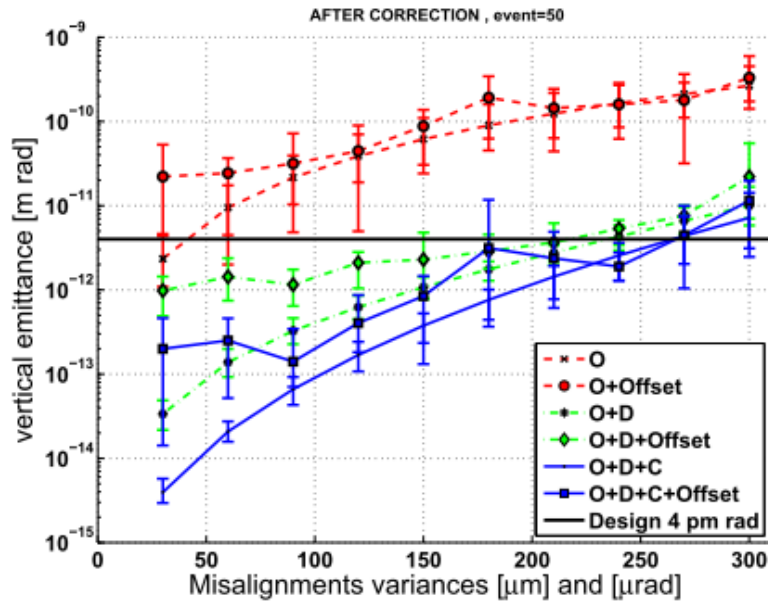


Figure 2: Vertical emittance (m) for machine misalignment from 30 to 300 μm H and V for Sext and Quad and quadrupole Tilts of 30-300 μrad . Orbit (O), Dispersion (D) and Coupling and Beta-beating (C) Free Steering are compared

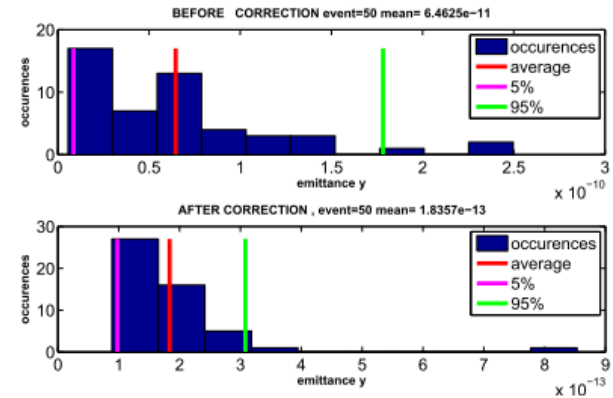


Figure 4: Vertical emittance for 50 simulation with misalignment and tilts from Table 1.

Table 1: Tolerances; values of the combined tolerated displacements, tilts and monitor offsets.

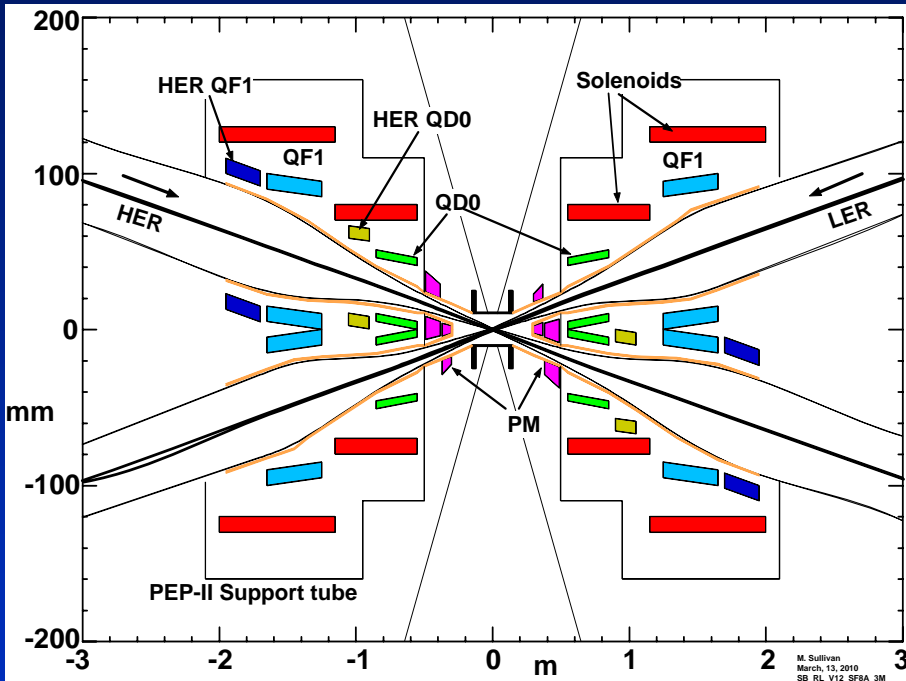
	error	tolerance
quadrupole Y		300 μm
quadrupole X		300 μm
quadrupole tilt		300 μrad
sextupole Y		150 μm
sextupole X		150 μm
BPM OFFSET		400 μm
vertical emittance		< 1 pmrad

IR design

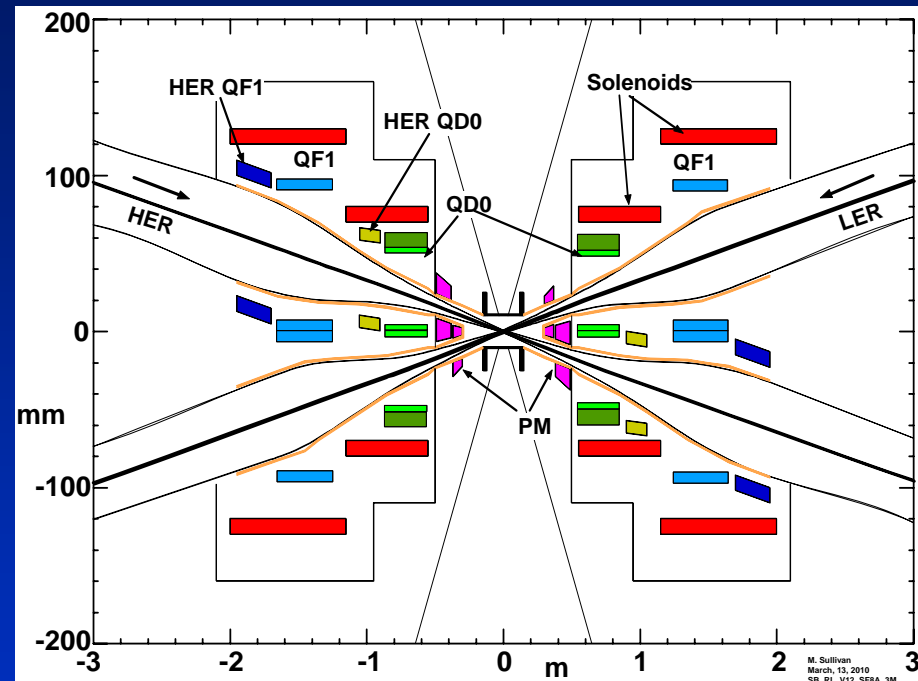
Sullivan

- We have two designs that are flexible and have good:
 - SR backgrounds
 - Lattice functions
 - Beam apertures
- The two designs are:
 - Vanadium Permendur for QD0 and QF1
 - Parallel air-core dual quads for QD0 and QF1 (prototype in progress)
 - Both designs include additional vanadium permendur Panofsky quads on the HER
- These IR design demonstrates initial robustness
 - Two separate QD0 designs work
 - The direction of the beams can be either way with a weak preference for the incoming beams to be from the outside rings due to the location of the SR power on the cryostat beam pipe

