

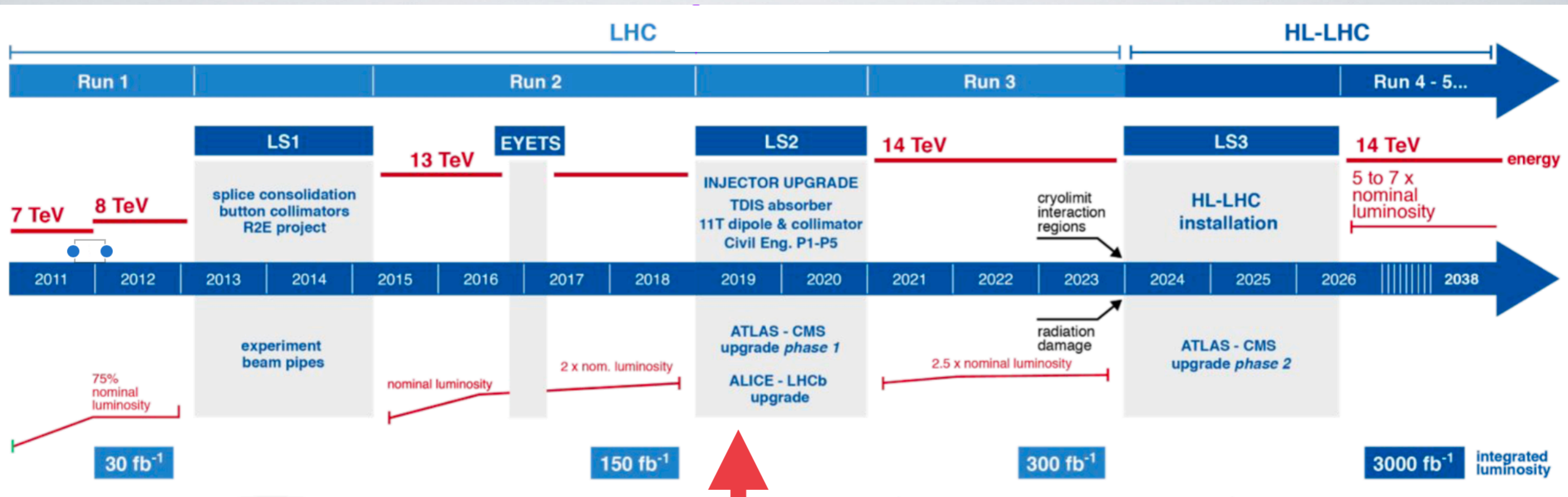
# **LHC - progetti di upgrade a Roma I**

**Retreat Fisica Particelle Elementari**  
**16-18 June 2019**

**Francesco Pandolfi, Antonio Policicchio**



# LHC / HL-LHC (I)



**we are here**

- **Physics goals/opportunities**
  - Precision Higgs Measurements
  - Precision Electroweak Measurements
  - Extend BSM searches to uncovered regions
  - Precision measurements of rare B decays
  - Heavy Ion Physics

# LHC / HL-LHC (II)

Parameter	LHC Run2	HL-LHC
$\sqrt{s}$ (TeV)	13	14
L ( $\text{cm}^{-2}\text{s}^{-1}$ )	$2 \times 10^{34}$	$>5 \times 10^{34}$
$L_{\text{int}}$ ( $\text{fb}^{-1}$ )	150	3000
$\gamma$ dose rate (Gy/h)	0.2 ( $ \eta =1$ ) 10 ( $ \eta =2.6$ )	1.5 ( $ \eta =1$ ) 50 ( $ \eta =2.6$ )
hadron fluence ( $\text{cm}^{-2}$ )	$4 \times 10^{11}$ ( $ \eta =1$ ) $10^{14}$ ( $ \eta =2.6$ )	$4 \times 10^{12}$ ( $ \eta =1$ ) $10^{15}$ ( $ \eta =2.6$ )

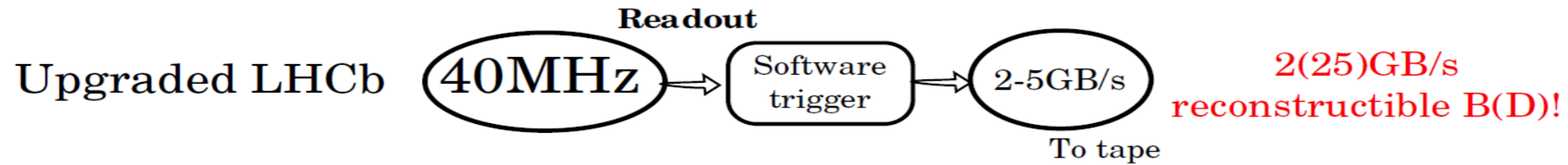
- **Detector challenges**

- higher particle fluxes, larger event sizes, higher trigger rate
- higher detector occupancy, increased reconstruction complexity
- increased fluence  $\rightarrow$  increased radiation damage and activation of materials

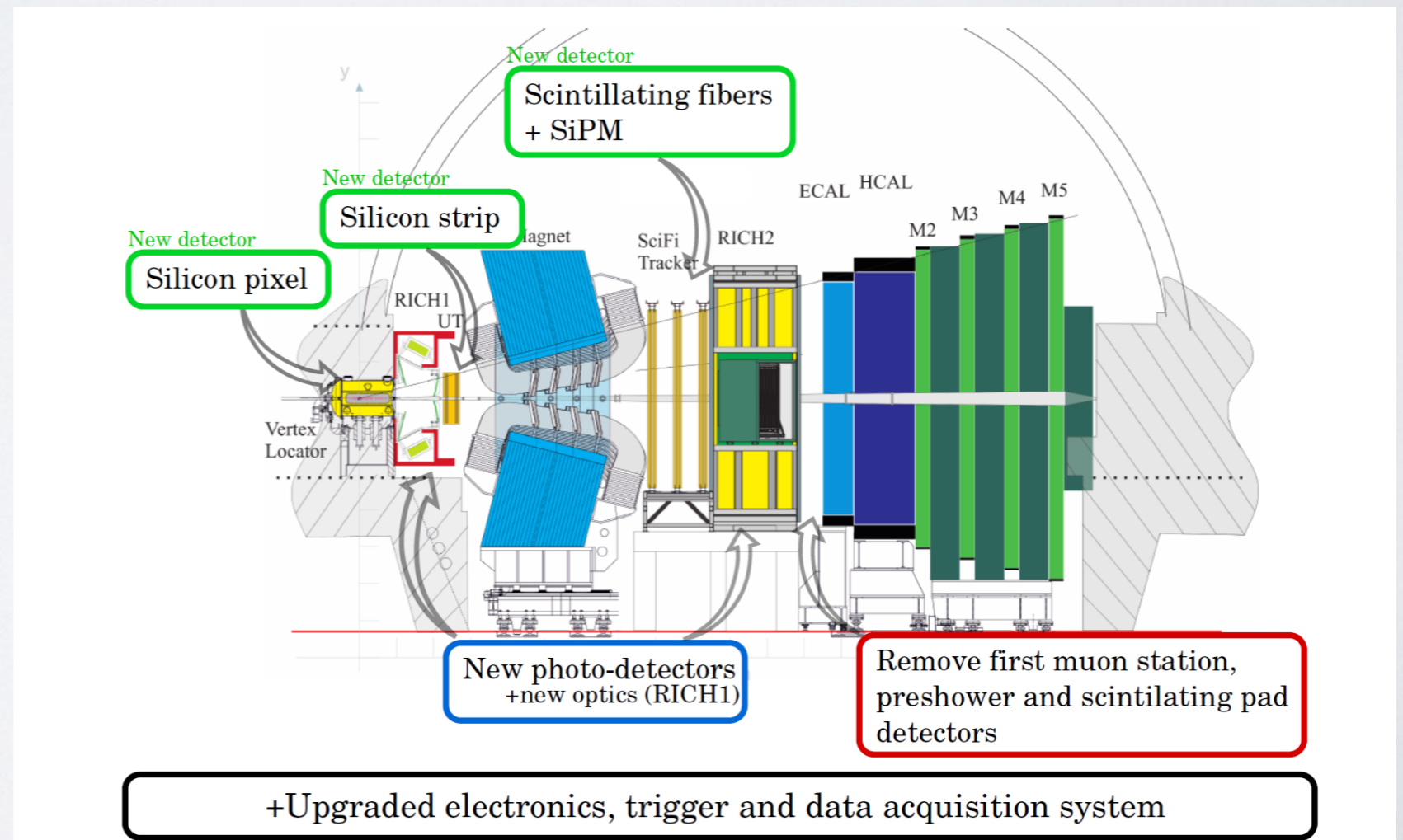
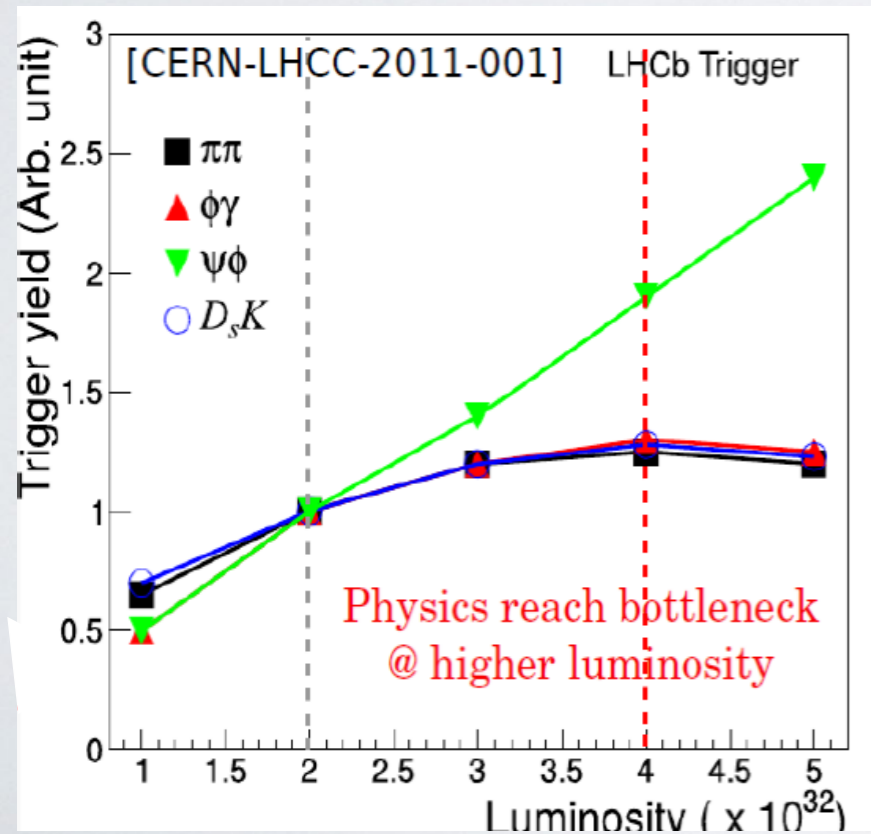
- **Detector upgrade**

- upgrade or complete replacement of various sub-systems, major electronics upgrades
- new timing detectors
- new trigger system with augmented capabilities (efficiency and fake rejection) to maintain same acceptance and  $p_T$  thresholds: rare and new physics searches require low  $p_T$  threshold
- continuous efforts in consolidation, e.g. new cooling systems, improved power supplies, shielding additions

# LHCb upgrade



- New trigger scheme
  - Acquire 40 MHz with a completely new software-based trigger, removing the bottleneck of the hardware based trigger (1 MHz)
  - Reconstruction at the trigger level and online calibration and alignment
  - Save to tape 2-5 GB/s of events ready for analysis
- Upgrade of the detector to keep same high performance @ high  $2 \times 10^{33} \text{ cm}^{-2}\text{s}^{-1}$  luminosity
  - Mainly for Phase I

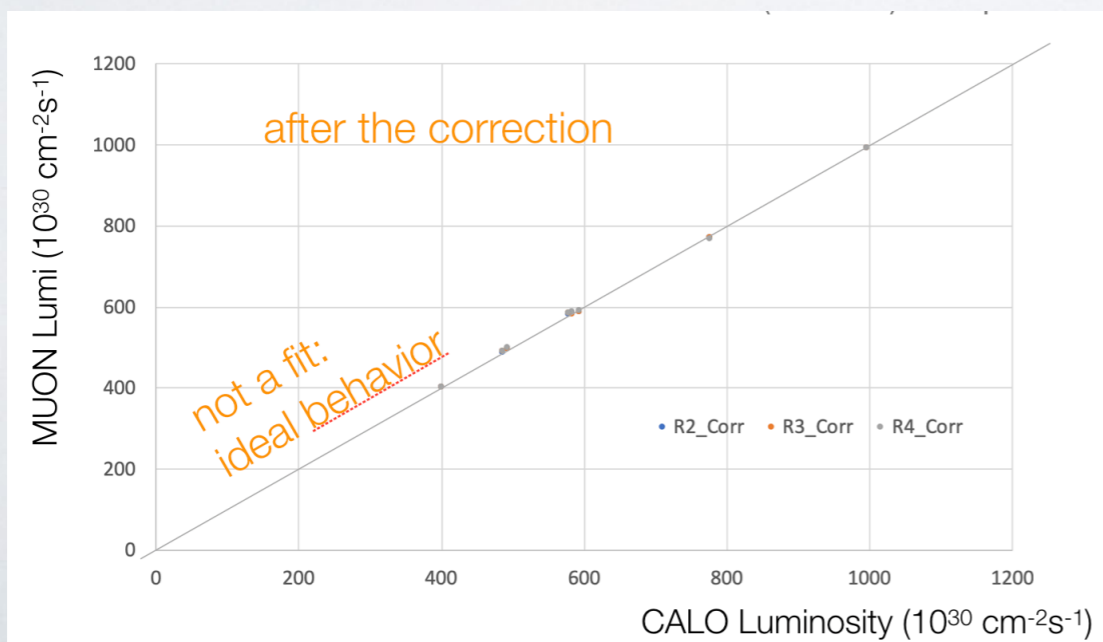
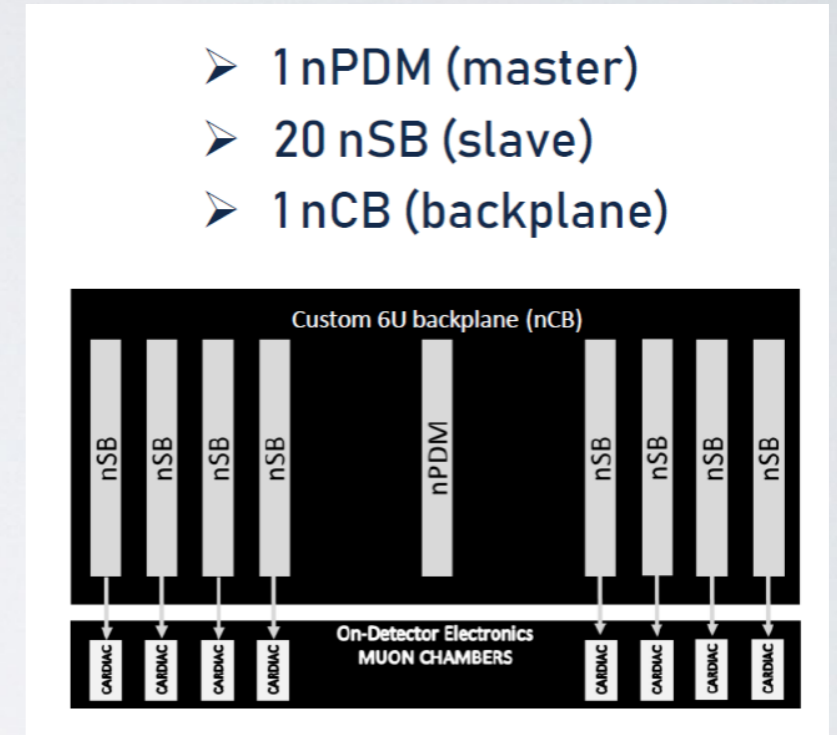


# LHCb muon detector upgrade for phase I

- Upgrade of the detector
  - Remove the first, innermost, muon station MI (useless at the foreseen detector occupancy)
  - shield around the beam pipe
  - new pad chambers in the innermost region of the second and third muon chambers (to reduce inefficiencies and ghost rate)
- Upgrade of the electronics to 40 MHz

## Rome I group is responsible of the monitoring electronics and of the front-end configuration and software

- System of 10 crates with:
  - 140 new Service Boards (nSB)
  - 10 new Pulse Distribution Module (nPDM)
  - 10 custom Back Plane (nCB)
- System designed in Rome
- Production of the boards ongoing
- Test stand @ Segré
- Just starting: **On-line luminosity measurement** based on the evaluation and correction of dead time proposed by the Roma I group



- INFN-ROMA I group
  - Valerio Bocci (original ECS idea)
  - Giuseppe Martellotti
  - Davide Pinci - board test, software for Experiment Control System (Deputy Project Leader of the muon system)
  - Roberta Santacesaria - board test
  - Celeste Satriano - software for Experiment Control System
  - Adalberto Sciubba

# LHCb muon detector upgrade for phase 2

- The goal for phase 2 is to raise the luminosity up to  $1.5 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$ , with a maximum pile-up of 42

## Detector physics requirements:

- Rate up to 1 MHz/cm<sup>2</sup> on detector
- Rate up to 700 kHz per electronic channel
- Max input capacitance  $\leq 100 \text{ pF}$
- Efficiency for single gap  $> 97\%$  within a BX (25 ns)
- Long stability up to 2C/cm<sup>2</sup> accumulated charge in 10 y of operation (M2R1)
- Pad cluster size  $< 1.2$

- The MWPCs of the muon detector will not support the expected rate in the central regions → replace chambers with a new detector technology
  - **$\mu$ Rwell chambers** have been proposed as a possible choice (more details on this detector in Davide Pinci's talk)

