



SuperKEKB operating experience of RF system at high current

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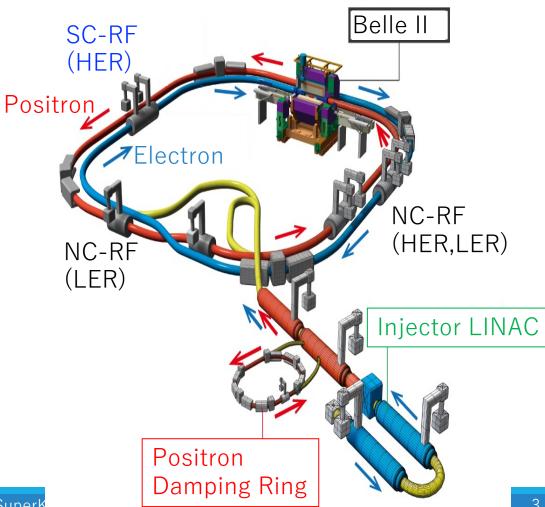




Overview of SuperKEKB

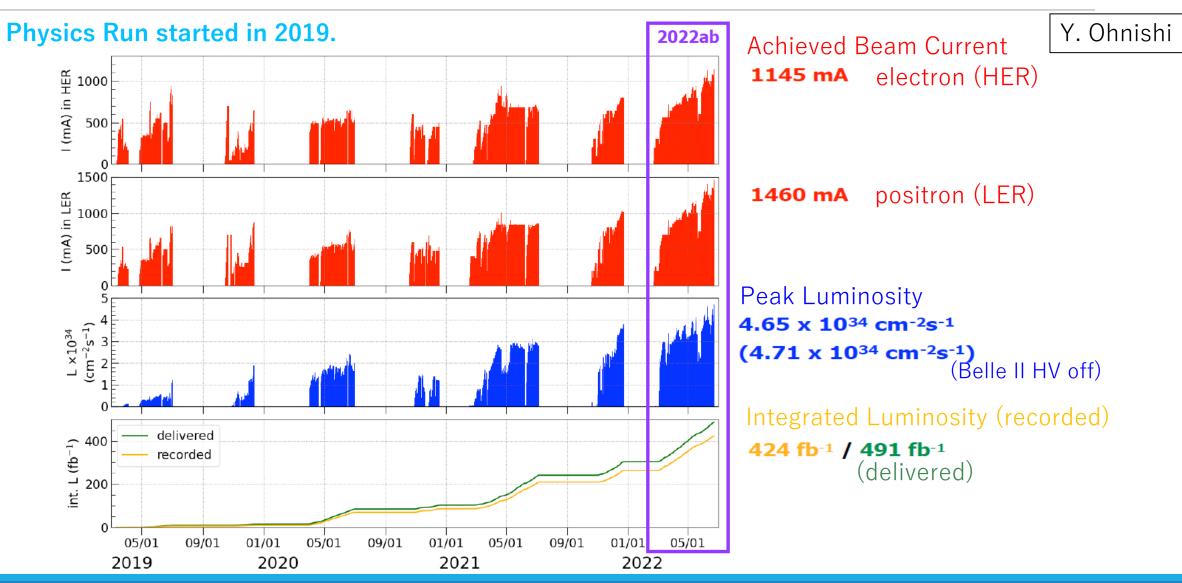
- Searching for "new physics" beyond the Standard Model
- e-/e+ asymmetric energy ring collider for B-meson physics
- Circumference of 3 km
- Target Peak Luminosity
 - $8 \times 10^{35} / \text{cm}^2/\text{s} = 800 / \text{nb/s}$
 - 40 times of KEKB achieved
 - >Nano-beam scheme with colliding beams of 10µm x 40nm
 - Increase of Beam Intensity
 - (achieved) 1.14 A for HER, 1.46 A for LER
- Peak luminosity of 4.65×10^{34} /cm²/s was recorded in June 2022.

	LER	HER
Particle	positron	electron
Energy	4 GeV	7 GeV
Beam Current (design)	3.6 A	2.6 A





Operation History of SuperKEKB



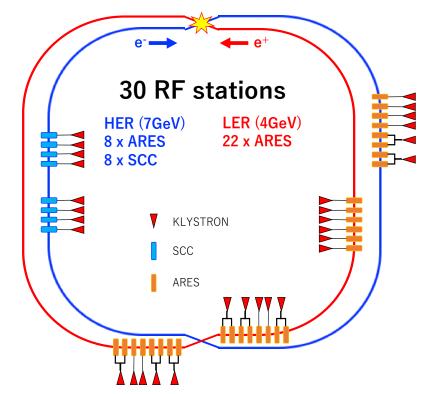
Overview of RF system

Re-use with reinforcements to handle twice high beam current and large beam power

Parameter	KEKB (achieved)		SuperKEKB (design)			SuperKEKB (achieved)								
Ring		HER		LER		ΗE	R	LE	ER		HER		LE	ER
Energy [GeV]		8.0		3.5	7.0		0	4.0		7.0			4.0	
Beam Current [A]	1.4		2	2.6		3.6		1.14			1.46			
Number of Bunches		1585		1585		250	00	25	00		2346		23	46
Bunch Length [mm]		6-7		6-7		5		(5		~6		~	6
Total Beam Power [MW]		~5.0		~3.5	8.0		0	8.3		~3.1		~3.2		
Total RF Voltage [MV]	15.0		8.0	15.8		.8	9.4		14.2			9.12		
	AR	ES	SCC	ARES	AF	RES	SCC	AR	ES	AF	RES	SCC	AR	ES
Number of Cavities	10	2	8	20		8	8	8	14	4	4	8	12	10
Klystron : Cavity	1:2	1:1	1:1	1:2	1	.:1	1:1	1:2	1:1	1:2	1:1	1:1	1:2	1:1
RF Voltage [MV/Cav.]	0	.5	1.5	0.5	С).5	1.5	0.	.5	0.	45	1.35	0.4	45
Beam Power [kW/Cav.]	200	550	400	200	6	00	400	200	600	130	170	260	190	230

Upgrade items

- Increasing the number of RF stations where one klystron drives one ARES (Normal Conducting Cavity), called 1:1 station.
- ◆ ARES (Normal Conducting Cavity)
 - Changing Input Coupling β from 3 (1:2) to 5 (1:1).
- ◆ SCC (Superconducting Cavity)
 - Installation of additional HOM damper
- ♦ HPRF
 - Replacement of Klystrons with higher gain and more stable ones
- ♦ LLRF
 - Replacing with new digital LLRF a part of ARES 1:1 stations
 - Development of new CBI damper

