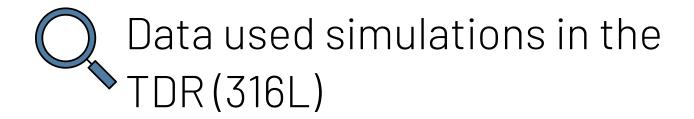
Gamma Rate from Vessel New Results

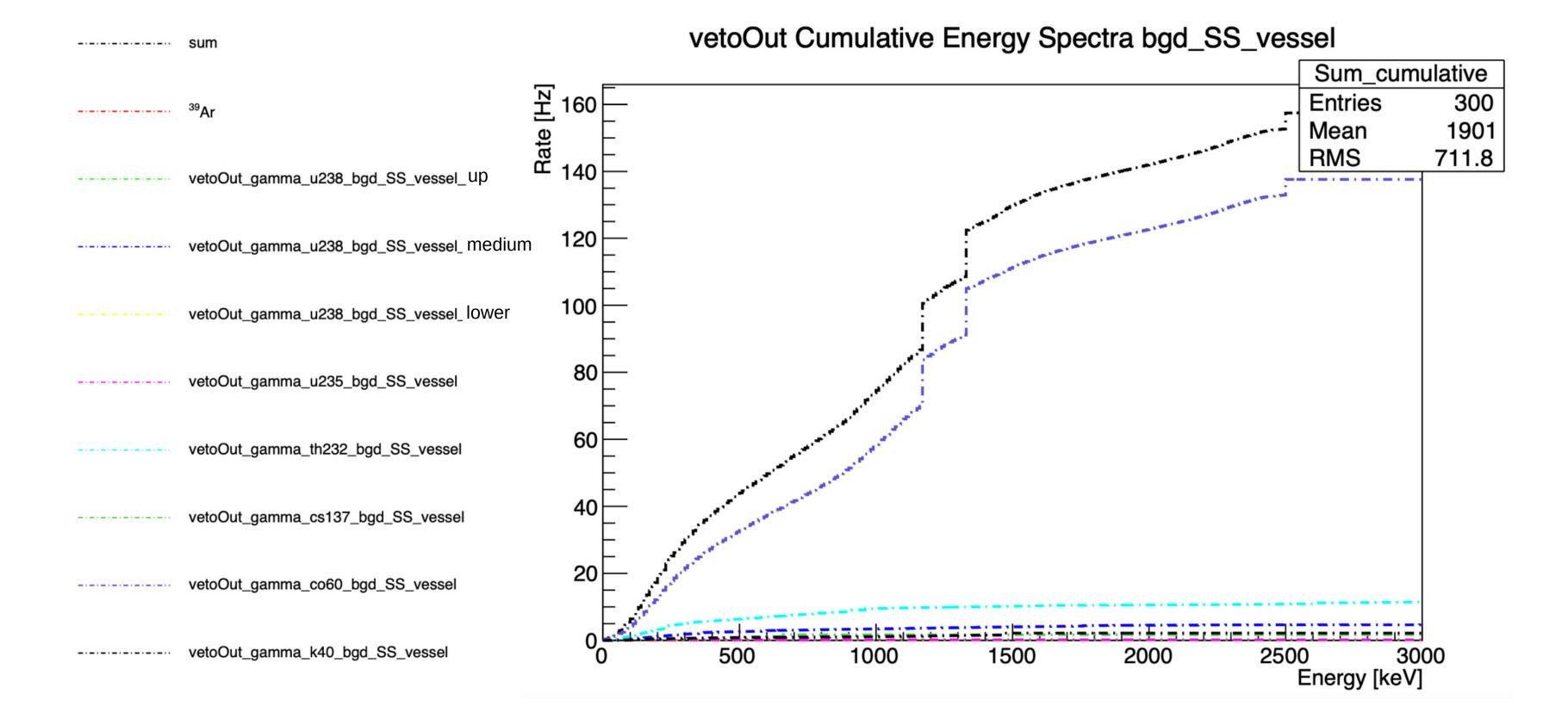


Stainless Steel Activities

[mBq/kg]	U238 up	U238 mid	U238 low	Th232	U235	Cs137	Co60	K40
DS50	4.0E-1	4.0E-1	4.0E-1	8.0E-1	1.8E-2	2.9E-1	1.3E+1	2.5E+0
GERDA[1]	0.7E+0	0.7E+0	0.7E+0	1.1E+0	1.7E+0	3.4E-1	2.1E+1	1.2E+0
TISCO[2]	1.9E+0	1.9E+0	1.9E+0	3.0E+ 0	2.7E+0	1.4E+0	0.7E+0	1.6E+1

