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# INTRODUCTION TO RADIATION DAMAGE: BASIC PHYSICS AND CONCEPTS

### Overview

- Introduction
- Radiation environments
  - Space environment
  - Ground environment
  - High Energy Physics
- Radiation concepts
  - Overview of radiation quantities
  - Particle interactions
- Radiation damage
  - Damage on electronics
  - Damage on Silicon Detectors



### Radiation is ubiquituos

Natural human environment	Extended natural environment	Artificial environment
<ul> <li>Natural radioactivity of material</li> <li>Sea level cosmics</li> </ul>	<ul> <li>High altitude avionic</li> <li>Satellites (various orbits)</li> <li>Space station</li> <li>Deep space missions</li> </ul>	<ul> <li>Nuclear reactors</li> <li>HEP experiments (collider halls), synchrotron facilites</li> <li>Radiation therapy facilities</li> <li>Industrial accelerators and sources</li> </ul>

Radiation can be a tool, but also an hazard!

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# The space radiation environment

# Galactic and extra-galactic cosmic rays

Protons and HZE (high Z and Energy) ions: Flux maximum at ~ 300 MeV/n

Solar flares

Protons: keV ÷ 500 MeV lons: 1 ÷ few 10 MeV/n

### particles trapped by magnetic fields

- Protons: keV ÷ 500MeV
- Electrons: eV ÷10 MeV

# Galactic cosmic rays (1)

- Diffuse galactic background
  - Composition: ~85% protons, ~14%  $\alpha$ , ~1% heavy nuclei
  - likely formed by explosive events such as supernova
  - Most up to 10GeV/amu. Rarely up to 10<sup>20</sup> eV (10<sup>11</sup> GeV)
  - They are fully ionized and hence interact with and are influenced by magnetic fields
    - anti-correlated with solar activity: solar flux scatters incoming charged particles
    - Interaction with Earth magnetic field

### Galactic cosmic rays (2)

### **GCR** components



### **Energy spectrum**



### Solar particle events (1)

- Solar activity: 11-year cycle
  - 7 years of high activity (solar maximum)
  - 4 years of low activity (solar minimum)
- Events such as solar flares and coronal mass ejections, which increase during solar maximum give rise to solar cosmic rays
- Composition: mostly protons,  $\alpha$ , heavy nuclei
- Flares: at Earth surface fluxes up to 10<sup>6</sup>p/(cm<sup>2</sup> s) [1972], spectra high variable

# Solar particle events (2)



- Between the Apollo 16 and 17 manned space missions, one of the largest solar proton events ever recorded arrived at Earth.
- Computer simulations were done of the radiation levels an astronaut inside a spacecraft would have experienced during this event.
- The astronauts would have absorbed lethal doses of radiation within 10 hrs after the start of the event.
- As NASA ponders the feasibility of sending manned spaceflight missions back to the Moon or to other planets, radiation protection for crew members remains one of the key technological issues which must be resolved.

4000 mSv is an average fatal single dose

## Solar wind and magnetic field

- The interaction of the particles and the magnetic field forms a shock front around which the particles are deflected like water around the bow of a ship.
- The solar wind compresses and confines the magnetic field on the side toward the Sun and stretches it out into a long tail on the night side.
- Magnetosphere shelters the surface of the Earth from the constant bombardment by charged particles



### Trapped radiation belts

- Van Allen radiation belts
  - Inner (1000-6000km): mainly protons (> 10 MeV)
  - Outer (13000-60000km): electrons (0.1 10 MeV)





*Figure 29.21* The Van Allen belts are made up of charged particles trapped by the Earth's nonuniform magnetic field. The magnetic field lines are in blue and the particle paths in red.

# South Atlantic Anomaly

- Magnetic and rotation axis do not coincide
- Above South America, the Inner Van Allen Belt extends only to about 200 -300 kilometers (off the coast of Brazil and extending over much of South America)
- This is what is called the South Atlantic Anomaly
- Satellite failures are much more common in this stronger radiation zone



# Air showers (1)



# Air showers (2)



#### Shower maximum at ~18 km



- Under 20 km altitude neutrons dominate as cause of radiationinduced failures in avionic systems.
- In mountains and <u>at sea level</u> there are enough of them to be a real concern for ground-based electronics that play vital roles (e.g. in computers, pace makers, cars, power devices in locomotives,...)

### Ground level





### Automotive





Infrastructure

"Radiation induced single events could be happening on everyone's PC, but instead everybody curses Microsoft." Paul Dodd, Sandia National Laboratories



## Accelerator environment

- Instantaneous effects (due to the presence of beam)
  - Damage induced by the passage of a single particle
- Cumulative effects (due to long duration of exposure)
  - bulk damage to Silicon-detectors:
  - surface damage to electronics (degrade of S/N,...)
  - Light loss in scintillators/fibers
  - activation of detectors and materials (problems for maintenance)
  - damage to materials (insulators)



After 10 years of operation will have produced just a few thousand of rare hard events at the very high price of producing about 10<sup>16</sup> busy "events".

### **VERY RADIATION HOSTILE ENVIRONMNENT!**

# Total Dose in space and LHC environments



CERN Training Radiation effects on electronic components and systems for LHC

Radiation environments of HEP experiments at accelerators are very hostile! A very large number of particles is generated at every beam interaction. Charged particles ionize, contributing to total dose. But they can also damage the material properties of detectors (silicon, crystals, etc).

