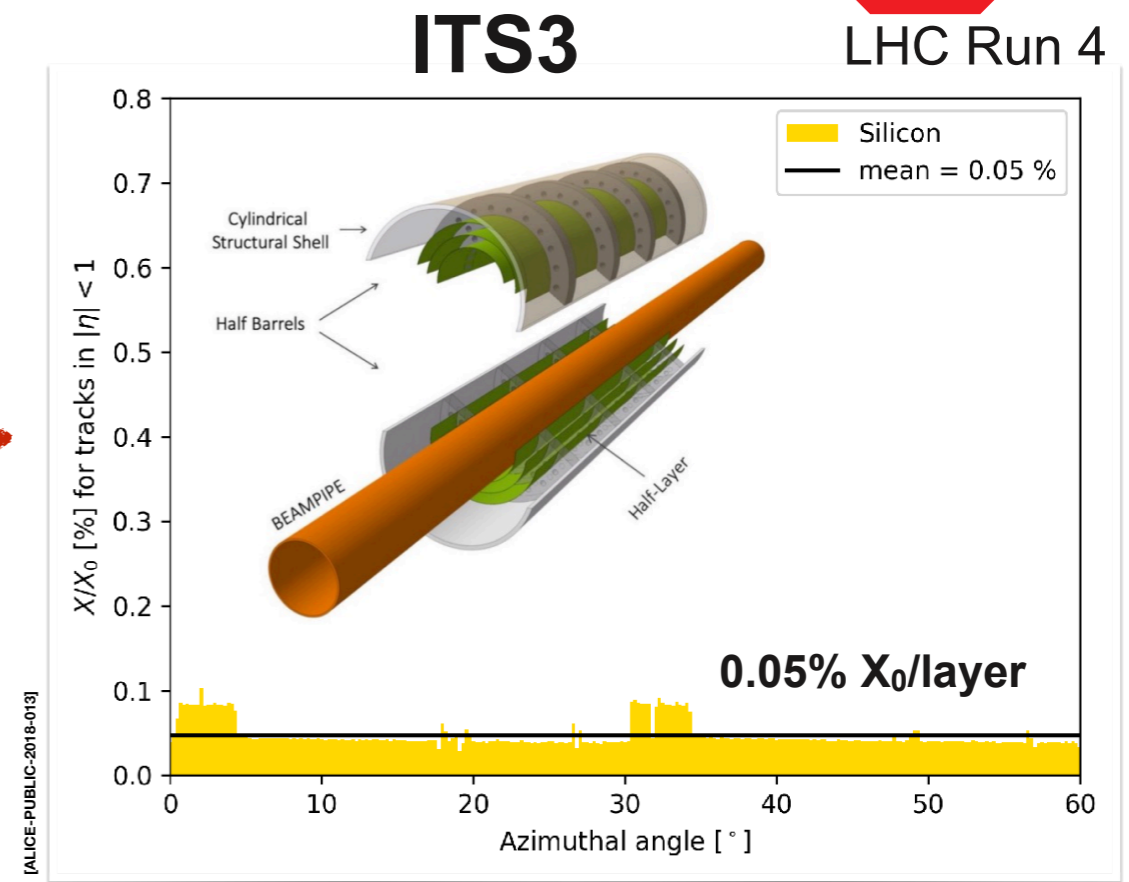
