





High Gradient Structures and RF Systems for High Brightness Electron Linacs

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PhD in Accelerator Physics - Final Exam

Rome, Italy 18/02/2020

OUTLINE

- High brightness linacs
 - The EuPRAXIA@SPARC_LAB project
 - The CompactLight project
- Design and optimization of accelerating structures and power distribution network
 - EuPRAXIA@SPARC_LAB
 - CompactLight
 - Joining the projects

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SPARC_LAB: A MULTI-DISCIPLINARY TEST FACILITY

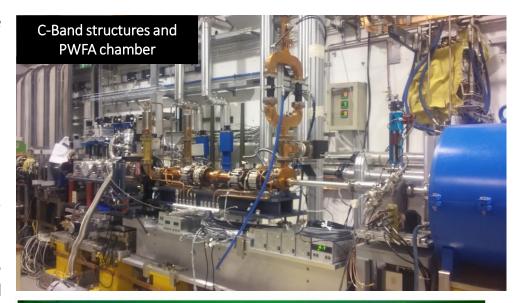
⇒SPARC_LAB is a multi-disciplinary test facility of the INFN Frascati Labs based on 2 pillars:

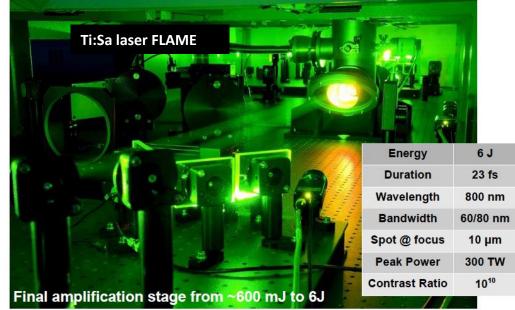
- a conventional RF photo-injector (SPARC)
- a multi-hundred TW laser system (FLAME)

⇒The experimental activities cover various fields such as **FEL**, **THz radiation production**, **Thomson scattering**, beam dynamics and beam diagnostics studies.

⇒In the last years plasma acceleration research, in the self-injection and external injection (both particle and laser driven) modalities, has become a relevant part of the SPARC_LAB scientific program.





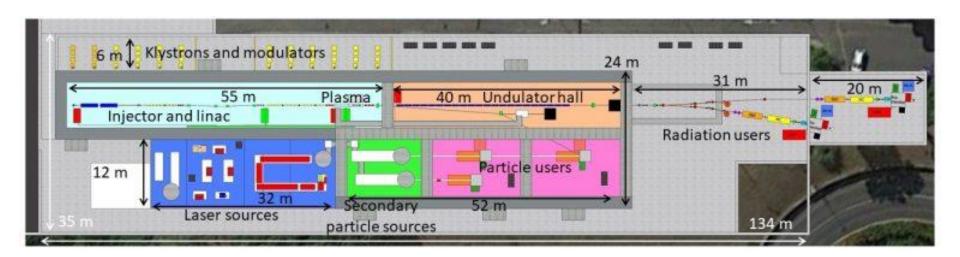


Eupraxia@sparc_lab: A Compact fel source

EuPRAXIA@SPARC_LAB project is a proposal for a new national facility as an expansion of the SPARC_LAB activities, based on the combination of a high gradient compact linac and high-power lasers for plasma acceleration oriented to FEL with user beam line at 3 nm wavelength, synergic with the EU EuPRAXIA Design study.

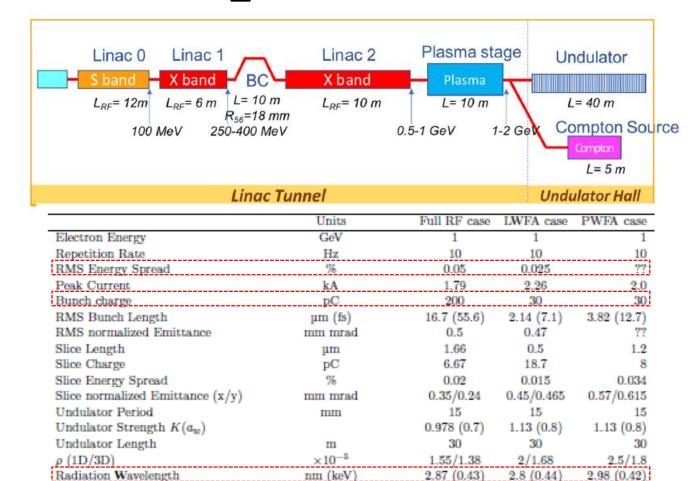
EUPRAXIA is a design study which goal is to demonstrate the feasibility to **drive an FEL** with a beam accelerated in a **plasma stage**.





M. Ferrario et al., EuPRAXIA@SPARC_LAB Design study towards a compact FEL facility at LNF, NIM A 909 (2018) 134–138

Eupraxia@sparc_lab: Layout and parameters



C. Vaccarezza et al., EUPRAXIA@SPARC_LAB: Beam dynamics studies for the X-band Linac, NIM A 909 (2018) 314–317 EuPRAXIA@SPARC_LAB Conceptual Design Report, Tech. Rep. INFN -18-03/LNF, 2018

 μJ

 $\times 10^{10}$

шт

 $(s mm^2 mrad^2 bw(0.1\%))^{-1}$

40

43

0.4

145

 1.7×10^{27}

6.5

10

0.9

10

 0.8×10^{27}

177

255

0.46

200

 1.4×10^{27}

Photon Energy

Photon per pulse Photon Bandwidth

Photon RMS Transverse Size

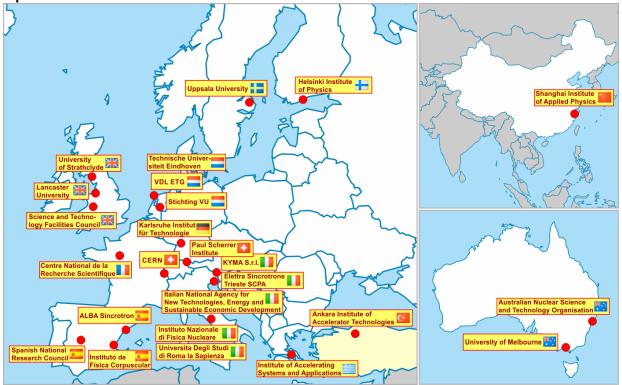
Photon Brilliance per shot

CompactLight: a compact & cost effective FEL facility

The key objective of the EU CompactLight Design Study is to demonstrate, through a conceptual design, the feasibility of an innovative, compact and cost effective FEL facility suited for user demands identified in the science case.

The goal is to design a **Hard X-ray Facility** using the very latest **concepts** for:

- High brightness electron photoinjectors
- Very high gradient accelerating structures
- Novel short period undulators



CompactLight: PARAMETERS AND PRELIMINARY LAYOUT

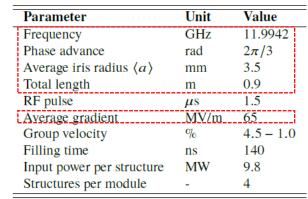
Main Parameters of the CompactLight FEL

Parameter	Unit	Soft X-ray	Hard X-ray
Photon energy	keV	0.25 - 2.0	2.0 - 16.0
Wavelength	nm	5.0 - 0.6	0.6 - 0.08
Repetition rate	Hz	1000	100
Pulse duration	fs	0.1 - 50	1 - 50
Polarization		Variable	, selectable
Two-pulse delay	fs	±100	±100
Two-colour separation	σ_{0}	20	10
Synchronization	fs	< 10	< 10

Main Electron Beam and FEL Parameters

Parameter	Value
Max energy	5.5 GeV @100 Hz
Peak current	5 kA
Normalised emittance	0.2 mm.mrad
Bunch charge	< 100 pC
RMS slice energy spread	10 ⁻⁴
Max photon energy	16 keV
FEL tuning range at fixed energy	×2
Peak spectral brightness @16 keV	10 ³³ ph/s/mm ² /mrad ² /0.1%bw

Preliminary RF Parameters



		EHG SEED	EEHG MODULATORS FIXED POL.	VAR POL
GUN & INJECTOR UP TO 300 MeV	SXR BYPASS LINE ≤1-2 GeV ≤ 5.5 Ge	v /	FEL-1	AB-1
	X-BAND X-BAND		TIMING CHICANE SELF SEEDING	AB-2
ll l	KICKER	BEAM	SELF SEEDING CHICANE	VAR POL.
TWIN PI LASERS		SPLITTER - Low freq. RF + Dipole	Preliminary la	ayout!

Task in **WG4** (RF systems): design and optimization of an **X-band SLED + accelerating** sections system.

G. D'Auria et al., CompactLight DESIGN STUDY, JACOW-IPAC2019-TUPRB032 (2019)

OUTLINE

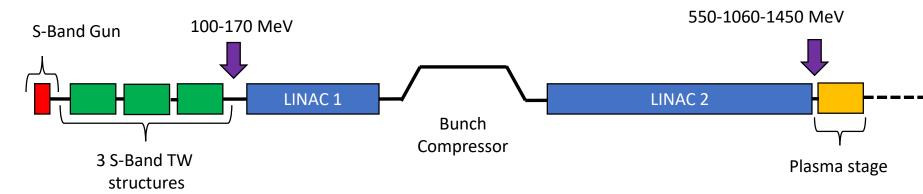
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RF MODULE DESIGN WORKFLOW

- Define the average accelerating gradient
- Average iris radius (determined by beam dynamics calculations and simulations)
- RF sources and pulse compressor characteristics
- Electromagnetic parametric study of the TW cell
- Analytical design of the structure to have the highest effective shunt impedance (constant impedance and constant gradient)
- Effective shunt impedance optimization by a 2D numerical scan of the total length and the iris tapering
- Check the expected Breakdown rate (modified Poynting vector values @ nominal gradient)
- Design a realistic RF module (including power distribution network)
- Design the input and output couplers
- Wakefields and BBU calculations
- EM simulation of the whole structure
- Mechanical drawings and thermo-mechanical simulations of the structure

• ...

X-BAND LINAC PARAMETERS



The RF X-band linac layout is based on **klystrons with SLEDs** that feed several **TW accelerating structures**. The operating mode is the $2\pi/3$ mode at **11.9942 GHz**.

X-Band LINAC parameters					
L _t [m]	16				
	PWFA LWFA Full RF Ultimate				
E ₀ [MeV]	100	170	170	170	
E _L [MeV]	550	550	1060	1450	
E _{gain} [MeV]	450	380	890	1280	
<g> [MV/m]</g>	20(L1)-36(L2)	20(L1)-27(L2)	57	80	
Charge [pC]	200(D)-30(W)	30	200		
σ_{z} [μ m]	3.82 (W)	2.14	16.7		
ε [mm mrad]	0.47 (W)	0.47 0.5		0.5	

Klystron parameters (CPI VKX-8311A)		
Frequency [GHz] 11.9942		
P_k [MW] 50		
t _k [μs] 1.5		

PWFA: particle driven plasma acceleration

LWFA: laser driven plasma acceleration **Full RF:** no plasma acceleration, only RF **Ultimate:** Full RF with double power (a

factor of $\sqrt{2}$ in terms of gradient)

MINIMUM AVERAGE IRIS RADIUS OF THE STRUCTURE

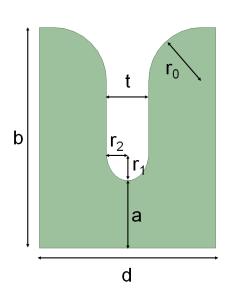
The **critical part** is the **LINAC1**, where beta is high and the gradient is low.

The **minimum average iris radius** has been calculated fixing the growth rate of the **beam breakup instabilities due to wakefield kick from head to tail**.

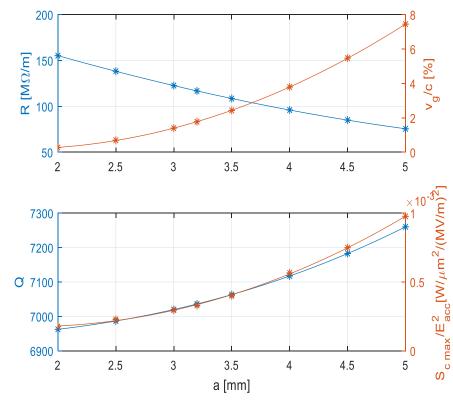
	PWFA	Full rf	
<g> [MV/m]</g>	20	57	
<β> [m]	~30	~30	
E ₀ [MeV]	102	171	
E _{L1} [MeV]	222	502	
σ _z [μm]	50	112	
Charge [pC]	200	200	
Υ	2	2	
<a>[mm]	3.2		

Alex Chao, "Physics of collective beam instabilities in high energy accelerators", 1993
Karl Bane, "Short-range Dipole Wakefields in Accelerating structures for the NLC", SLAC-PUB-9663, 2003
Alexej Grudiev, talk at INFN-LNF, Frascati, December 2016

DESIGN OF THE CELLS



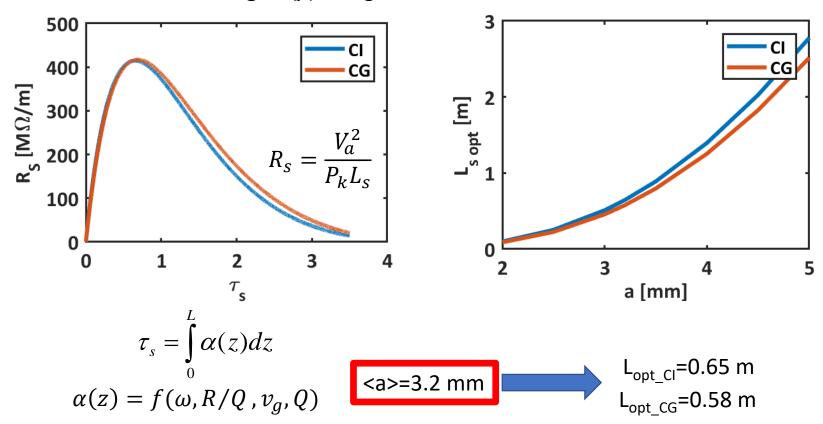
Geometrical parameters		
a [mm]	2 ÷ 5	
b [mm]	10.155 ÷ 11.215	
d [mm]	8.332 (2π/3 mode)	
r ₀ [mm]	2.5	
t [mm]	2	
r_1/r_2	1.3 (Min $S_{c max}$ for a=3.2 mm)	



Single cell parameters (R, v_g/c , Q, S_{cmax}/E^2_{acc}) as a function of the iris radius calculated with HFSS for structure design. The iris has been designed with an elliptical shape to minimise $S_{c max}/E^2_{acc}$.

