



Status of Dual-Readout Calorimeter R&D in Korea

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On behalf of the Korea Dual-Readout Calorimeter Team

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RD_FCC collaboration meeting, December 15, 2021

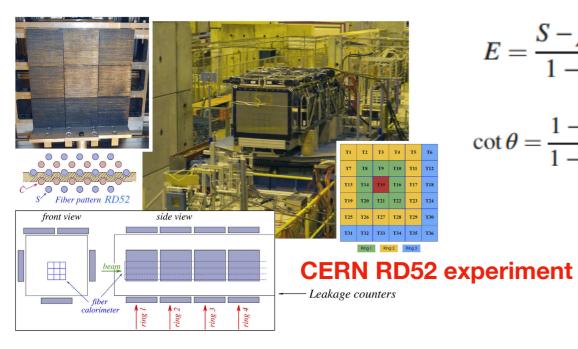


Intro: Dual-Readout Calorimeter (DRC)

- DRC offers high-quality energy measurement for both EM particles and hadrons
 - DRC consists of two different optical fibers (S, C) in a single component •
 - The main culprit of poor hadronic energy resolution is fluctuations of the ۲ EM shower components of hadron showers (fem)
 - fem can be determined using the measured values of ٠ scintillation and Cerenkov signals
- Excellent hadron energy resolution can be achieved by correcting the energy of hadron event-by event

$$S = E \left[f_{em} + \frac{1}{(e/h)_S} (1 - f_{em}) \right],$$

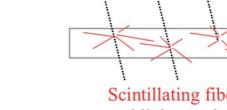
$$F_{em} = \frac{(h/e)_C - (C/S)(h/e)_S}{(C/S)[1 - (h/e)_S] - [1 - (h/e)_C]}.$$

