

IHEP-INFN medical applications

current collaborations and future perspectives

INFN - IHEP Annual Cooperative Meeting
Beijing - Rome July 7th - 8th, 2021



Istituto Nazionale di Fisica Nucleare

Manuel Da Rocha Rolo (INFN)

Outline

Ongoing activity on technology R&D for medical instruments

- ❖ CZT readout for gamma cameras
- ❖ Pixel readout ASIC for photon counting

Items of interest for future joint developments

- ❖ Silicon strips and readout electronics
- ❖ PET and time-of-flight technology
- ❖ Boron Neutron Capture Therapy (BNCT)

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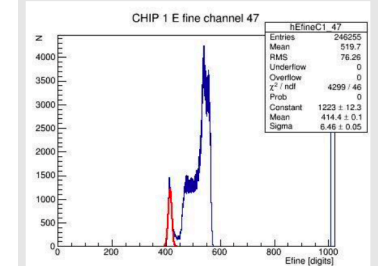
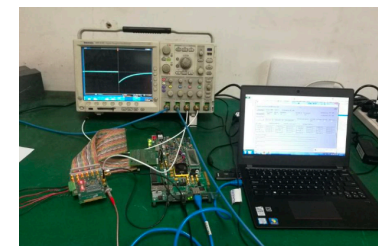
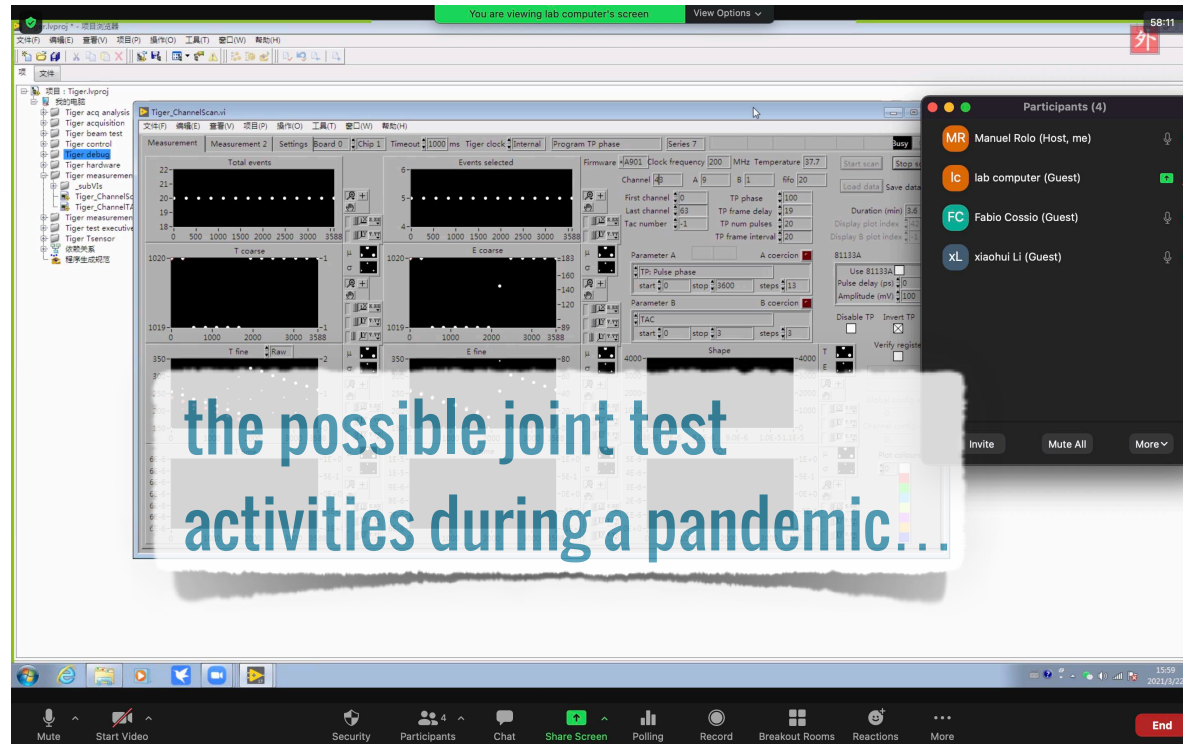
- ❖ Silicon strips and readout electronics
- ❖ PET and time-of-flight technology
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CZT Readout at IHEP with TIGER ASIC



in collaboration with the Division of Nuclear Technology and Applications at IHEP

The **TIGER** ASIC was developed by the CGEM-IT collaboration for the upgrade of the BESIII Inner Tracker, in the framework of the H2020 **BESIII** project.



Tiger1 ~7% @662keV

- A test stand for **TIGER** and CZT sensor was installed at IHEP. Remote test activities are working and allowing us to study the achievable performance with the current ASIC
- We will soon start the design of a new version with a lower-noise front-end. This activity is supported by the H2020 **FEST** project (WP3 and WP4)

Pixel Readout ASIC for photon-counting

in collaboration with the Division of Nuclear Technology and Applications at IHEP



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- * Photon counting CT: **emerging technology**, potential to dramatically improve clinical CT
- * Requires **energy-resolving x-ray detectors** (instead of conventional energy-integrating detectors): counts the number of impinging photons to measure photon energy

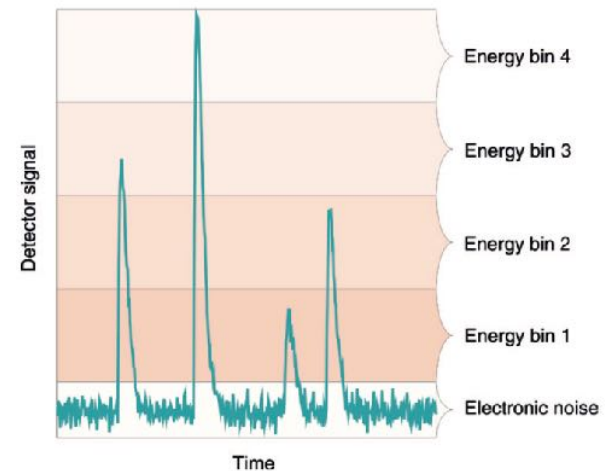
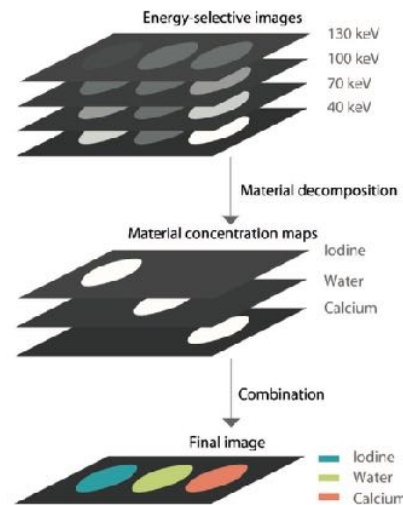
☑ higher contrast-to-noise ratio

