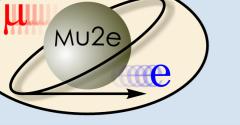
# An automated QC station for the calibration of the **Mu2e Calorimeter Readout Units**



Nuclear Recoil

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### The Mu2e Experiment

 $\rightarrow$  For more info about Mu2e see Fabio Happacher's talk!

## $E_e = m_{\mu}c^2 - (B.E.)_{1S} - E_{recoil}$ = 104.96 MeV

1S Orbi

Lifetime = 864ns

The candidate signature is provided by a 104.96 MeV monoenergetic electron. The goal of the experiment is to improve the current sensitivity on the ratio between the conversion and capture rates by four orders of magnitude, reaching a sensitivity of  $3 \cdot 10^{-17}$ 

Mu2e will search for Charged Lepton Flavour Violation (CLFV) in the muon sector via the conversion process:  $\mu^- N \rightarrow e^- N$ 

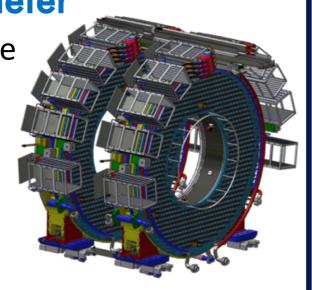
A high intensity pulsed muon beam at 10 GHz is stopped on the Al target and the interaction products are analysed by the <u>Mu2e detectors</u>:

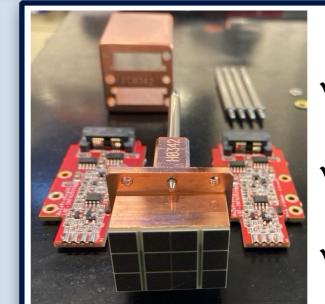
- $\checkmark$  A high momentum resolution 3 meter long Straw Tube Tracker, made of  $\sim 2 \cdot 10^{43}$ straws arranged in 36 planes, suppresses the irreducible decay in orbit background
- ✓ A pure CsI Crystal Calorimeter complements the tracker information and provides<sup>™</sup> excellent energy and time resolution
- ✓ A Cosmic Ray Veto surrounds the detector regions to identify incoming cosmic ray muons

#### Proton Beam Production Solenoid 2.5 T Detector Soleno Transport Solenoid Production Target Calorimeter Tracke Stopping Target

#### The Mu2e Electromagnetic Calorimeter

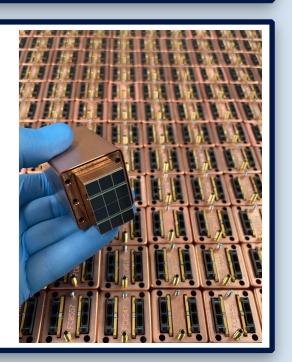
- Two annular disks, each one filled with 674 pure Csl crystals + 2 large area UV-extended SiPMs
- Work in a 10<sup>-4</sup> Torr vacuum, 1T magnetic field and in a harsh radiation environment while providing: ✓  $\sigma_{\rm t}$  < 500 ps @ 100 MeV ✓ σ<sub>F</sub>/E < 10%@ 100 MeV  $\checkmark \sigma_x < 1 \text{cm}$



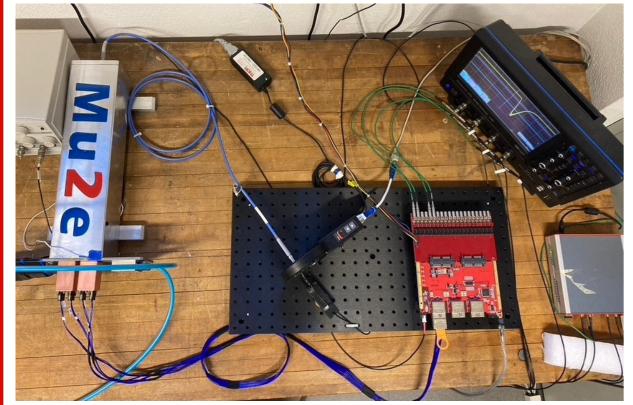


#### **Calorimeter Readout Units**

- ✓ Two Hamamatsu UV-extended 2x3 matrices of 6x6 mm<sup>2</sup> SiPMs, 50  $\mu$ px
- ✓ Two Front End Electronics Boards (FEE), one per SiPM
- ✓ One copper holder to cool down SiPMs and one Faraday cage