DS50 SS

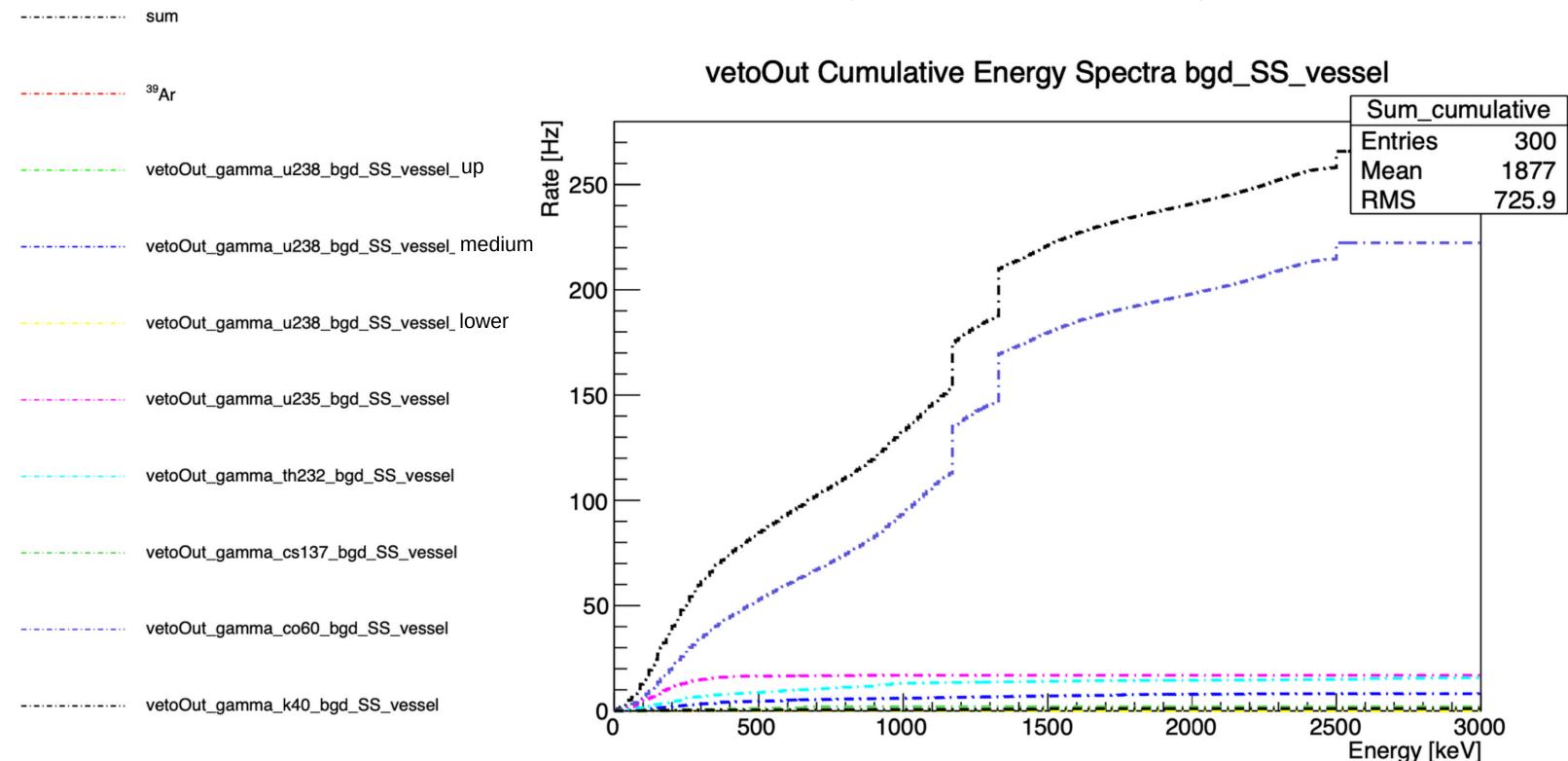




GERDA SS



Data obtained using an average of radio purity data in GERDA Survey (G1,G2,G3,G5,G6,G7)



