

DAΦNE Legacy to Future Colliders

M. Zobov on behalf of the colleagues participated in DAΦNE design, commissioning and operation

65th ICFA Advanced Beam Dynamics Workshop
on High Luminosity e⁺e⁻ Colliders,
Frascati 12 September 2022



First beam in DAΦNE stored 25 years ago

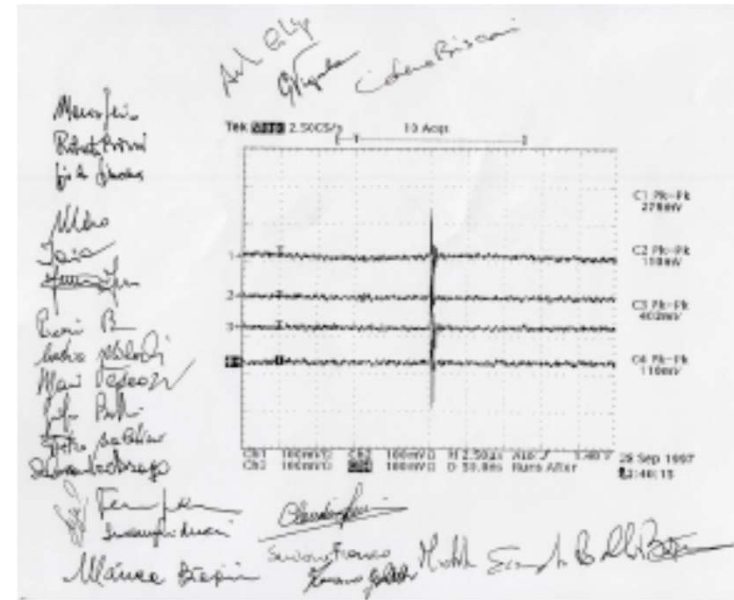


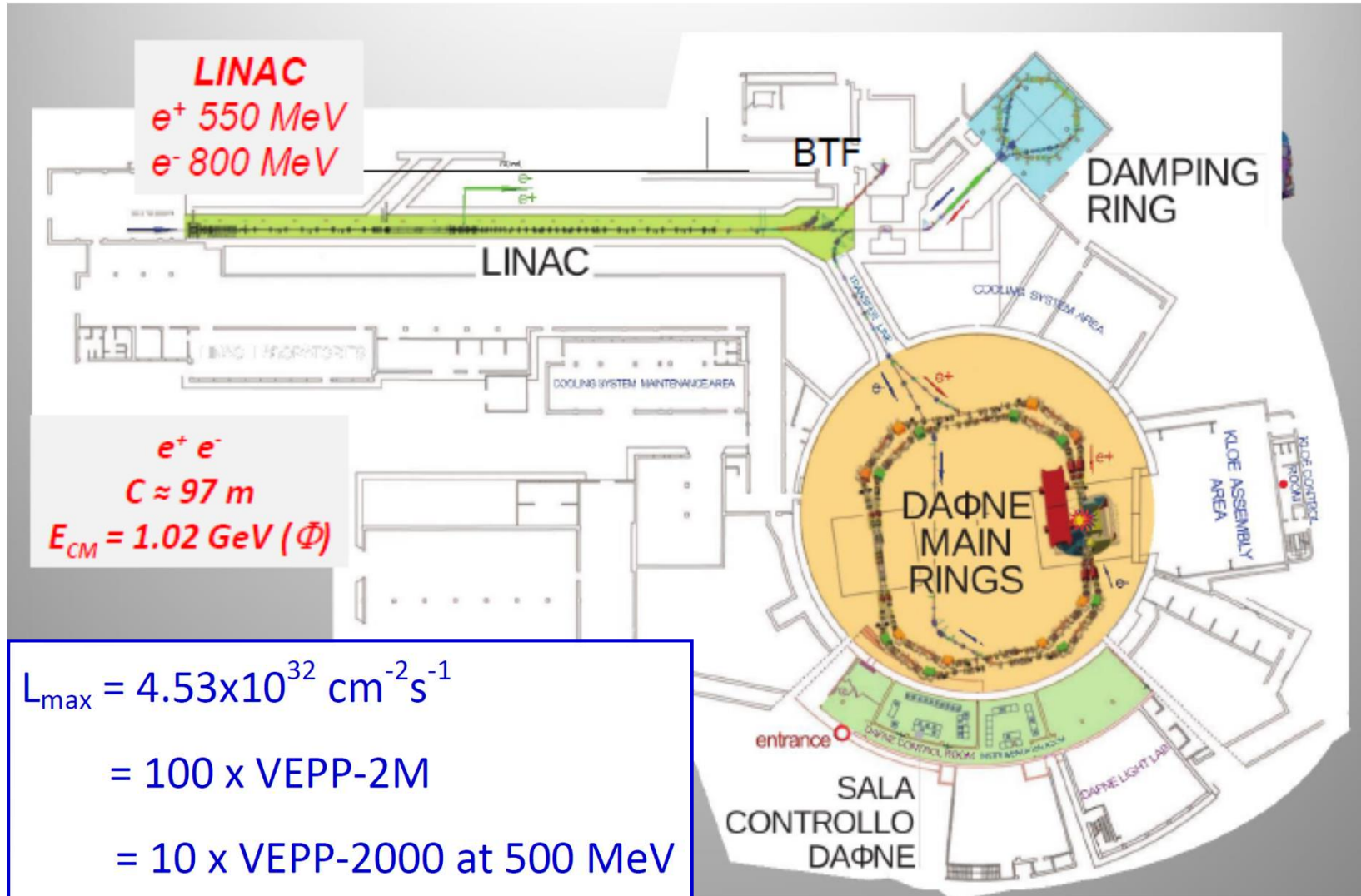
Table IV: DAΦNE Commissioning Milestones

Accumulator Ring Installation	December 95
First e ⁻ beam through the Tr. Line	27 May 96
First Turn in the Accumulator	1 June 96
Multiturn in the Accumulator	6-7 June 96
First Stored Beam in the Accumulator	21 June 96
120 mA in the Accumulator	30 January 97
LINAC e ⁺ beam to specifications	March 97
Main Rings Vacuum Connected	July 97
Extraction from the Accumulator	20 September 97
First e ⁻ Beam in the Main Ring	28 September 97
Multiturn in the Main Ring	4 October 97
First Stored Beam in the Main Ring	25 October 97

**ICFA Advanced Beam Dynamics Workshop
on Beam Dynamics Issues for e⁺e⁻ Factories,
Frascati, October 20-25, 1997**



DAΦNE Accelerator Complex



“Small” does not mean “Simple”

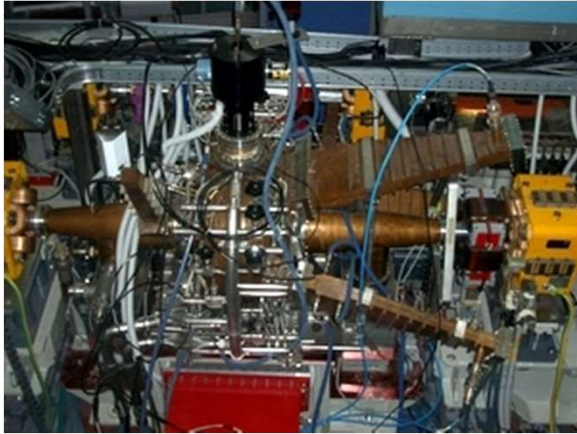
1. High intensity of colliding beams (maximum currents 2.5A e-, 1.4A e+)
2. Long damping time (110.000 turns)
3. Shortest bunch separation (2.7 ns)
4. Complicated aluminium vacuum chamber (impedance, eCloud)
5. Very nonlinear optics (short magnets with large apertures, wiggler nonlinearities, crosstalk between the two rings)
6. etc.

Advanced Accelerator Physics Studies

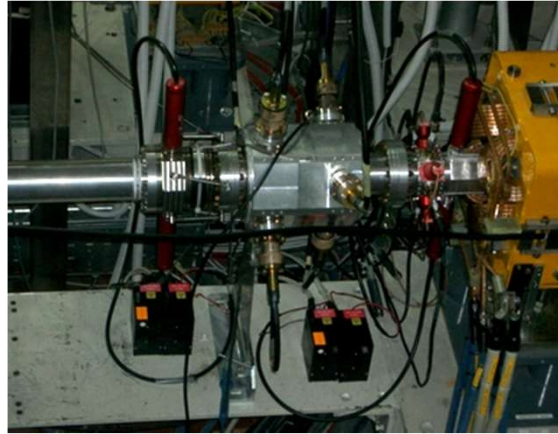
1. Low impedance vacuum chamber components (using)
2. Sophisticated feedback systems (using, in constant evolution)
3. Wigglers with «wiggling» poles (using)
4. Parasitic crossings compensation with wires (used for FINUDA, KLOE)
5. Collisions with negative momentum compaction factor (tested experimentally)
6. e-Cloud clearing electrodes (were using)
7. Collisions with a very high crossing angle (proposal)
8. Strong RF focusing (proposal)
9. Crab Waist collision scheme (in operation)
10. Others

Low Impedance Vacuum Chamber

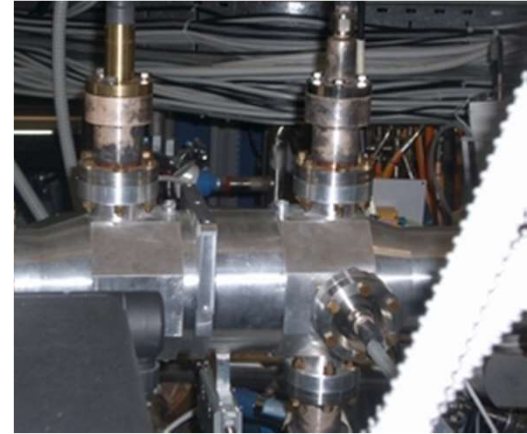
HOM Damped Vacuum Chamber Elements



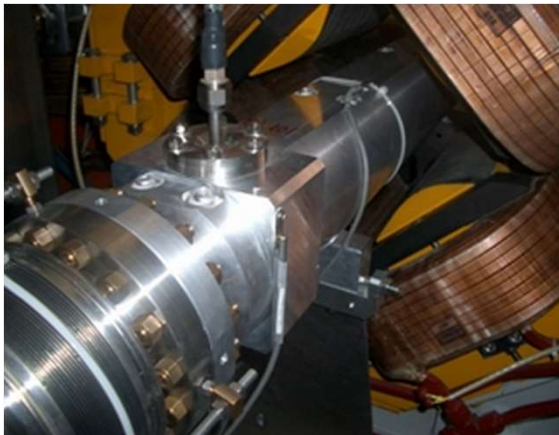
RF CAVITY



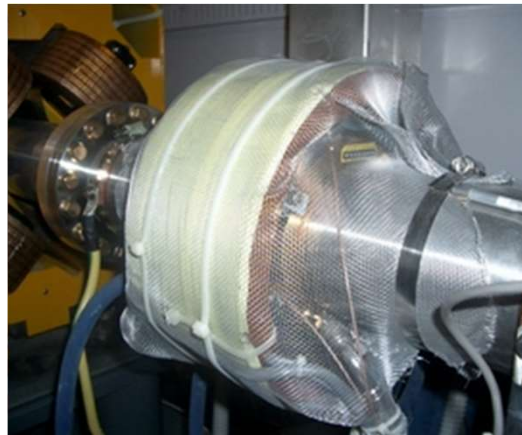
LONGITUDINAL
KICKER



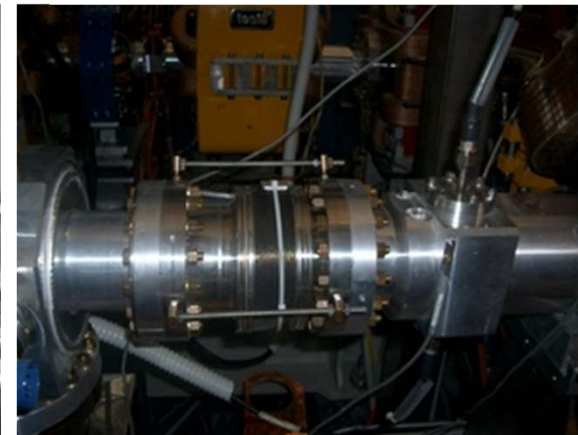
TRANSVERSE
KICKER



INJECTION
KICKER

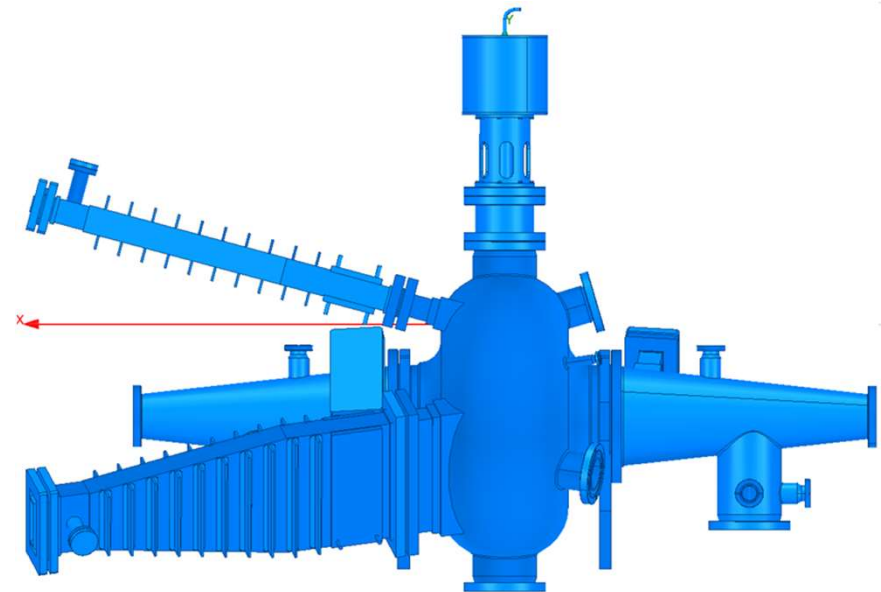
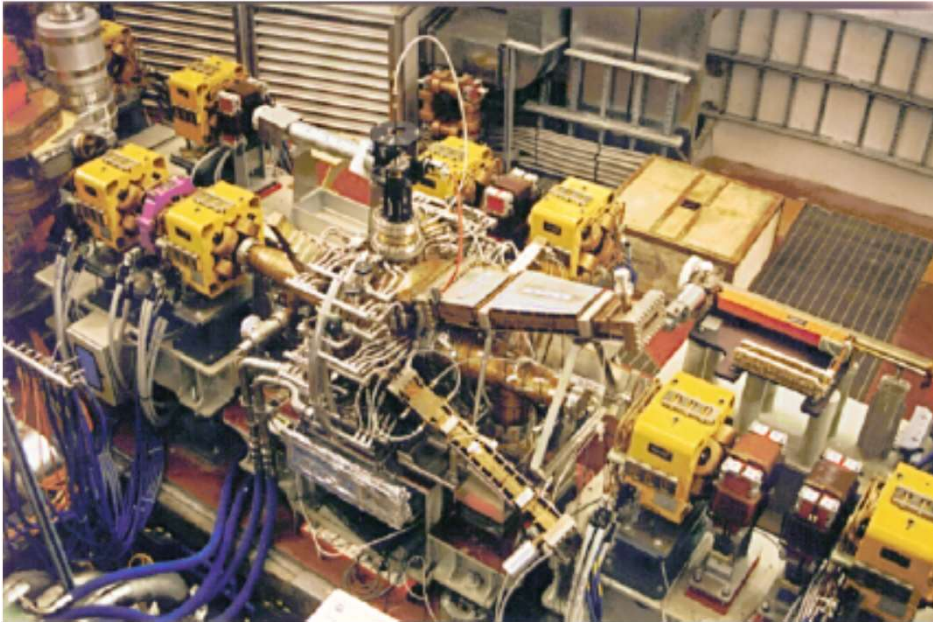