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- What kind is it (natural, reactor, accelerator)
- Activity

Source

Radiation

Field

Exposed

material

Luminosity of accelerator

- Where are you with respect to the source
- Exposure: what are you exposed to (types of particle at your location)
- Flux
- Fluence

- What are you made of (silicon, oxide, etc)
- Dose, dose rate
- Stopping power of particles (LET, NIEL)
- Various effects (cumulative, sudden)

# Radiation damage quantities (1)

### • <u>Activity</u>

- 1 Bequerel (Bq): 1 disintegration/s
- 1 Curie (Ci): 3.7.10<sup>10</sup> Bq
  - $\circ$  Typical activity of 60Co source for radiotherapy: ~ 1 kCi
  - Geological sample activity: ~ 0.1 Bq

 <u>Luminosity</u>: (of an accelerator) is how many particles we are able to squeeze through a given space in a given time

- N<sub>1</sub> N<sub>2</sub> number of particles
- A interaction area (size of the beam)
- v collision frequency
- R: particle production rate
- σ<sub>i</sub>: cross section of i<sup>th</sup> channel

$$L = \frac{N_1 N_2}{A} \times \nu$$

$$R = \sum_{i} R_{i} = L \cdot \sum_{i} \sigma_{i} = L \cdot \sigma_{TOT}$$

# Radiation damage quantities (2)

• Flux ( $\phi$ ) is the number of particles per unit of area and per unit of time

 $\phi = \text{particles}/(\text{Area} \times \text{Time})$ 

Measurement Unit particles/( $cm^2 \times s$ )

• Fluence  $(\Phi)$  is the number of particles per unit of area (time integral of the flux)

formula

 $\Phi = \int \phi \cdot dt = \text{ particles/Area}$ 

Measurement Unit particles/cm<sup>2</sup>

# Radiation damage quantities (3)

- Dose (D) is the energy deposited by radiation per unit of mass
- Absorbed Dose: is the energy delivered to irradiated matter per unit mass by ionizing radiation
  - 1 rad = 100 erg/g
  - 1 Gray (Gy) = 1 J/kg
  - 1 Gy = 100 rad
  - 1 rad = 0.01 Gy
- Displacement Damage Dose
  - The fraction of the total energy absorption (per unit of mass) that results in damage to the lattice structure of solids through displacement of atoms

#### • Dose equivalent

• It refers to a quantity applied to biological effects. It includes scaling factors to account for the more severe effects of certain kinds of radiation

# Glossary

Parameter	Radioactivity	Absorbed Dose
Definition	Rate of radiation emission (transformation or disintegration)	Energy delivered by radiation per unit of mass of irradiated material
Common Unit Symbol	<b>Curie (Ci)</b> 1 Ci = 37 GBq (a large amount)	<b>Rad</b> 1 rad = 100erg/g 1 rad = 0.01 Gy
International Units (SI) symbol	<b>Bequerel (Bq)</b> 1 Bq = 1 event of disintegration per second (a very small amount)	<b>Gray</b> (Gy) 1 Gy = 1J/kg 1 Gy = 100 rad

# Typical Ionizing Radiation Doses



### o radiobiological doses

- < 5 mGy: typical annual dose of human in civilized culture</p>
- 50 mGy: allowable annual dose for radiation worker
- 1 Gy: common dose of a single X-ray treatment
- 2.5 Gy: total-body lethal dose for humans and many mammals
- 60 Gy: localized dose for full cancer therapy •
- technological/industrial doses
  - < 1 kGy: Teflon structurally unstable</p>
  - 15-35 kGy: sterilization
  - 20 kGy (2 Mrad): curing of polyester resins
  - 100-200 kGy (10-20 Mrad): curing of epoxy resins
  - 200 kGy: natural rubber unusable
  - 1000 kGy (100 Mrad): polyvinylchloride (PVC) unusable
  - 50-100 MGy: polyimide degraded significantly

#### Irradiation effects on Polymers

Scission (Degradation)

**Cross-linking** 

### Flux representation (1)

- The amount of radiation crossing a surface per unit of time
- "Integral flux": particles per unit area per unit of time (e.g. particles cm<sup>-2</sup> s<sup>-1</sup>) above a certain threshold
- "Differential flux": the differential with respect to energy (e.g. particles MeV<sup>-1</sup> cm<sup>-2</sup> s<sup>-1</sup>)
- "Directional flux": the differential flux with respect to the solid angle (e.g. particles cm<sup>-2</sup> steradian<sup>-1</sup> s<sup>-1</sup>)

### Flux representation (2)

• Directional integral flux of ions with LET> LET<sub>0</sub> in space



# Flux representation (3)

• Differential Energy spectra of air shower neutrons at sea level



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# Particle interactions

### Ionizing energy loss

 Ionizing radiation, such as x-rays, gammas, and all charged particles create free charge in materials, which affects properties and performance

### • Non-ionizing energy loss

• Particles (neutrons, pions, protons, ions, even electrons) can displace atoms from their usual lattice sites and produce "bulk" damage effects

