

# RBI Proposal for Dual-Readout Calorimeter Constructed from Capillary Tubes

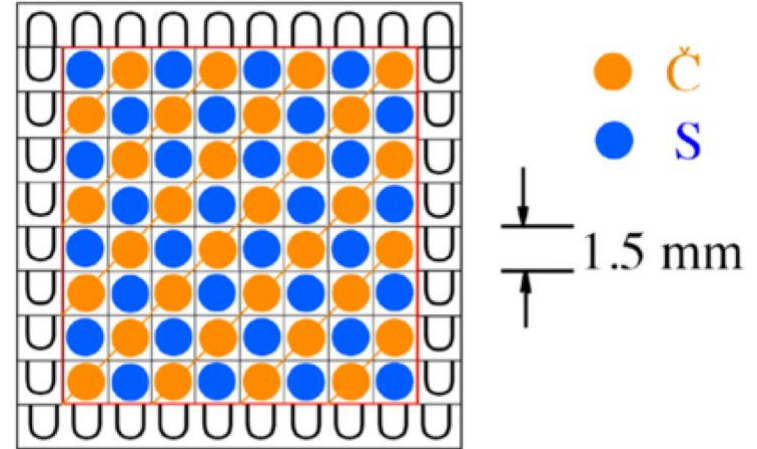
*Aneliya Karadzhinova-Ferrer and Valery Chmill*  
*Ruđer Bošković Institute – Croatia*

IDEA collaboration meeting – Bologna, Italy  
June 13-14, 2019

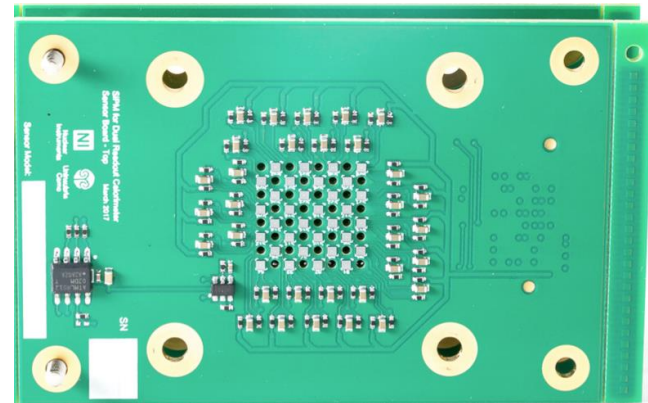
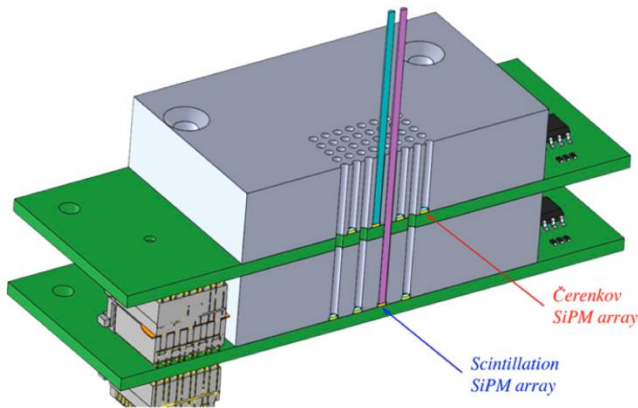




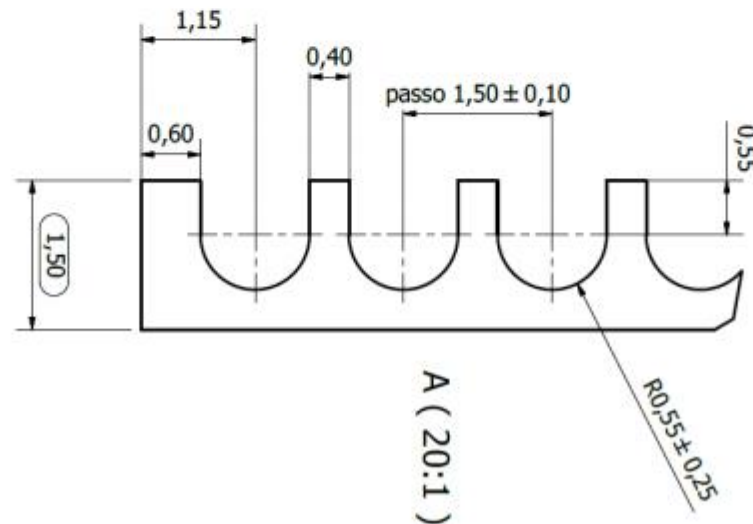
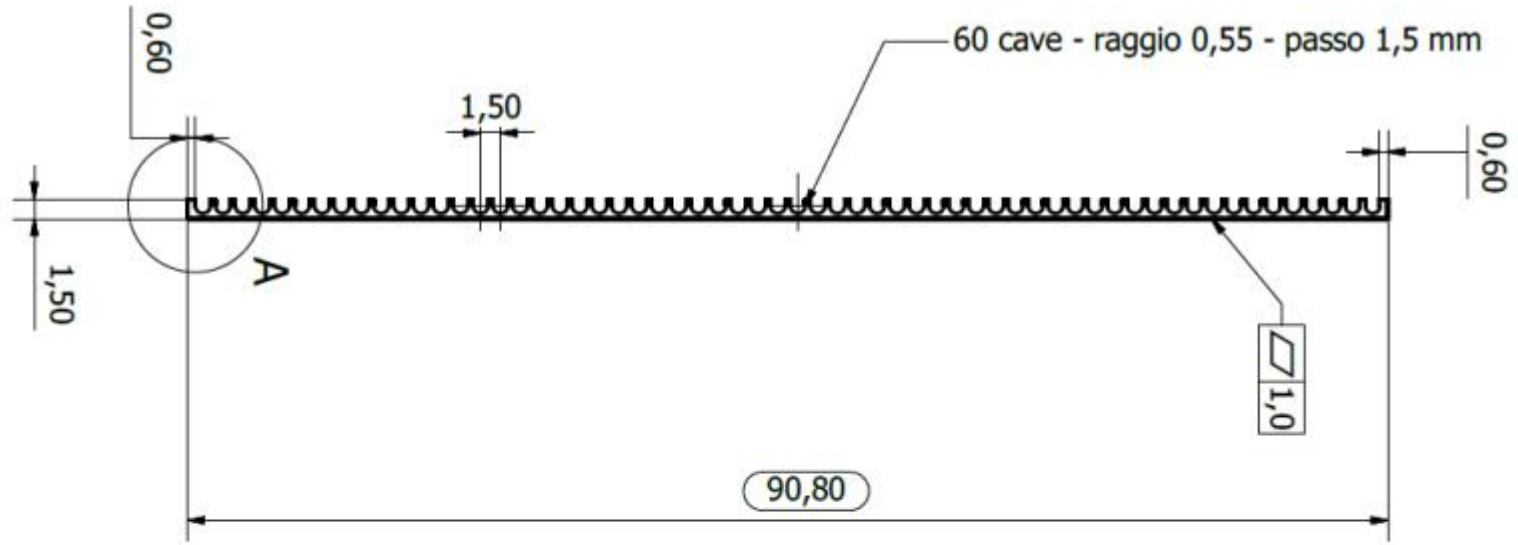
The module is built from stacked brass layers, housing 1 mm diameter clear & scintillating fibers with a pitch of 1.5 mm

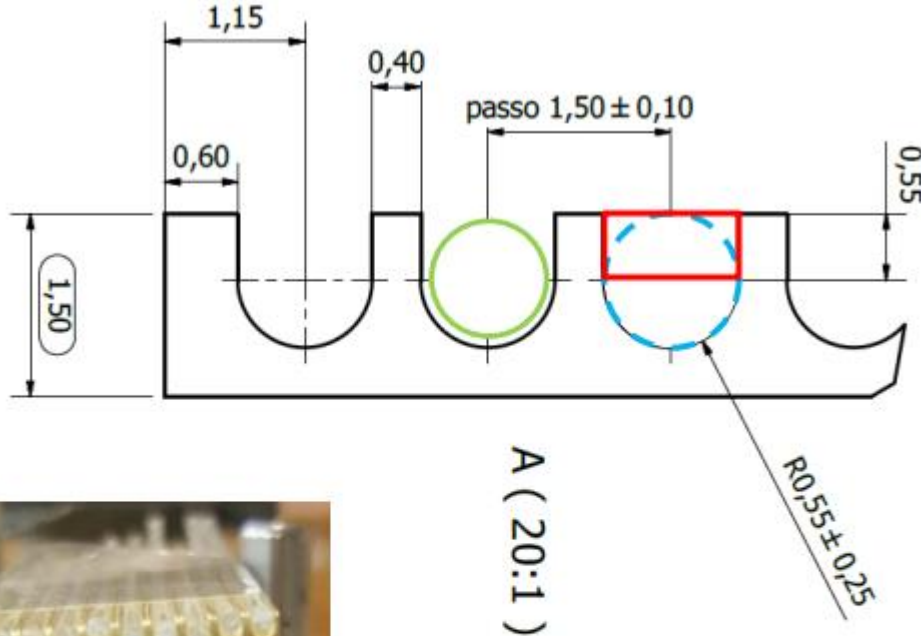


The light propagated in each fiber is sensed by individual SiPMs



The SiPMs collecting Čerenkov / scintillating light are placed on separate boards to avoid that Čerenkov light is contaminated by scintillating light. The latter is expected to be  $\approx 50$  time more intense





The total area of a single cell consist of 1.1 mm x 0.55 mm rectangle ( $A = 0.605 \text{ mm}^2$ ) and half circle with 0.55mm radius ( $A = 0.475 \text{ mm}^2$ )  
 $\Rightarrow A = 1.08 \text{ mm}^2$

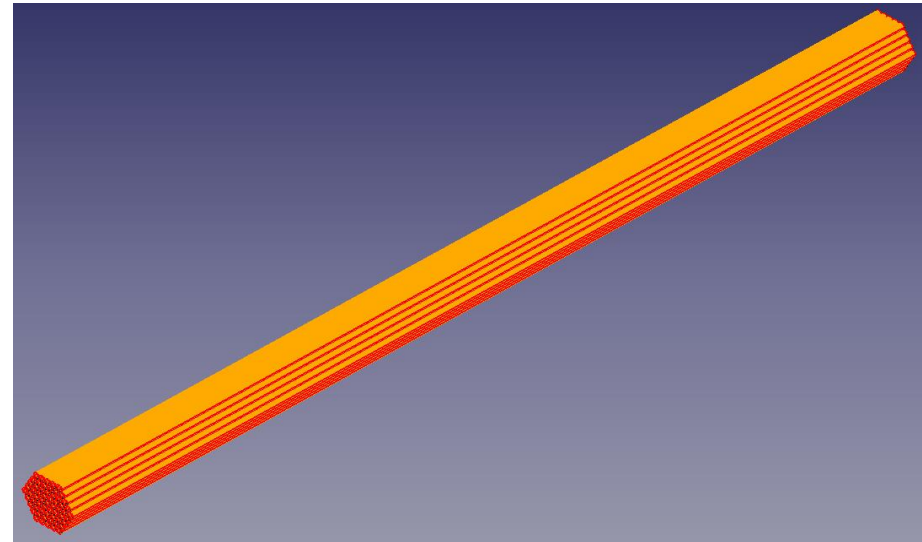
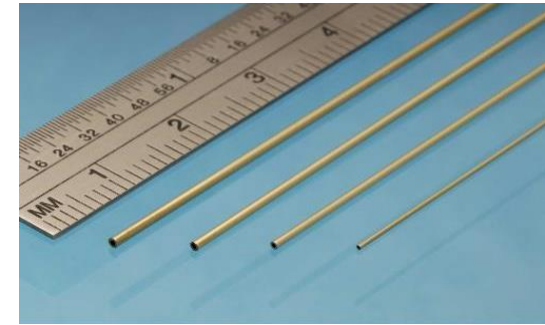
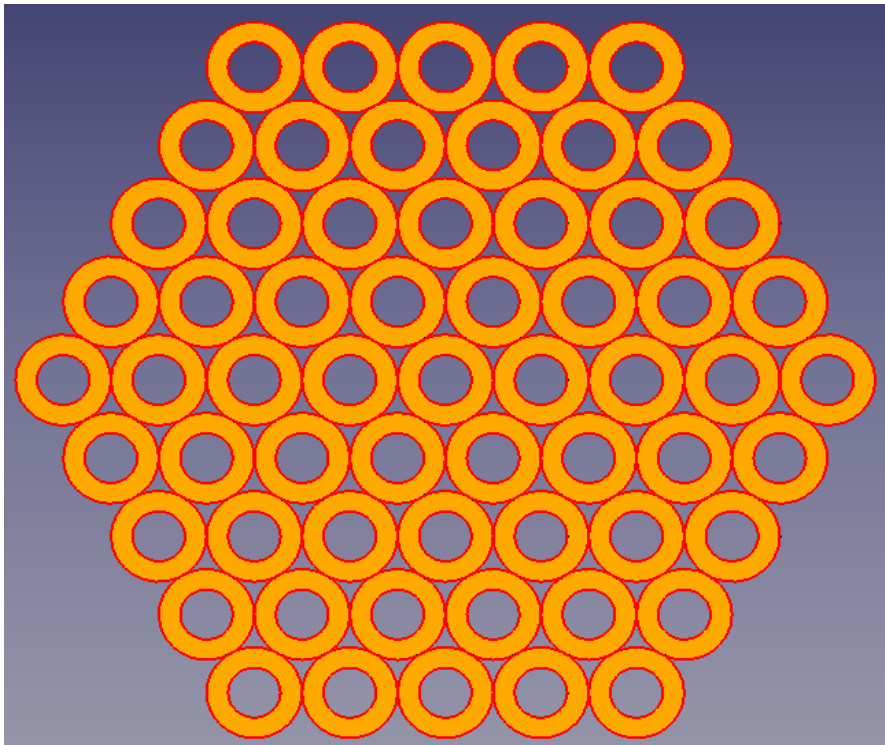


The total area of the fiber (0.5 mm radius) placed in this cell is  $A = 0.785 \text{ mm}^2$

$\Rightarrow$  The open area between the fiber and the fiber's cell ( $0.785 / 1.08$ )  $\Rightarrow$  **27%**

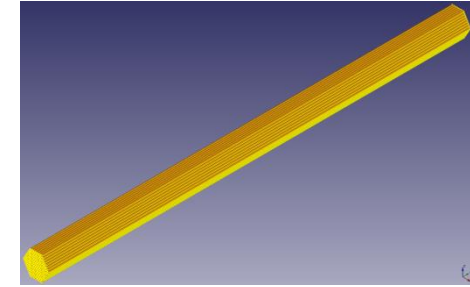
Several designs were presented during RBI-Como meeting in April. It was agreed that the hexagonal layout is of high interest and that two eventual prototypes could be constructed. One with Big Brass tubes (OD 2mm, ID 1.1mm) and one with Small Brass tubes (OD 1.3mm, ID 1.1mm)

Different gluing alternatives are under investigation.



