



Report of electron beam acceleration with STF-2 cryomodules for the ILC

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ON BEHALF OF THE STF-2 COLLABORATION

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STF-2 Collaboration

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Introduction

- •STF-2 have been developed to verify the technology of superconducting acceleration, which is the key towards realization of the International Linear Collider (ILC)
- Requirements for STF: Realization of ILC specification
 - High accelerating gradient operation
 - Long pulse, high current beam operation without loss
 - Beam quality: Keeps emittance as designed
- R&Ds have been proceeded to achieve those requirements
- •We report the status of the studies at STF-2

ILC Project

- Higgs factory machine (250 GeV @E_{CM})
- Superconducting cavity/cryomodule technology as mass production
 - ~750 Cryomodules (challenging number, but not impossible!)
- Nano beam technology
- Candidate site: Kitakami in Japan



STF-2 accelerator

- ~70 m superconducting Linac (1.65 msec/5Hz)
- •Superconducting cavities: 14(1.3 GHz, 9-cell)
- •Cryomodules:CCM(2) CM1/CM2a(12)
- •Photo cathode RF gun (Cs2Te、Q.E.~1%)
- •Laser system: 162.5 MHz, 1064 nm, 12 W
- •Klystrons: 3 (5 MW, 800 kW, 10 MW)
- •Beam dumps: 2(Dump2: 37.8 kW)
- •2K Helium cold box: 2
- •Several beam monitors: BPMs, ICTs, profile monitors
- Bending magnets to Dumps: 2

Specification since FY2020

Bend 2

Max. Energy [MeV]	500
Max. Beam Intensity [µA]	3.0
Max. beam power [kW]	1.35



Achievable Accelerating Gradient in CM1/2a in 2021



most of the cavities have same performance in FY2021

- In April 2021, beam operation with 14 cavities was successfully done
- 12 cavities have performance within $\pm 20\%$ of 31.5 MV/m
 - Some cavities have performance degradation due to
 - Abnormal heat load
 - Field emission

Max Average E_{acc} Operation

•In April 2021, beam operation with maximum averaged accelerating gradient using 9 cavities was performed

Averaged accelerating gradient:

	From beam	From RF
Averaged E _{acc} [MV/m]	32.9	33.0

- •There is 5% margin from ILC specification
 - ILC specification: 31.5 MV/m

avity stat	us mon											\odot
avity Monitor	(CM1,CM2	2a)	BE	AM ON LI	NACモード		2021	/04/12 17:45:58				
	#1	#2	#3	#4	#5	#6	#7	#8	#9	#10	#11	#12
Pf (W):	85.52kW	75.69kW	78.72kW	37.75kW	91.83kW	2.96kW	21.41k	W 79.54kW	94.92kW	74.65kW	61.23kW	75.52
Pf Eacc(MV/m):	37.63	34.19	36.36	20.10	38.77	8.12	29.6	6 35.57	38.59	35.81	34.86	36.3
Pt(W):	11.78W	8.36W	7.38W	504.14uW	10.71W	341.25uW	1.20m	W 11.64W	7.88W	7.48W	8.27W	5.9
Pt Eacc(MV/m):	33.76	32.23	34.40	0.22	34.91	0.18	0.3	9 35.01	35.44	31.96	30.30	28.
E-Pulse(mV):	329.000	244.000	298.000	103.000	219.000	151.000	128.00	0 187.000	882.000	691.000	197.000	-99.0
E-Charge(mV):	103.000	283.000	165.000	107.000	265.000	316.000	207.00	0 188.000	790.000	523.000	-707.000	50.0
Arc(mV):	196.000	191.000	200.000	191.000	200.000	214.000	217.00	0 198.000	134.000	180.000	131.000	171.0
leriumu —		r	Vacuum—				r		Radiat	ion		
flow rate 2K:	54.725 m 3 /	hour	Captu	ire Upstream	2.35E-7 Pa	KLY	Y3 上 Pf	2.18MW		Low	Hig	h
float rate 5K:	-0.125 m 3 /	hour	Capture	Downstream	1.78E-7 Pa	KLY	Y3 下 Pf	2.32MW	Up:	5.320 mSv/	'h 339	. <mark>534</mark> uSv/
Heat Load 2K:	63.846 w		Capture In	put coupler	7.46E-7 Pa	Pt E	Eacc sum	297.78MV/m	Mid:	9.462 mSv/	'h 979.	.485 uSv/
Pressure 2K:	3.01 kPa		Capture Inne	er conductor	4.12E-8 Pa	Pt Ea	acc ave.	24.81MV/m	Down:	23.099 mSv/	'h 935.	. <mark>390</mark> uSv
Pressure 4K:	125.30 kPa		(M1 Upstream	1.41E-7 Pa	Ing	put Volt	2.17V				
Level 4K:	51.21 %		CM1 Ir	put coupler	5.44E-6 Pa				Feedba	CK		
Level 2K:	54.35 *		CM1 Inne	er conductor	2.28E-8 Pa	Pt B	Eacc sum	296.99MV/m		Feedback	ON	
Level CM2a End:	22.90 %		CM2a	Downstream	2.24E-7 Pa	Pt Ea	acc ave.	33.00MV/m		Ref Power	33.32	
emperature-			CM2a Ir	nput coupler	5.44E-6 Pa	cav1	cav2	cav3 cav4	Deem			
4K Pot:	4.65 K		CM2a Inne	er conductor	4.93E-8 Pa	cav5	cav6	cav7 cav8	[Beam—	Momentum	Ener	av
2K Pot:	1.69 к		CM1/	CM2a Vessel	1.01E-3 Pa	curs.	cavo		RH1 ·	0 12 MeV/	c Circi	NaN MeV
80K anchor#1:	132.950 к					cavy	cavio	cavii caviz	BH2	349.24 MeV/	c 345	R. 73 MeV
80K anchor#2:	144.150 к								5112.	545.24 Her/	540	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,

