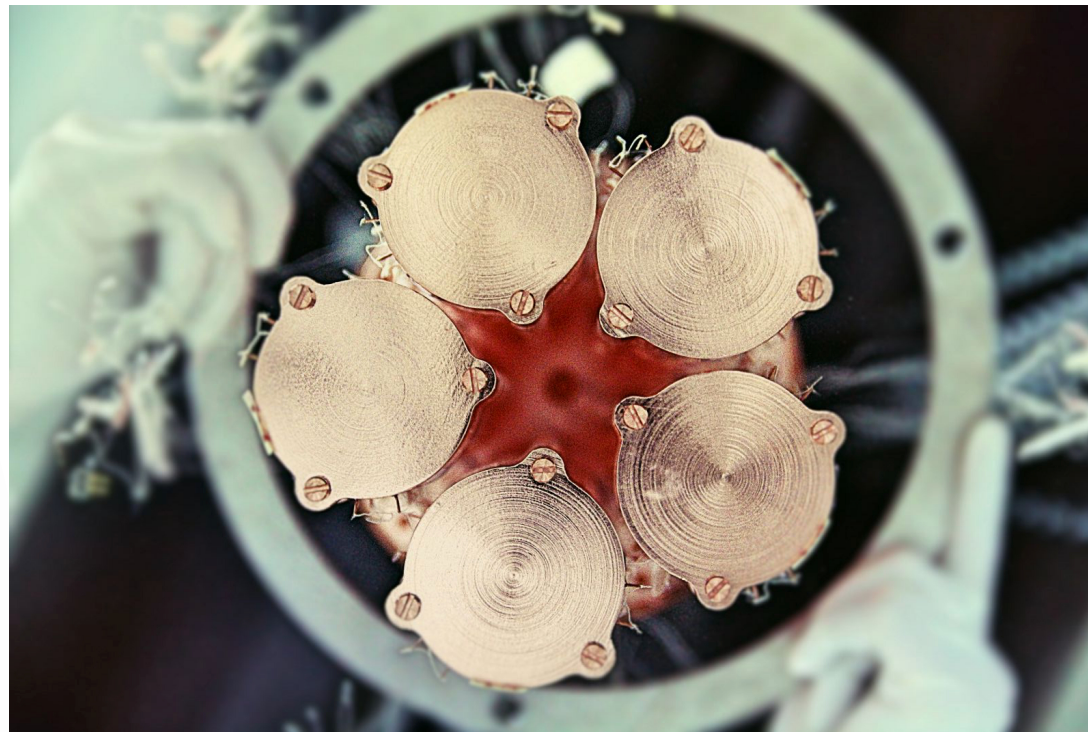
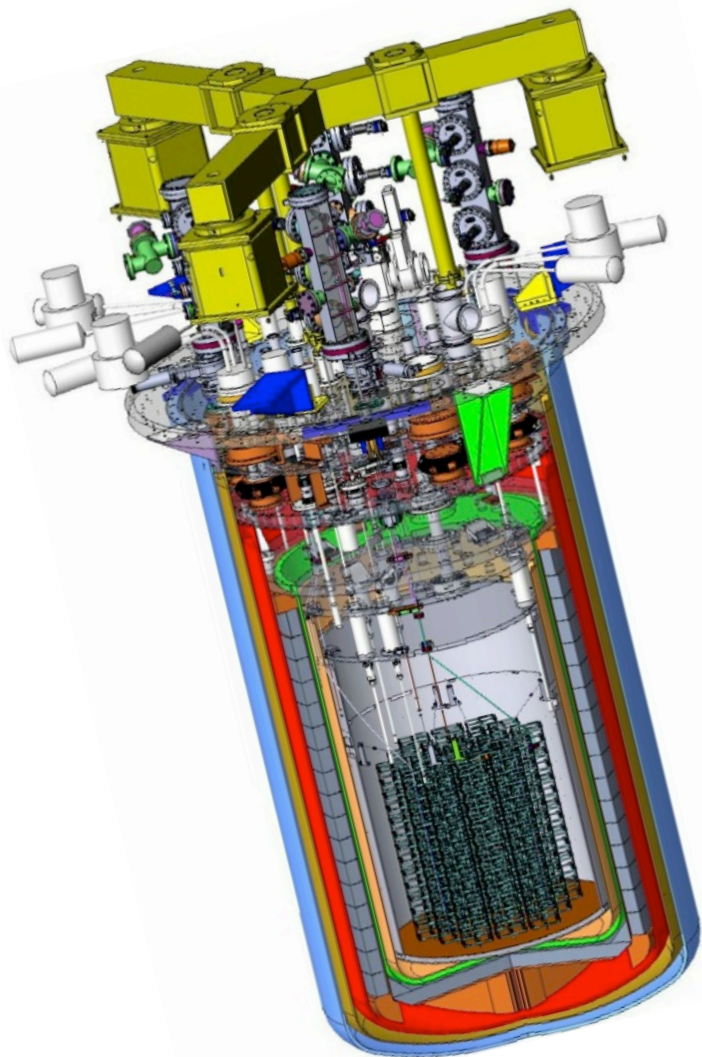
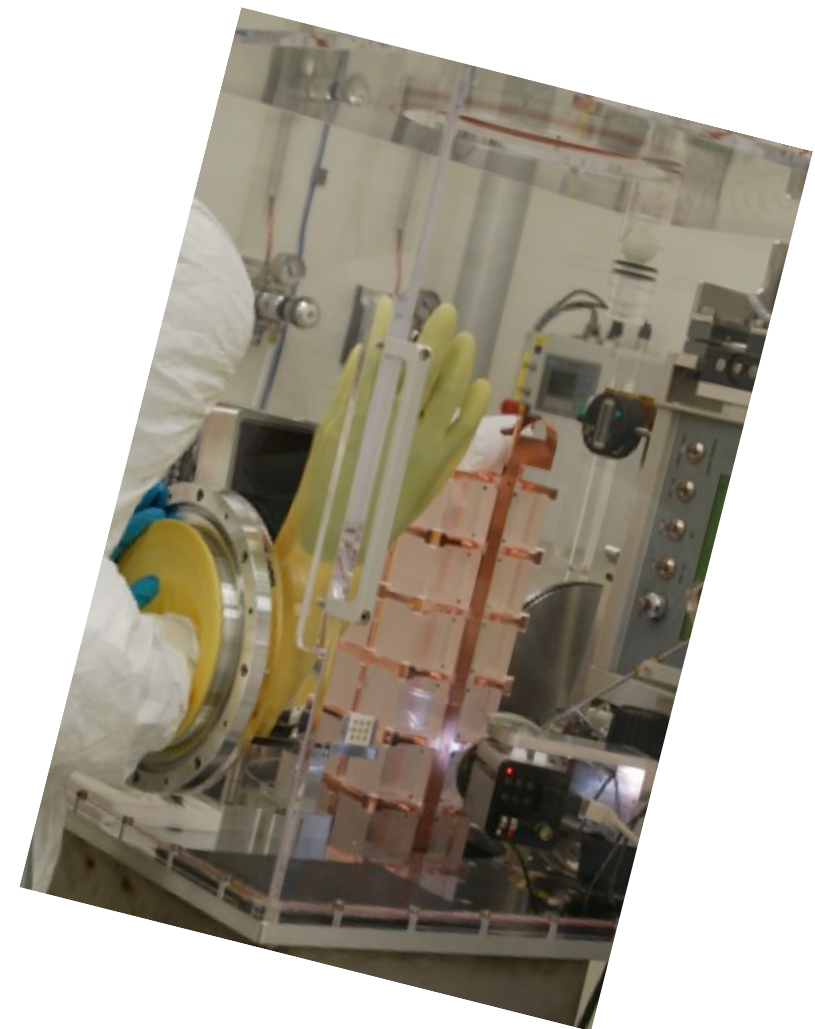


