



UPPSALA
UNIVERSITET



FREIA test facility

24 April 2023

Tommaso Bagni



24 April 2023

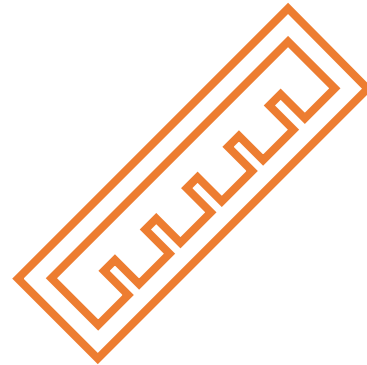
SMTF 4th - Bagni T.



4th Superconducting Magnet Test Stand Workshop & 2nd Workshop on Instrumentation and Diagnostics for Superconducting Magnets



FREIA
laboratory



HNOSS



GERSEMI

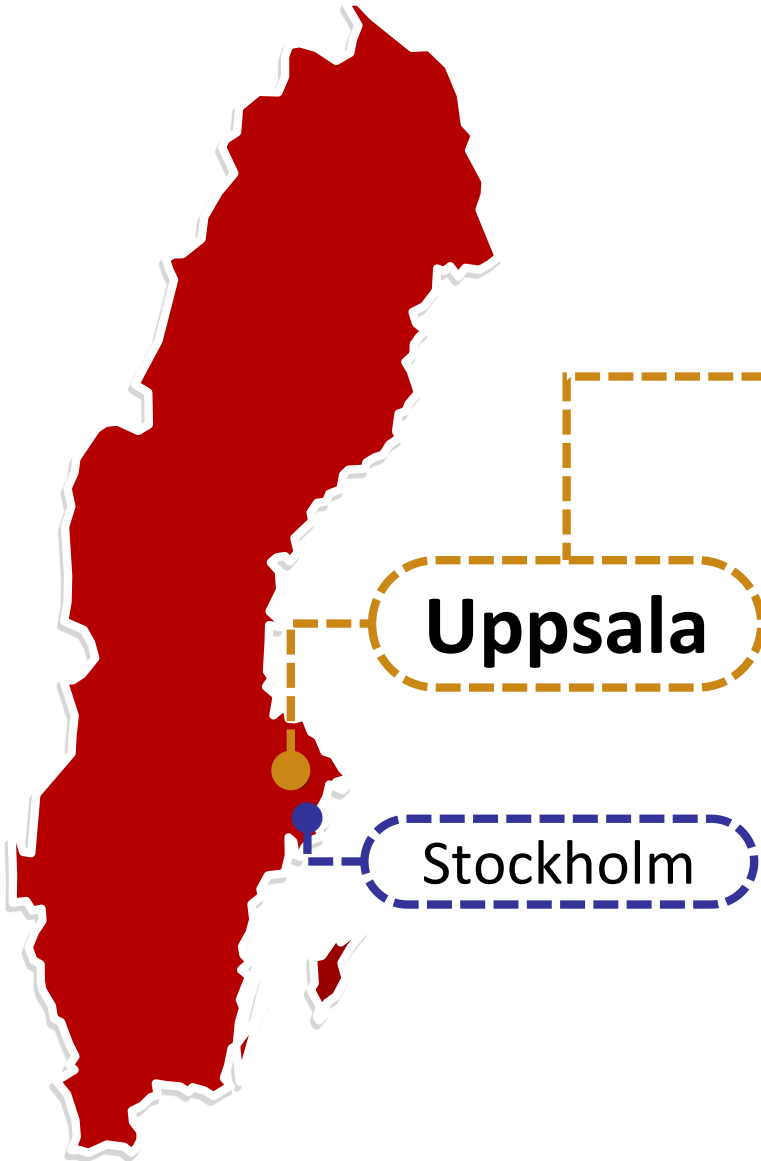


Conclusions

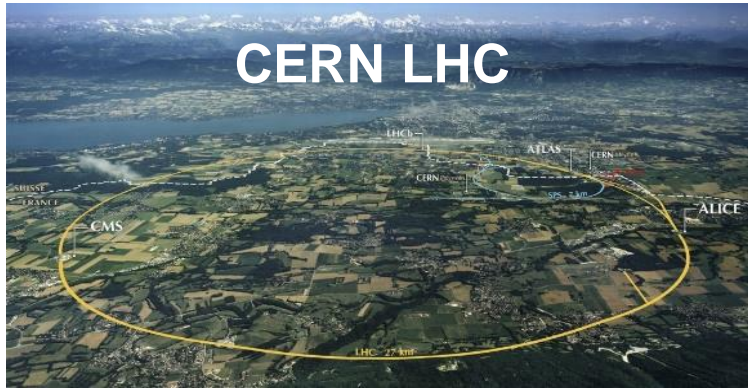


The FREIA laboratory

Facility for Research Instrumentation and Accelerator Development

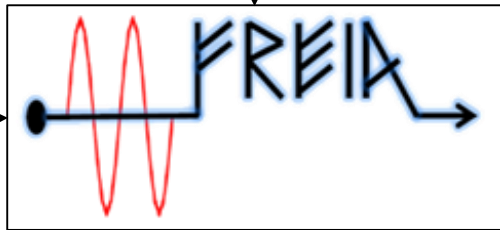


- The FREIA Laboratory was inaugurated in 2013 within the department of Physics and Astronomy at Uppsala University, to develop and test new particle accelerator and detector instrumentation.
- 1000 m² large, 10 m high
- Has a 7.2-ton movable crane and other mechanical equipment
- Small workshops for mechanics and electronics and 50 m² control room
- Office space for ~20 people



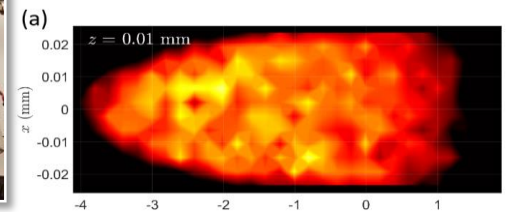
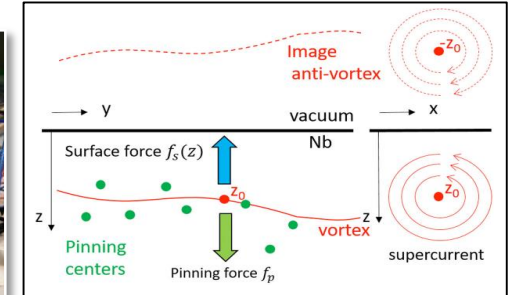
Scientific infrastructure

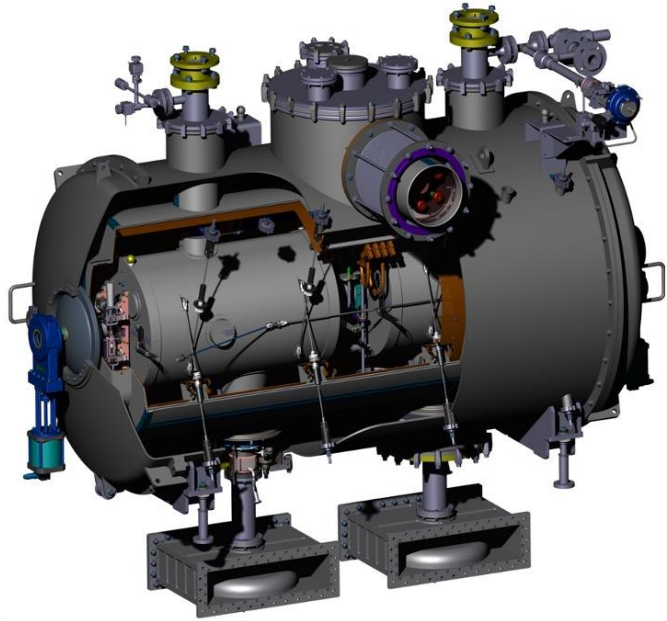
Particle physics
Nuclear physics



Condensed matter physics
Material science

Basic R&D





Test & assessment at **FREIA** laboratory in Uppsala



Assembly in **IJCLab**

12/14 modules approved → Installation in **ESS**

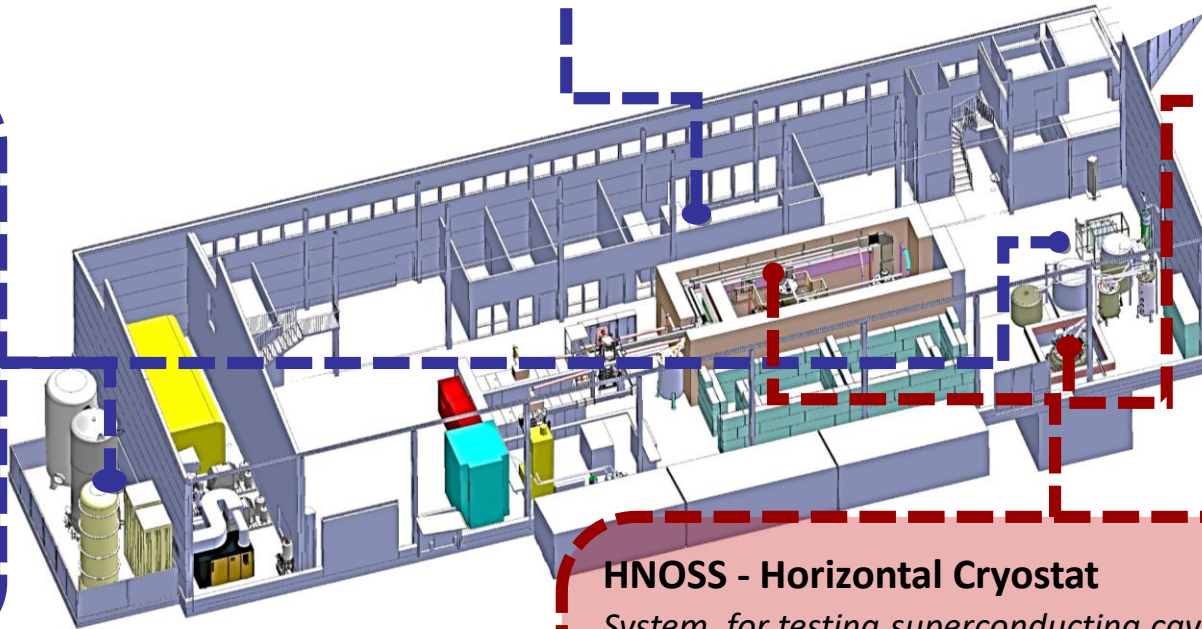


Control Room

- The overall control system is based on EPICS
- Self-excited loop, 352 MHz, 1 kW CW
- Standard Measurement Equipment

Cryo system:

- 2000 L dewar (+ 1000 L extra dewar)
- 140 L/h liquefier
- 19.2 m³ high pressure storage at 200 bar
- 132 kW recovery compressors
- 100 m³/h circulating compressor (Kaeser)
- 100 m³ gas bag



Gersemi - Vertical Cryostat

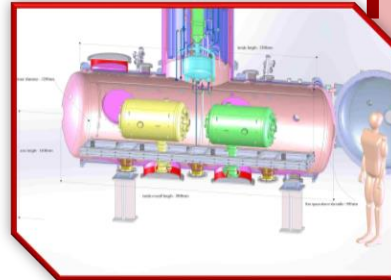
System for testing superconducting devices such as accelerating cavities and magnets

- Dimensions: 1.1 m diameter, 2.8 m height
- Range of operation: 1.8 to 4.5 K, 16 to 1250 mbar
- Pressure stability at 16 mbar: +/- 0.1 mbar
- Cooling power at 1.8 K: 90 W
- Maximum allowed weight up to 5 ton
- 2 x 2 kA power converters
- 1 kW RF power in a self-excited loop

HNOSS - Horizontal Cryostat

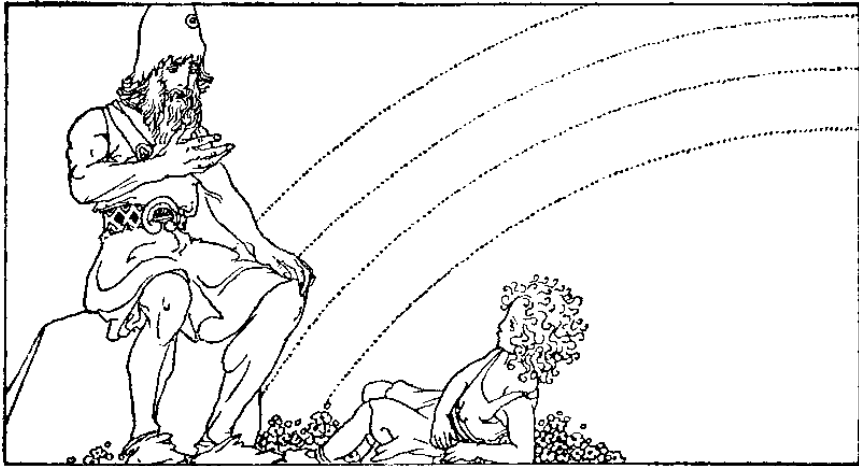
System for testing superconducting cavities.

- Inner measures 3.2 m length and 1.19 m diameter
- Range of operation: 1.8 to 4.5 K, 16 to 1250 mbar
- Supercritical Helium external closed circuit
- Internal warm magnetic shielding: mu-metal, 1 mm
- Pressure stability at 16 mbar: +/- 0.1 mbar
- Cooling power at 1.8 K: 90 W



Hnoss and Gersemi (both mean "treasure" or "precious" in Old Norse*) are the two daughters of the goddess Freyja.

