

# **The STAR project**

(Southern Europe Thomson Backscattering)

Alberto Bacci @ INFN-Milano

On behalf of STAR group (INFN Milano, LNF, UNICAL, CNISM)

*Advanced Medical Imaging with Synchrotron and Compton X-ray Sources*  
*21-22 November 2019, Bologna, Italy*

# The most effective “photon accelerator”

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## ICS VS FEL

Inverse Compton Source VS Free Electron Laser

$$[E_{X\gamma-ICS} = 4\gamma^2 E_{laser}] \text{ VS } “[ E_{X\gamma-FEL} = 2\gamma^2 E_{m.static-und.}]$$


**ICS boost twice** than an **FEL** &  
much shorter undulators  $\lambda_u$  [ $\mu m$  VS  $cm$ ]!

1 Å (12.4 keV) a typical goal for  
@ XFELs light source

### FEL

Accelerator and undulator:  $T_{e^-} = 7 \text{ GeV}$ ;  $\lambda_u = 2 \text{ cm}$

### ICS

Accelerator and undulator:  $T_{e^-} = 25 \text{ MeV}$ ;  $\lambda_u = 1 \mu m$

# Outline

## ❑ Inverse Compton Source (ICS) **intro**

1) **Worldwide sources panorama**

2) **ICS laws of scale**

3) **Milano group & ICS:**

SPARC\_lab, **ELI-np (fresh news)**, STAR

## ❑ The **STAR** project

1) Location & Funds

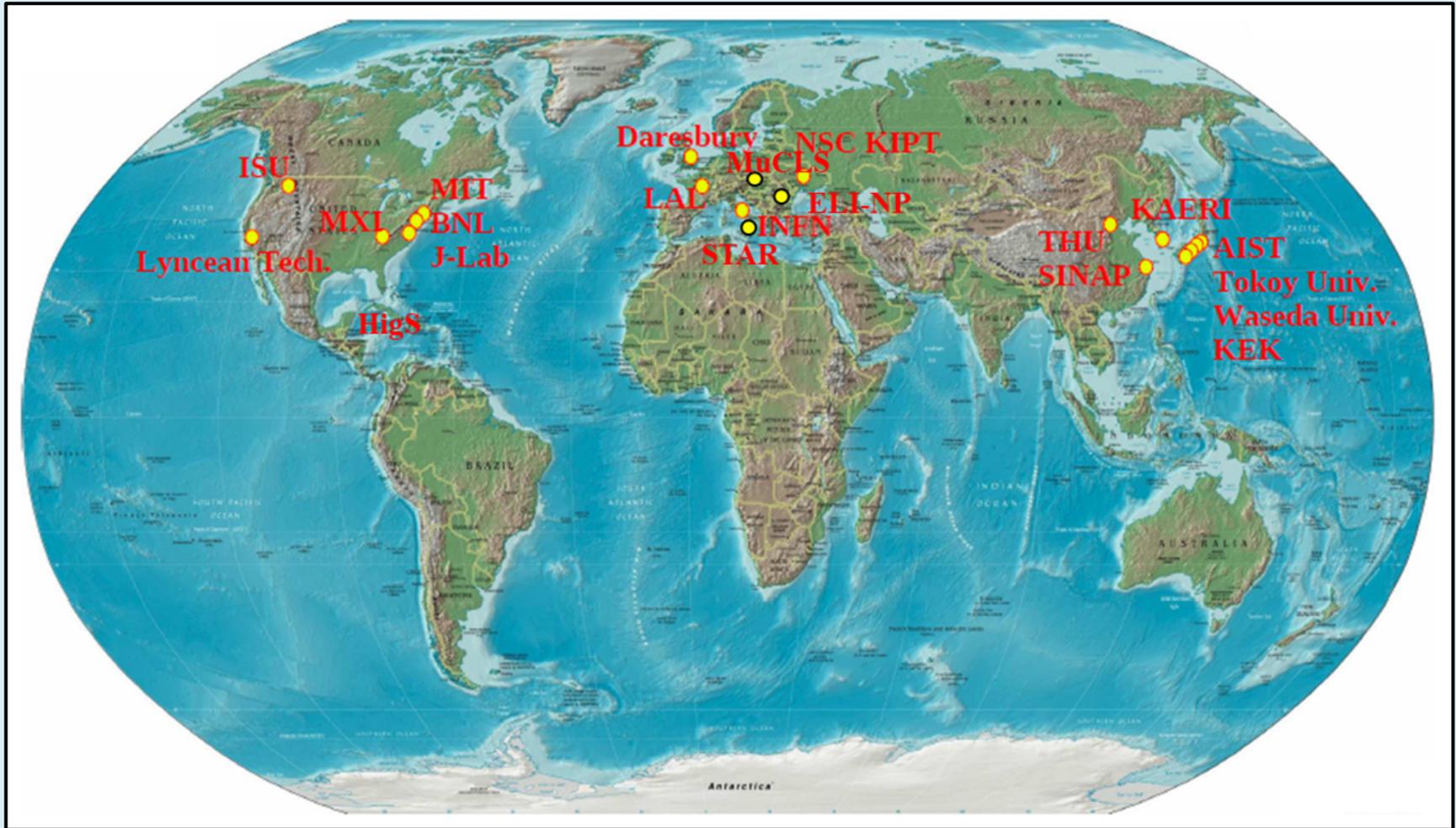
2) Beam-line and main characteristics

3) Interaction Chamber

4) From Phase-I → to → Phase-II

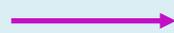
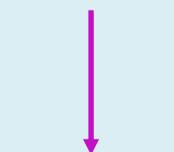
5) Foreseen applications

# Worldwide panorama



# Existing and planned ICS sources

facilities



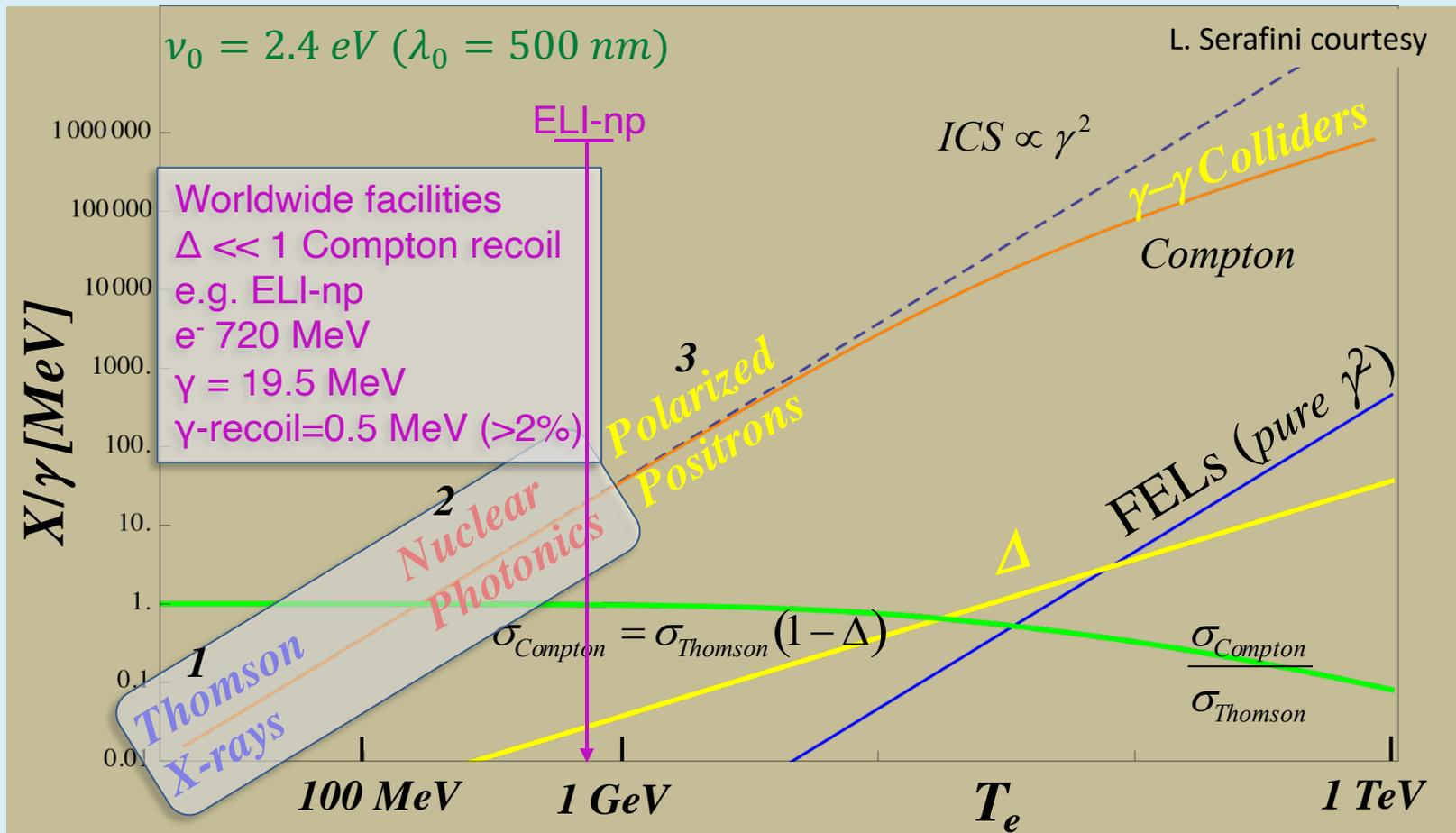
| *   | Type         | Energy [KeV]                | Flux ( @ 10% bandwidth)               | Source size (μm) |
|---|--------------|-----------------------------|---------------------------------------|------------------|
| *PLEIADES (LLNL) [11,12]  | Linac        | 10-100                      | 10 <sup>7</sup> (10 Hz)               | 18               |
| *Vanderbilt [13,14]   | Linac        | 15-50                       | 10 <sup>8</sup> (few Hz)              | 30               |
| *SLAC [15]  | Linac        | 20-85                       |                                       |                  |
| *Waseda University [16,17]  | Linac        | 0.25-0.5                    | 2.5 10 <sup>4</sup> (5 Hz)            |                  |
| *AIST, Japan [18]   | Linac        | 10-40                       | 10 <sup>6</sup>                       | 30               |
| *Tsinghua University [19]   | Linac        | 4.6                         | 1.7 10 <sup>4</sup>                   |                  |
| *LUCX (KEK) [20]  | Linac        | 33                          | 5 10 <sup>4</sup> (12.5 Hz)           | 80               |
| + UTNL, Japan [21,22]   | Linac        | 10-40                       | 10 <sup>9</sup>                       |                  |
| MIT project [23]  | Linac        | 3-30                        | 3 10 <sup>12</sup> (100 MHz)          | 2                |
| MXI systems [24]  | Linac        | 8-100                       | 10 <sup>9</sup> (10Hz)                |                  |
| SPARC –PLASMONX [25]  | Linac        | 20-380                      | 2 10 <sup>8</sup> -2 10 <sup>10</sup> | 0.5-13           |
| Quantum Beam (KEK) [26,27]  | Linac        |                             | 10 <sup>13</sup>                      | 3                |
| *TERAS (AIST) [28]  | Storage ring | 1-40                        | 5 10 <sup>4</sup>                     | 2                |
| *Lyncean Tech [29,30,31]MuCLS   | Storage ring | 7-35                        | ~ 10 <sup>12</sup>                    | 30               |
| Kharkov (SNC KIPT) [32]   | Storage ring | 10-500                      | 2.6 10 <sup>13</sup> (25 MHz)         | 35               |
| TTX (THU China) [33,34]   | Storage ring | 20-80                       | 2 10 <sup>12</sup>                    | 35               |
| ThomX France [35]   | Storage ring | 50                          | 10 <sup>13</sup> (25 MHz)             | 70               |
| Table 3: Compact Compton X ray sources. Symbols * and + refers respectively to machines in operation and to machines in construction. |              |                             |                                       |                  |
| <b>STAR (Calabria)</b>  | <b>Linac</b> | <b>20-100</b>               | <b>10<sup>10</sup> (100 Hz)</b>       | <b>18</b>        |
| <b>ELI-np (Romania)</b>   | <b>Linac</b> | <b>0.2-2·10<sup>3</sup></b> | <b>10<sup>8</sup> (@ 5‰ bdw)</b>      | <b>10-30</b>     |

\* From **THOMX CDR**, A. Variola, A.Loulergue, F.Zomer, LAL RT 09/28, SOLEIL/SOU-RA-2678, 2010

# Electron-photon back-scattering

$$\nu_\gamma = \nu_0 \frac{4\gamma^2}{1 + \gamma^2\theta^2 + a_0^2/2} (1 - \Delta)_{recoil}$$

$$\Delta = \frac{4\gamma h \nu_0}{mc^2}$$



# BD Milano group & ICS

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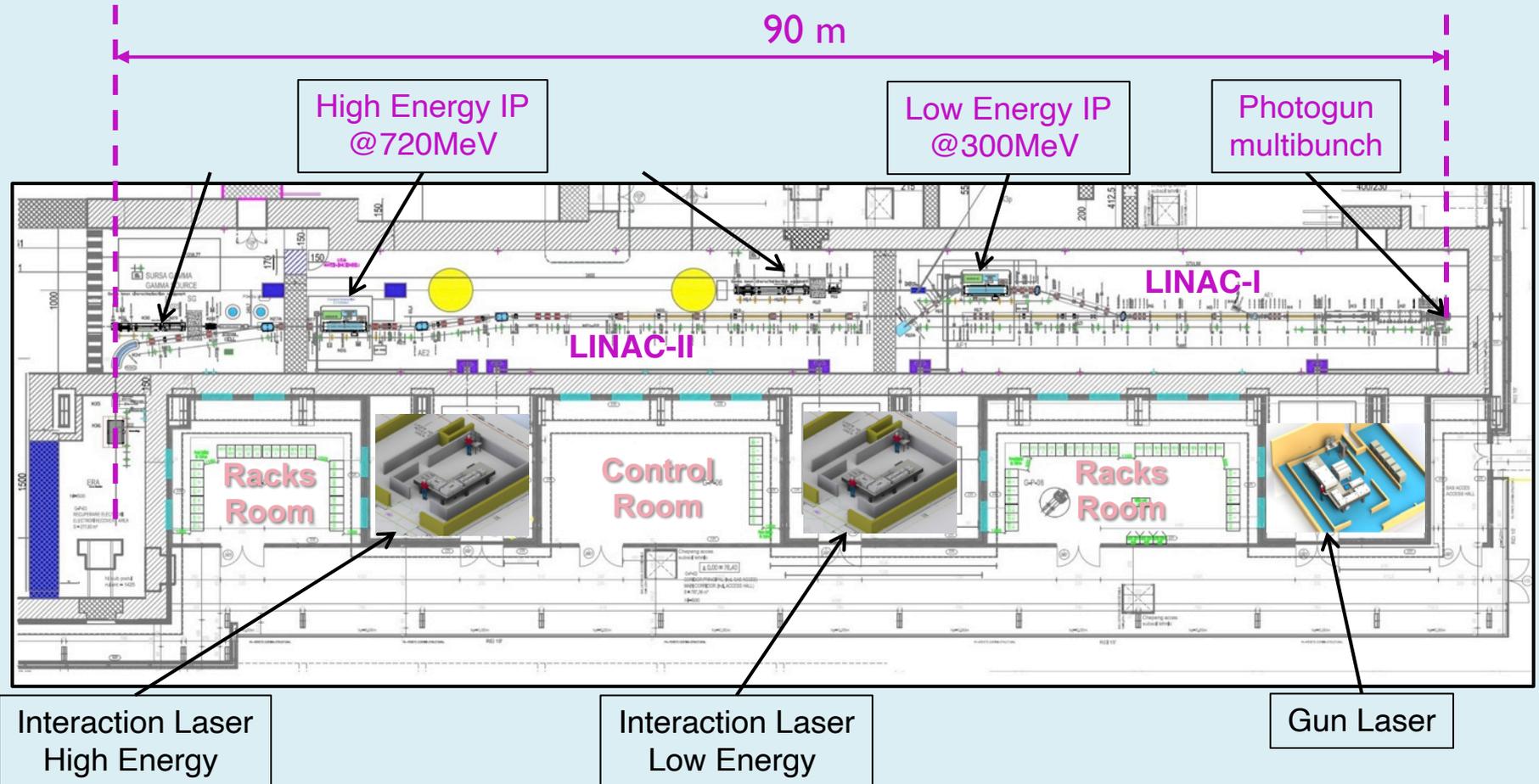
- ❑ (SPARC\_LAB @ INFN Frascati Lab) first Italian ICS, NIM A 829 (2016) 237-342.
  
