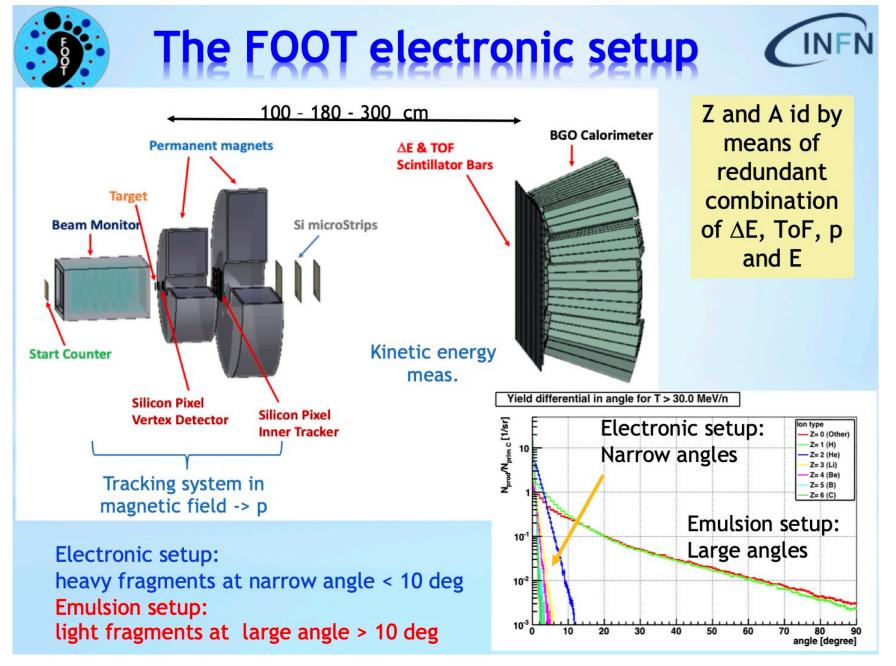
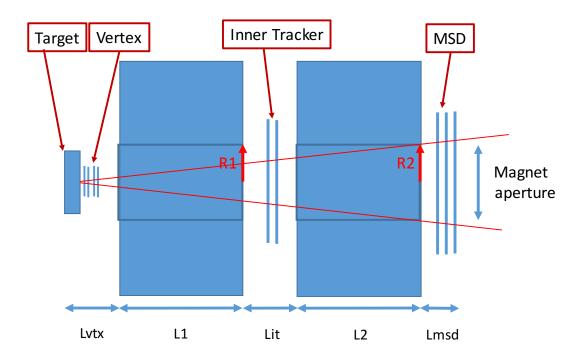
FOOT (FragmentatiOn Of Target) pixel tracker status

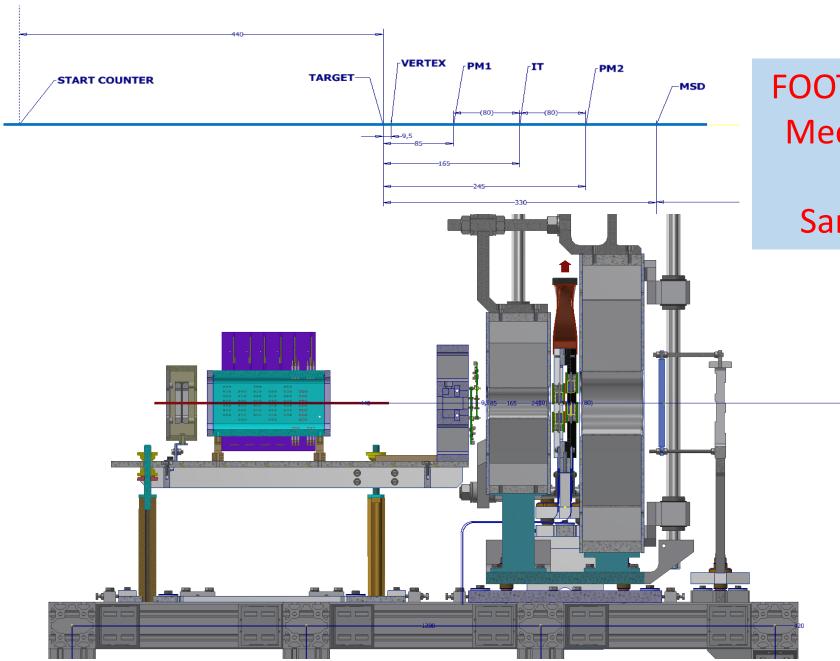
- 1. FOOT electronic setup
- 2. The magnet system
- 3. The FOOT Vertex detector
- 4. Inner Tracker (IT) status
- 5. IT ladders assembly (today: end november, 2021)
- 6. Conclusions



Magnetic system

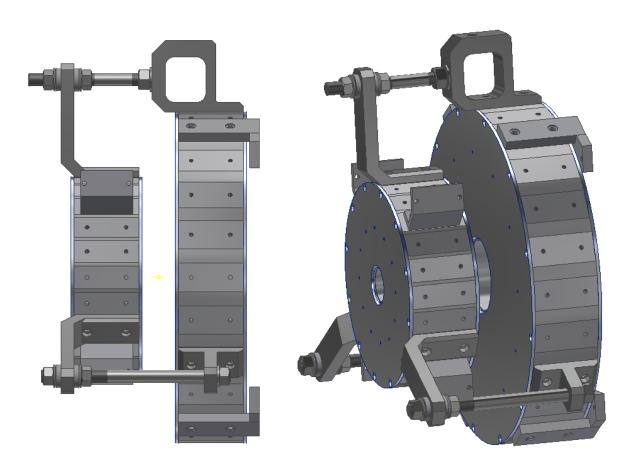
				Radianti	Gradi
Lvtx	3,00	0,179	Accettanza M1 (gradi)	0,177	10,12
L1	11,00	0,177	Accettanza M2 (gradi)	0,175	10,02
Lit	5,00	0,171	Accettanza MSD (gradi)	0,169	9,70
L2	11,00	0,171	Accettanza IT1 (gradi)		
Lmsd	1,00		Accettanza IT2 (gradi)		
Rin1	2,50				
Rin2	5,30				
Dmsd	9,00				
ITdist	1,00				





FOOT Tracking region Mechanical Layout: designer Sandro Tomassini

	Z [mm]
TARGET	0
VERTEX	9.5
PM1	85
IT	165
PM2	245
MSD	330
S. COUNTER	- 440



Two Permanent Magnet Dipoles in one assembly to avoid handling issues (special toolings required for safe handling)