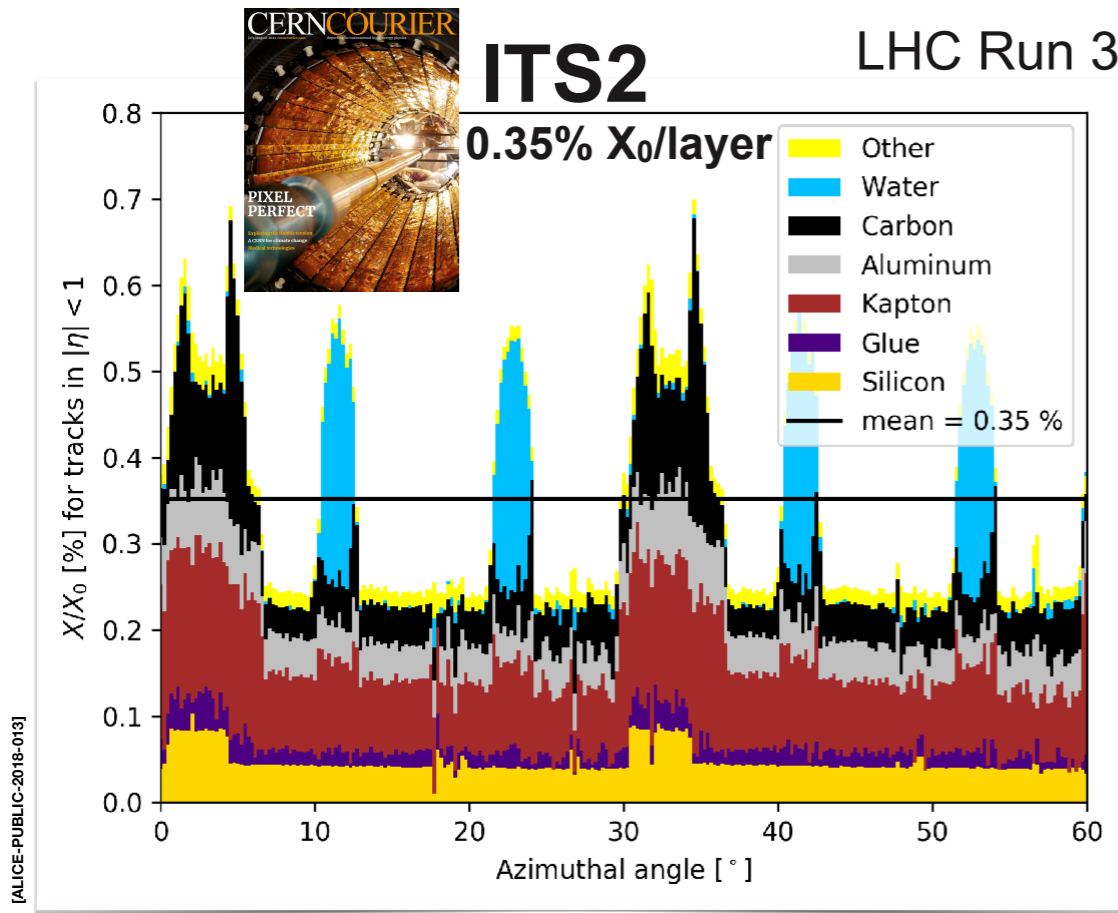