Hnoss and Gersemi



In Norse mythology, **Freyja** (*Old Norse: "(the) Lady") is a goddess associated with love, beauty, fertility, sex, war, gold, and seiðr (magic for seeing and influencing the future).



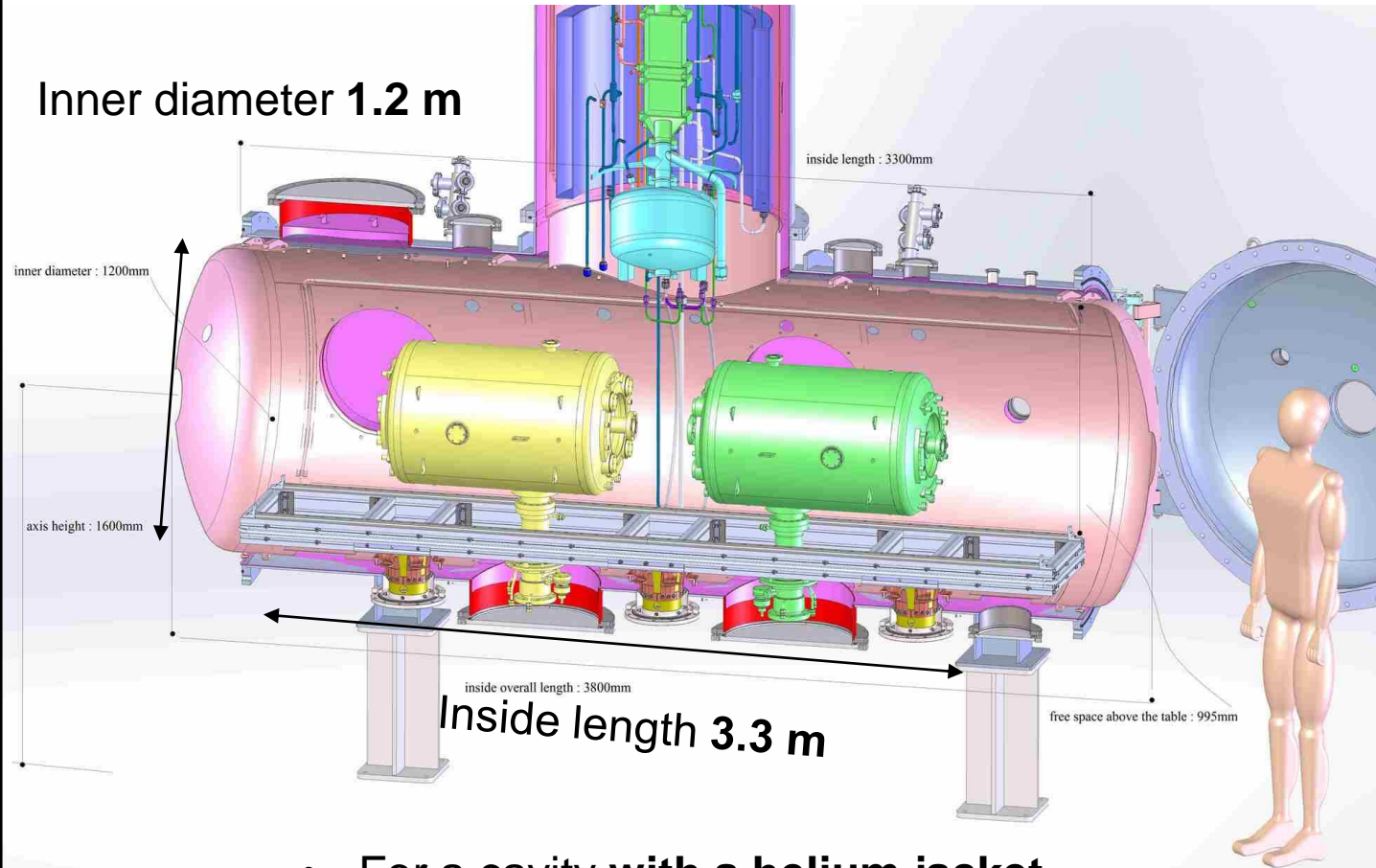
Freya (1905) by John Bauer (1882–1918)

**Old Norse is a stage of development of North Germanic dialects before their final divergence into separate Nordic language*

<https://en.wikipedia.org/wiki/Hnoss>



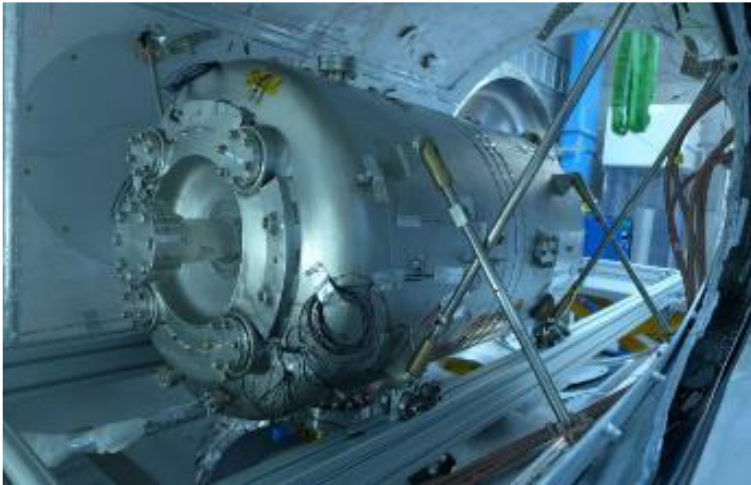
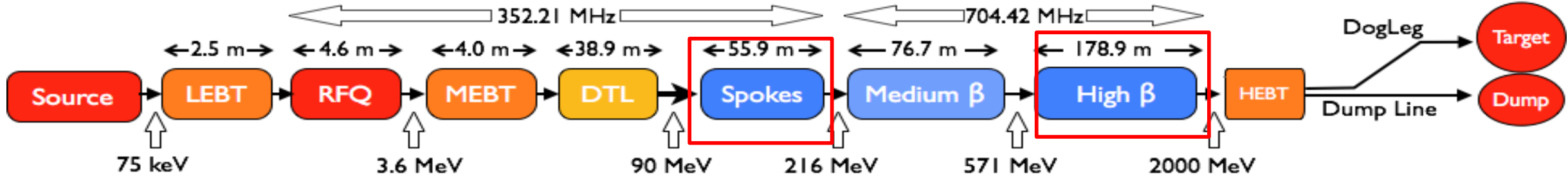
HNOSS



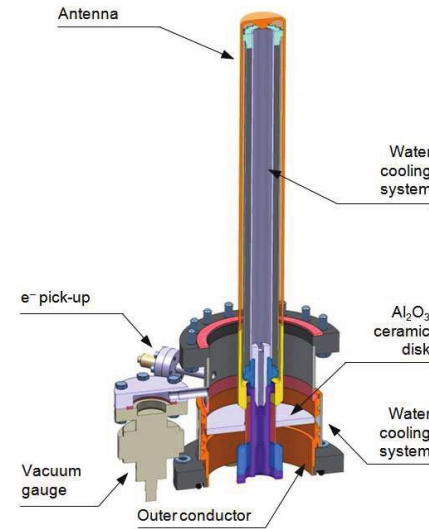
- For a cavity with a helium jacket
- Ideal for **coupler testing**: FPC, HOM
- **Multiple cavities** may be tested at the same time
- Supercritical helium closed circuit
- Cavity with power couplers placed sideway can be tested



Figure 2: left #1 (Romea); middle #2 (Giulietta); right #3 (Germaine)



Double spoke and elliptical cavities tested for ESS with/without the power couple connected.

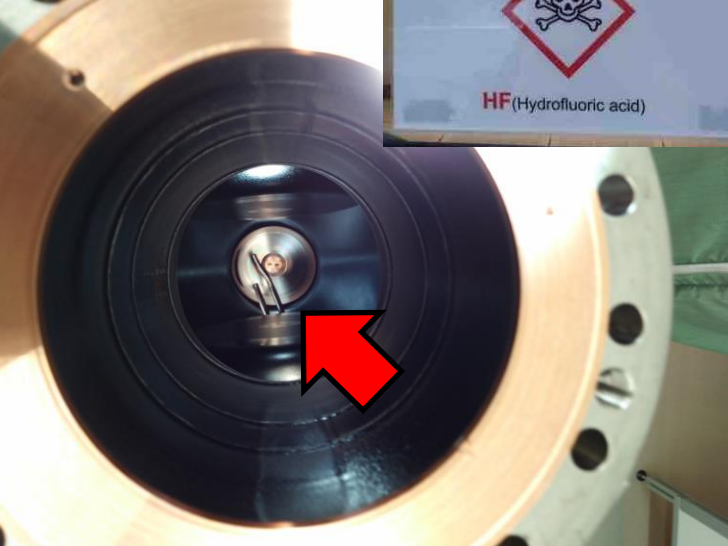


- Our Low Level Radio Frequency (LLRF) card is equipped with Self-Excited-Loop (SEL) to lock critically coupled cavities
- **Quality vs. Electric field acceleration, and other standard measurements can be performed in HNOSS if the cavities are equipped with He jackets**

Cleanroom is available for SC activities



Class 10
equivalent

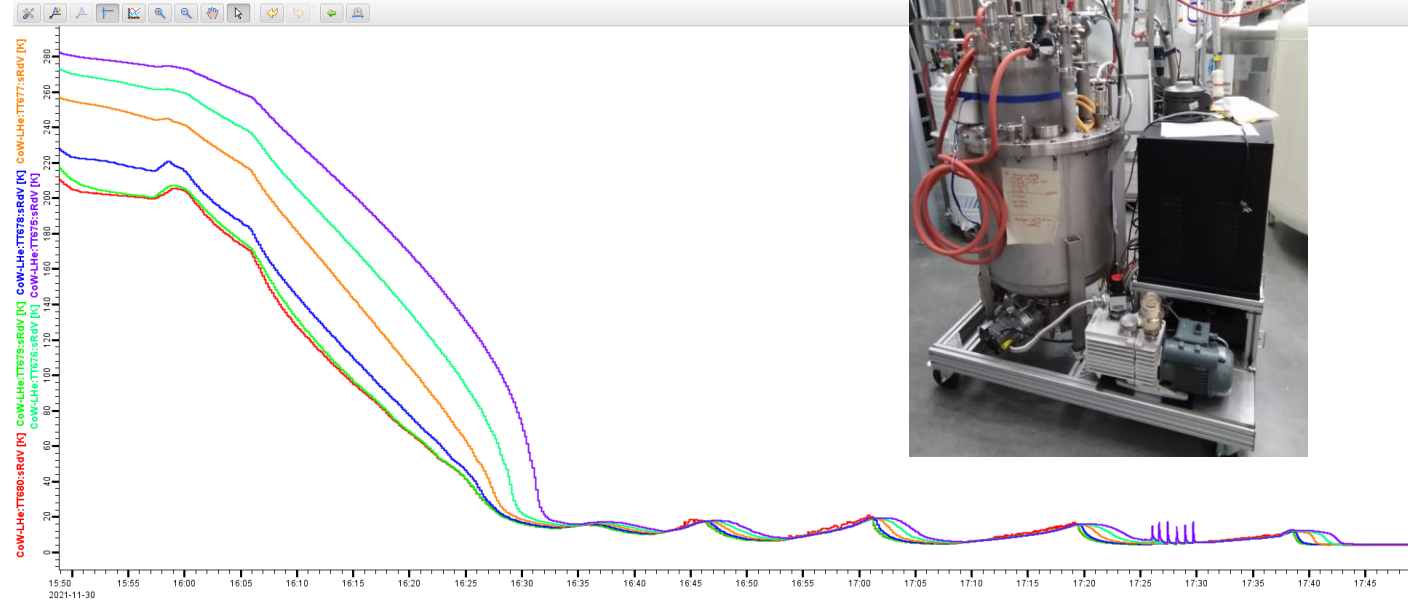
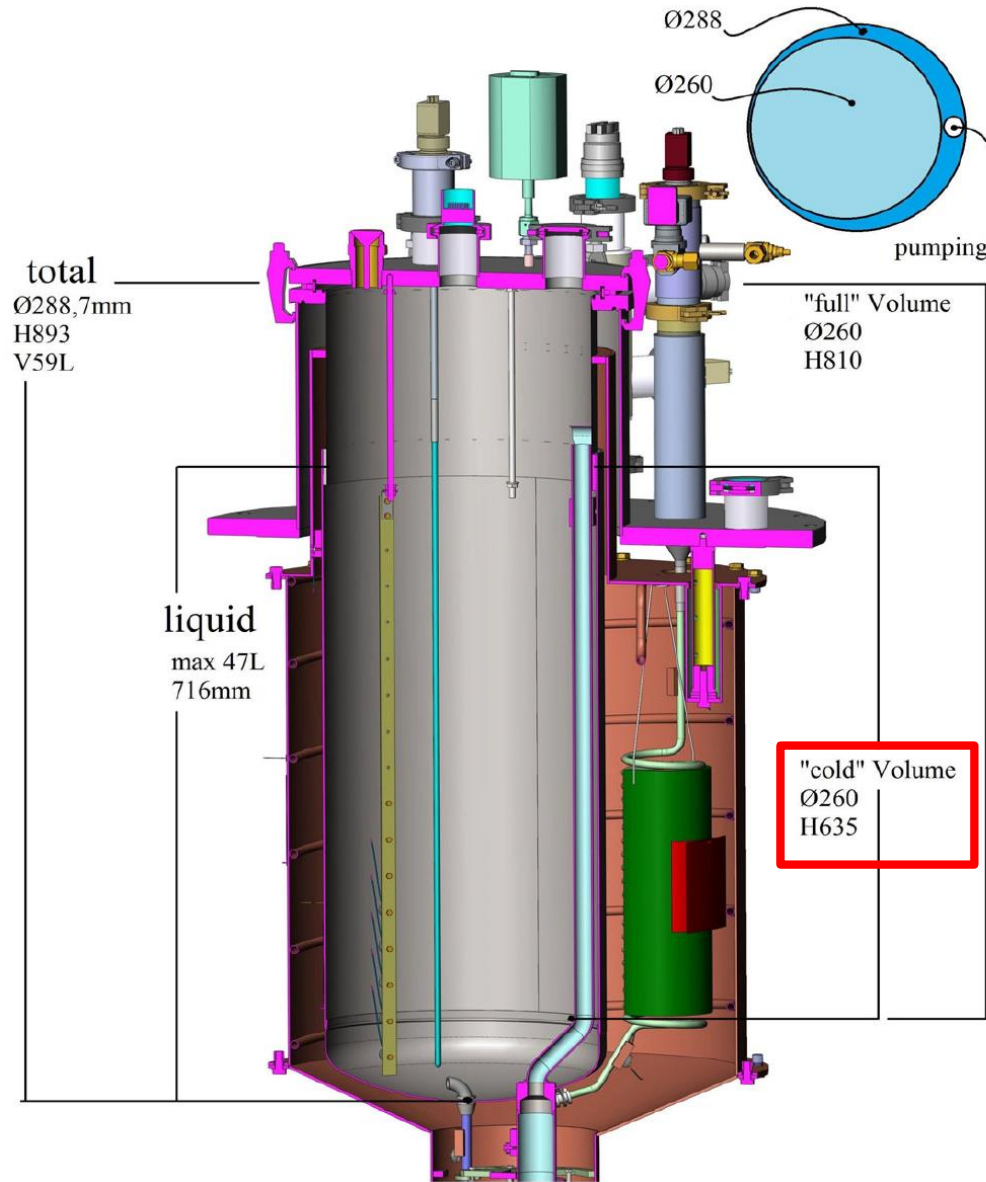


