





## SUbbLIME MS

### Sheffield University Scrubber for LIME -Molecular Sieves

#### CYGNUS MEETING 22nd April 2021



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### SUbbLIME Aims

#### Identify a filter that:

- Purify\* CF<sub>4</sub> and Helium
- Removes radon from CF<sub>4</sub> and Helium
- Conserves the CF4:He mixing ratio
- Low background MS (Nihon-University)

#### **Vacuum Regeneration Operation**

- Assist with the application of vacuum regeneration in LIME gas system
- Determine the breakthrough time and ideal VSA Operation
- Zero emission of CF<sub>4</sub> into the atmosphere



(100 L, 1 atm, CF<sub>4</sub>:He 60:40)

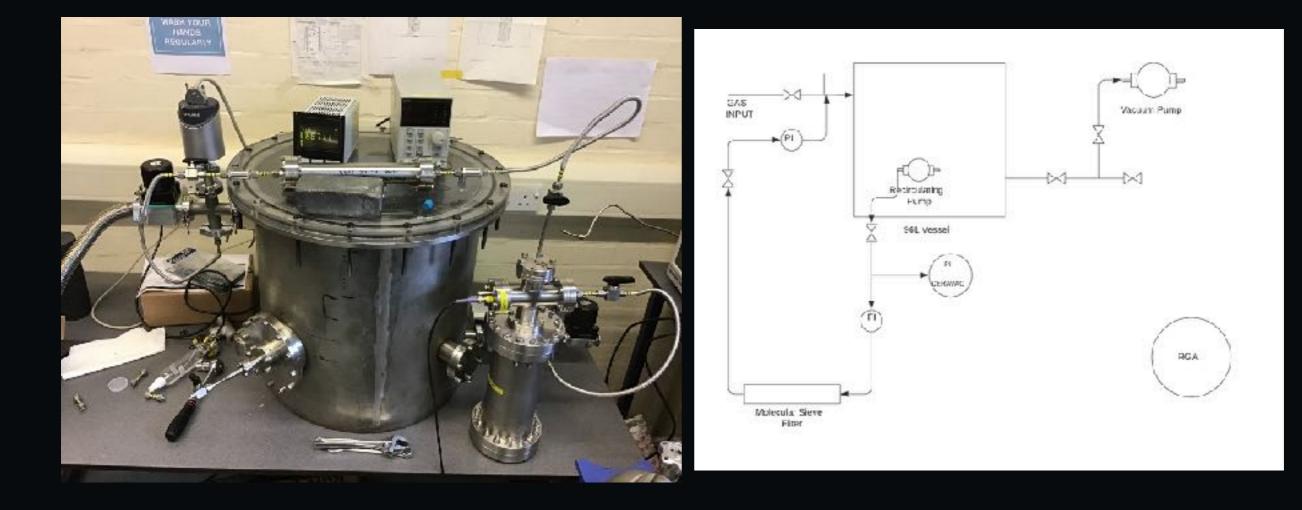
\*Removal of H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>



SubbLIME Aims **MS Characterisation** VSA Operation

#### **Experiments:**

- 1. Determine which MS (3A, 4A, 5A or 13X) absorbs He or  $CF_4$
- 2. Demonstrate MS ability to conserve the CF4:He mixing ratio





#### **Absorption Test Method:**

- 1. Measure starting pressure (MS OFF)
- 2. Allow filtration for one full volume cycle (MS ON, PUMP ON)
- 3. Measure end pressure (MS OFF)

Vessel: ~100L Pressure ~ 1 atm MS Capacity: ~500g Pump Flow rate: 9 LPM for CF4; 3.5 LPM for He Filtration time: Allow for one full volume cycle Pressure Gauge: CERAVAC Absolute Pressure Gauge



#### **Target Gas Absorption Test Results**

Molecular Sieve Filter	Helium Captured (Torr/kg)	CF <sub>4</sub> Captured (Torr/Kg)	Notes
Activated Charcoal	_	197±11	Control - Absorbs CF <sub>4</sub>
3 <b>A</b>	-4±12	*	Does not absorb He or CF4
4A	-8±12	-3±6	Does not absorb He or CF <sub>4</sub>
5A	-8±12	87±7	Absorb CF <sub>4</sub> not He
13X	*	67±8	Control (MS) (Rod geometry)