☑ improved spatial resolution

☑ optimised spectral imaging

- * **reduced radiation exposure**

- * **higher resolution imaging**



This activity is supported by the H2020 **FEST** project (WP4 Medical Applications)

M J Willeminck et al, *Radiology*: vol. 289, no. 2, Nov 2018

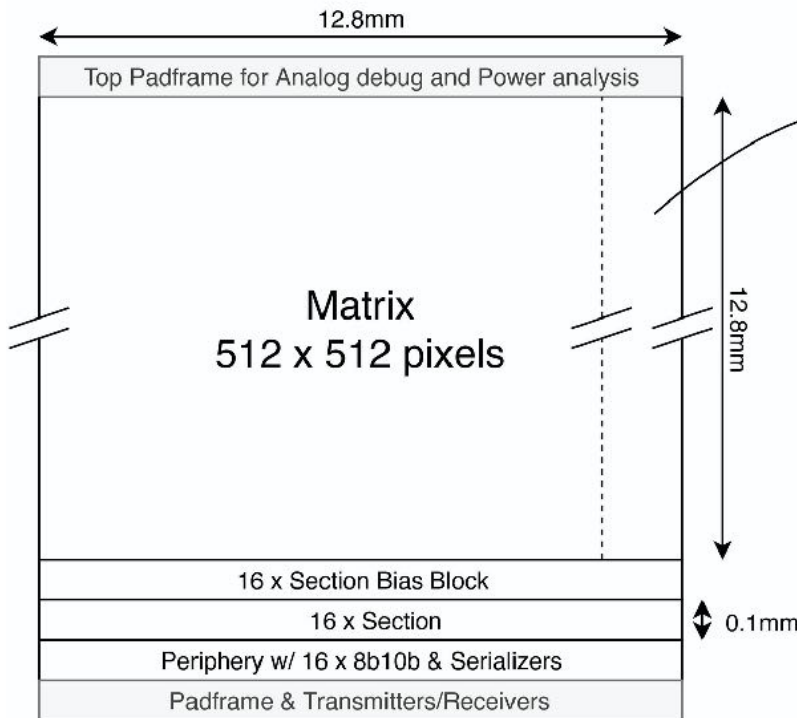
Pixel Readout ASIC for photon-counting

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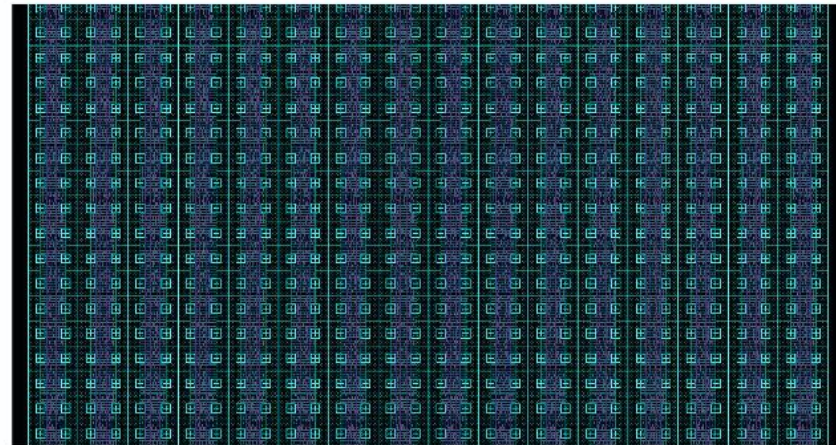


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ARCADIA
Π



Matrix (512x512 pixels)
Section (32x512 pixels)
Column (2x512)
Core (2x32)
Region (2x2) groups 4x 50 μm pixels



- * Implementation of the sensor matrix for photon-counting ASIC using a 100 x 100 μm ARCADIA super-pixel
- * Chip design and sensor simulations ongoing, silicon prototype production scheduled for 2022-Q2
- * Final version should allow both a hybrid assembly of a CdTe detector and a fully-depleted silicon sensor
- Synergic development within the framework of ARCADIA, with future support from H2020 FEST project

Pixel Readout ASIC for photon-counting

Sensor and simulation setup

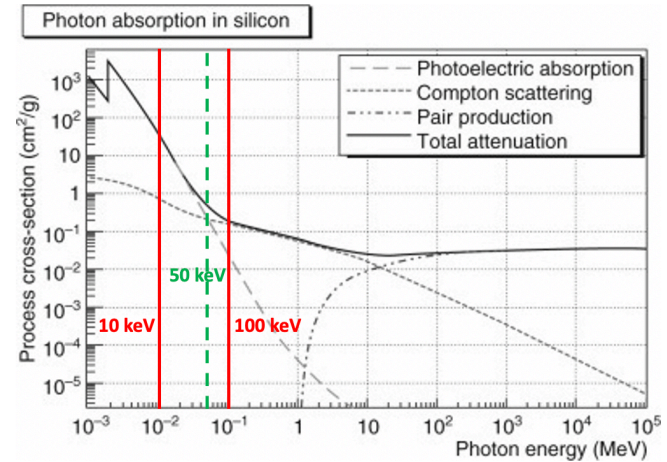
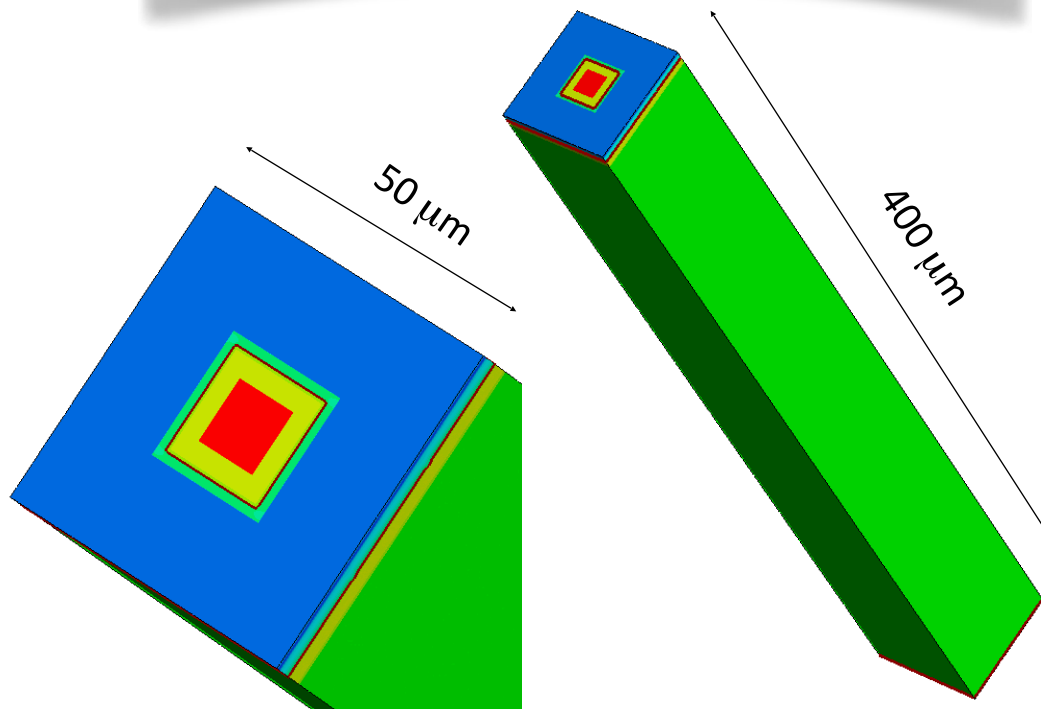
X-ray energy range: 10 - 100 keV, Photoelectric + Compton effects