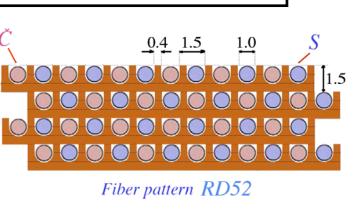


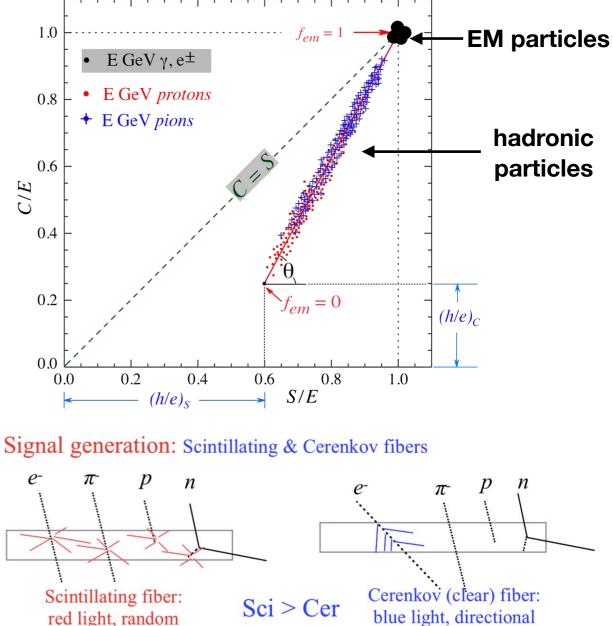
$$E = \frac{S - \chi C}{1 - \chi}.$$

$$\cot\theta = \frac{1 - (h/e)_S}{1 - (h/e)_C} = \chi,$$

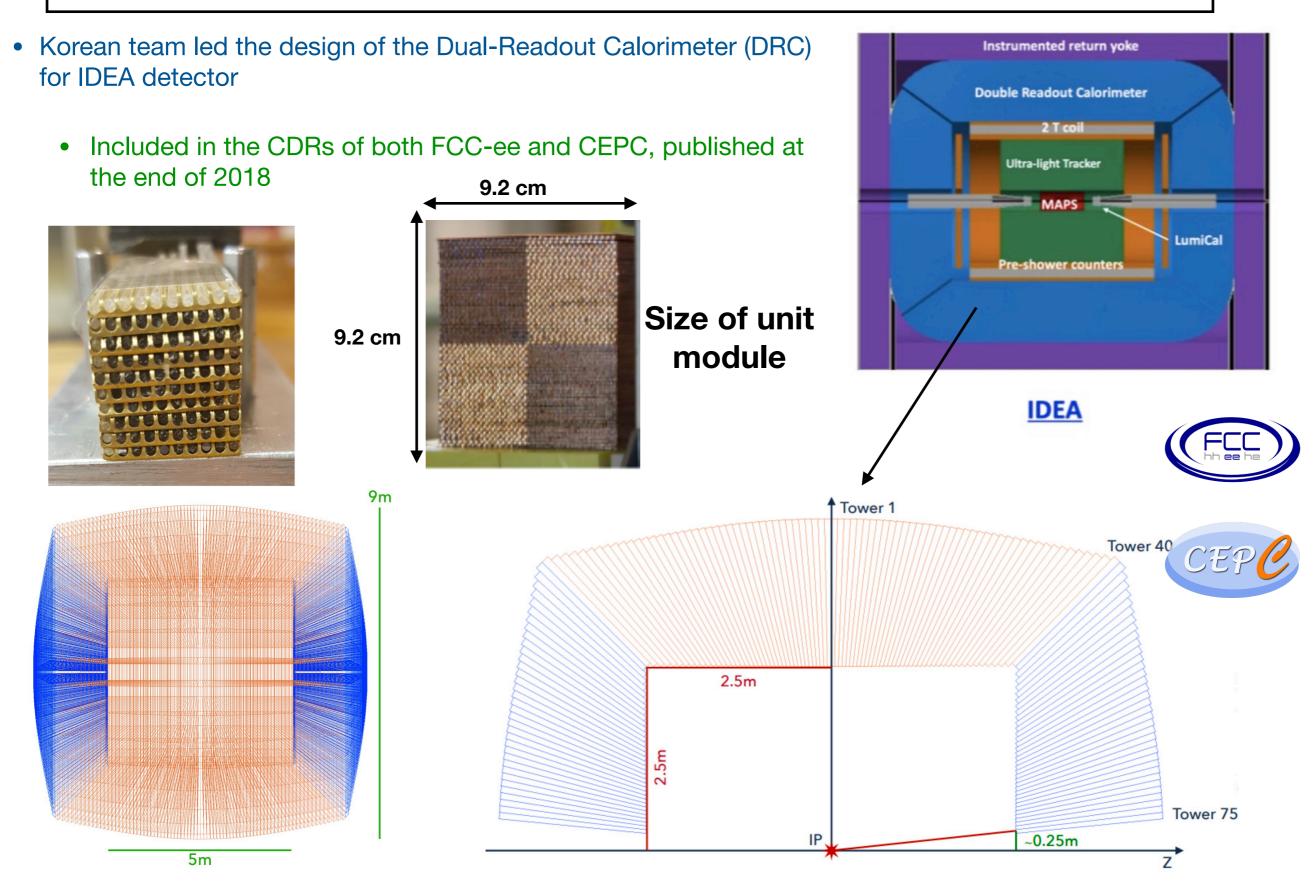
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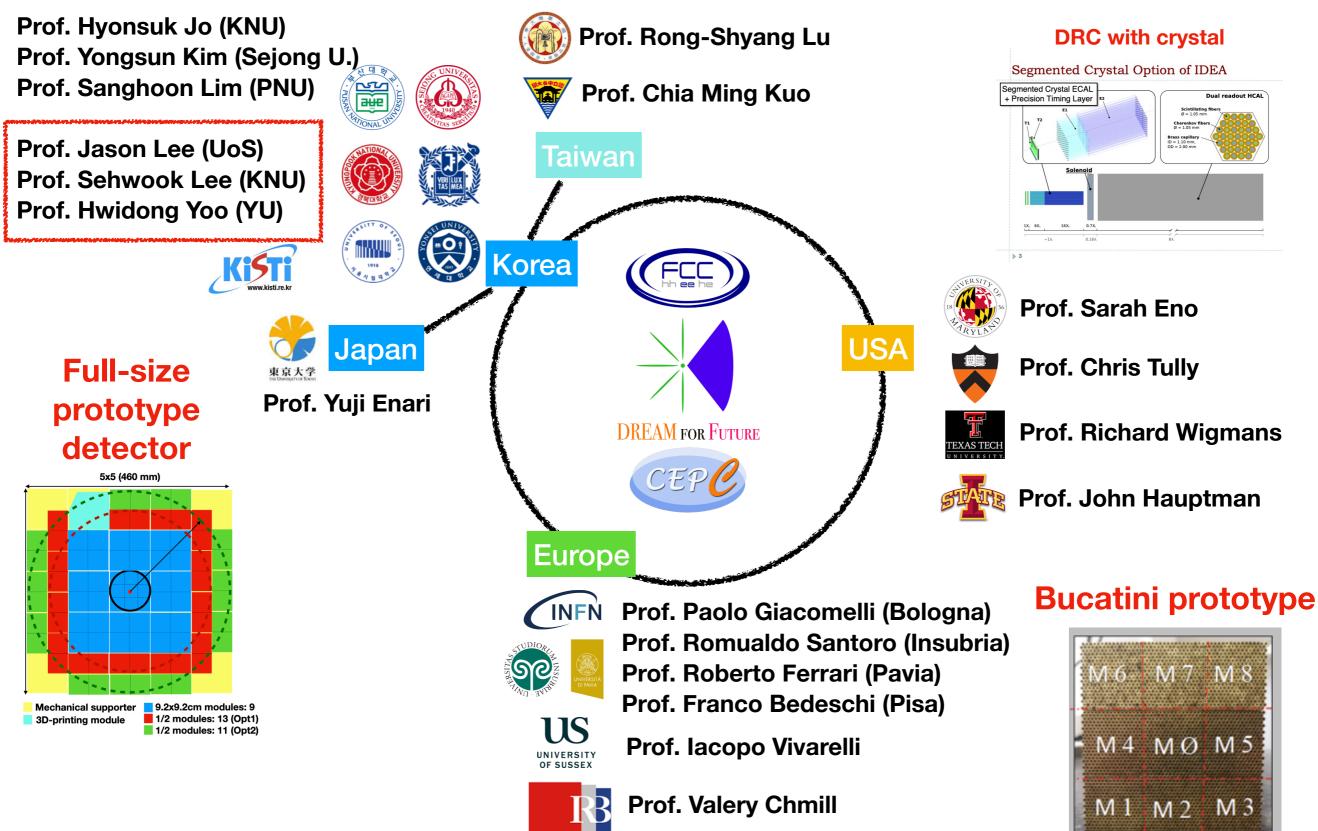




Intro: DRC Geometry and Module



Intro: DRC International Collaboration

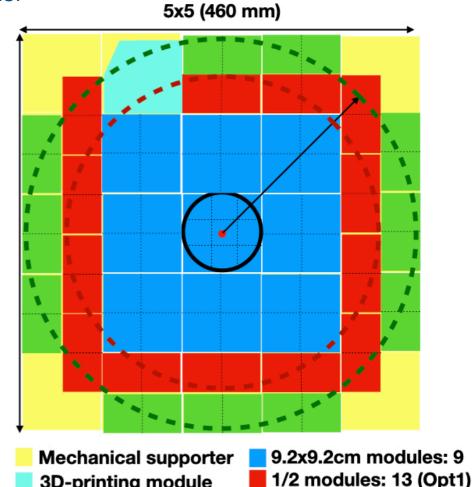


Intro: Korea Prototype Detector

- Primary goal: build a prototype detector for the detector design of future collider projects
 - 5 year (2020.Mar. 2025.Feb.) R&D funding supported by Korea NRF (\$~0.4M/year, total \$~2M for 5 years) => 2nd year in this program
 - Contain almost (97.5%) full hadronic shower energy
 - Demonstrate engineering aspects for full geometry detector
- Secondary goal: train next generations as experts of the (DRC) detector

2017	-9	2020-1	2022-5	TBD	
Desig	yn	R&D	Prototype	Production	
Stage	Торіс				
Design	Propose a design of Dual-Readout Calorimeter to IDEA detector concept				
R&D	Perform R&D (including engineering aspects) based on HW & SW				
Prototype	Build 4x4 detector and perform test beams				
Production	TBD				

Prototype Detector (2025)



1/2 modules: 11 (Opt2)

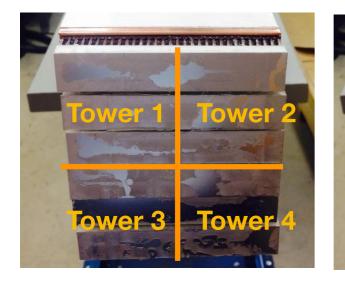
3D-printing module

1. Two Module Production

- Two module buildings for initial R&D and upcoming test-beam experiment are on-going
- Various assembly steps are precisely being visited
 - Optical fiber treatments
 - PMT and electronics R&D
 - Housing and assembly kit design

Test-beam plan

	Goal	Details	;	
	Measure	Time resolution, shower depth, longitudinal shower profile, light attenuation length etc.		
	ments	Position resolution, EM energy resolution, lateral shower profile, uniformity etc.		
		Readout test (MCP vs. SiPM)		
	R&D Time resolution (< 50 ps)			
Optical fibers (various types)				
	Training	Next generation experts for DRC HW		
1,0 depth		4,5 4,5 1,6 Cu thickness Ø1,0 Cherenkov fiber Ø1,0 Scintillation fiber	Specification of fibers	
		1. Inder		



Module #1 (2x2)

Module #2 (3x3)

