# Tracker support

Marco Incagli – INFN Pisa 16/feb/2022



## **Current activity**



- INVAR and support construction
- step motors for alignment
- patch panels and electrical connections
- hydraulics

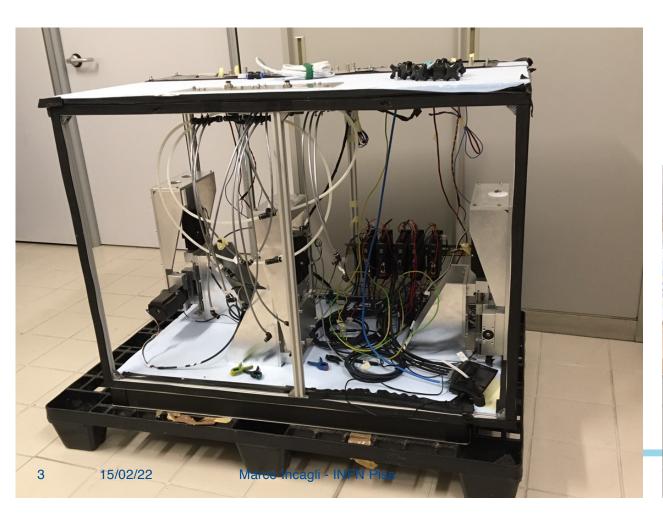


15/02/22

# reminder

MONE

the station





#### **INVAR**



- Material arrived in Pisa (!!!); cost = 15 kE VAT+transport included
- Invar sheet in workshop to check workability
- rest of the material will be sent to the factory for machining (estimated cost, 12 kE)







#### support



- Al frames currently at Cern
- new frames for 1st INVAR support ready at ~mid march
- will be sent to Perugia and (existing!) modules will be mounted and tested
- a plexiglas protection cover for handling is under construction in Perugia





# patch panels

- patch panel under review to reduce space
- additional feedthrough for dry air
- HVLV connectors to be modified (after TB21)
- temperature sensors already presente in TB21; humidity sensors will be added

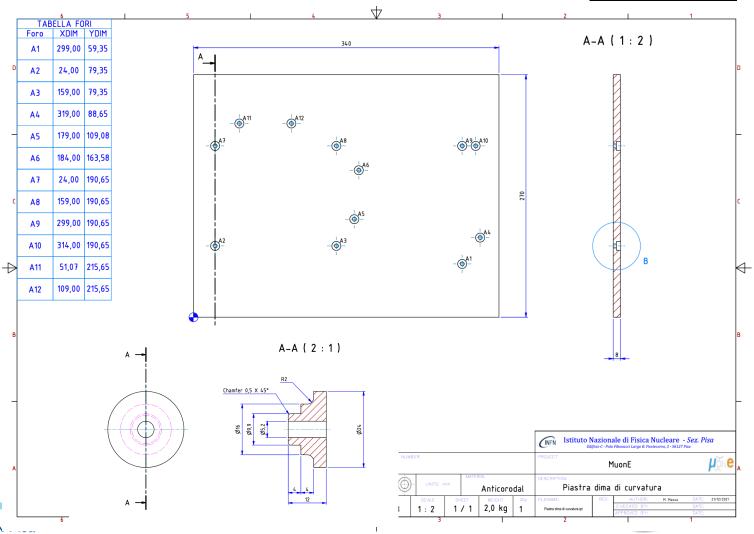


## cooling tubes

MÕNE

 the interference with the PT2S modules observed at 2021 Test Beam has been discussed with Perugia and, presumably, solved

 a bending tool is being built in the machine shop →



### **Summary**



- took a long time for INVAR procurement and still we have to understand how easy
  is to machine it. Evaluate for the future N stations if strictly needed (this will depend
  also on the thermal environment)
- current plan is to have the first station ready mid April and send it to Cern
- the next ones will take less time, as most of the parts will be ready for all 3 stations
- Carlo is moving to Cern on March 1st