QD0 Design: 2 possible choices



*Vanadium Permendur
"Russian" Design*



*Air core "Italian" QD0,
QF1 Design*

QD0 DESIGN OPTIONS

“Italian” Design

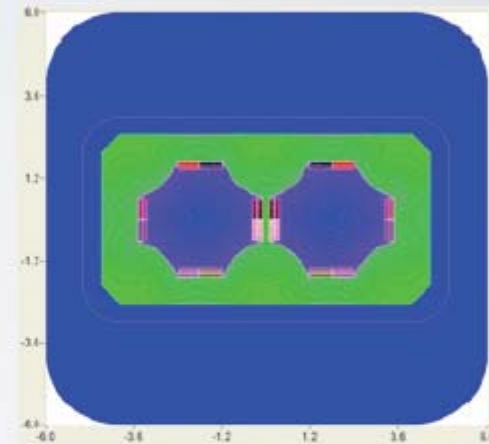
E. Paoloni ,
P. Fabricatore,
R. Musenich,
S. Farinon ,
S. Bettoni



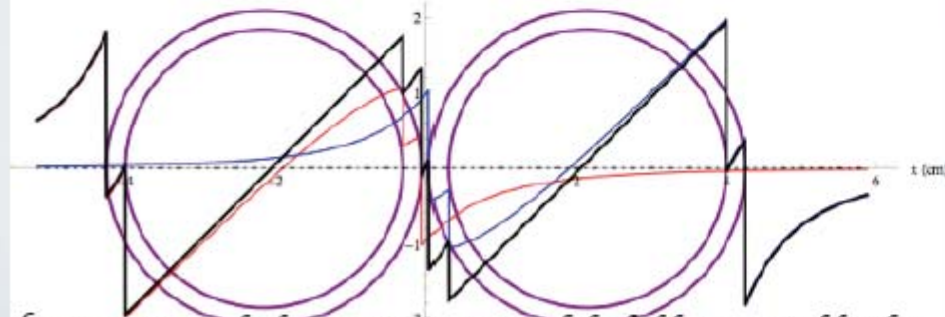
Conceptual sketch.

“Russian” Design

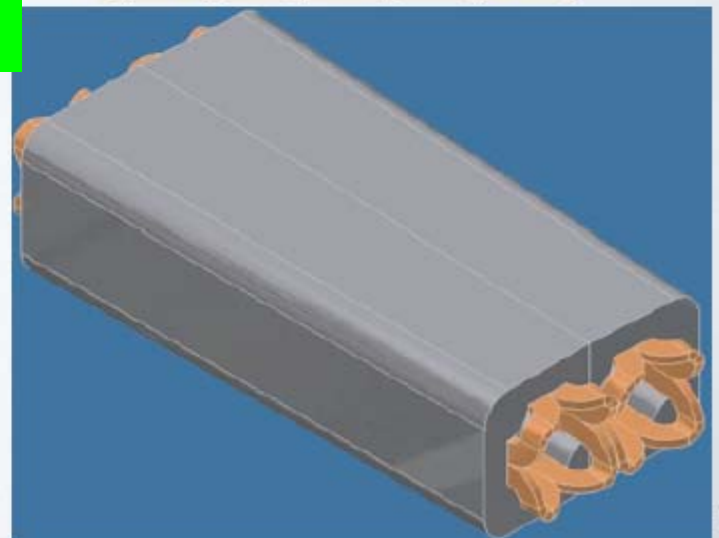
I. Okunev, V. Syrovatin, A. Bragin, P. Vobly



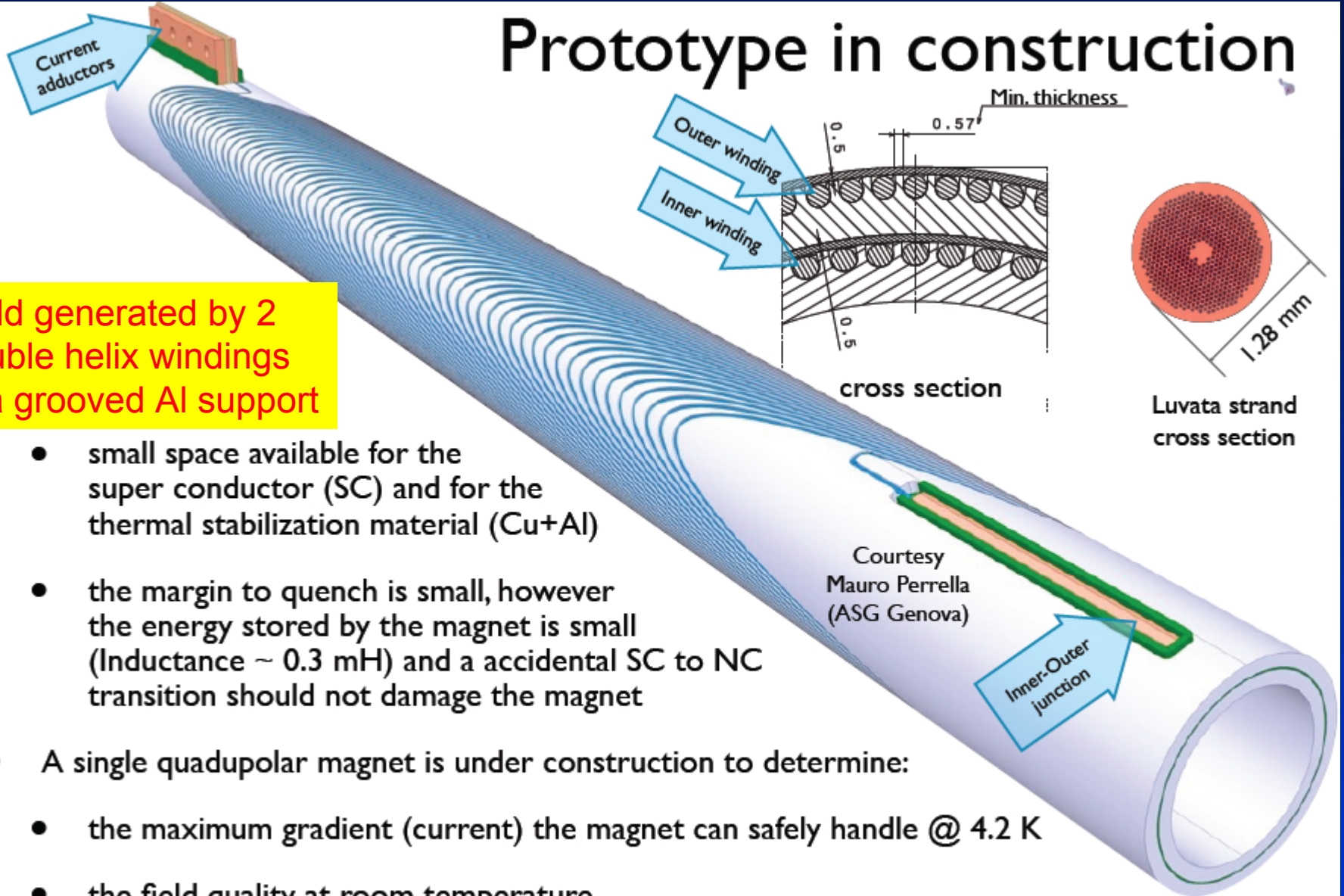
Air-core QD0 is a SC iron free septum double quad



Design concept: the linear superposition of the fields generated by the left coil (in red) and by the right one (in blue) produces the needed quadrupolar field (in black).