✓ A pick-up antenna falling off during transport was fixed in the cleanroom

HNOSS (Horizontal)				
No	Property name	Value	Unit	Comment
1	LHe volume	He jacket only	L	
2	Operating temperature	1.8 - 4.2	K	
3	Diameter / size	1.2 / 3.3	m	
4	Number of inserts			
5	RF Frequency	352	MHz	To be upgraded
6	Maximum Incident power	100	W	
7	Additional instrumentation			
8	Typical testing rate (Vts / year)	0.5-1	Per month	
9	Possibility to test naked cavities	NO	YES / NO	
10	Infrastructure for small intervention	YES	YES / NO	Clean room ISO10



CoW



- Mobile cryostat (Cryostat on Wheel) for 4 K
- Possible to install a λ -plate for 2 K
- Excellent for testing equipment and materials
- For R&D of small magnets



CoW				
No	Property name	Value	Unit	Comment
1	LHe volume	47	L	
2	Operating temperature	4.2	K	
3	Diameter / size	0.26 / 0.635	m	
4	Number of inserts	1		
5	Maximum current			To be defined
6	Typical testing rate (Vts / year)	3-4	Per month	
7	Possibility to test small coils	YES	YES / NO	To be upgraded
8	Infrastructure for small intervention	YES	YES / NO	Clean room ISO10



GERSEMI

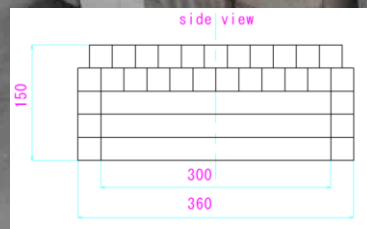
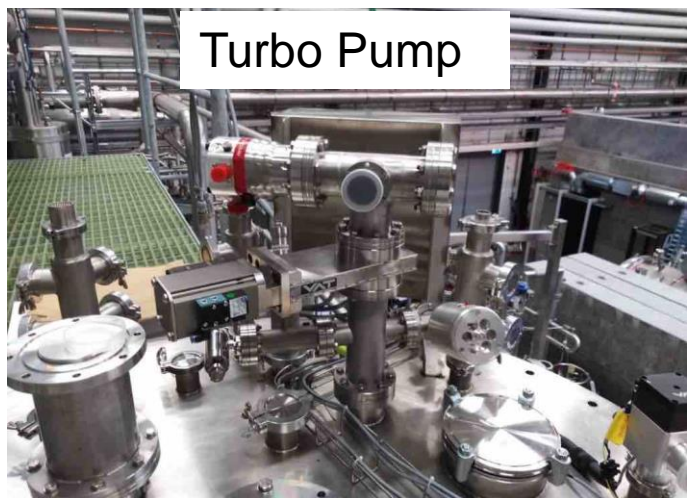
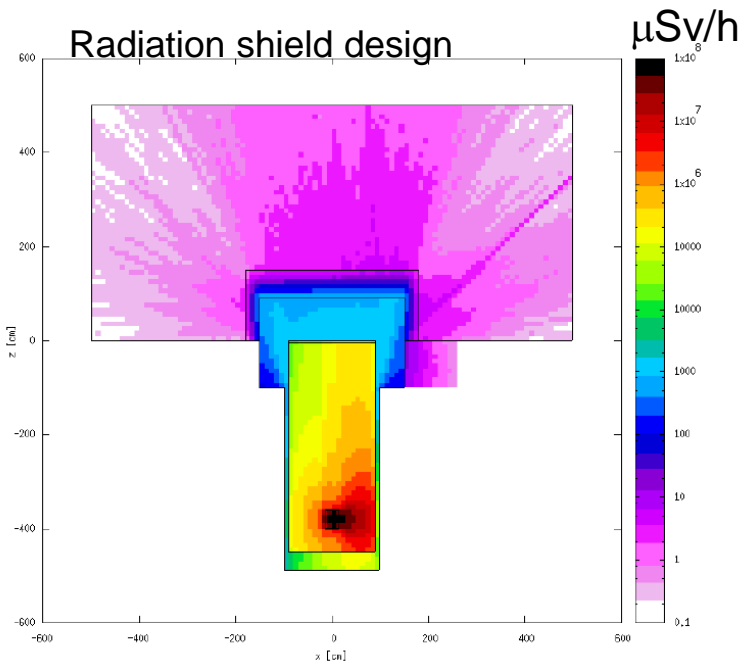
Cavity (liquid)
insert



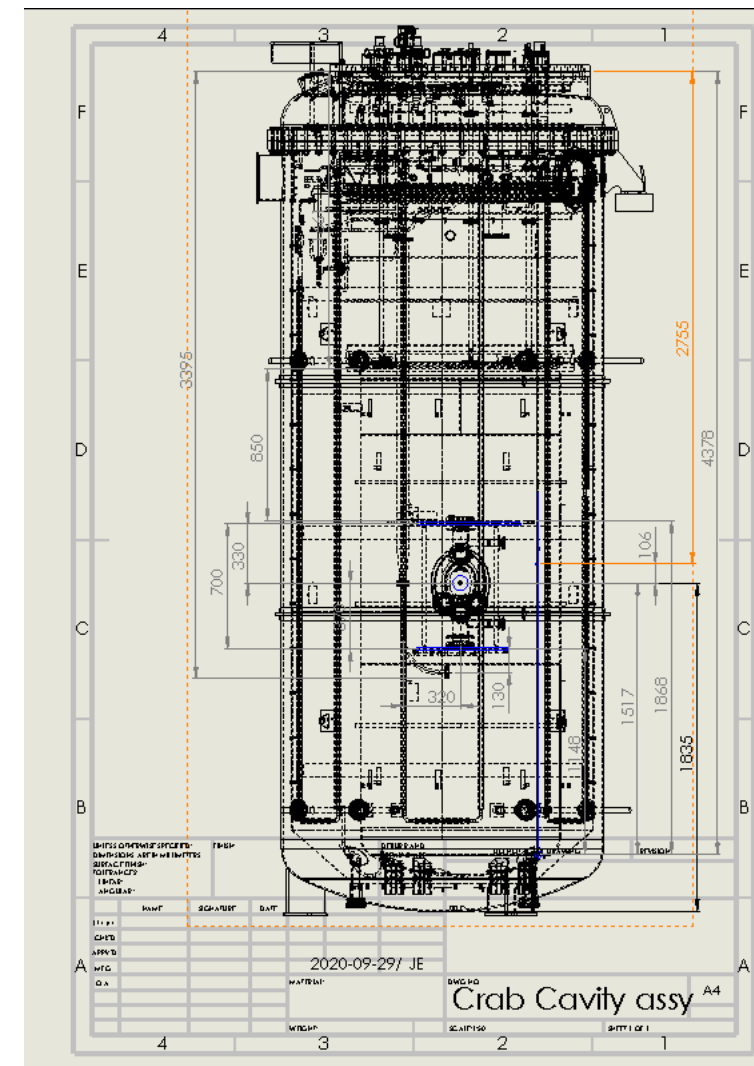
Magnet insert

Operation:

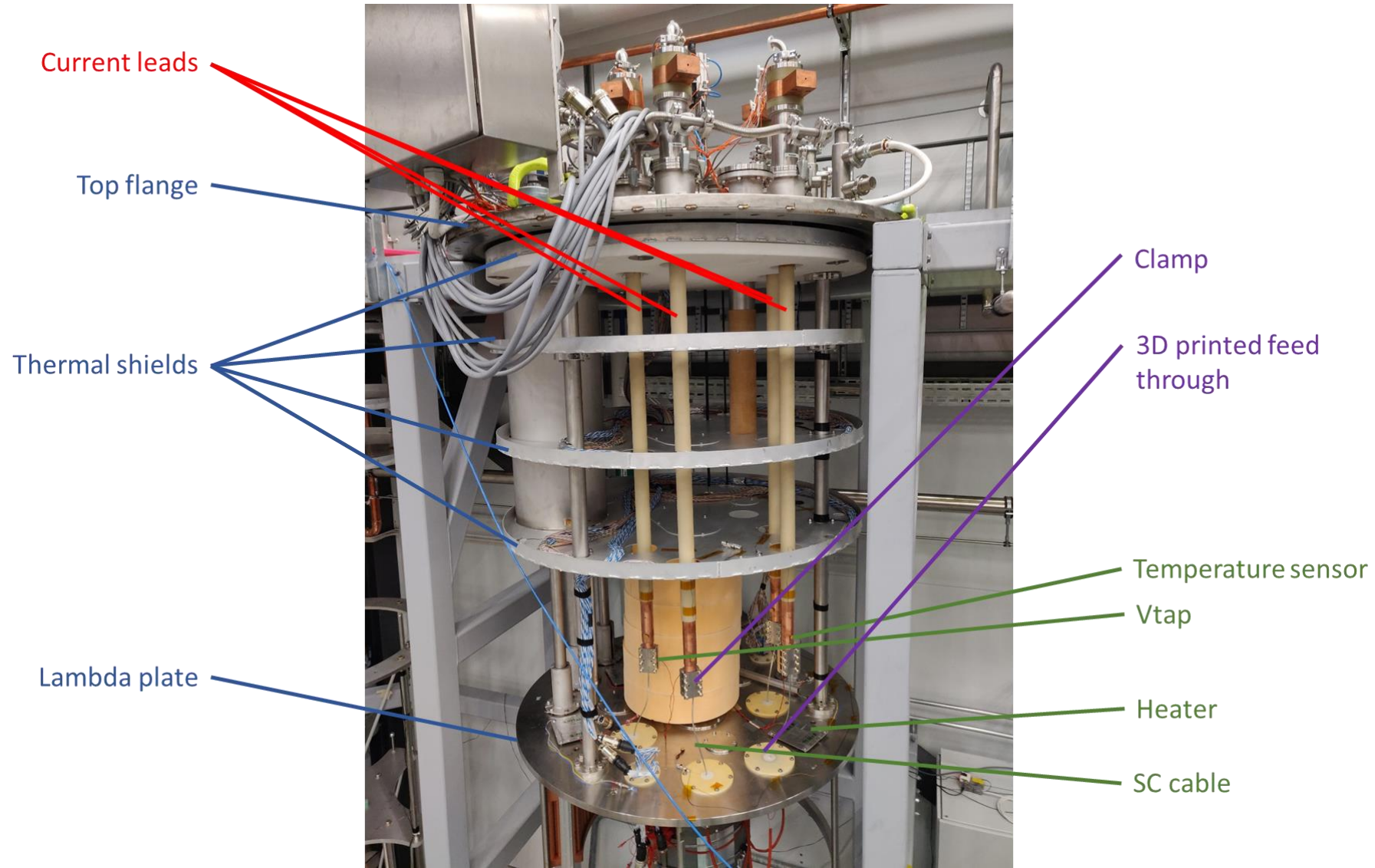
- **Lambda plate** to separate 2K pressurized helium from 4K helium
- **Heat exchanger** with sub-atmospheric 2K helium in contact with the pressurized 2K helium

