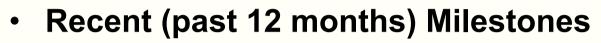
Fermilab Cryomodule-1 Status

E. Harms, Fermilab on behalf of the entire CM-1 team





. .

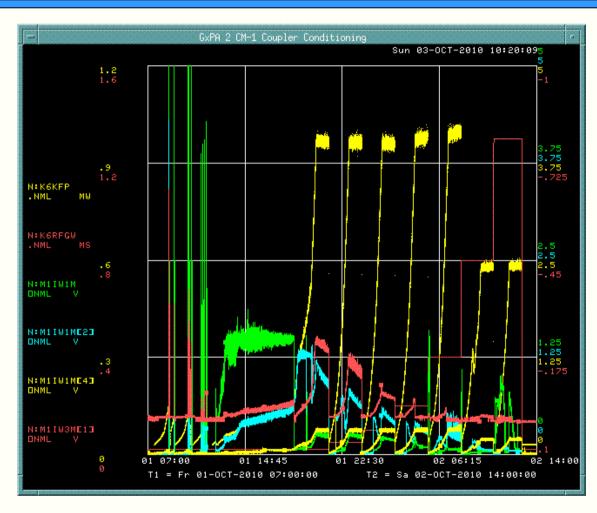
- Activities to Date
- Current Activities
- Future Plans
- Summary





- 22 January 2010: CM-1 moved into final position and aligned
- 23 February 2010: Warm side of Couplers under vacuum
- Cryogenic piping connections
- 11 June 2010: permission to initiate RF commissioning and warm coupler conditioning
- **RF/Klystron commissioning**
- 2 August 2010: Warm coupler conditioning begins, one cavity at a time, beginning with #8
- 16 August 2010: Cavity #8 conditioning complete (14 days)
- 26 August 2010: Cavity #7 conditioning complete (10 days)
- 2 September 2010: Cavity #6 conditioning complete (8 days)
- 17 September 2010: Cavity #5 conditioning complete (15 days)
- 22 September 2010: Cavity #4 conditioning complete (6 days)
- 27 September 2010: Cavity #3 conditioning complete (6 days)
- 30 September 2010: Cavity #2 conditioning complete (4 days)
- 3 October 2010: Cavity #1 conditioning complete (4 days)



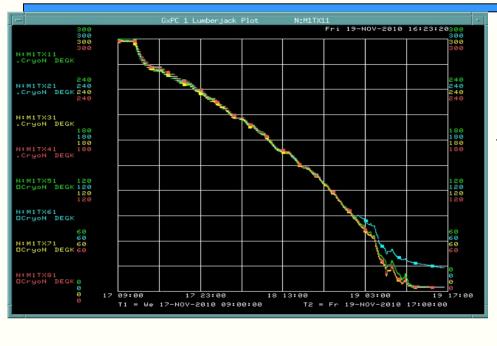


Cavity #1 (Z89)

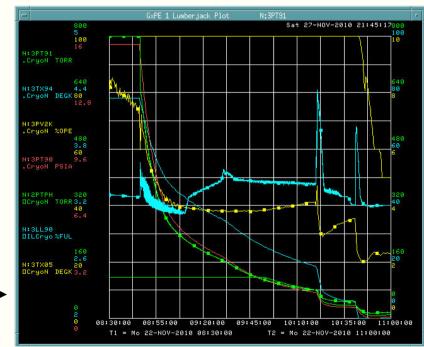


- 12 November 2010: Insulating vacuum space leak tight and pumped down
- 23 February 2010: Warm side of Couplers under vacuum
- 17 November 2010: Cool down begins
- 19 November 2010: Cool down to 4.5 Kelvin complete
- 22 November 2010: At 2 Kelvin
- 10 December 2010: Permission to initiate cold RF operation
- 17 December 2010: Cold coupler conditioning begins, one cavity at a time, beginning with #1 (Z89), first RF into CM-1 at Fermilab
- 1 February 2011: Begin powering Cavity #8 (S33)

First Cool-down



Cool down to 4.5 Kelvin (2+ days)

