



# The development of ASTRI telescopes from ASTRI-HORN prototype to ASTRI Mini Array and CTA-SST

G. Sironi – INAF OAB  
for the ASTRI Project

*Hands on the extreme universe with high energy gamma rays, Sexten, 18 July 2022*





- ASTRI beginning
  
- ASTRI development
  - Optical design
  - Optics
  - Structure
  - Camera
  - Optical throughput
  
- ASTRI mini-array & CTA-SST

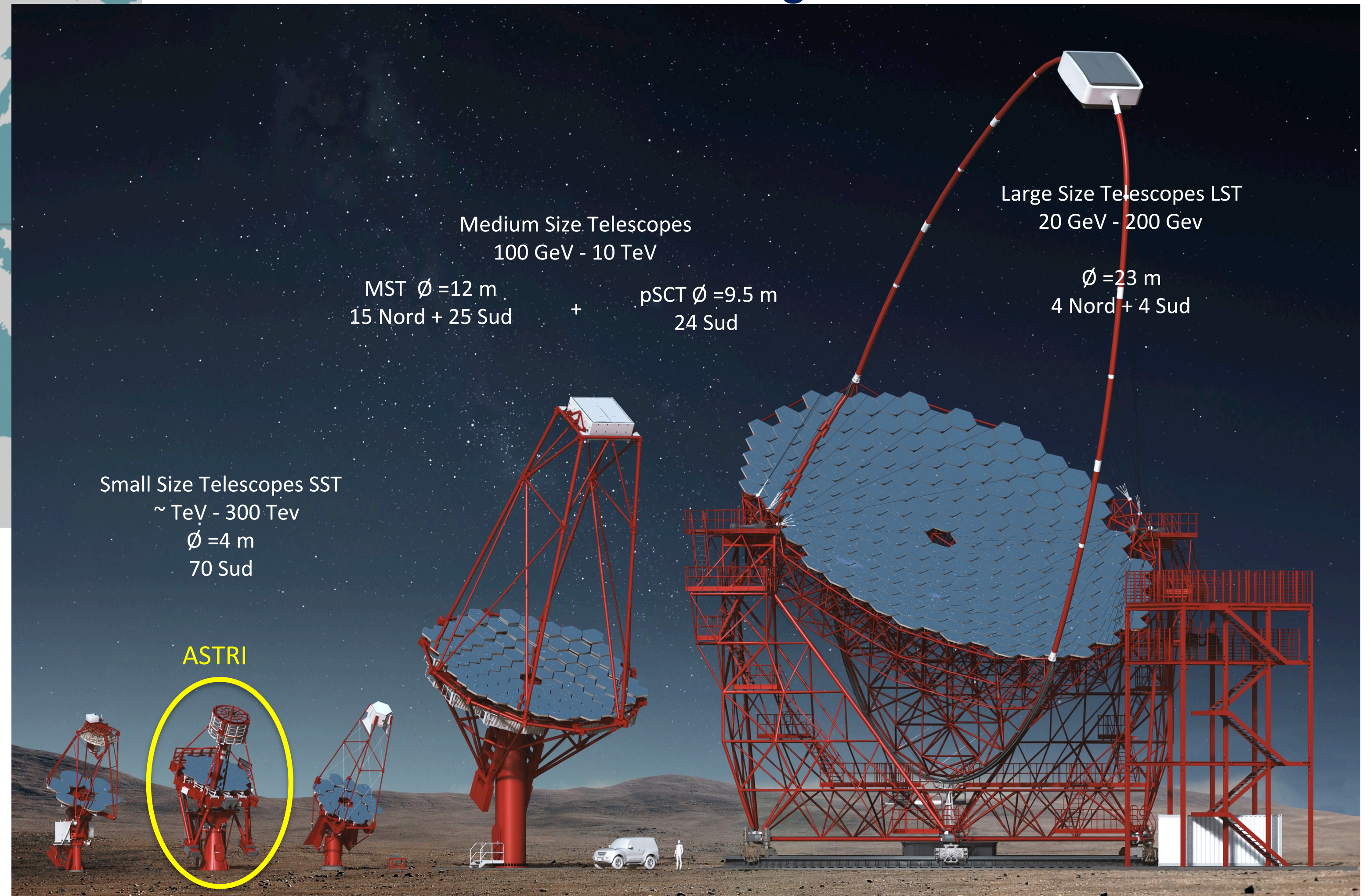
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# ASTRI beginning



## CTA rendering 2015



**ASTRI** Astrofisica con Specchi  
a Tecnologia Replicante Italiana



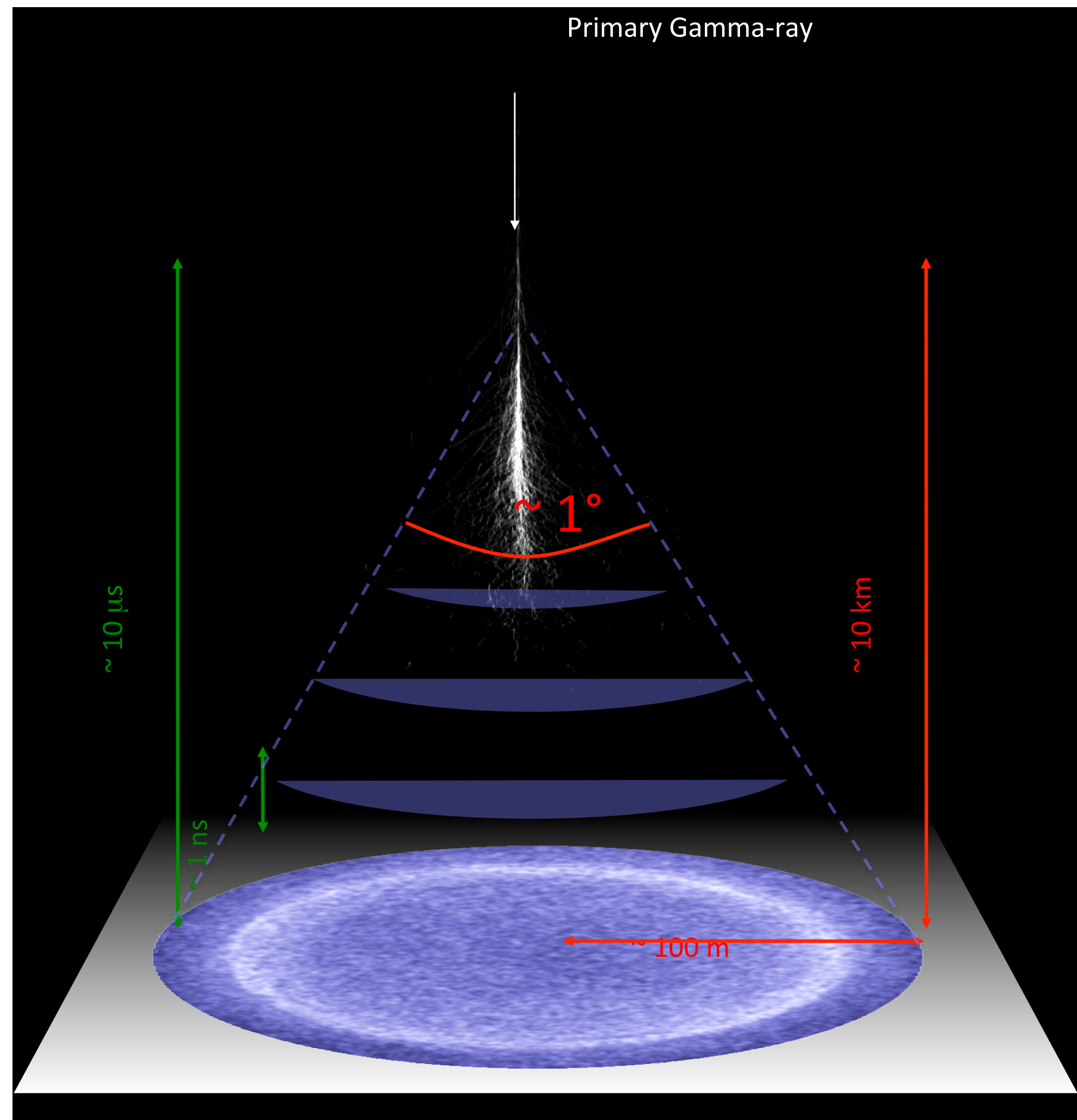
INAF  
ISTITUTO NAZIONALE  
DI ASTROFISICA  
NATIONAL INSTITUTE



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# Optical design: requirements



- Very High Energy g-rays ( $E > 20\text{GeV}$ ) are generated by a variety of cosmic sources.
- gamma-rays interact with the atmosphere generating a particle cascade which produces detectable light by means of the Cherenkov effect:
  - Origin at about 10 km asl.
  - Cone angle about  $1^\circ$ ;
  - Illuminating radius about 100 m;
  - Shower lifetime about 10 ms;
  - Light wave-front about 1 ns
  - Light density about 10 ph/m<sup>2</sup>;
  - (NSB about 108 ph/m<sup>2</sup>/s)

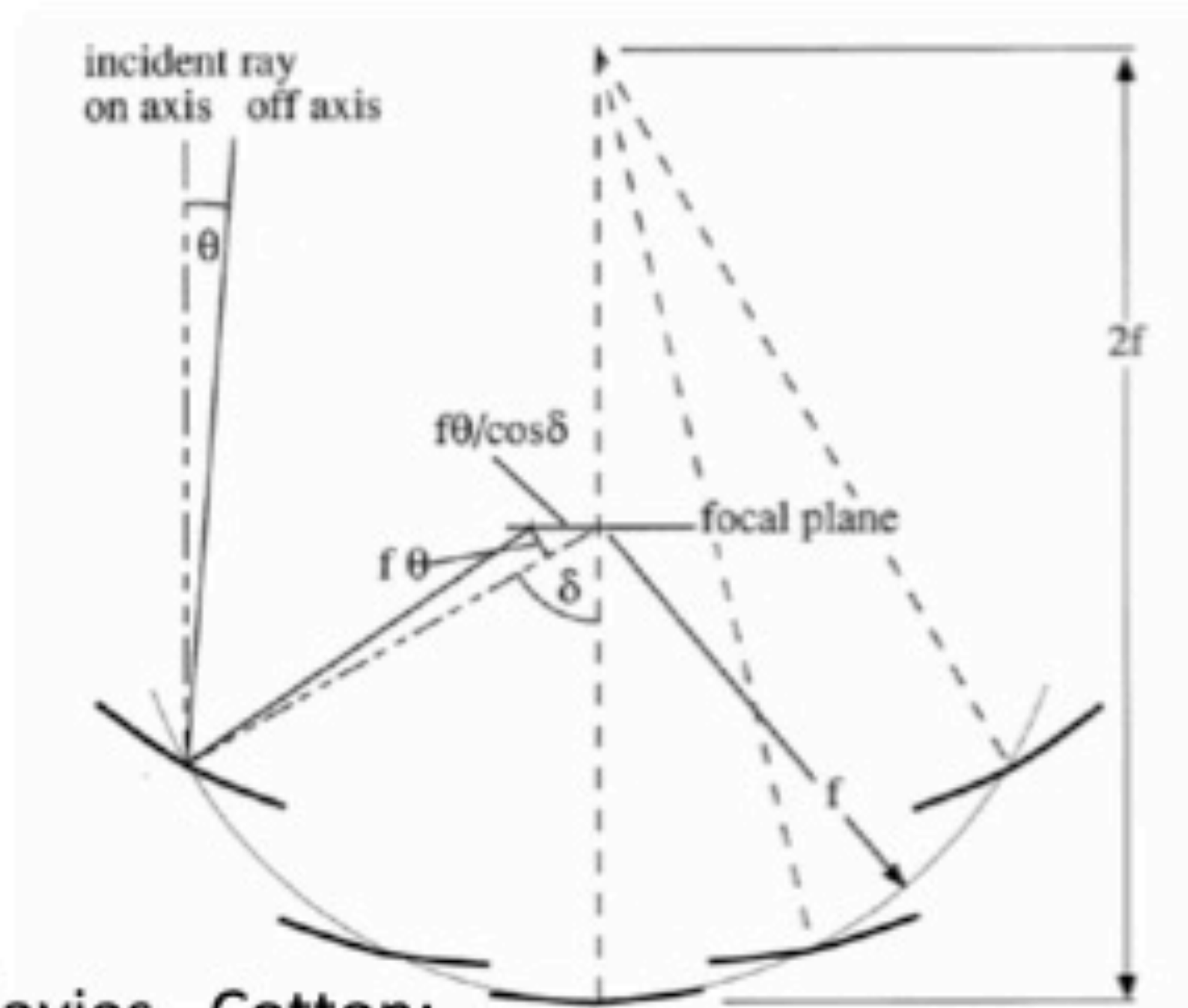


# Optical design: IACTs

1952: Galbraith Jelley try to detect Cherenkov signals from Earth →

## Ground Based Gamma Astronomy

Cherenkov light pulse  $\sim 6$  ns → To separate night sky background it is not possible to integrate → The native area should be sufficient to collect signal



Davies –Cotton:  
Spherical facets on a parabolic dish

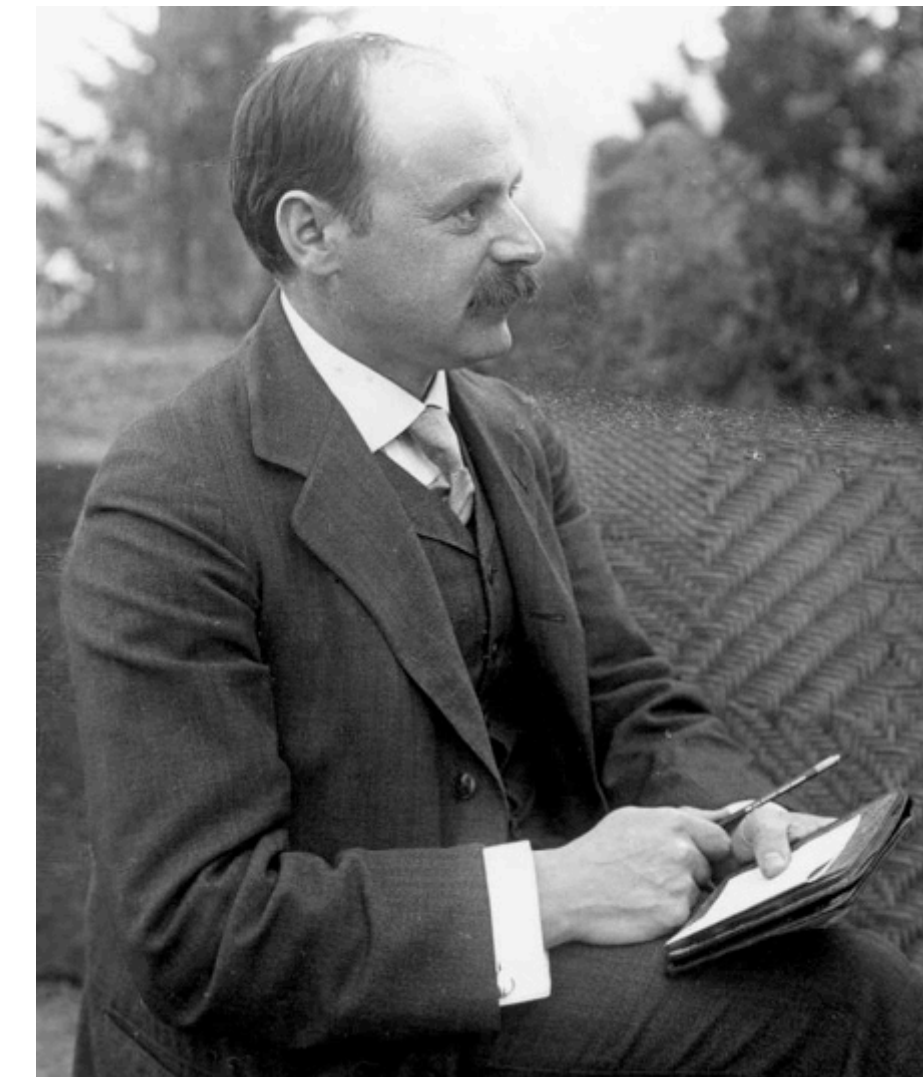


MAGIC



## Karl Schwarzschild (1873 – 1916)

- Solved Einstein's field equations of general relativity
- Formalized the Schwarzschild metric, defining the Schwarzschild radius for BH description.
- Formalized optics theory
- Photography, electromagnetism...





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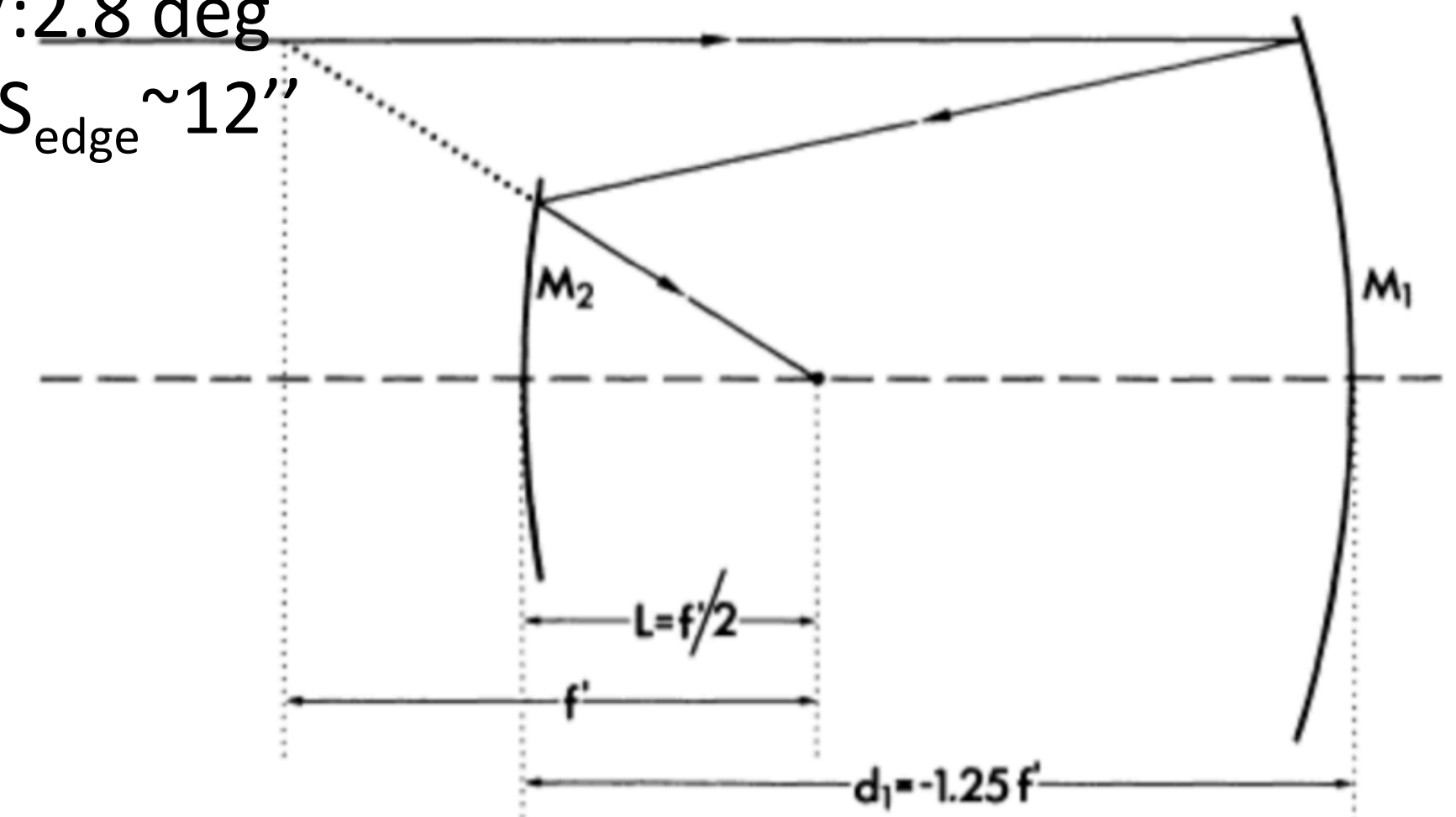
**KS: f/3.0**

$b_{S1} = -13.5$  (Hyperbola)

$b_{S2} = 1.963$  (Spheroid)

FoV: 2.8 deg

$RMS_{edge} \sim 12''$



1905: Karl Schwarzschild solved the equations of Seidel for spherical aberration and coma finding a relation between parameters capable to make a telescope aplanatic.