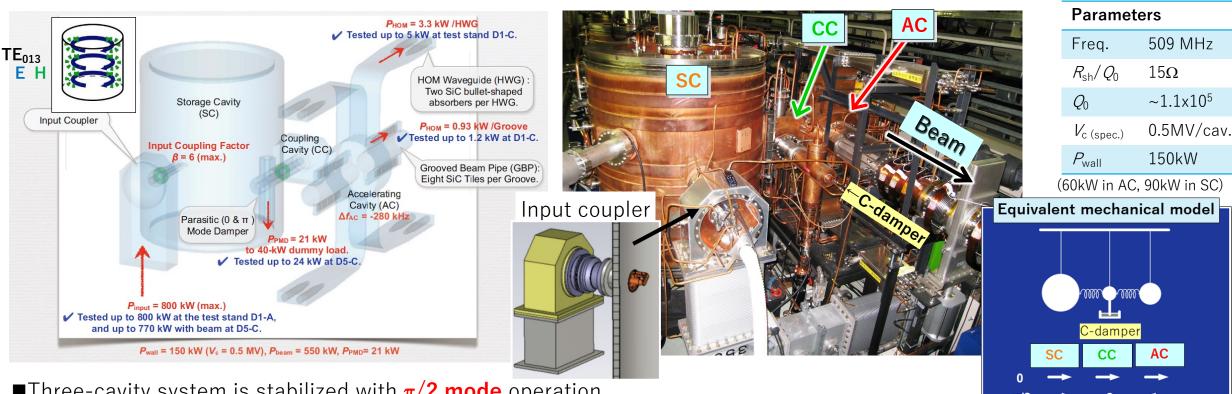


Resent operation status (2022ab, 4months) # of Beam Aborts caused by RF system : 72 : 0.6 aborts/day (Total # of beam aborts : >1300)





: Accelerator Resonantly coupled to Energy Storage Unique cavity specialized for KEKB



- Three-cavity system is stabilized with $\pi/2$ mode operation
 - \gg SC has large stored energy : $U_{sc}/U_{ac} = 9$

ARES

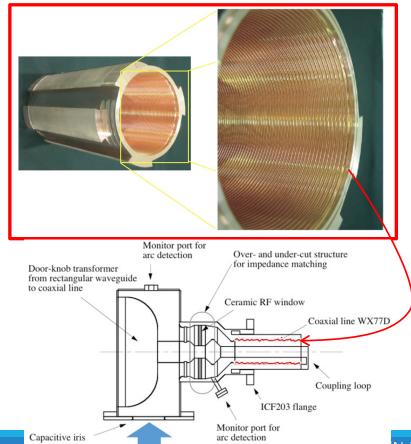
- > Optimum detuning of $f_{\pi/2}$ is reduced as $\Delta f_{\pi/2} = \Delta f_{ac}/(1 + U_{sc}/U_{ac})$
- \succ CBIs driven by the accelerating mode is suppressed.
- \triangleright Parasitic 0 and π modes can be damped selectively out of CC by an antenna-type damper.

Cavity trip rate ≈ 0.5 /cavity/4 months (during 2022ab operation) for the 30 ARES cavities > No significant change since the KEKB era. Very stable for beam operation so far

ARES Upgrades of the high-power input coupler for SuperKEKB

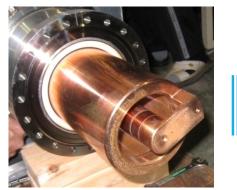
For the higher RF power (400 \rightarrow 800kW max.) and higher beam currents (< 2A \rightarrow 3.6A max.)

Fine grooving of the coaxial line to completely suppress multipactoring <u>T. Abe, et al., Phys. Rev. Accel. Beams 13, 102001 (2010)</u>



Sept.14 2022

Increased input coupling ($\beta_{max} = 3 \rightarrow 6$, $\beta_{set} = 5$) needed for the stations with the **Kly:Cav=1:1 configuration** to accelerate beams with the design current of LER





Used for KEKB

With an increased input coupling for SuperKEKB

The 14 input couplers used for SuperKEKB beam operation have:

- the fine-groove structure with no multipactoring observed so far
- the increased coupling
- ➔ No trouble so far

Super KEKB

T. Abe

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SCC

- 509 MHz Nb Single-cell HOM-damped Cavity, 4.4 K Operation
- 8 SCC Modules in HER (electron ring)
- Re-use of SRF system of KEKB
- Sharing the beam power and accelerating voltage with ARESs by giving phase-offset
- Main Issues in SuperKEKB for SCC
 - Large HOM power is expected due to twice high beam current and shorter bunch length.
 - Additional SiC HOM damper
 - ➤ Degradation of RF performance of Qo.
 - Horizontal High-Pressure Rinse

Resent Operation Status (Trip rate)

- Very stable beam operation
- Trip rate : 1.1/cavity/4 months(2022ab) (except due to LLRF and High-power system)
- By discharging in cavity or input coupler and trouble of peripheral devices (chillers, tuners and so on)

SuperKEKB-SCC Design Parameters

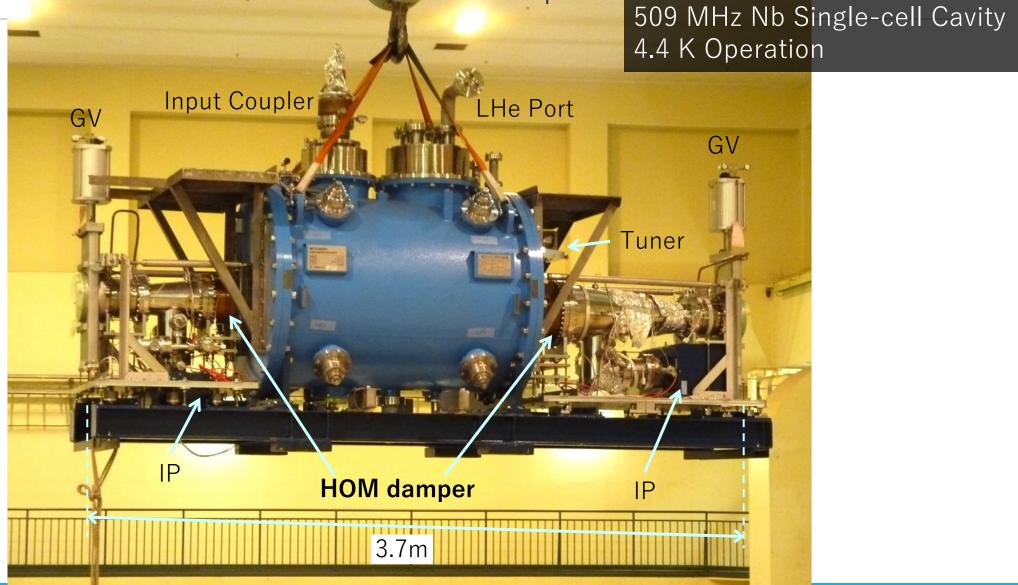
Number of Cavilies	0
Max. Beam Current [A]	2.6
RF Voltage [MV/cav.]	1.5
External Q	5E+4
Unloaded Q at 2MV	1E+9
Beam Loading [kW/cav.]	400
HOM Loading [kW/cav.]	37