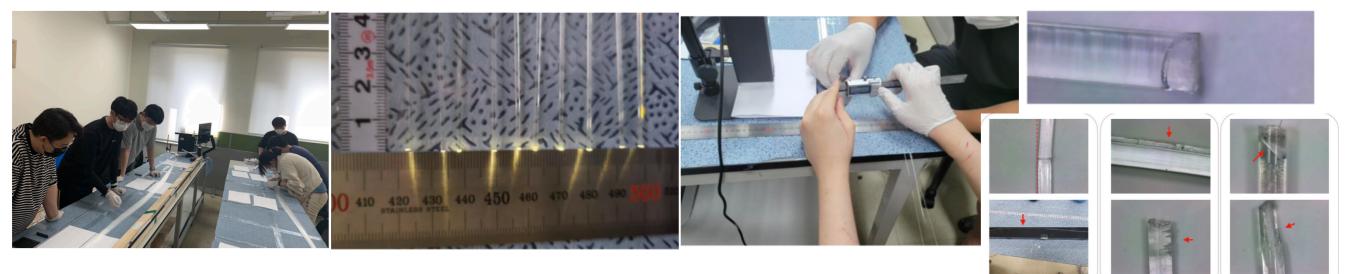
Α

Optical Fiber Treatment

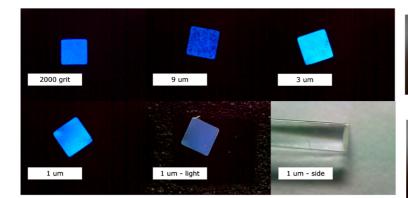
- Fibers delivered at early spring
 - From Kuraray (S) and Mitshbishi (C)

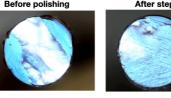


Check the quality of fibers in details: check 1-by-1 and make a database

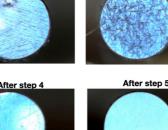


• Straightening, polishing, bundling, Inserting, light yield test etc.

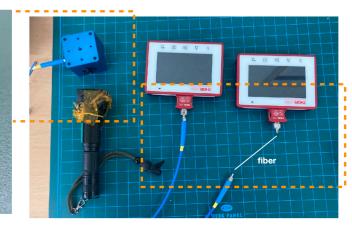




After step 3





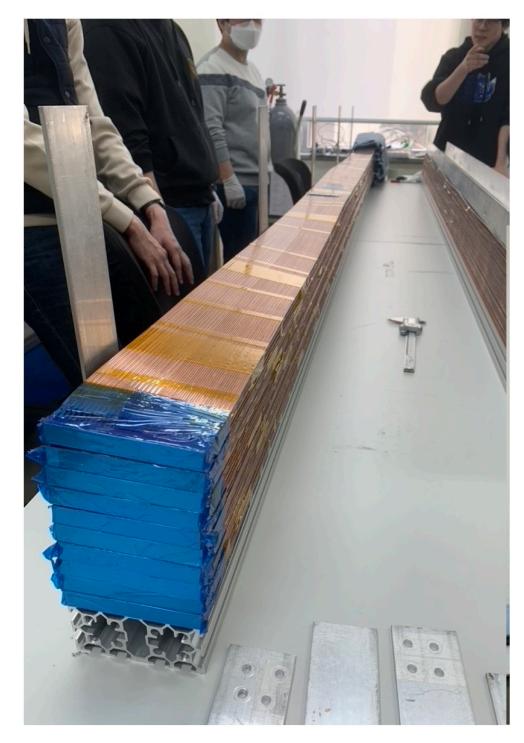


2) Damage

1) Curved

1st Module Assembly

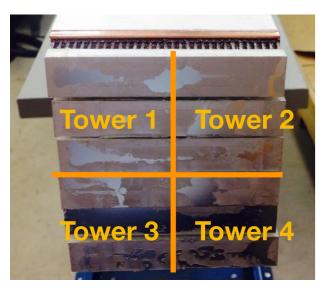
 We stacked copper plates which optical fibers were inserted for 1st module

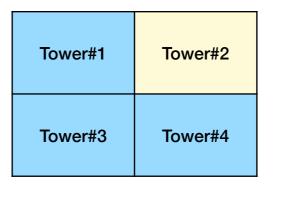




Electronics R&D: Configuration

Module #1 (2x2)

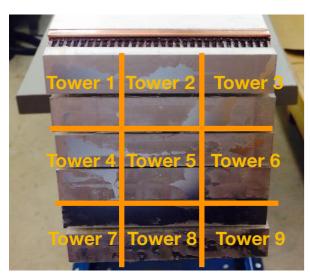




Combination of fibers for Module#1

	Tower #1	Tower #2	Tower #3	Tower #4
Scintillation fibers	Round / Single cladding	Round / Single cladding	Round / Double cladding	Square / Single cladding
Cherenkov fibers		Round / Single cladding		
Readout detector (2*4 ch)	2 PMTs	2 MCP-PMTs	2 PMTs	2 PMTs

Module #2 (3x3)



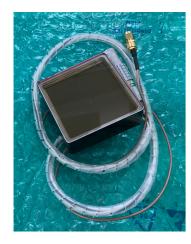
Tower#1	Tower#2	Tower#3
Tower#4	Tower#5	Tower#6
Tower#7	Tower#8	Tower#9

Combination of fibers for Module#2

	Tower #1~4 and #6~9	Tower #5
Scintillation fibers	Round / Single cladding	
Cherenkov fibers	Round / Single cladding	
Readout detector (400+16 ch)	16 PMTs	400 SiPMs

Electronics R&D: Status

• 3 types of PMTs will be tested



The biggest number of pixels (16675) have been chosen to avoid the saturation effect of photon counting for the scintillation lights.

Photonumber Photo detection eff. pixel **SiPM** sensitive photo of (Silicone resin) size pixels area S14160-1.3x1.3 ~15% ~17% 16675 10 µm 1310PS (1.69 mm²) at 400 nm at 550 nm

MCP-PMT: excellent timing performance



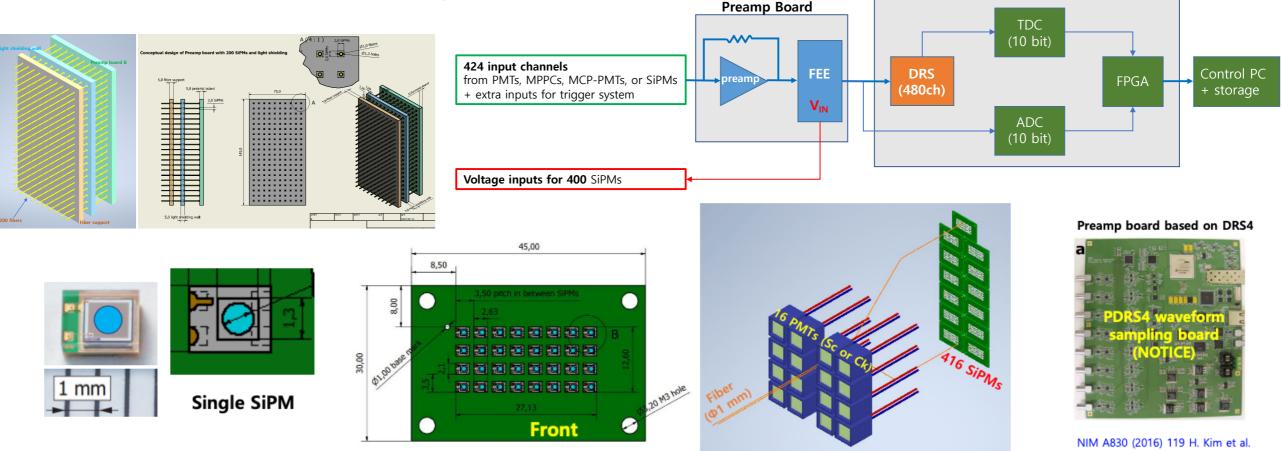
https://www.photonis.com/products/planacon

