



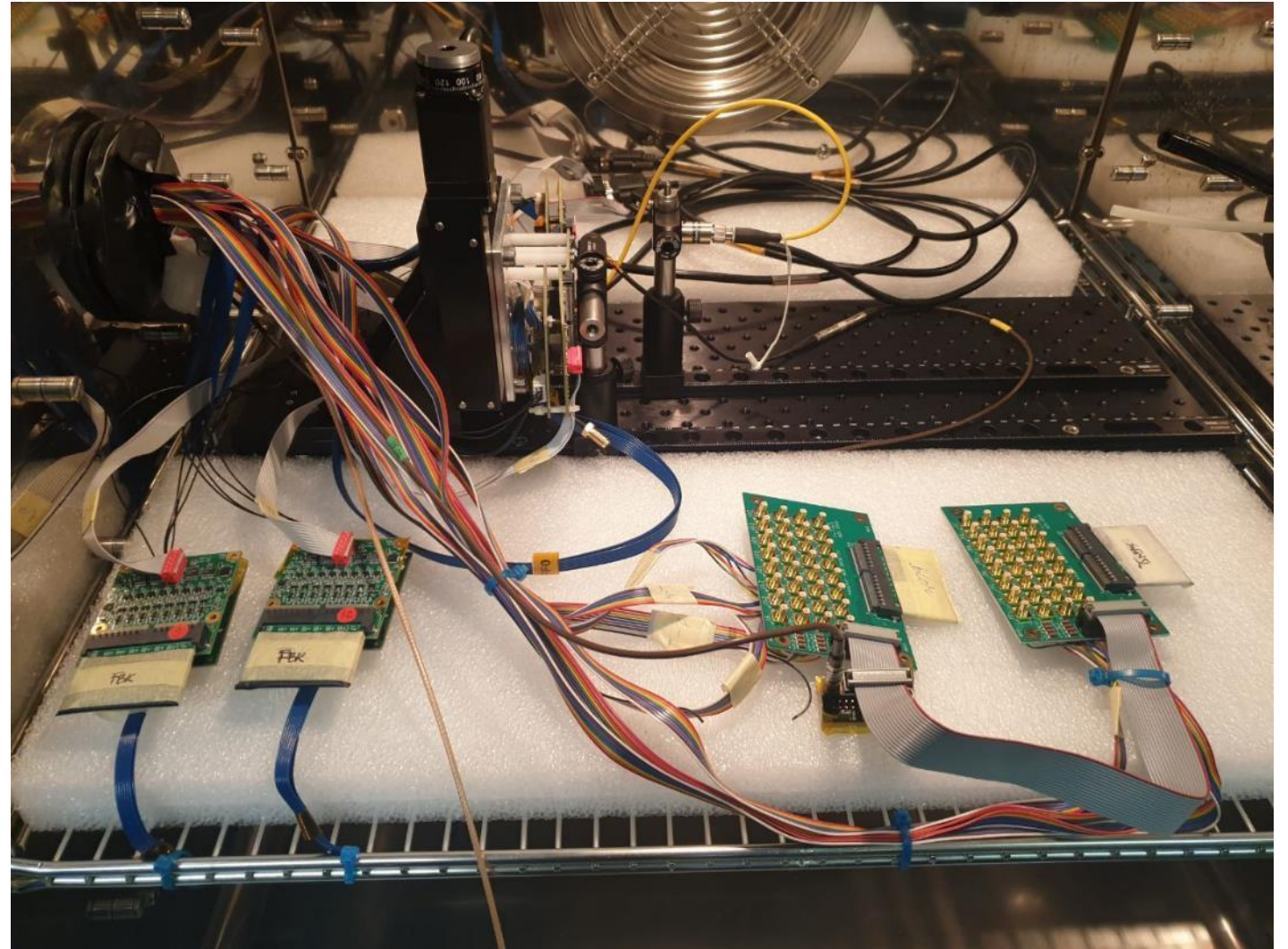
# SiPM: irradiation and annealing campaign

Giornata nazionale EIC\_NET 2022  
Luigi Rignanese rignanes@bo.infn.it



# Outline

- Introduction
- Characterization setup
- Irradiation and annealing campaign
- Results



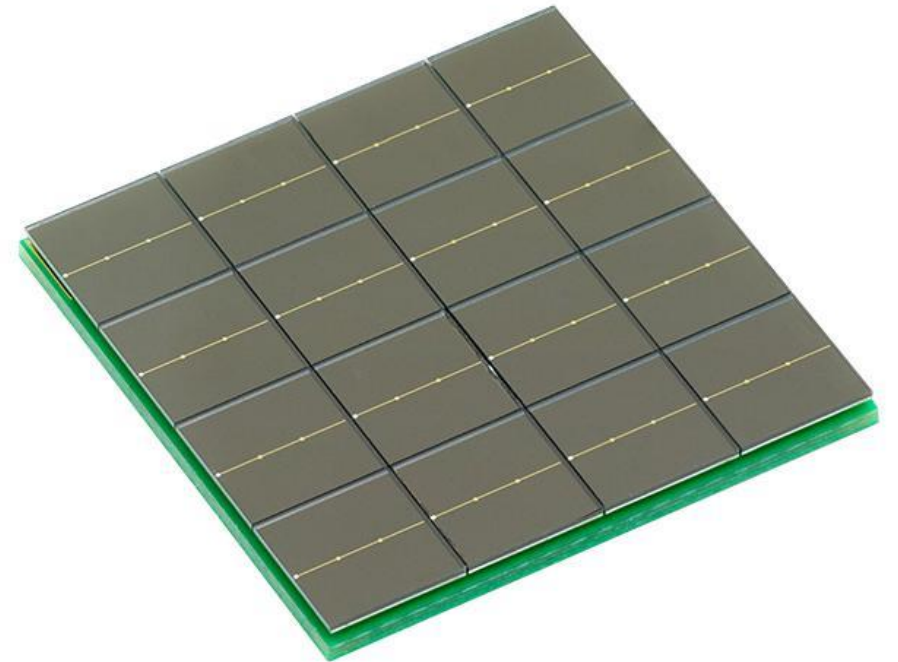
# Introduction

**SiPMs** are a valuable option for the **Dual Rich** optical readout:

- **Cheap**
- **Low voltage** operation
- Excellent **time resolution**
- **Single photon** detection
- **Insensitive** to **magnetic field**
- High **spatial resolution**

But:

- Large **Dark Count Rate**
- Prone to **radiation damage**.



# Introduction

**DCR reduction** by operating at **low temperatures** ( $\approx -30^\circ\text{C}$ )

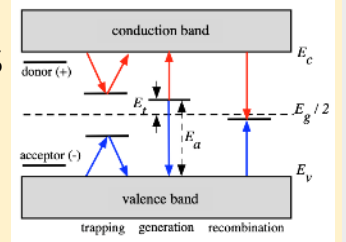


**SiPMs** are a valuable option for readout:

- **Cheap**
- **Low voltage** operation
- Excellent **time resolution**
- **Single photon** detection
- **Insensitive** to magnetic fields
- High **spatial resolution**

**Radiation damage** by Non-ionizing Energy Loss (**NIEL**) leads to **displacement** damages and build up of **crystal defects** that results in:

- Increased **DCR**
- Increased **AP**
- Change in **charge collection**



But:

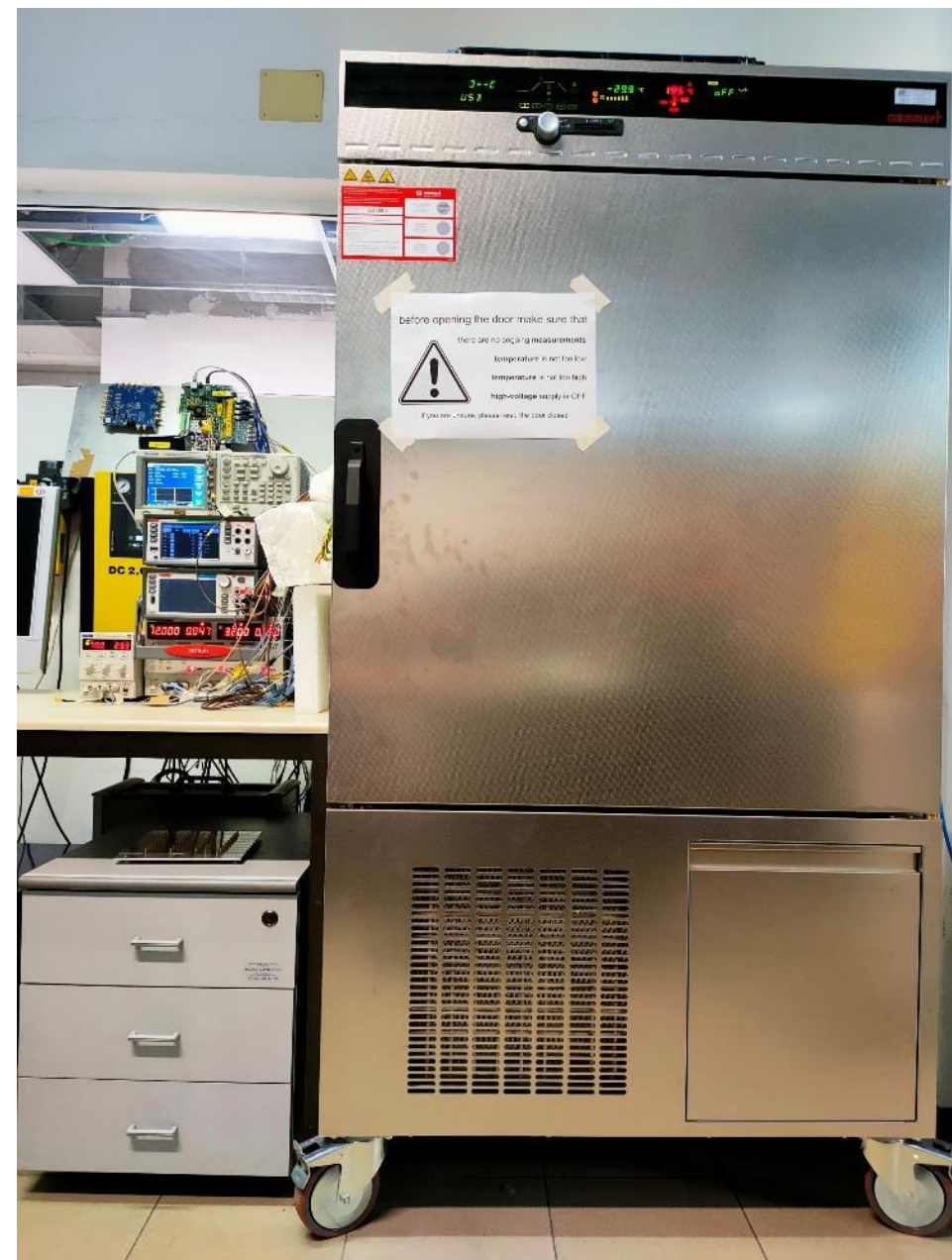
Performance can be recovered by using annealing techniques (<https://arxiv.org/pdf/1805.07154.pdf>, <https://www.osti.gov/pages/servlets/purl/1477958>, <https://ieeexplore.ieee.org/document/9059772>, <https://arxiv.org/abs/1804.09792> ...)



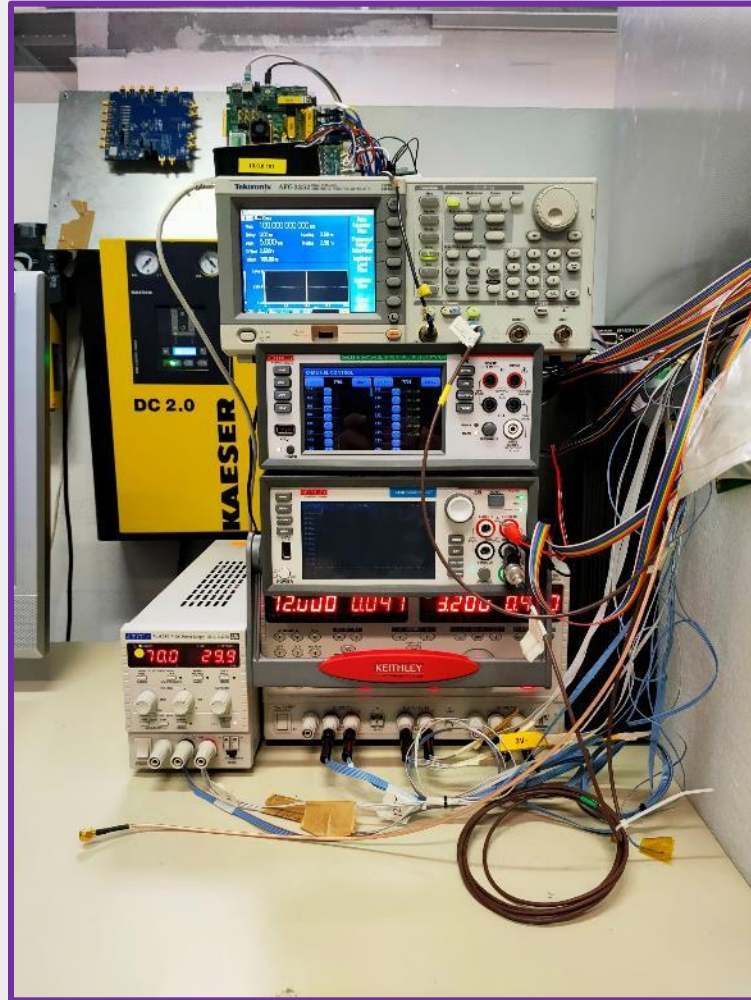
- Large **Dark Count Rate**
- Prone to **radiation damage**.

# Setup

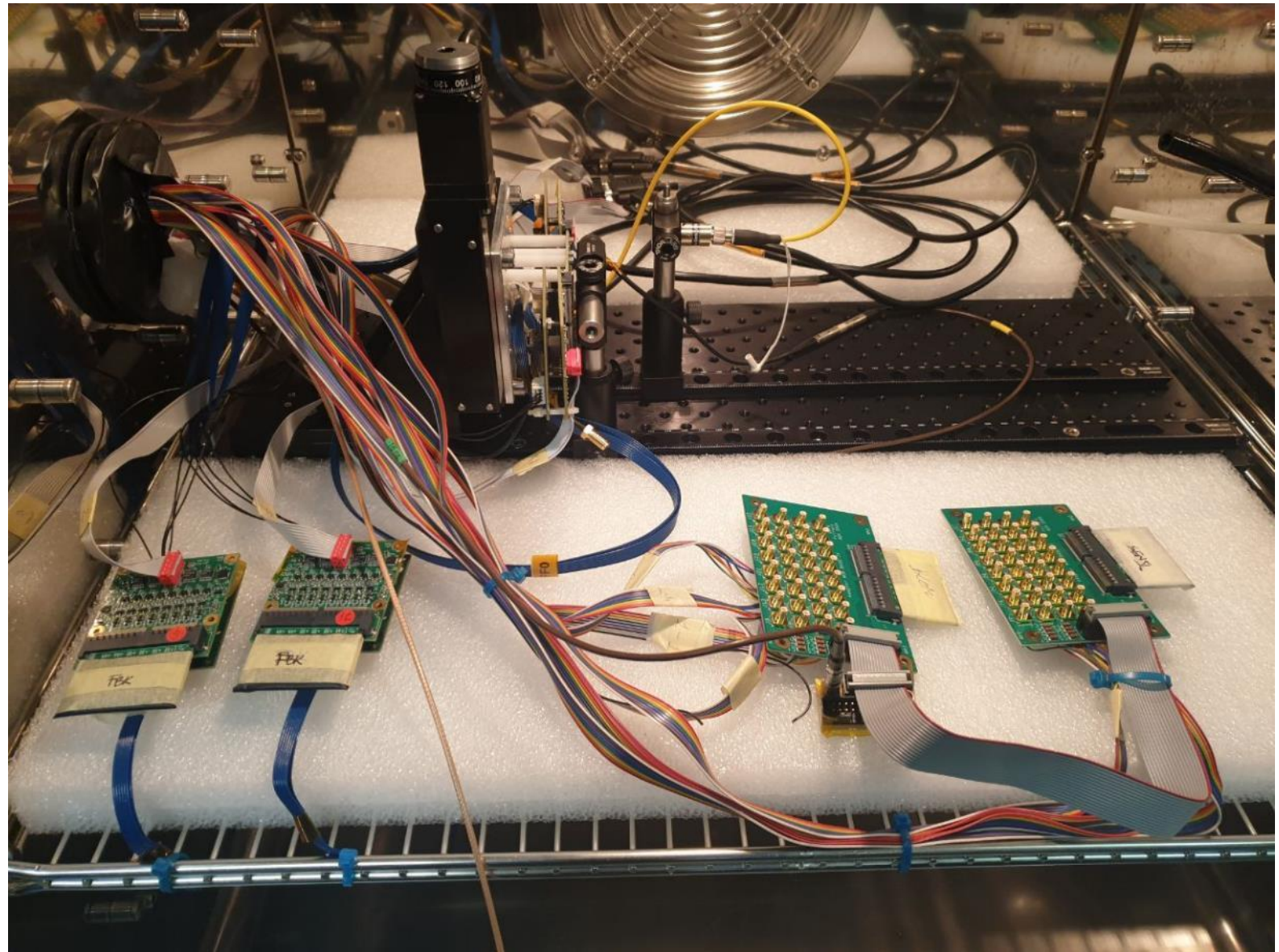
Memmert climatic chamber to mimic the operative conditions:  $-30^{\circ}\text{C}$



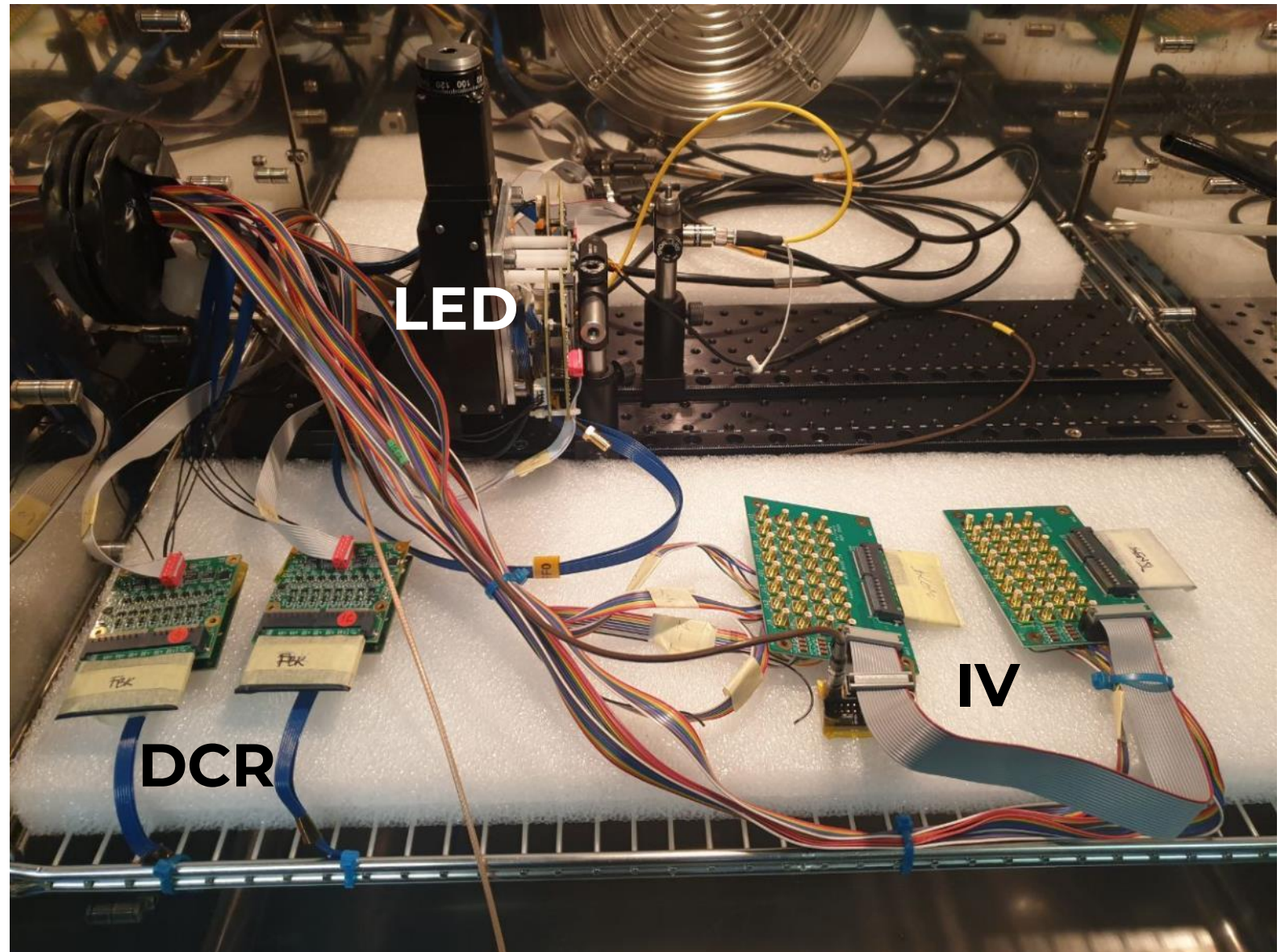
**FPGA board**  
**Pulser**  
**Multiplexer**  
**Source meter**  
**Power supplies**  
**PC**