Prototype in construction



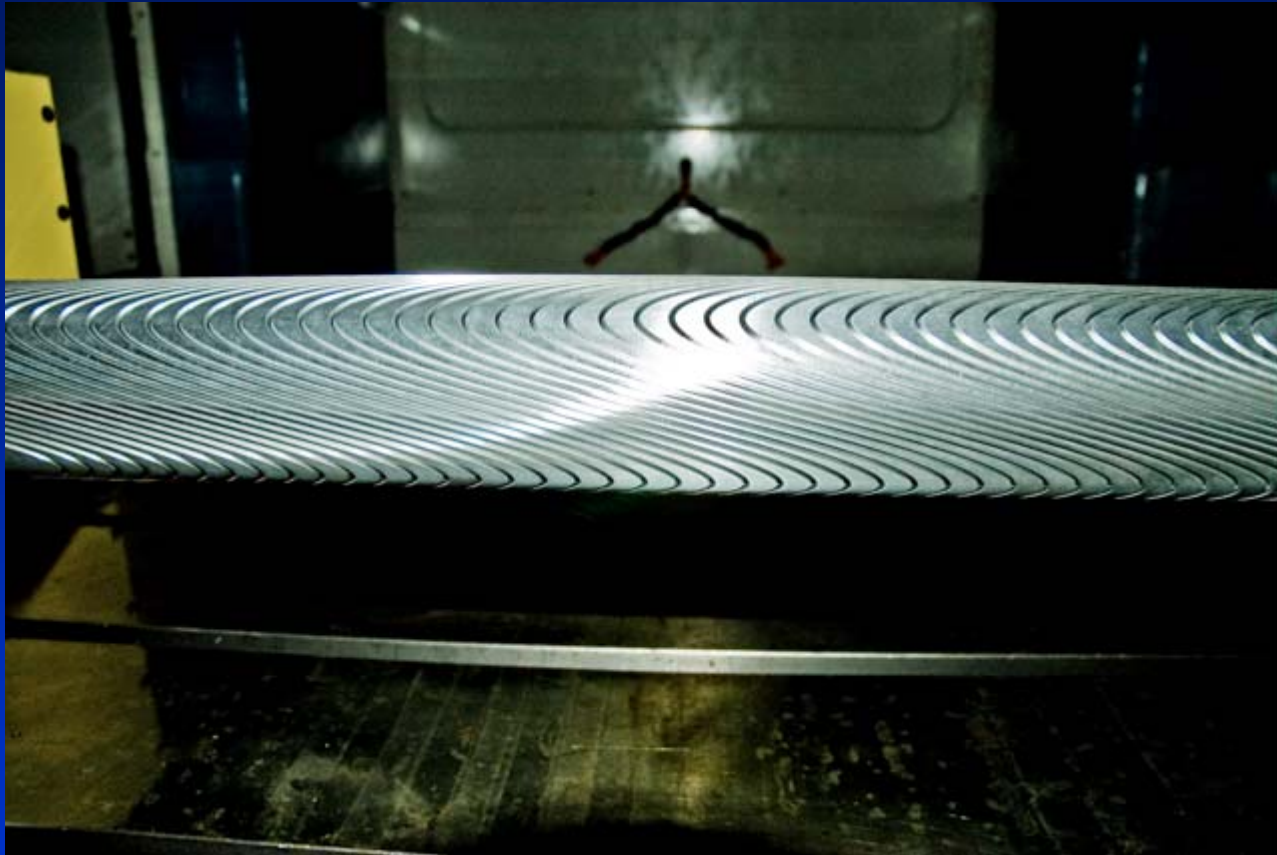
Field generated by 2 double helix windings in a grooved Al support

- small space available for the super conductor (SC) and for the thermal stabilization material (Cu+Al)
- the margin to quench is small, however the energy stored by the magnet is small (Inductance ~ 0.3 mH) and a accidental SC to NC transition should not damage the magnet
- A single quadupolar magnet is under construction to determine:
 - the maximum gradient (current) the magnet can safely handle @ 4.2 K
 - the field quality at room temperature
- 200 m of SC wire kindly gifted by Luvata: $\Phi=1.28$ mm, Cu/NbTi = 1.0, I_c 2450 A @ 4T, 4.2K