Repulsion force: 2000 N @ 50

mm gap

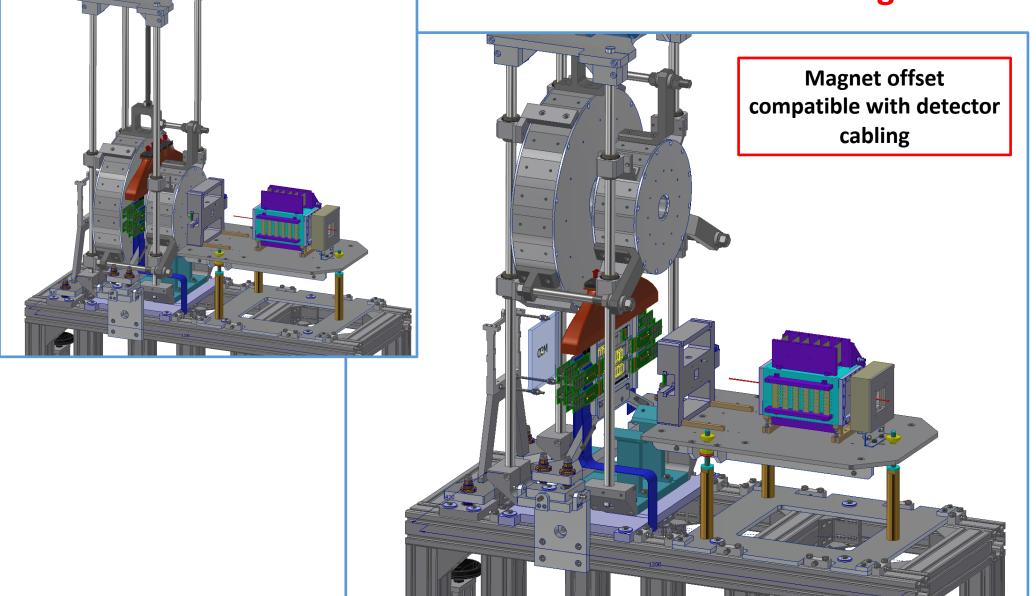
Weight: 250 kg

Magnetic field aligned at the vendor

Magnetic map to be checked at LNF after delivery

S. Tomassini, INFN-LNF- Research Division

Calibration with straight tracks



FOOT Vertex Tracker

- Four Ultimate boards, designed in Frascati (SEA), sensors glued and bonded in Strasbourg (IPHC In2p3)
- Already used for data taking at GSI (Darmstadt)
- Already used for data taking at PADME (see next slide) IN VACUUM





Vertex: results from PADME

PADME beam line

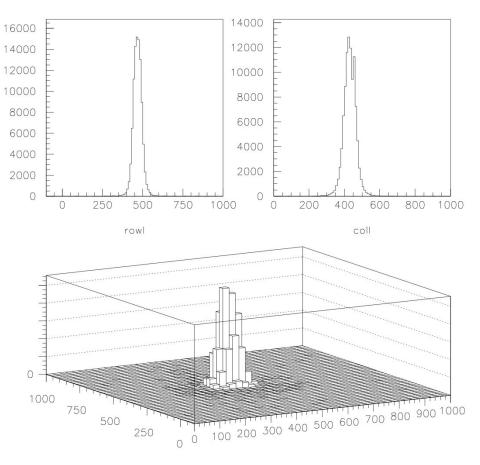
M28 signal connector

Cooling fan

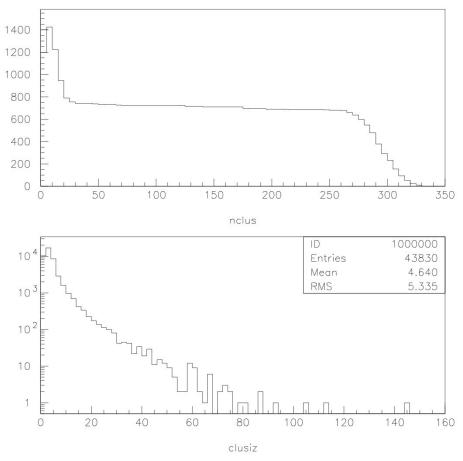
Vertex: results from PADME

Main goal of the measure: check maximum multiplicity allowed by Ultimate/M28 Collected about 1.5 Milion event without DAQ problems

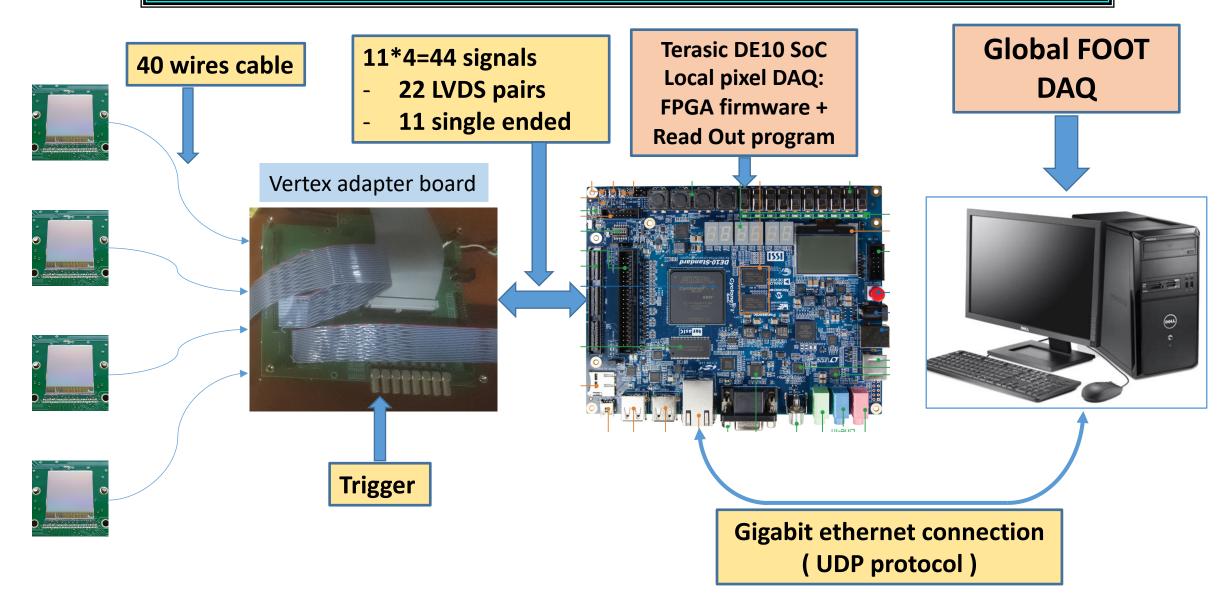
Beam profile (positrons @ about 500 MeV)