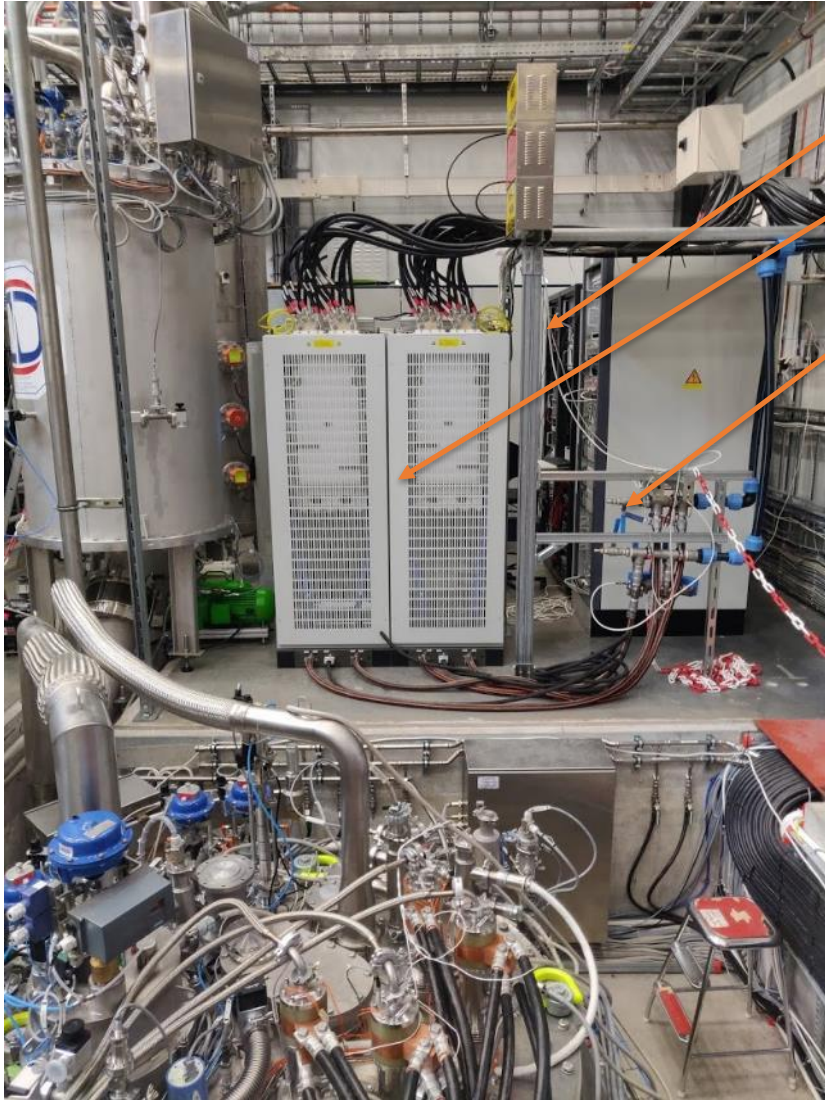


Mechanical design of the supporting structure



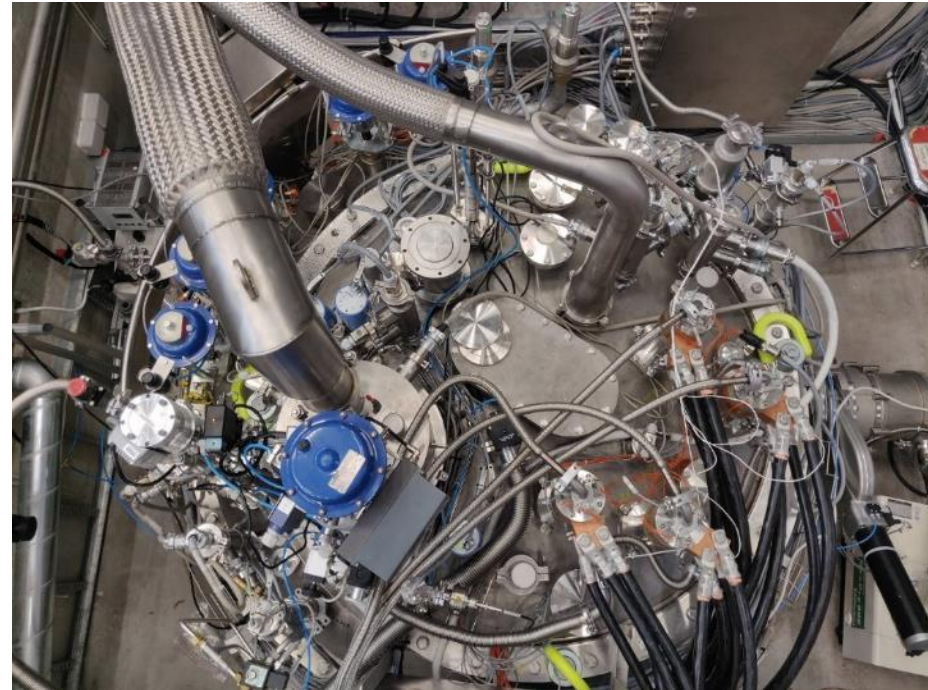
Magnetic insert – Above the lambda plate





- Data acquisition and PLC
- Energy extraction units
- Power converters 2x2 kA

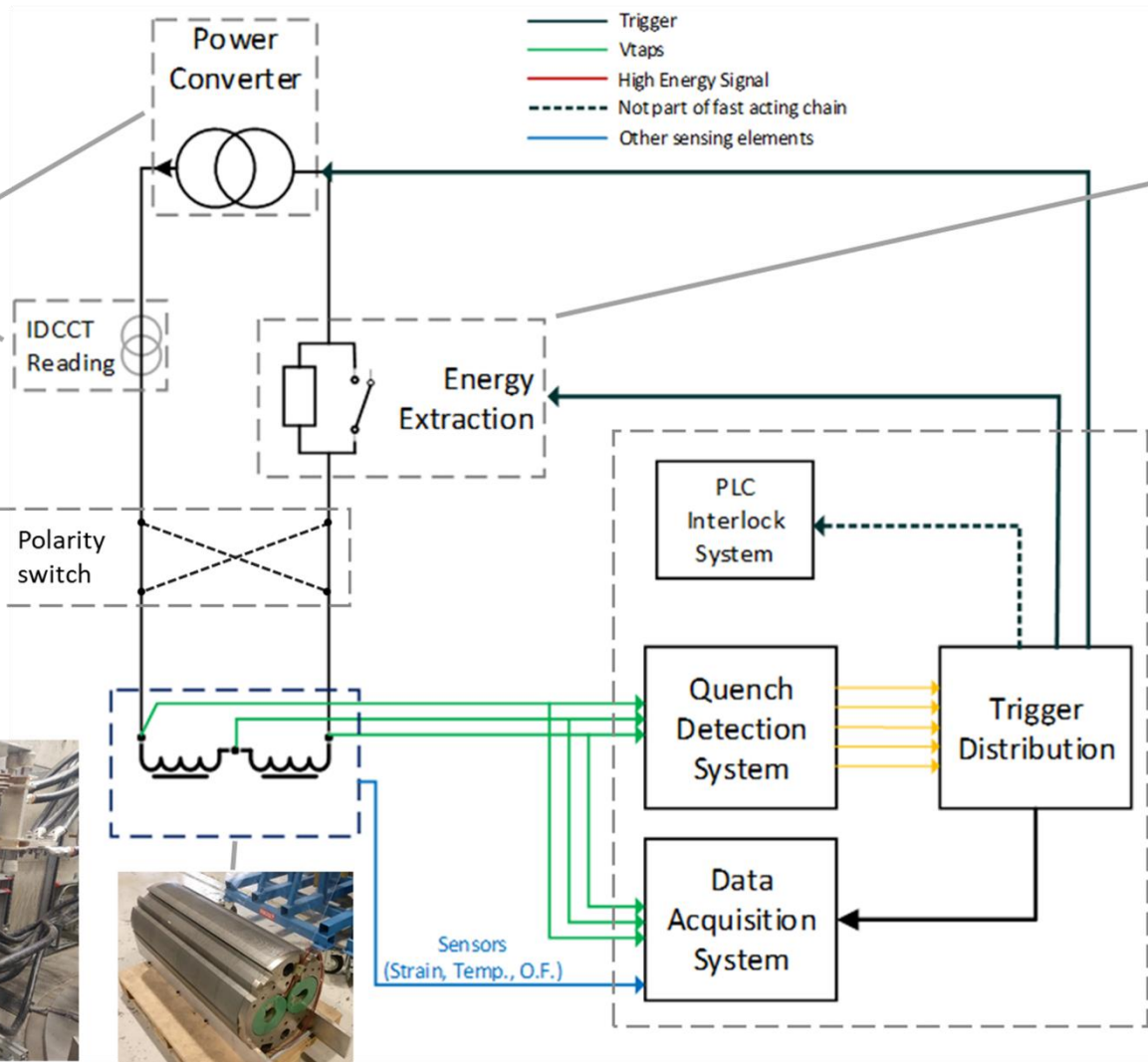
Magnetic insert fully equipped



Power converters can provide a maximum of 2×2 kADC for a maximum voltage of 10 VDC in one quadrant



Polarity reversing switches have been installed to operate in four quadrants



IGBT based energy extraction units
Dump resistors between $77 \text{ m}\Omega$ and $3200 \text{ m}\Omega$



DAQ
72 LF channels
64 HF channels
DMM
10 channels crate
Safety
20 PotAim cards
1 uQDS
PLC

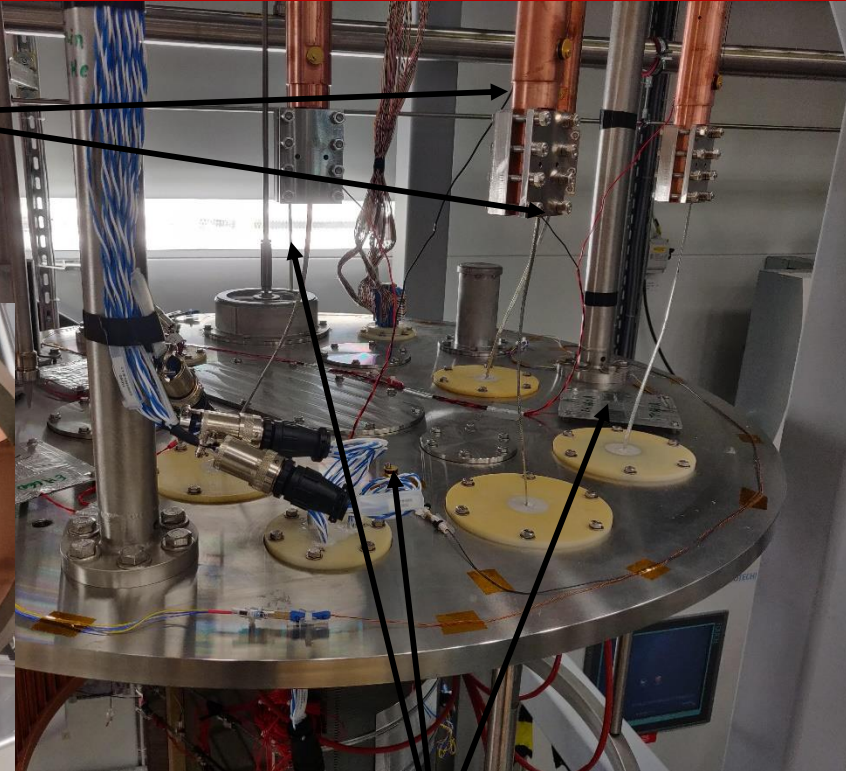
Cable thermalized
Heaters, temperature
sensors



Many Vtaps for the
beginning



Heaters, temperature
sensors on the magnet



Heaters, level probe and temperature
sensors on the lambda plate



Level probes with and without protection

2m³ of foam to save a lot of helium and be more efficient/faster



GERSEMI				
No	Property name	Value	Unit	Comment
1	LHe volume	3300	L	To be reduced
2	Operating temperature	2.0 - 4.2	K	Pressurized bath
3	Diameter / size	1.1 / 2.8	m	
4	Number of inserts	1 (+1)		+ Cavity insert
5	Maximum current	2000 (x2)	A	2 Power converters
6	Additional instrumentation	Polarity switch		1 for each Pc
7	Quench protection system	YES	YES / NO	PotAim cards+uQDS
8	Energy Extraction Unit	YES	YES / NO	IGBT based
9	EE resistors	77 - 3200	mΩ	+ Metrosil
10	Typical testing rate (Vts / year)	0.5-1	Per month	