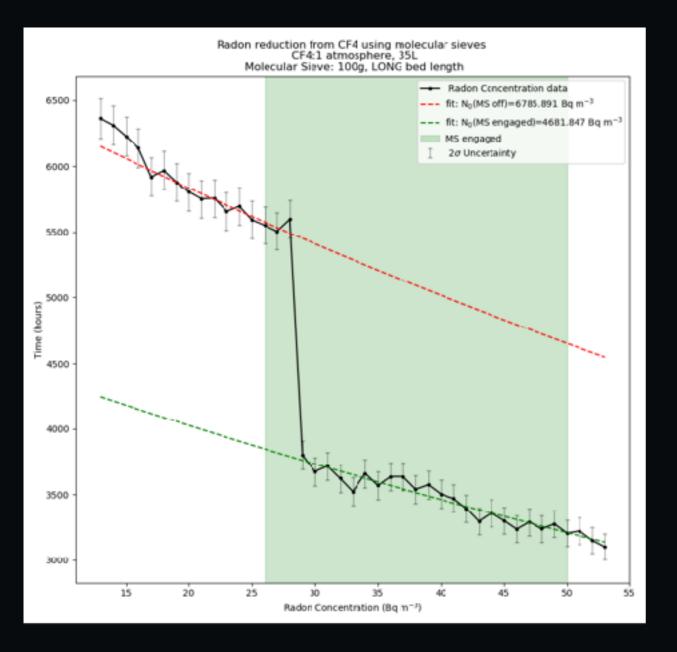
**3A & 4A -** Used for water, nitrogen and oxygen removal **5**A

- Used for radon removal



#### SubbLIME Aims **MS Characterisation** VSA Operation

#### Does 5A MS still absorb radon from CF<sub>4</sub>?



Radon is still captured from CF<sub>4</sub> at comparable capacity to SF<sub>6</sub> work but CF<sub>4</sub> pressure decreases....



SubbLIME Aims **MS Characterisation** VSA Operation

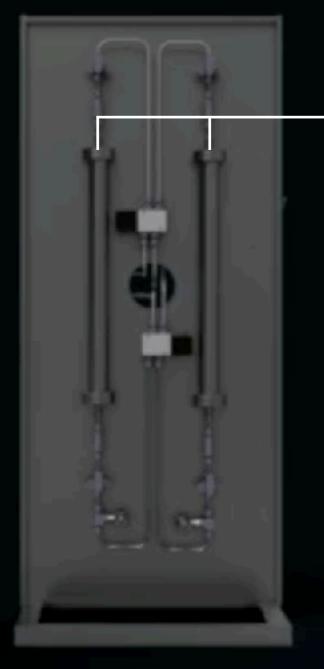
#### Next steps:

- Demonstrate 3A:4A ability to conserve the CF4:He mixing ratio with a residual gas analyser
- Quantify 3A:4A water/air absorption capacity per unit amount with residual gas analyser
- Explore 5A radon removal whilst conserving the CF<sub>4</sub>:He Ratio (Dynamic equilibrium?)



### VSA Operation

#### Sheffield SF6 Gas System



SubbLIME Aims MS Characterisation **VSA Operation** 

- Dual MS design utilises Vacuum Swing Adsorption (VSA) Technique

Allows on-site Vacuum MS regeneration

 Enables the MS filter to be reused allowing continuous long-term operation of the filtration setup

For more information please see: Towards a Gas Filtration Setup for Ultra-Sensitive SF6 Gas Based Rare-Event Physics Experiments IOP APP, HEPP & NP Conference 2021





SubbLIME Aims MS Characterisation **VSA Operation** 

#### Vacuum Swing Adsorption allows for **simultaneous filtration** and **vacuum regeneration** enabling long-term continuous use