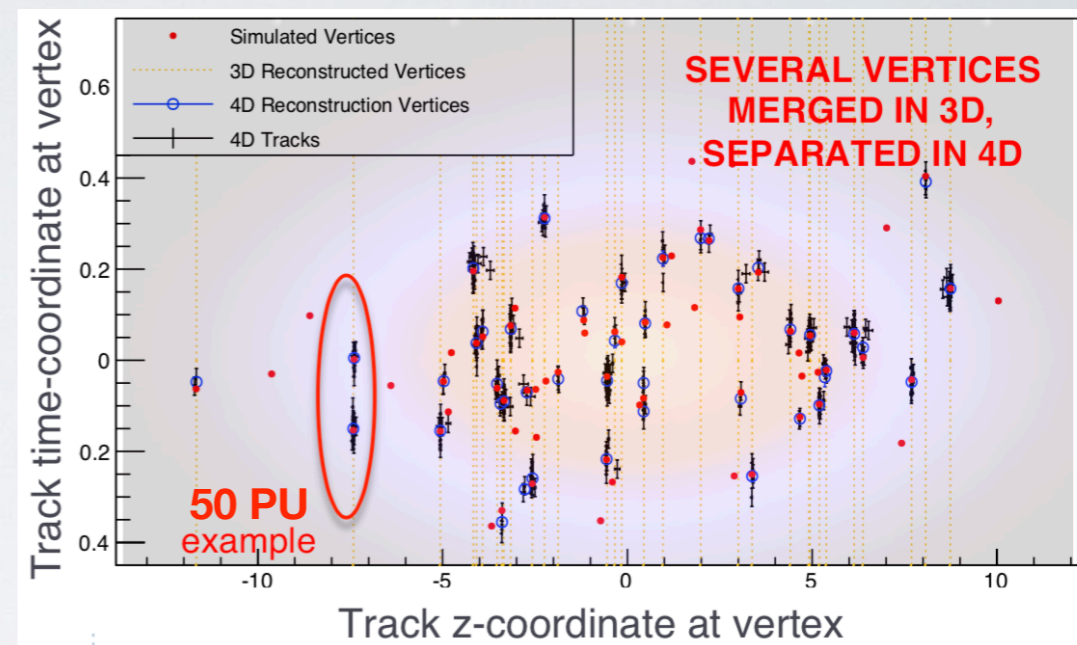
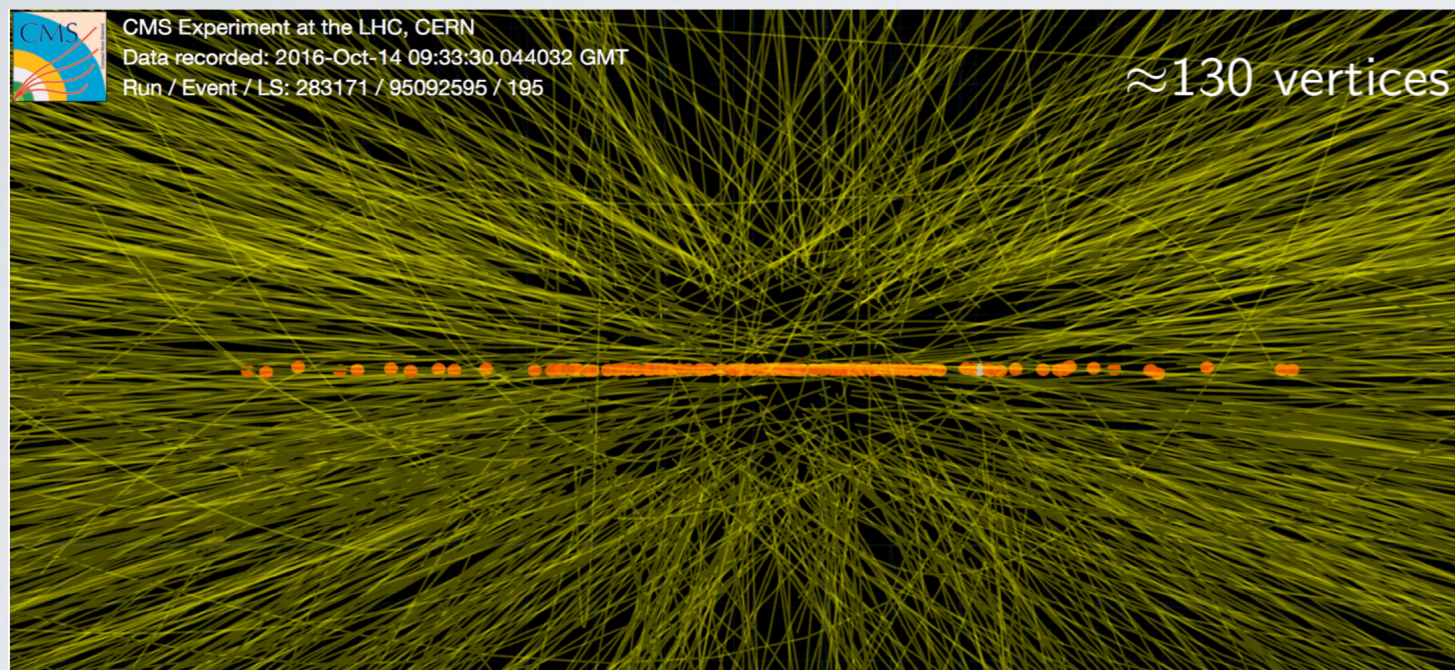
**The LHCb-ROMA1 group, given its experience with MWPC and GEM would participate at the production and test phase**

# CMS - MIP TIMING DETECTOR FOR PHASE 2

- At high pileup, interaction vertices may be merged in space



**Basic idea:**  
vertexes overlapping in z  
might not overlap in time



- New timing detectors with excellent time resolution are proposed
- Luminous region has time RMS  $\sim 180$  ps
- Better time resolution  $\rightarrow$  better separation
  - Can be used to effectively **reduce PU**
  - and opens **new** search possibilities! (e.g. long-lived particles)

$\sigma(t)$	Effective PU
None	200
30 ps	33
45 ps	50
60 ps	70

**Target:**  
 $\sigma_t = 30$  ps @ startup

# TWO TIMING DETECTORS: BTL AND ETL

**CMS**

**BTL: LYSO(Ce) bars + SiPMs**

- TK/ ECAL interface ~ 45 mm
- $|\eta| < 1.45$  and  $p_T > 0.7$  GeV
- Surface ~40 m<sup>2</sup>; 332k channels
- Fluence at 4 ab<sup>-1</sup>:  $2 \times 10^{14}$  n<sub>eq</sub>/cm<sup>2</sup>

**CMS Rome involved in Barrel Timing Layer (BTL)**

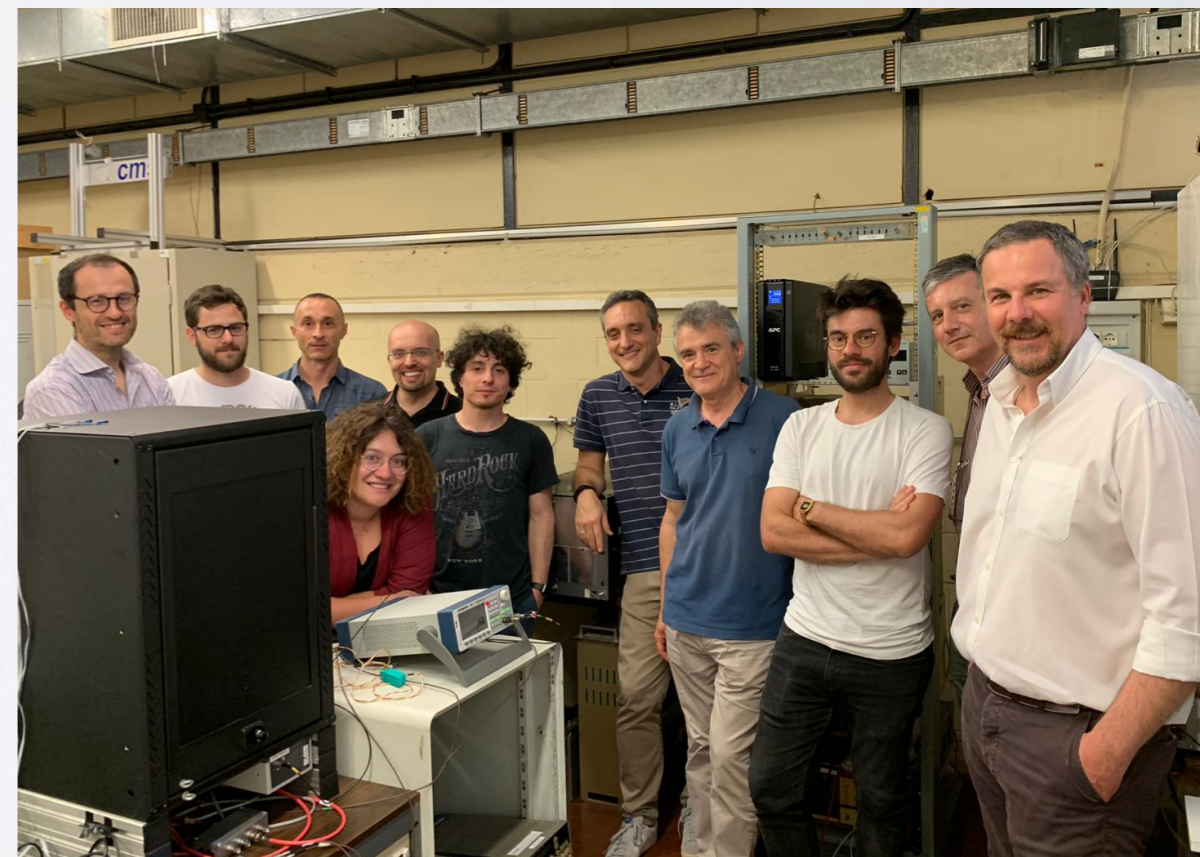
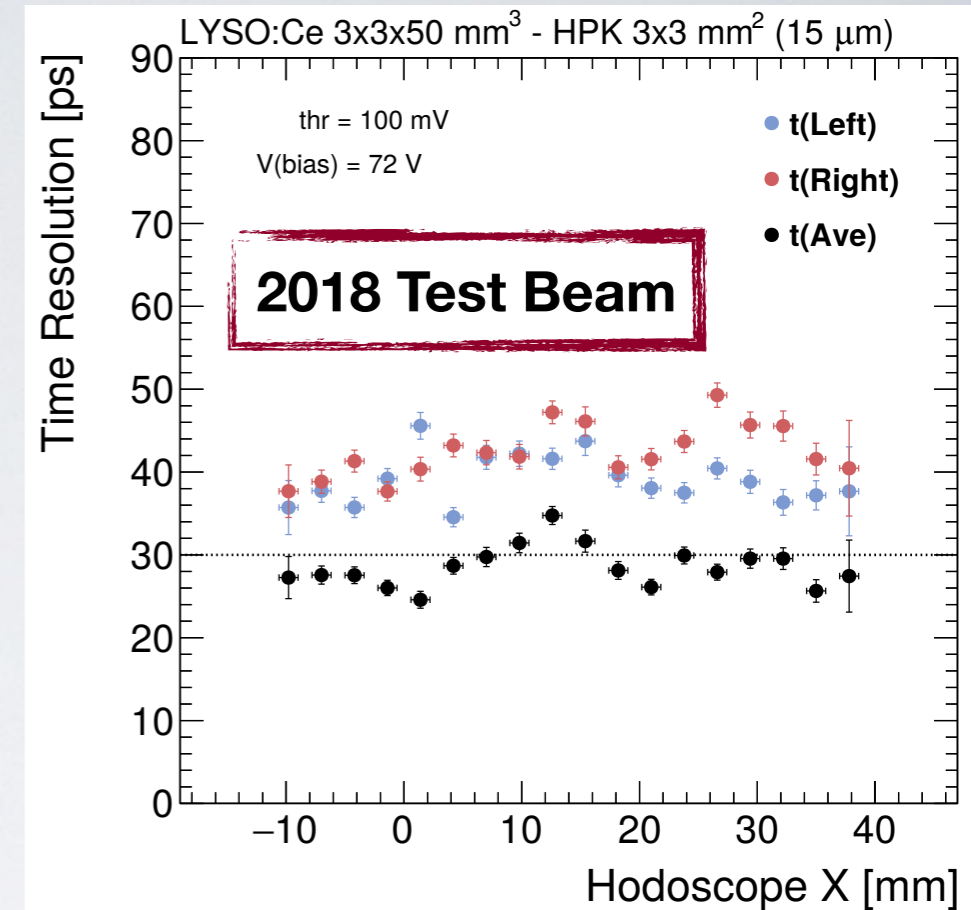
**ETL: Si with internal gain (LGAD):**

- On the HGC nose ~ 45 mm
- $1.6 < |\eta| < 2.9$
- Surface ~15 m<sup>2</sup>; ~6M channels
- Fluence at 4/ab<sup>-1</sup>: up to  $2 \times 10^{15}$  n<sub>eq</sub>/cm<sup>2</sup>



# ACTIVITIES IN ROME

- **Participated to many test beams in 2016-2018**
  - Proved that  $\sigma_t < 30$  ps is **achievable**
- **Rome in charge of choosing crystal producer**
  - 8 producers (China, Taiwan, Canada, US)
  - Will do extensive QA campaign
- **Full-fledged crystal characterization @ Sapienza (Segré Labs)**
  - Light yield and energy resolution
  - Time resolution and decay time
  - xyz dimensions, planarity, density
  - Radiation resistance (Casaccia - ENEA)



# ECAL PHASE 2 UPGRADE: BARREL HV

- CMS ECAL barrel ( $|\eta| < 1.4$ ): **substantial** upgrades
  - Front-end electronics
    - need replacement to comply with trigger requirements
      - all cells available at LI, 0.75 MHz at LI
    - operate from 18° C to 9° C to mitigate Avalanche Photo Diode aging
  - Current HV boards reaching end-of-life
- **Rome historically in charge of barrel HV system**
  - In charge of testing, ordering and maintaining **new** HV system
  - New CAEN boards **already** being tested



# ECAL PHASE 2 UPGRADE: ENFOURNEUR

- Tool to insert/extract ECAL supermodules
  - Only **one** at the moment
  - Takes ~8 months to extract full detector (**too long!** shut-down is only two years)
- **Rome will contribute to designing and building second enfourneur**
  - Technical drawings being **finalized**
  - Construction will begin **soon** at CERN
  - Will be used in LS3 to extract ECAL



# CMS UPGRADE: SCHEDULE AND PERSONPOWER

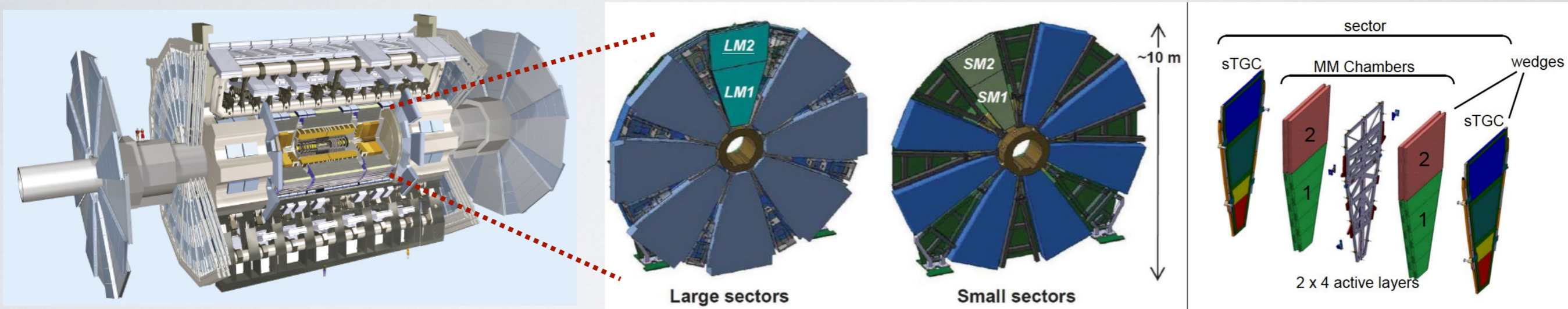
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	<b>FTE/yr</b>	<b>Years</b>
<b>Timing</b>	2-3	2018-2026
<b>ECAL HV</b>	1.5-2	2018-2022
<b>Enfourneur</b>	1-1.5	2018-2021

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# ATLAS: NEW SMALL WHEEL (NSW)- PHASE I

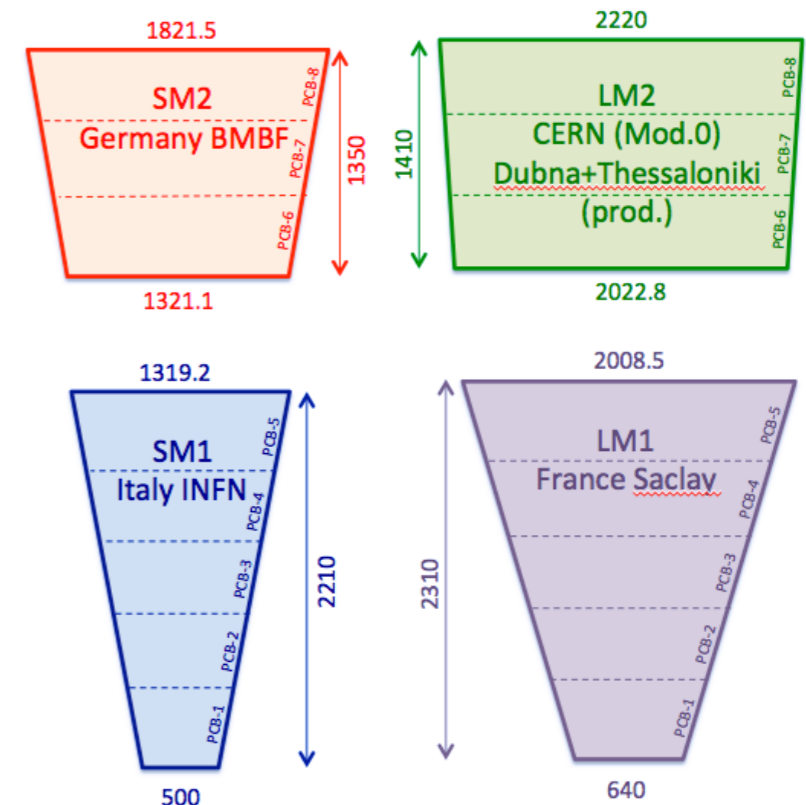
Upgrade of the innermost forward stations of the Muon Spectrometer to preserve same trigger and reconstruction capabilities also at the HL-LHC conditions → **MicroMegas** (MM) and **sTGC** chambers



## INFN (MoU 2014)

Construction of 32 SM1 MM chambers	25%
Integration Test & Commissioning	12.8%
Trigger - sTGC PAD coincidence logic	100%
LV power (incl. cables to detector)	28.3%

## Sharing of the MM chamber construction



# MICROME GAS - ACTIVITY @ ROMA I

- **Construction of the drift panel of the MM chambers** in the *Clean Room* of the *mechanical workshop*