SCC Module of SuperKEKB

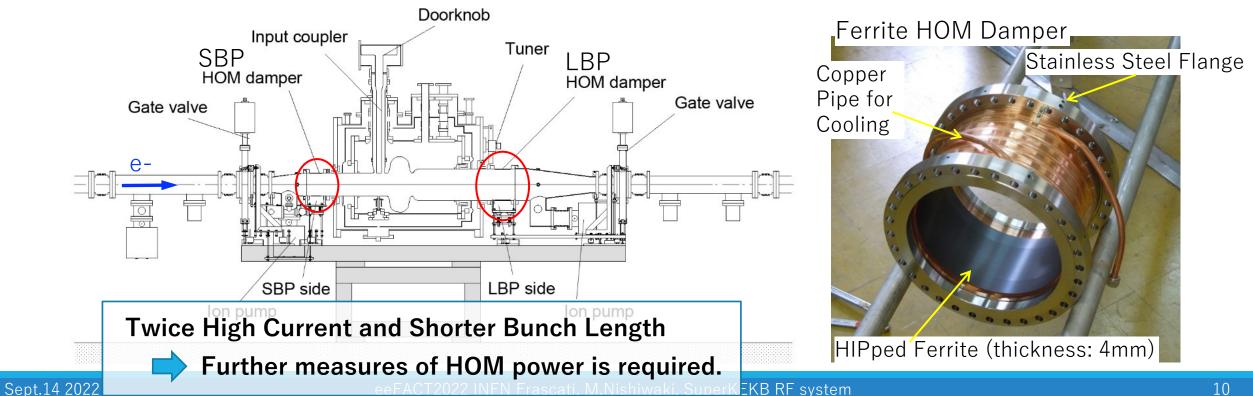


SCC : Measure against large HOM

Super KEKB

Existing HOM dampers from KEKB operation

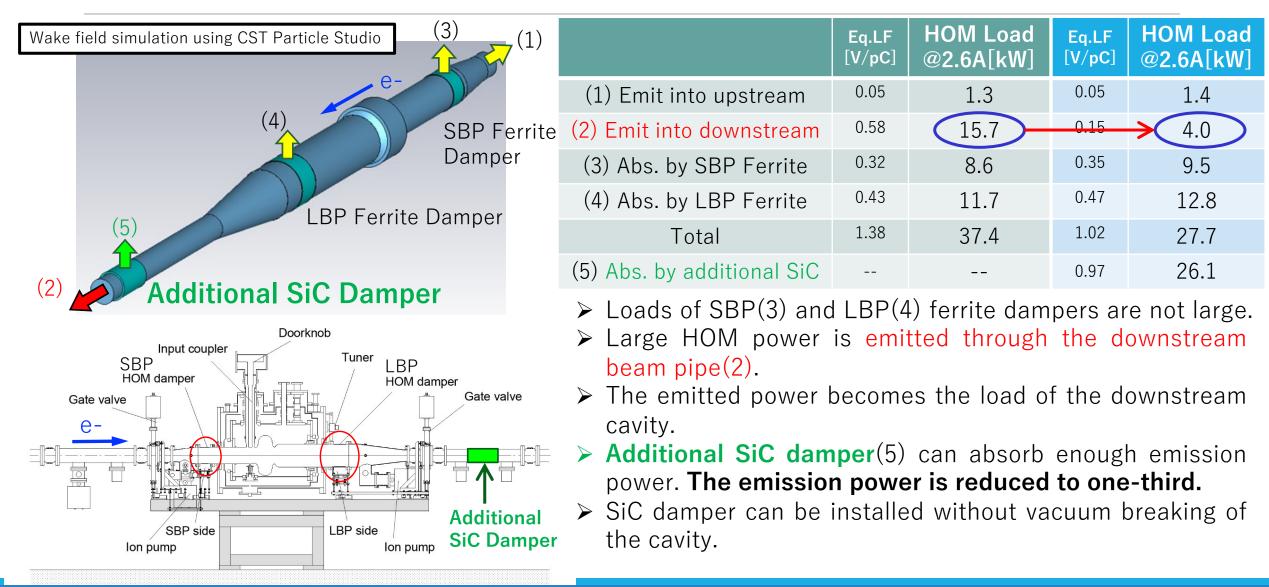
- HOMs can propagate toward beam pipes due to large aperture size.
- A Pair of Ferrite HOM dampers for each SC module
 - >SBP damper : ϕ 220 x t4 x L120
 - ≻LBP damper : \$\phi\$300 x t4 x L150
 - \gg Max. absorbed power in KEKB : 16 kW/cavity (1.4A, σ =6mm, 10nC/bunch)



SCC : Measure against large HOM

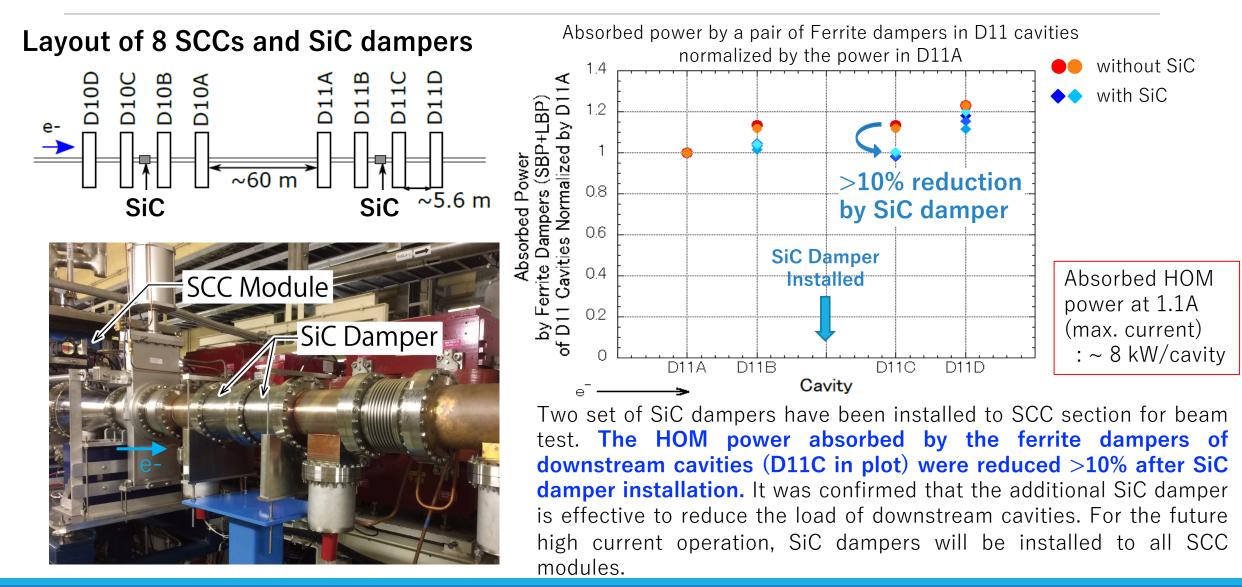
M.Nishiwaki, et al., Proc. of SRF2015, THPB071

