



# Neutron tagging with gadolinium loaded PMMA

**ICRM-LLRMT 2022  
LNGS, Assergi (Aq)**



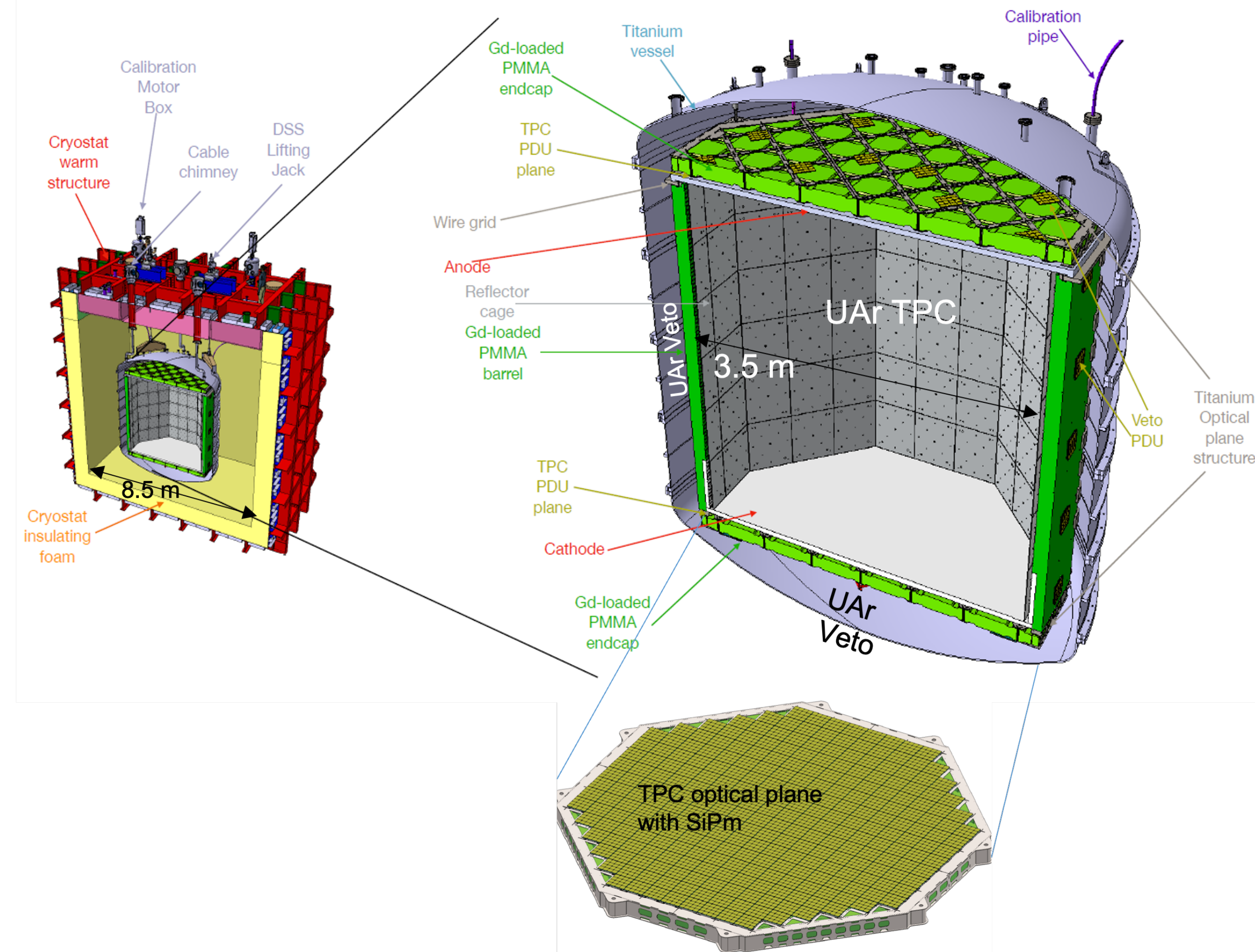
A. Marini (INFN-Genova), on behalf of the DarkSide collaboration