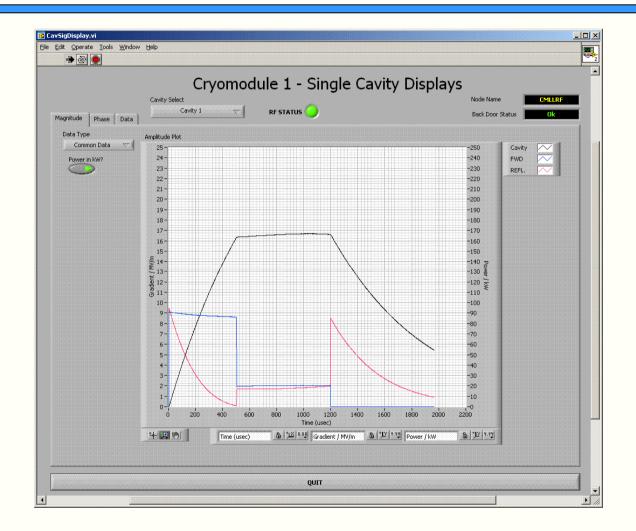


Cool down to 2 Kelvin (~2 hours)

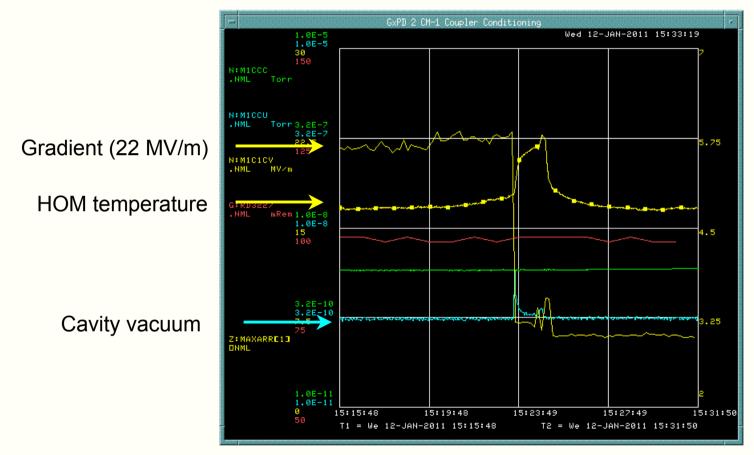
Cavity #1 Performance

- Determination of Cavity gradient limit: 23-24 MV/m, consistent with Chechia tests
- Q adjusted to 3E6
- RF signals calibrated
- Cold coupler conditioning per DESY recipe
- Operation with LLRF closed loop
- Lorentz Force Detuning Compensation demonstration
- Fast Thermometry
- HOM signals seen
- Dark current detected
- Interesting microphonics data
- Cryo Heat Load not as expected
- Large Q drop vs. gradient