# ALICE ITS3: motivation and detector concept



## Requirements

- » Removal of water cooling
  - **possible** if power consumption stays below 20 mW/cm<sup>2</sup>
  - move to (low flow) air cooling system
- » Removal circuit board (power+data)
  - **possible** if integrated on chip
- » Removal of mechanical support
  - **benefit** from increased stiffness by rolling Si wafers

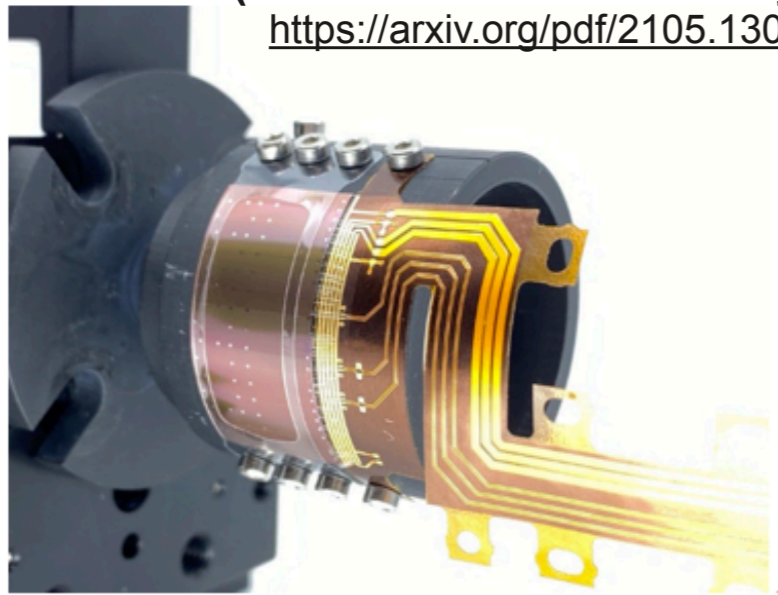
## Key ingredients

- » Wafer-scale sensor fabricated using *stitching*
- » Sensor thickness 20-40  $\mu\text{m}$
- » Chips bent in cylindrical shape at target radii
- » Si MAPS sensor based on 65 nm technology
- » Carbon foam structures
- » Smaller beam pipe diameter and wall thickness (0.14%  $X_0$ )