50 μm pitch, 400 μm thick ARCADIA pixel sensor

Punch through onset $V_{\text{pt}} = -363.6 \text{ V}$

Capacitance @ $V_{\text{pt}} = 12.8 \text{ fF}$

Voltage at collection electrode = 0.8 V



Scope:

- study charge sharing
- charge collection time < shaping time ~ 100 ns

Sentaurus TCAD

- electric and weighting field maps

Allpix2

- Monte Carlo signal generation
- 5x5 pixel matrix

SYNOpsys®



Pixel Readout ASIC for photon-counting

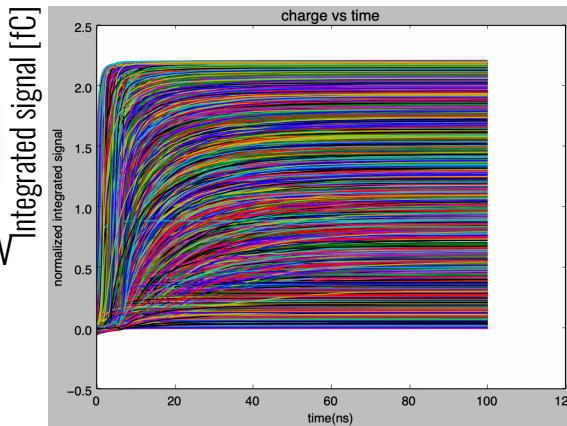
Signal simulation for 50 keV photons

Compton scattering

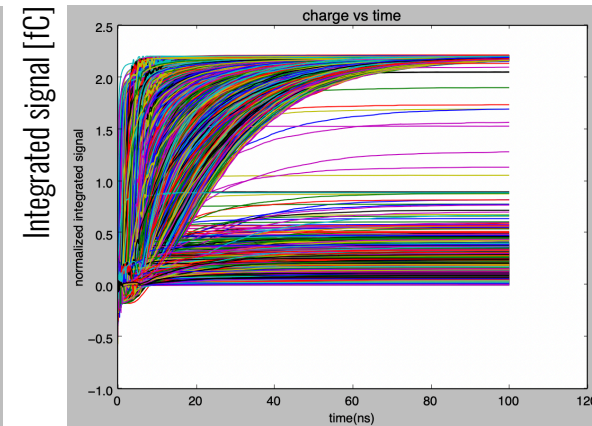
- Fraction of energy transferred to recoil electron: 9% mean, 17% max
- Charge deposit: 0.2 fC mean, 0.38 fC max

Photoelectric absorption

- K-shell 1s electron binding energy = 1.839 keV
- Kinetic energy of K-shell 1s photoelectrons
- = 50 keV - 1.839 keV
- Charge deposit: 2.14 fC



Central pixel signal only



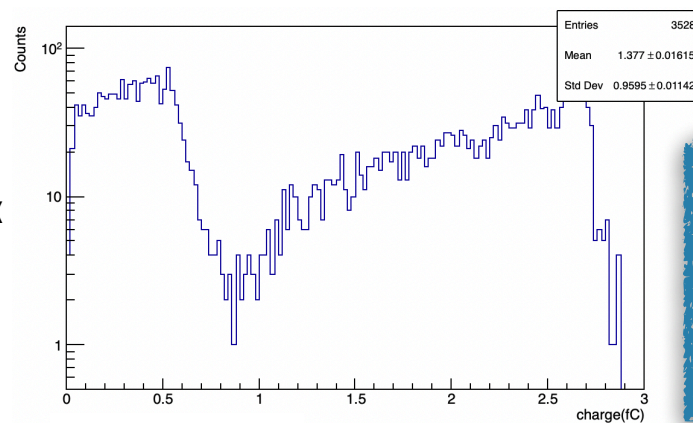
Full 5x5 matrix signal

Monte Carlo simulation

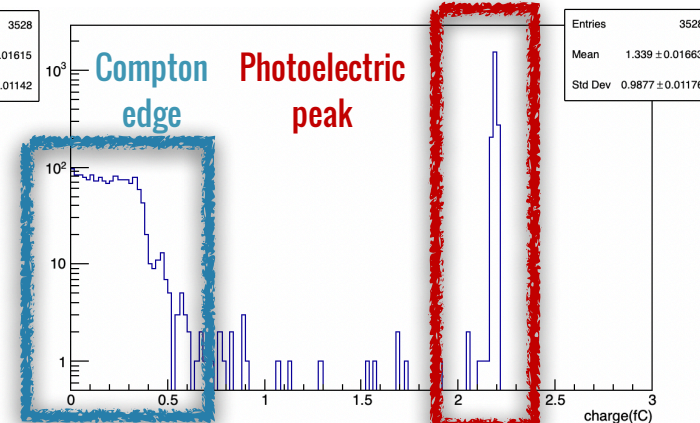
- 100k incoming photons
- Perpendicular incidence
- Random incidence point over the CENTRAL pixel of the 5x5 matrix

