

n-budget status

V. Pesudo

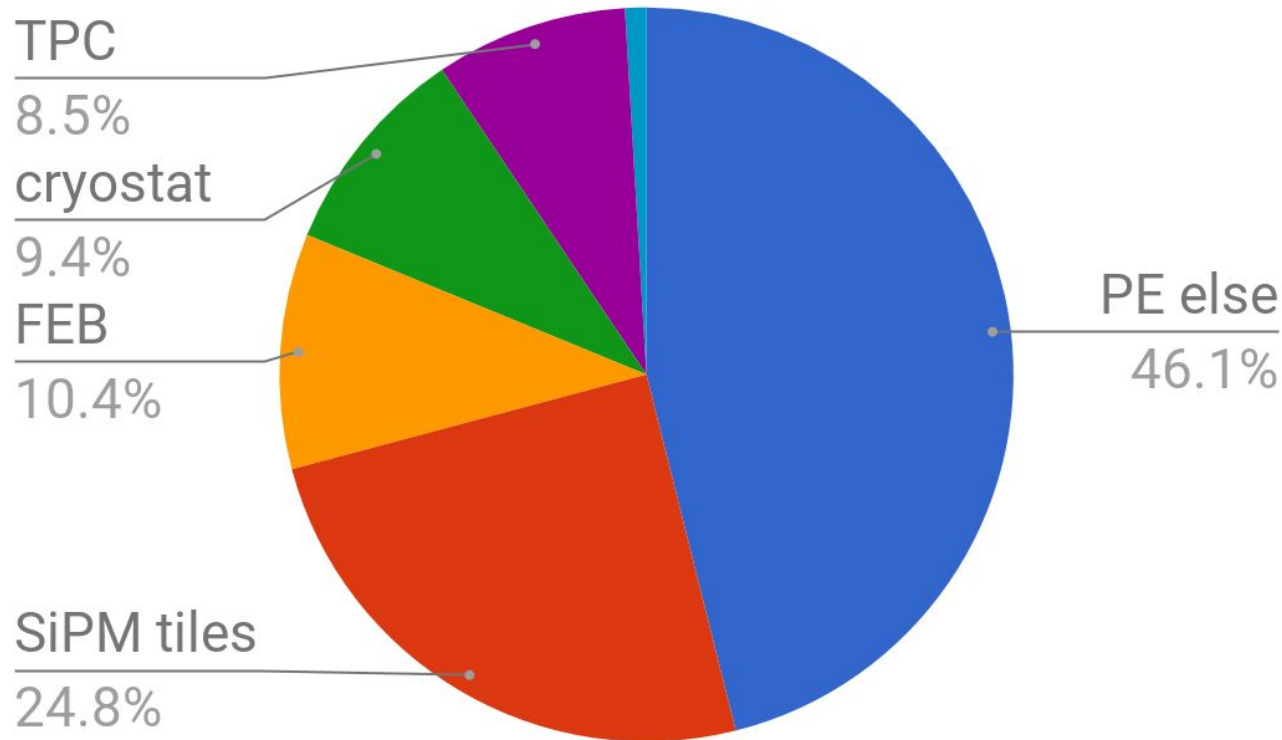
CIEMAT

on behalf of the Materials WG

DarkSide General Meeting, L'Aquila March 19

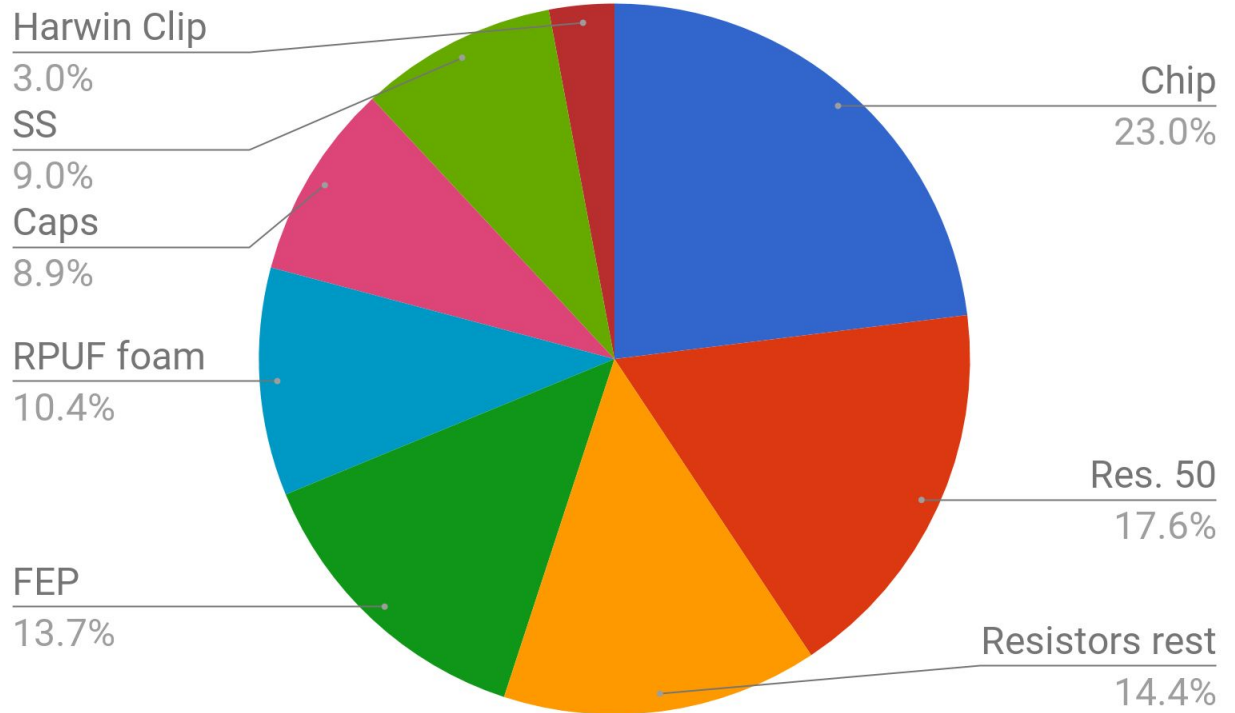
Quick numbers: total number of expected neutrons after cuts with current status:
0.49 n in 100 t y after cuts.

	n after cuts
PE else	1.8E-1
SiPM tiles	9.7E-2
FEB	4.1E-2
cryostat	3.7E-2
TPC	3.3E-2
Veto	3.7E-3



The bad guys: they sum 0.39 n after cuts, 81% of current budget.

	n after cuts
Chip	8.0E-2
Res. 50 MOhm	6.1E-2
Resistors rest	5.0E-2
FEP	4.8E-2
LED	4.7E-2
RPUF foam	3.6E-2
Caps	3.1E-2
SS	3.0E-2
Harwin Clip	1.0E-2



Cryostat

Limiting factor is the PU foam.

Inefficiency of neutrons from the cryostat is an upper limit ($6.5 \cdot 10^{-10}$).

High statistics simulations ongoing.

Assay request of new material attended (to be sent to Temple).

Component	position or		material	[kg]	n in 100 t yr	n bg / (100 t yr)
	#/PDM	mg/u		[mg/PDM]		
Cryostat						
Stainless steel	cryostat		Stainless steel MSS0364 DUNE	27104	92567	6.0E-5
PU foam	cryostat		RPUF insulating foam	25344	55442961	3.6E-2
plywood	cryostat		Plywood	2185.92	980393	6.4E-4

Conclusions

Dominance (urgent stuff?) Not a priority at the moment.

Everything assayed? yes

Needed more assays (complete chain or enhance sensitivity)? more assays requested by CERN people. New batch?

MC status: MC input needed to validate inefficiency (critical for PU results).

Veto

Everything based on databases, no assay of veto material performed by ourselves so far.

Acrylic in the order of 10 ppt (JUNO) can be provided by the company and is not an issue in terms of n production.

Gd doping candidates must be evaluated the sooner the better.