Estimation of HOM Power Flow



Super KEKB SCC : Measure against large HOM

Results of Beam Test with SiC Damper



Super KEKB

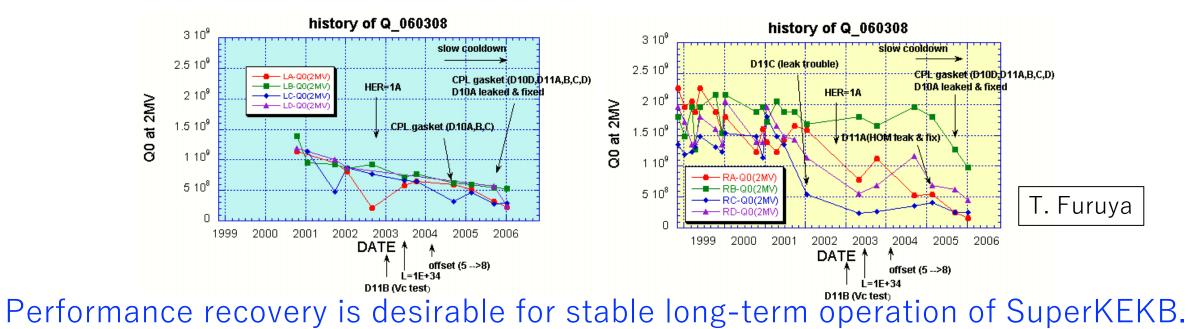
SCC : Cavity Performance Recovery



Degradation of Cavity Performance

RF performance of SCCs are degraded in the long-term operation.

- > Q₀ of several cavities were significantly degraded at ~2MV with Field Emission (FE).
- Degradation might be due to particle contamination during
 - repair of vacuum leak.
 - replacement of input coupler gaskets to change Q_{ext}
- > Degradation increases a load on the refrigerator and makes beam operation difficult.

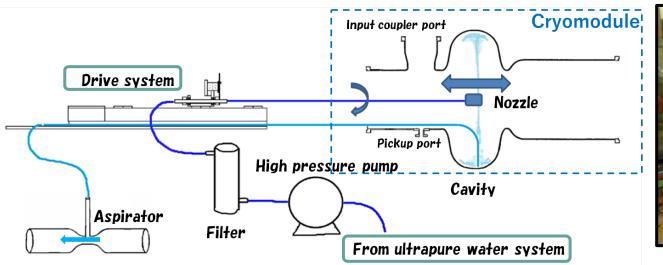


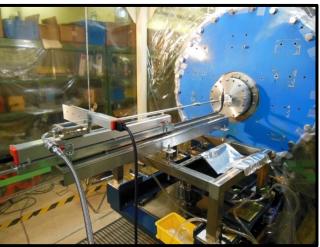
Y.Morita, et al., Proc. of SRF2015, MOPB116



Horizontal High-Pressure Rinse (HHPR) system

- New High-Pressure Rinse (HPR) with ultrapure water system was developed.
- We can apply HPR to the cavity in the cryomodule.
- The system is equipped with automatic nozzle driving system in horizontal and rotational.
- Input coupler and both end groups, including ferrite HOM damper, taper chamber, bellows chamber, ion pump, vacuum gauges and GV, are removed before HHPR in a clean booth.
- Water in the cell is pumped up by aspiration system during rinsing.
- Only cell and iris area are rinsed.





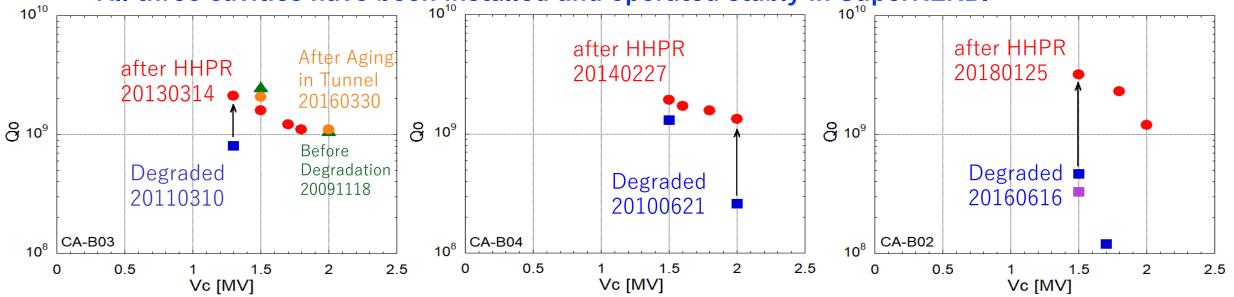
HHPR Parameters				
Water Pressure	7 MPa			
Nozzle	φ0.54mm x 6			
Driving speed	1 mm/sec.			
Rotation speed	6 deg./sec.			
Rinsing time	15 min.			

SCC : Cavity Performance Recovery

Y.Morita, et al., Proc. of SRF2015, MOPB116

Performance Recovery by HHPR

- We have already applied HHPR to three cryomodules degraded by strong FE.
- HHPRed modules were tested with high power at 4K.
- Before cooling, baking were not performed.
- Cavity performances were successfully recovered.
- All three cavities have been installed and operated stably in SuperKEKB.



We are planning to perform the HHPR in the accelerator tunnel. There are many difficulties such as maintaining cleanliness, working in narrow spaces, and supplying ultrapure water. However, it has the great advantage that no extensive work is required to move the cavity out of the tunnel. We will continue R&D.

Super KEKB



High Beam Current-related issues in RF system

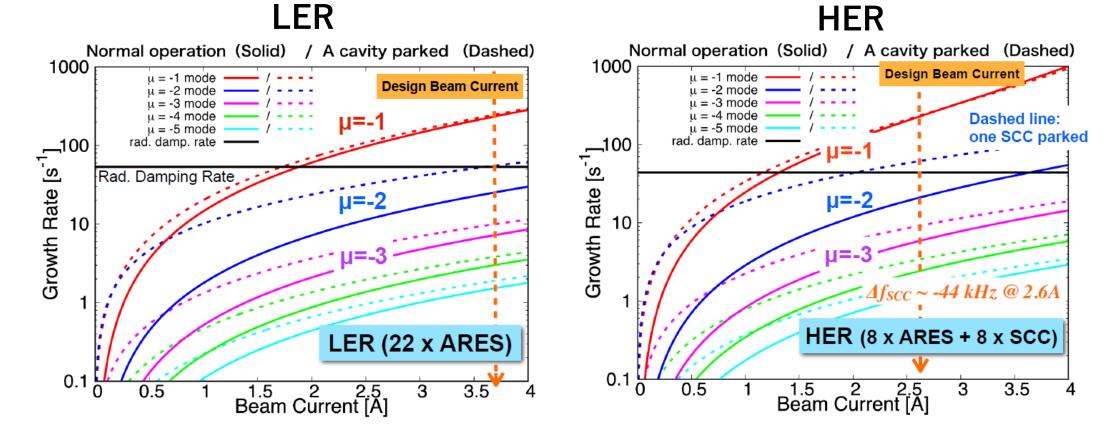
- In RF system of SuperKEKB, some systems to cope with instabilities due to large beam current are working well.
- Coupled Bunch Instability (CBI) due to HOM
 >ARES and SCC are designed as HOM-damped structure with HOM absorbers.
 >Additionally, a bunch-by-bunch feedback system is effective.
- Coupled Bunch Instability (CBI) due to accelerating mode
 - μ =-1, -2 and -3 modes
 - ≻New CBI damper system
 - Zero-mode related to Robinson stability
 - ➢Direct RF feedback (DRFB)
 - ≻Zero-mode damper (ZMD)
- Bunch Gap Transient
 - Propose the measures to mitigate the phase difference