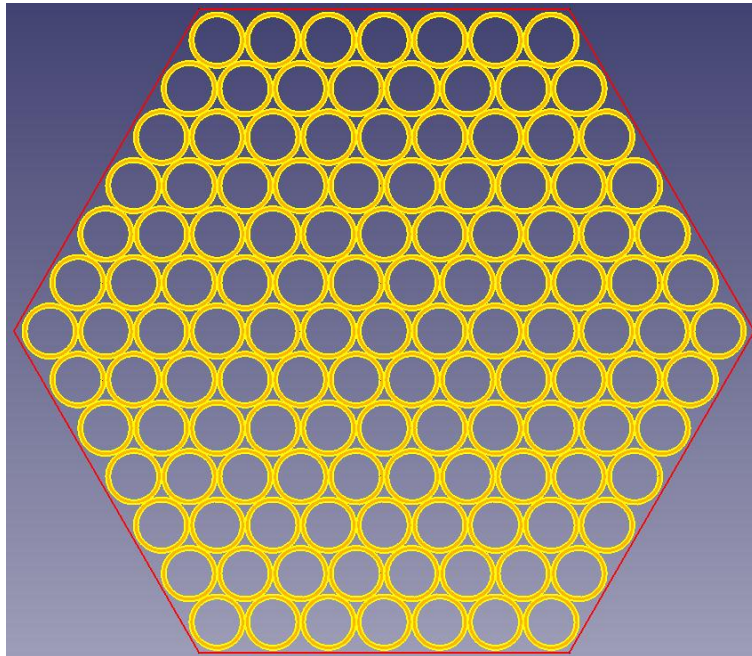


Less than 11 % open area between the tubes



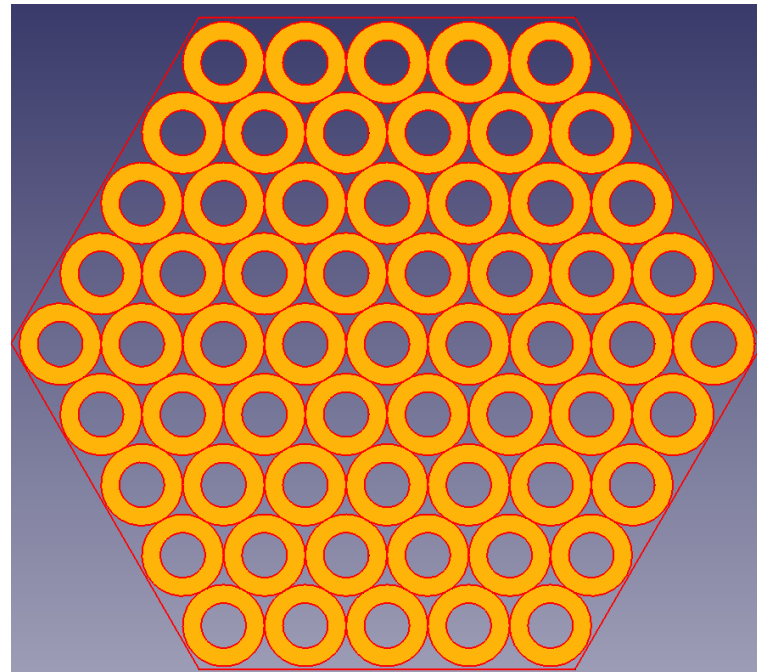
Brass Tube – OD 1.3 mm & ID 1.1 mm

Total height ~15 mm



Brass Tube – OD 2mm & ID 1.1mm

Total height ~ 16 mm



The red line serves to demonstrate of the size of the hexagonal (8.65mm per side)

## Fibres details

Total number of fibres: **~131 M** (130,729,608).

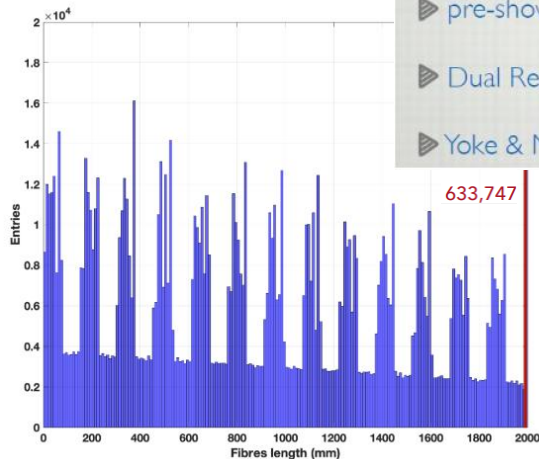
For each tower: **different fibre lengths.**

~35% are 2m long.

~38% are <1m long.

Mean length: **~1.3 m**  
Total length: **~166,987 km**

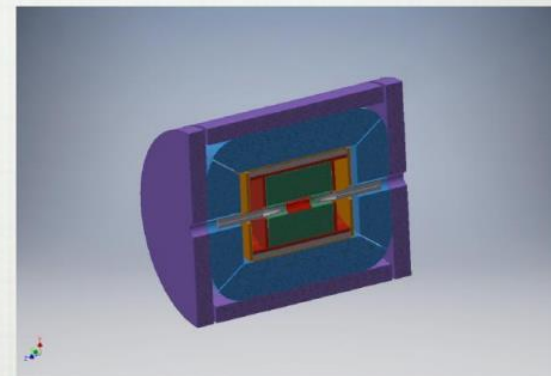
This is an "ideal world" with a constant sampling fraction

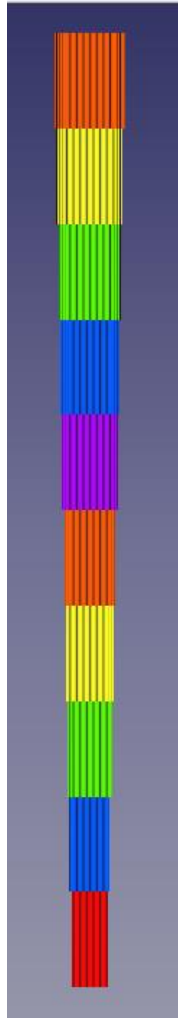


### Detector Layout:

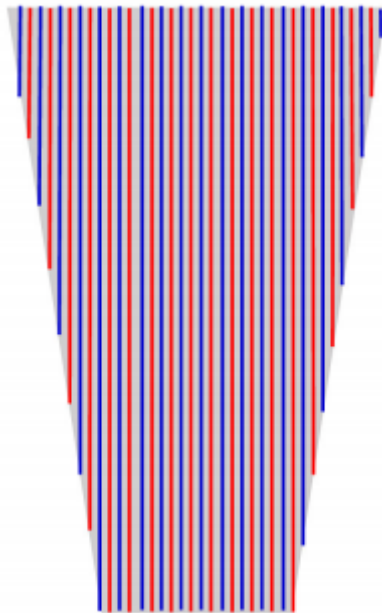
- ▶ Beam Pipe ( $\approx 1.5$  cm radius)
- ▶ Vertex Detector ( $R \in [1.7; 34]$  cm)
- ▶ Drift Chamber ( $L = 400$  cm,  $R \in [35; 200]$  cm)
- ▶ Outer Silicon Layer (strips)
- ▶ SC Coil (2T,  $\approx 2.1$  m); THIN! 30 cm ( $0.74 X_0; 0.16 \lambda @ 90^\circ$ )
- ▶ pre-shower (1-2  $X_0$ )
- ▶ Dual Readout Calorimeter (2m,  $7 \lambda$ )
- ▶ Yoke & Muon Chambers