- ❑ STAR @ 20 to 140 keV.  
Beams we hope in next months SPARC\_lab.
  
- ❑ Extreme Light Infrastructure-nuclear physics, ELI-np
  - 3.2 kHz rep rate
  - c-band linac booster at 100Hz (for a 32 bunches train),  $T_{\max}=720$  MeV
  - Laser pulse recirculated 32 times
  
  - Max  $\gamma$ -ray energy: 19.5 MeV (0.5% bdw)
  - Flux: ph/sec (within FWHM)= $8 \cdot 10^8$

# A big machine: ELI-NP news

## World's largest laser lab rocked by slew of disputes

Delays and disagreements plague final stages of the world-leading, €875-million Extreme Light Infrastructure being built across Eastern Europe.

*Nature* **569**, 607-608 (May 2019) doi: 10.1038/d41586-019-01607-7



# STAR Project

## Actors in the project :

### Partners

- **UNICAL** (**UN**iversità della **CAL**abria), [machine site](#)
- **CNISM** (**C**onsorzio **N**azionale **I**nteruniversitario per le **S**ienze fisiche della **M**ateria, i.e. **I**talian **C**onsortium on **P**hysical **S**ciences of **M**atter)

### Collaborators

- **Elettra Sincrotrone Trieste**
- **INFN** (**I**stituto **N**azionale di **F**isica **N**ucleare)



# Location

## University of Calabria (UNICAL):

International Architect competition in 1974 (won by Gregotti Bureau), built in 1977

- 35.000 Students
- Well known Physics department



# Location & Funds



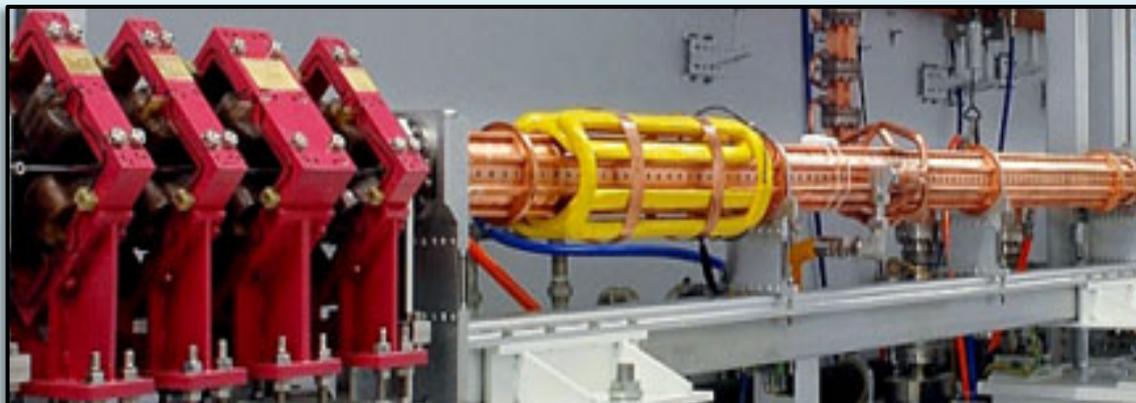
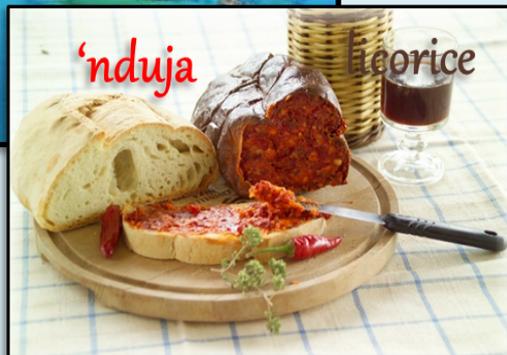
Calabria was and is Eligibility for European Funding:

**PON** (Programma Operativo Nazionale)

**National Competition** European Funding for **school** and **research**



Linac based research infrastructure, into an University campus.  
It is really an unique reality in Italy

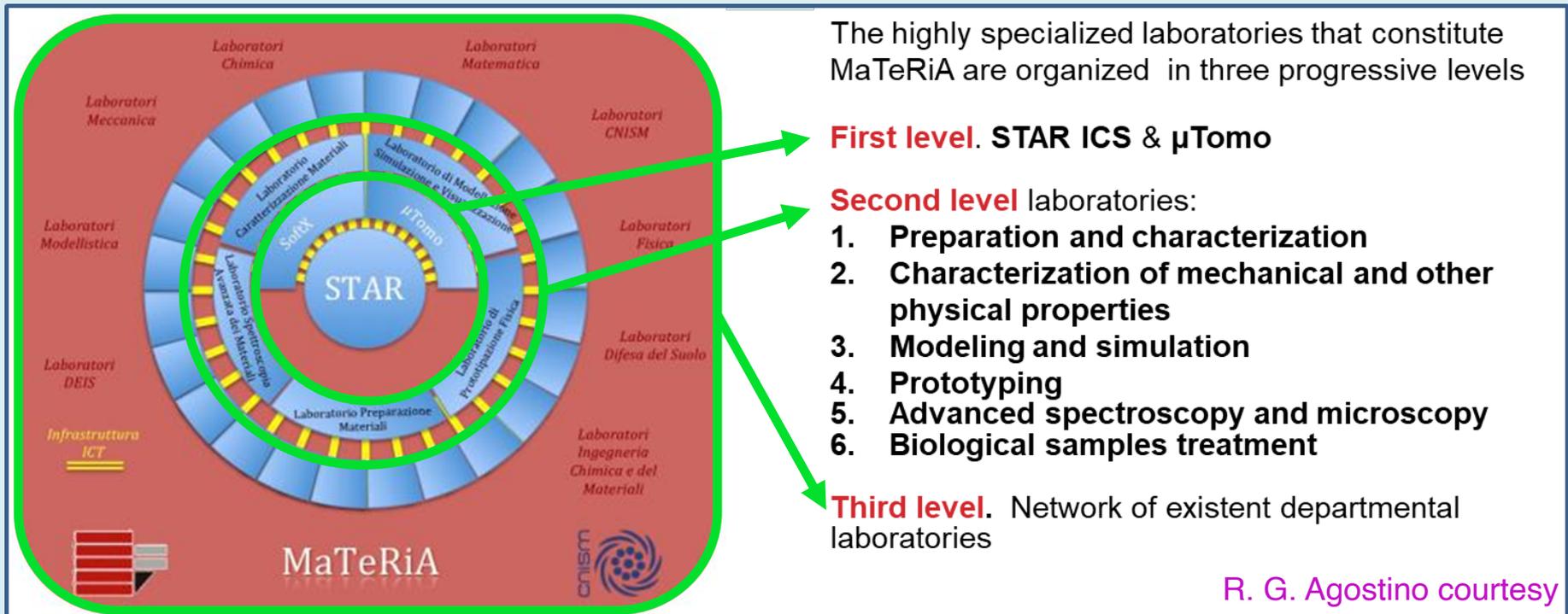


# STAR in a nut shell

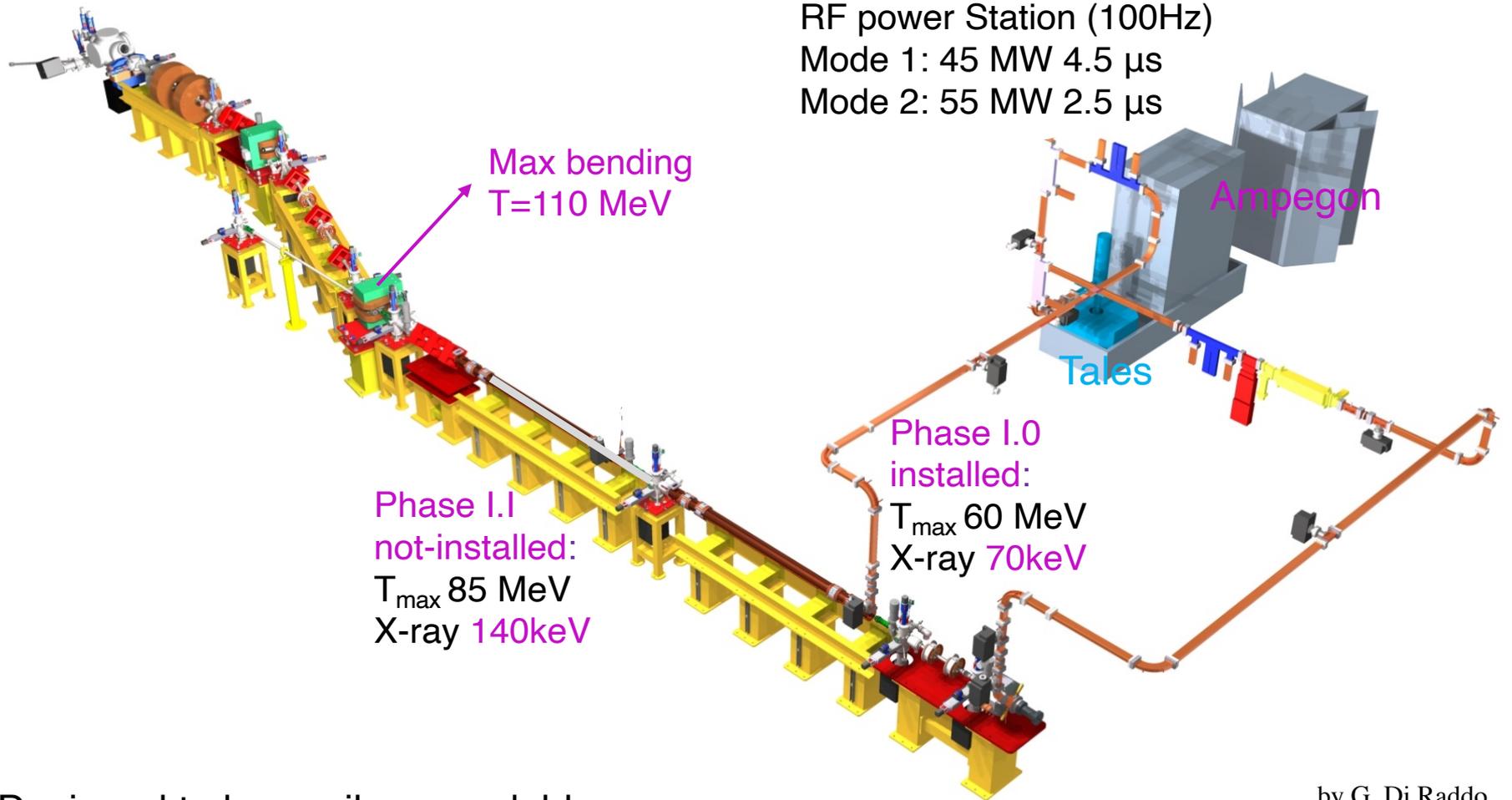
An 100Hz ICS monochromatic & tunable & ps-long & polarized X-Ray beam SOURCE.

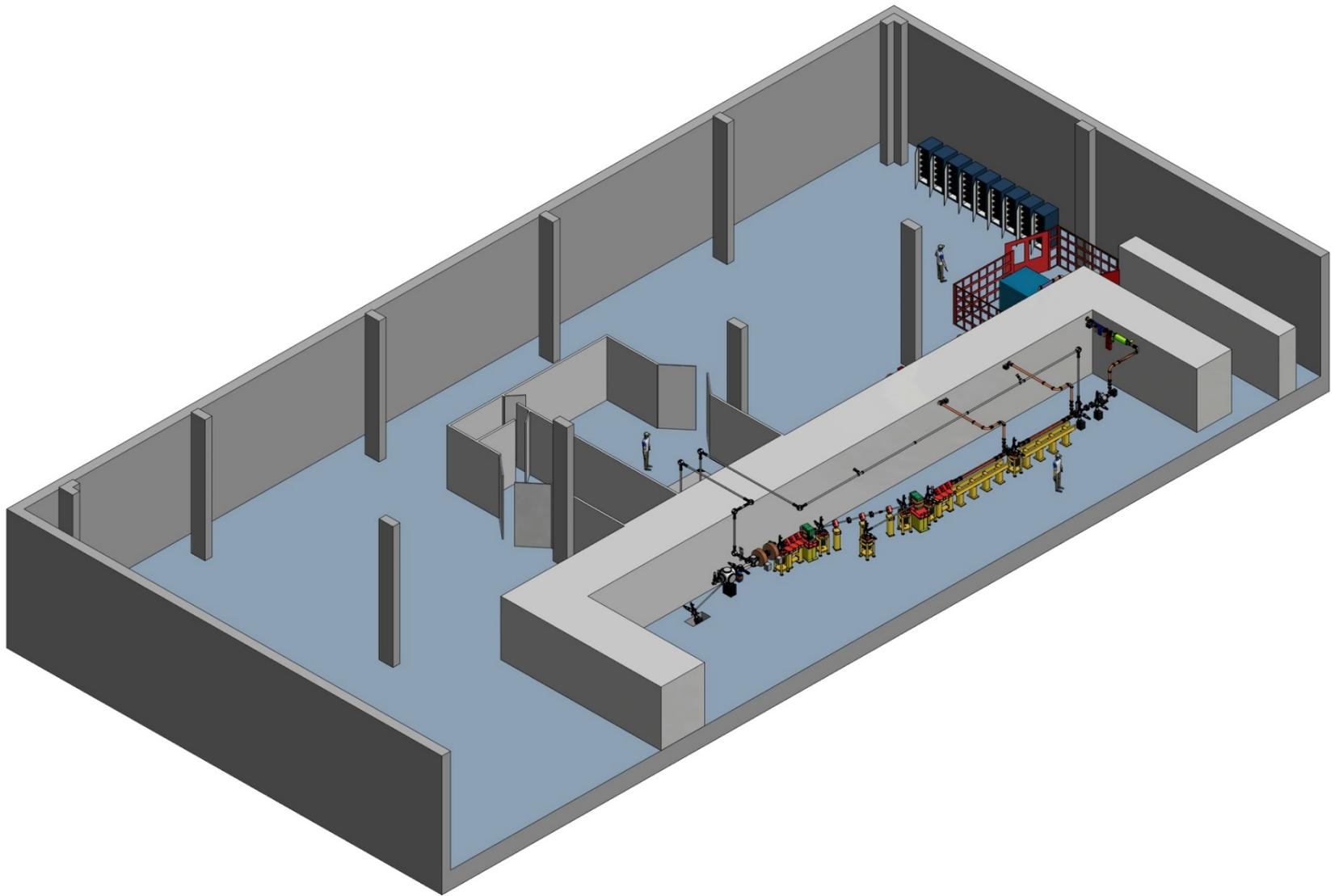
- Phase 1 (Max.  $e^-$  energy 85 MeV): 20 to 140 keV photons
- Phase 2 (Max.  $e^-$  energy 190 MeV): up to 700 keV
- **Experiments:** material science (electronics, mechanics, energy-related materials, ...); non-invasive diagnostics for cultural heritage; bio-medical radiological imaging; ...

