



# Lessons Learned from the SuperKEKB IR Magnet Upgrade and Plans for the Future

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Y. Arimoto / KEK

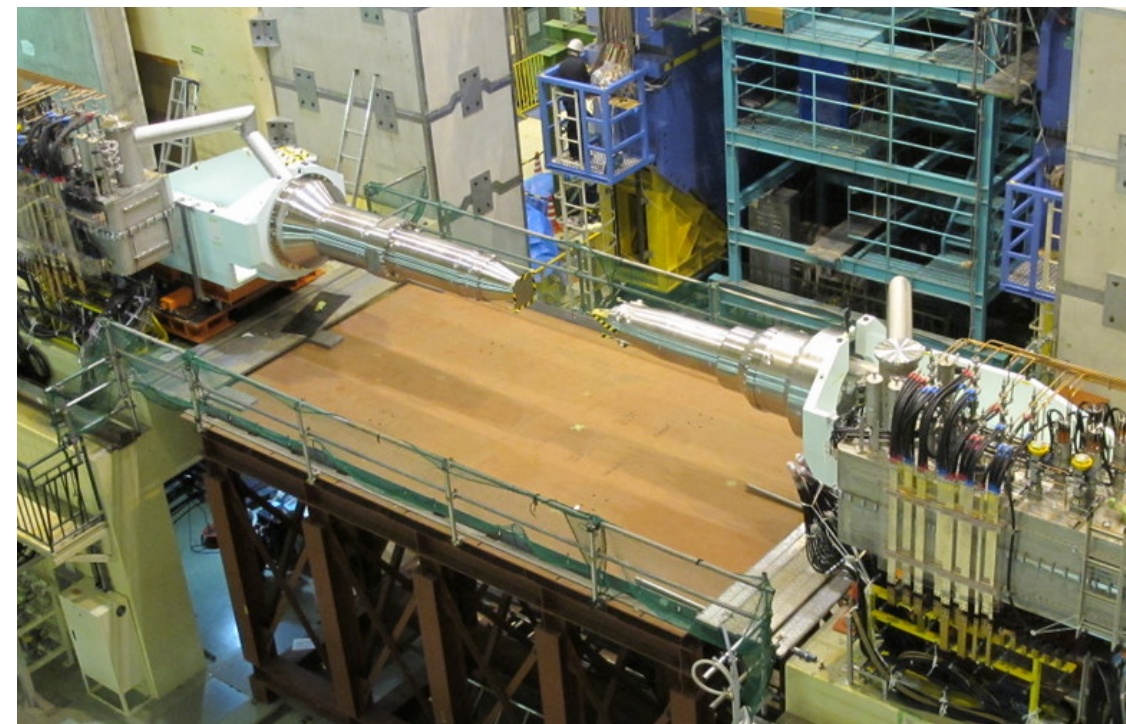
Sep/14/2022

65<sup>th</sup> ICFA Advanced Beam Dynamics Workshop on High Luminosity Circular  $e^+e^-$  Colliders (eeFACT2022)

# Contents

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- Operation
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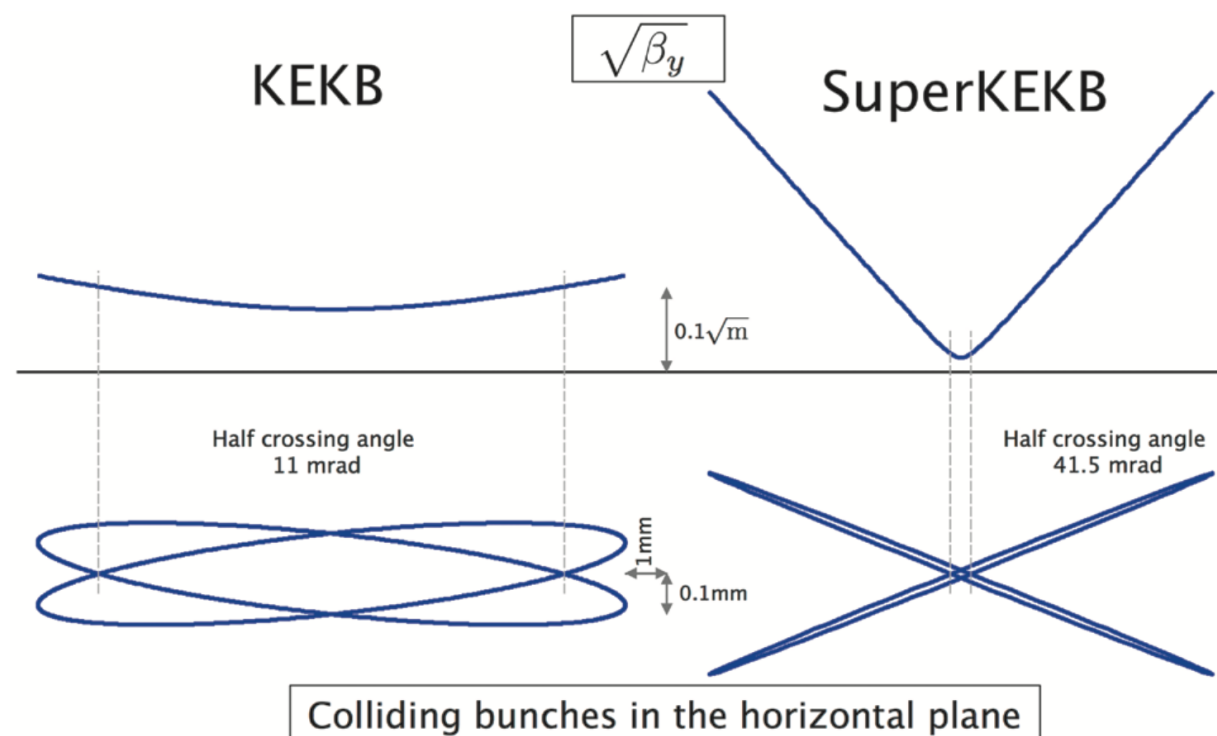


From KEKB to SuperKEKB



# Machine parameters of KEKB and SuperKEKB

	KEKB		SuperKEKB	
	LER	HER	LER	HER
Beam Energy [GeV]	3.5	8.0	4.0	7.0
Crossing angle [mrad]	22		83	
$\beta_y^*$ [mm]	5.9	5.9	0.27	0.30
$\sigma_y^*$ [nm]	900	900	48	62



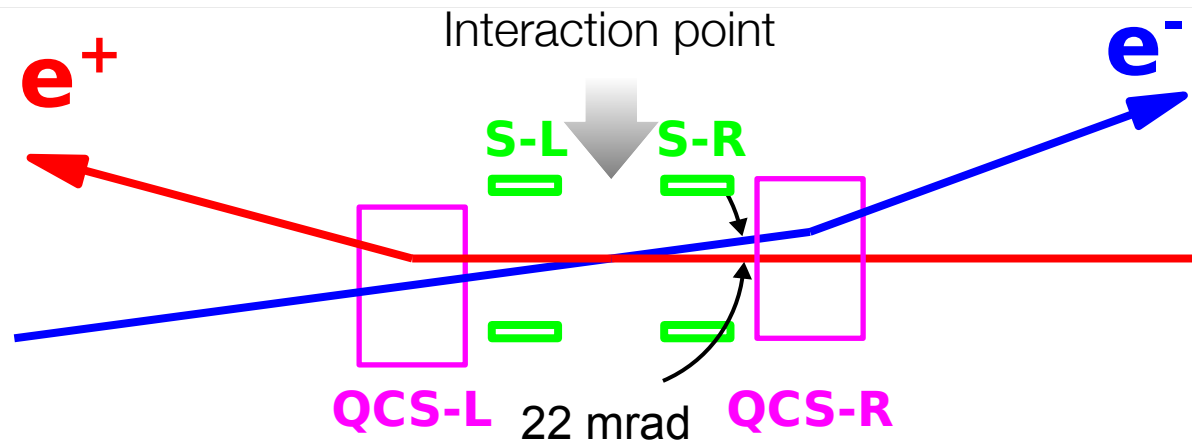
- Larger crossing angle
- Smaller beam size



# QCS for KEKB and SuperKEKB

## KEKB

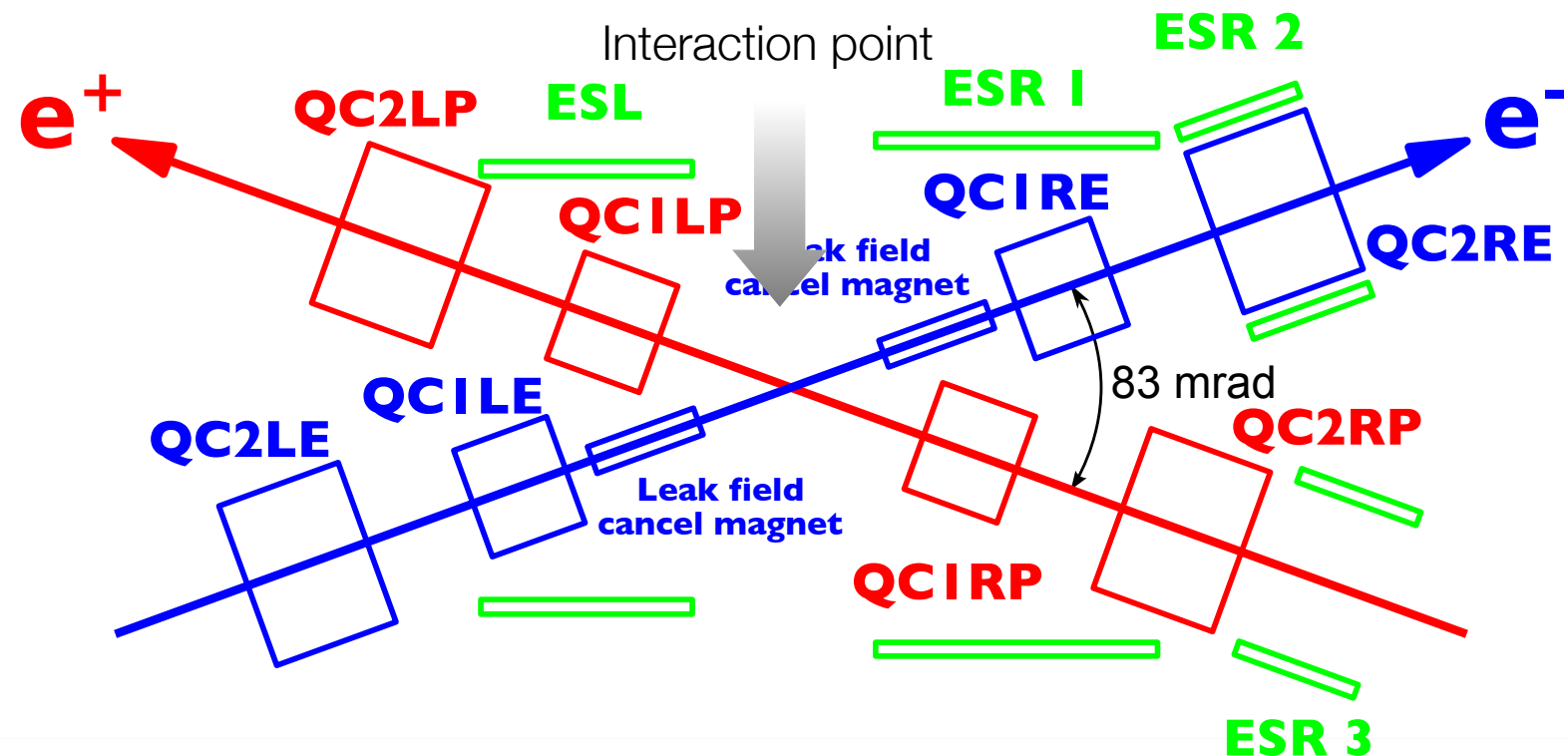
2 sc quads. and 2 sc solenoids



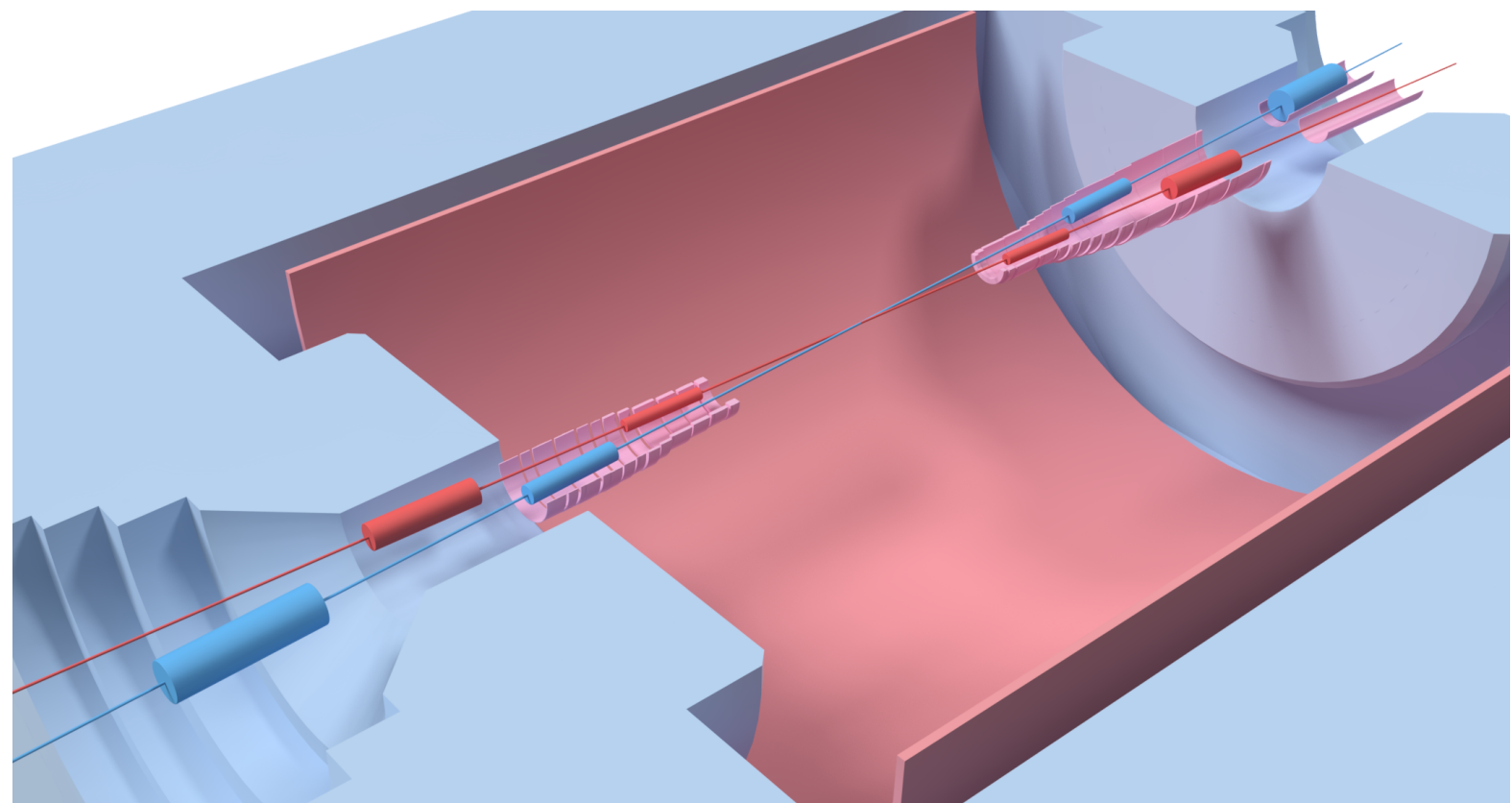
## SuperKEKB

8 sc quads., 4 sc solenoids  
and two cancel magnets

Electron and positron beam  
have quadrupole doublets  
independently.