PMT: window size and timing performance

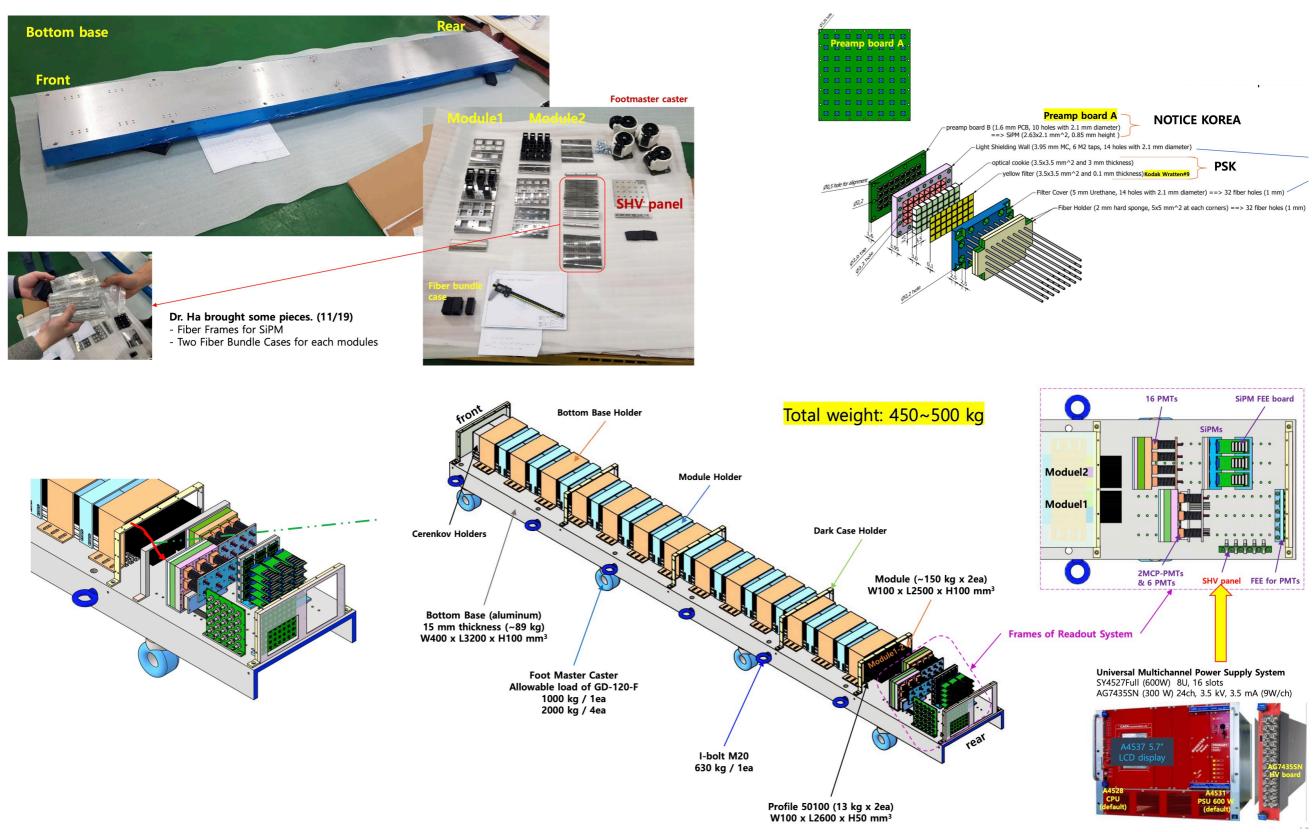


DRS Board

• Electronics are under production

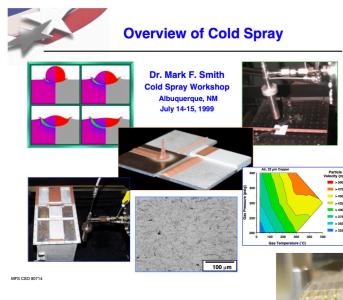


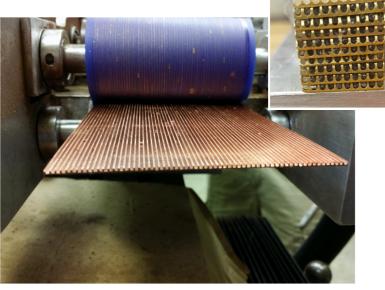
Supporter & Assembly Kit Design



2. Copper Forming

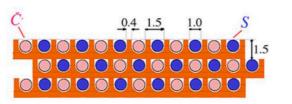
• We tried many options (by John Hauptman et al in CERN RD52)

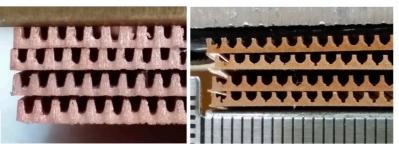




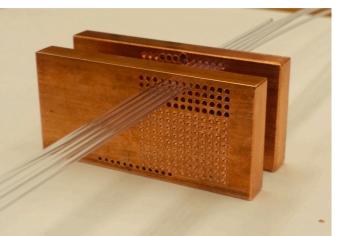


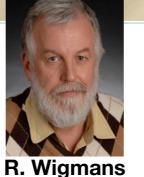
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and the second s			чининана	****	*****
mask slit width	300 µm	250 µm	200 µm	150 µm	100 µm





'igure 25: Water-jet grooved plates on the left (2.5 meters long) and the precision rolled orresponding grooves on the right.