ANALYTICAL STRUCTURE LENGTH OPTIMIZATION

Assuming constant values for Q, R/Q, we calculated the structure **attenuation constant** (τ_s) that maximises the **effective shunt impedance** R_s (CI and CG cases). This allows to calculate the **structure length** L_s (for a given iris aperture).



The obtained results are used as a **reference guideline** in a **numerical optimization**.

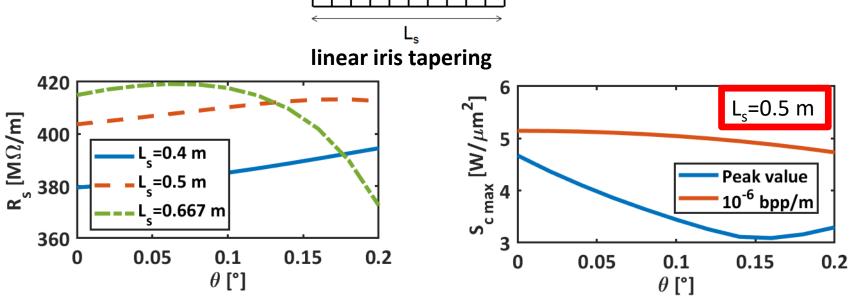
B. Spataro, INFN-LNF technical report, L-87 (1986)

P. M. Lapostolle, A. L. Septier, Linear Accelerators, North-Holland, Amsterdam (1970)

T. P. Wangler, RF Linear Accelerators, John Wiley & Sons (2008)

NUMERICAL EFF. SHUNT IMPEDANCE OPTIMIZATION

R/Q variation with iris aperture is not negligible and CG concept does not apply for notflat RF pulses (SLED). For this reason we have developed a **numerical tool** able to calculate the main **structure parameters** (effective shunt impedance, modified Poynting vector, E_z field profile) **with an arbitrary cell-by-cell iris modulation along the structure itself**.

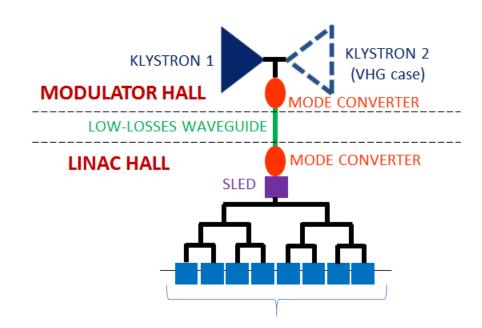


As a reference design of the structure, we have considered $\bf 0.5$ m long structures with $\bf 0.1$ deg tapering as a good compromise between modularity, R_s and iris tapering.

M. Diomede et al, Preliminary RF design of an X-band linac for the EuPRAXIA@SPARC_LAB project, NIM A 909 (2018) 243–246 M. Diomede et al., RF DESIGN OF THE X-BAND LINAC FOR THE EUPRAXIA@SPARC_LAB PROJECT, JACOW-IPAC2018-THPMK058 (2018)

RESULTS OF RF MODULE OPTIMIZATION

X-band booster parameters				
a first-last cell [mm]	3.629 – 2.771			
L _s [m]	(0.5		
No. of cells N _c		60		
L _t [m]		16		
No. of structures N _s		32		
Klystron pulse length t_k [μ s]	:	1.5		
SLED Q ₀ (SLEDX)	18	0000		
SLED Q _e	19	9300		
v _g /c [%]	2.76 – 1.03			
t _p [ns]	100			
Section attenuation $\boldsymbol{\tau_s}$	0.534			
Shunt impedance R [M Ω /m]	105-130			
$R_S [M\Omega/m]$	410			
Net kly. power [MW]	=	×40		
	Full RF	Ultimate		
<g> [MV/m]</g>	57	80		
E _{gain} [MeV]	912	1280		
P _{RF} [MW]	127	250		
Peak input power [MW]	30	58		
Input power averaged over the pulse [MW]	21	42		
No. of klystrons N _k	4	8 marco.		



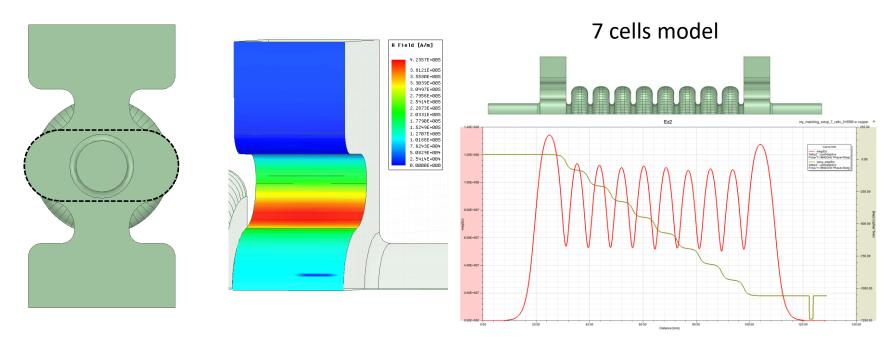
8 structures per module

The **basic RF module** of the EuPRAXIA@SPARC_LAB X-band linac can be conveniently composed by a group of **8 TW sections** assembled on a single girder and fed by **one or two klystrons** by means of **one pulse compressor system** and a **waveguide network** splitting and transporting the RF power to the input couplers of the sections.

RF POWER COUPLERS DESIGN

As first case, we have considered a **z-type coupler** because of its compactness with respect to the waveguide and mode launcher ones. A **dual feed** allows to completely avoid the dipole magnetic field component. **Racetrack geometry** has been implemented in order to compensate the residual quadrupole field components.

The calculated **pulsed heating** on the input coupler is **<25** °C (in the 80 MV/m case), the obtained **reflection coefficient** is **<-30 dB**.

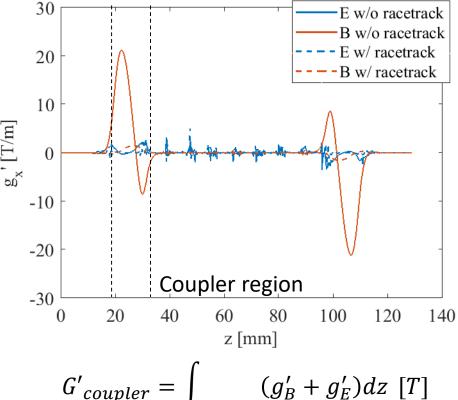


V. A. Dolgashev, High magnetic fields in couplers of X-band accelerating structures (2003)

L. Laurent, Experimental study of rf pulsed heating (2011)

Slot coupler (z-type, input, a1=3.629 mm)

Equivalent focusing/defocusing quadrupole kicks on the x plane along the coupler:



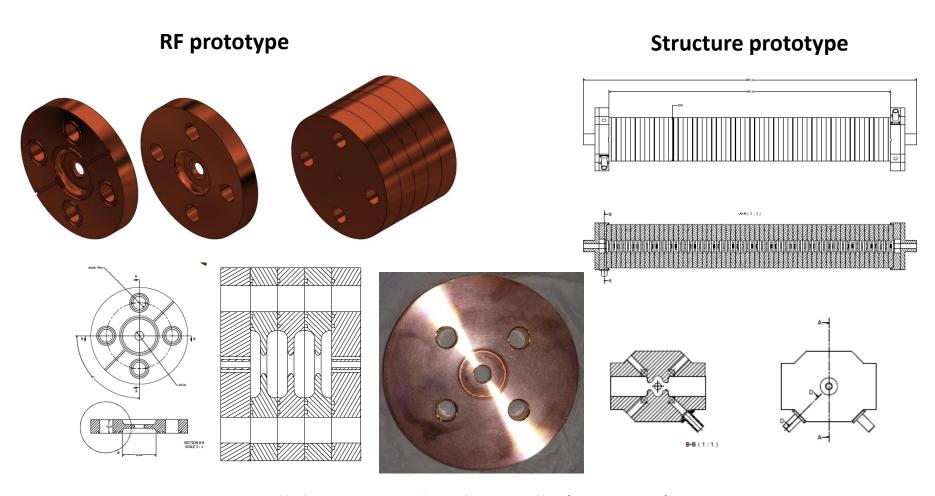
 $\left| \begin{array}{c} (g_B' + g_E')dz \end{array} \right| T$

w/o racetrack: G=0.0554 T w/racetrack: G=0.0051 T (a factor 10 less)

D. Alesini et al., 10.1103/PhysRevAccelBeams.20.032004 (2017).

3 CELLS AND STRUCTURE PROTOTYPE

A **mechanical design** activity has been started. The cells will integrate four symmetric cooling channels.



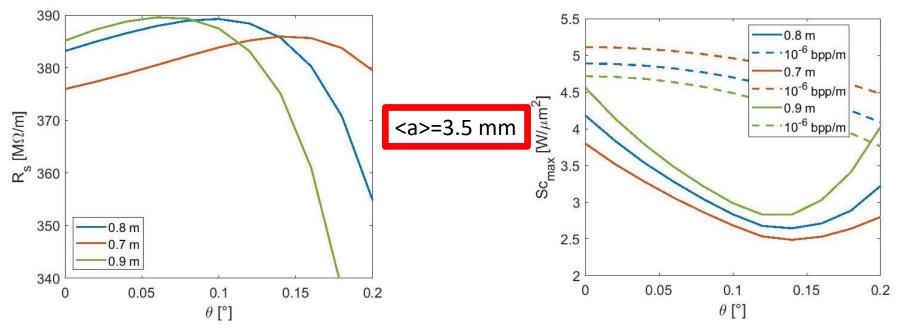
Collaboration with Valerio Lollo (INFN-LNF)

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STRUCTURE OPTIMIZATION

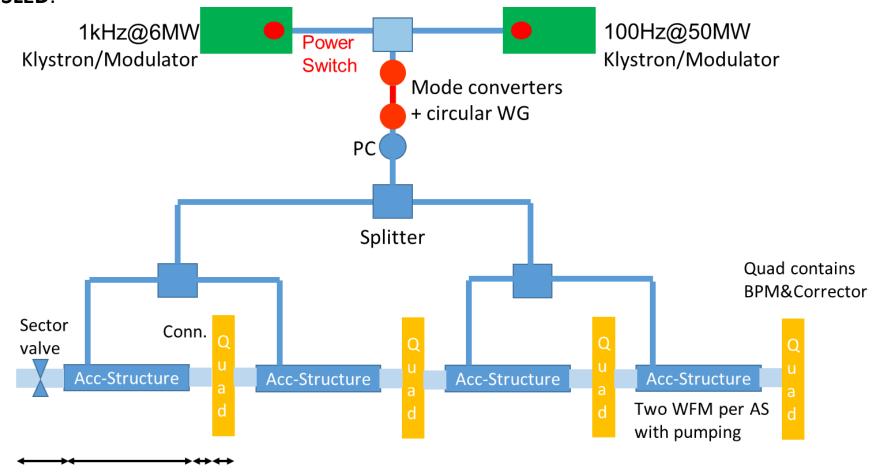
Initial main parameters are an average accelerating gradient of 65 MV/m and an energy gain of 5.2 GeV. Starting from the work already done for EuPRAXIA@SPARC_LAB, the preliminary optimal structure length and the irises cell-by-cell tapering have been calculated. In this case, the average iris radius has been fixed equal to 3.5 mm for beam dynamics considerations.



The **0.9 m solution with 0.1 deg tapering** allows to have a **good power distribution in a 4-structure module**.

Low-Energy RF MODULE (up to 300 MeV)

The preliminary **RF module** is then made up of **4 TW structures** fed by **1 klystron** with **1 SLED**.



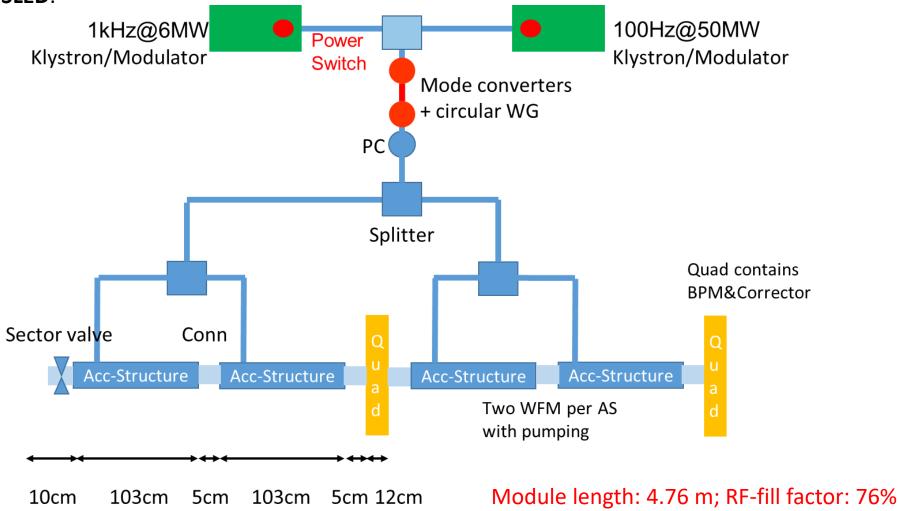
10cm 103cm 5cm 12cm

Module length: 5.10 m; RF-fill factor: 71%

Collaboration with Markus Aicheler (HIP)

Medium-Energy RF MODULE (up to 1.7 GeV)

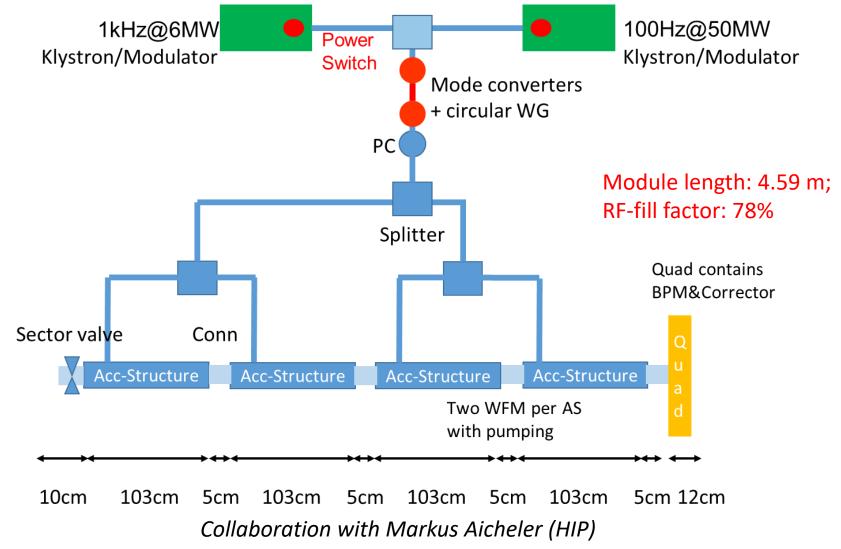
The preliminary **RF module** is then made up of **4 TW structures** fed by **1 klystron** with **1 SLED**.