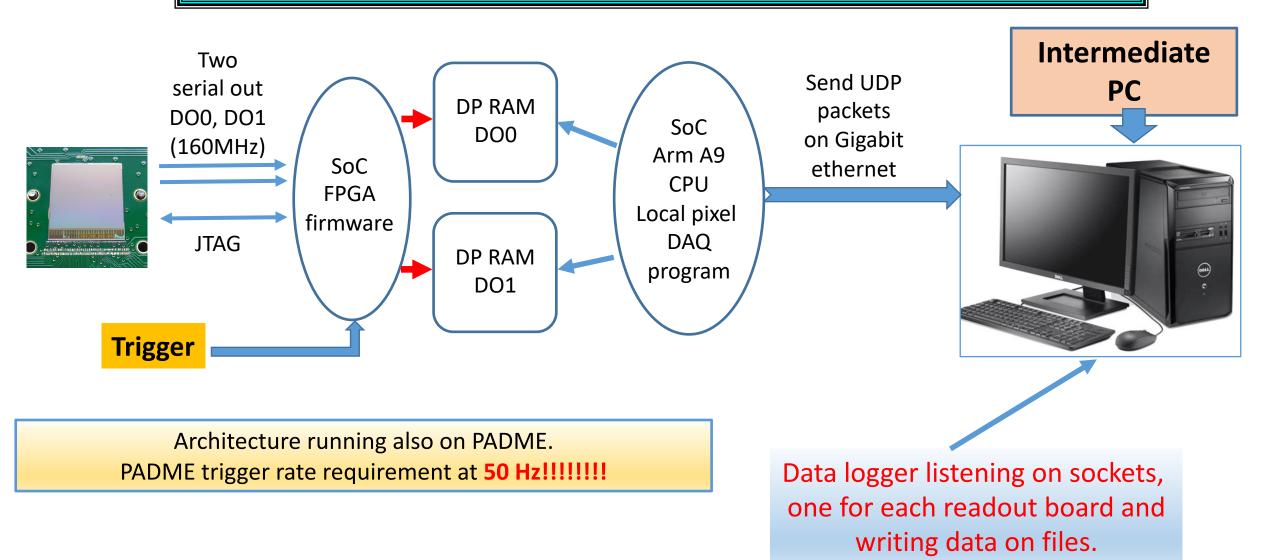
Cluster multiplicity and size



FOOT Vertex Readout Architecture

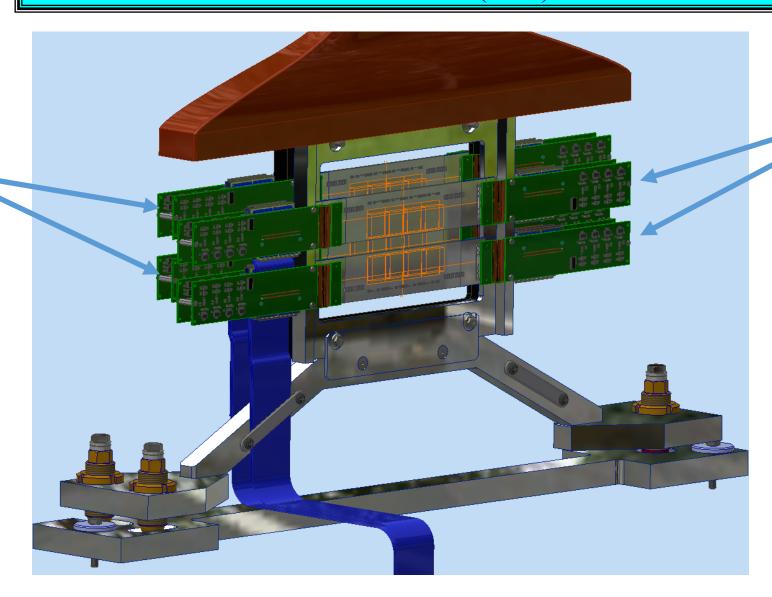


Readout Architecture logic (for both Vertex and IT)



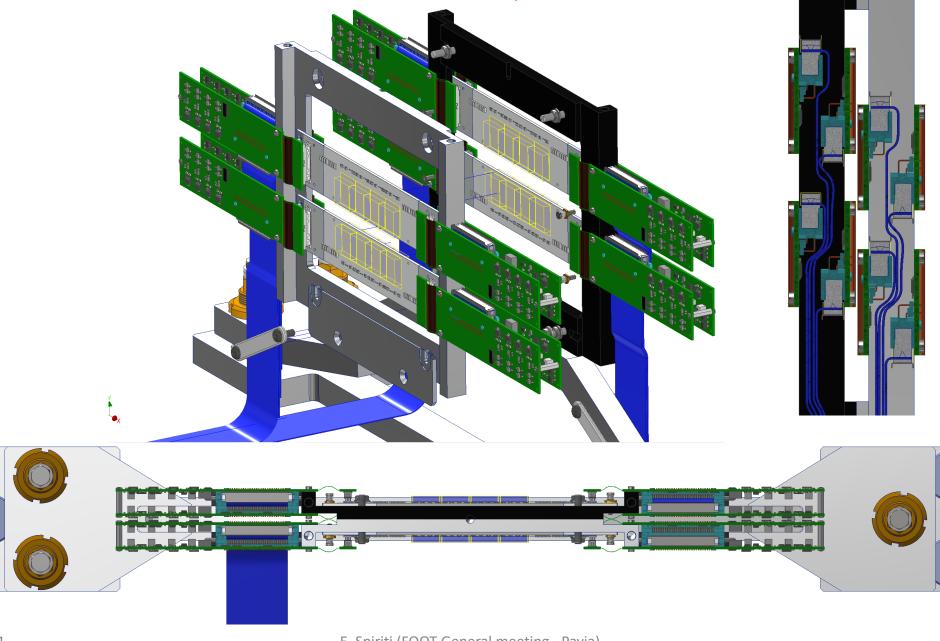
Inner Tracker (IT)

Two back
ladders:
one PlumeM28
+
four
Adapter_Plume
M28
each



Two front
ladders:
one PlumeM28
+
four
Adapter_Plume
M28
each

Inner Tracker INTEGRATION SEQUENCE



Memorandum of Understanding between the Laboratori Nazionali di Frascati of the Istituto Nazionale di Fisica Nucleare (INFN-LNF) and the Institut Pluridisciplinaire Hubert Curien (IPHC) regarding the assembly of the FOOT inner tracker

1. Purpose

The purpose of this Memorandum is to document the understanding between the Laboratori Nazionali di Frascati (LNF) of the INFN, hereby represented by its Director, Dr. Fabio BOSSI, and the Institut Pluridisciplinaire Hubert Curien of Strasbourg (IPHC), hereby represented by its Director, Dr. Rémi BARILLON regarding the assembly work for the internal tracker of the FOOT experiment over the 2020-2021 timeframe.

2. Scientific and technical context

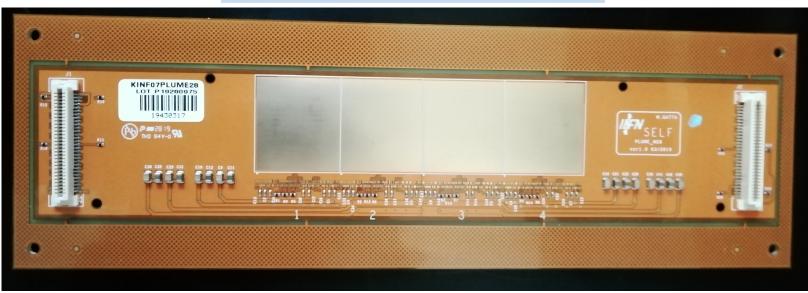
The FOOT experiment of INFN is run by a collaboration of different INFN sites and other institutes, including IPHC. The scientific goals of the experiment concern the measurement of nuclear fragmentation cross sections to be used in applied physics contexts such as medical physics and space radioprotection.