WALL CURRENT &
DCCT MONITOR



SHIELDED
BELLOWS

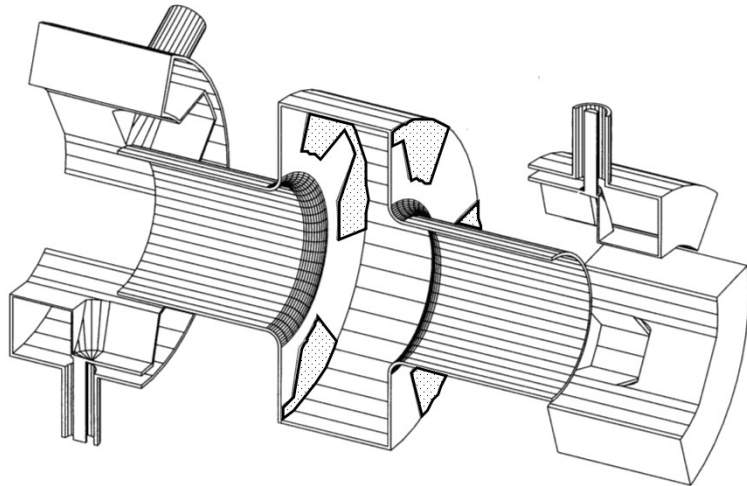
DAΦNE RF Cavity



Principal Design Features

- Rounded body: simple mechanical design, no multipacting
- Long tapers: low broad-band impedance, lower RF losses
- HOM positions far from principal beam harmonics
- No dissipative materials under high vacuum
- Waveguides with broad-band transitions to external loadings

Longitudinal Feedback Kicker



Purpose:

- used to provide correcting longitudinal kick

Design Features:

- heavily loaded pill-box cavity
- 6 ridged wave guides rounded to fit cavity shape
- special transitions to coaxial feed through

Advantages

- High broad-band shunt impedance
- All HOM are damped

• Publications

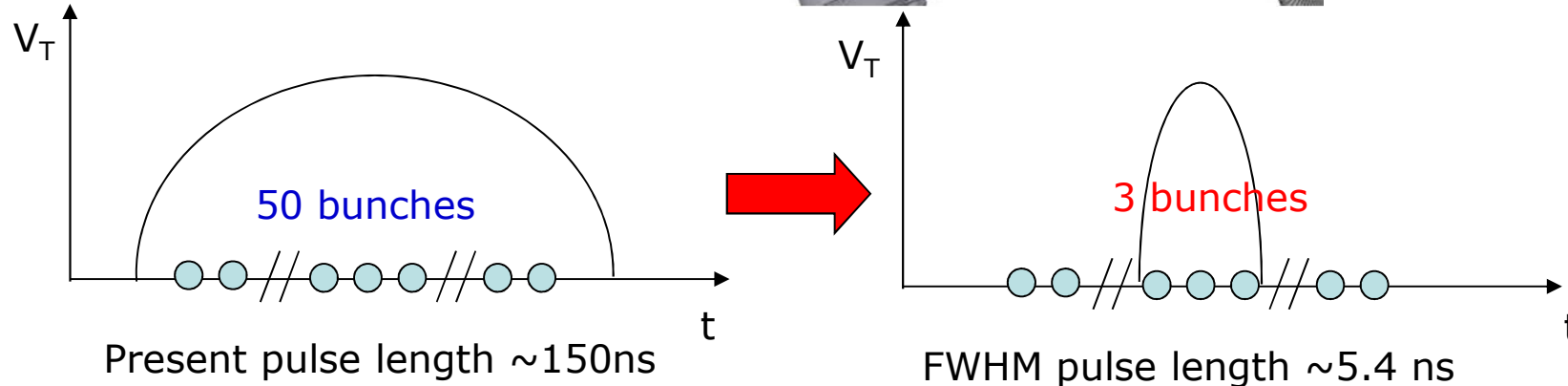
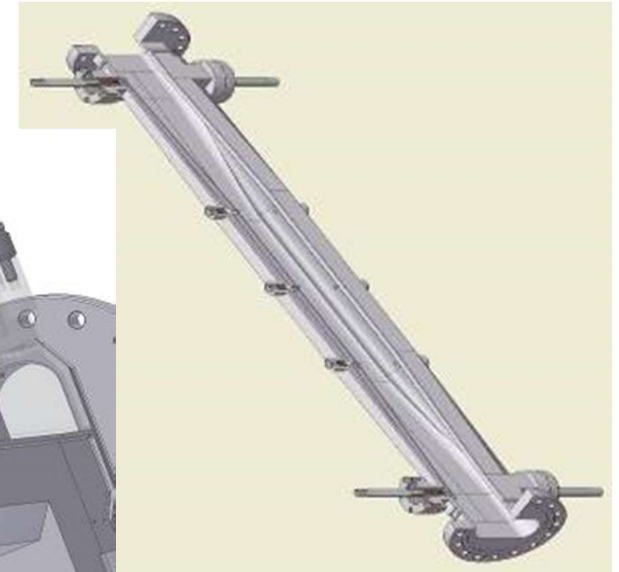
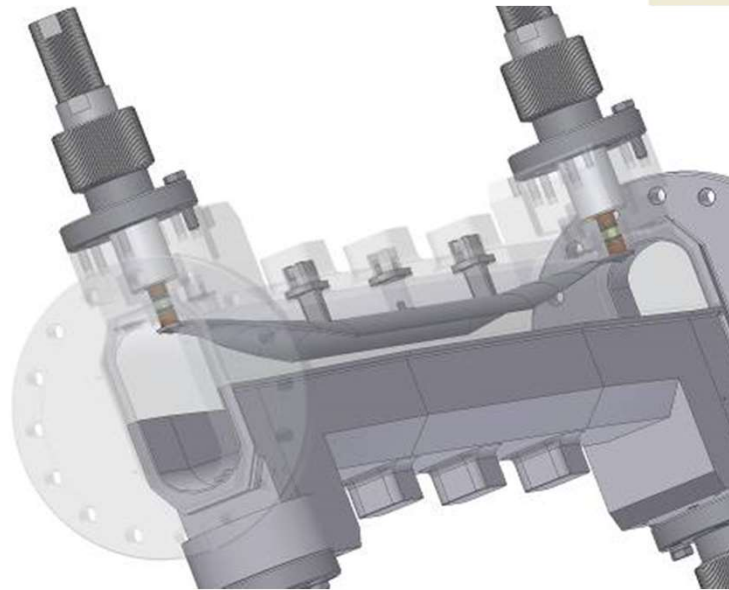
- Part. [Accel.](#) 52: 95-113, 1996
(80 citations in HEP)

• Successful Experience in:

- DAΦNE, KEKB, BESSYII, PLS, SLS, HLS, ELETTRA, KEK Photon Factory, Duke storage ring..
- PEP-II (upgrade, December 2003)
- SPEAR-3, CESR (considered)

New Injection Kickers

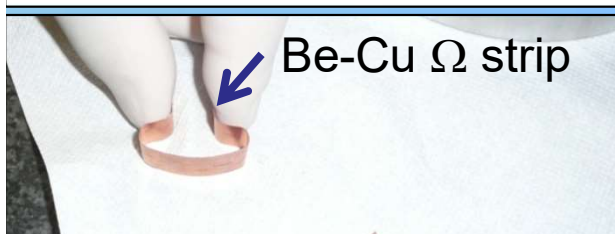
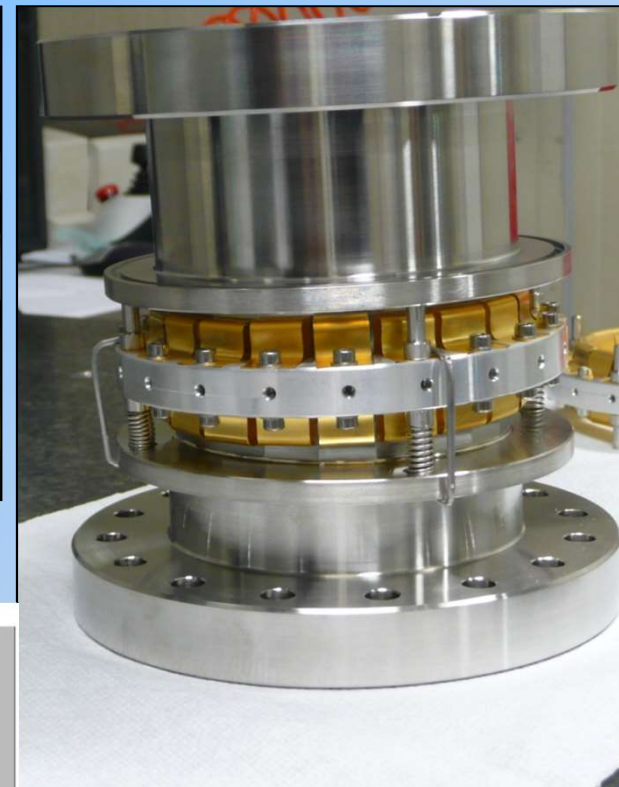
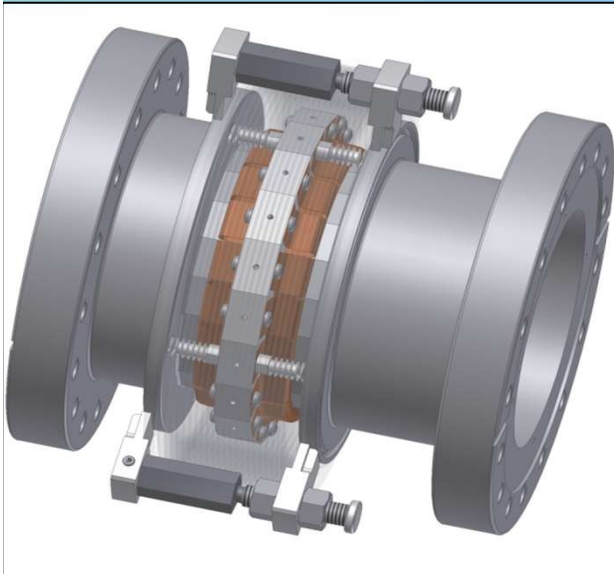
New injection kickers with **5.4 ns pulse length** to reduce perturbation on stored beam



Expected benefits:

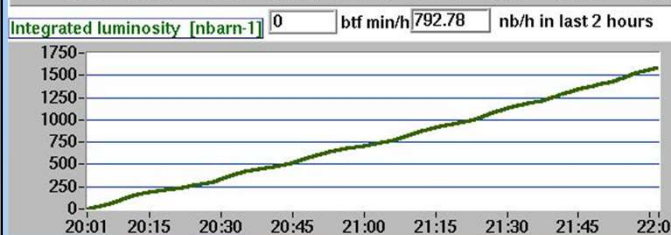
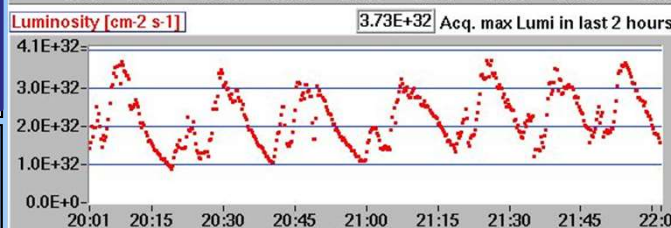
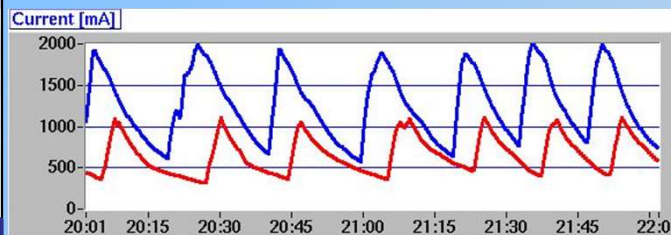
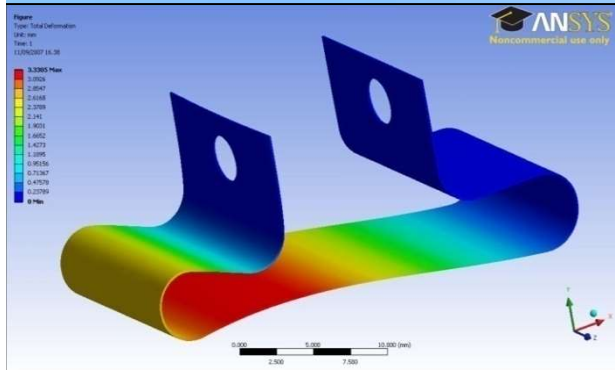
- higher maximum stored currents
- Improved stability of colliding beams during injection
- less background allowing data acquisition during injection