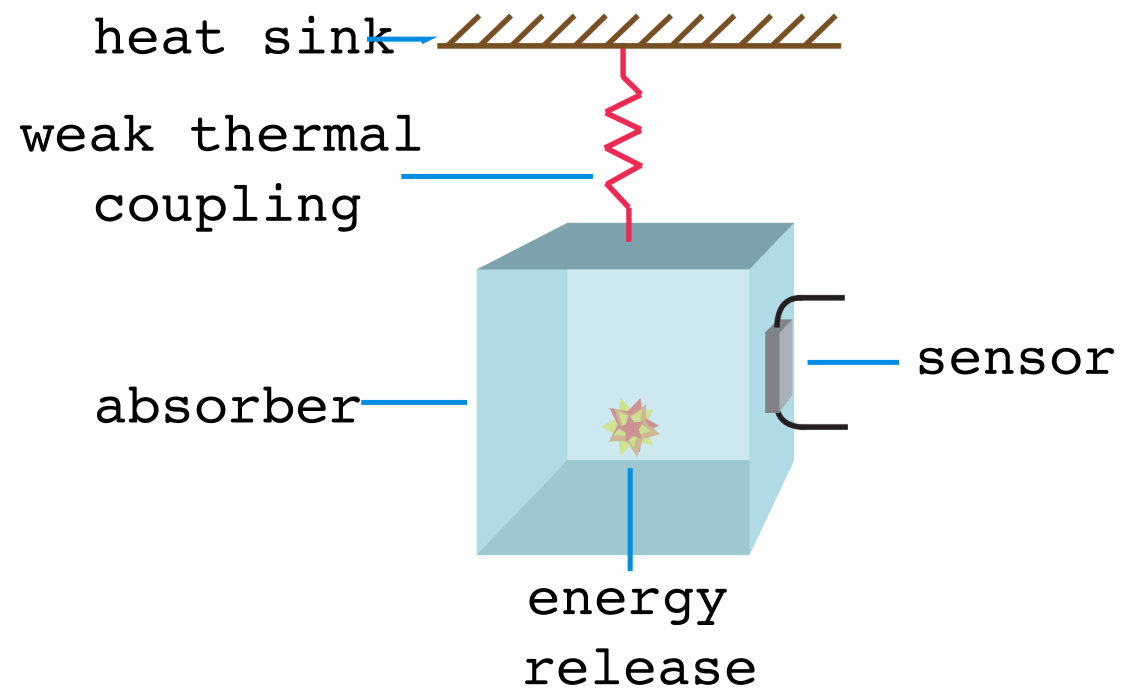
The CUORE and CUPID Experience



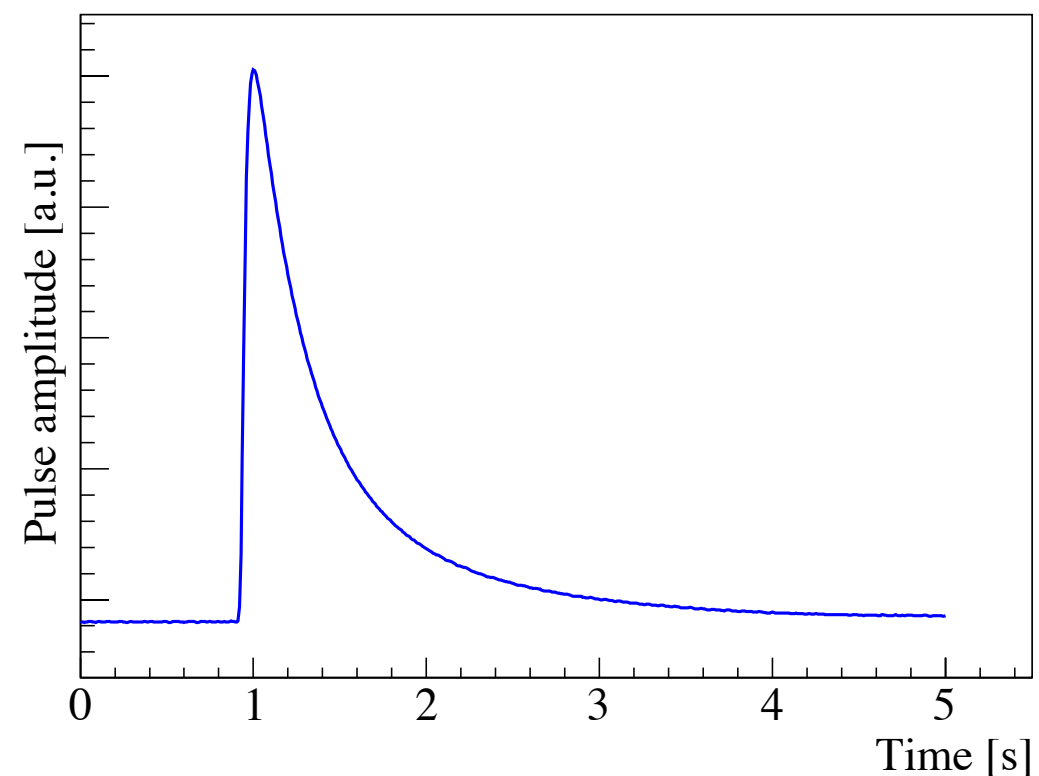