Infrastructure MaTeRia (Materiali, Tecnologie, Ricerca): three level



# STAR machine layout

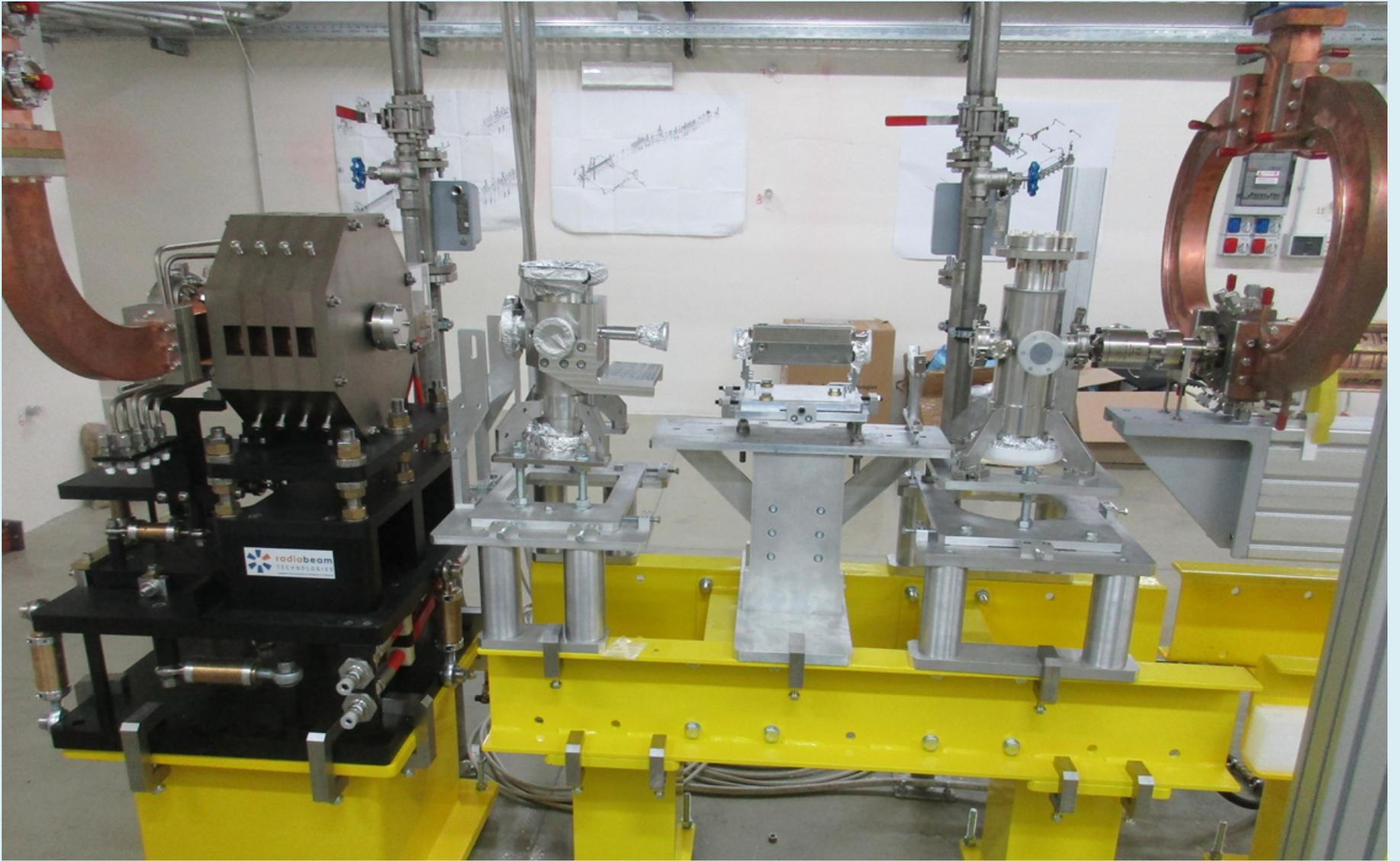




# Stato Bunker STAR a Gennaio 2016



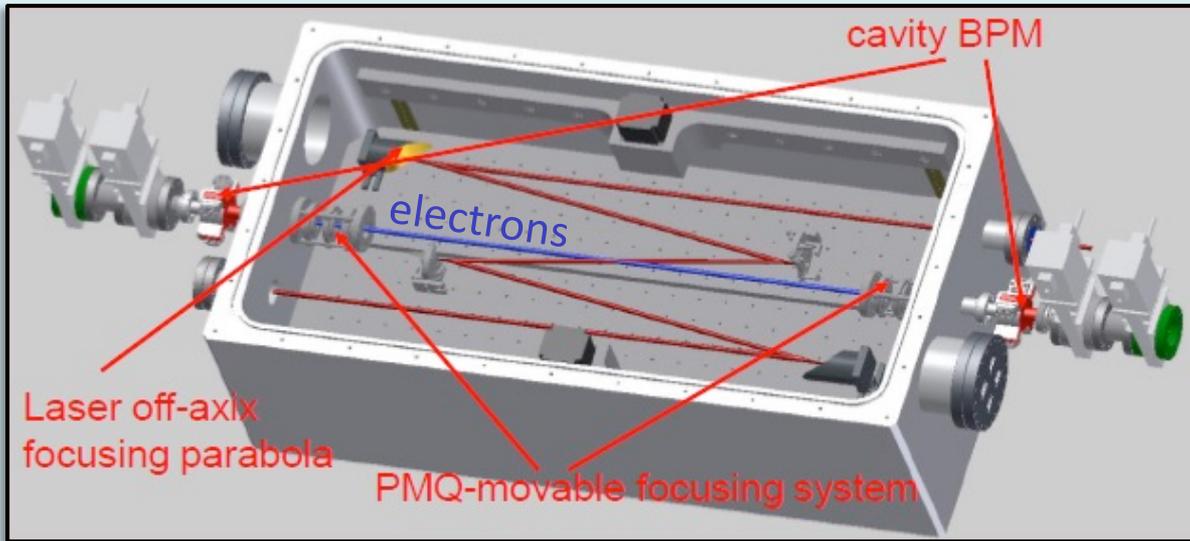
Interno bunker STAR





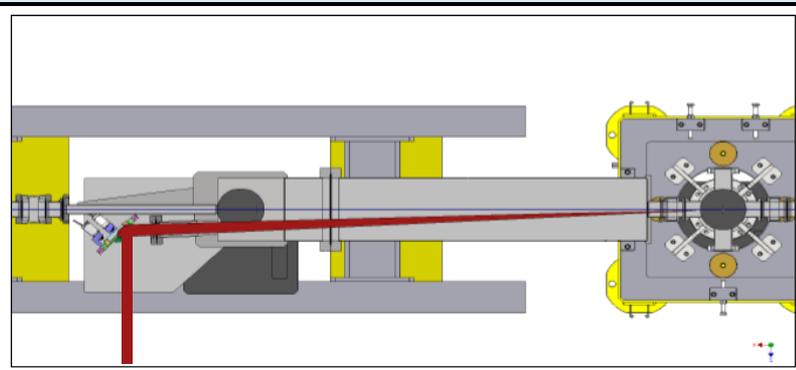
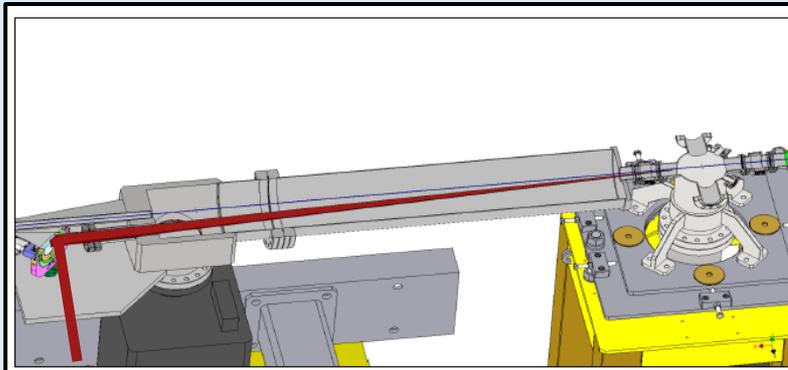


# Old & new interaction chamber design

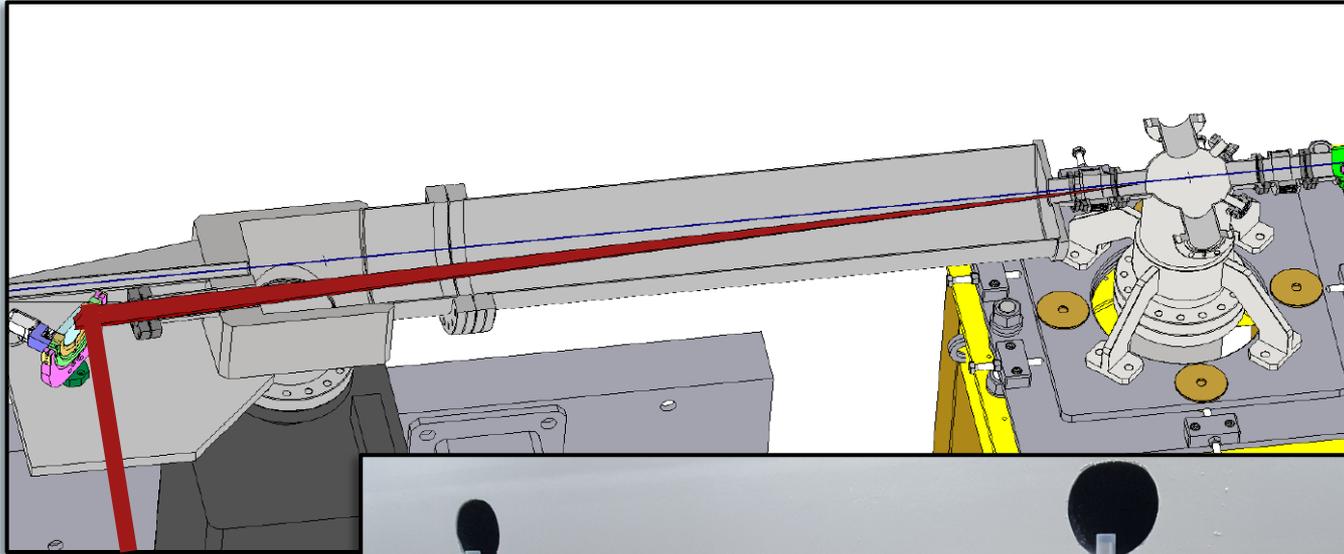


Very expensive: ~ 200k  
maybe for phase-II

New scheme: ~ 20k



A diagnostic chamber, with an ad hoc laser entrance



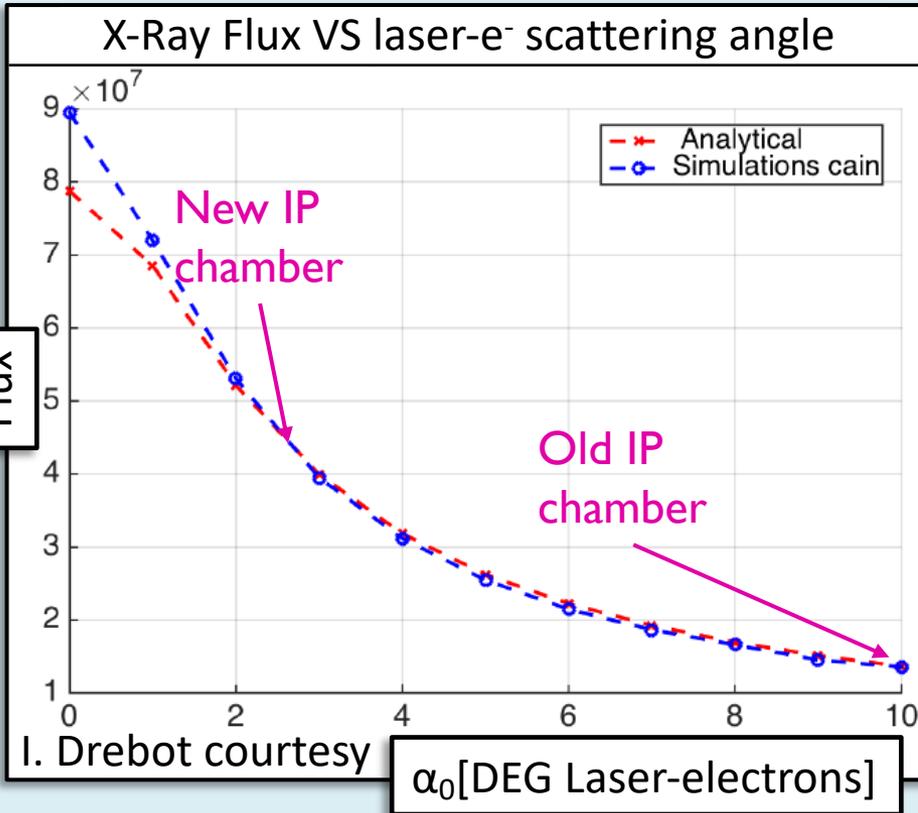
# 5 m long DogLeg: 20deg for 60 MeV beam



|                            |         |          |          |
|----------------------------|---------|----------|----------|
| Wavelength (nm)            | 258+/-1 | 1030+/-1 | 1030+/-1 |
| Jitter (ps rms 10Hz-10kHz) | <1      | <1       | <1       |
| Bandwidth (nm)             | <1      | <1,5     | <1       |
| Strehl ratio               | NA      | >0,8     | >0,8     |
| M <sup>2</sup>             | 1,3     | NA       | NA       |