The apparatus currently under construction by the FOOT collaboration is a multi-detector, which includes a high precision inner tracker (ITR) made of 4 so-called detection *ladders*. Such ladders are built from the assembly of three main parts: CMOS pixel sensors, flex print cables and a spacer made of carbon-based foam.

october 30, 2020 Final signature of MoU

december 4,
2020
Inner
Tracker
assembly
order issued

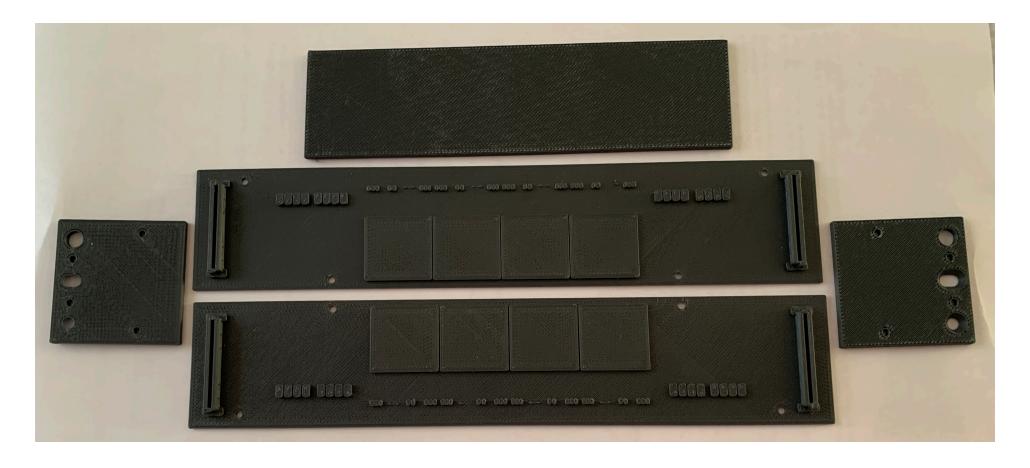
The PlumeM28 first PCB prototypes







3D pieces prototype for lab tests of assembly procedure



Inner Tracker (IT) status: Strasbourg activity



3D printed pieces

One module + 2 holders

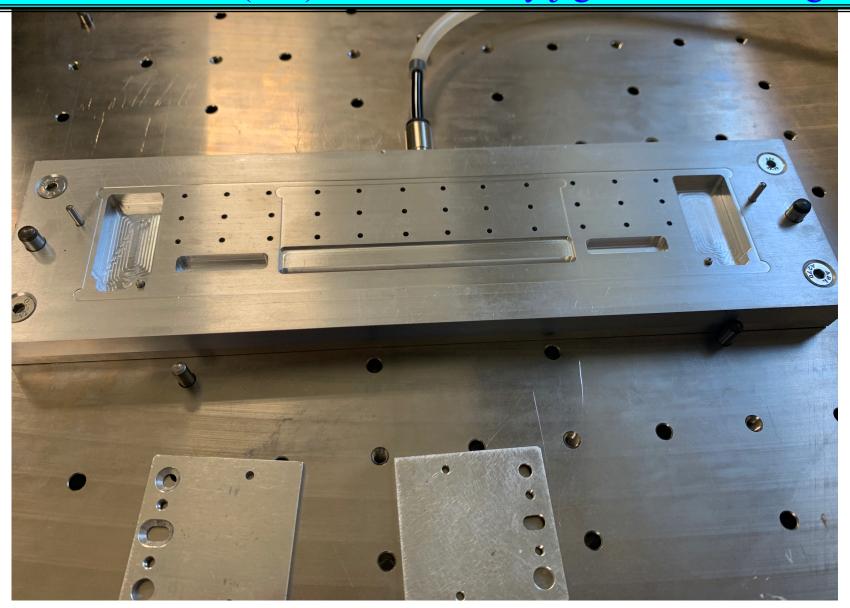


One module + 2 holders + foam

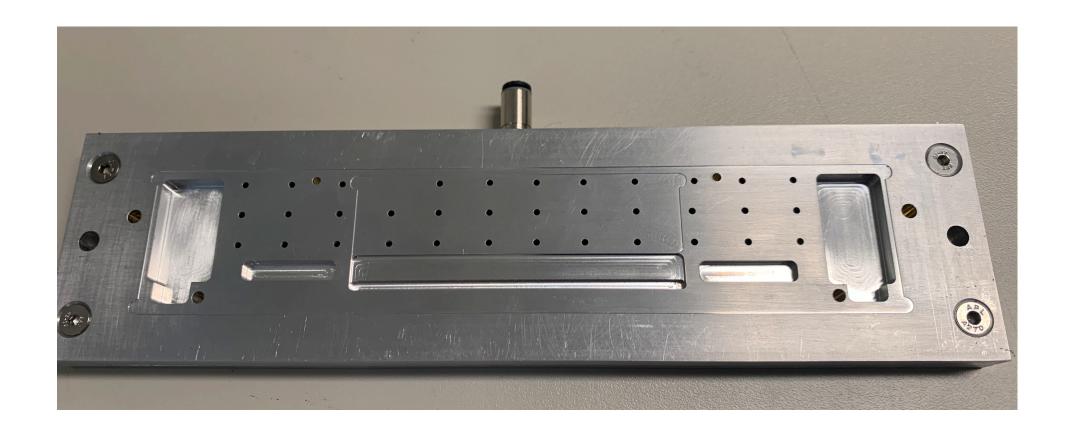


One module + 2 holders + foam + second module = one ladder

Inner Tracker (IT) final assembly jigs in Strasbourg



Inner Tracker (IT) final assembly jigs in Strasbourg



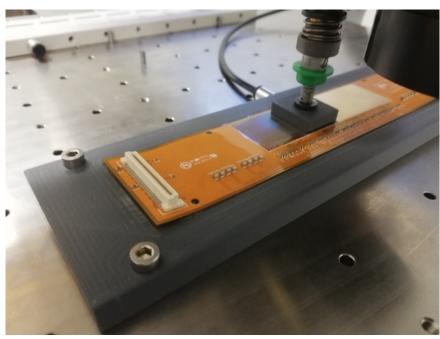
Inner Tracker (IT) list of needed components

Overall for the IT we need 3 different PCBs:

- PlumeM28 (kapton PCB) to hold the sensors
 1 PlumeM28 holds 4 sensors and is definde a module. Two glued modules assembled with a RVC (Resistive Vitreous Carbon foam) spacer thick 2mm forms a Ladder.
 The Inner Tracker is composed by 4 Ladders covering (acceptance) about 8x8 cm.
- Adapter_PlumeM28 (Flex-Rigid PCB) to collect signals from 2 sensors (half of PlumeM28) on each side of a module and houses transcievers, monitors currents and voltages and includes "interlock" circuitry. Each adpapter_PlumeM28 is connected by a 68 wires flat cable to the subsequent CableAdapter_PlumeM28 board.
- CableAdapter_PlumeM28 that translates all differential signals to single ended, provide the power supplies and master the Tigger, Busy, clocsk, etc... control signal.
 Two of this boards (we need 16 of this boards) are connected to a DE10_nano_SoC
- **DE10-Nano-SoC from Terasic** each of the 8 needed reads 4 M28 sensors from 2 different PlumeM28 ladders. Sends data via one Gigabit link to the intermediate PC.