Detected photons (Compton + photoelectric, no threshold) = 3528

Detection efficiency = ~4%



Collected charge [fC]



Pixel Readout ASIC for photon-counting Architecture and Chip Design

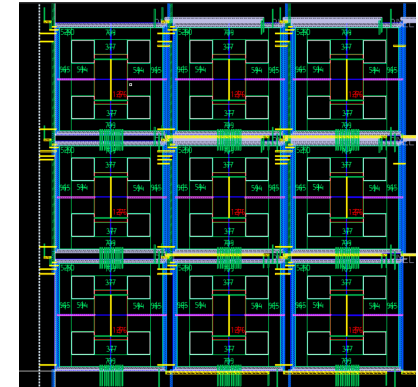
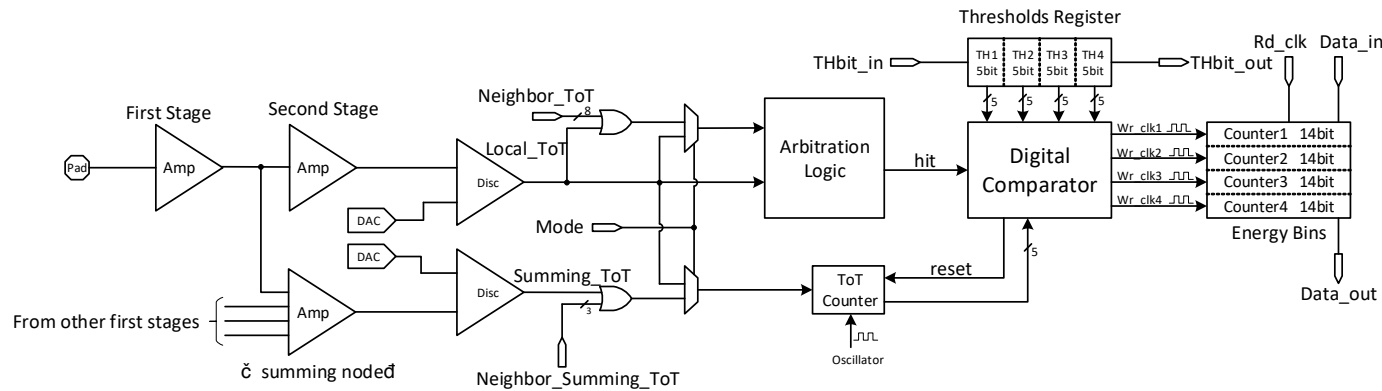
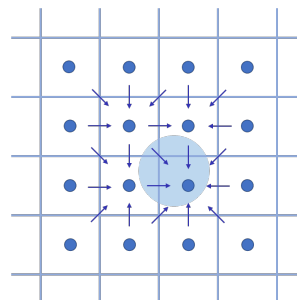
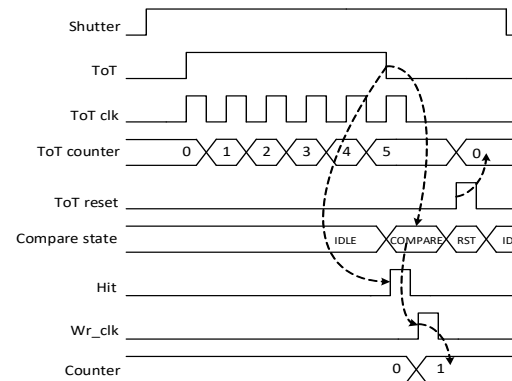


Figure: top routing of a 3x3 pixel region
(each pixel is built with 2x2 50 μm cores)

- ✓ The arbitration logic module compares local ToT with 8 neighbour ToTs to decide if local pixel has the largest read of the generated charge and then the hit signal is pulled up high
- ✓ The deposited energy is obtained by the ToT counter in which the numbers of cycles of oscillator clock is recorded
- ✓ A digital comparator assigns an energy bin to the event
- ✓ Pixel logic implementation on a 50x100 μm area complete, post-layout simulations with 9 pixels done, end of column (data/configuration) logic design ongoing; analogue front-end design started



● Charge Distribution

Designers:

E. Bianco (PhD INFN/Polito)
J. Cai (PhD IHEP/Polito)
A. Paternò (Post-doc INFN CSN5)

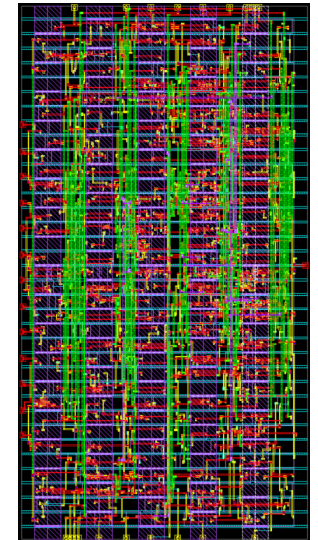


Figure: Pixel logic implementation on a 50x100 μm area

Pixel Readout ASIC for photon-counting

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- * **Phase 0:** First demonstrator of X-ray detector built on the CMOS MAPS developed in framework of ARCADIA: 512x512 25 μm pixel matrix, demonstrated 400 μm thickness of fully-depleted silicon. Tapeout late 2020, silicon and associated DAQ at IHEP by Q1 end 2021. Test stand can be of interest for synergic activities on R&D for CepC. Engineers at DNTA will work on a dedicated DAQ for X-ray detector instruments, starting from a system integration perspective.
- * **Phase 1:** Started from the chip integration flow of ARCADIA-MD1 to implement a 100x100 μm pixel for photon counting, featuring the clustering algorithms and a multi-energy binning. We will send to production a matrix of 128x128 or 128x16 pixels, to be decided as a function of the advancement of the design. First tapeout by mid-2022, fully-depleted CMOS sensors available at IHEP by the end of 2022. The pixel implements a physical connection of the input to a top metal layer, allowing for a flip-chip assembly of a CdTe sensor.
- * **Phase 2:** Verification of architecture, data readout, functional parameters, front-end and pixel logic. If results OK, proceed with CdTe assembly and test on a medical instrument at IHEP during 2023.