CBI damper

K. Hirosawa et al., Nucl. Instrum. Methods. Phys. Res. A 951, 163044, 2019.



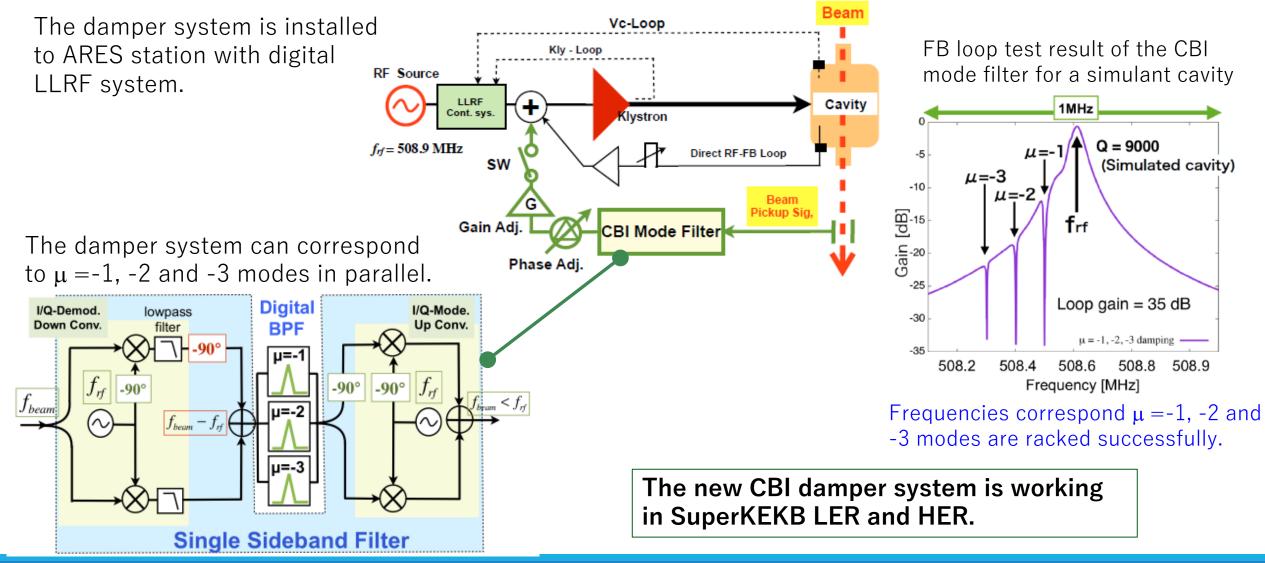
Estimation of the growth rates of CBI



Threshold currents for μ =-1 mode are quite below the design current. When there are parked cavities, μ =-2 mode also has no margin. New CBI damper system has been developed and installed. K. Hirosawa et al., Nucl. Instrum. Methods. Phys. Res. A 951, 163044, 2019.



CBI damper system

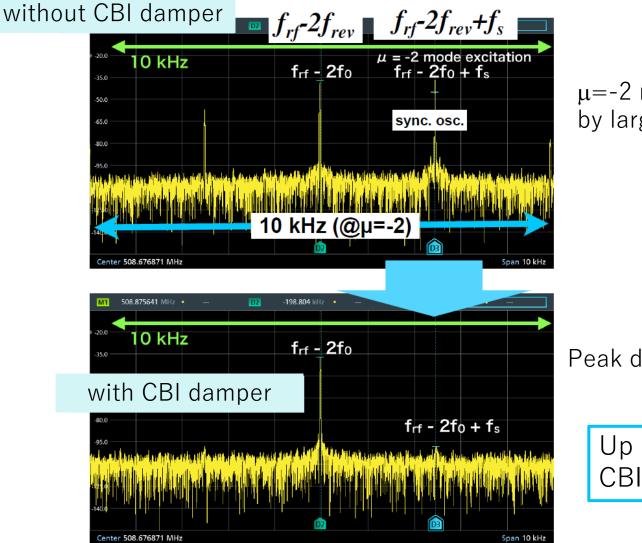


CBI damper

K. Hirosawa et al., Nucl. Instrum. Methods. Phys. Res. A 951, 163044, 2019.



Example of CBI damper operation



 μ =-2 mode was excited purposely by large detuning SCC.

Peak disappeared by CBI damper.

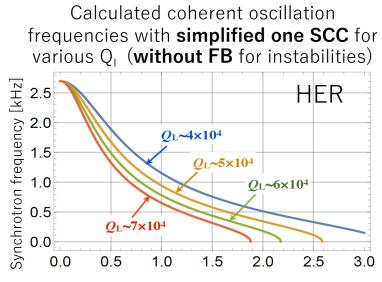
Up to 1.46 A for LER and 1.14 A for HER, CBI is not a problem with this damper systems. DRFB and ZMD

K.Akai, et al., Proc. of PASJ2022, P320.

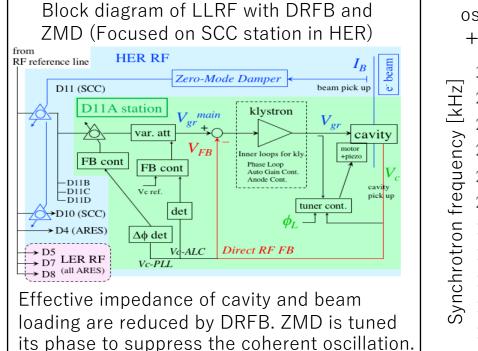


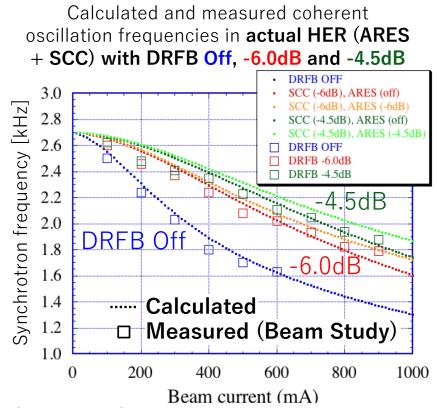
Zero-mode stability related to Robinson stability

- In high current operation, synchrotron frequency reduction is expected due to coherent oscillation (zero-mode).
- To mitigate the beam-loading effect, Direct RF feedback (DRFB) and Zero-mode damper (ZMD) are working.