Middle pulse beam operation without loss

- •At beam operation in April 2021, severe beam loss near Dump2 was a big problem for high current operation
- •Beam loading makes energy spread in the pulsed beam
 - Gradient drop happens in the accelerating cavities
- Beam hits on the beam line due to dispersion
 - Electrons with different energy go through different orbits after bending magnet
- •We would like to do long pulsed beam operation without loss

• Beam loading compensation is indispensable Signal of Cherenkov counter



Plan of STF-2 beam operation

We plan a beam operation with same pulse length as ILC specification

	F.Y.2019	F.Y.2020	F.Y.2021	F.Y.2022	ILC spec.
Item			Middle train	x 7 beam power	
Max. beam energy [MeV]	500	500	500	500	500 GeV
Max. beam intensity [µA]	0.30	3.00	3.00	21.5	21.0
Max. beam power [kW]	0.135	1.350	1.350	9.675	14 MW
Max # of bunch / train	1000	1000	16260	118048	1312
Bunch spacing [nsec]	6.15	6.15	6.15	6.15	554 nsec
Max train length [µsec]	6.15	6.15	100	726.00	726.848 µsec
Max. RF repetition rate [Hz]	5	5	5	5	5 Hz
Bunch charge [pC]	60	600	36.90	35.66	3.21 nC
Bunch current [mA]	9.756	97.561	6.00	5.799	5.8 mA

Comparison between the 2021 plan and middle pulsed beam operation in Dec. 2021

Almost same pulse length as target

parameter	Beam Energy [MeV]	Pulse length [µsec]	Bunch charge [pC/bunch]	Rep. rate [Hz]
Specification	500	100	36.9	5
Achievement	312	98.4	26	5

Beam Loading Compensation

- •To achieve stable flattop accelerating field:
 - Unexpected disturbance: feedback
 - Repetitive disturbance: Feedforward Additional driving power imposed
 - ⇒ compensate gradient drop from beam loading



Middle pulse operation

- •Averaged accelerating gradient
 - Clear Gradient drop can be seen without feedforward
 - Recover accelerating gradient after imposing feedforward



- All the data within the acceptance window without loss
- ⇒ It is considered that we have obtained a powerful finding for long pulsed beam operation

Anomalous emittance growth

•Since 2019, we found emittance varied before/after accelerating cavities

- Measure emittance before/after cryomodules by Q scan
 - Measure beam size changing Q magnetic field
- •Emittance drastically grows: a few times larger than design(O(1) [mm mrad]) ⇒need to find out the source of this growth

Observation inside the cavities

- In November 2021, to verify there is no obstacle as a source of emittance growth, we observed inside the accelerating cavities by eye
- Confirm nothing is there

Status of the studies

- •We checked several candidates of this emittance growth
 - Mainly focus on accelerating cavities
- •In November 2021, we newly installed additional beam profile monitors immediately upstream/downstream cryomodules
 - We can check the accelerating cavity effect on emittance more precisely
 - Can measure the emittance using QF04-PRM04A

Re-estimate the emittance

- •We checked the calculation of emittance
 - Latest changes of components on the beamline were not reflected correctly
- •Re-estimate the emittance
 - Emittance is already increased by the time reaching QF03: larger than design
 - Emittance growth during acceleration by CM1/2a looks small
 - We are planning to investigate upstream components

Summary

•STF-2 aims to verify superconducting acceleration for the ILC

•Beam operation with 14 cavities was successfully done

- •Acceleration gradient of 33 MV/m was achieved
 - 5% margin from ILC specification
- We plan the same long pulse operation as that of the ILC specification(726 μsec). We have carried out 100 μsec pulsed beam operation without loss at STF-2 in 2021.

 Anomalous emittance growth was observed. So far, no candidate of the source was found. However, it seems that the source(s) might be located at upstream components