It would be good to understand the differences between DEAP's production and this one and try to go down to ppt level

Veto

Component	position or		material	[kg]	n in 100 t yr	n bg / (100 t yr)
	#/PDM	mg/u		[mg/PDM]		
VETO						
Gd sulfide	Veto PS (5 cm)		Gd ₂ (SO ₄) ₃	458.64	186	4.3E-4
Acrylic bulk shell	Veto PS (5 cm)		Acrylic 10 ppt	11700	379	8.7E-4
Acrylic bulk panels	Veto PS (5 cm)		Acrylic 10 ppt	1120	36	8.3E-5
Acrylic bulk	Veto PS (5 cm)		Gd ₂ (SO ₄) ₃ on Acrylic	458.64	631	1.5E-3
Reflector	Veto PS (5 cm)		Vikuiti	100	60	1.4E-4
Veto support structure	Veto PS (5 cm)		SS DS50	1170	302	6.9E-4
Faraday cage	Veto PS (5 cm)		Cu	1071	6	1.4E-5
SiPMs (3000)	Veto PS (5 cm)				1825	4.2E-3
SiPM electronics*	Veto PS (5 cm)				4161	9.6E-3

Conclusions

Dominance (urgent stuff?) Not a priority at the moment.

Everything assayed? Nope. Nothing, actually.

Needed more assays (complete chain or enhance sensitivity)? Yes. Gd and Pb-210 contamination of acrylic sample to start with.

MC status: Geometry still under discussion, not massive changes expected but needs to be properly simulated.

TPC

Component	position or		material	[kg]	n in 100 t yr	n bg / (100 t yr)
	#/PDM	mg/u		[mg/PDM]		
TPC						
TPC support structure	Steel structure		SS Proto structure	1071	900	3.0E-2
Sh. rings resistors	Reflector		Field cage resistor 1 GOhm	0.013	3.67	1.2E-4
Sh. rings resistors solder	Reflector		Solder Indalloy 290	0.2	6.36	2.1E-4
Acrylic panels	Reflector		Acrylic 10 ppt	700	22.67	7.5E-4
Acrylic plates	TPC Top/Bottom		Acrylic 10 ppt	2000	64.77	2.1E-3
Vikuiti reflector	Reflector		Vikuiti	1.6	0.96	3.2E-5
Vikuiti reflector	TPC Top/Bottom		Vikuiti	8	4.79	1.6E-4
Conductive polymer	Vessel		clevios	1	1.70	5.6E-5

TPC

Steel: Using DS50's steel reduction of x3.

Solder mass for resistors considered 200 g. Reasonable?

No surface contamination considered.

As in Veto, a lot of acrylic. Pb-210 in acrylic needs to be taken care of (3 mBq/kg would be nasty).

Conclusions

Dominance (urgent stuff?) **Steel.**

Everything assayed? **Only clevios (and structure for proto).**

Needed more assays (complete chain or enhance sensitivity)? **Start evaluation of steel? Resistors request this week, HPGe on solder. Reflector?**

MC status: I think simulations included Cu shaping rings. Have to cross-check if the MC numbers are with the current TPC thickness.

Fibers

Estimation: 230 um thick fiber (fused silica) + 900 um Peek jacket.

They have not been assayed. Numbers based on scaled up fused silica ($\times 10^3$);
8 mBq/kg U, 2 mBq/kg Th, 1 Bq/kg ^{210}Pb .

Peek jacket only ICPMS results. Strong dependence on mid and lower chain.

Assuming 4.5 m on bottom + 6 m along vessel + 4 m to flange.