-
- 10 μ m Mag = 5.00 K X Signal A = InLens WD = 4.1 mm Stage at T = 3.8° Date: 9-Jan-2017
EHT = 10.00 kV File Name = 161130_20000_802_AuPd75_CuNi40_36.0F Time: 9:46:34
- 10 μ m Mag = 5.00 K X Signal A = InLens WD = 4.2 mm Stage at T = 3.8° Date: 23-Dec-2016
EHT = 10.00 kV File Name = 161130_16720_3_BuNi50_360_36.0F Time: 15:02:23

TALBOT-LAU

G_0 : Source Grating, period p_0
 G_1 : Phase Grating, period p_1
 G_2 : Analyzer Grating, period p_2



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- ❖ Boron Neutron Capture Therapy (BNCT)

IHEP and INFN-TO Collaboration on Medical Physics and Instrumentation: 1st Online Workshop 17-19 May 2021



09:00	Welcome and Institutional address <i>Manuel Dionisio Da Rocha Rolo</i> https://infn-it.zoom.us/j/5948111880 , Zoom	09:00 - 09:30
	The readout electronic system for nuclear imaging equipment <i>Xiaohui Li</i>	09:30 - 09:40
	The development of detector technique based on CZT <i>Xiaopan Jiang</i>	09:42 - 09:52
10:00	The R&D of PET Imaging system at IHEP <i>Xianchao Huang</i>	09:54 - 10:04
	The readout ASIC for hybrid X-ray photon counting detector with charge sharing correction <i>Jiale Cai</i>	10:06 - 10:16
	CT image reconstruction algorithms <i>Baodong Liu</i>	10:18 - 10:28
	Q&A https://infn-it.zoom.us/j/5948111880 , Zoom	10:30 - 10:45
	Phase contrast X-ray imaging <i>Alessandra Patera</i>	10:45 - 10:55
11:00	Innovative detectors for beam monitoring in particle therapy <i>Roberto Sacchi</i>	10:57 - 11:07
	Fast dose recalculation for online treatment verification in particle therapy <i>Simona Giordanengo</i>	11:09 - 11:19
	PET detectors for range verification in particle therapy <i>Elisa Fiorina</i>	11:21 - 11:31
	Image reconstruction, analysis and simulation software <i>Veronica Ferrero</i>	11:33 - 11:43
	Q&A https://infn-it.zoom.us/j/5948111880 , Zoom	11:45 - 12:00
12:00		

First operative workshop held this year for the exploration of new joint activities and collaboration opportunities

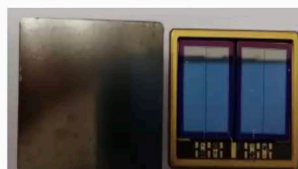
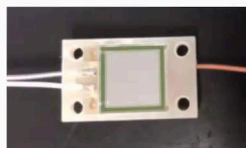
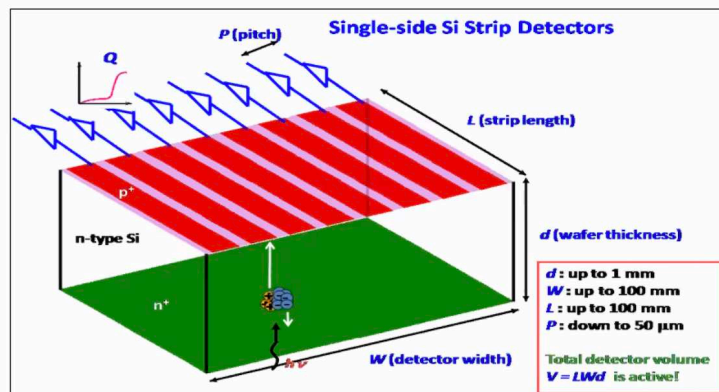
- 43 participants, a lot of ideas and brainstorming
- A seed for further IHEP-INFN collaboration in medical applications, looking forward to a **2nd “Real” Workshop on 2022!**

09:00	Collaboration proposals (IHEP) <i>Dr Xiaohui Li</i> https://infn-it.zoom.us/j/5948111880 , Zoom	09:00 - 09:45
10:00	Collaboration proposals (INFN) <i>Manuel Dionisio Da Rocha Rolo</i> https://infn-it.zoom.us/j/5948111880 , Zoom	09:45 - 10:30
11:00	Open Discussion and Meeting Wrap-up https://infn-it.zoom.us/j/5948111880 , Zoom	10:30 - 12:00
12:00		

Si-strip detector for X-ray diffraction



① Silicon Micro-strip detector(by IHEP)



Detector Specifications

Entry	Specifications
application object	X-ray diffraction
Strips	128 strips, 50μm pitch
Length of the strips	8mm
Global count rate	$\geq 1 \times 10^8$ cps
Energy resolution	$< 380\text{eV}$ @ 8Kev
Sensor Thickness	500μm
Frame Rate	4.2KHz