Fabbricatore, Farinon, Musenich, Paoloni



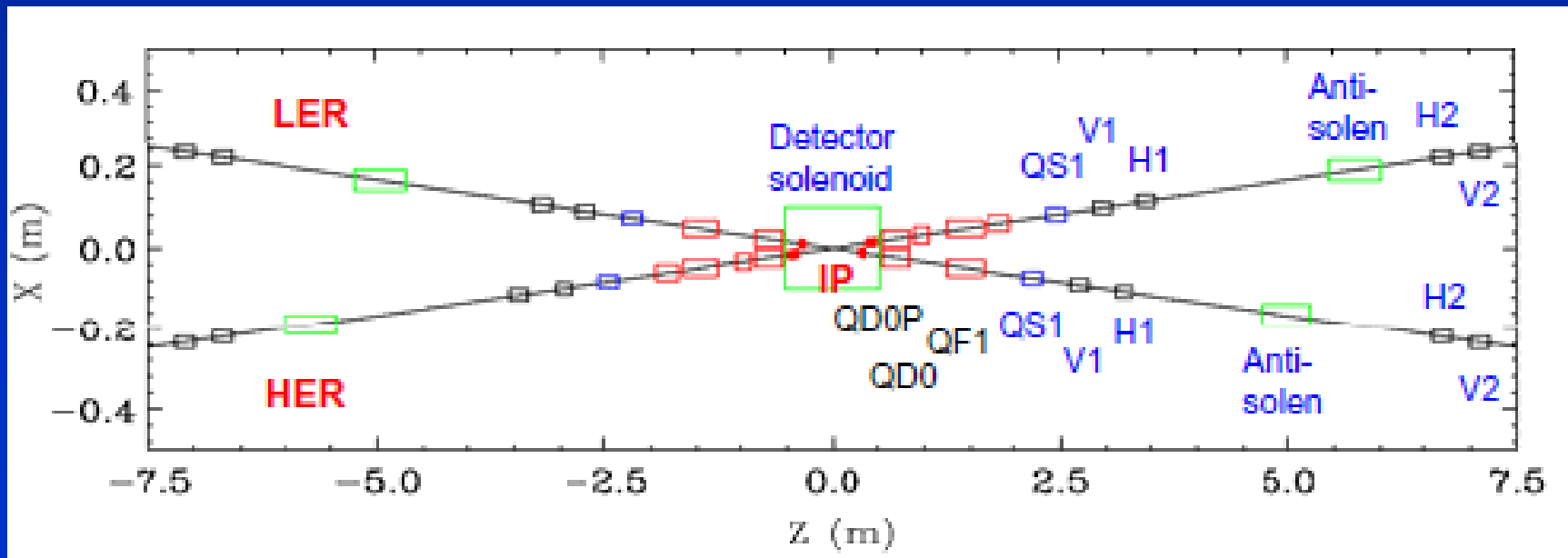
The actual grooved Al support



- Ready before Summer for tests and field measurements at CERN

Coupling correction with detector solenoid ON

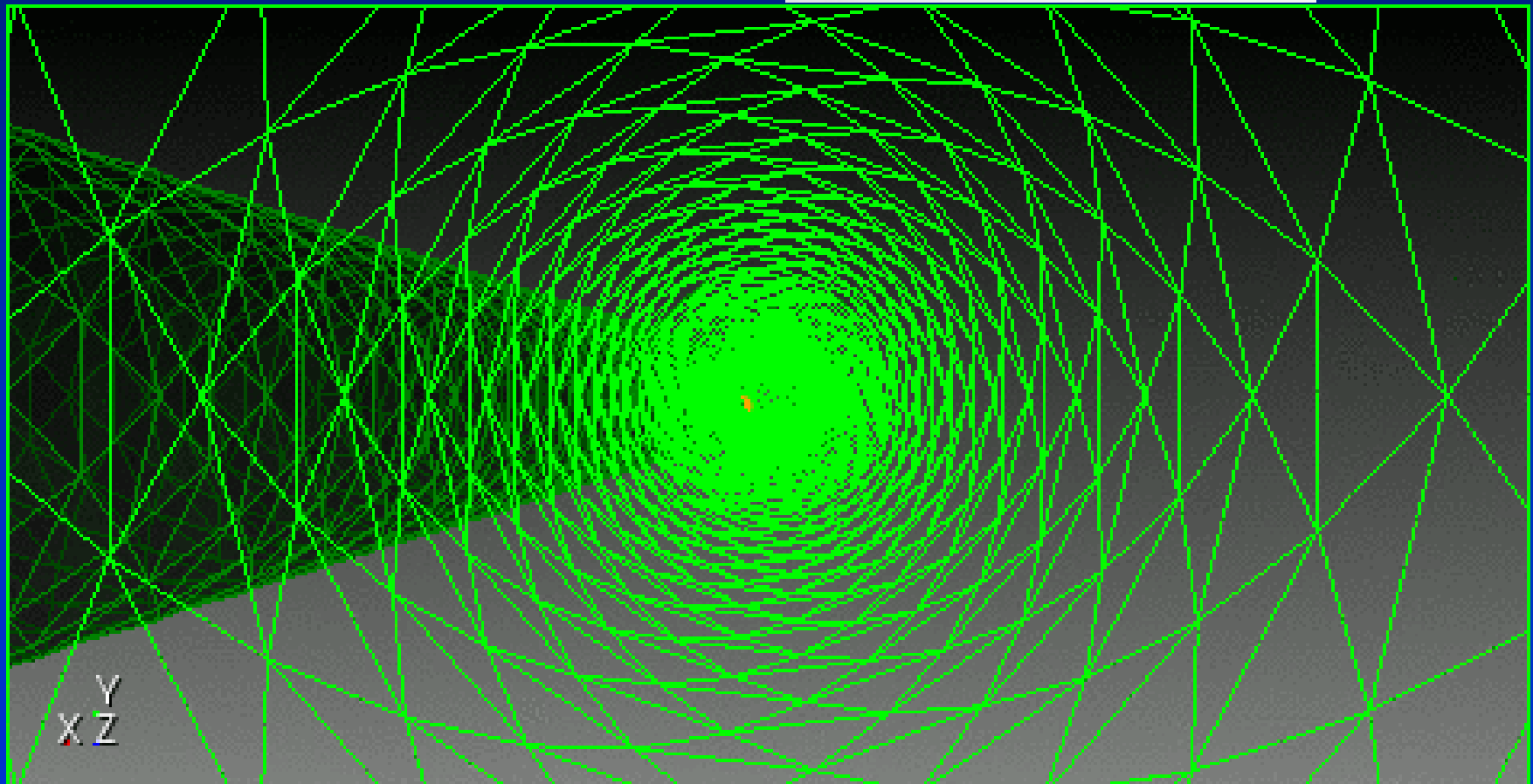
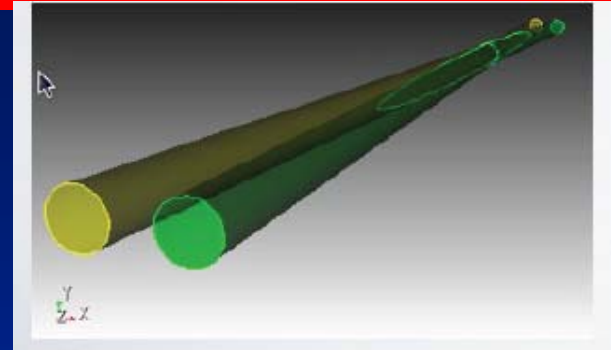
- Scheme based on a hard edge solenoid field model. It includes bucking solenoids, an anti-solenoid, rotated IR permanent quadrupoles, skew quadrupole component in the SC quadrupoles, and a full set of skew quadrupoles and orbit correctors for complete compensation of linear coupling, orbit, dispersion and β function perturbation in each half-IR. Most of the correctors are rather weak
- The same system can be used to correct the coupling effect when the solenoid is off, but the SC quadrupole coupling components and QD0P rotation remain. The latter can be adjusted for most local correction
- Further studies are needed to evaluate the effect of solenoid on FF bandwidth and dynamic aperture. The non-linear solenoid effects need to be studied as well



Beam's eye view in a round chamber model

Weathersby

- SLAC Advanced Computing Department parallel Finite Element Method electromagnetic time domain solver (t3p) as a tool for IR wakefield computation



RF Power



Super-B RF plug power. Base Line.



Sasha Novokhatskiy "RF and HOMs absorbers"

HER	HER	HER	HER	HER	HER	HER	HER	HER	HER	HER	HER	HER+
Total	Zero1		Max	Number			Total	Total	Total	forward	reflected	LER
RF	Bunch	Bunch	voltage	of	S.R.	HOMs	cavity	reflected	forward	to one	from	Total
voltage	length	spacing	per cavity	cavities	power	power	loss	power	power	cavity	one	forward
MV	mm	ns	MV	klystrons	MW	MW	MW	MW	MW	MW	MW	MW
	4.69											
7.01	4.78	4.20	0.58	12.00	3.99	0.27	0.54	0.36	5.16	0.43	0.03	8.19
	5.00			6.00								
LER	LER	LER	LER	LER	LER	LER	LER	LER	LER	LER	LER	HER+
Total	Zero1		Max	Number			Total	Total	Total	forward	reflected	LER
RF	Bunch	Bunch	voltage	of	S.R.	HOMs	cavity	reflected	forward	to one	from	Plug
voltage	length	spacing	per cavity	cavities	power	power	loss	power	power	cavity	one	Power
MV	mm	ns	MV	klystrons	MW	MW	MW	MW	MW	MW	MW	eff-50%
	4.29											
5.25	4.71	4.20	0.66	8.00	2.12	0.41	0.45	0.05	3.03	0.38	0.01	16.38
	5.00			4.00								



Wakefields

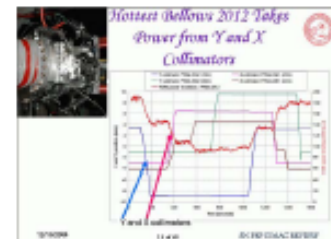
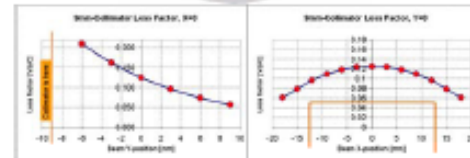
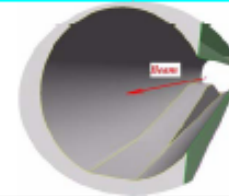
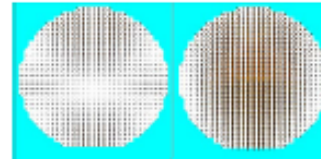
Transverse wake fields

- Transverse wake fields are generated in the asymmetrical parts of the beam pipe.
- Transverse wake fields can penetrate through the small hole in the vacuum chamber or longitudinal slots of shielded bellows, vacuum valves and RF shields.
- Transverse wake fields may propagate long distances.