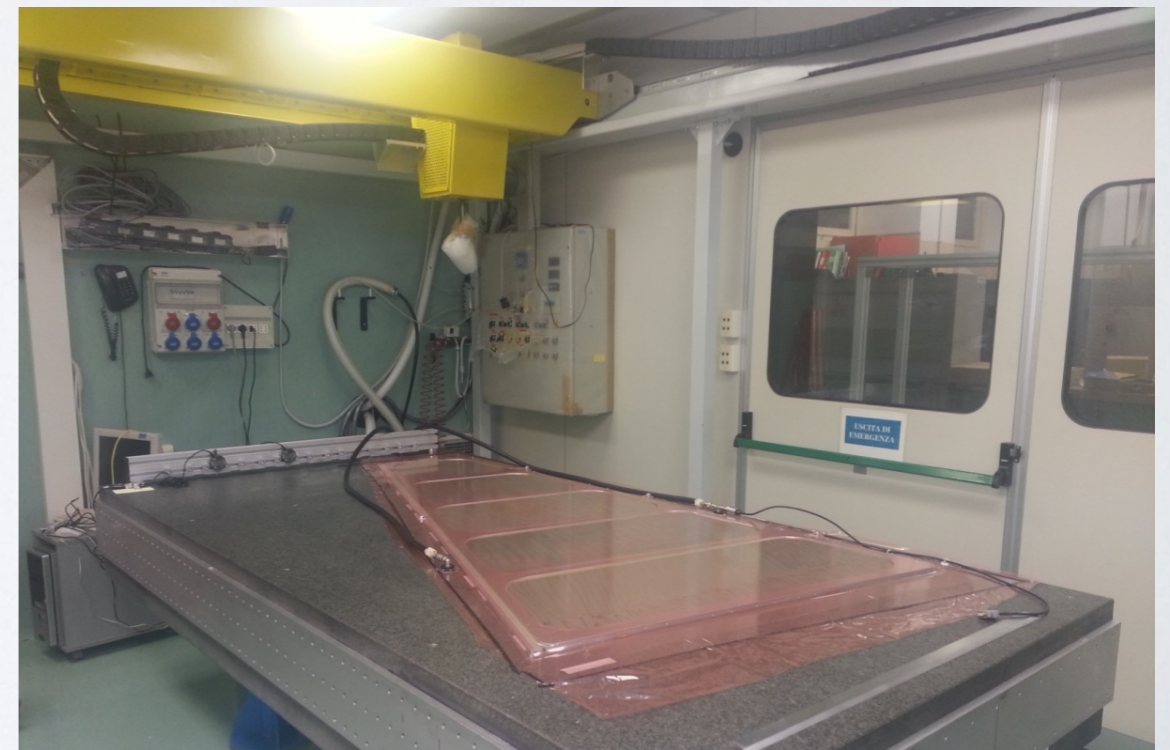
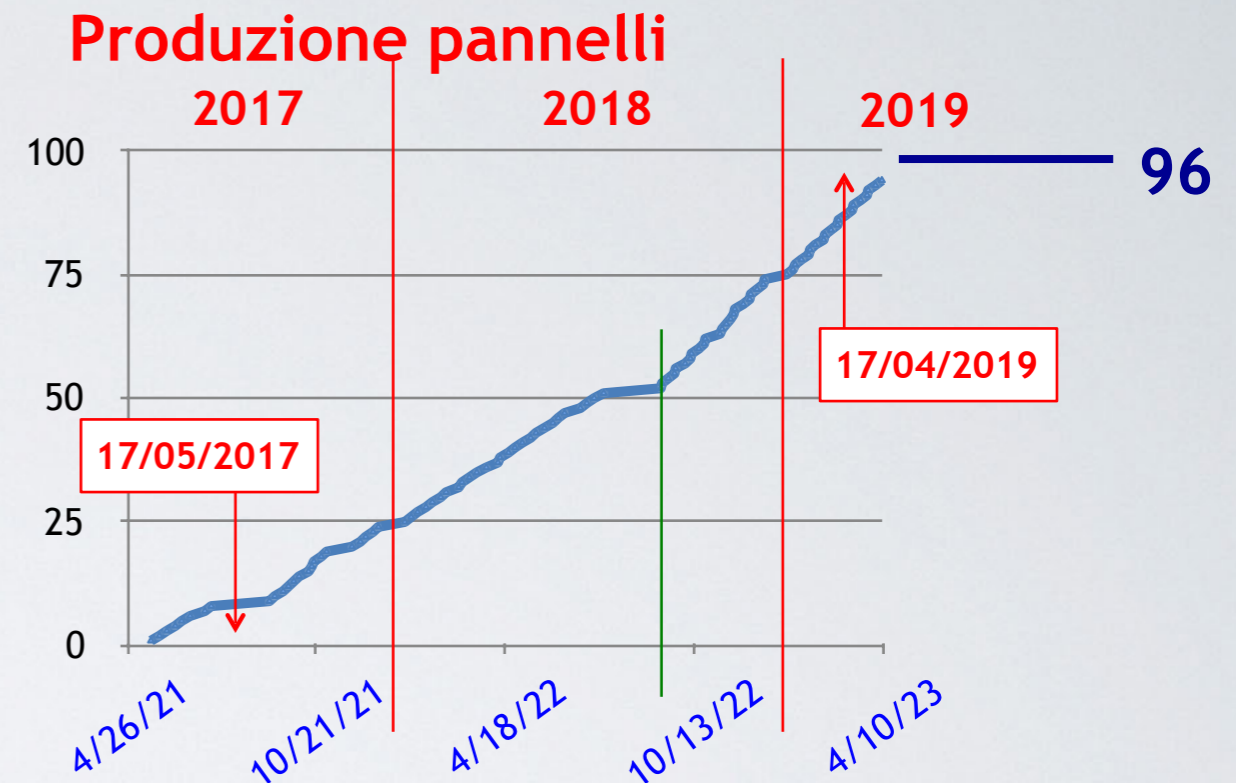
- development of the **Vacuum Bag Technique**
- production and QA/QC of 96 panels completed in April
- production of a few spares in July, then the activity will finish

- **Rome I group also contributes to the MM assembling at LFN**

- tooling
- mesh gluing
- cleaning and preparation of the panels for the MM assembling

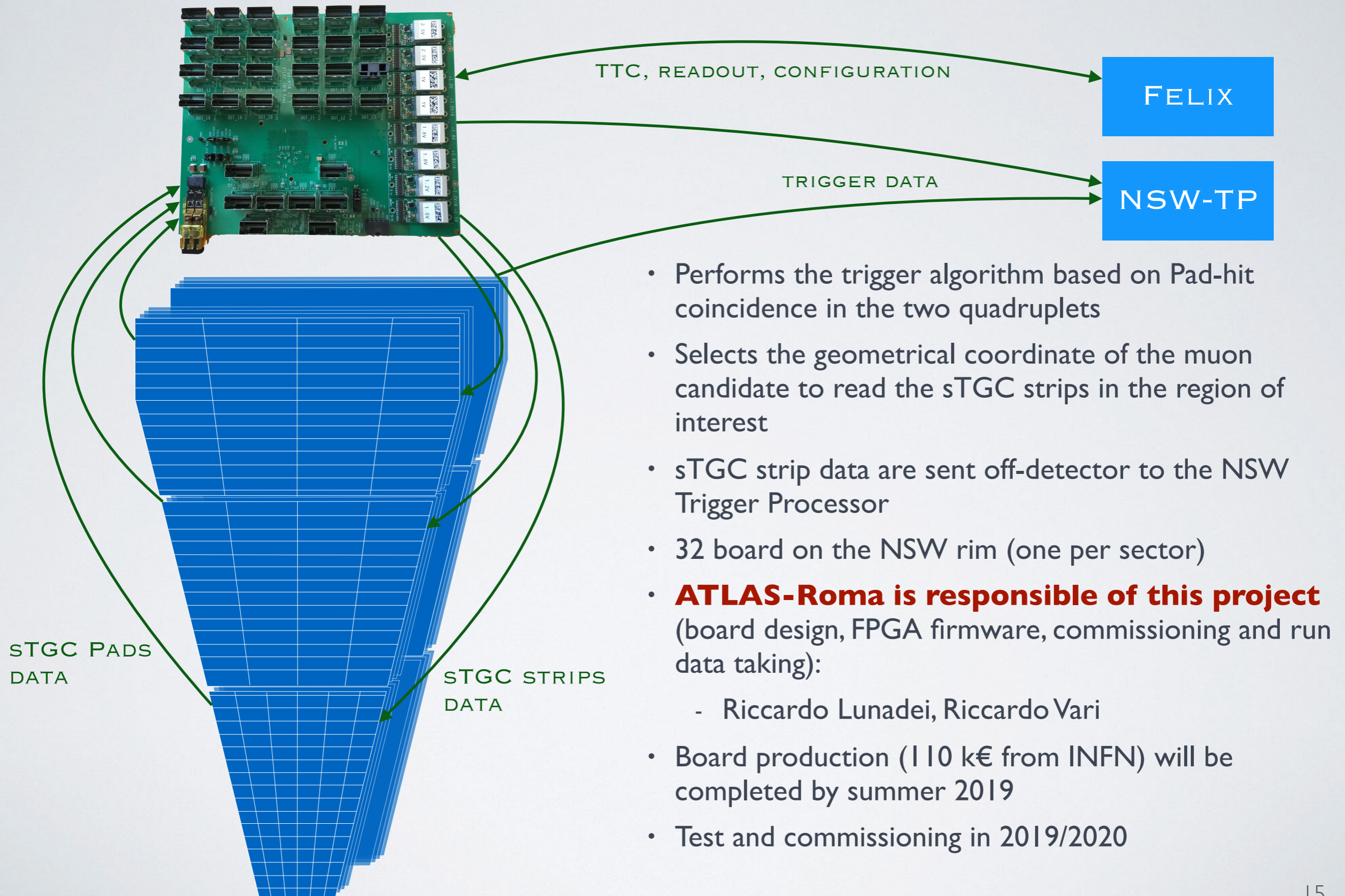
- INFN-ROMA I group

- Cesare Bini - MM Italian coordinator
- Franco Lacava - responsible of activity in the mechanical workshop
- Fabio Anulli - activity at LNF
- + contributions from ~ 10 physicists, 3 technicians, 1 mechanical designer



vacuum bag for drift panel assembling

# DESIGN AND REALIZATION OF THE TRIGGER BOARDS FOR THE PADS OF THE sTGC CHAMBERS

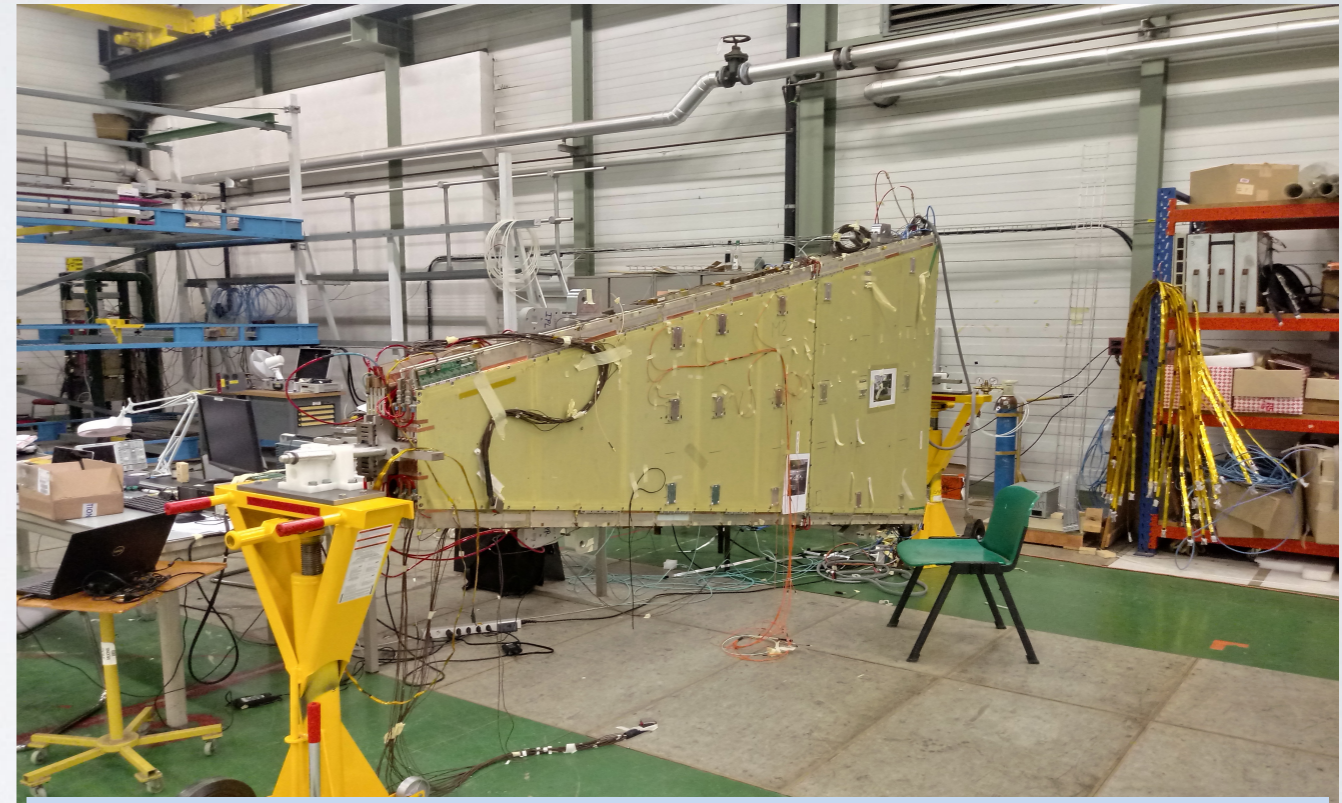


# STATUS OF THE NSW PROJECT AND PROSPECTS FOR THE ROMA I GROUP

- Installation of the NSW-A during LS2 and of the NSW-C during the EYETS 2020-2021
- Tight schedule
- Delivery of MM chambers to CERN: INFN 8/32, other sites are behind (some critical issues)



Mechanical structures of the two wheels



The first Double-Wedge (4 chambers) at BB5

- **Rome I group intends to intensify its participation to the following activities:**
  - chamber assembling and validation at LNF → summer 2020
  - chamber integration at CERN → ~ summer 2021
  - detector and trigger commissioning → Run3

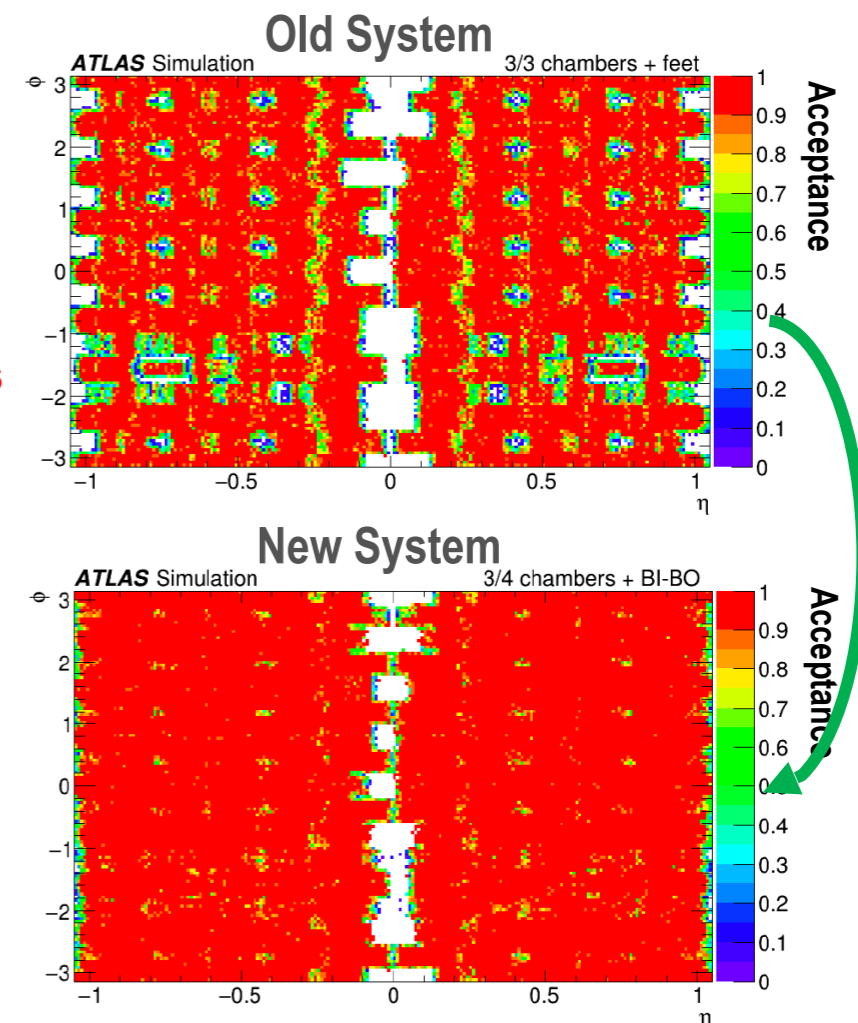
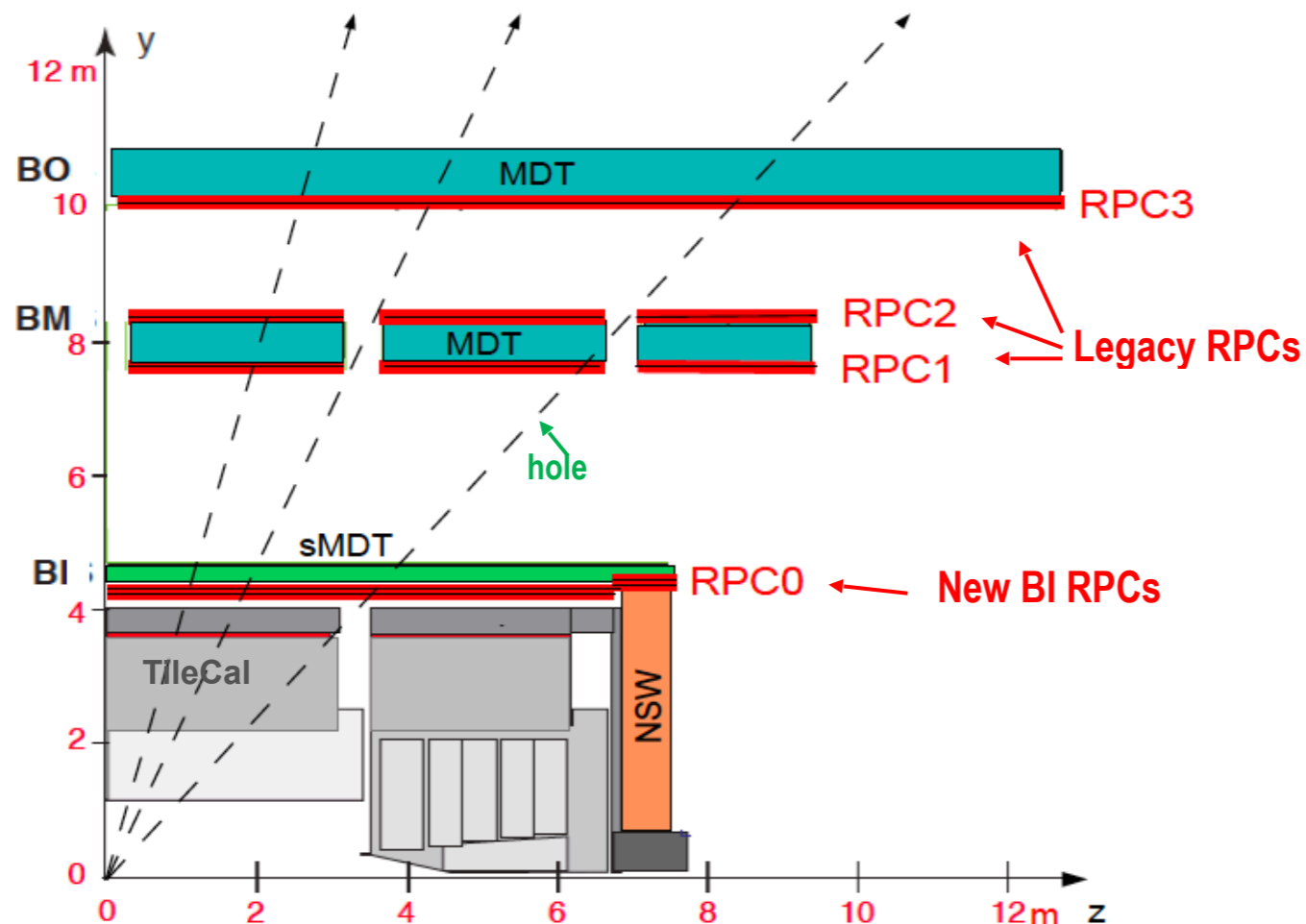


# ATLAS: L0 MUON BARREL TRIGGER UPGRADE - PHASE 2

ATLAS will rebuild completely the trigger system, building a single hardware trigger level (L0) with 1 MHz output.