Magnetic **measurement**: room temperature **rotating coils**

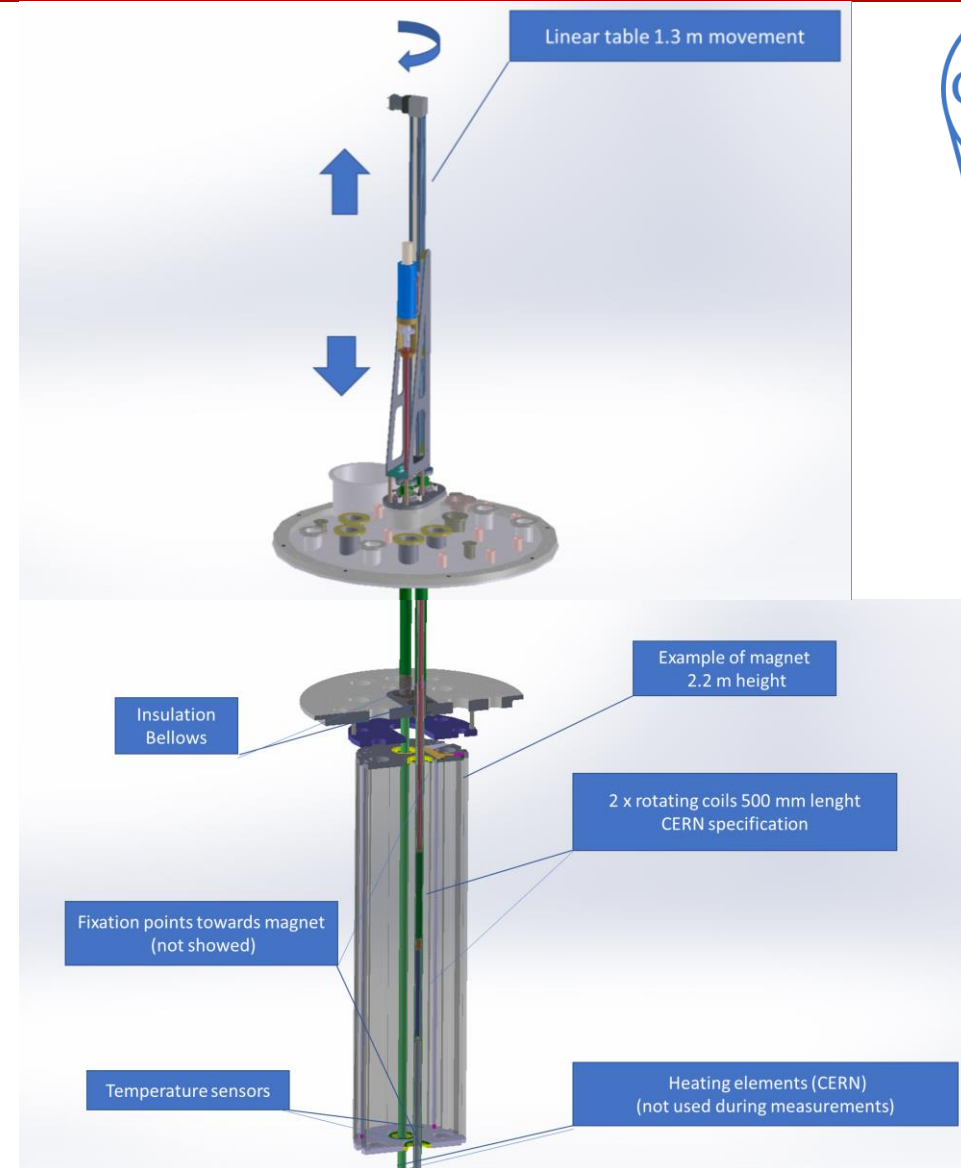
ADVANTAGES:

- Reduced **complication** for the measurement shaft
- No **moving** mechanical parts at cryogenic temperature
- Easy **adjustable** measurement head
 - both measurement and quench revealing
- Easy access for **debugging**
- No dimensions shrinkage -> consistent **calibration** factors



Anti-cryostat

To be completed in 2024



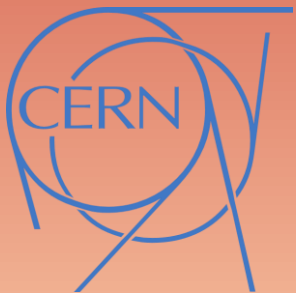


1st successful magnet test: SuShi

Tommaso Bagni, Maja Olvegård, Kevin Pepitone,
Rocio Santiago Kern, Carl Svanberg
(University of Uppsala)

D. Barna, K. Brunner (Wigner RCP)

Miro Atanasov, Jan Borburgh, Glyn Kirby,
Friedrich Lackner (CERN)

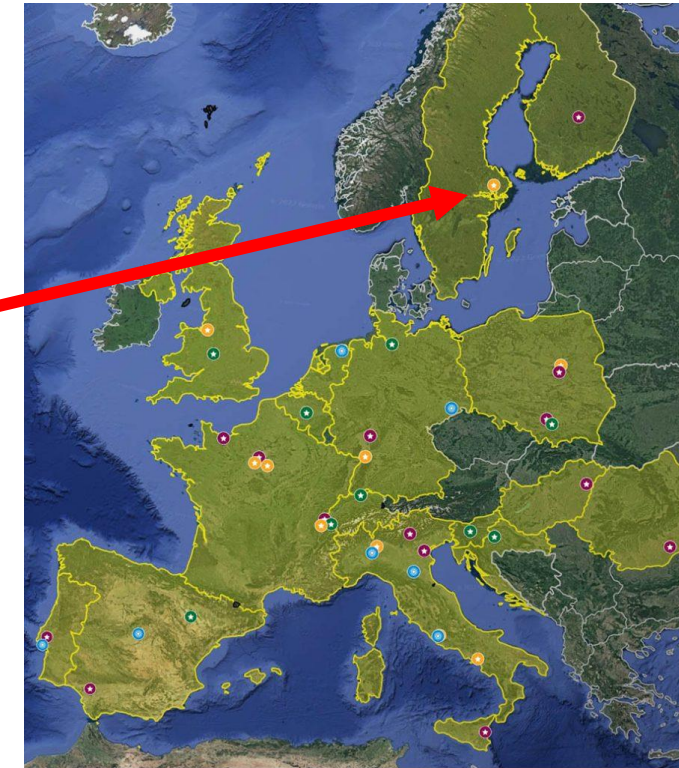


WP3 – Transnational access to Research Infrastructures for Accelerators

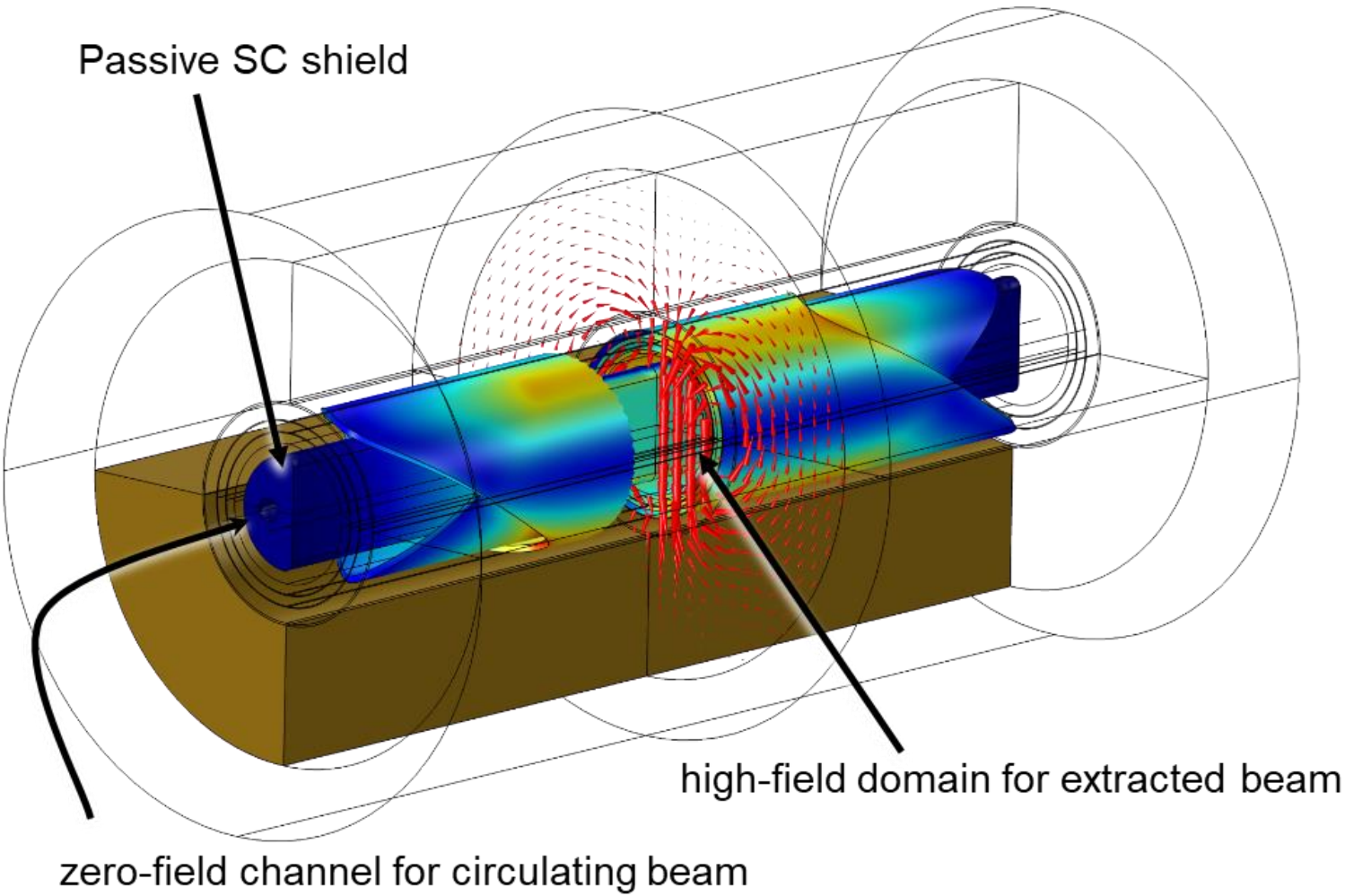


EURO-LABS Supports Transnational Access (TA) to a broad spectrum of installations, to test concepts for future accelerators, based on improving the present facilities, and for R&D studies for future colliders like CERN/FCC or the Muon Collider.

Type of access	Type of beams / Theory support	Access provider	Infrastructure	Country	Facility Coordinator Contact
TA	Magnet & RF Cavity testing	FREIA	GERSEMI – HNOSS	Sweden	rocio.santiago_kern@physics.uu.se



- **PROJECT ACRONYM: EURO-LABS** – EUROpean Laboratories for Accelerator Based Science
- **PROGRAMME:** Horizon EU
- **DURATION:** September 2022- August 2026 (4 years)
- **AIMS OF EURO-LABS:** Fostering the sharing of knowledge and technologies across scientific fields; To create synergies and collaborations between the RIs of the Nuclear and High Energy communities;



The magnet is one of the first Canted-Cos-Theta (CCT) magnet impregnated with wax.

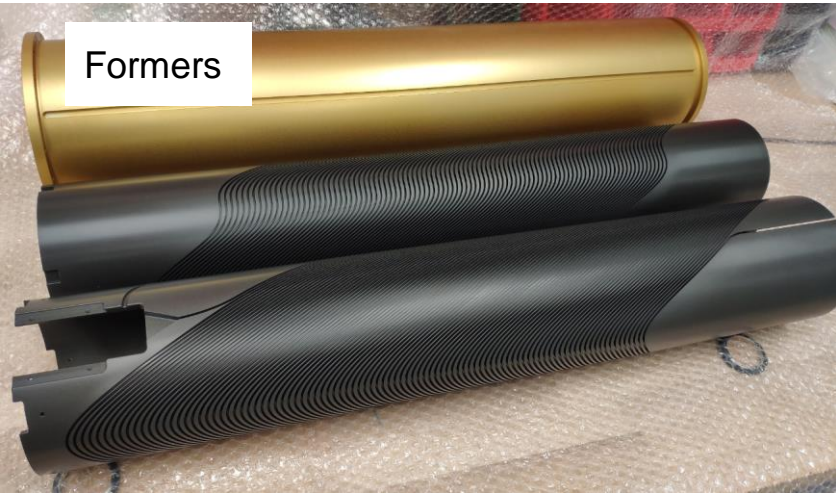
The SuShi septum is a Nb-Ti magnet using a passive superconducting shield to generate a field-free region within the aperture of a CCT magnet, to create the required field configuration for beam extraction from the Future Circular Collider.