Ω Shielded Bellows



Be-Cu Ω strip

- Shielding based on Be-Cu Ω strips 0.2 mm thickness



Electron Cloud Effect Mitigation

e-Cloud in DAΦNE

Challenges

1. Aluminium vacuum chamber
2. Bunch separation of 2.7 ns
3. High beam current

Mitigation

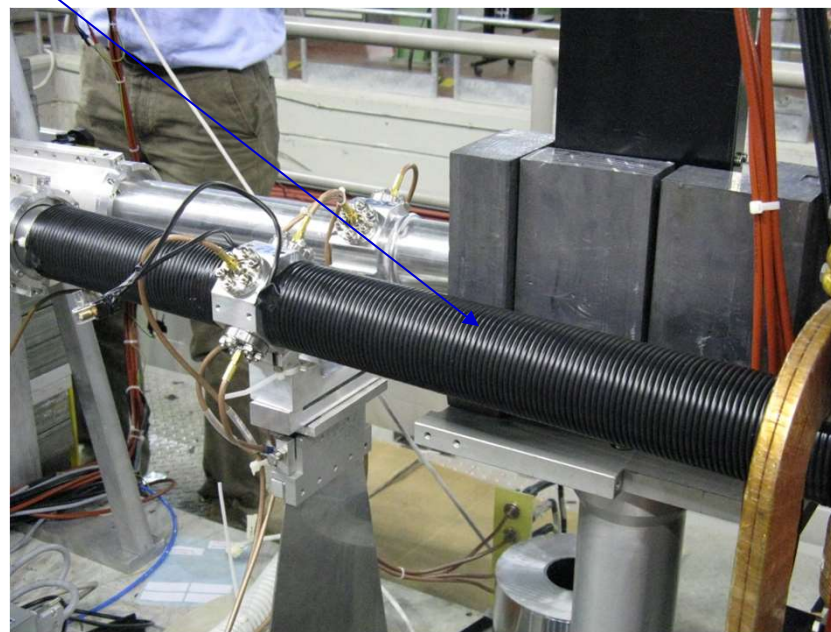
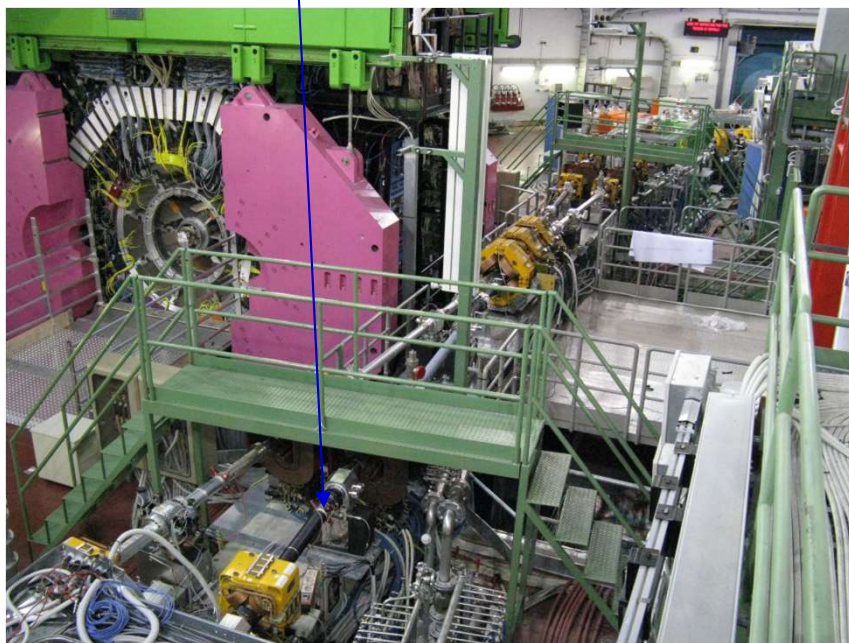
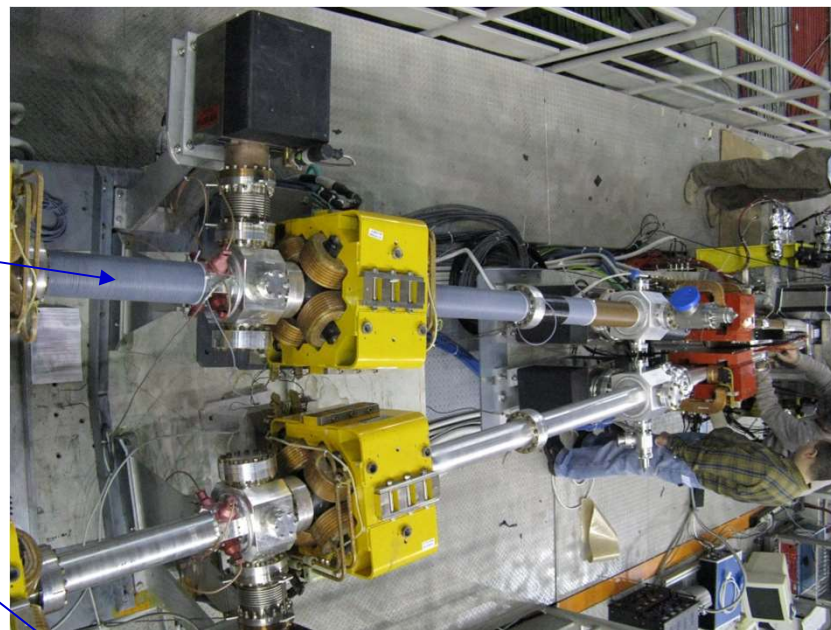
1. Feedback systems
2. Solenoids in straight sections
3. Clearing electrodes
4. Lower RF voltage
5. others

Effects

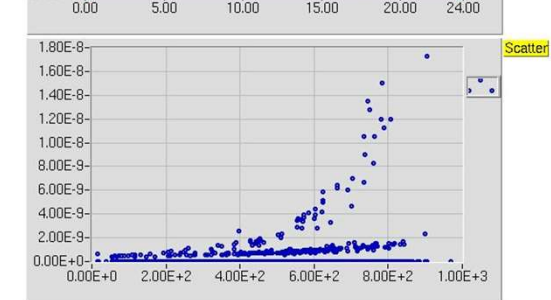
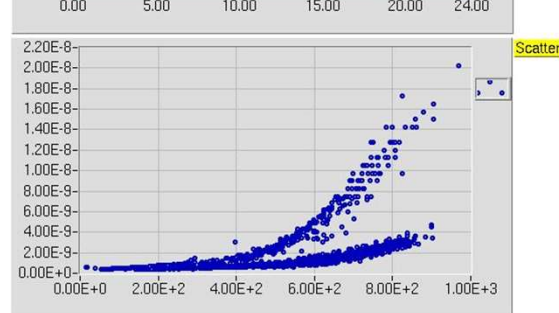
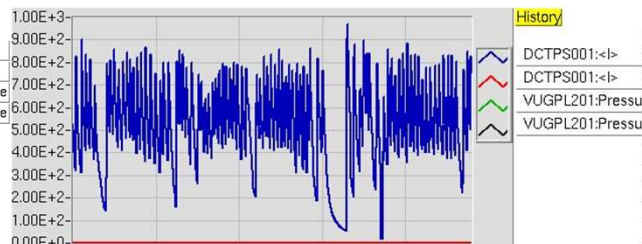
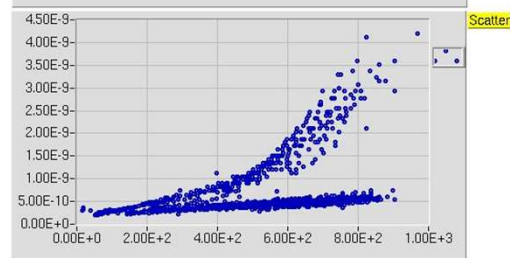
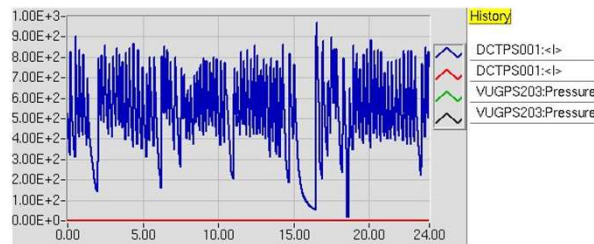
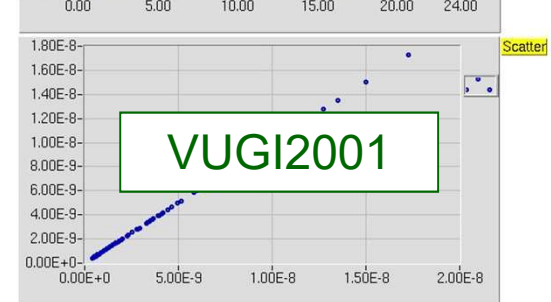
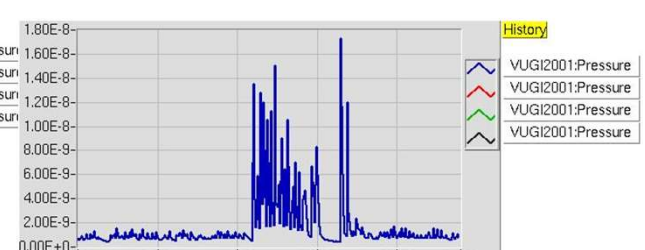
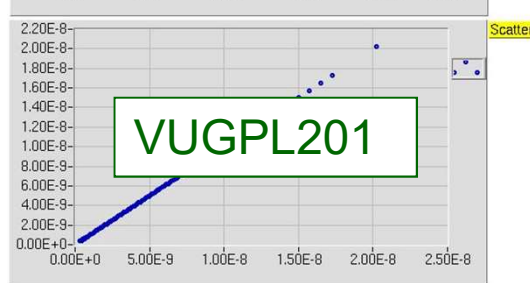
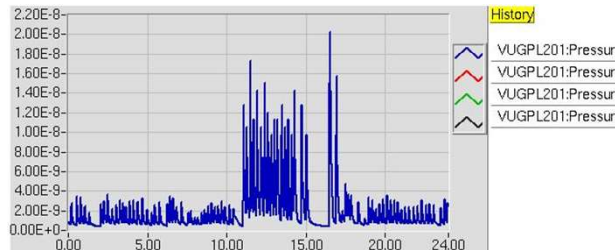
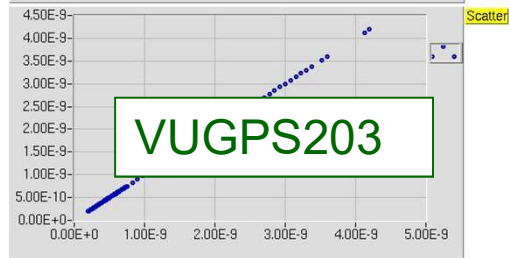
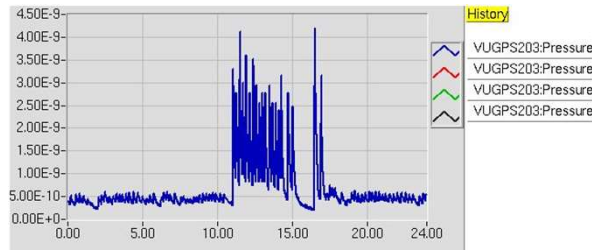
1. Anomalous pressure rise
2. Tune spread along bunch train
3. Fast horizontal multibunch instability
4. TMCI single bunch instability
5. others



Solenoids



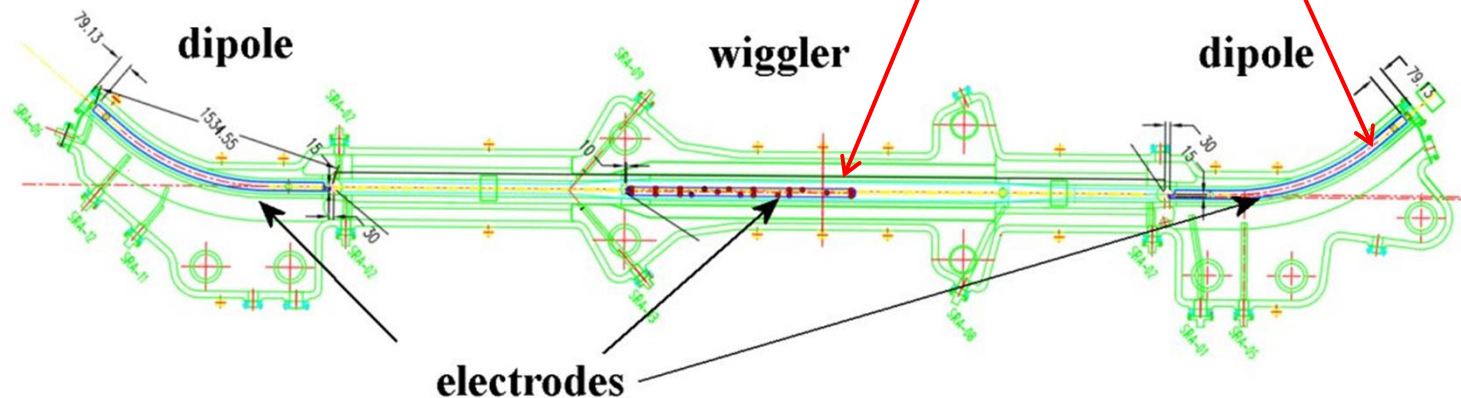
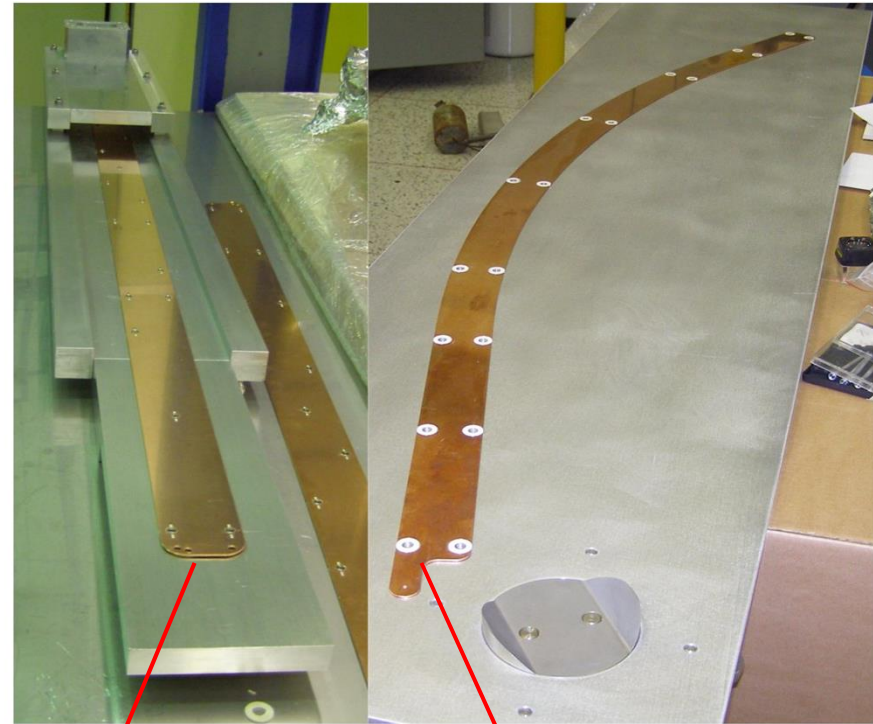
Solenoids Off 28/05/2012



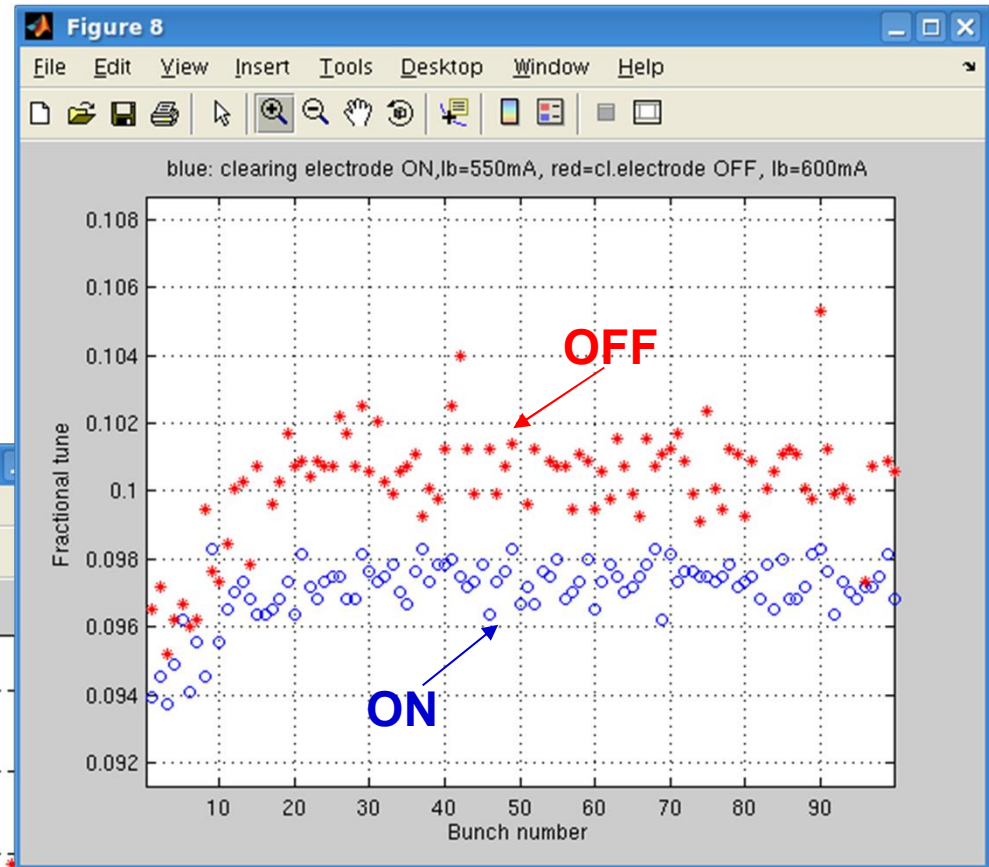
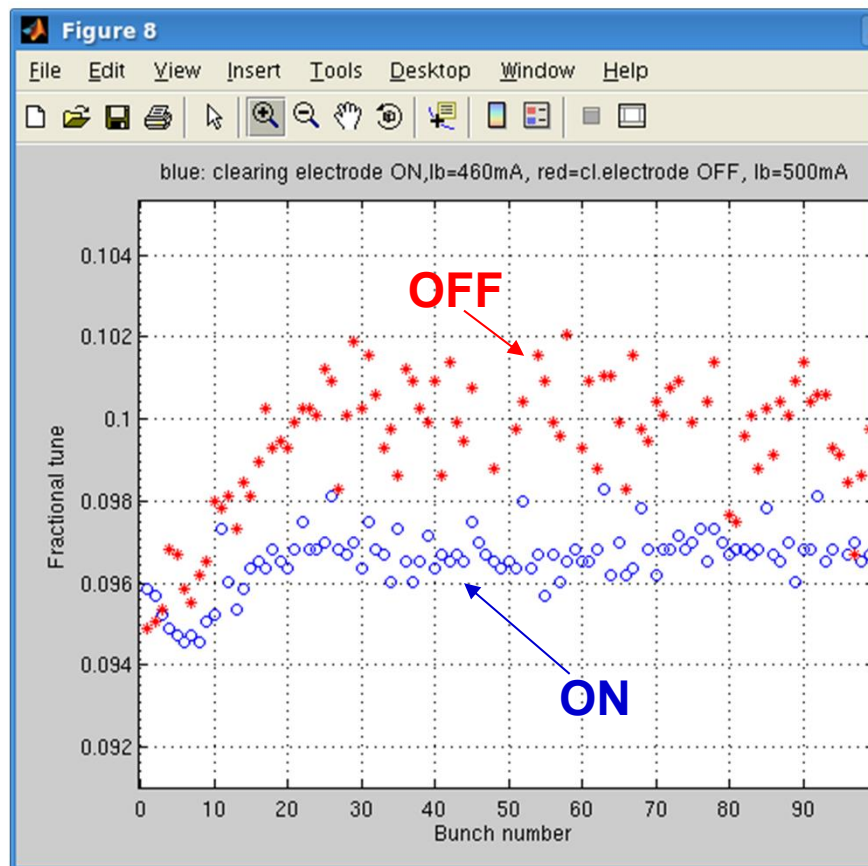
Installation of Electrodes

To mitigate the e-cloud instability *copper electrodes have been inserted in all dipole and wiggler chambers* of the machine and have been connected to external dc voltage generators.