Beam Current [A] Synchrotron frequency reduction depends on Q_L . But, changing Q_L of SCC should be avoided due to the need for vacuum work and the risk of surface contamination.





• The higher beam current can be stored stably by DRFB and ZMD in beam study.

- ◆ There is no discrepancy between the quantitative analysis and the beam study results.
- Coherent oscillation instability is not a problem with the DRFB and ZMD so far.

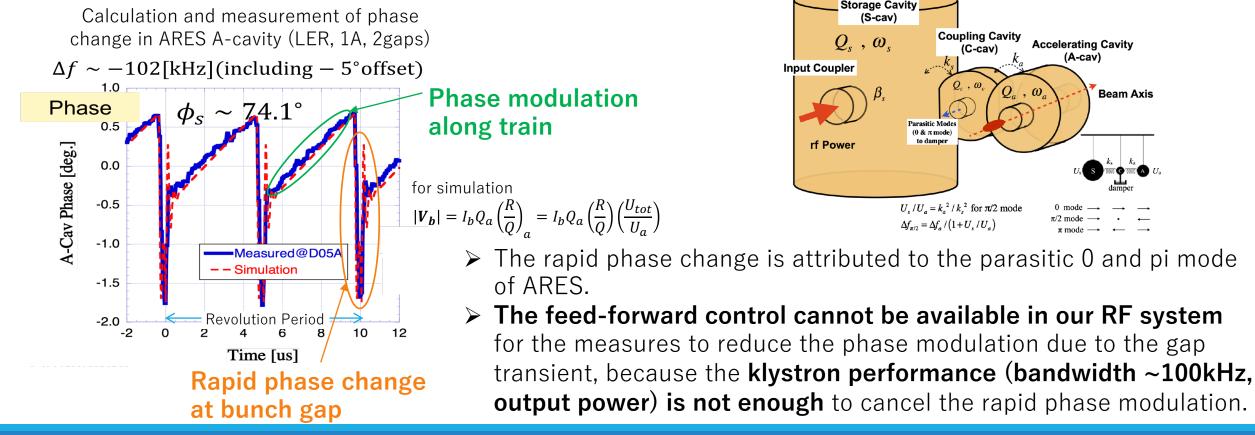
Bunch Gap Transient

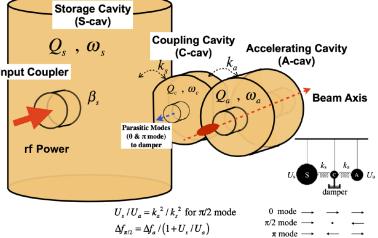
T.Kobayashi and K.Akai, Phys. Rev. Accel. Beams 19, 062001, 2016.

Super KEKB

Calculation and measurement of Bunch Gap Transient

- The bunch gap modulates the amplitude and phase of the accelerating cavity field.
- The longitudinal synchronous position is shifted bunch-by-bunch along the train. It is meaning that the collision point of each bunch is shifted.
- Although this effect has not yet become a major problem, it will be a loss of luminosity.





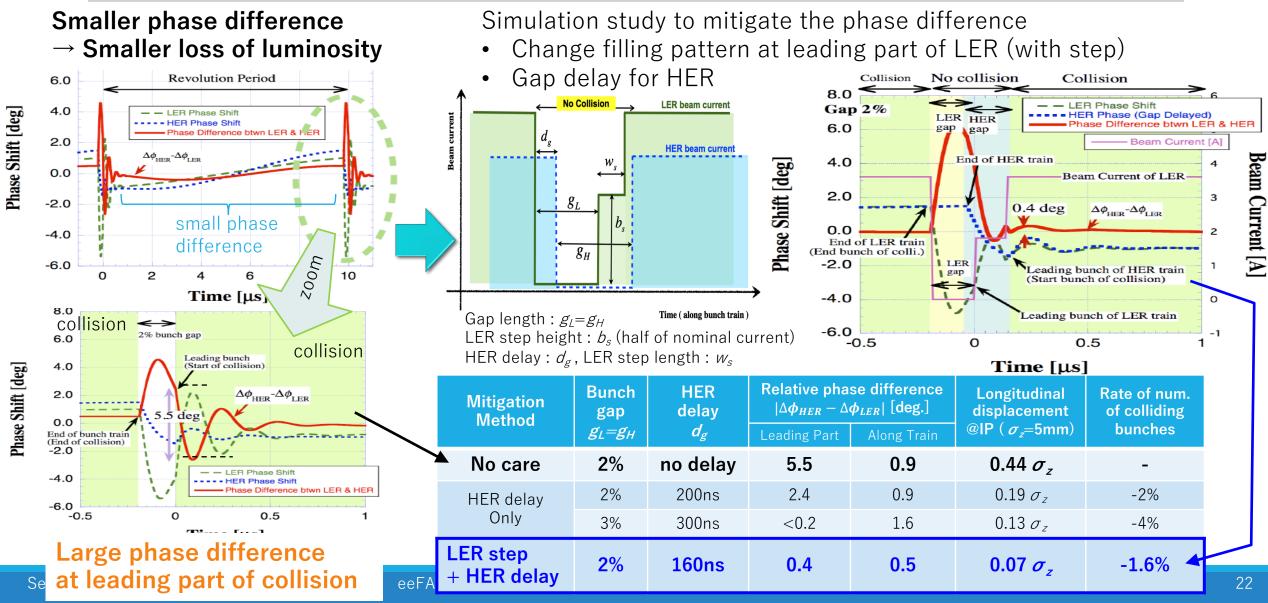
Bunch Gap Transient

T.Kobayashi and K.Akai, Phys. Rev. Accel. Beams 19, 062001, 2016.

Super KEKB

Estimation of phase difference between LER and HER ($\Delta \phi_{HER} - \Delta \phi_{LER}$)

Calculation at design beam currents with 1 gap





Summary

- SuperKEKB is steadily increasing the beam current and continues to update own luminosity record.
- RF system of SuperKEKB is operating stably at large beam currents of 1.14 A for HER and 1.46 A for LER.
- ARES and SCC systems work stably with low trip rates.
- It is confirmed that additional SiC HOM dampers for SCC reduce HOM load of ferrite dampers of downstream cavities. In the future, SiC dampers will be installed to downstream of all cavities.
- To control instabilities, such as CBI and coherent oscillation due to large beam current, CBI damper, DRFB and ZMD are working well.
- Mitigation method of the beam phase difference between LER and HER due to bunch gap transient effect is proposed: the relative phase change at IP can be reduced by optimization of the gap delay and bunch fill pattern.