Sasha Novokhatskiy "RF and HOMs absorbers"

PEP-II collimator is optimized but still produces a lot of transverse fields

Need
Collimators
PEP-II ones
are OK

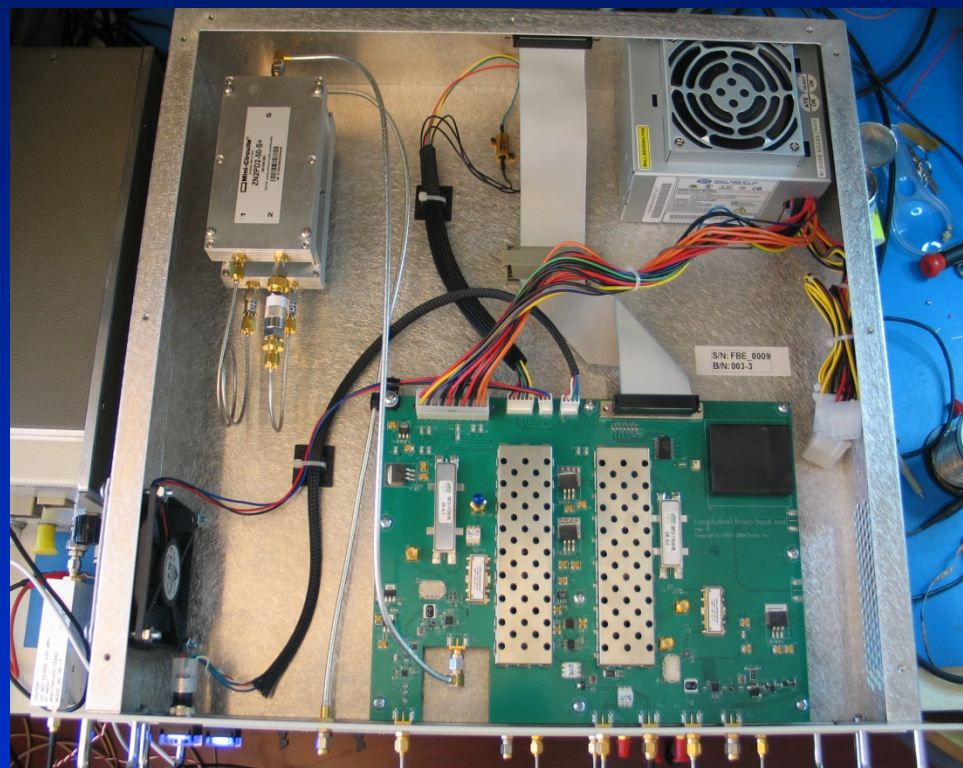


Sasha Novokhatskiy "RF and HOMs absorbers"

Bunch-by-bunch feedback upgrade

Drago

- During last month all the 6 DAΦNE feedback have been upgraded
- VFB – new 12 bit iGp systems with larger dynamic range and software compatibility with the previous version
- LFB - **completely new systems** in place of the old systems designed in 1992-1996 in collaboration with SLAC/LBNL: fe/be analog unit connected to iGp-8 as processing unit
- HFB: upgrade hw/sw of the iGp-8bit system already used
- Epics server upgraded to the last version of LINUX