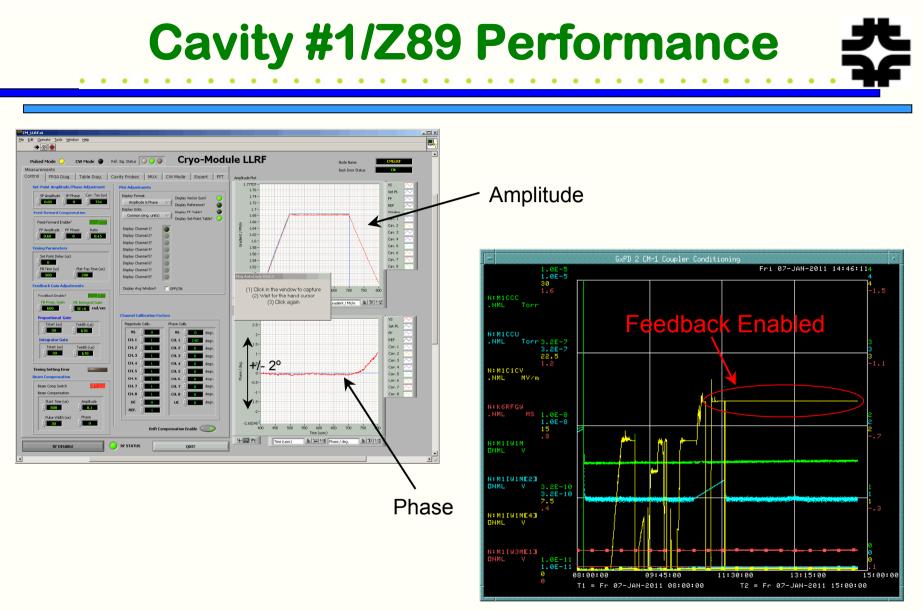




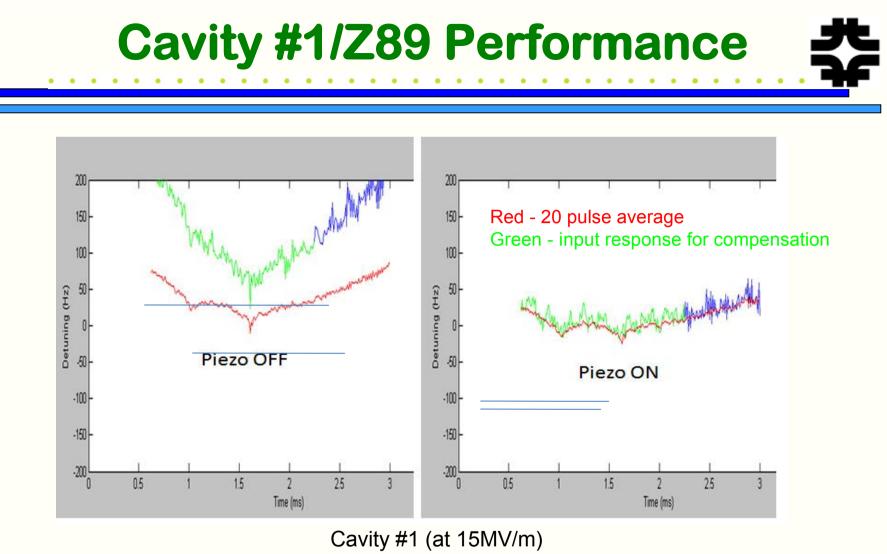




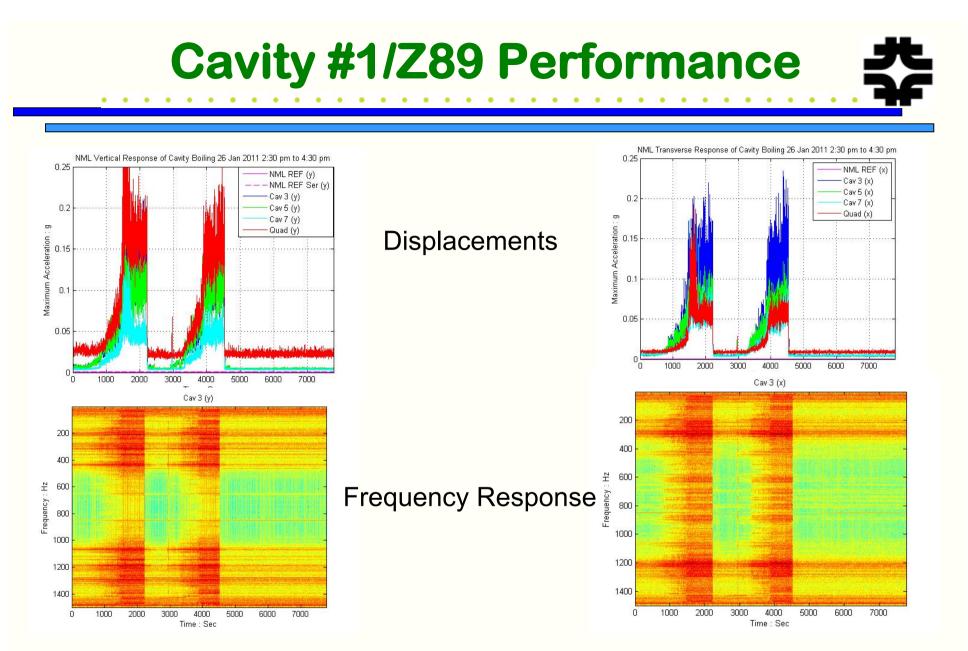
Fast Thermometry response during a possible quench