**170 000 km** of fiber with average length of 1.3m  
**100 000 000** x 1m long brass tubes

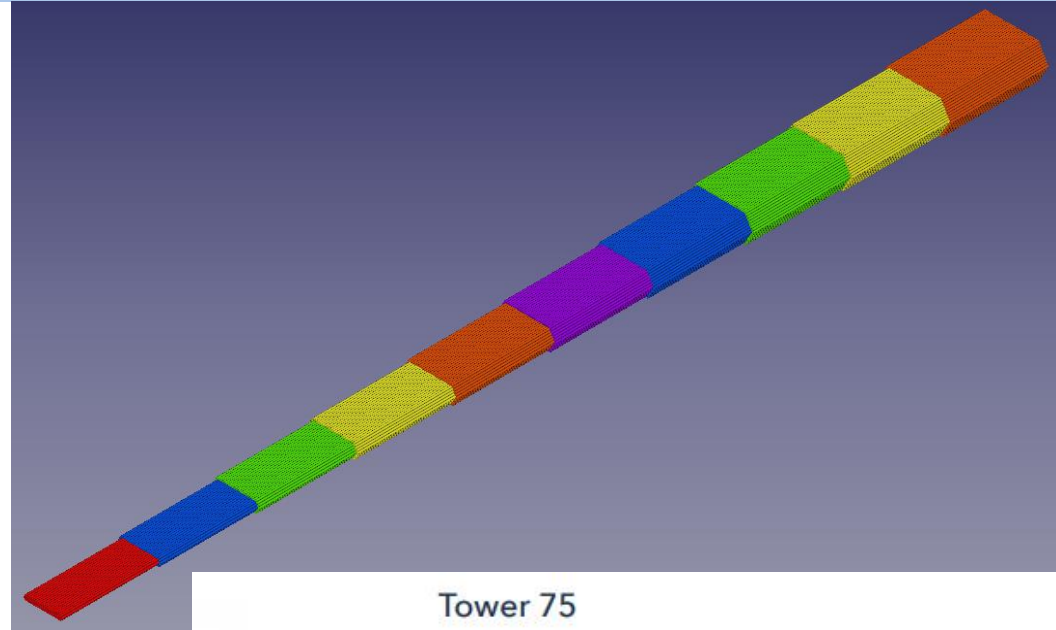




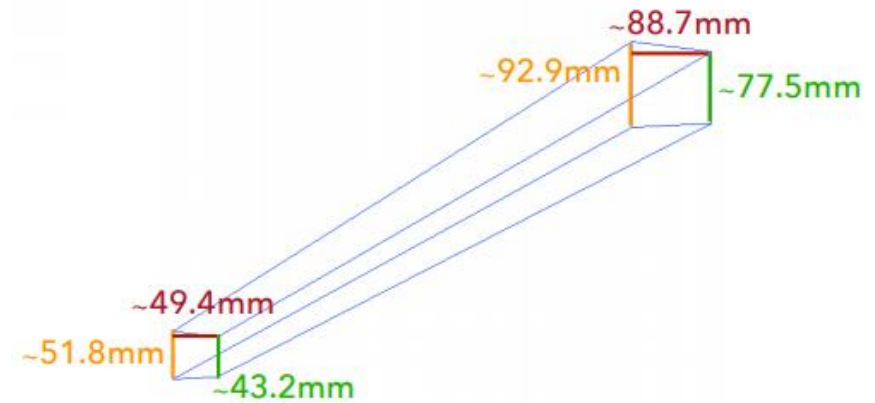
9 + 20 + 9 fibers



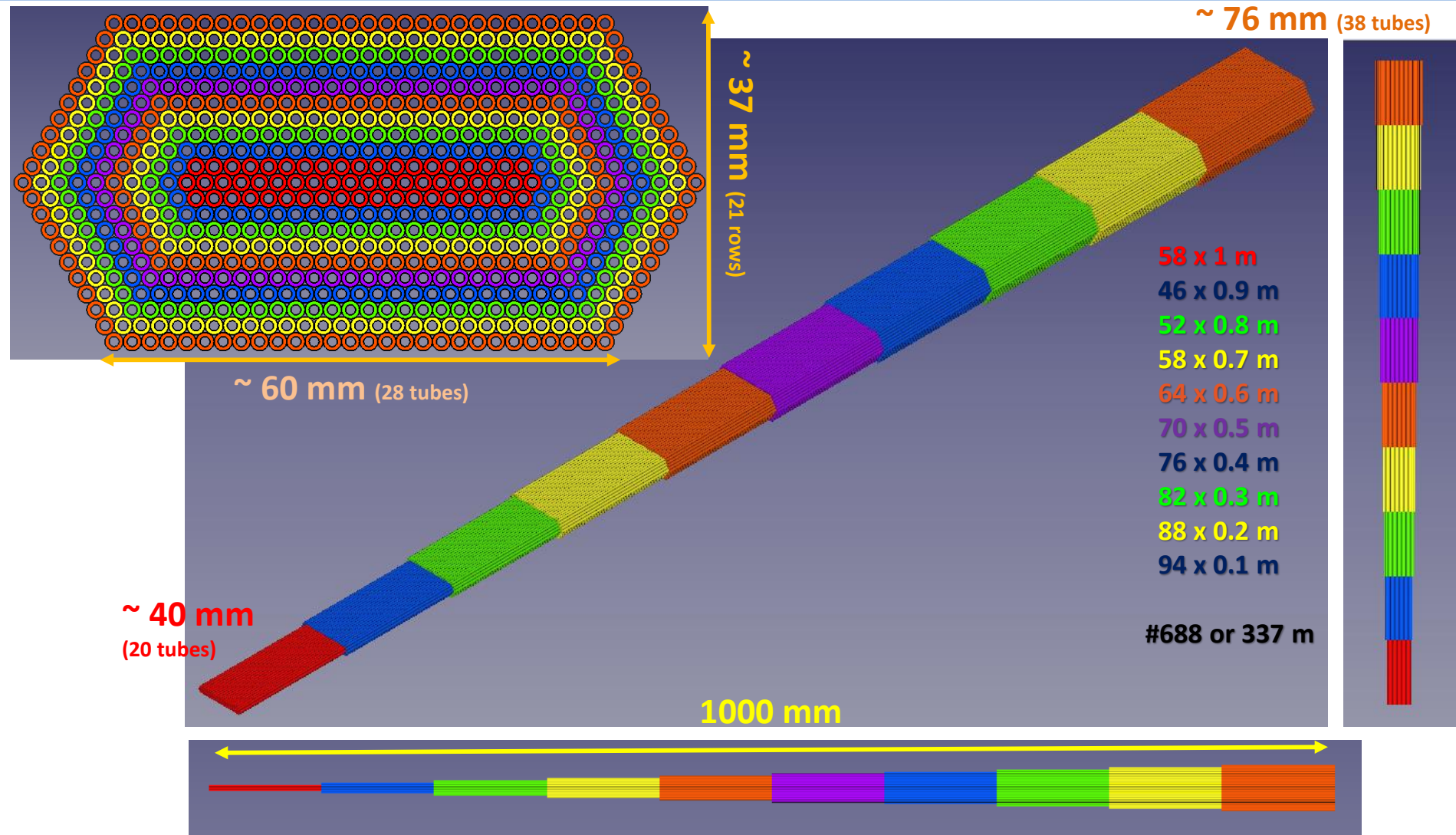
20 fibers



Tower 75

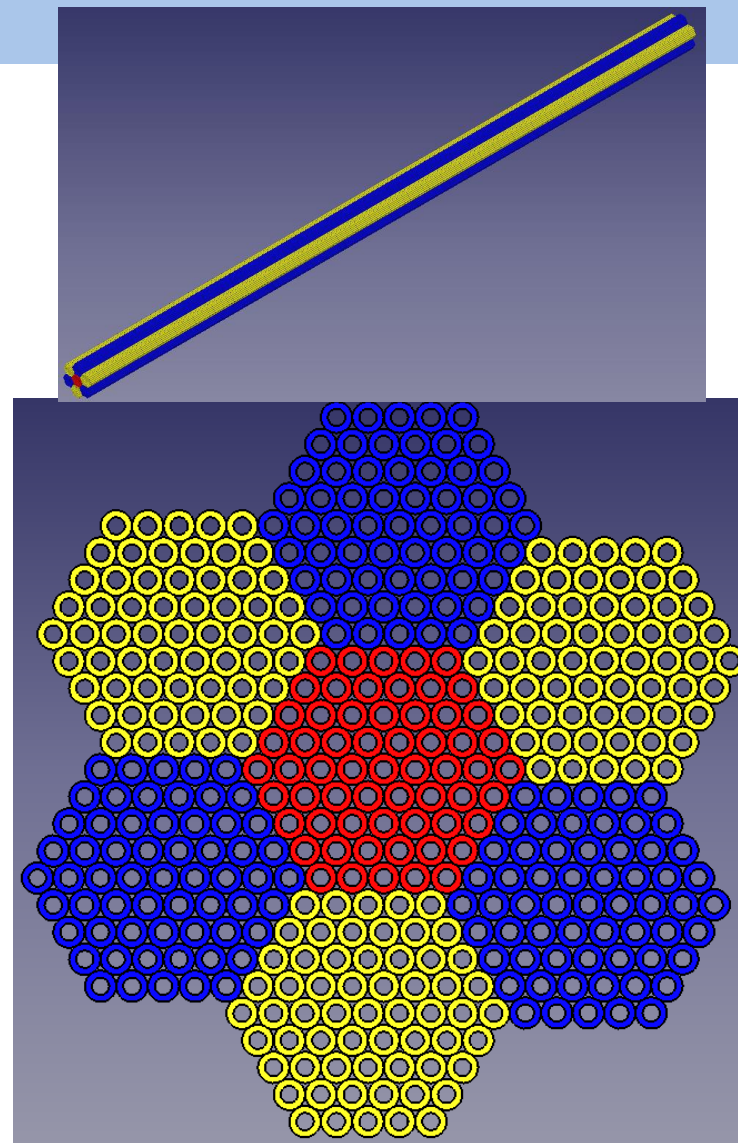
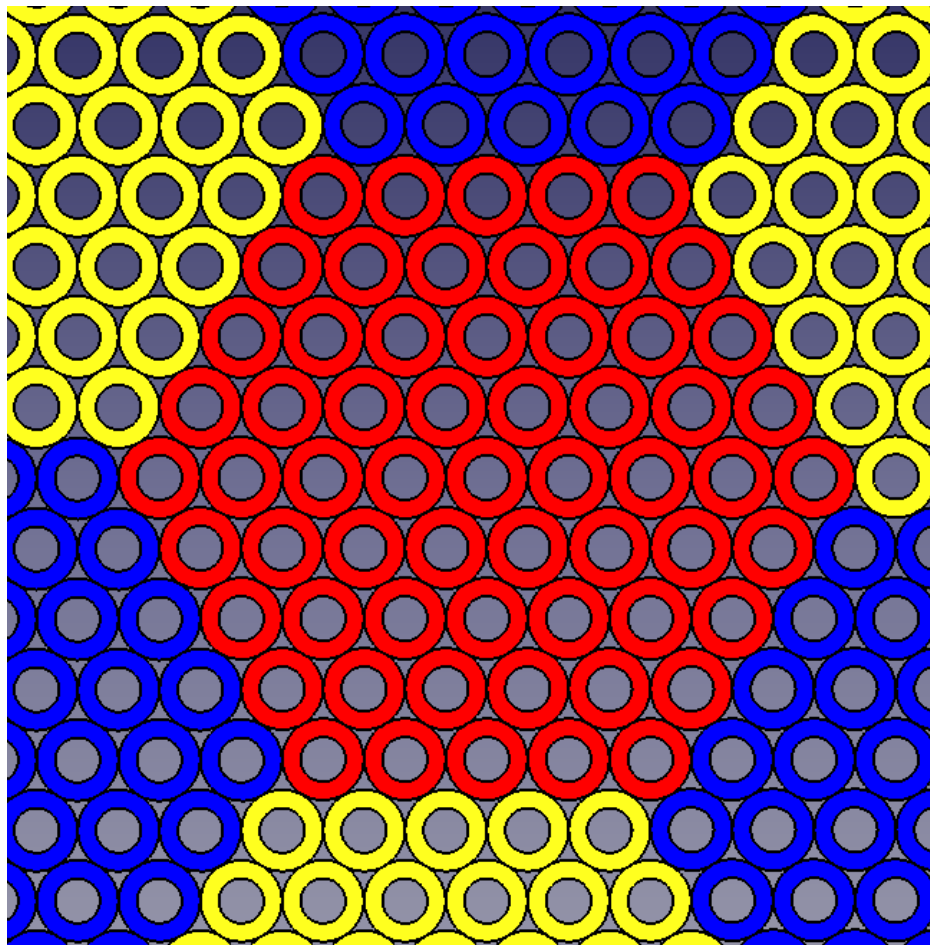






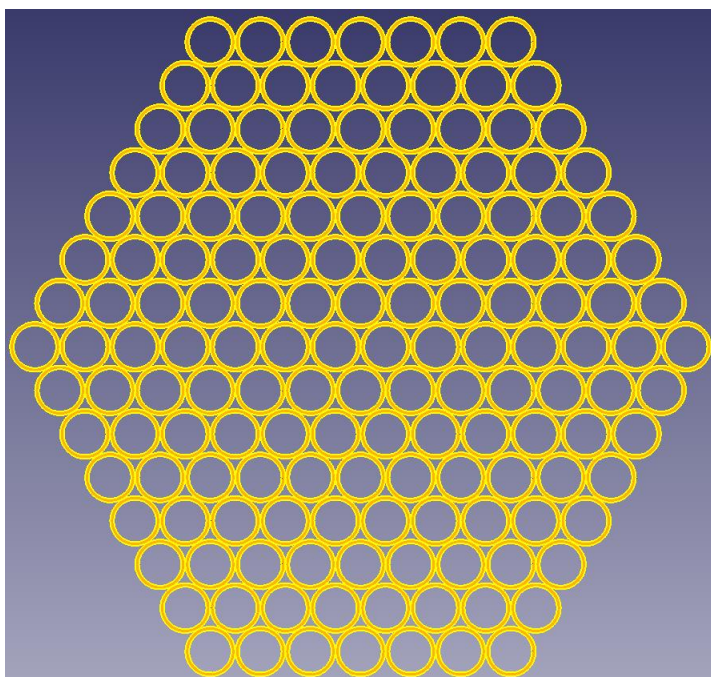


# Hexs by Hexs



## Less than 11 % open area between the tubes

Brass Tube – OD 1.3 mm & ID 1.1 mm

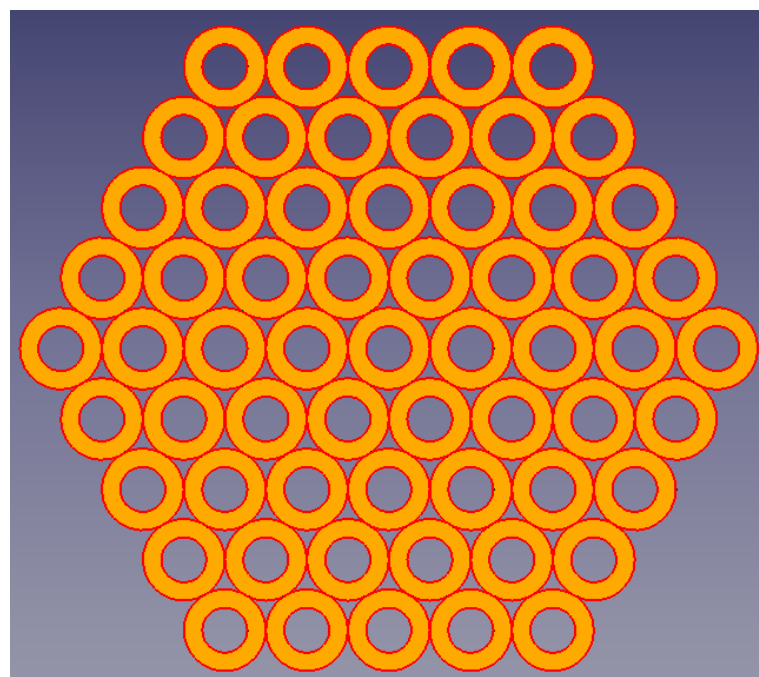


127 + spears => 153

1.65 £ per **30cm** x 153

252.45 £ - 282.82 €

Brass Tube – OD 2mm & ID 1.1mm



61 + spears => 80

2.15 £ per **100 cm** x 80

172 £ - 192.68 €

Tolerances on OD and ID are  $\pm 0.05$  mm

Tolerance on length is  $\pm 0.5$  mm

The tubes have hardness value of 170 HV (545 Mpa, 162 HB, 85 HRB)

The tubes are straight, the company can provide sample pieces of both sizes for quality checks

Common and Leaded Brass Tubes (also other metals)

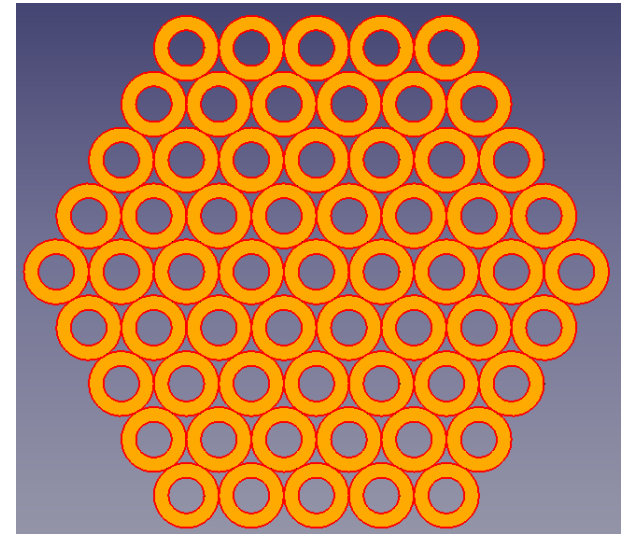
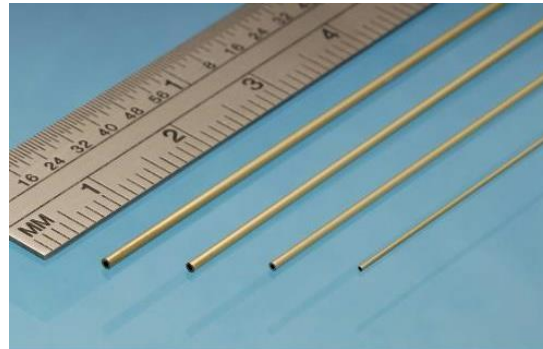
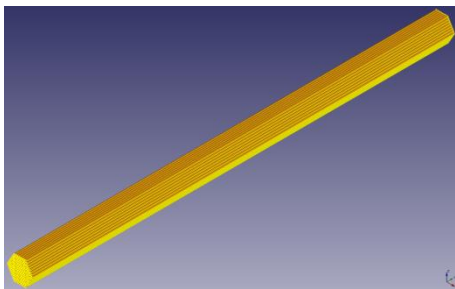
**Outer Diameter:** 0.3 mm > 60 mm