# Basic particle interactions with matter

- Charged particles (protons, ions, electrons, muons, charged pions, kaons,...)
  - **Coulomb Interactions** with electrons (ionization) and nuclei (atomic displacement)
  - Nuclear Interactions (mainly for energetic hadrons, such as protons, pions, kaons)
  - **Deceleration of charged particles** causes photon emission (Bremsstrahlung) with continuous spectra (mainly for electrons)

### • Neutrons

- Neutron capture/spallation/inelastic scattering: formation of excited composite nucleus followed by de-excitation and emission of γ-rays, particles (α, β<sup>+/-</sup>, n, p) and nuclear fragments
- Elastic scattering with nuclei (atomic displacement)
- Ionization can be induced by secondary charged particles

### O Photons

- Photoelectric effect
- Compton effect
- Pair production

### Ionization

- It is ultimately associated with transfer of kinetic energy from incident particle to the bound electrons of the material substance.
- In the case of charged particles (electrons, protons, alfa, ions, muons, pions, ...), ionization is caused **DIRECTLY** through the coulomb interaction with the electrons of the substance.
- In the case of neutral particles (photons, neutrons,...), ionization is mainly INDIRECT by the release of an energetic charged particle within the substance.
  - **Photons**: ionization is mainly the result of the transfer of photon energy to a bound electron providing sufficient kinetic energy to detach the electron from the atom. If the electron is energetic enough, it too can further ionize.
  - Neutrons: ionization is through a nuclear interaction event in which nuclear reaction products are agents of ionization.

### Dose for particles

Dose (energy/mass) = proportionality (energy×length<sup>2</sup>/mass) × fluence (length<sup>-2</sup>) factor

Total Ionising DOSE (TID) =	$\frac{\text{energy to ionisation}}{\text{mass}} = \text{LET} \times \Phi$	
Displacement Damage DOSE (DDD)	<pre>energy to displacements = NIEL × mass</pre>	Φ

- Typically Linear Energy Transfer (LET) and Non Ionizing Energy Loss (NIEL) expressed in MeV-cm<sup>2</sup>/mg
- Energy deposited in a block of matter:
  - energy to ionization = LET(energy-length<sup>2</sup>/mass) × fluence (length<sup>-2</sup>) × mass
  - energy to displacements = NIEL(energy-length<sup>2</sup>/mass) × fluence (length<sup>-2</sup>) × mass

# Stopping power

For a charged particle, the "average energy loss" is characterized by

- **STOPPING POWER** S = dE/dx (keV/ $\mu$ m): it is the average energy loss per unit of path length of a particle in traversing a material.
  - It results from Coulomb interactions
    - With electrons  $S_{ele} = (dE/dx)_{ele}$
    - With atomic nuclei  $S_{nuc} = (dE/dx)_{nuc}$
- MASS STOPPING POWER
  - $(1/\rho)S = LET + NIEL_{coulomb}$  [MeV-cm<sup>2</sup>/mg)

density

(\*) Note: <u>rare</u> nuclear (non-coulomb) interactions are not considered.

Warning! Electrons also Warning! Electrons! radiate photons!

### Charged particle travelling through a medium

 Coulomb interaction with atomic electrons or with the nucleus:



Conclusion: regards energy transfers, coulomb collisions with electrons are much more important than with nuclei (except when very SLOW at end of range!)

# Linear Energy Transfer (LET)

- The Linear Energy Transfer (LET) is the amount of energy that an ionizing particle transfers to the material traversed per unit of distance.
- Normally used to describe the ionization track caused by passage of an ion.
   LET is material-dependent and is also a function of particle energy.
- For ions of concern in space radiation effects, it increases with decreasing energy (it also increases at high energies, beyond the minimum ionizing energy).



### Range of heavy charged particles (1)

- Will lose small amounts of energy per coulomb collision:
  - are hardly deflected by atomic electrons
  - do get slightly deflected by interactions with nuclei (multiple scattering)
  - important deflections are very rare (Rutherford-like hard interactions)
- The overall trajectory is almost a straight line!!!

$$range = \int \left[\frac{dE}{dx}\right]_{total}^{-1} dE$$

thickness of medium for which kinetic energy of incident particle is spent WELL DEFINED

TOTAL stopping power dE/dx

 $dE/dx = dE/dxi_{onization} + dE/dx_{nuclear coulomb}$ 

NOTE: both change along track as particle slows down till the ion is so slow as to be "harmless"
# Range of heavy charged particles (2)

- Even in the case of a perfectly collimated monoenergetic beam of particles, the stopping process will introduce a finite divergence in the propagating beam. This is what is called the lateral straggling of the beam.
- At the same rate, there is a stochastic indetermination on the penetration depth into the target (longitudinal straggling)



# What about electrons?

- An electron (positron) projectile will behave quite differently:
  - an incident electron may collide with an atomic electron and lose ALL its energy in a single collision (billiard ball effect)!
  - IN GENERAL: incident electrons and positrons may lose a large fraction of their kinetic energy in any one collision
  - They are easily scattered to large angles hence their trajectories are VERY ZIG-ZAG

#### 1 MeV electron in copper





http://www.slac.stanford.edu/~rfc/egs/basicsimtool.html

#### Range



# Bremsstrahlung

An accelerated charge will radiate

Intensity 
$$\propto a^2 \sim \left\{ \frac{Z_{\text{proj}} Z_{\text{targ}} e^2}{M_{\text{proj}}} \right\}^2 \sim \frac{Z_{\text{proj}}^2 Z_{\text{targ}}^2}{M_{\text{proj}}^2}$$

- High-energy electromagnetic radiation in the X and gamma energy range is emitted by charged particles as they slow down when they scatter off atomic nuclei.
- Although the primary particle might ultimately be absorbed, the bremsstrahlung radiation can be highly penetrating.
- The most common source of bremsstrahlung is electron scattering.