Nuclear grades Steel

Additional requirments for 304L and 316L



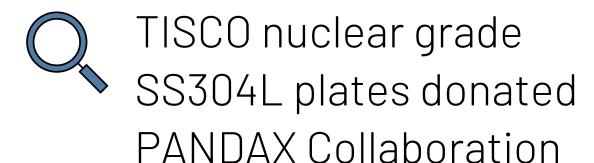
O1 Homogeneity of structure and properties

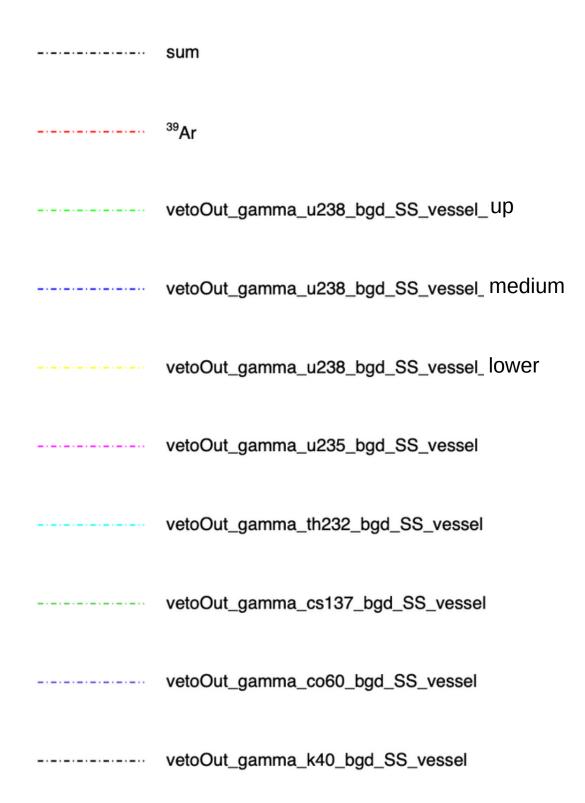
O2 Cleanliness and low inclusion content

03 Low cobalt and residual content

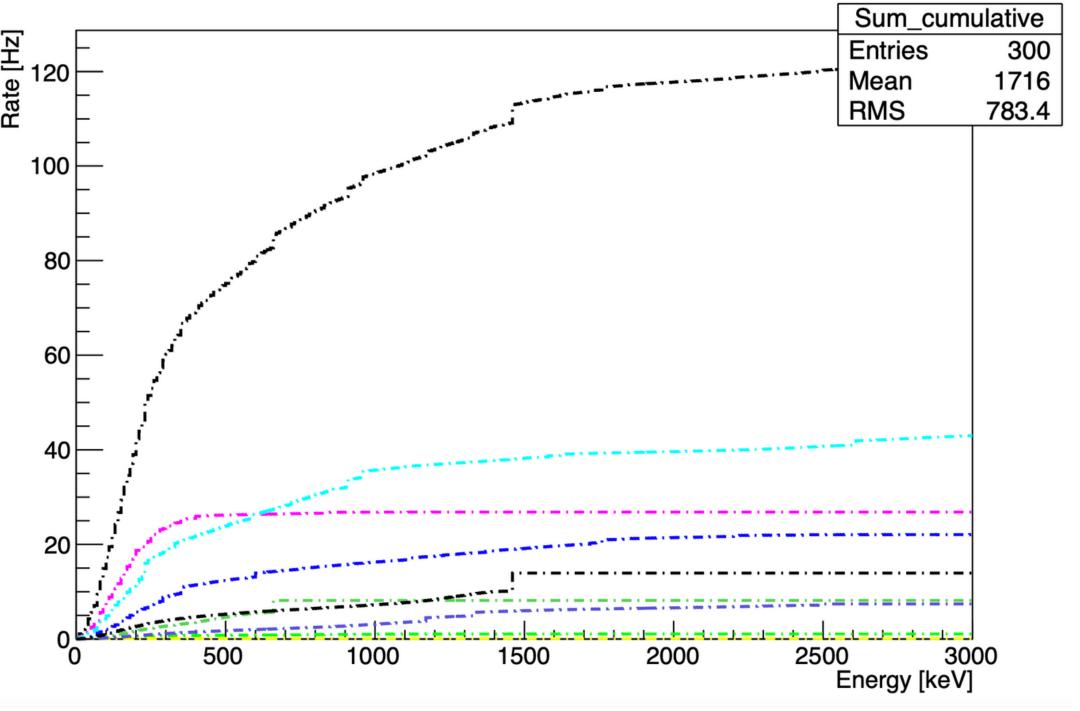
O4 Strength, intergranular corrosion resistance and weldability