J. Hauptman

RD52 Copper Forming (draft)

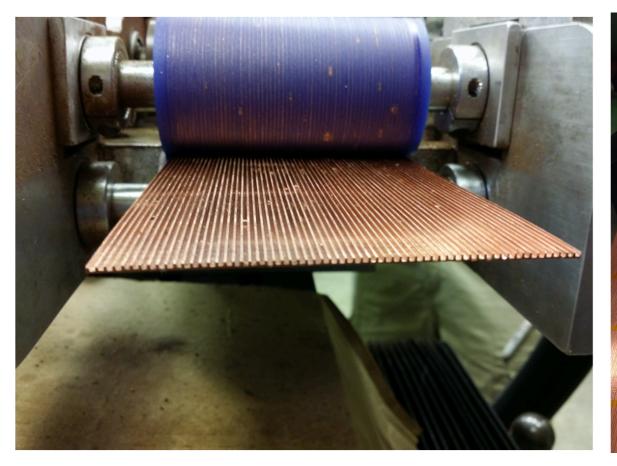
distribution

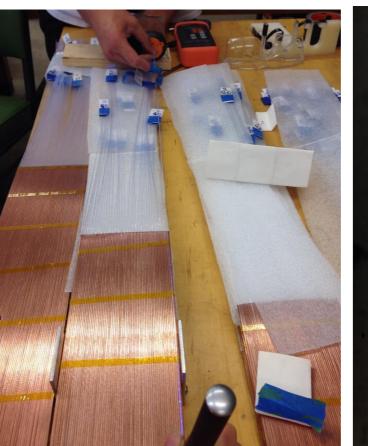
John Hauptman, Sehwook Lee, Fabrizio Scuri, Silvia Franchino, Bobae Kim, Ryonghae Ye, Hyunsuk Jo, Richard Wigmans 15 March 2018

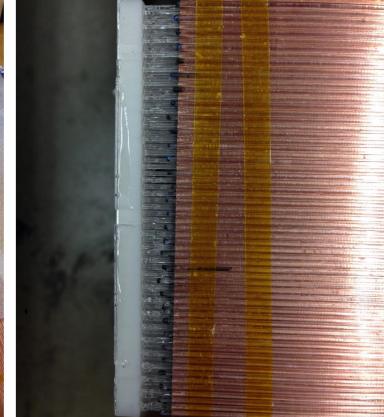
Contents

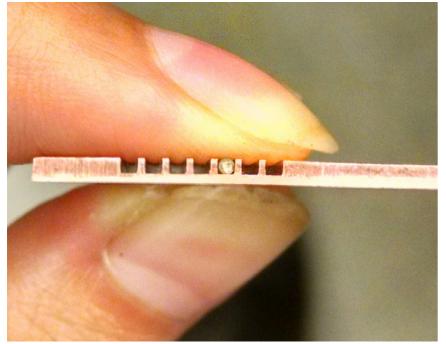
1	Three options: Rearrange, Remove, or Add Cu atoms	3
2	Rearranging Cu atoms 2.1 Extrusion 2.2 Stamping 2.3 Molding 2.4 Rolling 2.4.1 2-sided, 0.5mm-deep 2.4.2 2-sided, 0.5mm-deep, 20cm-wide 2.4.3 1-sided, 1mm-deep, 10cm-wide 2.4.4 1-sided, 1mm-deep, 37cm-wide 2.4.5 2-sided, 1mm-deep rolling (design only) 2.5 Multiple rollings 2.6 Cold Forging 2.7 Rearranging atoms: summary	5 5 5 6 10 10 12 12 13 13
3	Removing Cu atoms 3.1 Copper blade cutting at INFN-Pisa 3.2 Copper blade cutting at Ames 3.2.1 Improvements to the Ames blade cutting method 3.2.2 Hold copper down to a plate with vacuum, drive plate under blades 3.2.3 Drive copper plate over small (1 cm diameter) rollers 3.2.4 Blades with a rake angle 3.2.5 Air cooling instead of liquid cooling 3.3 Chemical etching (CERN, S. Franchino) 3.4 Skiving 3.5 Drilling 3.6 Water-jet grooving followed by rolling 3.7 Water-jet grooving followed by rolling 3.8 Removing atoms: summary	144 144 177 188 188 200 233 243 242 255 266 277
4	Adding Cu atoms 4.1 Cold spraying 4.2 Stacking . 4.2.1 Stacking shims and fibers . 4.2.2 Stacking wires and fibers . 4.3 3D Printing . 4.4 Adding atoms: summary .	28 28 29 29 29 30 30
5	Fiber-end treatments5.1 Reflectivity of Čerenkov fiber ends: $R \approx 0.87$ 5.2 Blacking of scintillation fiber ends: $R \approx 0$	30 32 32
6	Stacking and fiber management	33
A	Existing modules	37
в	Cost comparison of chemical grooving and cutting	38