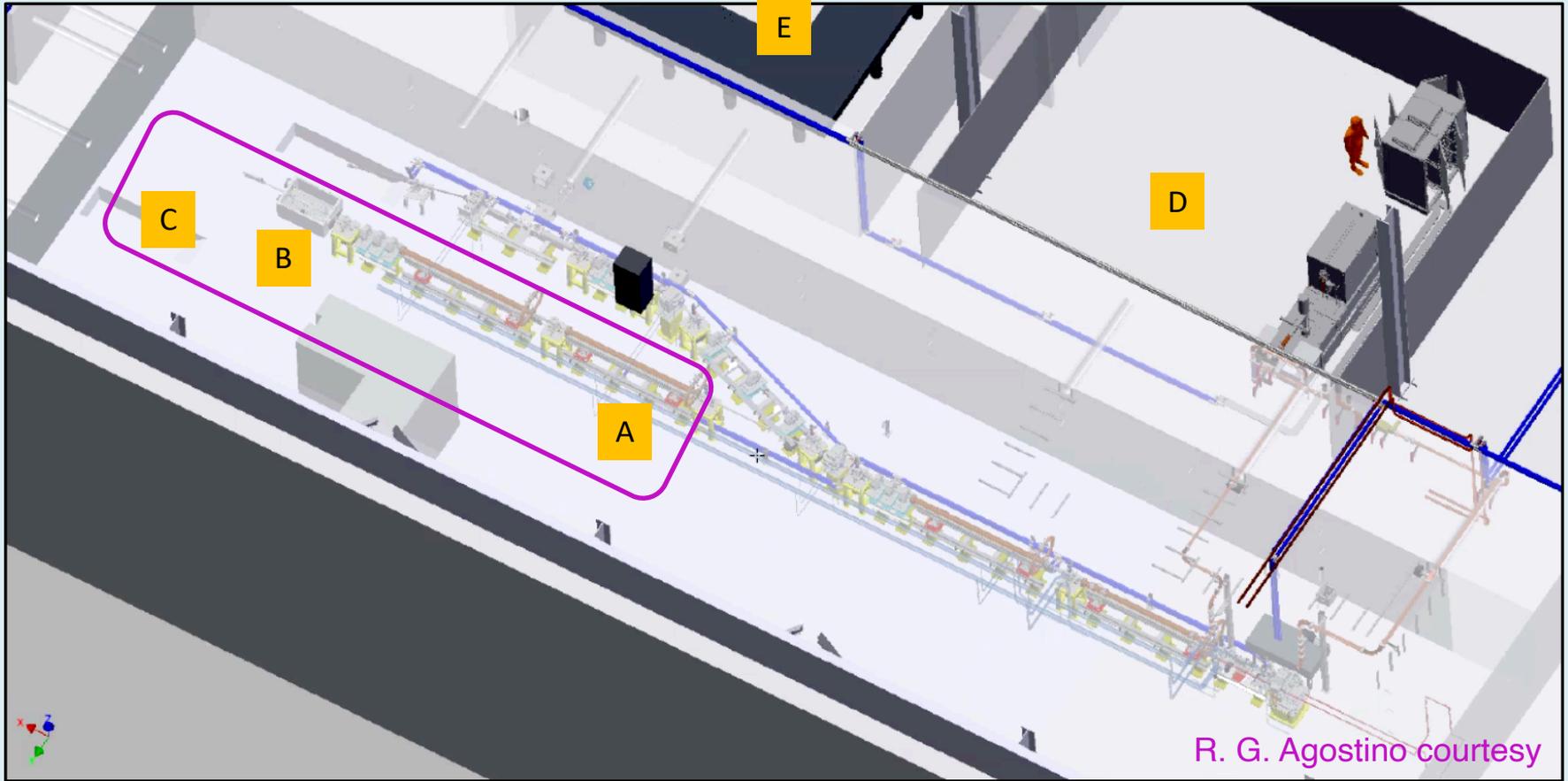
\*\* It has been measured few days ago a value of 150 mJ

# Source performances – some data



| Electron beam Parameters     |           |
|------------------------------|-----------|
| Electron Energy [MeV]        | 59.81     |
| Bunch charge [nC]            | 0.5       |
| Bunch length rms [mm]        | 0.93      |
| Normalize Emit. x,y [um]     | 1.4, 2.1  |
| Energy Spread %              | 0.2       |
| Spot size rms; x,y@ IP       | 9.5, 13.2 |
| Interaction Laser Parameters |           |
| Pulse energy [mJ]            | 130       |
| Pulse Length rms [ps]        | 1.9       |
| Spot size w0, rms [um]       | 28        |
| Wavelegth [nm]               | 1030      |

# STAR phase 2



R. G. Agostino courtesy

## STAR UPGRADE PHASE-II (60 → 190 MeV)

- A. NEW High Energy branch (190 MeV)
- B. Interaction chamber
- C. Beam dump
- D. NEW RF power station
- E. Upgrade laser system (130 mmJ → 1 J)

# STAR phase-1

| STAR operating modes  | High-flux Medical imag. | Small-BW Better detectio/dose performnace | Short-pulse Pump & probe experiments |
|-----------------------|-------------------------|---|--------------------------------------|
| Photon energy (keV)   | 20-140                  | 20-140                                    | 40-140                               |
| Photons/s (@100 Hz)   | 2-4*10 <sup>9</sup>     | 2-4*10 <sup>8</sup>                       | 2-4*10 <sup>6</sup>                  |
| Bandwidth (rms)       | 10%                     | 1%  | 1%                                   |
| Rms Pulse lenght (ps) | 1-5                     | 1-5                                       | <0.2                                 |

ICS linac driven are:

- easily tunable
- easily upgradable

# STAR phase-2

|                       | STAR-HE          | STAR-LE          |
|-----------------------|------------------|------------------|
| Photon energy (keV)   | 70-700           | 20-180           |
| Photons/s (@100 Hz)   | 10 <sup>11</sup> | 10 <sup>11</sup> |
| Bandwidth (rms)       | 1-10%            | 1-10%            |
| Rms Pulse lenght (ps) | 0.2-5            | 0.2-5            |

- *The Star project, Proceedings of IPAC2014, Dresden, Germany*
- *Status of the Star project, Proceedings of IPAC2016, Busan, Korea*
- *Photoinjector Emittance Measurement at STAR”, Proc. of IPAC2017, Copenhagen, Denmark*

# Foreseen applications

Already exist main USERS:

UNICAL Departments &

existing national and international collaboration

- ❑ Electronic Engineering Dept. & ST Microelectronics samples
- ❑ Humanistic science Dept. & Danish National Foundation
- ❑ Earth Science (Mineralogy)
- ❑ Biology Dept. & UniBa Biology Dept. & Mayo Clinic, Rochester Univ., USA
- ❑ Metallurgy @ Rina Consulting SpA (Hydrogen embrittlement in steel)
- ❑ Civil Engineering Dept. (Composite materials for civil engineering)

# Example applications

APPLIED PHYSICS LETTERS 97, 134104 (2010)

## Quantitative evaluation of single-shot inline phase contrast imaging using an inverse Compton x-ray source

P. Oliva,<sup>1,a)</sup> M. Carpinelli,<sup>1</sup> B. Golosio,<sup>1</sup> P. Delogu,<sup>2,3</sup> M. Endrizzi,<sup>3,4</sup> J. Park,<sup>5</sup> I. Pogorelsky,<sup>5</sup> V. Yakimenko,<sup>5</sup> O. Williams,<sup>6</sup> and J. Rosenzweig<sup>6</sup>

### At brookhaven national laboratory

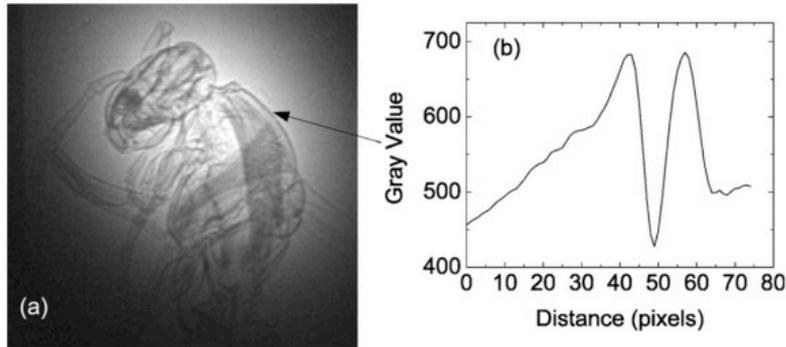
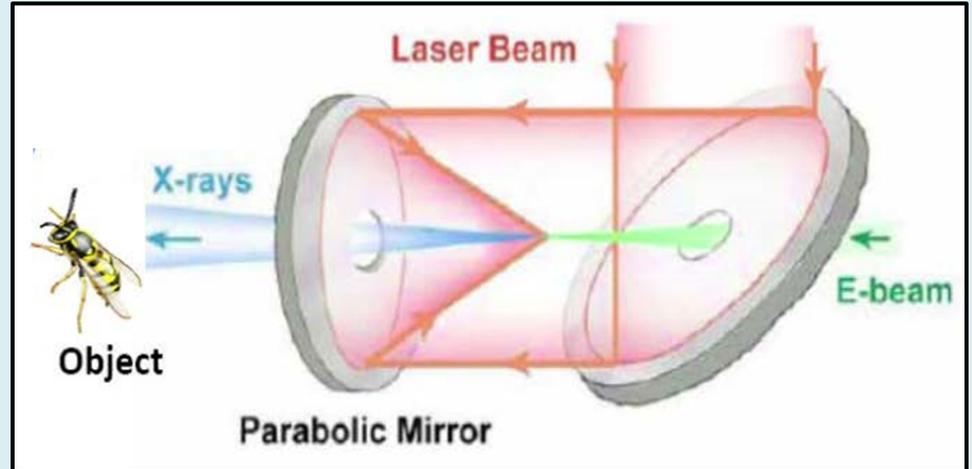


FIG. 2. Single-shot image of a wasp (a). Intensity profile in the box on the border of the back of the insect (b). The inline PhC is clearly visible.



# Example applications

around 20 keV → mammography in phase contrast

A collection of more than 1800 carbonized papyri, discovered in the Roman 'Villa dei Papiri' at Herculaneum is the unique classical library survived from antiquity. These papyri were charred during 79 A.D. Vesuvius eruption

Start-to-end simulation of a Thomson source for mammography

P. Oliva<sup>a,\*</sup>, A. Bacci<sup>b</sup>, U. Bottigli<sup>c</sup>, M. Carpinelli<sup>a</sup>, P. Delogu<sup>d</sup>, M. Ferrario<sup>e</sup>, D. Giulietti<sup>d</sup>, B. Golosio<sup>a</sup>, V. Petrillo<sup>b</sup>, L. Serafini<sup>b</sup>, P. Tomassini<sup>f</sup>, C. Vaccarezza<sup>e</sup>, C. Vicario<sup>e</sup>, A. Stefanini<sup>d</sup>

## SCIENTIFIC REPORTS

30-80 keV → Papyri virtual unrolling @ ESRF Grenoble

OPEN

### Virtual unrolling and deciphering of Herculaneum papyri by X-ray phase-contrast tomography

Received: 04 April 2016

Accepted: 16 May 2016

Published: 06 June 2016

I. Bukreeva<sup>1,2</sup>, A. Mittone<sup>3</sup>, A. Bravin<sup>3</sup>, G. Festa<sup>4,5,6</sup>, M. Alessandrelli<sup>7</sup>, P. Coan<sup>3,8</sup>, V. Formoso<sup>9,10</sup>, R. G. Agostino<sup>9,10</sup>, M. Giocondo<sup>9</sup>, F. Ciuchi<sup>9</sup>, M. Fratini<sup>1</sup>, L. Massimi<sup>1</sup>, A. Lamarra<sup>7</sup>, C. Andreani<sup>4,6,11</sup>, R. Bartolino<sup>9,10,12</sup>, G. Gigli<sup>13</sup>, G. Ranocchia<sup>7</sup> & A. Cedola<sup>1</sup>