Collaboration with Markus Aicheler (HIP)

High-Energy RF MODULE (up to 5.5 GeV)

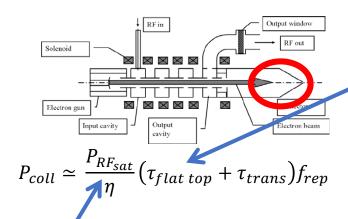
The preliminary **RF module** is then made up of **4 TW structures** fed by **1 klystron** with **1 SLED**.



HIGH REPETITION RATE OPERATION

The high repetition rate operation is limited by two effects:

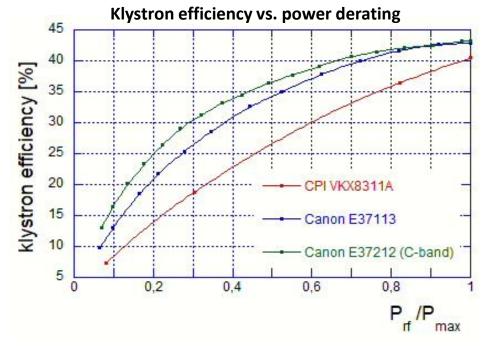
The **main limitation** for the rep rate increasing comes from the **power released** on the **tube collector** P_{coll} which can **not exceed** a **limit value** corresponding to the **nominal working point** (with some margin).



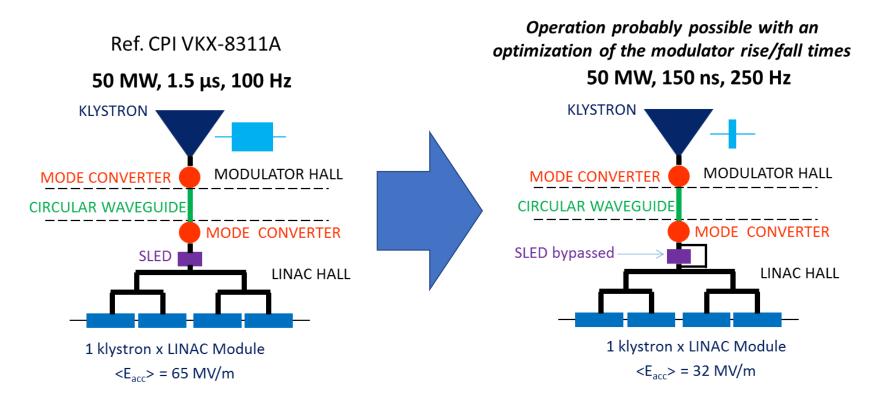
The klystron operational rep rate can be increased at expenses of the saturated RF power (by decreasing the tube HV) and/or the pulse duration The amount of rep rate increase obtainable by reducing the HV and the RF saturation power $P_{RF_{sat}}$ is limited by the tube efficiency decrease.

The average dissipate power in the structure: is something manageable.

The amount of rep rate increase obtained by reducing the pulse duration depends very much on the actual value of the dead time τ_{trans} , which is a characteristics of the modulator.



HIGH REP. RATE 1st SCENARIO: PULSE SHORTENING WITH HIGH PEAK POWER KLYSTRONS



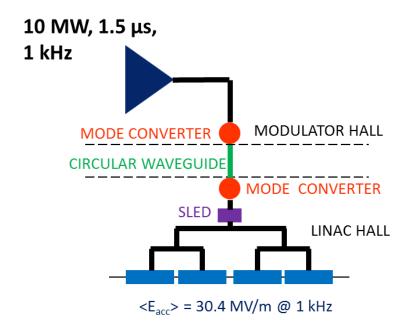
- Accelerating gradient and Linac energy reduced by a factor ~2 @ 250 Hz rep rate;
- The SLED has to be bypassed;
- Klystron operated always at its nominal working point (good!);
- Max rep rate very much dependent on modulator rise/fall times τ_{trans}

HIGH REP. RATE 2nd SCENARIO: LOW POWER HIGH REP. RATE KLYSTRONS

Reference RF source CANON Commercially available

Parameters	Specifications	units
	E37113	
RF Frequency	11.9942	GHz
Peak RF power	6	MW
RF pulse length	5	μs
Pulse repetition rate	400	Hz
Klystron voltage	150	kV
Micro perveance	1.5	

10 MW, 1.5 μs, 1 kHz, operation probably possible in the near future



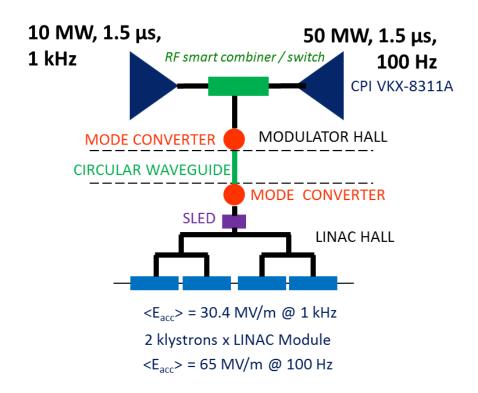
- 1 kHz rep rate capability, with linac energy up to ≈ 47% of the max value;
- R&D activity in progress @CANON and CPI on high rep. rate klystrons towards 10 MW, 1.5 μs, 1 kHz

HIGH REP. RATE 3rd SCENARIO: COMBINATION OF HIGH REP. RATE AND LOW REP. RATE KLYSTRONS

Reference RF source CANON

Parameters	Specifications	units
	E37113	
RF Frequency	11.9942	GHz
Peak RF power	6	MW
RF pulse length	5	μs
Pulse repetition rate	400	Hz
Klystron voltage	150	kV
Micro perveance	1.5	

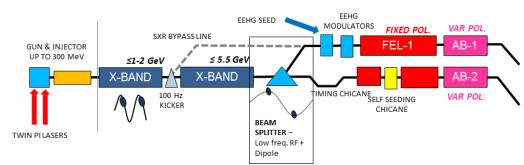
10 MW, 1.5 μs, 1 kHz, operation probably possible in the near future

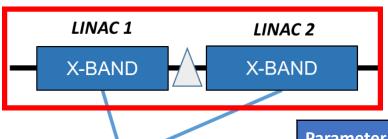


Switching 2 sources would preserve high gradient at low rep rate;

BASELINE: DUAL MODE

- Single rf source
- single linac run in two operating modes
- Cheapest
- Limited increase in repetition rate (SLED bypassed)
- Linac optics needs to operate at two gradient TWIN PILASERS



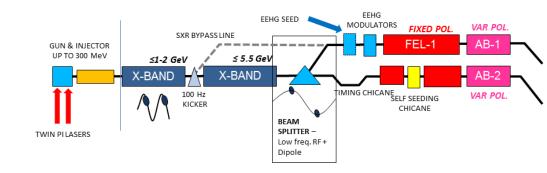


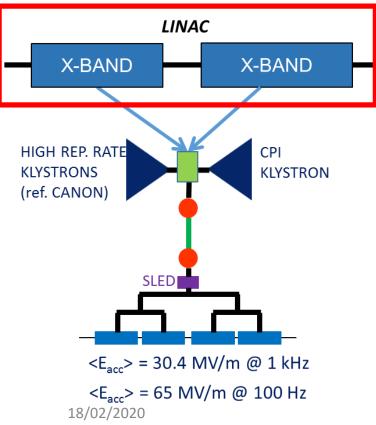
CPI KLYSTRON
SLED
_
$\langle E_{acc} \rangle = 65 \text{ MV/m } @ 100 \text{ Hz}$
$\langle E_{acc} \rangle = 32 \text{ MV/m } @ 250 \text{ Hz}$
18/02/2020

Parameter	LINAC 1	LINAC 2	TOTAL
Number of structures	32	60	92
Number of modules	8	15	23
Number of klystrons	8 (CPI)	15 (CPI)	23
Linac active length [m]	29	54	83
Rep. rate [Hz]	100 (250)		
<e<sub>acc> per struct. [MV/m]</e<sub>	65 (32)		
Energy gain per module [MeV]	234 (115)		
Max. Energy gain [MeV]	1872 (921)	3510 (1728)	5382 (2649)

UPGRADE-1: DUAL SOURCE

- Single linac with two sources
- SXR@ 1 kHz
- HXR@ 100 Hz
- SXR and HXR CANNOT run in parallel

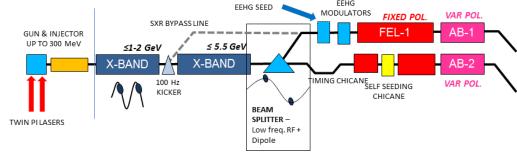


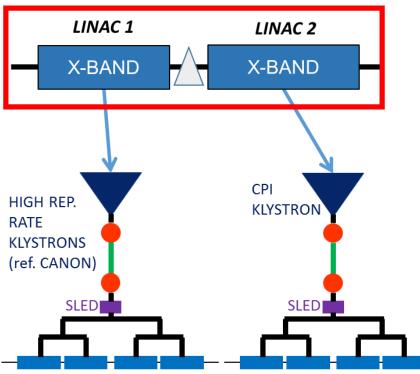


Parameter	LINAC
Number of structures	92
Number of modules	23
Number of klystrons	23 (HRR) + 23 (CPI)
Linac active length [m]	83
<e<sub>acc> per struct. [MV/m]</e<sub>	30.4 (@1 kHz), 65 (@ 100 Hz)
Rep. rate [Hz]	100-1000
Energy gain per module [MeV]	109 (@1 kHz), 234 (@ 100 Hz)
Max. Energy gain [MeV]	2507 (@1 kHz), 5382 (@ 100 Hz)

UPGRADE-2: DUAL LINAC

- two distinct linacs with different rf sources
- SXR@ 1 kHz
- HXR@ 100 Hz
- SXR@ 900 Hz and HXR@ 100 Hz running in parallel





Parameter	LINAC 1	LINAC 2	TOTAL
Number of structures	68	60	128
Number of modules	17	15	32
Number of klystrons	17 (HRR)	15 (CPI)	32
Linac active length [m]	61	54	137
<e<sub>acc> per struct. [MV/m]</e<sub>	30.4	65	-
Rep. rate [Hz]	1000	100	-
Energy gain per module [MeV]	109	234	-
Max. Energy gain [MeV]	1853	3510	5363

 $\langle E_{acc} \rangle = 30.4 \text{ MV/m} @ 1 \text{ kHz} \langle E_{acc} \rangle = 65 \text{ MV/m} @ 100 \text{ Hz}$

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COMPARISON BETWEEN EuPRAXIA@SPARC_LAB AND CompactLight

	EuPRAXIA@SPARC_LAB	CompactLight	
Frequency [GHz]	11.9942		
RF pulse [μs]	1.5		
Net kly. power [MW]	≈40		
Average iris radius <a>	3.2	3.5	
Iris radius a [mm]	3.6-2.8	4.3-2.7	
Average gradient <g> [MV/m]</g>	80 MV/m	65 MV/m	
Linac Energy gain E _{gain} [GeV]	1.3	5.4	
Structure length L _s [m]	0.5	0.9	
Linac active length L _{act} [m]	16	86	
Unloaded SLED Q-factor Q ₀	180000		
External SLED Q-factor Q _E	19300	23000	
Shunt impedance R [MΩ/m]	105-130	90-131	
Effective shunt Imp. R_s [M Ω /m]	410	387	
Structures per module N _m	8	4	
Klystron power per module Pk_m [MW]	54	39	
Peak input power [MW]	58	68	
Input power averaged over the pulse [MW]	42	44	
Total number of structures N _{tot}	32	96	
/2 Total number of klystrons N_k marco.diomede@	ouniroma1.it 8	24	

Using the CompactLight accelerating section for EUPRAXIA@SPARC_LAB

The X-band linac baseline shown in the EUPRAXIA@SPARC_LAB Conceptual Design Report is based on 4 modules hosting 8 x 50 cm long TW cavities each (16 m of active length), powered by 4 or 5 klystrons in total. We are proposing to change this baseline for a new one based on 5 RF modules of the type designed for Compact Light, hosting 4 x 90 cm long TW cavities (18 m of active length).