The dipole electrodes have a length of 1.4 or 1.6 m depending on the considered arc, while the wiggler ones are 1.4 m long.



Horizontal Bunch-by-Bunch Tune Spread Measured by the Feedback System



DAΦNE e⁺ beam:

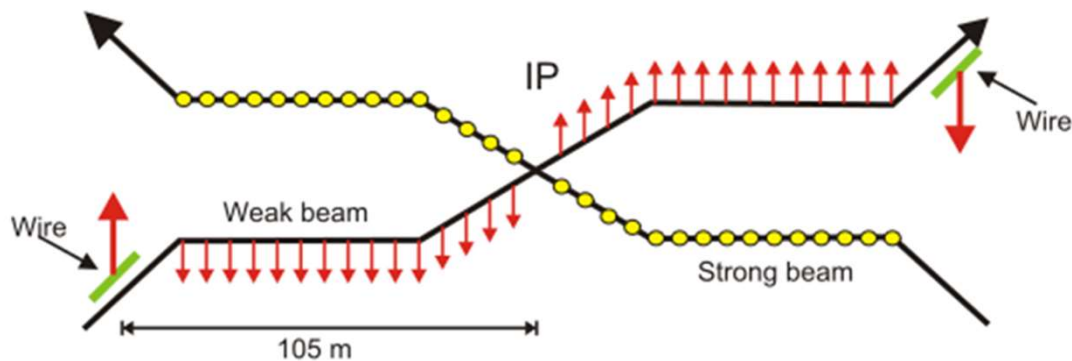
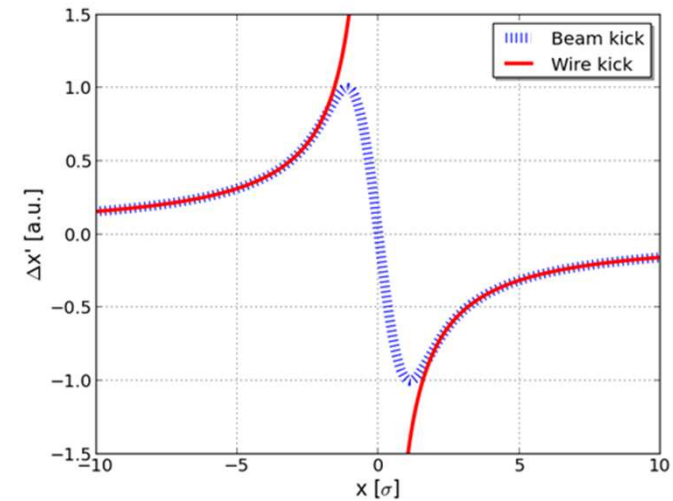
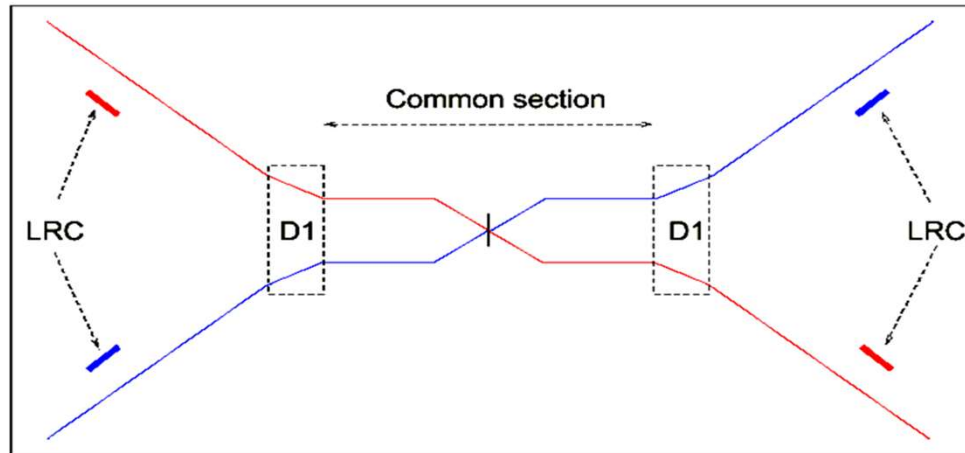
100 bunches, spaced by 2.7ns
with 20 buckets gap

Turning on the electrodes in
4 wigglers and 2 dipoles (not all)
horizontal tune spread decreases

Wire Compensation of Parasitic Crossings

Correction of Long-Range Beam-Beam Interactions

J.P. Koutchouk, LHC Project Note 223 (2000)



Correction requires

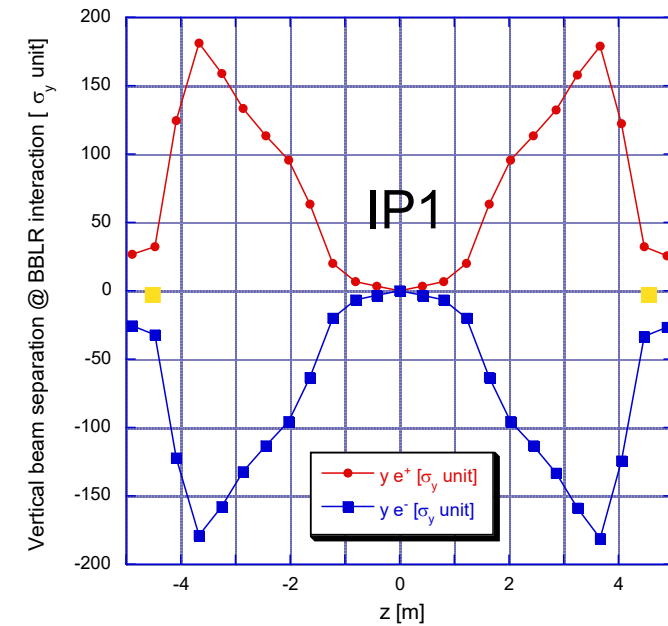
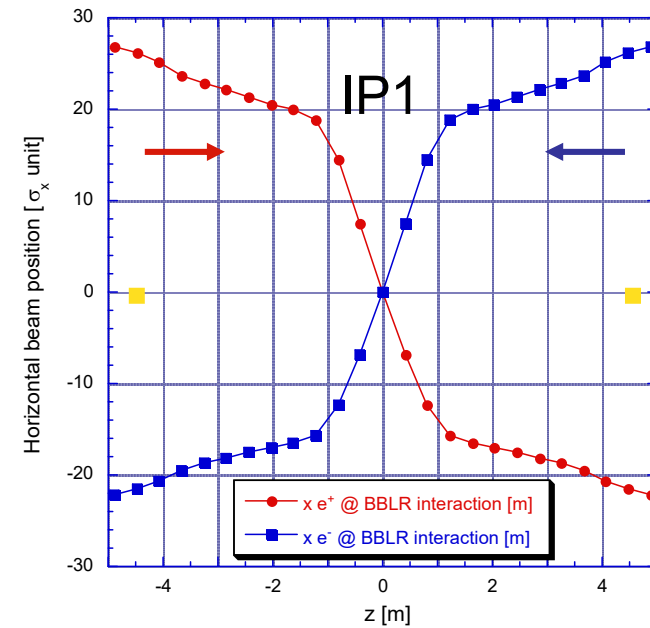
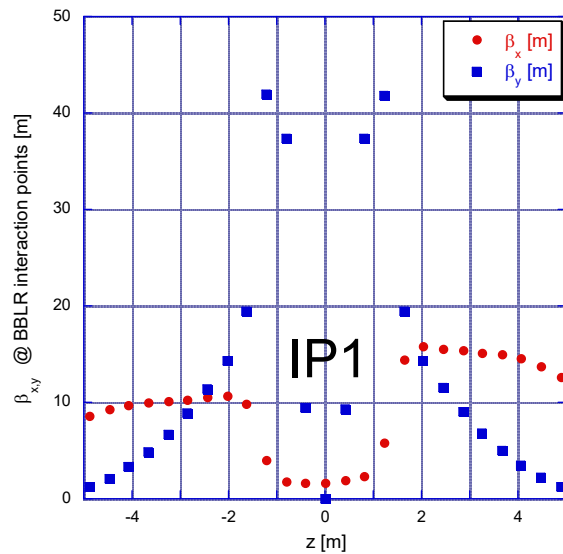
- the same integrated current
- the same transverse distance in terms of sigmas
- transverse phase advance $n2\pi$

Parasitic Crossings in the DAΦNE IR1

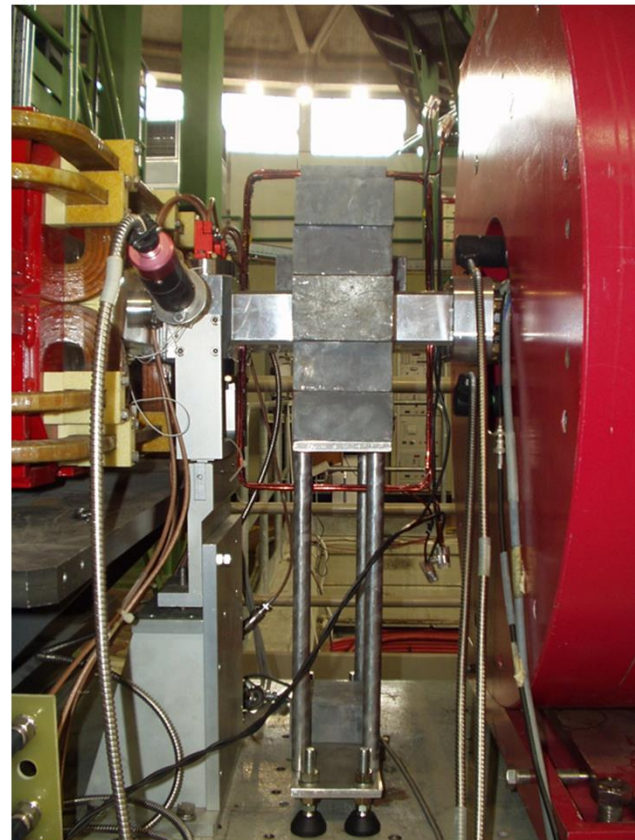
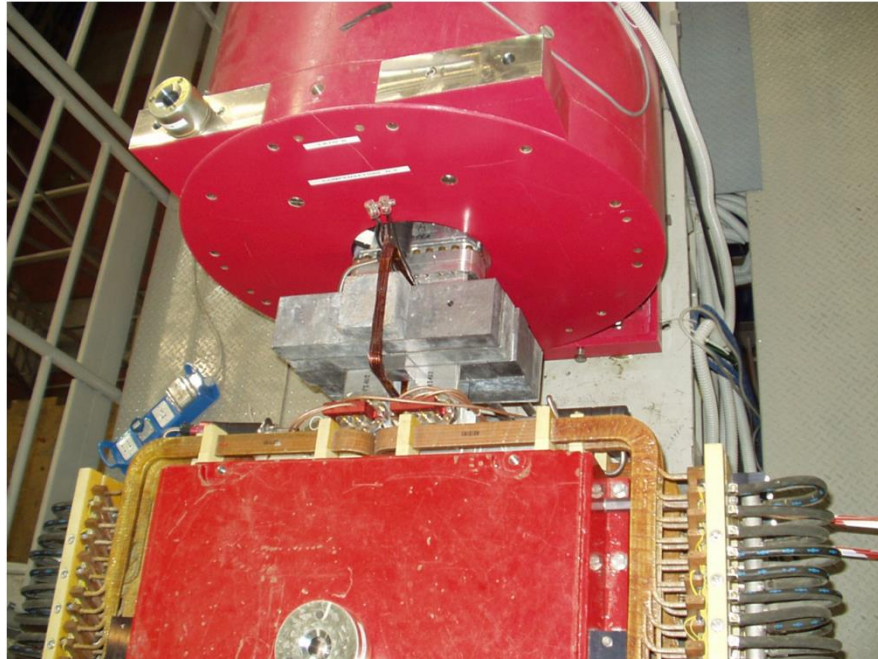
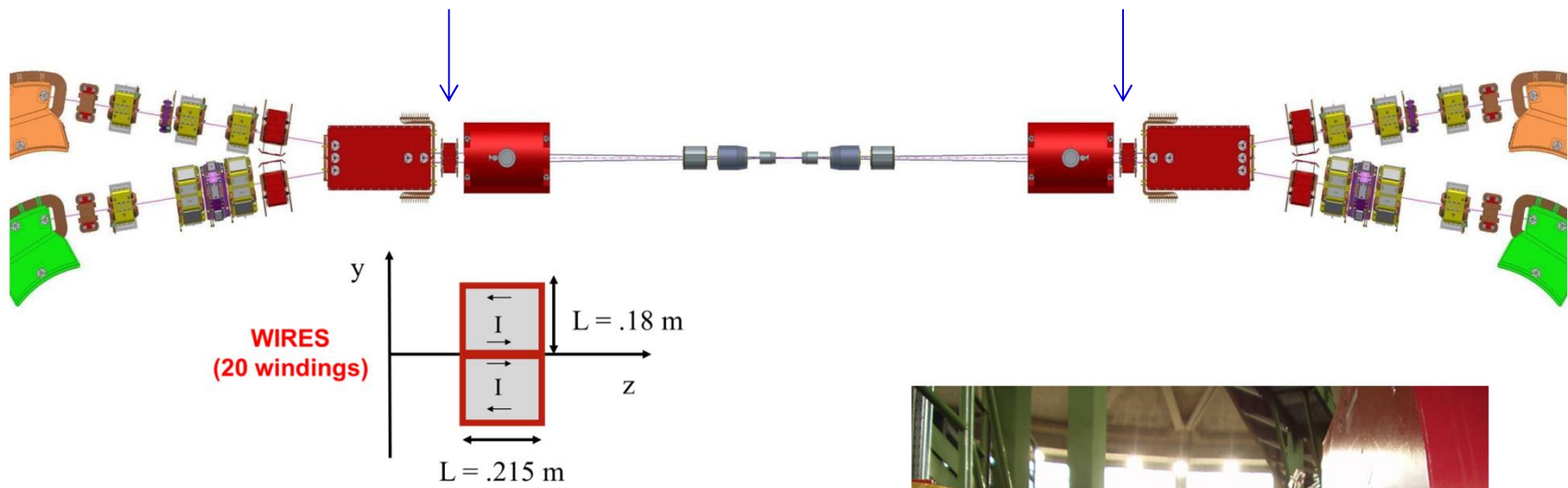
In the DAΦNE IRs the beams experience 24 Long Range Beam Beam interactions

Parameters for the Pcs, one every four, in IR1.