@ UNICAL  
STAR team

ARTICLE

Received 17 May 2014 | Accepted 19 Nov 2014 | Published 20 Jan 2015

DOI: 10.1038/ncomms6895

# Revealing letters in rolled Herculaneum papyri by X-ray phase contrast imaging

Vito Mocella<sup>1,\*</sup>, Emmanuelle

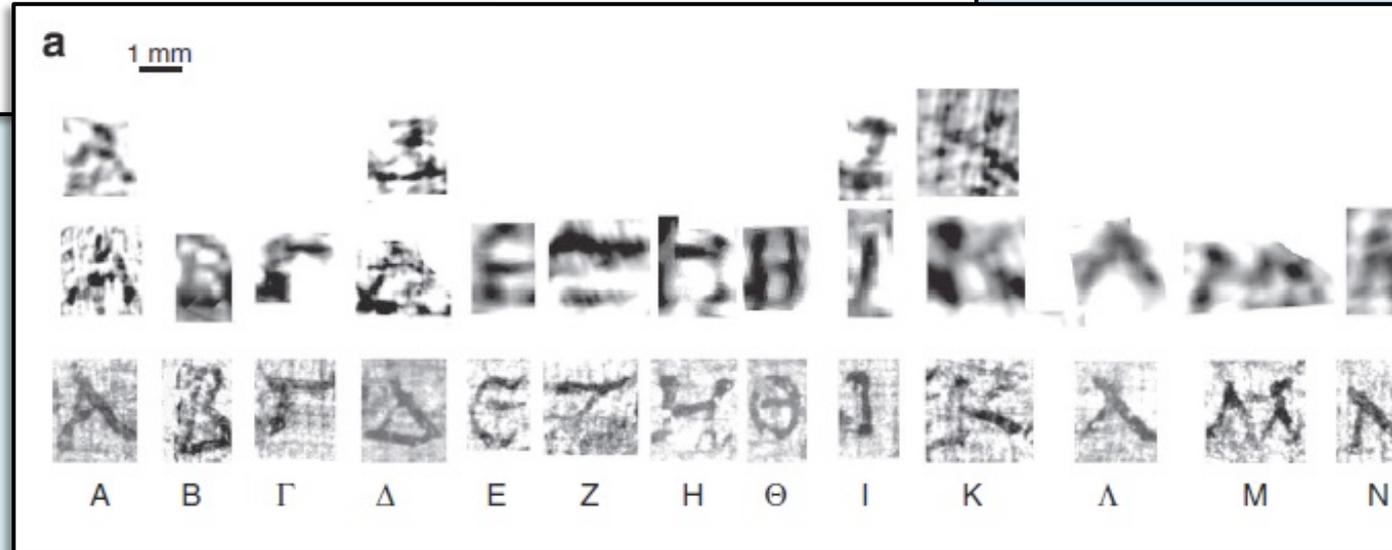
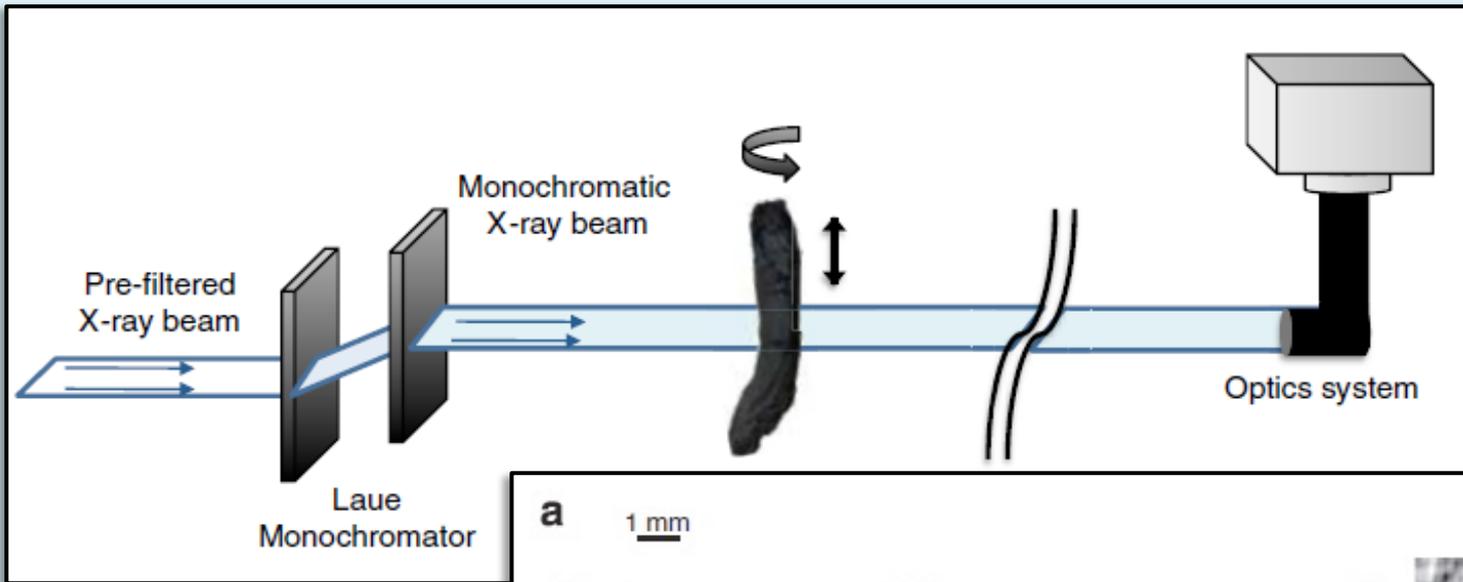


dering of an Herculaneum papyrus scroll imaged in X-Ray Phase Contrast Im

# Method

Phase-contrast imaging (**ESRF**, Grenoble, France).

The **optimum energy** of the X-ray beam used was **70 keV** ... higher than 75–80 KeV lead to a lower readability of characters



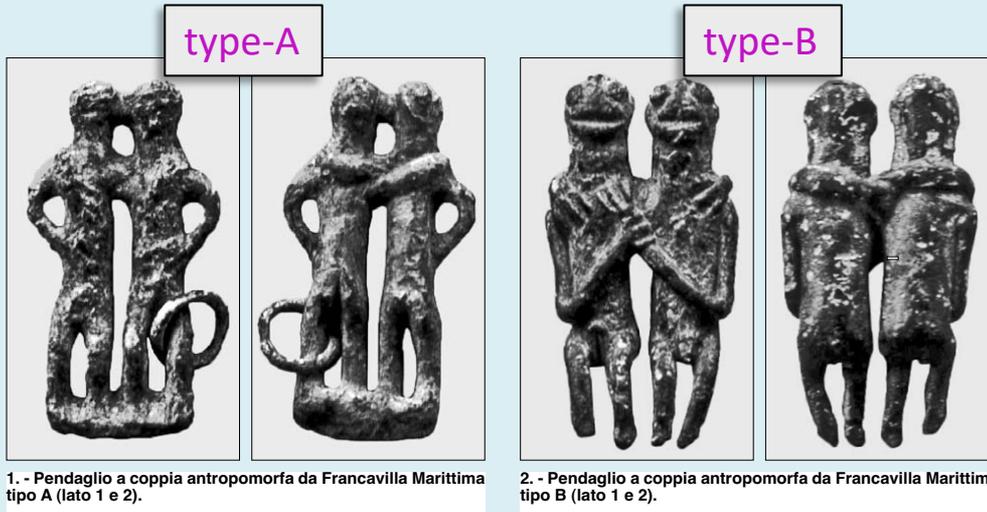
# Calabria: rich in archaeological sites and findings

## List of Calabrian's museumes:

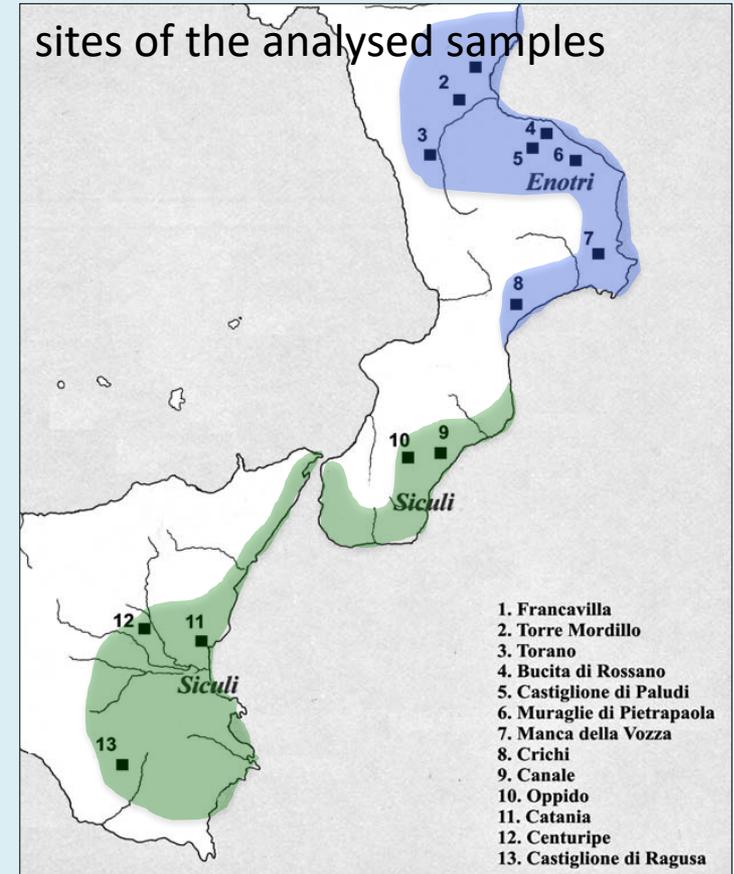
- |     | List of archaeological sites or area          |
|-----|---|
| 1)  | 1) Area archeologica di Casignana             |
| 2)  | 2) Area archeologica di Monasterace           |
| 3)  | 3) Sito archeologico di Castiglione di Paludi |
| 4)  | 4) Sito archeologico di Francavilla Marittima |
| 5)  | 5) Sito archeologico di Punta Alice           |
| 6)  | 6) Area archeologica di Vibo Valentia         |
| 7)  | 7) Area archeologica di Capo Colonna          |
| 8)  | 8) Area archeologica di Locri Epizefiri       |
| 9)  | 9) Area archeologica di Sibari                |
| 10) | 10) Area archeologica di Scolacium            |
| 11) |   |



# PEACE SYMBOLS IN CALABRIA BEFORE GREEK COLONIZATION (A preliminary study @ STAR $\mu$ Tomo)



- Bronze anthropomorphic couples as pendants.
- Burial goods in calabrian area (VIII sec B.C.)
- Two sets: type-A (30 findings); type-B (2 findings)



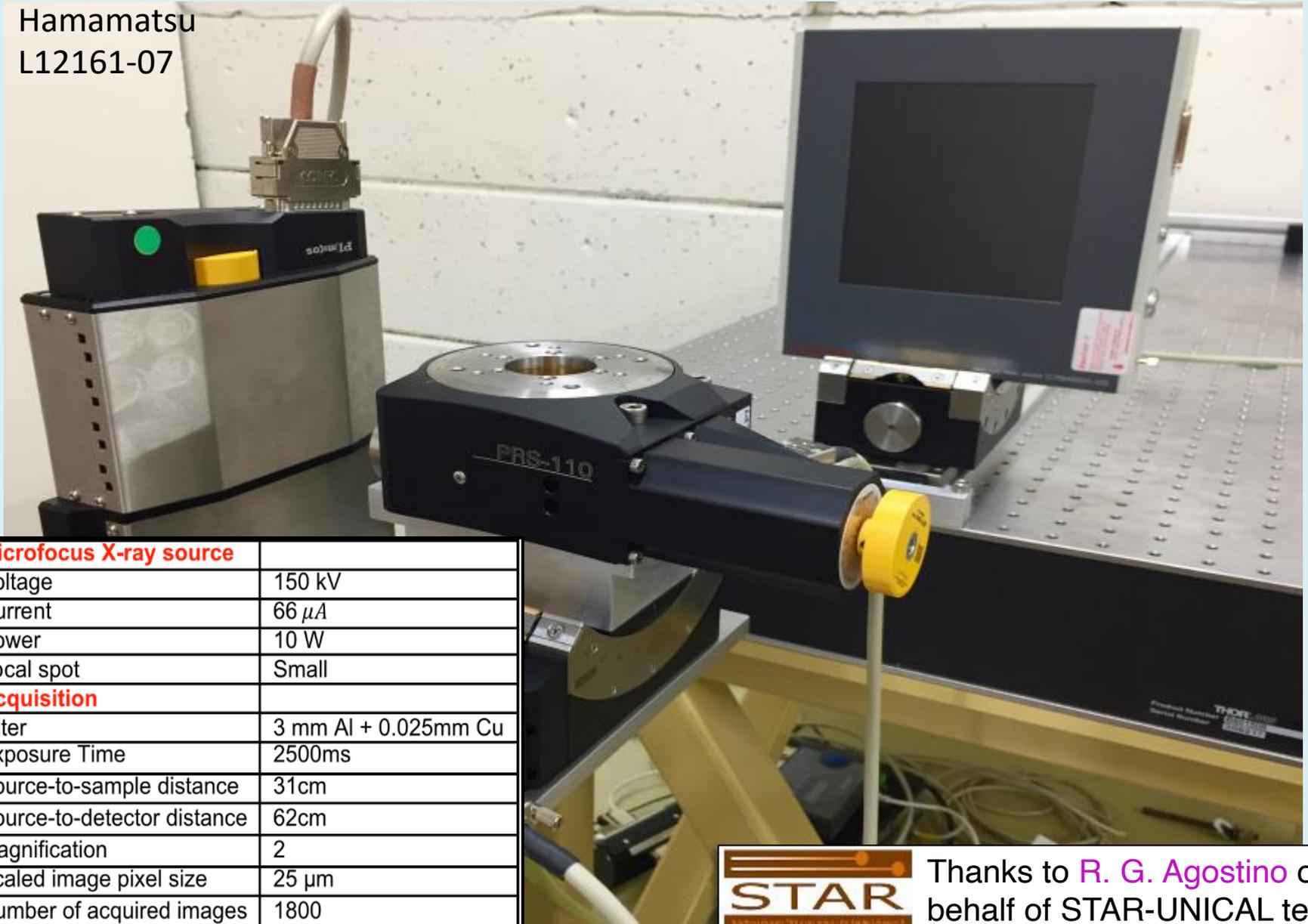
6. - Carta di distribuzione dei pendagli a coppia antropomorfa.



Thanks to R. G. Agostino on behalf of STAR-UNICAL team

# Layout: X-ray microtomography@ $\mu$ Tomo experimental station

Hamamatsu  
L12161-07



| <b>Microfocus X-ray source</b> |                      |
|--------------------------------|----------------------|
| Voltage                        | 150 kV               |
| Current                        | 66 $\mu$ A           |
| Power                          | 10 W                 |
| Focal spot                     | Small                |
| <b>Acquisition</b>             |                      |
| Filter                         | 3 mm Al + 0.025mm Cu |
| Exposure Time                  | 2500ms               |
| Source-to-sample distance      | 31cm                 |
| Source-to-detector distance    | 62cm                 |
| Magnification                  | 2                    |
| Scaled image pixel size        | 25 $\mu$ m           |
| Number of acquired images      | 1800                 |
| Step                           | 0.2                  |



Thanks to [R. G. Agostino](#) on behalf of STAR-UNICAL team

# Results: X-ray micrography

Sample



Projections



Tomography



# Peace symbol preliminary results

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- **Chronological order** and evolution
- **Production techniques**: alloy melting and removal/addition.
- **Production site** : Compare finds from different sites and different cultural.  
**Validate M. Kleibrink hypothesis that states Francavilla as production site.**

# Conclusions

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Two considerations:

- ❑ Synchrotrons need huge infrastructures to overcome 100keV X-Ray strong limitation in FLUX other the critical energy
- ❑ ICS (scaling with  $\gamma^2$ )

**Further: 20-150keV S-band technology 10mx10M€**

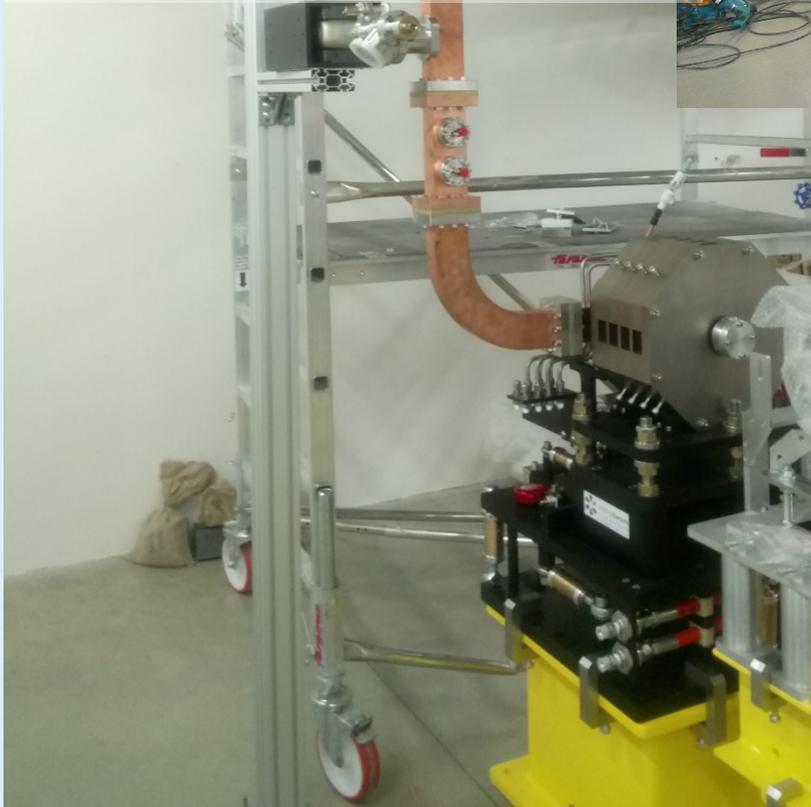
20-1.0 MeV x-band technology 10m x ...? (same scale)