Used for X-ray diffractometer

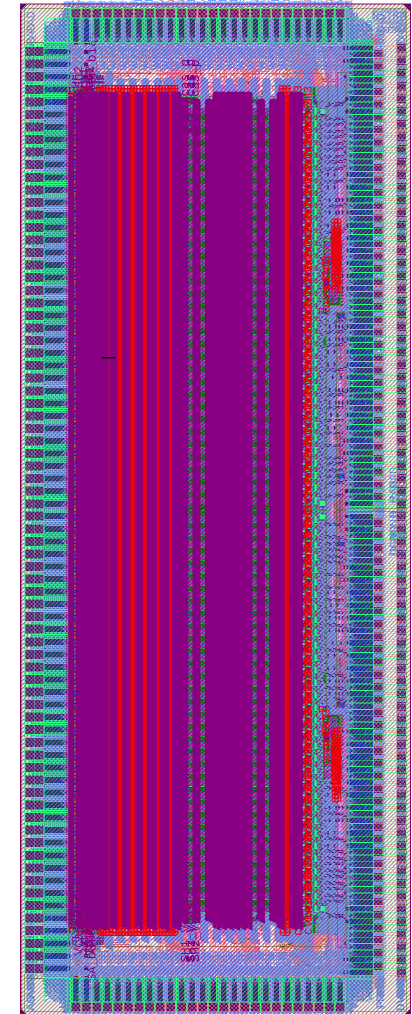
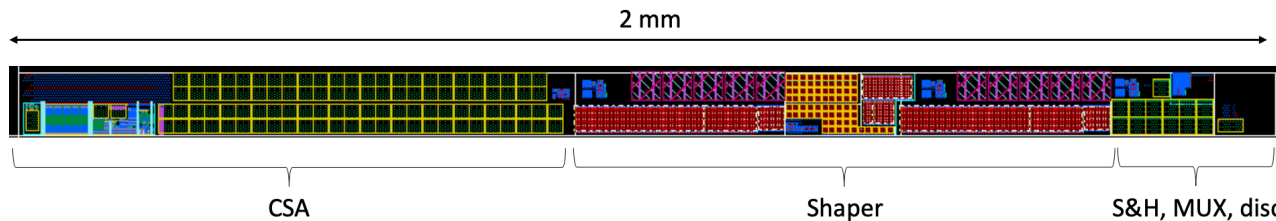
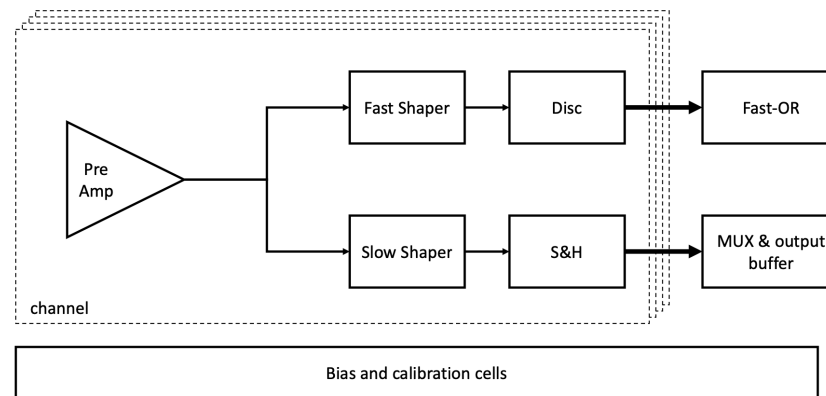
- IHEP develops technology for silicon micro-strip detectors and X-ray diffractometers
- We will explore the use of **ASTRA** for the performance evaluation with Si-strips and CZT: a test stand with hardware and data acquisition to be installed at IHEP during 2022-Q1
- the proposed activities and collaboration framework could pave the way for the co- development of future X-ray photon detectors for the High Energy Photon Source (HEPS)

ASTRA: Adaptable Space sTrip Readout ASIC

An ARCADIA - HERD Joint Development

- ▶ Chip area = $3 \times 3.5 \text{ mm}^2$
- ▶ 32 channels (100 μm pitch), layout with scalability to 64 channels (and 50 μm pitch)
- ▶ Front-End compatible for both polarities
- ▶ Programmable peaking time (1.5-8.5 μs)
- ▶ Configurable gain to make it suitable for different sensors topologies (i.e. 150-300 μm thickness sensors)
- ▶ ENC = 800 e⁻ @ $C_{\text{in}} = 100 \text{ pF}$ and $T_p = 6.5 \mu\text{s}$
- ▶ Power consumption < 0.6 mW/ch

Figures:
(mid) architecture and
(bot) layout of the channel;
(right) CAD layout of the 64-
channel embodiment



CMOS Embedded Si-strip and readout

- Design and Production of continuous and “pixelised” strips, range 10 - 100 μ m pitch
- **Proof-of-concept: CMOS monolithic strip block and readout electronics**