Component	position		material		n in 100 t yr	n bg / (100 t yr)		
CABLES+FIBERS		103500 m		mass				
		g/m		[kg]			mid chain 70m	Pb 1 Bq
Opt. Fiber top	TPC top/b	1.1E-1	fused silica dirtier	2.2E+0	2.8E+1	9.4E-4	9.4E-4	9.4E-4
O. Fib. jacket top	TPC top/b	3.2E-1	peek fiber	6.4E+0	1.1E+1	3.7E-4	3.0E-3	7.6E-3
Opt. Fiber bottom	TPC top/b	1.1E-1	fused silica dirtier	2.2E+0	2.8E+1	9.4E-4	9.4E-4	9.4E-4
O. Fib. jacket bottom	TPC top/b	3.2E-1	peek fiber	6.4E+0	1.1E+1	3.7E-4	3.0E-3	7.6E-3
Opt. Fiber side (bottom	TPC side	1.1E-1	fused silica dirtier	3.0E+0	3.8E+1	1.2E-3	1.2E-3	1.2E-3
O. Fib. jacket side	TPC side	3.2E-1	peek fiber	8.6E+0	1.5E+1	4.9E-4	4.0E-3	1.0E-2
Opt. Fiber to flange	Veto PS (5	1.1E-1	fused silica dirtier	2.0E+0	2.5E+1	5.8E-5	5.8E-5	5.8E-5
O. Fib. jacket to flange	Veto PS (5	3.2E-1	peek fiber	5.7E+0	9.8E+0	2.3E-5	1.8E-4	4.7E-4
							1.00E-02	2.60E-02

Conclusions

Dominance (urgent stuff?) PEEK (potentially, mid and low chain).

Everything assayed? No.

Needed more assays (complete chain or enhance sensitivity)? mid and low chain missing for PEEK. Nothing on the fibers, yet.

MC status: MC input from SiPMs position, reflector and veto. Needs to be improved.

Cables

- Pure FEP composition used [C 21.7; F 68.7; O 9.6].
- This lays extremely high n-yield (more than one order of magnitude above other plastics).
- Thicknesses of jacket not stated in Datasheets (sample arriving this week).
- Based on upper thresholds [which are not bad themselves], (a,n) killing us.
- Considering 4 jackets (2 x AWG24 + 2 x AWG28). Same length as fibers.

Component	position or		material	[kg]	n in 100 t yr	n bg / (100 t yr)
	#/PDM	g/m				
Cathode HV	TPC side	7.1E+2	Cu	4.2E+0	2.5E-2	8.2E-7
LV, HV, control cable top	TPC top/bc	7.2E-1	Cu Luvata for cables	1.5E+1	3.9E+1	1.3E-3
LV, HV, control cable insu	TPC top/bc	7.6E-1	SAMI cable FEP	1.5E+1	6.6E+2	2.2E-2
LV, HV, control cable bot	TPC top/bc	1.8E+0	Cu Luvata for cables	3.6E+1	9.5E+1	3.1E-3
LV, HV, control cable insu	TPC top/bc	7.6E-1	SAMI cable FEP	1.5E+1	6.6E+2	2.2E-2
LV, HV, control cable bot	Inner veto	1.8E+0	Cu Luvata for cables	4.8E+1	1.3E+2	2.9E-4
LV, HV, control cable insu	Inner veto	7.6E-1	SAMI cable FEP	2.1E+1	8.8E+2	2.0E-3

Conclusions

Dominance (urgent stuff?) To be addressed as soon as we get samples.
Chemical composition critical. Thicknesses, too.

Everything assayed? Nope.

Needed more assays (complete chain or enhance sensitivity)? more
sensitivity needed + Po-210.

MC status: MC input from SiPMs position, reflector and veto. Needs to be
improved.

SiPMs

Resistors and capacitors: Huge Po-210 activity. Several candidates being assayed.

Harwin clips: Assay from december unusually high in mid U chain (1.6 Bq/kg).

Glass being evaluated. No results, yet, as far as I know.

