



# Development of an automated and programmable characterization system for silicon multi-strip sensors

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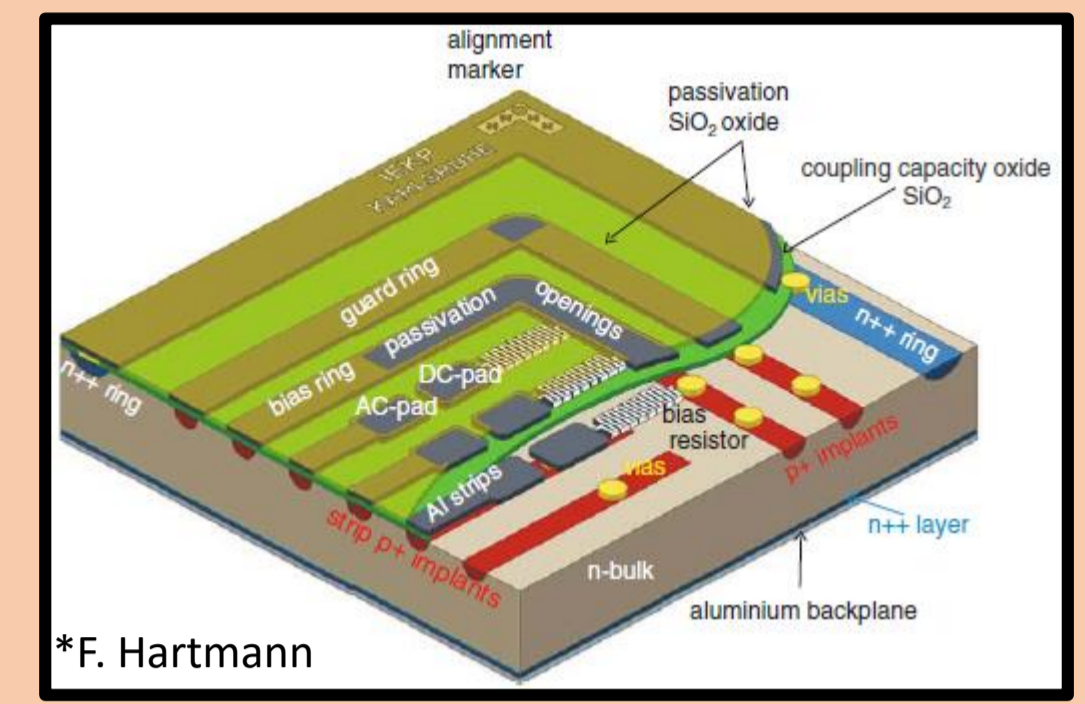
## Tracker system in High Energy Physics experiments

- An integral part of giant particle identification detectors
- Constitutes mostly of Silicon sensors – pixel, multi-strip, etc
- Number of multi-strip sensors to be used in CMS HL upgrade is of the order of  $\sim 10^4$
- To maintain the physics performance in radiation environment, stringent constraints put on the sensor tolerance criteria
- Not possible to easily replace faulty sensors → Crucial to ensure functioning of the sensors before installation into the giant detector

→ A 'Quality Assurance' Inspection of the sensors is mandatory!

→ University of Delhi has developed an Automated & Programmable Characterization System – Probe station & set of Electrical Instruments.