Industrial NG SS









LZ Titanium samples

Name	Type		238 U (mBq/kg)			(mBq/kg)	$^{40}{f K}$
1 (dille	Type	early	late	$ ^{210}{ m Pb} $	early	late	(mBq/kg)
TIMET Sheet (1)	ASTM Grade 1 Sheet	11	< 0.62	_	< 0.8	< 0.6	<2.5
TIMET Sheet (2)	ASTM Grade 1 Sheet	5	3.3	-	2.8	0.8	<1.5
TIMET Sheet (3)	ASTM Grade 1 Sheet	8.5	0.37	-	0.45	0.61	< 0.5
TIMET Sheet (4)	ASTM Grade 1 Sheet	8.0	< 0.12	-	< 0.12	< 0.1	< 0.6
TIMET HN3469-T	ASTM Grade 1 Slab	<1.6	<0.09	_	0.28	0.23	<0.5
TIMET HN3469-M	ASTM Grade 1 Slab	2.8	< 0.10	-	< 0.20	0.25	< 0.7



From the LZ paper they were taken for this analysis just TIMET Grade 1 samples because they presented the best and more stable radiopurities



Before averaging the values of radio purity, they were rejected the best and the worst samples respect to 238U early in order not to depend on the characteristics of specific samples

LZ Titanium activity

[mBq/kg]	U238 up	U238 mid	U238 Iow	Th232	U235	Cs137	Co60	K40
LZ MEAN [3]	6.0E+0	9.7E-1	6.0E+0	9.0E-1	7.4E-2	4.0E-2	2.0E-2	8.2E-1



LZ Collaboration didn't measured the lower part of 238U chain, so the upper part value was taken as reference



The radiopurity for 60Co, 137Cs and 235U is the one of the titanium chosen for the LZ Vessel because it was not measured for every single sample

Industrial Ti



Data obtained using an average of radio purity data in LZ Survey

Sum_cumulative

3000

Energy [keV]