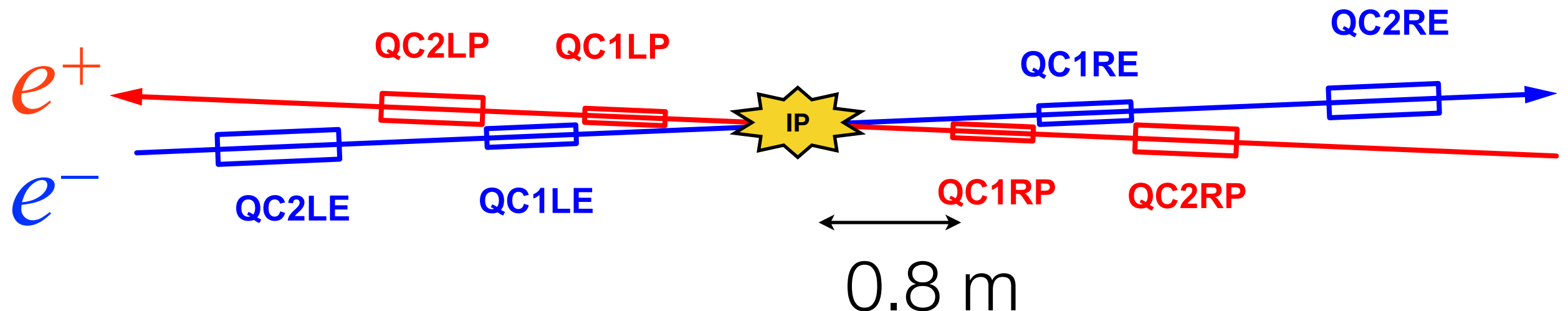


Final focus system: QCS



# Final focus system (QCS) of SuperKEKB

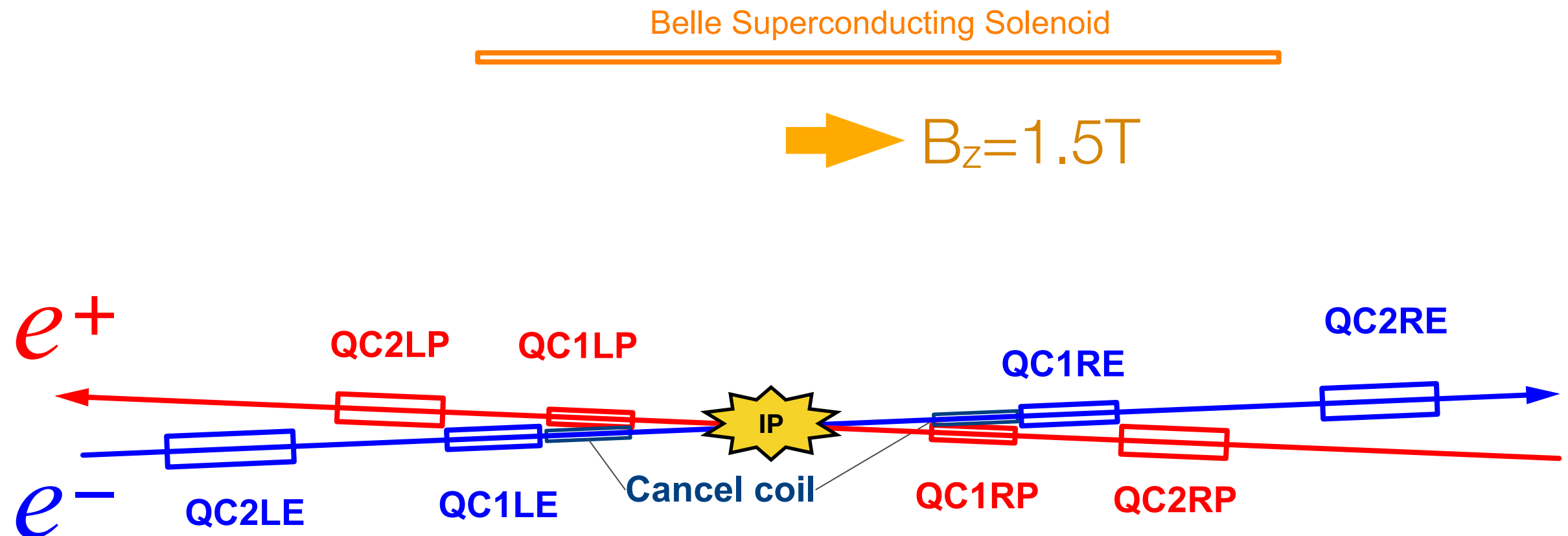
- QCS consists of
  - 4 quadrupole magnets ( = 2 pairs of doublets ) for each beam line
  - 43 corrector/cancel coils





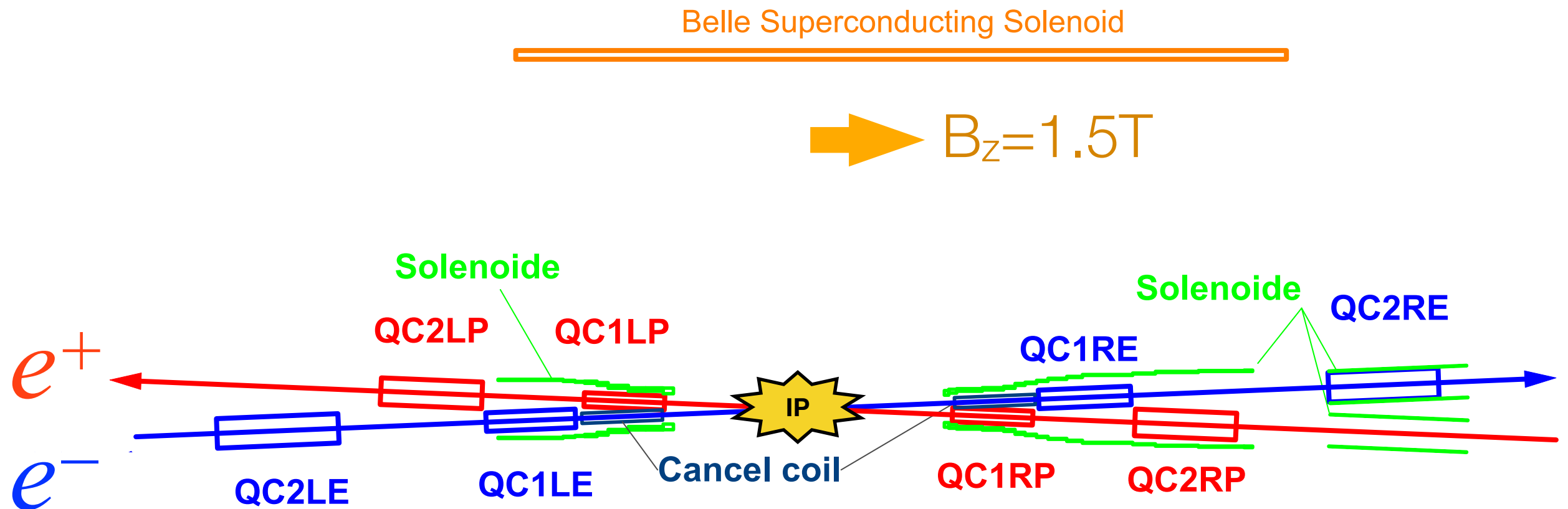
# Final focus system of SuperKEKB

- QCS consists of
  - 4 quadrupole magnets ( = 2 pairs of doublets ) for each beam line
  - 43 corrector/cancel coils
- The final focus system is located in the large detector solenoid

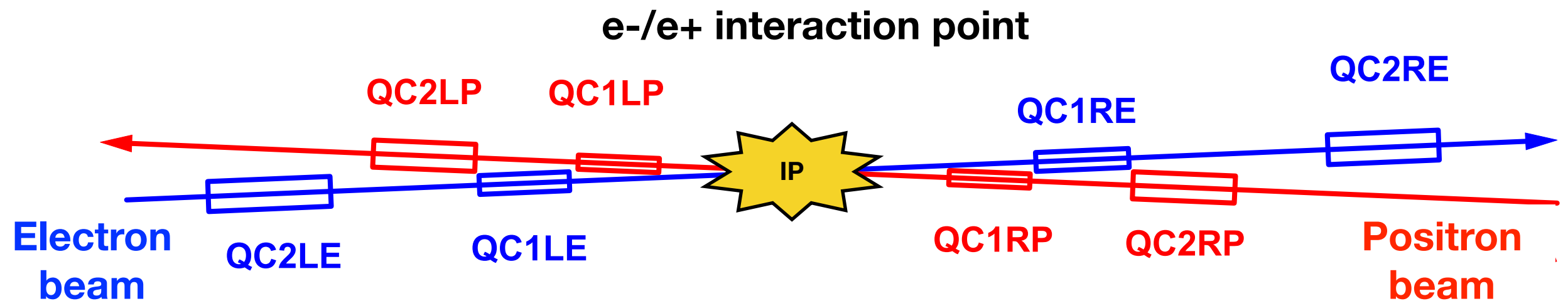


# Final focus system of SuperKEKB

- QCS consists of
  - 4 quadrupole magnets ( = 2 pairs of doublets ) for each beam line
  - 43 corrector/cancel coils
  - 4 compensation solenoids (to compensate Belle II solenoid field)
- The final focus system is located in the large detector (Belle II) solenoid



# Main parameters of QCS quadrupoles

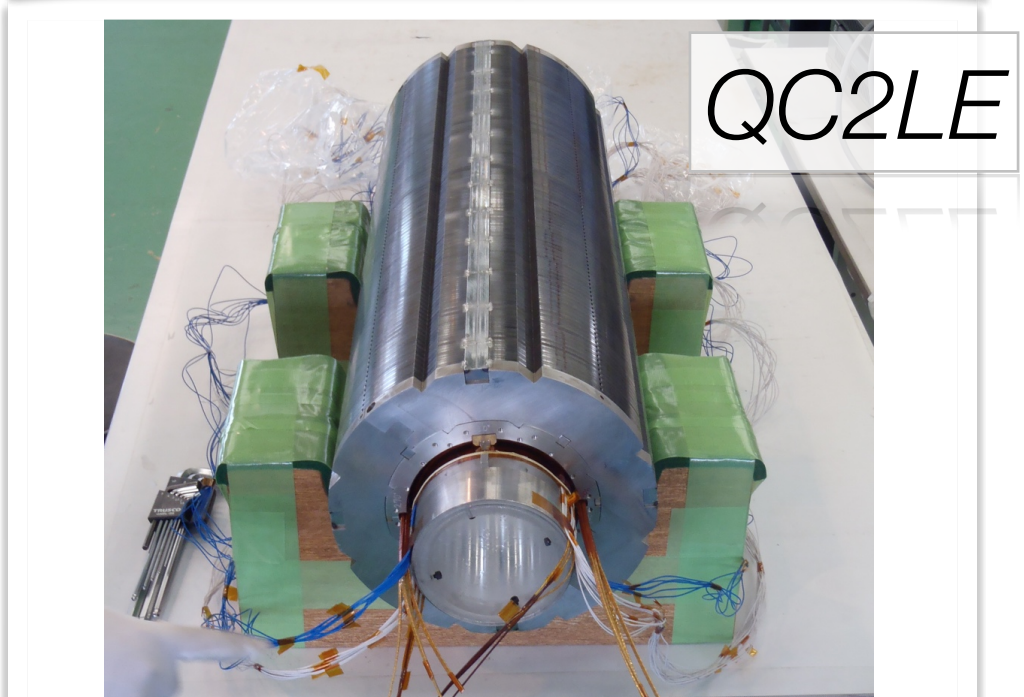
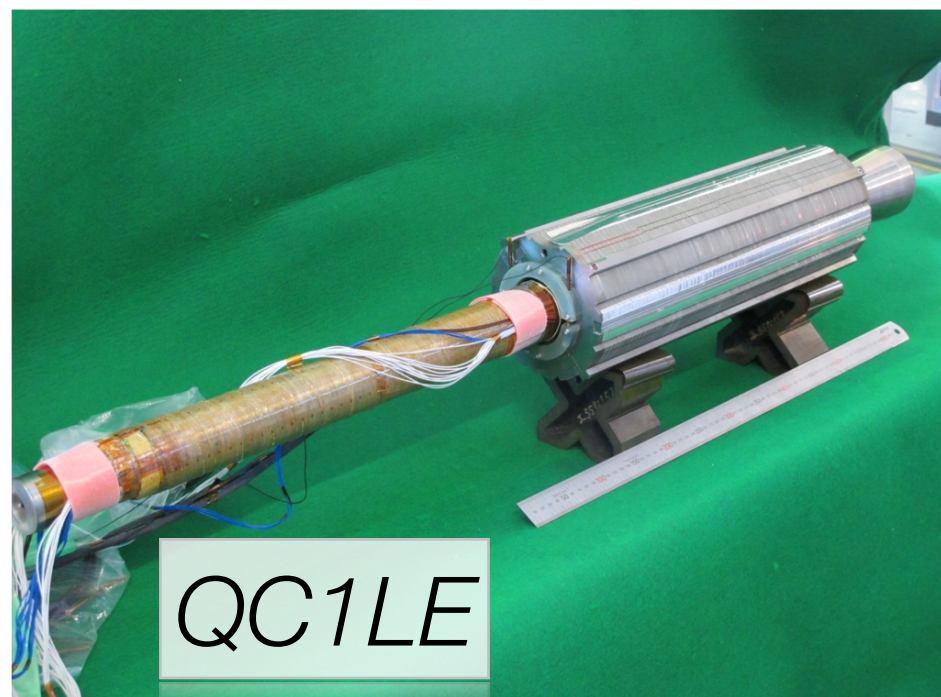
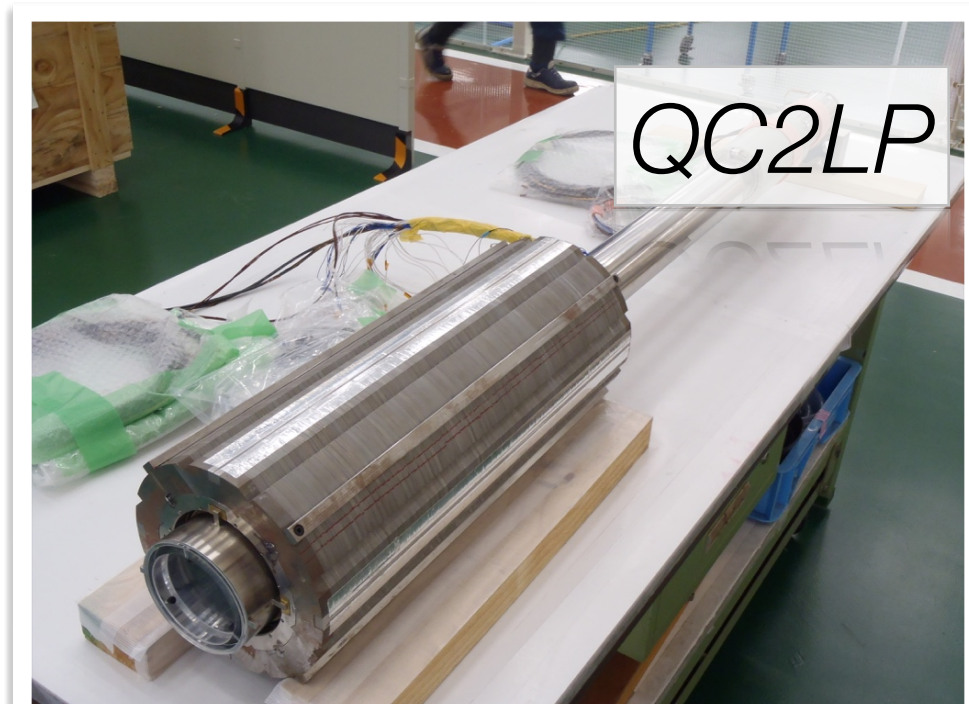
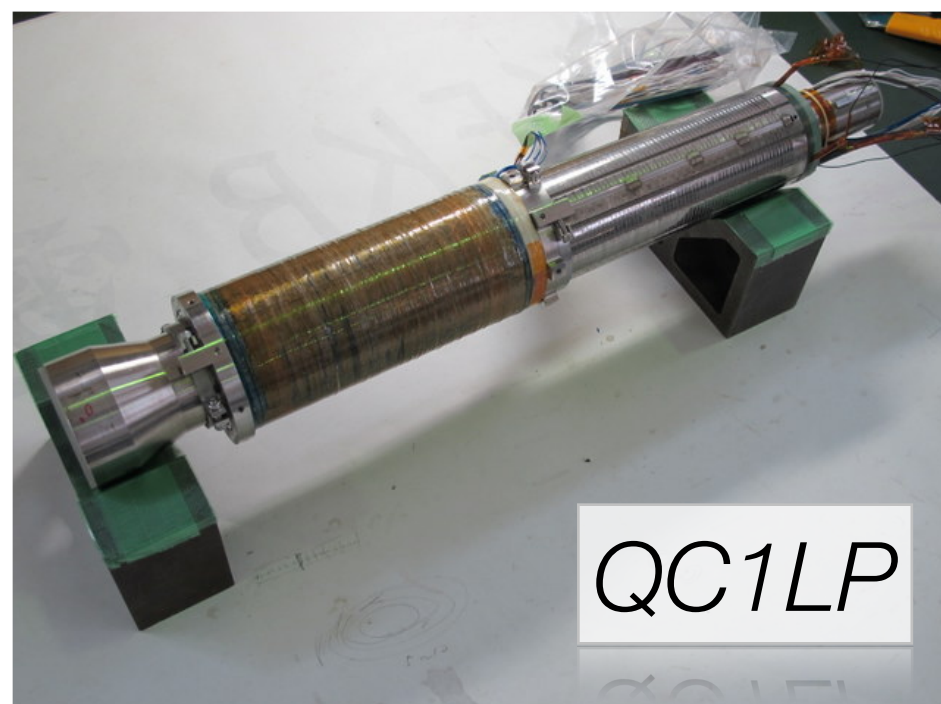