SiPMs

Component	position or		material	[kg]	n in 100 t yr	n bg / (100 t yr)
	#/PDM	mg/u		[mg/PDM]		
SiPM tiles						9.7E-2
SiPMs	24		Si SiPM	2000	3.3E-1	6.4E-6
SiPM "glue"	1				0.0E+0	0.0E+0
Dielectric PCB	1		pyralux	3800	1.8E+2	3.5E-3
Cu Luvata	1		Cu Luvata	1600	3.5E+1	6.8E-4
Invar against contractor	1		invar	10125	2.4E+1	4.5E-4
PCB adhesive	1		Acrylic adhesive	250	3.3E+1	6.3E-4
Connector	2		connector	175	1.2E+1	2.3E-4
Res. 50 MOhm 588-HVC	48	2	Res. 50 MOhm 588-HVC0603T50	96	3.2E+3	6.1E-2
Res. 10.7 kOhm CPF0402	11	0.65	resistor	7.15	1.0E+2	2.0E-3
Res. 10 Ohm CPF0402B1	12	0.65	resistor	7.8	1.1E+2	2.1E-3
Res. 50 Ohm CPFA0402B	12	0.65	resistor	7.8	1.1E+2	2.1E-3
Res. 1 kOhm CPFA0402B	3	0.65	resistor	1.95	2.8E+1	5.4E-4
Res. 250 Ohm CPF0402B	6	0.65	resistor	3.9	5.6E+1	1.1E-3
Res. 750 Ohm CPFA0402	1	0.65	resistor	0.65	9.3E+0	1.8E-4
Res. 0 Ohm CRG0402ZR	5	0.65	resistor	3.25	4.6E+1	8.9E-4
Res. 5.11 Ohm 716-8153	18	0.65	resistor	11.7	1.7E+2	3.2E-3
PEN Capacitor 100 nF EC	4	10	PEN cap 100 nF ECW-U1104V33	40	3.8E+2	7.2E-3
Solder	240	0.5	Solder sphere	120	2.3E+1	4.3E-4
Clips for housing	4	45.5	Harwin clip	182	5.4E+2	1.0E-2
Glass	0.2		Borosilicate glass	0	0.0E+0	0.0E+0

Front End Boards

Resistors and capacitors: Huge Po-210 activity. Several candidates being assayed.

Finished PCB was dirtier than expected. In principle, because of unnecessary layers. A new one going through the same process as final ones needs to be assayed.

Solder: Indalloy 290 looks decent. HPGe to assay Th and mid U mandatory.

LMH6629 close to 0.01 n/ (100 t y). Not ideal, not a showstopper.

Front End Boards

Component	position or		material	[kg] [mg/PDM]	n in 100 t yr	n bg / (100 t yr)
	#/PDM	mg/u				
Front end board						4.1E-2
Dielectric PCB	1		pyralux	1230	5.9E+1	1.1E-3
Cu Luvata	1		Cu Luvata	1700	3.8E+1	7.2E-4
Finished PCB	1		PCB CCL	0	0.0E+0	0.0E+0
PCB adhesive	1		Acrylic adhesive	250	3.3E+1	6.3E-4
connectors tile	2		Connector	120	8.2E+0	1.6E-4
connector to fingers	1		Connector	80	5.4E+0	1.0E-4
Op. amplifiers LMH6629	4	19.5	Chip LMH6629	78	3.8E+2	7.3E-3
summing amplifier THS4	1	22.7	Chip THS4521	22.7	7.8E+1	1.5E-3
diff. amplifier OPA838	1	15.2	Chip OPA838	15.2	5.1E+1	9.8E-4
Res. 10 Ohm CPF0402B1	4	0.65	resistor	2.6	3.7E+1	7.1E-4
Res. 50 Ohm CPFA0402B	3	0.65	resistor	1.95	2.8E+1	5.4E-4
PEN Capacitor 100 nF EC	2	10	PEN cap 100 nF ECW-U1104V33	20	1.9E+2	3.6E-3
Panasonic PPS caps (1 uF	3	24	PPS cap 1 uF ECP-U1C105MA5	72	2.3E+2	4.5E-3
Panasonic PPS caps (100	20	7	PPS cap 100 nF ECP-U1C104MA5	140	4.5E+2	8.7E-3
Tantalum caps (47 uF) 6	3	10	Ta capacitor 47 uF 6TPH47MHA	30	3.9E+1	7.4E-4
Solder	1		Solder Indalloy 290	1000	2.6E+2	5.1E-3
diode	1	11.8	Zenner diode MMSZ5232BT1G	11.8	4.1E+1	7.9E-4
AVR microcontroller	1		chip	0	0.0E+0	0.0E+0
Acrylic housing	1		Acrylic housing	18000	1.7E+2	3.4E-3
mushrooms	2		Cu	7000	3.4E-1	6.6E-6
Circlip (seeger)	4		SS DS50	500	1.1E+0	2.1E-5

Conclusions (coming tender)

Dominance (urgent stuff?) Resistors and capacitors are absolutely urgent. Everything that should go in the tender has top priority.