**3 setups for a full  
characterization of the  
detectors**



**3 setups for a full  
characterization of the  
detectors**



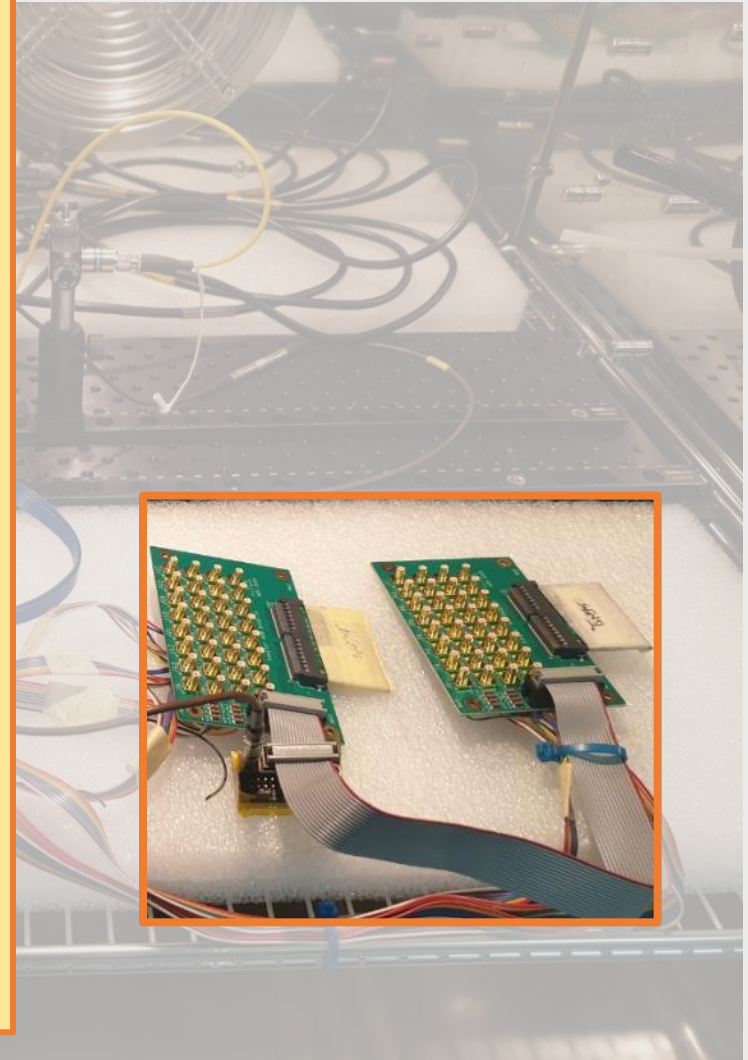
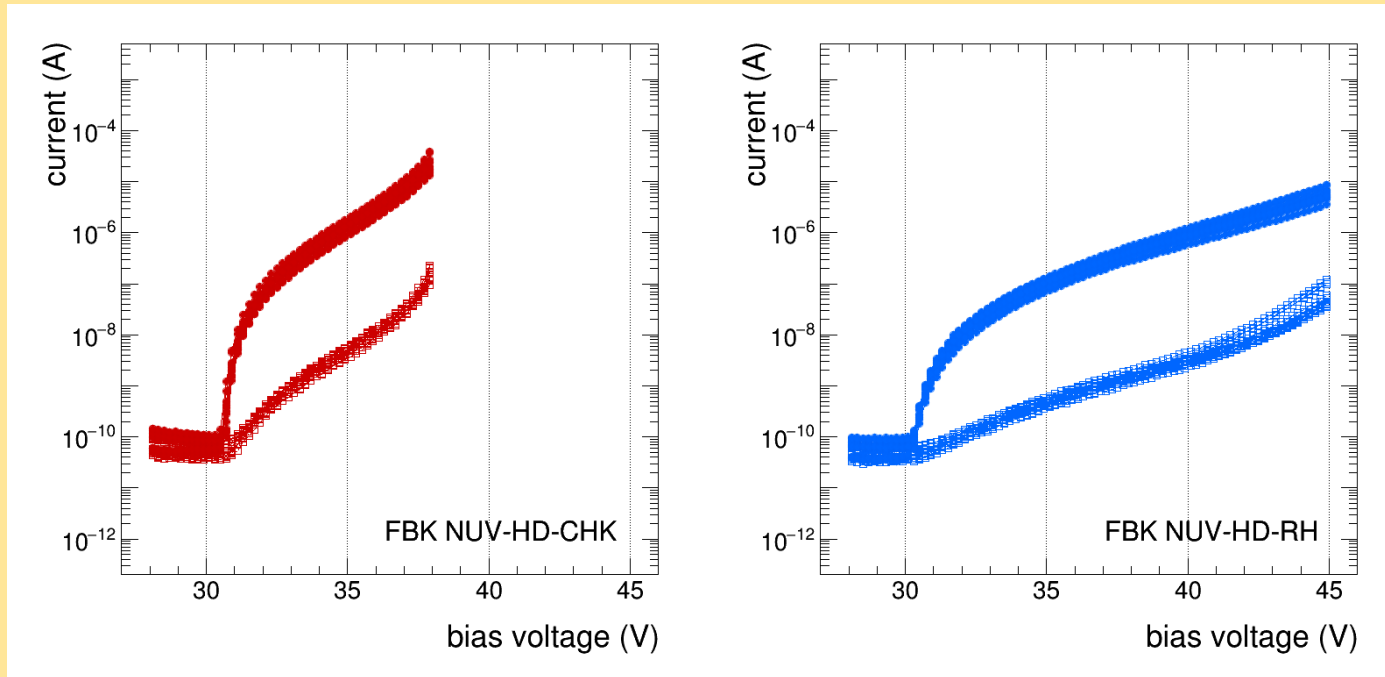


## IV setup: Dark Current - $V_{BD}$

**Keithley 2450** SMU (10 fA resolution)

**Keithley 7702** 40 ch Mux

Up to 32 SiPMs (2 boards) automated measurement

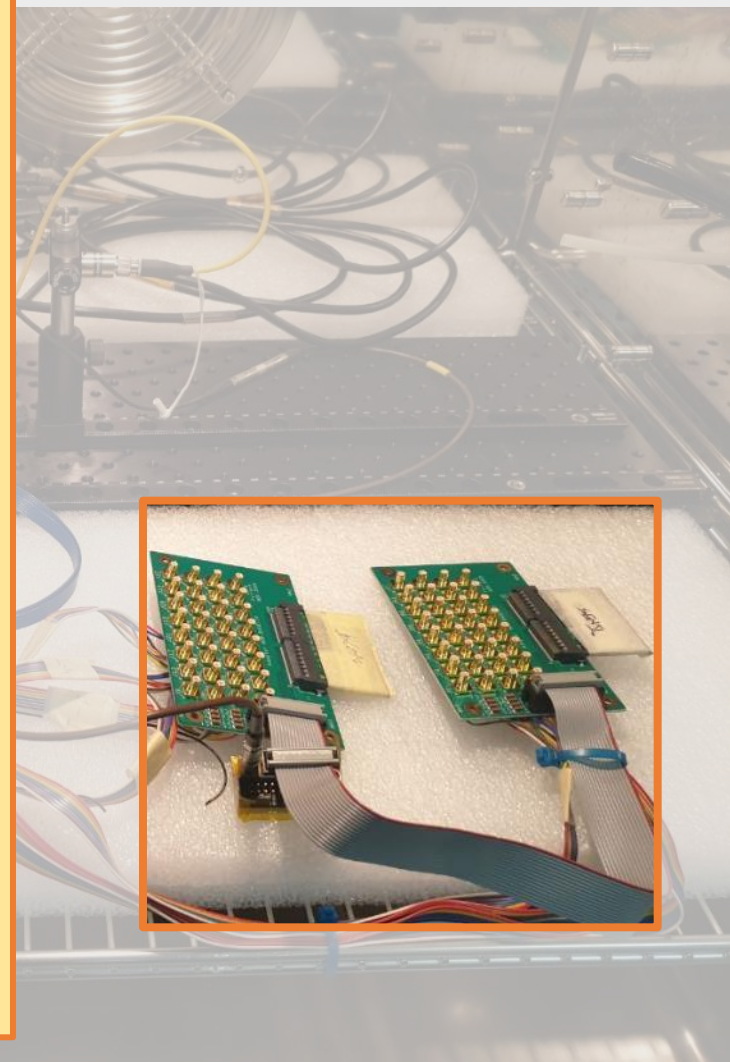
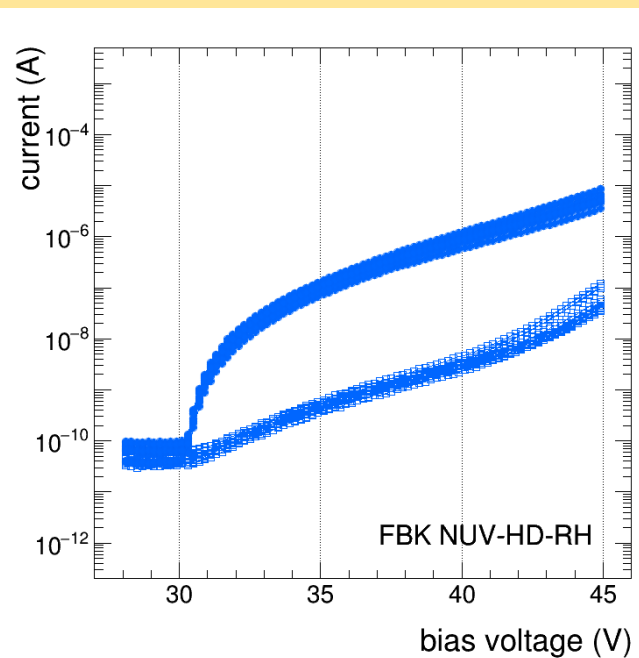
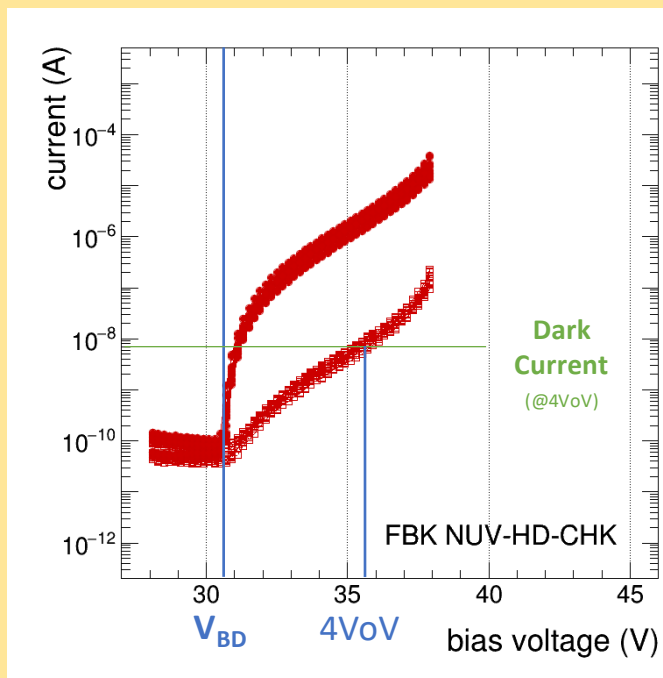


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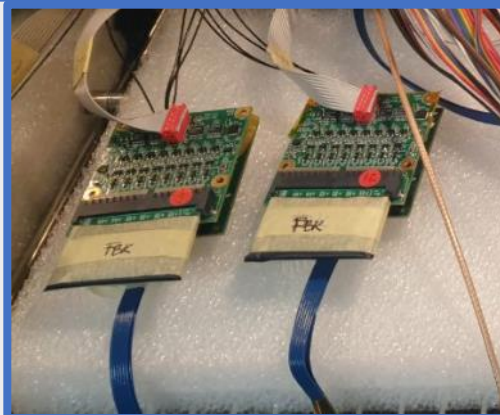
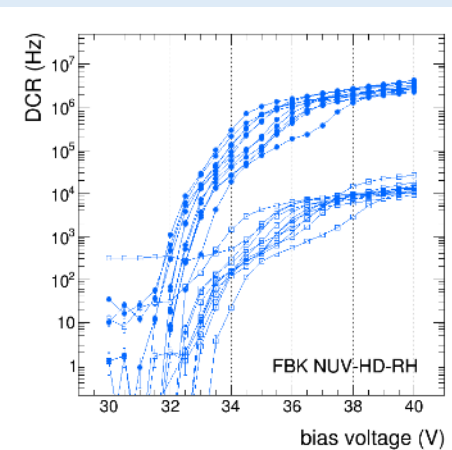
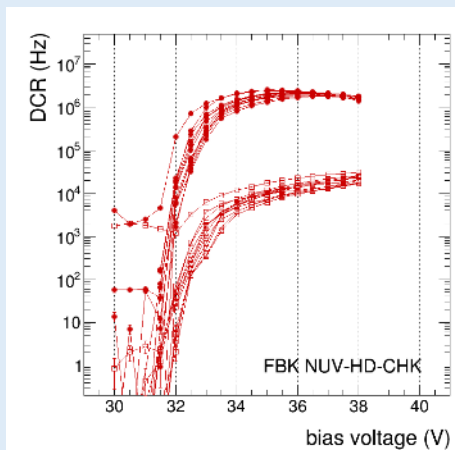
Up to 32 SiPMs (2 boards) automated measurement



# DCR

Full dressed readout:

- **ALCOR** ASIC (To)
- **Bias** distribution (Fe)
- **FPGA** (Bo)



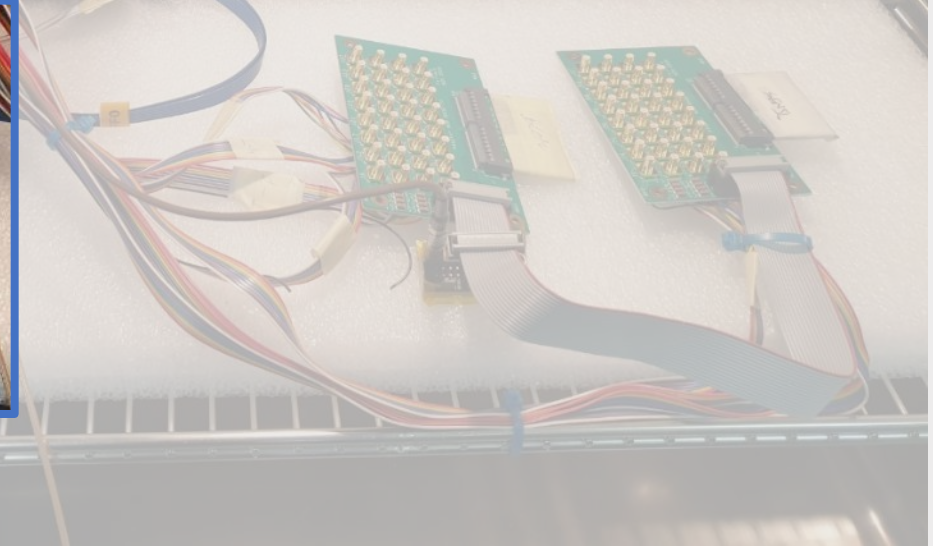
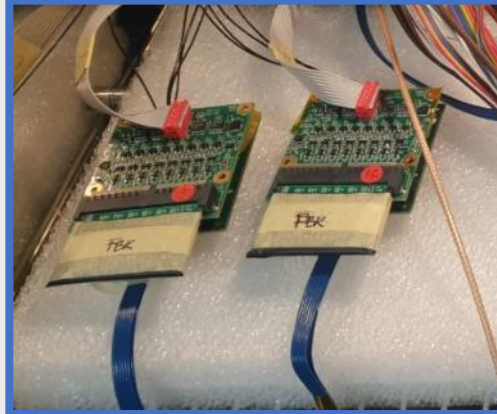
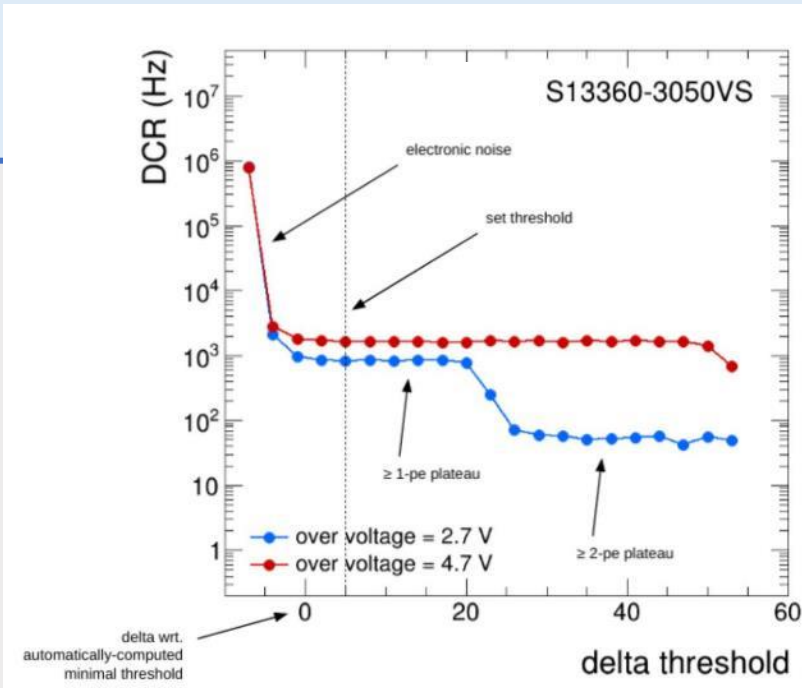
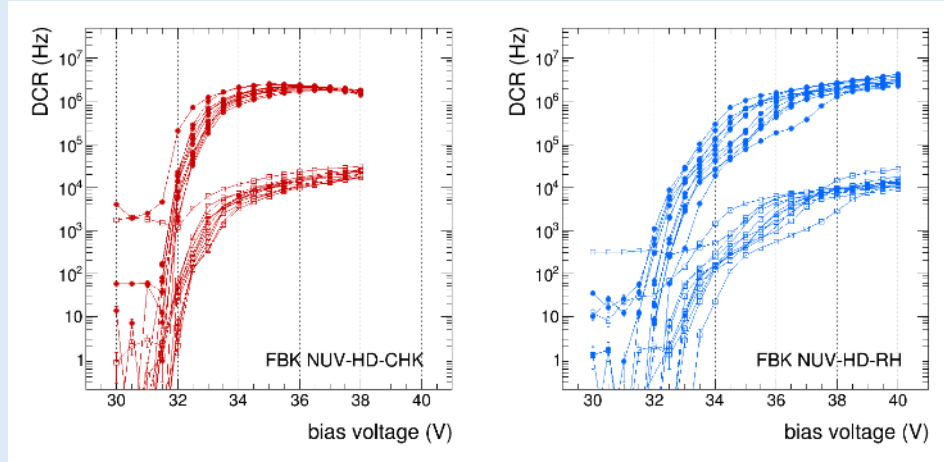
# DCR

Full dressed readout:

- **ALCOR** ASIC (To)
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- **FPGA** (Bo)



**TDC threshold** computed automatically over the **baseline**



# LED optical bench – PDE

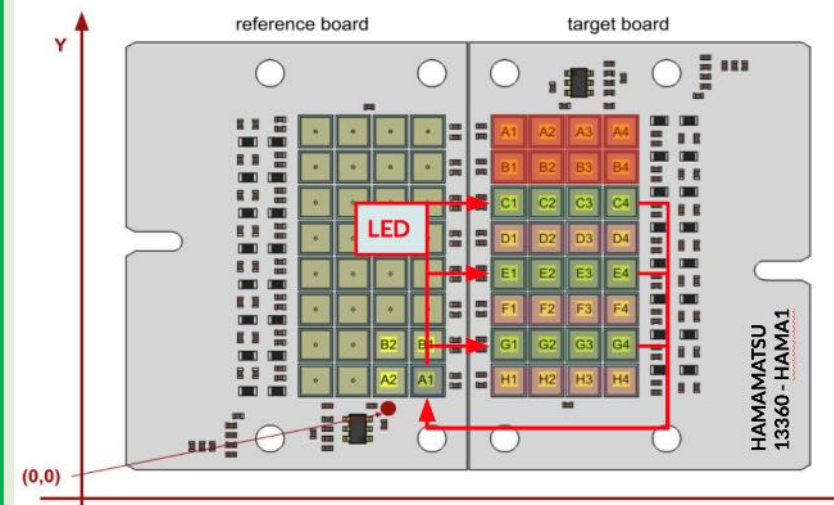
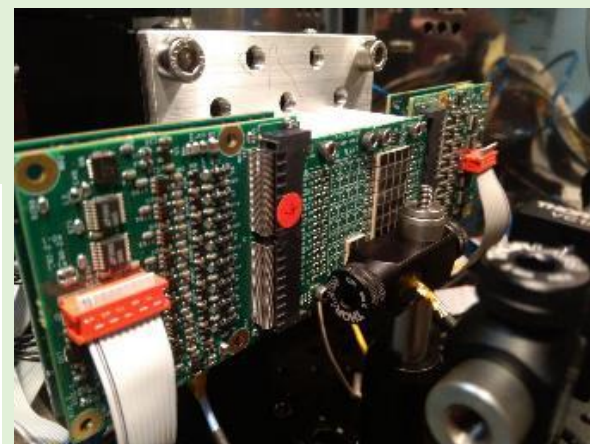
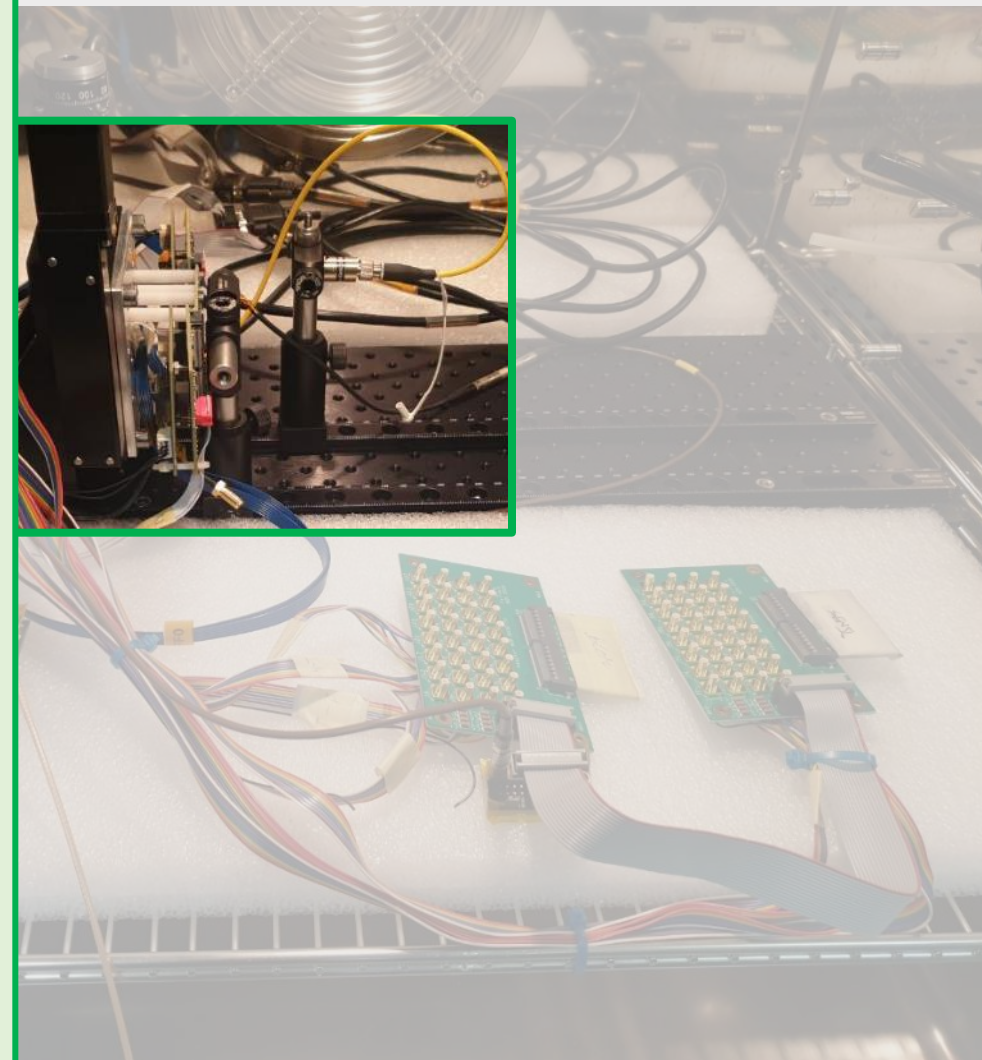
Full **ALCOR** readout.