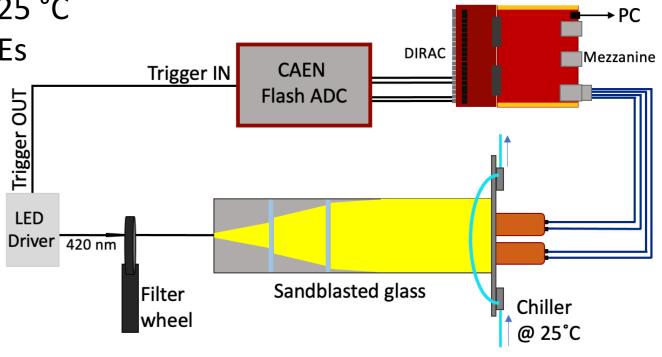


#### The LNF Quality Control Station for the Calorimeter Readout Units

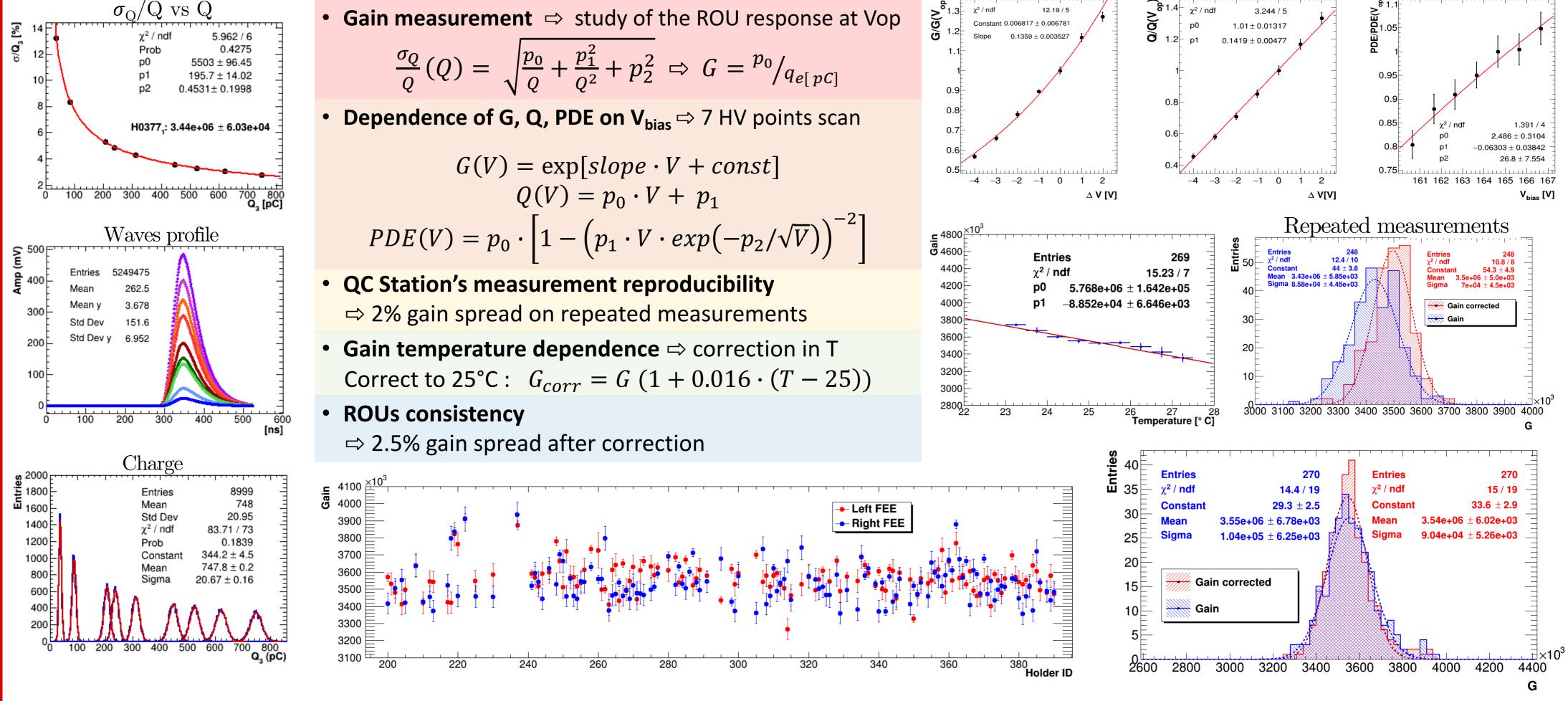


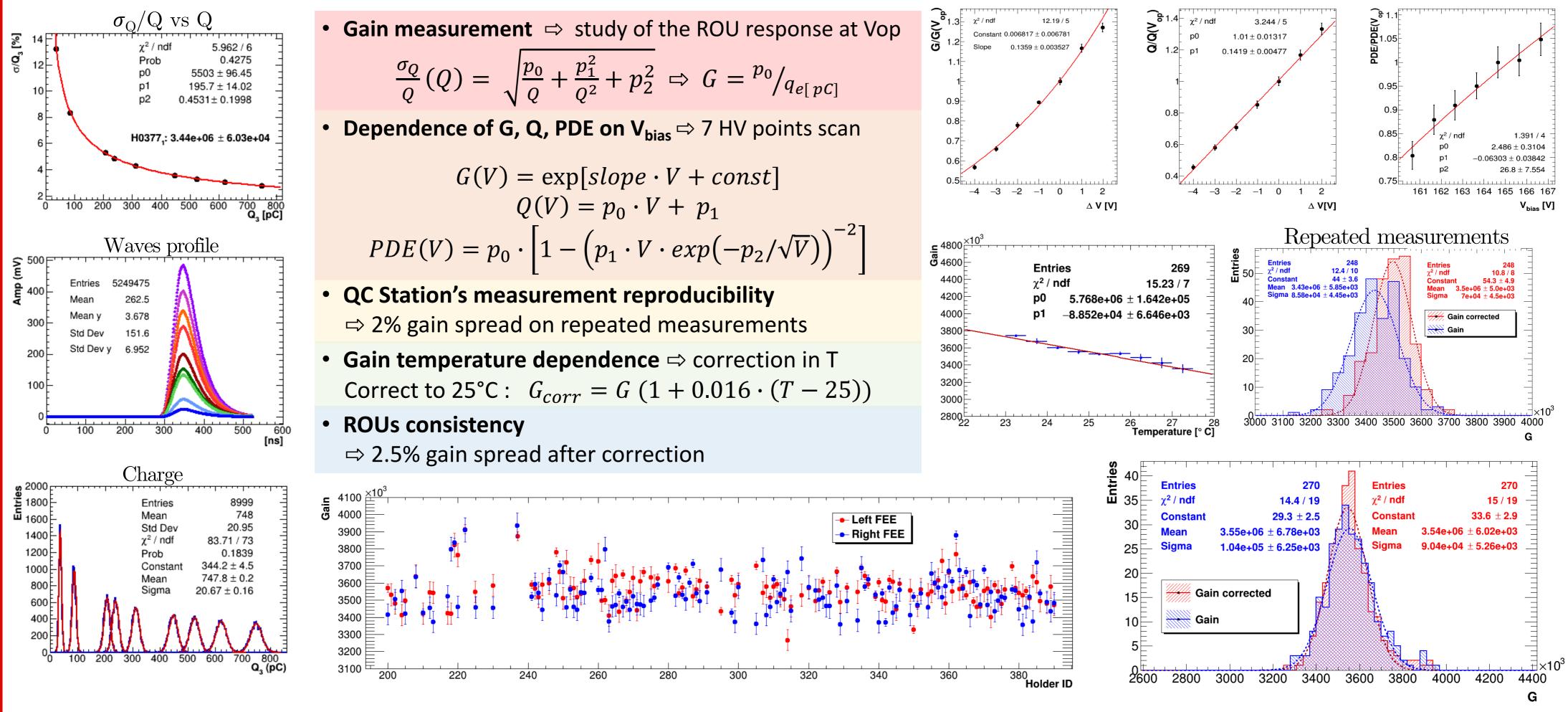
**Fermilab** 

- ✓ A 420 nm Blu LED goes through a 9 position filter to attenuate the light intensity
- ✓ Sandblasted glass layers ensure uniform light diffusion on the SiPMs faces inside a box for light tightness
- ✓ 2 ROUs are mounted on an Al cooling plate and stabilized at 25 °C
- Mezzanine and DIRAC boards collect the signals from the FEEs
- ✓ The signal is acquired via USB through the Mezzanine board
- Bias voltage scan :  $V_{op}$  4V to  $V_{op}$  + 2V.
- 10<sup>4</sup> events acquired/HV point for each filter position
- Study of SiPM Gain, Photon Detection Efficiency and total charge for every light intensity and bias voltage
- Parallelized live analysis of the data, 7'/ scan



#### **Calibration and QC results**





#### **Conclusions**

The Mu2e Calorimeter has strict requirements in terms of performance and stability. To ensure these requirements are met, a full characterization of the Readout Unit parameters is needed. The QC Station allows to perform a HV scan of 2 ROUs at the time in 7', with a reproducibility better than 2% on the final gain. The dependence of gain, charge and PDE on the SiPM overvoltage and on temperature can be also studied. The average gain value at operational voltage is 3.6.10<sup>6</sup>, with a spread along production of O(3%) that well satisfies the Mu2e calorimeter requirements.

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