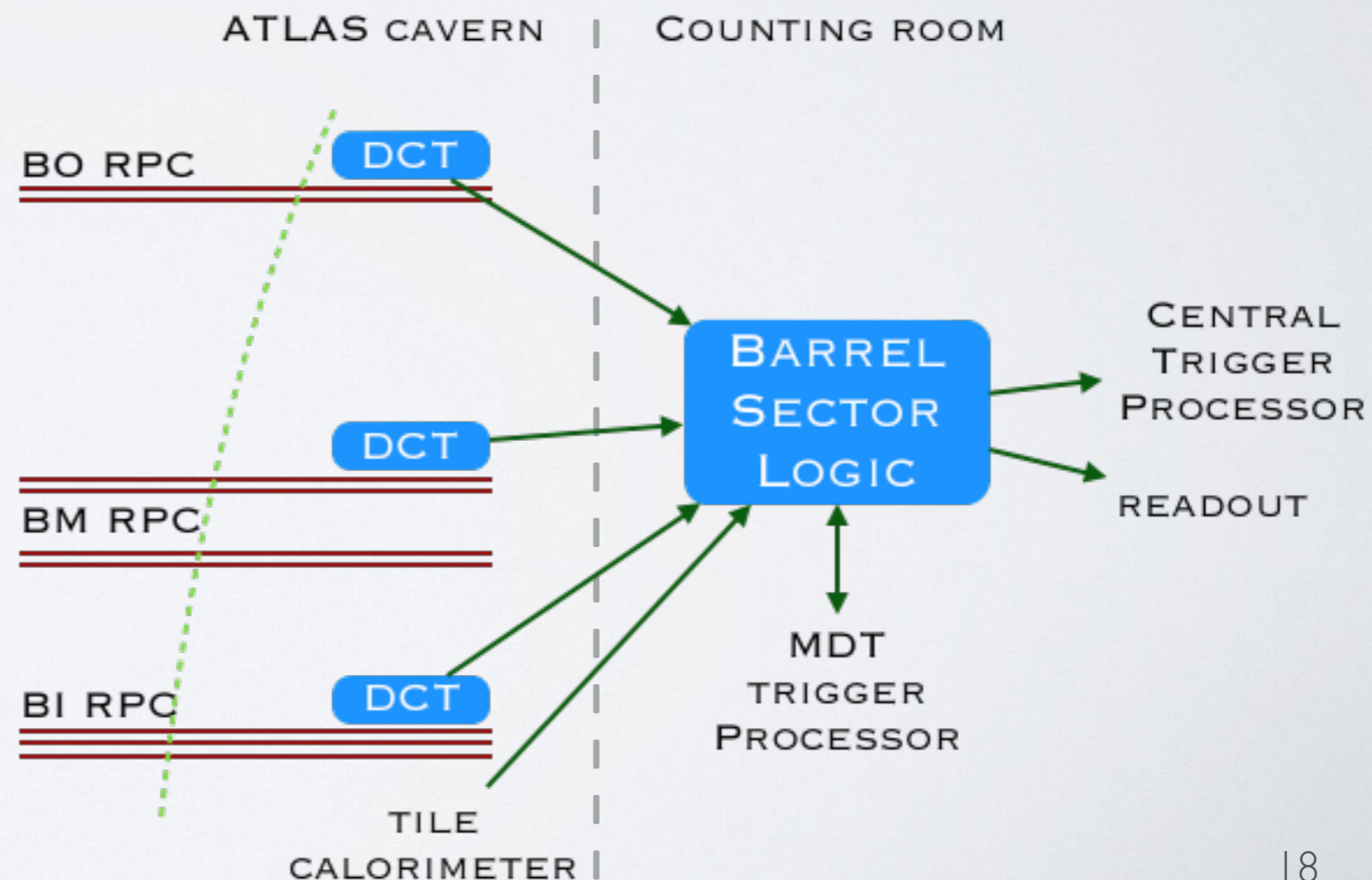
The new L0 Muon Barrel trigger will have three main new features:

- A new Barrel-Inner (**BI**) layer of **RPC** triplet chambers, to recover **acceptance** holes caused by support structures and to add **robustness** against reduced efficiency of the legacy RPCs (that will be operated at reduced HV to avoid ageing limitations)
- All the hits will be sent off-detector to the FPGA-based processors, to allow for more sophisticated algorithms (see e.g. **NN implementation on FPGA** in backup) and more **flexible** logic to adapt to running conditions and physics requirements (e.g. **triggers for Long Lived Particles**).
- Hits from the precision **MDT** chambers (Drift Tubes) and the Tile Calorimeter will also be used in the L0 trigger to confirm candidates from RPCs and improve the **momentum resolution** (sharper  $p_T$  thresholds, possibility to cut on invariant mass for di-muons)



# ATLAS L0 MUON BARREL TRIGGER SYSTEM

- The 32 Sector Logic (SL) boards (one per each sector), 1096 Data Collector and Transmitter (DCT) boards (~35 per sector)
- DCT total cost: 3.75 MCHF (75% INFN, 25% Greece)
- SL total cost: 1.02 MCHF (100% INFN)
- **Roma I is responsible of the full L0 Muon Barrel project**
  - Trigger algorithm simulation and performances studies
  - Boards design and production
  - FPGA firmware development
  - Installation and commissioning
  - DAQ and monitoring software and run data taking
  - Offline software



- A small part of the BI RPC layer will be installed in the current shutdown (phase I): the BI7/8 chambers (<10% of the total BI)

# ATLAS L0 MUON BARREL TRIGGER - RESPONSIBILITIES, RESOURCES AND WORK PLAN

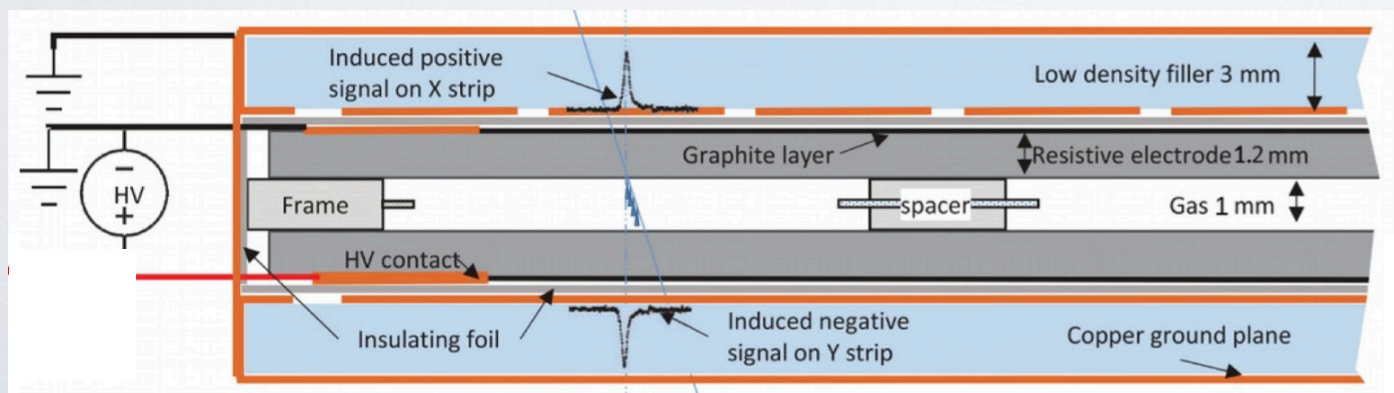
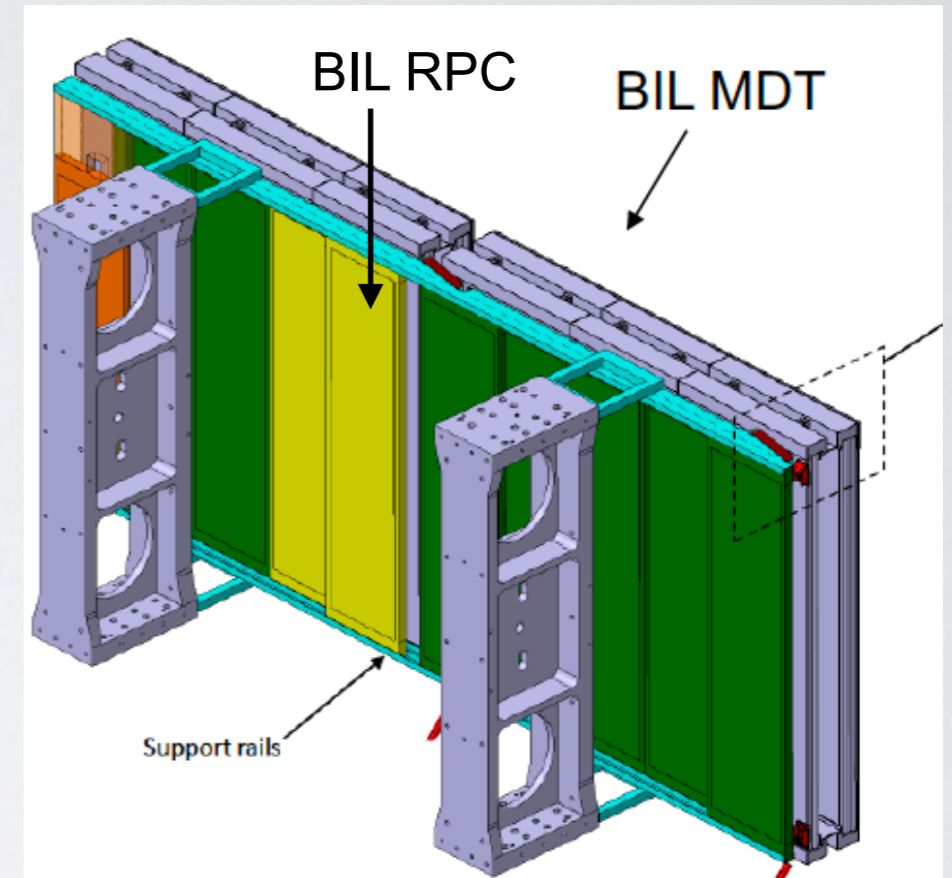
- DCT and SL Specification Documents ready by summer 2019
- DCT and SL prototypes and Preliminary Design Review by early 2020
- Production completed in 2023
- DCT Installation time is 2 years, can be done if 50 DCTs per month are installed, requires at least two people full time in the cavern
- INFN - Roma I people:

- Massimo Corradi - Simulation, performance studies (+ Muon Upgrade Project Leader)
- Simone Francescato (PhD) - Barrel Sector Logic firmware and simulation
- Stefano Giagu - Artificial Intelligence algorithms, offline SW
- Iacopo Longarini (PhD) - DCT firmware and simulation
- Federica Riti (thesis) - Artificial Intelligence trigger algorithms
- Claudio Luci - DCT design, services (+ LI Muon Barrel responsible, Muon Run Coordinator)
- Riccardo Lunadei (technician) - Electronics design, testing, installation BIS78
- Antonio Policicchio - Simulation and offline SW
- Stefano Rosati - Offline SW (+ Muon Software Coordinator)
- Luigi Sabetta (PhD) - Artificial Intelligence trigger algorithm studies
- Francesco Safai - DAQ software
- Cristiano Sebastiani (PhD) - DCT firmware and simulation
- Riccardo Vari - L0 Muon Trigger responsible, electronics design, firmware BIS78 (+ NSW Pad Trigger responsible)
- Stefano Veneziano - (+ TDAQ Project Leader)

	Bologna	Napoli	Roma1	Roma2	Greece	Japan
Simulation & Performances	x		x			
Design & production			x	x		x
Firmware		x	x			
Installation & Commissioning			x			
Testing			x		x	x
DAQ & Run data taking	x		x			
Monitoring		x	x			
Offline software	x		x			

# NEW RPC CHAMBERS

- Contributing to the design of the layout of the new BI RPC chambers with the help of the mechanical design service (M. Corradi, T. Zullo)
  - the challenge is to fit new RPCs in the small gaps left free in the original system
- **Evaluating the possibility to take a responsibility in the construction of the new BI RPC chambers**
  - The BI upgrade involves Institutes from Italy, Germany, China, Hong Kong, Russia and Turkey
  - INFN has a 33% share, most of the know-how and of the project responsibility, but relatively limited human resources (Roma-2, Bologna, Cosenza)
    - a contribution from us would be very welcome... And of course we are very interested that these chambers work well, as they are the basis of the trigger system

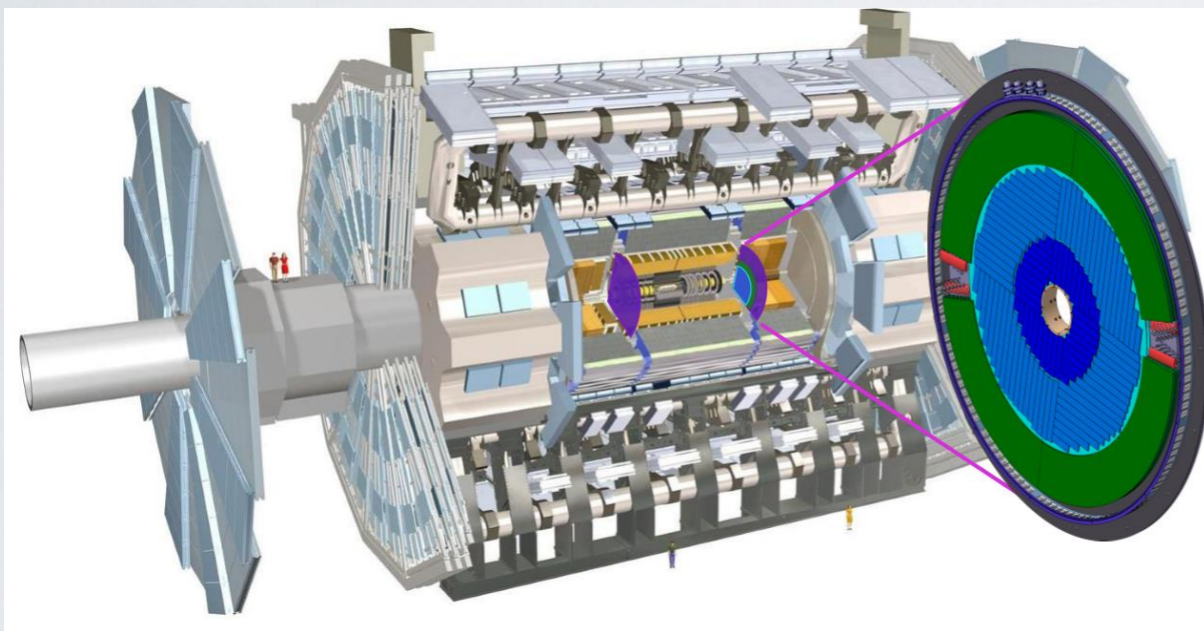
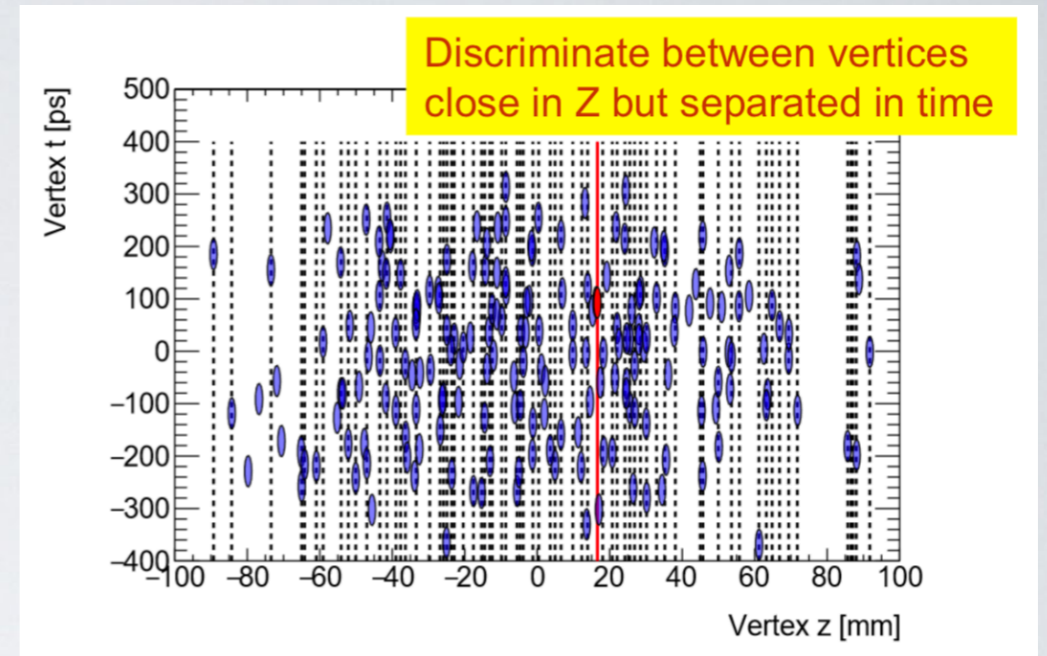