Magnet Name	G [T/m]	I [A]	Inner Radius [mm]	Effective Length [mm]
QC1LP/ QC1RP	68.9	1625 / 1624	25	334
QC2LP/ QC2RP	28.1 / 26.3	877 / 822	53.8	410
QC1LE/ QC1RE	72.2 / 70.9	1580 / 1490	33	373
QC2LE/ QC2RE	28.4 / 32.4	977 / 1070	59.3	537/419



# Quadrupole magnets ( on left side of IP )

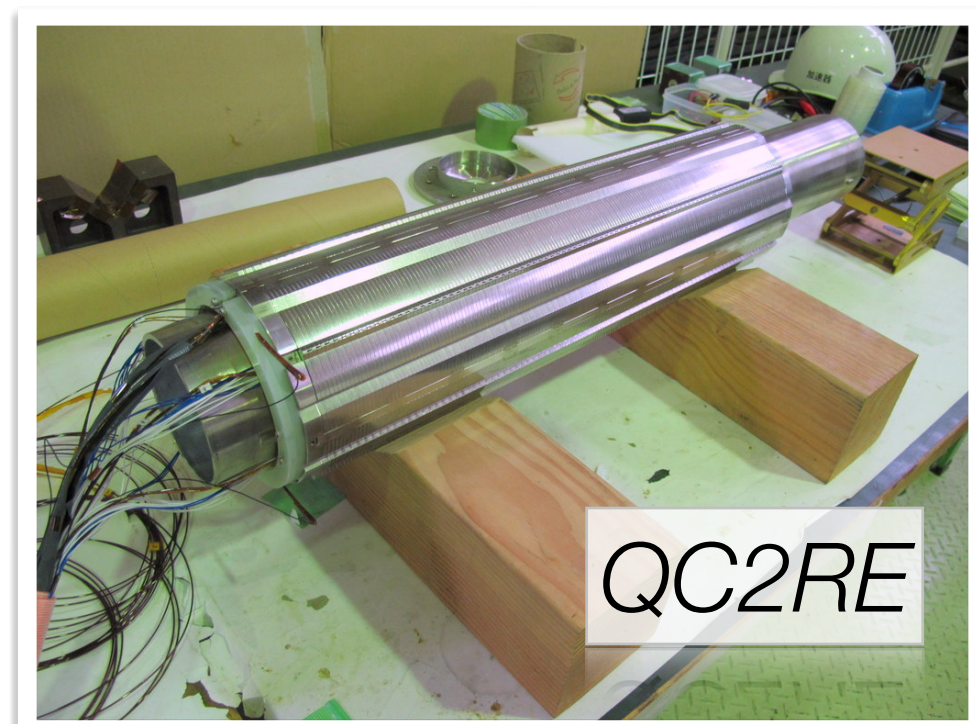
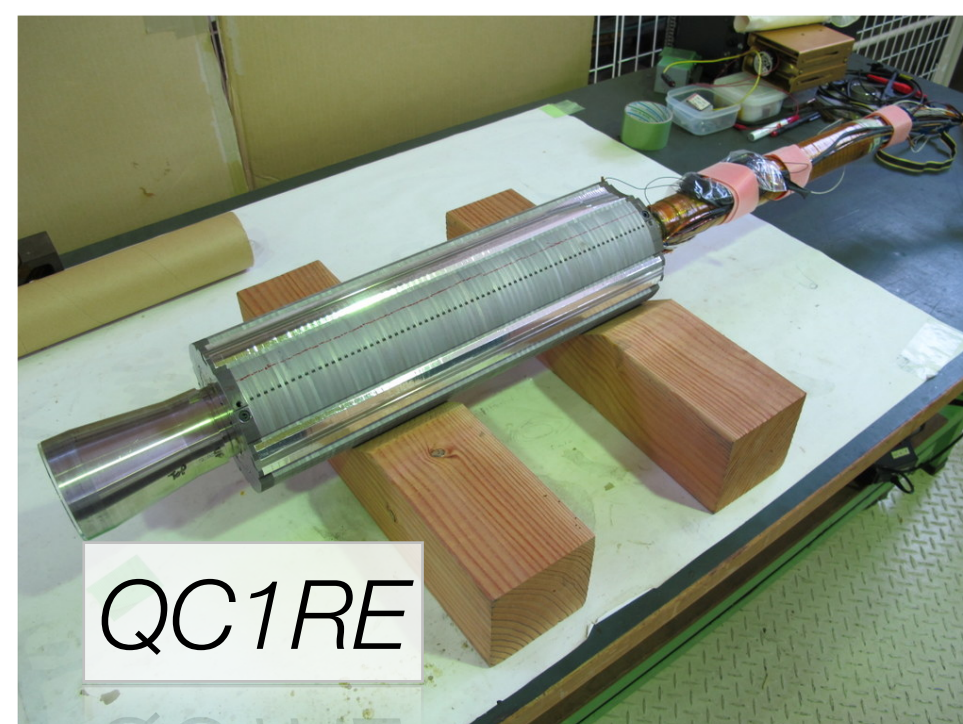
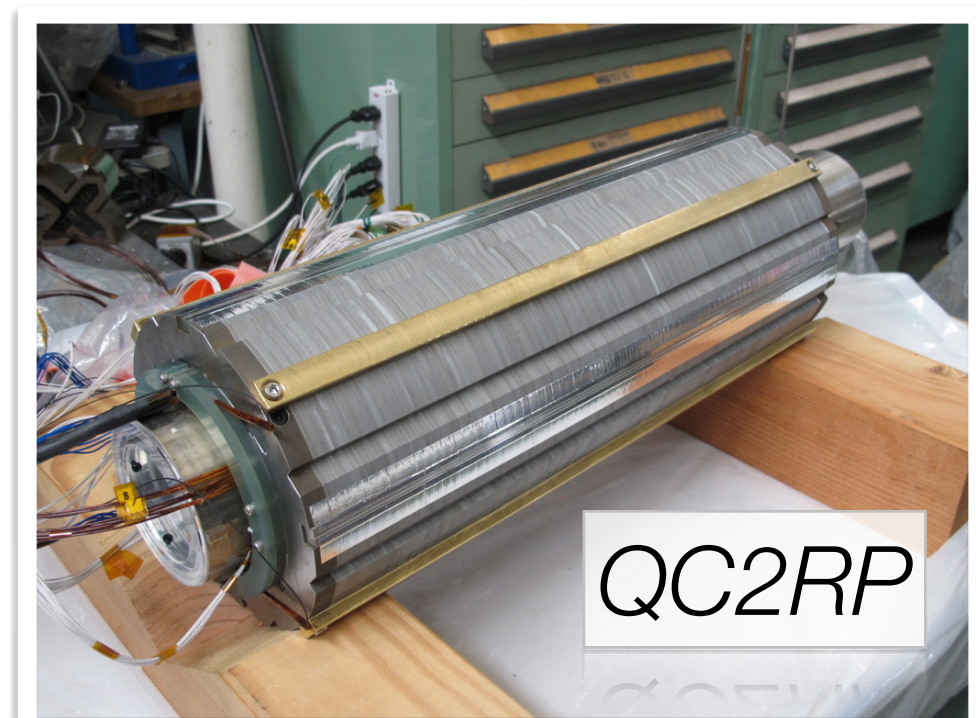
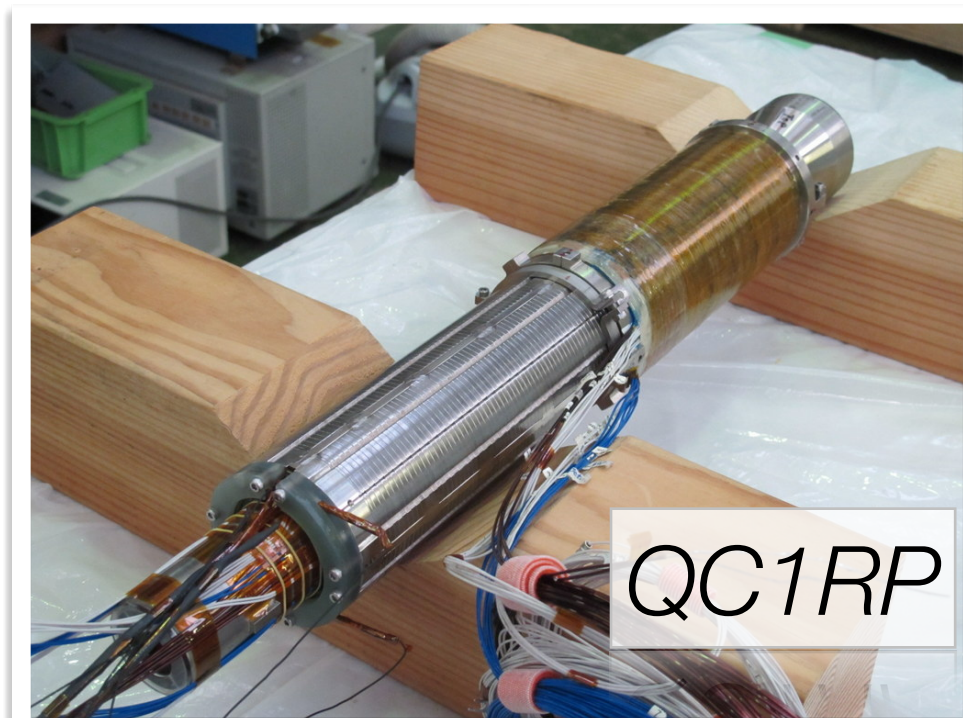
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# Quadrupole magnets ( on right side of IP )

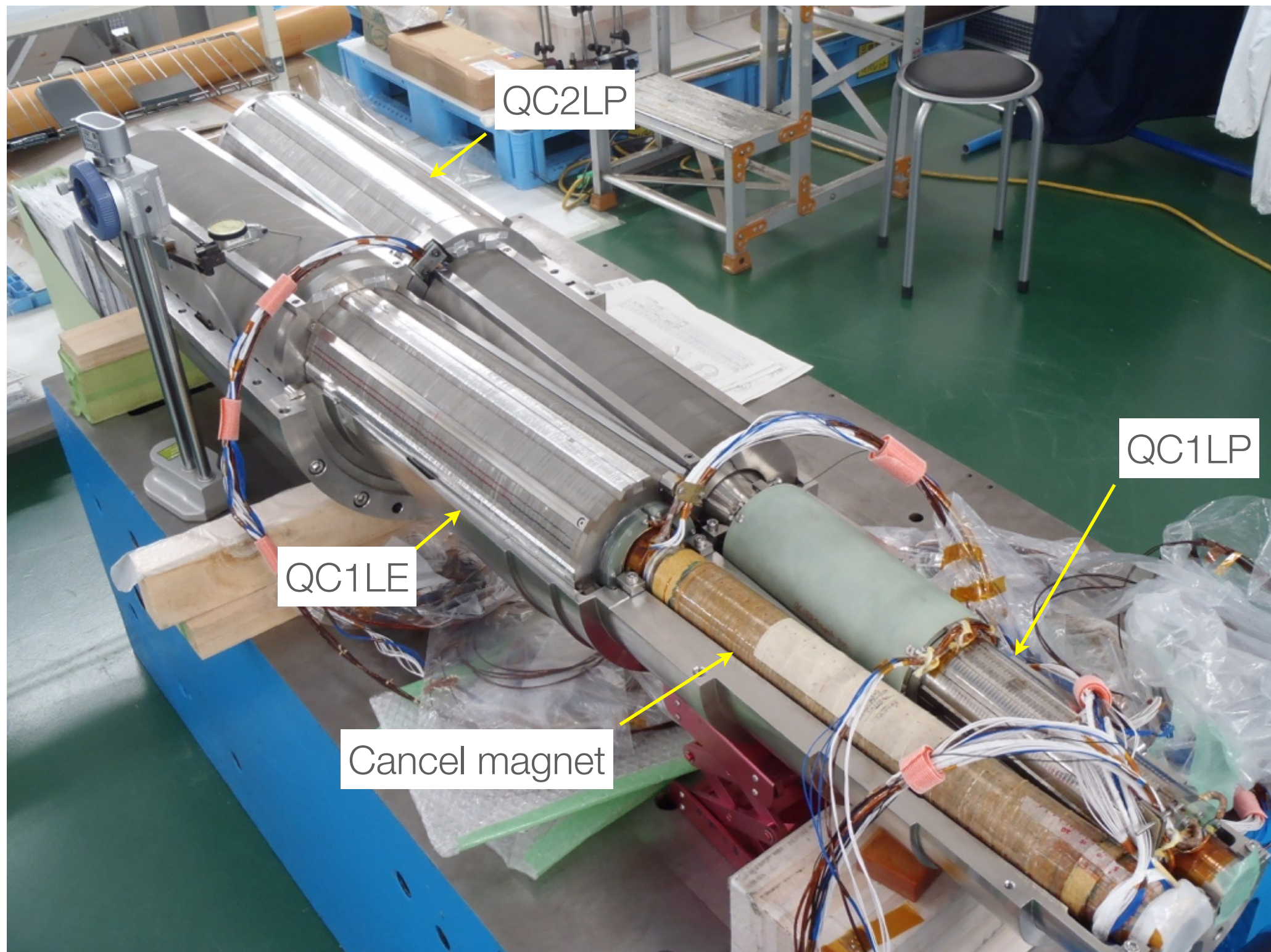
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# Assembled three quadrupole magnets

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Magnetic measurements

# Magnetic measurement for QCS at IR

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- We performed several magnetic measurements at IR
  - We need to know combined field with Belle II solenoid and compensation solenoid.
  - We need to impact of magnetic force of solenoid to magnet alignment
- Magnetic measurements:
  - Measurement of B-field multipole with harmonic coil
  - Measurement of magnet center with single stretched wire method.
  - Measurement of solenoid field with Hall probe

# Higher order harmonics of quadrupole magnets

$$B_y + iB_x = B_2 \sum_{n=1}^{\infty} (b_n + ia_n) \left( \frac{x + iy}{R_{\text{ref}}} \right)^{n-1}$$