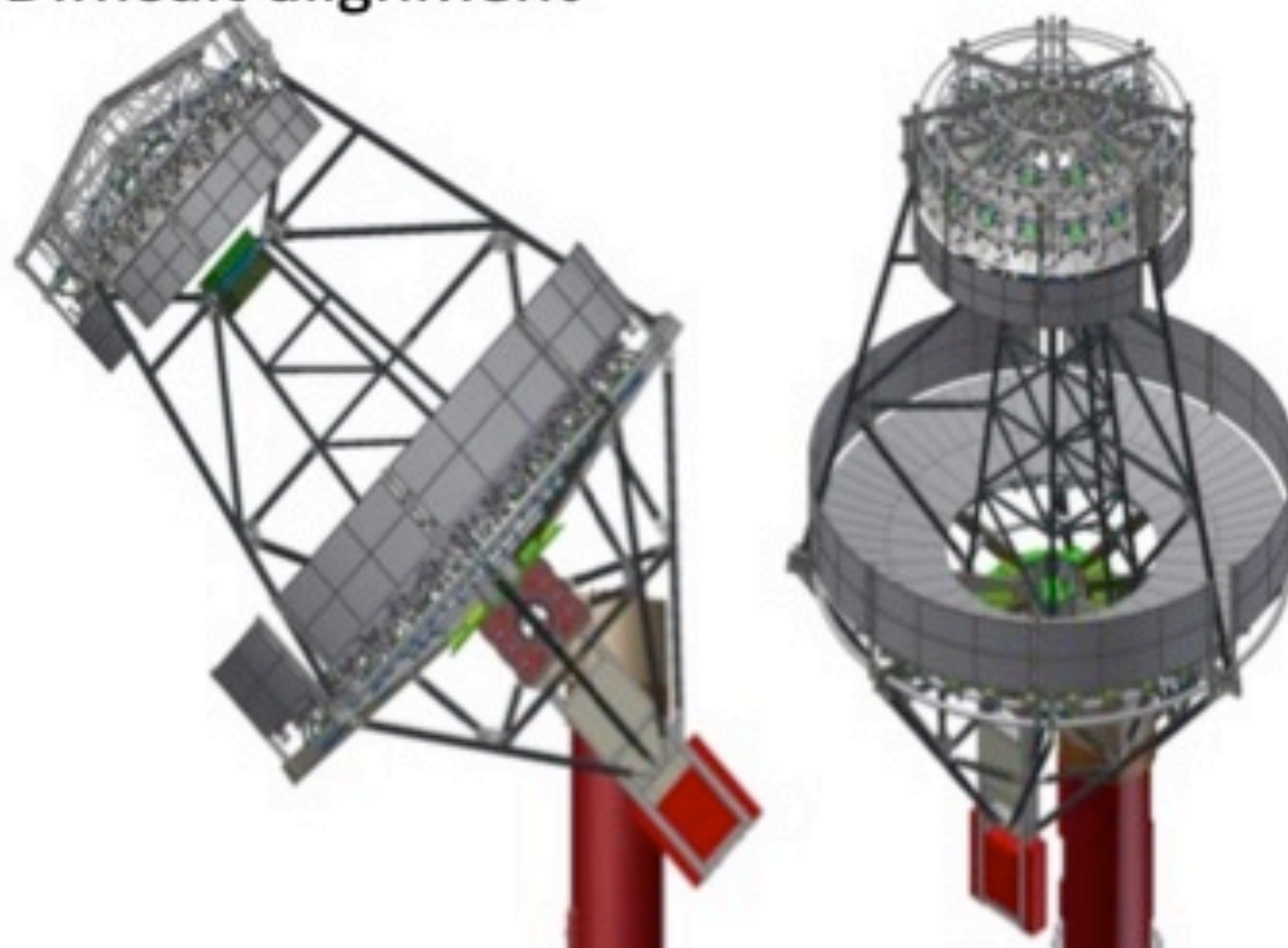
**“For any geometry, 2 aspheric mirrors allow the correction of SI and SII to give an aplanatic telescope”**



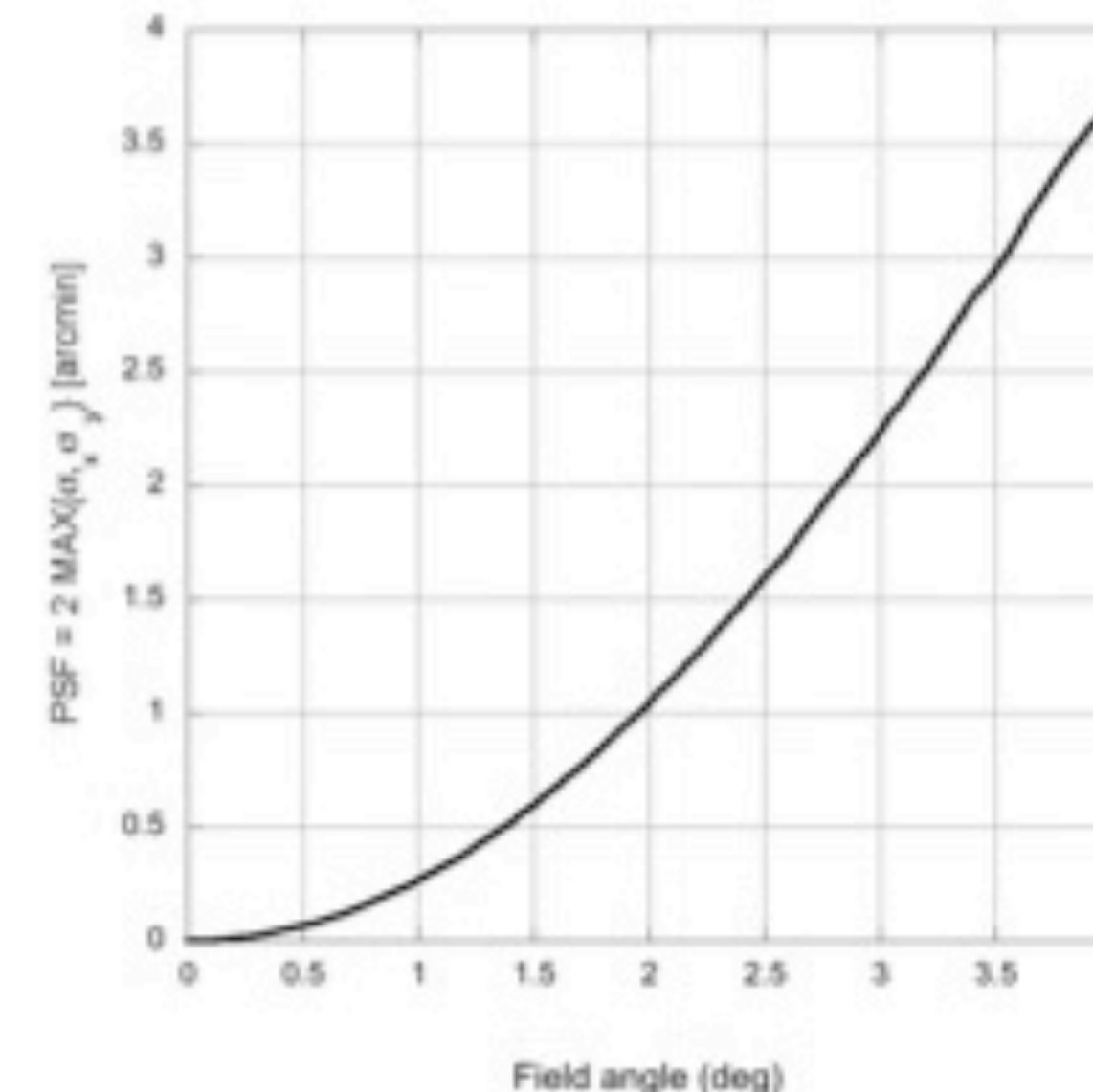
2007: V. Vassiliev proposed to apply the **Schwarzschild-Couder solution to Cherenkov telescopes.**

SC design for CTA Medium Size class Telescope

- Better resolution off-axis
- Smaller plate scale → smaller camera
- ✧ Difficult aspheric mirrors manufacturing
- ✧ Difficult alignment



<i>Design</i>	pSCT	MST
<i>f</i>	5.58	16
<i>D</i>	~10 m	19.2
<i>Area</i>	40 m <sup>2</sup>	88 m <sup>2</sup>
<i>F/#</i>	~0.6	1.3
<i>Design</i>	SC	DC
<i>FoV</i>	8.3°	~8°
<i>PSF</i>	~0.06'	0.06°
<i>Pixel [ang]</i>	~0.06'	0.14°
<i>Pixel [mm]</i>	6.2	4 cm
<i>Pixel #</i>	11328	





# Optical design

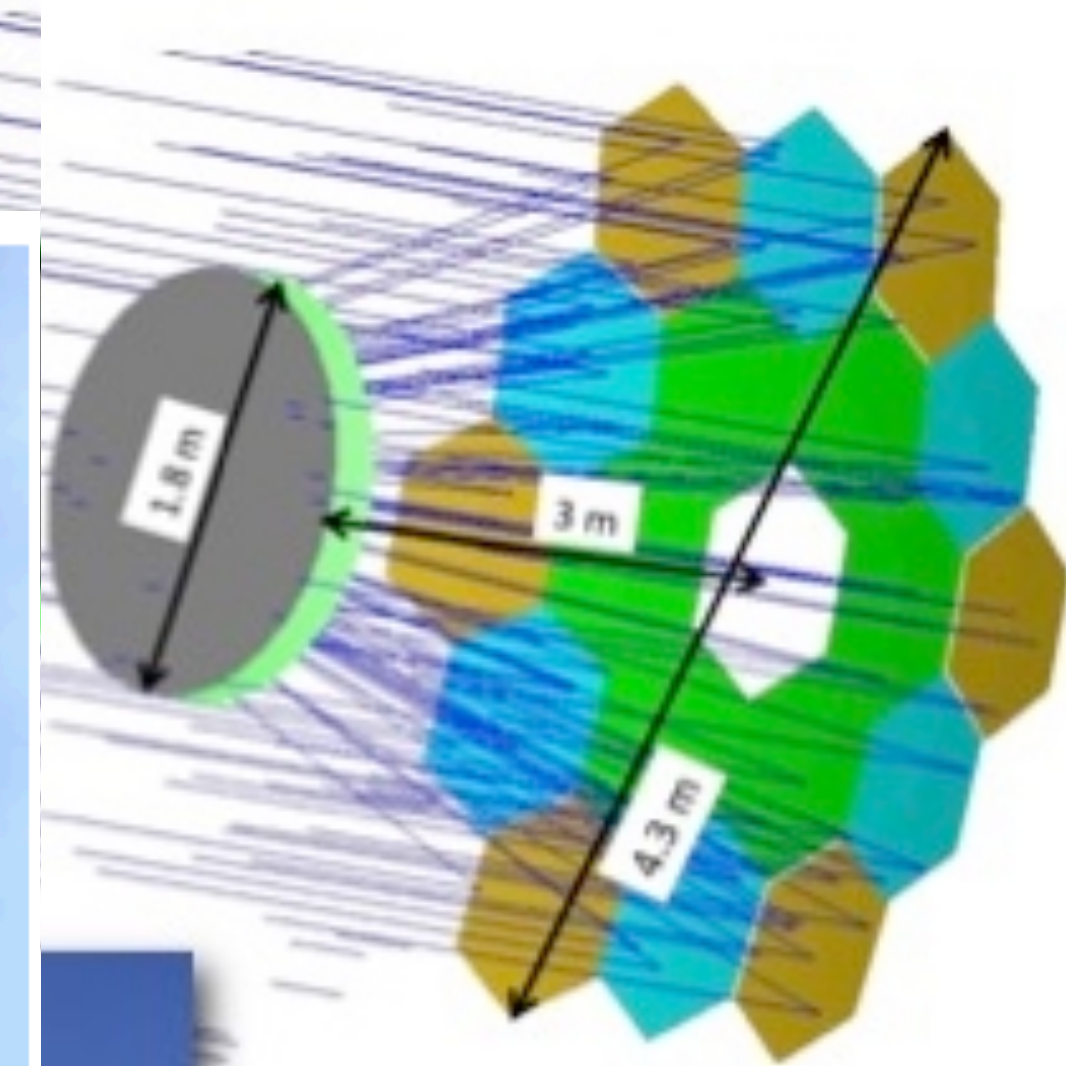
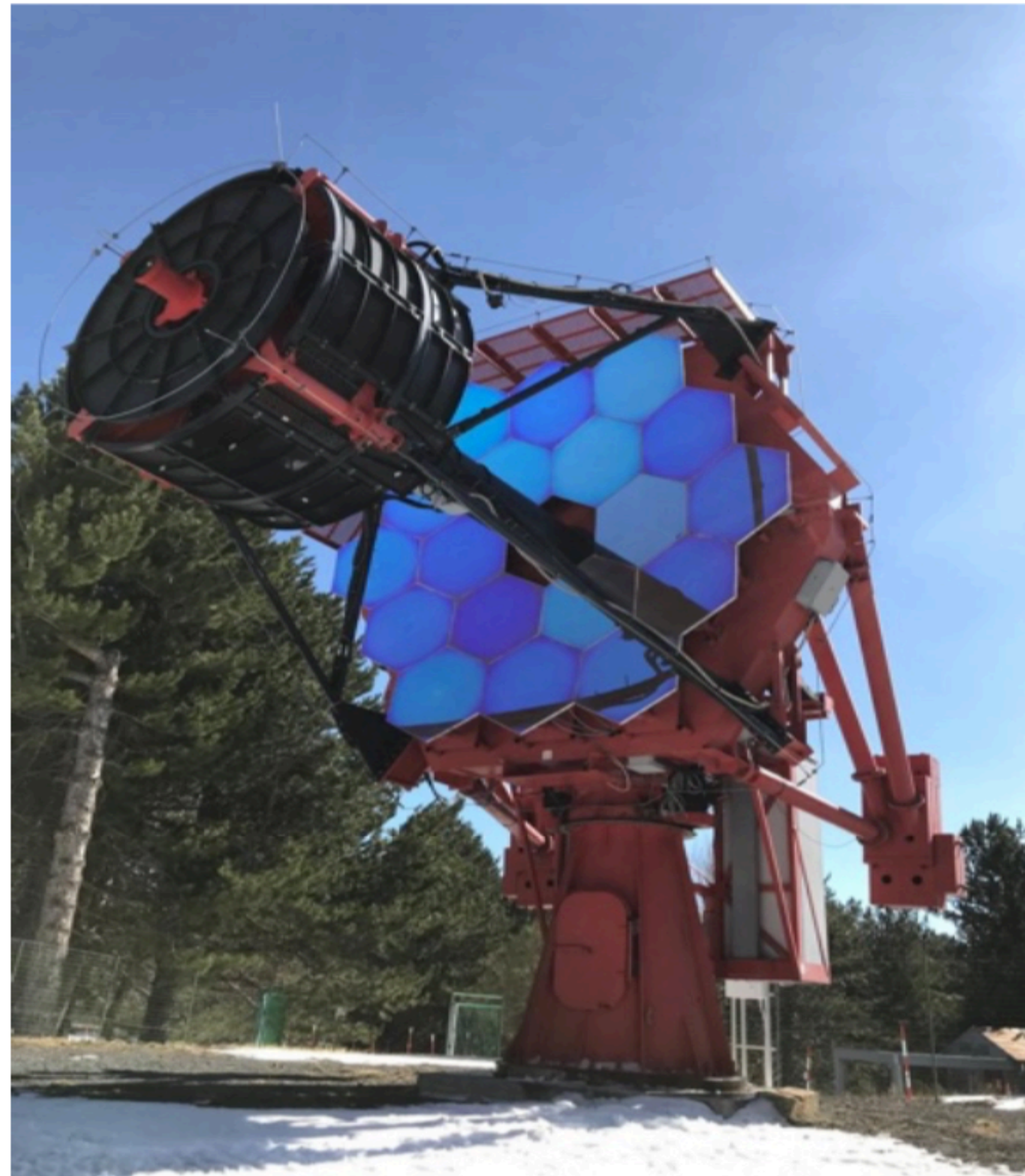
INAF & ASTRI collaboration proposed to apply the **Schwazschild-Coude-like polynomial solution** to Cherenkov telescopes.