**Wall Thickness:** 0.05 mm > 3.5 mm wall

**Inner Diameter:** 0.05 > 56 mm

**Length:** 3 mm to 6 metres

Different shapes available



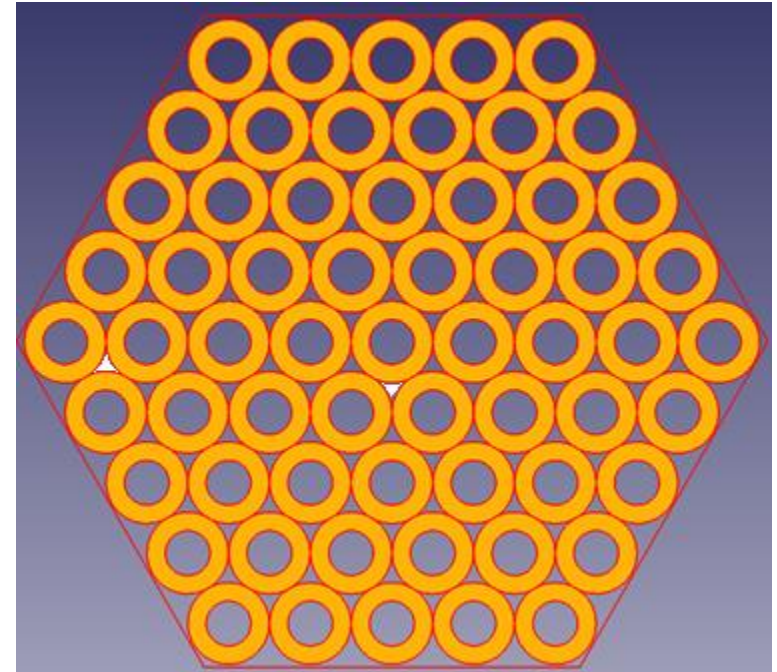


Radiation hard

Medium curing speed: 12-24 h -> flexibility during assembly

With or without metal filling -> under consideration

Several different adhesives are available on the market -> in gel and spray form





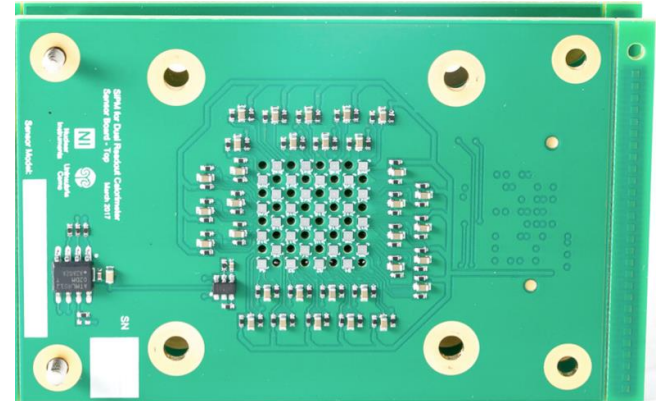


## Fibers

- Clear & Scintillating fibers with diameter of 1 mm
- Filling up half of the tubes with Scintillator and placing Clear fibers in the other half of the tubes

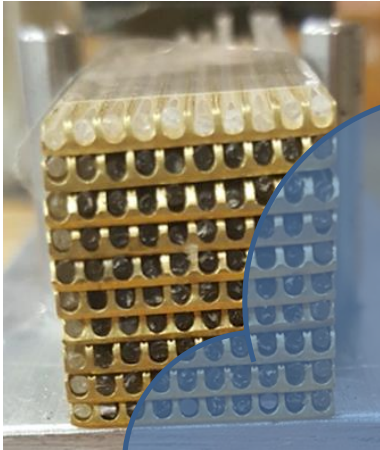
## Read-out Electronics

- CAEN SiPM kit for testing is to arrive soon in Zagreb



## Testing

- 10 GeV electron beam – all slots are full for this year in Europe, BUT this gives us time to focus on the construction of the prototype



## Fibers

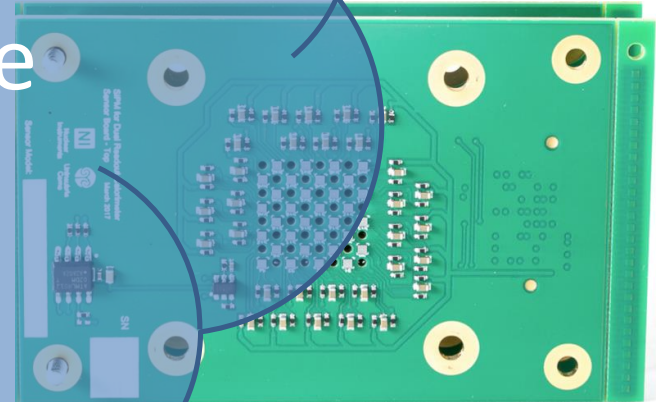
- Clear & Scintillating fibers with diameter of 1 mm
- Filling up half of the tubes with Scintillator and placing Clear fibers in the other half of the tubes

DREAMs come true

Prototype!

## Read-out Electronics

- CAEM SiPM kit for testing is to arrive soon in Zagreb



## Testing

- 10 GeV electron beam – all slots are full for this year in Europe, BUT this gives us time to focus on the construction of the prototype



RBI is the largest Croatian research institute in the fields of the natural sciences and technology

- ✓ RBI employs 800 academics and students
- ✓ Fields of research : Experimental and Theoretical Physics, Chemistry and Materials Physics, Organic and Physical Chemistry, Biochemistry, Molecular Biology and Medicine, Environmental and Marine research and Computer Science and Electronics
- ✓ Main site is located in Zagreb, the capital of Croatia.



PaRaDeSEC => *Particle and Radiation Detectors, Sensors and Electronics in Croatia*

Aims to establish a Centre for Detectors, Sensors and Electronics at RBI, as part of the Horizon 2020 Framework Program



Dr. Jaakko Härkönen  
ERA Chair project leader



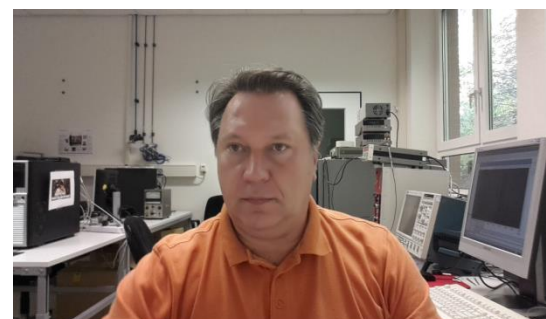
Dr. Aneliya Karadzhinova-Ferrer



Dr. Andrey Starodumov



Dr. Matti Kalliokoski



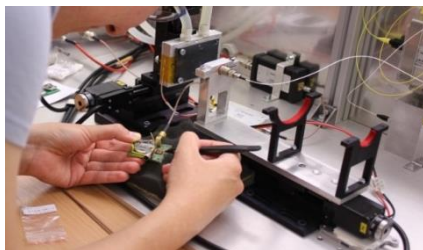
Dr. Valery Chmill

<http://lnr.irb.hr/PaRaDeSEC/main.html>

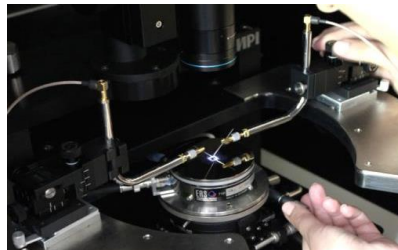
6/14/2019

Aneliya Karadzhinova-Ferrer, CDSE, RBI

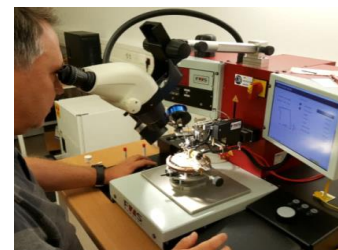
We are focusing to develop future generation ultra-fine pixel detector for particle tracking and implementing HEP community developments into gamma / X-ray / neutron detection



Scanning TCT setup



Probe station



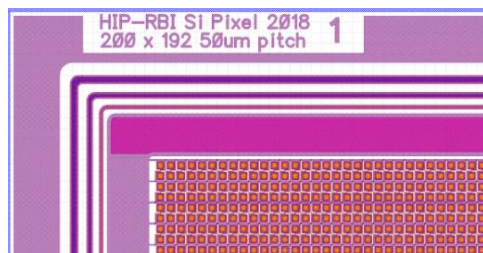
Wire bonder



CMS pixel detector module testing setup & DAQ



CMS Pixel Detector



RD53 Pixel sensor layout

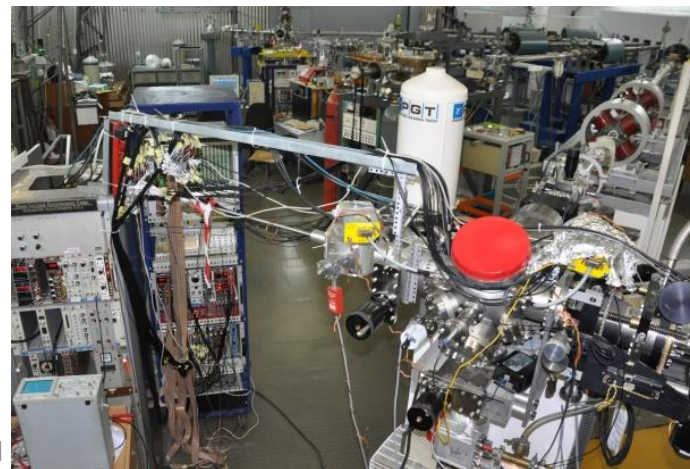
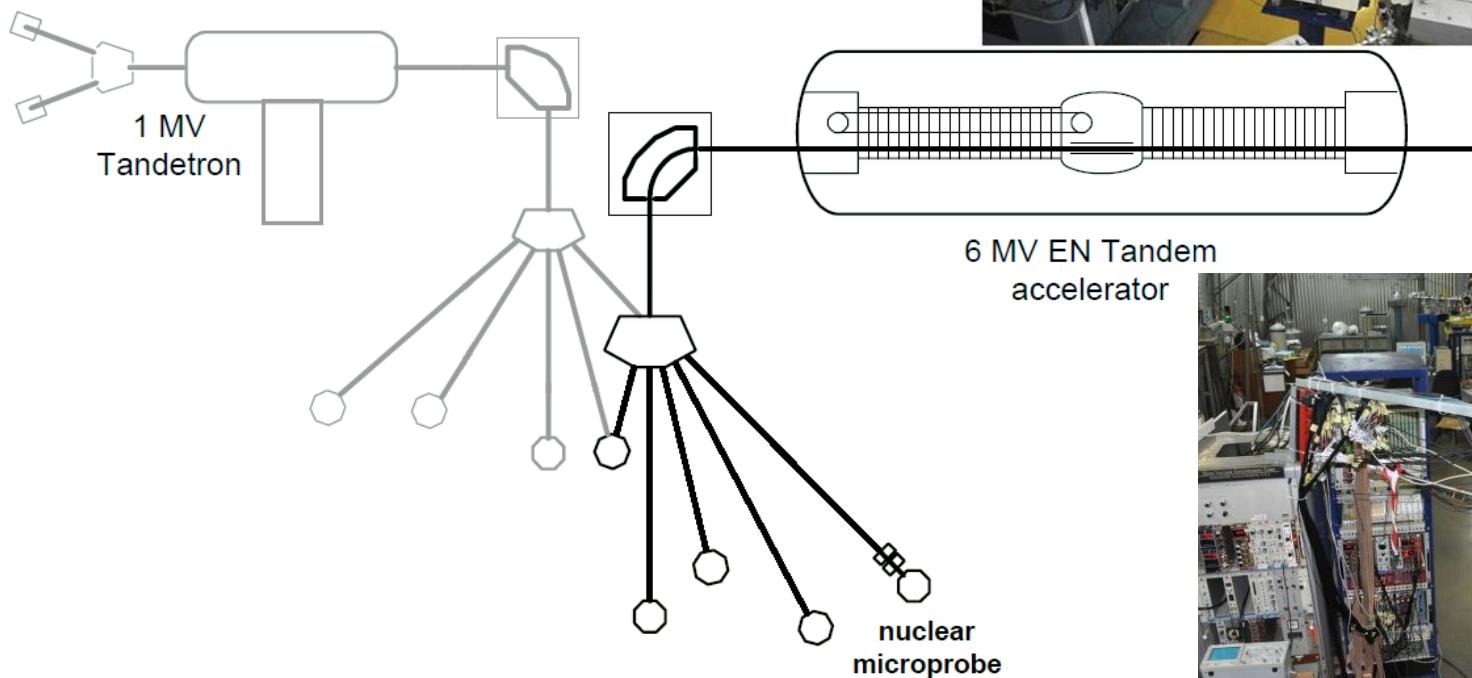