Everything assayed? Nope.

Needed more assays (complete chain or enhance sensitivity)? Yes, a lot. Resistors and caps ongoing. Clips to be reassayed. PCBs to be reassayed. Solder HPGe pending.

MC status: MC input OK.

PE rest 1

Component	position or		material	[kg]	n in 100 t yr	n bg / (100 t yr)
	#/PDM	mg/u		[mg/PDM]		
Steering module	(1/25 PDM					
	0.04					
Dielectric PCB	1		pyralux	90	4.3E+0	8.3E-5
Cu Luvata	1		Cu Luvata	790	1.7E+1	3.4E-4
Finished PCB	1		PCB CCL	0	0.0E+0	0.0E+0
PCB adhesive	1		Acrylic adhesive	250	3.3E+1	6.3E-4
Resistor (number?)	25		resistor	100	1.4E+3	2.7E-2
Capacitor (number?)	25		PPS capacitor	100	1.1E+1	2.2E-4
Solder	1		Solder Indalloy 290	500	1.3E+2	2.5E-3
Chip HV5523	2		chip	500	1.4E+3	2.6E-2
Chip HV3418	1		chip	1000	2.7E+3	5.2E-2
Connector to fingers	1		connector	500	3.4E+1	6.5E-4
Connector to Opt. Mod	1		connector	500	3.4E+1	6.5E-4
Connector to HV	1		connector	500	3.4E+1	6.5E-4
Connector to LV?	1		connector	500	3.4E+1	6.5E-4
LV, HV, control cable	0.04		SAMI cable Cu	2640	0.0E+0	0.0E+0
LV, HV, control cable insu	0.04		SAMI cable FEP	300	1.1E+2	2.0E-3

PE rest 2

Component	position or		material	mass	n in 100 t yr	n bg / (100 t yr)
	#/PDM	mg/u		[kg] [mg/PDM]		
Mother board	(1/25 PDM					
Cu plate	0.04		Cu	8.1E+4	3.9E+0	7.6E-5
Finger board	(2/25 PDM					
Dielectric PCB	1		pyralux	460	2.2E+1	4.2E-4
Cu Luvata	1		Cu Luvata	384	8.5E+0	1.6E-4
Finished PCB	1		PCB CCL	0	0.0E+0	0.0E+0
PCB adhesive	1		Acrylic adhesive	250	3.3E+1	6.3E-4
Connector to PDM	12.5		Conn. Harwin long	146	4.2E+0	8.0E-5
Connector to Steering	1		Conn. Harwin long	200	5.7E+0	1.1E-4
Solder	1		Solder Indalloy 290	10	2.6E+0	5.1E-5
Optical Module	(1/25 PDM					
Dielectric PCB	1		pyralux	270	1.3E+1	2.5E-4
Cu Luvata	1		Cu Luvata	380	8.4E+0	1.6E-4
Finished PCB	1		PCB CCL	0	0.0E+0	0.0E+0
PCB adhesive	1		Acrylic adhesive	250	3.3E+1	6.3E-4
Connector	1		connector	100	6.8E+0	1.3E-4
Amplifier	1		chip	33	9.0E+1	1.7E-3
Resistor			resistor	33	4.7E+2	9.1E-3
Capacitor			PEN cap 100 nF ECW-U1104V33	33	3.1E+2	6.0E-3
LED	25		LED (op. driver)	264	2.4E+3	4.7E-2

Conclusions

Dominance (urgent stuff?) LED critical for experiment, although called “Pb-free”, has a lot of Po-210. Chips HV5523, HV3418 not assayed. Resistors and capacitors.