The testing of the empty magnet is crucial to understand the behaviour of the magnet winding before shield test

Magnet manufacturing and assembly

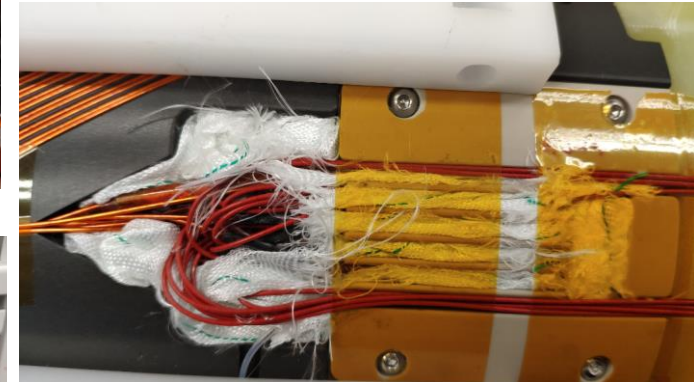
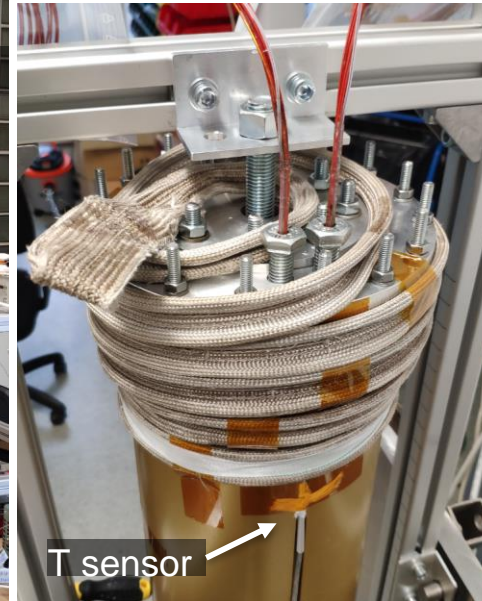
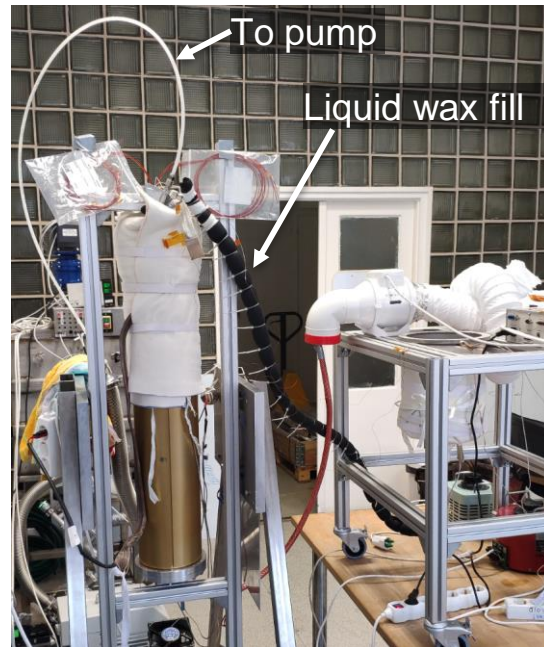
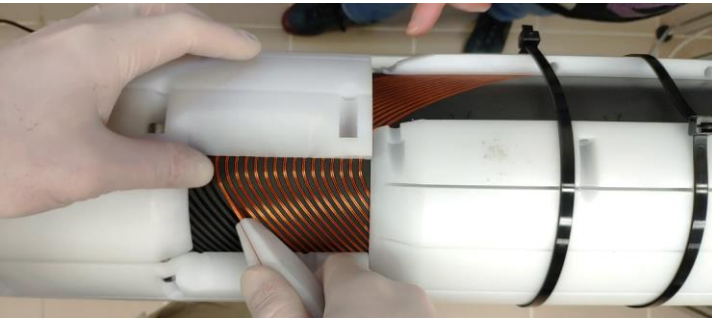


Formers

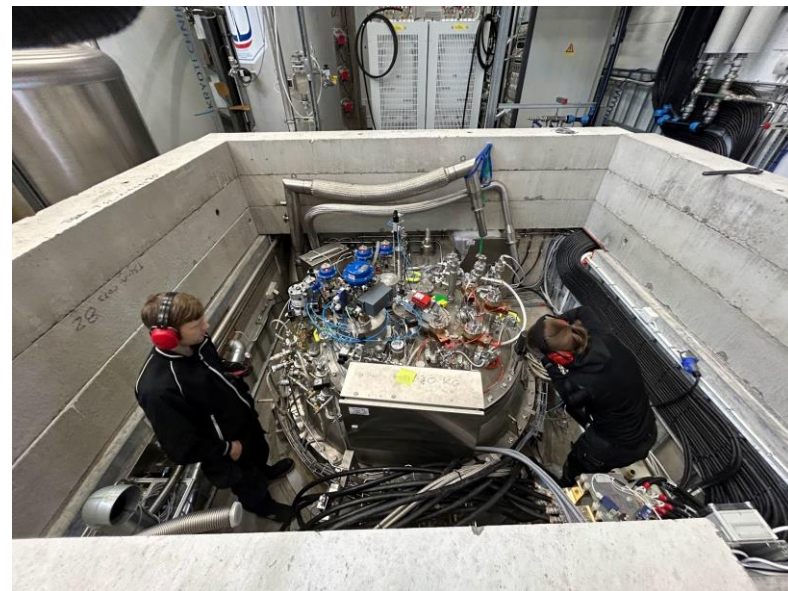
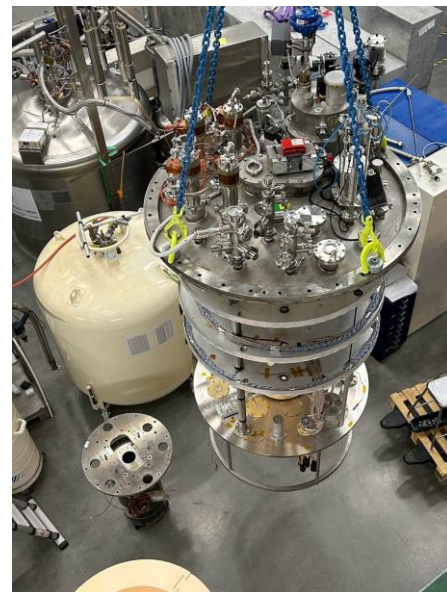
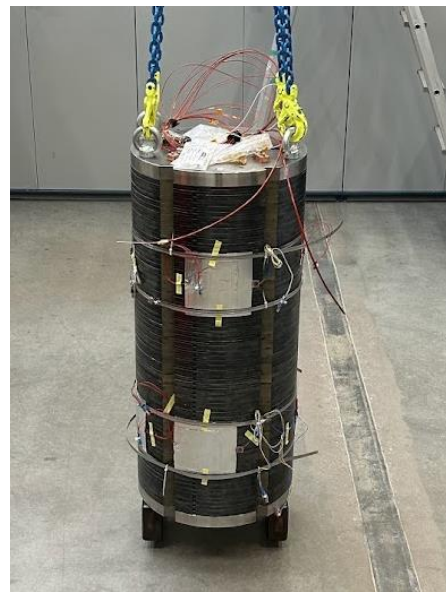


[Protocol](#) of the hi-lumi CCT magnets.

3 crimp sleeves + soft-solder over 44 mm length, sealed by a kapton tube



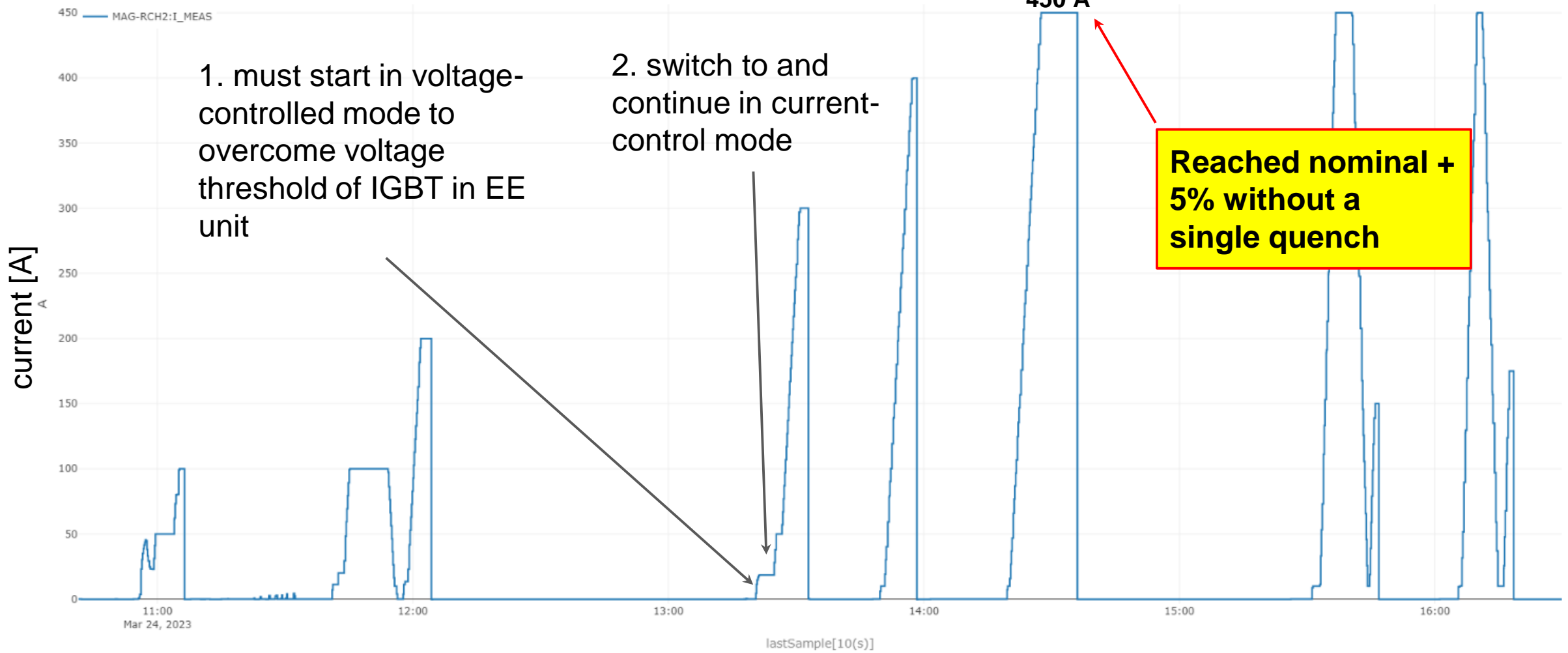
Courtesy of Barna D.