## Specifications of Strip sensor tested

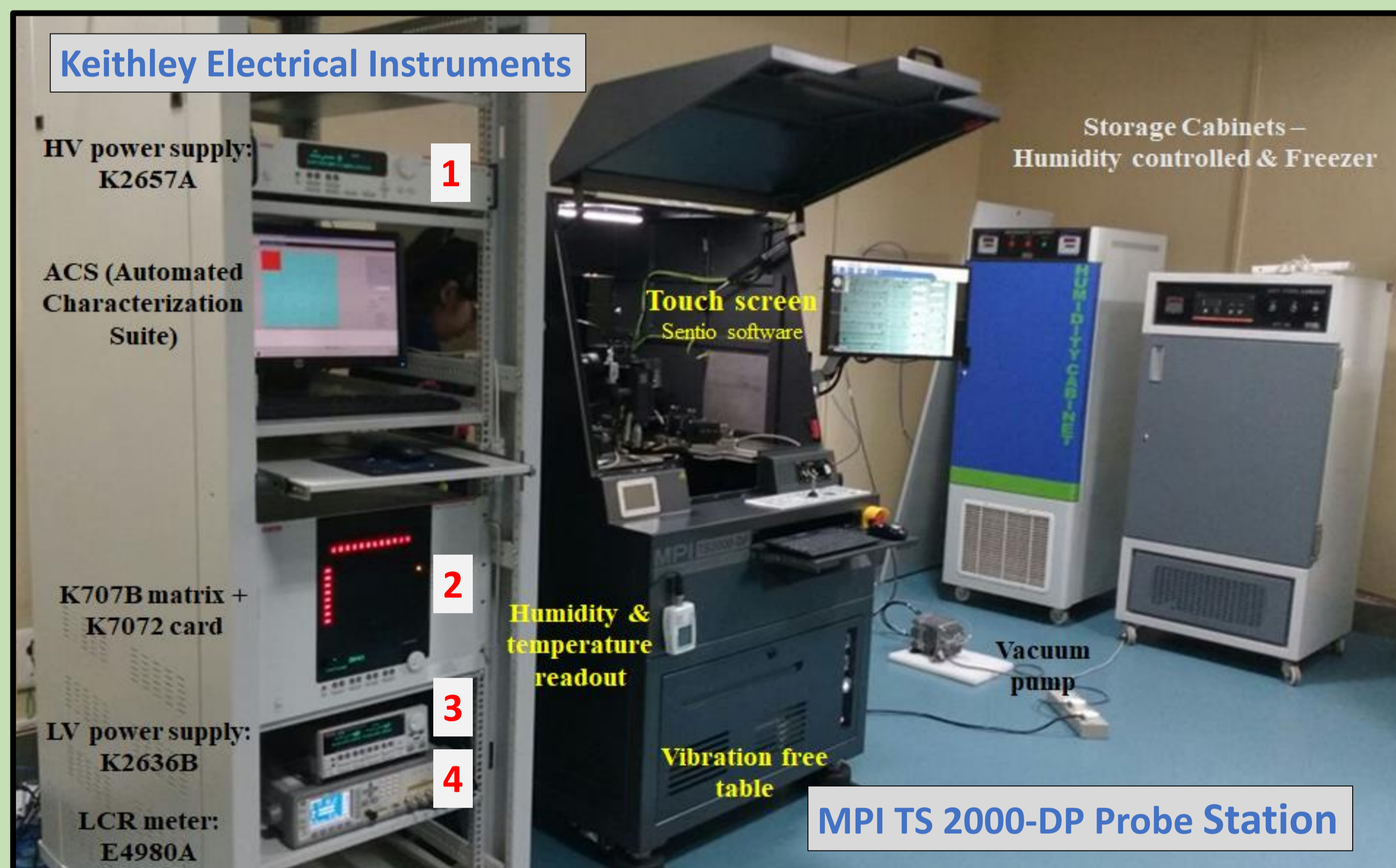


\*F. Hartmann

- Bharat Electronics Limited (BEL), India fabricated
- p-on-n, poly-silicon resistor biased & AC-coupled
- No. of strips = #512, each of width of  $30 \mu\text{m}$  and pitch of  $55 \mu\text{m}$ .

\*Details can be found in: G. Jain et al., Development of AC-Coupled, Poly-silicon biased, p-on-n Silicon Strip Detectors in India for HEP Experiments. NIM A 882 (2018) 1-10.