# Summary slide



• Electromagnetic (Coulomb) interaction of Particles with matter



- Heavy charged particle: many interactions with the atomic electrons. The incoming "continuously" particle looses energy and the atoms are <u>excited</u> or <u>ionized</u>.
- Interaction with the atomic nucleus. The particle is significantly deflected by numerous soft scatterings (multiple scattering) or and occasional rare single hard Rutherford scatterings.
- If the incident particle is an electron then the electron can lose a lot o energy in just one collision with an atomic electron or by emitting Bremsstrahlung photons

### Heavy particles

- Not electrons
- Especially lons
- I will introduce a few concepts:
  - Bethe-Bloch electronic stopping power for heavy ions
  - LET versus depth
  - Surface LET
  - Bragg peak
  - Range

# The SRIM tool

- A simple tool to simulate the interactions of heavy ions with matter is SRIM (Stopping and Range of Ions in Matter)
- SRIM is a group of programs which calculate the stopping power and the range of ions (up to 2 GeV/amu) into matter using a quantum mechanical treatment of ion-atom collisions
- SRIM can be downloaded from <u>http://www.srim.org/</u>
- TRIM (the Transport of Ions in Matter) is the most comprehensive program included.
  - TRIM will accept complex targets made of compound materials with up to eight layers, each of different materials. It will calculate both the final 3D distribution of the ions and also all kinetic phenomena associated with the ion's energy loss: target damage, sputtering, ionization, and phonon production. All target atom cascades in the target are followed in detail. The programs are made so they can be interrupted at any time, and then resumed later. Plots of the calculation may be saved, and displayed when needed

#### Bethe-Bloch for heavy ions

$$\left(\frac{dE}{dx}\right)_{ele} = \left(\frac{Z_{eff}^2}{V^2}\right)_{particle} \times \left(\frac{z\rho}{A}\right)_{material} \times \left\{ln\left(\frac{2m_ec^2\beta^2}{I}\right) - ln(1-\beta^2) - \beta^2 - \delta\right\}$$

I = mean excitation potential of target material; for Silicon I  $\sim$  170 eV

- for velocity of ion V >>  $v_{Bethe} = v_0 Z^{2/3}$  where  $v_0 = c/137 = v_{Bohr}$ 
  - ion completely stripped of electrons, full nuclear charge,  $Z_{eff} \sim Z$
- for velocity of ion  $V \approx v_{Bethe}$  and slower
  - ion retains/picks-up electrons and charge decreases(!) as ion slows

 $\begin{array}{ll} Z_{eff}(V) = \eta(V) \times Z & \mbox{good to a few percent} \\ \eta(V) = 1 - A \exp(-B \ V/v_{Bethe}) & \mbox{B} = 0.95 \end{array}$ 

$$\left(\frac{dE}{dx}\right)_{ele} \approx \rho \times Z^2 \times F(V) = \rho \times \frac{Z^2}{\beta^2} \times f(V) \quad \blacksquare$$

$$LET = \frac{\left(\frac{dE}{dx}\right)_{ele}}{\rho} \approx \frac{Z^2}{\beta^2} \times f(V)$$
  
Silicon:  $\rho=2.33$ g/cm<sup>3</sup>



# LET vs depth of material



100MeV <sup>18</sup>O ions in Silicon

# The importance of range

- Ions must have sufficient energy to penetrate overlayers
- Need to evaluate LET at the correct depth



#### Range



N.B.  $(dE/dx)_0$  decreases monotonically with E!





# Range in Silicon



# Surface LET



energy (MeV)	energy (MeV/amu)	LET(0) (eV/Å)	LET(0) (MeV-cm²/mg)	Br <sup>79</sup>
79	1	809	35.0	
158	2	961	41.6	broad
237	3	968	41.9	maximum
316	4	936	40.5	decrease! beyond maximu



# Surface LET in Silicon



Note: ions with same energy/amu have the same velocity

### Ionization

- Ionization energy loss = energy deposited per unit path length due to ionization resulting from the coulomb interaction of the impinging particle with the electrons of the material
- However: caution!
- Depth dose profile of photons and heavy ions:



#### Track structure





M. M. Shapiro, R. Silberberg (1970). *Ann. Rev. Nucl. Sci.*, 20, 328

- As ion slows the spatial extent of ionisation decreases (not enough energy to extract energetic deltas).
- The height of ionisation decreases as effective charge Z<sub>eff</sub> of ion decreases.

#### Ion stopped!





#### Displacement damage

- Caused by: p, n, ions, electrons,  $\gamma$ -rays
- <u>Result of</u>: transfer of non-ionizing energy (NIEL) to lattice NUCLEI causing structural damage to lattice (defects).
- <u>Basic mechanism</u>: collision between incoming particle and a lattice nucleus (called Primary Knock-on Atom, i.e. PKA) displaces atom from original lattice position generating point defects (vacancies and interstitials).
- Pejorative mechanism: energetic PKA generates other point defects or even highly damaged regions (cascades, clusters), depending on energy transferred during the primary collision.