Inner Tracker ladder assembly in Strasbourg sensors (M28) placement

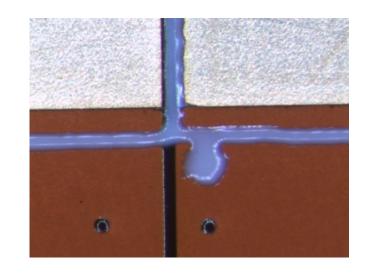






Inner Tracker ladder assembly in Strasbourg sensors (M28) placement and gluing

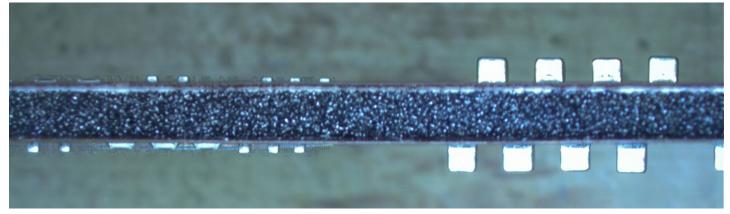




Dummy modules

Dummy stave

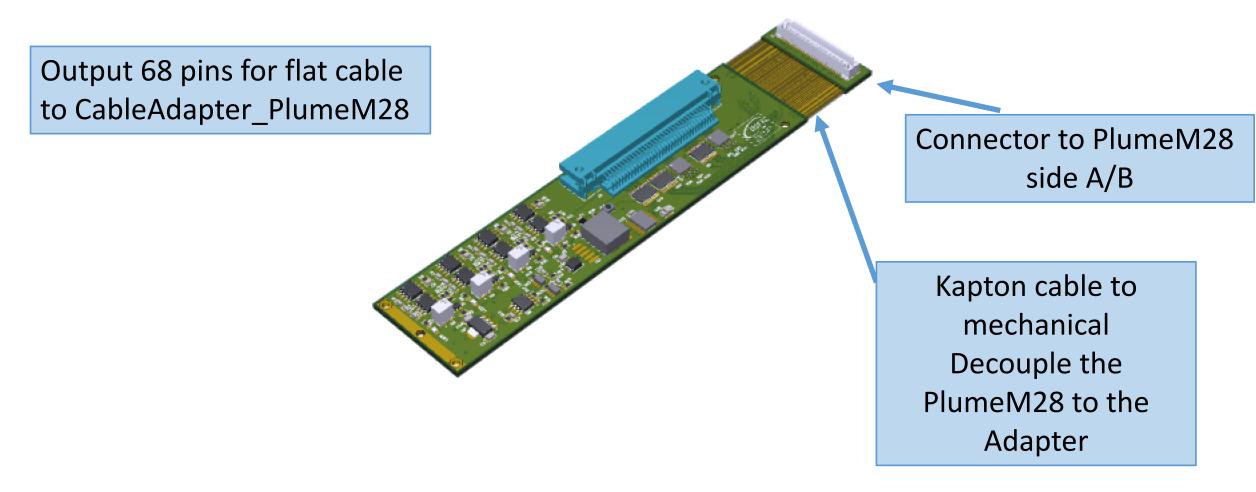
March 2021



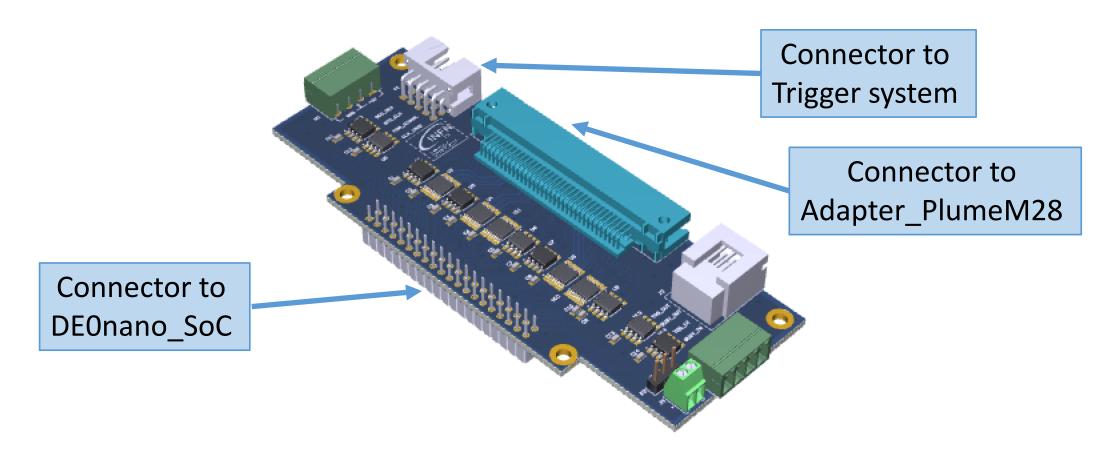
Inner Tracker ladder assembly in Strasbourg First real module produced



The Adapter_PlumeM28 (produced only 4 prototypes)



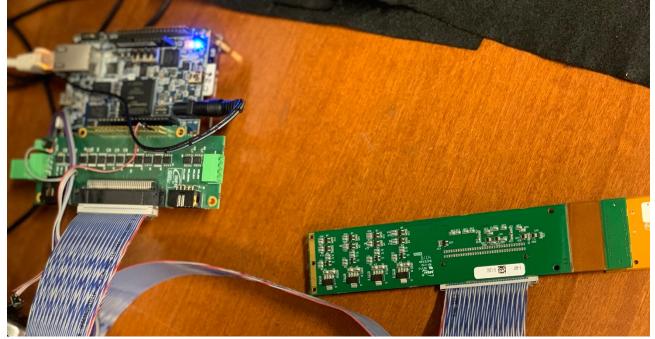
The CableAdapter_PlumeM28 (all produced)



Inner Tracker (IT) ladder test system

(provided to Strabourg group for ladder production testing)



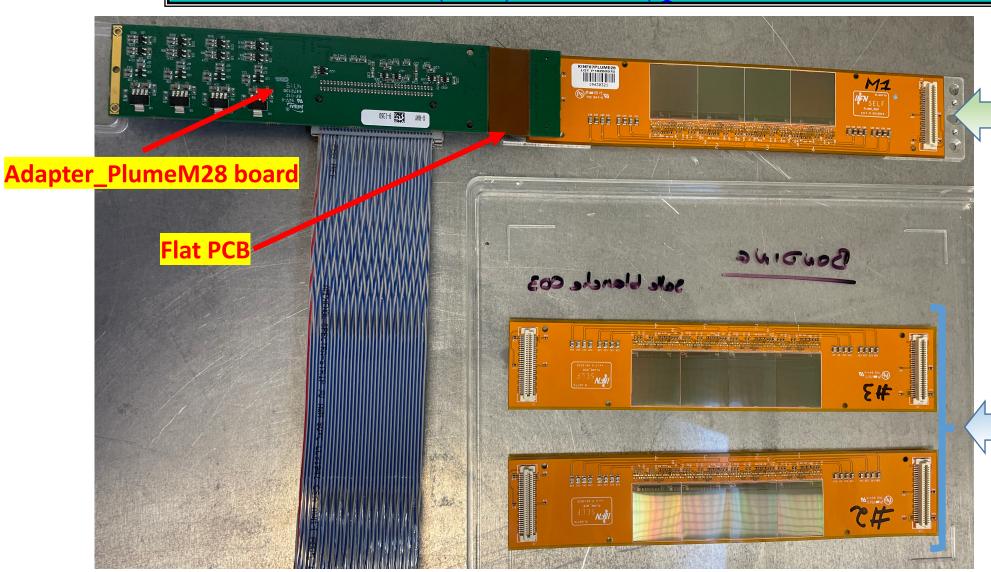


The testing system we used is composed by three different pieces:

- The Terasic DEO nano board.
- The CableAdapter_plume M28 connected to one of the GPIO connector of the Terasic board.
- The Adapter_PlumeM28 board connected to one of the two 60 pin connectors housing each the signals of 2 M28 sensors.

Test of module 0 in Frascati Long and deep testing discovered a wrong bonding that prevented the module full functionality.

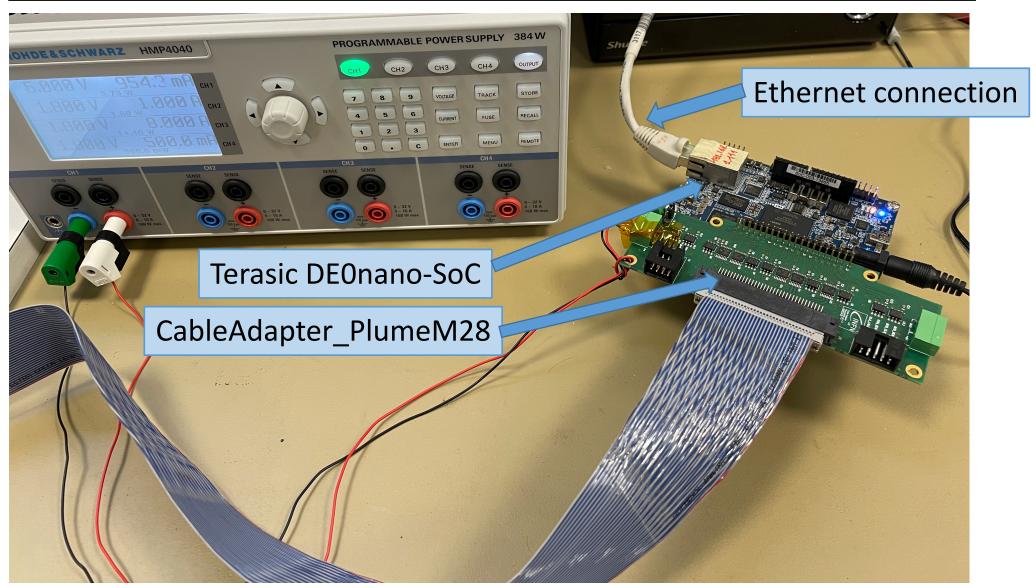
Inner Tracker (IT) status (pictures from Strasbourg



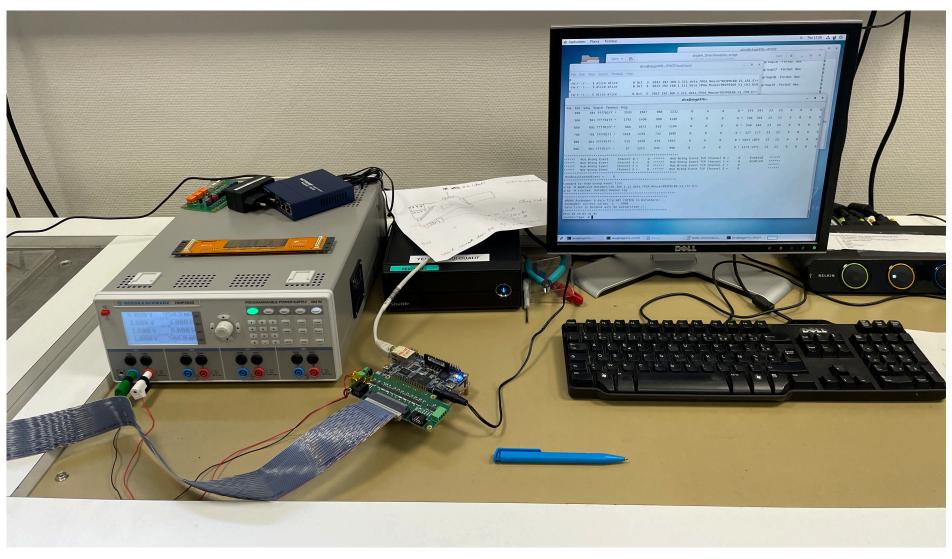
First module
assembled
(used for test
system qualification
in Frascati.
Now back in
Strasbourg)

Two new modules ready to be qualified (tested) before first ladder assembly.

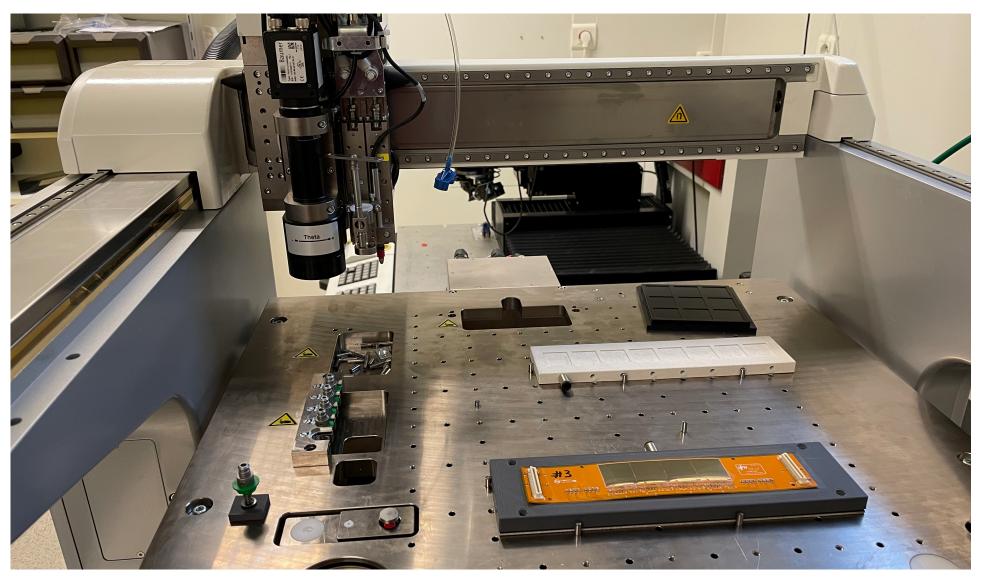
Inner Tracker (IT) status (pictures from Strasbourg