## “units” definition

$$b_n = B_n / B_2 \times 10^4$$

$$a_n = A_n / B_2 \times 10^4$$

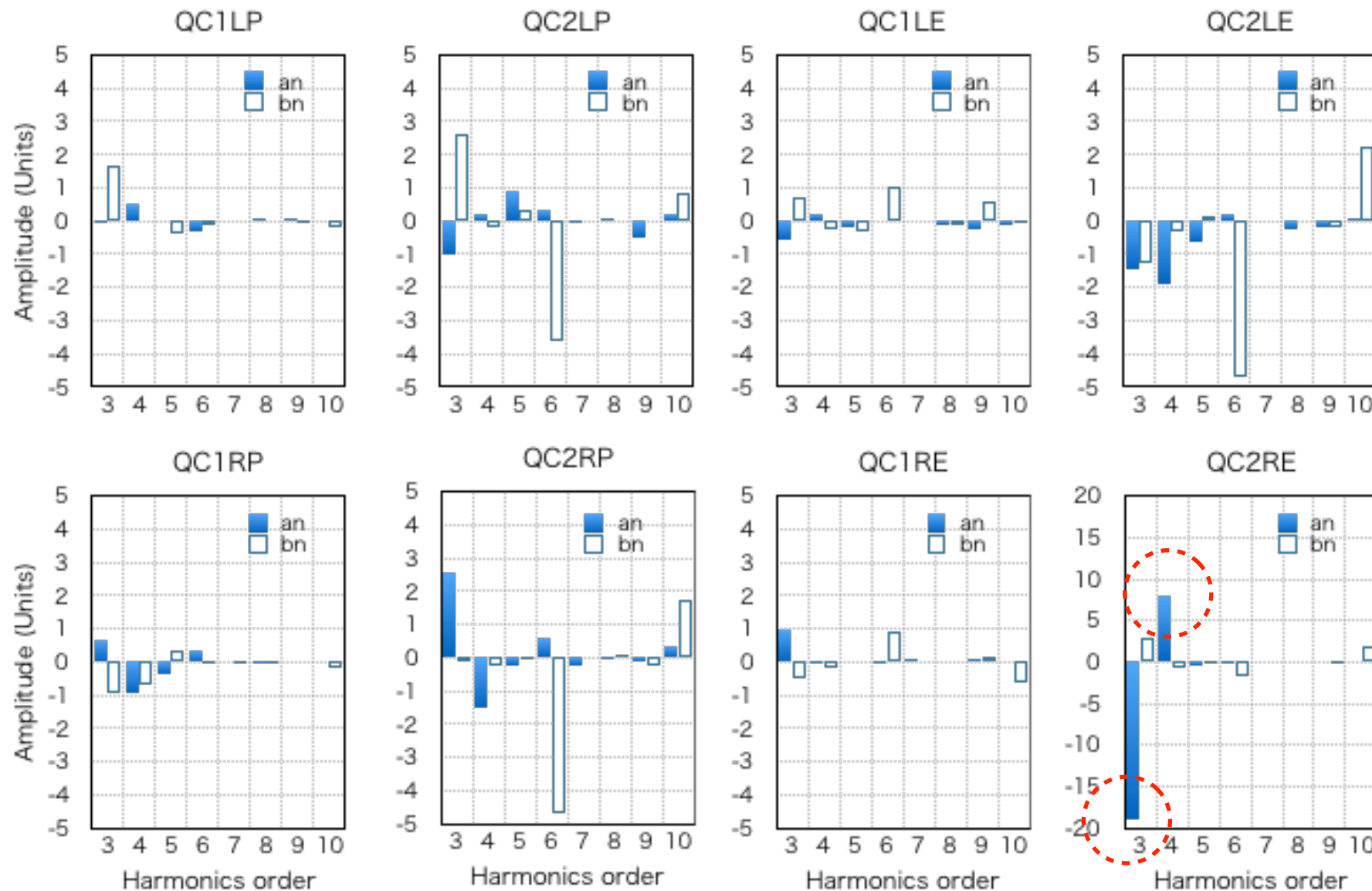
## Tolerances

Corrector magnet  
can correct

$n=3 : < 10$  units

$n=4$  (normal)  $< 5$  units

The other components:  
 $< 1$  units



- The multipole for QC1L/RP and QC1L/RE are less than 1 units.
- QC2L/RP and QC2LE have a few units for several components.
- QC2RE shows large amplitude for sexupole and octupole



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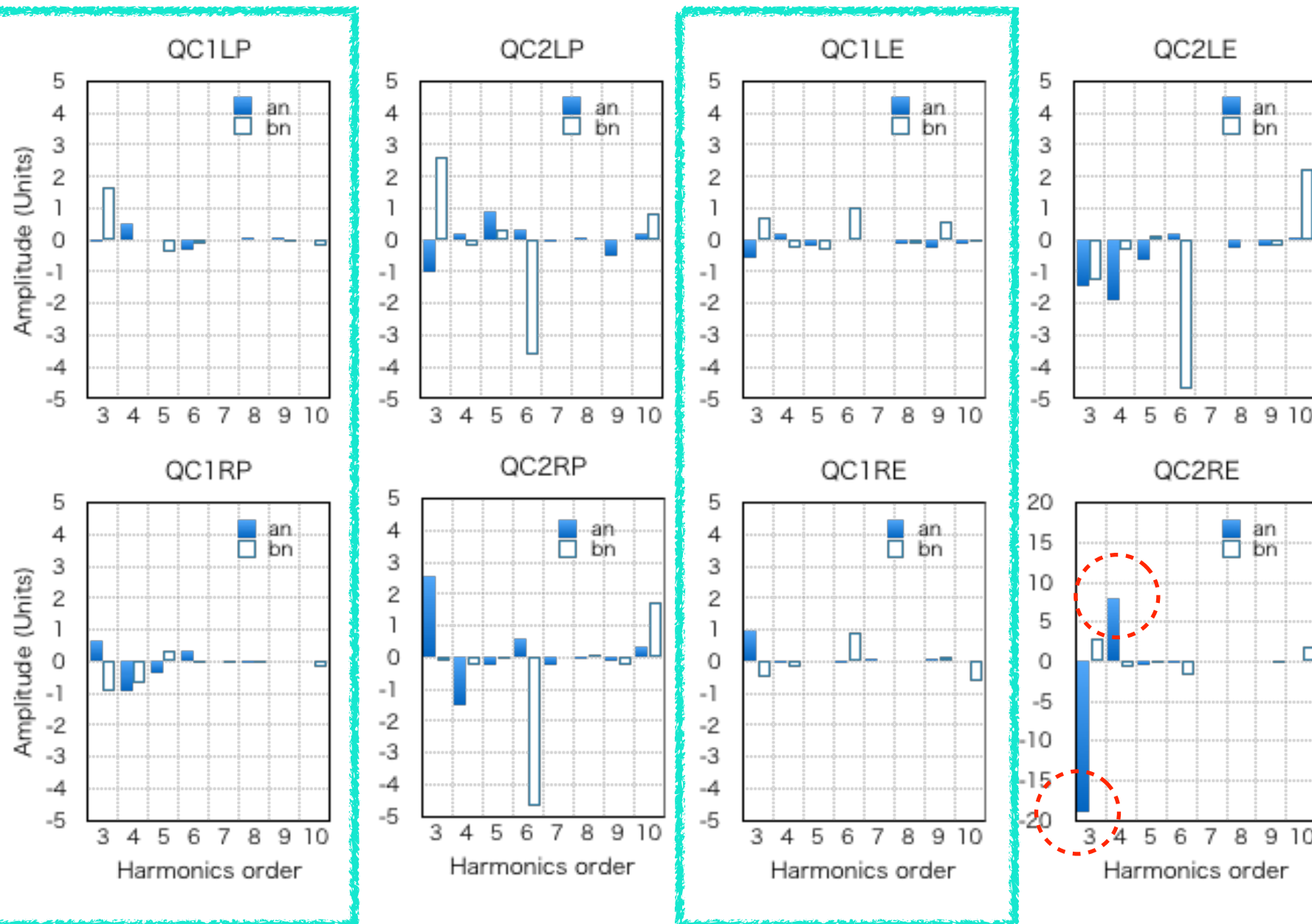
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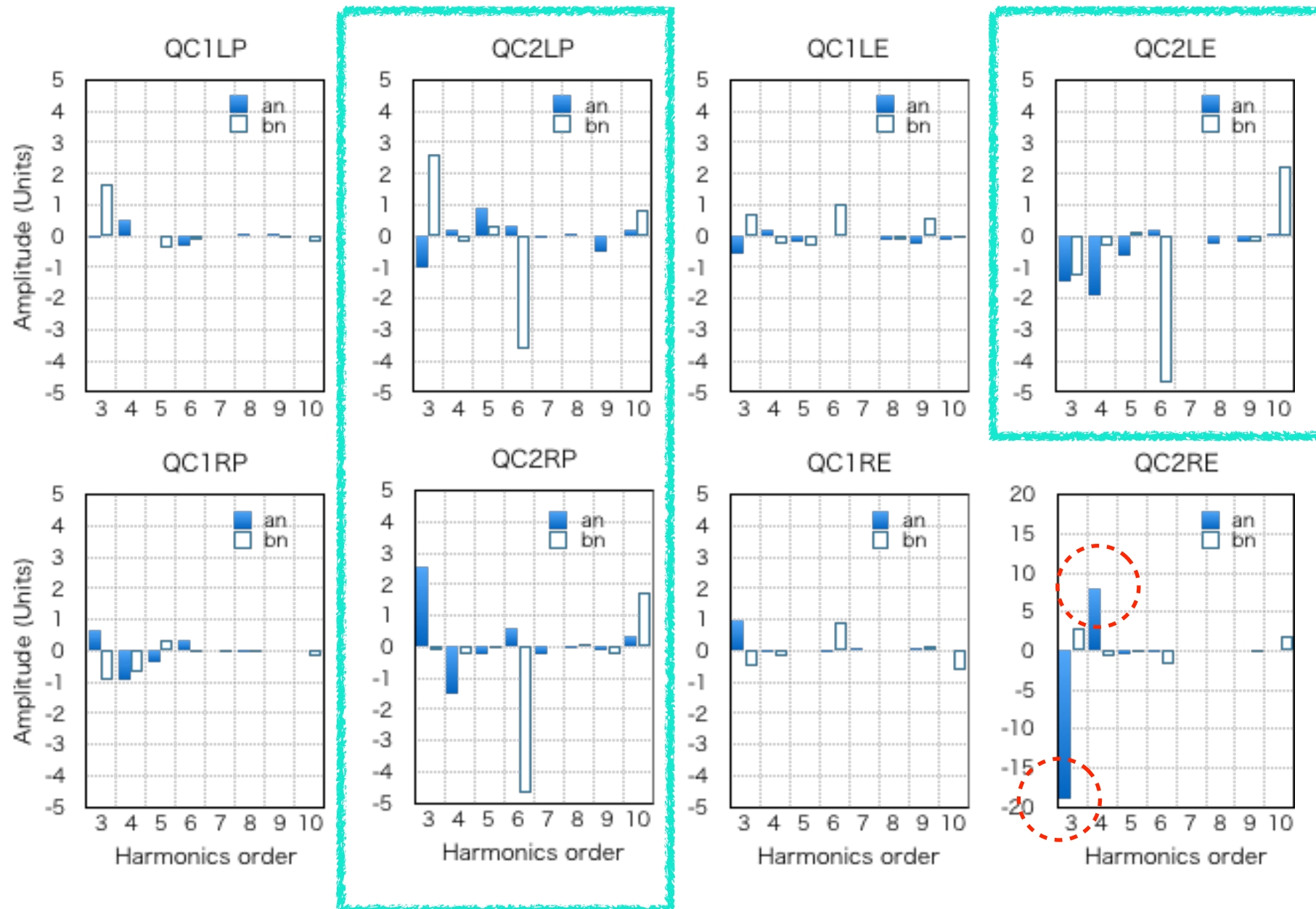
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## Tolerances

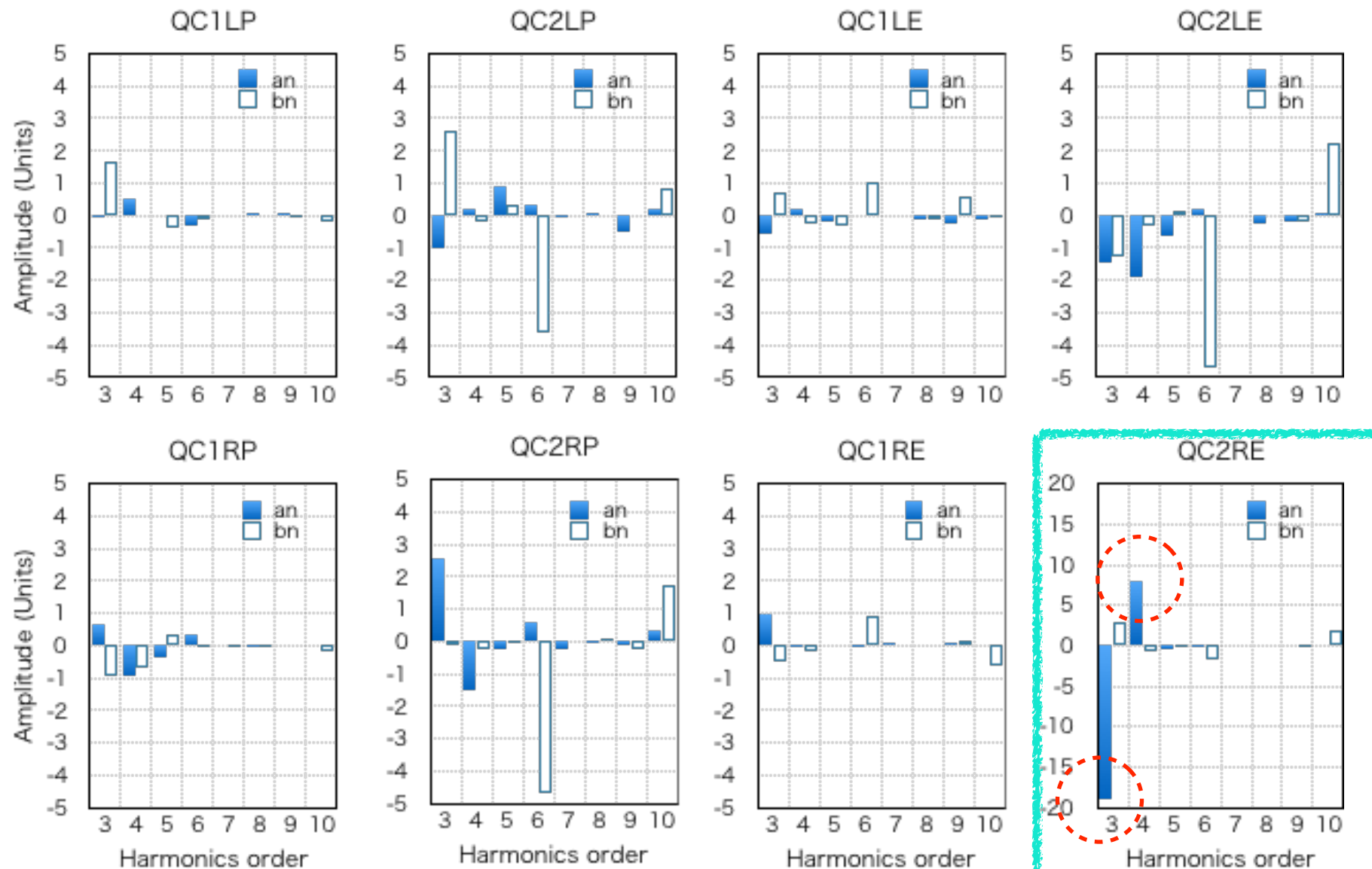
Corrector magnet  
can correct

$n=3 : < 10$  units

$n=4$  (normal)  $< 5$  units

The other components:

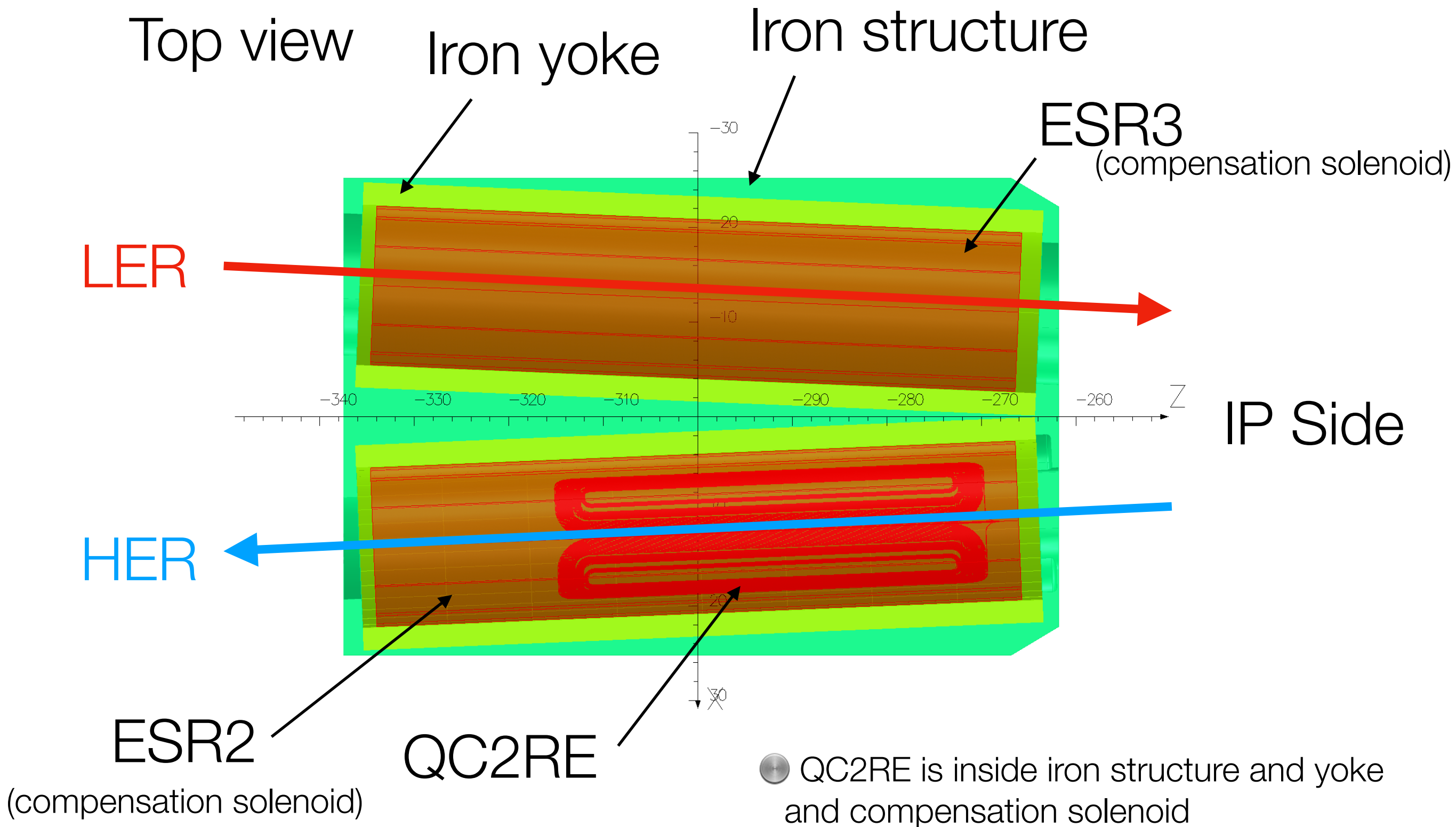
$< 1$  units



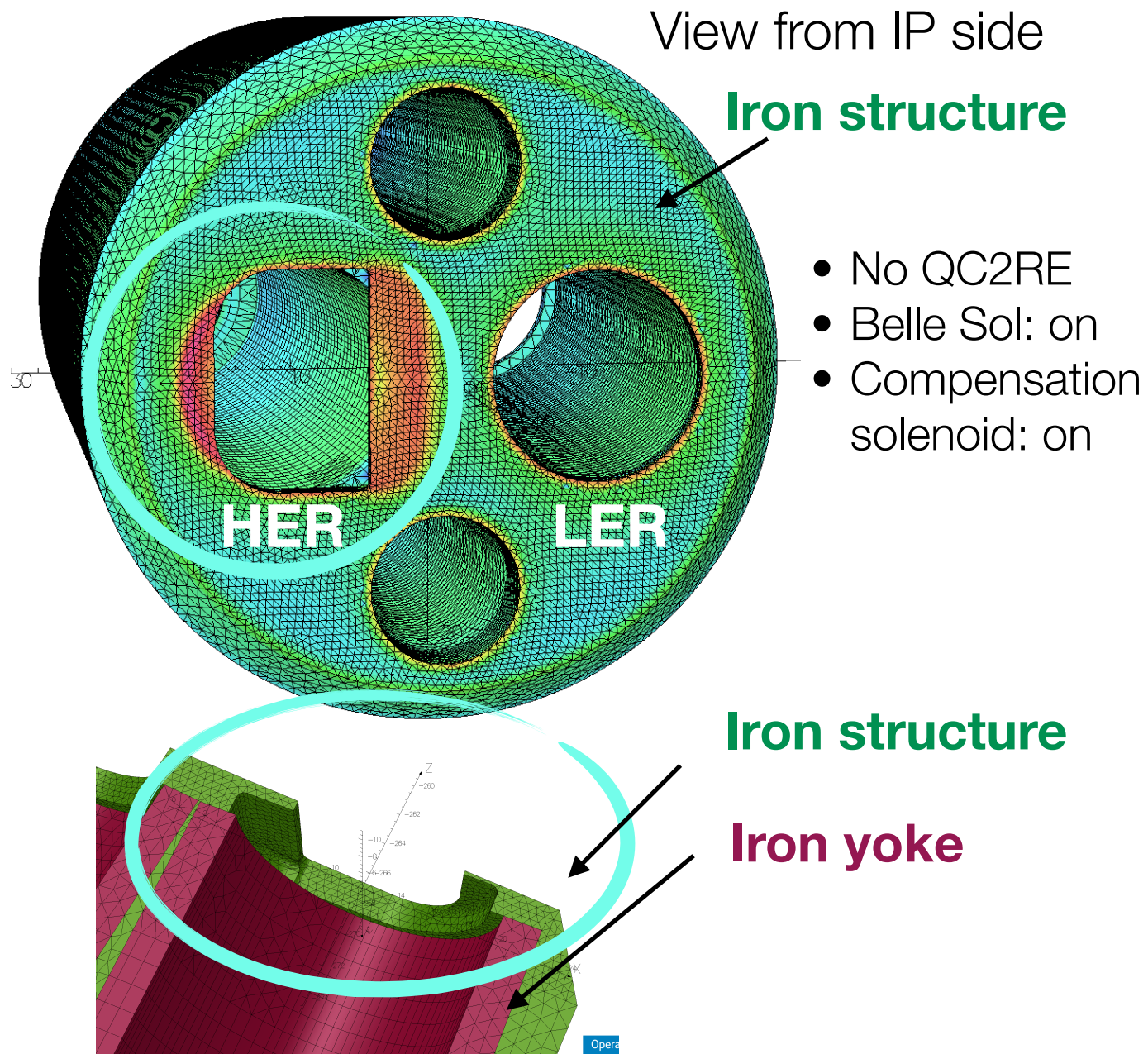
- The multipole for QC1L/RP and QC1L/RE are less than 1 units.
- QC2L/RP and QC2LE have a few units for several components.
- QC2RE shows large amplitude for sexupole and octupole



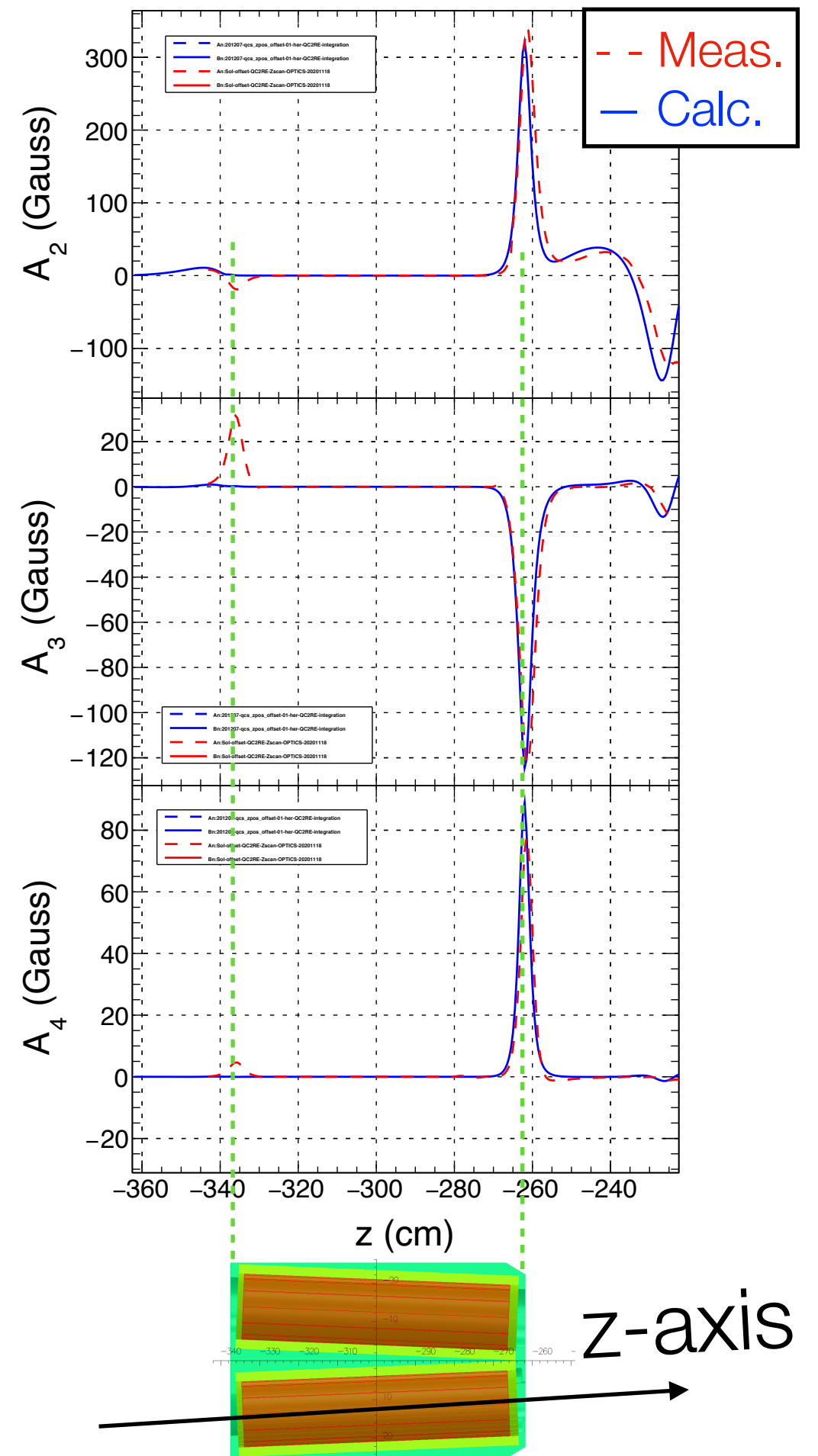
# QCS-R rear cold mass with QC2RE



# Axial profile of QC2RE region (on HER)

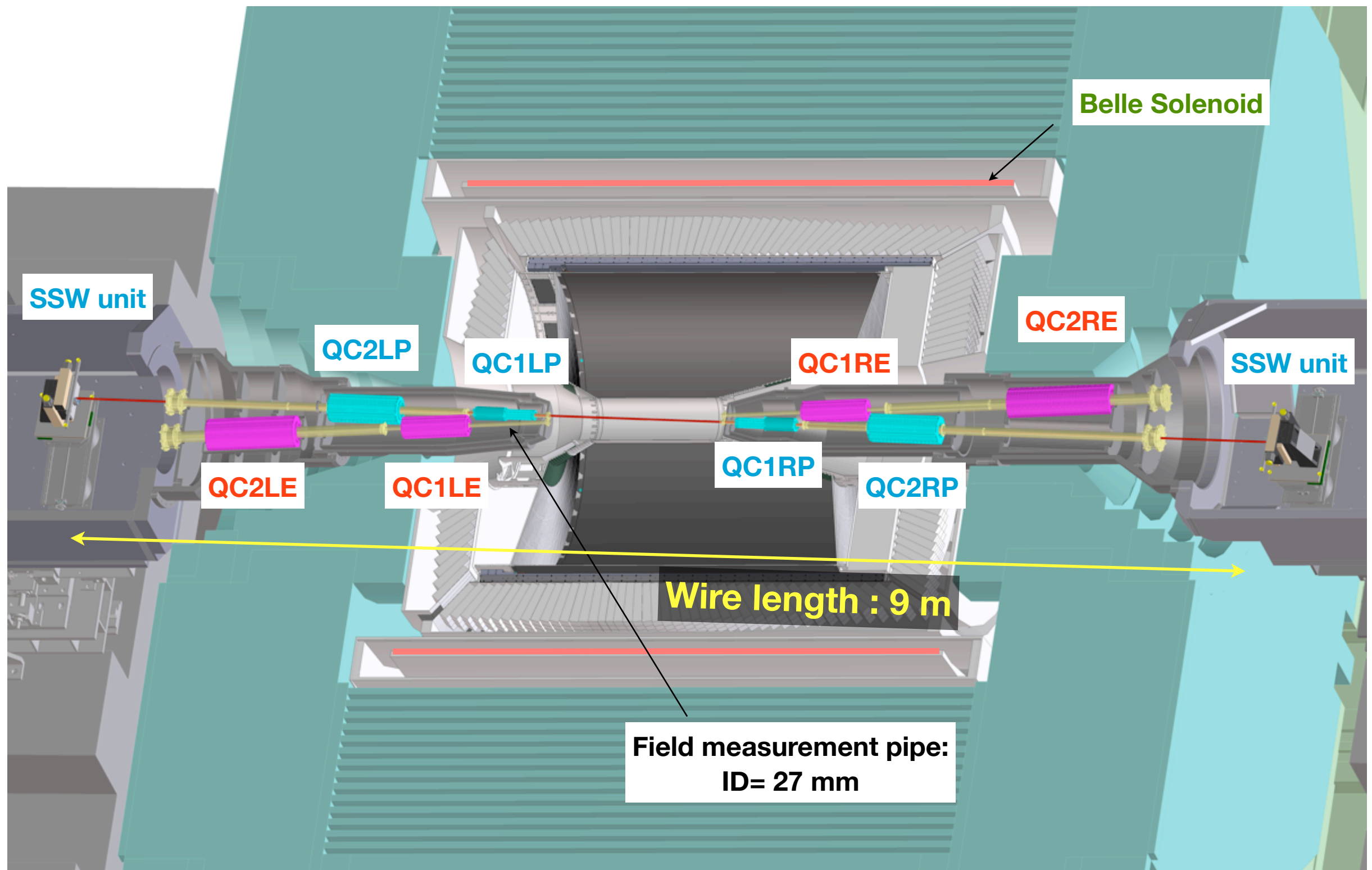


The source of the large skew components is an irregular shape (not circular shape) of the iron structure outlet with a solenoid field. However, degradation of the beam optics by this error field is not observed up to now.