In elastic collisions kinetic energy is conserved hence the maximum transferable energy for a given incident energy is

E

Minimum energy of incident particle to give target particle a minimum (Threshold) energy

$$E_{2,max}^{finale} = E_1^{initial} \times \frac{4M_1M_2}{(M_1 + M_2)^2} \qquad \text{Non-relativistic}$$

$$min_{incident} = E_{threshold} \times \frac{(M_{inc} + M_{tar})^2}{4M_{inv}M_{tar}} \qquad \text{Non-relativistic}$$

#### Vacancies in Silicon

Displacement damage threshold energies			
Diamond	Germanium	Silicon	GaAs
35±5 eV	27.5eV	25eV	7-11eV

<sup>60</sup> Co-gammas	Electrons	<b>Neutrons</b> (elastic scattering)
Max $E_{\gamma} \approx 1 \text{ MeV}$ Effective particles are <i>Compton</i> electrons. Point defects only (No	E <sub>e</sub> > 255 keV for displacement	E <sub>n</sub> > 186 eV for displacement
clusters!)	E <sub>e</sub> > 8 MeV for cluster	E <sub>n</sub> > 35 keV for cluster

More isolated defects

More clusters

# NIEL scaling hypothesis (1)

 Bulk damage has been widely verified to be strictly proportional to the Non Ionizing Energy Loss (NIEL scaling hypothesis)

> Displacement Damage Dose DDD = NIEL  $\times \Phi$ units: NIEL(MeV-cm<sup>2</sup>/mg) = NIEL(keV-cm<sup>2</sup>/g)  $\times 10^3$

- An equivalent expression for NIEL is the so called Damage Function or Displacement Damage cross section D(E)
  - 100 MeV-mb = 100 MeV-mb × (10<sup>3</sup> keV/MeV) ×(10<sup>-27</sup> cm<sup>2</sup>/mb) × (mole Silicon/28.086 g) × (6.022 × 10<sup>23</sup>/mole) = 2.144 keV-cm<sup>2</sup>/g
- The D or NIEL value is depending on the particle type and energy.

# NIEL scaling hypothesis (2)

- According to an ASTM standard, the displacement damage cross section for 1 MeV neutrons is set as a normalizing value
- In Silicon the reference values are:
  - D (1 MeV neutrons) = 95 MeV-mb
  - NIEL (1 MeV neutrons) = 2.037 keV-cm2/g
- A particle fluence  $\Phi$  can be reduced to an equivalent 1 MeV neutron fluence  $\Phi_{eq}$  to produce the nearly the same bulk damage
- These are chosen as STANDARD reference values when calculating the equivalent 1 MeV neutron fluence values for irradiations using:
  - neutrons of another energy;
  - other particle types (electrons, protons, pions, ions...)

#### Hardness factor

- On the basis of the NIEL scaling, the damage efficiency of any flux of particle with a given kinetic energy E can then be described by the hardness factor k, defined as
  - $k_{particle}$  (E)= $D_{particle}/D_{n(1MeVn)}$  (ratio of damage functions)
- e.g. for k=2,  $\Phi_{eq} = 2 \times \Phi$ , hence 5 × 10<sup>13</sup> particles/cm<sup>2</sup> make a bulk damage equivalent to 10<sup>14</sup> standard-ones/cm<sup>2</sup>
- A generic damage parameter α (e.g. leakage current) measured with one type of radiation (X), compared with the same parameter measured using another type of radiation (Y), scale according to:

$$\frac{\alpha(X)}{\alpha(Y)} = \frac{k(X)}{k(Y)}$$

- $\alpha(X)$  and  $\alpha(Y)$  are the generic damage parameters using radiations X and Y,
- K(X) and K(X) are the hardness factors of radiation X and Y, respectively.

# Displacement damage functions



# Particles and damages

Radiation	TID	Displacement (NIEL)	SEE
X-rays	Expressed in SiO <sub>2</sub> Almost identical in Si or SiO <sub>2</sub>	No	No
р	Equivalences in Si <sup>8</sup> @60MeV 10 <sup>11</sup> p/cm <sup>2</sup> =13.8krd @100MeV 10 <sup>11</sup> p/cm <sup>2</sup> =9.4krd @150MeV 10 <sup>11</sup> p/cm <sup>2</sup> =7.0krd @200MeV 10 <sup>11</sup> p/cm <sup>2</sup> =5.8krd @250MeV 10 <sup>11</sup> p/cm <sup>2</sup> =5.1krd @300MeV 10 <sup>11</sup> p/cm <sup>2</sup> =4.6krd @23GeV 10 <sup>11</sup> p/cm <sup>2</sup> =3.2krd	Equivalences in Si <sup>\$,*</sup> @53MeV 1 p/cm <sup>2</sup> = 1.25 n/cm <sup>2</sup> @98MeV 1 p/cm <sup>2</sup> = 0.92 n/cm <sup>2</sup> @154MeV 1 p/cm <sup>2</sup> = 0.74 n/cm <sup>2</sup> @197MeV 1 p/cm <sup>2</sup> = 0.66 n/cm <sup>2</sup> @244MeV 1 p/cm <sup>2</sup> = 0.63 n/cm <sup>2</sup> @294MeV 1 p/cm <sup>2</sup> = 0.61 n/cm <sup>2</sup> @23GeV 1 p/cm <sup>2</sup> = 0.50 n/cm <sup>2</sup>	Only via nuclear interaction. Max LET of recoil in Silicon = 15MeVcm <sup>2</sup> mg <sup>-1</sup>
n	Negligible	Equivalences in Si <sup>\$,*</sup> @1MeV 1 n/cm <sup>2</sup> = 0.81 n/cm <sup>2</sup> @2MeV 1 n/cm <sup>2</sup> = 0.74 n/cm <sup>2</sup> @14MeV 1 n/cm <sup>2</sup> = 1.50 n/cm <sup>2</sup>	As for protons, actually above 20MeV p and n can roughly be considered to have the same effect for SEEs
Heavy Ions	Negligible for practical purposes (example: 10 <sup>6</sup> HI with LET=50MeVcm <sup>2</sup> mg <sup>-1</sup> deposit about 800 rd)	Negligible	Yes