**ICS:** in last few years **simulations & experimental results** have shown **great benefits in more fields.**

It is credible that ICS will be much more fruitful and widespread in the next decade

Thanks for  
your attention

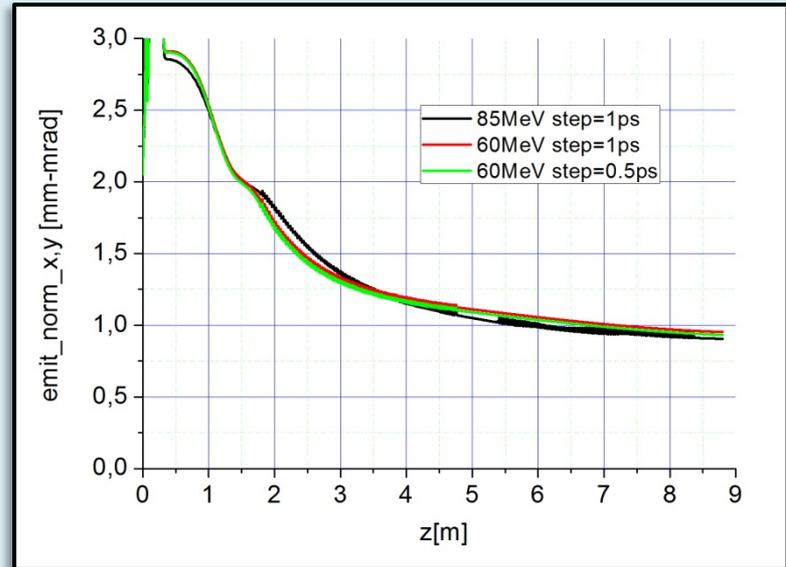
- Two new  $\gamma/n$  monitors arriving before the 2019 end
- Final authorization to switch on and reach maximum energy before the 2019 end
- All gates necessary for safety authorization are installed
- Last measurement of the high power laser shows 150 mJ than 130 mJ panned



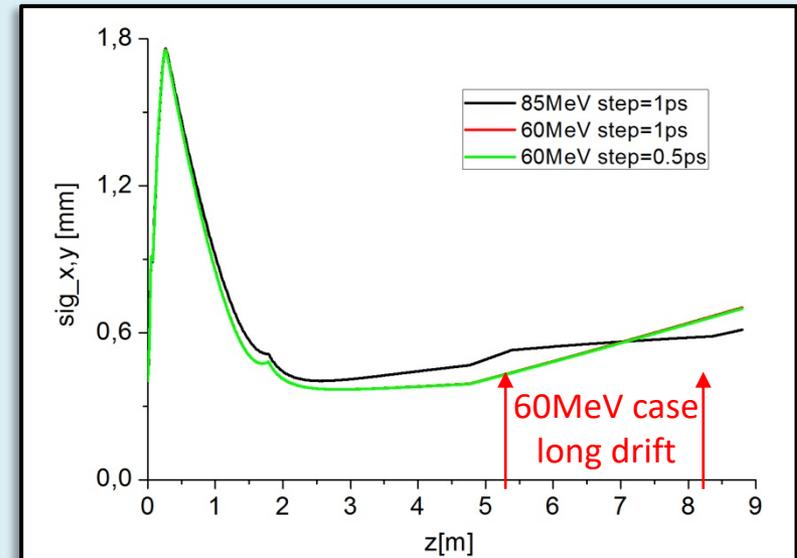
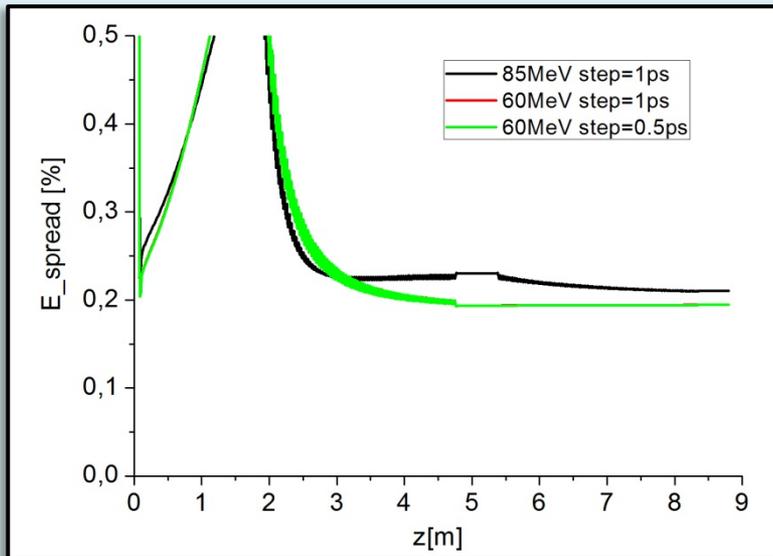
# DB for **two reference cases**: 85MeV and 60MeV

**60 MeV** – **ONE** SLAC-type cavity  
Q=0.5 nC;  
Laser pulse shaping:  $\sigma_t=3.4\text{ps}$  (Gaussian)  
 $\sigma_x=340\ \mu\text{m}$

**85 MeV** – **TWO** SLAC-type cavity  
Q=0.5 nC;  
Laser pulse shaping:  $\sigma_t=3.7\text{ps}$   
 $\sigma_x=320\ \mu\text{m}$

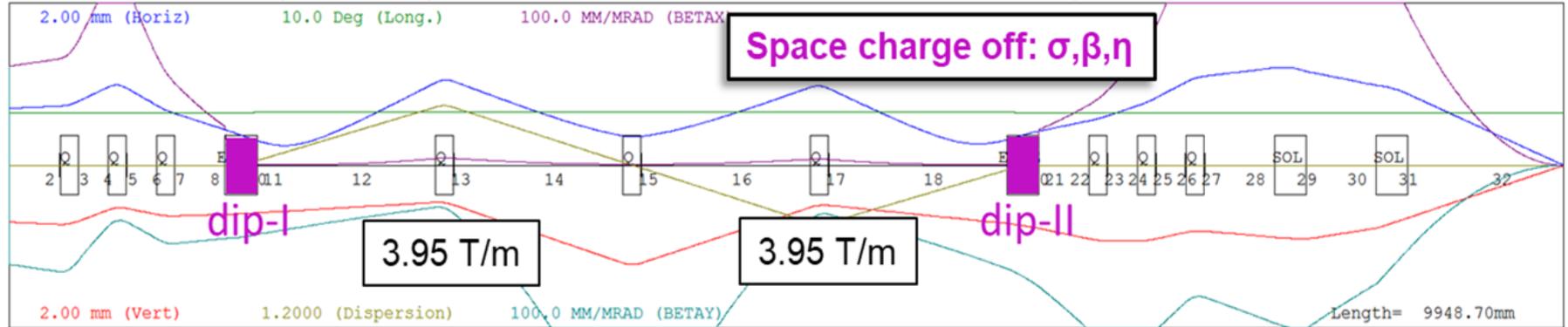


## 5000mp Astra simulations

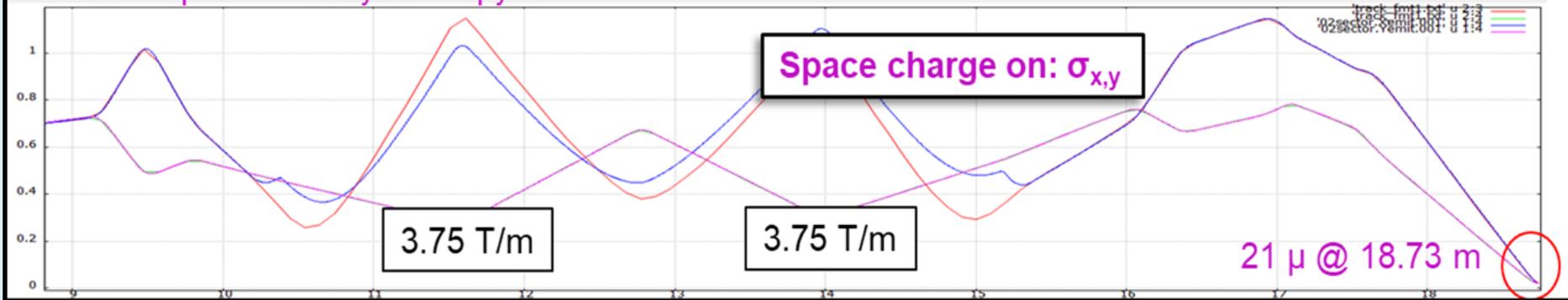


# 5 m long DogLeg: 20deg for 60 MeV beam

Trace3d Crandall, Kenneth; LA-11054-MS. Los Alamos National Lab., 1987.



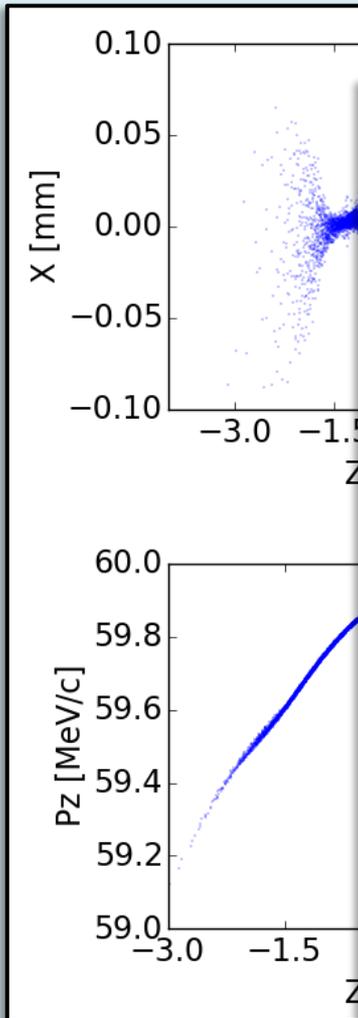
Astra <http://www.desy.de/~mpyflo/>



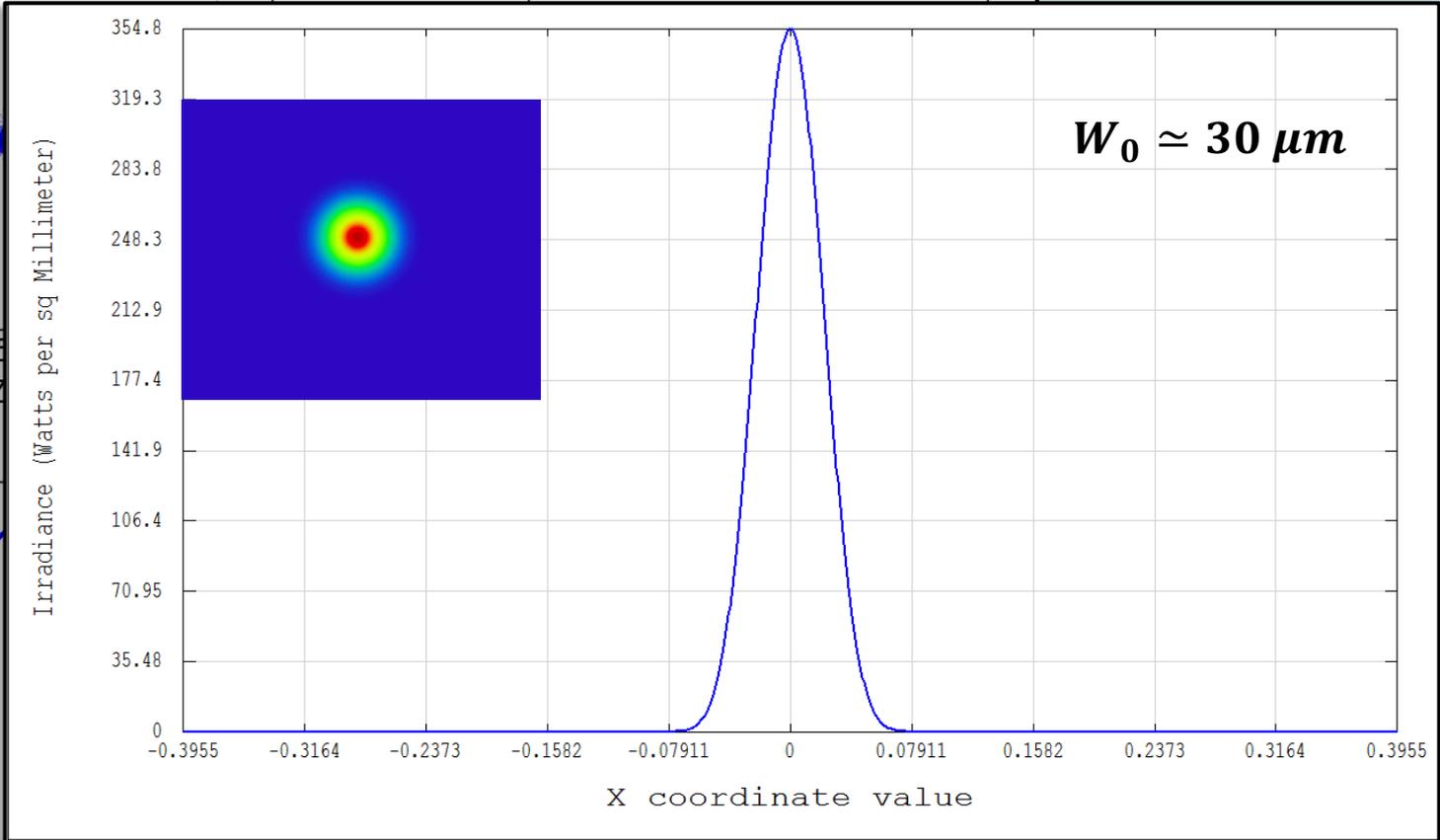
Interaction Point

# Source performances 1/2

## Simulated Electron Bunch @ Interaction Point



## Simulated Laser pulse @ Interaction Point



Irradiance X-Cross section surface 7

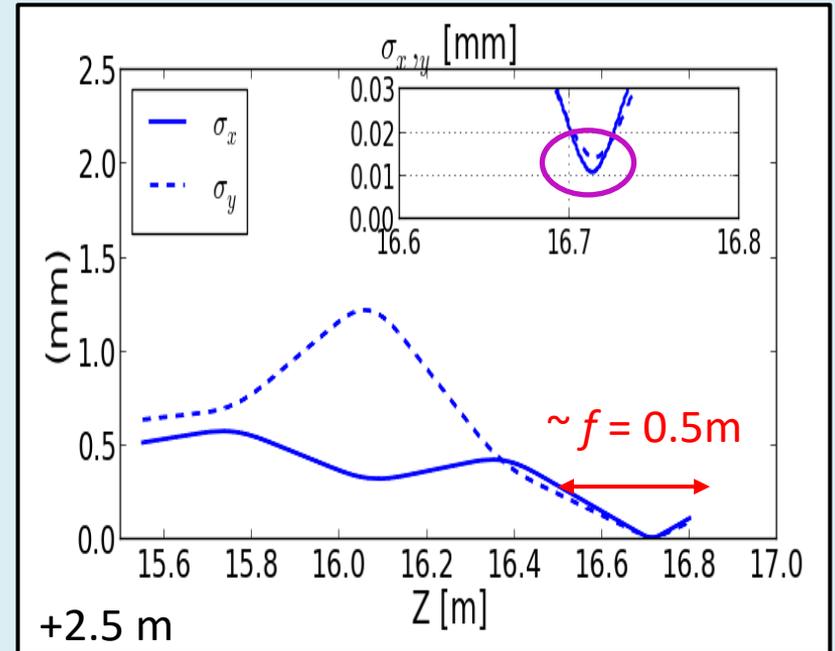
28/04/2016  
Wavelength 1.03000  $\mu m$  in index 1.00000 at 0.0000 (deg)  
Center, Y = 0.0000E+000  
Peak Irradiance = 3.5475E+002 Watts/Millimeters<sup>2</sup>, Total Power = 9.9694E-001 Watts  
Pilot: Size= 3.9983E-002, Waist= 3.9978E-002, Pos= -7.4157E-002, Rayleigh= 4.8748E+000

# The Focusing channel

We compared more solutions: Permanent Quad, Solenoids & classical Quad.