Ramp rates: 1 A/s

EPICS Archiver Appliance Viewer

30s 1m 5m 15m 30m 1h 4h 8h 1d 2d 1w 2w 1M 6M YTD 1Y Live

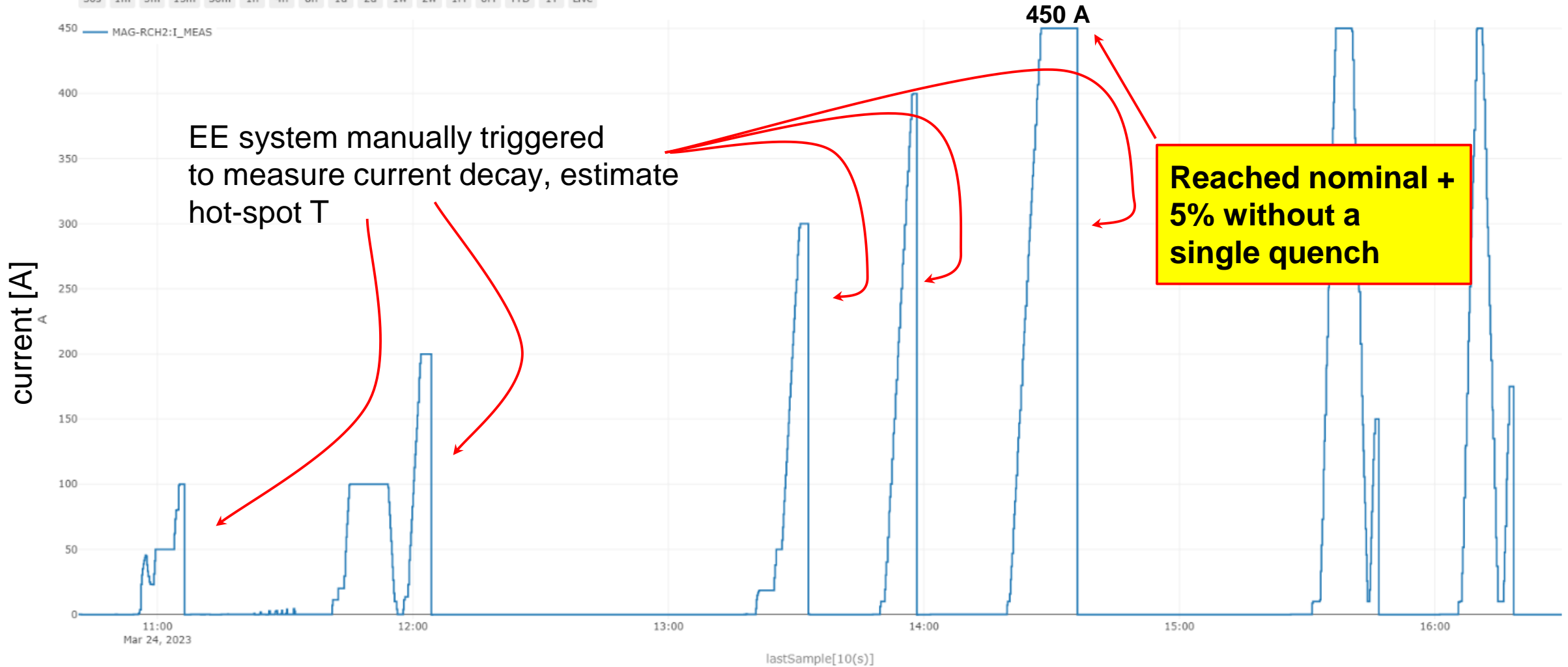


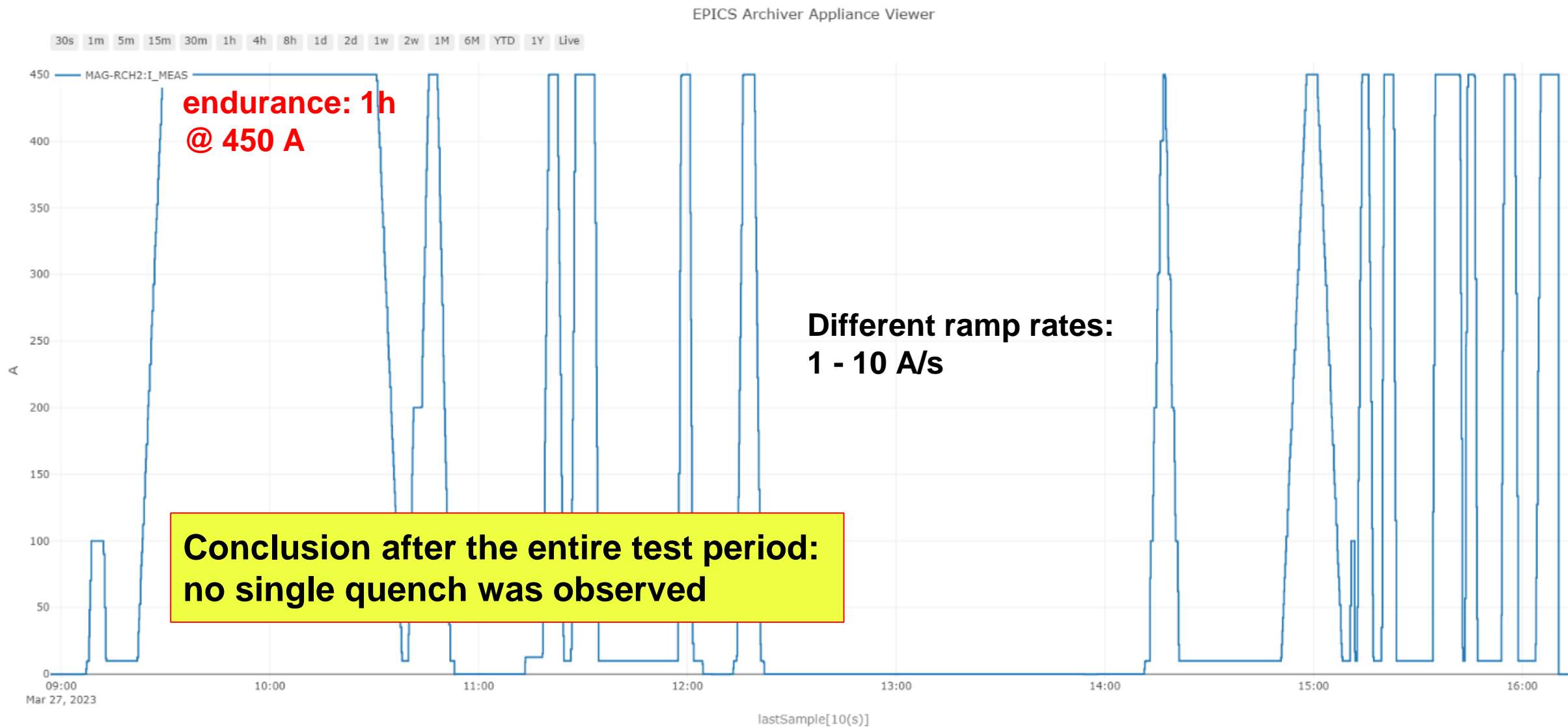


Ramp rates: 1 A/s

EPICS Archiver Appliance Viewer

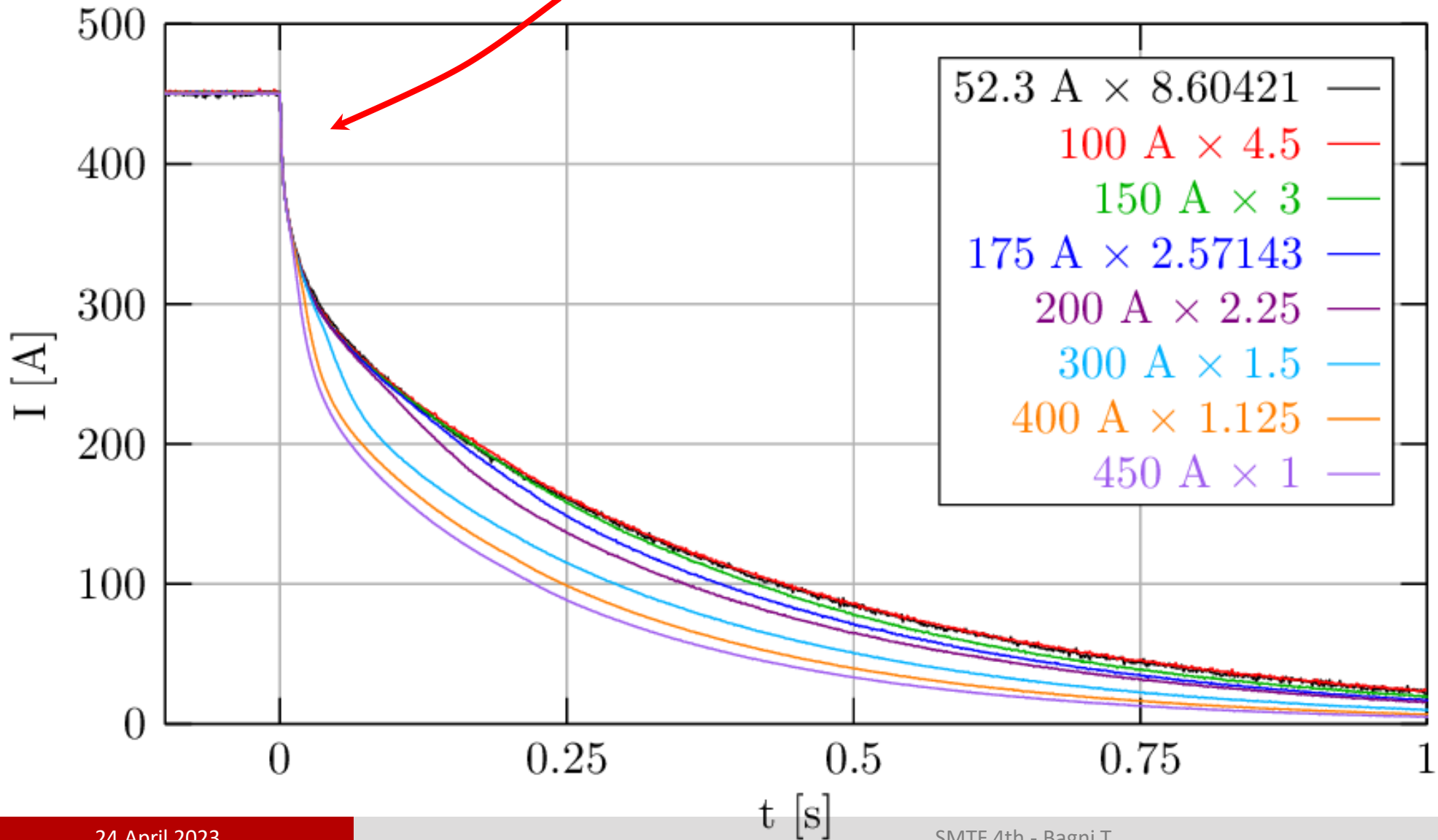
30s 1m 5m 15m 30m 1h 4h 8h 1d 2d 1w 2w 1M 6M YTD 1Y Live





Energy extractions, current decay curves

Perfect overlap (scaling) before quench-back.

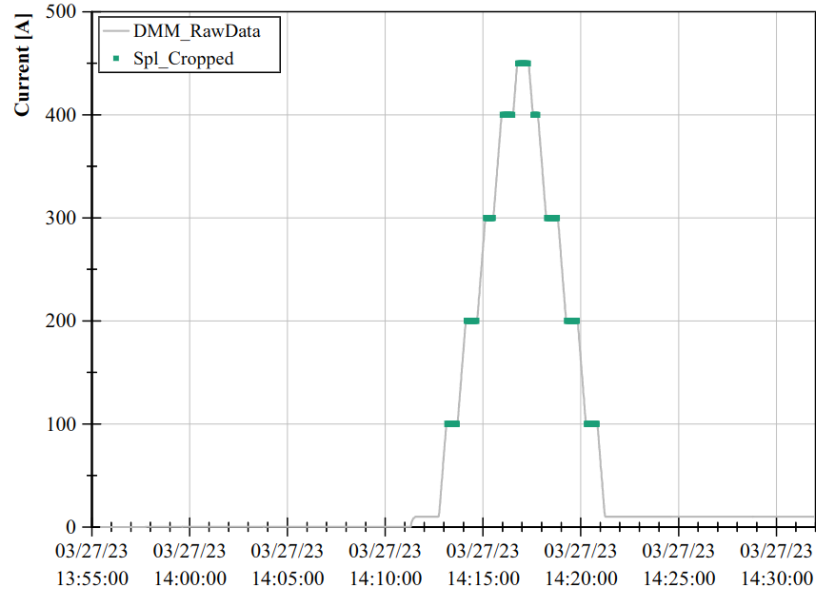


Onset of quench-back!
Entire coil becoming
resistive due to heating by
eddy currents

Splices (resistances)

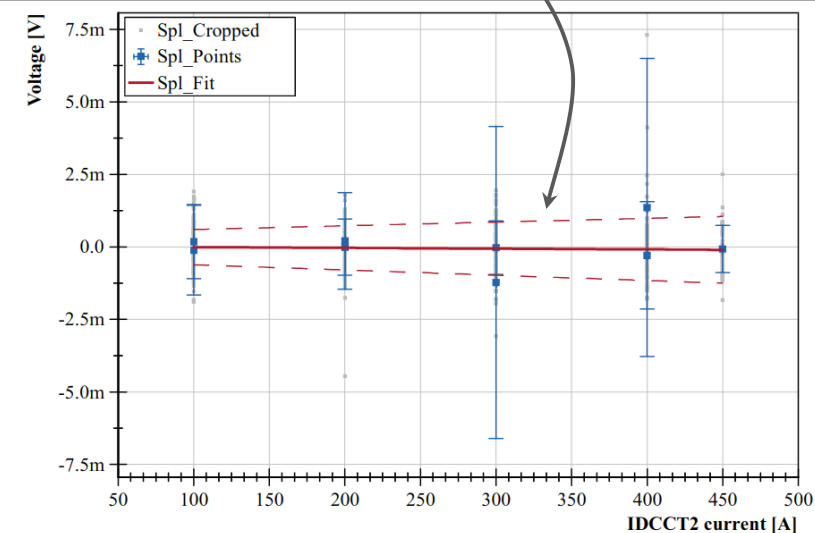
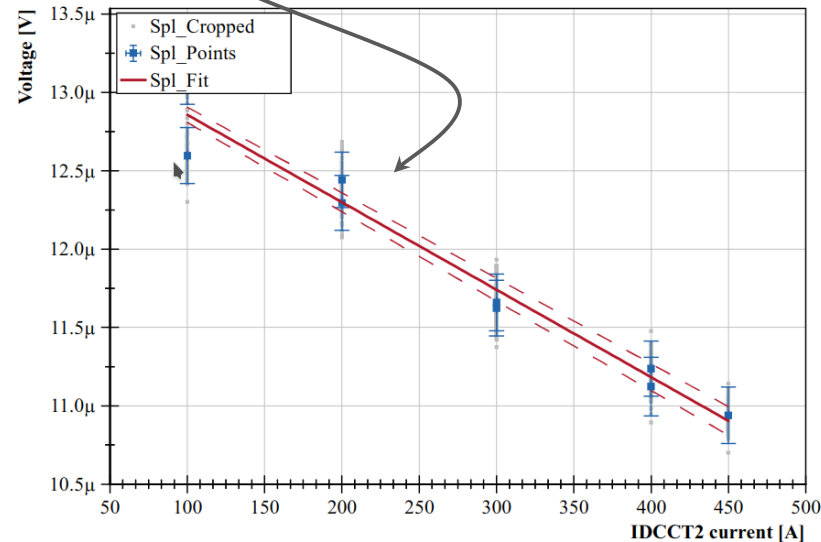


File: Sushi_DMM_ramp_rate_steps_1
Current channel: IDCCT2



User: Tommaso Bagni -- FREIA-UU -- 2023.04.01

- Introduce plateaus of the current ($I=\text{const}$, no di/dt)
- Time-average voltage across splice on the plateaus
- Plot (fit) U-I curve to get R
- Splice resistances: **4.5-7.3 nOhm**
 - Exception #8: 263 +/- 795 nOhm (inductive noise picked up by 2 winding loops)