Low Level RF loops ON and Tuned

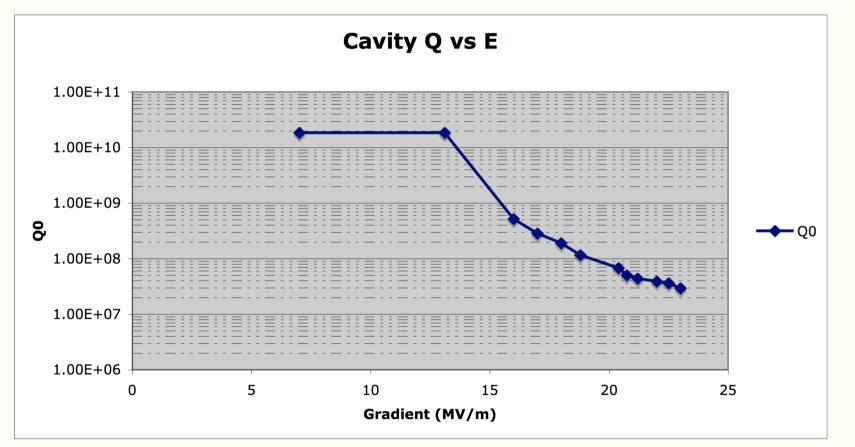


LS LFD Compensation Algorithm From 75Hz to 20Hz Courtesy of Warren Schappert/Yuriy Pischalnikov



Microphonics - courtesy of Mike McGee



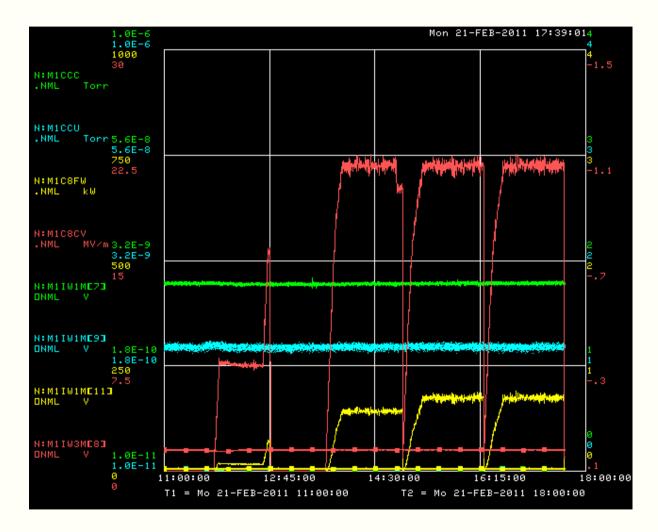


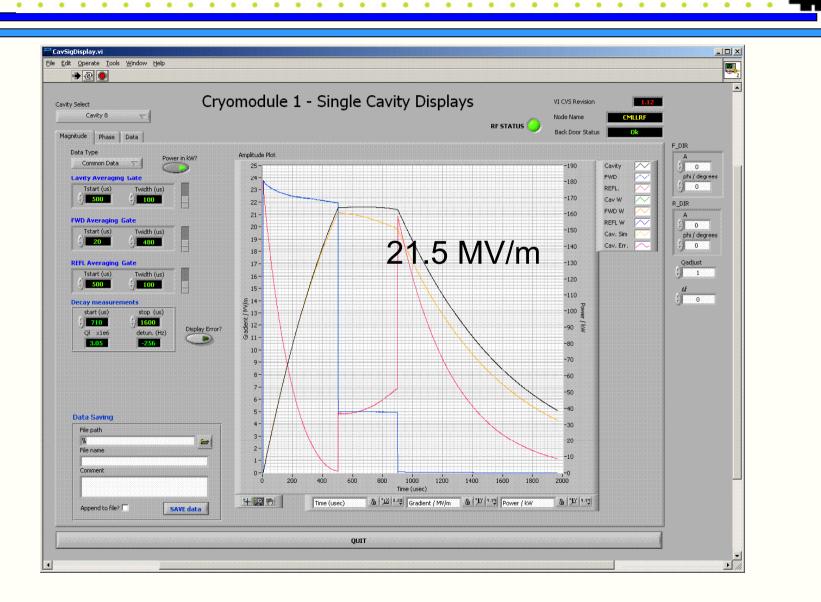
Calculated Q₀ vs. E - NOT a direct measurement!