<sup>5</sup>Energy here is only kinetic (for total particle energy, add the rest energy mc<sup>2</sup>)

"The equivalence is referred to "equivalent 1Mev neutrons", where the NIEL of "1MeV neutrons" is DEFINED to be 95 MeVmb. This explains why for 1MeV neutrons the equivalence is different than 1

#### Federico Faccio, this school, 2009

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# Radiation damage

- When a particle strikes a microelectronics device, it can transfer energy to the medium both by atomic displacement and/or by ionization:
  - Single Event Effects (SEE): damage induced by the passage of a single energetic ionizing particle which releases enough ionization in a sensitive volume to induce a device/system malfunction (threshold effect)
  - Total lonizing Dose (TID): degradation of performances of irradiated devices due to the homogeneous accumulation of charge in oxide layers and Si-SiO2 interfaces in microelectronics circuits exposed to ionizing radiation.
  - Bulk Damage (DDD): damage caused by the displacement of crystal atoms by the interaction of the incident particles with the nuclei of the lattice atoms.



✓ Cumulative effect

Ionizing radiation

- ✓ Cumulative effect
- Non-Ionizing radiation

# Single Event Effect mechanism

- When a single high LET particle interacts with a device it leaves an ionization trail that may perturb the device.
- If (some of) the charge generated by is collected by a sensitive node of the device/circuit, and this charge is larger than the critical charge required to start an anomalous behavior, an effect (Single Event Effect) may be seen, affecting the electrical performance of the device/circuit

# Charge collection at a sensitive junction



#### **Track structure**



# Single Event Effects (SEE) (1)

- In space applications electronic devices may receive direct impacts of galactic and extra-galactic heavy energetic ions (HZE) cosmic rays during operational lifetime of a spaceflight.
- Energetic neutrons and protons may produce secondary highly ionizing ions in nuclear interactions.
- Highly ionizing ions are produced indirectly (secondaries) in the experimental halls of High Energy Physics experiments such as LHC where huge quantities of hadrons are produced.
- **Neutrons** are a problem in avionics and at sea level.

# Single Event Effects (SEE) (2)

- Rewriting data
- Software or hardware mitigation
- Power cycling







Type of Single Event	Description	Affected devices
SEU <u>upset</u>	Corruption of information	Memories, latches in logic devices
MBU <u>multiple bit upset</u>	Several momeory elements corrupted by single ion	Memories, latches in logic devices
SEFI <u>functional interrupt</u>	Loss of normal operation	Complex devices with built in state/control sections
SET <u>transient</u>	Pulse response of certain amplitude and duration	Analog, mixed signal devices
SED <u>disturb</u>	Momentary corruption of info in a but	Combinatorial logic, latches in logic devices
SHE <u>hard error</u>	Unalterable change of state of a memory cell	Memories, latched in logic devices
SEL latchup	Generation of unexpected high current	CMOS, BICMOS
SESB <u>snap back</u>	Generation of unexpected high current	N-channel power MOSFETs, SOI
SEB <u>burnout</u>	Destructive burn-out	BJT, etc.
SEGR gate rupture	Rupture of gate dielectric	Power MOSFETs
SEDR dielectric rupture	Rupture of dielectric layer	Non-volatile NMOS, FPGA, linear devices

# SEE testing

- SEE testing is necessary to
  - determine the presence and characteristics of single events
  - calculate the SEE rate for a radiation environment
- SEE testing is usually done at accelerators, (cyclotrons or tandem Van der Graaff machines) that irradiate the whole device with ions. Some in air and some in vacuum.
- The sensitivity of a device to SEE is expressed in terms of SEE cross section
- Proton testing

#### SEE experimental cross section



# Broad beam SEE experiment

• The cross section ( $\sigma$ ) for Single Event Effects is  $\sigma = N_{SEE} / \Phi$ 

- practical flux set by dead-time of DUT (typical few 10-10<sup>4</sup> ions cm<sup>-2</sup>s<sup>-1</sup>)
- Statistical Error improves with fluence
- however fluence is limited by Total Dose
- σ(LET) deviates from ideal curve
  - Charge collection efficiency varies across sensitive area,
  - o Diffusion of charge from ion strikes near sensitive volume,
  - Multiple junctions with different sensitivities and areas,
  - MBU, etc