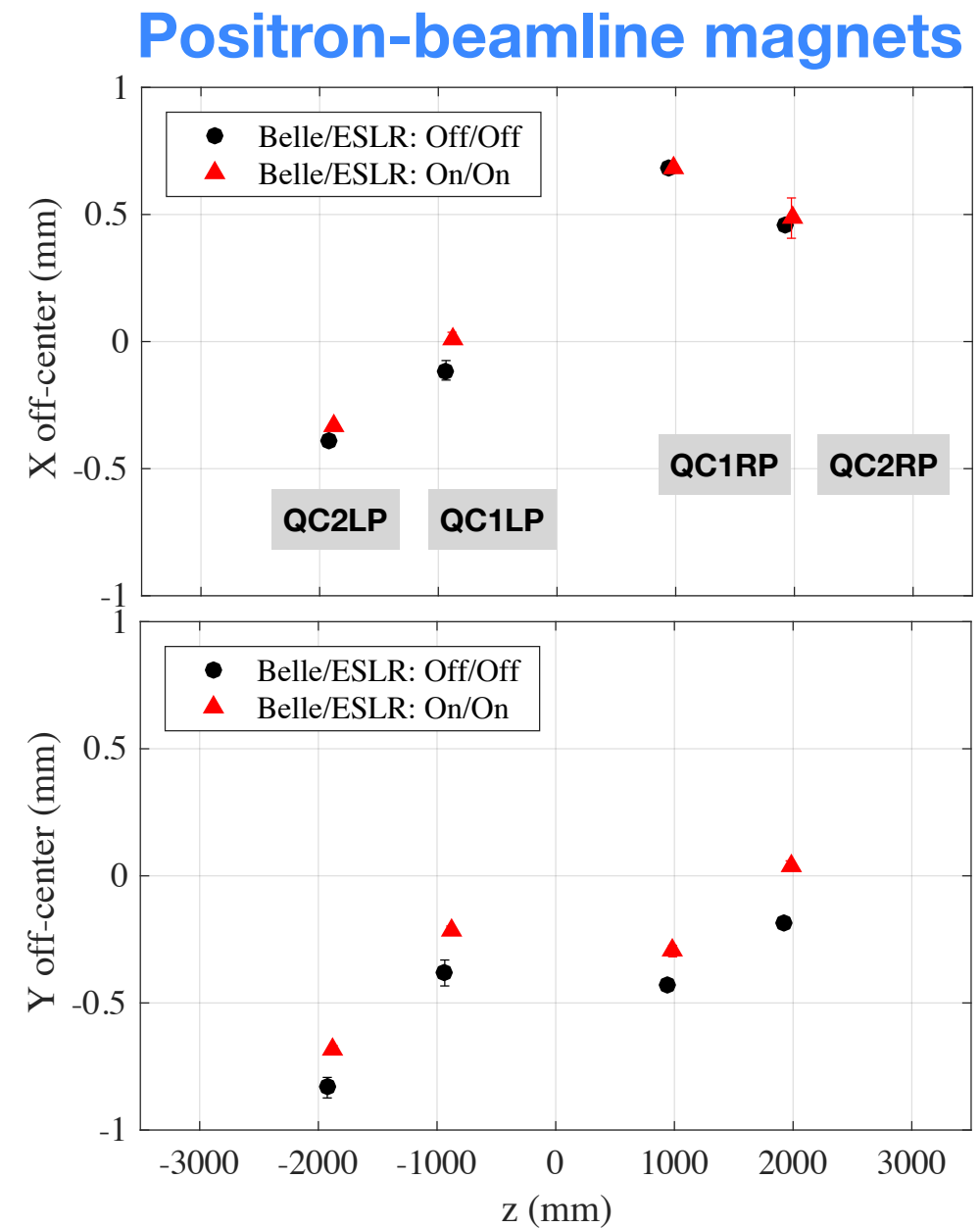
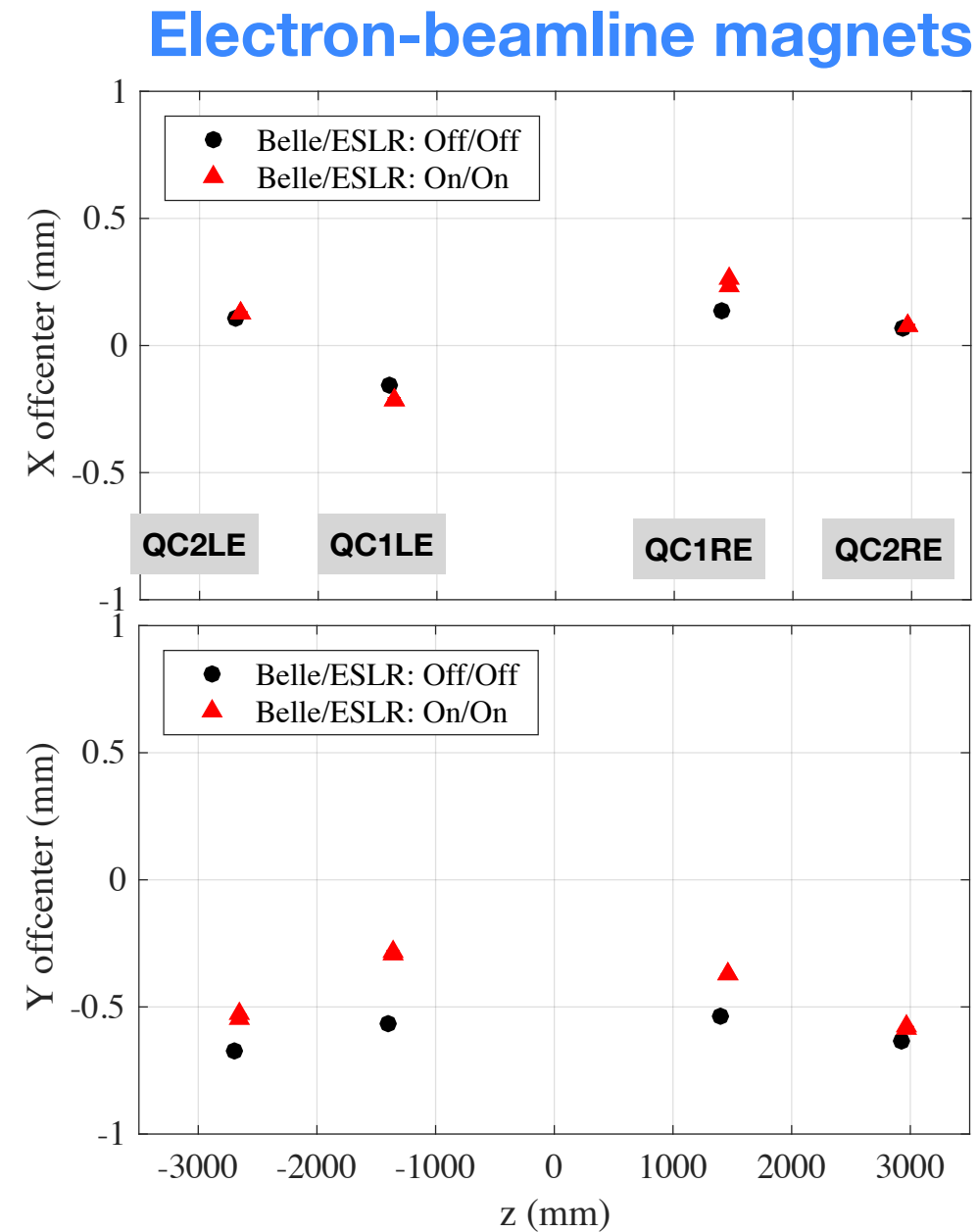




# SSW measurement: setup



# Magnet center for each magnet wrt design position



Magnet positions are varied with solenoid field turned on/off.

$dx \sim 0.1$  mm,  $dy \sim 0.3$  mm

The maximum offset from beam line are 0.7 mm for QC1RP in x-direction.

The maximum offset from beam line are -0.6 mm for QC2LP in y-direction.

These offset can be corrected with dipole correctors.

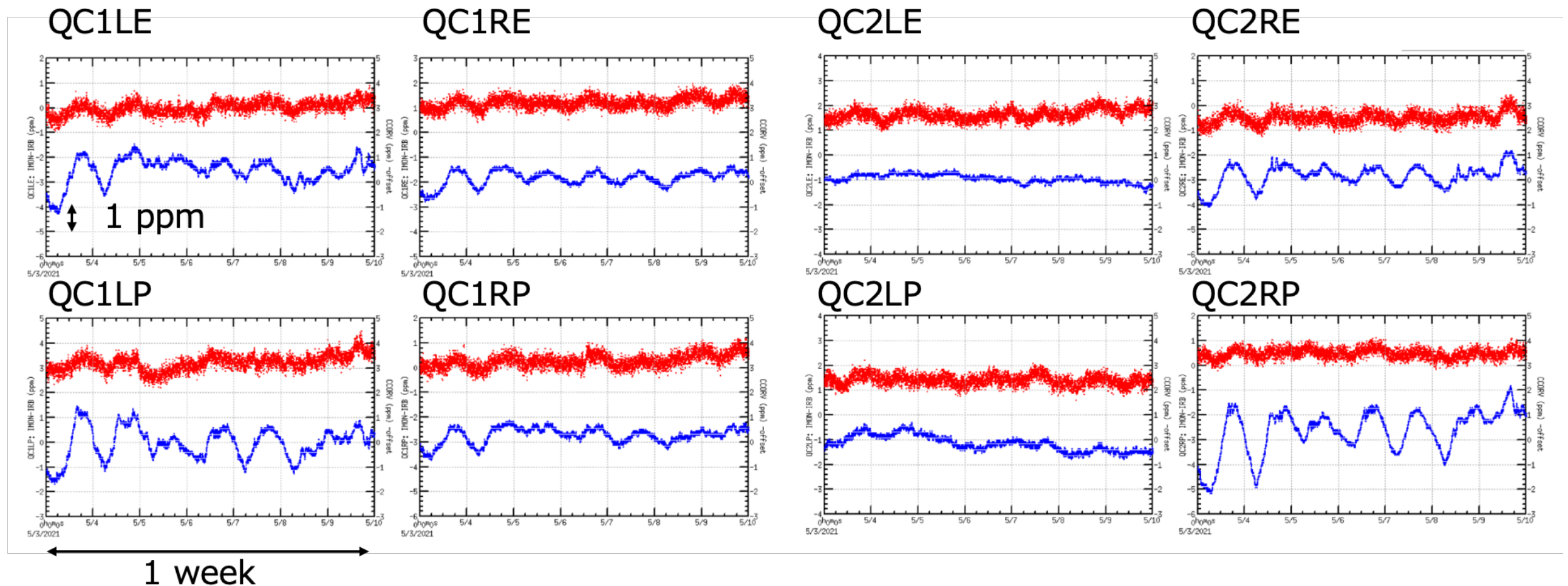
Operation

# One week stability of power supply for quadrupole magnets

## Current stability of eight-quadrupole magnets ( one week )

主四極8台の1週間の計測値(1 ppm/div)

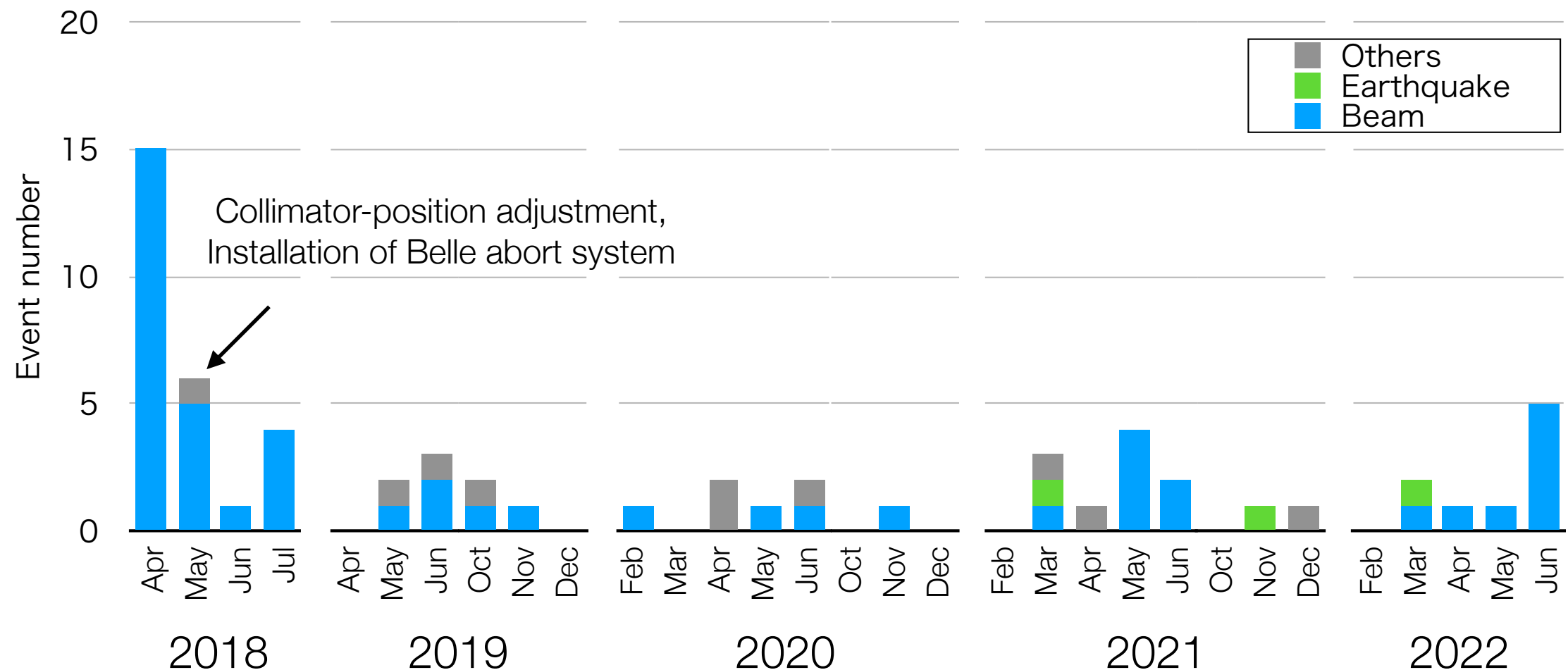
- Output current
- Correction value by digital feedback



**We achieved stability of 2 ppm per 1 week by digital feedback.**

T. Oki

# Power shutdown of QCS magnets during beam operation

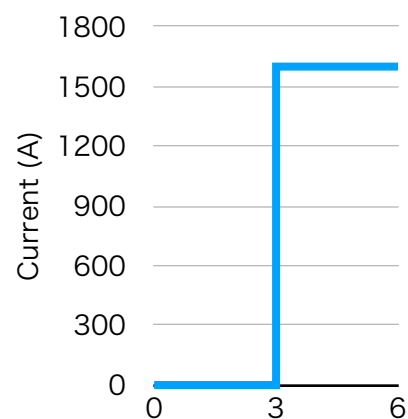


- Cause:
  - Quench induced by beam ( ~1-10 mJ )
  - Earthquake: not quench but induced voltage by change of coupling B-field between Belle solenoid and QCS solenoid over the threshold of a quench detector
  - Others: Power supply trouble (fixing every event and frequency is reducing), supply water trouble
- If a collimator in a ring is damaged, the frequency of the beam induced quench events increase.
- Recovery time from quench: 1 — ~10 hours ( depend on quenched magnet )

# Drift of strength of quadrupole magnet

- SuperKEKB is constant energy, so QCS operates in DC mode.
- We observed that the setting (model) tune changed after powering off/on the quadrupole magnet.
- It corresponds to the variation of  $10^{-4}$  of the quadrupole field of QCS in a few hours.
- We performed measurements with the QC1P R&D magnet and found that the quadrupole field is varied by  $3 \times 10^{-4}$  in 7 hours.
- We deduced that it is caused by flux creep in superconductor cable.
- We avoid this by changing the ramping pattern of the magnet.