Everything assayed? Nope.

Needed more assays (complete chain or enhance sensitivity)? Assay LED lens separately? Chips.

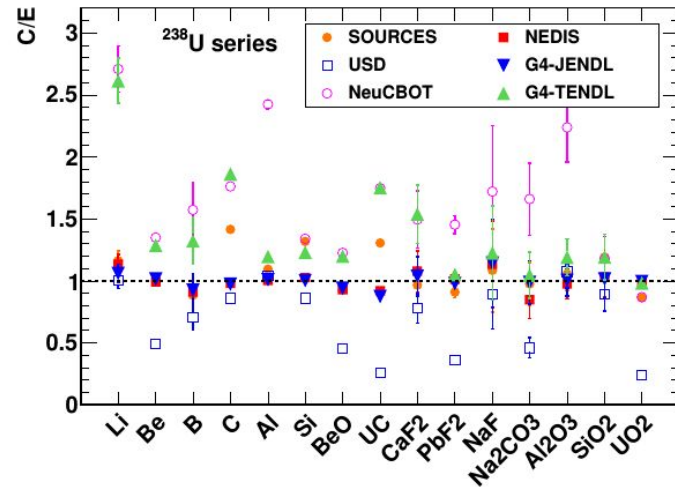
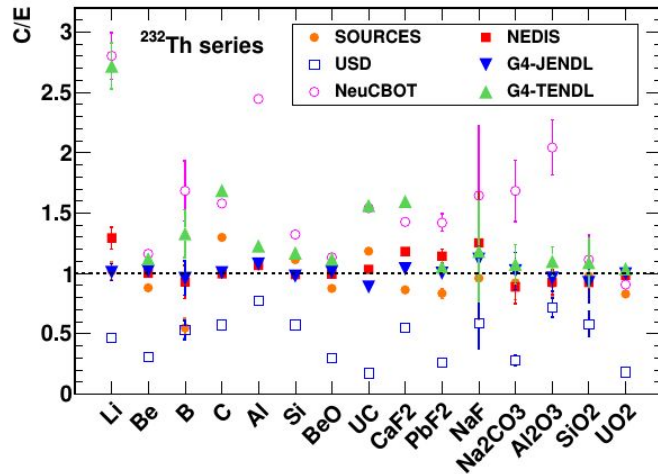
MC status: MC input OK.

(a,n) calculations using Geant4

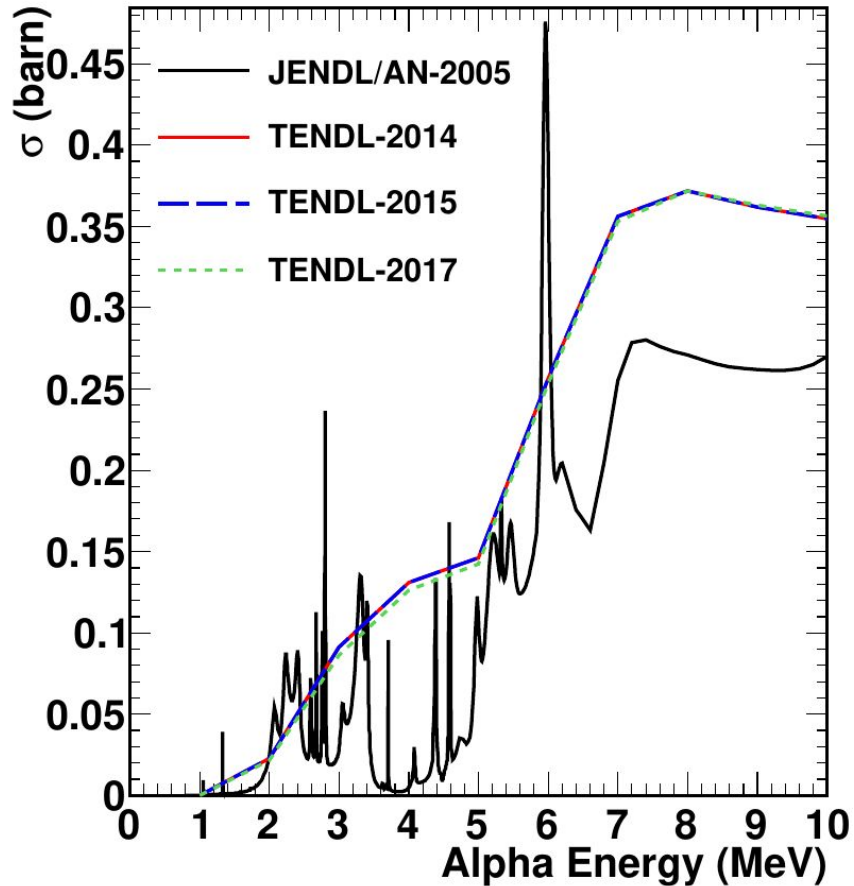
Code validated versus SOURCES, NEDIS, USD, NeuCBOT.