PC order	Z-Z _{IP} [m]	β_x [m]	β_y [m]	$\mu_x - \mu_{IP}$	X [σ_x]	Y [σ_y]
BB12L	-4.884	8.599	1.210	0.167230	26.9050	26.238
BB8L	-3.256	10.177	6.710	0.140340	22.8540	159.05
BB4L	-1.628	9.819	19.416	0.115570	19.9720	63.176
BB1L	-0.407	1.639	9.426	0.038993	7.5209	3.5649
IP1	0.000	1.709	0.018	0.000000	0.0000	0.0000
BB1S	0.407	1.966	9.381	0.035538	-6.8666	3.5734
BB4S	1.628	14.447	19.404	0.092140	-16.4650	63.196
BB8S	3.256	15.194	6.823	0.108810	-18.7050	157.74
BB12S	4.884	12.647	1.281	0.126920	-22.1880	25.505

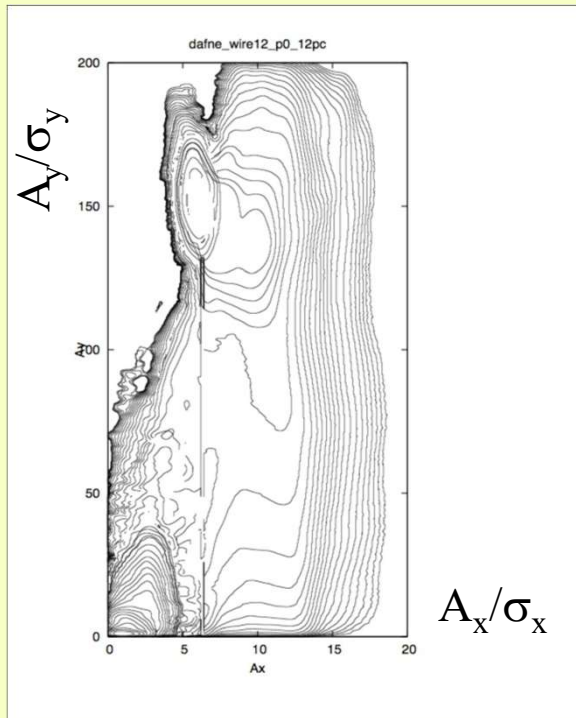


Wires in the KLOE IR

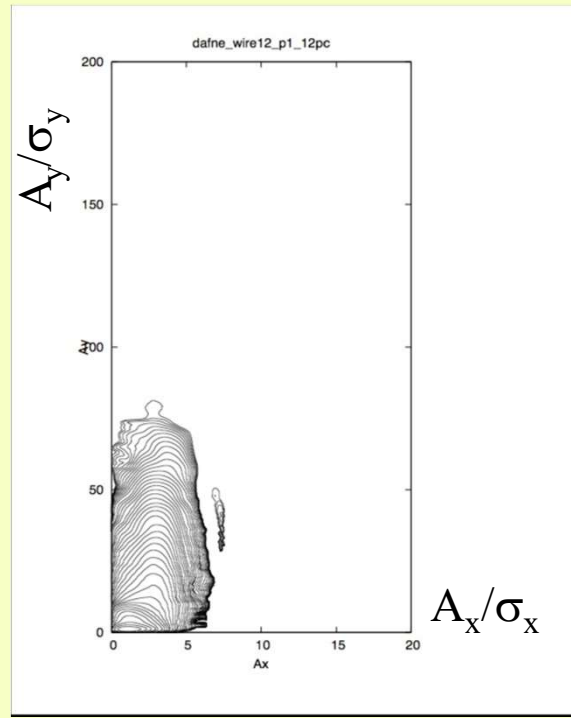


RESULTS from LIFETRACK

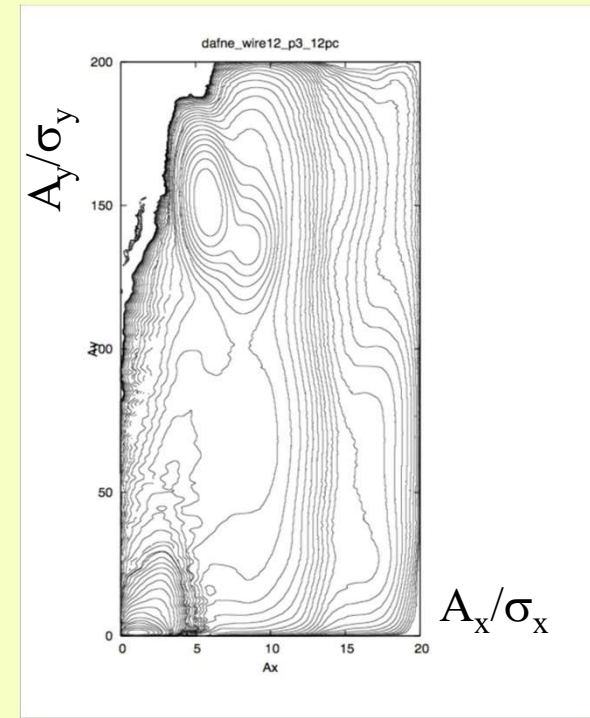
$A_{x,y}$ are the particle equilibrium density in the transverse space of normalized betatron amplitude



Wires OFF

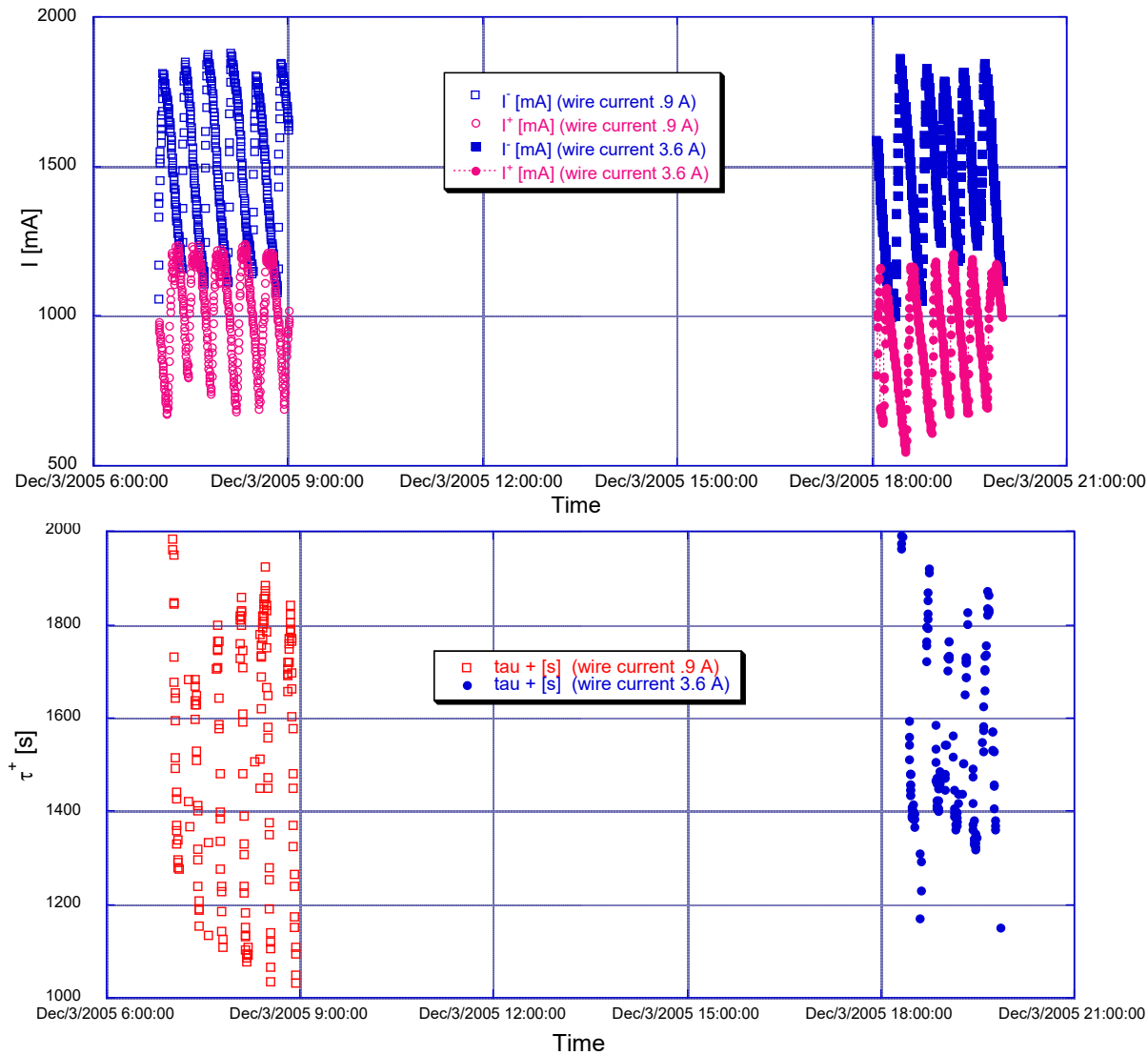


Wires ON



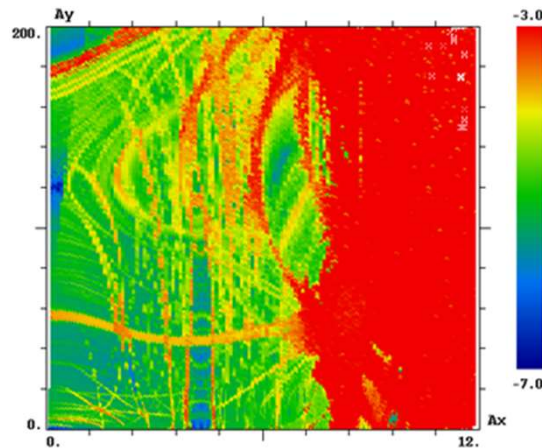
Wires ON
(wrong polarity)

Observations During Electron Beam Injection

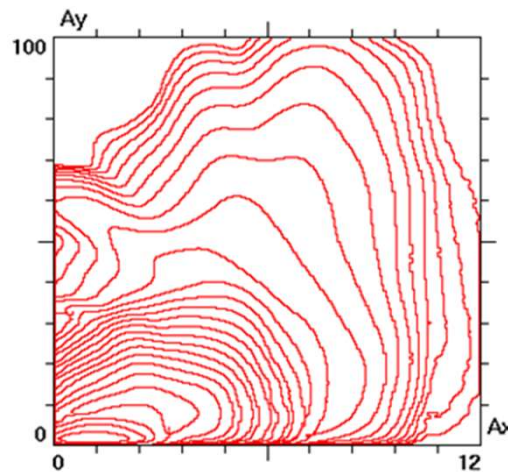


Analysis of Parasitic Crossings Compensation

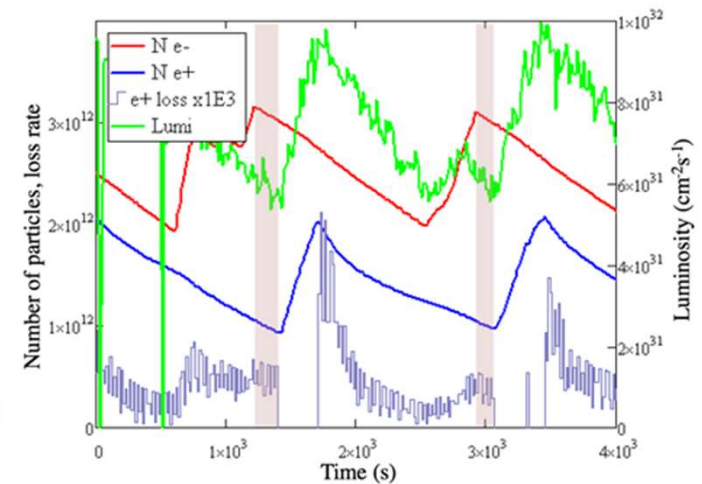
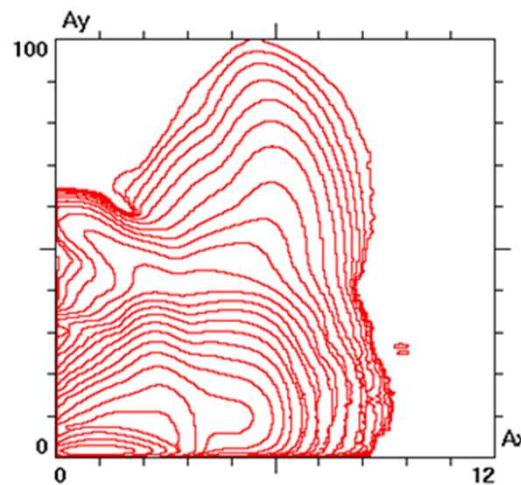
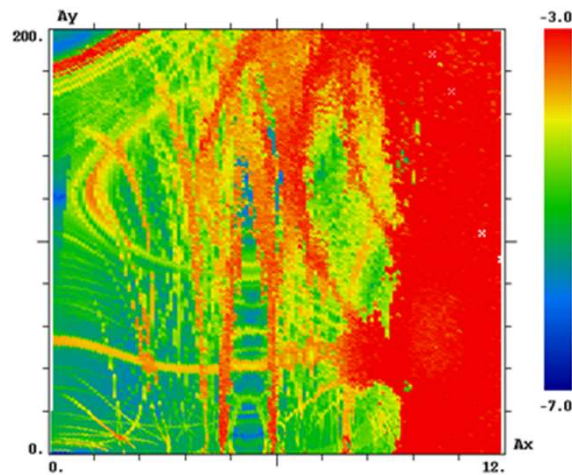
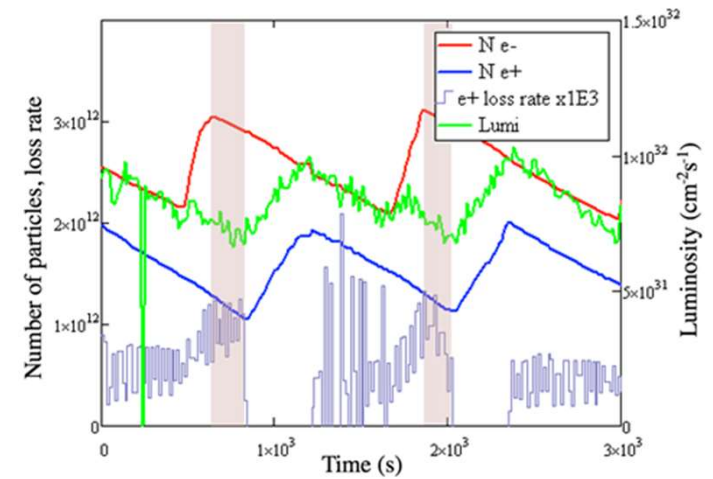
Dynamic Aperture (FMA)



Non-Gaussian Tails



Particle Losses

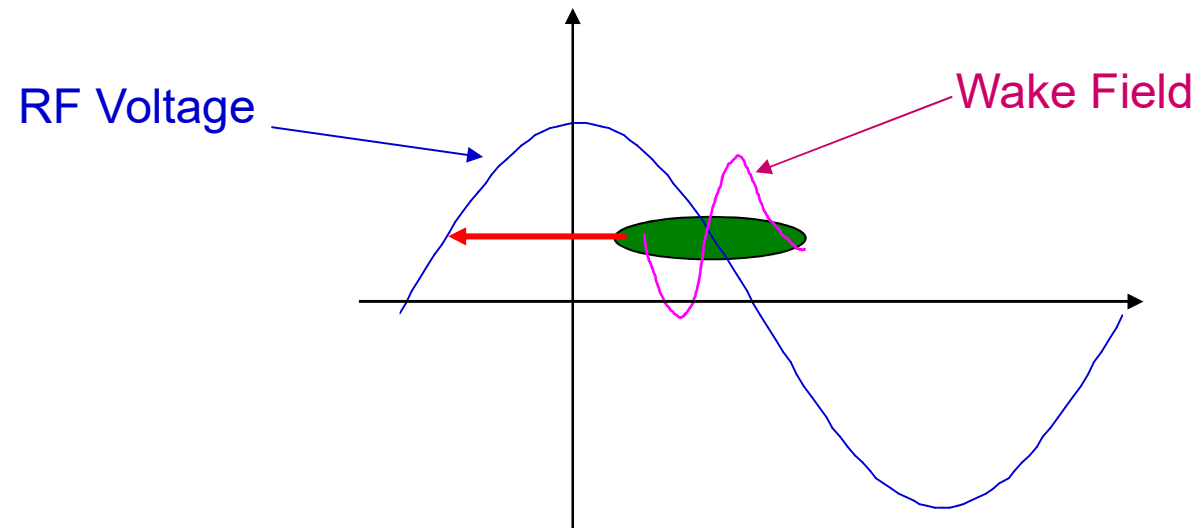


Twofold improvement in beam-beam induced losses!