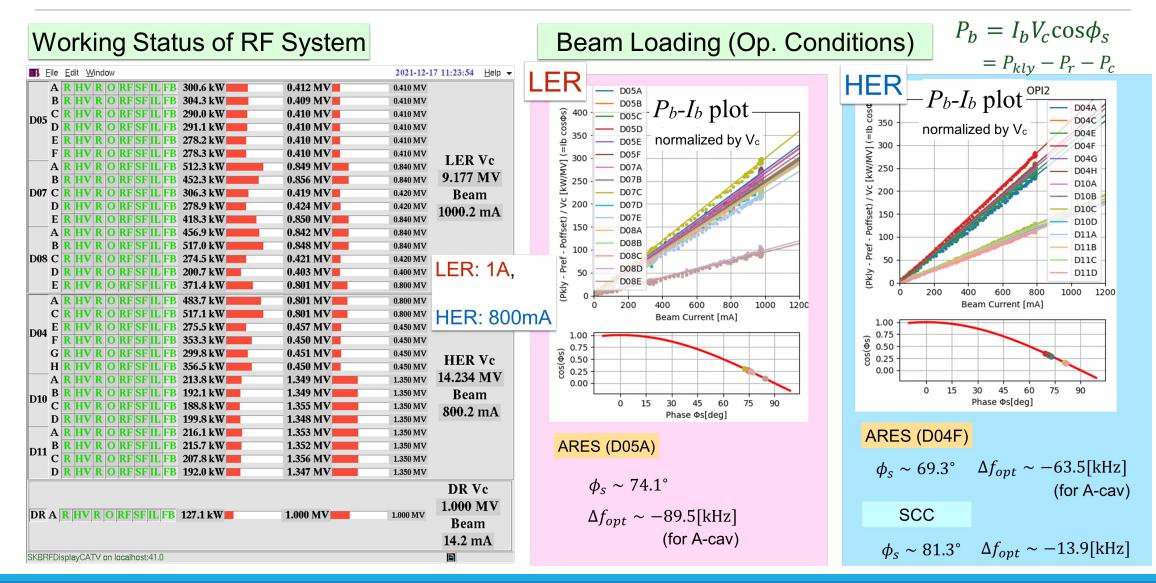
Thank you for your attention!



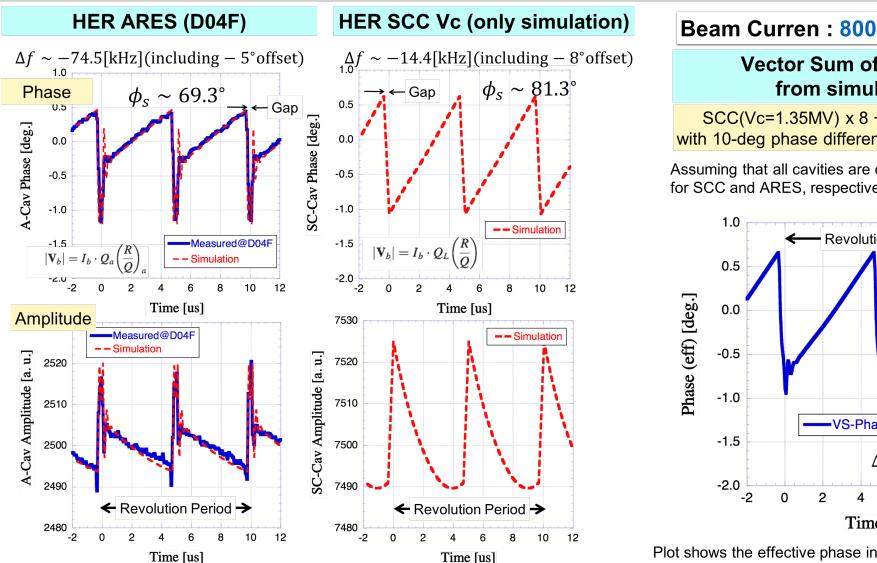
Backup



Vc-Transient in 2021 operation



Vc-Transient with Two Bunch Gap in HER

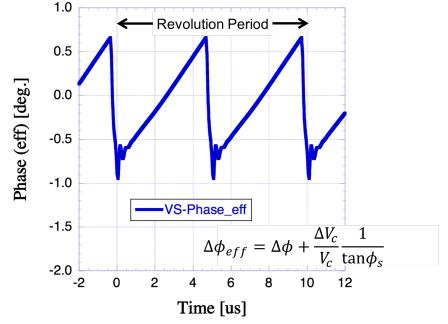


Beam Curren : 800mA

Vector Sum of SCC & ARES from simulation data

SCC(Vc=1.35MV) x 8 + ARES (Vc=0.45) x 8 with 10-deg phase difference between SCC&ARES

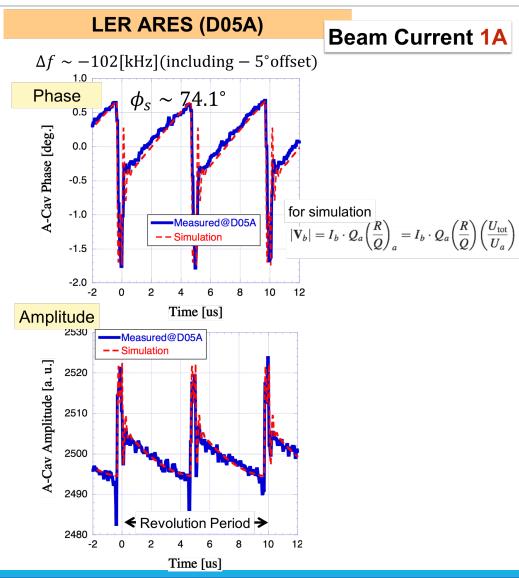
Assuming that all cavities are operated with the same condition for SCC and ARES, respectively



Plot shows the effective phase including Vc-change for beam phase.

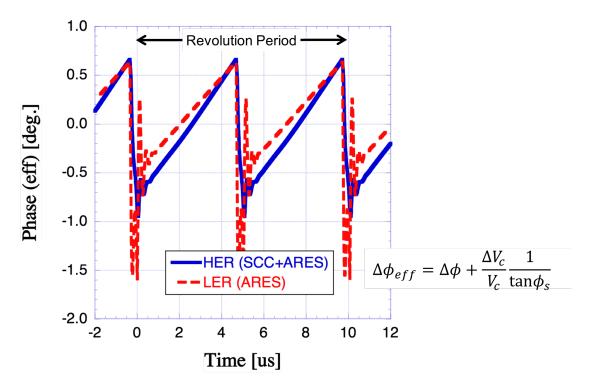
Super KEKB

Vc-Transient in LER & Comparison with HER



Superposition Plot of LER & HER (Vector-Sum) for the Simulation Data

Assuming that all ARES's are operated with the same condition in LER

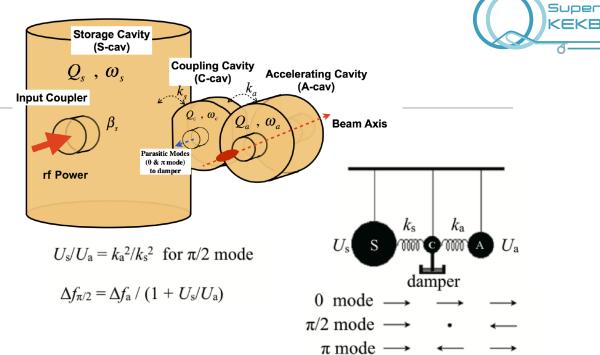


Phase difference between HER & LER is about 0.5 ~ 1deg. at the leading part of the train (depending on the collision offset)

eeFACT2022 INFN Frascati, M.Nishiwaki, SuperKEKB RF system

Super KEKB ARES





- Unique cavity specialized for KEKB
- Consist of a three-cavity system operated in the $\pi/2\mbox{ mode}$
- Accelerating (A-) cavity is coupled to a storage (S-) cavity via a coupling (C-) cavity.
- The A-cavity is structured to damp HOM.
- The C-cavity is equipped with a damper to damp parasitic 0- and π -modes.