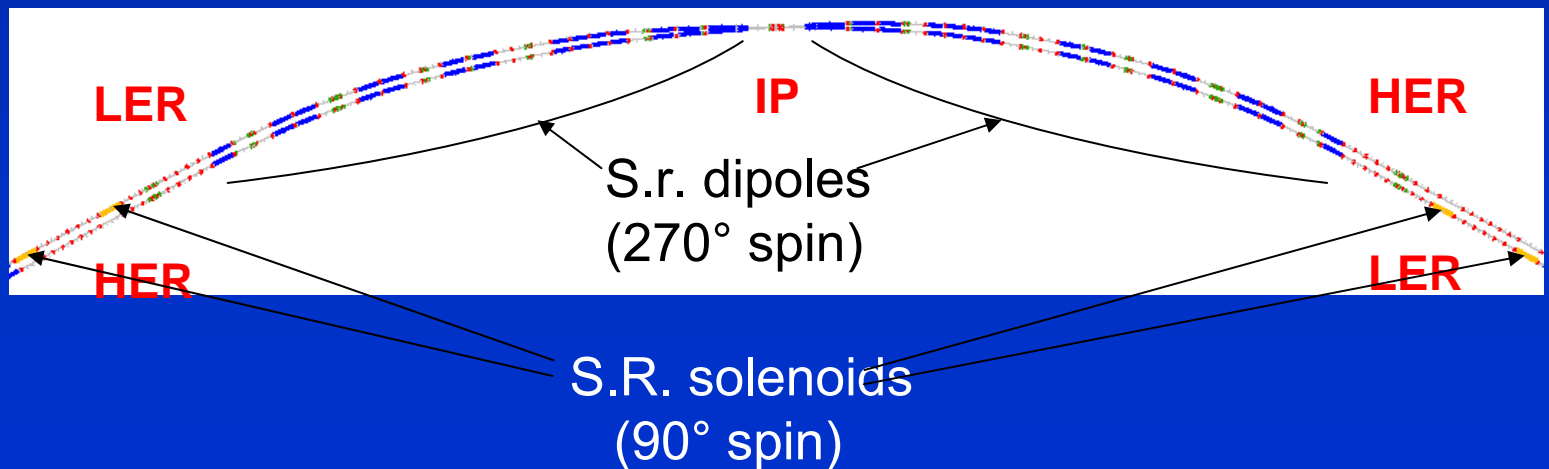


- New front-end/back-end analog unit used in the longitudinal feedbacks

Polarization in SuperB

Barber, Monseu, Wienands, Wittmer

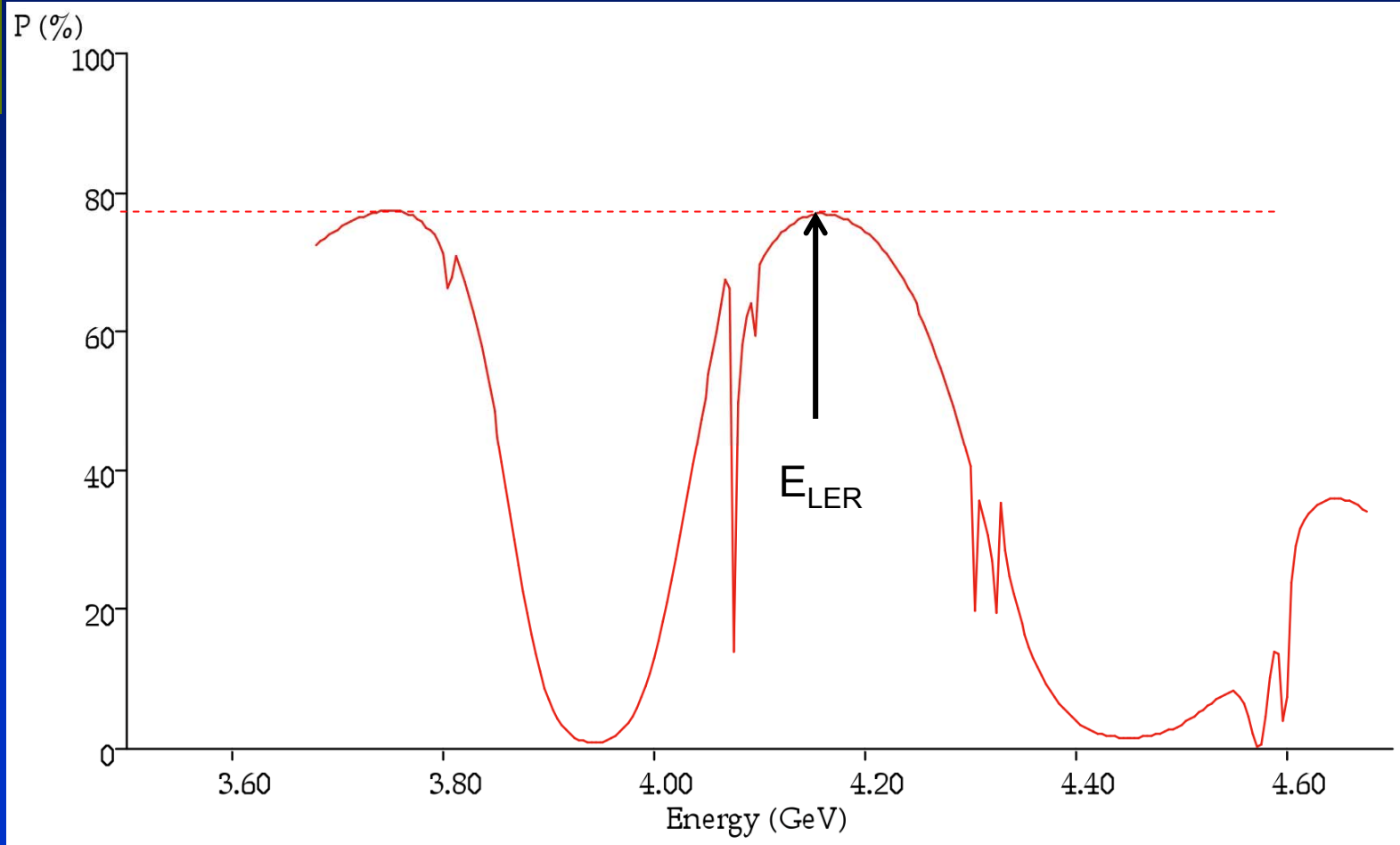
- 90° spin rotation about x axis
 - 90° about z followed by 90° about y
- “flat” geometry => no vertical emittance growth
- Solenoid scales with energy => LER more economical
- Solenoids are split & decoupling optics added



Polarization ($P_{inj} = 90\%$)

Wienands

3.5 min
beam
lifetime

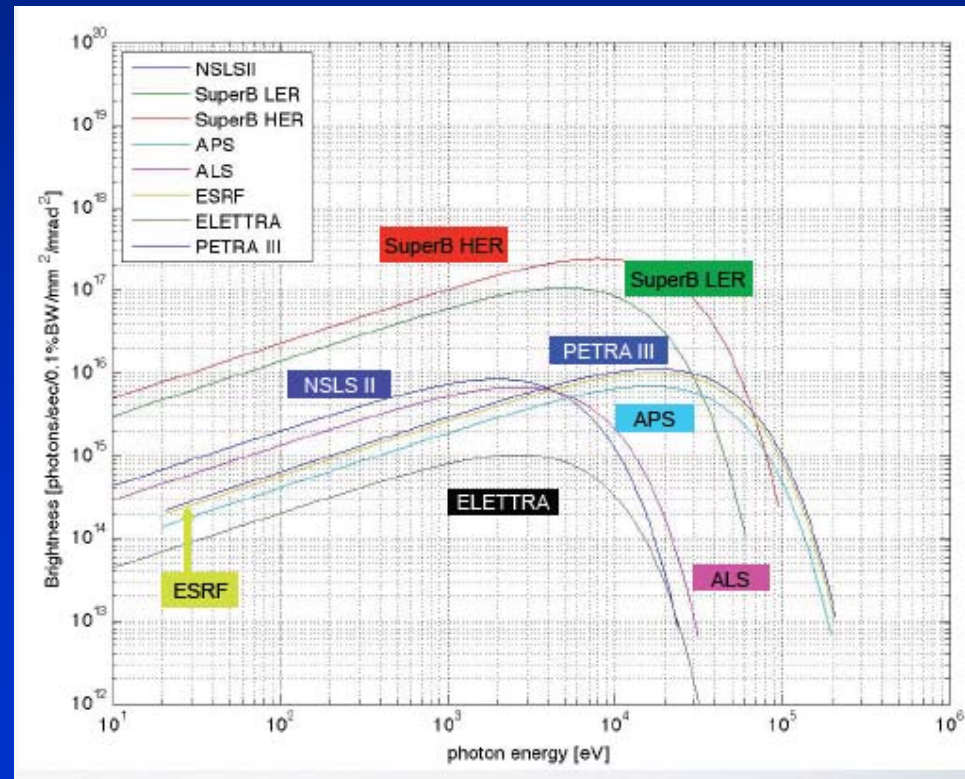


Synchrotron light options @ SuperB

Wittmer

- Comparison of brightness and flux from bending magnets and undulators for different energies dedicated SL sources & SuperB HER and LER
- Synchrotron light properties from dipoles are competitive
- Assumed undulators characteristics as NSLS-II
- Light properties from undulators still better than most LS, slightly worst than PEP-X (last generation project)