Collisions with Negative Momentum Compaction Factor

Negative Momentum Compaction Factor

$$\alpha_c = \frac{dL / L}{dp / p} = \frac{1}{L} \oint \frac{D_x(s)}{\rho(s)} ds < 0$$

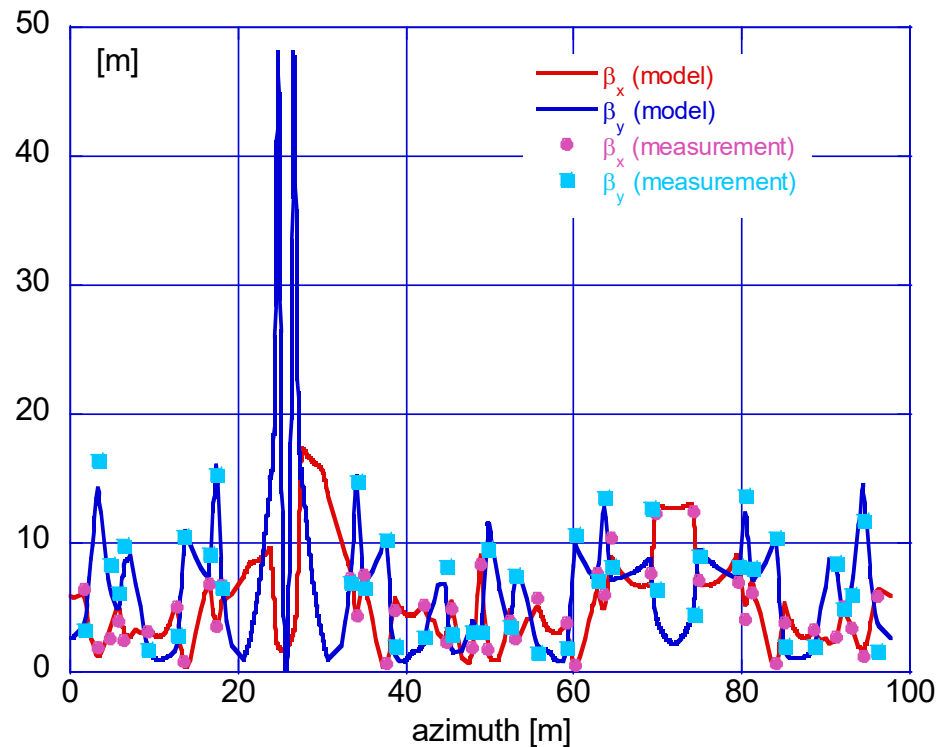


Potential Advantages for a Collider

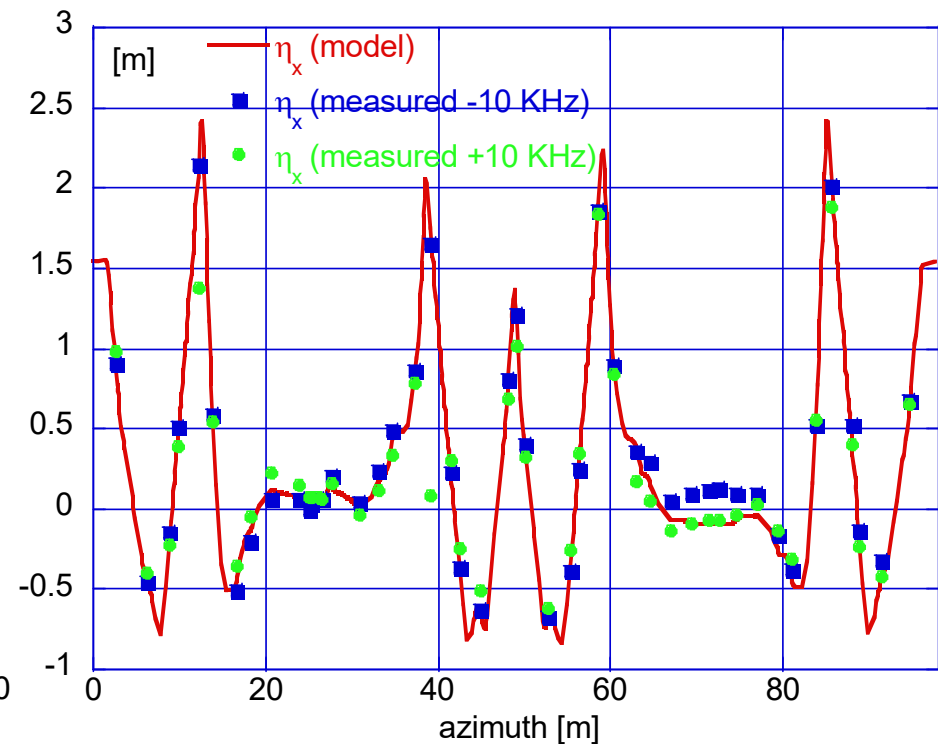
- Shorter bunch -> Higher luminosity
 - L scales with σ_z if $\beta_{x,y}$ are reduced proportionally to σ_z
 - Piwinski's angle ('badness factor') $\theta = \phi \sigma_z / \sigma_x$ is lower
- Longitudinal beam-beam effects are less dangerous (*V. V. Danilov et al., HEACC 1992*)
 - No coherent and incoherent instabilities
 - Synchro-betatron resonances
- Single bunch is stable with negative 'natural' chromaticity
 - Lower sextupole strengths -> larger dynamic aperture
 - Higher instability thresholds

Electron Ring Optical Functions

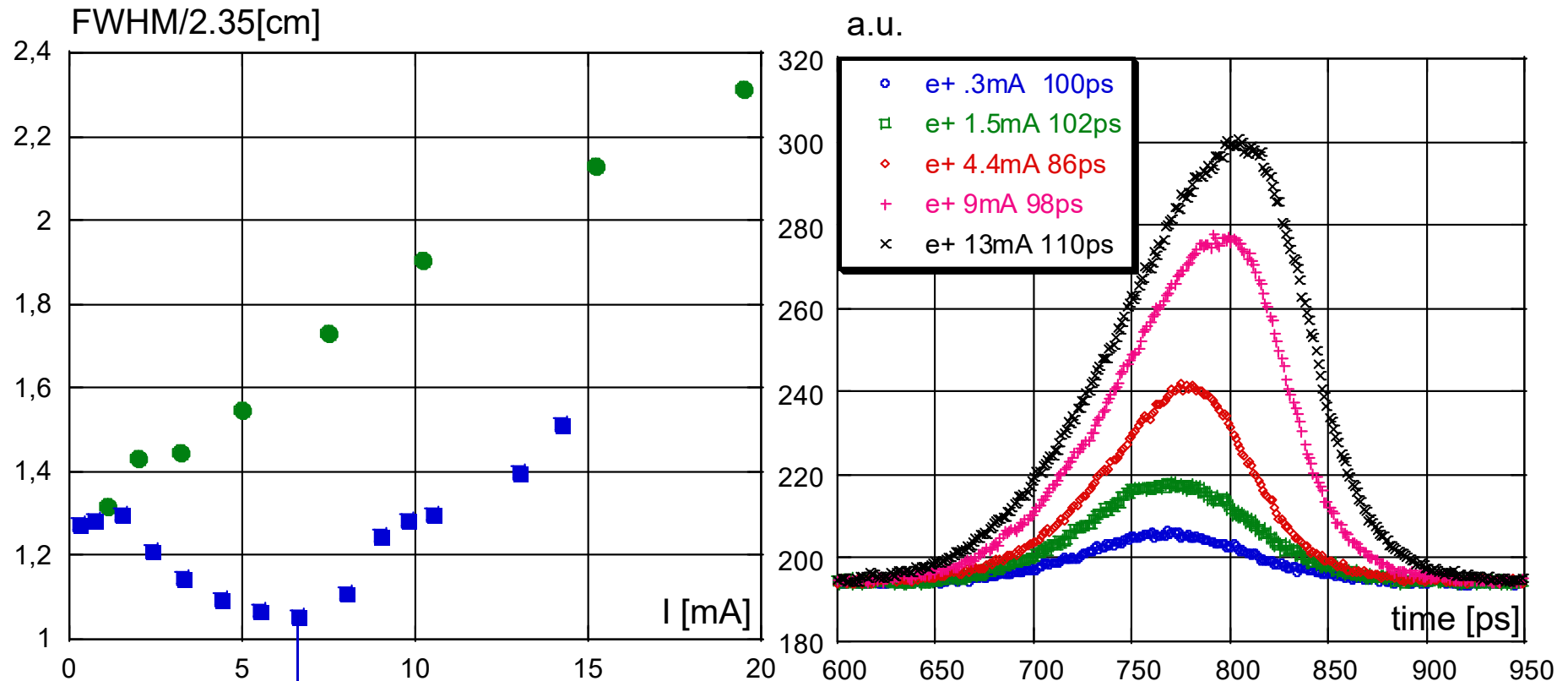
Beta Functions



Horizontal Dispersion



Bunch Shortening in the Positron Ring



$I_{th} = 7 \text{ mA at } \alpha_c < 0$

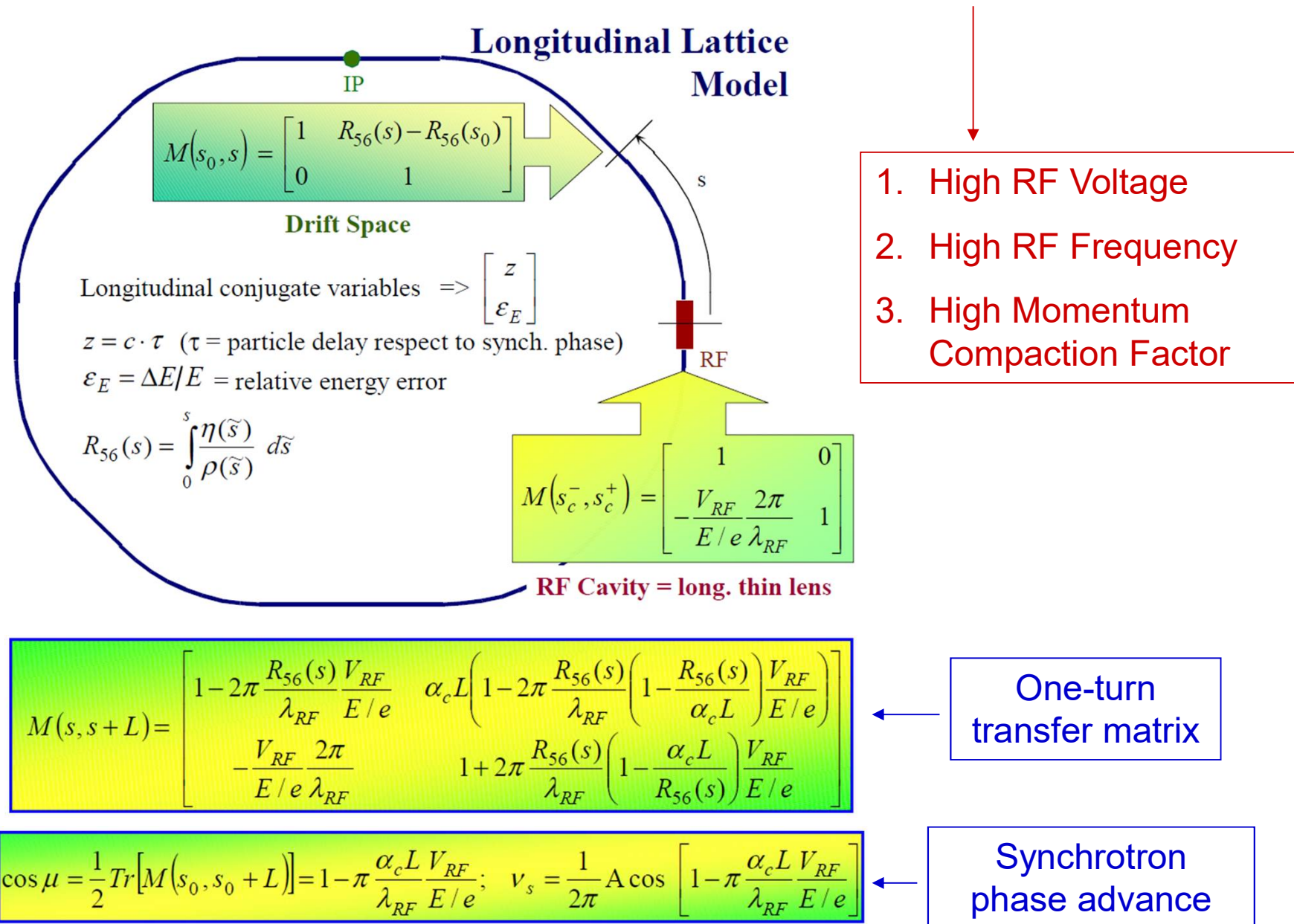
$I_{th} = 9 \text{ mA at } \alpha_c > 0$

Principal Results with $\alpha_c < 0$

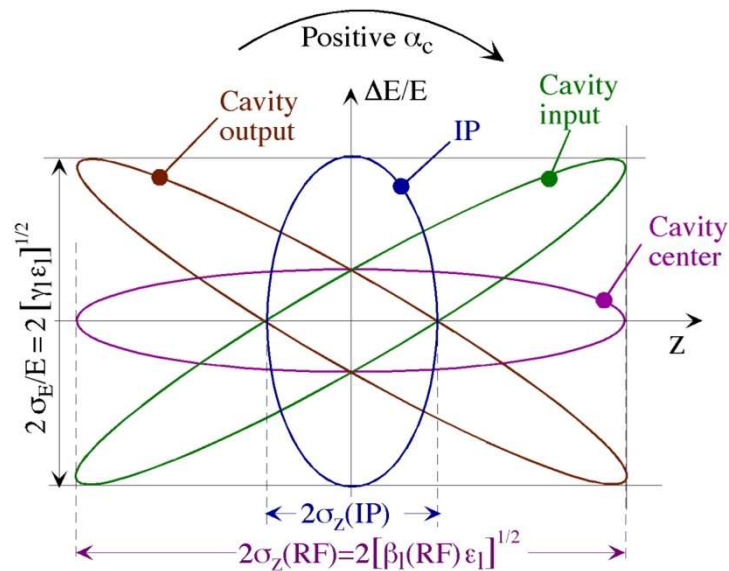
- DAΦNE optics model has proven to be reliable in providing collider operation with α_c ranging from +0.034 to −0.036
- With $\alpha_c < 0$ bunches shorten as predicted by numerical simulations
- High bunch currents (>40 mA) can be stored with high negative chromaticities
- No hard limit has been seen in multibunch operation. About 1 A stable beams have been stored in both rings
- At beam currents up to 300 mA/beam a better specific luminosity (> 25%) has been obtained in beam-beam collisions