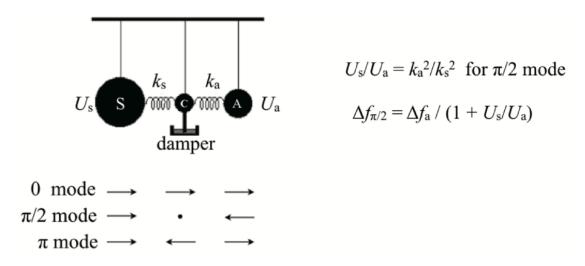
ARES in SuperKEKB Tunnel



ARES

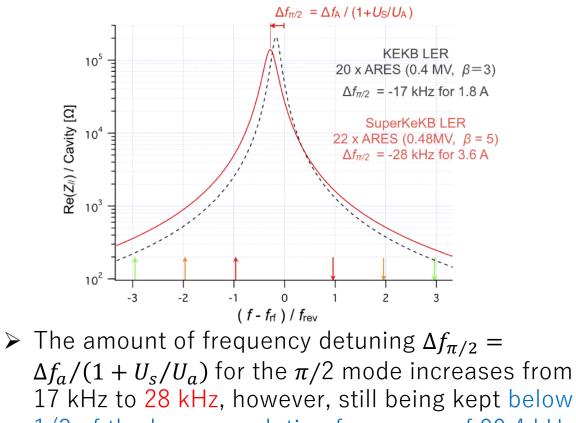
Key features of the ARES scheme based on the $\pi/2$ -mode resonant coupling are summarized as follows.

• The stored energy ratio for the $\pi/2$ mode is given by $U_s/U_a = k_a^2/k_s^2$, where U_a is the stored energy in the A-cavity and U_s is the energy in the S-cavity, k_a is the coupling factor between the A- and C-cavities and k_s the coupling factor between the S- and C-cavities.



- The $\pi/2$ mode shows extraordinary field stability, which assures that the stored energy ratio U_s/U_a can be kept almost constant in the presence of detuning by Δf_a for the A-cavity loaded with beam. Therefore, the detuning of the $\pi/2$ mode will be reduced as $\Delta f_{\pi/2} = \Delta f_a/(1 + U_s/U_a)$. (In ARES, $U_s/U_a = 9$, then $\Delta f_{\pi/2} = \Delta f_a/10 \sim 30 kHz$.)
- The parasitic 0 and π modes can be selectively damped by equipping the C-cavity with a damper.
- Moreover, the damped 0 and π modes are nearly symmetrically located with respect to the RF frequency. Therefore, the impedance contributions from these two modes to CBIs cancel each other out to some extent.

Coupling impedance of the $\pi/2$ mode calculated for the SuperKEKB compared with that for the KEKB



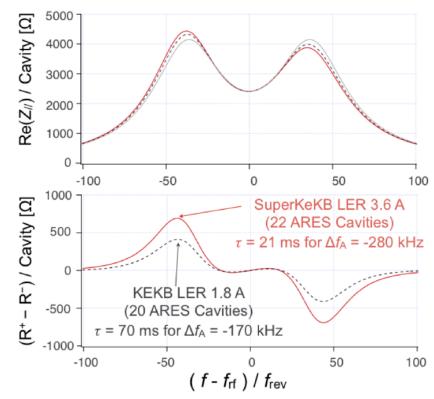
- 1/3 of the beam revolution frequency of 99.4 kHz.
- The impedance spectrum becomes broad since the coupling factor β being increased from 3 to 5.

ARES



ARES

Coupling impedance (top) of the 0 and π modes, and the imbalance (bottom) with respect to the RF frequency



The 0 and π modes are located nearly mirror-symmetrically with respect to the $\pi/2$ mode to be tuned into the vicinity of the RF frequency. Therefore, the impedance contributions from the damped 0- and π -mode resonances to CBI can be counterbalanced between excitation and damping.

However, detuning of the accelerating cavity by Δf_a affects the field distributions of the 0 and π modes in the first order. The impedance imbalance (the difference between the original waveform and its mirror image obtained by horizontal reverse with respect to the RF frequency) is also shown, where excitation is positive and damping is negative, and the fastest growth time is indicated for each case. As for the KEKB LER, the fastest growth time is estimated 70 ms at a beam current of 1.8 A, much slower than the radiation damping time of 21 ms. As for the SuperKEKB LER with the design beam current of 3.6 A, the fastest growth time is estimated 21 ms for a CBI mode number around -40, that is about -4 MHz apart from the RF frequency. It is slightly faster than the radiation damping time of 22 ms, however, slow enough for a longitudinal bunch-by-bunch feedback system to cure.





Longitudinal CBI driven by the parasitic 0 and π modes

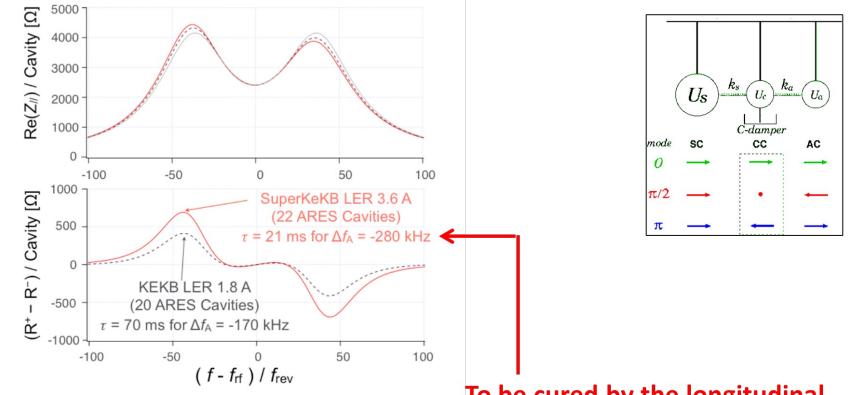


Figure 7.10: Coupling impedance (top) of the 0 and π modes, and the imbalance (bottom) with respect to the RF frequency.

To be cured by the longitudinal bunch-by-bunch feedback system





T.Abe, ALERT2014 Workshop