# DarkSide-20k

## Key points

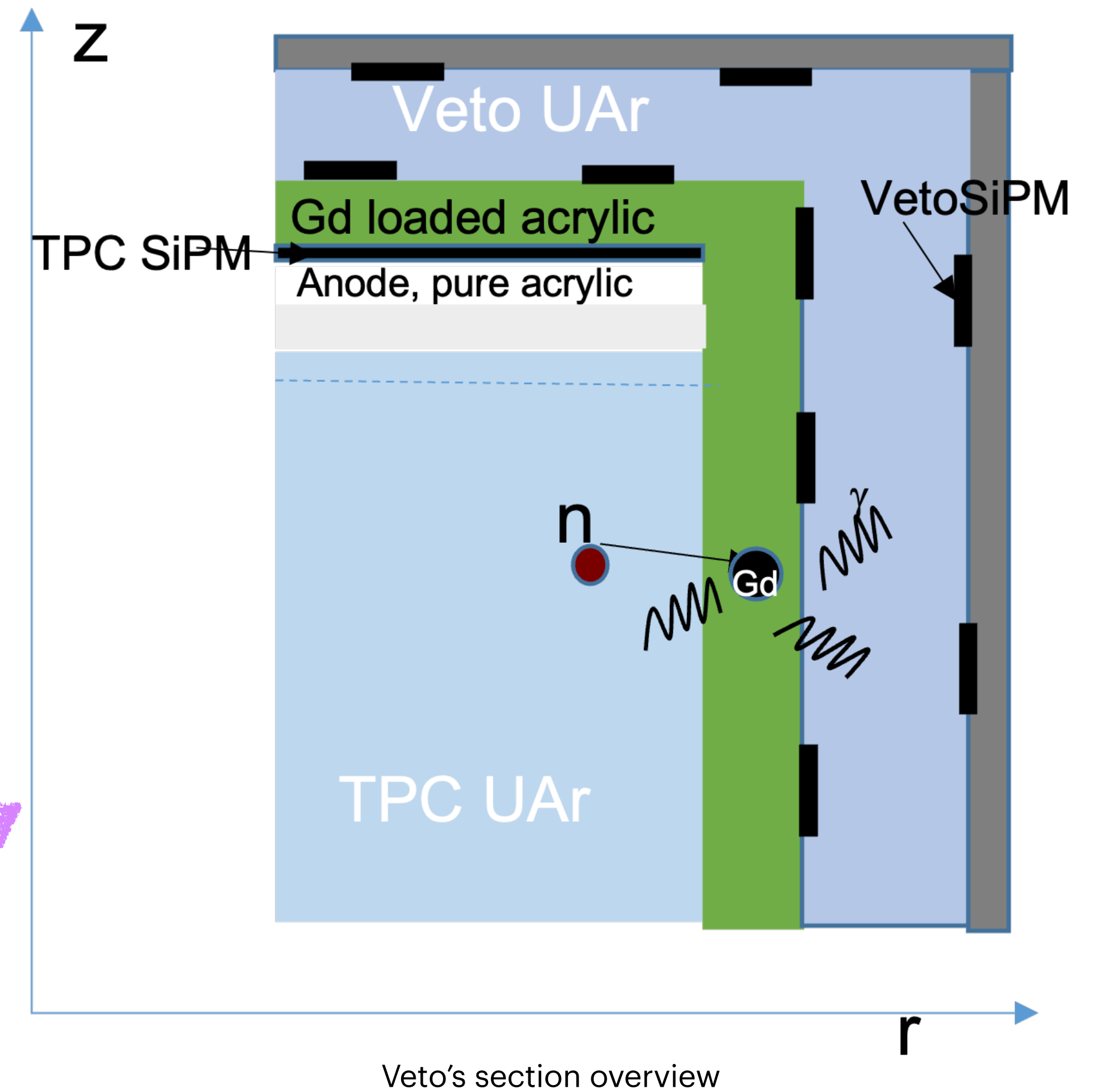
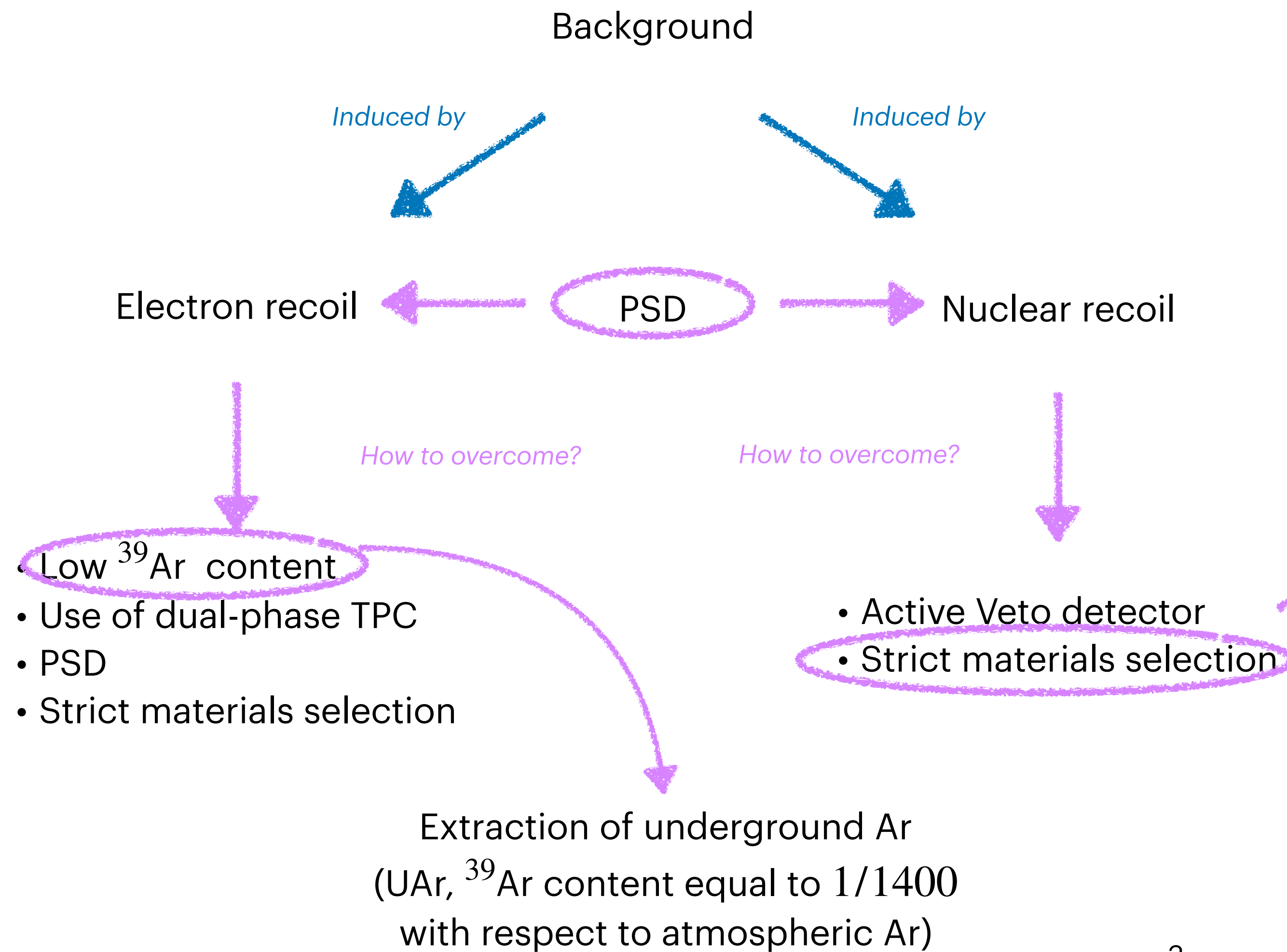
- Direct dark matter search experiment, that looks for Weakly Interacting Massive Particles (WIMPs) events
- The detector will be located... here, at LNGS!
- The detector is based on an ultrapure liquid low radioactivity Argon double-phase Time Projection Chamber (TPC)
- In the TPC the detection of two signals occurs:
  1. Liquid phase → **S1**: produced by the scintillation light due to both the Ar dimers and the recombined fraction of ionized atoms
  2. Gas phase → **S2**: produced by the free electrons escaped from recombination and drifted up to the liquid surface and extracted with an electric field
- Goal: 0.1 nuclear recoil events/200 tons\*year.