#### WEIBULL FIT of threshold curve

 $\sigma = \sigma_{sat} \times \{1 - \exp[-(L - L_{th})/W]^S\}$ 

 $\sigma_{sat}$ : saturation value L<sub>th</sub>: threshold LET value W and s are fitting parameters



# Testing at Non-normal incidence

- Testing is done at non-normal incidence to:
  - Increase LET (effective LET) without changing beam species
  - Determine sensitive volume depth (d)
  - Look for multiple bit upsets (MBUs)
  - Check SEU hardening that requires multiple nodes to upset for the cell to upset



### Proton testing

- Devices sensitive should be tested for proton SEE sensitivity especially for
  - devices with heavy ion LET<sub>th</sub> < 20 MeV·cm<sup>2</sup>/mg
  - Mission proton exposure is significant
- Since LET is not a well-defined number for the group of secondary particles emitted by the silicon nucleus, a better metric is proton energy
- Cross-section is calculated in the same way as for heavy ions
- SEUs are measured as a function of proton energy
### To sum up...

- Single ionizing particle deposits enough ionization in a sensitive volume to cause spontaneous damage in live device. Note: it requires a minimum amount of ionization!
- SEE are due to:
  - heavy ions (e.g. primary galactic high charge and energy cosmic rays)
  - neutrons
  - protons, pions
- effects in live electronics depend greatly on technology and design:
  - permanent HARD SEE (may be destructive)
    - SEL (CMOS, CPUs, PLC,...
    - SEB (MOSFETs, power devices,...)
    - SEGR (power MOSFETS)
    - •
  - static SOFT SEE (data corruption)
    - SEU (RAM, PLC,...)
    - SEFI
  - transient SEE (spurious signal)
    - combinatorial logic
    - operational amplifiers
- rate of effects scale with particle flux
- tolerance of devices expressed in cross-section( $cm^2$ ) =  $N_{SEE}$ /fluence
- depends on specific ionization power of culprit LET > LET<sub>threshold</sub>
- in hadron environment SEE rates proportional to hadron flux  $E > 20 \text{ MeV } E_n > 2 \text{ MeV}$

#### Total Ionizing Dose effects in MOS structures



Trapped charge in the SiO<sub>2</sub> bulk is always positive

Interface traps can trap both e and h

- Cumulative effect due to charge trapping in oxides
- Effects of TID in MOS devices
  - Parasitic leakage current paths
  - Threshold voltage
  - Mobility degradation

#### Basic mechanisms in oxide layers

- Electron-Hole Pair Generation in SiO<sub>2</sub>: ~ 17 eV/pair
- Pair Recombination. N.B. "fractional yield" depends on type of radiation and on the electric field (MV/cm) across the oxide (see figure)
- Electron and hole pair transport: e- ~ in picosec, h+ in millisecond
- Hole Trapping
- Interface Trap Formation

Dependence on bias



Fig. 1. Fractional yield as a function of the electrical field applied throughout the oxide and for different incident particles [1], [2].

# Threshold voltage shift

- Oxide trapping
  - N<sub>OT</sub>: number of trapped charges
- Interface trapping (+ for PMOS, for NMOS)
  - N<sub>IT</sub>: number of trapped charges

• 
$$\Delta V_{IT} = -\frac{Q_{IT}}{C_{OX}} = \pm \frac{q \cdot N_{IT}}{C_{OX}}$$
  $\Delta V_{OT} = -\frac{Q_{OT}}{C_{OX}} = -\frac{q \cdot N_{OT}}{C_{OX}}$ 



### Leakage current increase

- Charge trapped in the isolation acts as lateral parasitic transistor
- Transistor is ON when it should ne OFF



## TID tolerant layout

 TID-induced leakage in NMOS, and between n+ diffusions, has been considered the main limiting factor in the radiation tolerance of CMOS



Guardrings

**Enclosed layout transistors** 

#### To sum up...

#### • Cumulative damage

- Insulators: wherein electrons and holes produced by ionization are fixed and charged regions are induced; i.e. material does not return to its initial state.
- In context of silicon devices (wherein there are oxide layers and Si-SiO2 interfaces) also called surface damage.
- Due to energy deposition in form of ionization:
  - electrons
  - gamma and X-rays ( $\Rightarrow$  electrons via photoelectric, Compton and pair-production)
  - pions, protons, ions
- Damages all types of semiconductor electronics (CMOS and bipolar)
  - Threshold Shifts (transistors)
  - Leakage Current
  - Timing Changes
  - Startup Transient Current
  - Functional Failures
- Effects scale with total dose
- Tolerance of devices expressed in TID (Gray or Rad; 1 Gy = 100 rd = 1 J/kg)
- Modern CMOS COTS usually can withstand 10-20 krad (good for low -below Van Allen belts - orbits)
- Shielding may partially mitigate
  - Low energy protons
  - Electrons

# Silicon Detectors (1)

- Reverse biased P-N junction
- High resistivity silicon (low doping)



- Charged particles crossing the device will produce electron-hole pairs
- The moving electrons and holes will create a signal in the electric circuit.