1mm gap bakelite RPCs that exploit modern low-noise FE electronics to gain in rate capability, spatial and timing resolution ( $\sim 1$  mm,  $\sim 400$  ps)

A very interesting technology that has been proposed for experiments at future colliders

# ATLAS: HIGH GRANULARITY TIMING DETECTOR - PHASE 2

- The pileup density is larger than the longitudinal resolution of ITk (the new ATLAS tracker) in the end-cap region (pseudo rapidity  $> 2.4$ )
  - ITk longitudinal track impact parameter resolution in this region from 0.5 to 2 mm for a 5 GeV track: insufficient to assign tracks to vertices in an unambiguous way



- An innovative detector with low occupancy  $< 10\%$  (*High Granularity*) and time resolution  $< 30$  ps per track (*Timing Detector*) is proposed in the forward region
  - LGAD (Low Gain Avalanche Detector) silicon sensors,  $1.3 \times 1.3$  mm<sup>2</sup> size with intrinsic time resolution of  $\sim 50$  ps (before irradiation)
  - Two(three) hits per track in the  $2.4 < |\eta| < 3.1$  ( $3.1 < |\eta| < 4.0$ ) region
  - Time resolution  $< 30$  ps per track

- Italian groups already involved in R&D and performance studies: Milano, LNF

## Expression of interest from Rome I in module assembling and test

- 2020 - join the project
- 2022-2023 - production
- resources: 3 physicists + 2 technicians, 1 engineer (possible outsource), clean room, automatic wire-bonding machine (possible outsource)

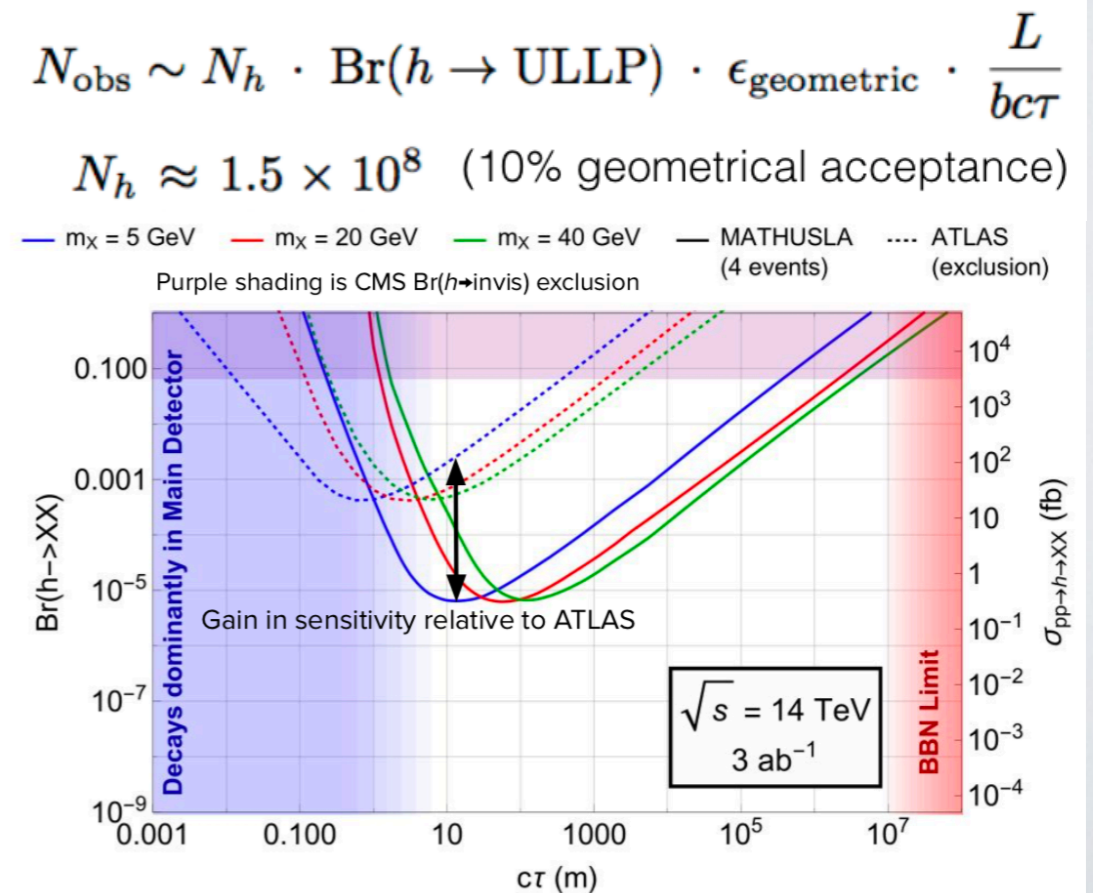
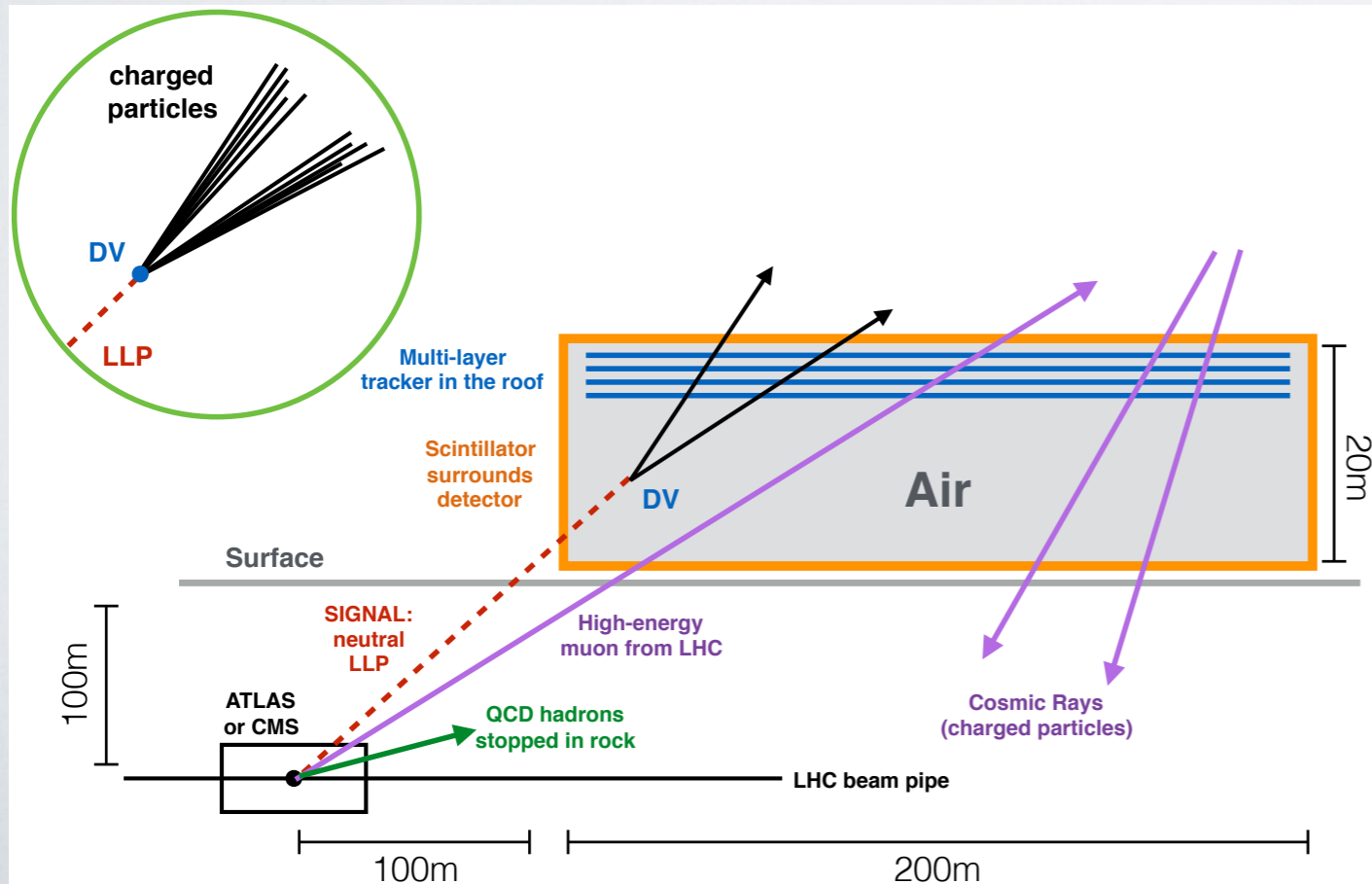
# SUMMARY

	Phase 1	Phase 2
<b>LHCb</b>	Monitoring electronics and FE configuration and software for muon spectrometer upgrade	<b>Test and construction of <math>\mu</math>Rwell chambers</b>
	Online luminosity measurement	
<b>CMS</b>		Barrel timing detector: in charge of choosing crystal producer; full-fledgeds crystal characterization @ Segré
		Barrel ECAL: in charge of testing, ordering and maintaining new HV system; contribute to designing and building second enfourneur
<b>ATLAS</b>	NSW: construction of the drift panels for the SMI module of the MM chambers and assembling activity at LNF; design and realization of the pad trigger board for the sTGC chambers	L0 Muon Barrel project: responsible of the project
	<b>NSW: chamber integration at CERN, test of the trigger boards at CERN, software and firmware development; detector and trigger commissioning</b>	<b>New BI RPCs: take a responsibility in the construction of the chambers</b>
		<b>HGTD: contribute to module assembling and test</b>

**EXTRA**

# MATHUSLA

- Use HL-LHC to explore the lifetime frontier set by Nucleosynthesis after Big Bang (BBN) at  $c\tau \lesssim 10^{7-8}$  m
- With LHC detectors after HL-LHC ( $\sim 3\text{ab}^{-1}$ ) reachable upper limit is  $\sim 10^3\text{m}$  → **need a detector really far away from interaction point, with no background** to access lifetimes at the BBN limit
- **MATHUSLA: MA**ssive **T**iming **H**odoscope for **U**ltra **S**table neutral **L**p**A**rticles
  - a large **surface (10% geometrical acceptance)**, **20m high detector to be installed at the ground level over ATLAS/CMS detector**
  - **top surface instrumented with a tracking system (RPC or polystyrene scintillator strips, with  $\sim 1\text{cm}$  and  $< 1\text{ns}$  resolution), scintillators surround the detector**
  - observe tens of long-lived neutral particles decaying in the detector volume with lifetime at the BBN limit in  $\sim 3\text{ab}^{-1}$
- **Proposal presented to LHCC and European Strategy** (CERN-LHCC-2018-025 and arXiv:1901.04040)
  - Roma2 and Lecce involved in the project
  - Roma I: Antonio Policicchio (tracking, RPC data unpacking for test stand)
  - Henry Lubatti is currently visiting professor @ Sapienza





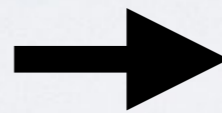
**BACKUP**

# **ATLAS - NSW**

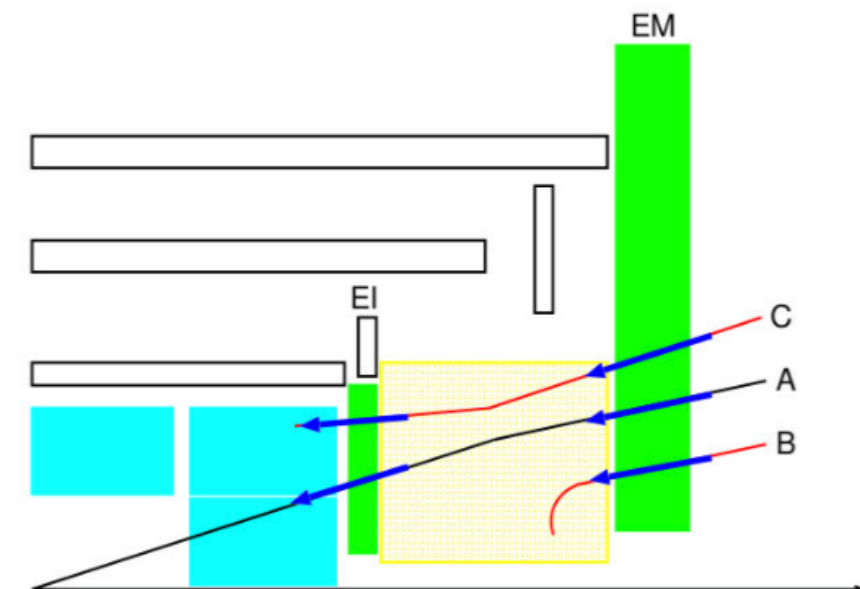
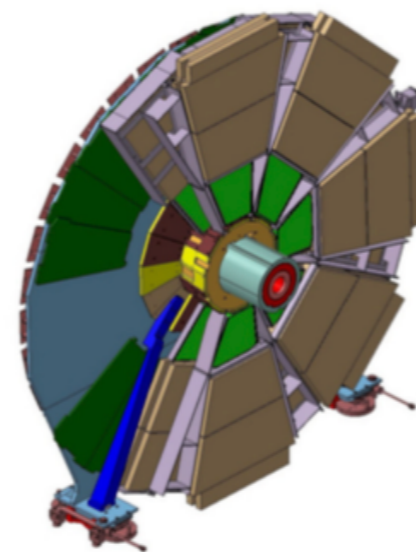
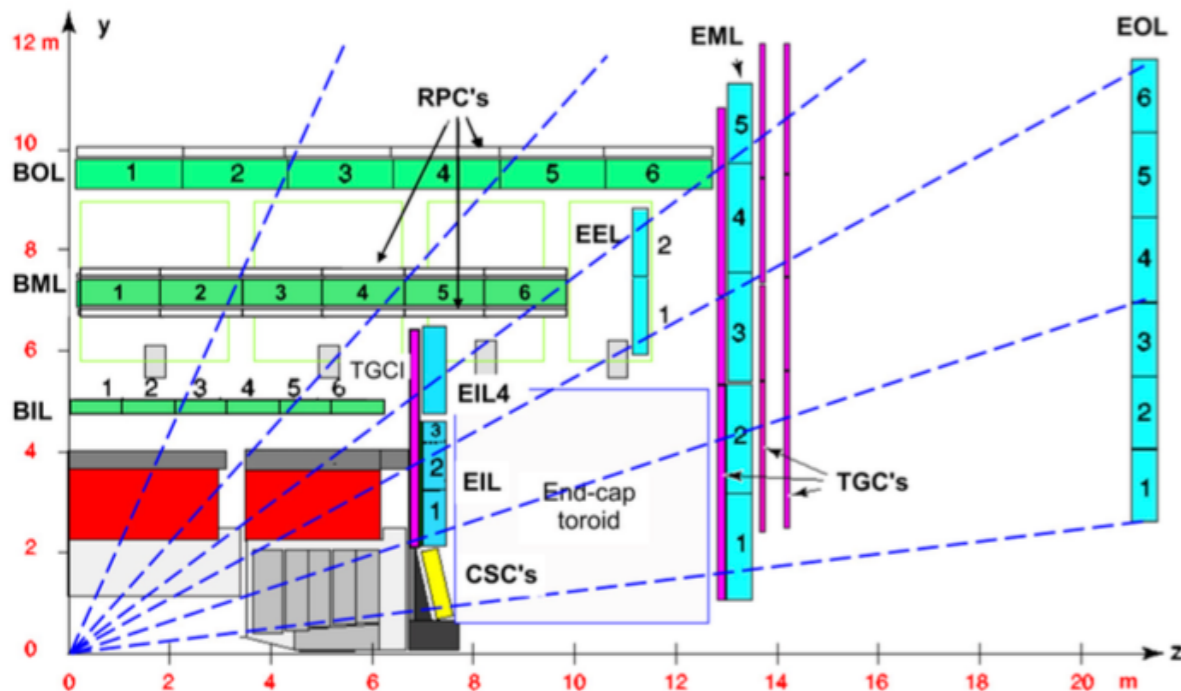
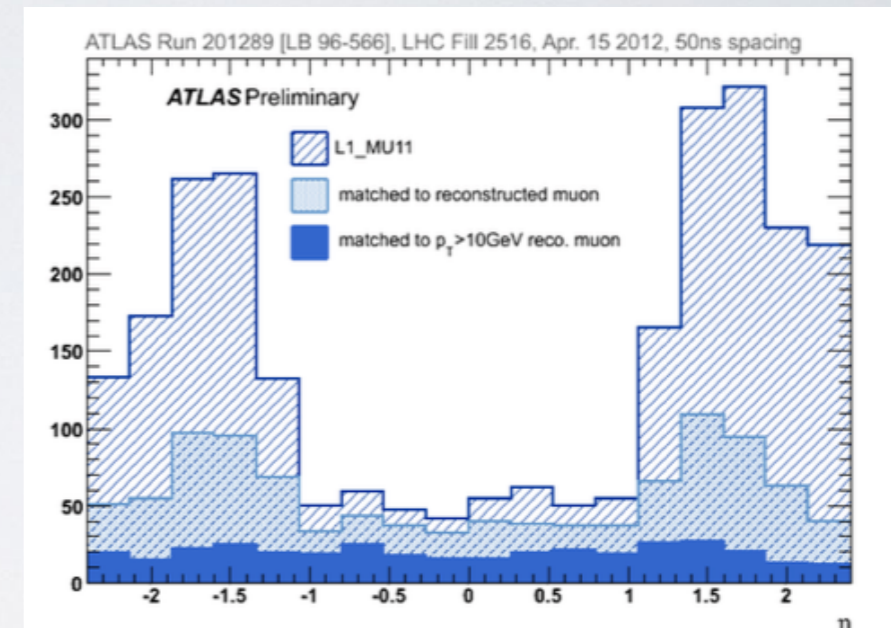
# ATLAS MUON SPECTROMETER UPGRADE

- Muons in final state → distinctive signature for many physics processes which led to the discovery of the **Higgs boson** and searches for **new phenomena**
- High background rate as high as  $\sim 15 \text{ kHz/cm}^2$  s can be reached in the most forward region at luminosities between 2 and  $7 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$ , during LHC Run-3 and HL-LHC → new detector technologies needed as MDTs can support rate of 510-770 Hz/cm<sup>2</sup>
- Moreover fake muon trigger rate needs to be reduced (it is as high as 60Hz (75Hz allowed at L1!)): add a second trigger measurement in endcap will reduce enormously the fake rate
- Characteristics of the replacement detectors:

- cope with high charged particle flux ( $15 \text{ kHz/cm}^2$ ) in variable magnetic field
- $< 100 \mu\text{m}$  spatial resolution (with incidence angle of  $45^\circ$ )
- good time resolution  $\sim 4\text{-}5 \text{ ns}$
- able to provide online (trigger) segments with a 1 mrad accuracy
- high radiation hardness



Combination of **sTGC** and **MicroMegas** detector planes

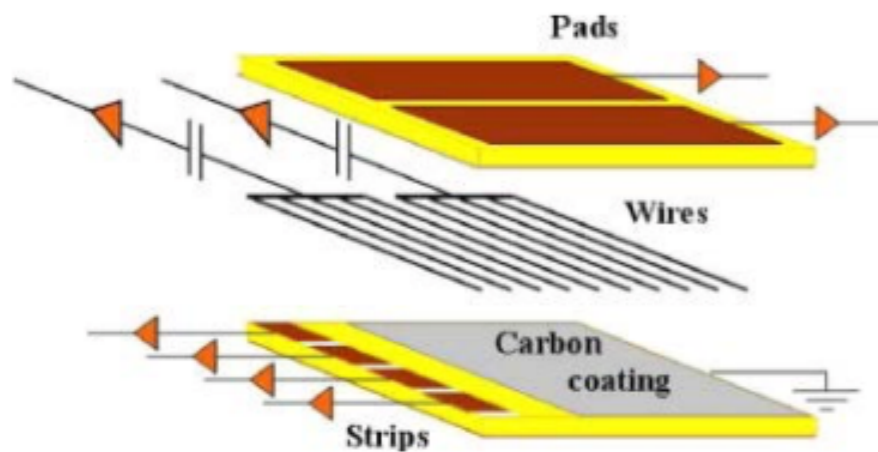


# sTGC and MicroMegas

## Small Strips TGC (sTGC)

primary trigger detector

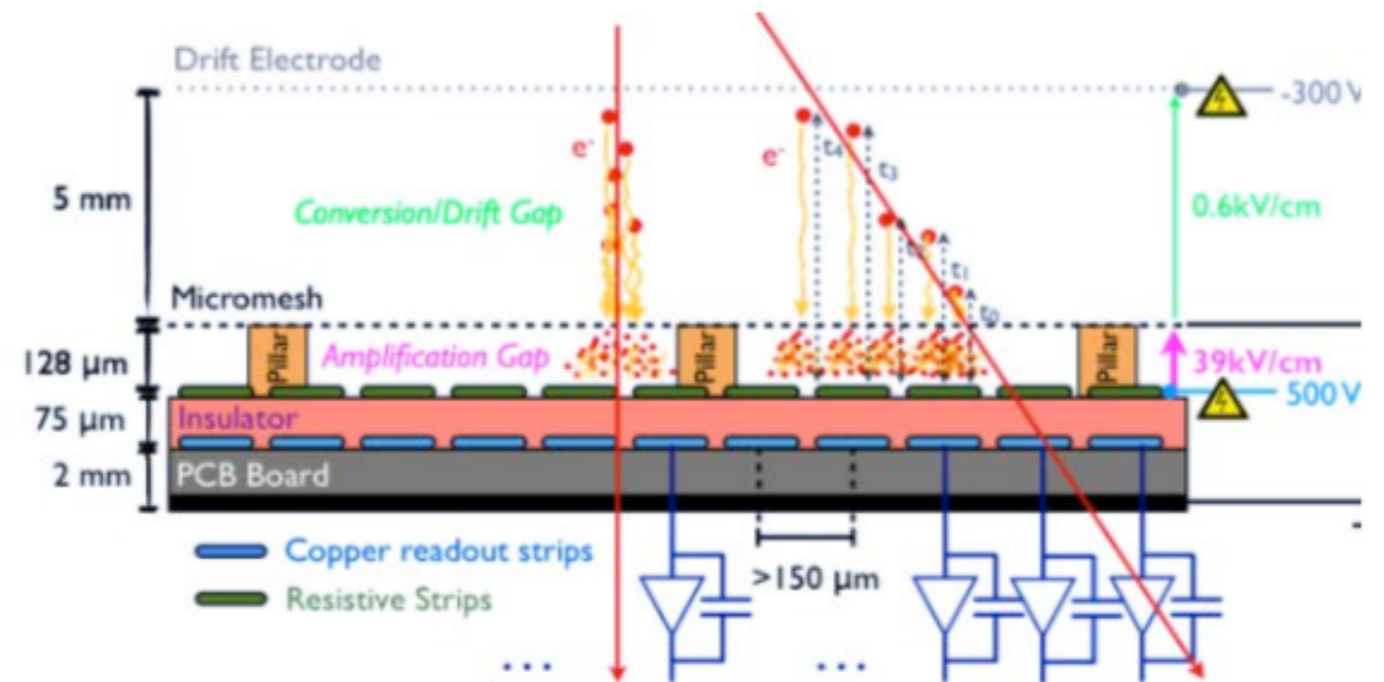
- Bunch ID with good timing resolution
- Online track vector  
with  $<1$  mrad angle resolution
- pads: region of interest
- strips: track info (strip pitch 3.2 mm)
- wire groups: coarse azimuthal coordinate



## MicroMegas (MM)

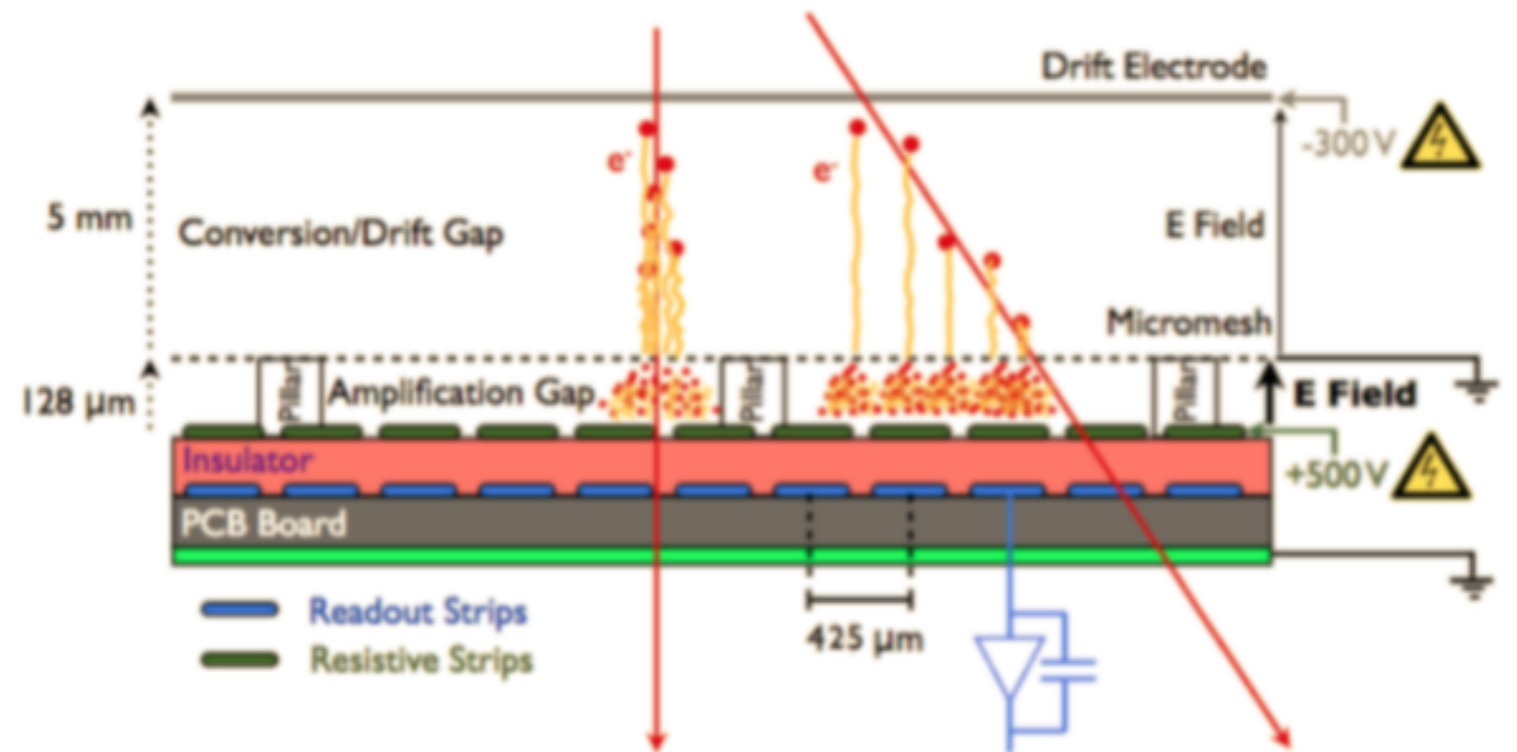
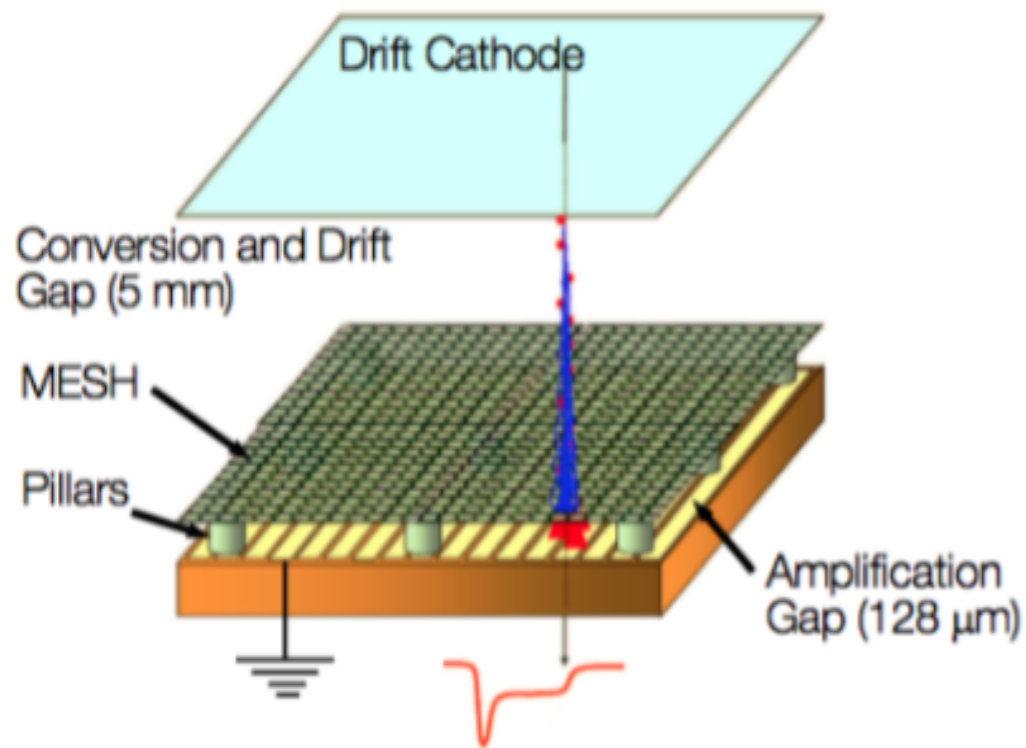
primary precision tracker

- Good Spatial resolution  $< 100 \mu\text{m}$
- Good track separation (0.4 mm readout granularity)
- Resistive anode strips  $\rightarrow$  suppress discharge influence on efficiency
- Provide also online segments for trigger



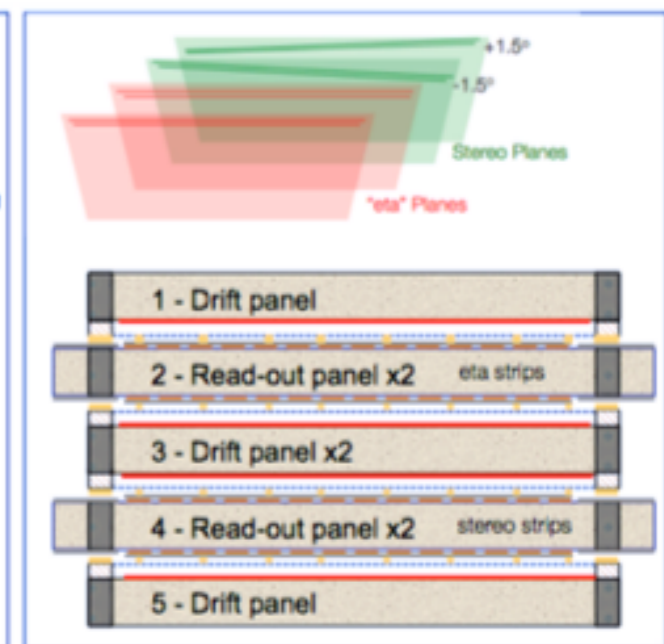
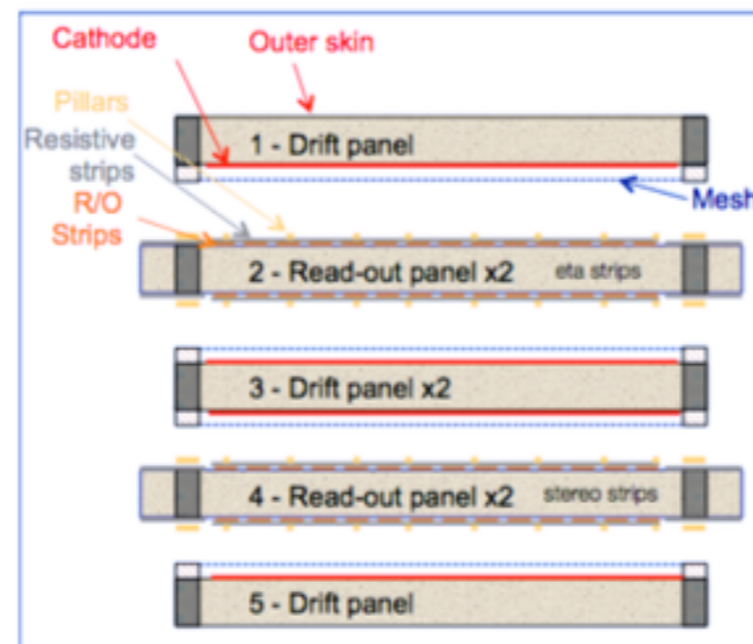
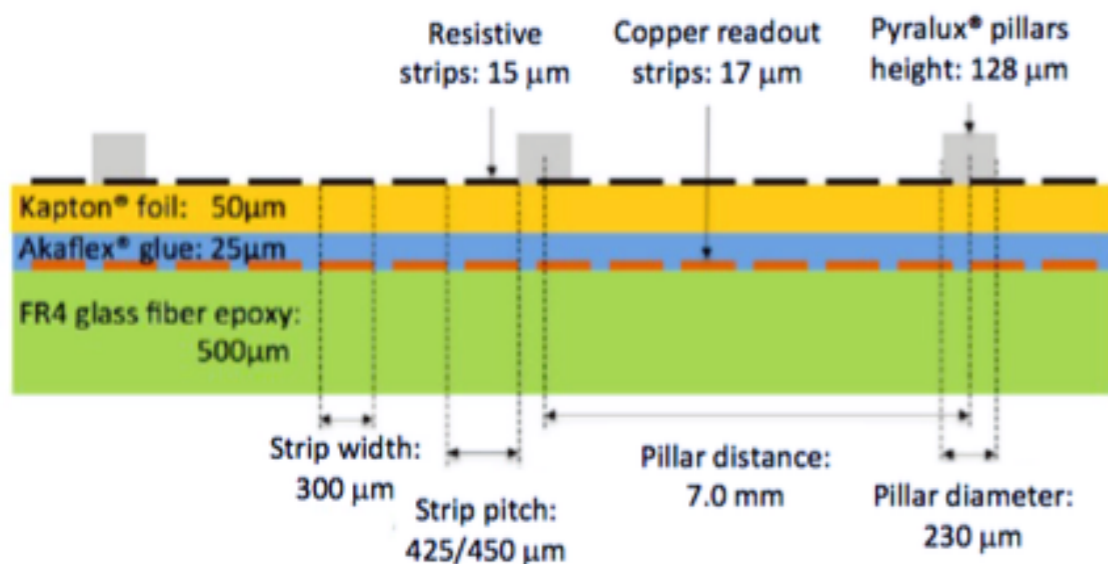
# MicroMegas (I)

- A MM consists in two gas gaps electrically separated by a metallic mesh: a few mm conversion and drift gap, where charged particles ionize the gas (Ar:CO<sub>2</sub>,93:7), and a very thin gap (128 μm) for the amplification, where the avalanche of electrons is produced and collected on the resistive strips
- The resistive strips serve as protection to minimize the effect of sparks by limiting the spark currents
- Signals are induced via capacitive coupling to the readout strips