**Linear stage** move the sensor **matrix** in front of the **LED**.

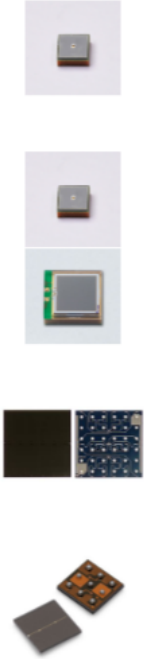
**LED** driven by a high precision **pulsar**.

The same pulse is sent to the **FPGA** to perform **coincidences**.

At the beginning of each line, a **reference sensor** is measured.



# The sensors




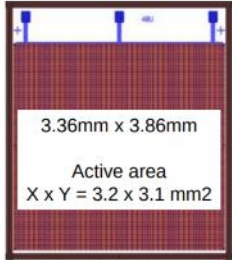
board	sensor	uCell (μm)	V <sub>bd</sub> (V)	PDE (%)	DCR (kHz/mm <sup>2</sup> )	window	notes
HAMA1	S13360 3050VS	50	53	40	55	silicone	legacy model Calvi et. al
	S13360 3025VS	25	53	25	44	silicone	legacy model smaller SPAD
HAMA2	S14160 3050HS	50	38	50		silicone	newer model lower V <sub>bd</sub>
	S14160 3015PS	15	38	32	78	silicone	smaller SPADs radiation hardness
SENSL	MICROFJ 30035	35	24.5	38	50	glass	different producer and lower V <sub>bd</sub>
	MICROFJ 30020	20	24.5	30	50	glass	the smaller SPAD version
BCOM	AFBR S4N33C013	30	27	43	111	glass	commercially available FBK-NUVHD

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NUV-HD-CHK




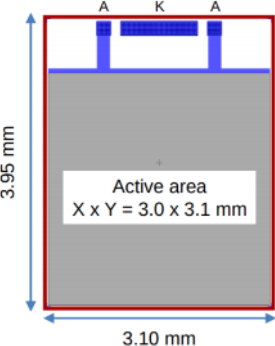
NUV-HD big cells

Technology similar to NUV-HD-Cryo  
Optimized for single photon timing

- Cell pitch 40 μm
- High PDE > 55%
- Primary DCR @ +24°C ~ 50 kHz/mm<sup>2</sup>
- Correlated noise 35% @ 6 V

October 5, 2020
FBK - Confidential




NUV-HD-RH



NUV-HD-RH

Technology under development  
optimized for radiation hardness in  
HEP experiments

- Cell pitch 15 μm with high fill factor
- Fast recovery time – reduced cell occupancy  
Tau recharge < 15 ns
- Primary DCR @ +24°C ~ 40 kHz/mm<sup>2</sup>
- Correlated noise 10% @ 6 V

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FBK - Confidential



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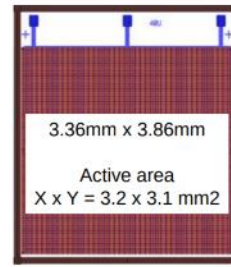


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## NUV-HD-CHK




3.36mm x 3.86mm


Active area  
X x Y = 3.2 x 3.1 mm<sup>2</sup>

NUV-HD big cells

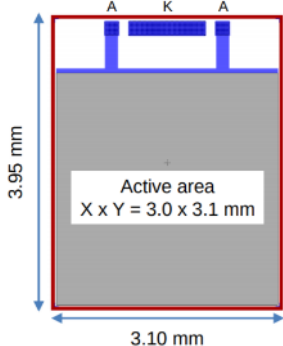
Technology similar to NUV-HD-Cryo  
Optimized for single photon timing

- Cell pitch 40 μm
- High PDE > 55%
- Primary DCR @ +24°C ~ 50 kHz/mm<sup>2</sup>
- Correlated noise 35% @ 6 V

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## NUV-HD-RH



3.95 mm


Active area  
X x Y = 3.0 x 3.1 mm

3.10 mm

NUV-HD-RH

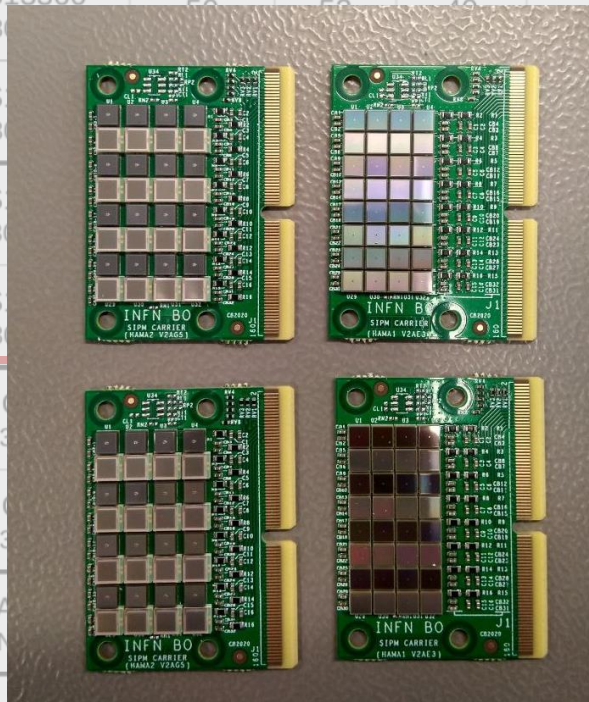
Technology under development  
optimized for radiation hardness in  
HEP experiments


- Cell pitch 15 μm with high fill factor
- Fast recovery time – reduced cell occupancy  
Tau recharge < 15 ns
- Primary DCR @ +24°C ~ 40 kHz/mm<sup>2</sup>
- Correlated noise 10% @ 6 V

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## NUV-HD-CHK



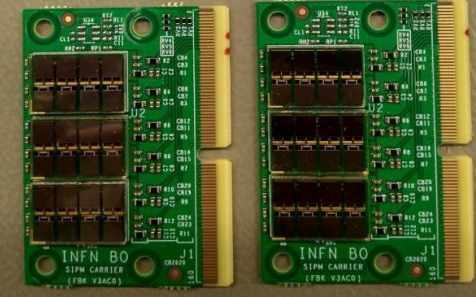
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Correlated noise 35% @ 6 V

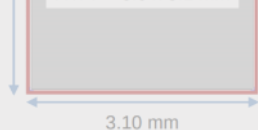


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**HAMAMATSU**

ON Semiconductor

BROADCOM



3.10 mm

PH RH


NUV-HD-RH

Technology under development  
Optimized for radiation hardness in  
HEP experiments

40 μm with high fill factor  
PDE > 55%  
DCR ~ 40 kHz/mm<sup>2</sup>  
Correlated noise < 15 ns  
Primary DCR @ +24°C ~ 40 kHz/mm<sup>2</sup>  
Correlated noise 10% @ 6 V

October 5, 2020

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## Measuring plan

	DCR		IV		LED	
	CHIP2	CHIP3	MUX1	MUX2	CHIP0	CHIP1
1	FBKa	FBKb	HAMA1	HAMA2	not running	
2	HAMA1	HAMA2	SENSL	HAMA1L	not running	
3	SENSL	HAMA1L	FBKa	FBKb	not running	
4	not running		not running		HAMA1	reference

**Operators** needed at the **start** of each run to place the correct **devices** and **start** the acquisition.

After that, the characterization is fully **automated**.

**Reports** are sent via **email** to the operator's group to check the **status** of the run and give a **quick-look** of the measures

# Irradiation and annealing campaigns

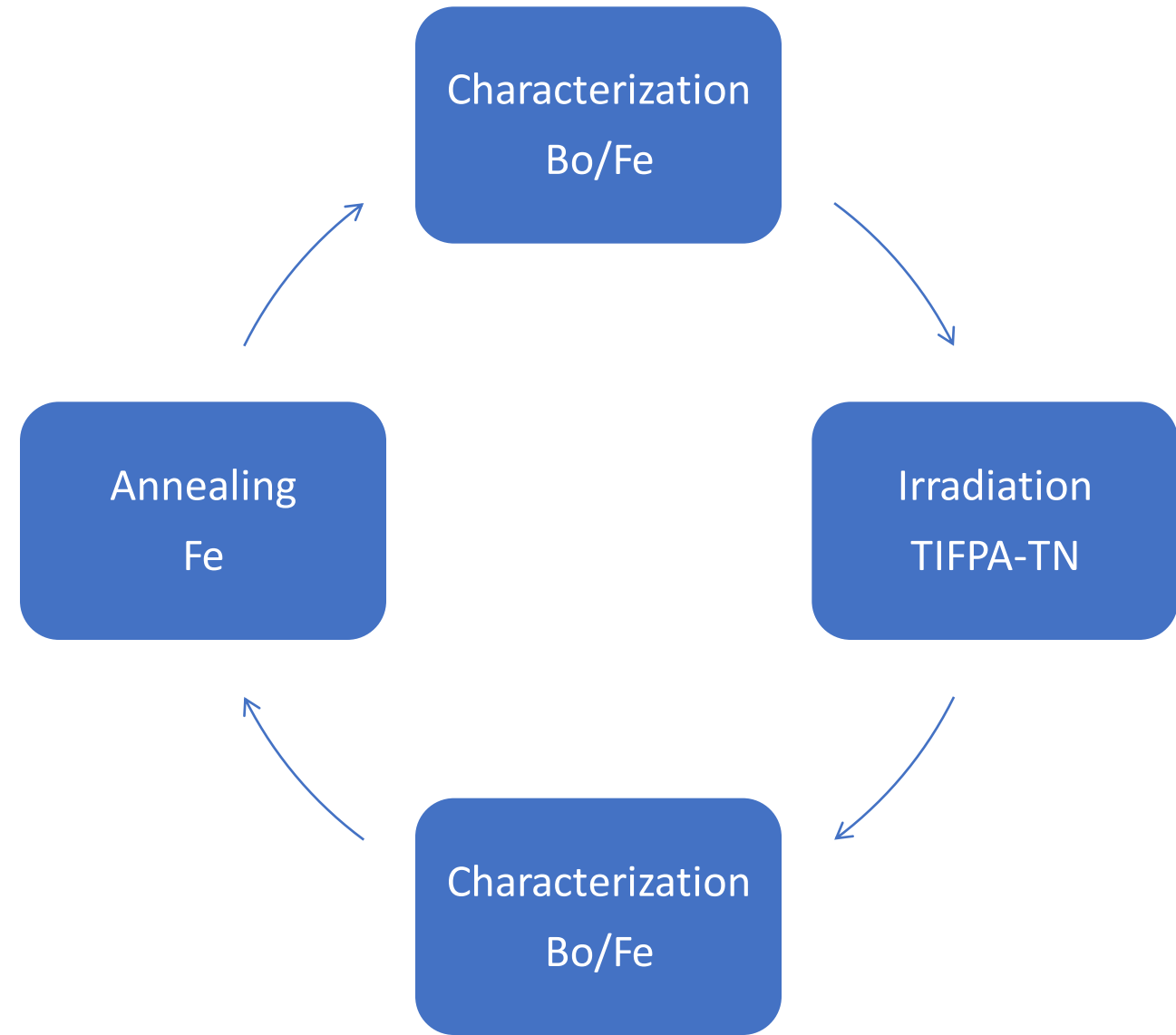
2021

Matrixes were irradiated at **different levels** of radiation  $10^8$ - $10^{11}$  (1MeV)  $n_{eq}/cm^2$

2 subsequent oven **annealing**:

- **200** hours **@120°C**
- +  
• **200** hours **@150°C**

**Characterization**

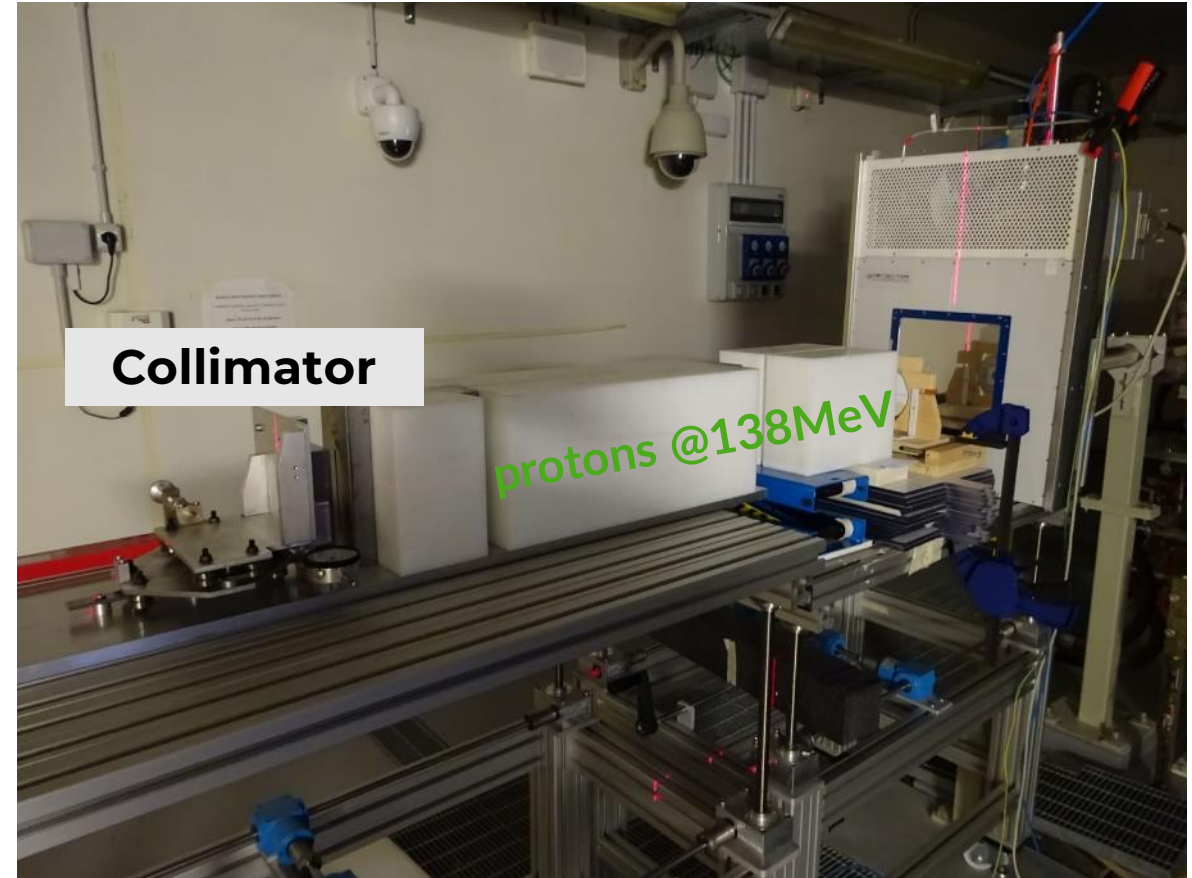
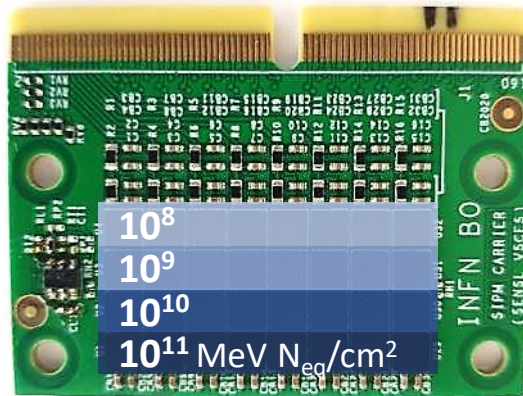


# 2021 campaign

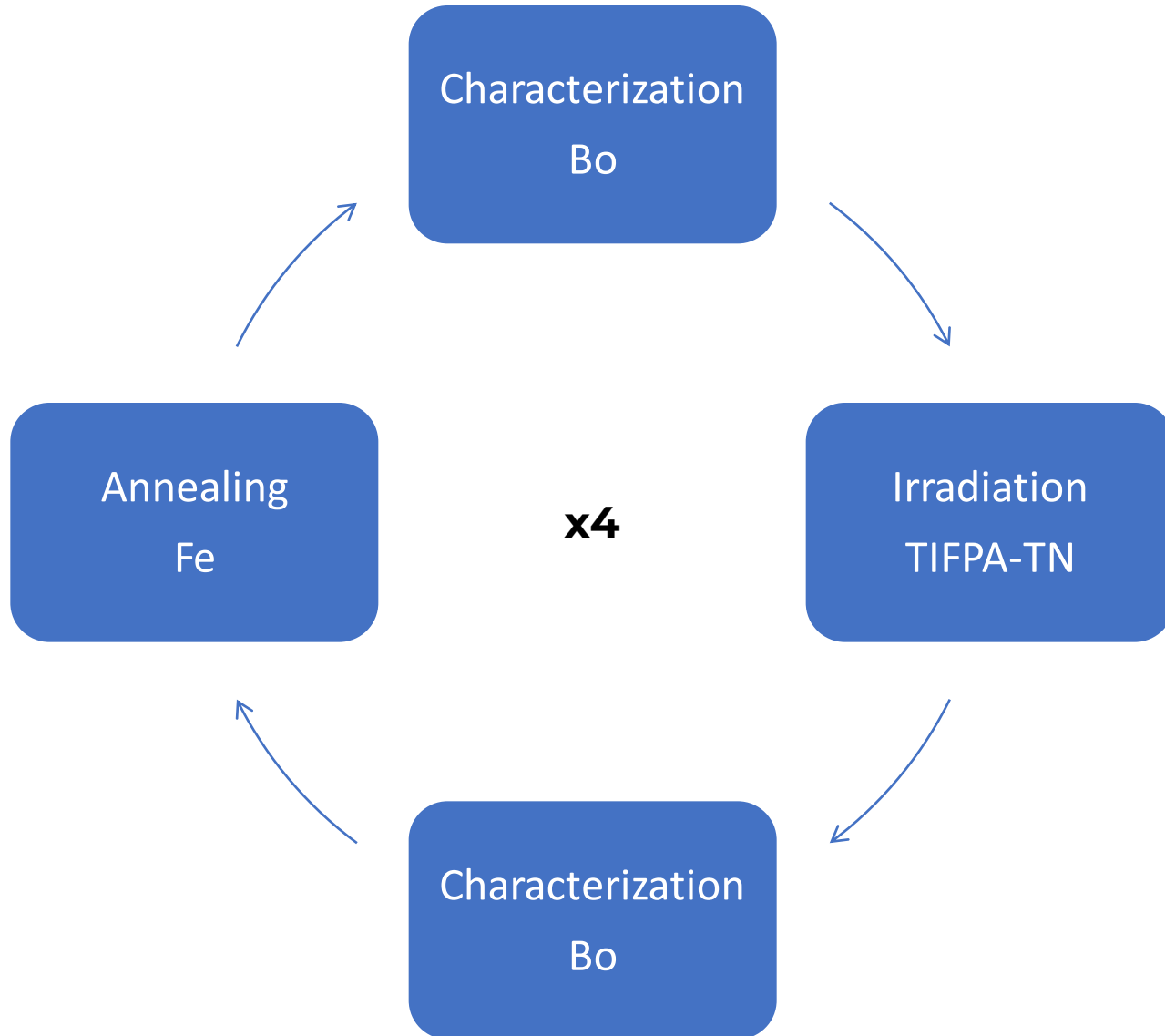


Trento Institute for  
Fundamental Physics  
and Applications

HAMA1  
HAMA2  
FBK NUV-HD-CHK  
FBK NUV-HD-RH  
SENSL  
BCOM



# Irradiation and annealing campaigns



## 2022

4 steps irradiation scheme with increasing cumulative fluence:

1.  $1 \times 10^9$  4/6/22
2.  $2 \times 10^9$  16/7/22
3.  $3 \times 10^9$  August/22
4.  $4 \times 10^9$  December/22

2 kind of annealing:

- **Oven** annealing **150** hours @**150°C**
- **Direct current** annealing

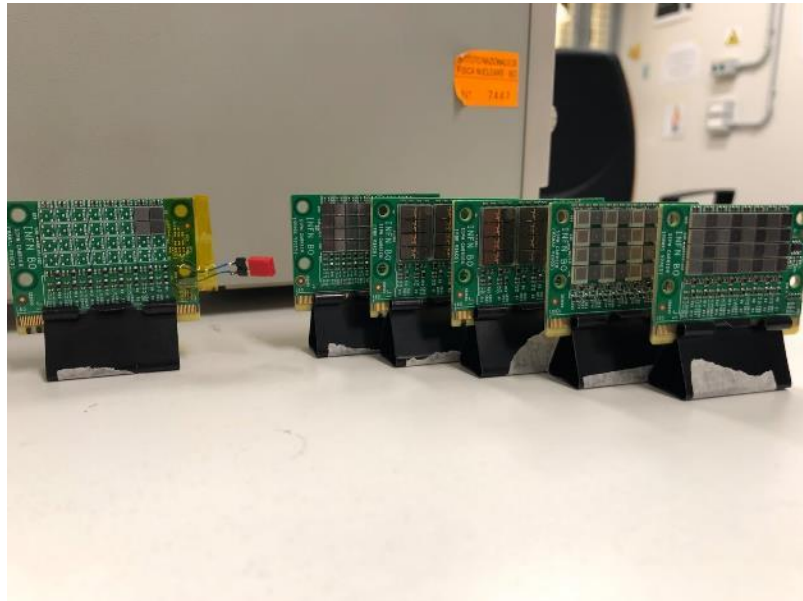
Characterization

# 2022 campaign



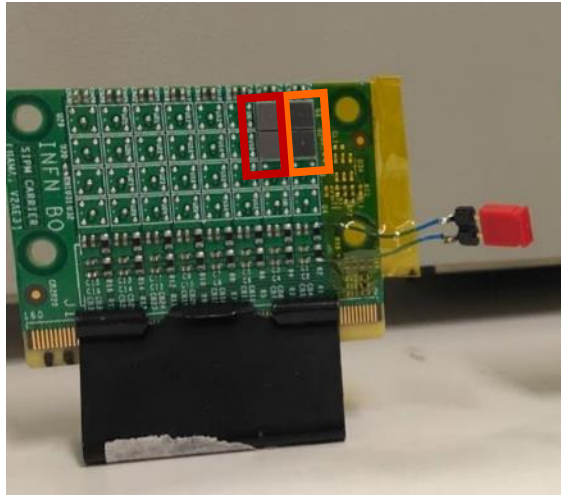
Trento Institute for  
Fundamental Physics  
and Applications