ASTRI telescope:

- Very fast optics
- In spec off-axis
- ✧ Very aspheric optics

**ASTRI numbers:**

F#: 0.5  
 $f$ : 2.15 m  
M1 RoC: 8.2 m  
M2 RoC: 2.2 m  
DET RoC: 1 m  
Pixel size =  $0.19^\circ$   
PSF (D80) <  $0.16^\circ$   
FoV =  $9.6^\circ$



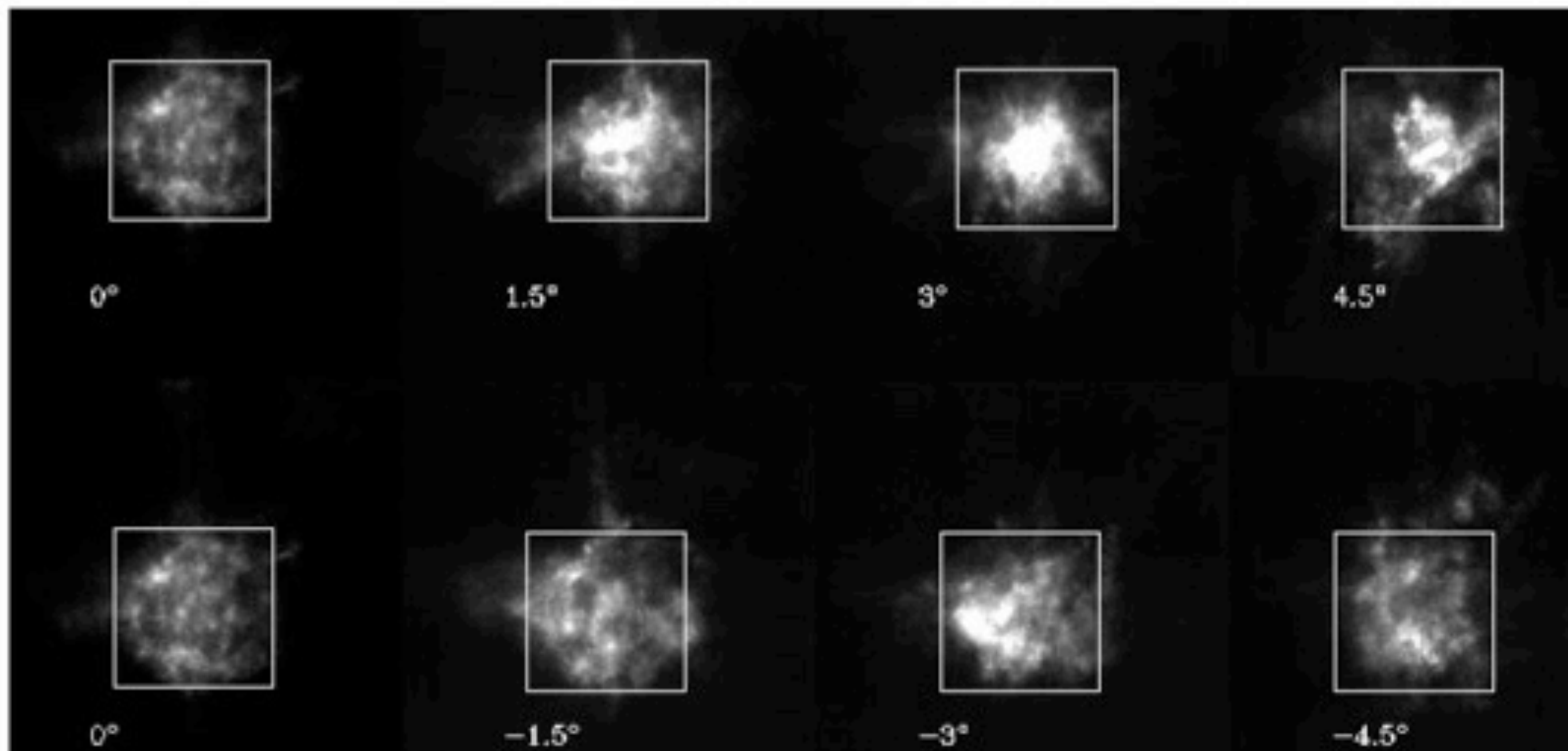
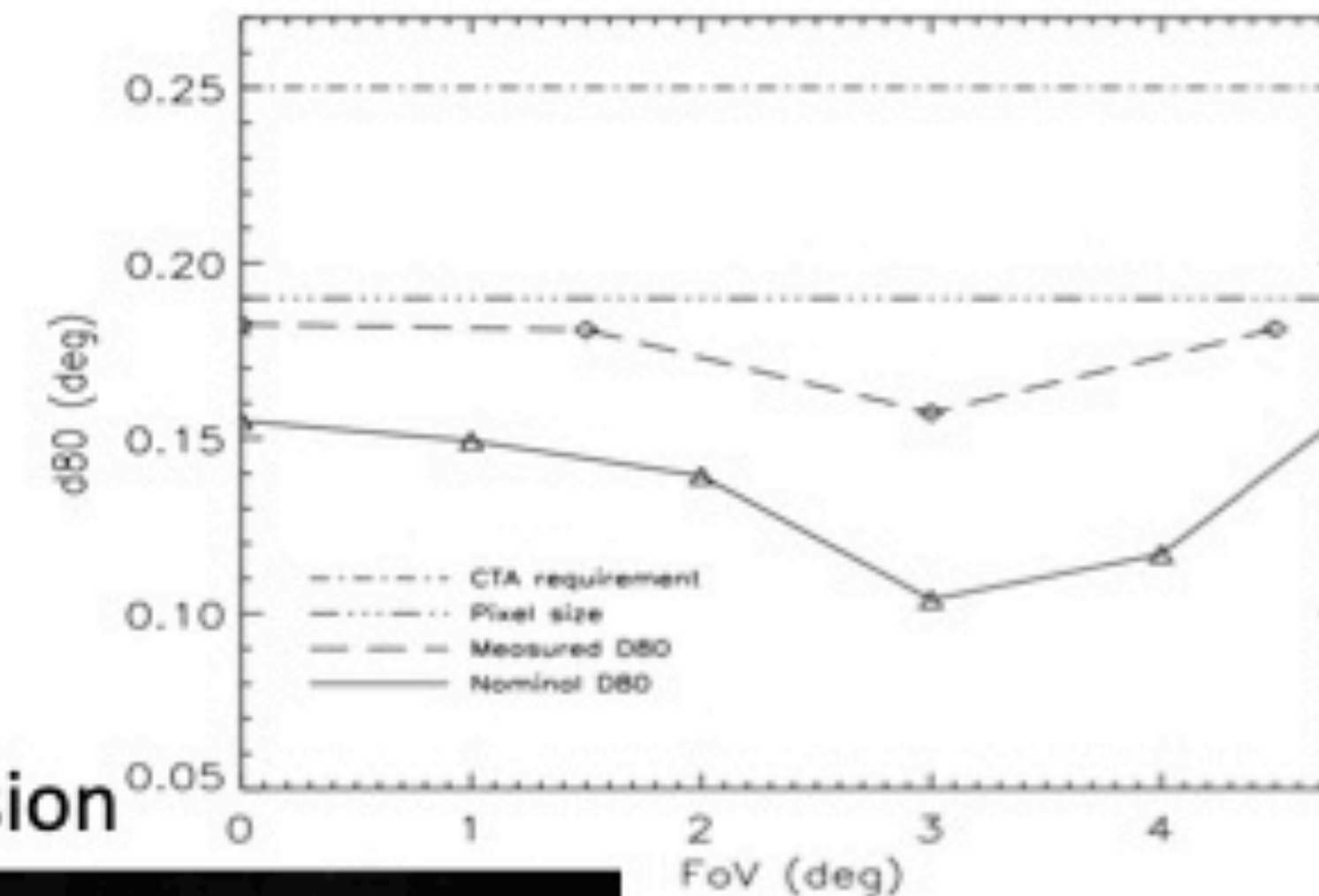


ASTRI optical design is optimized to maintain PSF within 1 pixel even at 5° off-axis.

- Very fast optics
- Good resolution off-axis

**Real angular resolution is never perfect!!**

On-axis value shall consider to the typical manufacturing and alignment and pixel dimension



**80% energy  
inside 1 pixel  
across the FOV**

ASTRI Calibration, Giro et al. 2017



# Optical design



IACTs

Few fast pulses



Large Area



Davies- Cotton



Schwarzschild-Couder



ASTRI

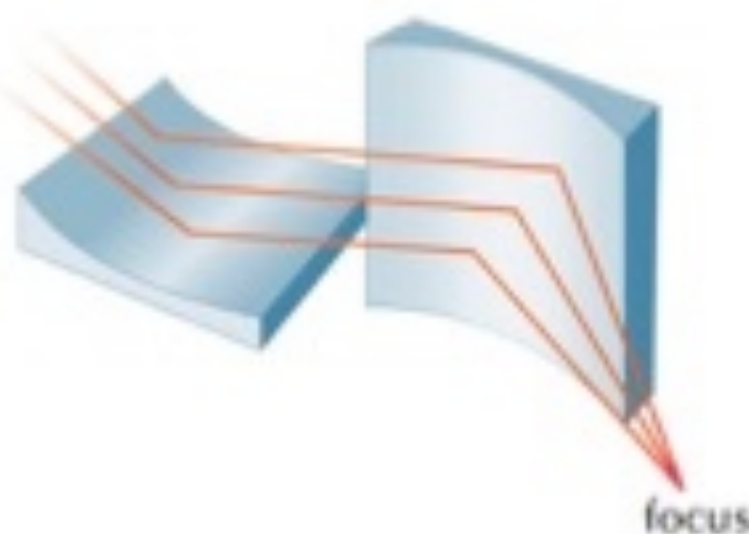
X-ray  
telescopes

High Energy

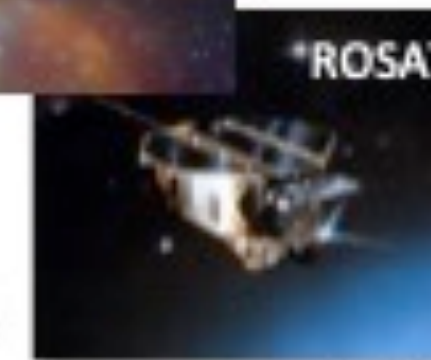


Grazing  
Incidence

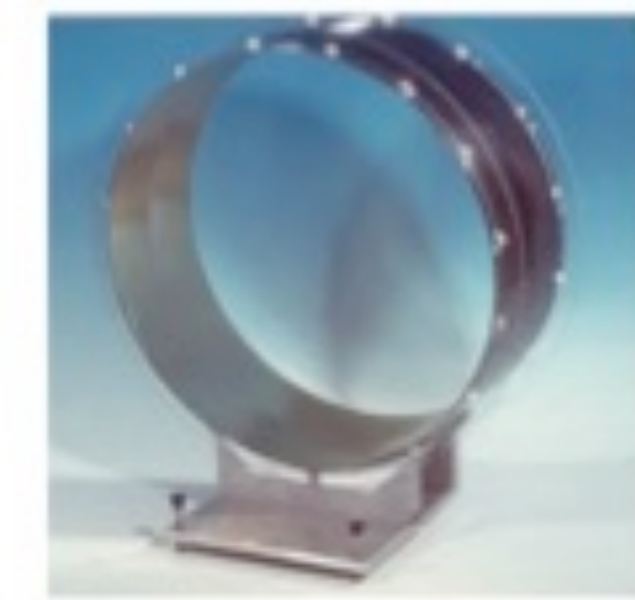
Kirkpatrick - Baez



Wolter & Wolter-Schwarzschild



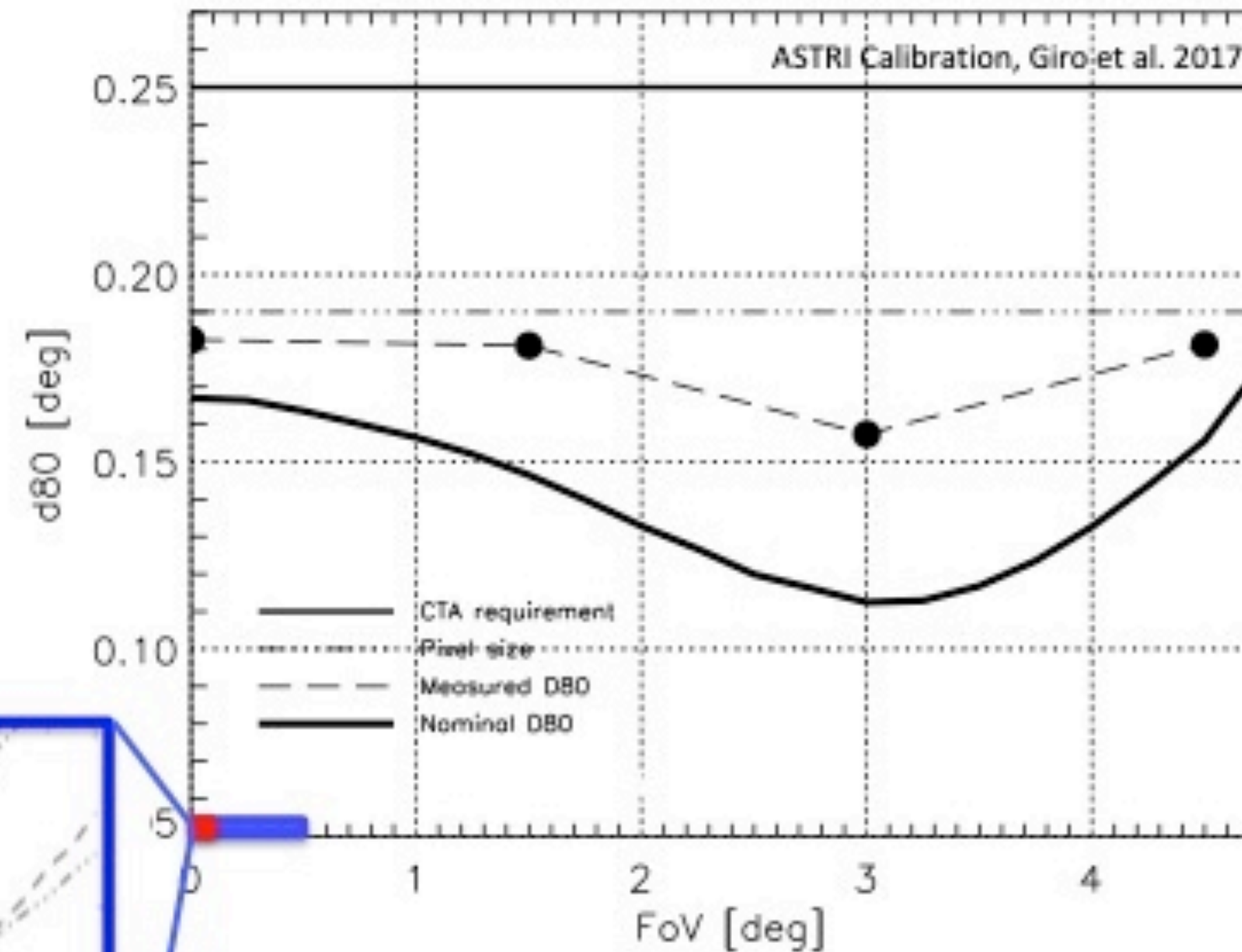
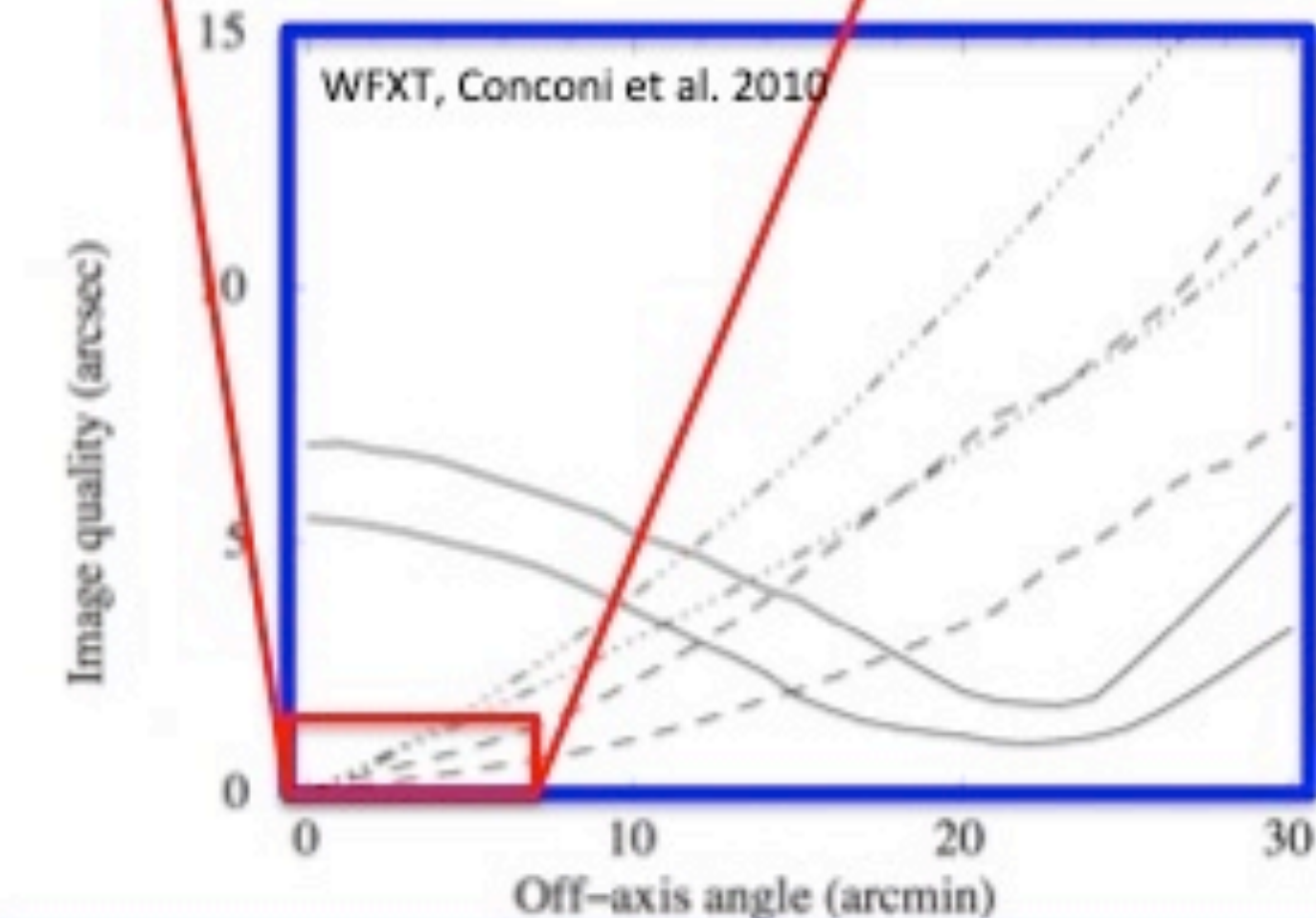
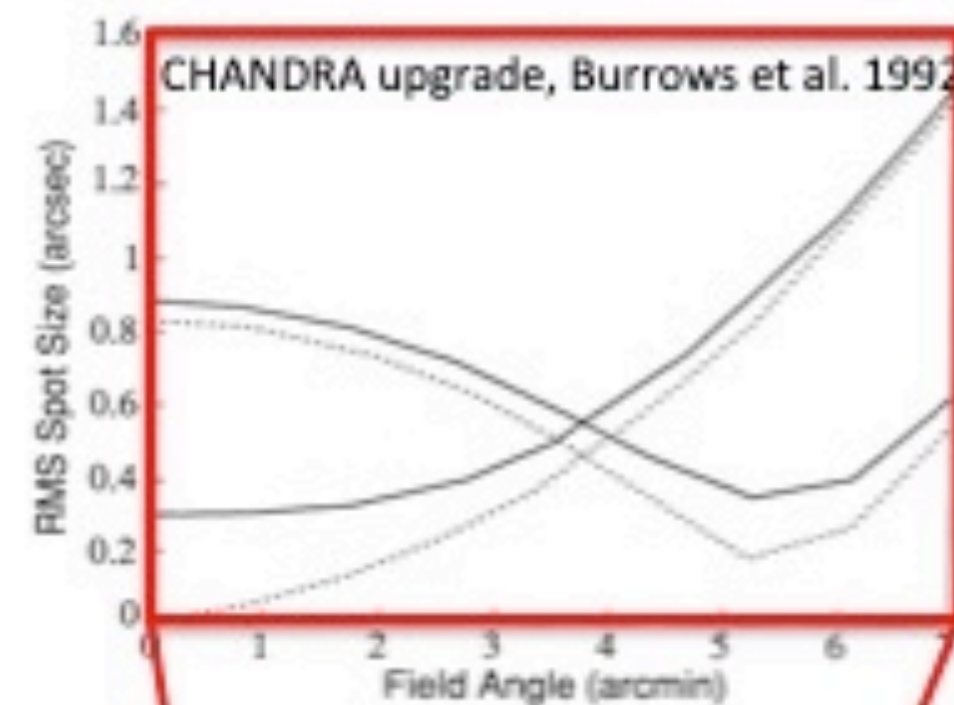
WFXT