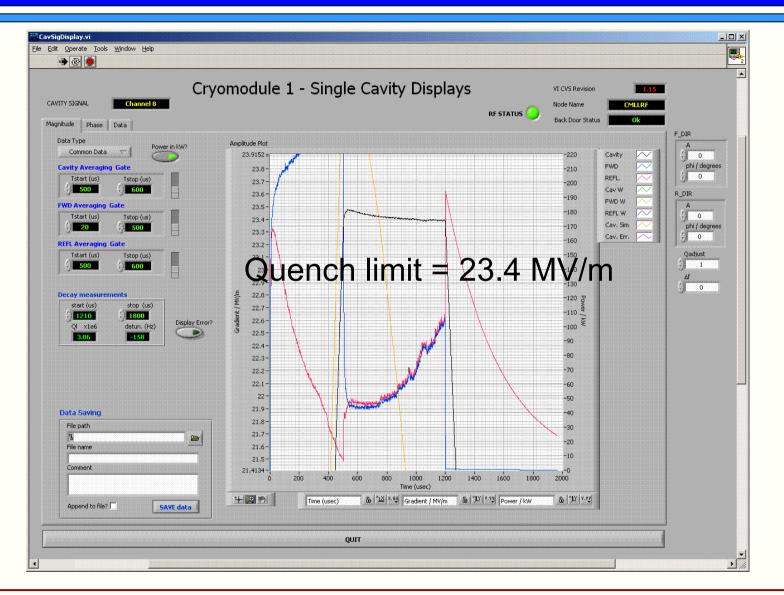
- High Power (to 1 MW forward power) conditioning is complete
- Began operation with flattop last week
- So far, so good
 - 700 us flattop achieved
 - Stable cryogenic system
 - Some dark current, x-rays
 - Minimal activity otherwise
 - Quench limit = 23.4 MV/m
 - 26.6 MV/m at Chechia
 - LLRF Feedback loop tuned and closed
 - Lorentz Force Detuning Compensation enabled
 - Dynamic Heat Load measurement
 - Difficult to determine Q₀



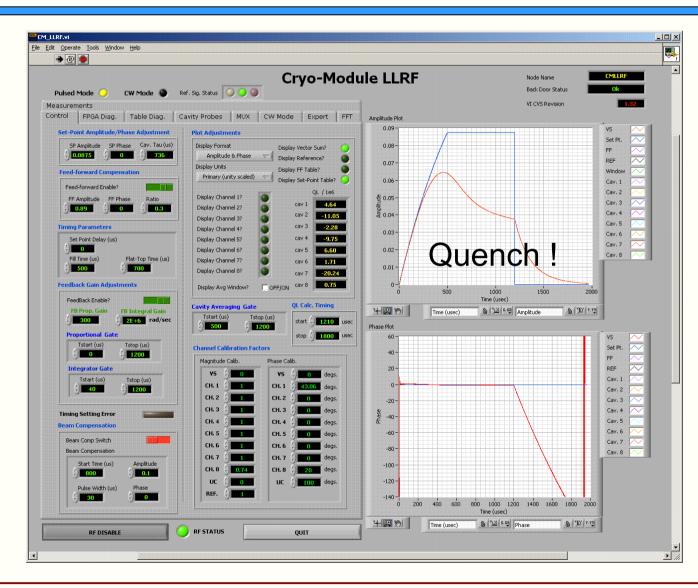




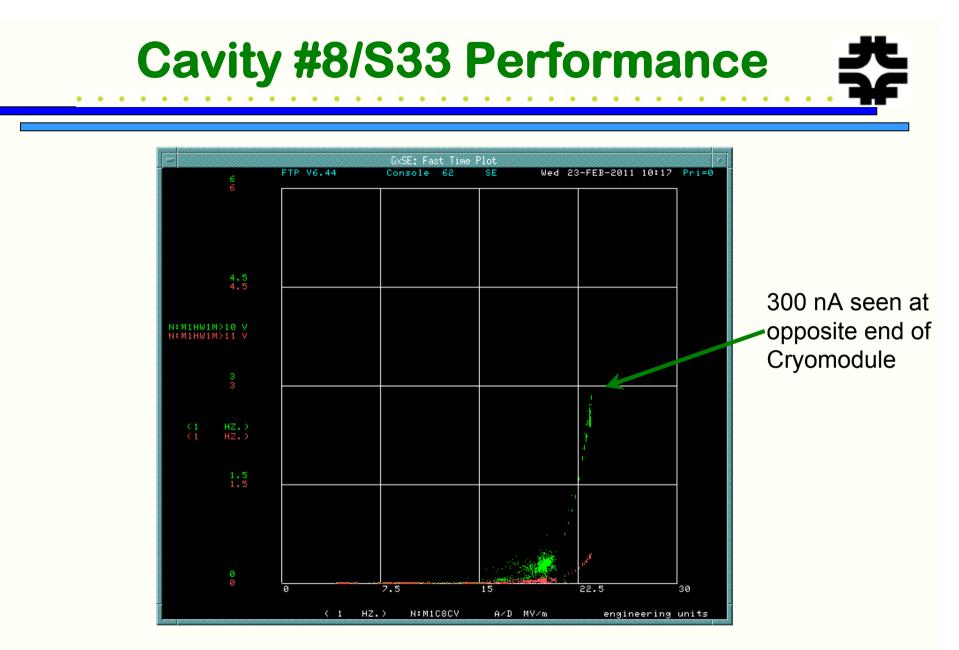
.



