





Fotocatalisi e membrane fotocatalitiche



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Membrane-Assisted Charge Separation and Photocatalytic Activity in Embedded TiO₂: A Kinetic and Mechanistic Study Journal of Physical Chemistry C 2010, 114, 37, 15755–15762

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Department of Physical Chemistry, University of Venezia, Via Torino 155/b, I-30172 Venezia, Italy Received: June 24, 2010; Revised Manuscript Received: July 29, 2010

Photocatalytic membrane processes, and respective modelling, for removal of pharmaceutical residues in wastewaters. A case study with 2-[2,6-(dichlorophenyl) amino]phenyl acetic acid as model molecule Ignazio Renato Bellobono and Flavia Groppi

International Journal of Photoenergy, 2009, Article ID 631768

Influence of Irradiance, Flow Rate, Reactor Geometry, and Photopromoter Concentration in Mineralization Kinetics of Methane in Air and in Aqueous Solutions by Photocatalytic Membranes Immobilizing Titanium Dioxide

International Journal of Photoenergy, 2008, Article ID 283741

Ignazio Renato Bellobono,¹ Mauro Rossi,¹ Andrea Testino,² Franca Morazzoni,² Riccardo Bianchi,³ Giulia de Martini,⁴ Paola Maria Tozzi,⁴ Rodica Stanescu,⁵ Cristina Costache,⁵ Liliana Bobirica,⁵ Mauro Luigi Bonardi,⁶ and Flavia Groppi⁶

Nonlinear Modelling of Kinetic Data Obtained from Photocatalytic Mineralisation of 2,4-Dichlorophenol on a Titanium Dioxide Membrane

Current Opinion in Green and Sustainable Chemistry, 2017, 6, 69-77

Ignazio Renato Bellobono,¹ Roberto Scotti,² Massimiliano D'Arienzo,² Franca Morazzoni,² Riccardo Bianchi,³ Rodica Stanescu,⁴ Cristina Costache,⁴ Liliana Bobirica,⁴ Gabriela Cobzaru,⁴ Paola Maria Tozzi,⁵ Mauro Rossi,⁶

Nonlinear modelling of data in photomineralization kinetics of organic micropollutants by photocatalytic membranes immobilizing titanium dioxide in membrane reactors[†]

Ignazio Renato Bellobono 🔀, Riccardo Bianchi, Giulia de Martini, Paola Maria Tozzi, Mauro Luigi Bonardi, Flavia Groppi, Mauro Rossi

Journal of Chemometrics, 2008, 22, 425-435

Classification of membrane techniques



Fotocatalisi eterogenea



Titanium Dioxide (TiO₂) and Its Applications

1st Edition - November, 2020 •Editors: Francesco Parrino, Leonardo Palmisano



Francesco Parrino Leonardo Palmisano

Materials Science in Photocatalysis

1st Edition - August 15, 2021Editors: Elisa Garcia Lopez, Leonardo Palmisano



Edited by Elisa I. García López Leonardo Palmisano

Fotocatalisi + O₃

Problema:

depurazione di effluenti inquinati contenenti ioni bromuro tramite fotocatalisi e/o ozonizzazione

[Br⁻]

in acqua potabile: **0.01 – 3 mg L**⁻¹ in acqua di mare: **67 mg L**⁻¹



Degradazione efficace...ma

 $Br^- + O_3 \rightarrow BrO_3^-$

Bromato cancerogeno Concentrazione massima consentita: **10 μg L**⁻¹



Strategia di purificazione





Parrino et al. Photocatalytic ozonation: maximization of the reaction rate and control of undesired byproducts, Appl. Catal. B: Environ. (2015) 178, 37-43

Camera Roda et al. Photocatalytic ozonation for a sustainable aquaculture: A long-term test in a seawater aquarium, Appl. Catal. B: Environ. (2019) 253, 69-76

Reaction-Separation coupling by catalytically active membrane



The catalyst can be **suspended** in the reacting medium or **supported** by the membrane

Photocatalytic membrane reactors for water purification



R. Molinari, M. Mungari, E. Drioli, A. Di Paola, V. Loddo, L. Palmisano, M. Schiavello, Study on a photocatalytic membrane reactor for water purification Catalysis Today 55 (2000) 71–78.