Strong RF Focusing Proposal

Longitudinal Strong RF Focusing



Longitudinal Twiss parameters



$$\alpha_l(s) = \frac{1 - \cos \mu}{\sin \mu} \left[1 - \frac{2R_{56}(s)}{\alpha_c L} \right]$$

$$\beta_l(s) = \frac{\alpha_c L}{\sin \mu} \left[1 - (1 - \cos \mu) \frac{2R_{56}(s)}{\alpha_c L} \left(1 - \frac{R_{56}(s)}{\alpha_c L} \right) \right]$$

$$\gamma_l(s) = \frac{1 - \cos \mu}{\sin \mu} \frac{2}{\alpha_c L}$$

$$\frac{\sigma_E}{E} = \sqrt{\epsilon_l \gamma_l} \Rightarrow \epsilon_l = (\sigma_E / E)^2 \frac{\sin \mu}{2(1 - \cos \mu)} \alpha_c L$$

Normalized energy spread

$$\sigma_z(s) = \sqrt{\epsilon_l \beta_l(s)} = \frac{\sigma_E}{E} \alpha_c L \sqrt{\frac{1}{2(1 - \cos \mu)} - \frac{R_{56}(s)}{\alpha_c L} \left(1 - \frac{R_{56}(s)}{\alpha_c L} \right)}$$

Bunch length varying along the ring

..in the limiting case

$$\begin{aligned}\sigma_z(s) &= \sqrt{\varepsilon_l \beta_l(s)} = \frac{\sigma_E}{E} \alpha_c L \sqrt{\frac{1}{2(1-\cos \mu)} - \frac{R_{56}(s)}{\alpha_c L} \left(1 - \frac{R_{56}(s)}{\alpha_c L}\right)} = \\ &= \sigma_z(0) \sqrt{1 - 2(1-\cos \mu) \frac{R_{56}(s)}{\alpha_c L} \left(1 - \frac{R_{56}(s)}{\alpha_c L}\right)}\end{aligned}$$

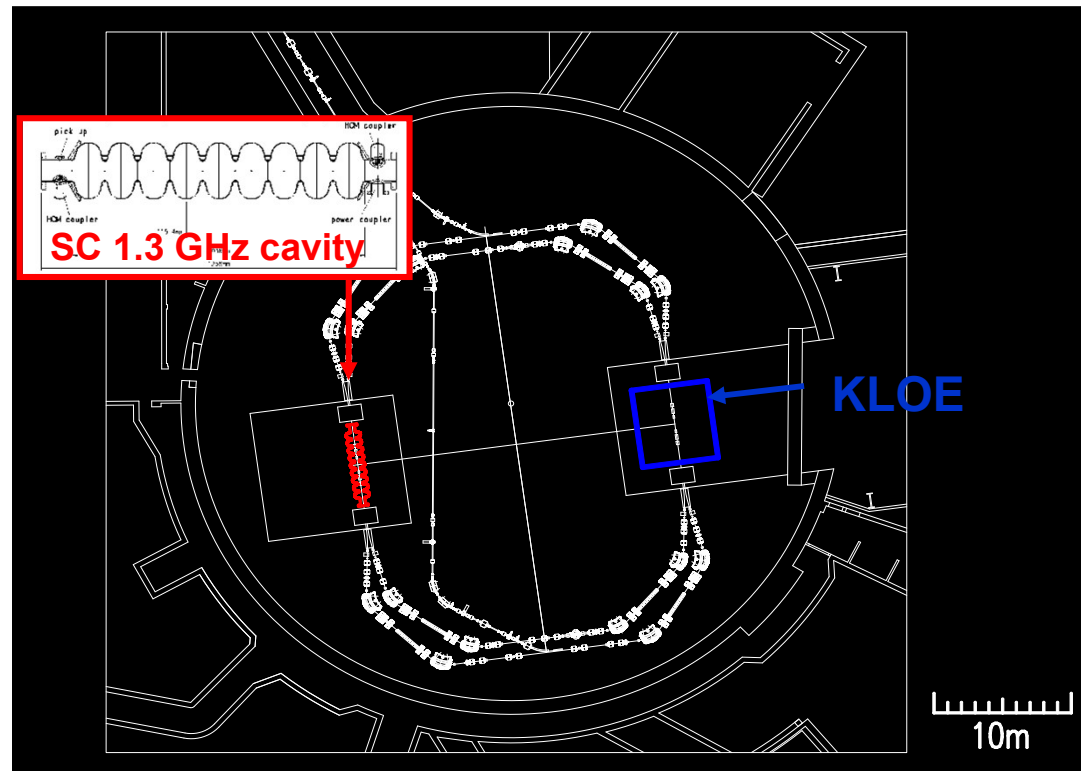
where $\sigma_z(0)$ is the bunch length at $s=0$ (i.e. at the cavity position). It may be noticed that $\sigma_z(0) = \sigma_{z,cav}$ is the maximum value of the bunch length along the ring. On the other hand, there is a minimum value of σ_z corresponding to the s_m position where $R_{56}(s_m) = \alpha_c L/2$. If the minimum position corresponds to the IP one gets:

$$\sigma_z(IP) = \frac{\sigma_E}{E} \frac{\alpha_c L}{2} \sqrt{\frac{1+\cos \mu}{1-\cos \mu}} = \sigma_z(Cav) \sqrt{\frac{1+\cos \mu}{2}}$$

As μ approaches π , the ratio $\sigma_z(IP)/\sigma_z(Cav)$ goes to zero!

However, one has to take into account damping and quantum fluctuations due to the synchrotron radiation...

Strong RF Focusing Experiment at DAΦNE (proposal)



with a high momentum compaction factor and a high RF gradient:

$$\sigma_z(s) = \left(\frac{\sigma_E}{E} \right) \alpha_c L \sqrt{\frac{1}{2(1 - \cos \mu)} - \frac{R_{56}(s)}{\alpha_c L} \left(1 - \frac{R_{56}(s)}{\alpha_c L} \right)}$$

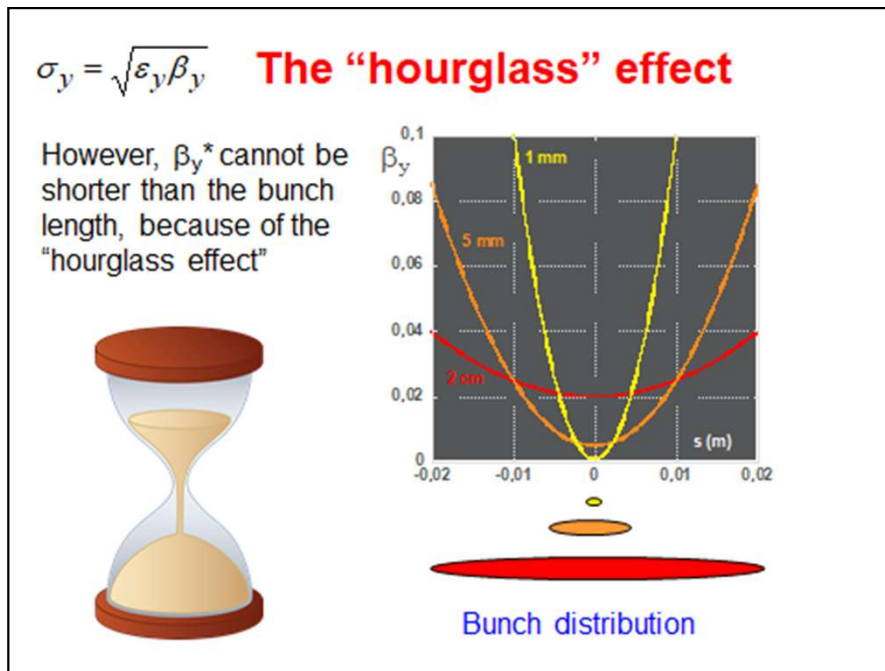
$$\left(\frac{\sigma_E}{E} \right)^2 = \frac{1}{1 + \cos \mu} \frac{55}{48\sqrt{3}} \frac{r_e \hbar}{m_e} \frac{\gamma^5 \tau_d}{L} \oint \left[1 - (1 - \cos \mu) \frac{2R_{56}(s)}{\alpha_c L} \left(1 - \frac{R_{56}(s)}{\alpha_c L} \right) \right] \frac{ds}{|\rho(s)|^3}$$