Polynomial solutions can be generalized for all purposes

- RMS value should be chosen according specification
- Minimum is at  $\sim \theta_{\max} / 2^{1/2}$



**Real angular resolution is never perfect!!**  
On-axis value can be equal to the typical manufacturing and alignment errors can be



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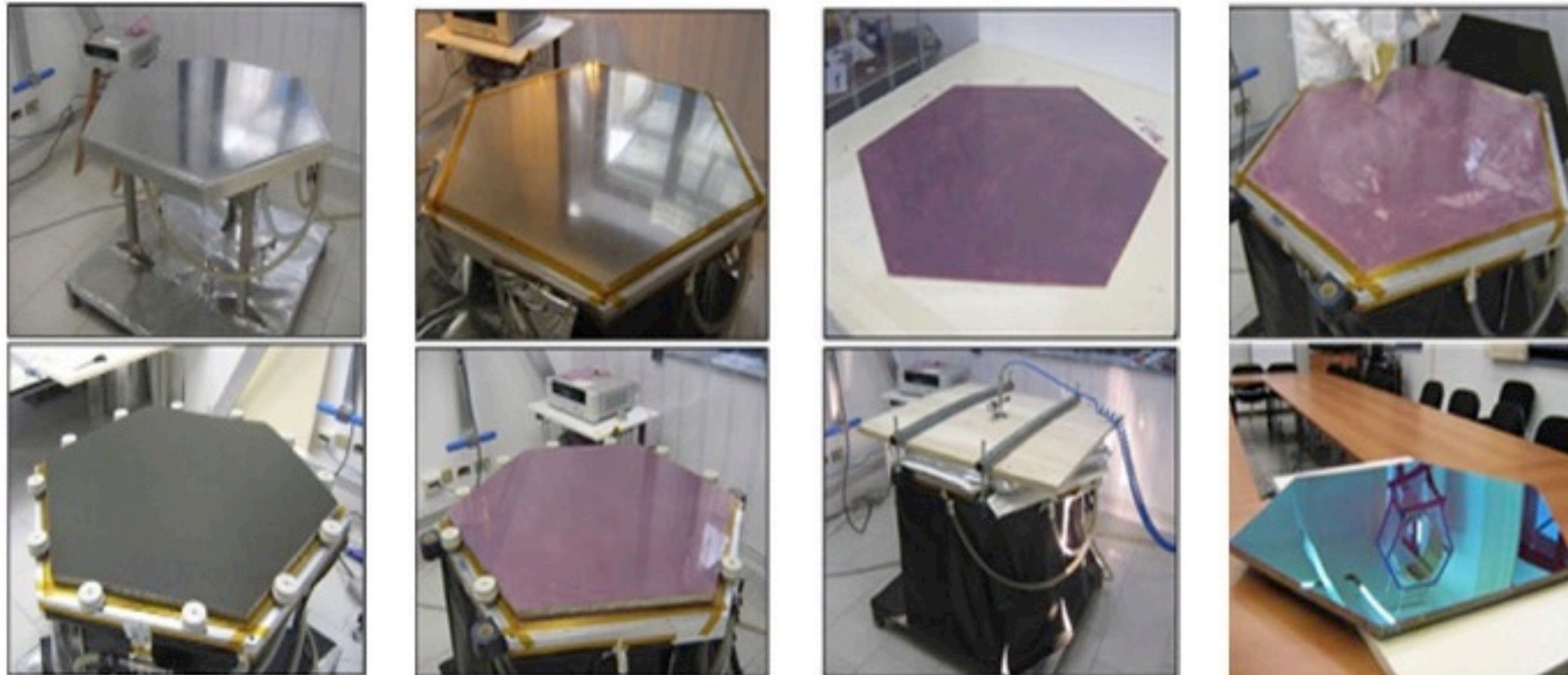


# ASTRI Optics: manufacturing

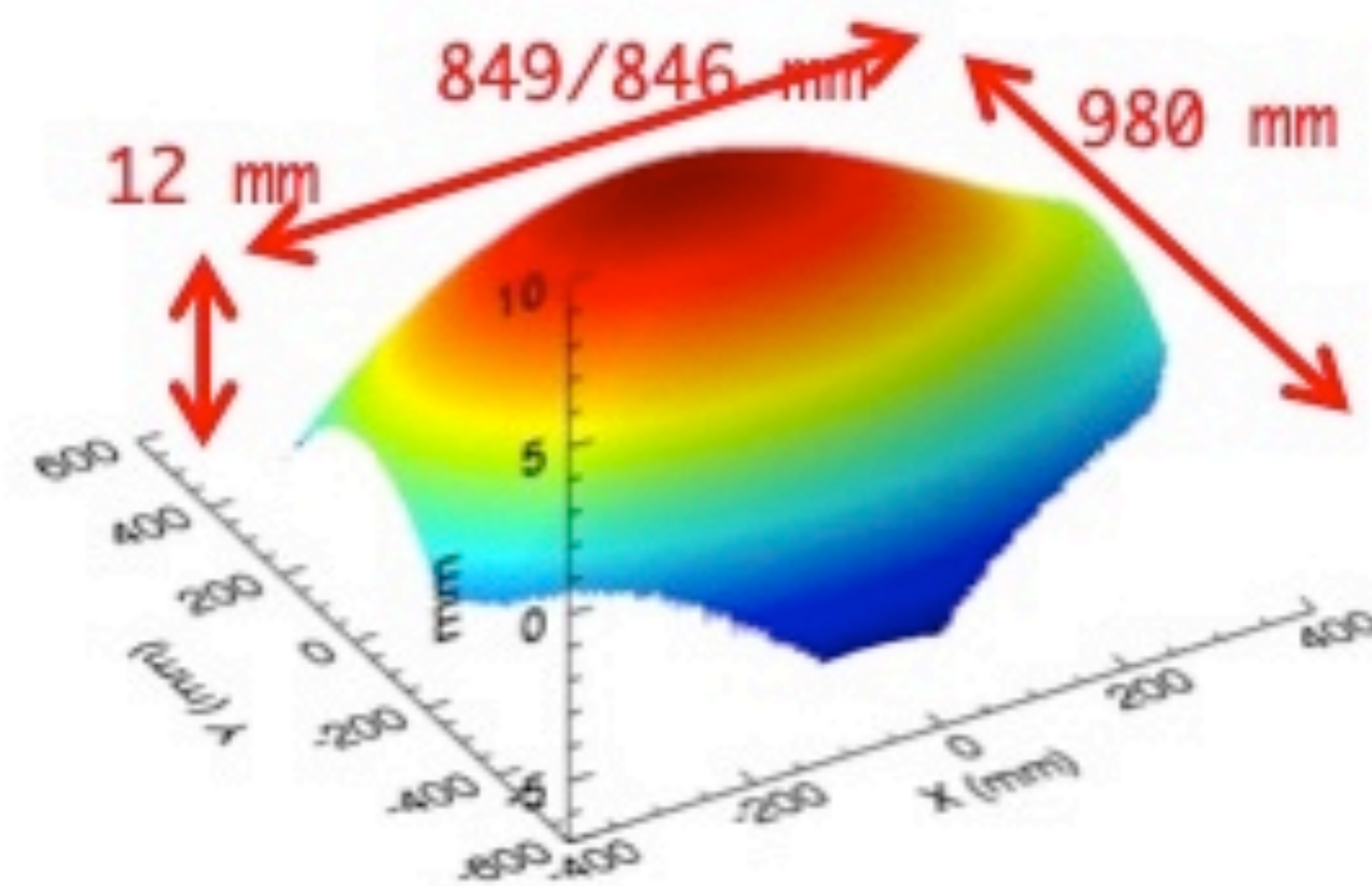
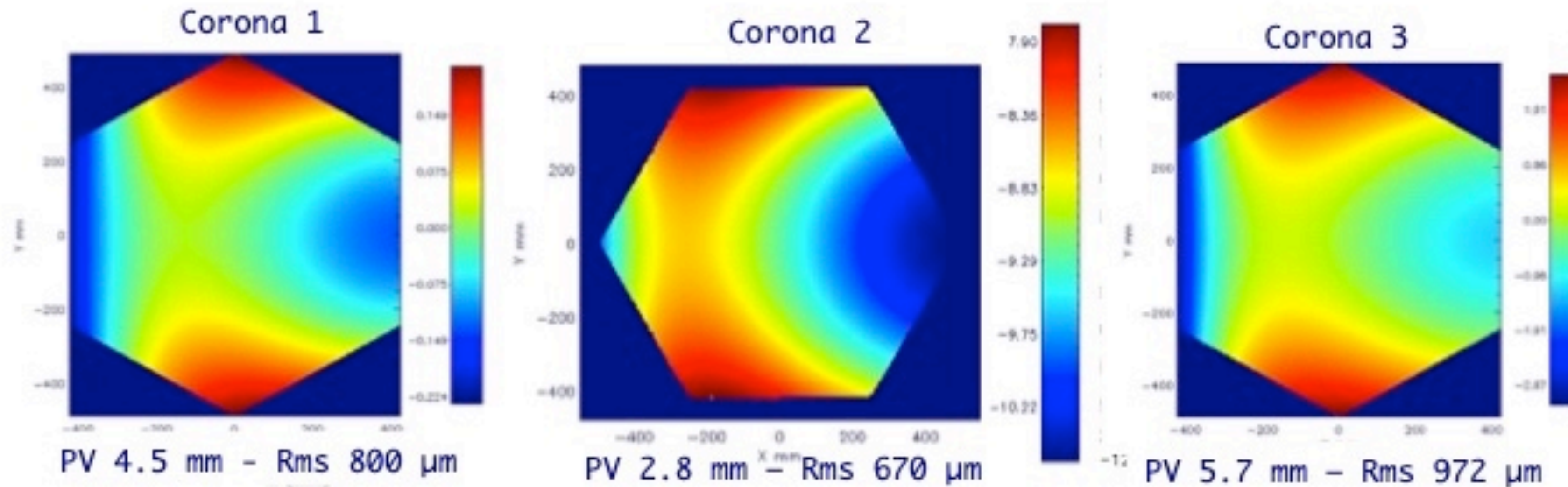
## M1 mirrors substrates:

- ASTRI prototype M1 mirrors manufactured at INAF-OAB
- Mini-Array M1 mirrors produced by Media Lario
- No structural changes wrt ASTRI prototype
  - same moulds, same materials, same process

**ASTRI** Astrofisica con Specchi  
a Tecnologia Replicante Italiana



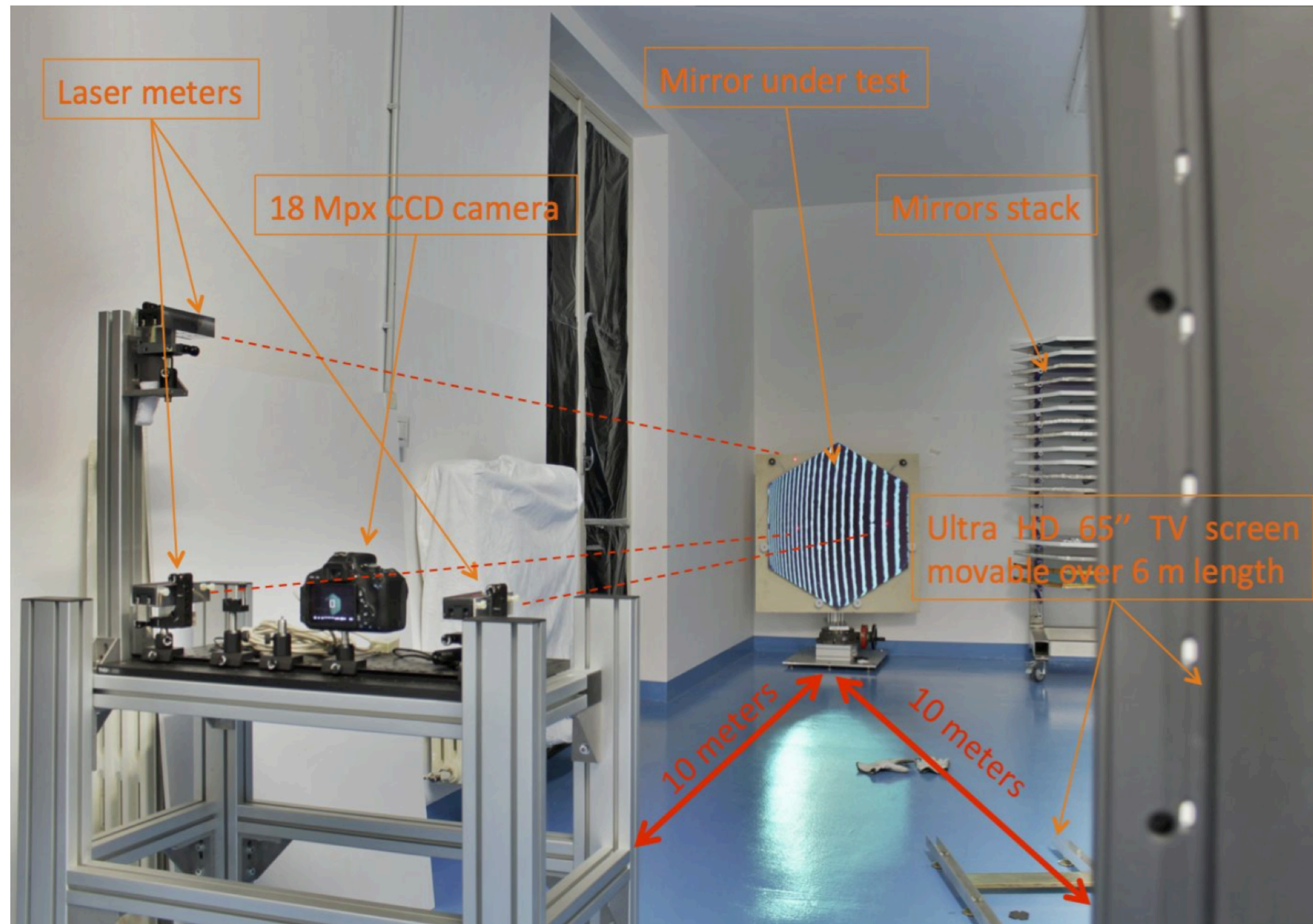




- Not accurate enough to be measured with CGH interferometry (100-200  $\mu\text{m}$  PV)
- Too big to be measured by means of a single point profiler with a spatial resolution in the millimeter scale in a cost-effective time