Figure: CAD Layout of 2x32x50 μ m pixelised strips

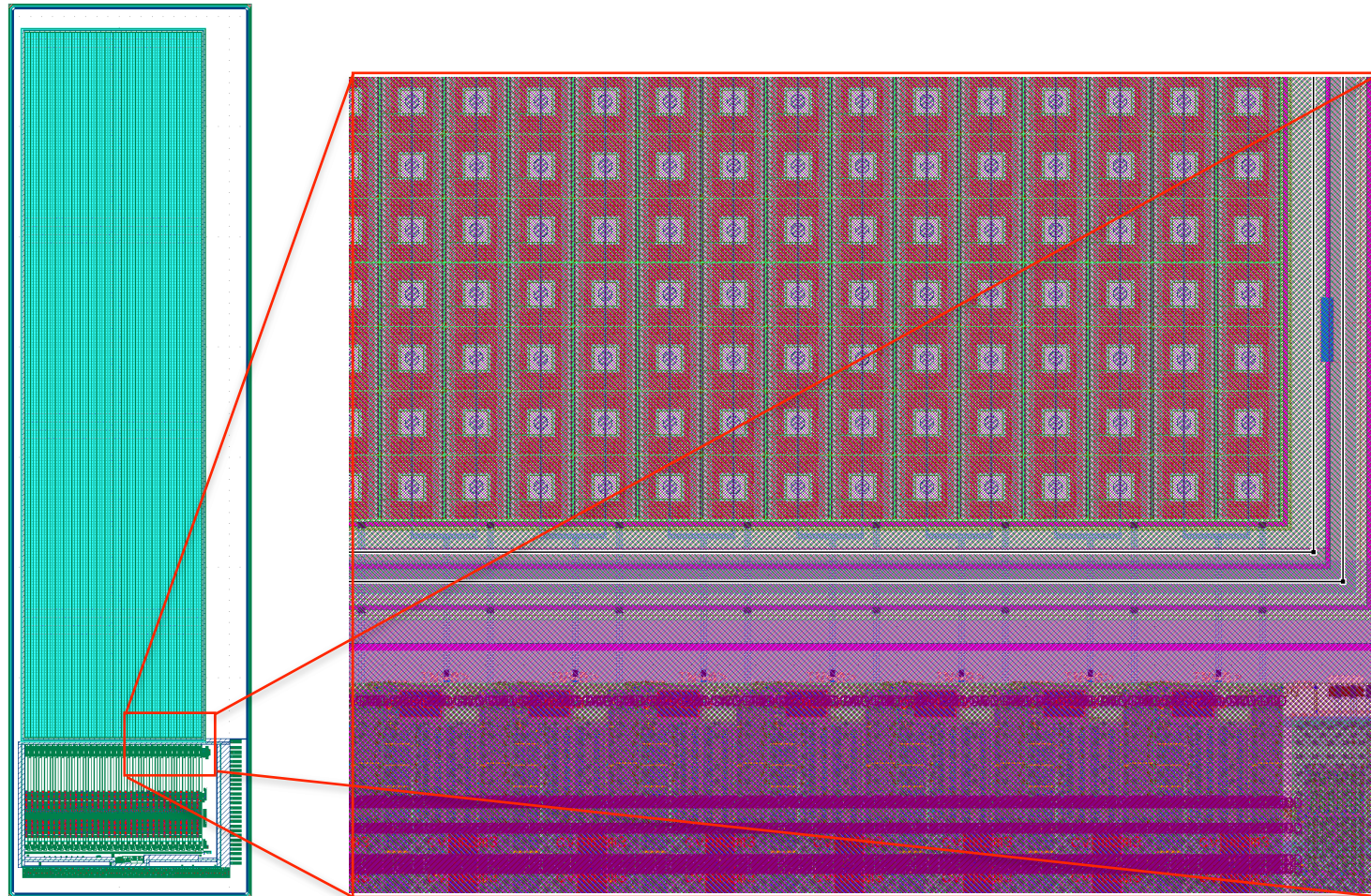


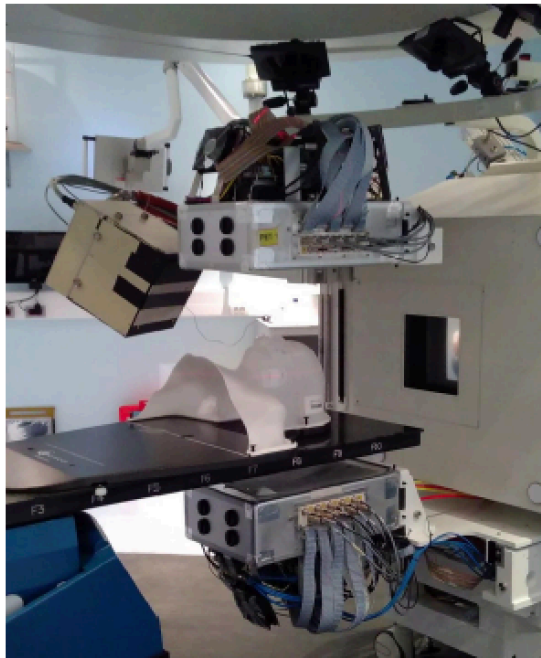
Figure: (top) detail of 2x32x50 μ m pixelised strips and (bottom) 32-channel custom readout

R&D for PET imaging at INFN

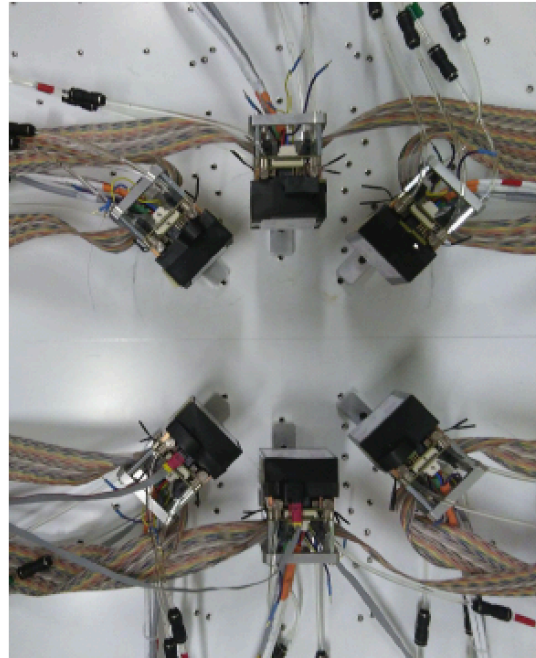


InSide

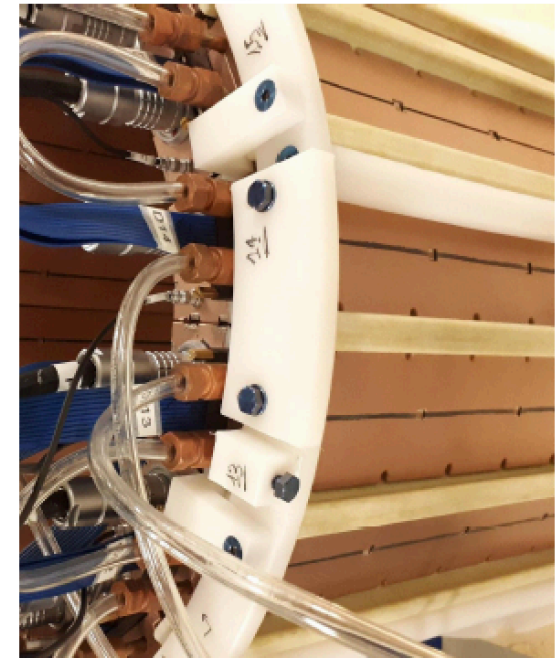
I3PET



Simulations
ASIC / FPGA / DAQ
Mechanics
Cooling



+ Detectors
Reconstruction
Analysis



+ EM shielding

Current projects at INFN focus on PET as online range verification and beam monitoring systems in Particle Therapy

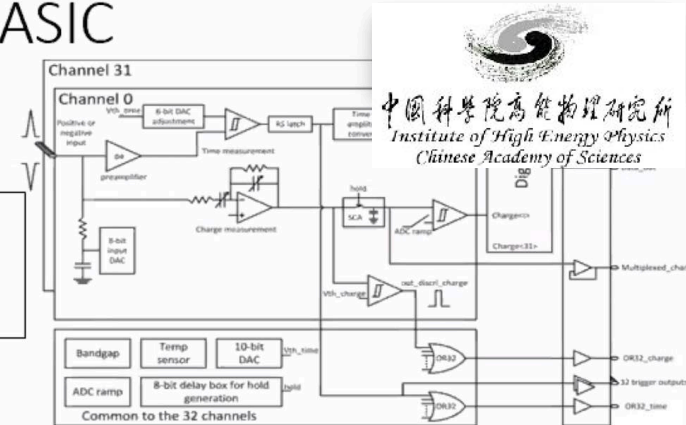
Technology for PET imaging

Proposal for TOF ASIC

- Number of channels: 64 (8*8 SiPM array)
- Signal Polarity: positive or negative
- Dynamic range: 0~1500pC
- Count rate: ~500kcps
- TDC bin: ≤30ps

Readout 1

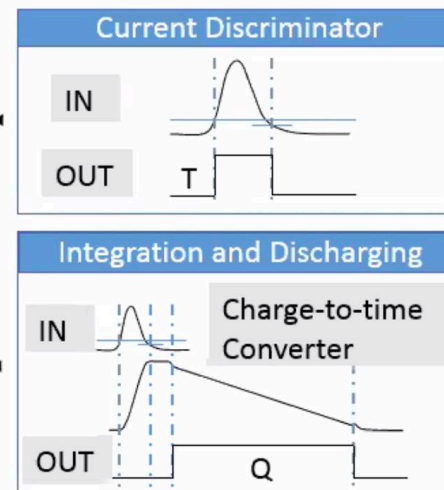
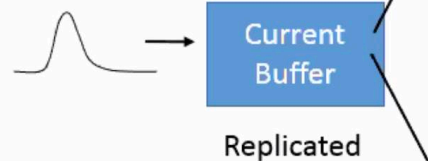
- ADC+TDC integrated
- Count rate limited?