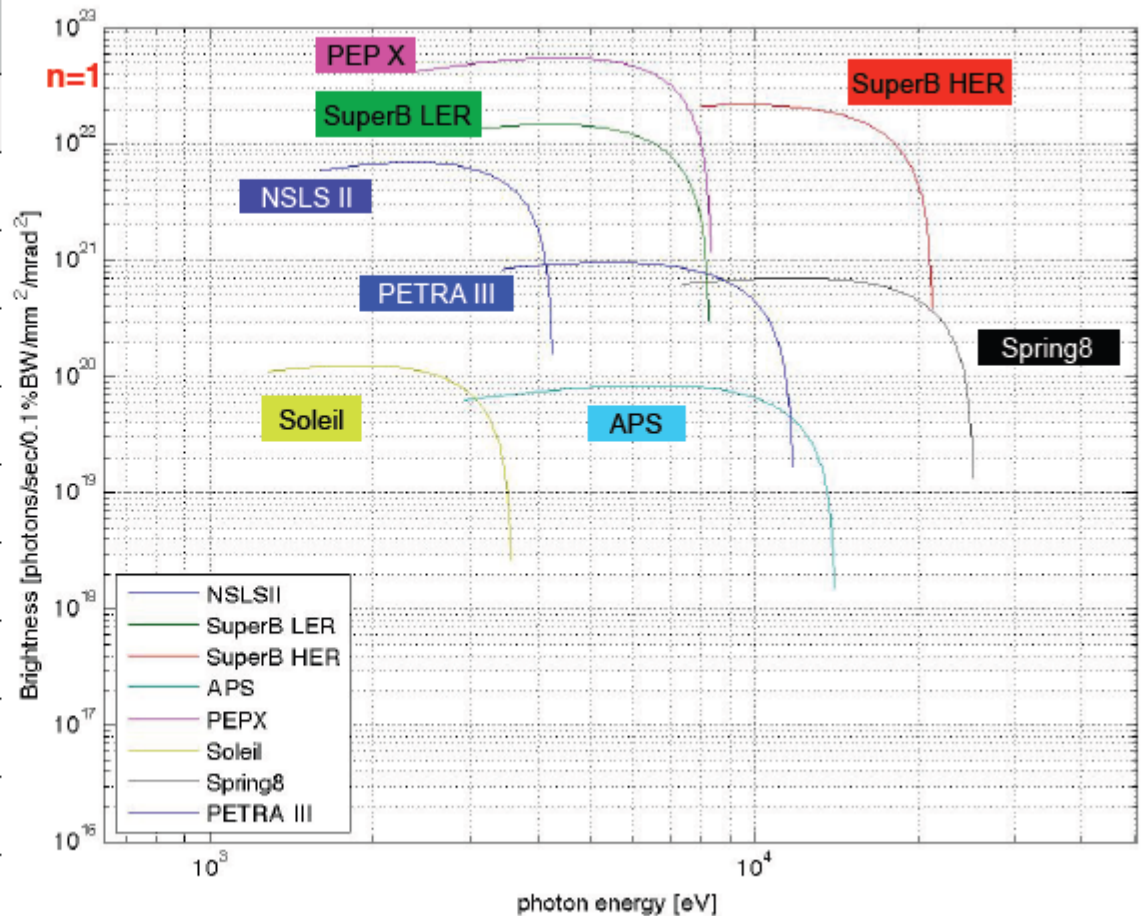
Parameters *	SuperB HER	SuperB LER	NSLS II
E [GeV]	6.7	4.18	3
I [mA]	1892	2447	500
ρ [m]	69.64	26.8	24.975
ϵ_x [m rad]	2.0 E-9	2.46 E-9	0.55 E-9
ϵ_y [m rad]	5.0 E-12	6.15 E-12	8.0 E-12
$\gamma\gamma$ [m ⁻¹]	0.334	0.537	0.05
σ_x [mm]	82.1 E-3	92.1 E-3	125.0 E-3
σ_y [mm]	8.66 E-3	9.11 E-3	13.4 E-3



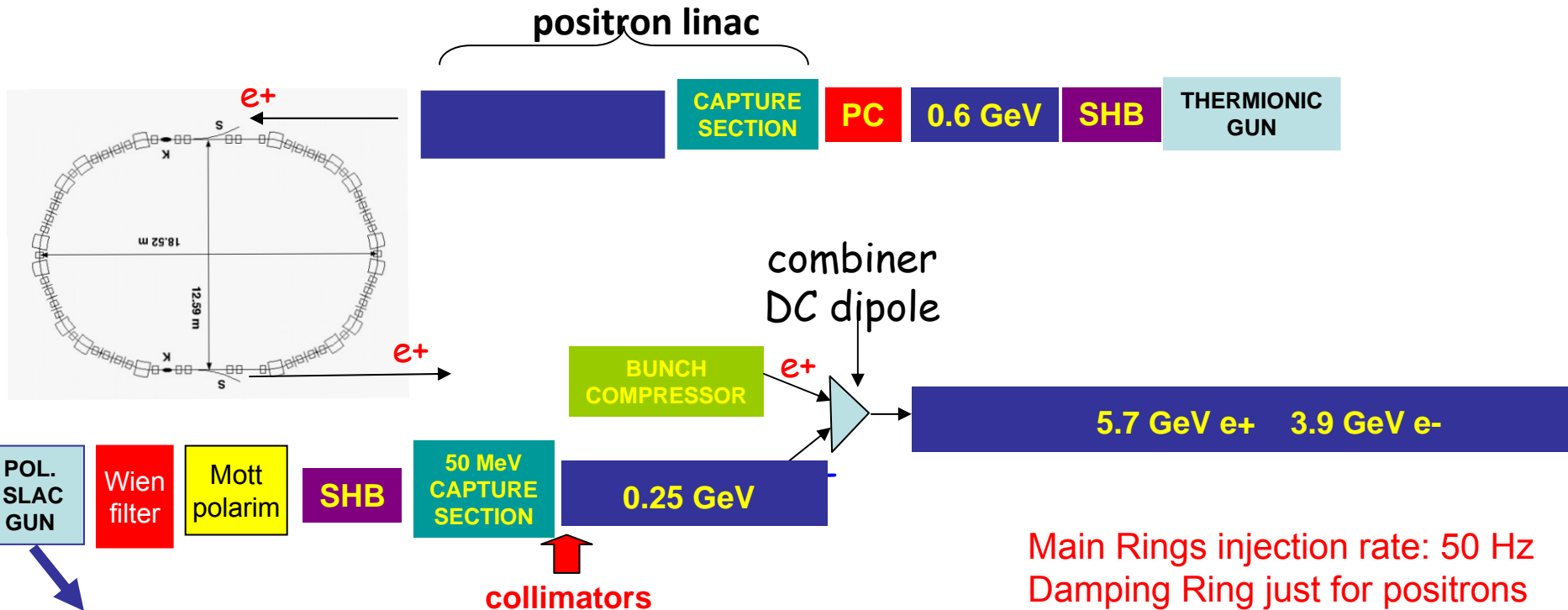
Brightness from bending magnets

Brightness from undulators

Parameters *	SuperB HER	SuperB LER	NSLS II
	IVU20	IVU20	IVU20
E [GeV]	6.7	4.18	3
I [mA]	1892	2447	500
σ_x [mm]	60.0 E-3	66.5 E-3	33.3 E-3
σ_y [mm]	2.4 E-3	2.6 E-3	2.9 E-3
σ_x' [mrad]	33.3 E-3	37.0 E-3	16.5 E-3
σ_y' [mrad]	2.1 E-3	2.7 E-3	2.7 E-3
N [1]	148	148	148
λ_u [mm]	20	20	20
Kmax [1]	1.83	1.83	1.83
Kmin [1]	0.1	0.1	0.1