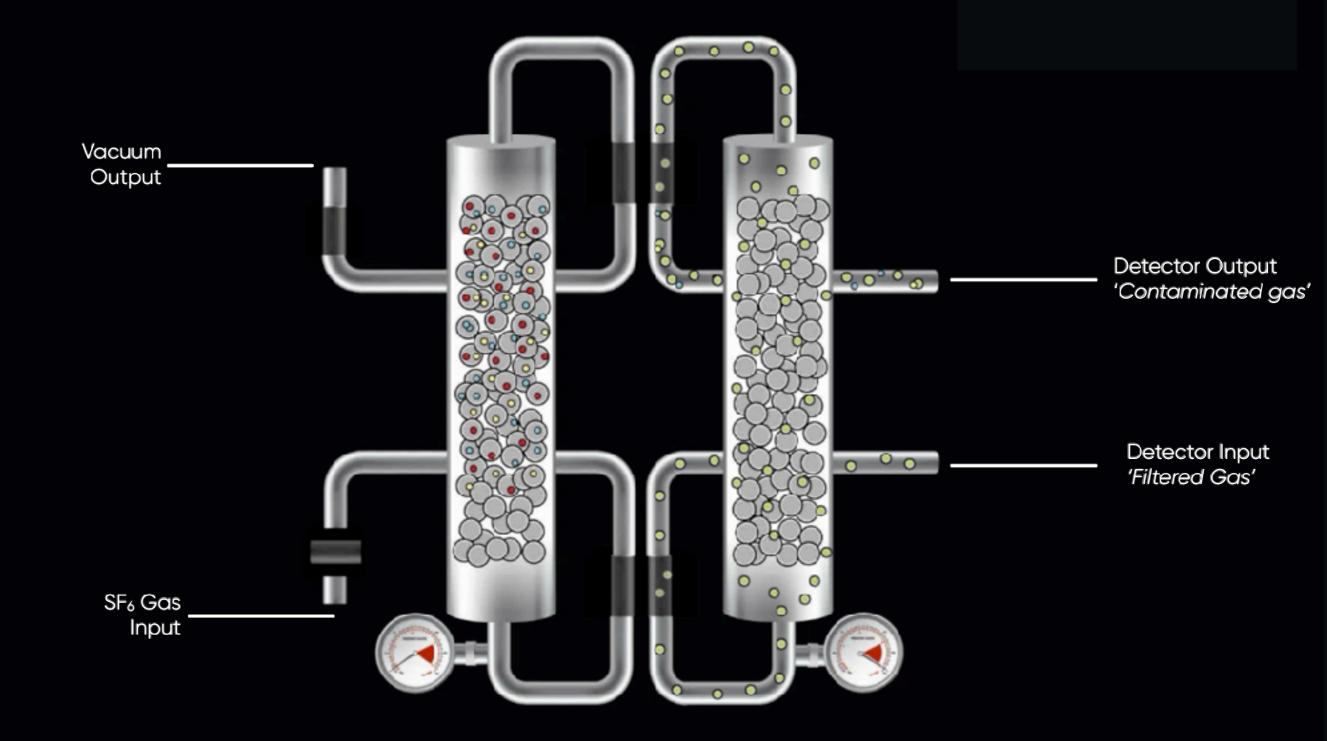


From IOP APP, HEPP & NP Conference | 12th April 2021 Talk Towards a Gas Filtration Setup for Ultra-Sensitive SF6 Gas Based Rare-Event Physics Experiments