## Sensor Qualification (SQ) System at Delhi



### Keithley Electrical Instruments

HV power supply: K2657A

ACS (Automated Characterization Suite)

K707B matrix + K7072 card

LV power supply: K2636B

LCR meter: E4980A

1

2

3

4

Humidity & temperature readout

Vibration free table

Storage Cabinets – Humidity controlled & Freezer

Touch screen Sention software

Vacuum pump

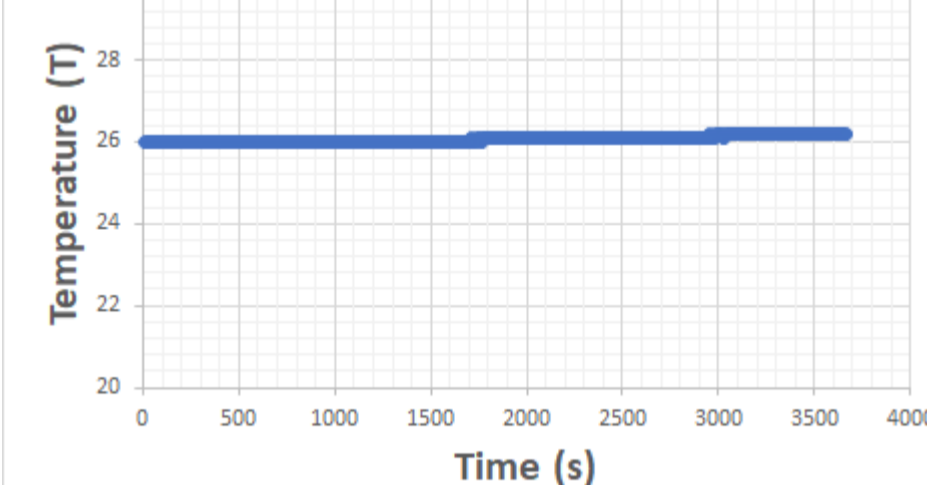
MPI TS 2000-DP Probe Station

## Parameters to be Monitored

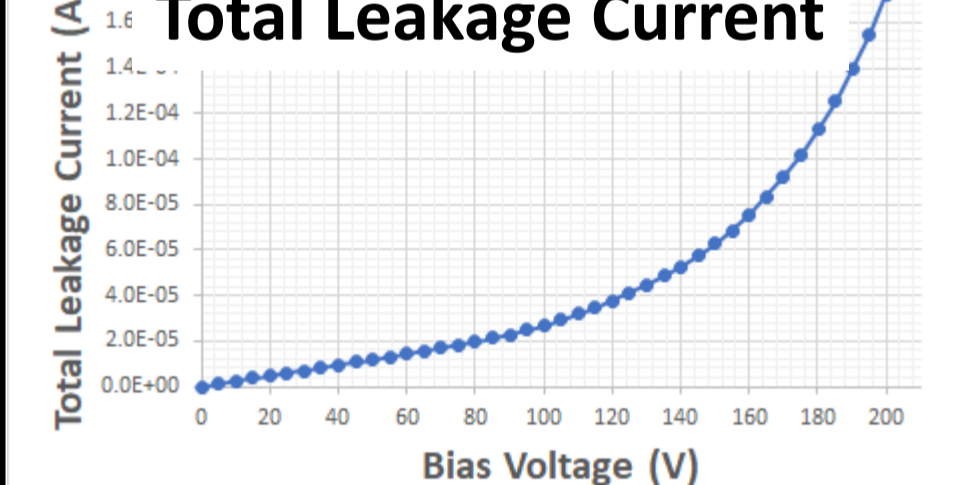
- Environmental conditions: Temperature, Humidity
- Global Measurements: Total Leakage Current, Backplane Capacitance
- Strip Parameters: Strip Leakage Current, Poly-silicon Resistance, Dielectric Current, Coupling Capacitance
- Inter-Strip Scans: Inter-strip Resistance, Inter-strip Capacitance