The proposal has been approved in a recent collaboration meeting @ LNF

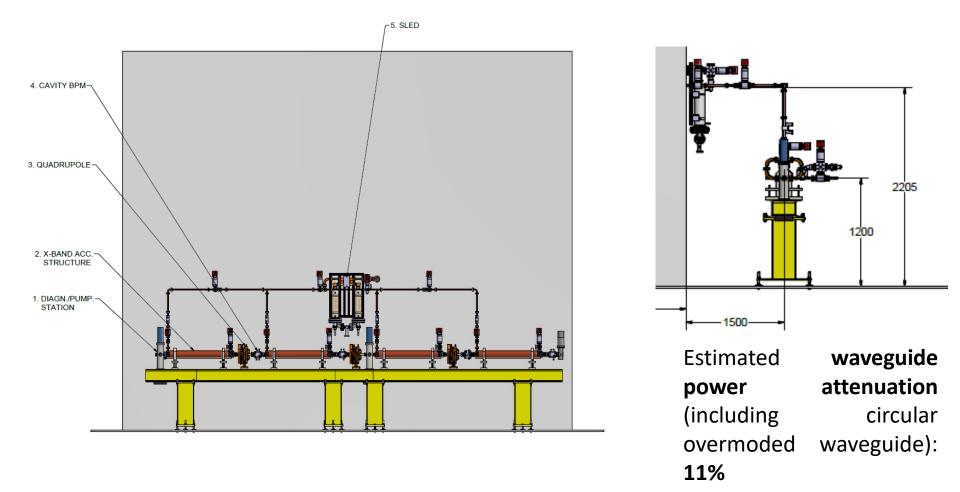
Potential **advantages** are:

- Simplified waveguide distribution network (less accelerating sections per module)
- Linac filling factor improvement (active length / real length)
- Wider average iris radius (3.5 mm vs. 3.2 mm, better beam stay-clear)
- Higher operational gradient (65 MV/m vs 57 MV/m)
- Higher final energy (1170 MeV vs. 1102 MeV)
- Fully synergic with CompactLight design study

Potential **Drawbacks** are:

Longer active length (18 m vs 16 m)

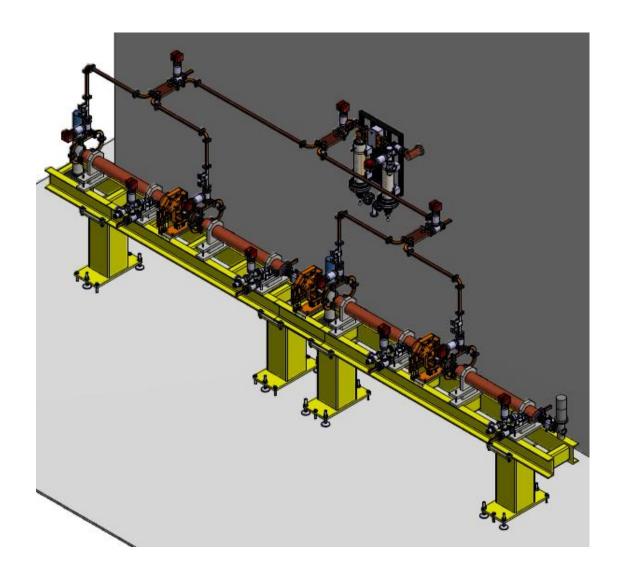
EUPRAXIA@SPARC_LAB RF MODULE LAYOUT



Preliminary layout of the RF module (collaboration with CERN)

Collaboration with Gianluca Di Raddo (INFN-LNF)

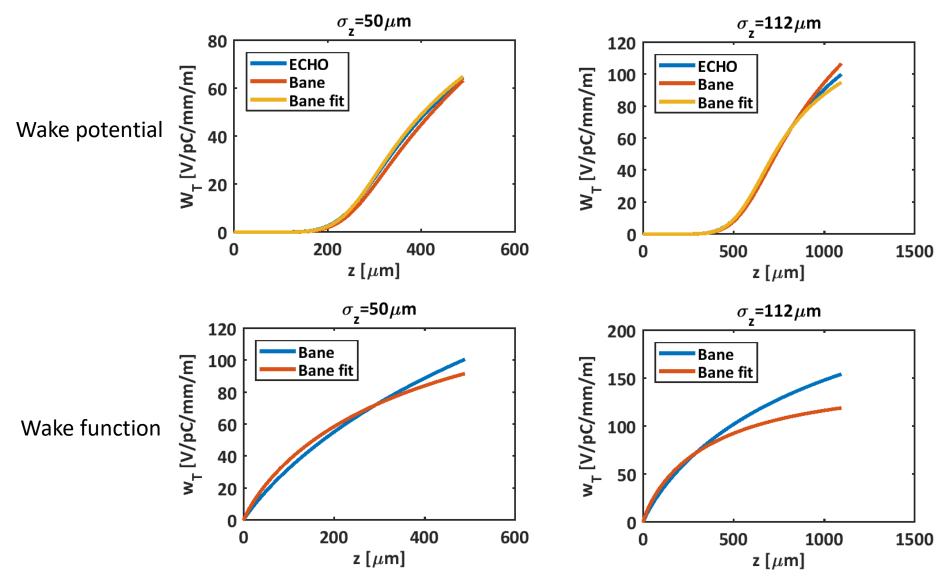
EUPRAXIA@SPARC_LAB RF MODULE LAYOUT



Collaboration with Gianluca Di Raddo (INFN-LNF)

WAKEFIELDS IN THE 90 CM LONG STRUCTURE

Using the ECHO code, the structure wakefield has been found fitting the Bane's formula

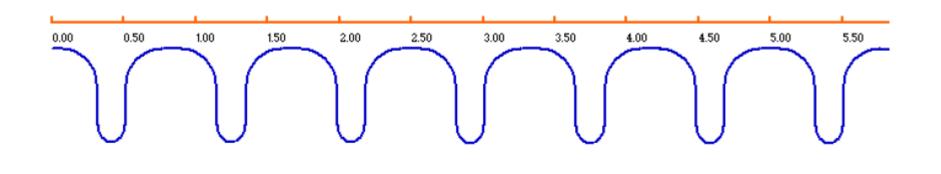


WAKEFIELDS IN THE 90 CM LONG STRUCTURE

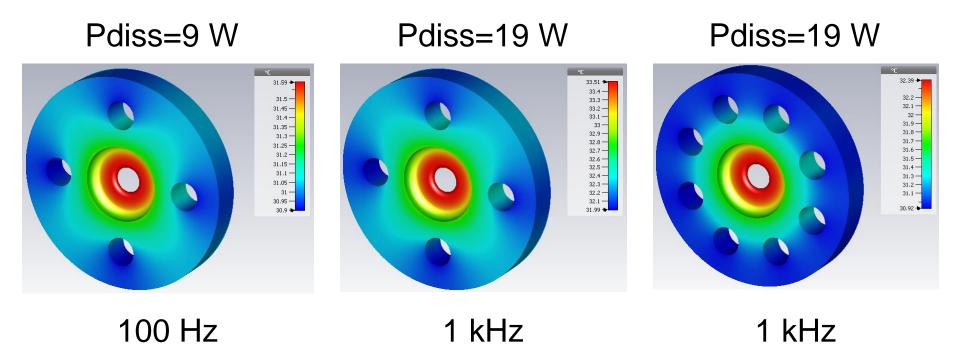
Fitted formula

$$w_{\perp}(z) = \frac{4Z_0 c s_2 A}{\pi a^4} \left[1 - \left(1 + \sqrt{\frac{z}{s_2}} \right) e^{-\sqrt{\frac{z}{s_2}}} \right]$$

a=3.5mm A=1.48 $s_2 = 9.948 \times 10^{-5}$



THERMAL ANALYSIS WITH CST CODE



Water temperature: 30° C

Total detune of the structure: 3.5° in phase advance (reduction in terms of accelerating gradient < 0.5%)

Collaboration with Luigi Faillace (INFN)

CONCLUSIONS

The **design of the RF linacs** of EuPRAXIA@SPARC_LAB and CompactLight has been completed. **Thermal analysis** has been performed and the **mechanical design of the cell** has been done. A preliminary study on **high repetition rate operation** has been performed.

NEXT STEPS

For both the projects

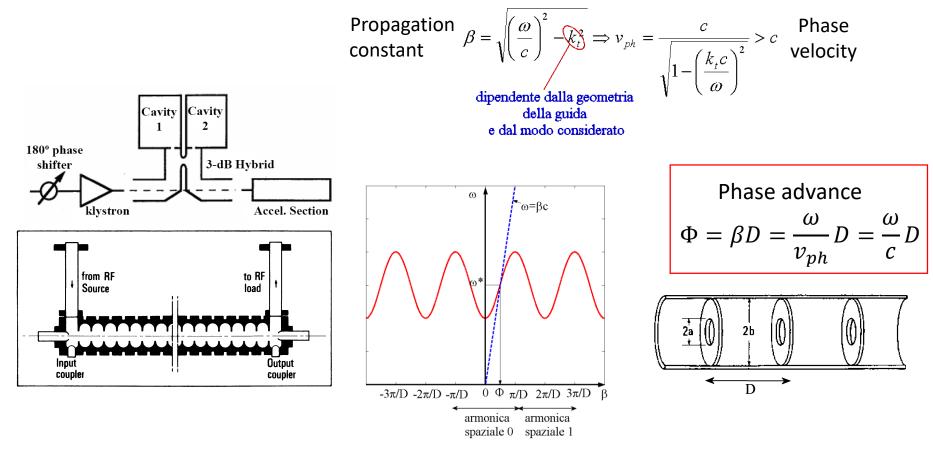
 Integrate in the optimization tool an exact solution algorithm (Shumail-Dolgashev) and perform simulations with particle tracking codes like ELEGANT to calculate the transverse dynamics of the beam along the linac.

For EuPRAXIA@SPARC_LAB

- 3 cells and structure prototypes will be fabricated.
- A high power test station will be installed this year at LNF.

Thank you for your attention!

Traveling wave accelerating structures



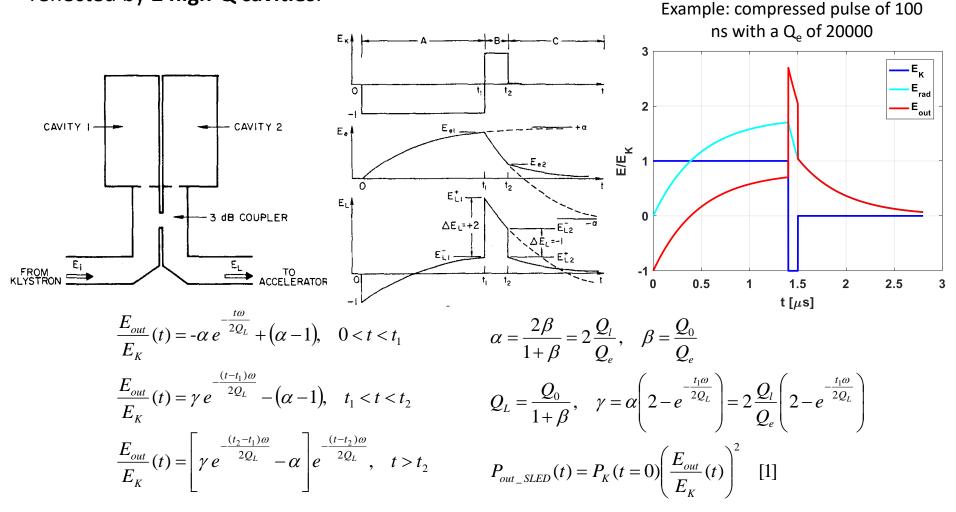
Basically, a TWAS is a **circular waveguide loaded by irises** in order to slow down the wave phase velocity. The spacing D between the irises determines the **phase advance per cell**.

They are mainly used to accelerate electrons.

Courtesy of A. Gallo and D. Alesini

Pulse compressor: SLED

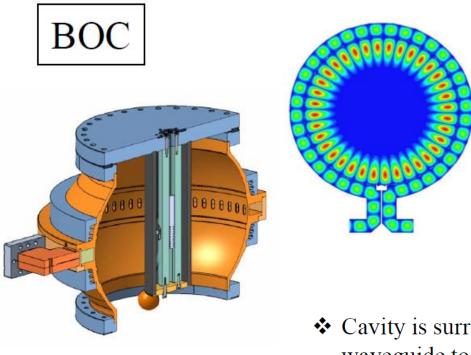
A **pulse compressor** is a component that allows to **increase the peak power** at the section input by reducing the pulse length. In a **SLED**, this is obtained by combing the power reflected by **2 high-Q cavities**.



Z. Farkas, et al., SLED: A method of doubling SLAC's energy, Proc. Of 9th Int. Conf. On High Energy Accelerators, 1974, p. 576.

Pulse compressor: BOC

For a BOC (Barrel-shape Open Cavity) the equations are the same but it's possible to obtain higher values of the unloaded quality factor. This allows to obtain better performances.



- Cavity is surrounded by rectangular waveguide to couple power.
- Power is coupled through coupling apertures.

Cell and structure parameters

Quality factor

$$Q = \omega_{RF} \frac{w}{p_{diss}}$$

It measures the merit of a cell as a resonator

Shunt impedance per unit length

$$R = \frac{E_{acc}^2}{p_{diss}} \qquad \left[\frac{\Omega}{m} \right]$$

It defines the efficiency of an accelerating mode

Group velocity

$$v_g = \frac{P_{in}}{W} \qquad \left\lceil \frac{\mathbf{m}}{\mathbf{s}} \right\rceil$$

It is the velocity at which the RF energy flows

R upon Q

$$\frac{R}{Q} = \frac{E_{acc}^2}{\omega w} \qquad \left[\frac{\Omega}{m}\right]$$

is a qualification parameter of the cavity geometrical design

Time - dependent accelerating gradient : $E_{acc}(z,t') = G(z,t') = G_0[t'-\tau(z)]g(z)$

$$E_{acc}(z,t') = G(z,t') = G_0[t'-\tau(z)]g(z)$$

Signal time delay: $\tau(z) = \int_{0}^{z} \frac{dz'}{v_{s}(z')}$; Filling time: $t_{f} = \tau(L_{s})$; $t' = t - t_{1}$;

$$G_0(t') = G(z = 0, t') = \sqrt{\frac{\omega}{v_g(0)}} \frac{R(0)}{Q(0)} P_{in_s}(t') = \sqrt{\frac{\omega}{v_{g0}}} \frac{R}{Q} P_{in_s}(t') = \sqrt{\frac{\omega}{v_{g0}}} \frac{R}{Q} P_K(t = 0) \frac{E_{out}}{E_K}(t)$$

with R shunt impedance per unit length and Q quality factor

Attenuation per unit lenght:
$$\alpha(z) = \frac{1}{2} \left[\frac{1}{v_g} \frac{dv_g}{dz} - \frac{1}{R/Q} \frac{d(R/Q)}{dz} + \frac{\omega}{v_g Q} \right]$$

$$g(z) = e^{-\int_{0}^{z} \alpha(z')dz'} = \sqrt{\frac{v_{g}(0)}{v_{g}(z)}} \sqrt{\frac{R(z)}{Q(z)}} \frac{Q(0)}{R(0)} e^{-\frac{1}{2}\int_{0}^{z} \frac{\omega}{v_{g}(z')Q(z')}dz'}$$

$$Hyp: \frac{R}{Q} \text{ constant along } z \Rightarrow g(z) = \sqrt{\frac{v_{g0}}{v_g(z)}} e^{-\frac{1}{2}\frac{\omega}{Q}\int_{0}^{z} \frac{dz'}{v_g(z')}} = \sqrt{\frac{v_{g0}}{v_g(z)}} e^{-\frac{1}{2}\frac{\omega}{Q}\tau(z)}$$