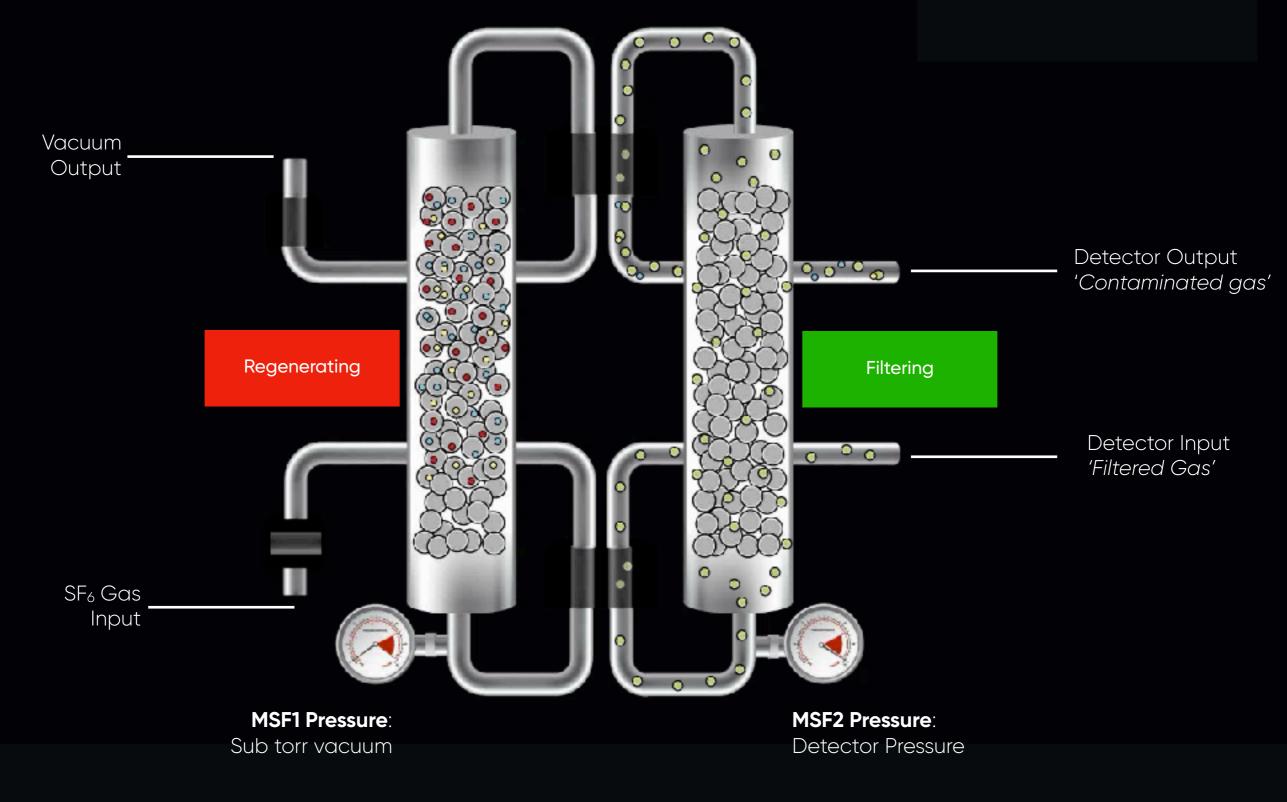
CYGNUS GAS MEETING | 14th April 2021

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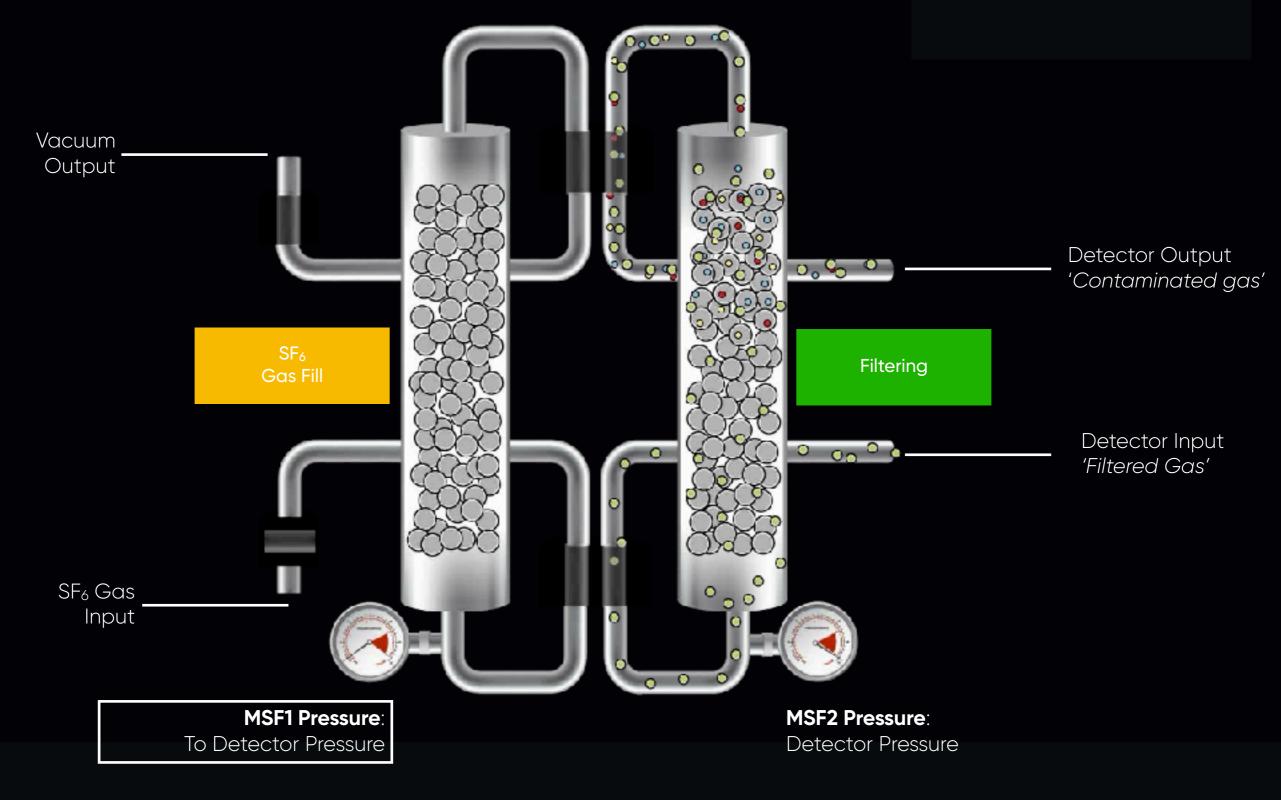
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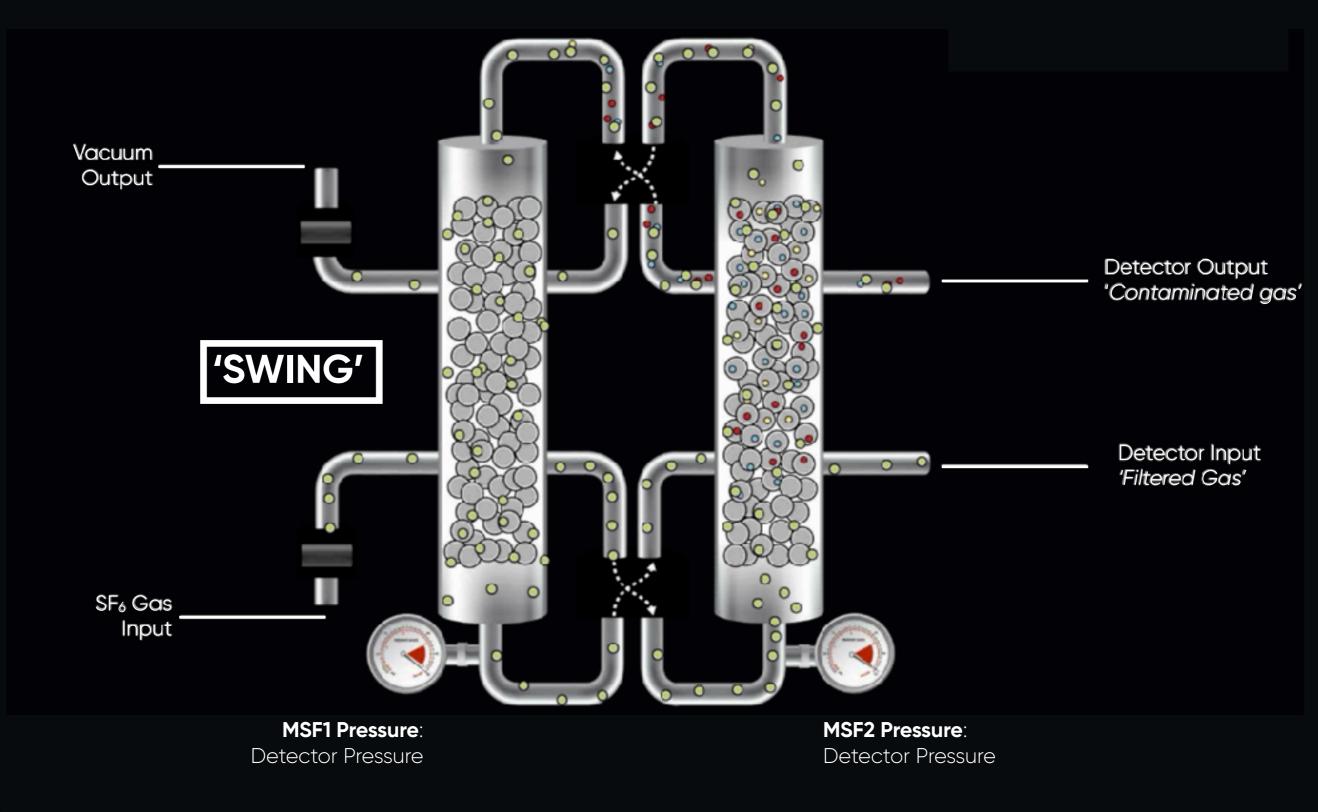