. . .



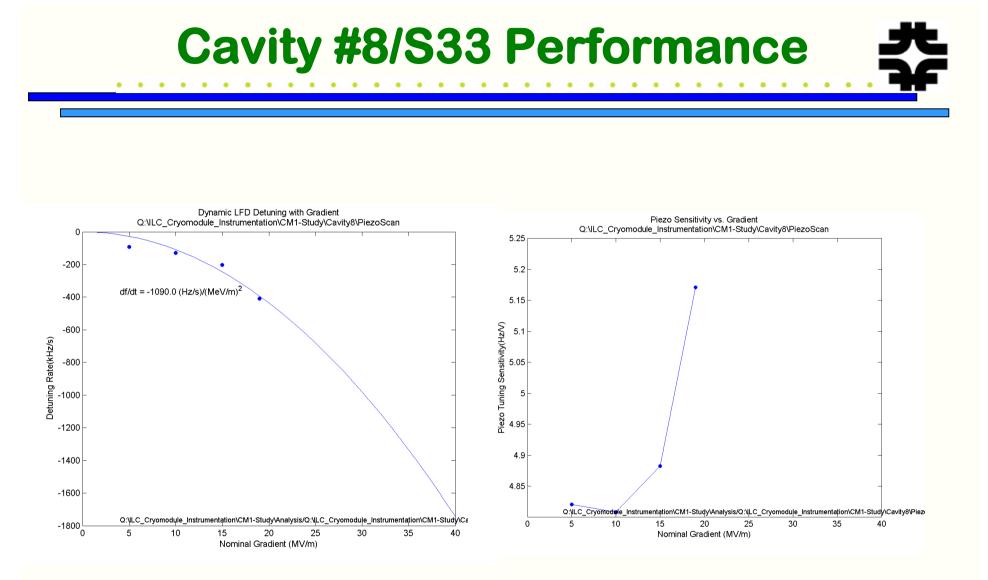
. . . .



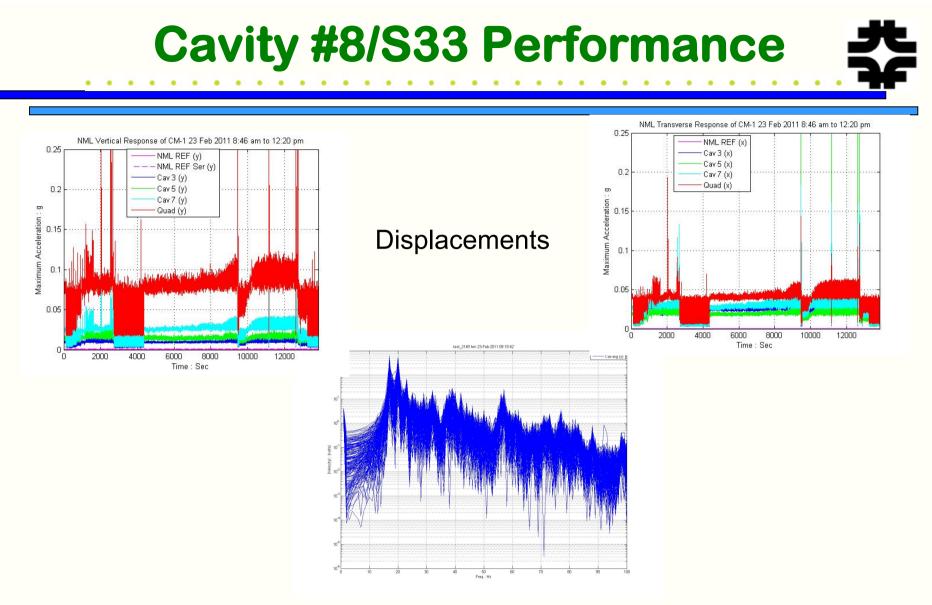
Dark current (100 nAmp/Volt) vs. E_{acc}