## Final Fusing Channel



# PEACE SYMBOLS: preliminary results

## Type A

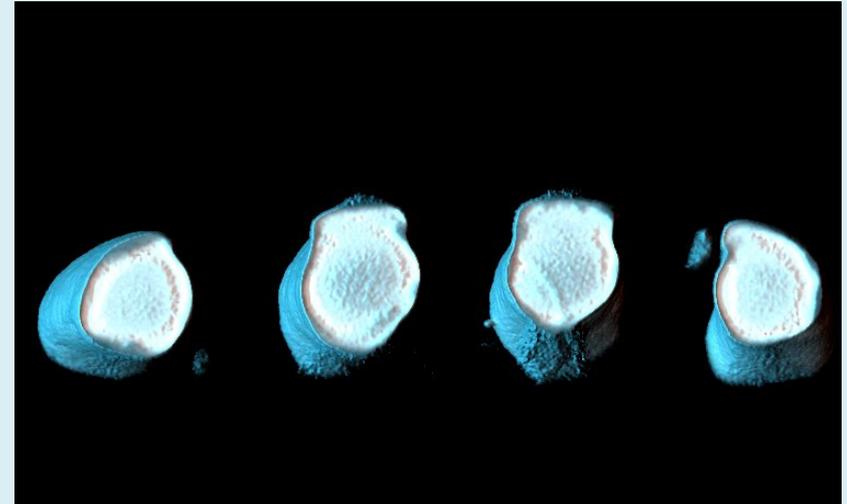
- Forms by pouring molten metal into a mould
- No evidence of addition
- No anatomic details
- No holes

## Type B

- Functional necklet hole
- Detailed anatomic features
- Presence of protrusions/additions (knees, arms, genitals, ...)
- Advanced technique



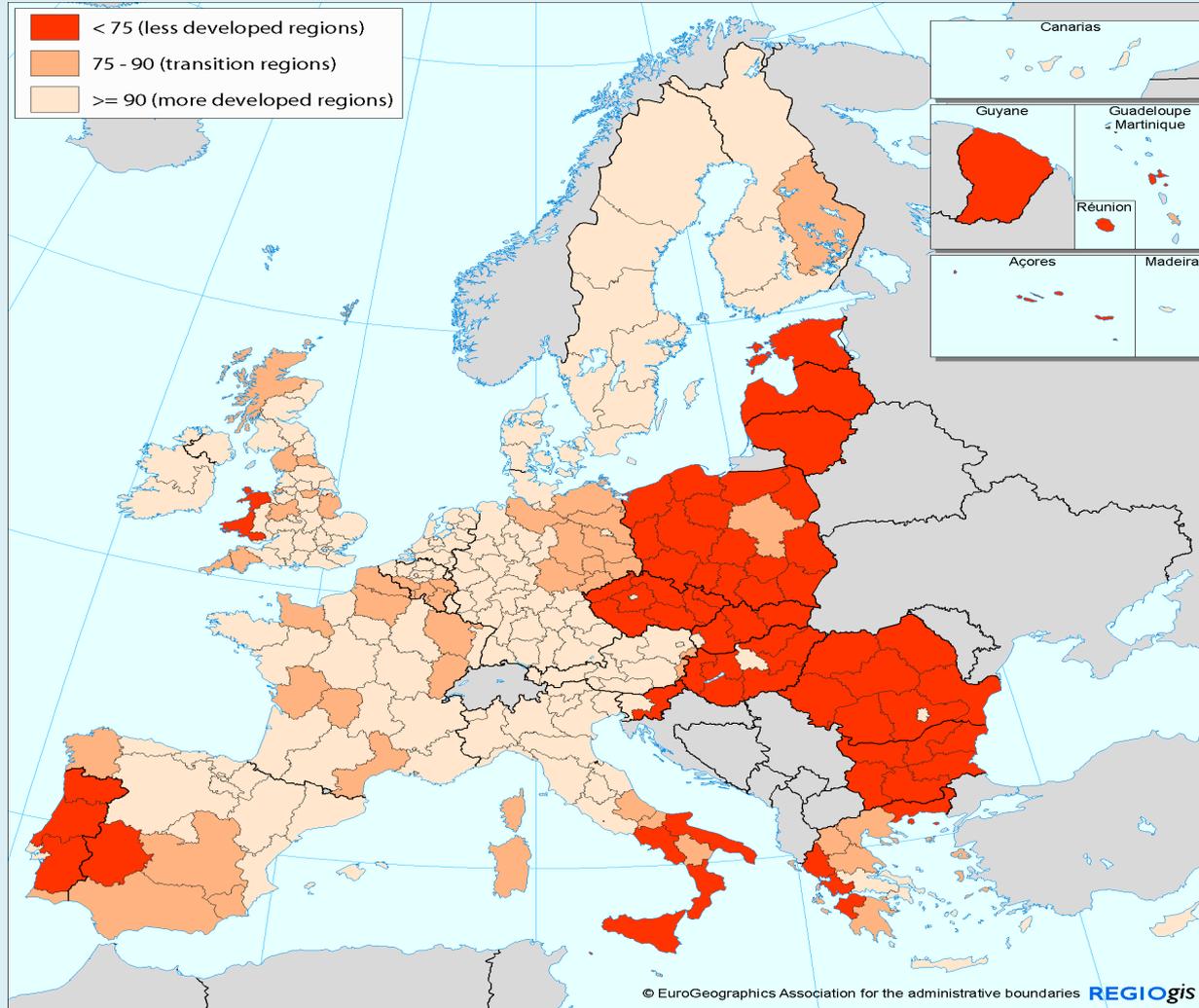
A raw pendant – This type A finding was not refined.



Presence of additions on the knees

# Eligibility simulation 2014-2020

GDP/head (PPS), index EU27=100



Less developed regions

Transition regions

Most developed regions

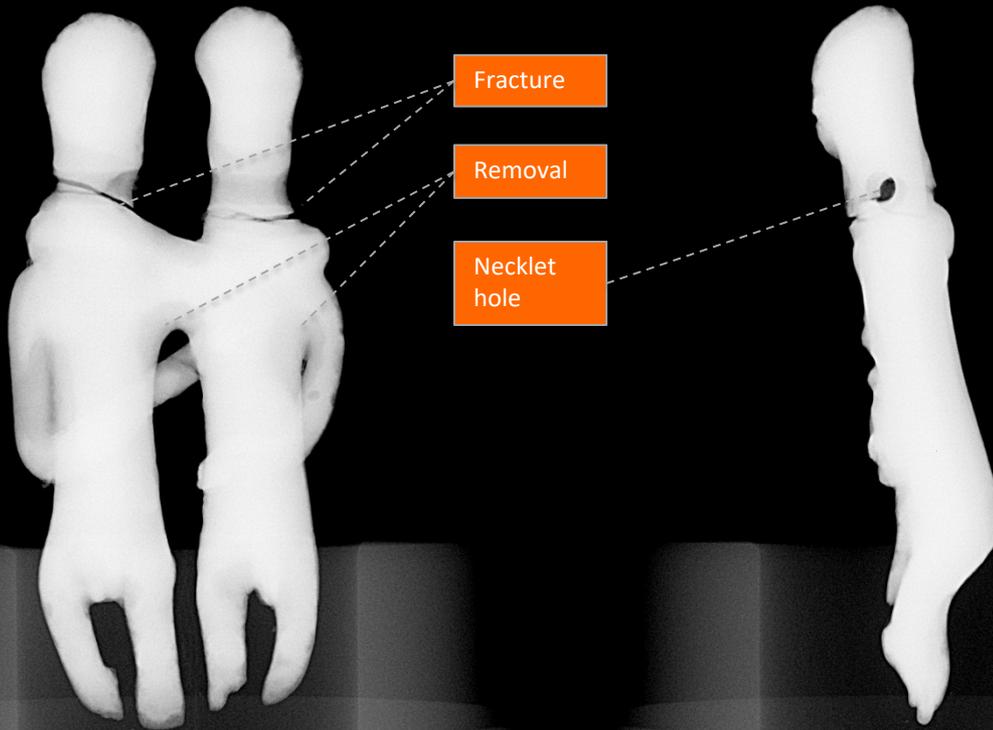
Eligibility for European Funding:

**PON (Programma Operativo Nazionale)**

**National Competition European Funding for school and research**

# Anthropomorphic couples: Type B

## Results: X-ray Micrography



| Microfocus X-ray source     |                      |
|-----------------------------|----------------------|
| Voltage                     | 150 kV               |
| Current                     | 66 $\mu A$           |
| Power                       | 10 W                 |
| Focal spot                  | Small                |
| Acquisition                 |                      |
| Filter                      | 3 mm Al + 0.025mm Cu |
| Exposure Time               | 2500ms               |
| Source-to-sample distance   | 31cm                 |
| Source-to-detector distance | 62cm                 |
| Magnification               | 2                    |
| Scaled image pixel size     | 25 $\mu m$           |
| Number of acquired images   | 1800                 |
| Step                        | 0.2                  |

---

## Hamamatsu L12161-07

### *Microfocus X-ray source Hamamatsu L12161-07*

| <b>Parameter</b>                      | <b>Value</b>         | <b>Unit</b> |
|---------------------------------------|----------------------|-------------|
| X-ray tube voltage setting range      | 0 to 150             | kV          |
| X-ray tube current setting range      | 0 to 500             | $\mu$ A     |
| X-ray tube voltage operational range  | 40 to 150            | kV          |
| X-ray tube current operational range  | 10 to 500            | $\mu$ A     |
| Maximum output                        |                      |             |
| - Small Focus Mode                    | 10                   | W           |
| - Middle Focus Mode                   | 30                   | W           |
| - Large Focus Mode                    | 75                   | W           |
| X-ray focal spot size (Nominal value) |                      |             |
| - Small Focus Mode                    | 7 (5 $\mu$ m at 4 W) | $\mu$ m     |
| - Middle Focus Mode                   | 20                   | $\mu$ m     |
| - Large Focus Mode                    | 50                   | $\mu$ m     |
| X-ray beam angle                      | Approx. 43           | degree      |
| Focus to object distance (FOD)        | Approx. 17           | mm          |

# Compact Light Source @ Monaco (Germany): Commercially available

lynceantech.com/products/

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**Lyncean**  
TECHNOLOGIES, INC.

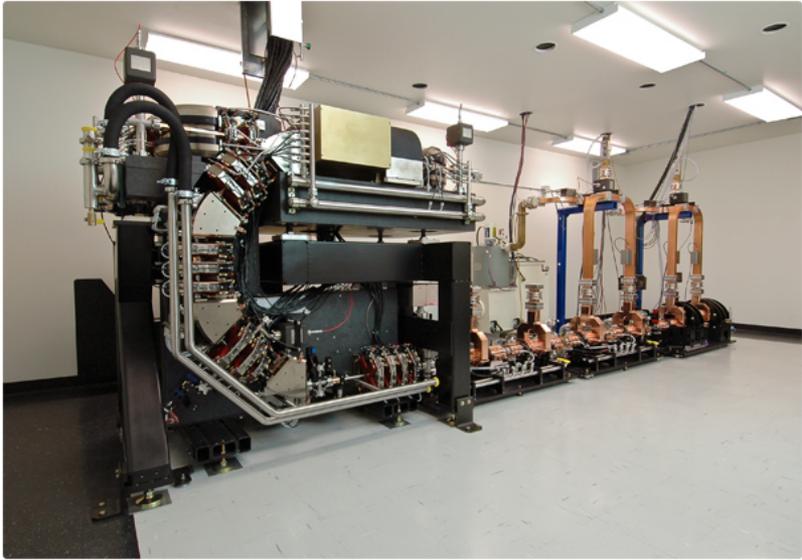
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HOME > PRODUCTS *illuminating X-ray science™*