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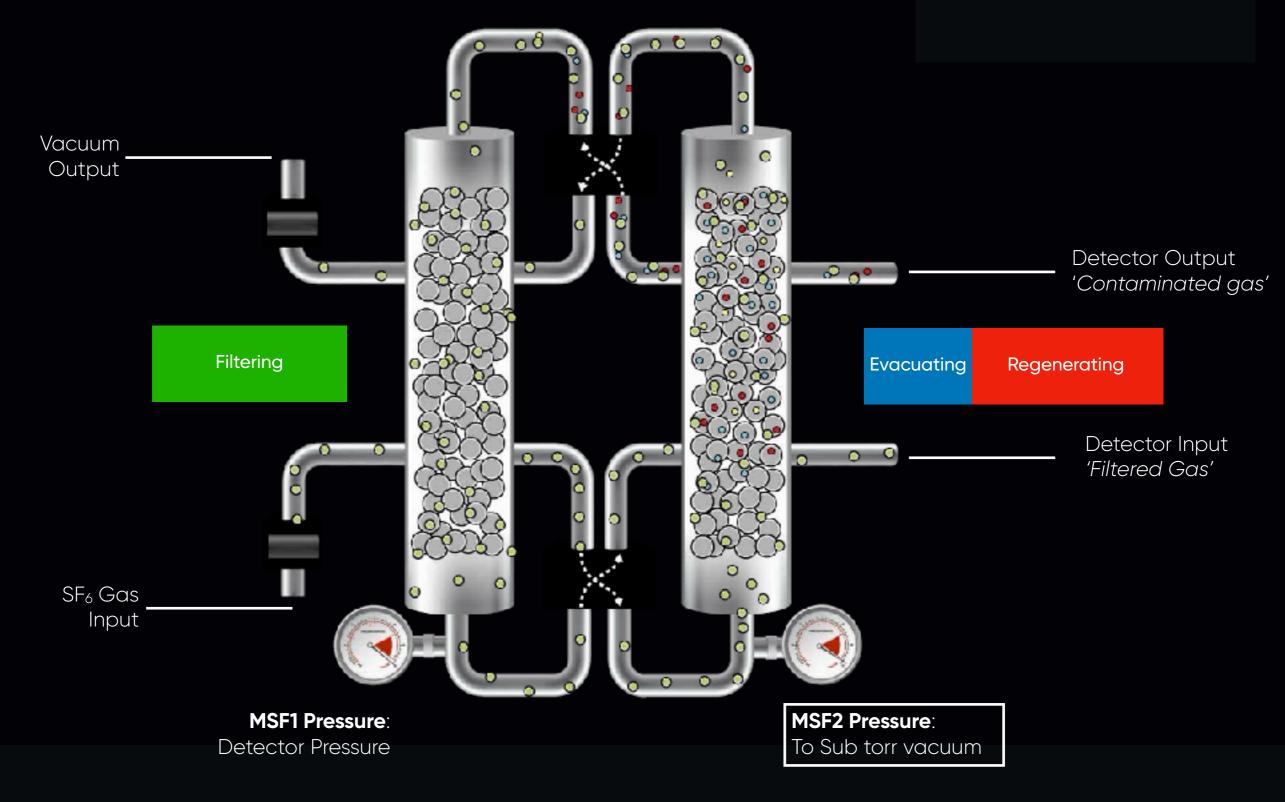
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SubbLIME Aims MS Characterisation **VSA Operation** 