- HAMA1
- HAMA2
- FBK NUV-HD-CHK
- FBK NUV-HD-RH
- HAMA1L



# Direct current annealing

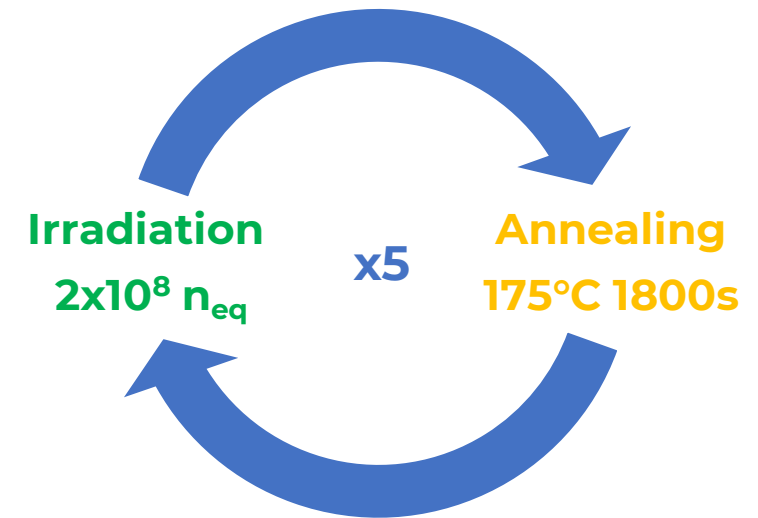
HAMAIL board equipped with **Hamamatsu S13360** irradiated for a total of  $10^9 n_{eq}$



2 kind of direct current annealing:

- **Online** for the **3050** (50um spad)
- **Offline** for the **3025** (25um spad)

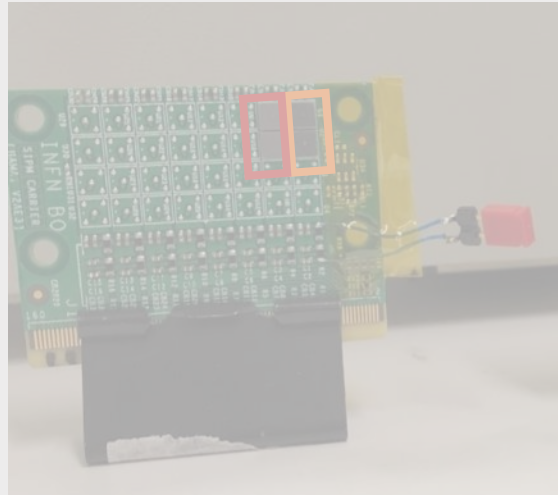
**Online:** irradiation divided in **5** cycles interleaved by direct current annealing @**175°C** for 30 min (**2.5h** total)



**Offline:** two phase annealing in Bologna. @**175°C** for 30 min and 175°C for 2 h (**2.5h** total)

# UPDATE on Direct current annealing

HAMA1L board equipped with HP  
irradiated for a total of  $10^9$  n



radiation divided in **5** cycles interleaved  
current annealing @**175°C** for 30 min  
(**2.5h** total)



2 kind of direct current annealing

- **Online** for the **3050** (50um sp)
- **Offline** for the **3025** (25um sp)

two phase annealing in Bologna. @**175°C**  
for 30 min and 175°C for 2 h (**2.5h** total)

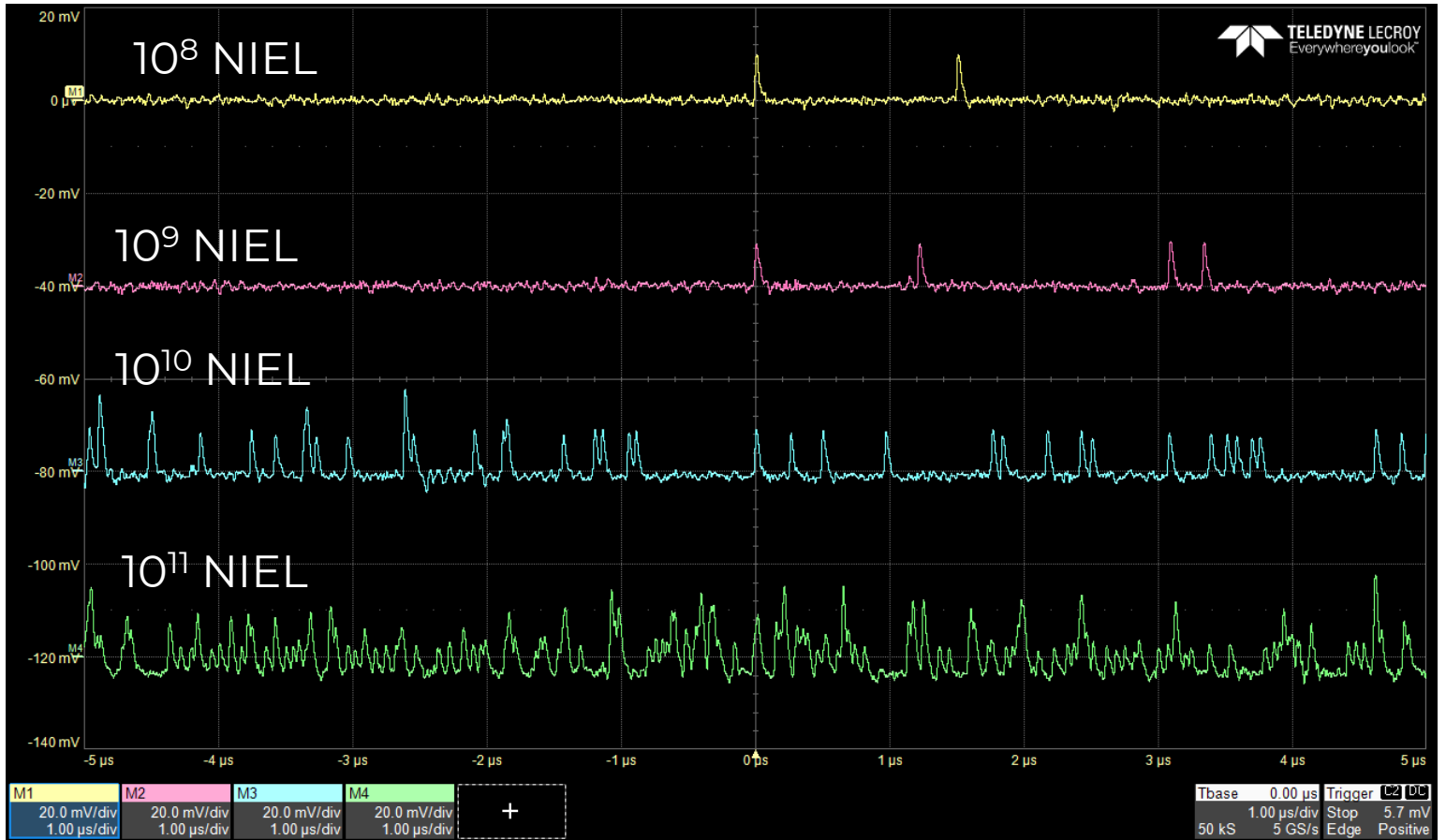
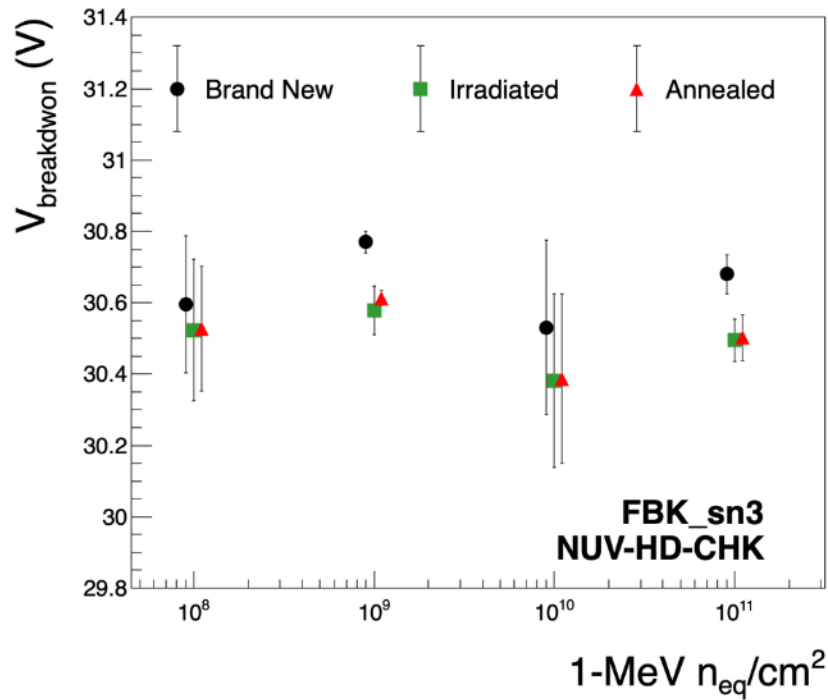
**Temperature monitored via a FLIR thermo-camera  
calibrated with Luca Barion**

2% uncertainty

# Results

**SiPMs** remain **functional** even at  $10^{11}$  NIEL.

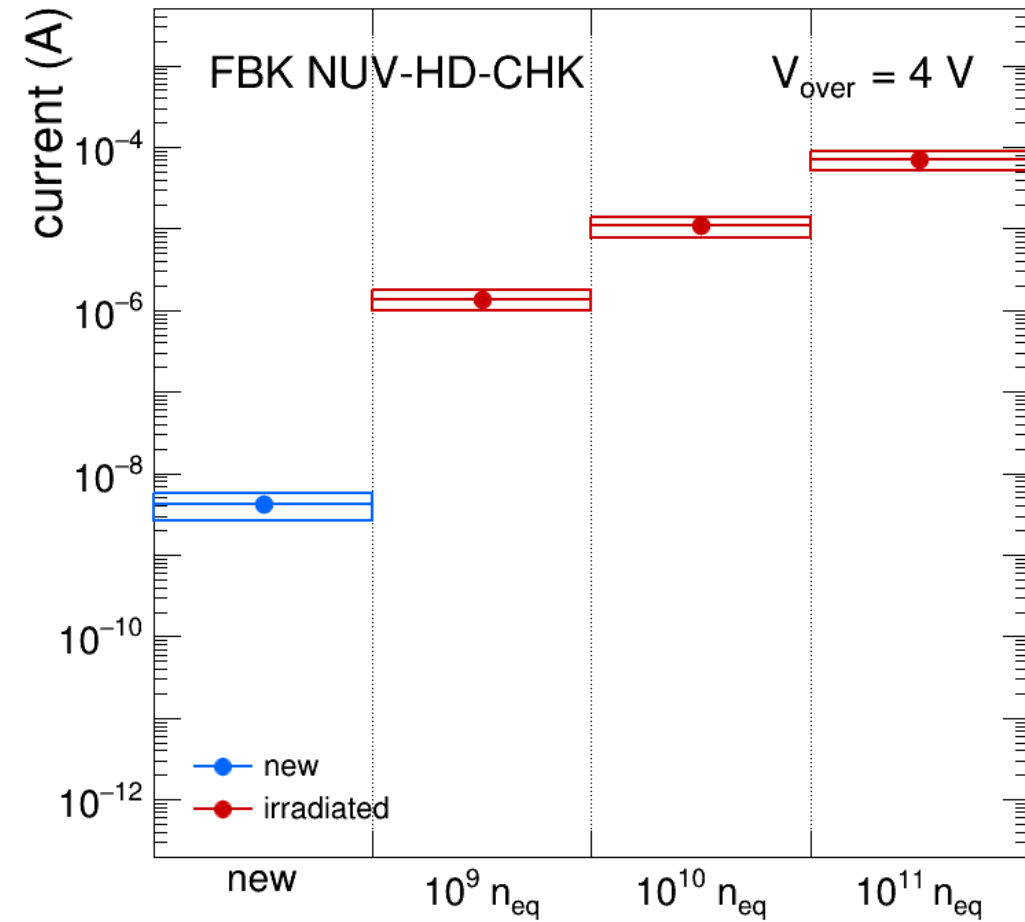
**No** relevant **changes** in **VBD** after **irradiation** and/or **annealing**





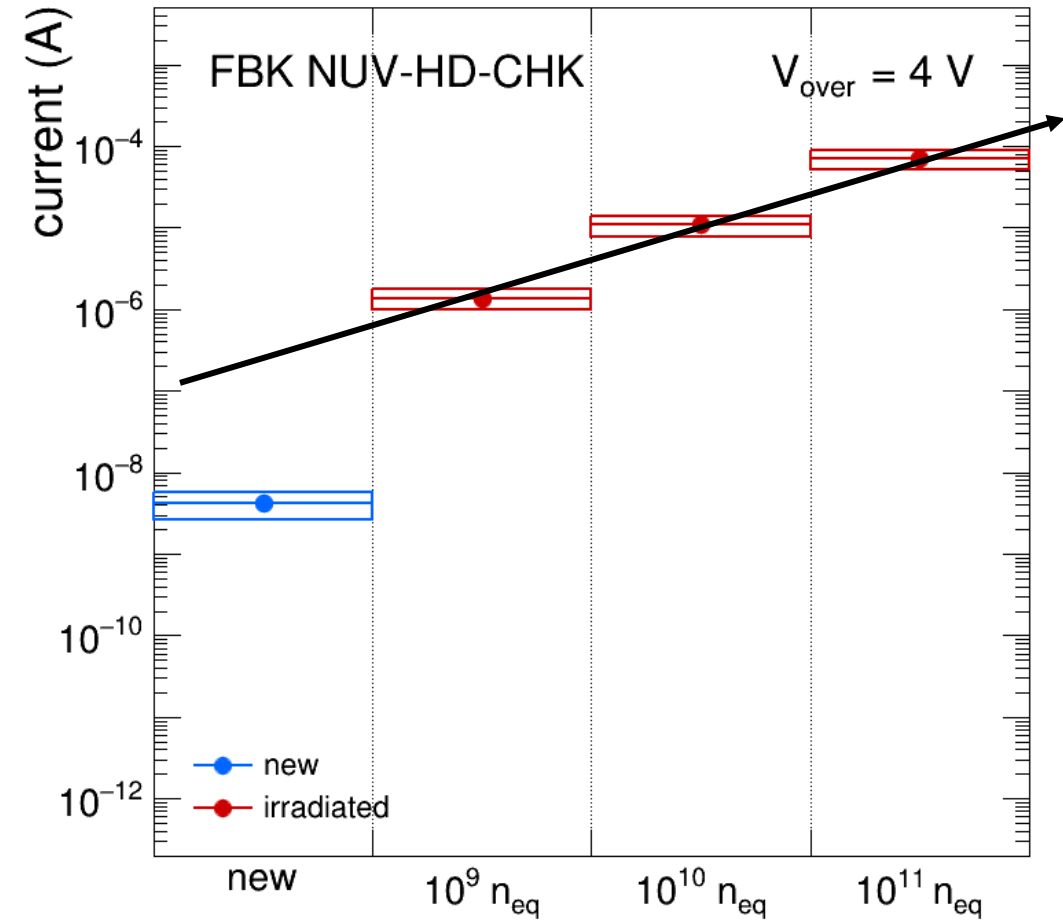
# Results: Dark Current vs NIEL (2021)

The **dark current increases linearly** with the **level of irradiation**



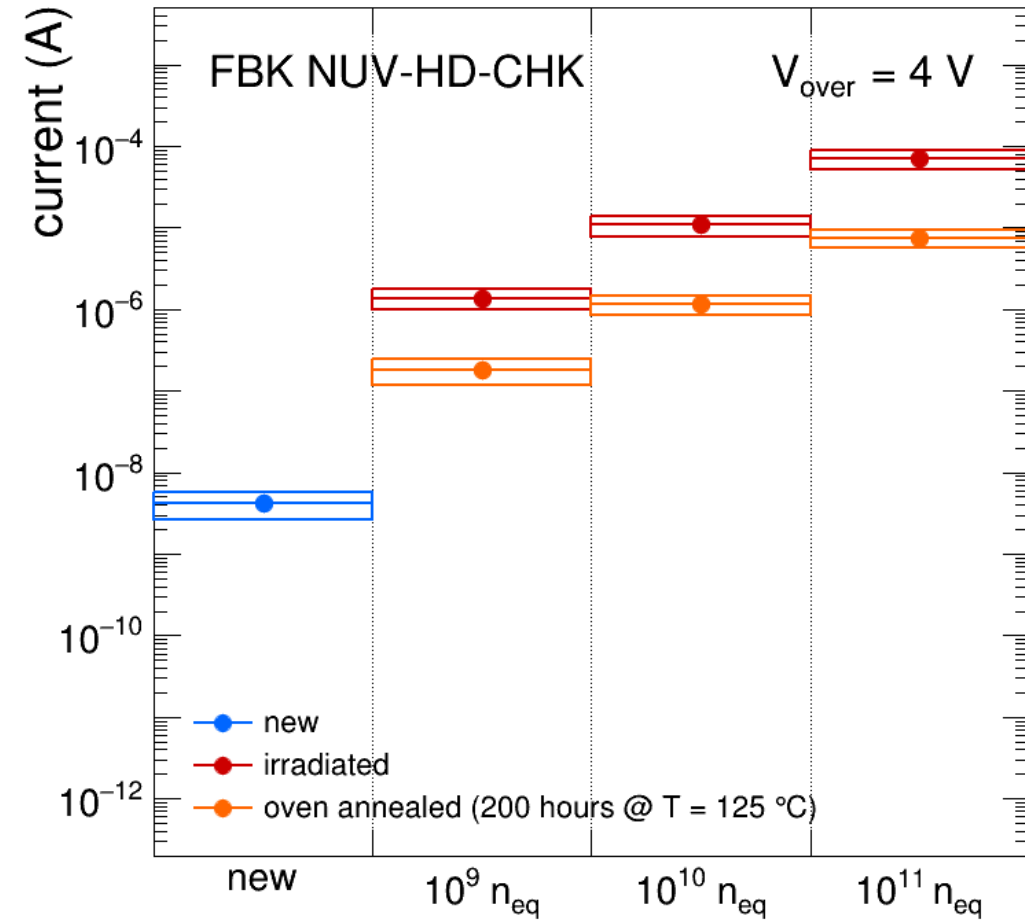
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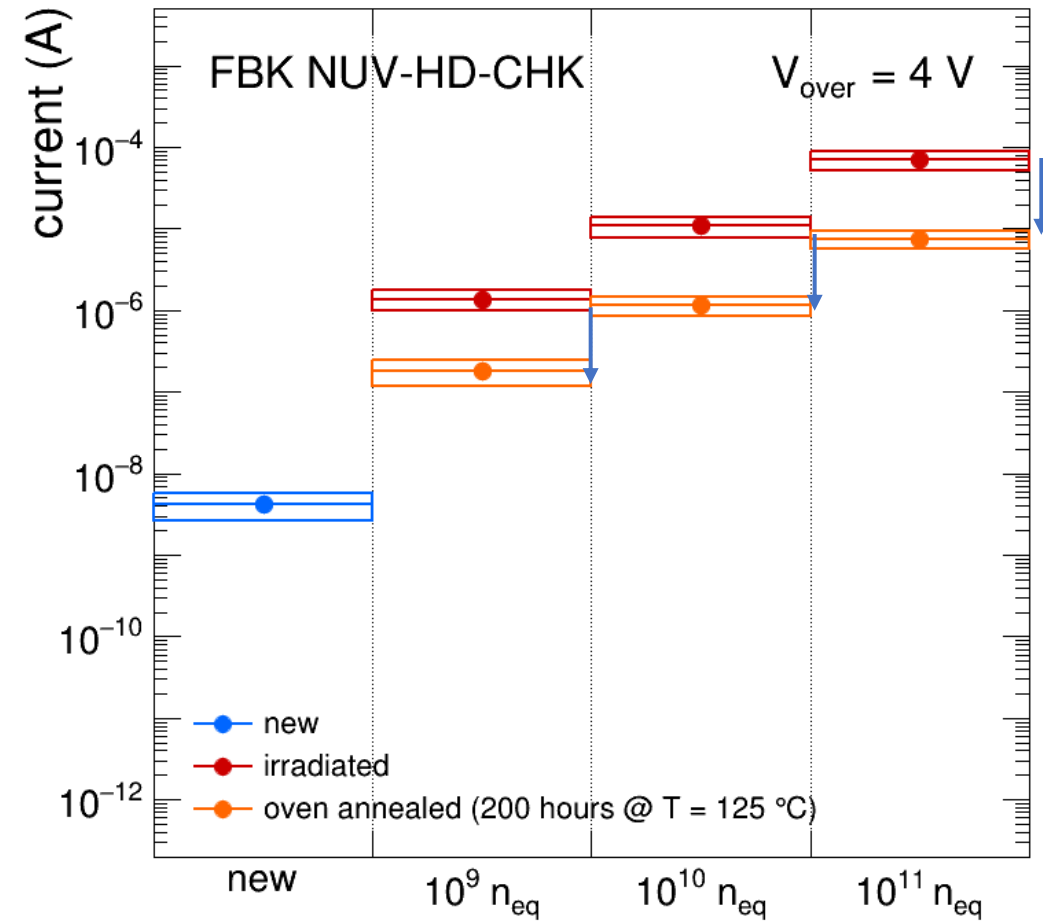
# Results: Dark Current vs NIEL (2021)