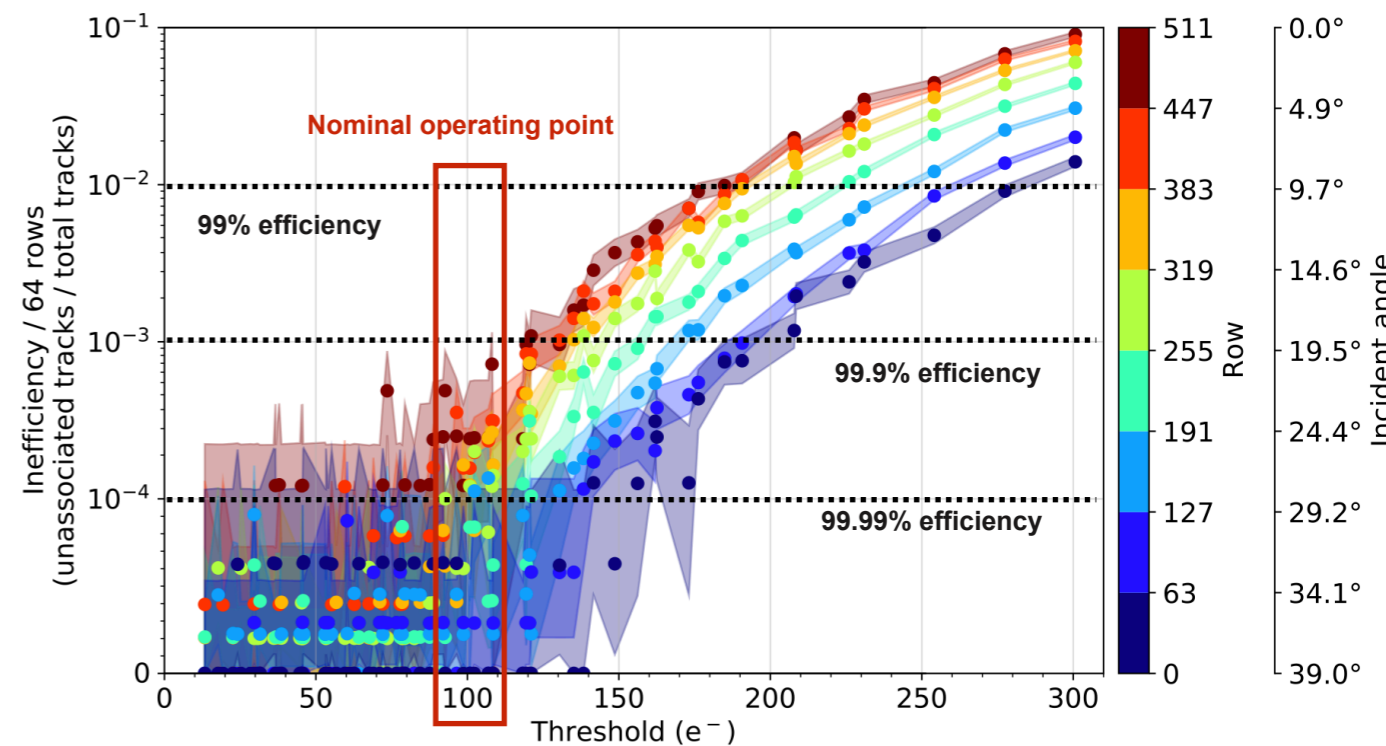
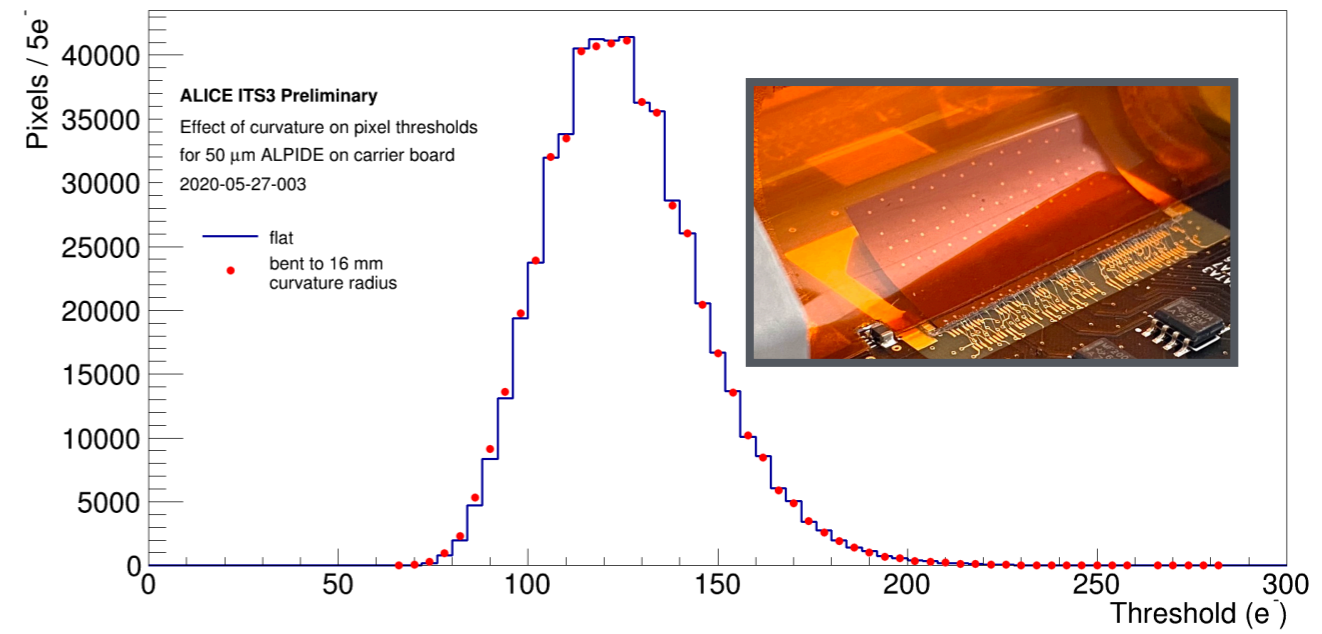
## Bent ALPIDE (MAPS used to assembly ITS2)