# DarkSide-20k

## Background types



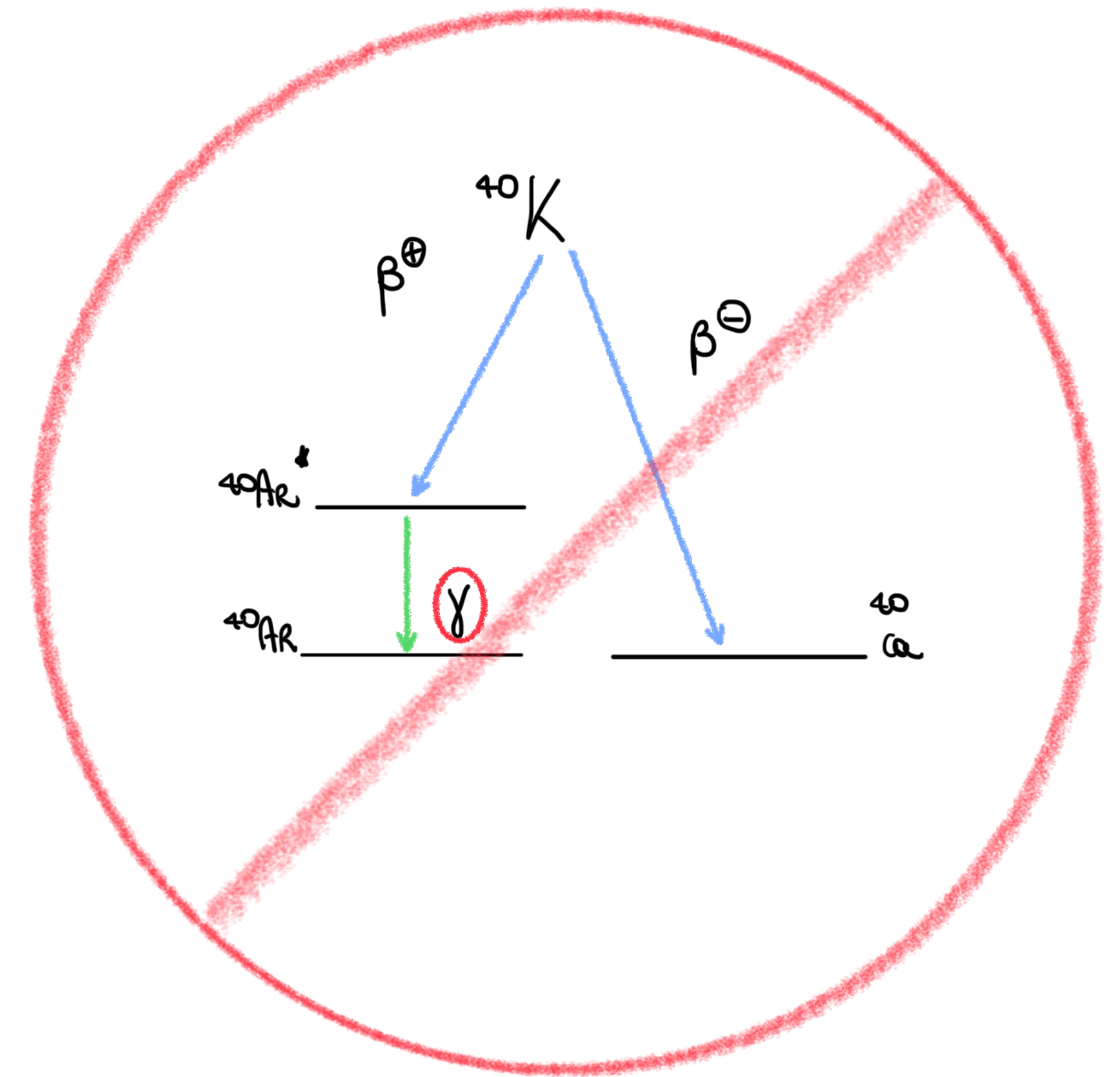
# DarkSide-20k

## Dead time

Probability to tag an event induced by  $^{39}\text{Ar}$  decay or a  $\gamma$  interaction as neutron because it happens in coincidence with a true WIMP event within a time window of  $800\ \mu\text{s}$ .

The main sources of random coincidences with WIMP events within the time window  $\Delta t$  are:

- Decays of  $^{39}\text{Ar}$  in the inner Veto or TPC;
- Events due to  $\gamma$ -rays depositing energy in the Veto or TPC;
- Pile-up events: two events of the previous categories happening very close in time.