MicroProbe @ Ion Beam Facility



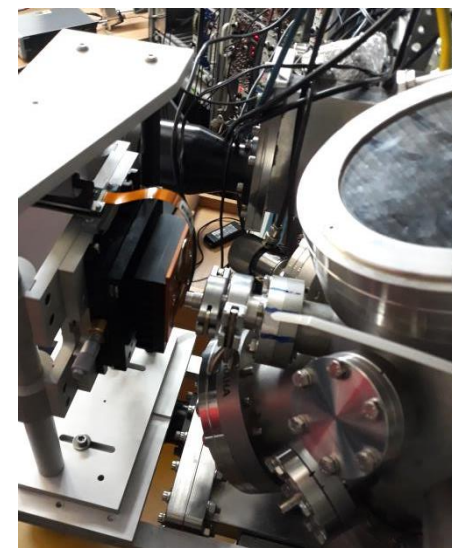
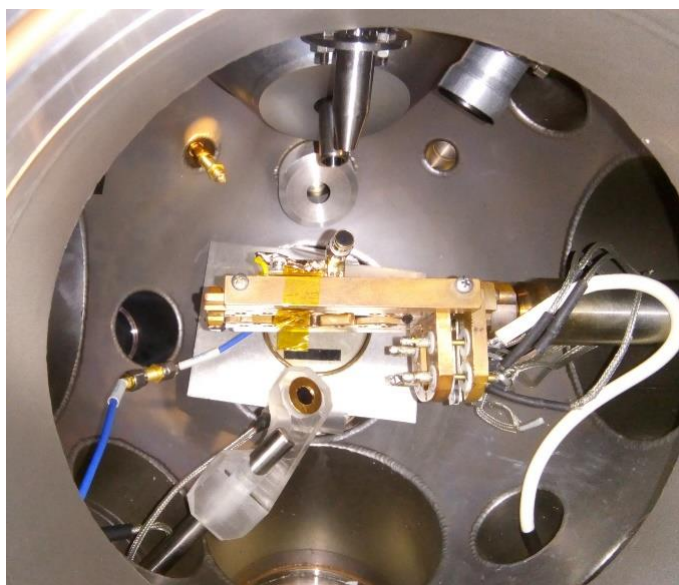
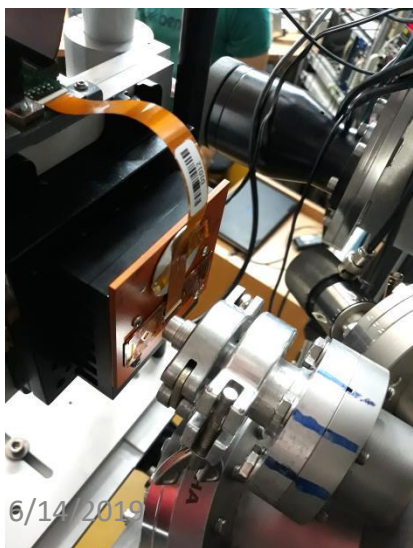
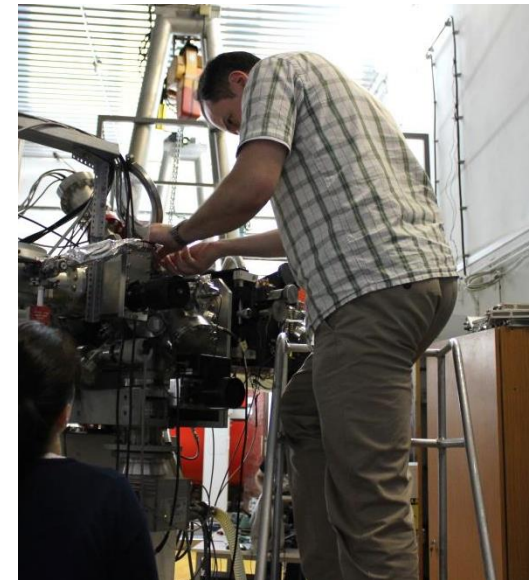
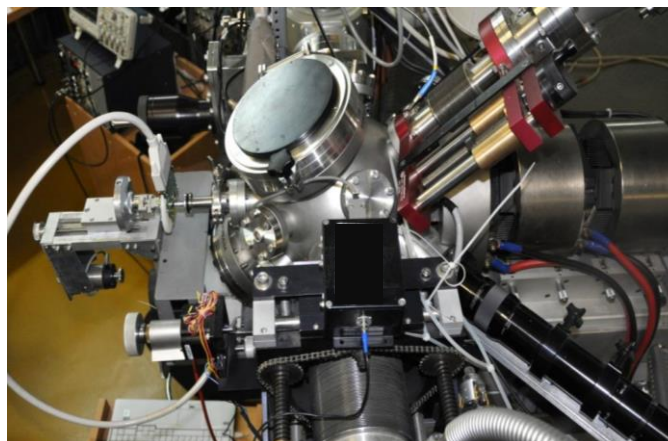
Co60 Gamma irradiation Facility







# IBIC Measurements

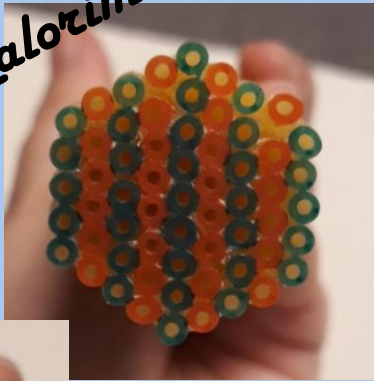


6/14/2019

Aneliya Karadzhinova-Ferrer, CDSE, RBI



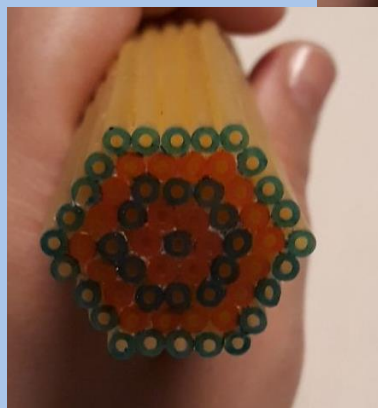
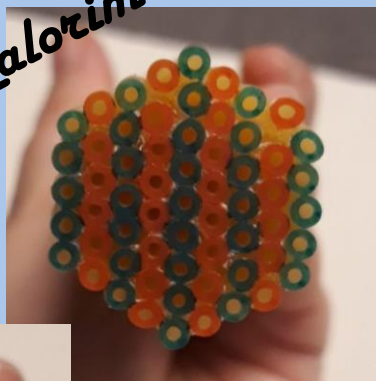
*The Bucatini Calorimeter*



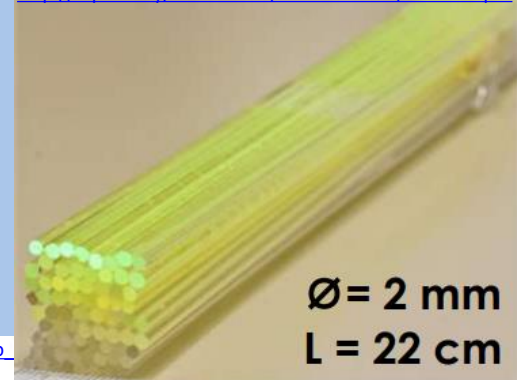
- ✓ Flexible design
- ✓ Easy construction of a single module
- ✓ High packaging factor – the remaining open area between the tubes can be filled with metal powder
- ✓ Different shapes, sizes and material type of the tubes are available
- ✓ Low cost of the absorber
- ✓ Better and tighter alignment between the individual modules/ towers
- ✓ The tubes can be filled with fibers and/or scintillator

# Thank you for your attention!

*The Bucatini Calorimeter*

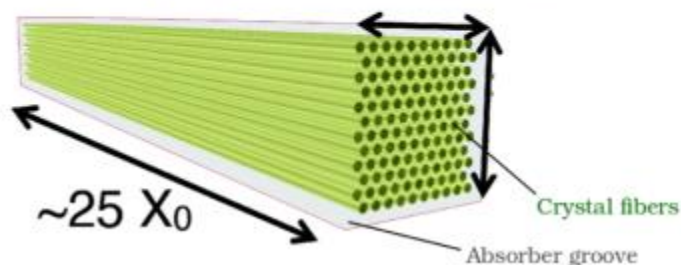


<http://inp.bsu.by/ismart2016/Presentations/Pauwels.pdf>



[https://cds.cern.ch/record/2623703/files/LHCP\\_2018\\_Petruzzo](https://cds.cern.ch/record/2623703/files/LHCP_2018_Petruzzo)

Pointing Fibers  
in a Spaghetti Calorimeter



Kristof Pauwels - ISMART2016,  
Minsk, Belarus 28 September 2016

Marco Petruzzo - LHCP 2018 Sixth Annual Conference on  
Large Hadron Collider Physics, Bologna, Italy 4-9 June 2018



# Backup slides



# RBI proposal – Small Brass tubes

## Active area – 195 mm x 300 mm

Brass Tube – OD 1.3 mm & ID 1.1 mm; Length 300 mm

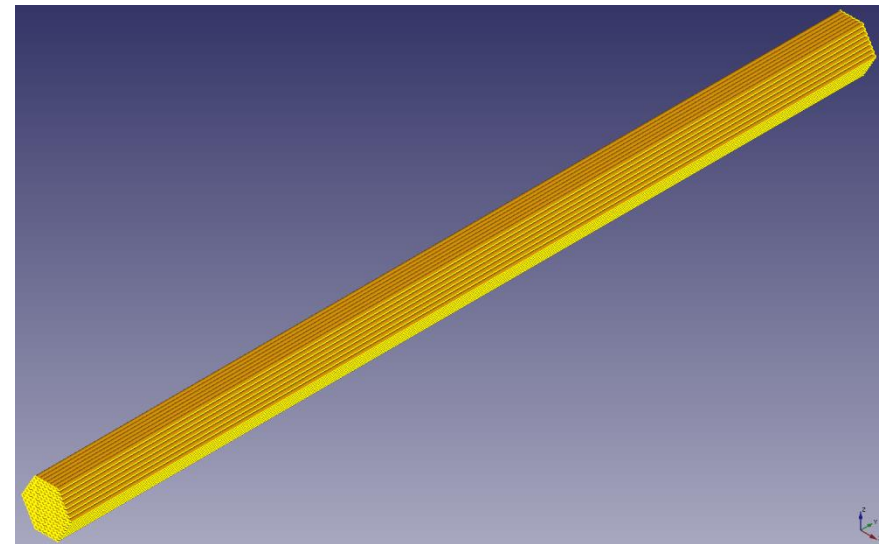
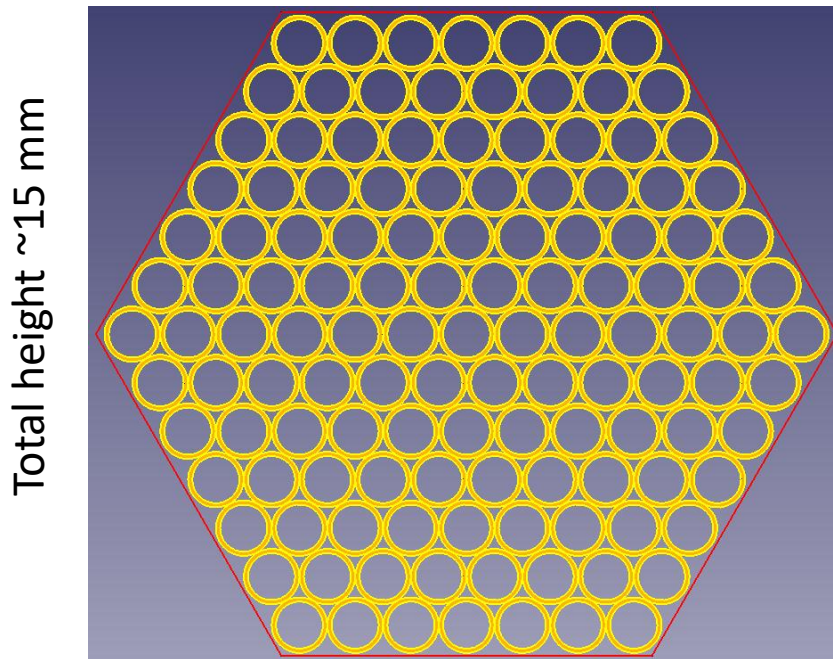
2 rows x 7 tubes + 2 rows x 8 tubes + 2 rows x 9 tubes + 2 rows x 10 tubes + 2 rows x 11 tubes + 2 rows x 12 tubes + 1 rows x 13 tubes = 127 + spacers => 180

$$A = \pi r^2 = \pi * 0.65^2 = 1.327$$

$$A = \frac{3\sqrt{3} s^2}{2} = \frac{3\sqrt{3} 8.65^2}{2} = 194.39\text{mm}^2$$

Less than 11 % open area between the tubes

The red line serves to demonstrate of the size of the hexagonal (8.65mm per side)



# RBI proposal – Big Brass tubes

## Active area – 220 mm x 1000 mm

Brass Tube – OD 2mm & ID 1.1mm; Length 1000mm

2 rows x 5 tubes + 2 rows x 6 tubes + 2 rows x 7 tubes + 2 rows x 8 tubes + 1 rows x 9 tubes  
 = 61 + spears => 80