<https://arxiv.org/pdf/2105.13000.pdf>

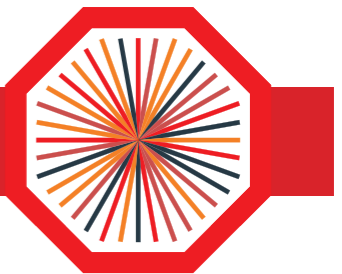


### » Sensor performance doesn't change after bending

- Pixel matrix threshold distribution does not change
- Efficiency above 99.9% at a threshold of 100 e<sup>-</sup> (nominal operating point)

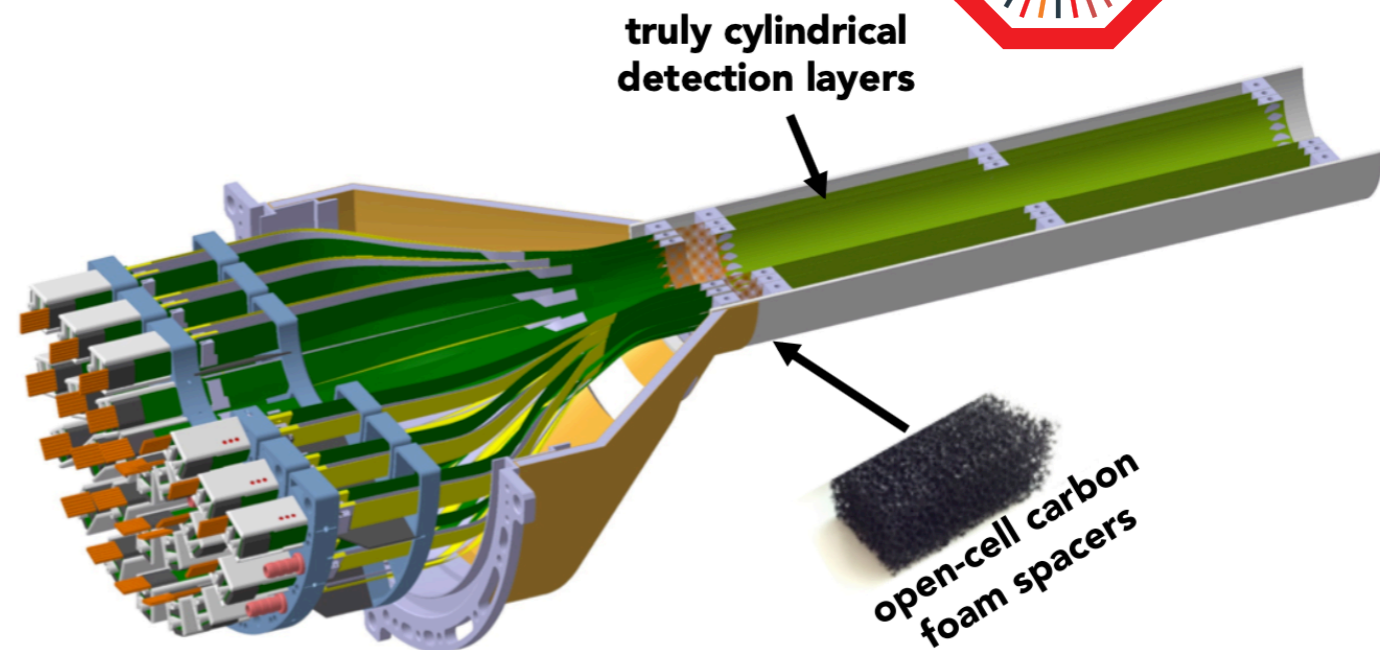


# ALICE ITS3: R&D lines - Detector Integration



Beam pipe inner/outer radius (mm)	16.0/16.5		
<b>IB Layer Parameters</b>	Layer 0	Layer 1	Layer 2
Radial position (mm)	18.0	24.0	30.0
Length of sensitive area (mm)	300.0		
Number of sensors per layer	2		
Pixel size ( $\mu\text{m}^2$ )	O (10 x 10)		

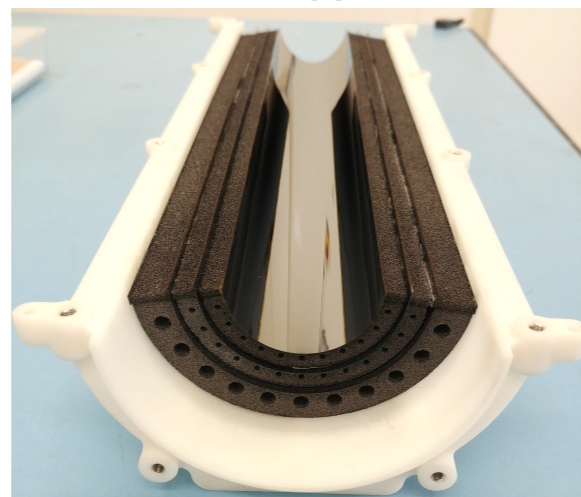
**The whole detector will comprise six chips and barely anything else!**