## Silicon Detectors (2)



#### If the detector is under-depleted:

- Charge loss  $\rightarrow$  inefficiency
- Charge spread  $\rightarrow$  loss resolution

#### • Full depletion is important:



### Radiation Damage in Silicon Detectors

- The two types of radiation damage to detector materials:
  - TID ("surface damage") due to ionization energy loss and trapping of charges in oxide layers and interfaces. It affects
    - o interstrip capacitance (noise factor), breakdown behavior
  - DDD ("bulk damage") due to non-ionizing energy loss and build up of crystal defects. It leads to
    - changes in effective doping concentration (higher depletion voltage)
    - Increase of leakage current (increase of shot noise, thermal runaway!)
    - Increase of charge carrier trapping and hence loss of collected charge.



### Charge collection decrease

- Figure of Merit of detectors: Signal-to-Noise Ratio S/N
- High fluence proton irradiation causes so severe bulk damage that S/N degrades too much.
- Irradiation creates defects with energy levels deep inside the band gap. These defects act as trapping centers. Charge carriers are trapped in these levels and released after some time (depending on the depth of the energy level). → charges released with delay are no longer measured within the integration time of the electronics



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#### What is signal and what is noise?

### Leakage current increase

- Defects can act as recombination-generation centers: an increase in overall leakage current with fluence is an almost universal effect
- The leakage current per unit volume grows linearly with equivalent fluence  $\Phi_{eq}$ .



 The α damage parameter is constant over several orders of equivalent fluence and independent of impurity concentrations in Si.

### Change of effective doping concentration

 The irradiation produces mainly acceptor like defects and removes donor type defects. In a n type silicon the effective doping concentration Neff decreases and after a point called type inversion (n type Si becomes p type Si) increases again.



- The voltage needed to fully deplete the detector V<sub>FD</sub> is directly related to the effective doping concentration:
- The depletion voltage and consequently the minimum operation voltage decreases, and after the inversion point increases again.

# Type inversion and depletion voltage

#### Before type inversion:



• For a non-irradiated diode and before type inversion, the depletion region grows from the p-n junction side; i.e. from the p+ implant for p-intrinsic-n detectors.

#### After type inversion:



- With Type-Inversion, the n-type bulk starts to behave like p-type bulk and the depletion grows from the backside of the diode.
- If the detector is under-depleted:
  - Charge spread
  - Charge loss

# **HL-LHC** requirements



Parameter or Feature ATLAS		ATLAS		CMS			
layout							
	layers	4 (option 5)		4			
Barrel	length	91 cm - 140 cm		55cm			
	radii (mm)	38, 78, 155, 250		30, 68, 109, 160			
	Disks	$2 \times 6$		$2 \times 3$ (0	ption $2 \times 5$ )		
Endcap	radial range	150-315 mm		45-161	mm		
	Z range	877-1675 mm		391-510	5 mm		
Pseudorapidity coverage		2.7		2.5 (opti	ion higher)		
Active area		8-12 m <sup>2</sup>	3-4 m <sup>2</sup>				
ASIC size		$\approx 4  \mathrm{cm}^2$		Parame	eter or Feature	ATLAS	CMS
Number of readout chips		15k-25k				$\approx 1 \text{ GHz/cm}^2$	$\approx 2 \text{GHz/cm}^2$
inner barrel		$1 \times 2$ chips	Pixel hit rate inner barrel		rate inner barrel	(30 KHz/pixel 25 ×150 µm <sup>2</sup> )	(50 KHz/pixel 25×100 µm <sup>2</sup> )
Module size	other barrel	$2 \times 2$ chips					(100 K Halpinel 50 x 100 µm²)
	disks $2 \times 2$ chips (3 ×		10yr,	3 ab-1	TID	10 MGy	
		Hit rates and radiation			1 MeV n. eq.	2×	10 <sup>16</sup>
Inter	200	SEU tolerance		U tolerance	Re-configure <1 module/lyr/hr		
Particle flux inner barrel		<				<0.1% hit data loss	
Turior nuclimer outer				Sensor			
					Polarity	negative	negative (TBC)
			Signa	վ	MIP charge	10 Ke <sup>-</sup>	5-10 Ke <sup></sup>
					Max. charge	TBD	linear up to 2 (4) MIP
			Pixel max. capacitance		ax. capacitance	200 fF (<400 fF)	200 fF TBC
			Pixel max. leakage current		. leakage current	20 nA (<100nA)	20nA TBC
					Readout Chip		
			Hit loss at max rate		ss at max rate	<1%	<1%
					minimum	$\approx 1000 e^{-}$	$\approx 1000e^{-}$
			Thres	shold	dispersion (tuned)	$< 100e^{-}$	$< 200e^{-}(100e^{-})$
					variation w/time	$< 100e^{-}$	$< 200e^{-}(100e^{-})$
			Min. thr. noise occupancy			< 10 <sup>-6</sup>	$< 10^{-6}$

### To sum up

- Cumulative bulk damage; e.g. a less ordered lattice produces long term effects on semiconductor properties
- Due to energy deposition in non-ionizing interactions:
  - neutrons
  - protons, ions (especially slow ones near end of range)
  - energetic electrons
- Sensitive devices (NOTE: CMOS, not bulk sensitive, is practically unaffected)
  - silicon detectors
  - laser diodes, LED, opto-couplers
  - solar cells
  - CCDs
  - linear bipolar devices
- effects scale with particle fluence
- tolerance of devices expressed in fluence of 1-MeV neutron equivalents; risk begins at fluence  $\Phi \sim 10^{11-12}$  1-MeV neutrons/cm<sup>2</sup>