Section attenuation: $\tau_s = \int_{-\infty}^{L_s} \alpha(z) dz$

Accelerating Voltage: $V_a = \int_a^{L_s} dz' G(z', t' = t_f = t_2 - t_1);$

Effective shunt impedance: $R_s = \frac{V_a^2}{P_K(t=0)L_s} [\Omega/m]$

It defines the efficiency of the structure

Total Power: $P_{tot} = \frac{V_{tot} \langle G \rangle}{R}$

A. Lunin, V. Yakovlev, A. Grudiev, PRST-AB 14, 052001, (2011)

R. B. Neal, Journal of Applied Physics, V.29, pp. 1019-1024, (1958)

Single cell formulas

$$V_z = \left| \int_0^D E_z \cdot e^{j\omega_{RF} \frac{z}{c}} dz \right|$$

single cell accelerating voltage
$$[V]$$
:

$$E_{acc} = \frac{V_z}{D}$$

average accelerating field in the cell
$$\left[\frac{V}{m}\right]$$

$$P_{in} = \int_{Section} \frac{1}{2} \operatorname{Re} \left(\overrightarrow{E} \times \overrightarrow{H}^* \right) \cdot \hat{z} dS$$

average input power (flux power)
$$[W]$$

$$P_{diss} = \frac{1}{2} R_s \int_{\substack{cavity \\ wall}} \left| H_{tan} \right|^2 dS$$

average dissipated power in the cell
$$[W]$$

$$R_{s} = \sqrt{\frac{\pi f_{RF} \mu_{0}}{\sigma}} = \frac{1}{\sigma \delta}$$

surface resistance
$$[\Omega]$$

$$\delta = \frac{1}{\sqrt{\pi f_{RF} \mu_0 \sigma}}$$

$$p_{diss} = \frac{P_{diss}}{D}$$

average dissipated power per unit length
$$\left[\frac{W}{m}\right]$$

$$W = \int_{\substack{\text{cavity} \\ \text{volume}}} \left(\frac{1}{4} \varepsilon |\vec{E}|^2 + \frac{1}{4} \mu |\vec{H}|^2 \right) dV$$

stored energy in the cell
$$[J]$$

$$w = \frac{W}{D}$$

average stored energy per unit length
$$\left[\frac{J}{m}\right]$$

$$Q = \omega_{RF} \, \frac{w}{p_{diss}}$$

Breakdown

The major obstacle to high gradient is **RF breakdown**. It is a phenomenon that abruptly changes transmission and reflection RF power directed towards the structure. A local field quantity which predicts the high gradient performance of an accelerating structure is the **modified Poynting vector S** $_{c}$:

$$S_c = \text{Re}\{\bar{S}\} + g_c \text{Im}\{\bar{S}\} \left[\frac{W}{m^2}\right]$$
, with $g_c = \frac{1}{6}$

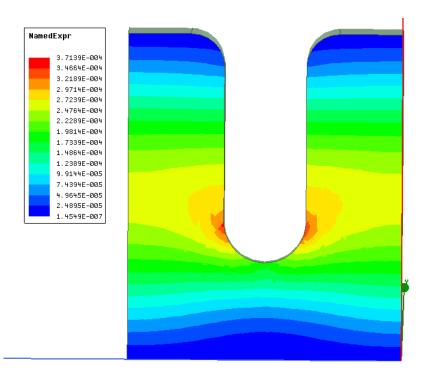
The dependence of the modified Poynting vector on RF pulse length t_p at a fixed breakdown rate (BDR) has a well established **scaling law** observed in many experiments:

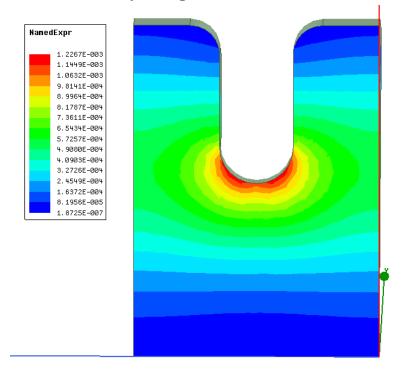
$$\frac{S_c^{15}t_p^5}{BDR} = const$$

The **BDR** is defined as the probability of having a breakdown and it is typically measured in breakdown per pulse for 1 m long structure. As design guideline for a new RF structure, S_c should not exceeds 4 MW/mm² if the structure is supposed to operate at a breakdown rate smaller than 10^{-6} bpp/m and a pulse length of 200 ns.

Breakdown

Maximum value of normalized modified Poynting vector





a=3 mm a=6 mm

COUPLER MAIN PARAMETERS

For couplers, an important parameter is the **RF pulsed heating**. It is a process by which a metal is heated from magnetic fields on its surface due to high-power pulsed RF. The **temperature rise** is defined as (for **copper**):

$$\Delta T[^{\circ}C] = 127 \left| H_{\parallel}[MA/m] \right|^{2} \sqrt{f_{RF}[GHz]} \sqrt{t_{p} [\mu s]}$$

As a general experimental rule, if the pulsed heating is **below 50 °C** damage to the couplers is practically avoided.

Coupling slots introduce a **distortion in the field distribution** and **multi-pole components** of the field can appear and affect the beam dynamics.

The multi-pole field components in the coupler are completely dominated by the magnetic field asymmetry. Odd components can be avoided with a symmetric feeding.

First order development of the azimuthal magnetic field near the beam axis:

$$B_{\phi}(r,\phi,z) \cong A_0(z)r + \sum_{n=1}^{\infty} A_n(z)\cos(n\phi) r^{n-1}$$

The **quadrupolar component** is the component associated to the term with n=2 and the gradient of the quadrupole component is exactly the term A_2 .

V. A. Dolgashev, High magnetic fields in couplers of X-band accelerating structures (2003)

L. Laurent, Experimental study of rf pulsed heating (2011)

D. Alesini et al., 10.1103/PhysRevAccelBeams.20.032004 (2017).

Analytical study:

Constant impedance w/ and w/o pulse compression
 Constant gradient w/ and w/o pulse compression

Constant Impedance (CI) AS formulas

$$v_{g}(z) = v_{g0}; \quad \tau(z) = \int_{0}^{z} \frac{dz'}{v_{g}(z')} = \frac{z}{v_{g0}}$$

$$t' = t - t_{1}; \quad \tau_{s} = \alpha L_{s} = \frac{\omega}{2v_{g0}Q} L_{s}; \quad t_{f} = \tau(L_{s}) = \frac{L_{s}}{v_{g0}} = \frac{2Q\tau_{s}}{\omega} \quad [5];$$

$$g(z) = \sqrt{\frac{v_{g0}}{v_{g}(z)}} e^{-\frac{1}{2}\frac{\omega}{Q}\tau(z)} = e^{-\tau_{s}\frac{z}{L_{s}}}, \quad G_{0}(t') = \sqrt{2\tau_{s}\frac{R}{L_{s}}} P_{K}(t=0) \frac{E_{out}}{E_{K}}(t')$$

$$G(z, t') = \sqrt{2\tau_{s}\frac{R}{L_{s}}} P_{K}(t=0) \frac{E_{out}}{E_{K}}(t' - \tau(z)) e^{-\tau_{s}\frac{z}{L}}$$

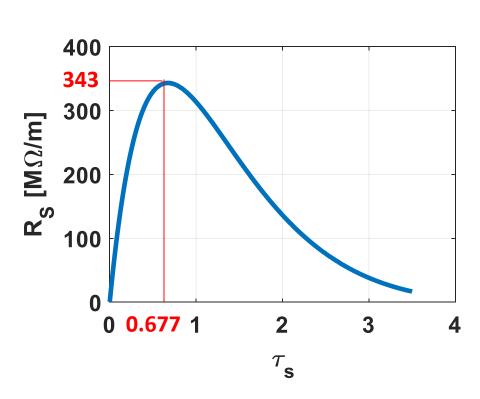
[5] T. P. Wangler, RF Linear Accelerators, John Wiley & Sons, 2008

Constant Impedance (CI) AS – With pulse compression

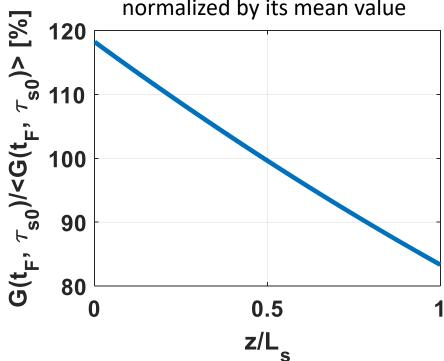
$$\begin{split} & \frac{E_{out}}{E_{K}}(t') = \gamma \, e^{\frac{t'\omega}{2Q_{L}}} - (\alpha - 1); \\ & E_{K}(t') = \gamma \, e^{\frac{t'\omega}{2Q_{L}}} - (\alpha - 1); \\ & V_{a} = \int_{0}^{L_{s}} dz' G(z', t' = t_{f} = t_{2} - t_{1}) = \sqrt{P_{K}}(t = 0)RL_{s} \sqrt{\frac{2}{\tau_{s}}} \left[\gamma \left(\frac{1}{Q_{L}} - 1 \right) \left(e^{-\tau_{s}} - e^{\frac{Q_{L}}{Q_{L}}\tau_{s}} \right) + (\alpha - 1) \left(e^{-\tau_{s}} - 1 \right) \right] = \sqrt{P_{K}}(t = 0)RL_{s} \sqrt{\frac{R_{s}}{R}} \\ & \frac{R_{s}}{R} = \frac{V_{a}^{2}}{P_{K}(t = 0)RL_{s}} = \left\{ \sqrt{\frac{2}{\tau_{s}}} \left[\gamma \left(\frac{1}{Q_{L}} - 1 \right) \left(e^{-\tau_{s}} - e^{\frac{Q_{L}}{Q_{L}}\tau_{s}} \right) + (\alpha - 1) \left(e^{-\tau_{s}} - 1 \right) \right] \right\}^{2} \\ & \frac{G\left(\frac{Z}{L_{s}}, t_{F}, \tau_{s0}\right)}{\left\langle G\left(\frac{Z}{L_{s}}, t_{F}, \tau_{s0}\right) \right\rangle} = L_{s} \frac{\left(\gamma \, e^{-\left(1 - \frac{Z}{L_{s}}\right) \frac{Q}{Q_{L}}\tau_{s0}} - (\alpha - 1) \right) e^{-\tau_{s0} \frac{Z}{L_{s}}}}{\int_{0}^{L_{s}} \left(\gamma \, e^{-\left(1 - \frac{Z}{L_{s}}\right) \frac{Q}{Q_{L}}\tau_{s0}} - (\alpha - 1) \right) e^{-\tau_{s0} \frac{Z}{L_{s}}} dz} \end{split}$$

[6] J. Le Duff, High-field electron linacs, CERN 95-06, (1995)

Constant Impedance (CI) AS – With pulse compression



Gradient after 1 filling time normalized by its mean value



Reference formula

$$R_{s} = 2\tau_{s}R\left[\frac{\left(1 - \frac{2Q_{l}}{Q_{e}}\right)}{\tau_{s}}\left(1 - e^{-\tau_{s}}\right) + \frac{\left(\frac{2Q_{l}}{Q_{e}}\left[2 - e^{-(\tau_{k} - \tau_{p})}\right]\right)}{\tau_{s}\left(1 - \frac{Q}{Q_{l}}\right)}\left(e^{-\tau_{s}}\frac{Q}{Q_{l}} - e^{-\tau_{s}}\right)\right]^{2} \qquad G(z, t' = t_{f}) = \sqrt{\frac{\omega}{v_{g}}}\frac{R}{Q}P_{in}e^{-\tau_{s}/L_{s}Z} \cdot \left[1 + \frac{2Q_{l}}{Q_{e}}\left[\exp\left(-\frac{\omega(L_{s} - z)}{2v_{g}Q_{l}}\right)\left[2 - \exp\left(-\frac{\omega t_{0}}{2Q_{l}}\right)\right] - 1\right]\right\}$$

Reference formula

$$G(z, t'=t_f) = \sqrt{\frac{\omega}{v_g}} \frac{K}{Q} P_{in} e^{-\tau_s/L_s Z} \cdot \left\{ 1 + \frac{2Q_l}{Q_e} \left[\exp\left(-\frac{\omega(L_s - z)}{2v_g Q_l}\right) \left[2 - \exp\left(-\frac{\omega t_0}{2Q_l}\right) \right] - 1 \right] \right\}$$

Effective Shunt impedance in Const Gradient (CG) AS

$$v_{g}(z) = \frac{\omega L_{s}}{Q} \frac{\left[1 - \left(1 - e^{-2\tau_{s}}\right) \frac{Z}{L_{s}}\right]}{\left(1 - e^{-2\tau_{s}}\right)}; \quad \tau(z) = \int_{0}^{z} \frac{dz'}{v_{g}(z')} = -\frac{Q}{\omega} \ln\left[1 - \left(1 - e^{-2\tau_{s}}\right) \frac{Z}{L_{s}}\right]$$
 [5]
$$\tau_{s} = \int_{0}^{L} \alpha(z)dz; \quad t_{f} = \tau(L_{s}) = \frac{2Q\tau_{s}}{\omega}$$
 [5];
$$g(z) = 1, \quad G_{0}(t') = \sqrt{\frac{R}{L_{s}}} P_{K}(t = 0) \left(1 - e^{-2\tau_{s}}\right) \frac{E_{out}}{E_{K}}(t')$$
 [5]
$$G(z, t') = \sqrt{\frac{R}{L_{s}}} P_{K}(t = 0) \left(1 - e^{-2\tau_{s}}\right) \frac{E_{out}}{E_{K}}(t' - \tau(z)) = G_{0} \frac{E_{out}}{E_{K}}(t' - \tau(z))$$

[5] T. P. Wangler, RF Linear Accelerators, John Wiley & Sons, 2008

Constant Gradient (CG) AS - With pulse compression

$$\frac{E_{out}}{E_K}(t') = \gamma e^{-\frac{t'\omega}{2Q_L}} - (\alpha - 1);$$

$$G(z,t') = \sqrt{\frac{R}{L_s}} P_K(t=0) \left(1 - e^{-2\tau_s}\right) \left\{ \gamma e^{-\frac{t'\omega}{2Q_L}} \left[1 - \left(1 - e^{-2\tau}\right) \frac{z}{L_s} \right]^{-\frac{Q}{2Q_L}} - (\alpha - 1) \right\} = G_0 \left\{ \gamma e^{-\frac{t'\omega}{2Q_L}} \left[1 - \left(1 - e^{-2\tau_s}\right) \frac{z}{L_s} \right]^{-\frac{Q}{2Q_L}} - (\alpha - 1) \right\}$$