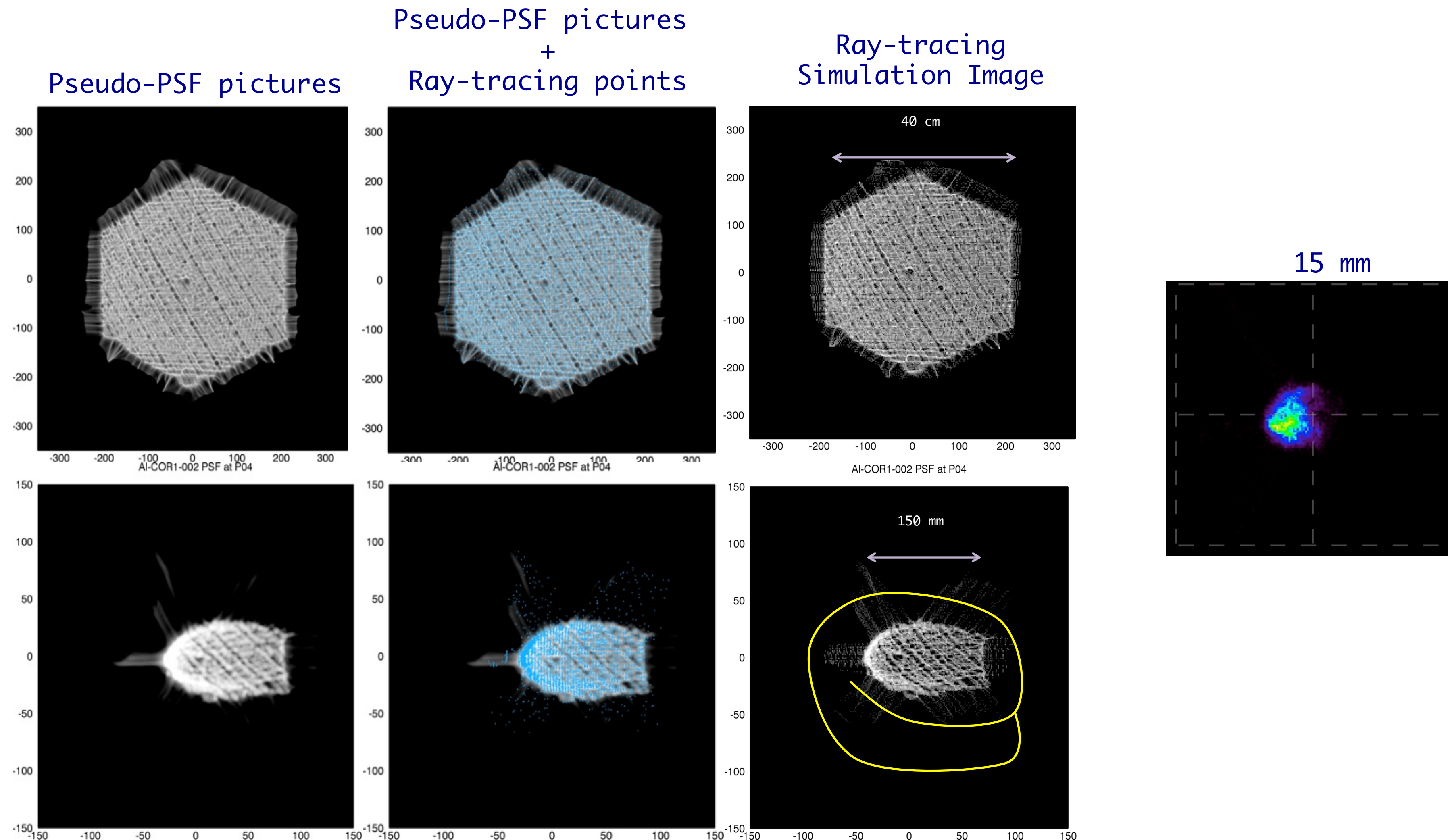
# ASTRI Optics: metrology





# ASTRI Optics: metrology

- Matching of the focal length and extrapolation of the PSF at the focal plane



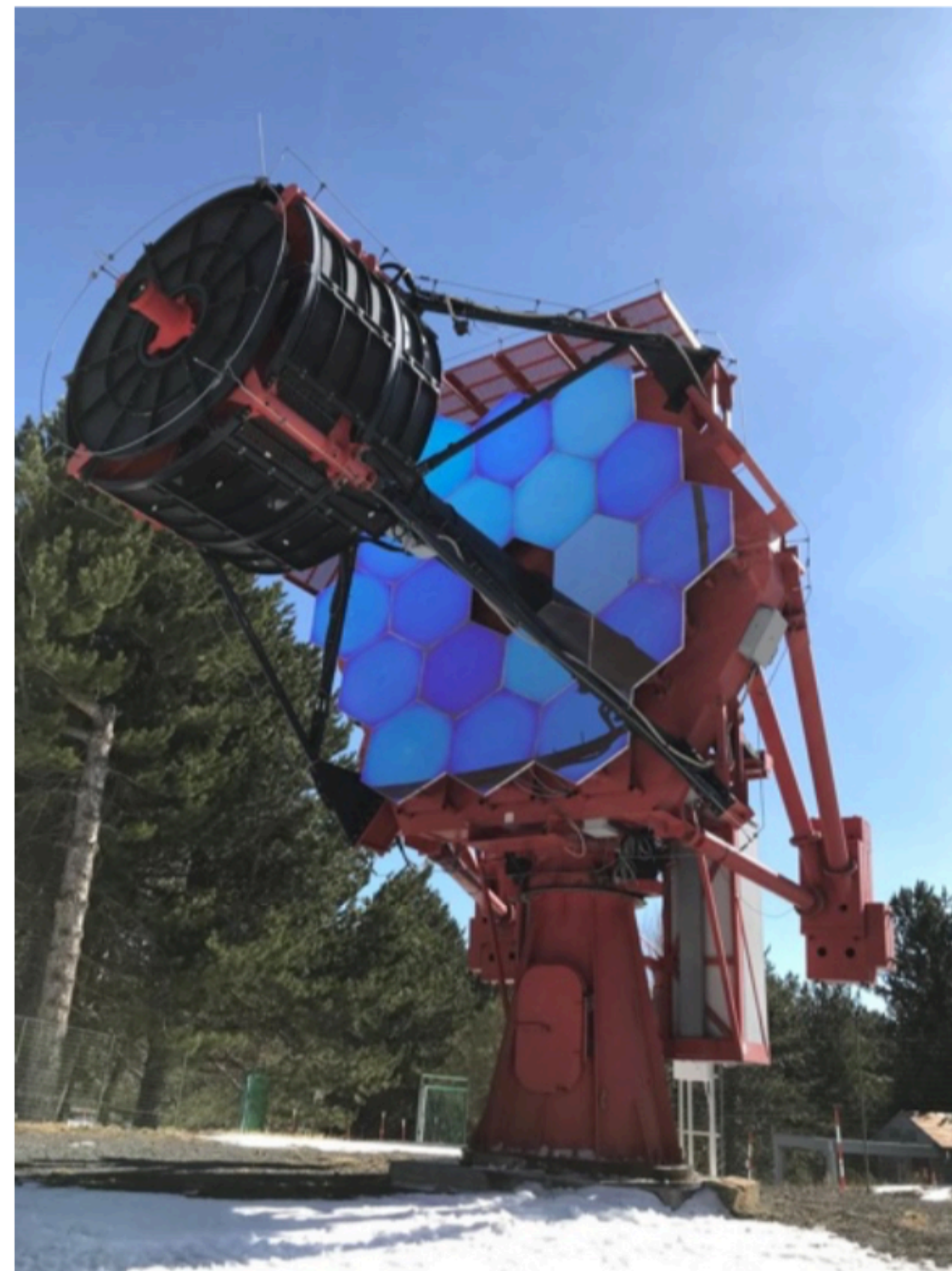


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# ASTRI Structure: optimization

- Precursors' structures tested on ASTRI-HORN
- Structure optimized on the basis of the ASTRI experience



ASTRI-Horn



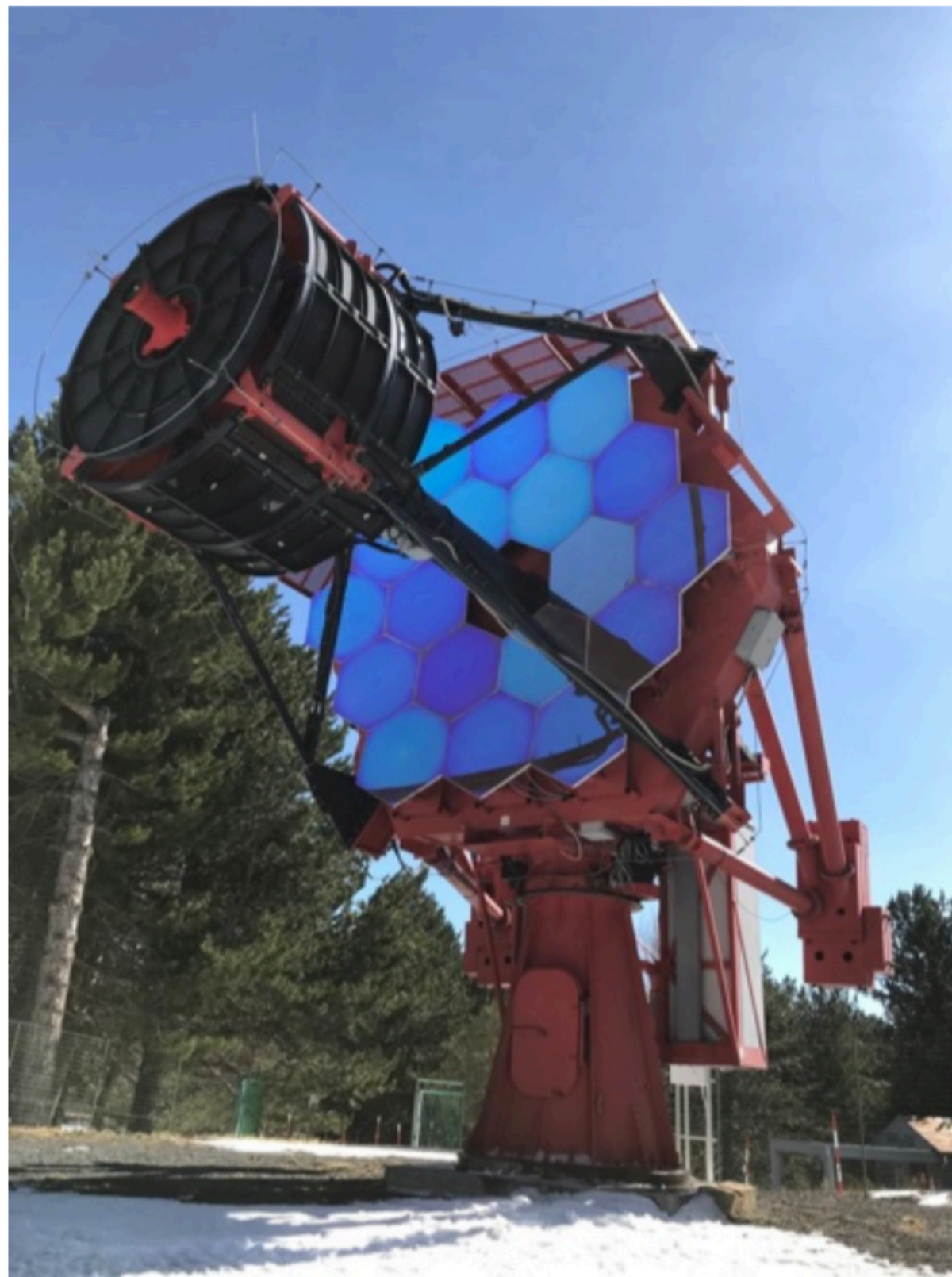
Courtesy of EIE group

ASTRI-Mini Array / CTA-SST



# ASTRI Structure: M2 support

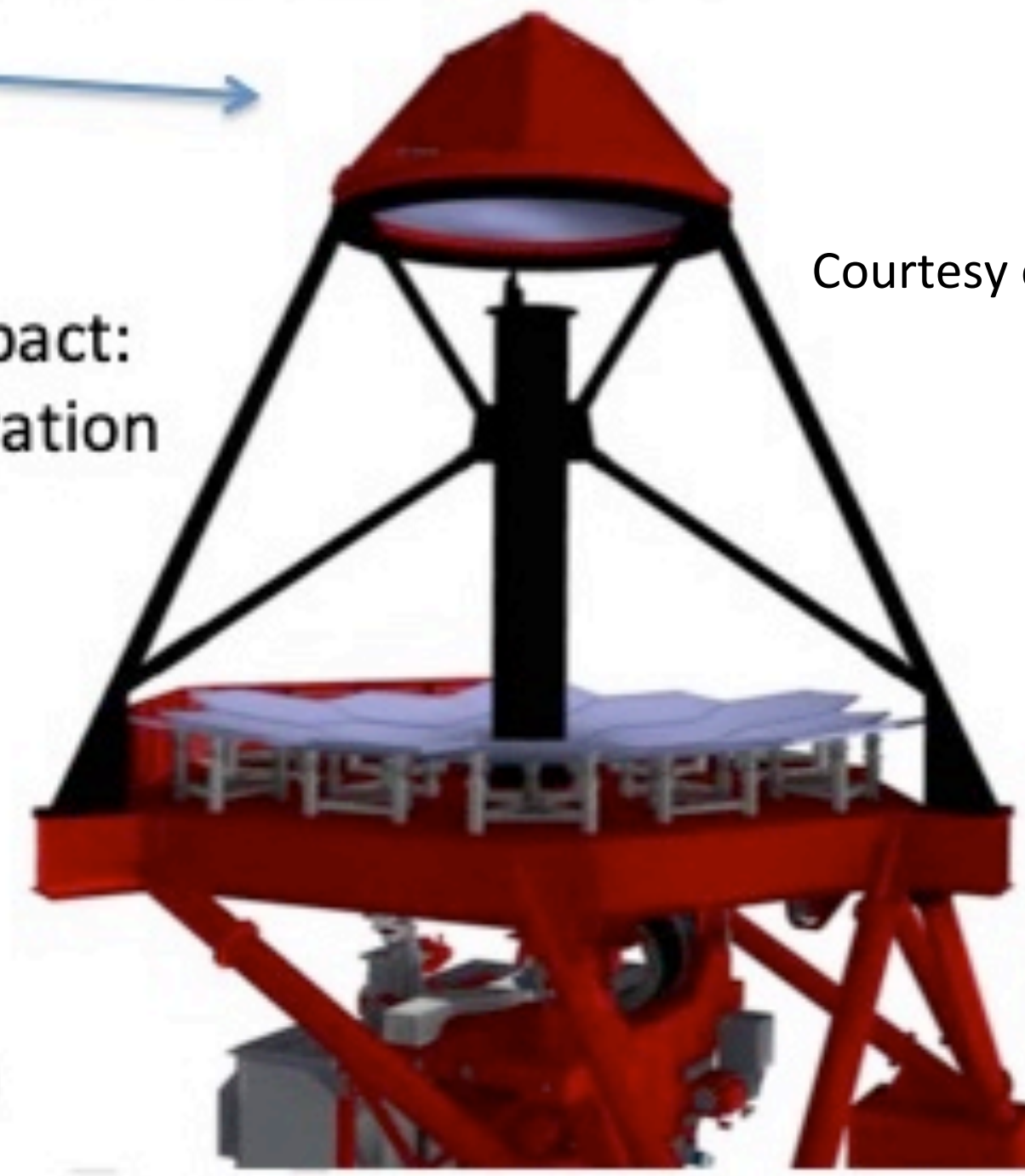
- Precursors' structures tested on ASTRI-HORN
- Structure optimized on the basis of the ASTRI experience
  1. **M2 BUS modified**