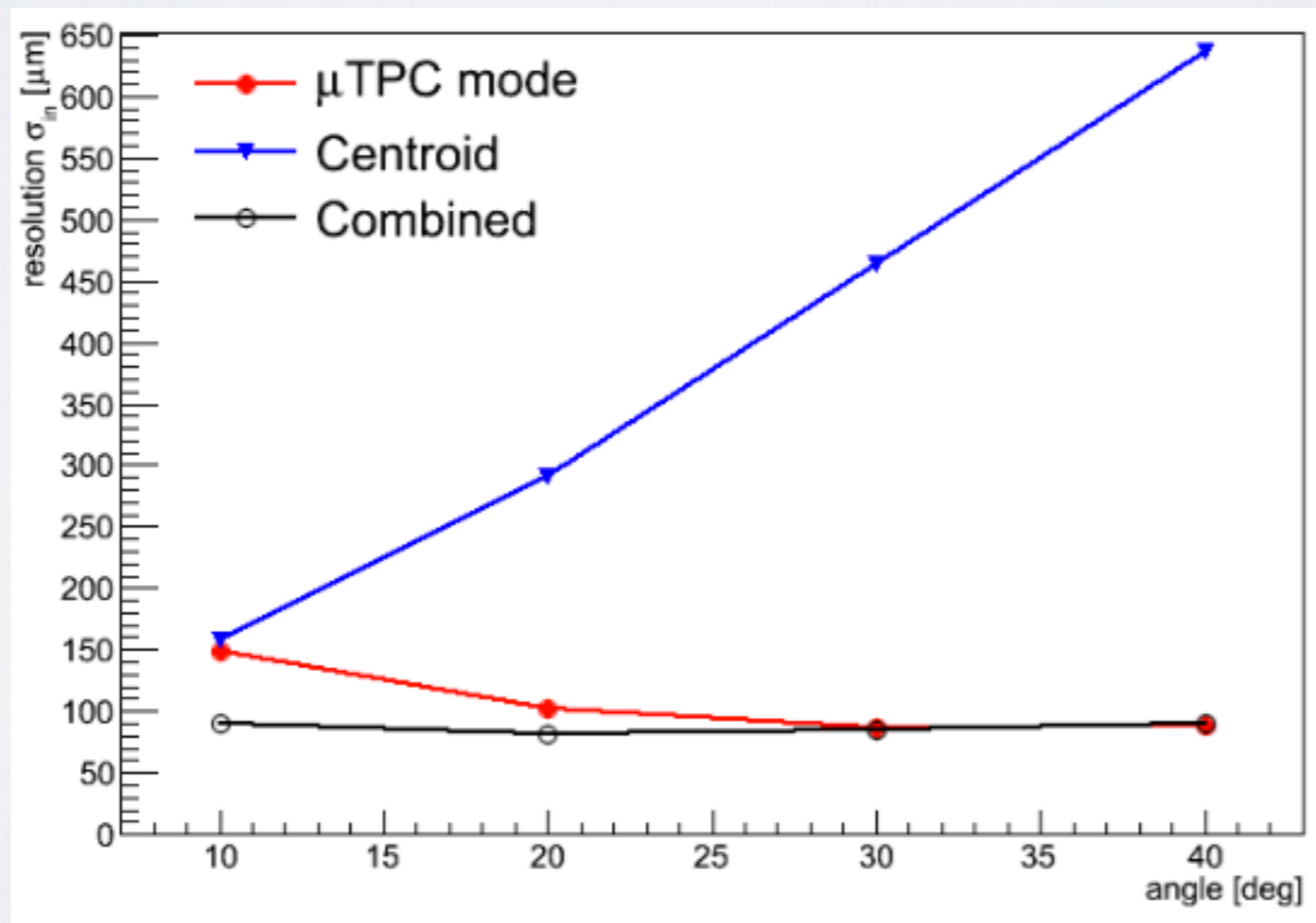
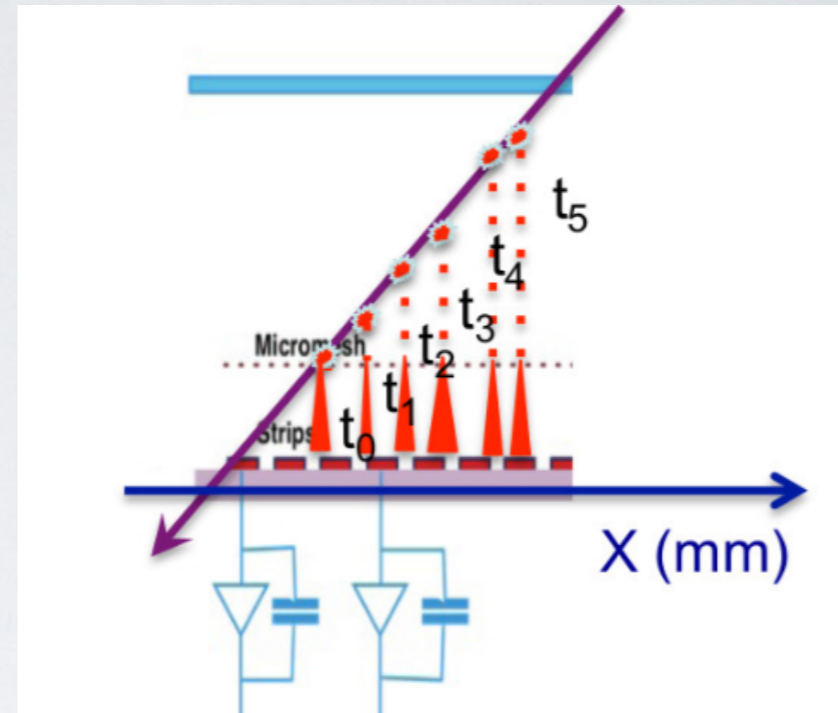
# MicroMegas (II)

- The basic element of the resistive MM structure is the anode (or readout) board.
- This is produced starting from a 0.5 mm thick FR4 printed circuit board (PCB) with etched copper strips, on which a 50  $\mu\text{m}$  thick Kapton<sup>R</sup> foil is glued, comprising carbon resistive strips deposited by screen printing
- Typical values of the local resistivity are in the range of 10-20  $\text{M}\Omega/\text{cm}$
- A pattern of 128  $\mu\text{m}$  high pillars with a diameter of 300  $\mu\text{m}$  is created using photolithography
- The pillars are required to hold the metallic mesh at the correct distance from the strips, in order to form the amplification gap
- All readout boards have trapezoidal shapes. Depending on the module type and PCB position, the readout board dimensions vary from 40 cm up to 2 meters, with a constant height of about 45 cm. There are 1022 strips per board, with a pitch of 425 (450)  $\mu\text{m}$  for small (large) modules
- To form the MM quadruplets, the readout boards are assembled on two readout panels
- A MM quadruplet consists of three drift panels, two readout panels and four gas gaps, created by spacer bars around the detector perimeter
- The readout boards are disposed in a “back-to-back” configuration on the readout panels: one of them is equipped with eta-strips (parallel to the bases of the trapezoid), while the readout boards with stereo strips are assembled in the second panel
- The drift panels integrate the copper cathode plane, the meshes, and the gas distribution system; one central double sided and two external drift panels, sustaining the stainless steel mesh, are coupled to the two readout panels to form the four gas gaps. In each gas gap the mesh separates the drift and amplification gaps, of 5 mm and 128  $\mu\text{m}$ , respectively



# MicroMegas: PERFORMANCE

- High radiation hardness
- Time resolution: 2-5 ns
- Space resolution:  $<100 \mu\text{m}$  for  $90^\circ$  crossing particles
- For different angle the micromegas can be used as a micro-TPC ( $\mu$ -TPC)



# **ATLAS - L0 TRIGGER**



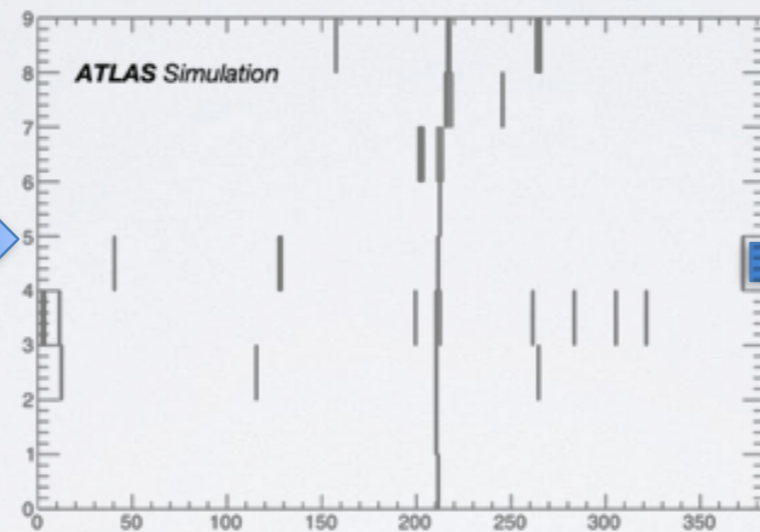
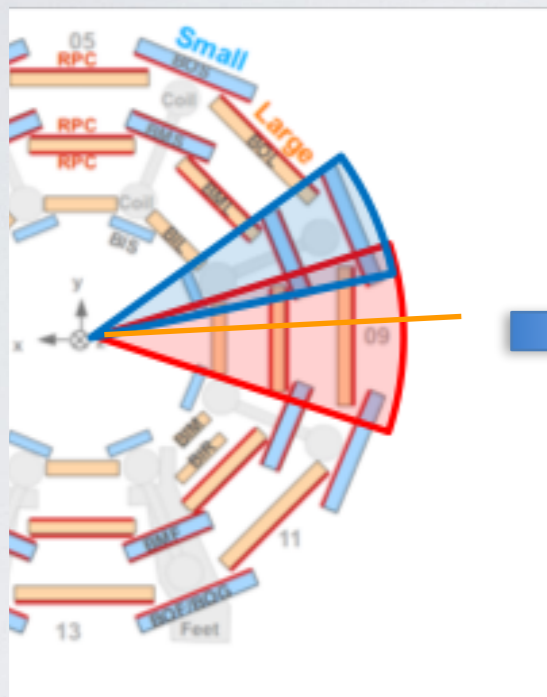
# ATLAS L0 MUON BARREL TRIGGER - USE CASE

## Neural Networks on FPGA

- Exploiting the new **FPGA** processor is possible to use a fast **ternary Convolutional Neural Network (tCNN)** for the **Level-0 muon trigger**

### Input

RPC strips arranged in an image-like matrix  
(9 gas gaps x 384  $\eta$  intervals)

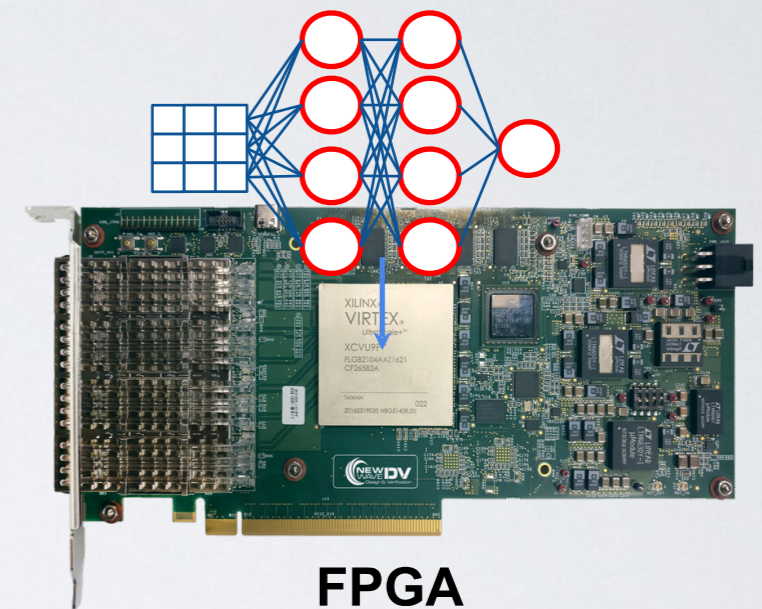


$\eta$  sector image

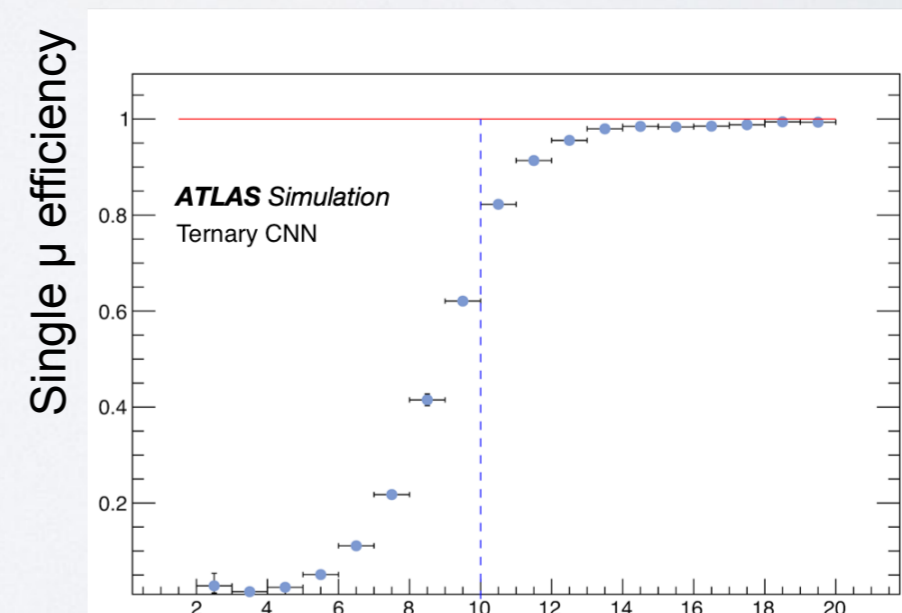
### Output

Regression on

- $p_T$  of leading and subleading muons
- $\eta$  of leading and subleading muons
- number of muons



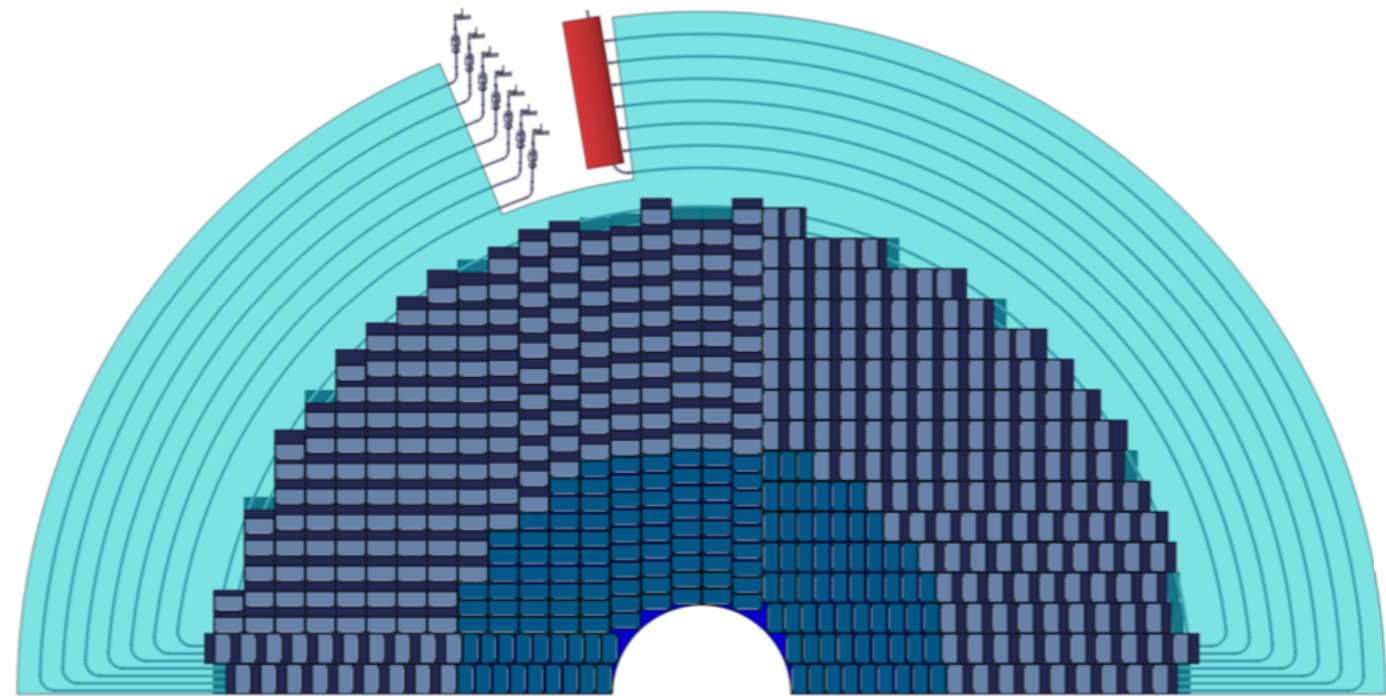
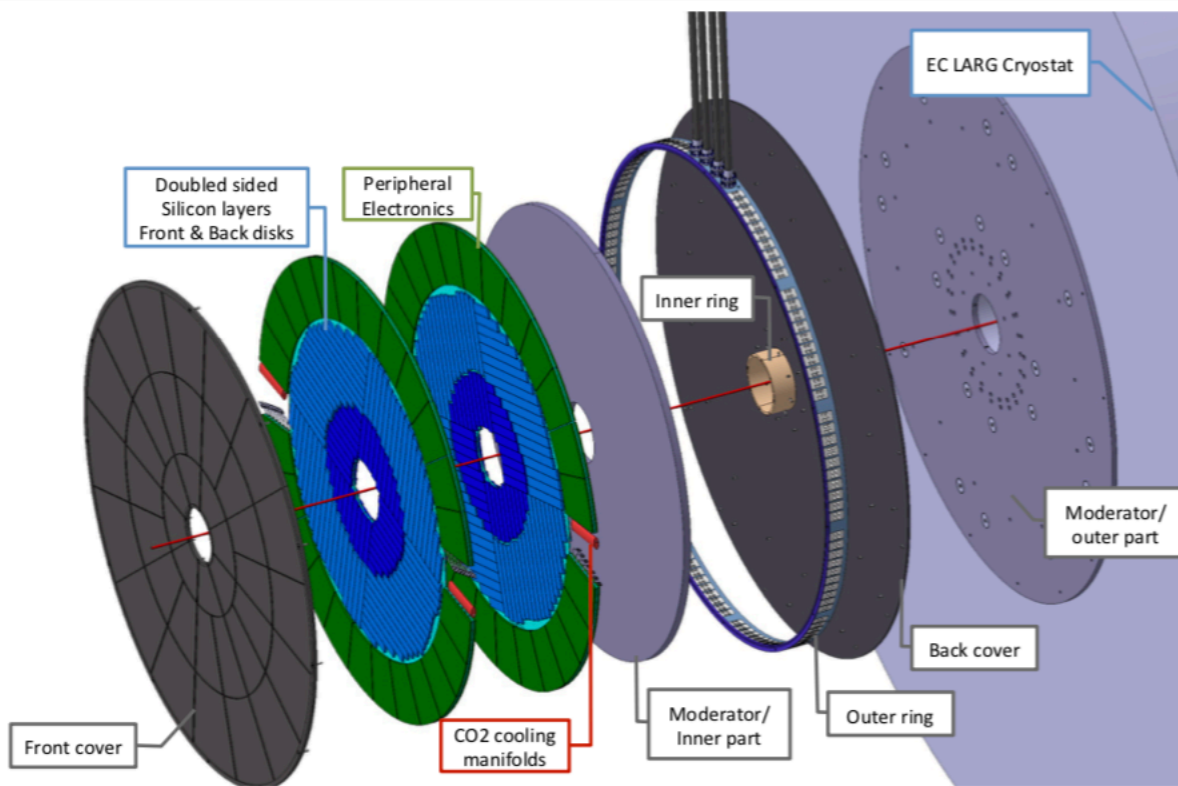
- Good performance on physical quantities obtained
- Working on synthesis and implementation of FPGA firmware