# ISSUE – vacuum regeneration output will release a very small amount of $CF_{4\dots}$

#### Aim is ZERO CF<sub>4</sub> emission to atmosphere

- Recovery bottle to vacuum output?
- Activated Charcoal filter to output (CF<sub>4</sub> Capacity 197±11 torr/kg)
- Amount of CF<sub>4</sub> is expected from MS filter when regenerating depends of size of filter and packing efficiency



### Conclusions

SubbLIME Aims MS Characterisation VSA Operation

#### Suitable Filter Mixture:

- Identified a filter for  $CF_4$ : He purification from water/air (3A:4A)
- Demonstrated removal of radon from CF<sub>4</sub>. However CF<sub>4</sub> is also absorbed

#### Vacuum Regeneration Operation:

- Highlighted issue of small amount of CF<sub>4</sub> released from regeneration output
- Presented possible solution to achieve zero CF<sub>4</sub> emissions

#### Low Background MS (Nihon University)

• Verbal agreement from Kentaro for MS supply (08-APR-21)



### Further Work

SubbLIME Aims MS Characterisation VSA Operation

#### **Suitable Filter Mixture:**

- Demonstrate 3A:4A ability to conserve the CF<sub>4</sub>:He mixing ratio with a residual gas analyser
- Explore 5A radon removal whilst conserving the CF<sub>4</sub>:He Ratio (Dynamic equilibrium process?)

#### Vacuum Regeneration Operation in LIME:

- Quantify amount of MS filter required for water/air purification
- Determine the expected amount of CF<sub>4</sub> released during MS vacuum regeneration
- <u>We need to determine the contamination rate in LIME</u>
  - > RGA measurements overtime (If possible)
  - > Dew meter measurements would provide approximate idea