**200 hours @ 125°C oven annealing**  
**reduces the dark current** by a factor  $\approx$   
 $\approx 10$



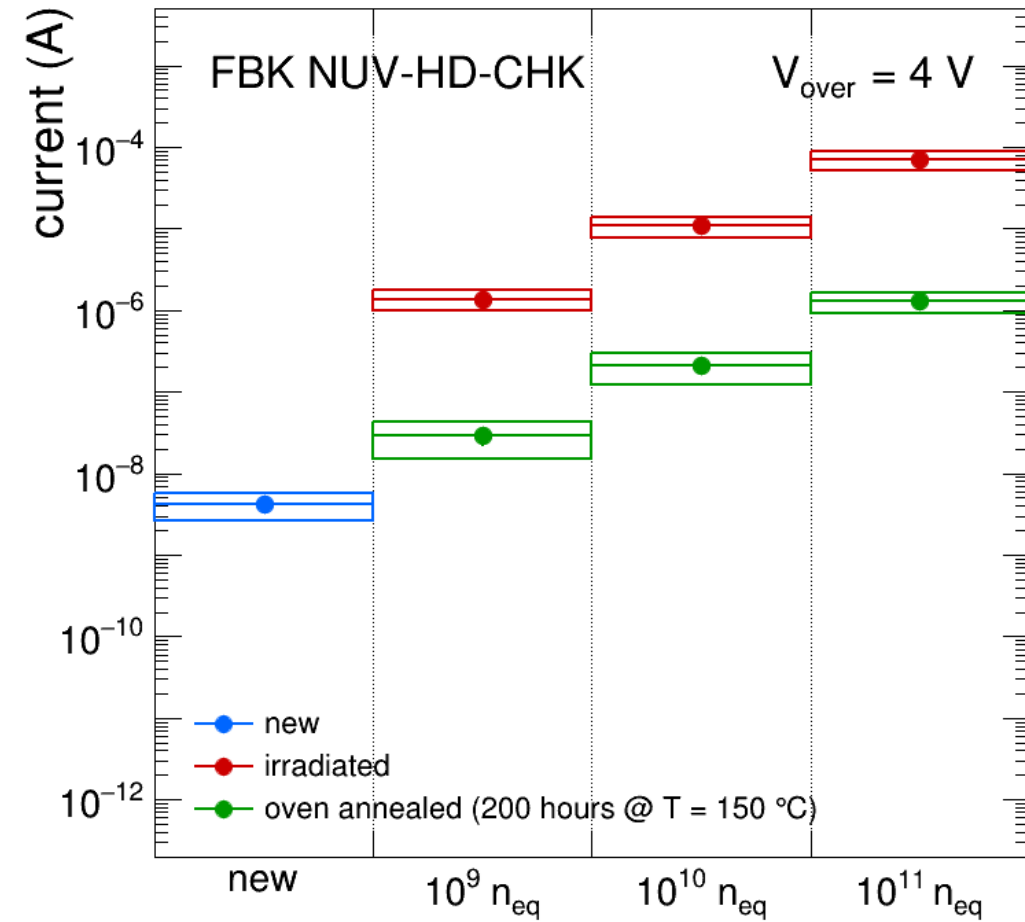
# Results: Dark Current vs NIEL (2021)

**200 hours @ 125°C oven annealing reduces the dark current by a factor  $\approx 10$ .**



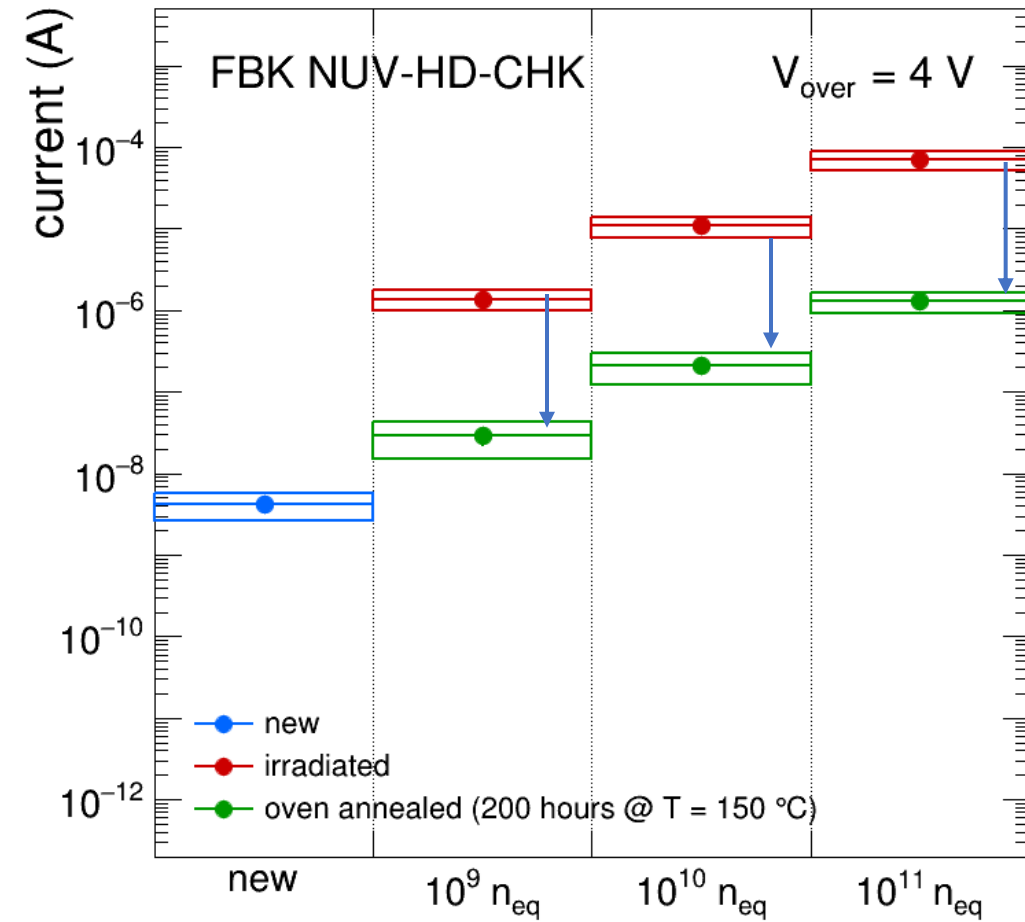
# Results: Dark Current vs NIEL (2021)

**200 hours @ 150°C oven annealing reduces the dark current by a factor  $\approx 100$ .**

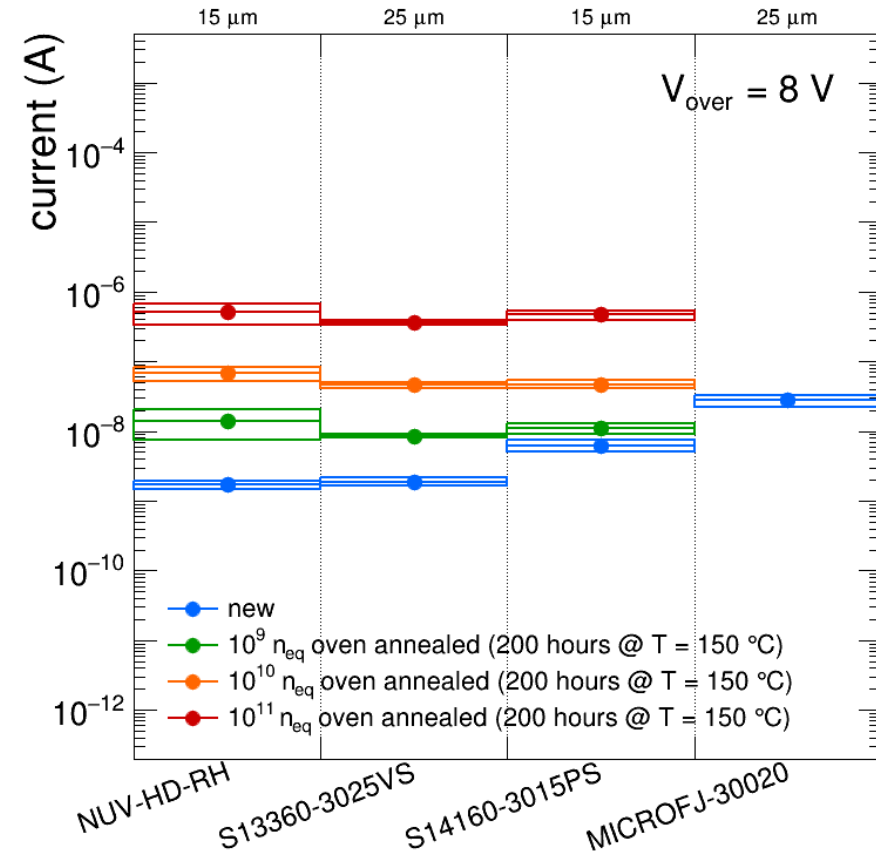
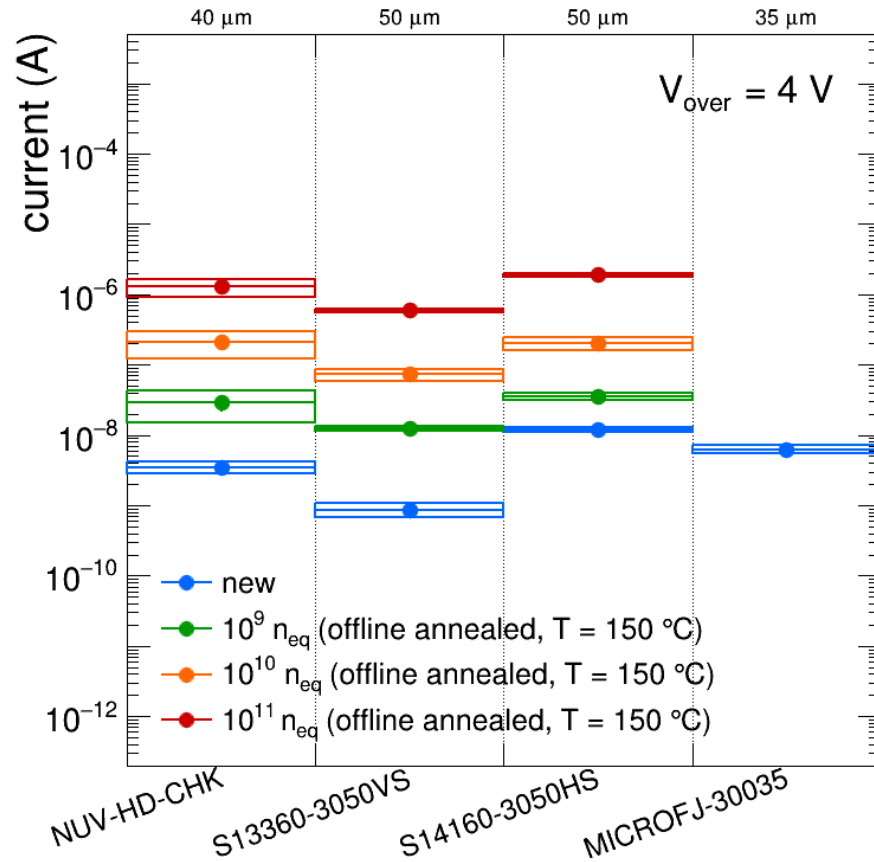


# Results: Dark Current vs NIEL (2021)

**200 hours @ 150°C oven annealing reduces the dark current by a factor  $\approx 100$ .**

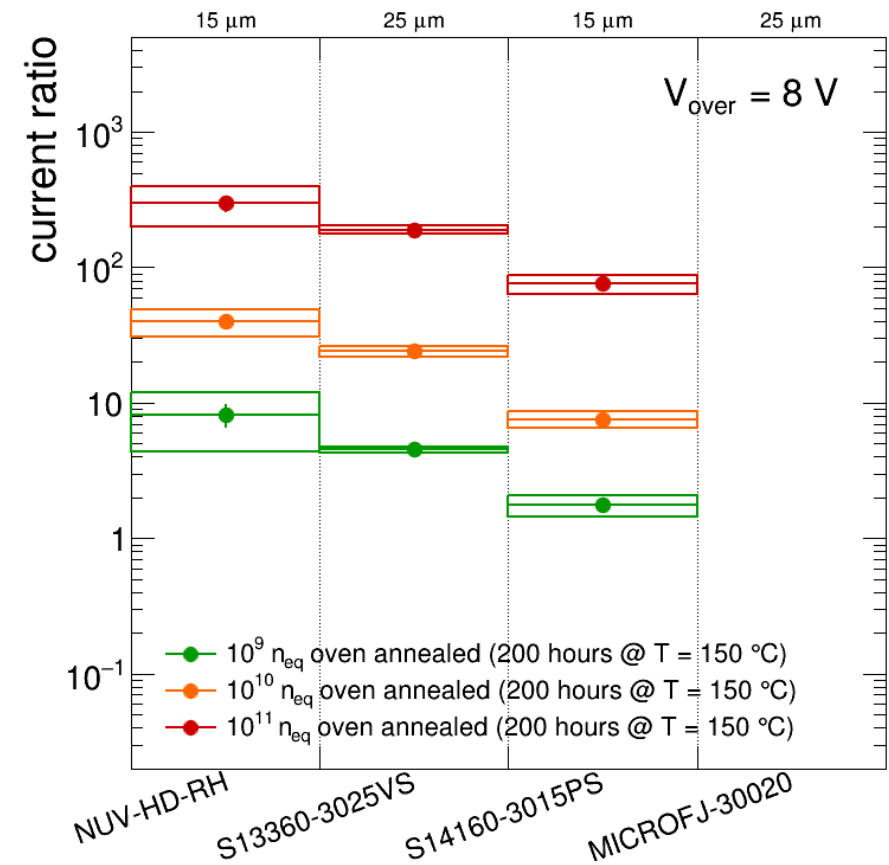
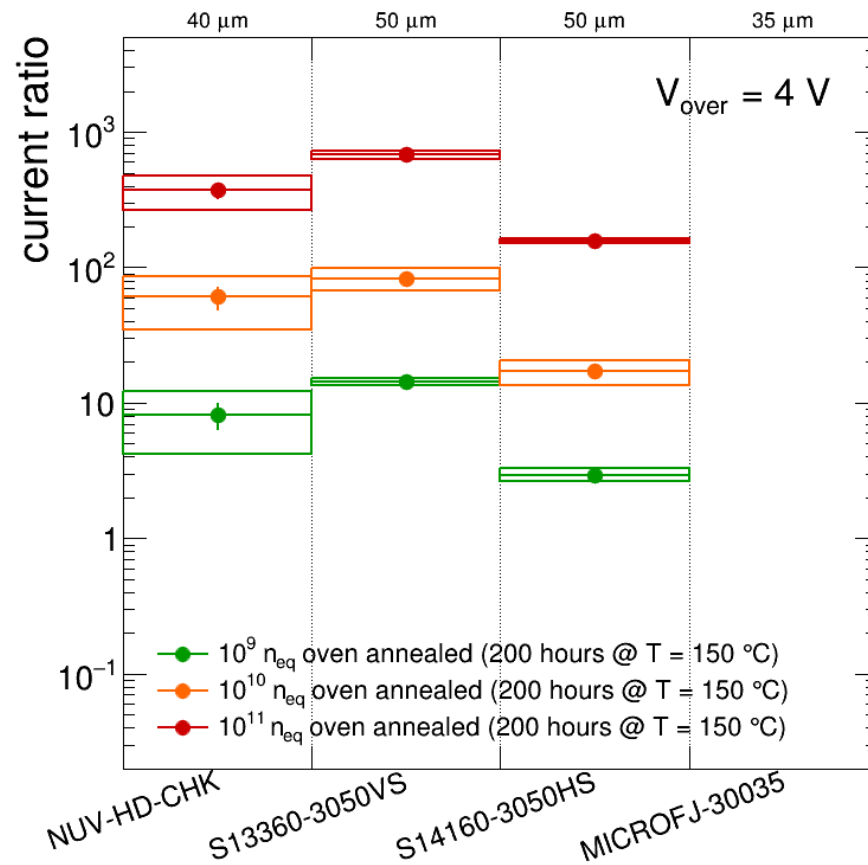


# Results: Dark current



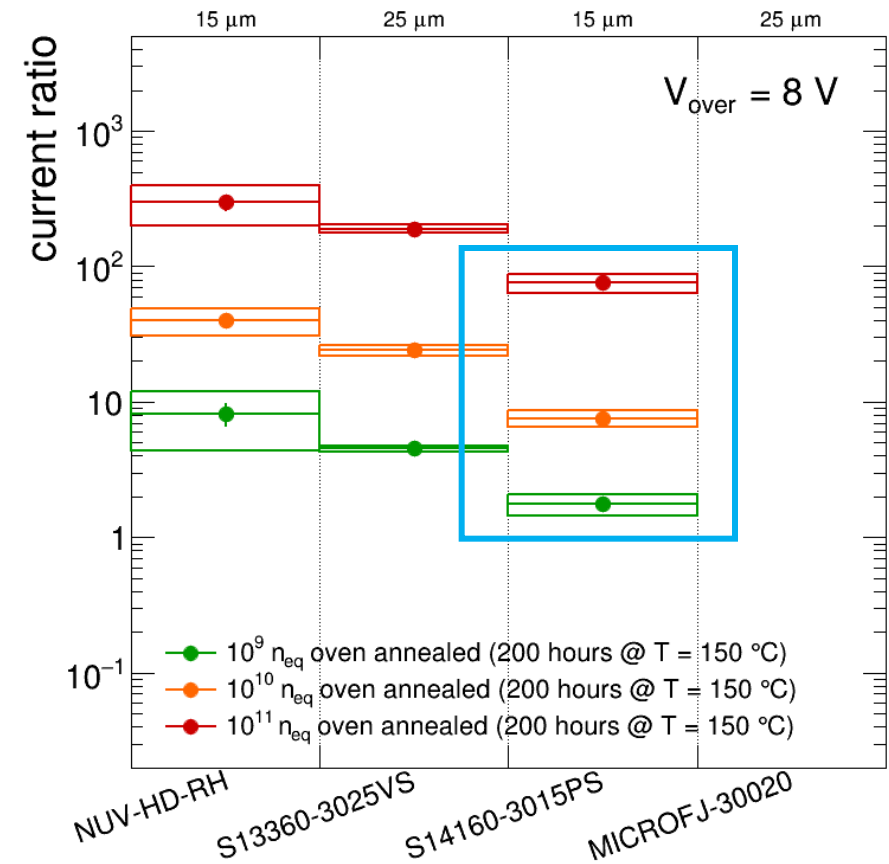
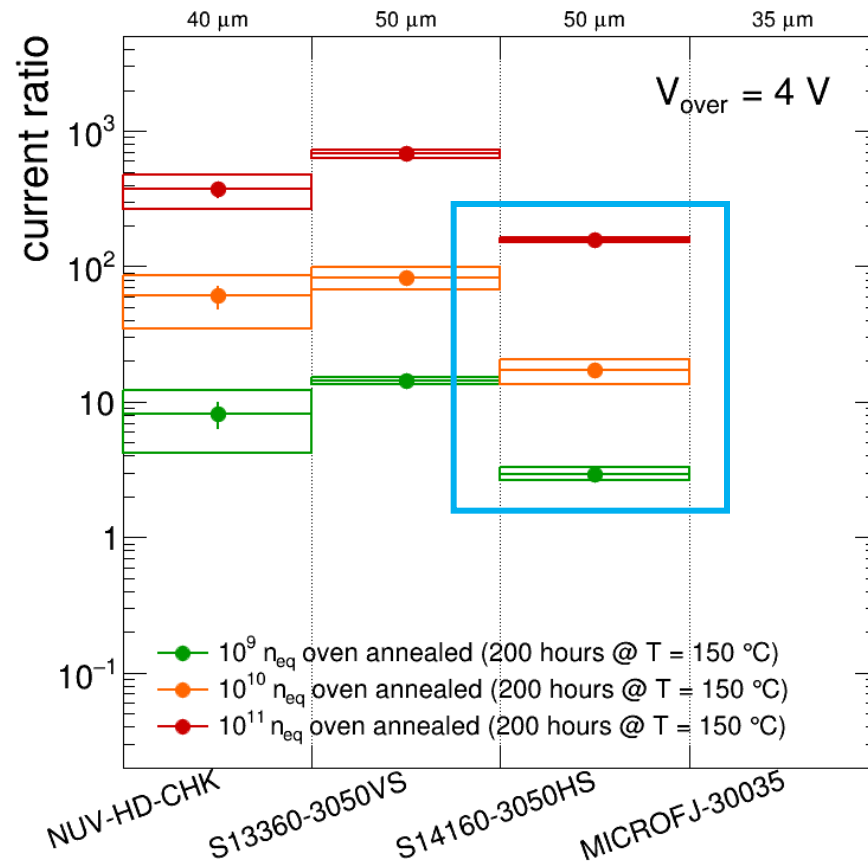
**Common behavior along all the samples**

# Results: Dark Current ratio to new



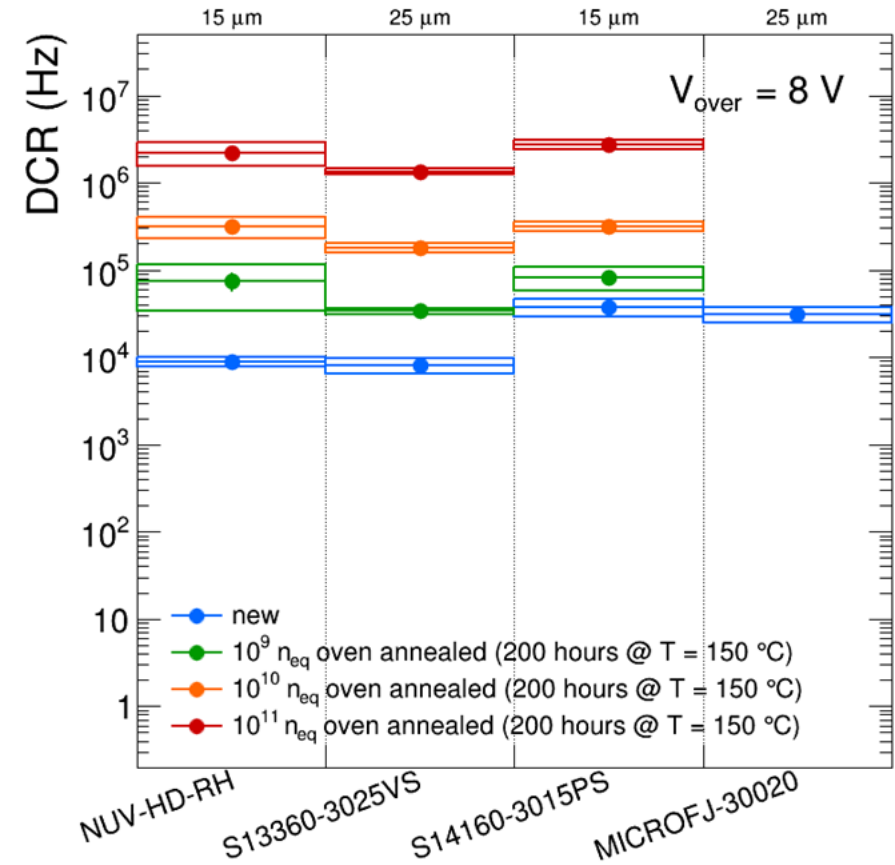
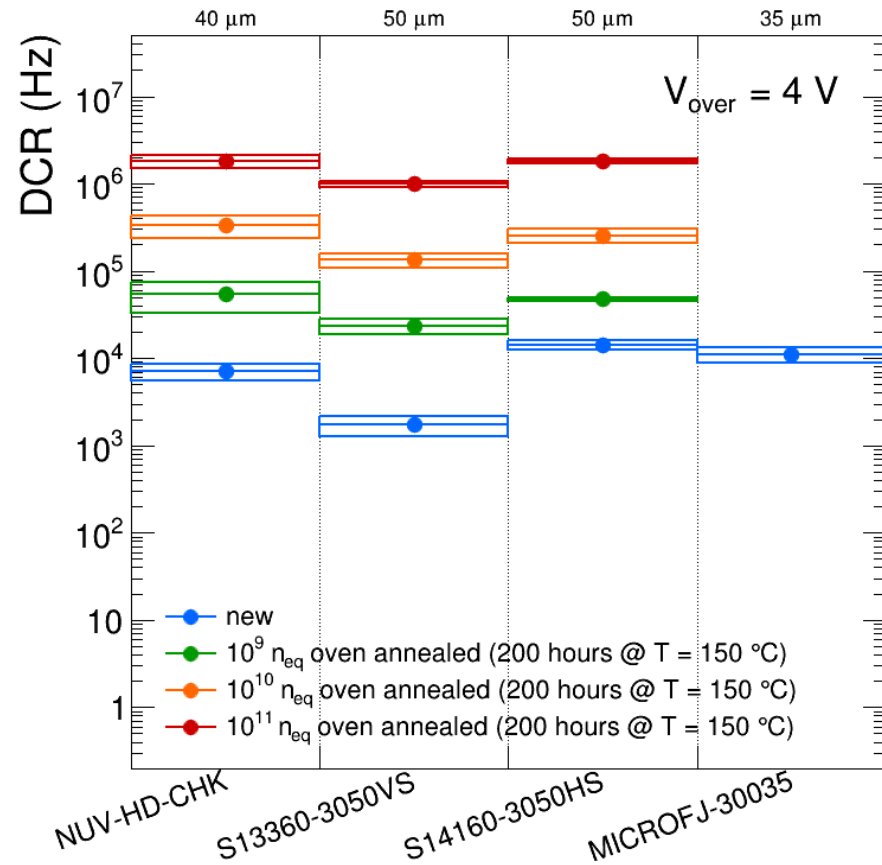