Injection System



Main Rings injection rate: 50 Hz
Damping Ring just for positrons

Parameter	Units	SLC
Electron charge per bunch	nC	16
Bunches per pulse		2
Pulse rep rate	Hz	120
Cathode area	cm ²	3
Cathode bias	kV	-120
Bunch length	ns	2
Gun to SHB1 drift	cm	150
$e_{n,rms,gun}$ (fm EGUN)	10 ⁻⁶ m	15

from A. Brachmann - SuperB Workshop
SLAC, October 2009

Round beam

Emittance @ 4.16 GeV = 1.8 nm

Required bunch charge for electrons ≈ 0.3 nC

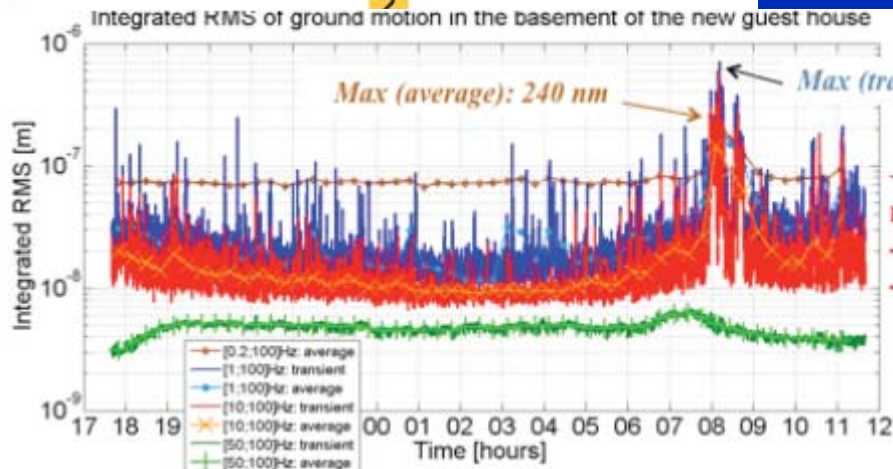
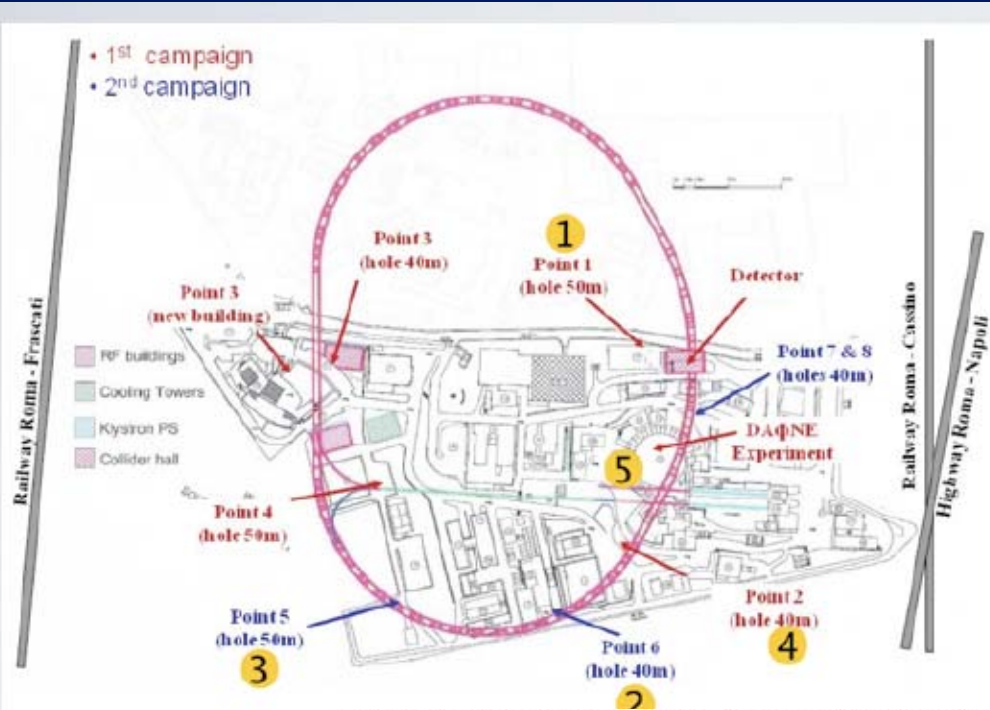
... scrapers .. collimators needed

Boni, Chancé, Dadoun, Guiducci, Hermes,
Poirier, Preger, Seeman, Variola

Ground motion at LNF

Bolzon, Brunetti, Jeremie, Tomassini

- A second campaign of geological prospections has been done @ LNF (four additional holes)
- A new campaign of ground motion measurements was carried out in October with the collaboration of the LAPP group



→ Due to traffic observed in the range [3; 30]Hz, it increases up to :
- 240nm (Average of 20')
- 700 nm (Transient of 6s)

Vibrations budget

Bertsche

- The small beam sizes at the IP pose stringent vibration requirements. Beam position at the IP is very sensitive to individual motion of IR components
- However, the present IR design with shared elements in a common cryostat will cause coherent motion of these elements, greatly reducing the vibration sensitivity of the IR.
- Cryostat vibration should be kept below 800 nm rms, and cryostat rotation less than 2 μm rms
- Vibration of the remaining FF and arc quadrupoles should be kept to less than 200 nm rms
- A fast luminosity feedback system should have a bandwidth of at least 100 Hz, achieving at least 10xvibration reduction at low frequencies
- With these requirements the vibration budget can be met even during the noisiest part of the day, limiting vibration-induced luminosity loss to less than 1%

Layout, Site

- The rings footprint is at the moment the same as presented at Elba. Injection and transfer lines are also unchanged
- The insertion of synchrotron beamlines, with their impact on the layout and lattice is being studied
- We are looking for a green field site in order to exploit at best the facility (SuperB and SL)
- Several sites seems available, first pick at the moment is in Tor Vergata University campus and we are studying its compatibility with the requirements (Site Committee will visit April 18-19)
- The layout will be adjusted as soon as the site is chosen to further optimize the system performances

Accelerator Team Organization

- Frascati Lab will host the team in the initial phase (at least 2 years...)
- Need to assemble a team:
 - INFN Frascati
 - INFN other Labs
 - SLAC
 - France
 - BINP
 - Poland
 - UK
 - More welcome!
- Need to obtain (a lot of) engineering help

Synergies with state-of-the art international efforts

- SuperB design has many characteristics in common with state-of-the-art colliders (LC, CLIC) and SL sources, to cite just a few:
 - Alignment of magnets, and orbit and coupling correction with the precision needed to produce vertical emittances of just a few pico-meters on a routine basis
 - Optimization of lattice design and tuning to ensure sufficient dynamic aperture for good injection efficiency (for both) and lifetime (particularly for SuperB LER), as well as control of emittances
 - Feedbacks (IP and rings)
 - Control of beam instabilities, including electron cloud, ion effects and CSR
 - Reduction of magnet vibration to a minimum, to ensure beam orbit stability at the level of a few microns
- All these issues are presently active areas of research and development, the similarity of the proposed operating regimes presents an opportunity for a well-coordinated program of activities that could yield much greater benefits than would be achieved by separate, independent research and development program

Conclusions

- Accelerator design is converging with most aspects starting to look feasible
- Lattice and parameters optimization is continuing, for better performances and more flexibility
- More subtle beam dynamics issues are being studied (e.g. IBS, FII, emittance diffusion, beam-beam effects, feedbacks)
- Components and lattice tolerances with corrections are being studied
- Polarization is progressing: beam-beam depolarization, trying to simplify the polarized gun, spin measurements
- Synchrotron Light beamlines option is being studied
- CDR2 is ready
- We are already actively collaborating with other Labs (CERN, PSI, Rutherford, Cornell,...) to solve common issues
- **We need to organize the effort for the project**