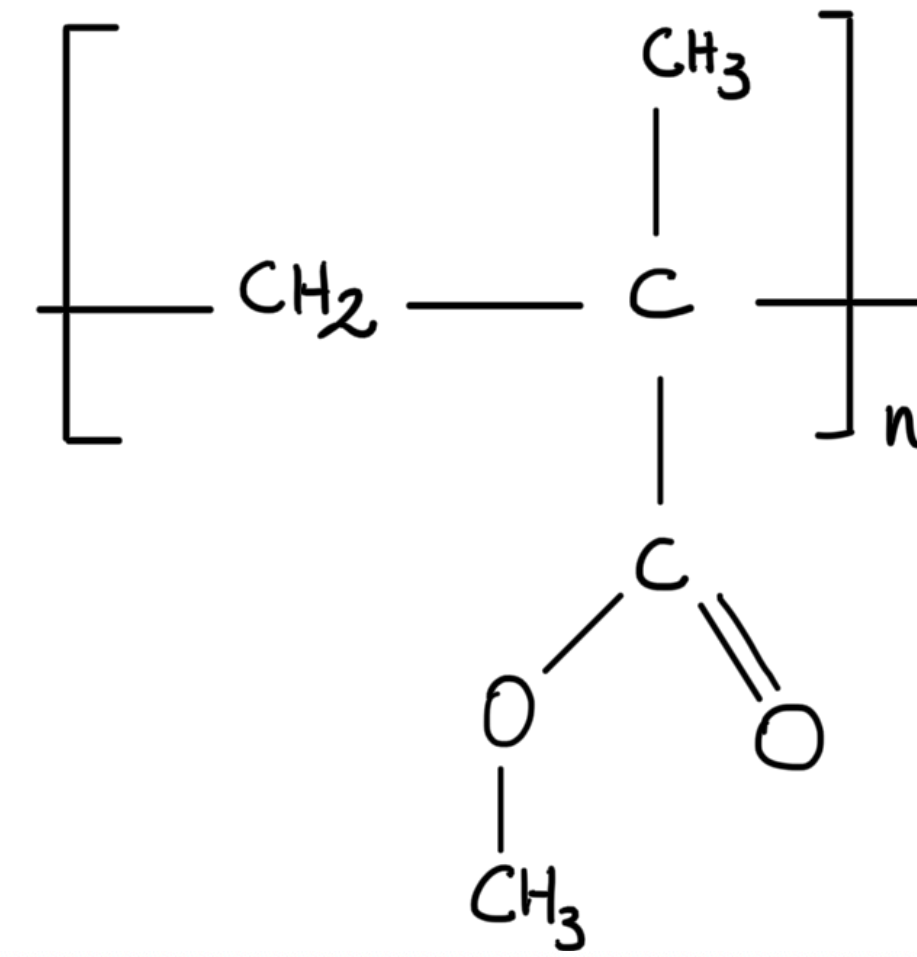




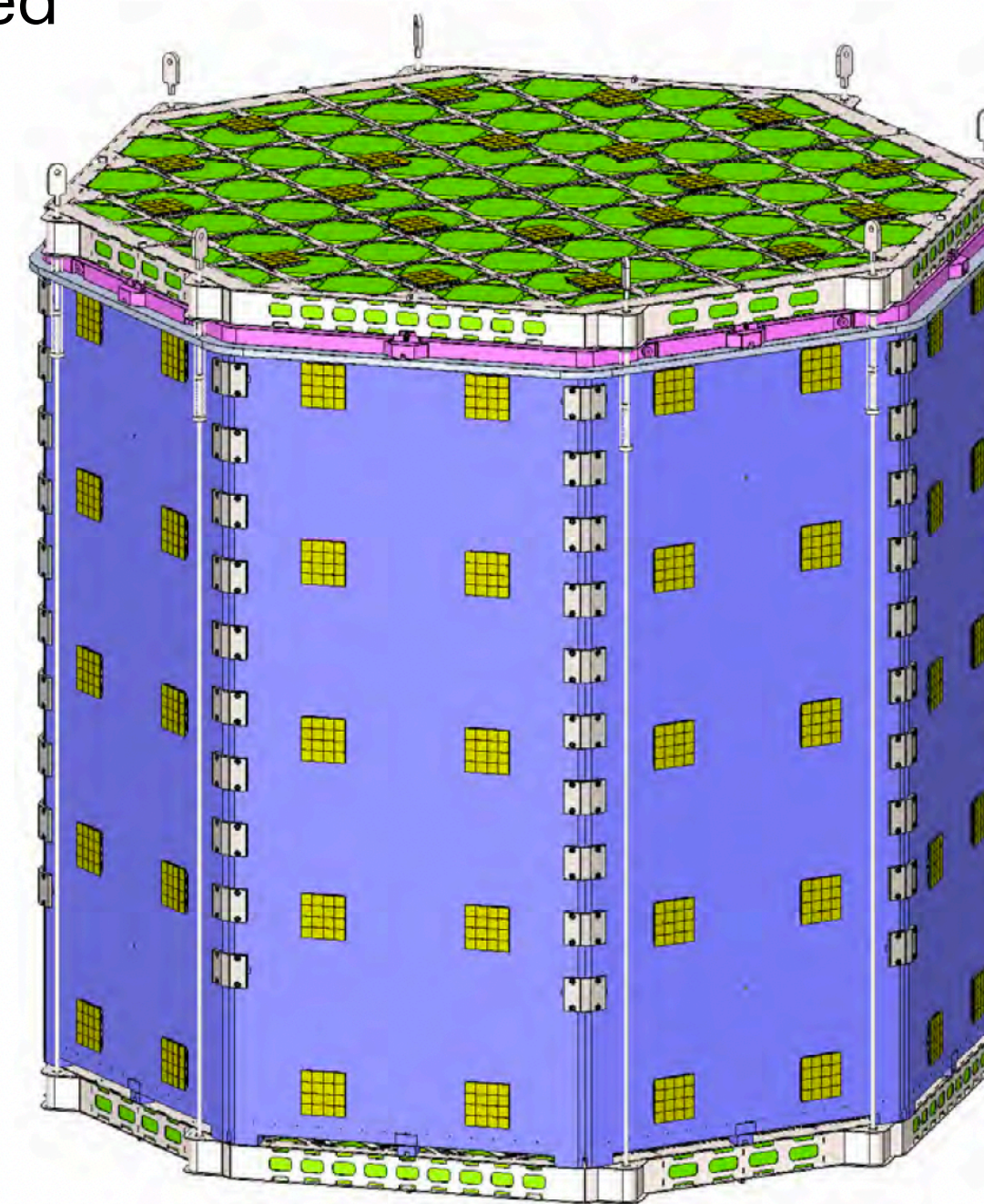
# DS-20k n tagging

## Veto

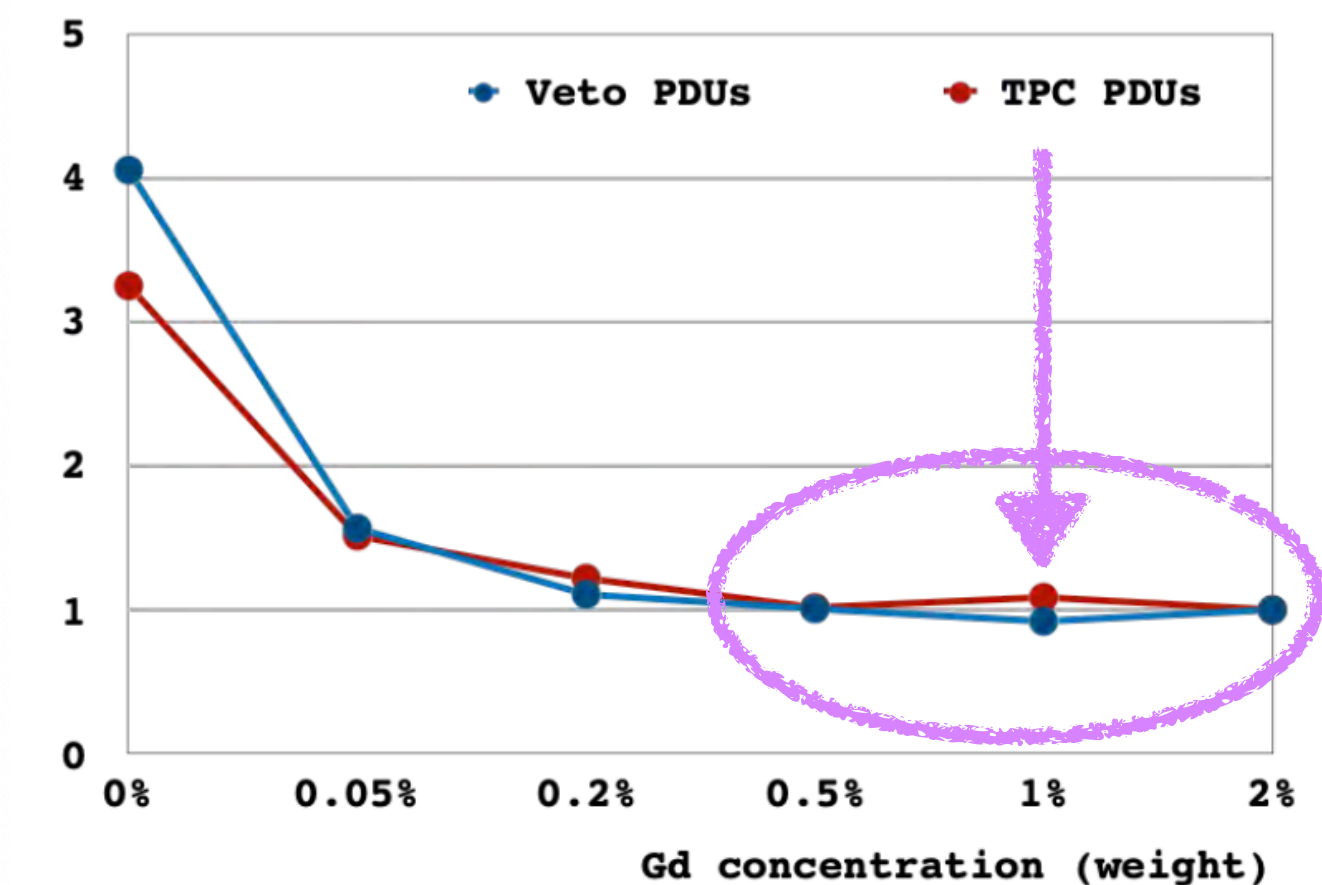
- Gd-PMMA is the chosen material for the neutron veto  $\rightarrow$  11.2 tons needed
- Layers of Gd-PMMA surround the entire TPC volume.
- Gd-PMMA is highly efficient at moderating and then capturing neutrons.
- The capture resulting in the emission of several  $\gamma$ s, with energy up to 7.9 MeV.