Crab Waist Collision Concept

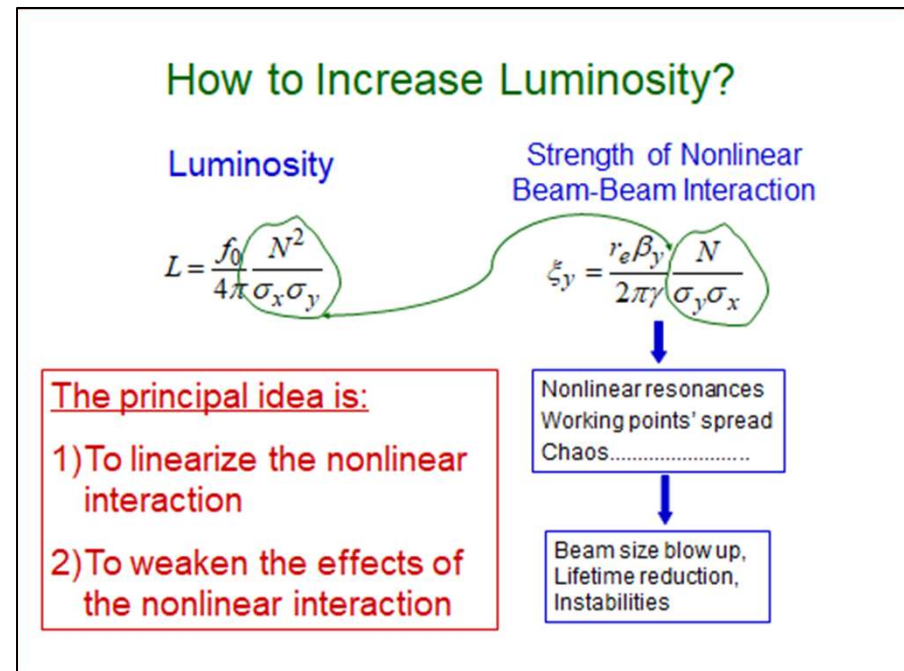
Crab Waist helps

to overcome the hourglass effect

to alleviate the effects of the nonlinear beam-beam interaction

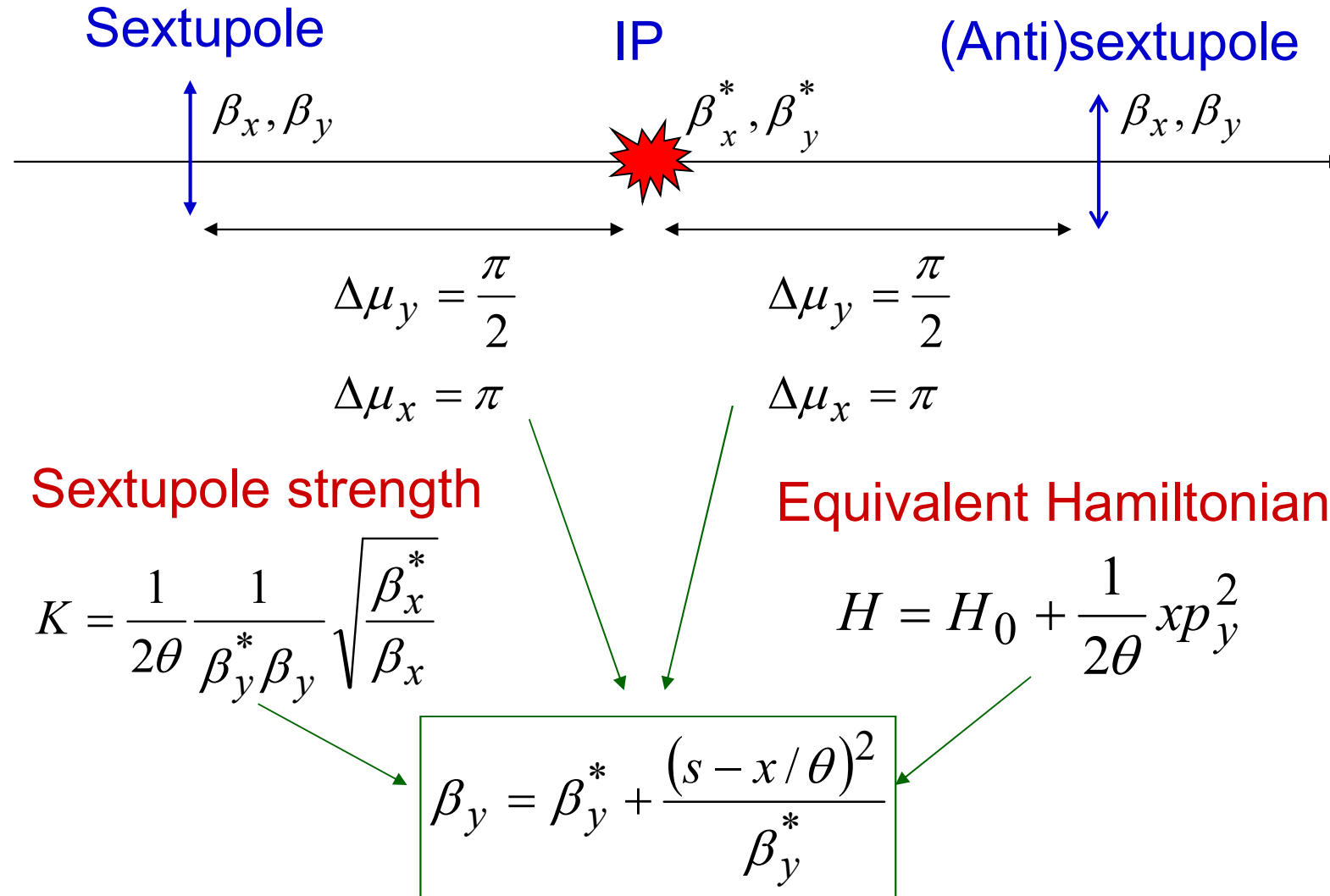


Large Piwinski angle
Small overlap area

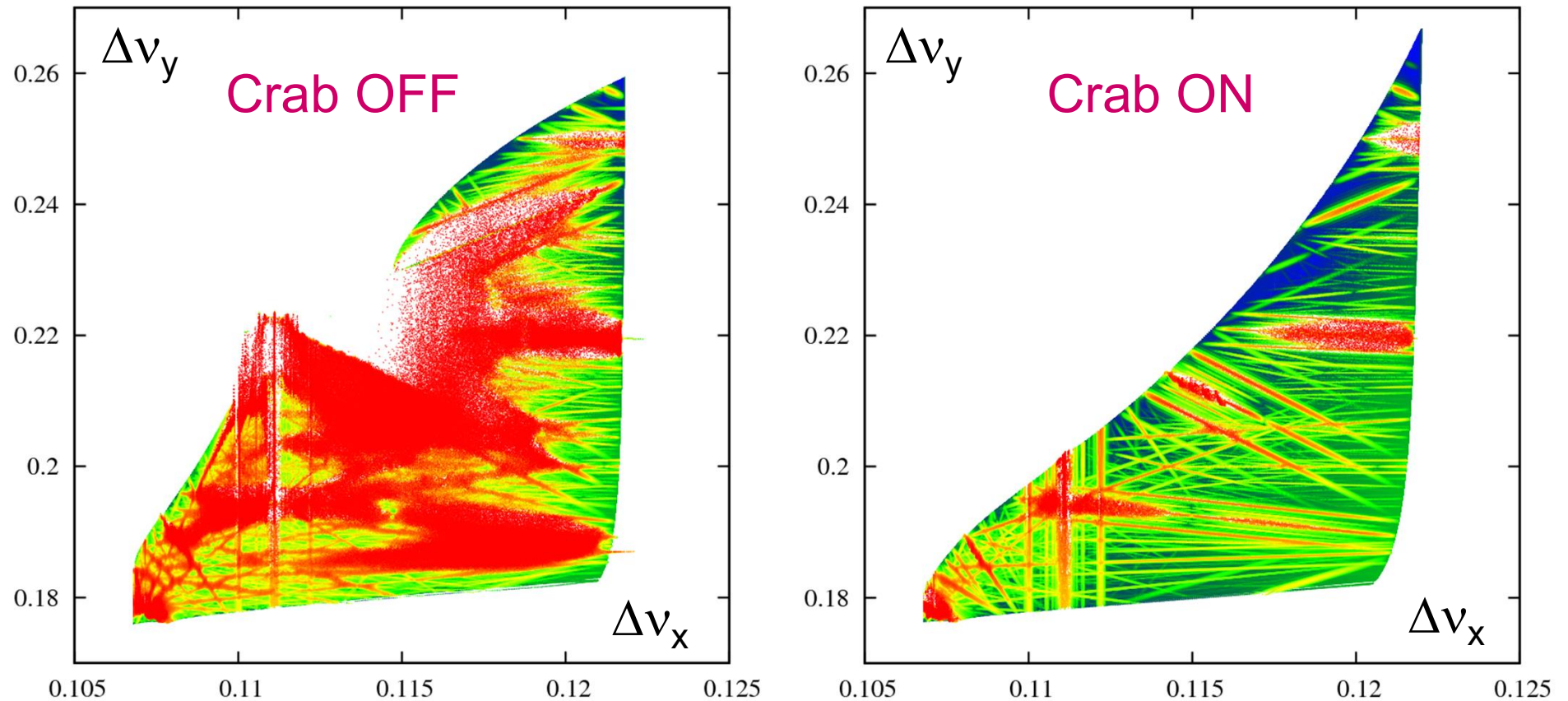


Crab waist sextupoles

Crabbed Waist Scheme



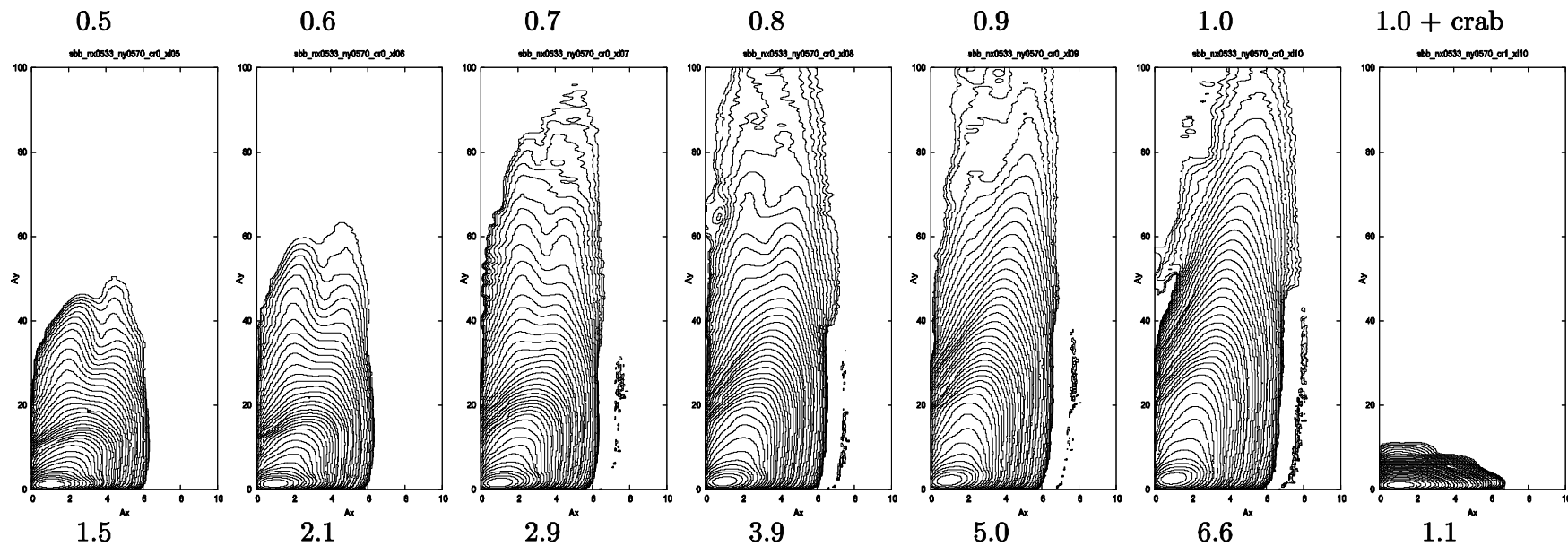
Frequency Map Analysis of Beam-Beam Interaction



D.Shatilov, E.Levichev, E.Simonov and M.Zobov
Phys.Rev.ST Accel.Beams 14 (2011) 014001

Beam Blowup and Tails in SuperB

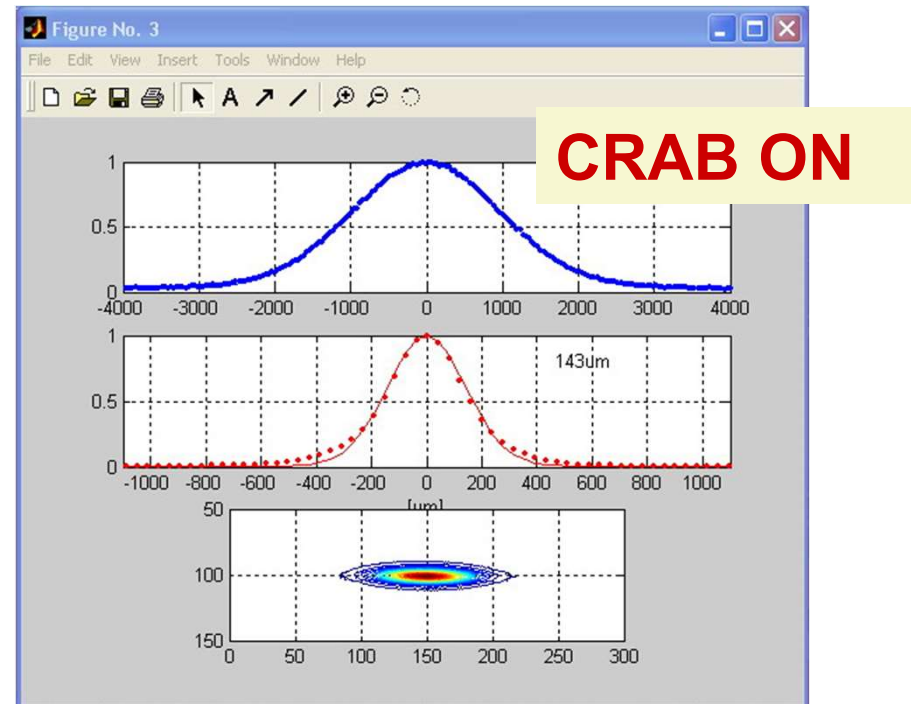
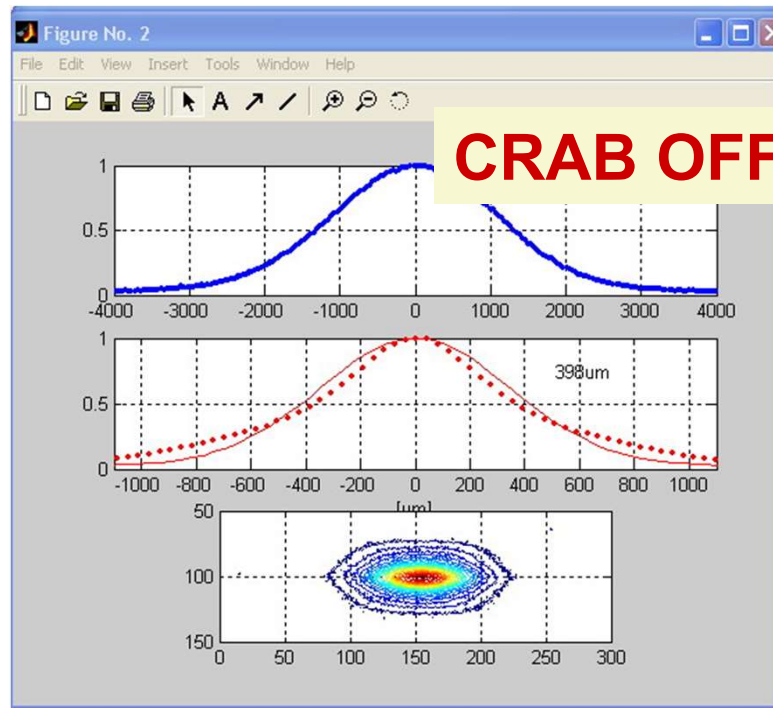
Bunch Current



Crab Sextupoles Off

Crab Sextupoles On

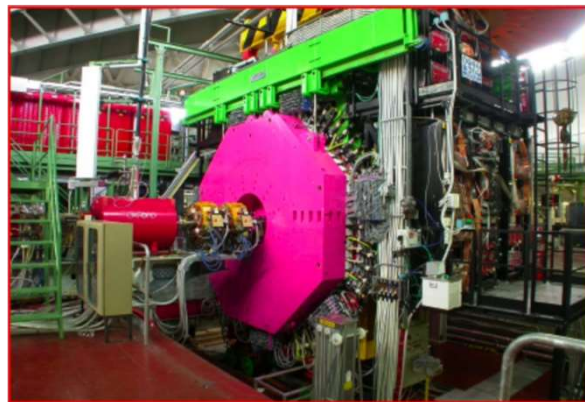
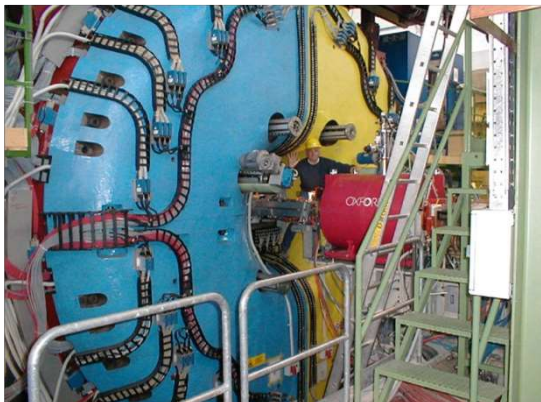
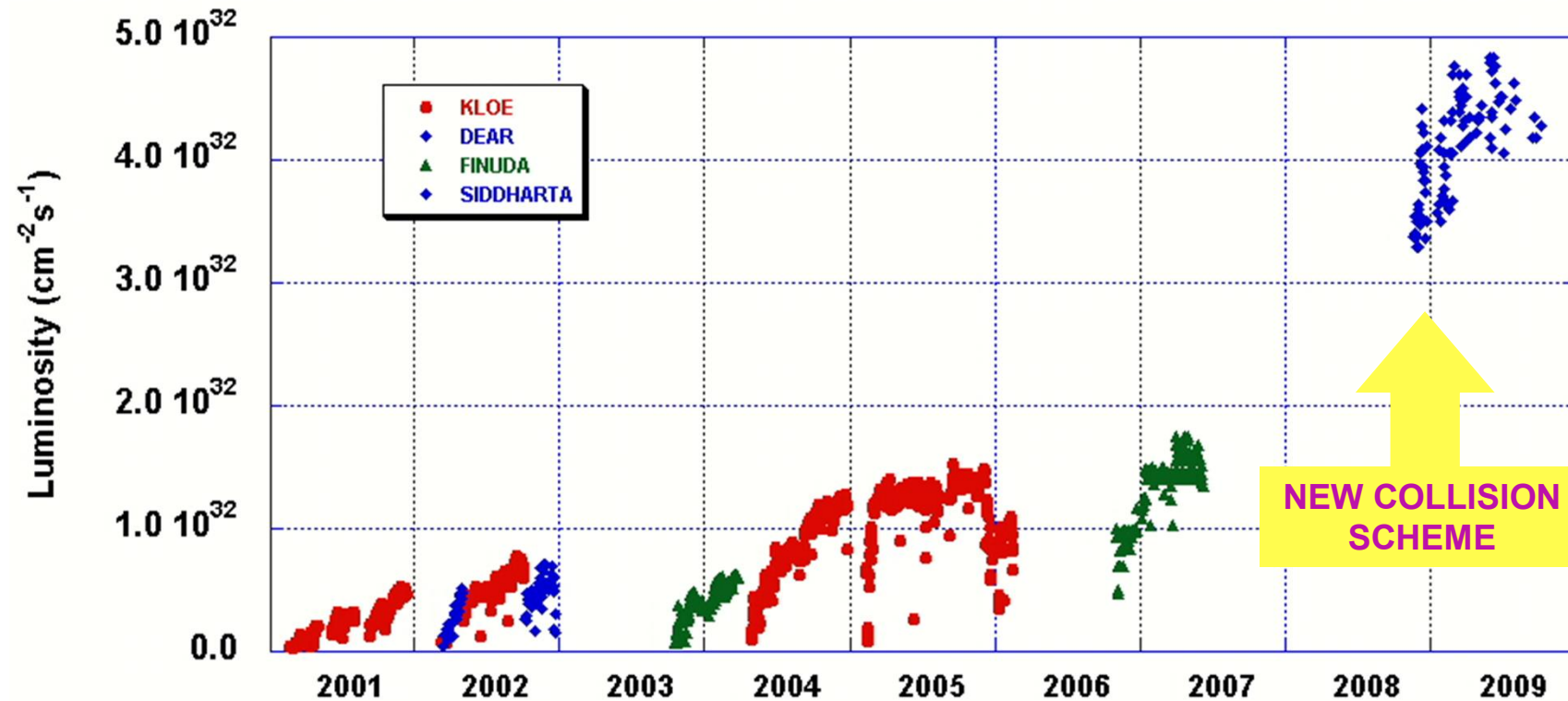
Effect of CW Sextupoles



Switching on the CW sextupoles

1. Beam sizes shrink
2. Beam-beam tails disappear
3. Luminosity and Lifetime are improved
4. Detector background gets lower

DAΦNE Peak Luminosity



Colliders based on Crab Waist concept

Colliders	Location	Status
DAΦNE	Φ-Factory Frascati, Italy	In operation (SIDDHARTA, KLOE-2, SIDDHARTA-2)
SuperKEKB	B-Factory Tsukuba, Japan	In operation, the world record luminosity has been achieved
SuperC-Tau	C-Tau-Factory Sarov, Russia	Russian mega-science project
FCC-ee	Z,W,H,tt-Factory CERN,Switzerland	100 km, CDR released in December 2018
CEPC	Z,W,H,tt-Factory China	100 km, CDR released in September 2018
HIEPA	2-7 GeV China	Considered base line option

I would like to express my warmest
thanks to my colleagues
for many exciting years of working
together at DAΦNE!