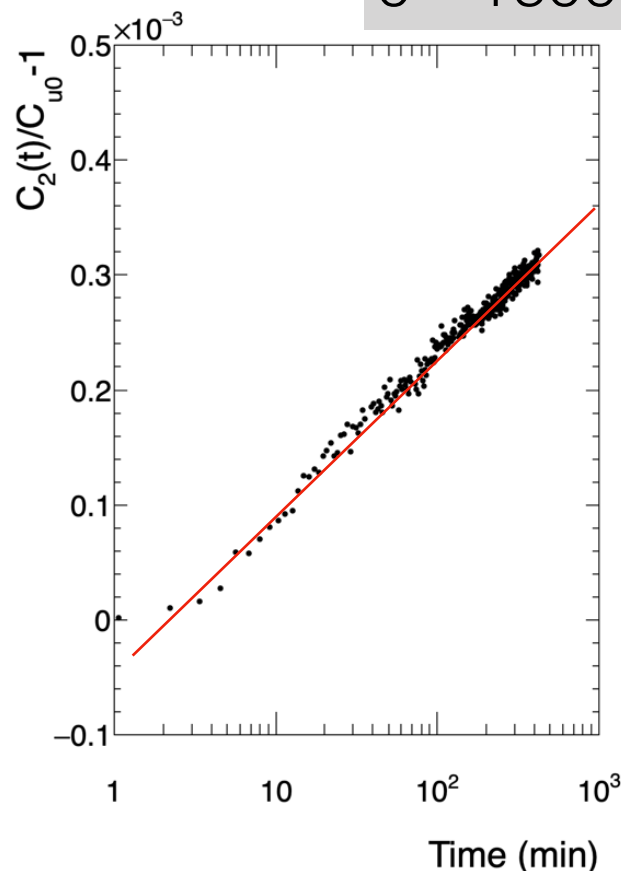
Current ramp pattern



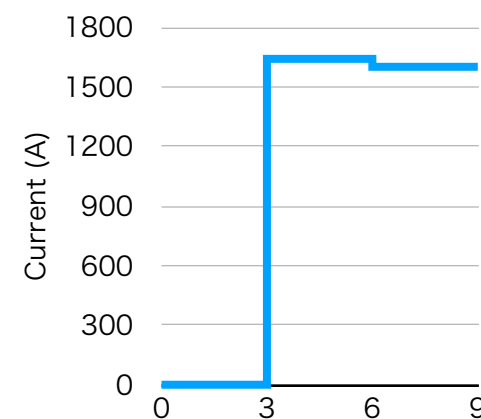
**Variation:  
 $3 \times 10^{-4}$  per  
7 hours**

20220120-qc1p\_prot\_main\_2\_avg

0 → 1600 A



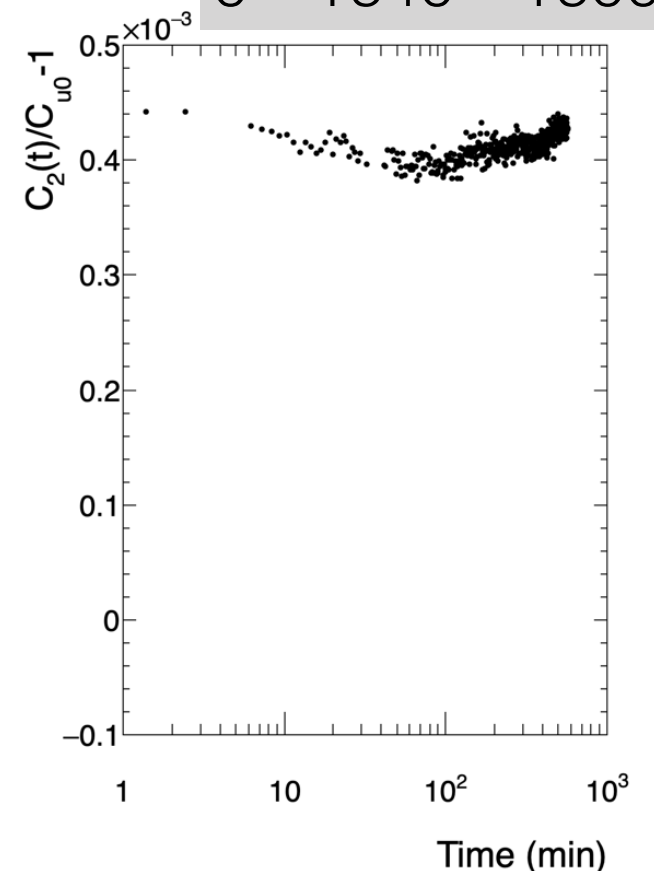
Current ramp pattern



**Variation:  
 $0.2 \times 10^{-4}$  per  
10 hours**

20220209-qc1p\_p

0 → 1640 → 1600 A



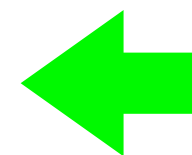
Upgrade options for QCS



# Upgrade plan

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- SuperKEKB goal
  - Integrated luminosity: 50 ab<sup>-1</sup> around 2030
  - Luminosity:  $\sim 6 \times 10^{35}$  cm<sup>-2</sup> s<sup>-1</sup>
- Issues for a luminosity increase
  - Transverse Mode Coupling Instability
  - Beam lifetime / Injection efficiency
  - etc.
- Upgrade schedule at IR
  - Long shutdown 2 (LS2) : 2026~

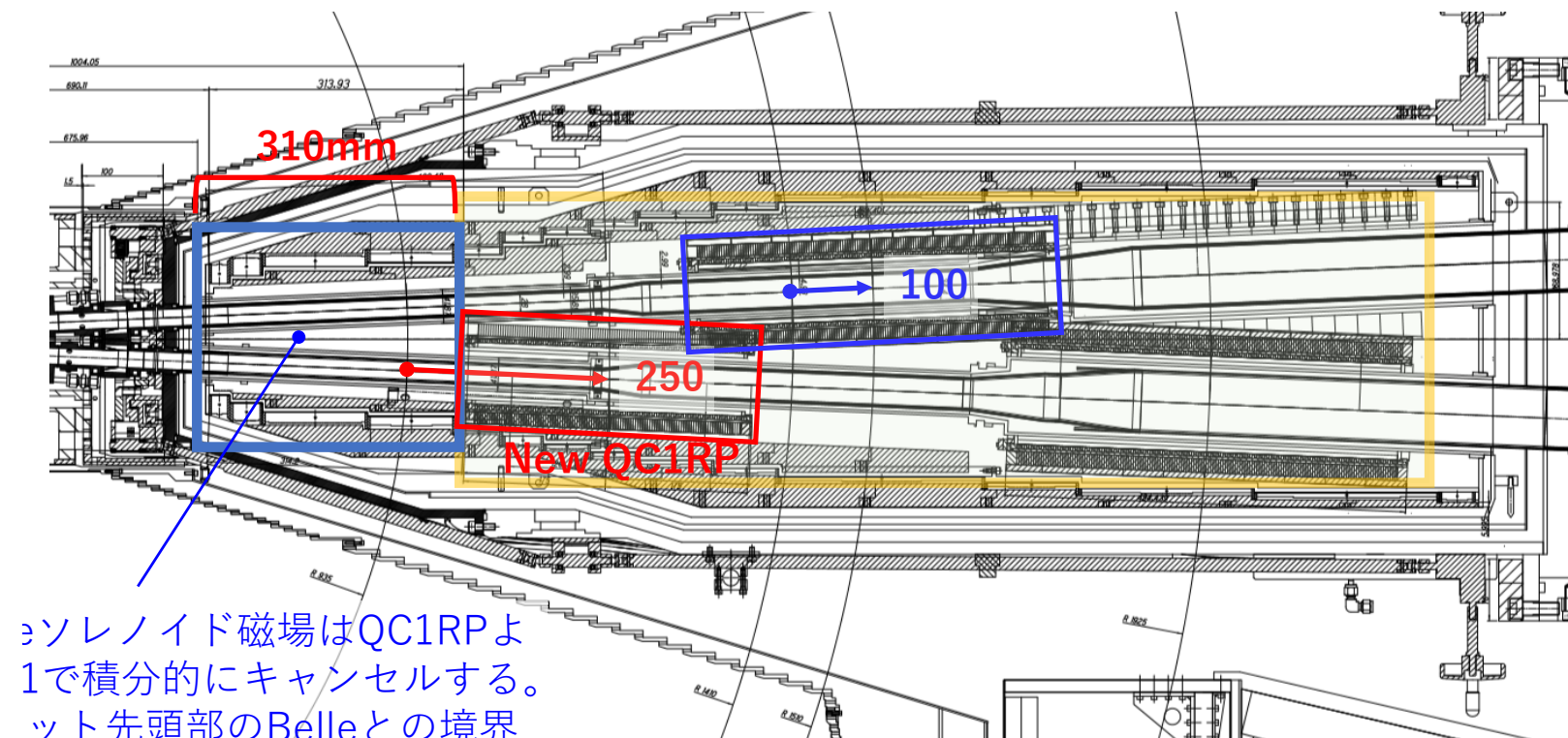


QCS

It is expected that QCS upgrade contributes to improvement of beam lifetime

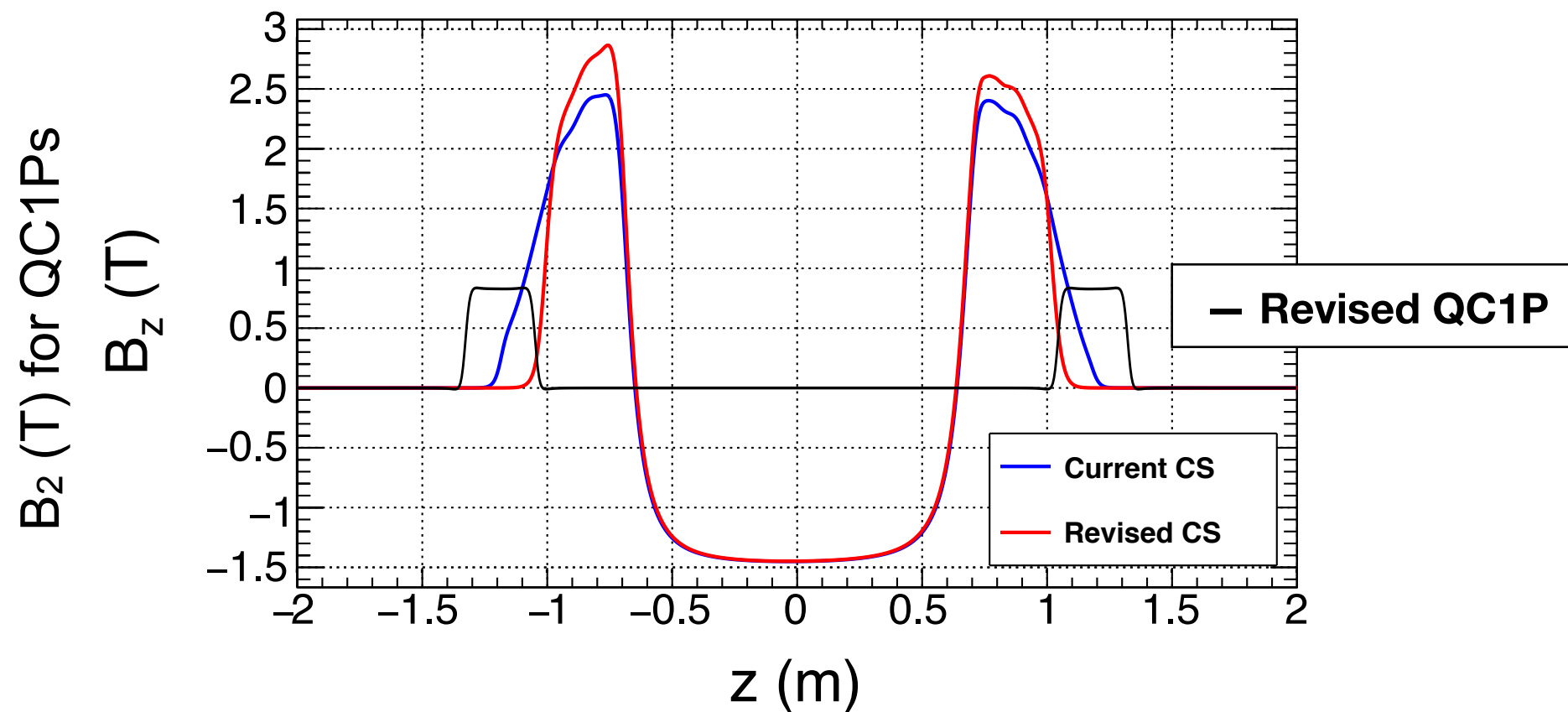
# Option A

- Reduction of overlapping region compensation solenoid and QC1Ps ( vertical final focus element for positron )
  - Move QC1RP and QC1LP by 250 mm away from IP
  - Enlarge QC1Ps aperture size as same as QC1Es
  - Move QC1RE and QC1LE by 100 mm away from IP
  - The compensation solenoid field region is shortened.



# Option A (cont.)

Axial profiles obtained from 3D model for OptionA and current version

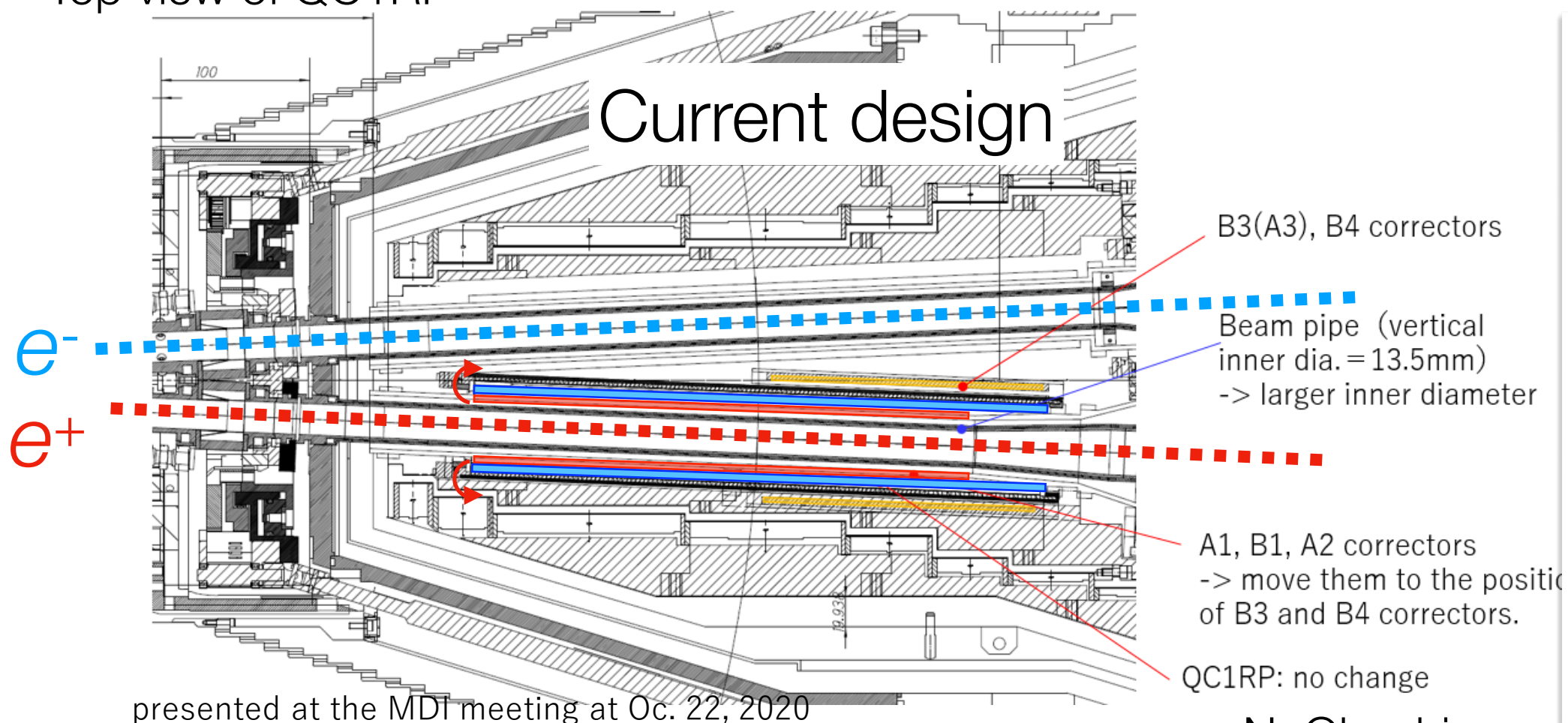


- The overlap region is reduced, and the increase of solenoid field strength is small.
- It is possible to make this magnet system.
- **However, no improvement in beam lifetime is expected.**