$\rightarrow$  Rich in Hydrogen



Focus on Veto walls



Capture relative inefficiency vs Gd content



# Gd-loaded acrylic

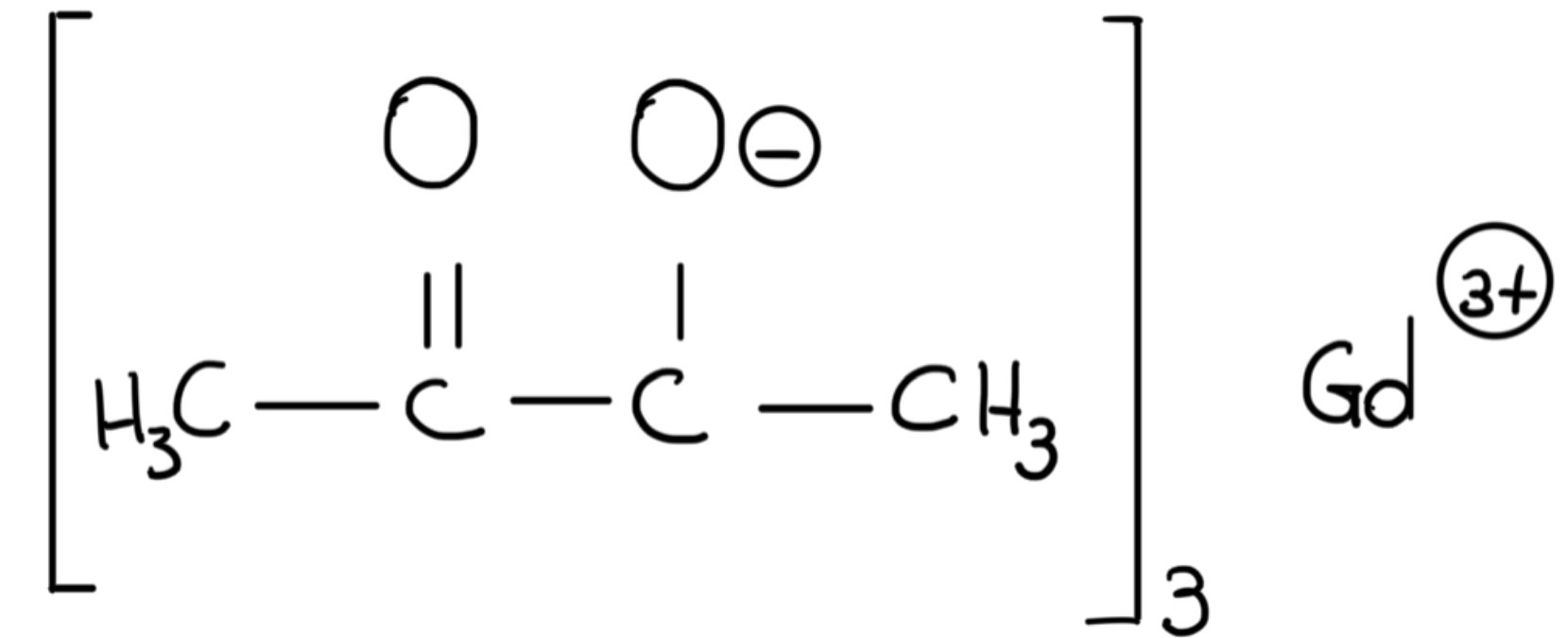
## Development of the hybrid material

We performed R&Ds in Italy, Russia and China.

- Promising results have been obtained with  $Gd_2O_3$ ,  $Gd(acac)_3$ , and  $Gd(MAA)_3$ .
- All of these compounds are satisfactory from the chemical and radiopurity points of view.

The compounds ready for industrial production are:

- $Gd(MAA)_3$  dispersion in the liquid monomer (MMA).
- Gadolinium oxide nanograins ( $Gd_2O_3$ ) mechanical dispersion in MMA.

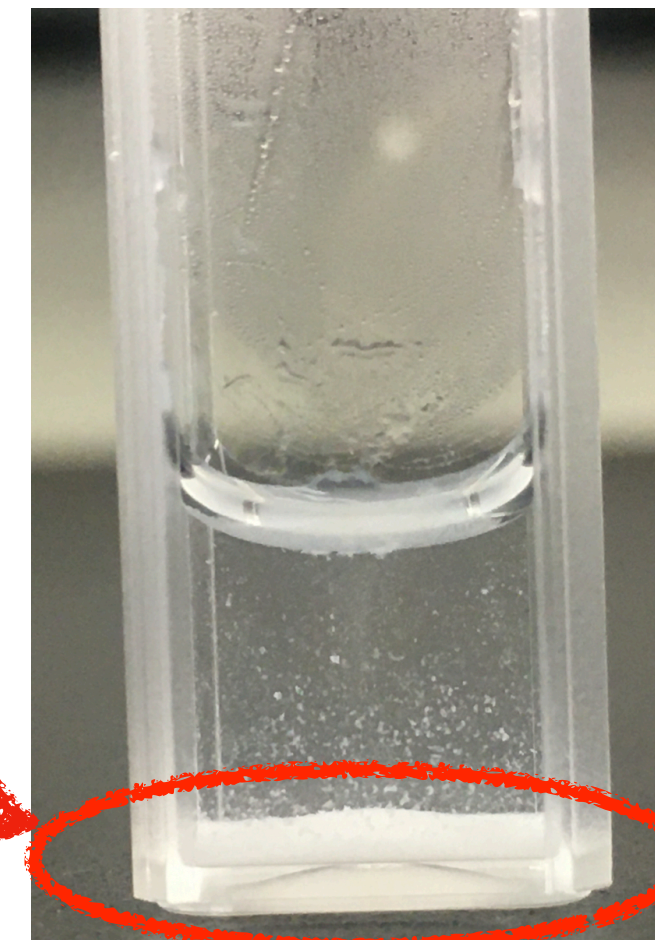


- Radiopure acrylic matrix
- Good machining experience with radio pure plastics.