- > **Compact Light Source**
- > Compact X-ray Station

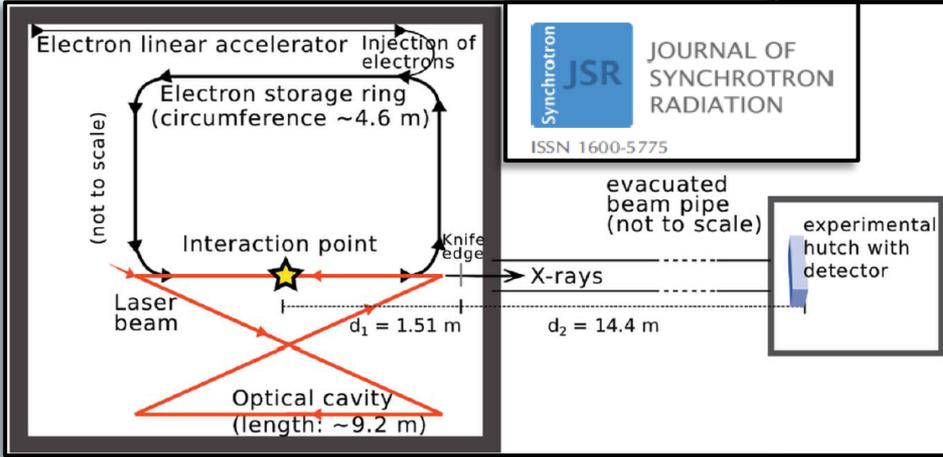
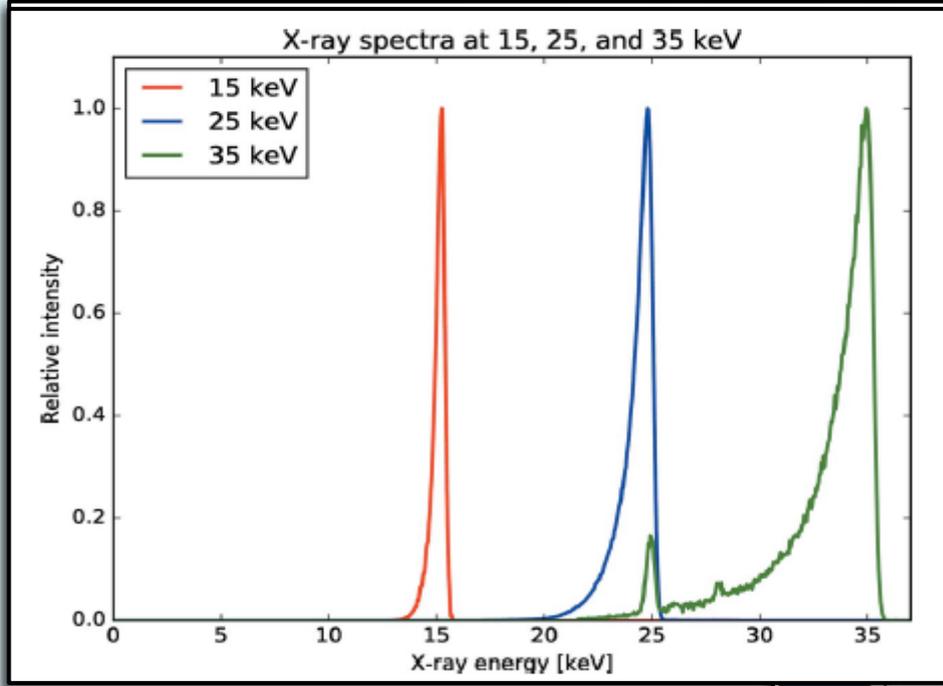
## THE LYNCEAN COMPACT LIGHT SOURCE (CLS)

A breakthrough in local, on-demand X-ray synchrotron light

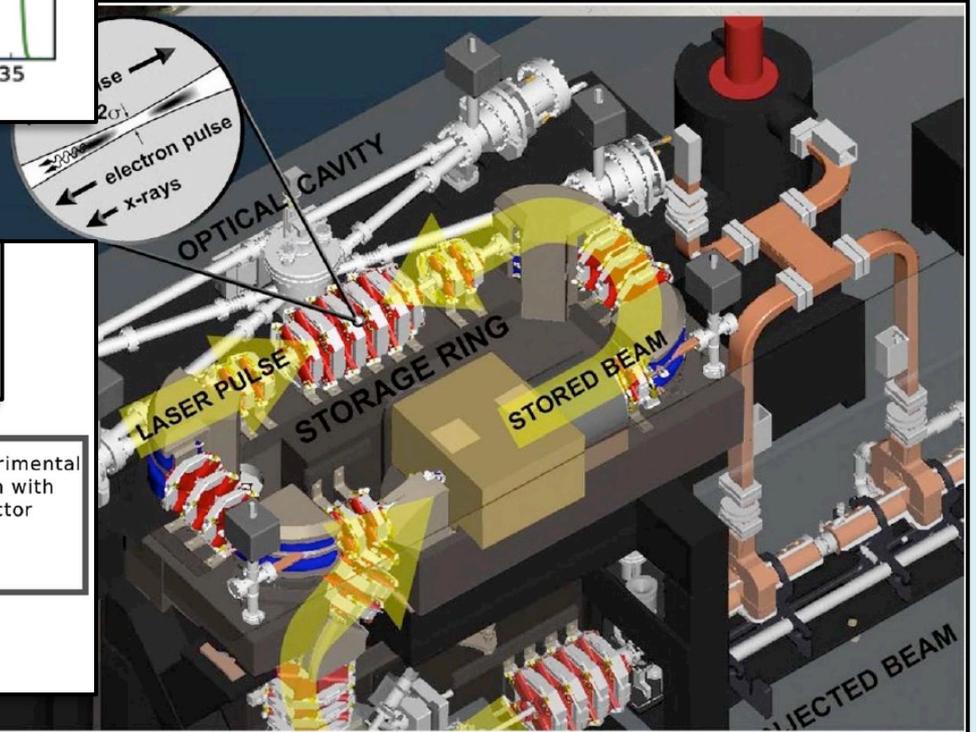


The Lyncean CLS assembled at the headquarters of Lyncean Technologies, Inc. in Palo Alto, CA

# Compact Light Source @ Monaco (Germany): Commercially available



Synchrotron  
**JSR** JOURNAL OF SYNCHROTRON RADIATION  
ISSN 1600-5775



# A new interaction chamber scheme 2/3

At relative low energy (as at STAR, 0.5 nC for 60-100 MeV) the focusing channel have to be as compact as possible

PHYSICAL REVIEW SPECIAL TOPICS - ACCELERATORS AND BEAMS  
8, 072401 (2005)

## Adjustable, short focal length permanent-magnet quadrupole based electron beam final focus system

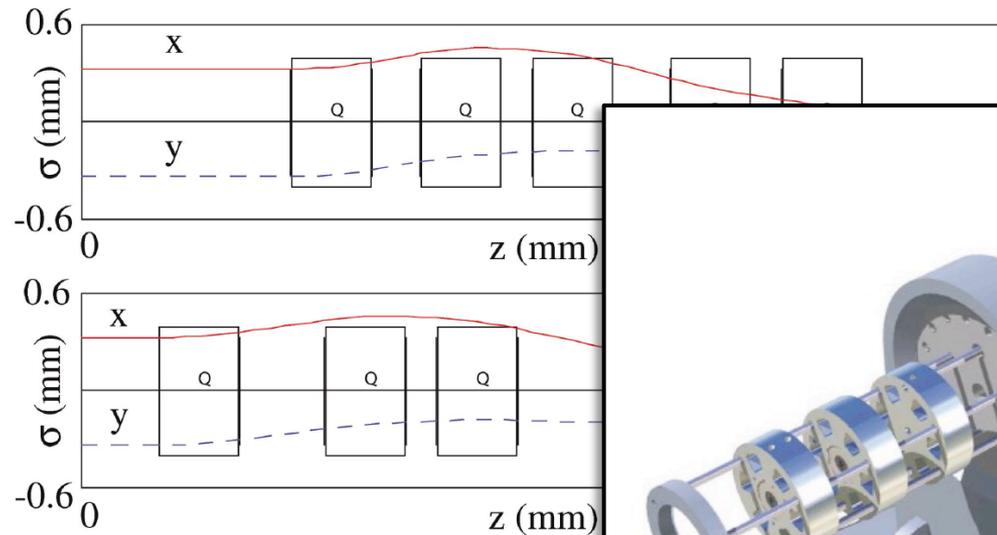


FIG. 8. (Color) Beam energy: 72 MeV (to  
072401-11

Up to  
650 T/m

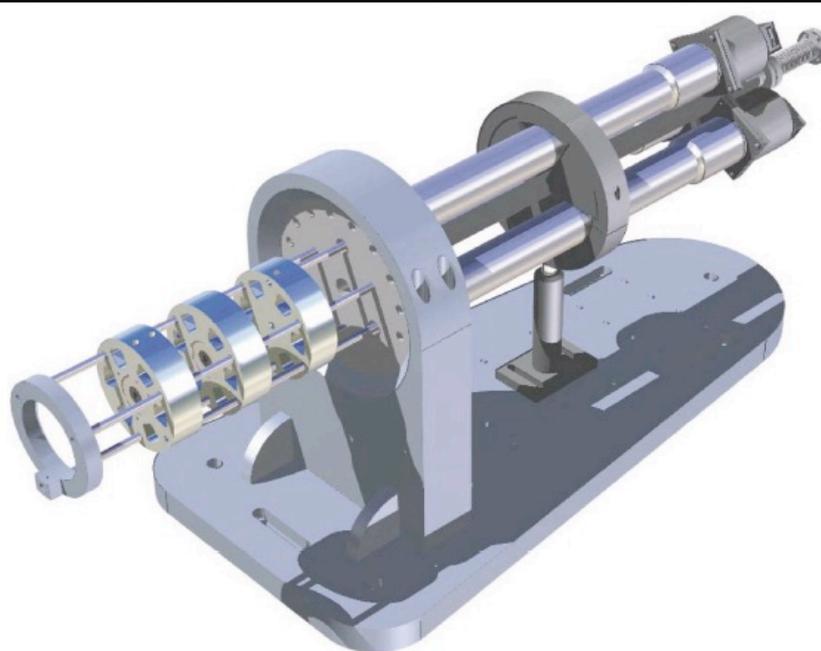
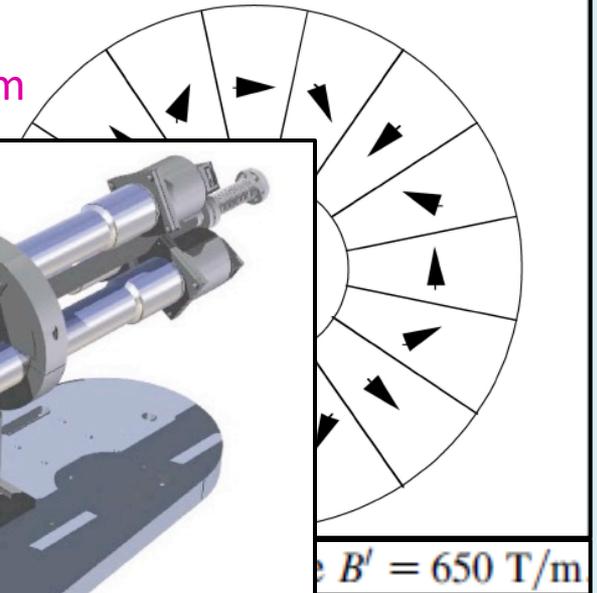
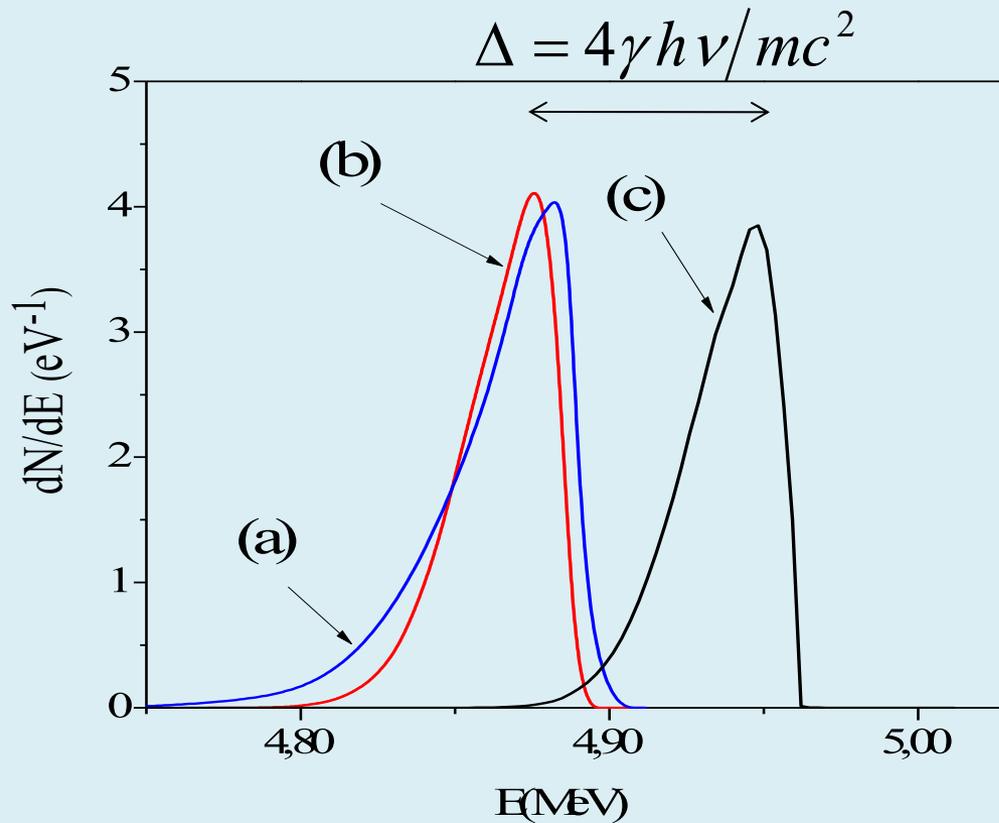


FIG. 14. (Color) Rendered CAD drawing of the final-focus assembly.



Quantum shift  $\Delta E$

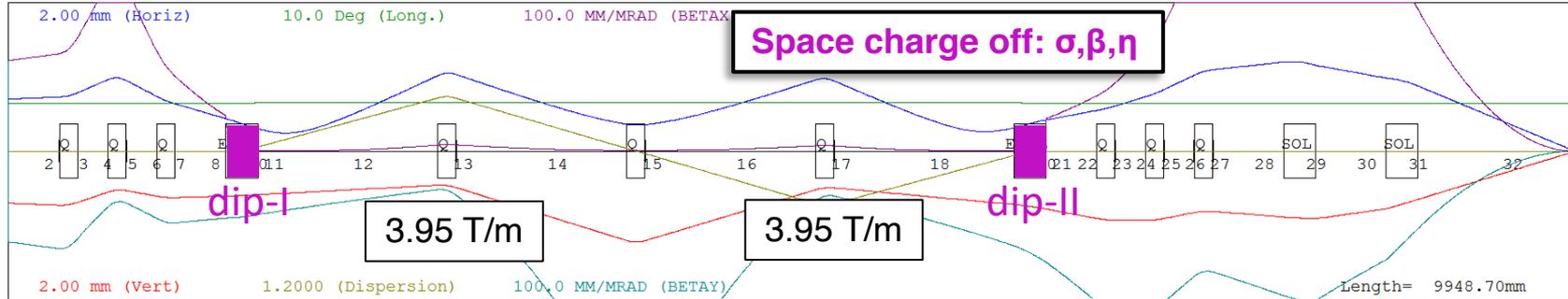


- (a)CAIN
- (b)Comp\_Cross
- (c)TSST

A part from the quantum shift, the spectra are very similar

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