# Results: Dark Current ratio to new



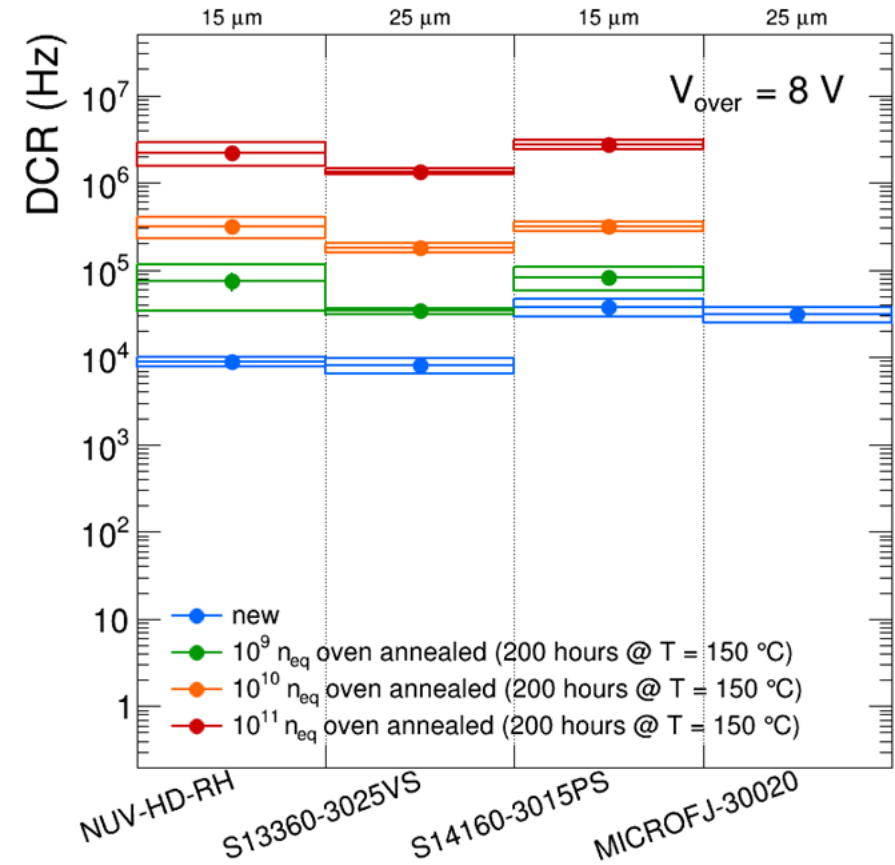
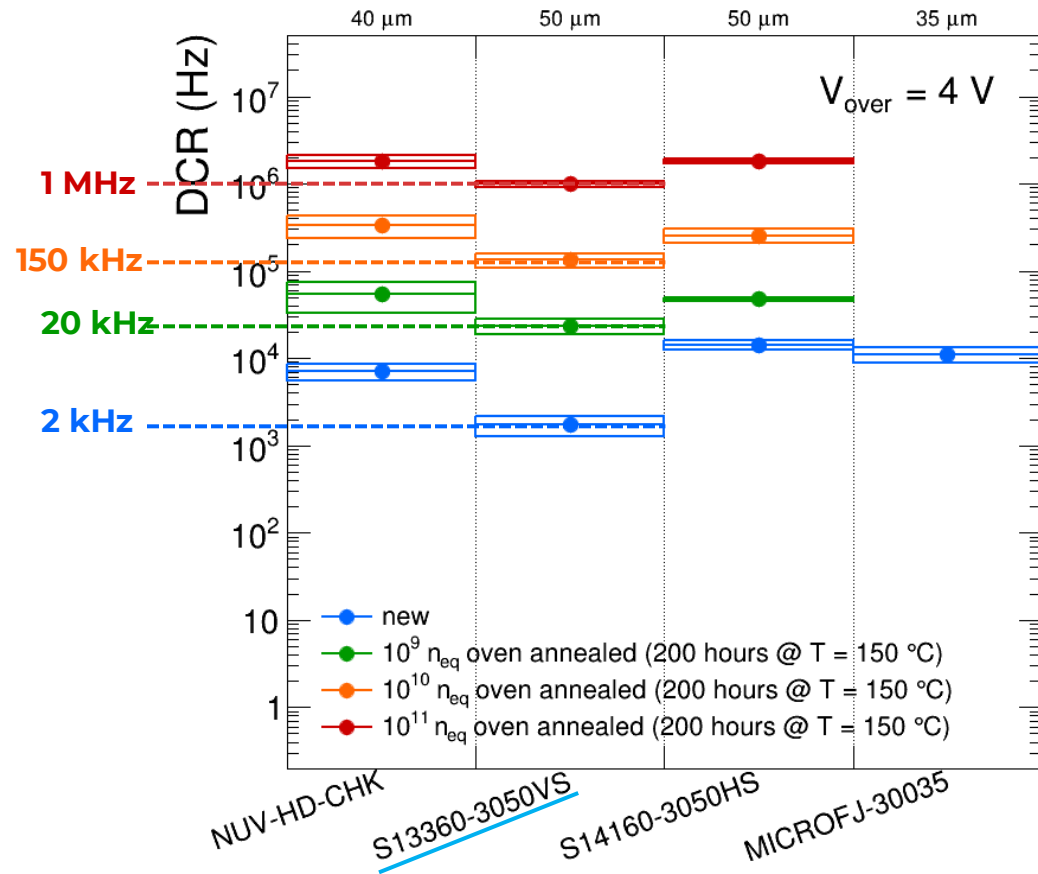
**Hamamatsu S14160** series show a better **recovery** with the annealing

# Results: DCR



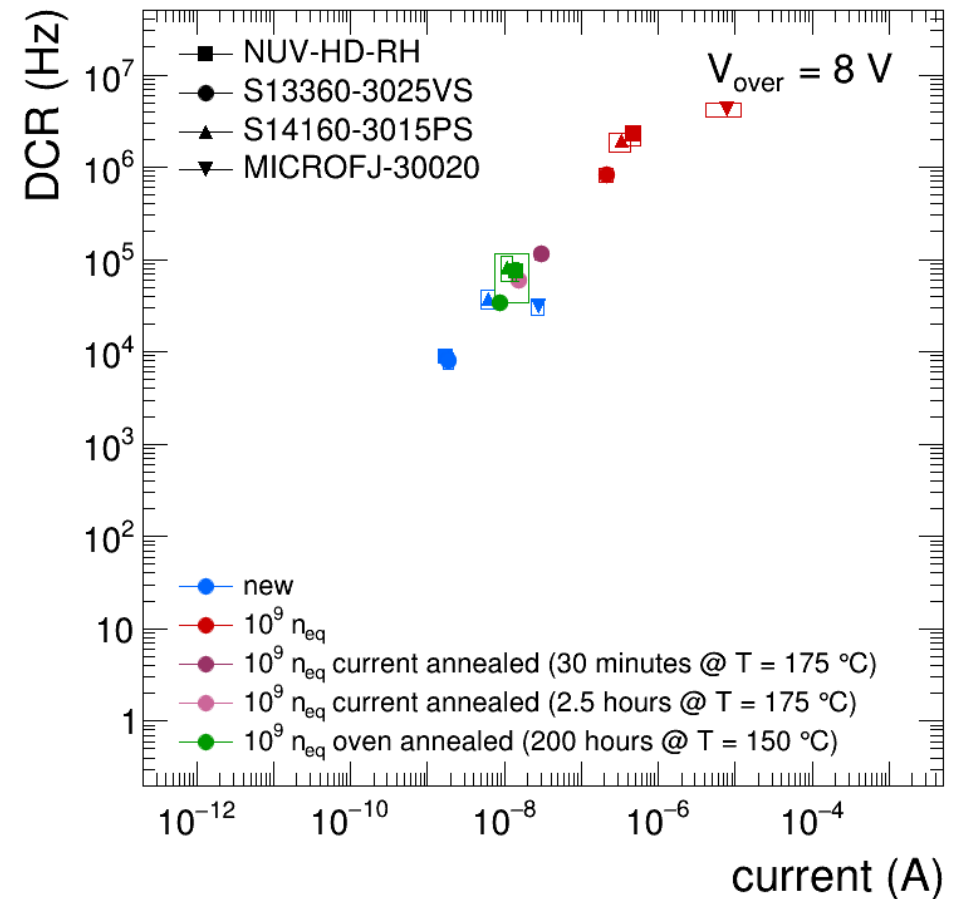
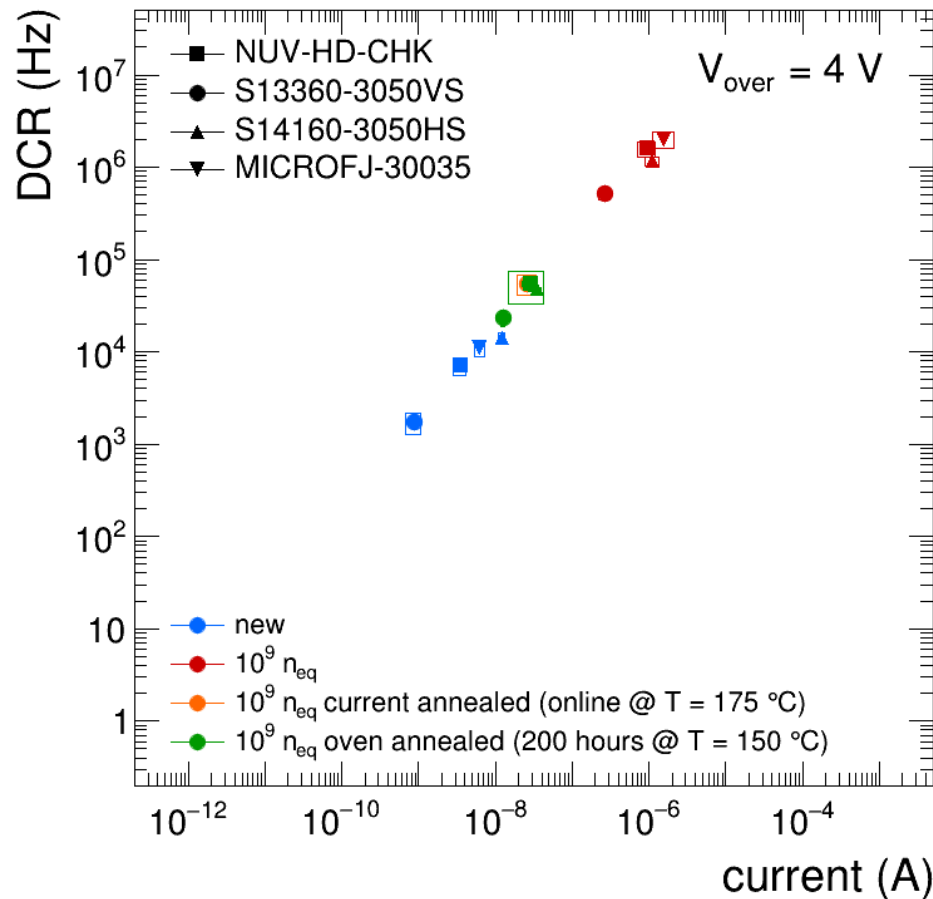
**DCR** is a better **figure of merit** respect to **Dark Current**

# Results: DCR



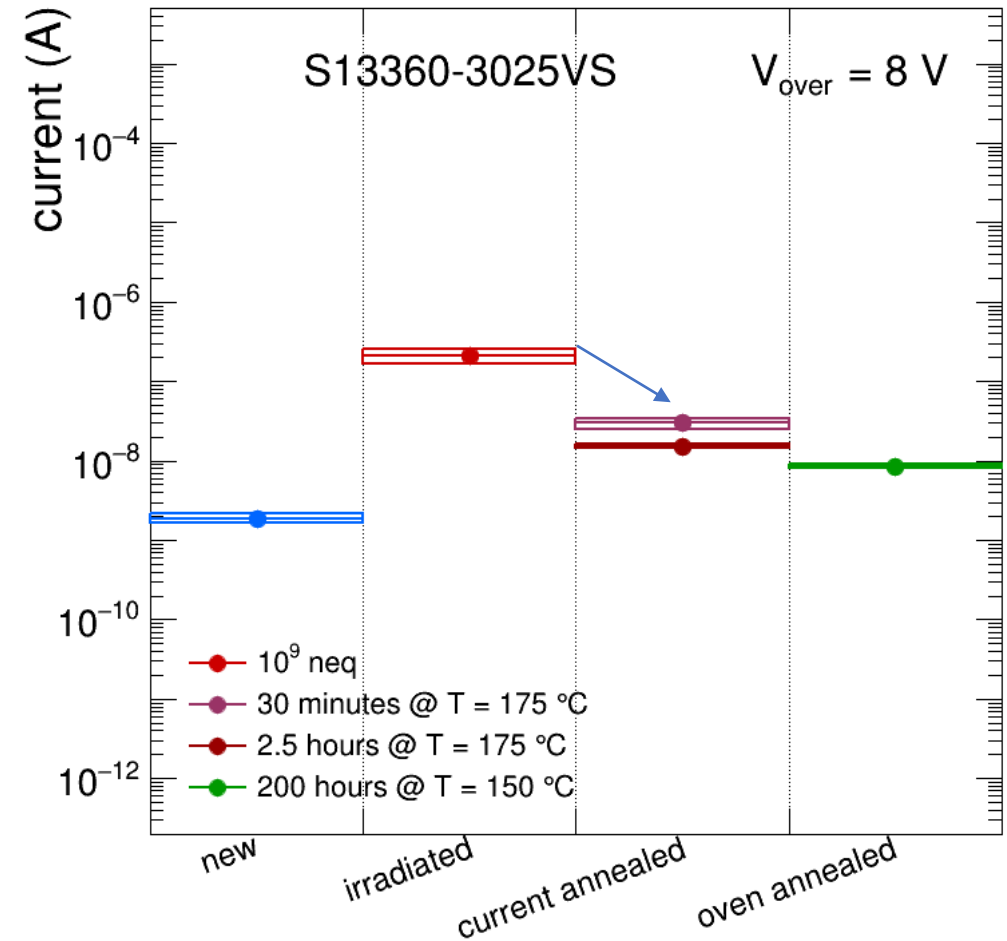
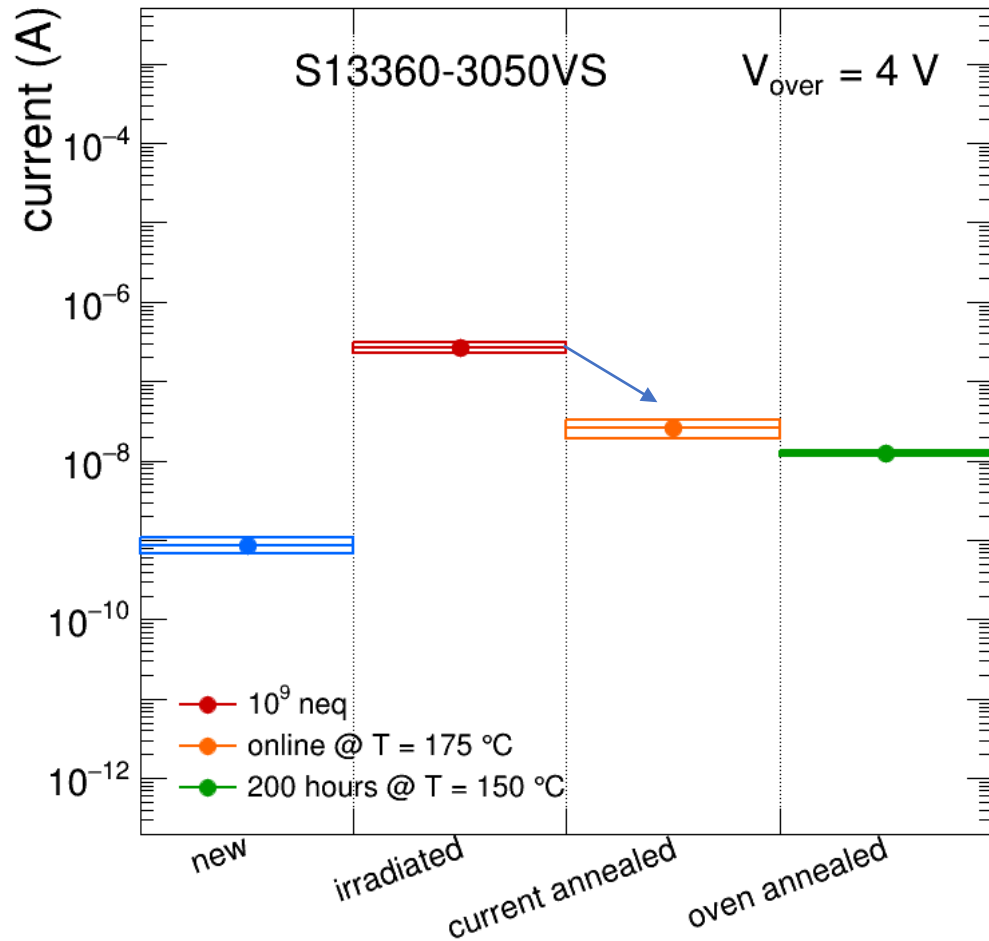
Hamamatsu **S13360-3050** shows **less DCR** at any irradiation/annealing level

# Results: DCR vs. Dark Current



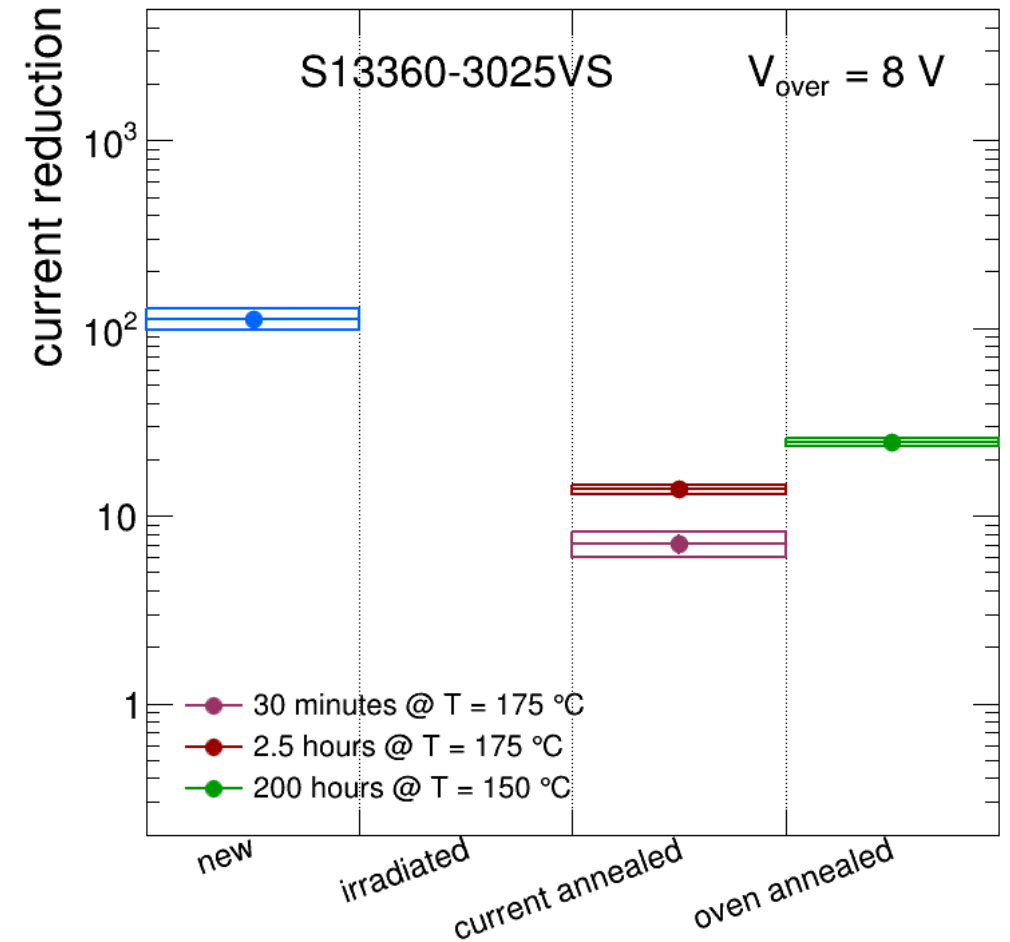
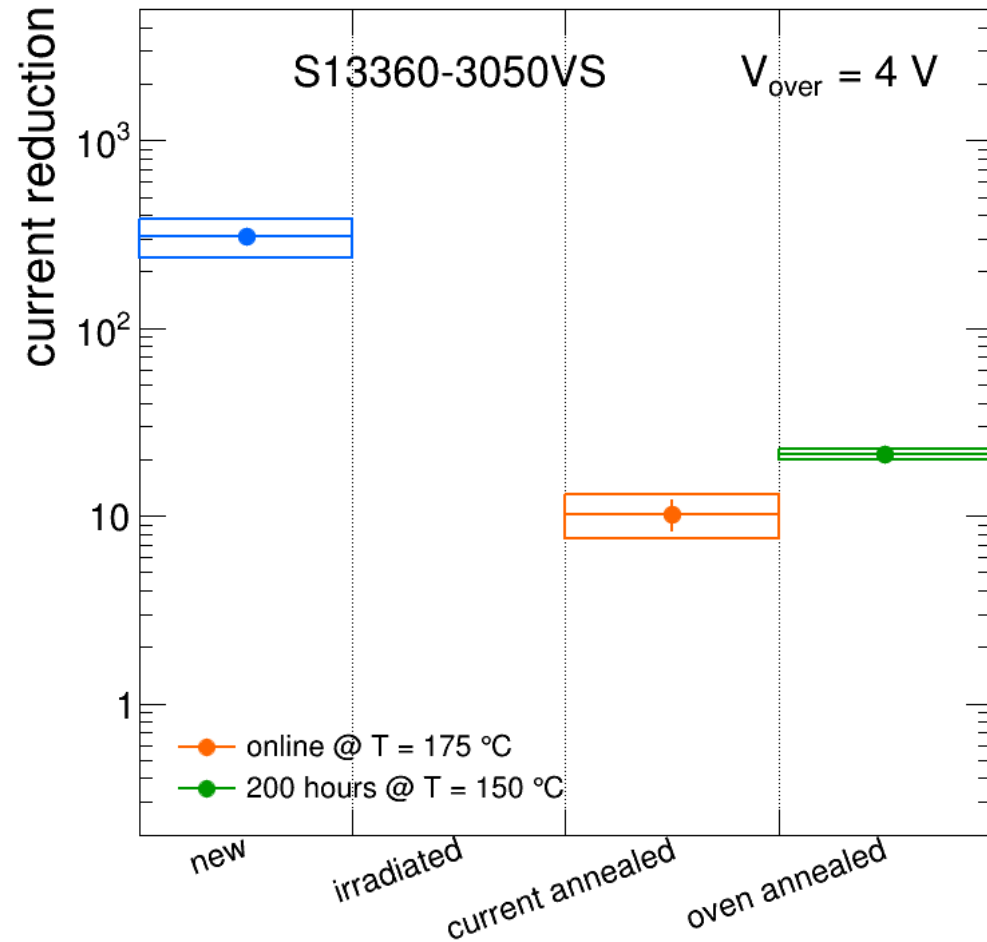
**Correlation** between the two measurement. The **slope** represents the **GAIN** of **SiPMs** that remains **constant** at all the different **irradiation/annealing levels**