Proprietary production chain

- Commercially available

- Radiopure
- Not soluble



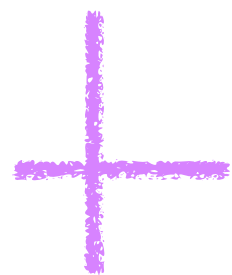
How to overcome? → Surface treatment



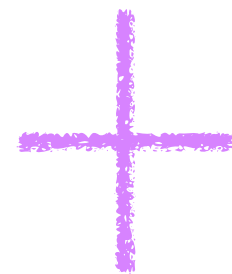
# $Gd_2O_3$ functionalization

## Nanograins coating

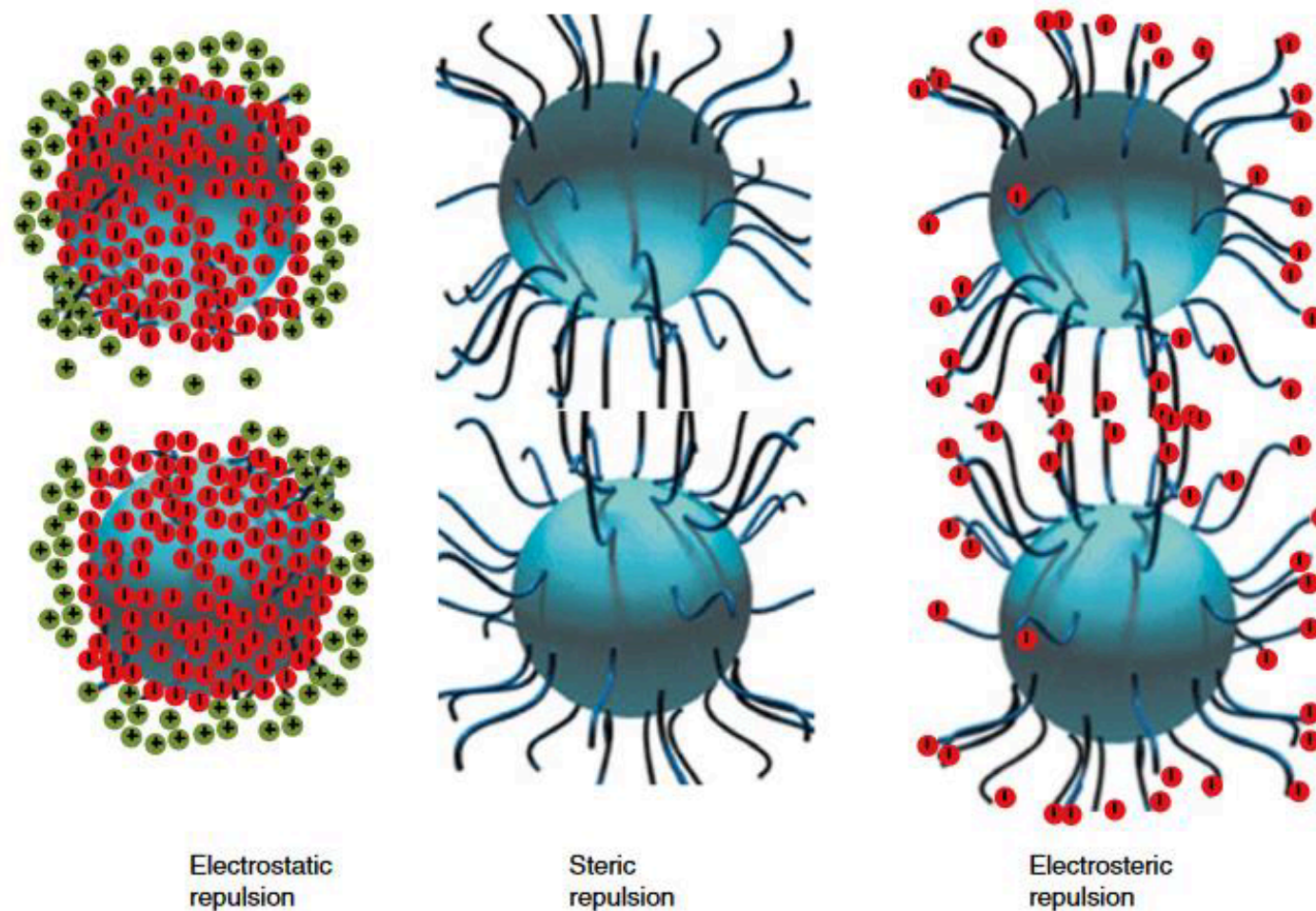
Nanograins



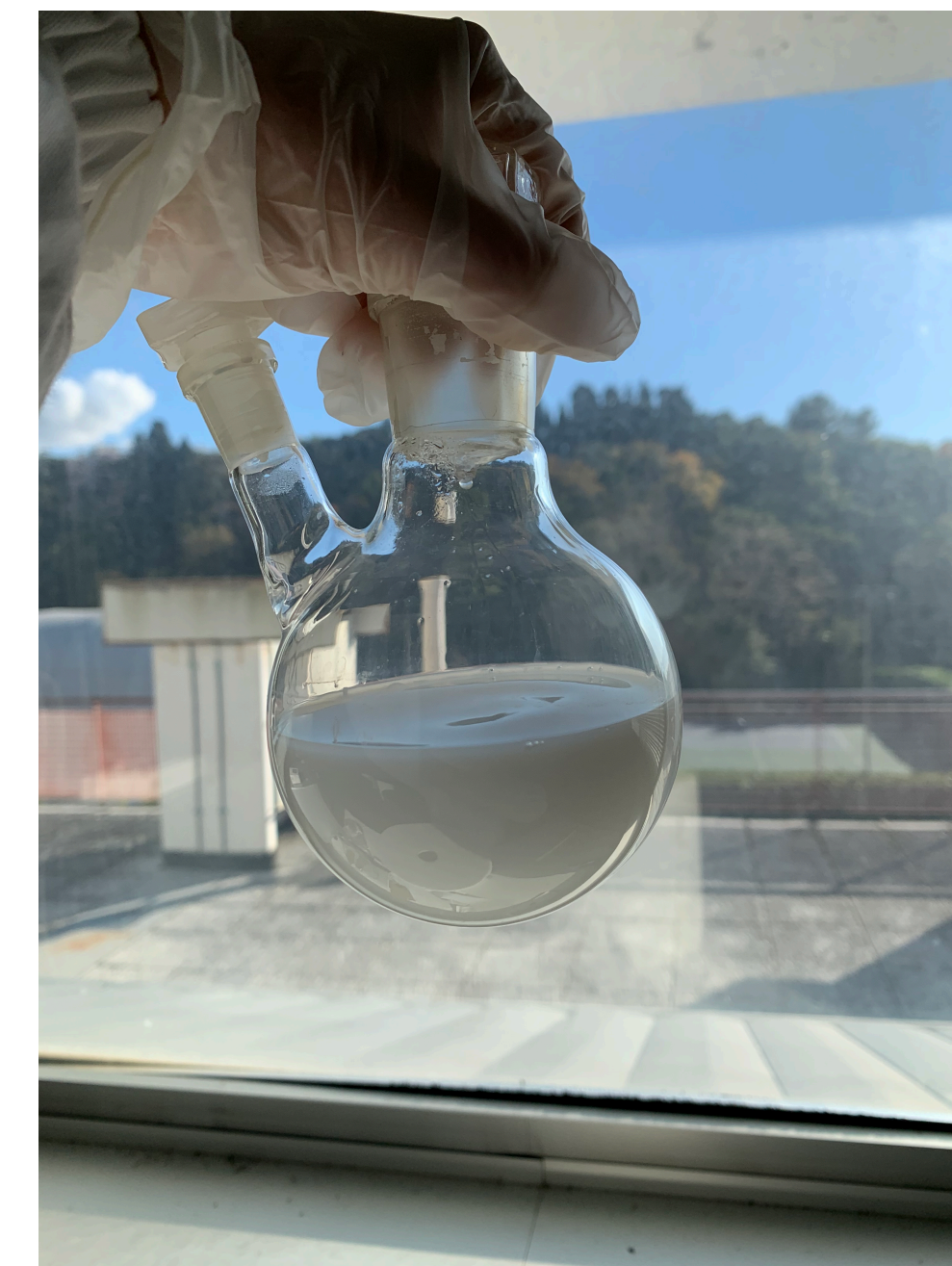
Igepal CO-520



Solvent



Zhang W. Nanoparticle Aggregation: Principles and Modeling. Advances in Experimental Medicine and Biologu, vol 811. Springer, Dordrech. [https://doi.org/10.1007/978-94-017-8739-0\\_2](https://doi.org/10.1007/978-94-017-8739-0_2)



But... Is the surfactant radiopure?



	U (ICPMS) [mBq/kg]	Th (ICPMS) [mBq/kg]	<sup>40</sup> K (HP-Ge) [mBq/kg]
Igepal CO-520	<0.041	<0.12	3.19*10 <sup>4</sup>



# Radiopurity of the components

## Purifications & screening

- The radiopurity of industrial oxide is well within requirements
- A strategy was found to reduce the K amount in the surfactant
- An ionic exchange resin was used ( $H^+$  vs  $K^+$ )
- Then various ICP-AES and ICP-MS screenings were performed on the samples

$Gd_2O_3$  nanograins qualification (HPGe)

Sample	$^{238}U$ [mBq/kg]	$^{232}Th$ [mBq/kg]	$^{40}K$ [mBq/kg]
ShinEtsu 1	$13.6 \pm 3.0$	< 27	< 37
ShinEtsu 2	$6.6 \pm 1.8$	< 19	< 23
ShinEtsu 3	$2.68 \pm 0.47$	$2.31 \pm 0.68$	< 13

LSC

Surfactant K contamination after purification (ICP-AES and ICP-MS)

Sample	ICP-AES [mBq/kg]	ICP-MS [mBq/kg]
Sol. 1 (raw Igepal)	$1.87 \cdot 10^4$	$1.78 \cdot 10^4$
Sol. 2	$4.80 \cdot 10^3$	-
Sol. 3	$6.35 \cdot 10^3$	-
Sol. 4	$4.64 \cdot 10^3$	-
Sol. 5	$2.48 \cdot 10^3$	$2.63 \cdot 10^3$
Sol. 6	$1.04 \cdot 10^4$	-
Sol. 7	$1.53 \cdot 10^4$	-
Sol. 9	$5.20 \cdot 10^4$	$1.89 \cdot 10^4$
Sol. 10	-	$5.11 \cdot 10^3$
Sol. 12	$1.83 \cdot 10^4$	-
Sol. 13	$5.82 \cdot 10^3$	-
Sol. 14	-	$1.01 \cdot 10^4$
Sol. 15	-	$6.50 \cdot 10^3$
Sol. 16	-	$8.67 \cdot 10^3$
Sol. 17	$3.19 \cdot 10^2$	-