ASTRI-Horn

- ✓ optimized for maintenance purposes:  
M2 actuators are easier accessible

- ✓ more compact:  
less obscuration



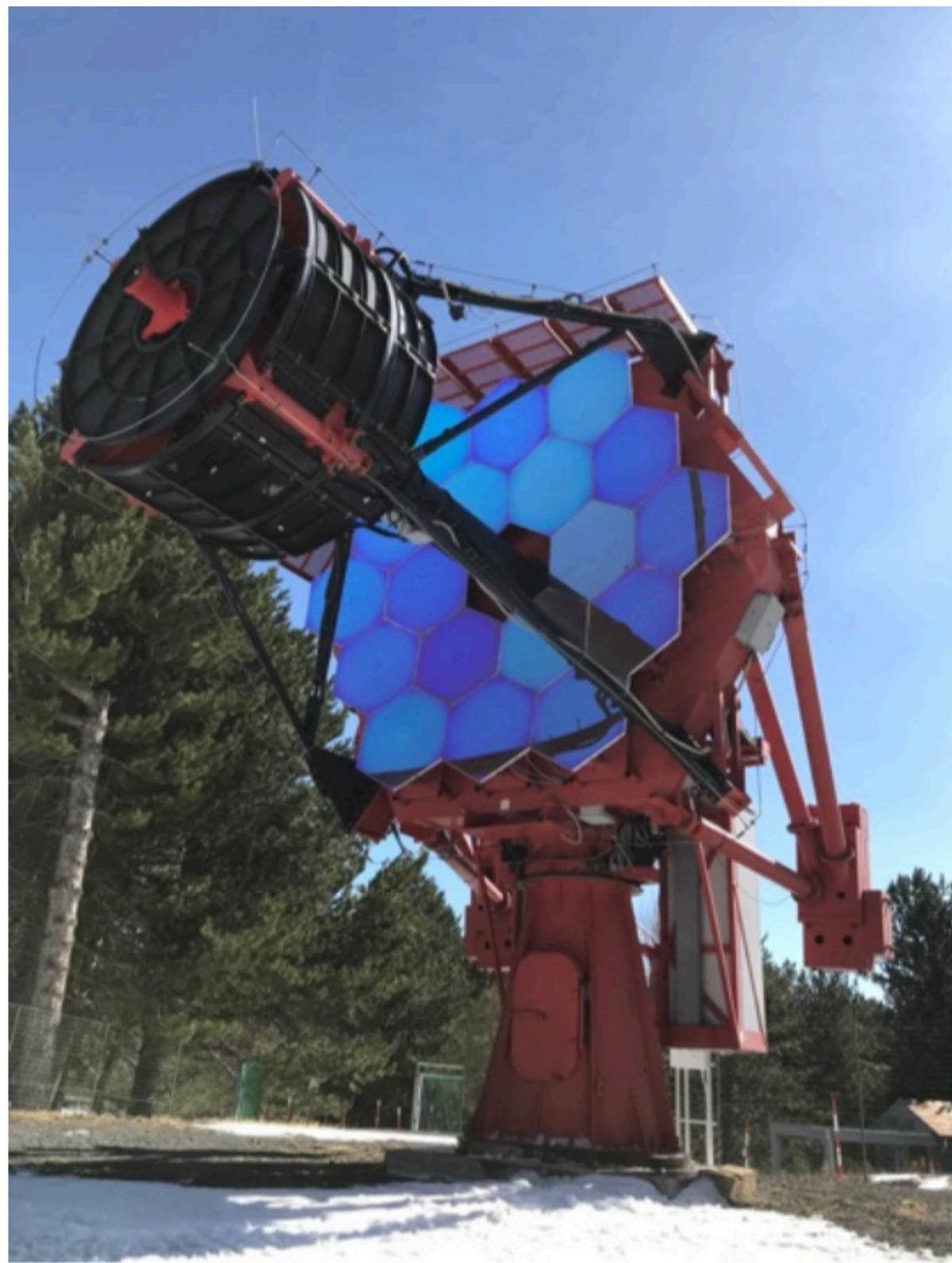
Courtesy of EIE group

ASTRI Precursors



# ASTRI Structure: dish

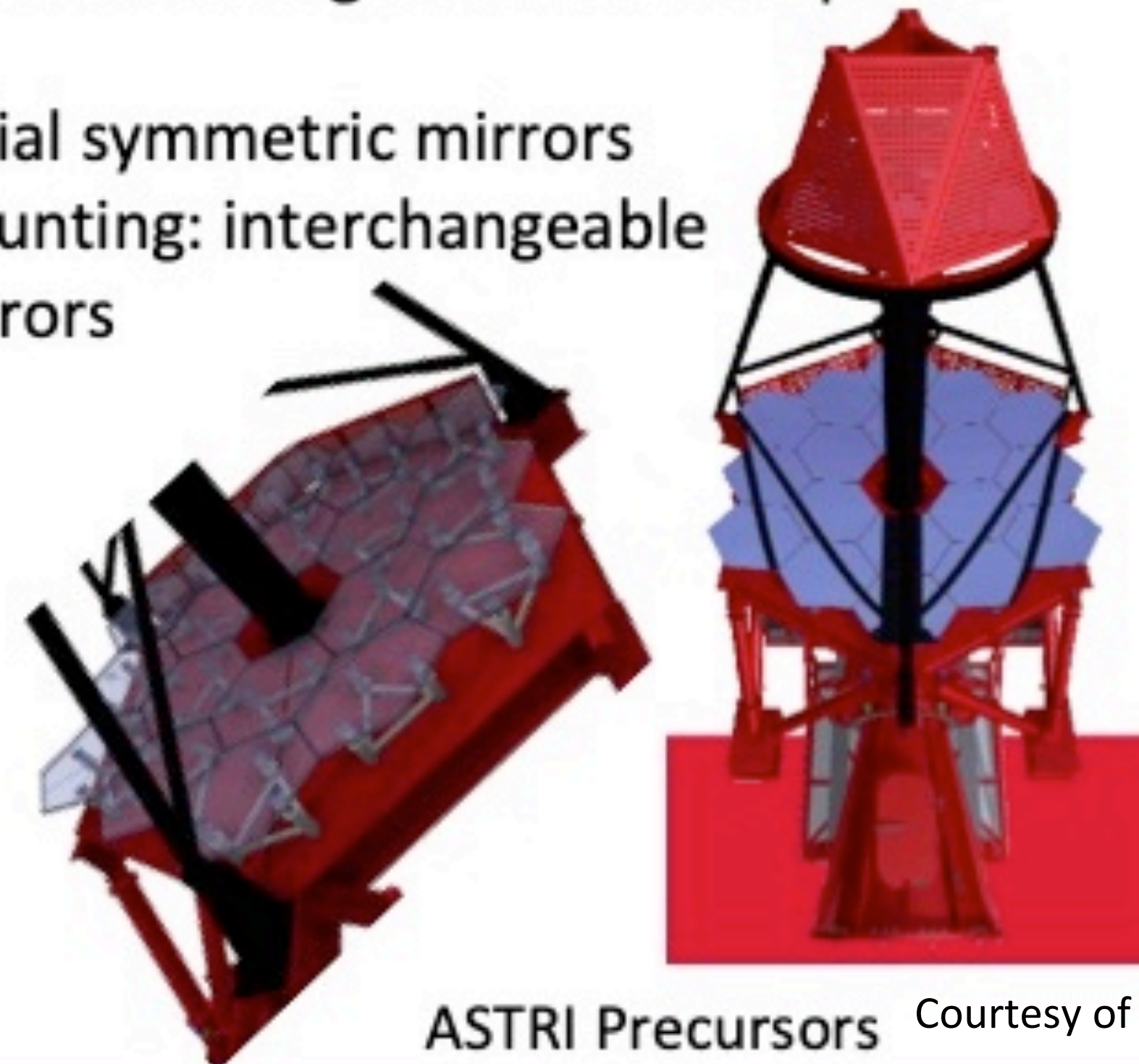
- Precursors' structures with ASTRI-HORN
- Structure optimized on the basis of the ASTRI experience
  1. M2 BUS modified
  2. **M1 dish optimization**



ASTRI-Horn

- ✓ Dish rotation : better loads distribution, allows avoiding of customized parts

- ✓ radial symmetric mirrors mounting: interchangeable mirrors

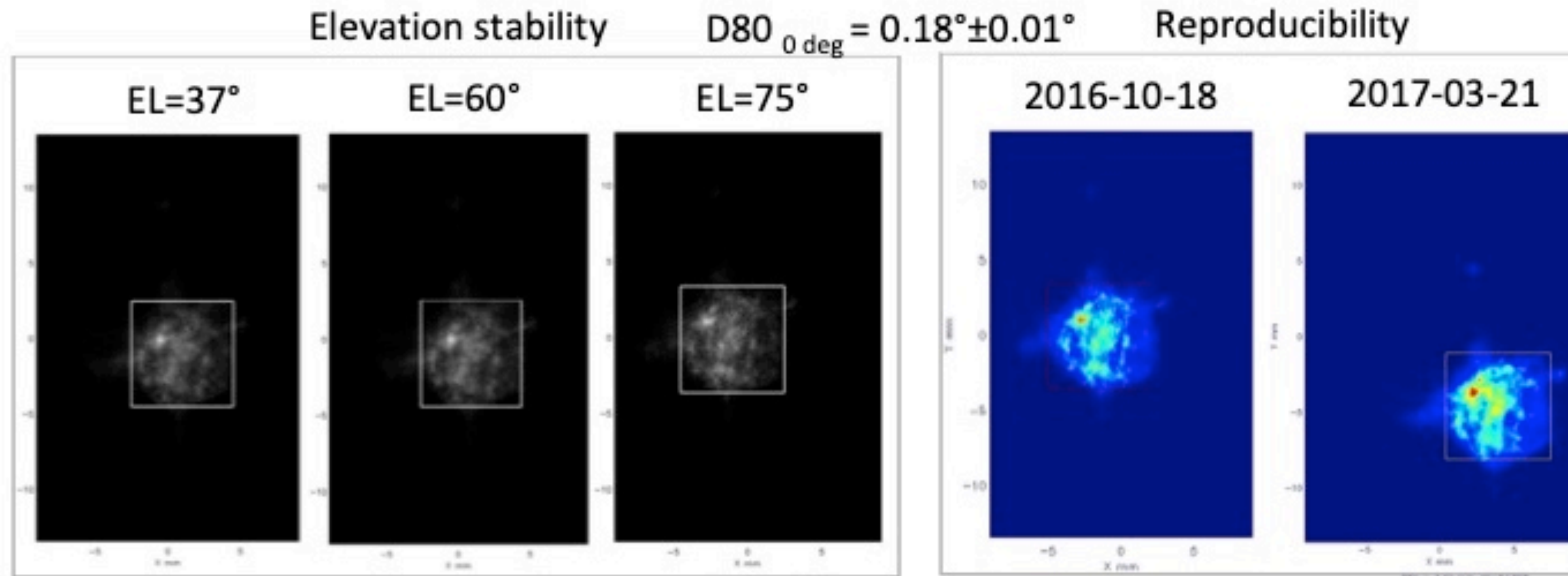


ASTRI Precursors Courtesy of EIE group



# ASTRI Structure: actuators

- Precursors' structures provided by GEC group (same of ASTRI prototype)
- Structure optimized on the basis of the ASTRI experience
  1. M2 BUS modified
  2. M1 dish optimization
  3. **Removable Mirrors Actuators**
    - ✓ The optical qualification demonstrated that realignment is not needed in operational mode



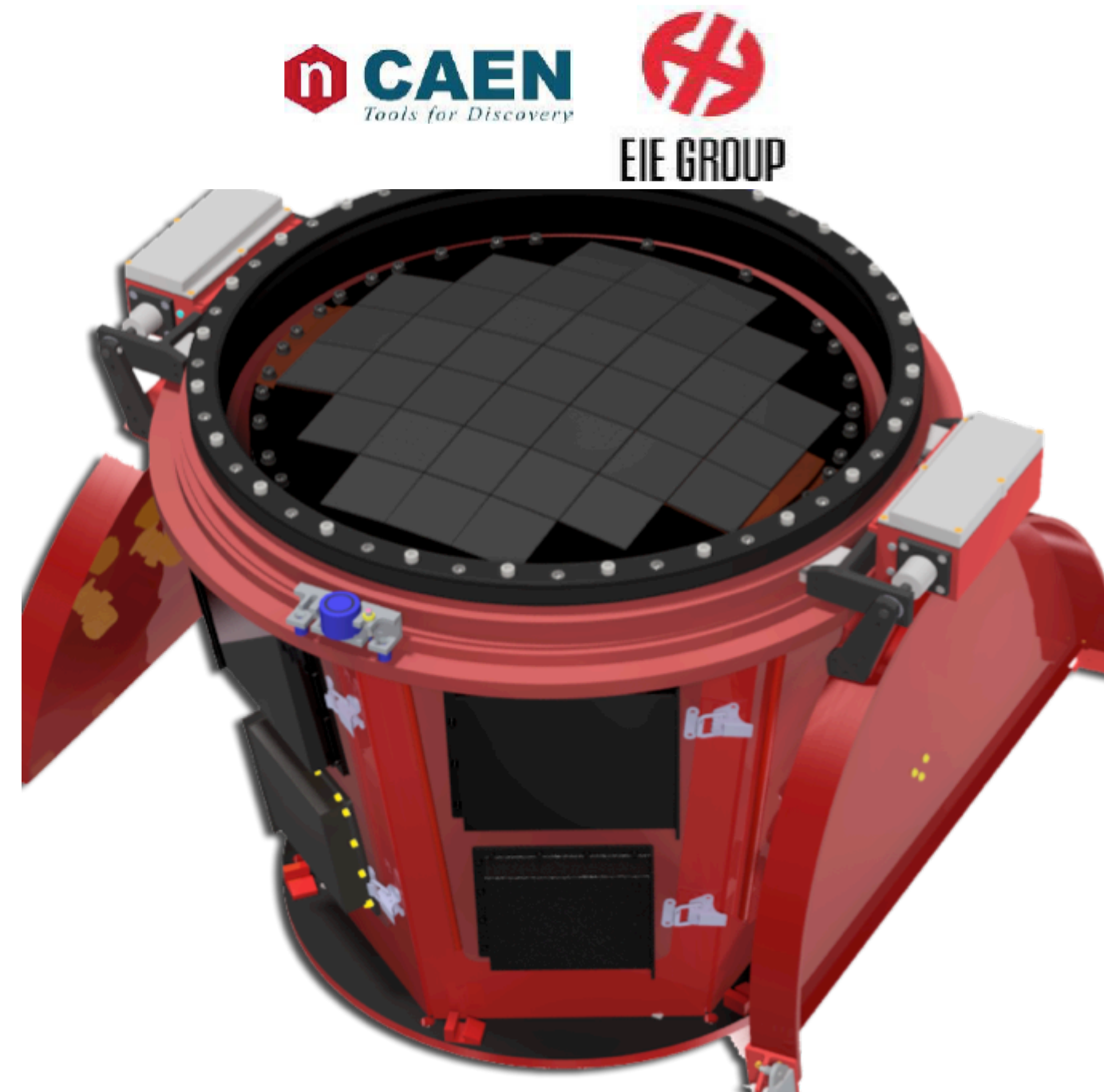


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# ASTRI: Camera

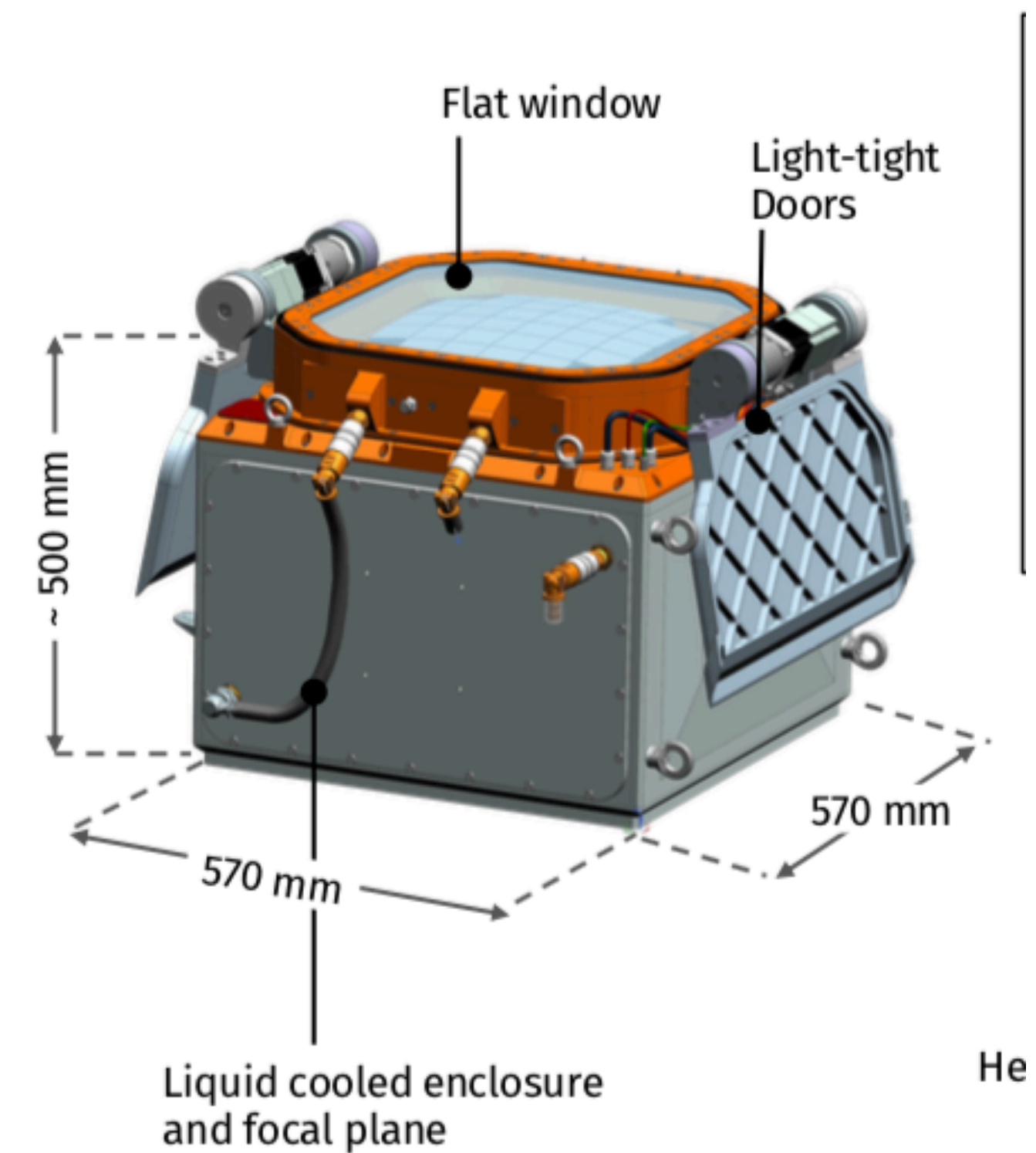
ASTRI Camera: developed by INAF for ASTRI-Horn and industrialized for ASTRI Mini-Array



**HAMAMATSU**  
PHOTON IS OUR BUSINESS

FIELD OF VIEW OF 10.5 deg IN DIAMETER

CTA-SST CECH camera (collaboration led by Max Plank Institute )



FIELD OF VIEW OF 9 deg IN DIAMETER

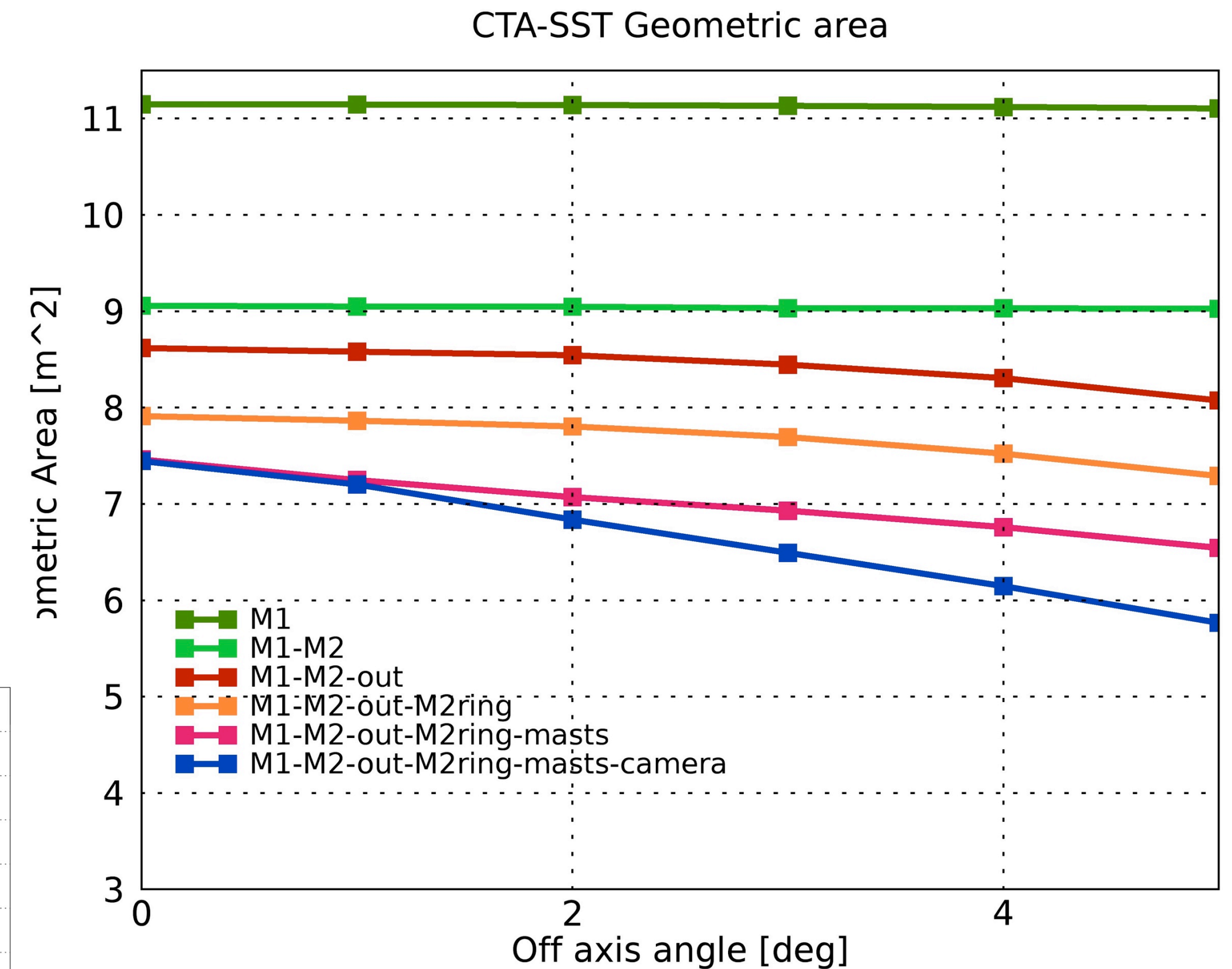
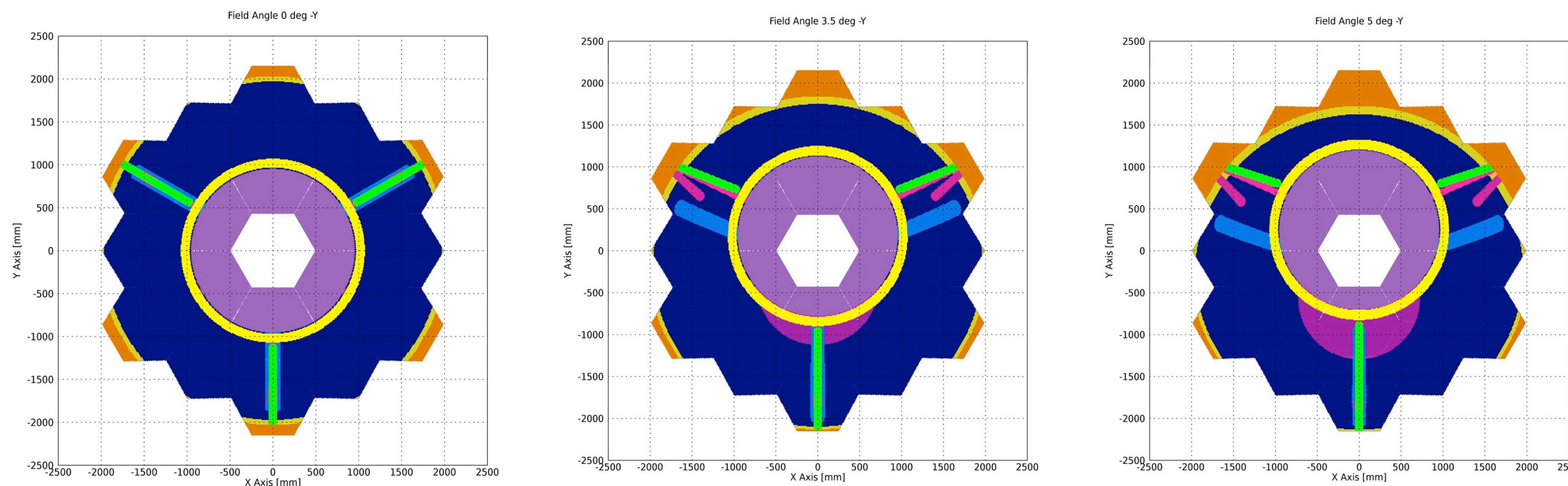


