

Part:	Int_Ring_In_L3				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	327.8	327.9			
Internal Diameter	312.05	312.15			
Thickness	7.83	7.92	7.95	N	To be repeated/checked
Height	32.70	32.85	32.86	N	Acceptable
Internal Cylindricity	0.05				
Concentricity	0.05				
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	
Part:	Int_Ring_Out_L3				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	327.8	327.9	327.887	Y	
Internal Diameter	312.05	312.15	312.172	N	Acceptable
Thickness	7.83	7.92	7.83	Y	
Height	30.70	30.85	30.90	N	Acceptable
Internal Cylindricity	0.05				
Concentricity	0.05		0.042	Y	
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	

Part:	G1_C_In_L3_V2				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	337.6	337.7			
Internal Diameter	328.3	328.4			
Thickness	4.60	4.70	4.66	Y	
Height	25.8	25.9	25.86	Y	
Internal Cylindricity	0.05				
Concentricity	0.05				
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	
Part:	G1_C_Out_L3				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	337.9	338.0	337.848	N	Acceptable
Internal Diameter	328.6	328.7	328.528	N	Mill to increase inner diameter by 0.2 mm
Thickness	4.60	4.70			
Height	25.8	25.9	25.85	Y	
Internal Cylindricity	0.05				
Concentricity	0.05				
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	

Part:	G2_G1_In_L3_V2				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	341.6	341.7			
Internal Diameter	338.3	338.4			
Thickness	1.60	1.70	1.53	N	Acceptable
Height	25.8	25.9	25.78	N	Acceptable
Internal Cylindricity	0.05				
Concentricity	0.05				
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	
Part:	G2_G1_Out_L3				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	341.9	342.0	341.883	N	Acceptable
Internal Diameter	338.6	338.7	338.606	Y	
Thickness	1.60	1.70			
Height	25.8	25.9	25.80	Y	
Internal Cylindricity	0.05				
Concentricity	0.05		0.023	Y	
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	

Part:	G3_G2_In_L3_V2				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	345.6	345.7			
Internal Diameter	342.3	342.4			
Thickness	1.60	1.70	1.63	Y	
Height	25.8	25.9	25.81	Y	
Internal Cylindricity	0.05				
Concentricity	0.05				
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	
Part:	G3_G2_Out_L3				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	345.9	346.0	345.760	N	To be remade
Internal Diameter	342.6	342.7	342.451	N	To be remade
Thickness	1.60	1.70			
Height	25.8	25.9	25.8	Y	
Internal Cylindricity	0.05				
Concentricity	0.05				
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	

Part:	A_G3_In_L3_V2				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	349.6	349.7			
Internal Diameter	346.3	346.4			
Thickness	1.60	1.70	1.7	Y	
Height	25.8	25.9	25.8	Y	
Internal Cylindricity	0.05				
Concentricity	0.05				
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	
Part:	A_G3_Out_L3				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	349.9	350.0	349.931	N	Acceptable
Internal Diameter	346.6	346.7	346.618	Y	
Thickness	1.60	1.70			
Height	25.8	25.9	25.8	Y	
Internal Cylindricity	0.05				
Concentricity	0.05		0.02	Y	
Geometry	See Technical Drawing			N	Acceptable - damage to the wall of the gas duct
Holes	See Technical Drawing			N	Acceptable - damage to the wall of the gas duct

Part:	Anode_Ring_in_L3_V3				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	358.3				
Internal Diameter	350.3	350.4			
Thickness	3.95	4.00			
Height	21		20.99	Y	
Internal Cylindricity	0.05				
Concentricity	0.05				
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	
Part:	Anode_Ring_Out_L3_V3				
Tolerances	Nominal		Actual	Passed? (Y/N)	Notes
	Lower Limit (mm)	Upper Limit (mm)	Value (mm)		
External Diameter	358.3				
Internal Diameter	350.3	350.4			
Thickness	3.95	4.00			
Height	21		20.99	Y	
Internal Cylindricity	0.05				
Concentricity	0.05				
Geometry	See Technical Drawing			Y	
Holes	See Technical Drawing			Y	