R. Molinari, F. Pirillo, M. Falco, V. Loddo, L. Palmisano, Photocatalytic degradation of dyes by using a membrane reactor, Chemical Engineering and Processing 43 (2004) 1103–1114.

(a) oxygen cylinder; (b) photoreactor; (c) thermostatic bath with cooling water; (d) power supply; (e) medium pressure Hg lamp with cooling jacket; (f) manometer; (g) rotameter; (h) pressurised cell containing the membrane; (i) magnetic stirrer; (l) pump; (m) graduated cylinder for permeate sampling; (n) feed tank (continuous regime); (o) waste tank (continuous regime).

MEMBRANE REACTORS

i.e. separating during reaction



Equilibrium shift



Increased conversion

By shifting the equilibrium towards the products



By limiting further reaction of D (i.e. undesired overoxidation)

Photocatalytic membrane reactors for the synthesis of high added value compounds

The case of vanillin

- Vanillin is the most popular aroma in the world (the demand is more than 14000 t/y)
- <u>Widely used</u> in mass produced foodstuffs from biscuits to beer, from chocolate to ice cream.
- Utilized in the food, cosmetic, pharmaceutical, nutraceutical and fine chemicals industry.
- Important <u>health benefits</u> (antioxidant and anti-tumoral activity).

Vanilla flower



Vanilla pods



Natural vanilla extract from vanilla planifolia (long and expensive procedure)

The problem with vanilla...

- Natural Vanillin can supply less than 1 % of the demand and is very expensive.
- **Synthetic Vanillin** (mainly from guaiacol) costs one hundredth of the natural vanillin, but the process is not "green" and the product is of lower quality (less pleasant "bouquet")
- The green and/or sustainable production of vanillin has marketing importance, in particular for consumers of certain types of goods (food, cosmetics, pharmaceuticals)

"After vowing to go natural, food brands, face <u>a shortage of the favored flavor</u>" (from "The problem with vanilla" by Bomgardner, Chem. Eng. News, 94 (2016) pp. 38-42) **«Dopo la promessa di diventare naturali, i marchi alimentari devono affrontare una** carenza del gusto preferito»

Alternative green processes needed

We need sustainable <u>innovative</u> processes which can represent a green and sustainable alternative of the traditional production.

In aqueous solution and starting from natural cheap precursors the **biotechnological and the photocatalytic synthesis** of vanillin satisfy the requirements of **sustainability and green chemistry**.





Problems

1) Vanillin degradation in the reacting solution

2) the build-up of vanillin hinders or slows down the process



These problems can be solved by

<u>recovering vanillin</u> directly from the reacting solution <u>during</u> (not after) the reaction.

Estrazione e purificazione della vanillina tramite pervaporazione



V. Augugliaro, G. Camera Roda, V. Loddo, G. Palmisano, L. Palmisano, F. Parrino, M.A. Puma, Synthesis of vanillin in water by TiO₂ photocatalysis Appl. Catal. B: Environ. (2012) 111-112, 555-561

Experimental set-up



After 2h UV-irradiation...







VMA: Vanillyl mandelic acid
HVA: Homovanillic acid
VAC: Vanillic acid
CFA: Cis feru
CAC: Caffeic Acid
TFA: Trans f

CFA: *Cis* ferulic acid **TFA**: *Trans* ferulic acid

Cristalli di vanillina 99.8%

Conclusions

- Heterogeneous photocatalysis (HP) for the abatement of pollutants is suitable for niche applications, at least in liquid-solid systems, the larger-scale application appears more problematic.
- An alternative use of HP is in the formation of high added value molecules such as aldehydes from alcohols or vanillin from ferulic acid.
- The coupling of HP with other methods can be useful for many purposes, see for example coupling with membranes.
- The presence of a membrane can have beneficial effects both on conversion of the initial species and selectivity towards one or more products.

Thanks for your kind attention