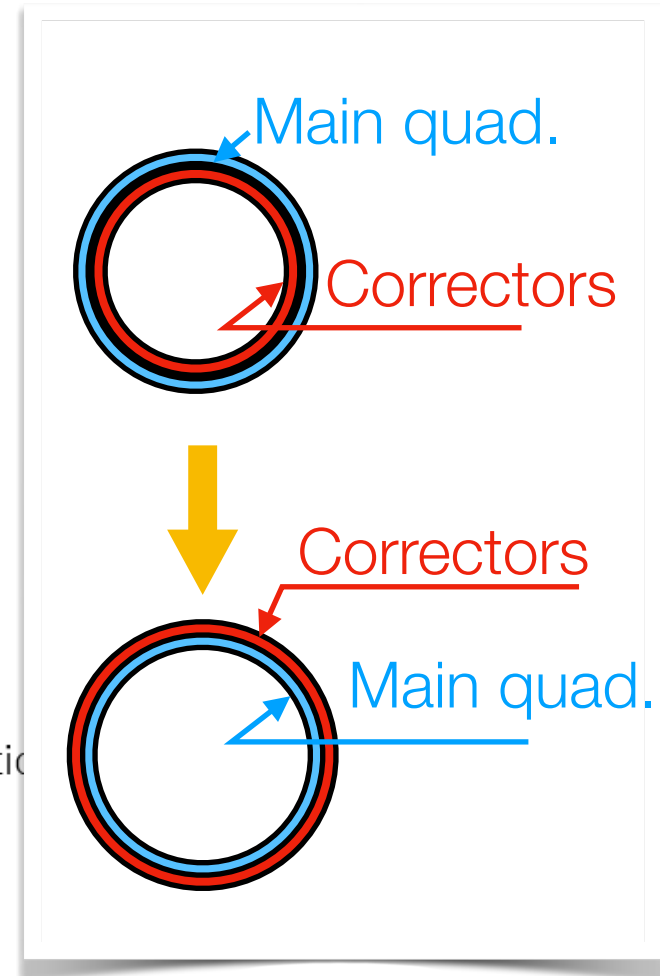
# Option B

- Main quadrupole magnets, QC1s, QC2s are not modified.
- Corrector magnet inside QC1Ps are set on outside.
  - Corrector magnet for QC1Ps need to be reproduced.
- Enlarge the vertical aperture of beam pipe at QC1Ps

Top view of QC1RP



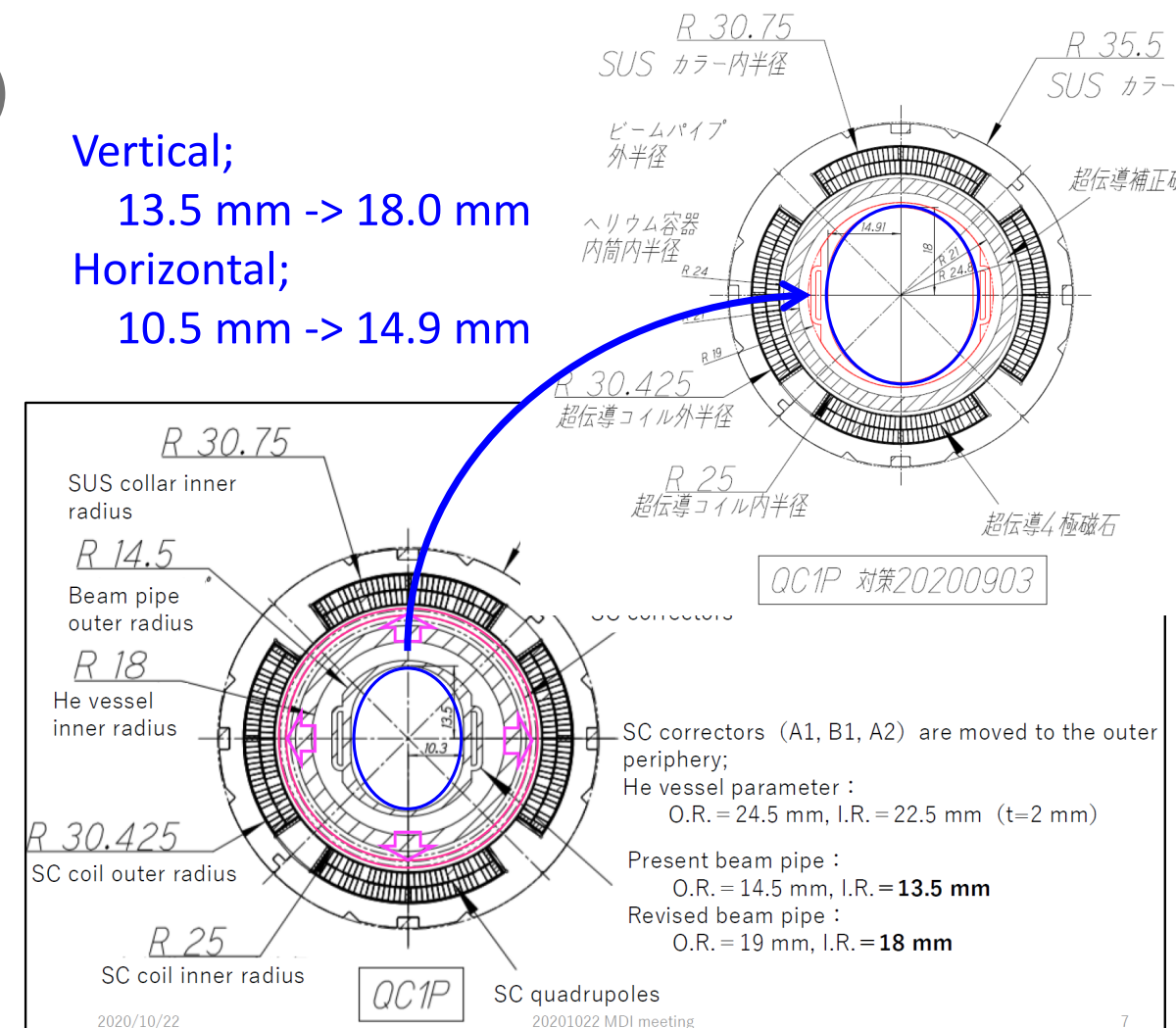
QC1RP cross section



N. Ohuchi

# Option B (cont.)

- Corrector magnet design is underway (BNL)
- The vacuum group investigated the technical problem for the beam pipe modification.
- They found that we can enlarge beam pipe size
  - Vertical 13.5 mm → 18.0 mm
  - Horizontal: 10.5mm → 14.9 mm
- Effect
  - Get a larger collimator opening size
  - Reduce beam background
  - **Does not improve beam lifetime** because the dynamic aperture is smaller than the current beam pipe at QC1Ps



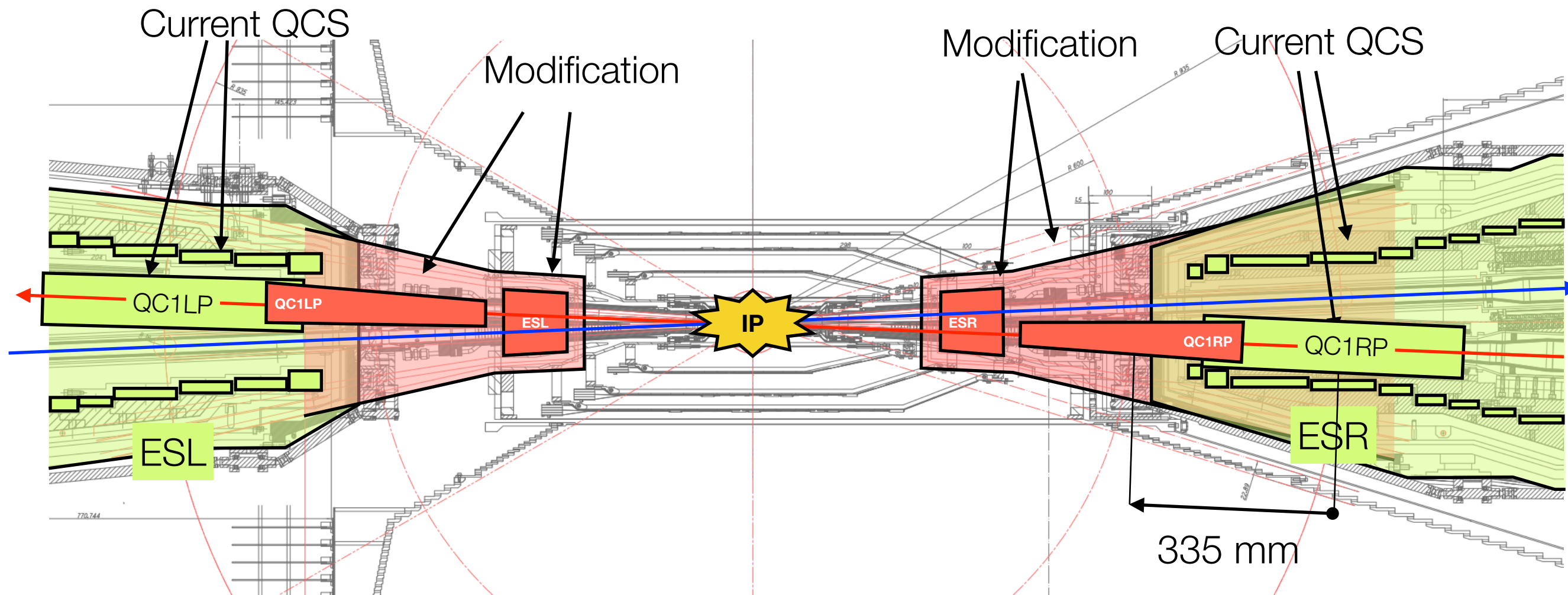
K. Shibata

We have not completely abandoned this option because it has some advantages.



# Drastic modification at IR

- The solenoid and QC1s get closer to IP by 30 cm. However, modification of Belle II is needed.
- Lifetime increase by 2.5 times (from estimation with simple model by A. Morita)
- We have many issues which are needed investigations ( no space for BPM, installation scheme, ... )
- It is difficult to fit LS2 period.



# Summary

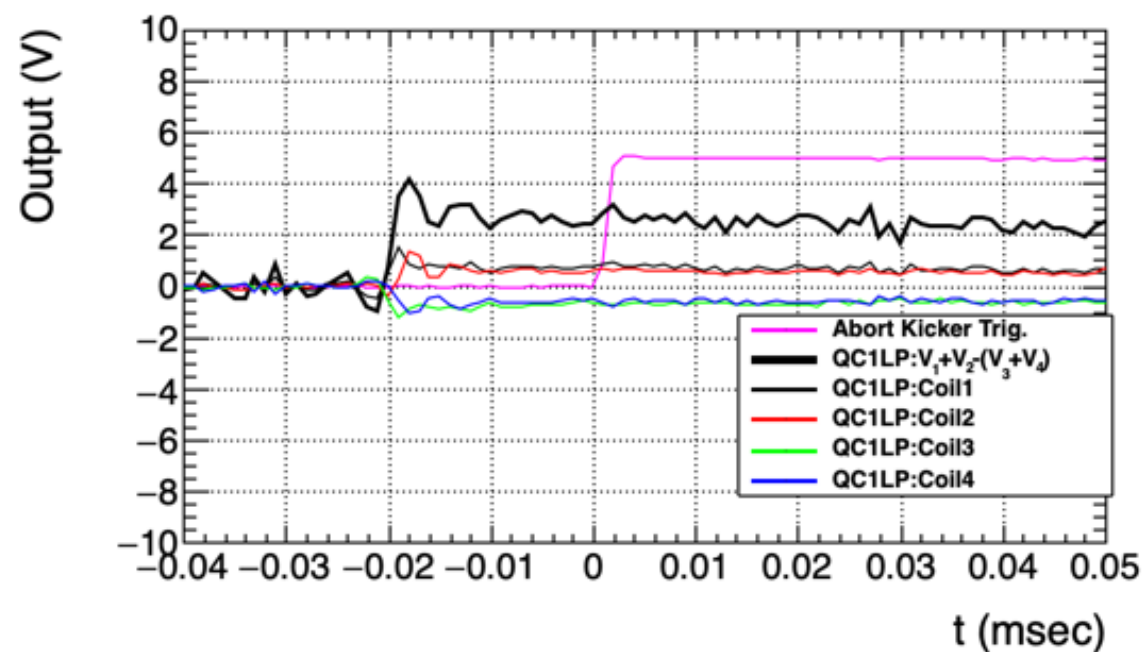
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- We newly designed and constructed QCS for SuperKEKB
- QCS is consisted of 8 sc quadrupole magnets and 43 sc correctors/cancel magnets and 4 sc compensation solenoids.
- Magnetic measurement
  - Multipoles: unexpected multipoles were measured for QC2RE. Caused by irregular shape at iron structure inlet.
  - The magnetic field center was measured by SSW at the beamline.
- Operation
  - We have many quenches induced by the beam.
  - Induced voltage by earthquake sometimes over the threshold of quench detector.
- We investigated upgrade options for QCS. We still haven't find any effective upgrade scheme for QCS.



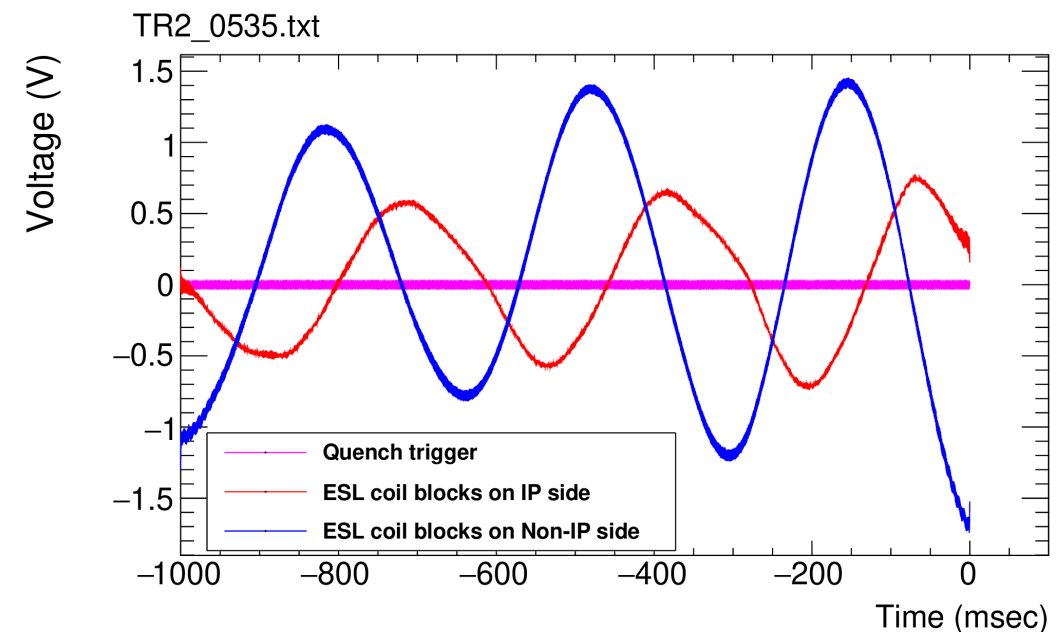
# Difference of coil voltage profiles

## Beam



Profiles of the main quadrupole coils

## Earthquake



Profile of the compensation solenoid

- Beam: fast-rising ( within 1  $\mu$ sec )
- Earthquake: Slow oscillation pattern (  $\sim 2$  Hz )

# Single stretched wire

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- Purpose
  - Measurement of magnet centers of quadrupole magnets
- Motivation
  - The quadrupole magnets are inside cryostats.
  - These quadrupole magnets are installed in helium vessels and they are lifted by support rods fixed to vacuum chamber.
  - The helium vessels move by magnetic force of solenoids.
  - We cannot see the quadrupole magnet with optical alignment tool.
  - We should measure quadrupole center in magnetically.
  - Single stretched wire method can measure magnet center.
- Collaboration
  - The device is newly constructed by Fermi National Accelerator Laboratory.
  - The measurement was performed by collaboration of KEK and FNAL.