Genova

LNGS



# What does it mean?

Let's see the  $\gamma$  background

- **Igepal 0.1% not purified:** safe, but we can still have room for improvements
- **Igepal 0.1% purified:** way below the PMMA contribution, so it's perfectly safe

Contributor	Contributions to $\gamma$ -background [Hz]			
	Igepal 0.1% <sub>w</sub> not purified		Igepal 0.1% <sub>w</sub> purified	
	TPC	Veto	TPC	Veto
Gd <sub>2</sub> O <sub>3</sub>	0.4	0.9	0.4	0.9
Igepal	10.2	19.6	0.3	0.5
PMMA	9.7	19.5	9.7	19.5
Total contribution from Gd-PMMA	20.3	40.2	10.1	20.5

The  $\gamma$  bkg is safe



# And now?

## Next steps for $Gd_2O_3$

- The R&D is over.
- We are scaling at final mass production capability with an Italian company, Clax s.r.l. (<https://www.claxitalia.com>)
- In the industrial samples we reached an homogeneity better than 5% with respect to nominal value in a 12 cm thick slab.
- The thickness of these samples has almost reached the DarkSide-20k requirement (17 cm).





# Gd-complex solution



- Organometallic compound -  $\text{Gd(MAA)}_3$  produced from  $\text{Gd}_2\text{O}_3$
- Process developed at Yangzhou University and scaled at DonChamp Chinese company (<https://donchampacrylic.en.ecplaza.net>)
- Functionalisation of the compound to make it soluble in MMA

Courtesy of prof. Y. Wang



$\text{Gd(MAA)}_3$  doped acrylic sheet  
(5 cm thick)

# Gd(MAA)<sub>3</sub> recipe: radiopurity Screening

- The pure acrylic from the company (previous experience with Juno vessel) has already been screened and it's compatible to DarkSide-20k needs
- HPGe screenings on the composite material are still ongoing in China
- Gd(MAA)<sub>3</sub>

Courtesy of prof. Y. Wang

Isotope	[mBq/kg]
<sup>60</sup> Co	< 2.38
<sup>137</sup> Cs	< 2.97
<sup>40</sup> K	125.86 ± 49.96
<sup>232</sup> Th - <sup>228</sup> Ac	23.81 ± 9.64
<sup>232</sup> Th - <sup>228</sup> Th	17.07 ± 6.25
<sup>235</sup> U	< 3.62
<sup>238</sup> U - <sup>226</sup> Ra	< 29.80
<sup>238</sup> U - <sup>222</sup> Rn	40.48 ± 5.99

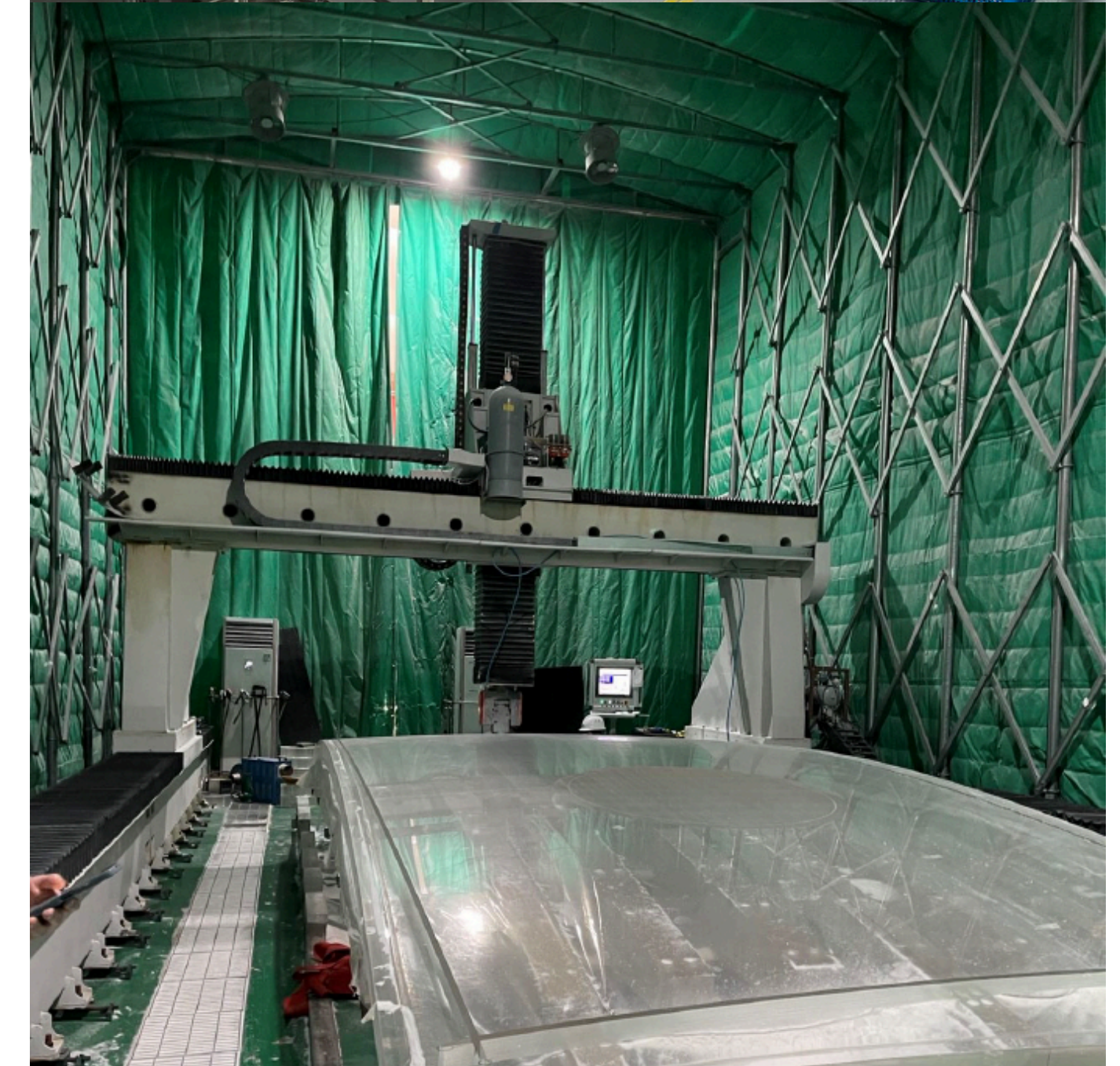
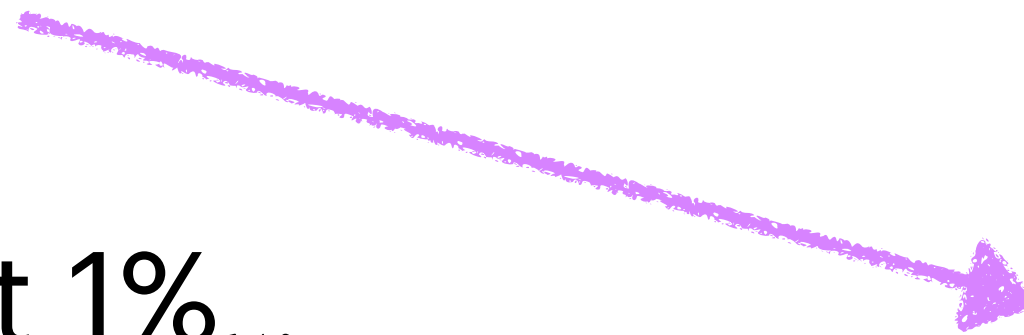
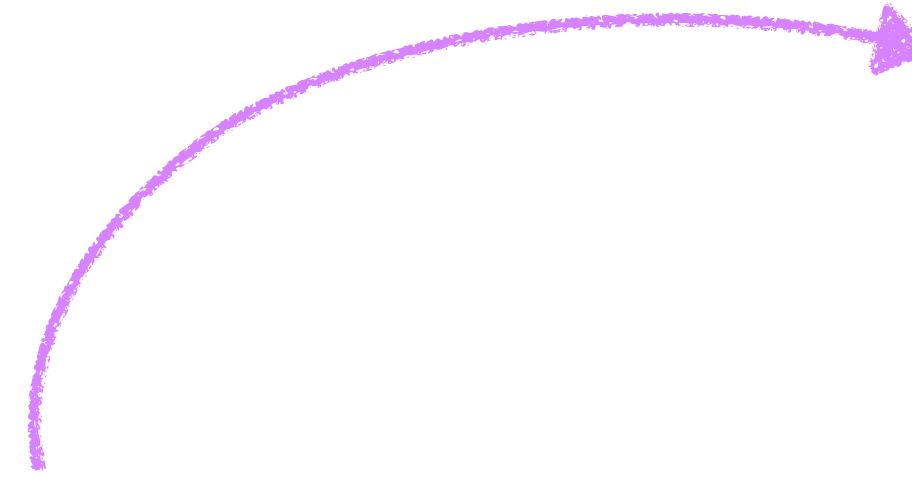
HPGe results of Gd(MAA)<sub>3</sub>