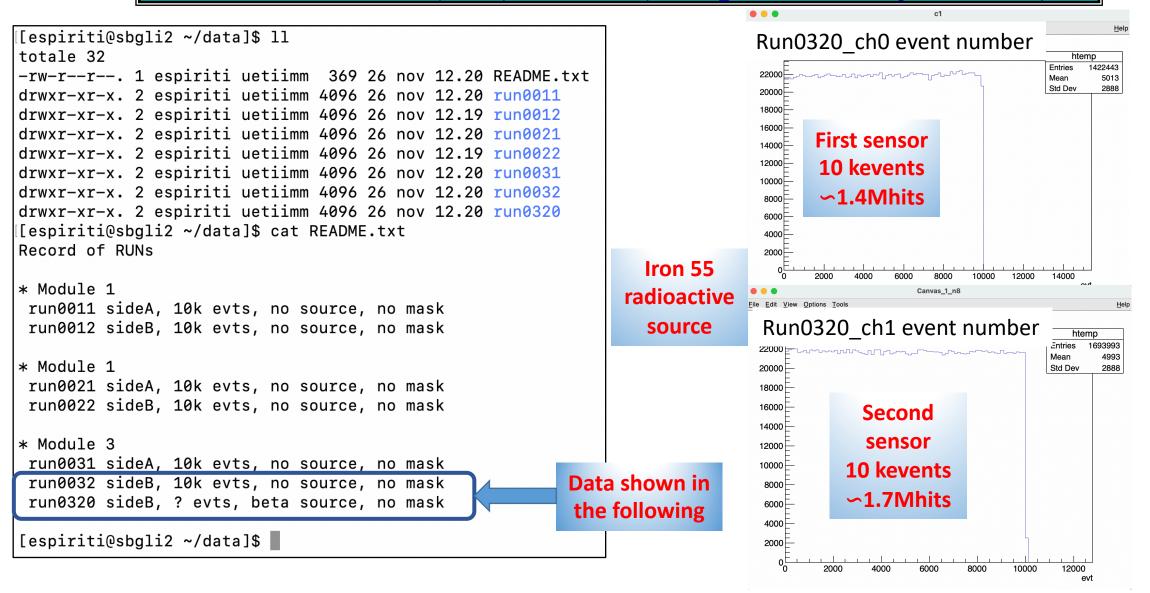


Inner Tracker (IT) status (pictures from Strasbourg)



Inner Tracker (IT) status (pictures from Strasbourg



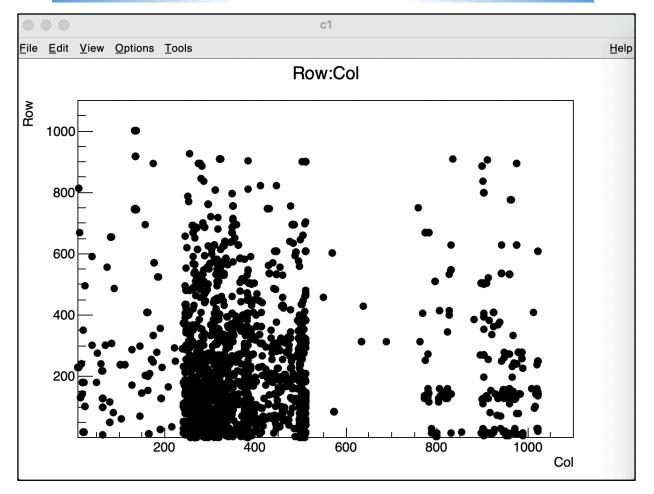


«Pedestal» run (run0032) first sensor

Data size (num. of long words)

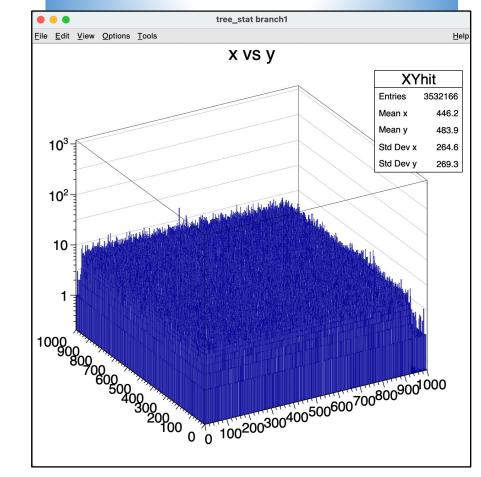
run0032_ch0_DataSize File Edit View Options Tools <u>H</u>elp DataLengthHigh-0.001 17443 0.3415 Mean Std Dev 7 DataLengthHigh-0.001 DataLengthLow-0.001 17443 0.3117 Std Dev 5 DataLengthLow-0.001

Hit map. Clear thresholds (4 regions) non-uniformity

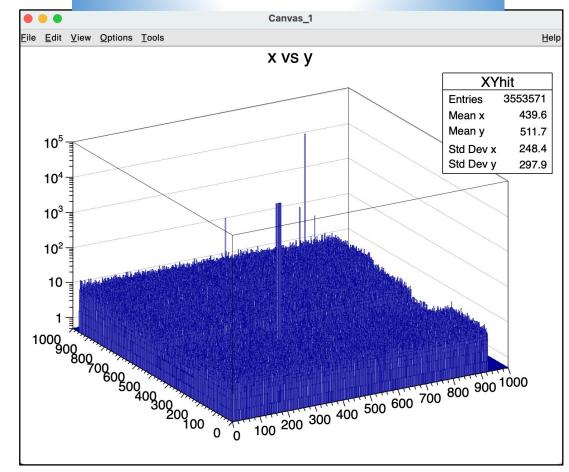


Iron 55 radioactive source run hit maps (run0320)

First sensor - 10 kevents - ~3.5 Mhits



Second sensor - 10 kevents - ~3.5 Mhits

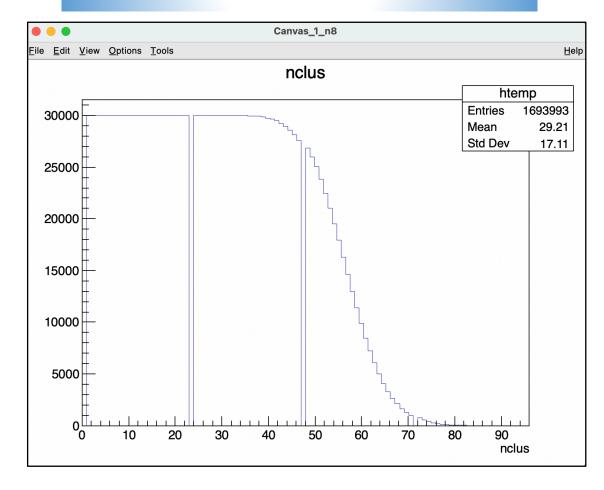


Iron 55 radioactive source run (run0320) – cluster number per event

First sensor - 10 kevents - ~1.4 Mcluster

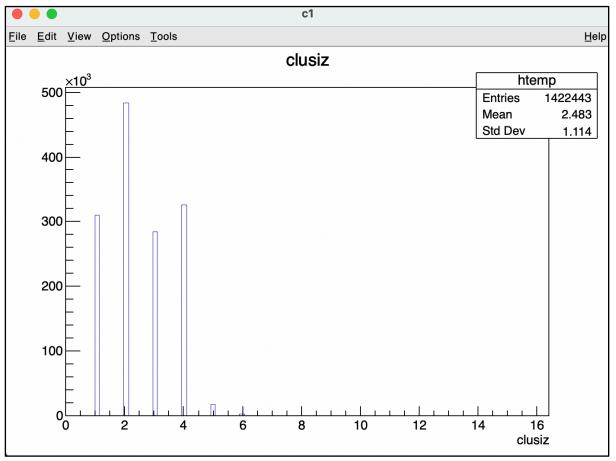
File Edit View Options Tools <u>H</u>elp nclus htemp 1422443 30000 **Entries** Mean 25.09 Std Dev 14.78 25000 20000 15000 10000 5000 30 40 60 70 80 10 20 50 nclus