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# ASTRI: geometric area

- Shadowing depends on off-axis angle
- Geometric area shall be  $>5.5 \text{ m}^2$  across FOV
- Secondary mirror, structure, camera are sources of vignetting

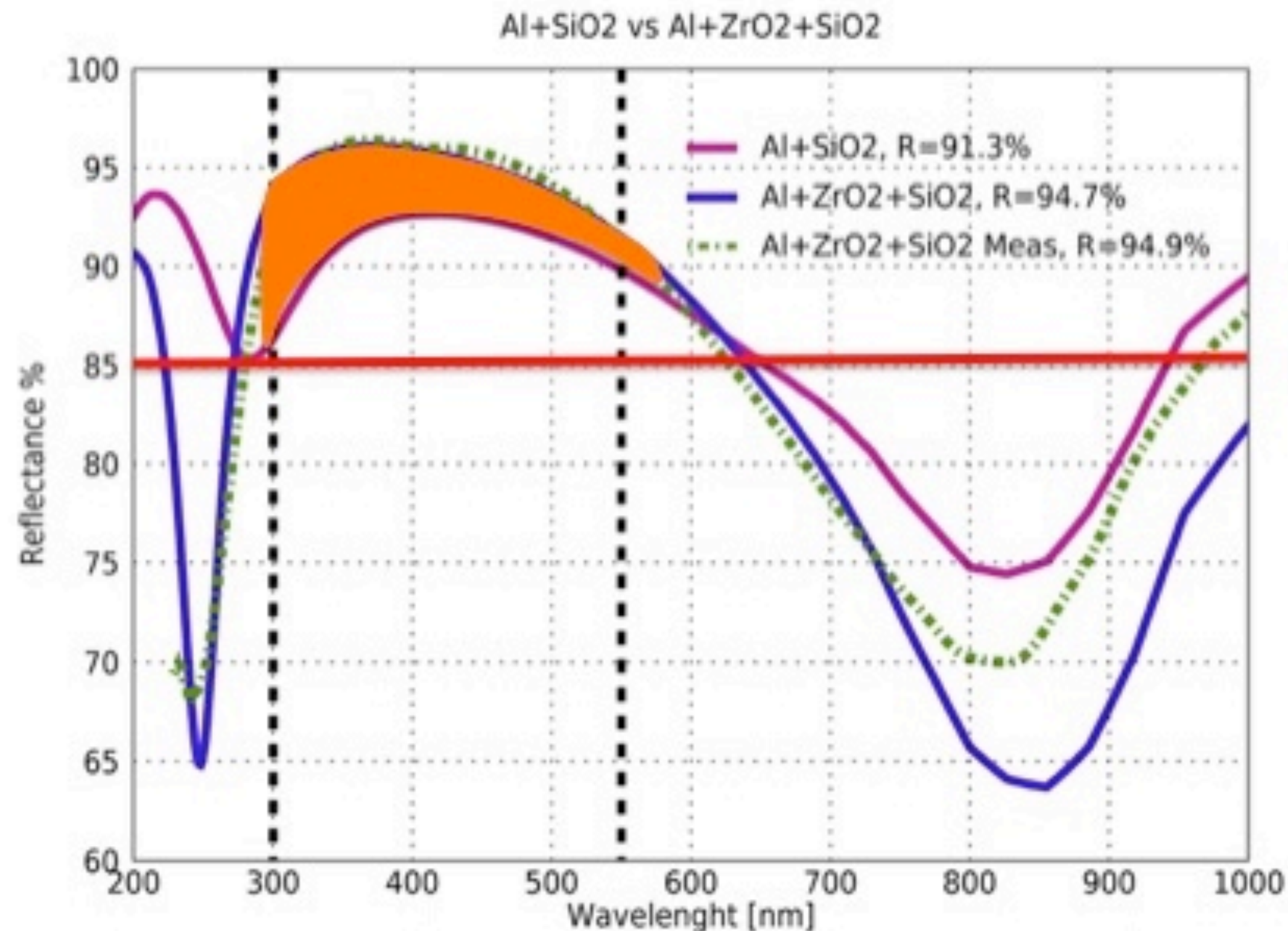




## Coating requirements problem #1:

B-TEL-0120

New: “Mirrors initial **average** reflectivity should be >85% at all wavelengths in the range 300-550 nm”



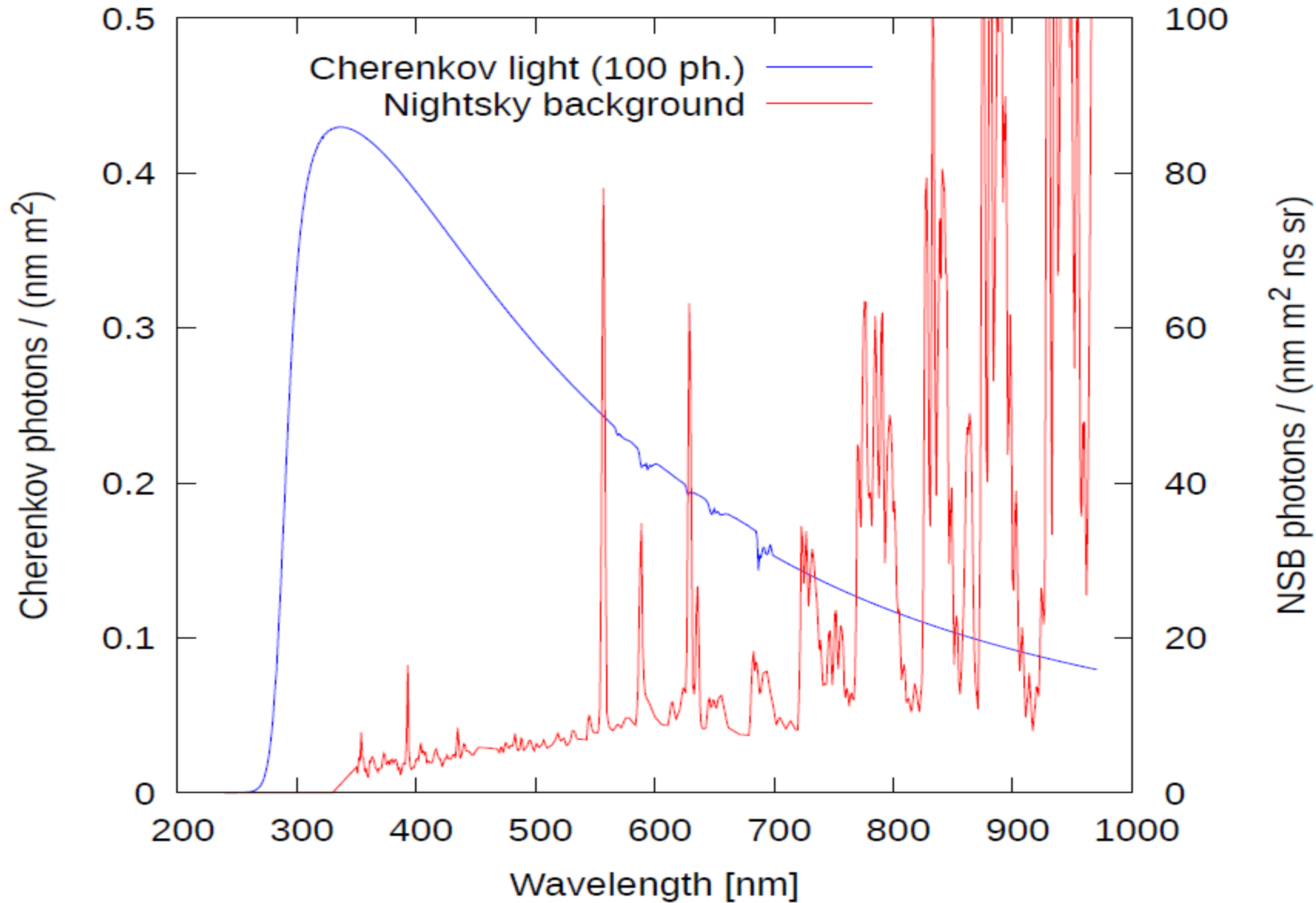
Requirement was clarified after the contract for mirror production.

**Average** on space, not on wavelengths!!

We switched to ZrO<sub>2</sub> protective layer.



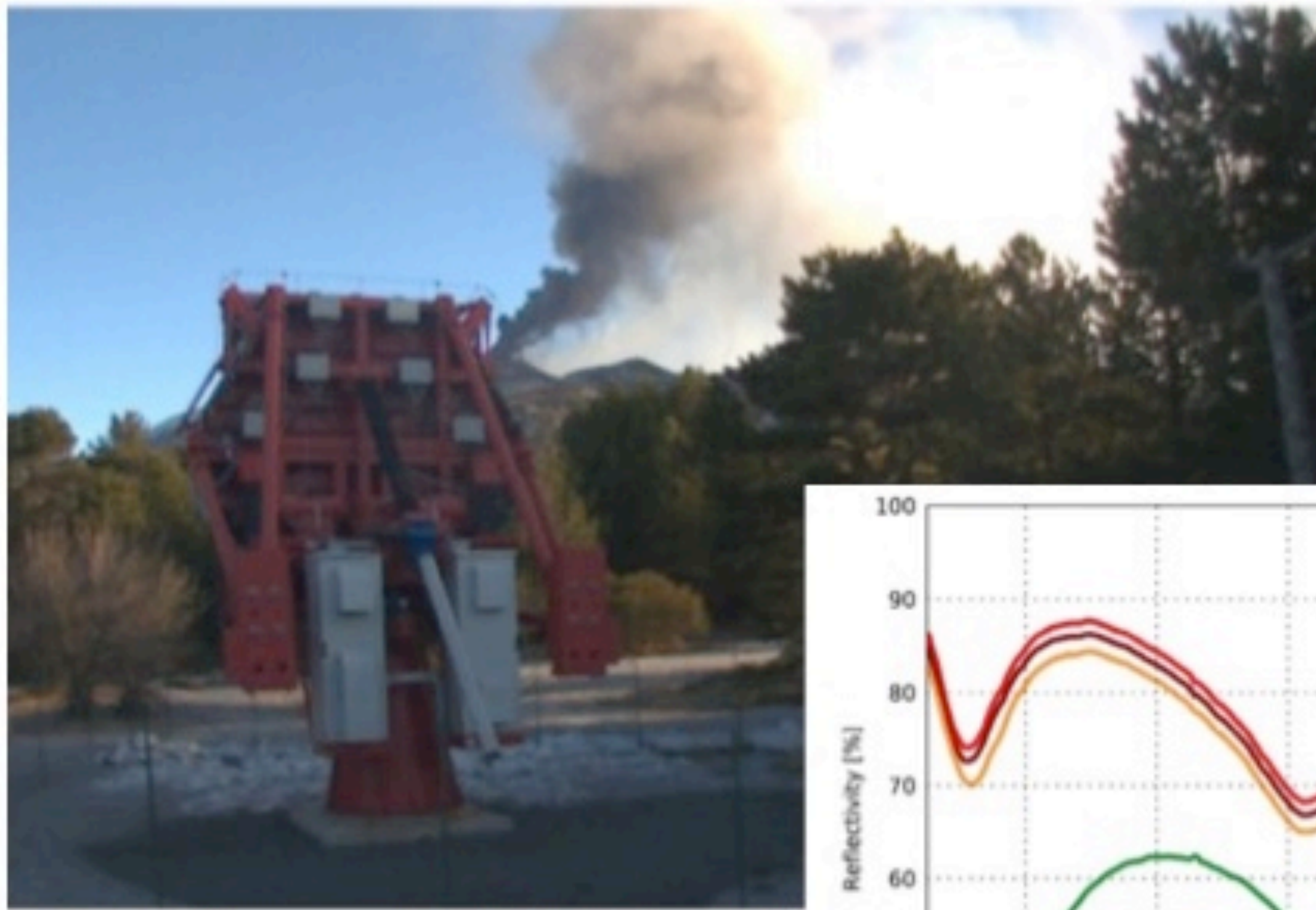
# ASTRI: reflectivity



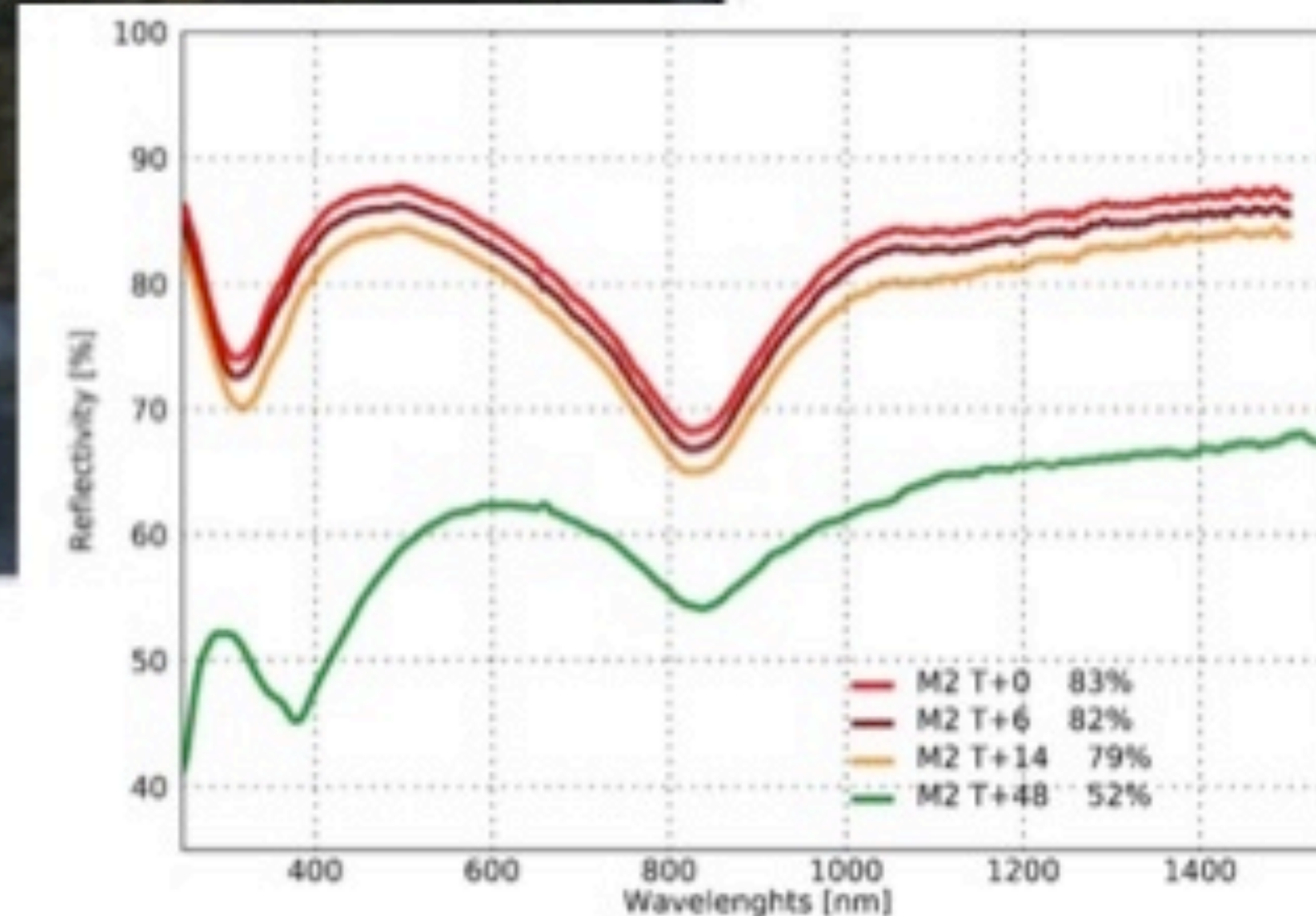


Mt. Etna atmosphere is one of the most aggressive

- Strong coating degradation in correspondence of eruptions



**Water repellent layer  
now under test**





MLT proposed an extensive test plan to qualify mirrors durability:

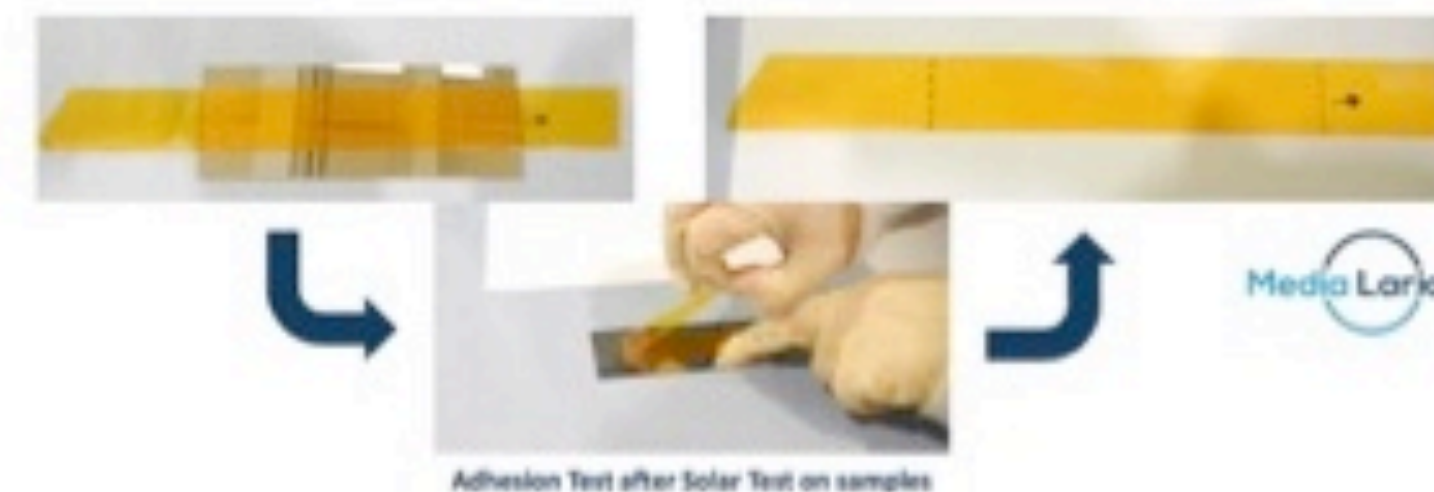
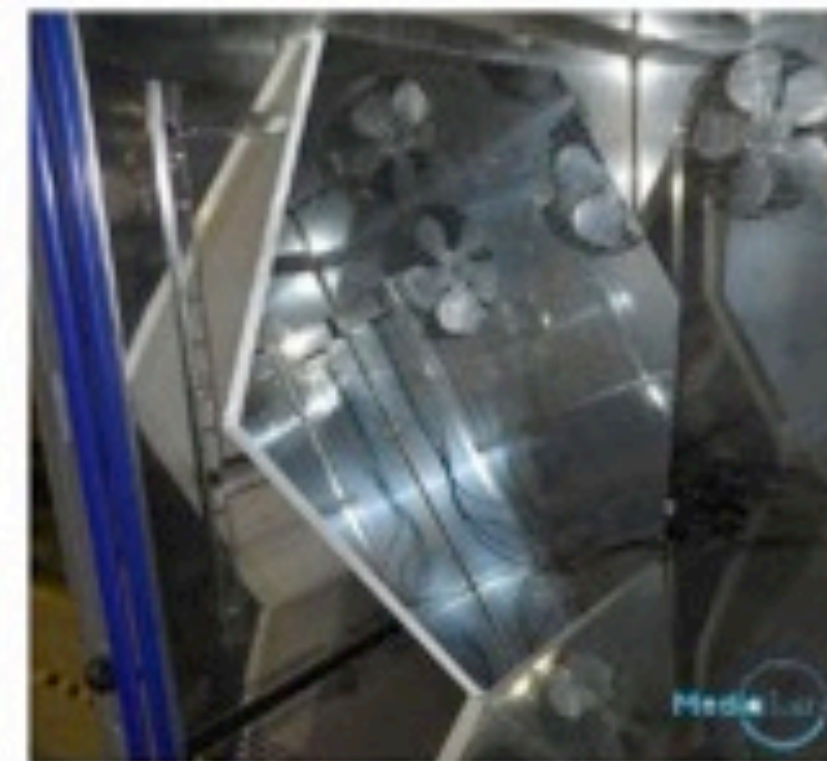
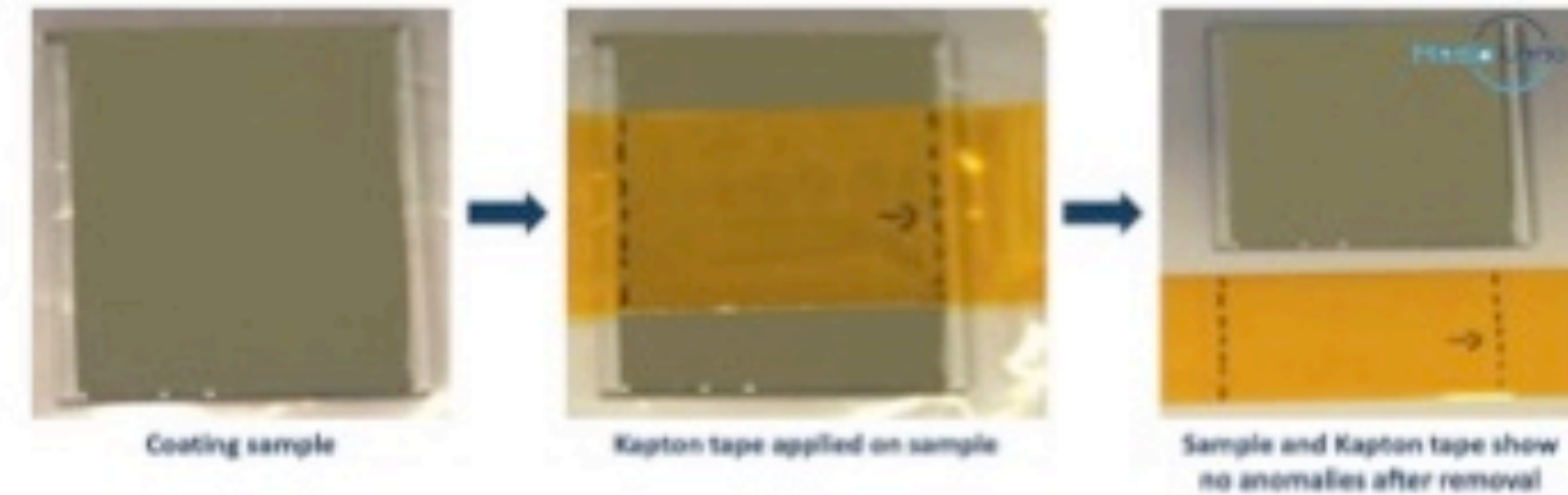
- Tests on new AL+SiO<sub>2</sub>+ZrO<sub>2</sub> coating on-going
- All ISO tests are performed by external certifier (TUV)

Test name	Description	
Visual Inspection	ISO 9211-4: 2006(E)	
R%	Average reflectivity in 300-550 nm measured with Spectrophotometer Filmetrics F20-UVX	●
R% Uniformity	Range of R% measured on 13 points uniformly distributed along three diagonals	●
Adhesion Test	ISO 9211-4: 2006(E), Method 02, Severity 01 (rate of tape removal: slow)	●
Damp Heat	ISO 9022-2:2002(E), Method 12, Severity 03-1	●
Thermal cycling	Specific procedure agreed with INAF <ul style="list-style-type: none"> <li>• From 20°C to -20°C (0.125°C/min → Plateau of 12 hours)</li> <li>• From -20°C to 70°C (0.125°C/min → Plateau of 4 hours)</li> <li>• Cool down to 20°C</li> </ul>	
Abrasion	ISO 9211-4: 2006(E), Method 01, Severity 02	
Salt Mist	ISO 9022-4: 2002(E), Method 40, 24h (Severity according to ISO 9211-3:2008)	
Solar Radiation	ISO 9022-9:2016 [RD6], Method 20, Severity 01-1, with the following conditions: <ul style="list-style-type: none"> <li>• Max temperature 70 ± 2 °C instead of 55 ± 2°C specified by ISO</li> <li>• Total irradiance 1.2 ± 0.1 kW/m<sup>2</sup> instead of 1 ± 0.1 kW/m<sup>2</sup> specified by ISO</li> </ul>	●
Aggressive env.	Panels exposed to open air (TBD) / Accelerated test method to be identified	?
Sand and Dust	MIL-STD-810F_01Jan2000, Met 510.4, Procedure I (Blowing Dust) – Same as ALMA panels	?



MLT proposed an extensive test plan to qualify mirrors durability:

- Adhesion on samples (ISO 9211-4:2006 method 02 severity 01)  
**No anomalies observed**
- Damp Heat on full ASTRI mirror (ISO 9022-1:2002, Method 12, severity 03-1)  
**No reflectivity loss – passed**
- Thermal cycling (5 cycles)  
From 20°C to -20°C (Plateau 12 h)  
From -20°C to 70°C (Plateau 4 h)  
**No coating or shape failures**
- Solar radiation (ISO 9022-9:2016 method 40 24h)  
**No reflectivity degradation**





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# The ASTRI Mini-Array Project



**The ASTRI Mini-Array is a project whose purpose is to construct, deploy and operate an array of 9 Cherenkov telescopes of the 4 meters class at the Observatorio del Teide in Tenerife (Spain) in collaboration with IAC.**

More than 150 researchers belonging to

- **INAF institutes** (IASF-MI, IASF-PA, OAS, OACT, OAB, OAPD, OAR)
- **Italian Universities** (Uni-PG, Uni-PD, Uni-CT, Uni-GE, PoliMi) & **INFN**
- **Fundacion Galileo Galilei**
- **International institutions** (IAC - Spain, University of Sao Paulo – Brazil, North-West University – South Africa, IAC – Spain, Université / Observatoire de Geneve - CH).

Italian and foreign industrial companies are and will be involved in the ASTRI Mini-Array project with important industrial return.



# The ASTRI Mini-Array Project



EIE GROUP

Design and implementation of the telescope's & cameras electro-mechanical structures



Implementation of the site infrastructure @Tenerife



Design and implementation of cameras



Production of the SiPM sensors



ASIC design and production



Production of the primary mirrors reflecting panels



THIN FILM COATINGS



Coating of the secondary mirrors via magnetron sputtering



Polishing of the secondary mirrors surfaces



Production of the secondary mirrors via thermal slumping



Control sw based on the Alma Common Software



# The ASTRI Mini-Array Project

June 2022

## Phase 0

- 1 Telescope Structure
- m-ICT

Autumn 2022

## Phase 1

- 3 Telescope Structures

Late Spring 2023

## Phase 2

- 3 Telescope Structures + Cameras

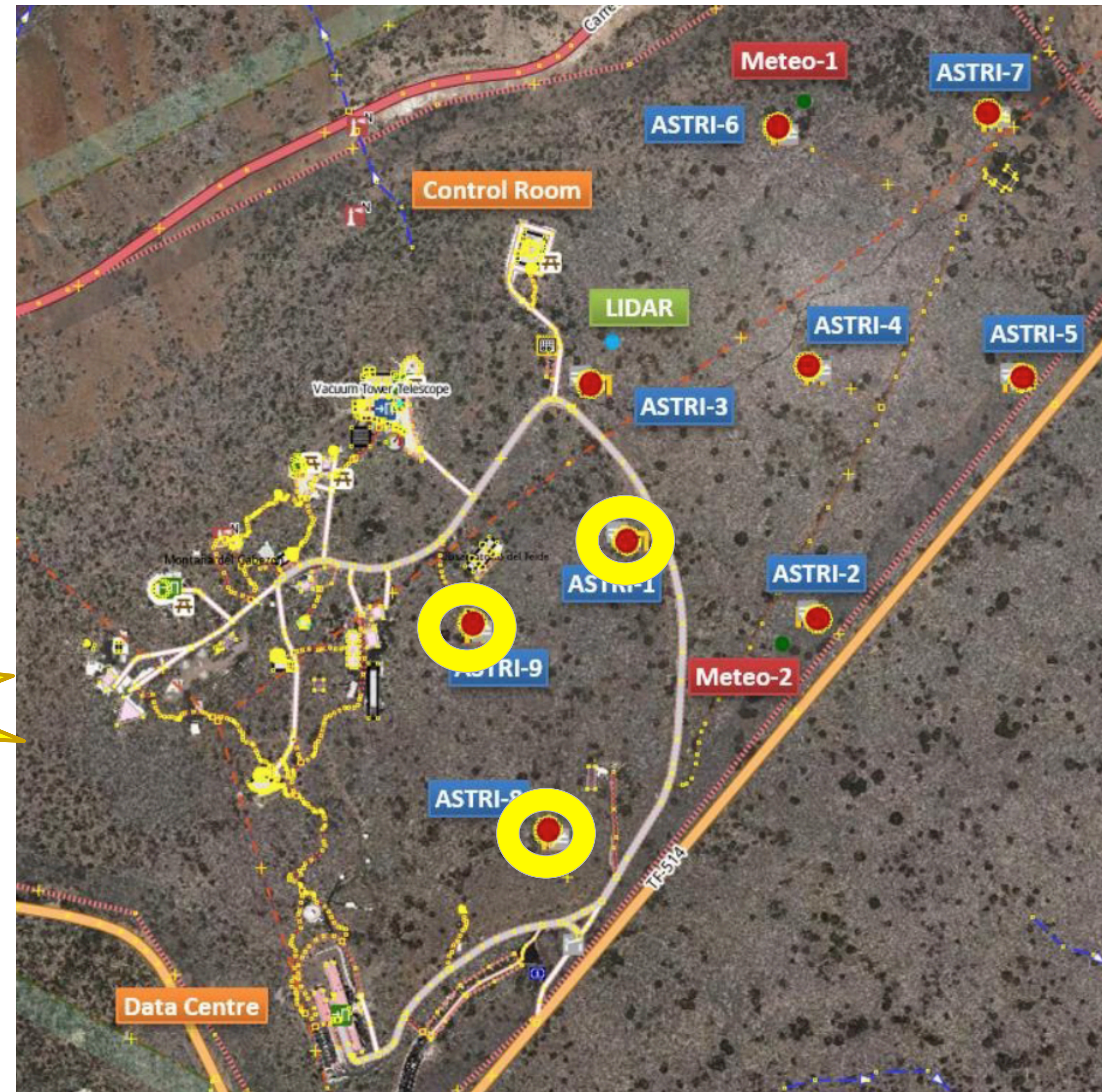
*Early observations*

Autumn 2023

## Phase 3

- Full Array

End of 2024





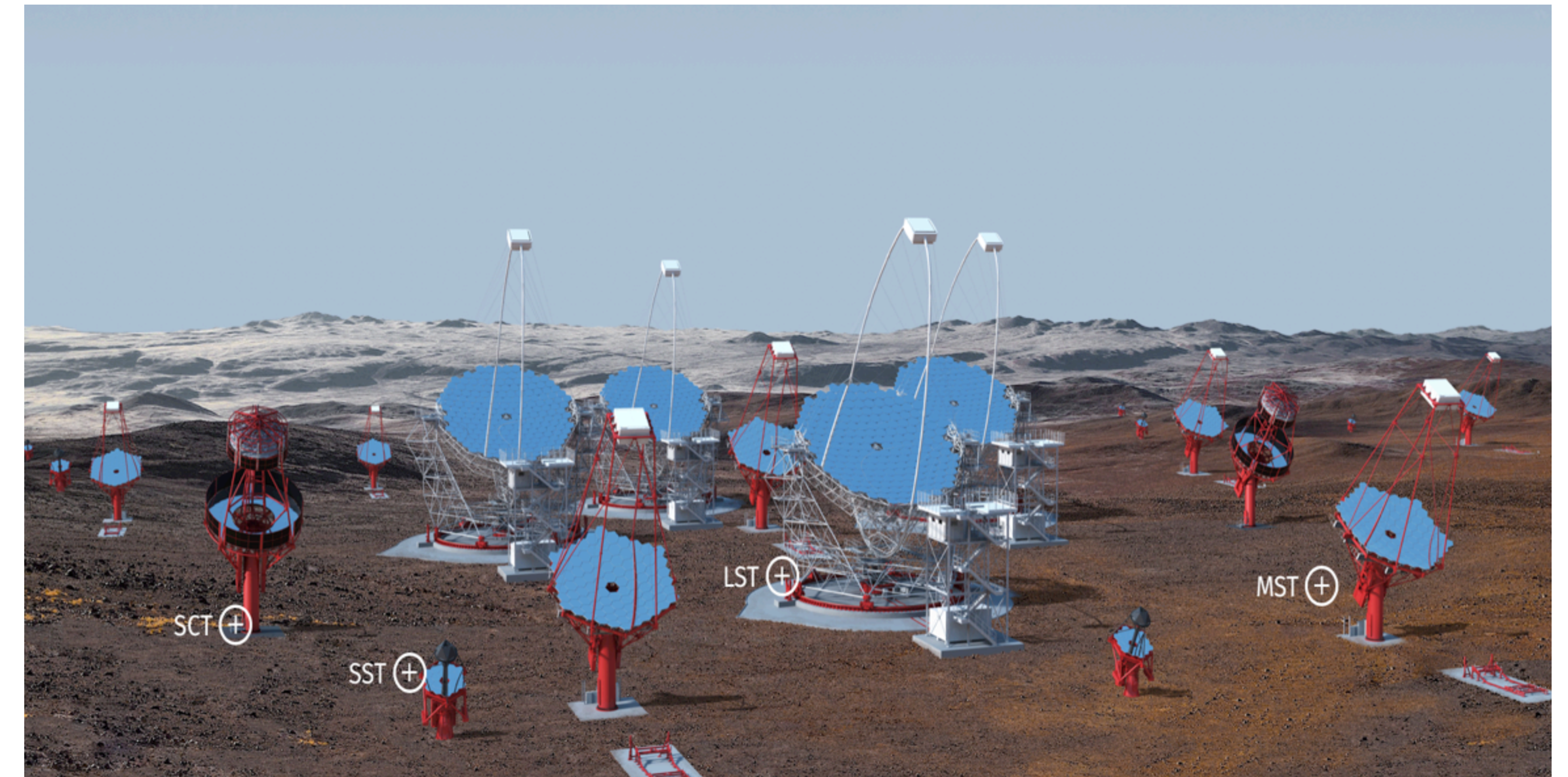
# ASTRI: mini-array and CTA-SST



ASTRI-Mini Array 1° telescope June 2022



# CTA-SST....in bridging phase



ASTRI telescopes @ South site:  
Alpha configuration 35 (42)  
Omega configuration 70

**INDUSTRIALIZATION PROCESS!**

Next step CTA-SST



Thank you



View of the Mini-Array area