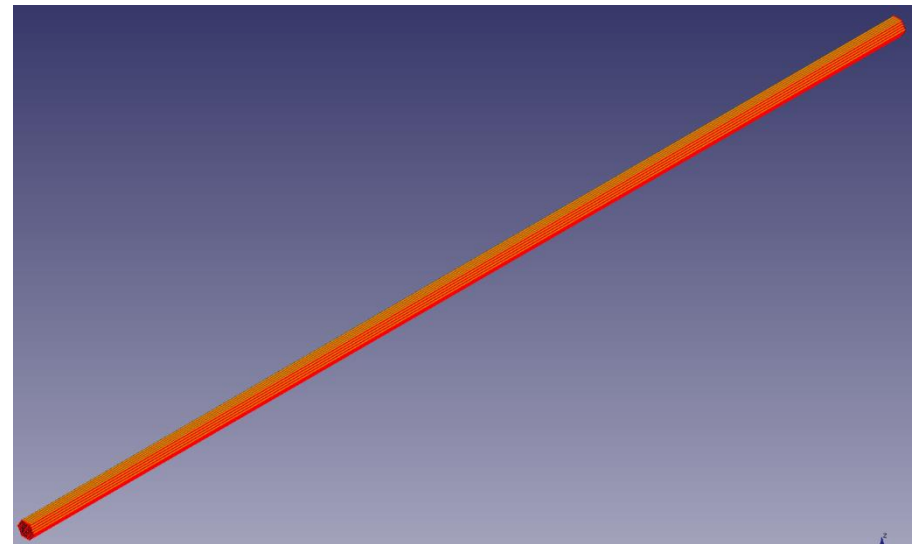
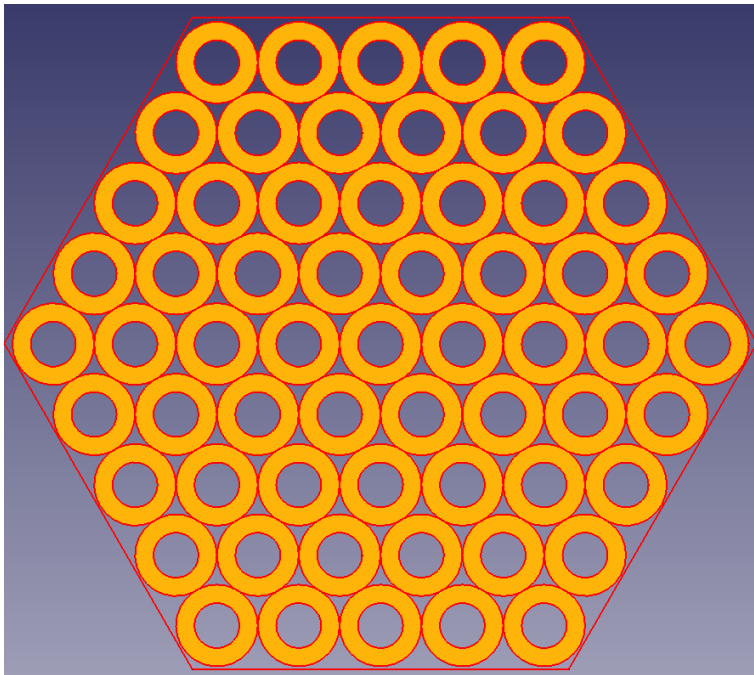
$$A = \pi r^2 = \pi * 1^2 = 3.1416 \quad \Rightarrow 61 * 3.1416 = 191.64 \text{ mm}^2$$

$$A = \frac{3\sqrt{3} s^2}{2} = \frac{3\sqrt{3} 9.2^2}{2} = 219.9 \text{ mm}^2$$

Less than 11 % open area between the tubes

The red line serves to demonstrate of the size of the hexagonal (9.2mm per side)

Total height ~ 16 mm



# RBI proposal – Small Brass tubes

## Active area – 195 mm x 300 mm

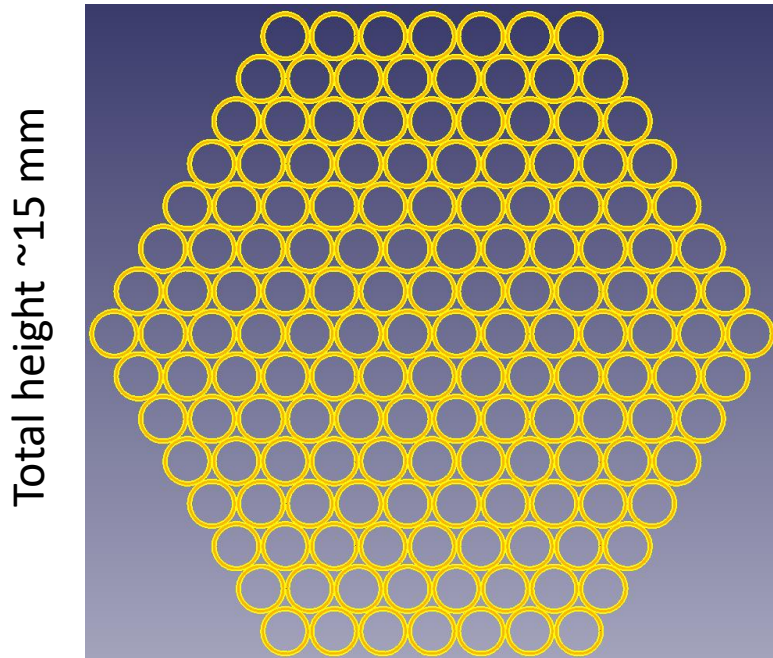
Brass Tube – OD 1.3 mm & ID 1.1 mm; Length 300 mm

Initial calculation

2 rows x 7 tubes + 2 rows x 8 tubes + 2 rows x 9 tubes + 2 rows x 10 tubes + 2 rows x 11 tubes + 2 rows x 12 tubes + 1 rows x 13 tubes = 127 + spacers => 153

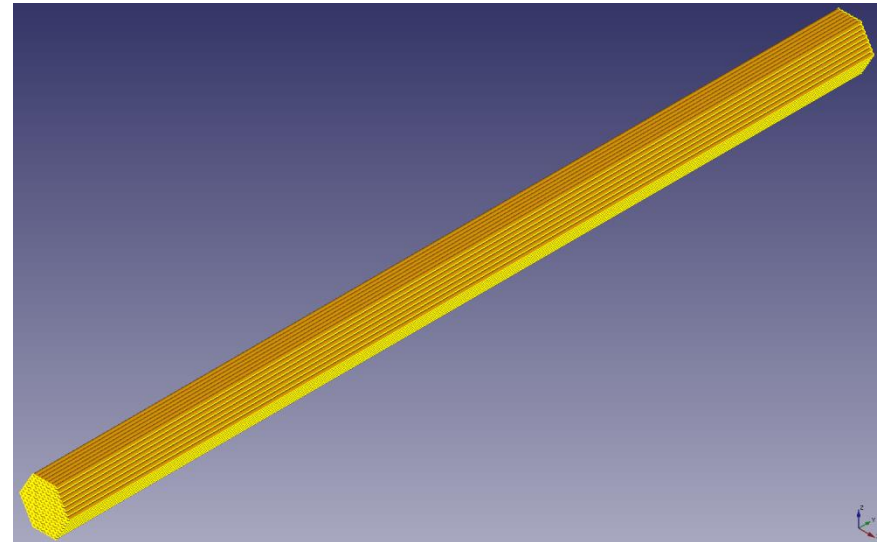
3 x Brass Tube in package – 7.27Euros

153 tubes = 51 packages => ~ 370 Euros



Less than 11 % open area between the tubes

The red line serves to demonstrate of the size of the hexagonal (8.65mm per side)



# RBI proposal – Big Brass tubes

## Active area – 220 mm x 1000 mm

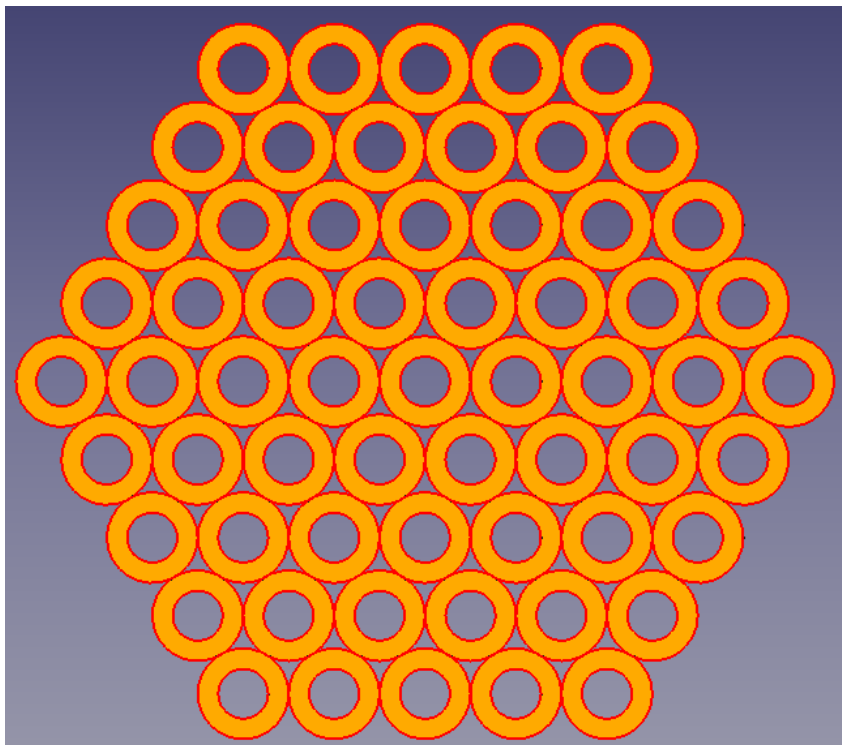
Brass Tube – OD 2mm & ID 1.1mm; Length 1000mm

Initial calculation

2 rows x 5 tubes + 2 rows x 6 tubes + 2 rows x 7 tubes + 2 rows x 8 tubes + 1 rows x 9 tubes  
= 61 + spears => 80

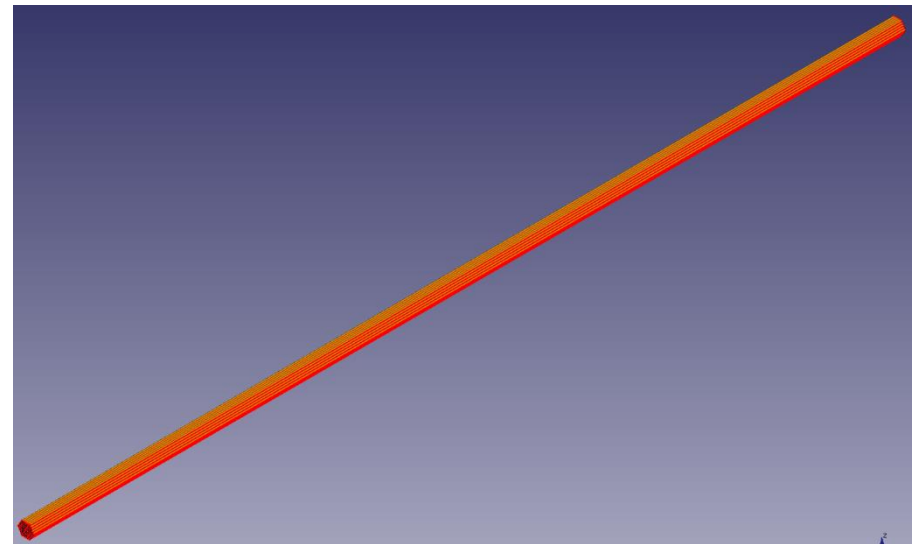
2 x Brass Tube 10 package – 6.57Euros

80 tubes = 40 packages => ~ 263 Euros



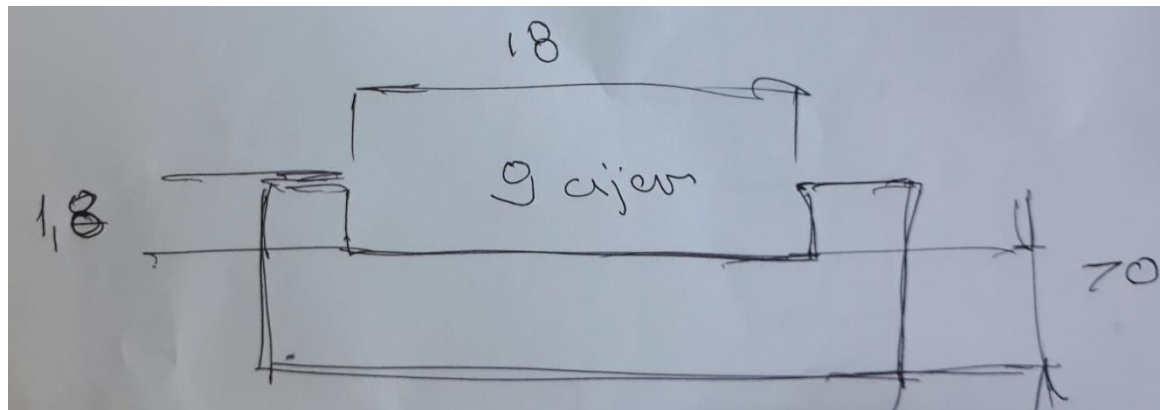
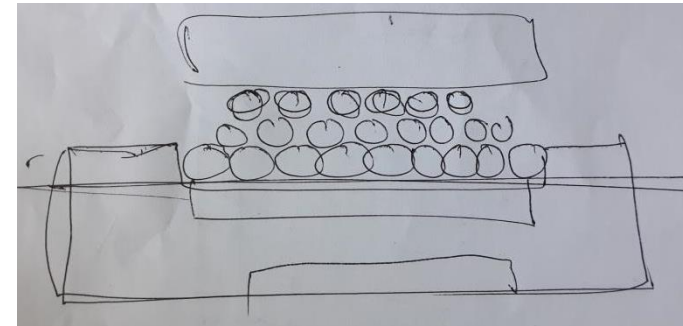
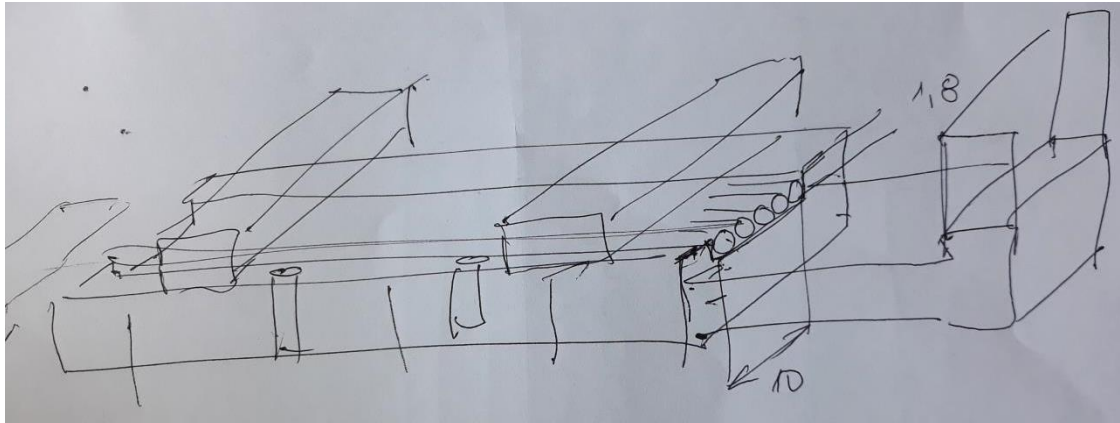
Less than 11 % open area between the tubes