# Results: Direct Current Annealing (Dark current)



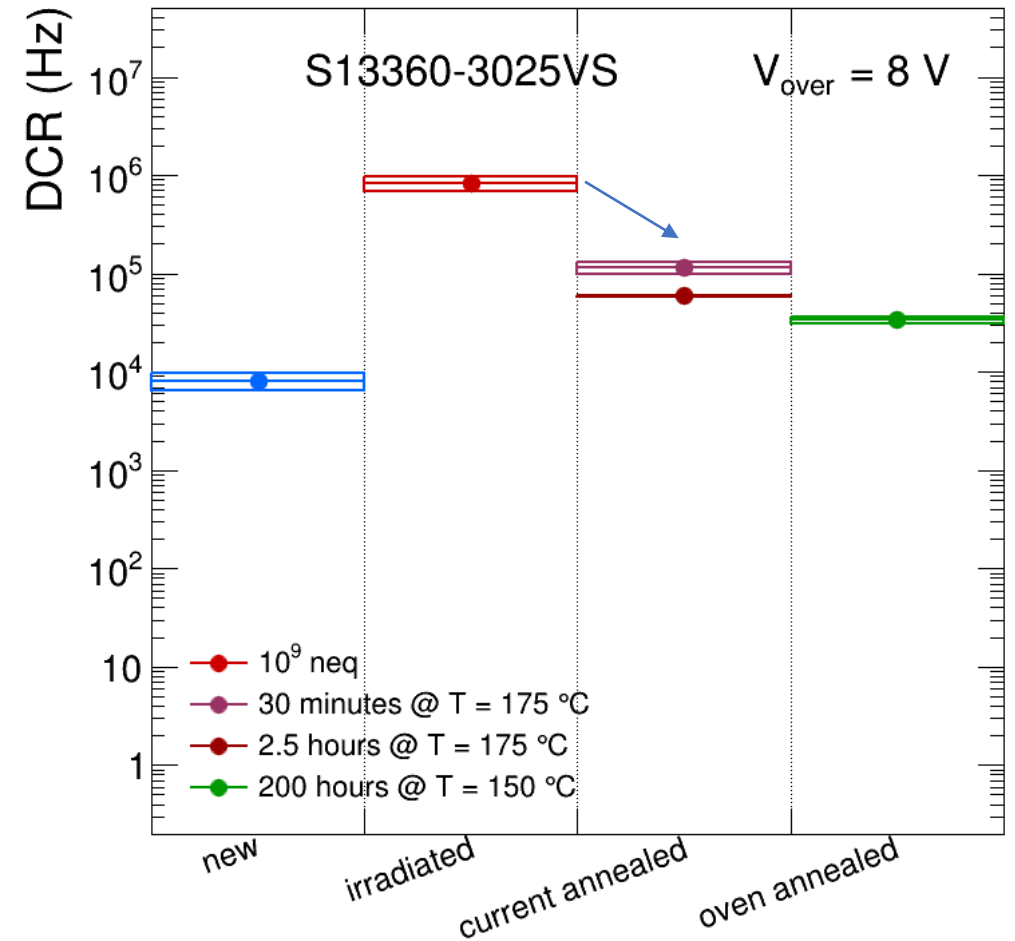
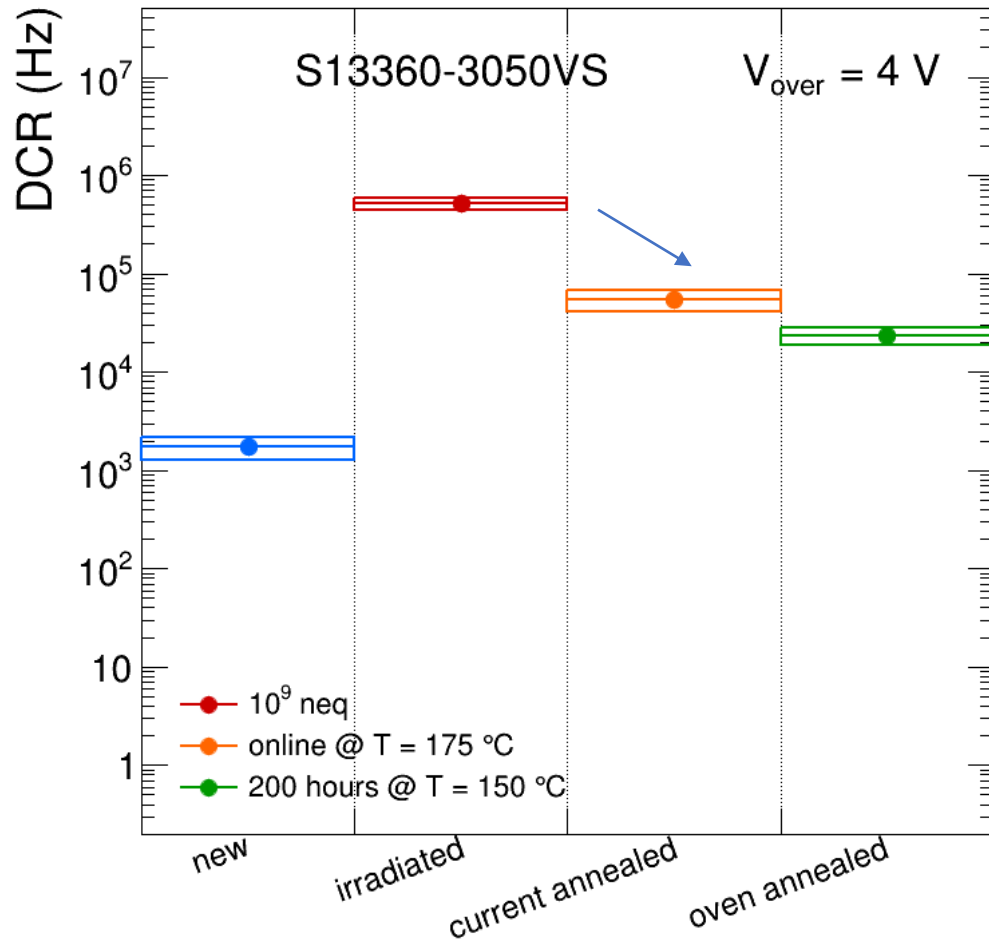
**Dark current decreases** in both the methods but without reaching the oven but in 1/10 of the annealing time.

# Results: Direct Current Annealing (Current reduction)



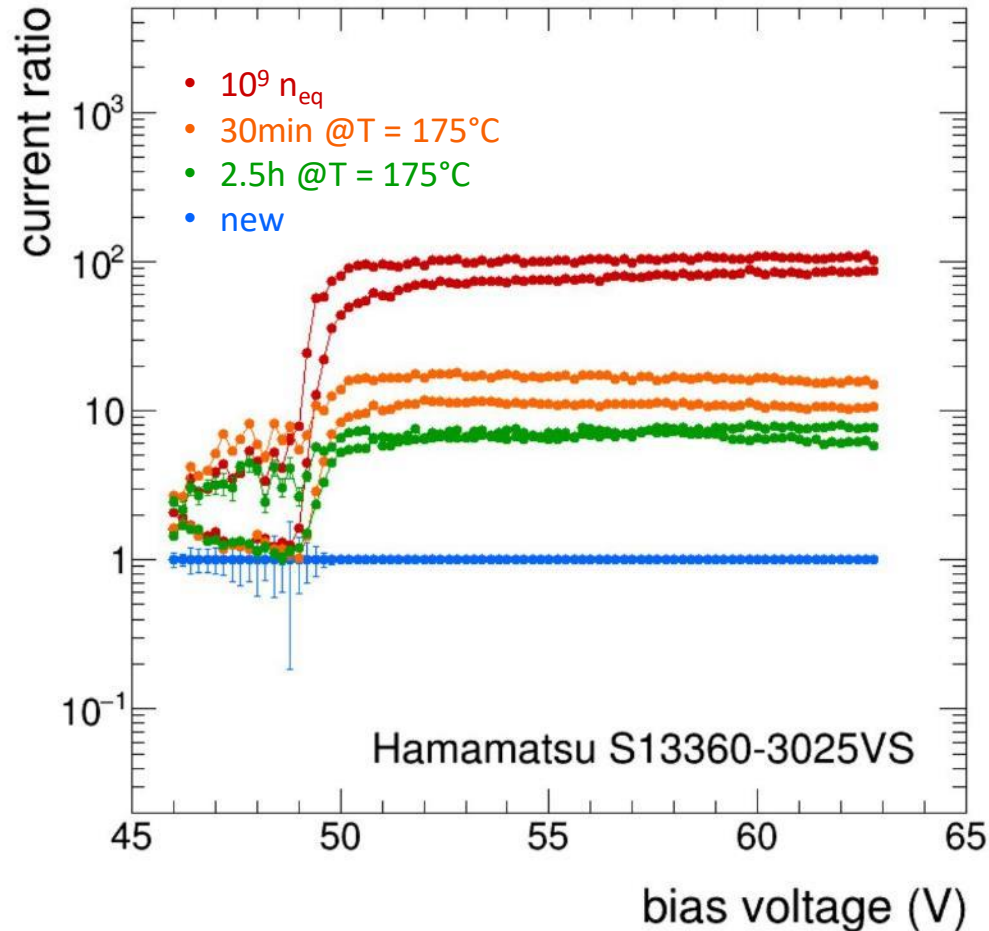
The Dark Current reduction.

# Results: Direct Current Annealing (DCR)



**DCR scales** accordingly

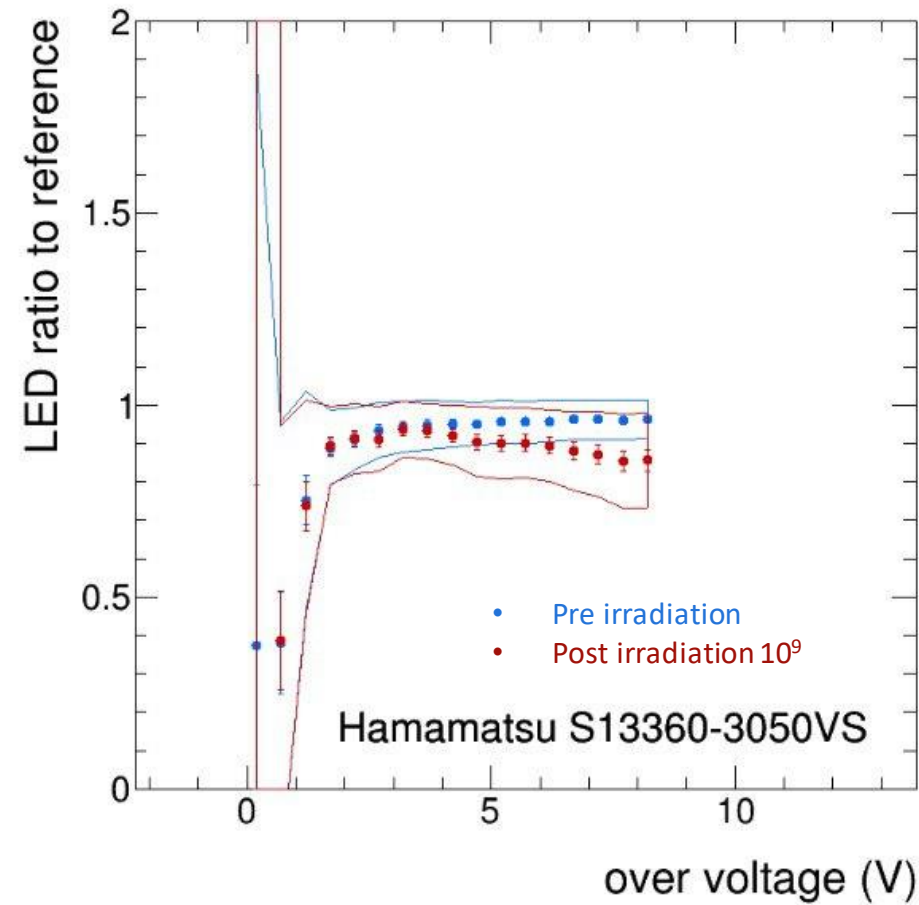
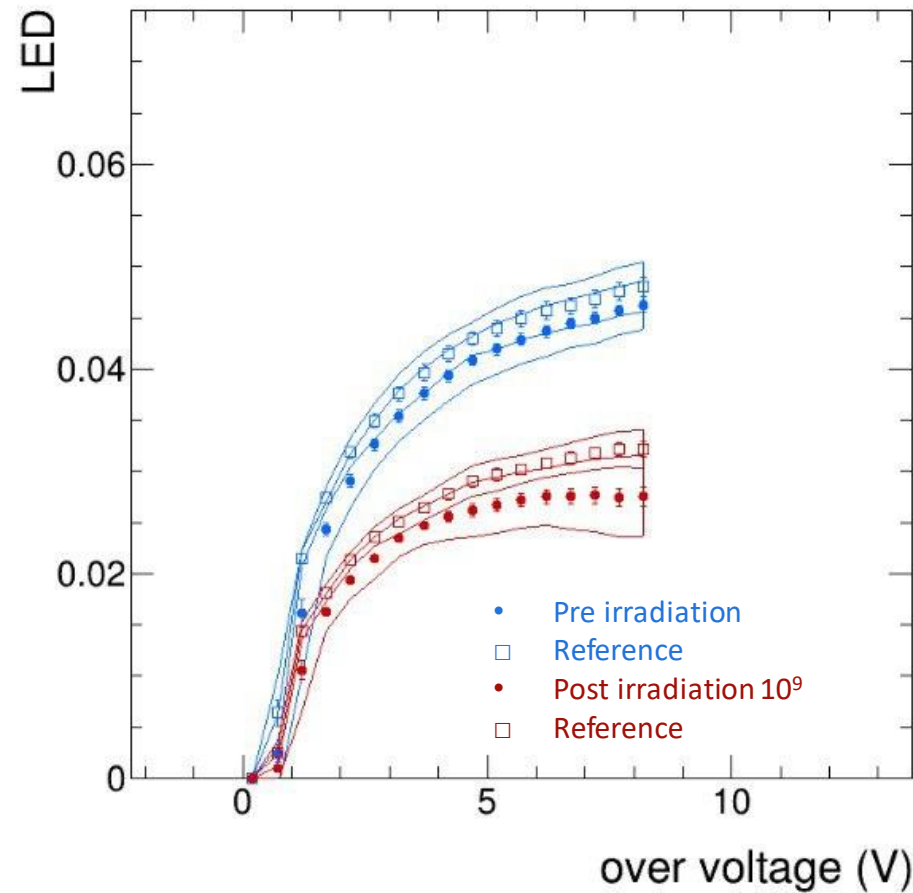
## Results: Direct Current Annealing 3025 offline



In the first **30 min** of annealing, a factor  $\approx 7$  of dark current is recovered. In the next **2 hours**, only a factor  $\approx 2$  is recovered but the homogeneity is far better.

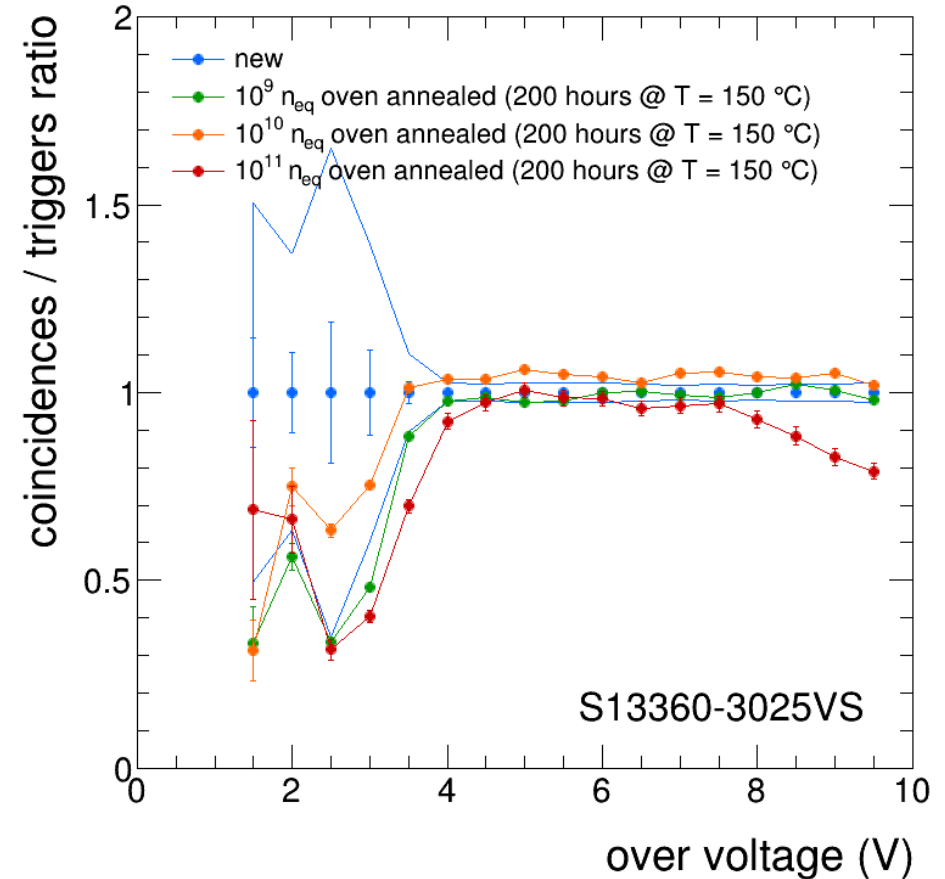
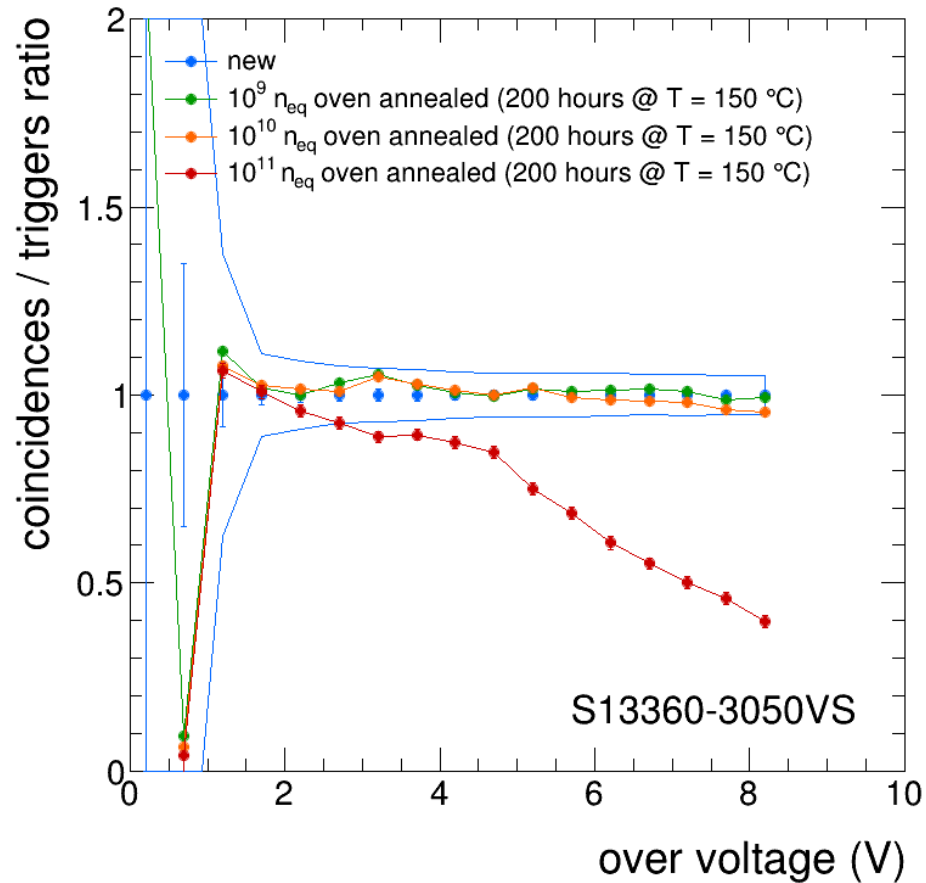


## Results: LED tests



It seems that there is a **lost** in **efficiency** in the light collection, but the **ratio respect** the **reference** sensor shows that the efficiency is maintained.