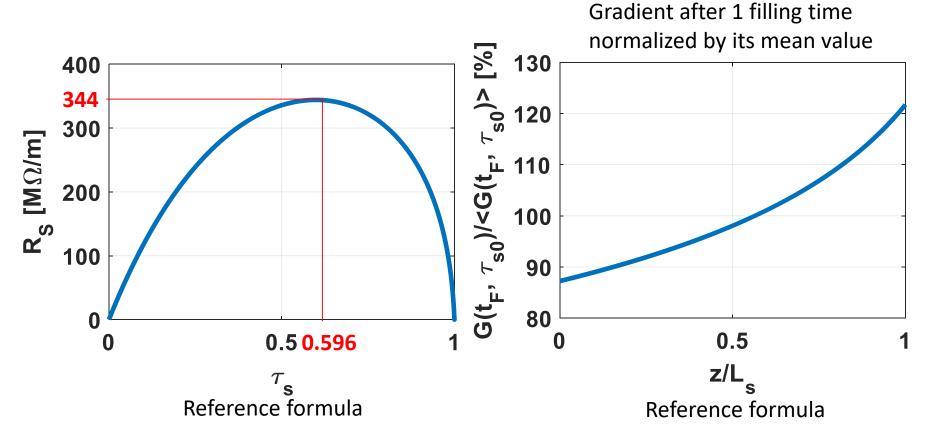
$$V_{a} = \int_{0}^{L_{s}} dz' G(z', t' = t_{f} = t_{2} - t_{1}) = \sqrt{P_{K}(t = 0)RL_{s}(1 - e^{-2\tau_{s}})} \left\{ \gamma e^{-\frac{Q}{Q_{L}}\tau_{s}} \left[\frac{1 - \left(e^{-2\tau_{s}}\right)^{\left(1 - \frac{Q}{2Q_{L}}\right)}}{\left(1 - \frac{Q}{2Q_{L}}\right)^{\left(1 - e^{-2\tau_{s}}\right)}} \right] - (\alpha - 1) \right\} = \sqrt{P_{K}(t = 0)RL_{s}} \sqrt{\frac{R_{s}}{R}}$$
 [1]

$$\frac{R_{s}}{R} = \frac{V_{a}^{2}}{P_{K}(t=0)RL_{s}} = \left(1 - e^{-2\tau_{s}}\right) \left\{ \gamma e^{-\frac{Q}{Q_{L}}\tau_{s}} \left[\frac{1 - \left(e^{-2\tau_{s}}\right)^{\left(1 - \frac{Q}{2Q_{L}}\right)}}{\left(1 - \frac{Q}{2Q_{L}}\right)^{\left(1 - e^{-2\tau_{s}}\right)}} \right] - (\alpha - 1) \right\}^{2}$$

$$\frac{G\left(\frac{z}{L_s}, t_F, \tau_{s0}\right)}{\left\langle G\left(\frac{z}{L_s}, t_F, \tau_{s0}\right)\right\rangle} = L_s \frac{\gamma e^{-\frac{Q}{Q_L}\tau_{s0}} \left[1 - \left(1 - e^{-2\tau_{s0}}\right)\frac{z}{L_s}\right]^{-\frac{Q}{2Q_L}} - (\alpha - 1)}{\int_0^{L_s} \left\{\gamma e^{-\frac{Q}{Q_L}\tau_{s0}} \left[1 - \left(1 - e^{-2\tau_{s0}}\right)\frac{z}{L_s}\right]^{-\frac{Q}{2Q_L}} - (\alpha - 1)\right\} dz$$

[1] Z. D. Farkas et al. SLED. A METHOD OF DOUBLING SLAC's ENERGY, Proc. 9th Int. Conf. on ¹H/Ph/Emergy Accelerators, Stanford, 1974j. (Stanford, 1974).

Constant Gradient (CG) AS – With pulse compression



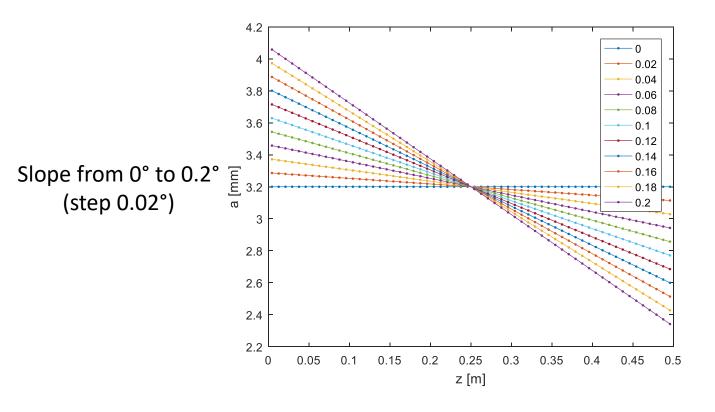
$$R_{s} = R \frac{2\tau_{s}}{1+\tau_{s}} \left\{ 1 - \frac{2Q_{l}}{Q_{e}} + \frac{2Q_{l}}{Q_{e}} \left[2 - \exp\left(-\frac{\omega t_{k}}{2Q_{l}}\right) \cdot \left(\frac{1+\tau_{s}}{1-\tau_{s}}\right)^{Q/2Q_{l}} \right] \right\}$$

$$\cdot \frac{1-\tau_{s}}{2\tau_{18/02/2020}} \frac{1}{1-Q/2Q_{l}} \left[\left(\frac{1+\tau_{s}}{1-\tau_{s}}\right)^{1-Q/2Q_{l}} - 1 \right] \right\}^{2}$$

$$\max_{\text{ranco.diomede@umiroma1.it}} \left\{ 1 + \frac{2Q_{l}}{Q_{e}} \left[\left(\frac{1+\tau_{s}-\tau_{s}/L_{s}z}{1-\tau_{s}}\right)^{-\frac{Q}{2Q_{l}}} \left[2 - \exp\left(-\frac{\omega t_{0}}{2Q_{l}}\right) \right] - 1 \right] \right\}$$

$$\max_{\text{ranco.diomede@umiroma1.it}} \left\{ 1 + \frac{2Q_{l}}{Q_{e}} \left[\left(\frac{1+\tau_{s}-\tau_{s}/L_{s}z}{1-\tau_{s}}\right)^{-\frac{Q}{2Q_{l}}} \left[2 - \exp\left(-\frac{\omega t_{0}}{2Q_{l}}\right) \right] - 1 \right] \right\}$$

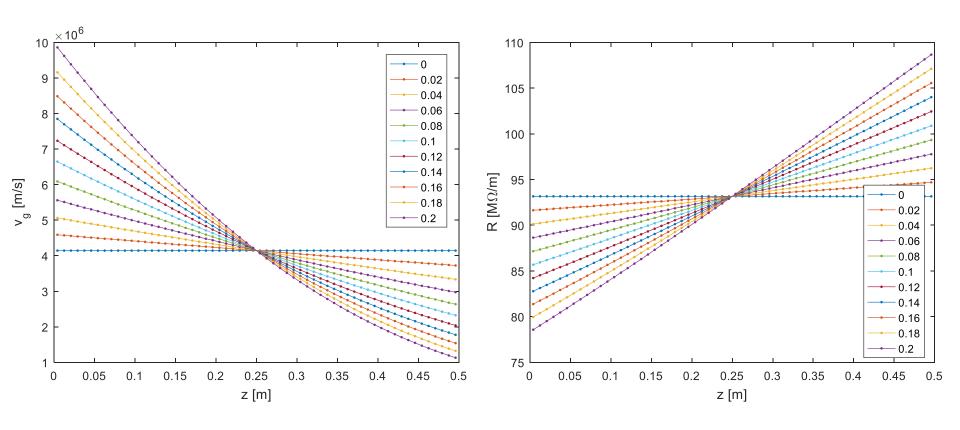
Ls=0.5m (60 cells), Ns=32



With an active length of 16 m we can have 32 structures of 0.5 m

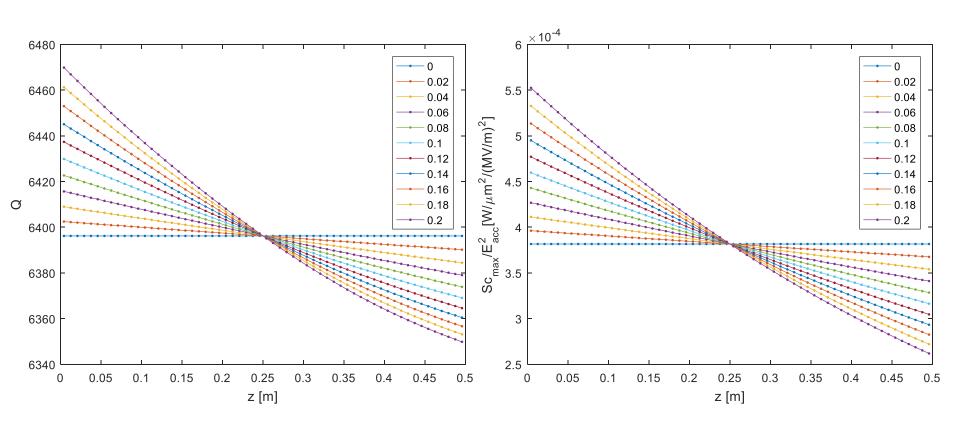
Fixing the length of the structure (60 cells for example) and the slope of the tapering (from 0° to 0.2° for the moment, <a>=3.2 mm) it is possible to find the iris radius of each cell (every · is a cell) and then the related values of vg, R, Q, normalized modified Poynting vector using the polynomial fits.

Ls=0.5m (60 cells), Ns=32

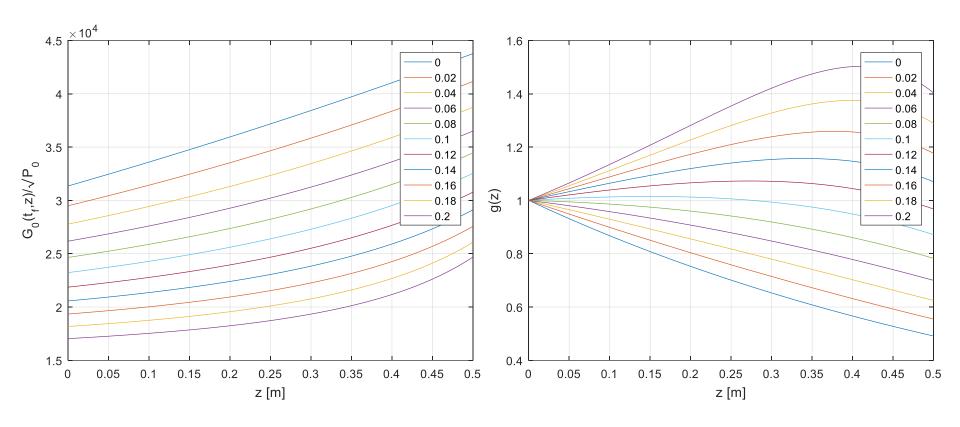


With a linear tapering there is a non-linear behavior of the group velocity along z.

Ls=0.5m (60 cells), Ns=32



Since now we have the parameters of every cell it is possible to apply the general formulas in order to find the optimal slope for every fixed length (finding for each slope the optimal value of Qe for the SLED).

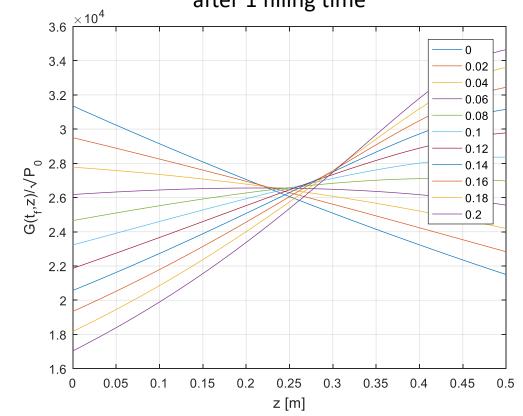


$$G_{0}[t_{f} - \tau(z)] = \sqrt{\frac{\omega}{v_{g}(0)}} \frac{R(0)}{Q(0)} P_{0} \frac{E_{out}}{E_{K}}(t_{f} - \tau(z))$$

$$g(z) = e^{-\int_{0}^{z} \alpha(z')dz'} = \sqrt{\frac{v_{g}(0)}{v_{g}(z)}} \sqrt{\frac{R(z)}{Q(z)}} \frac{Q(0)}{R(0)} e^{-\frac{1}{2}\int_{0}^{z} \frac{\omega}{v_{g}(z')Q(z')}dz'}$$

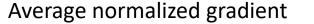
$$\alpha(z) = \frac{1}{2} \left[\frac{1}{v_g} \frac{dv_g}{dz} - \frac{1}{R/Q} \frac{d(R/Q)}{dz} + \frac{\omega}{v_g Q} \right]$$

Normalized gradient vs z after 1 filling time



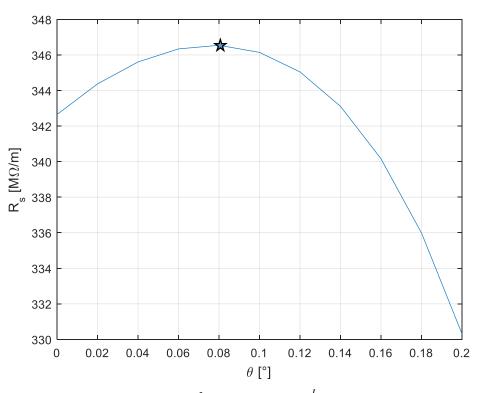
It is possible to observe that for each slope we obtain different profiles of the gradient.

$$G(z,t_{f}) = G_{0}[t_{f} - \tau(z)]g(z) = \sqrt{\frac{\omega}{v_{g}(0)}} \frac{R(0)}{Q(0)} P_{0} \frac{E_{out}}{E_{K}}(t_{f} - \tau(z)) \sqrt{\frac{v_{g}(0)}{v_{g}(z)}} \sqrt{\frac{R(z)}{Q(z)}} \frac{Q(0)}{R(0)} e^{-\frac{1}{2} \int_{0}^{z} \frac{\omega}{v_{g}(z)Q(z)} dz'}$$



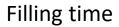
2.63 Best value 2.62 $<G(t_f,z)>/\sqrt{P_0}$ 2.61 2.59 2.58 2.57 0.06 0.08 0.14 0 0.02 0.04 0.1 0.12 0.16 θ [°]

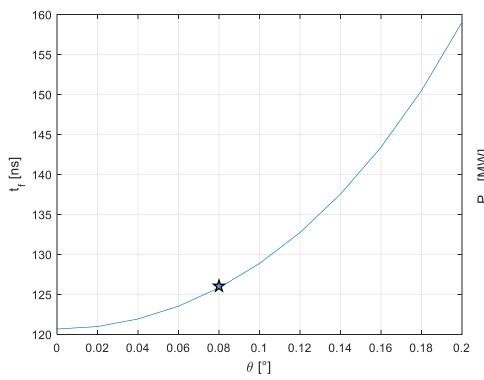
Effective shunt impedance



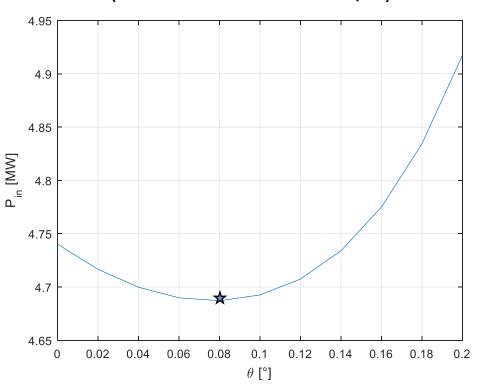
$$R_{s} = \frac{V_{a}^{2}}{P_{0}L_{s}}$$
 $V_{a} = \int_{0}^{L_{s}} dz' G(z', t' = t_{f})$

Considering the average (normalized to the input power) gradient or the effective shunt impedance we find that the optimal slope is 0.8° (corresponding to an iris radius variation from 3.5 mm to 2.9 mm).