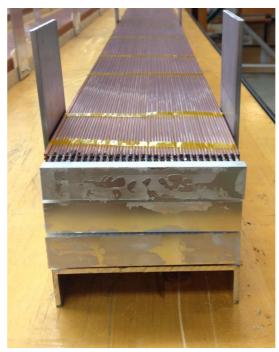
Cutting







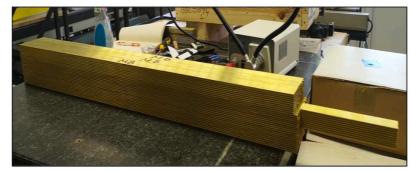


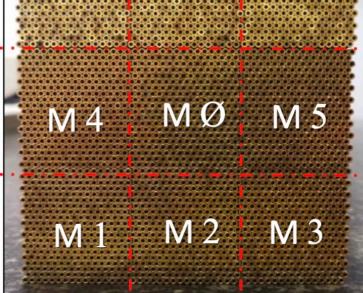




Bucatini



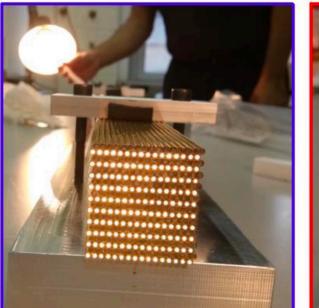




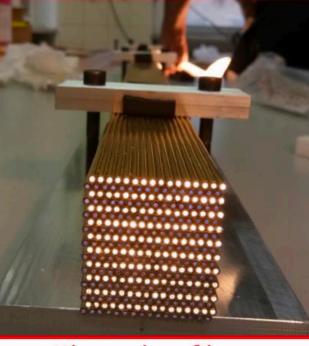
M 7

M 6 M 8

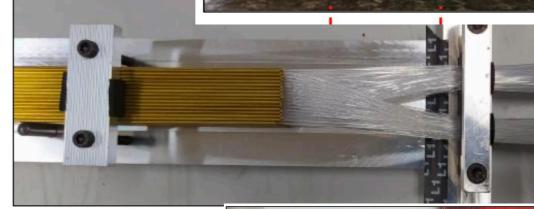


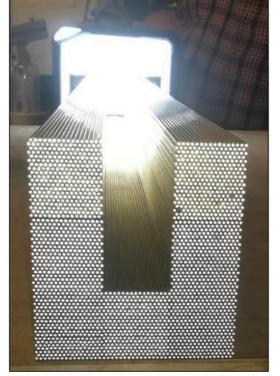


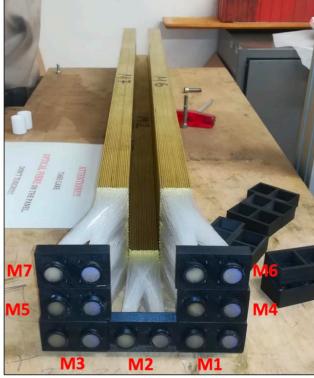
Scintillation fibers



Cherenkov fibers

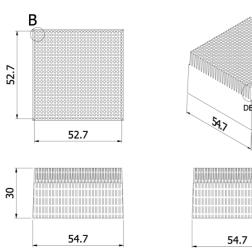


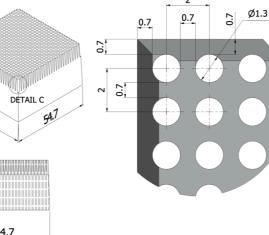


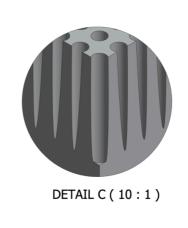


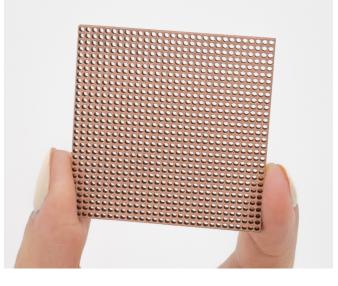
Cu Forming R&D in Korea

• Precise forming with innovative technology: 3D metal printer









• Easy and cost-effective forming: Lego-like

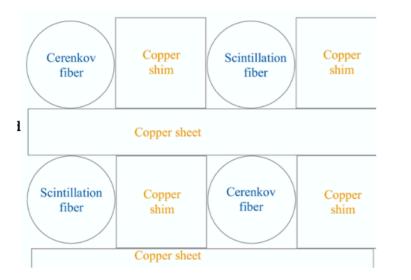


Figure 27: Direct stacking of copper shims and fibers. The shims bear the load.

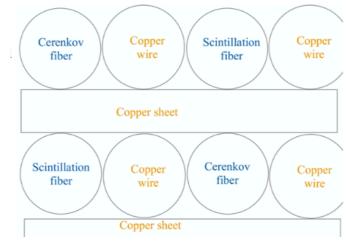
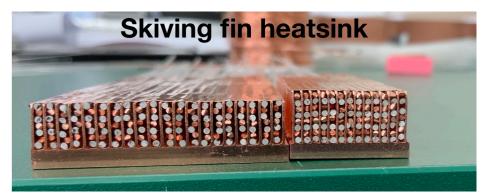


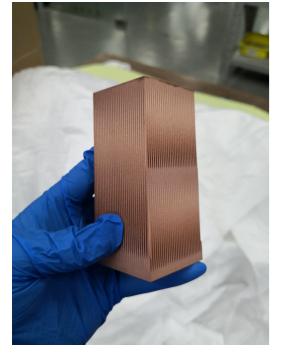
Figure 28: Direct stacking of copper wires (1.05mm diameter) and fibers on 0.5mm copper sheets. The slightly oversized copper wires carry the load.