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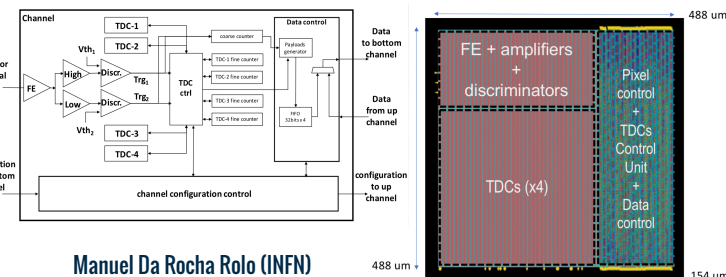
- ### TOT Readout
- ADC+TDC integrated
 - Count rate limited

Input current signal



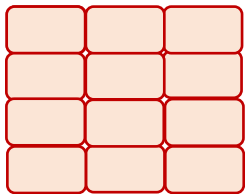
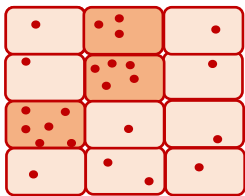
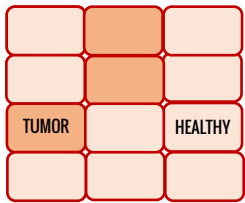
TDC in FPGA

- IHEP is working on the development of technology for whole-body PET and small animal PET scanners with TOF capability, and applying for funding on PET-MRI (brain imaging)
- Upgrades or new developments with SiPMs require **fast integrated readout electronics**.

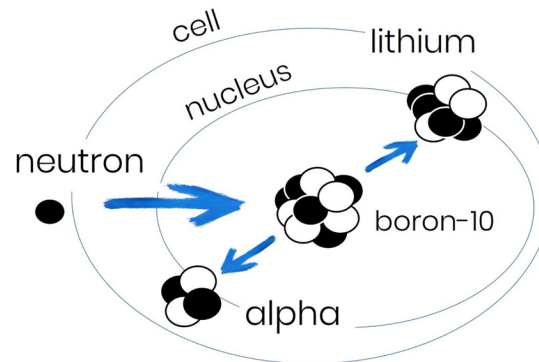


- Beijing - Rome July 7th - 8th, 2021

Boron Neutron Capture Therapy (BNCT)

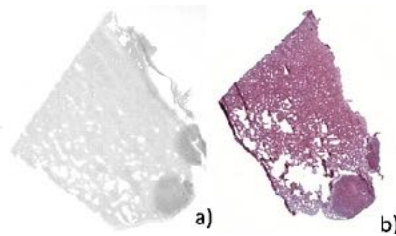


- * BNCT is an experimental radiotherapy based on the administration of ^{10}B and low-energy neutron irradiation
- * neutrons are captured in ^{10}B and release 2 high-LET short-ranged charged particles in the tumour cells

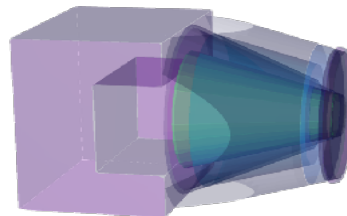


Selectivity due to boron distribution

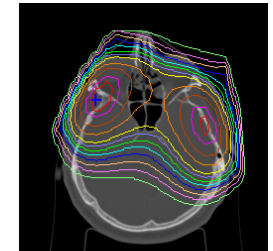
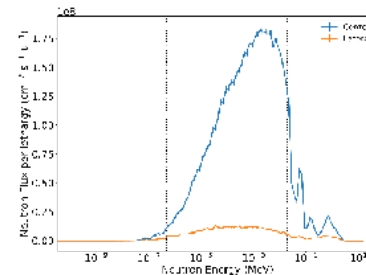
BNCT for metastases, infiltrated and non-operable tumours



Boron quantification



Neutron beam design and therapeutic potential evaluation



Treatment Planning & dosimetry

Research in BNCT with Chinese partners



- Design of clinical irradiation facilities
- Projects and dosimetric evaluations of neutron beams (Xiamen BNCT centre)
- Test of Treatment Planning System
- Test of new boronated drugs
- Production and characterisation of new materials for neutron moderation through sintering process (with Dept. of Chemistry – University of Pavia)
- Capability of creating targets for **production of radioisotopes**



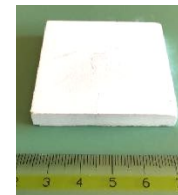
BNCT clinical centre @ Xiamen



Scientific Collaboration agreement signed June-2020 between INFN-PV and Nanjing University of Aeronautics and Astronautics, first step towards the **International Joint Laboratory for Advanced Particle Therapy (JLAB-APT)**



Coupling of Cu and V for target construction



Densified AlF_3 and $\text{AlF}_3 + 2\% \text{LiF}$
High density ($\sim 100\%$)



Sintering machine @ INFN Pavia

- ◆ Good progress over the last 3 years on **joint development of technology for medical instruments** (ASICs for gamma cameras, design of X-ray single-photon counters).
- ◆ The first point-to-point workshop for brainstorming demonstrated the potential to foster and **expand the framework of the collaboration** for medical physics between INFN and IHEP.
- ◆ Planned activities for microelectronics (Si-strips, TOF-PET), developments of technology for PET-MRI (EM shielding) and X-ray imaging, eventually work together on detector design for HEPS. Growing activity on BNCT could also open new opportunities.
- ◆ The H2020 **FEST** project can provide support to these activities (WP4 Medical Applications)
- ◆ A lot of people thinking together generate a lot of ideas... which will in turn require a lot of manpower to put them into practice: Proposal for a **framework** that allows for the **exchange of PhD students in medical physics?**

IHEP-INFN medical applications

current collaborations and future perspectives



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Thank You for your time!
感謝諸位的時間