Input power for each structure (in order to obtain 57 MV/m)



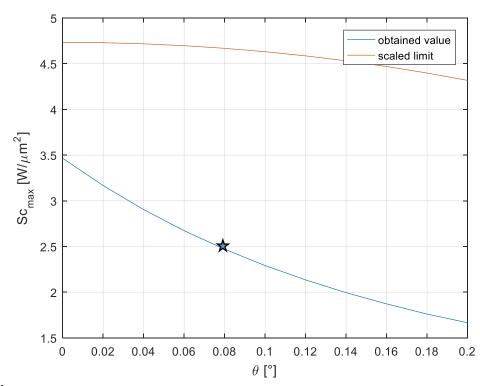
$$\tau(L_s) = \int_0^{L_s} \frac{dz'}{v_g(z')}$$

Ls=0.5m (60 cells), Ns=32, Q0=180000, <G>=57 MV/m

Modified Poynting vector (calculated at the first cell)

The modified Poynting vector should not exceed 4 W/um² in order to have BDR below 1x10⁻⁶ bpp/m at pulse length of 200 ns

For each slope we are below the scaled limit (for an average gradient of 57 MV/m)

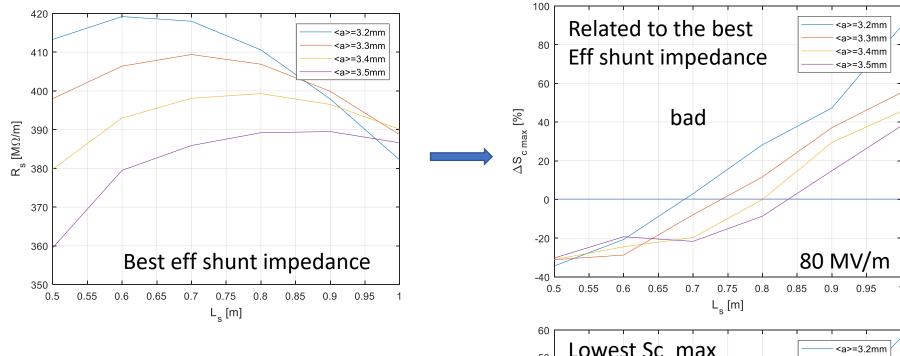


With this formula we take into account the fact that for every slope the filling time is slightly different

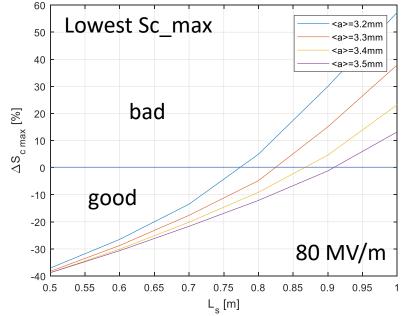
$$Sc_{scaled} = 4 W / \mu m^2 \frac{(200 ns)^{1/3}}{t_p^{1/3}}$$
 [4]

[4] A. Grudiev, S. Calatroni, and W. Wuensch, New local field quantity describing the high gradient limit of accelerating structures, PhysRevSTAB.12.102001 (2009)

STRUCTURE NUMERICAL OPTIMIZATION



 $\Delta Sc_max=(Sc_max-Sc_limit(10^{-6} bpp/m))/Sc_limit*100$



MINIMUM IRIS RADIUS

Growth rate of the BBU due to wakefield kick from head to tail (Alexej Grudiev):

$$\gamma = \left| - \int_0^{L_t} \frac{Ne^2 W_{\perp}'(s)}{4k_{\beta} E(z)} dz \right|^* \qquad k_{\beta} \sim \frac{1}{\langle \beta \rangle}$$

$$W'_{\perp}(s) = \frac{4Z_0c}{\pi a^4} s_1 \left[1 - \left(1 + \sqrt{\frac{s}{s_1}} \right) e^{-\sqrt{\frac{s}{s_1}}} \right] **$$

$$\frac{dW_{\perp}'(s)}{ds} = \frac{2Z_0c}{\pi a^4} e^{-\sqrt{\frac{s}{s_1}}}$$

$$W'_{\perp}(\sigma_z) = \frac{dW'_{\perp}(s)}{ds} \bigg|_{s=0} \sigma_z = \frac{2Z_0c}{\pi a^4} \sigma_z$$

$$E(z) = E_0 + eGz$$

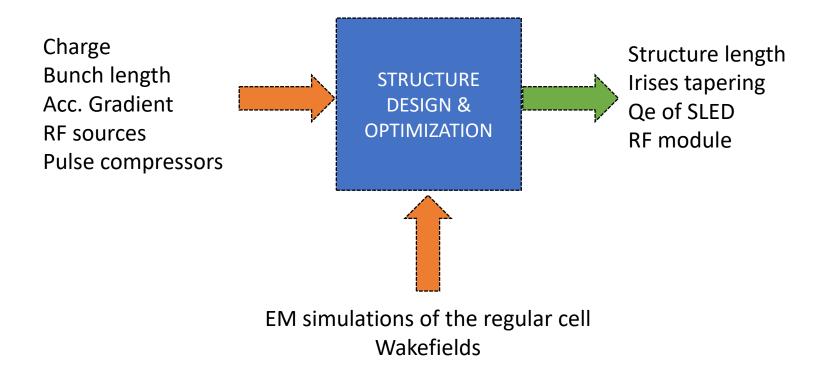
$$\gamma = \frac{Z_0 c}{2\pi a^4} \frac{eN\sigma_z \langle \beta \rangle}{a^4 G} \ln \left(\frac{E_L}{E_0} \right)$$

	PWFA	Full X-band
<g> [MV/m]</g>	20	57
<β> [m]	~30	~30
E ₀ [MeV]	102	171
E _{L1} [MeV]	222	502
σ_{z} [μ m]	50	112
eN [pC]	200	200
γ	2	2
a [mm]	3.2	

The critical part is the LINAC1, where beta is higher and the gradient is low.

^{*} Alex Chao, "Physics of collective beam instabilities in high energy accelerators", 1993
** Karl Bane, "Short-range Dipole Wakefields in Accelerating structures for the NLC", SLAC-PUB-9663, 2003

STRUCTURE DESIGN & OPTIMIZATION



MATLAB code

- SLED plot f(tf,Q0,Qe)
- Import cell parameters from HFSS
- CI w/ SLED (analytical)
 - Contour plot Rs/r=f(Q,Qe) -> Qe_opt=f(Q)
 - Contour plot tau=f(Q,Qe) -> tau_opt=f(Q,best Qe)
 - (w/ HFSS data) Finds Rs max, tau_opt, G profile, L_opt, Ns, Ptot, Nk, Sc_max for every <a>
- CG w/ SLED (analytical)
 - Contour plot Rs/r=f(Q,Qe) -> Qe_opt=f(Q)
 - Contour plot tau=f(Q,Qe) -> tau_opt=f(Q,best Qe)
 - (w/ HFSS data) Finds Rs max, tau_opt, G profile, L_opt, a first/last cells, vg first/last cells, equivalent linear tapering theta_opt, Ns, Ptot, Nk, Sc_max for every <a> (book and Grudiev's formulas)
 - Grudiev's formulas: new definition of tau that allows to plot vg vs tau

MATLAB code

- Numerical Approach
 - Fixed parameters: avg. iris radius, no. of cells, kly. Power, wg attenuation, avg. gradient
 - Design parameters: Qe, theta of the linear tapering
 - It calculates the values of a, b, R, Q, vg, Sc vs theta for every cell
 - It calculates the mean value of b between two cells, the tau(z) and then the filling time, alpha(z), tau_s, Pout/Pin, g(z) for every slope
 - It calculates EG_SLED(Qe), G0(tf,z,Qe), G0(tf,z,Qe) and the Qe that maximize Va and then Rs for every slope
 - It calculates the slope that maximise Rs and the corresponding Sc_max, Kly.
 Power needed (considering attenuation) and peak Rf power in input of the cavity, the loss of SLED EG due to binary tree wg distribution

BEAM DYNAMYCS SIMULATIONS

We have performed **beam dynamics simulations** with the tracking particle code **Elegant**. As a first approach, we have considered **Constant Impedance** structures with **wakefields** calculated with **Bane's formulas**.

The **energy spread** and the **distribution of the energy and current** along the electron bunch obtained with the simulation at the linac exit **satisfy the requirements***.

<u>Next step</u>: more accurate calculations considering the real tapering of the structure with **Shumail-Dolgashev's algorithm****.

*C. Vaccarezza et al., EUPRAXIA@SPARC_LAB: Beam dynamics studies for the X-band Linac, NIM A 909 (2018) 314–317

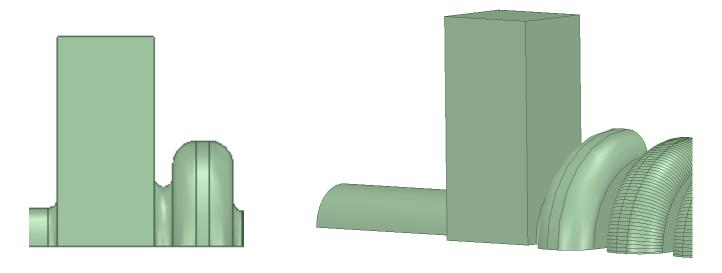
**M. Shumail and V. A. Dolgashev, Exact solution of multi-bunch instabilities for ultra-relativistic constant energy bunches in particle accelerators,

Phys. Scr. 94 065208 (2019)

COUPLERS DESIGN

Also a waveguide coupler has been designed. A **tapered waveguide** has been implemented in order to minimize the residual quadrupole field components.

The calculated **pulsed heating** on the input coupler is **<11 °C** (in the 80 MV/m case), the obtained **reflection coefficient** is **<-30 dB**.

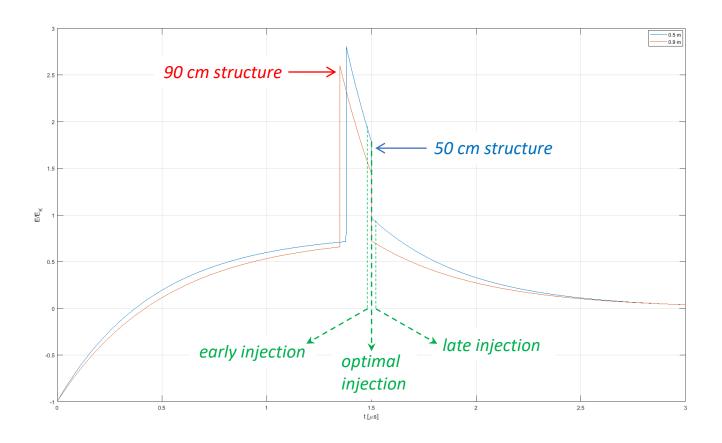


Work in progress:

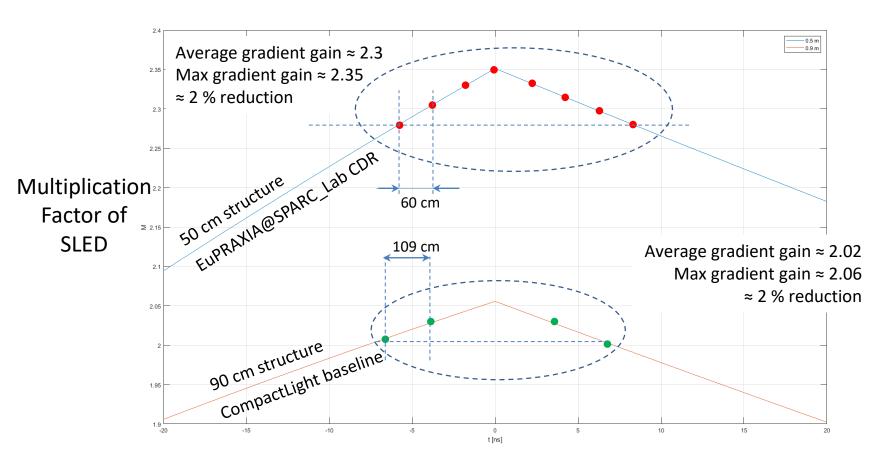
- Calculate the equivalent quadrupole gradients g_B (and g_E) along z
- Calculate the integrated gradients

RF MODULE

The waveguide distribution is fully symmetric. This means that all cavities are filled simultaneously while the beam transit time between the first and the last cavity is 14 ns.



RF MODULE



The plots represent the average gradient gain for bunch injection timing errors in the ± 20 ns range for the 2 considered modules: 8 x 50 cm (without magnets and diagnostics) and 4 x 90 cm structures. It is obtained by integrating the SLED compressed pulse in a sliding time window whose width is constant and matches the structure filling time (100 ns and 130 ns respectively). The module average gradient is slightly reduced because of the timing errors ($\approx 2\%$).

COMPARISON BETWEEN EuPRAXIA@SPARC_LAB AND CompactLight

	EuPRAXIA@SPARC_LAB	CompactLight	
Frequency [GHz]	11.9942		
RF pulse [μs]	1.5		
Net kly. power [MW]	≈40		
Average iris radius <a>	3.2	3.5	
Average gradient <g> [MV/m]</g>	80 MV/m	65 MV/m	
Linac Energy gain E _{gain} [GeV]	1.3	4.5	
Structure length L _s [m]	0.5	0.9	
Linac active length L _{act} [m]	16	69	
Unloaded SLED Q-factor Q ₀	180000		
External SLED Q-factor Q _E	19300	23000	
Iris radius a [mm]	3.6-2.8	4.3-2.7	
Group velocity v_g [%]	2.8-1.0	4.7-1.0	
Section attenuation $\boldsymbol{\tau_s}$	0.534	0.767	
Shunt impedance R [M Ω /m]	105-130	90-131	
Effective shunt Imp. R_s [M Ω /m]	410	387	
Filling time t _f [ns]	100	144	
Structures per module N _m	8	4	
Klystron power per module Pk_m [MW]	54	39	
Peak input power [MW]	58	68	
Input power averaged over the pulse [MW]	42	44	
Total number of structures N _{tot}	32	80	
Total number of klystrons N _k	8	20	

Towards higher rep rate operation of the RF power sources (by Alessandro Gallo)

Any klystron model is optimized by design to be operated in a **specific working point** characterized by 3 parameters:

- **Max RF power** in saturation $P_{RF_{sat}}$;
- **Pulse duration** $\tau_{pulse} + \tau_{trans}$ (flat top + transient);
- Repetition rate f_{ren} .