2500

300

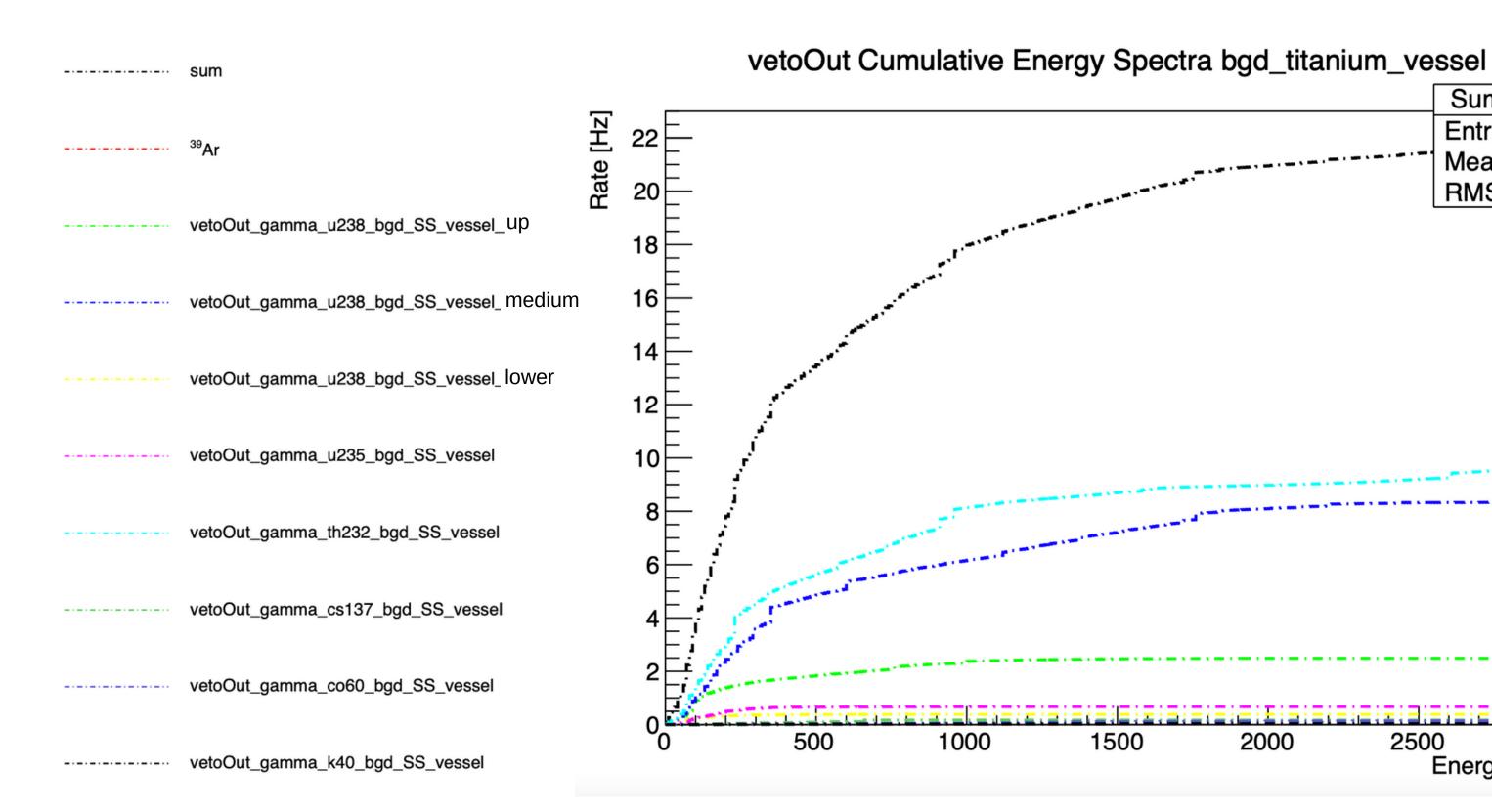
1710

787.2

Entries

Mean

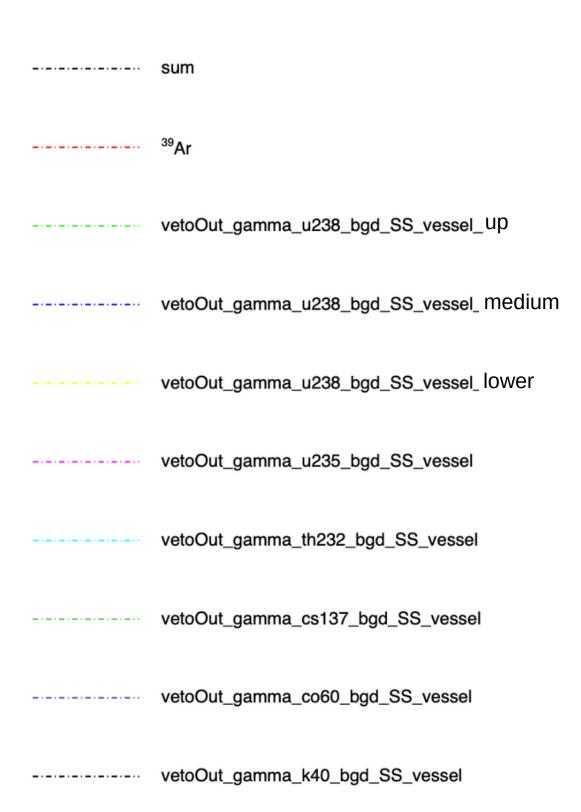
RMS



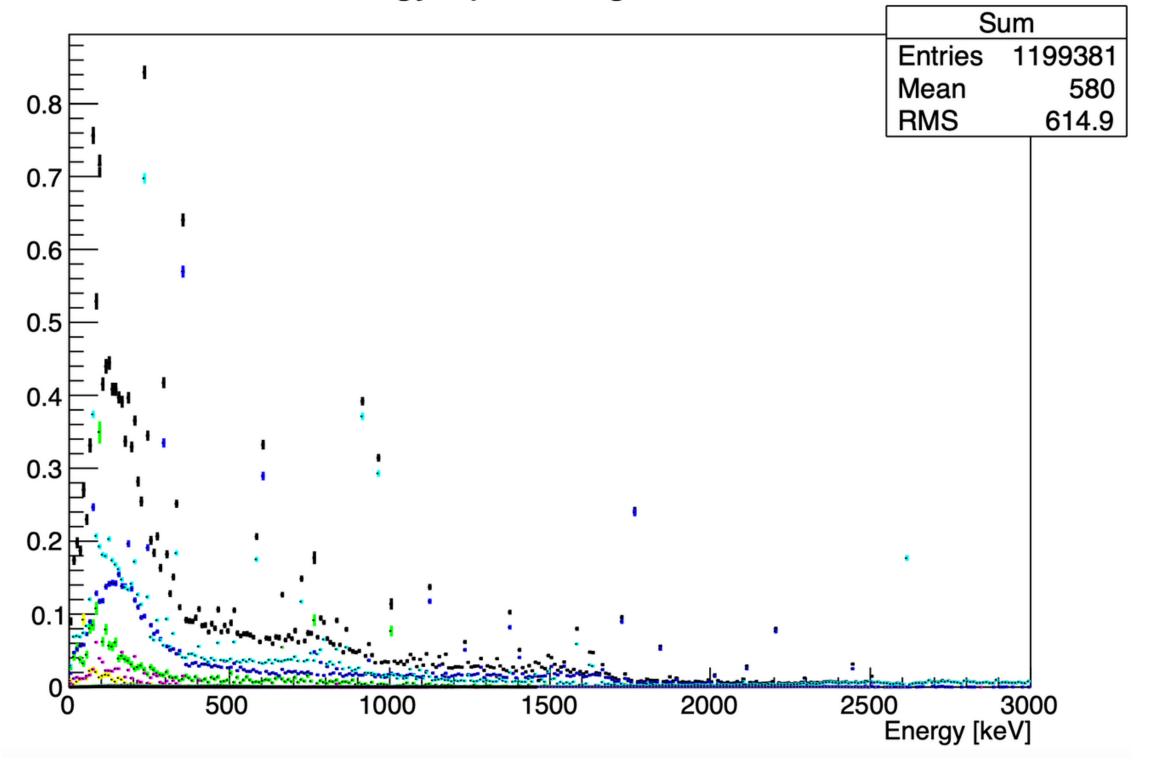
Industrial Ti



Data obtained using an average of radio purity data in LZ Survey







SS

Even with nuclear grade stainless steel where cobalt contempt is lowered, it remains to keep under control uranium and thorium contamination

Conclusions

Titanium

The cobalt contempt is naturally under control but not all titanium samples are just as good as TIMET ones

Next Step

Repeat this kind of analysis taking into account an energy cut

References



- 1 W. Maneschg et al, Measurements of extremely low radioactivity levels in stainless steel for GERDA, Nuclear Instruments and Methods in Physics Research A 593 (2008) 448–453
- 2 T. Zang et al, Low Background Stainless Steel for the Pressure Vessel in the PandaX-II Dark Matter Experiment, [arXiv:1609.07515]

D.S. Akerib et al, Identification of Radiopure Titanium for the LZ Dark Matter Experiment and Future Rare Event Searches [arXiv:1702.02646v5]