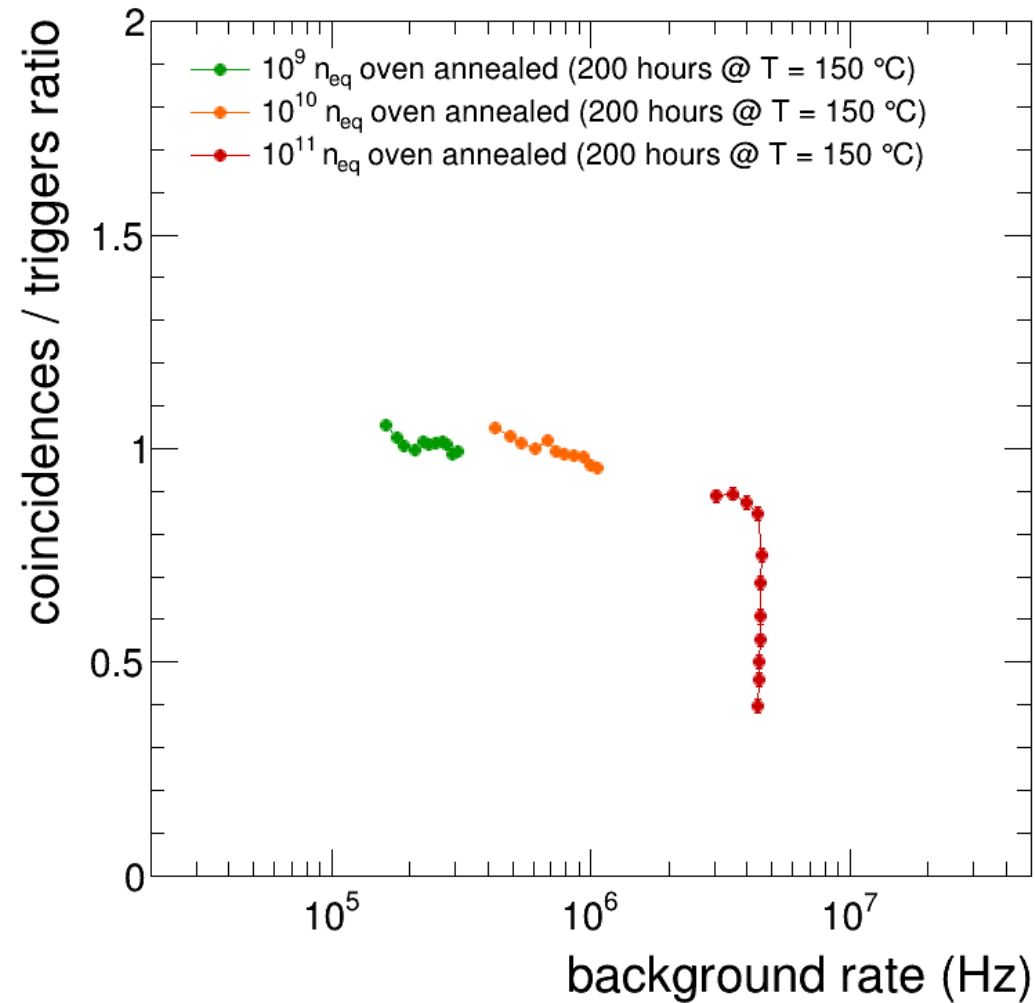
# Results: LED tests



With the irradiation and annealing up to  $10^{10} n_{eq}$  there are **no damage** to the **optical window** or in the **photon-ions conversion**.

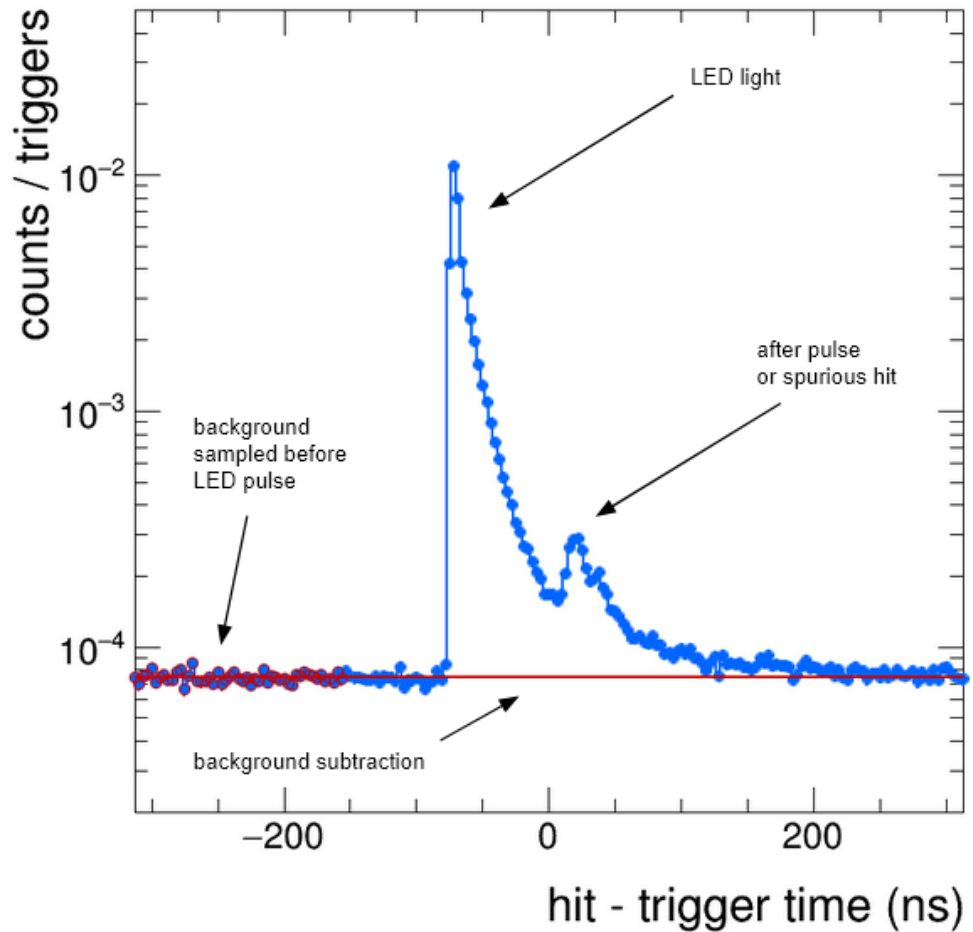
At  $10^{11} n_{eq}$  and higher OV we see some problems that are compatible with a saturation in ALCOR

# Results: LED tests



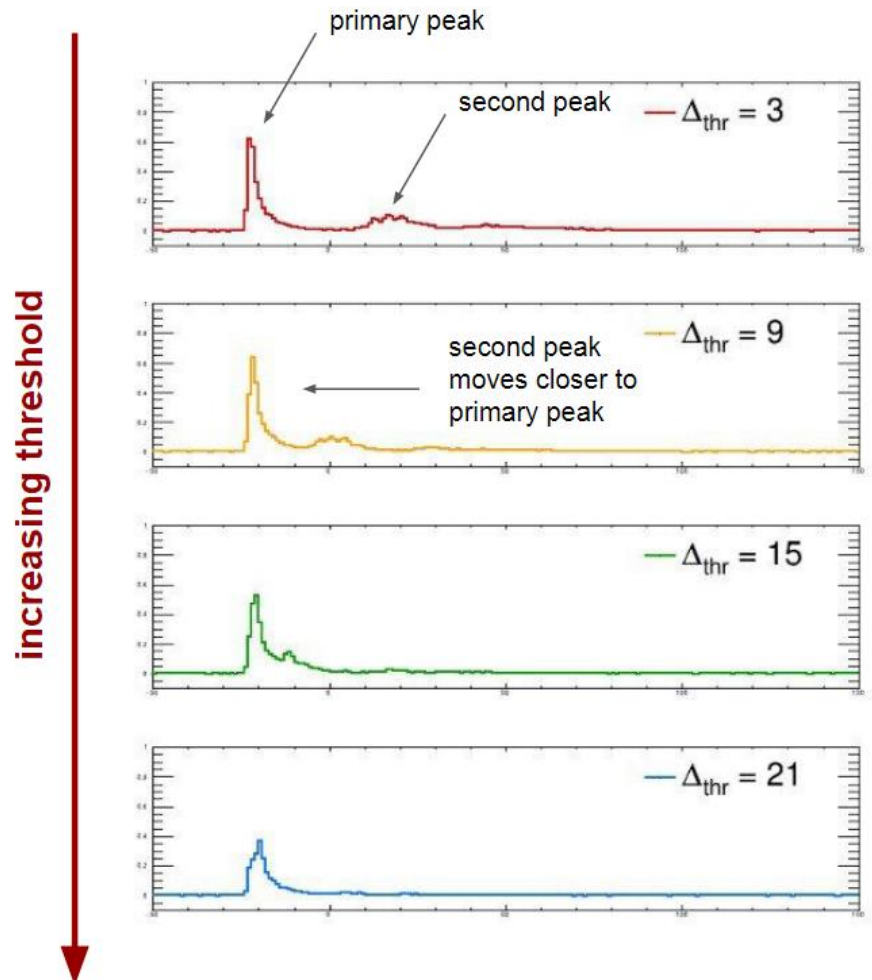
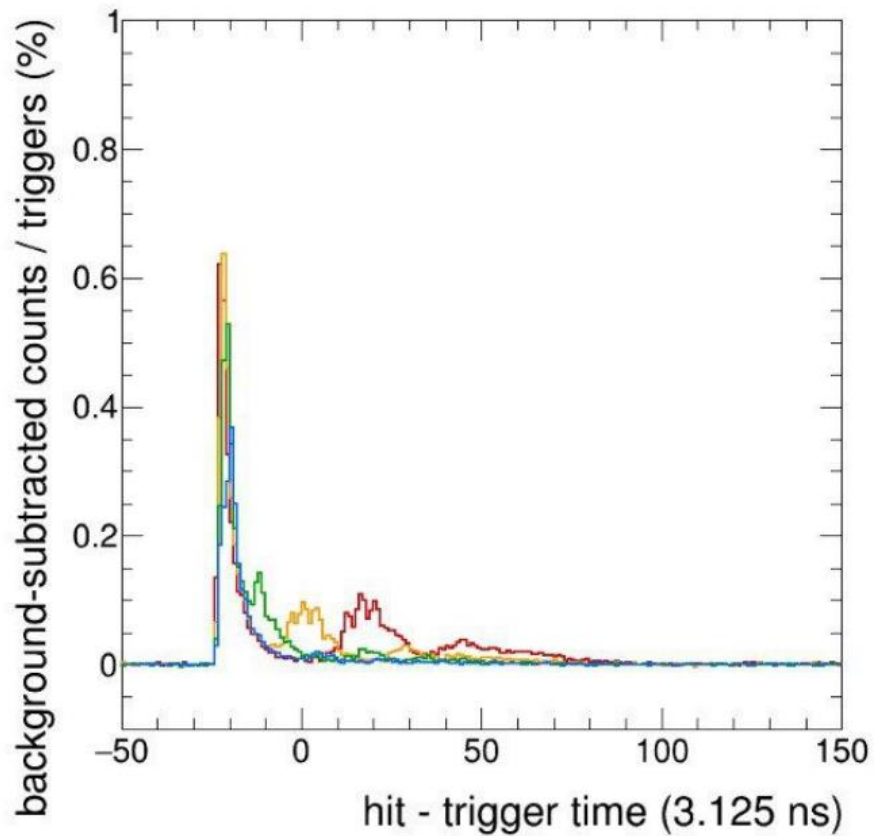
**@4 MHz** efficiency loss.

# Results: LED tests



**SiPMs – Alcor FE**  
**Coupling issues**

# Results: LED tests



**SiPMs – Alcor FE  
Coupling issues**

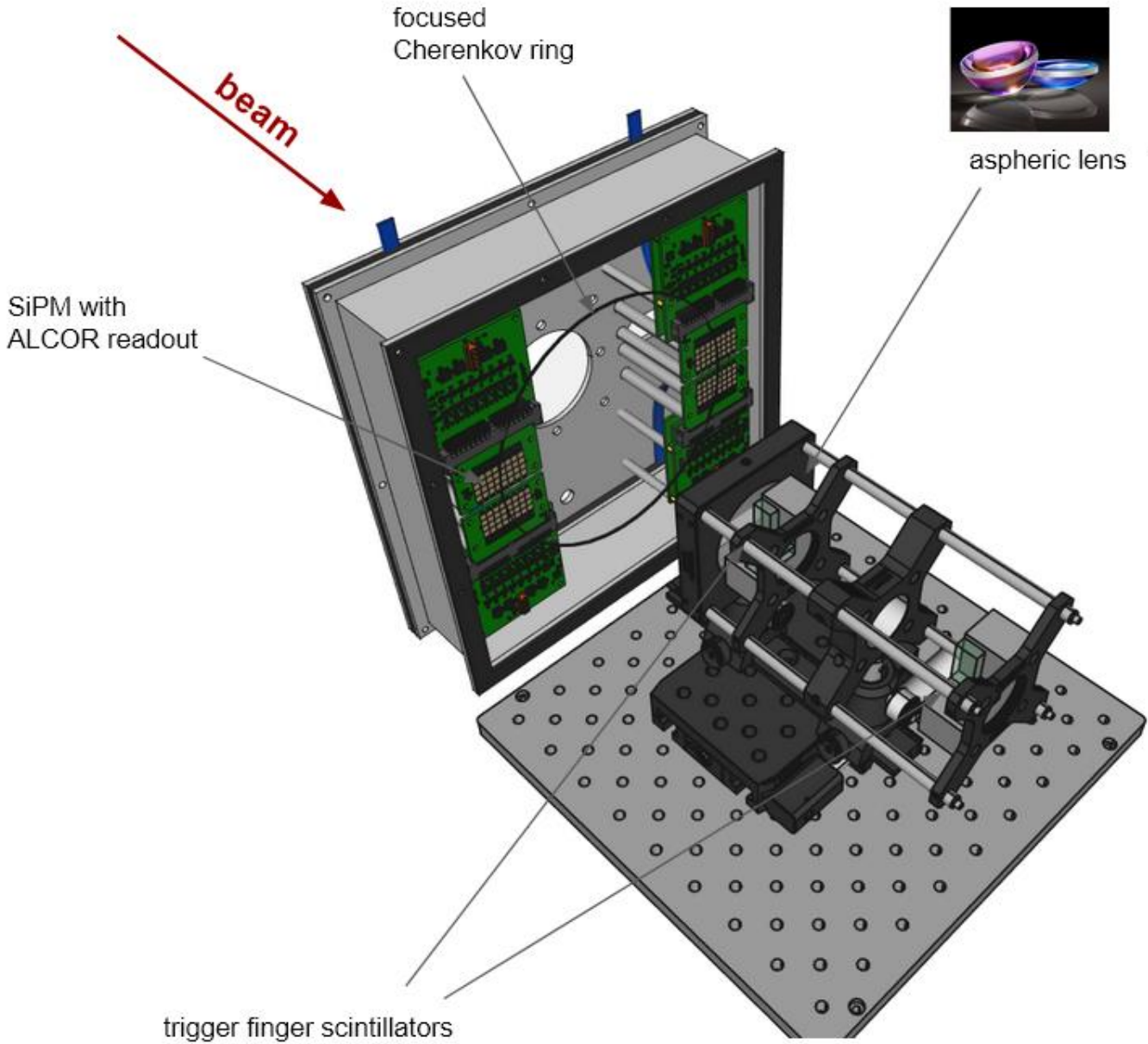
# Conclusion

We developed an automated setup for SiPMs characterization, and the first results are shown.

We are assessing commercial and prototypes SiPMs performance after irradiation and annealing.

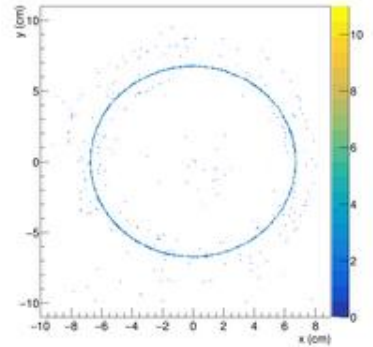
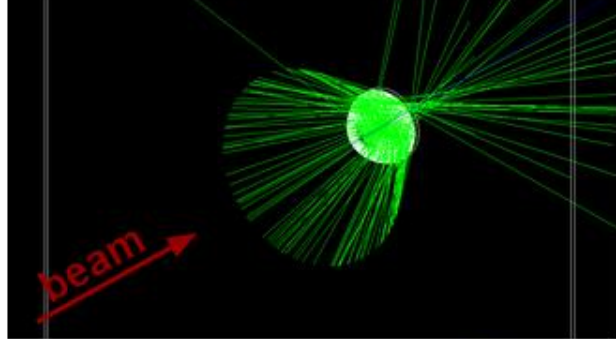
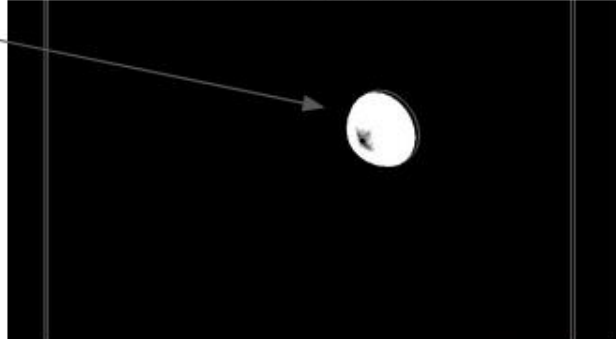
We are working on a standard (oven) and alternative (direct current) annealing protocols.

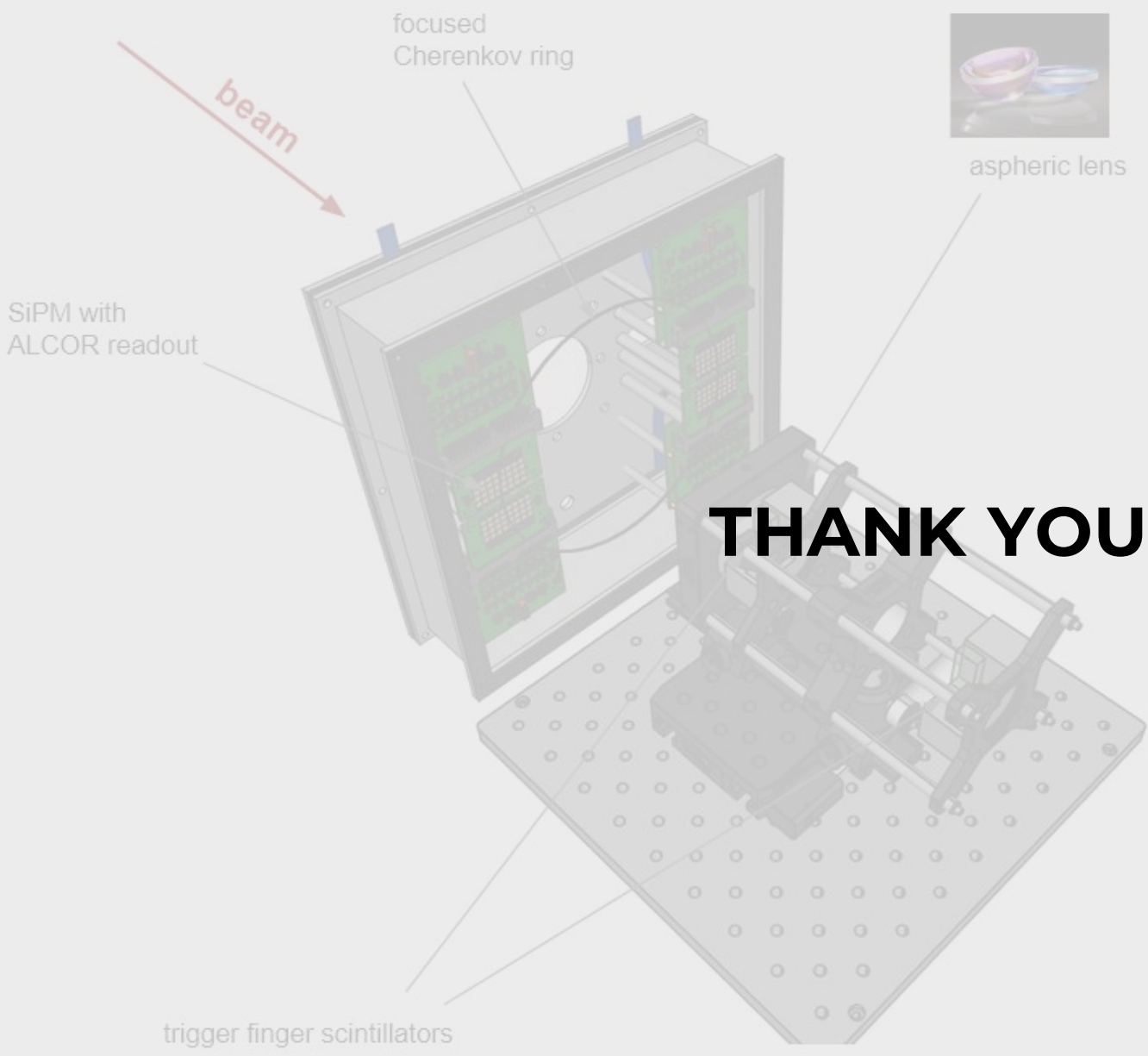
aspheric



aspheric lens

GEANT4 simulation

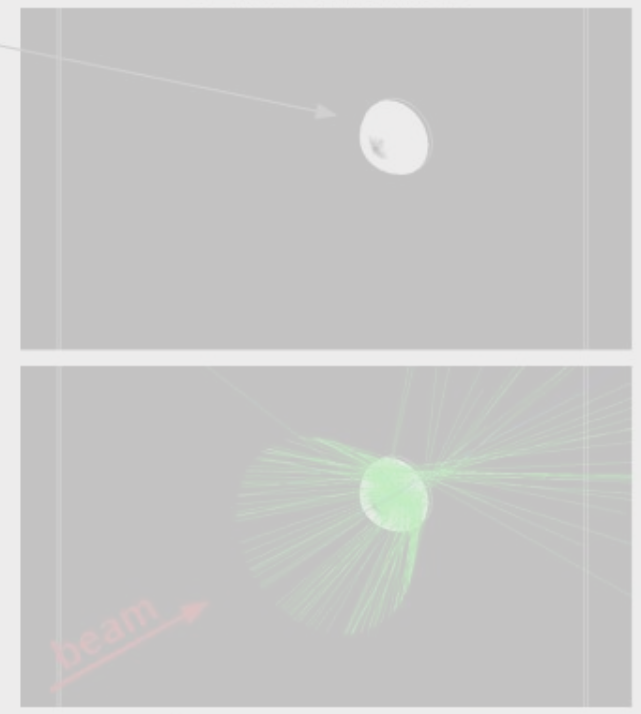




aspheric lens

aspheric

GEANT4 simulation



**THANK YOU**