The **tube efficiency** is defined as : $\eta = \frac{P_{RF_{Sat}}}{V \cdot I_{L}}$

and it is maximum when the tube is operated at the nominal working point.

The klystron operational *rep rate* can be *increased* at expenses of the *saturated RF power* (by decreasing the tube HV) and/or the *pulse duration*.

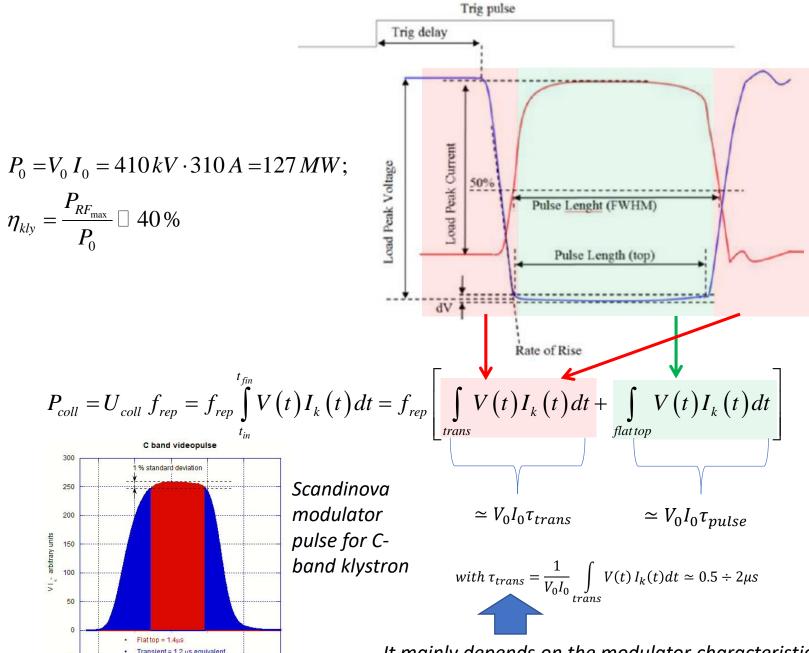
The main limitation for the rep rate increasing comes from the **power released** on the **tube collector** P_{coll} which can not exceed a limit value corresponding to the nominal working point (with some margin).

$$P_0 = V_0 I_0 = 410 \, kV \cdot 310 \, A = 127 \, MW; \quad \eta_{kly} = \frac{P_{RF_{\text{max}}}}{P_0} \, \Box \, 40 \, \%$$

CPI VKX-8311A

OPERATIONAL PARAMETERS

	Unit	Value
RF frequency	MHz	11 994
RF peak power (max)	MW	50
RF average power (max)	kW	5.0
Modulator peak power	MW	127
Modulator average power (max)	kW	3.2
Operational voltage	kV	0 - 410
Operational current	Α	0 - 310
PRF range	Hz	1 - 100
Pulse length (top)	μs	0.5 - 2.0
Top flatness (dV)	%	<±0.25
Rate of rise	kV/µs	300 - 450
Pulse to pulse stability	ppm	<50
Trig delay	μs	~1.2
Pulse to Pulse time jitter	ns	<±5
Pulse width time jitter	ns	<±8



It mainly depends on the modulator characteristics

5 10

4 10

18/02/2020

Klystron collector power limits are conservatively specified by manufacturers assuming transient durations longer than those provided by state-of-the-art solid state modulators. **Canon** (formerly Toshiba) specifies tubes (E37113 - X band and E37212 – C band) assume $\tau_{trans} \approx 2.5 \ \mu s$.

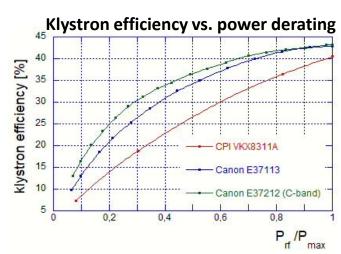
Assuming the same τ_{trans} value for the CPI VKX-8311A klystron (to be verified with CPI), we got:

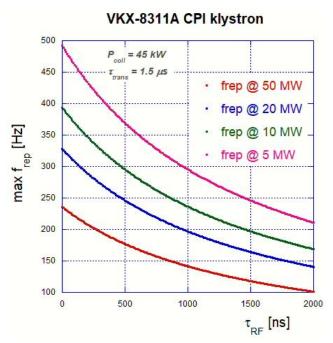
$$P_{coll} \simeq V_0 I_{k_0} (\tau_{flat\;top} + \tau_{trans}) f_{rep} \simeq \frac{P_{RF_{sat}}}{\eta} (\tau_{flat\;top} + \tau_{trans}) f_{rep} \simeq \frac{127 MW \cdot (1.5 \mu s + 2.5 \mu s) \cdot 100 Hz}{\eta} \simeq 50.8 kW$$

Since the limit imposed by P_{coll} can not be overcome, the rep rate can only be increased at the expenses of the RF saturation power (HV working point) and/or RF pulse duration.

The amount of **rep rate increase** obtainable by reducing the pulse duration depends very much on the actual value of the **dead time** τ_{trans} , which is a **characteristics of the modulator**.

The amount of rep rate increase obtainable by reducing the HV and the RF saturation power $P_{RF_{sat}}$ is limited by the tube efficiency decrease.





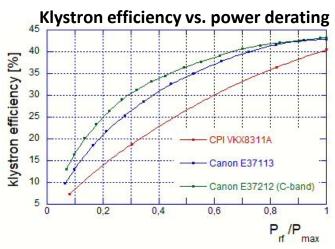
Towards higher rep rate operation of the RF power sources

The main limitation for the rep rate increasing comes from the **power released** on the **tube collector** P_{coll} which can **not exceed** a **limit value** corresponding to the **nominal working point** (with some margin).

The klystron operational *rep rate* can be *increased* at expenses of the *saturated RF power* (by decreasing the tube HV) and/or the *pulse duration*.

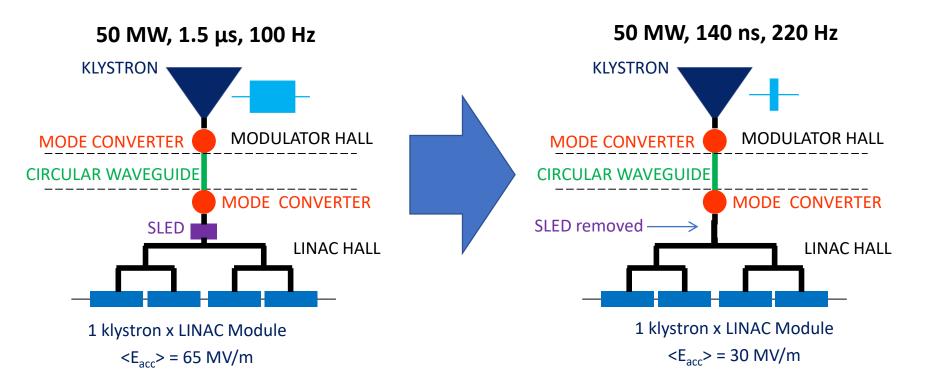
$$P_{coll} \simeq \frac{P_{RF_{sat}}}{\eta} (\tau_{flat\ top} + \tau_{trans}) f_{rep}$$

The amount of rep rate increase obtainable by reducing the HV and the RF saturation power $P_{RF_{sat}}$ is limited by the tube efficiency decrease.



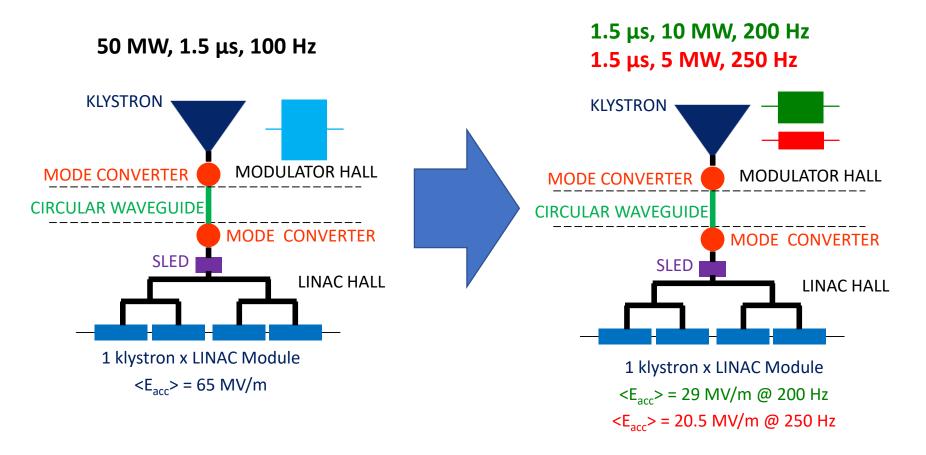
The amount of rep rate increase obtained by reducing the pulse duration depends very much on the actual value of the dead time τ_{trans} , which is a characteristics of the modulator.

1st scenario: pulse shortening rep rate increase limited by modulator dead time ($\approx 1.5 \mu s$)



- Linac energy downgraded to ≈ 45% of the max value @ 220 Hz rep rate;
- Not flexible: as soon as the SLED is removed the gradient is reduced by a factor ≈2.2;
- Klystron operated always at its nominal working point (good!);
- Max rep rate very much dependent on modulator dead time au_{trans}

2nd scenario: klystron peak power reduced rep rate increase limited by klystron inefficiency at reduced HV values



- Linac energy downgraded to ≈ 30% of the max value @ 250 Hz rep rate;
- Flexible: different compromises between rep rate and RF peak power explorable;
- Klystron operated in a wide range of working points (realistic?)

3rd scenario: high rep rate — reduced peak power klystrons rep rate increase based on dedicated tubes, in substitution of or in addition to high peak power ones

Canon E37113 klystrons Scandinova solid state modulators

Parameters	Specifications	units
	E37113	
RF Frequency	11.9942	GHz
Peak RF power	6	MW
RF pulse length	5	μs
Pulse repetition rate	400	Hz
Klystron voltage	150	kV
Micro perveance	1.5	

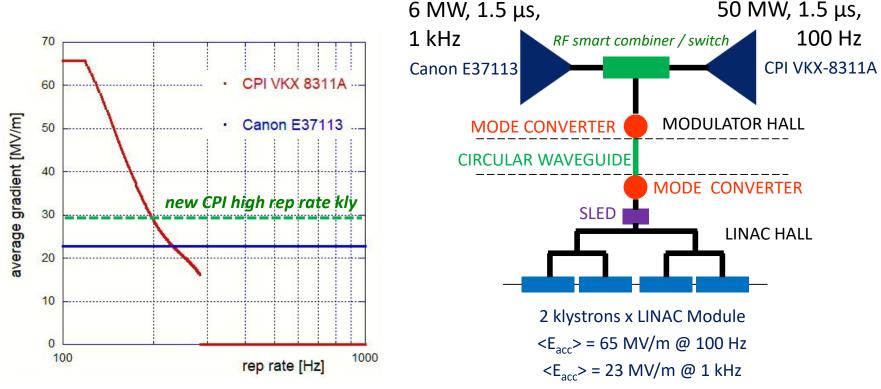


6 MW, 1.5 μs, 50 MW, 1.5 μs, 1 kHz 100 Hz RF smart combiner / switch **Canon E37113 CPI VKX-8311A MODULATOR HALL** MODE CONVERTER **CIRCULAR WAVEGUIDE** MODE CONVERTER SLED LINAC HALL 2 klystrons x LINAC Module $\langle E_{acc} \rangle = 65 \text{ MV/m} @ 100 \text{ Hz}$ $\langle E_{acc} \rangle = 23 \text{ MV/m } @ 1 \text{ kHz}$

6 MW, 1.5 μs, 1 kHz operation probably possible

- 1 kHz rep rate capability, with linac energy up to ≈ 35% of the max value;
- Switching or combining 2 sources would preserve high gradient at low rep rate;
- If source combination is possible, gradients > 30 MV/m available at rep rates ≤ 250 Hz;
- CPI will probably announce a new tube capable of delivering 10 MW, 1.5 μs, 1 kHz (gradient of 30 MV/m)

3rd scenario: high rep rate – reduced peak power klystrons rep rate increase based on dedicated tubes, in substitution for or in addition to high peak power ones



This study is very rough and need to be continued more rigorously, but we need:

- more precise requests and specifications by FEL users
- more technical data from klystron producer
- more experimental data from existing power plants (high rep rate tests @ Xboxes?)
- maybe new creative ideas to better exploit the existing hardware...

ACCELERATING STRUCTURE AND MODULE: PARAMETERS

ACCELERATING STRUCTURE AND MIDDULE, PARAMETERS							
Parameter	Value						
Frequency [GHz]	11.9942		Rep. rate [Hz]				
Phase advance per cell [rad]	2π/3		100	250	1		
Shunt impedance R [M Ω /m]	90-131	Average gradient <g> [MV/m]</g>	65	32	3		
Effective shunt Imp. R_s [M Ω /m]	387	Max klystron available output power	50	50			
Group velocity v _g [%]	4.7-1.0	[MW]					
P _{out} /P _{in}	0.215	Required input power per module P _K	39	42.5	1		
Filling time [ns]	144	[MW]					
Number of cells per structure	108	RF pulse [μs]	1.5	0.15	:		
Unloaded SLED Q-factor Q ₀	180000	SLED	ON	OFF	(
External SLED Q-factor Q _E	23000	Av. diss. power per structure [kW]	1	0.31			
# structures per module N _m	4	Peak input power per structure [MW]	68	10.6	1		
Module active length L _{mod} [m]	3.6	Av. Input power per structure [MW]	44	10.6	9		
Average iris radius <a>	3.5	Module energy gain [MeV]	234	115	1		
Iris radius input-output [mm]	4.3-2.7						
Structure length L, [m]	0.9						

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Accelerating cell length [mm]

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