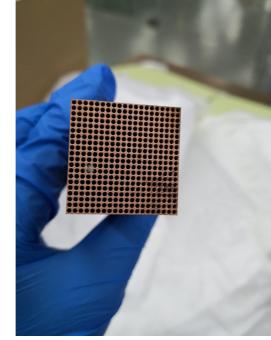


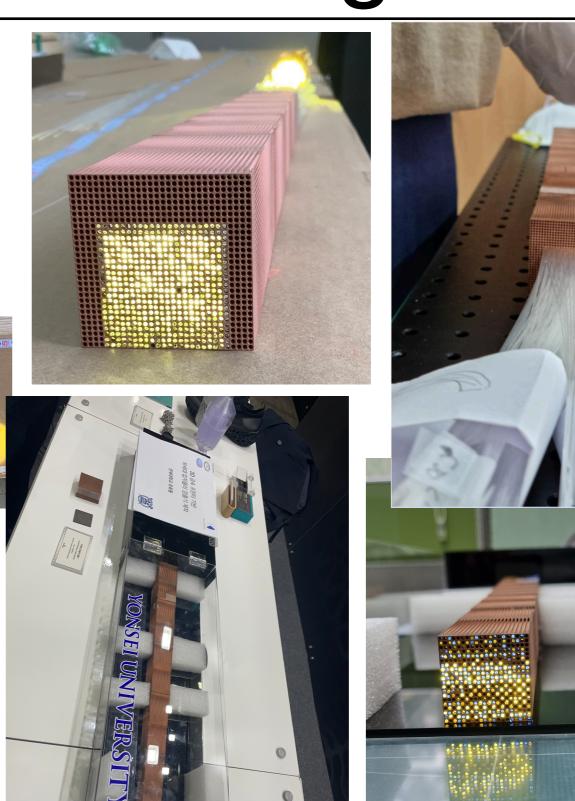


3D Metal Printing







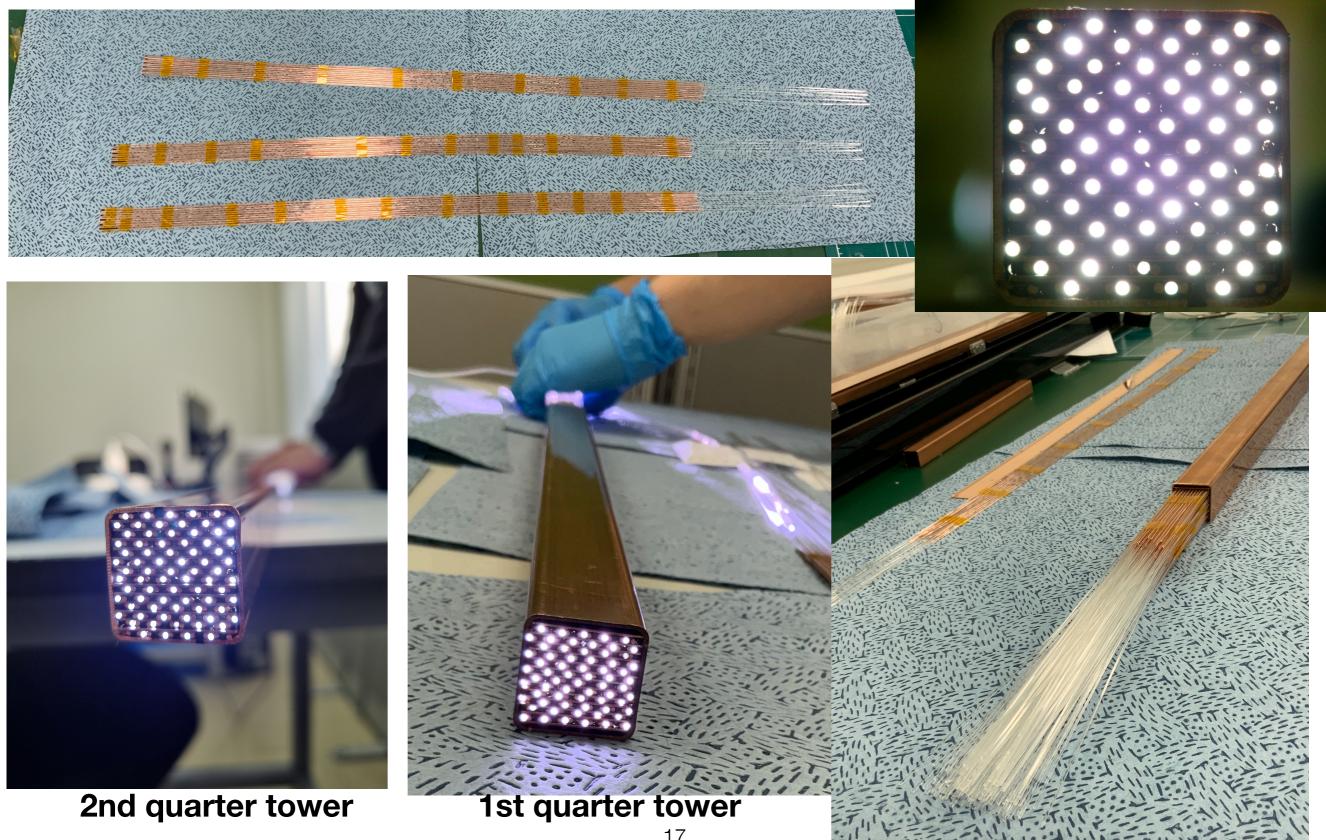


INSIDE 🕽 🗋 PR

with

Harvestance

LEGO-like: Quarter Tower



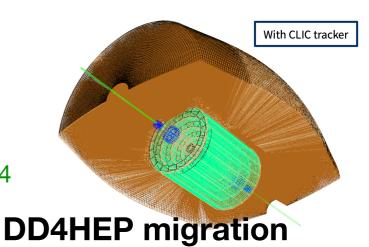
Toward Detector Construction

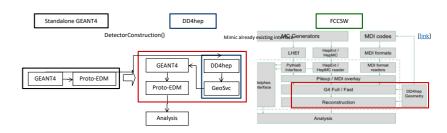
 For TDR, need to demonstrate feasibility of detector construction in engineering aspects
 Production rate

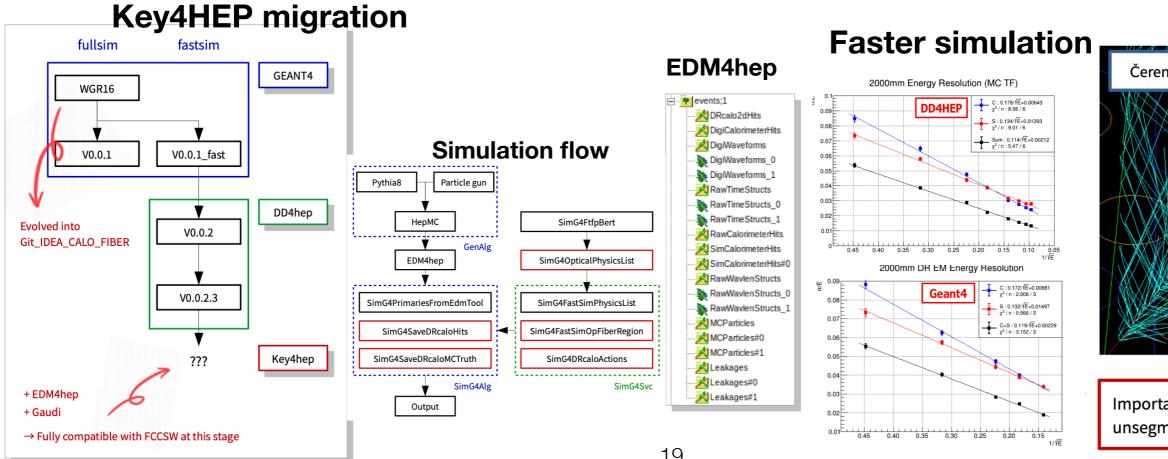
	Cost	Forming	Assembly	Accuracy
Cutting	Moderate	Difficult	Difficult	Fair
Bucatini	Low	Moderate	Easy	Excellent
3D printing	Ultra high	Easiest	Easiest	Perfect
LEGO-like	Very low	Easy	Easy	Good

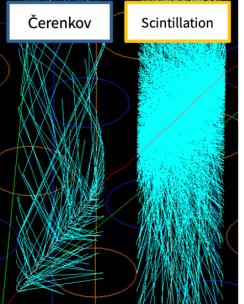
3. Software Development Many SW development are on-going! With CLIC tracker

- Migration to DD4HEP framework •
- Faster simulation: developing optical photon transport in GEANT4 ۲ => O(100) times faster
- Migration to Key4HEP framework ۲
 - Add digitization, reconstruction, calibration, etc.