The red line serves to demonstrate of the size of the hexagonal (9.2mm per side)

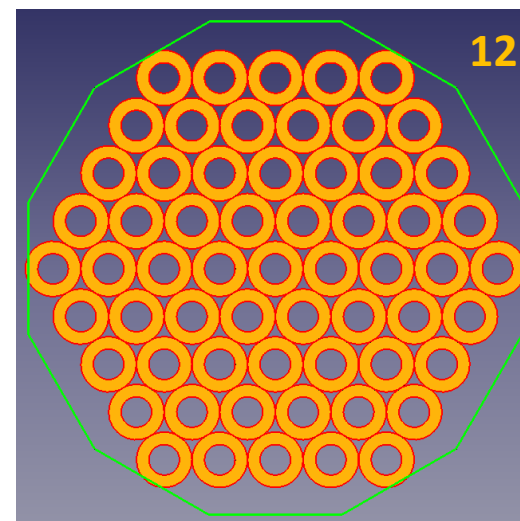
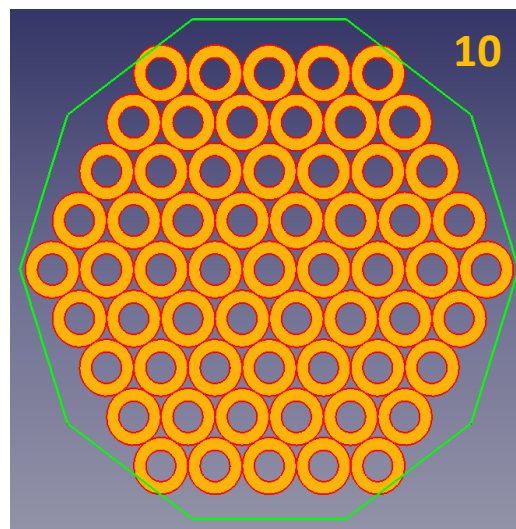
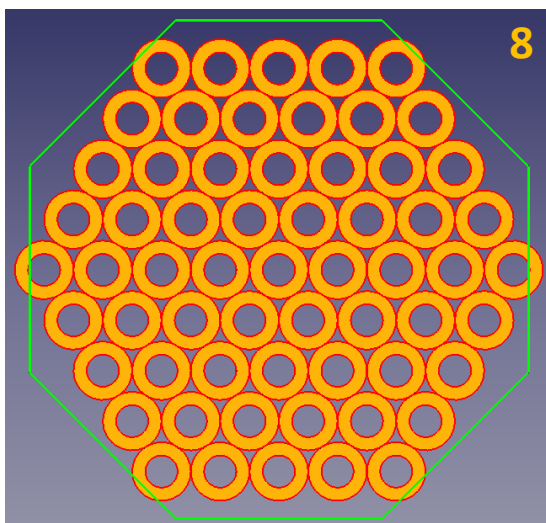
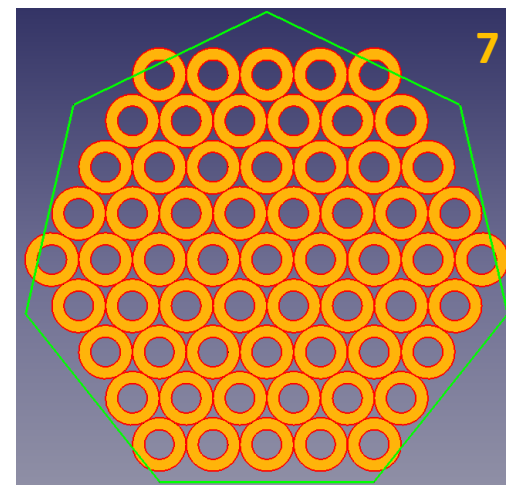
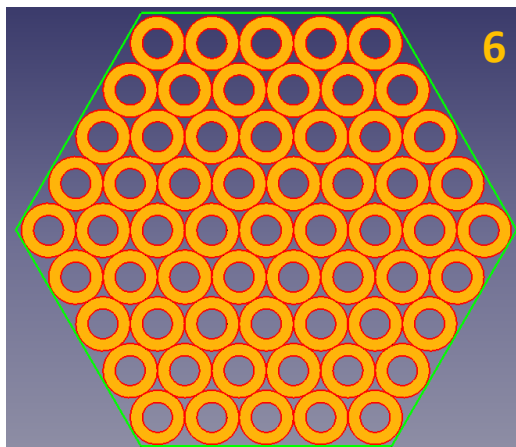
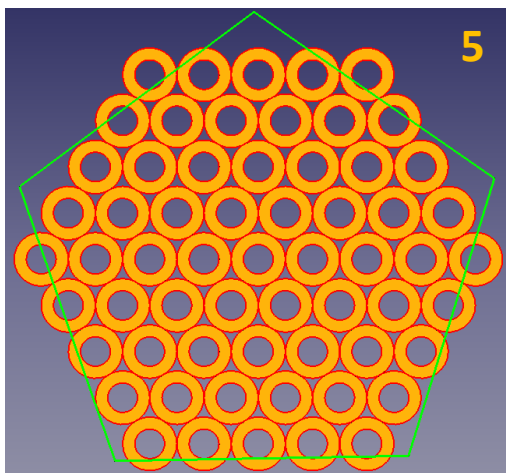


We have the support of the RBI workshop for the creation of a mold structure that will support and hold the tubes during gluing.

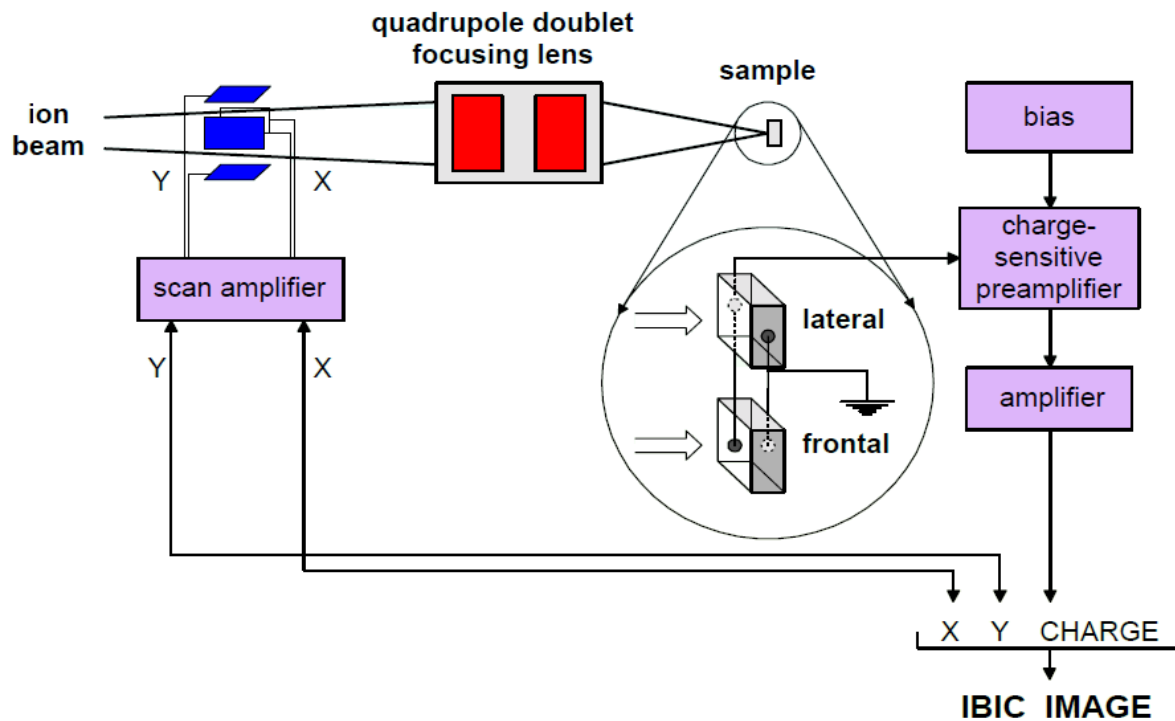
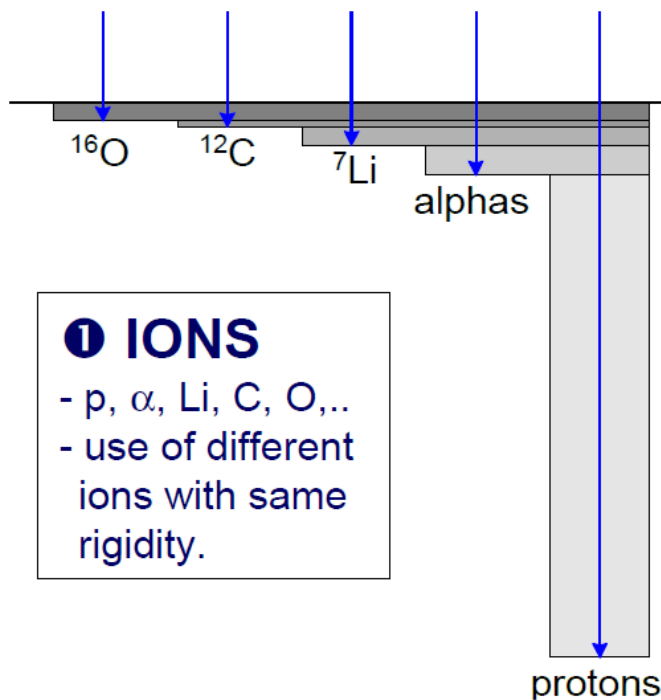
A structure made of Teflon is currently under construction







- ◇ Two accelerators, 6.0 MV Tandem Van de Graaff and 1.0 MV Tandetron
- ◇ Protons (0.4 to 8 MeV), ions up to  $ME/q^2$  ratio of 15 MeV
- ◇ Beam spot size can be as low as 250 nm, in normal use ~few  $\mu\text{m}$
- ◇ Scanning area from 1.5 mm down to tens of  $\mu\text{m}$



**1 IONS**

- p,  $\alpha$ , Li, C, O,...
- use of different ions with same rigidity.

**2 RANGE**

- 2 to 200  $\mu\text{m}$
- advantage over OBIC and EBIC
- large range - insensitive to surface
- depth profiling

**3 ION RATE**

- beam current is reduced by decrease in object and collimator slits

**4 ION POSITION**

- determined by scanning coils
- scanning pattern - arbitrary area, line, point

- Tandetron up to 1.0 MV
- Duoplasmatron (p, O)
- Sputtering

Voltages from 0.1 to 1.0 MV

Ions / max. currents ( $\mu\text{A}$ )

H 30

D 15

$^{16}\text{O}$  0.5-1.0





EN tandem up to 6.0 MV

- Alphasross NEC
- Sputtering - homemade,  
/ to be exchanged (in 2007) by new NEC



Voltages 0.4 to 6.0 MV

## Sputtering source

Ions / source currents ( $\mu\text{A}$ )

H 10

D 1

$^6\text{Li}$  0.5

$^7\text{Li}$  1.0

$^{10,11}\text{B}$  1.0

C, O 20

F, Si 20

Cl, I 20

## Alphasross source

Ions / source currents ( $\mu\text{A}$ )

H 1

D 0.5

$^3\text{He}$  0.5

$^4\text{He}$  1.0

## Basic Research

- Inner shell ionization, chemical effects, data base
- Elastic scattering data base (p, He beams) for ion beam analysis