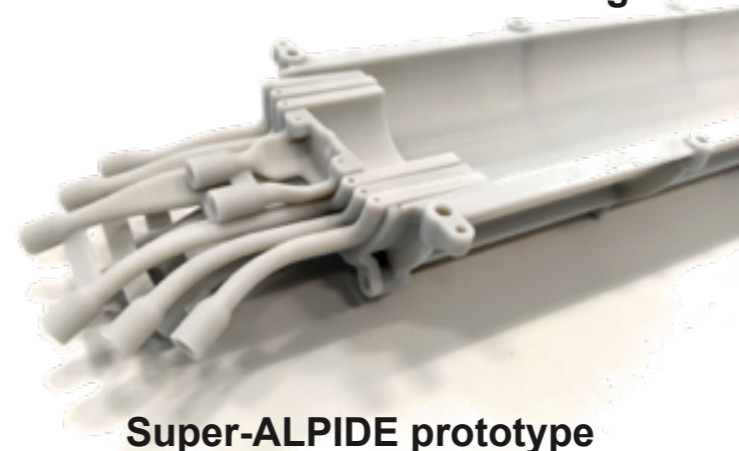
Silicon bending tools



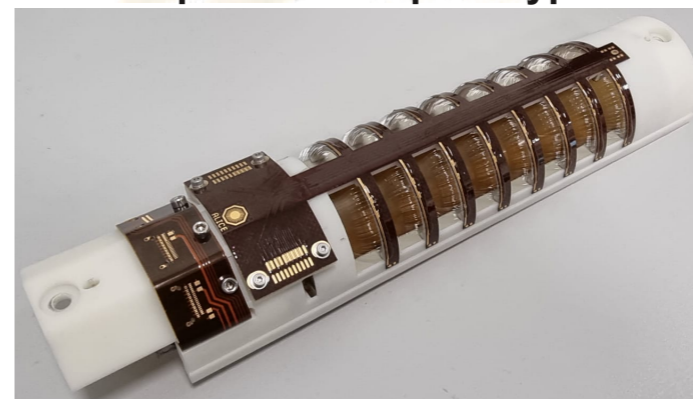
Carbon foam support structure



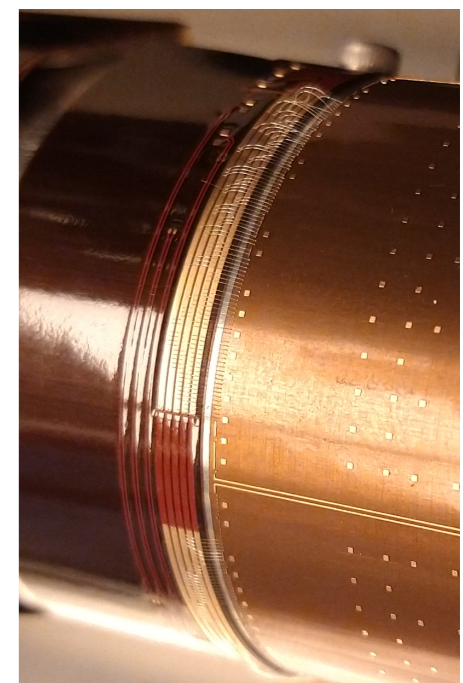
Airflow cooling



Super-ALPIDE prototype



Wire-bonding on curve surface

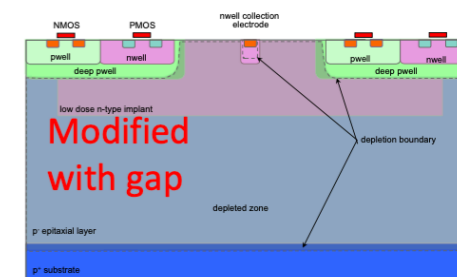
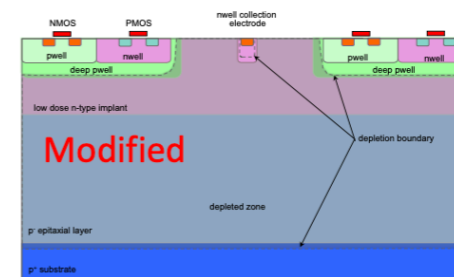
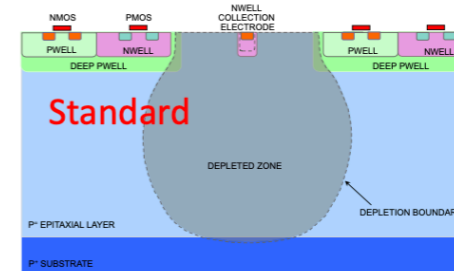


# ALICE ITS3: R&D lines - Sensor design



## » Tower Semiconductor (TPSCo) 65 nm CMOS IS technology

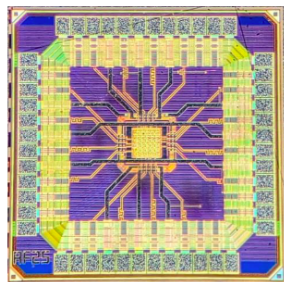
- TPSCo 65 nm continuation of the TowerJazz 180 nm (ITS2)
- scoped within CERN EP R&D WP1.2, significant drive from ITS3
- 300 mm wafers → 27 × 9 cm<sup>2</sup>
- 7 metal layers
- Process modifications for full depletion:
  - Standard (no modifications)
  - Modified (low dose n-type implant)
  - Modified with gap (low dose n-type implant with gaps)



## » MLR1: first test submission

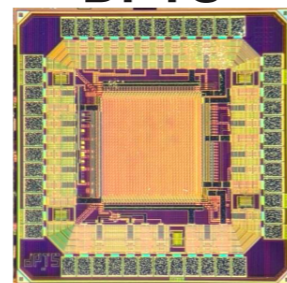
- Main goals: learn technology features, characterise charge collection, validate radiation tolerance
- Submitted Dec. 2020 - Received Jul. 2021

### APTS



- Two output drivers:
- Traditional source follower (SF)
  - Very fast OpAmp (OP)

### DPTS



- 32 × 32 pixel matrix
- Asynchronous digital readout
- Tunable power vs time resolution

## » ER1: first stitching implementation

- MOSS : focus on technology options, power distribution, signal routing, yield
- MOST : focus on yield with high density layout parts and fine power segmentation