Code run using libraries from JENDL (experimental) and TENDL.

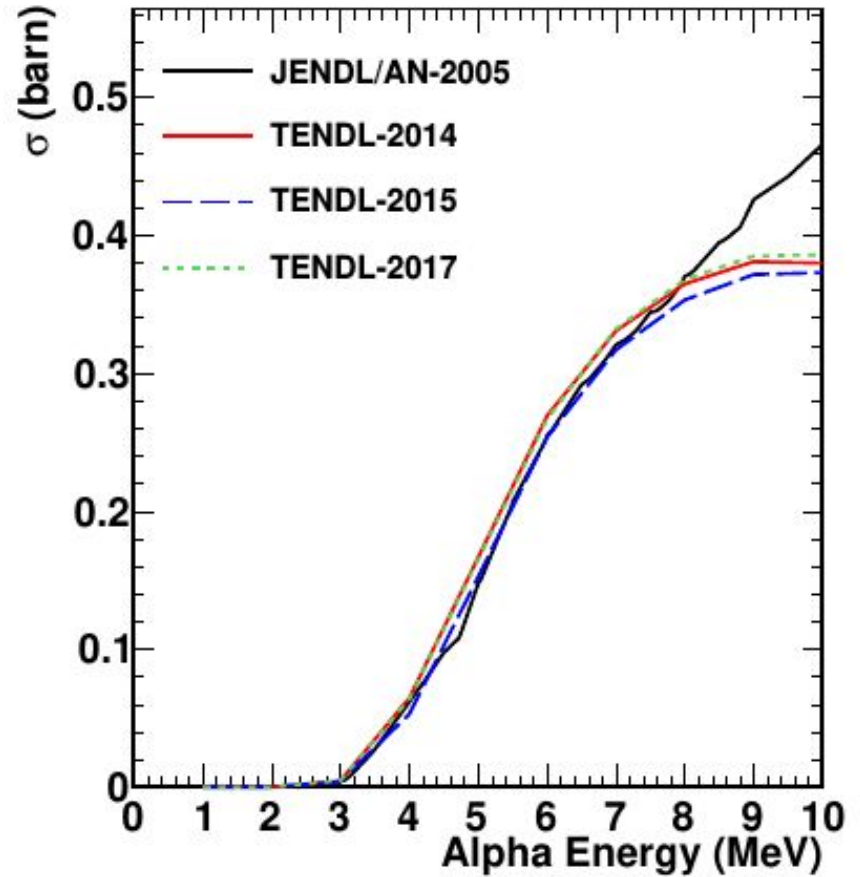
Preliminary: Agrees better to experimental data, and 40-60% below NeuCBOT



$^{13}\text{C}(\alpha, \text{Xn})$



$^{19}\text{F}(\alpha, \text{Xn})$



Radioactive budget for proto

Recently updated after interaction with C. Savarese.

The fact that PDMs are still evolving but some of them are already finished makes it difficult to predict overall activity.

- We'll have many different motherboards.

Simulations very sensitive to the design changes still under discussion.

Simulations with 5 cm TPC walls ongoing.