## Automated data taking

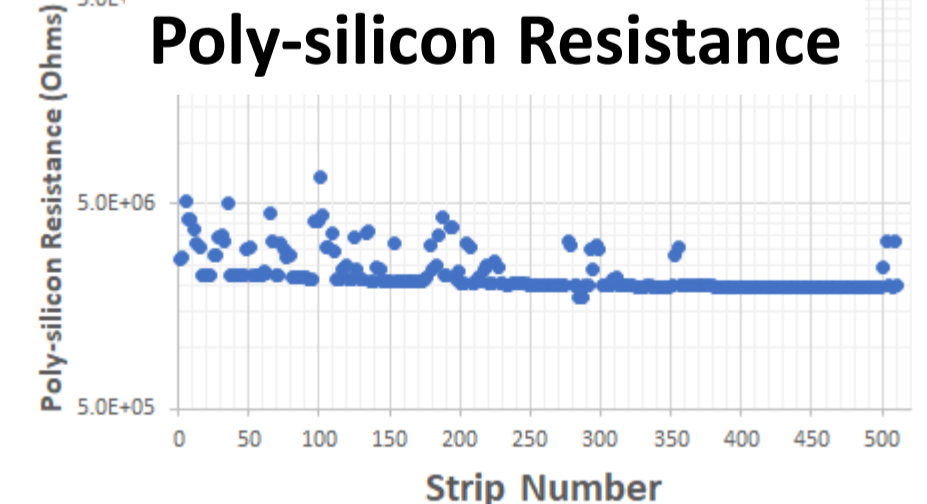
### Monitoring of Temperature



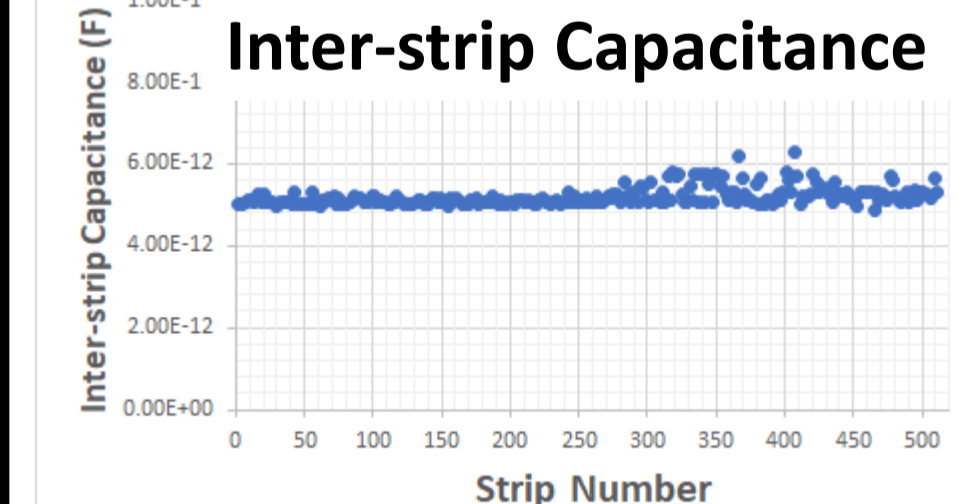
### Voltage scan of Total Leakage Current



### Strip scan of Poly-silicon Resistance



### Inter-strip scan of Inter-strip Capacitance



- Excellent control over environmental conditions throughout the measurement run!
- Good stability observed for voltage scans.
- Strip & Inter-strip parameters display a good homogeneity over the strips.

## Acknowledgement

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## MPI Probe Station

- Electromagnetically shielded & dark measurement chamber along with provision for earthing to ensure low noise & low leakage current.
- Possible to control & monitor temperature & humidity within chamber.
- Motorized chuck movement of  $210 \text{ mm} \times 340 \text{ mm} \times 10 \text{ mm}$  in XYZ (translation) with  $2 \mu\text{m}$  precision and  $5^\circ$  in  $\theta$  (rotation).
- Of 6 micro-positioners (MPs), 2 MPs attached to chuck in order to maintain reverse bias condition during the measurements.

## Set of #4 Keithley Electrical Instruments

- Capable of providing a voltage of up to 1.5 kV; current measurements of pA to mA; and capacitance measurements of the order of pF to  $\mu\text{F}$ .
- Switching matrix switches between different instruments according to the measurement to be performed.

## Handshaking of MPI probe station & Keithley electrical equipments

- Probe station & electrical instruments integrated together to develop Sensor Qualification System.
- Both are interfaced through DAQ installed with Automated Characterization Suite (ACS) software in an automated manner.



Frontier Detectors for Frontier Physics 14th Pisa Meeting on Advanced Detectors.

La Biodola, Isola d'Elba (Italy). May 27 – June 2 2018.