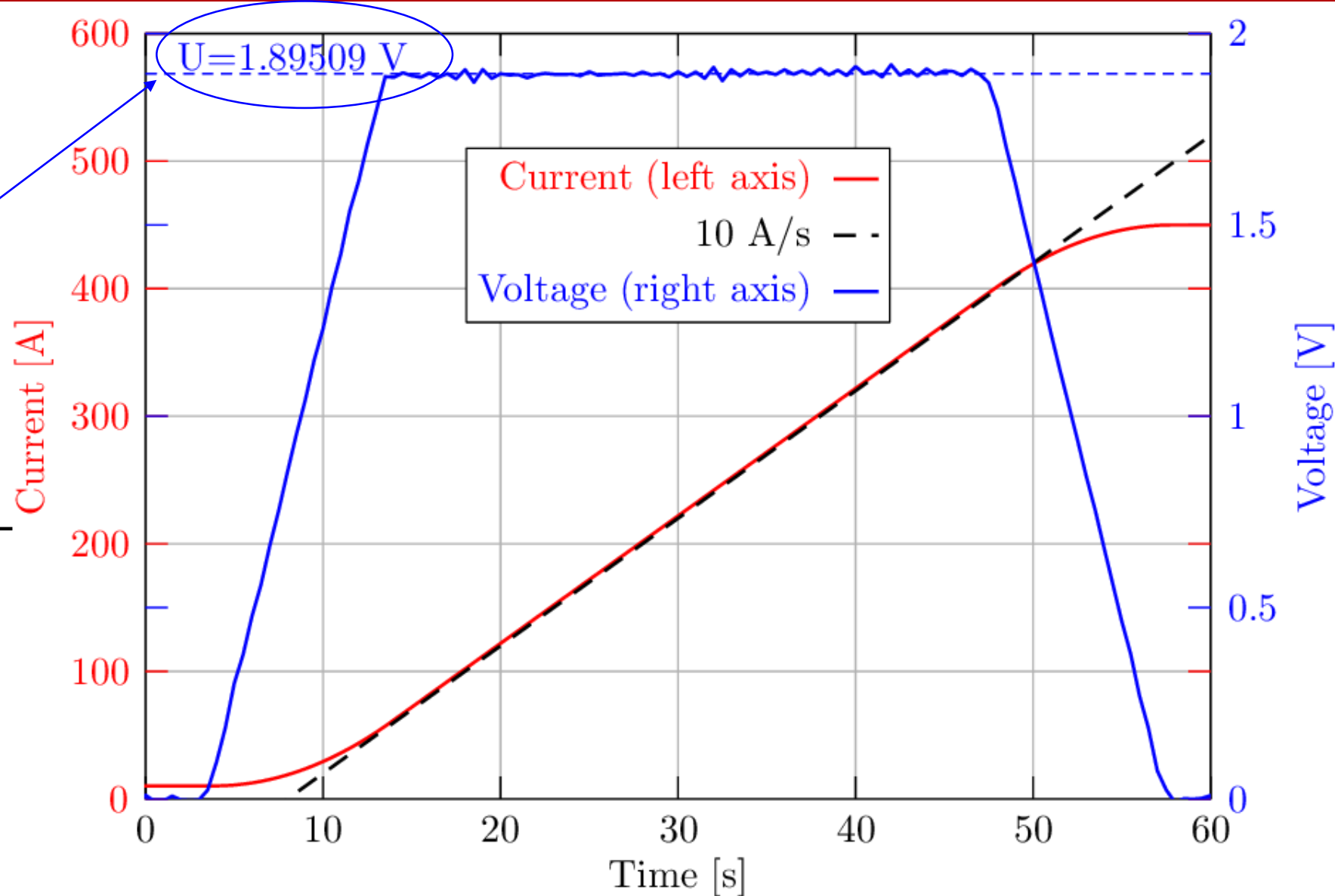




Voltage measured during
10 A/s ramp

$\Rightarrow L = 189 \text{ mH}$

(perfect agreement with
homogenized coil 3D COMSOL
simulation result)





”Cold Magnets”

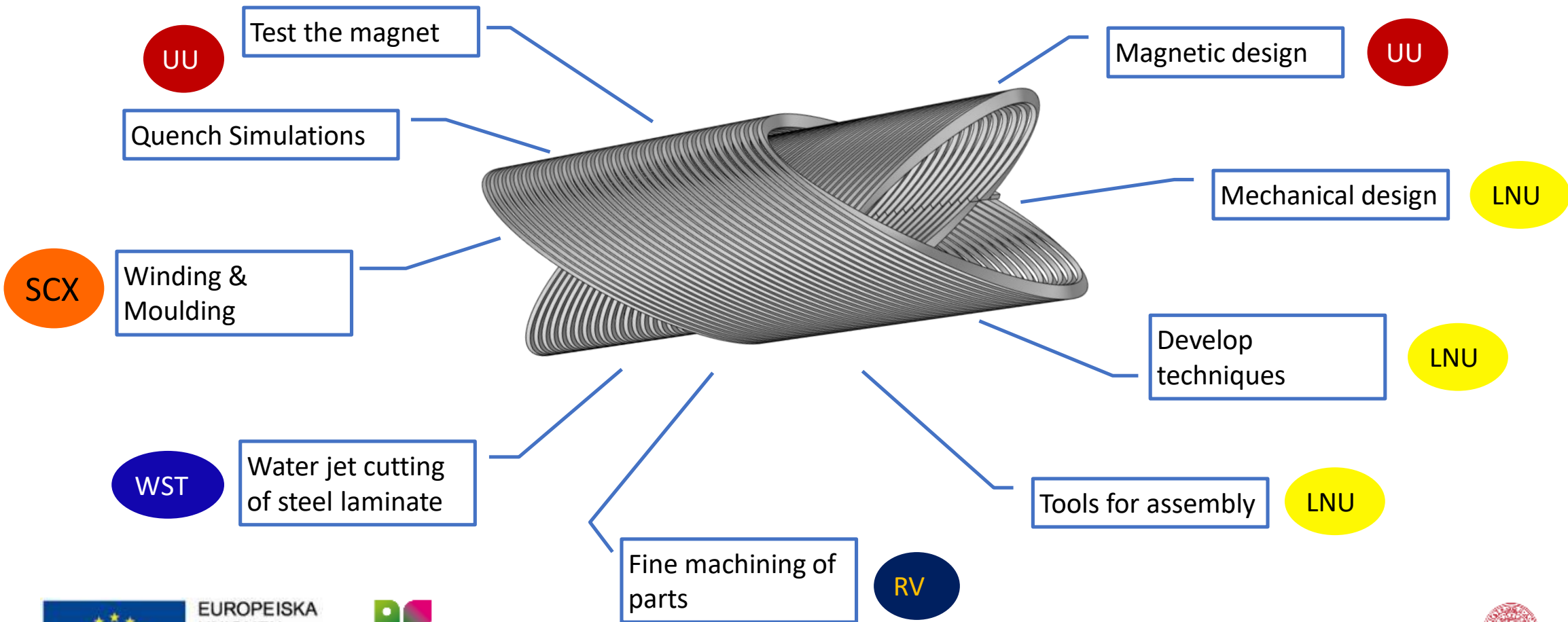


An R&D project in collaboration between
Swedish universities and industry



Members and roles

Uppsala University: project management, magnet design, simulations, purchase of Sc-cable, qualification test of magnet assembly in cryostat

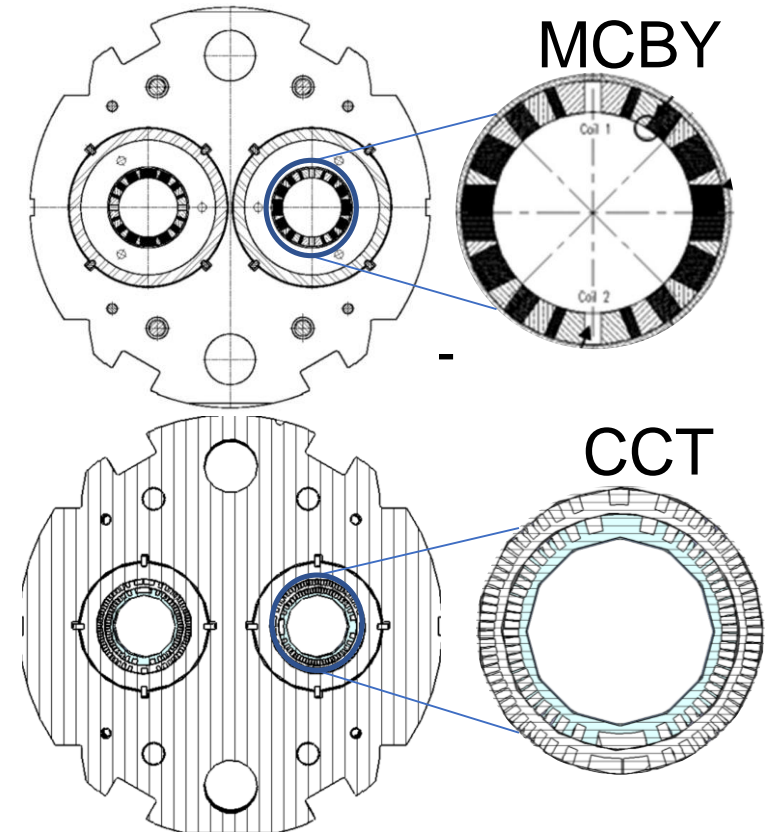


This magnet was intended **to replace the current LHC orbit corrector magnets** which are reaching the end of their expected life due to the radiation load.

One to one replacement:

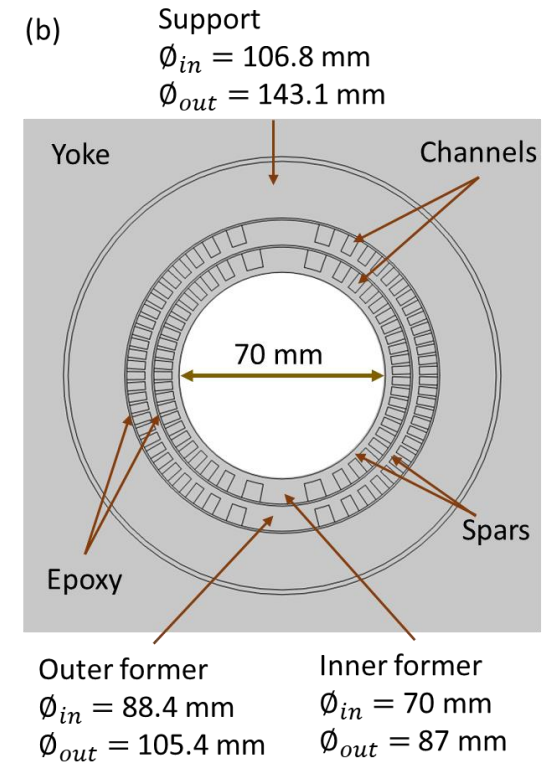
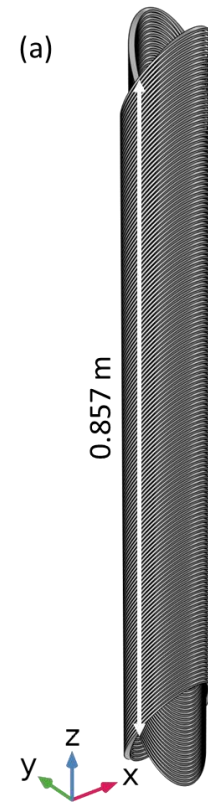
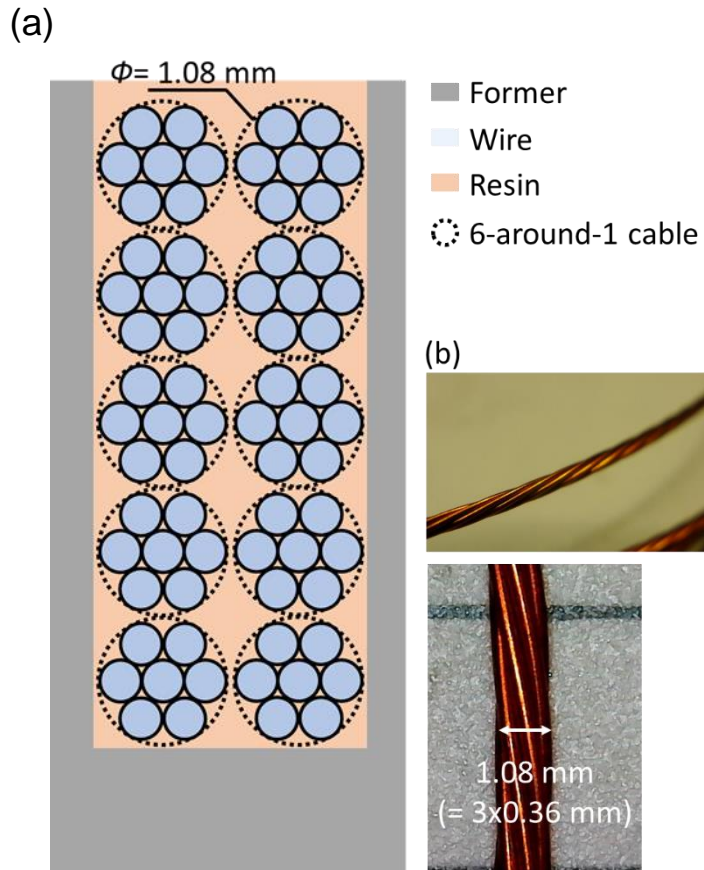
- **120 A power supply**
- **No energy extraction**
- **1.1 m long**
- **2.81 Tm**

Note: In the LHC, they are in the dispersion suppressor regions and long straight sections and are used as closed orbit corrector dipoles placed in the vicinity of the interaction points



Design with a 6-around-1 cable

- One to one replacement:
- **120 A power supply**
 - **No energy extraction**
 - **1.1 m long**
 - **2.81 Tm**











Conclusions

Conclusions

At FREIA laboratory we have proven competence and capability in:

- Superconducting magnet testing → Gersemi 
Complete
- 1st magnet test 
Complete
 - ✓ Magnet installation
 - ✓ Cooldown
 - ✓ Energy extraction, understanding and control
 - ✓ Powering the magnet
- Magnet design and simulations → Cold Magnet project 
In-Progress
- CoW magnet testing 
In-Progress
- Cryomodules testing (for ESS) 
In-Progress
- Jacket cavity testing → HNOSS
- Naked cavity testing → Gersemi 
Complete



Thank you for your attention