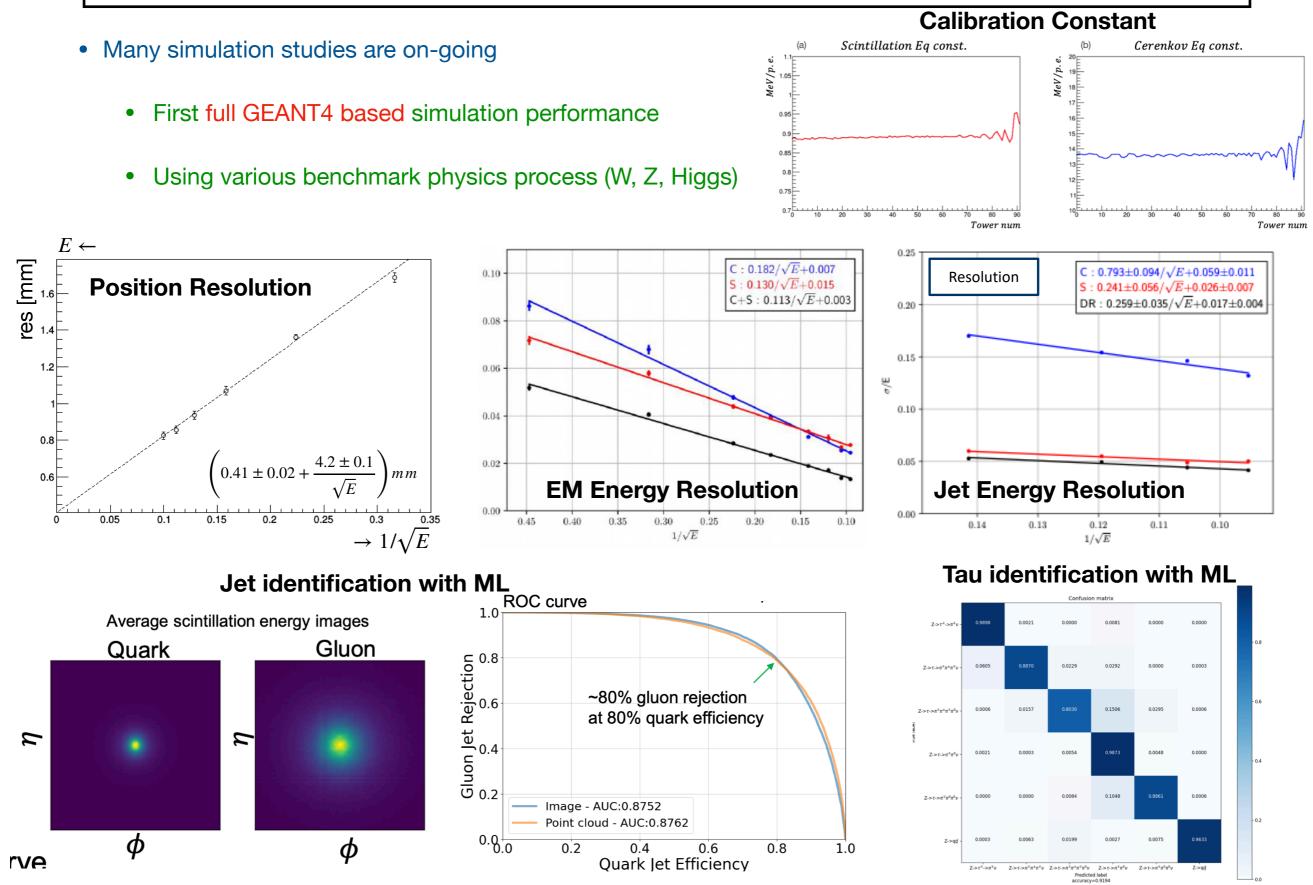
Supported by

Important for a longitudinally unsegmented calorimeter

19

Simulation Studies

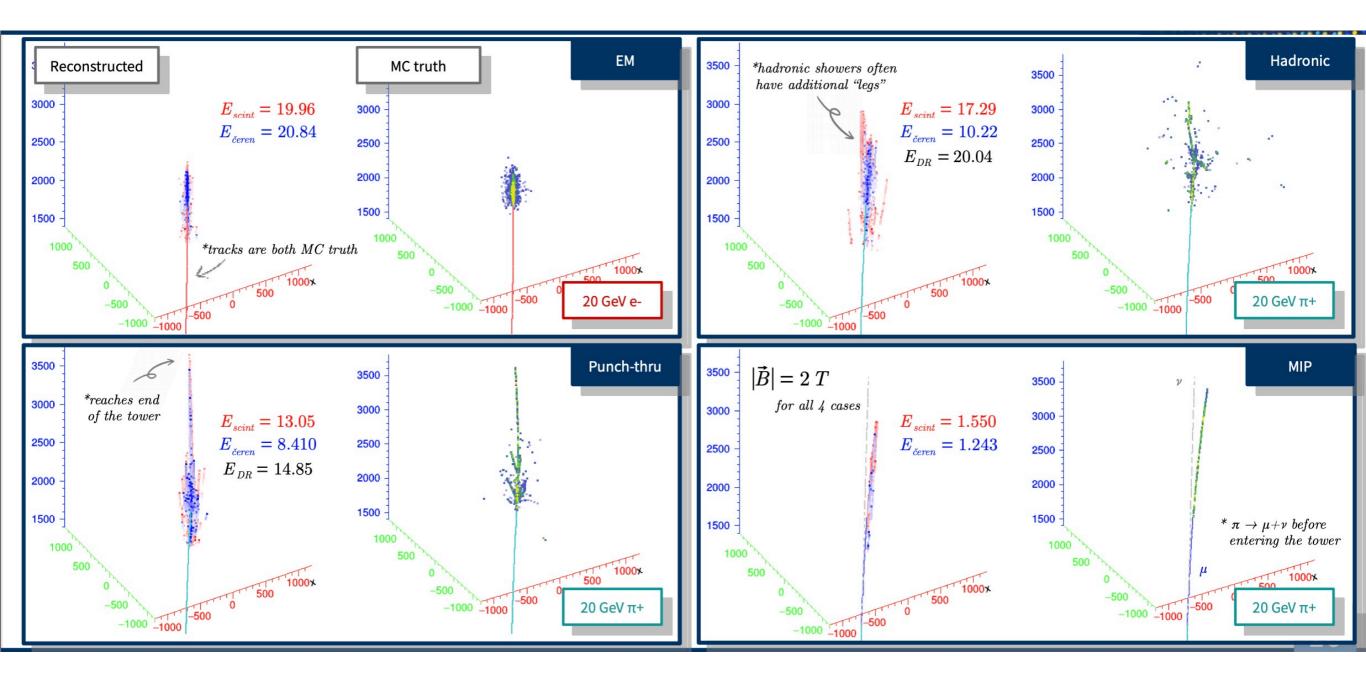






3D Shower Profile

Develop novel ideas to exploit timing for longitudinal & 3D reconstruction



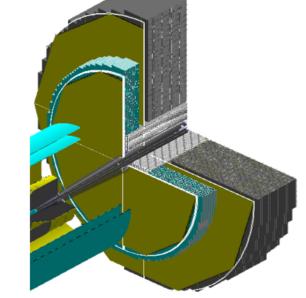
Bonus: Forward Detector for EIC

Initial design and feasibility study for ECCE is on-going

Щ^{0.4}

DRC pre-design is implemented in Fun4All framework

2.5m Copper dual-readout calorimeter Absorber type: Cu vs. W 1.25m Copper dual-readout calorimeter 1.25m Tungsten compensation calorimeter Energy resolution Lincany 0.0 Sigma/Mean 0.116/VE+0.002 0.102/VE+0.007 1.0 0.07 0.097/VE+0.033 1.03 0.06 1.02 1.01 0.05 2 0.04 0.99 0.98 0.03 0.97 0.02 0.96 0.01 0.95 0.25 0.15 0.2 0.3 0.35 0.4 0.45 40 60 100 80 Energy 1/sgrtE 김풍헌 Jet energy resolution Hole (different radius per each fiber) Scintillation 0.4 220± 0.053/VE + 0.079 ± 0.008_∎- DR corrected 0.237± 0.062/VE + 0.072 ± 0.009 0.35 SiPM Scintillation Cherenkov 0.3 0.25 Cladding_S 0.2 Cladding_C 0.15 0. 0.05 0.15 0.2 0.25 0.1 1/VE [GeV-1/2]

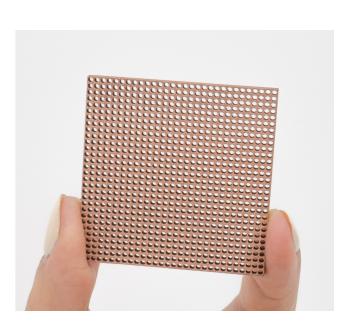


Collaboration with

nuclear physicists in Korea

Summary

- Dual-Readout Calorimeter R&D project for future colliders in Korea is very active
 - Build and test full size prototype DRC detector by 2025
 - Collaborate with EU and US teams
- Both HW and SW R&D with all aspects are going well
 - Build two modules with various R&D goals
 - Design new electronics readout system and assembly kit



- Perform copper forming R&D with 3D metal printing and mechanical stacking methods
- Develop new SW framework to migrate DD4HEP and Key4HEP with fast GEANT4 simulation
- Study GEANT4 simulation and wide particle identification with ML technique