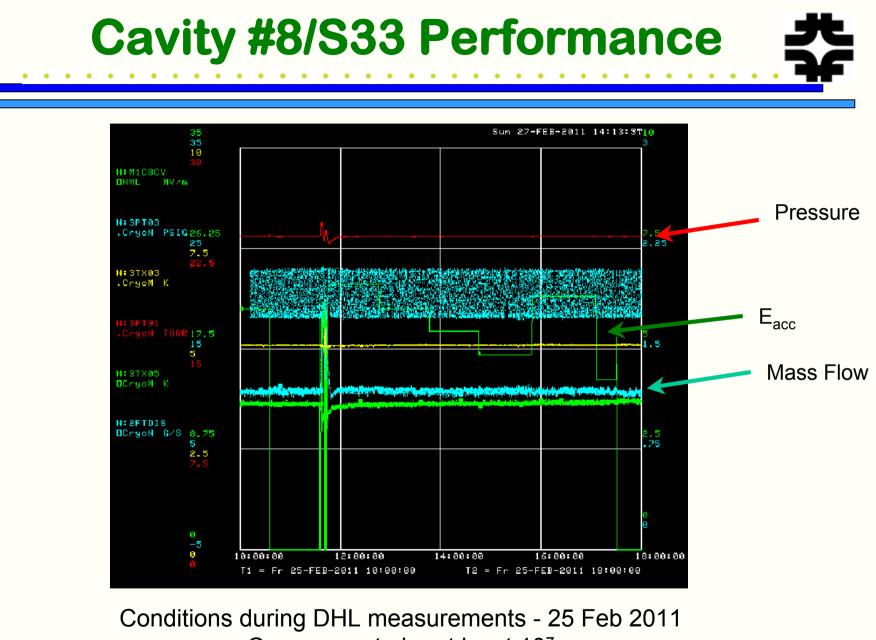
744			GxSD: Fast			II.
	15000	FTP V6.44	Console 62	2 SD	Wed 23-FEB-2011	10:19 Pri=0
	1400 5000 11000					
	11273.8 1073.75					
	1073.75 3773.75 8250					
G:RD3227 G:RD3231	mRem mrem					
G:RD3241 G:RD3242	mrem mrem					
	2542.5					
	2547.5 247.5 2547.5					_
	5500					
	HZ) HZ)				1. E	
(1 (1	HZ) HZ)					
	3821.25					
	3821.25 421.25 1321.25 2750				1 - 17 17	
	95 95 95 0	0	7.5	 15	22.5	
	0		HZ.) N:M1C80			
			12.7 N:M1C8L	л ний г	engine	ering units



Lorentz Force Detuning Compensation tuned



FFT of Frequency Response Microphonics - *courtesy of Mike McGee*



 Q_0 appears to be at least 10⁷

- Stuck Tuner Motor investigation
 - All motors exercised warm and cold
 - This motor operated ~20 minutes (120 kHz) before stopping
 - Fault appears to be external to windings per TDR measurement (preliminary determination)
 - Studying specifications of motor (Sanyo)
 - Building test stand with similar spare motor
 - Investigating alternate controllers
 - Investigating more robust protection scheme



- Cold Coupler Conditioning and cavity performance one cavity at a time (#2 next, starting next week)
- As cavity pairs are completed, connect RF distribution
- Complete module test



- Cold operation of CM-1 in progress since November 2010
 - NML still a construction area!
- Single cavity performance measurements in progress
 - Cavity #1/Z89 shows large heat load, yet to be understood
 - Cavity #8/S33
- All systems being understood and characterized
- Many successes
 - Stable cryo
 - LLRF
 - LFDC
 - Controls
- A Few issues
 - Z89 heat load
 - S33 tuner motor
- Developing list of enhancements for CM-2