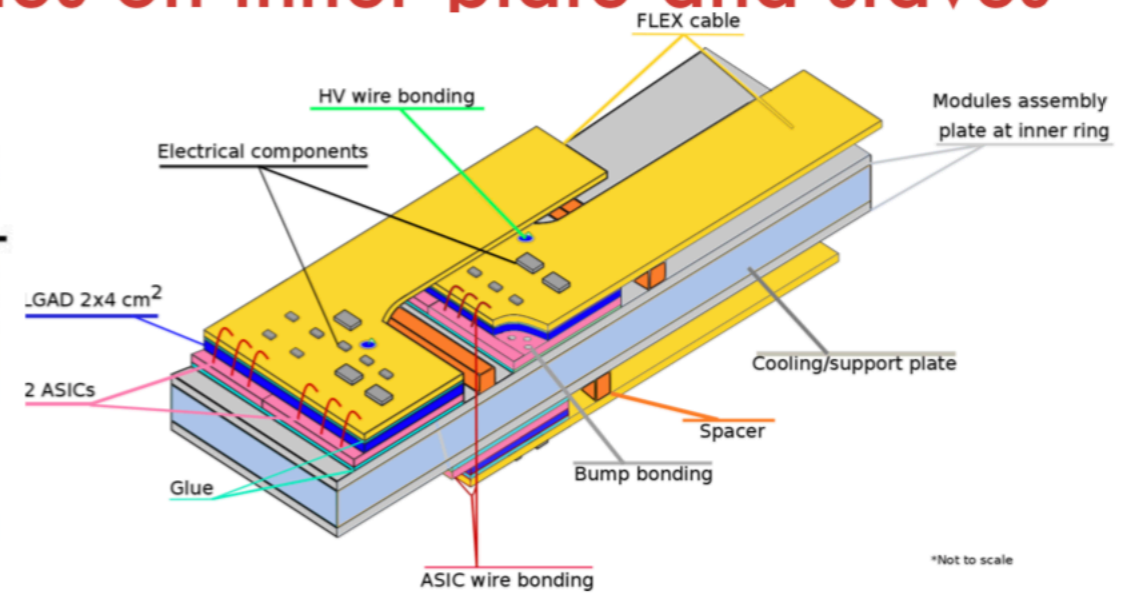
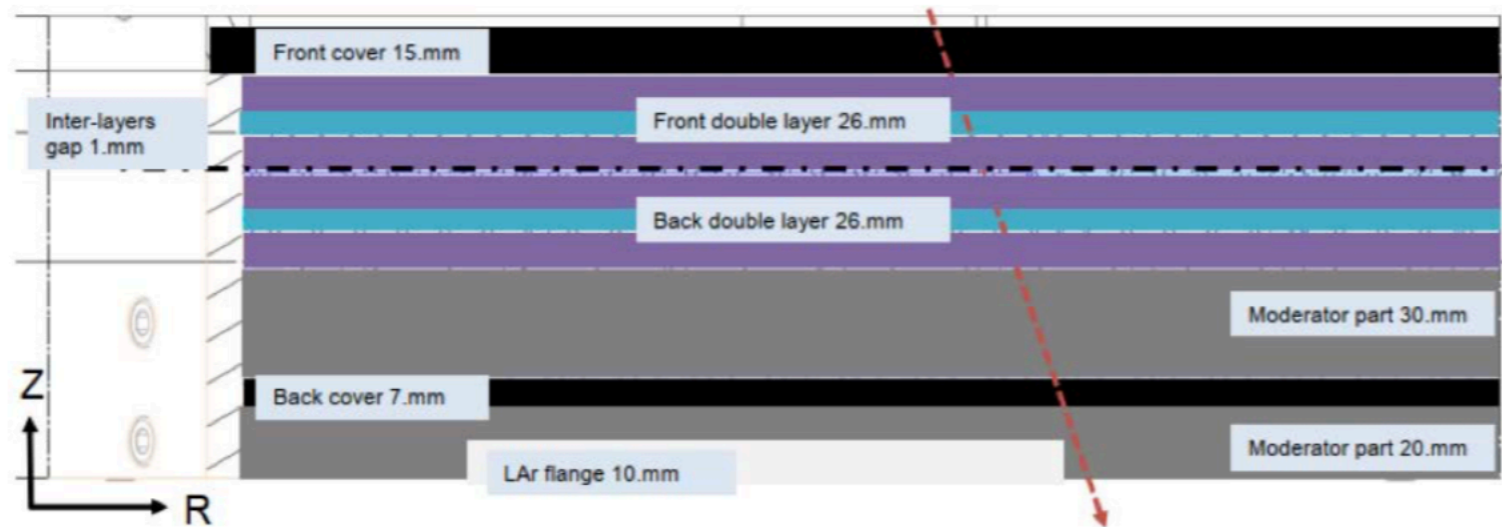
$p_T$  (GeV)

# **ATLAS - HIGH GRANULARITY TIMING DETECTOR**

# DETECTOR DESIGN



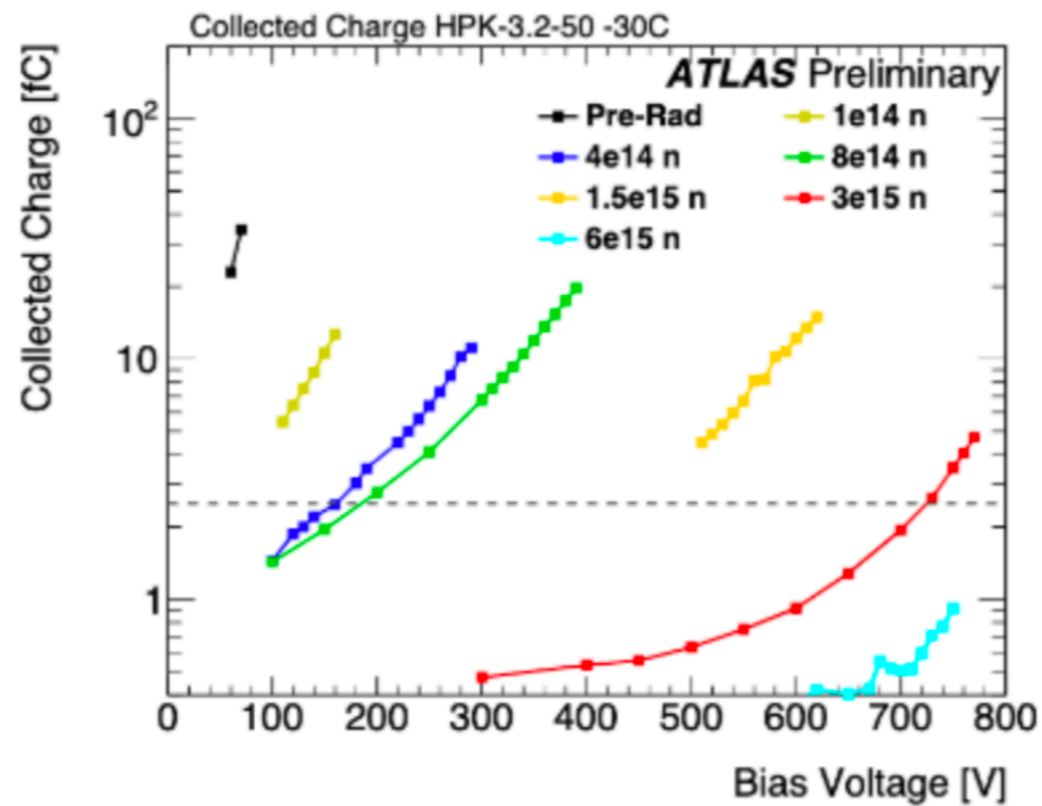
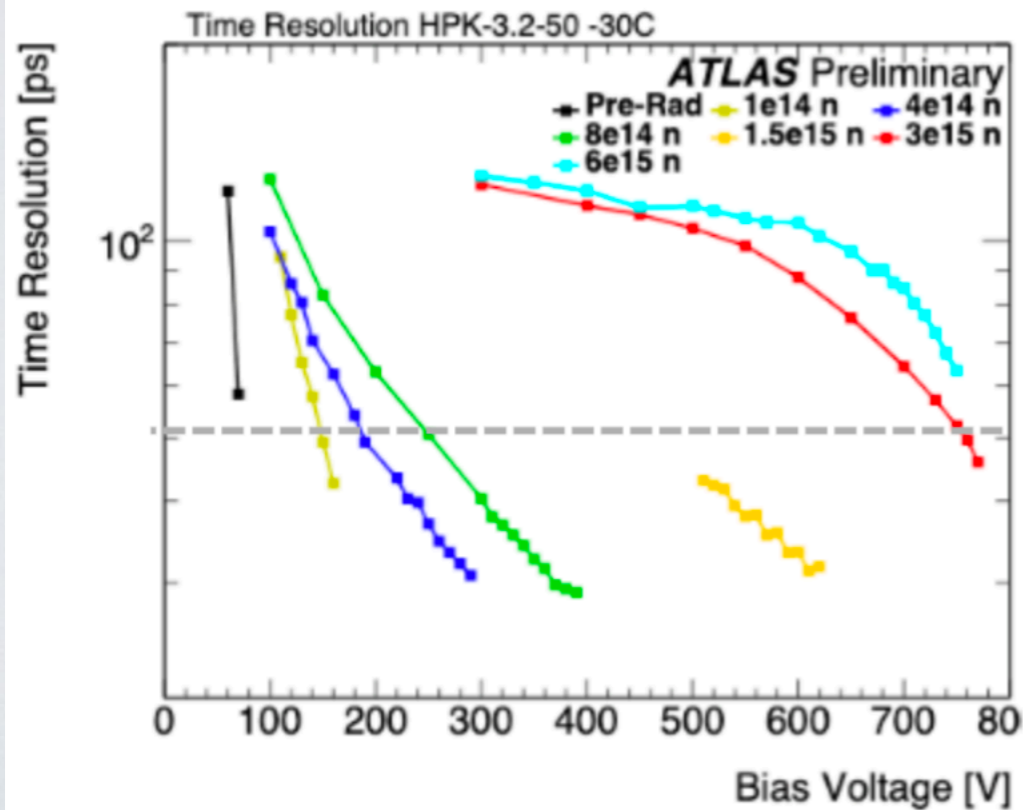
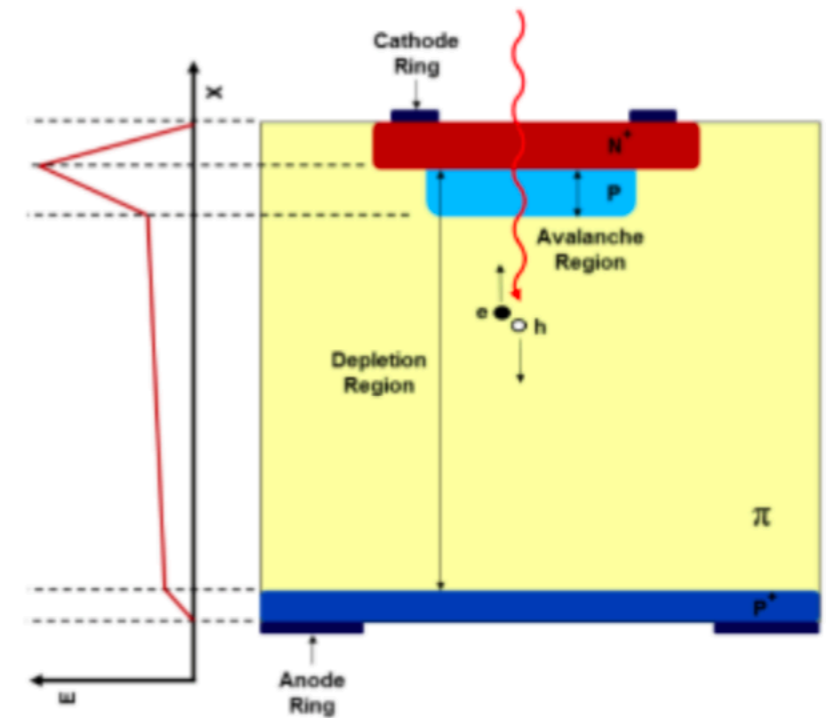
Modules on inner plate and staves



9k moduli da produrre, assemblare e integrare

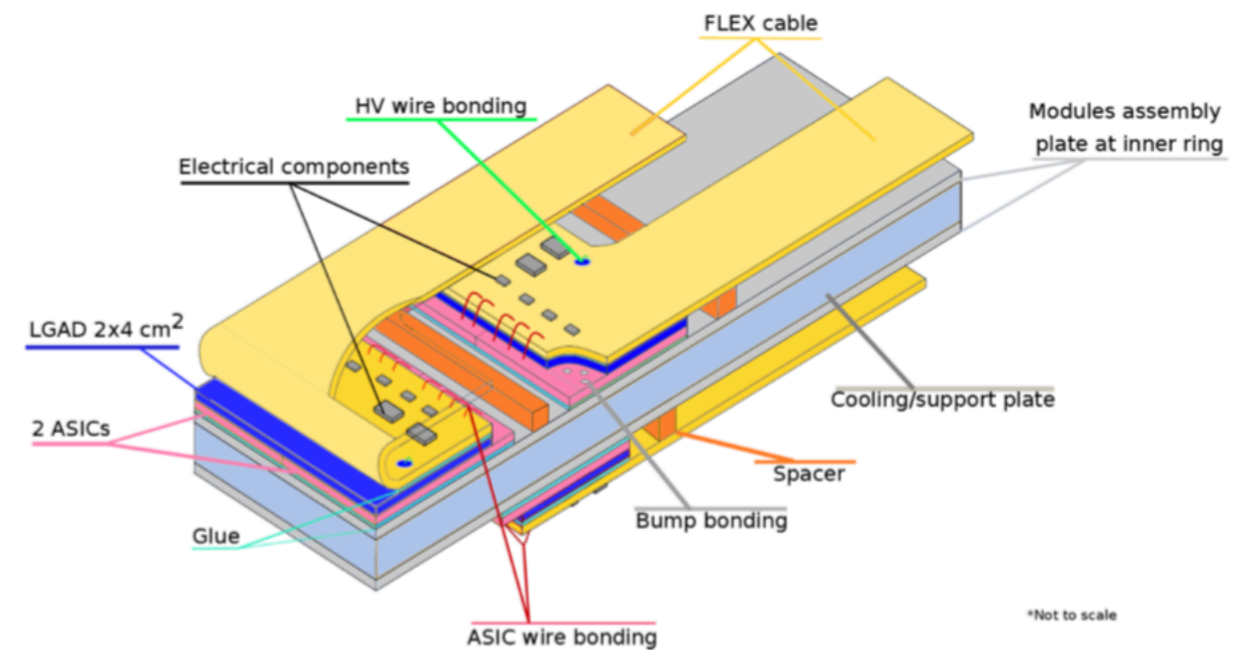
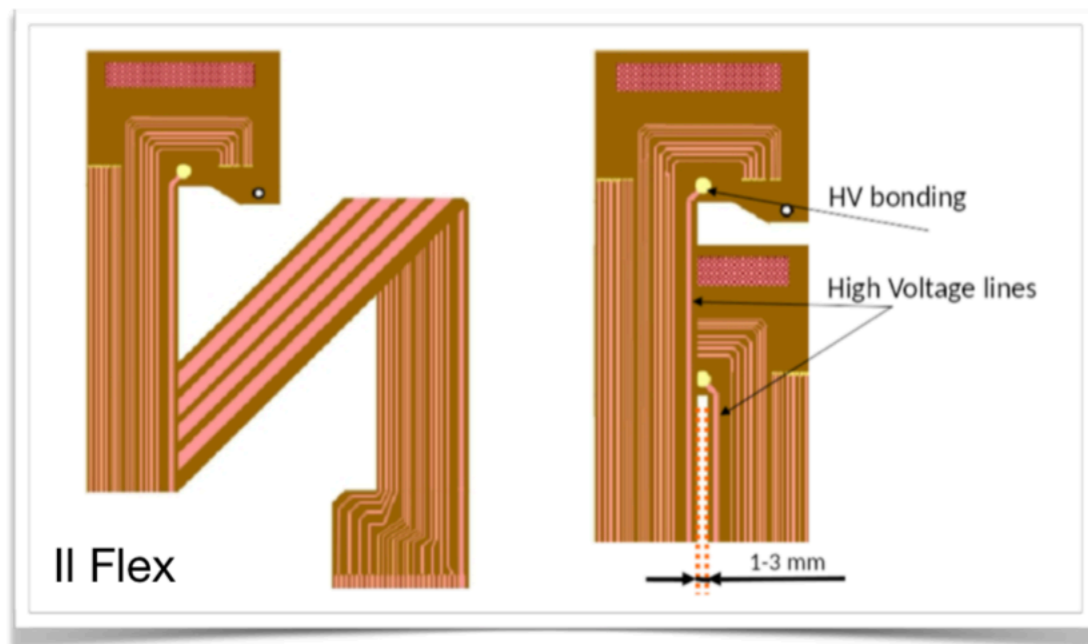
# SENSORS

- ❑ LGAD: silicon detector with a thin (<math><5\mu\text{m}</math>) and highly doped (<math>\sim 10^{16}</math> p++) multiplication layer
  - ❑ High electric field in the multiplication layer
- ❑ LGADs have intrinsic modest internal gain (10-50)
  - ❑ Better signal to noise ration, sharp rise edge



- ❑ Sensors qualified in terms of collected charge and time resolution up to  $3 \times 10^{15}$  neq /cm<sup>2</sup>

# INCOLLAGGIO E WIRE BONDING



- Incollatura del Flex sul sensore.
- Wire bonding dei cavi ASIC I/O con il Flex.
- Wire bonding (o anche saldatura semplice del cavo HV).
- Prove del modulo.
- Incollatura moduli sul supporto. Assemblaggio della mezza stave intera (per support plate).
- Prova del wire bonding per sensore e per la stave intera.

Non comprende assemblaggio del supporto sul cooling plate.

In almeno 5 o 6 siti per immaginare produrre circa 1500 moduli wire bonded per sito in due anni.

## **Altri gruppi potenziali candidati per questa fase di costruzione:**

- CERN (con l'assemblaggio completo)
- Mainz
- Barcelona IFAE
- LPNHE/LAL
- Brookhaven

from Marumi Kado

**LHCB**

# μRWELL CHAMBERS

- The μ-RWELL is composed of only two elements: the μ-RWELL\_PCB and the cathode defining the gas gap
- The μ-RWELL\_PCB, the core of the detector, is realized by coupling:
  - a WELL patterned foil acting as amplification stage
  - a resistive layer for discharge suppression w/surface resistivity  $\sim 10 \text{ } 100 \text{ M}\Omega/\square$ - different current evacuation schemes can be implemented
  - a standard readout PCB
- Applying a suitable voltage between the top Cu-layer and the Diamond Like Carbon (DLC), the “WELL” acts as a multiplication channel for the ionization produced in the drift gas gap
- The main effect of the introduction of the resistive stage is the suppression of the transition from streamer to spark, with a consequent reduction of the spark-amplitude
- The μ-RWELL seems to be a valuable option for the upgrade of R1-R2- R3 regions of the Muon apparatus