# And now?

## Next steps for $\text{Gd}(\text{MAA})_3$

- Transport of radiopure MMA from the company to the university labs.
- Dissolve  $\text{Gd}(\text{MAA})_3$  into MMA 10%<sub>w</sub>
- Transport Gd-doped MMA back to the company infrastructure
- Dilute with pure MMA to get 1%<sub>w</sub>
- Polymerisation





# R&Ds conclusions

- The need of the DarkSide-20k experiment of tagging neutrons has led to the development of a hybrid material.
- Different strategies have been investigated
- The background requirements of the experiment apply stringent limits on the material radiopurity
- Basing on these requirements, the strategy included severe contamination screenings in the course of the R&D
- Two techniques have been scaled to industrial level production and they both represent a potential solution for the DarkSide-20k experiment



# Thank you for your attention!

For further informations: [anna.marini@ge.infn.it](mailto:anna.marini@ge.infn.it)

# DS-20k - the project

## UAr and Aria

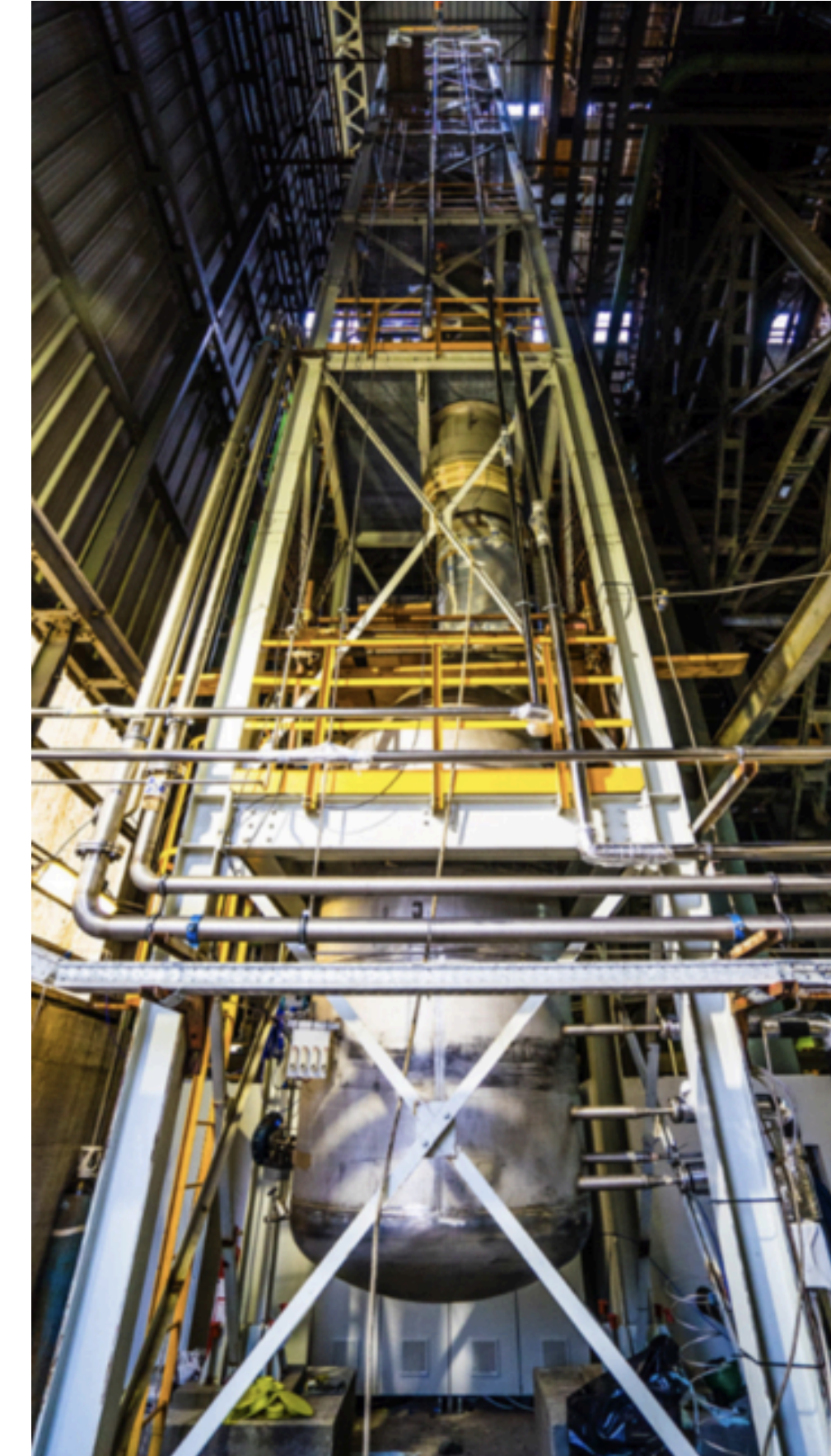
- The DarkSide-20k TPC will be filled with liquid underground  $^{40}\text{Ar}$
- Atmospheric Ar contains  $^{39}\text{Ar}$ , which emits  $\beta$ . Underground Argon (UAr) has a  $^{39}\text{Ar}$  content that is 1400 times less than in atmospheric!

↓  
Extract UAr →

Urania: Argon extraction and purification (Colorado)



Aria: final purification plant (Sardinia, Italy)



Seruci-0, Sardinia, Italy