Second sensor - 10 kevents - ~1.7 Mcluster

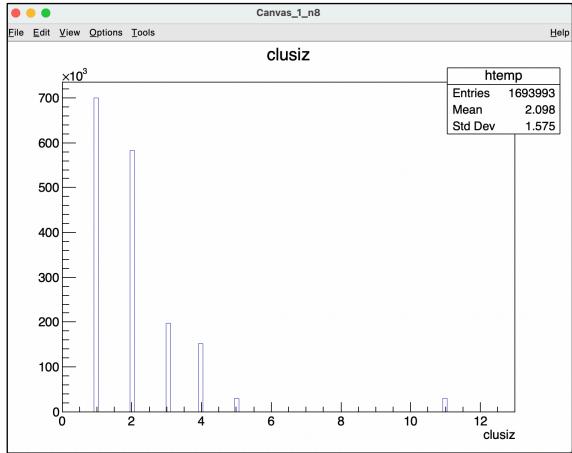


Iron 55 radioactive source run (run0320) – cluster size per event

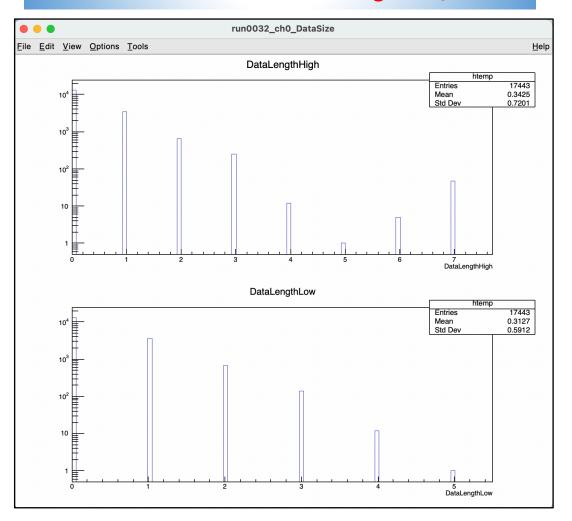
First sensor - 10 kevents - ~2.48 hits/cluster



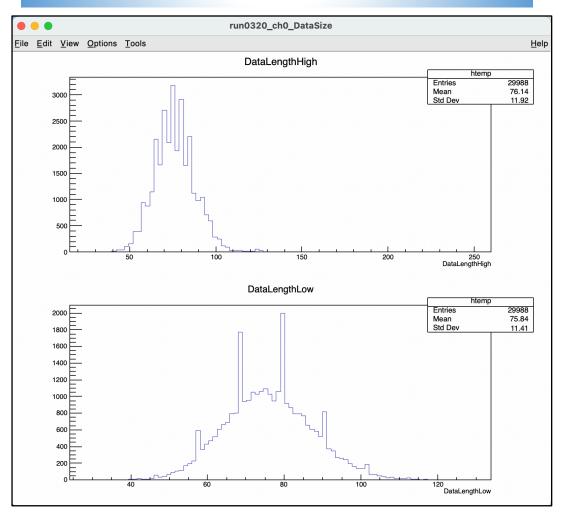
Second sensor - 10 kevents - ~2.10 hits/cluster



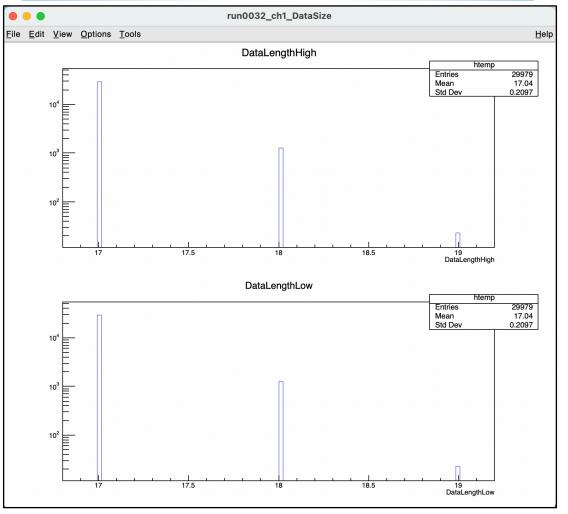
«Ped» run, NO source (run0032)
First sensor – data size- ∽0.3 long word/event



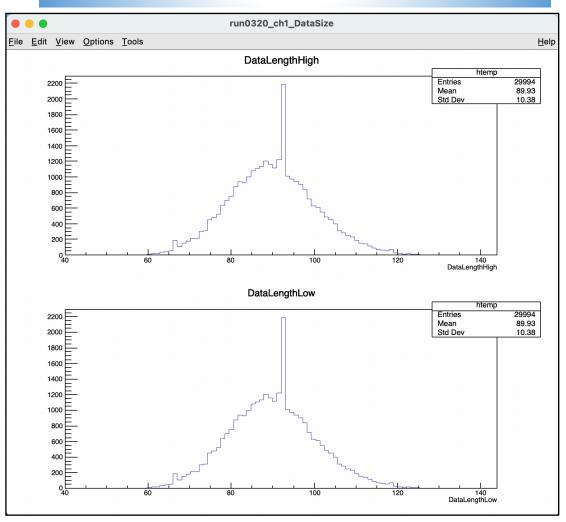
Iron 55 radioactive source (run0320)
First sensor – data size- ∽90 long word/event



«Ped» run, NO source (run0032)
Second sensor – data size- ∽17 long word/event



Iron 55 radioactive source (run0320) Second sensor – data size- ∽90 long word/event



Conclusions

FOOT tracker mechanical setup:

- Final mechanical design
- Funds available 2022
- Order will be issued january 2022

Magnet system:

Delivery foreseen beginning february 2022

Pixel vertex detector:

- Used at GSI (collected 40 Mevents)
- Slow control firmware under development

Inner Tracker:

- Plume ladder assembly process definition concluded in Strasbourg
- All production tools available
- First module tested at LNF, wrong bonding discovered (bonding plan modified)
- Missing Adapter_PlumeM28 boards production started beginning november 2021
- Two more module assembled in Strasbourg
- Modules testing system (finale readout chain) qualified and available in Strasbourg
- Inner tracker fanout board firmware to be written (hardware available)