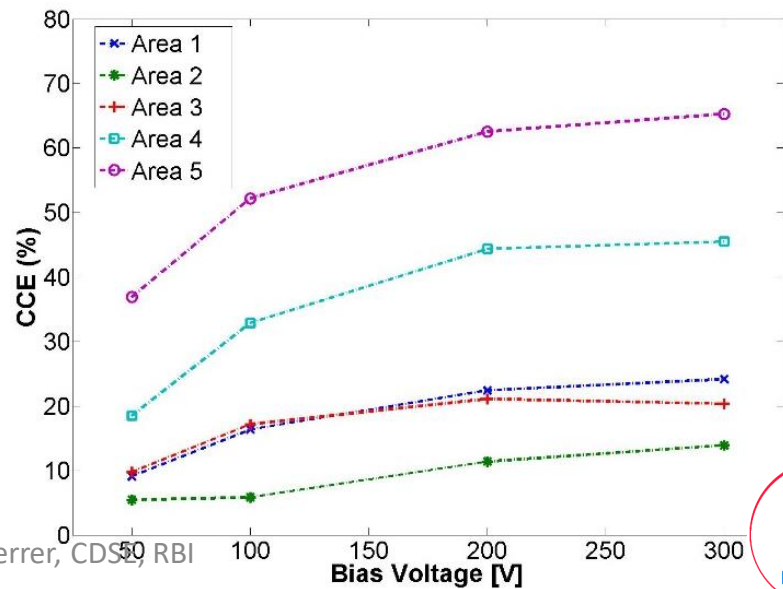
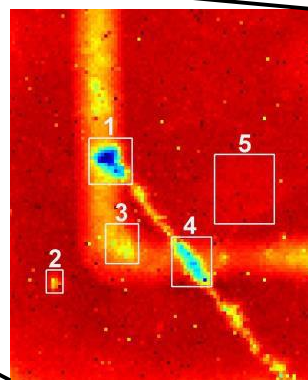
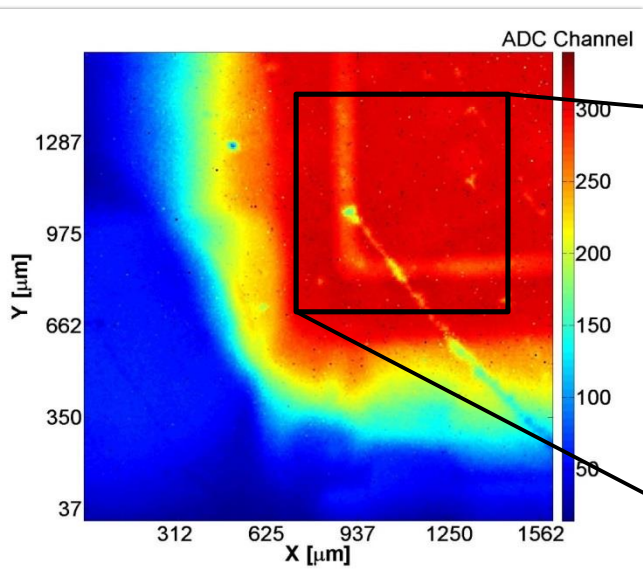
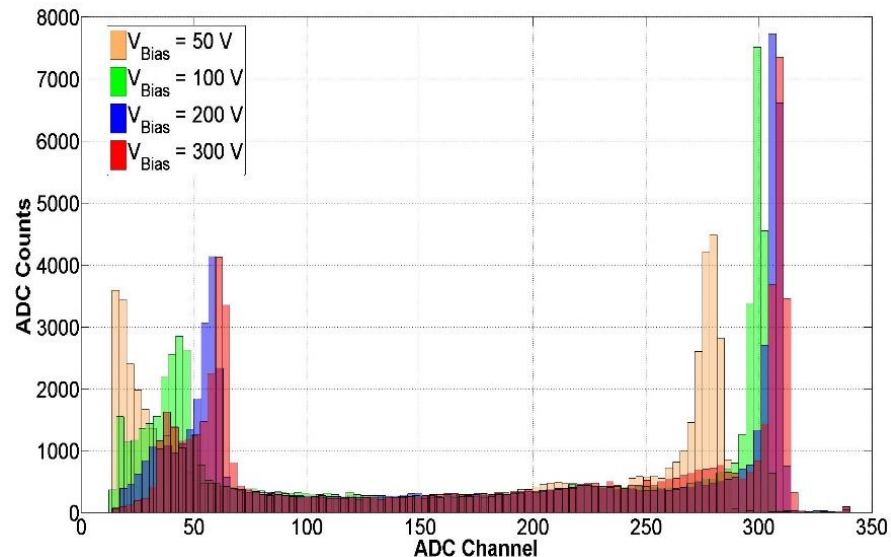
## Material science applications

- Charge transport in semiconductors
- Development and application of depth profiling techniques (ERDA)
- Ion microprobe modification of materials (ion tracks, damage structuring, implantation)

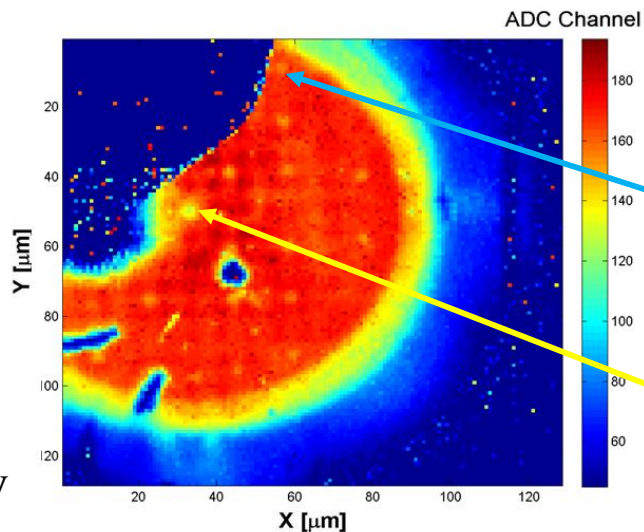
## Other applications

- Cultural heritage  $\mu$ PIXE analysis
- Technological projects (cement, glass, solar cells)
- Analytical services and irradiation services

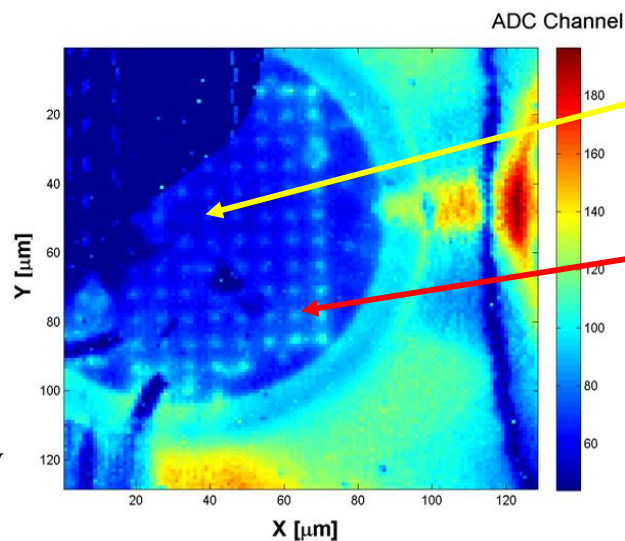
## CdTe with AlN



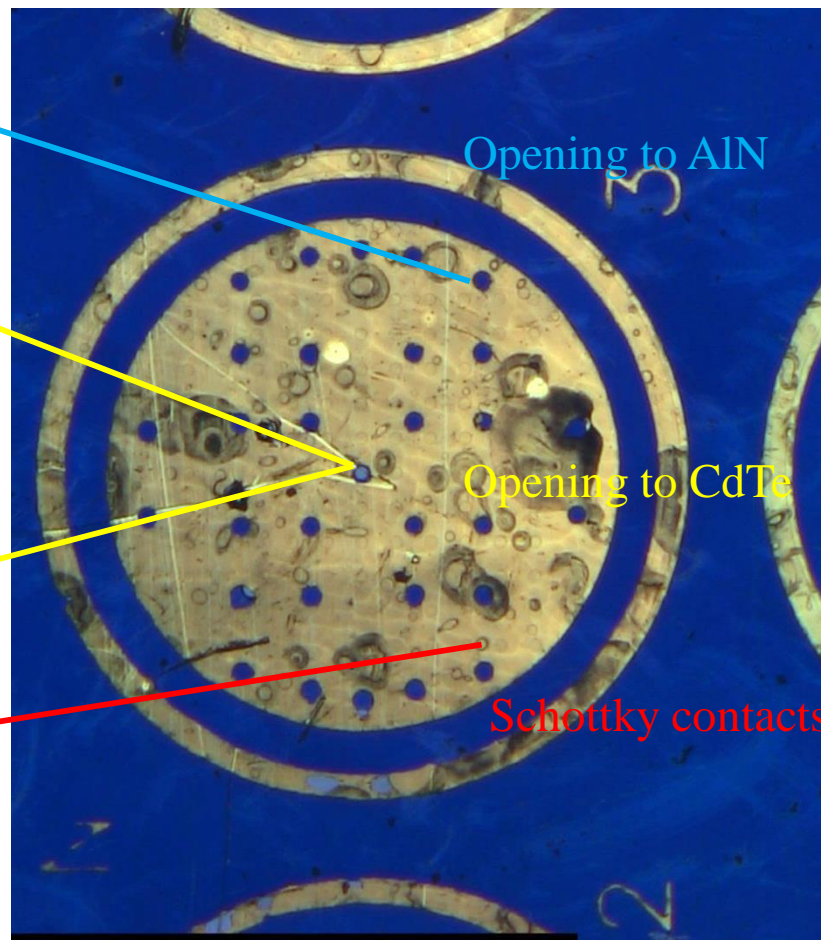
## CdTe with AlN



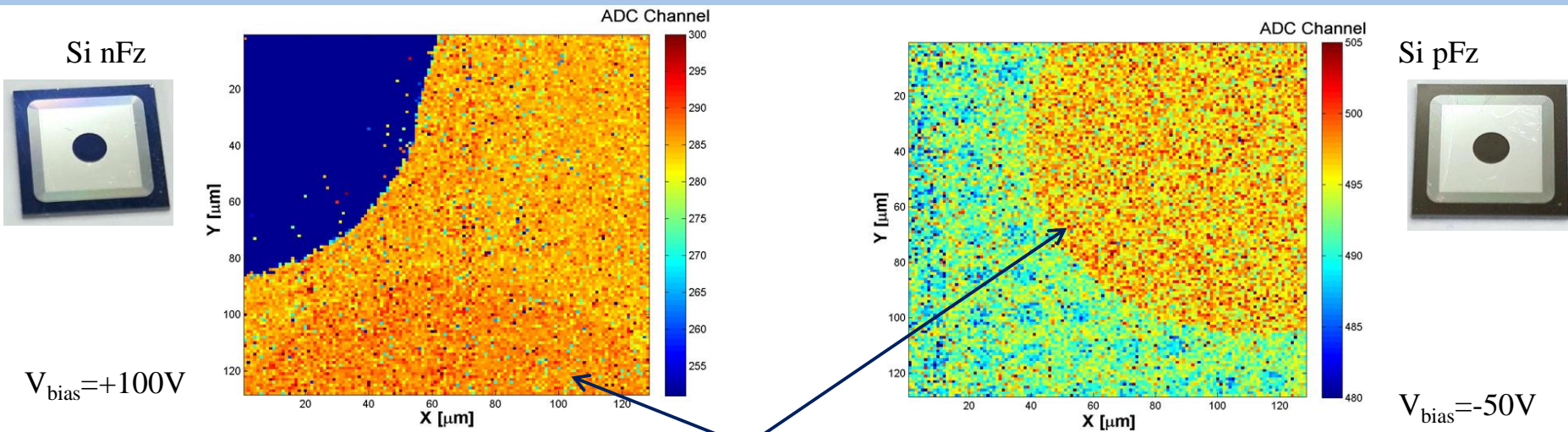
$V_{\text{bias}} = +50 \text{ V}$



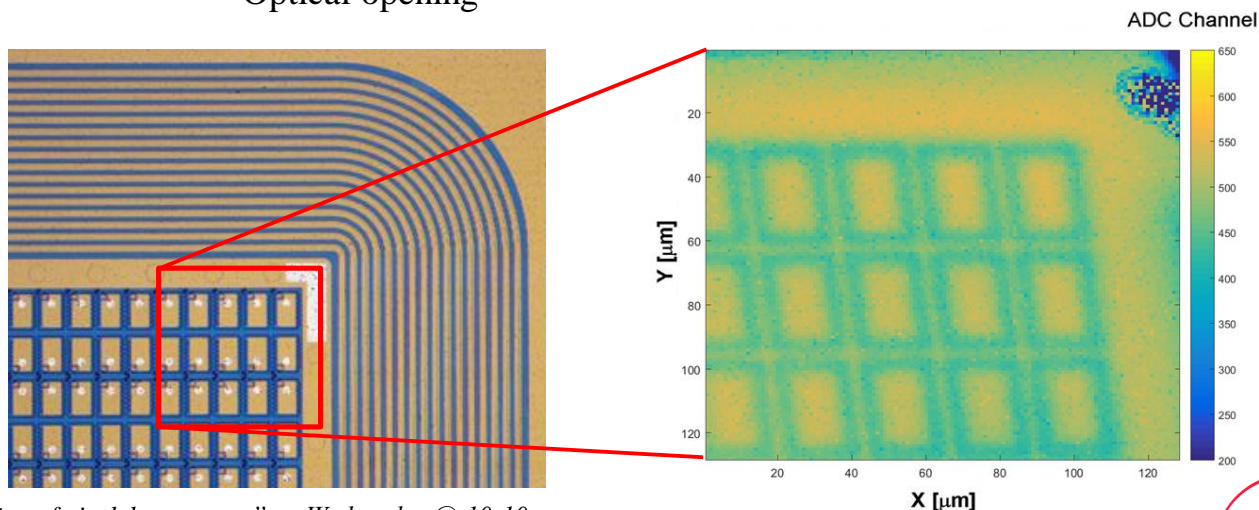
Reverse  $V_{\text{bias}} = -50 \text{ V}$







$n^+$ -in-p AC-coupled  
pixel detector on p-type MCz Si



For more details see:  
Jennifer Ott, "Processing of pixel detectors ..." on Wednesday @ 10:10

$V_{bias} = -100V$