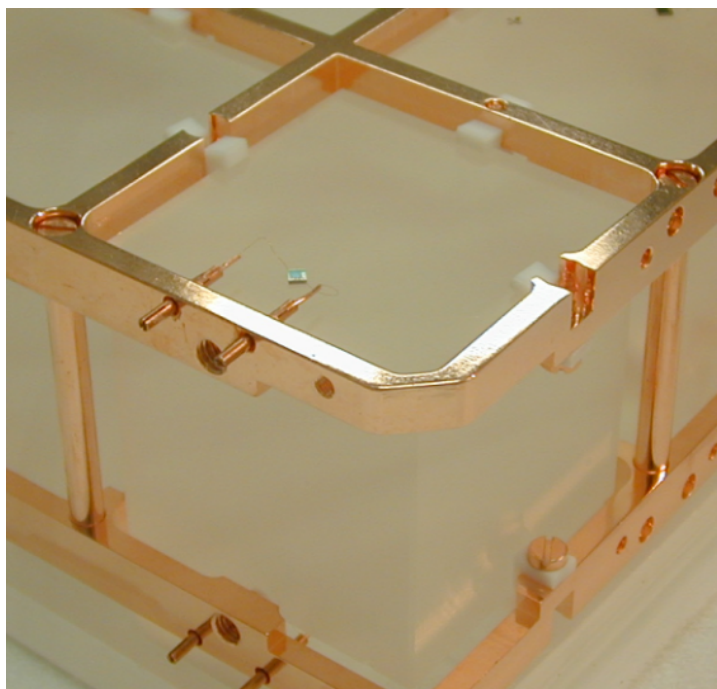
L. Cardani
26/06/2018



Cryogenic Calorimeters

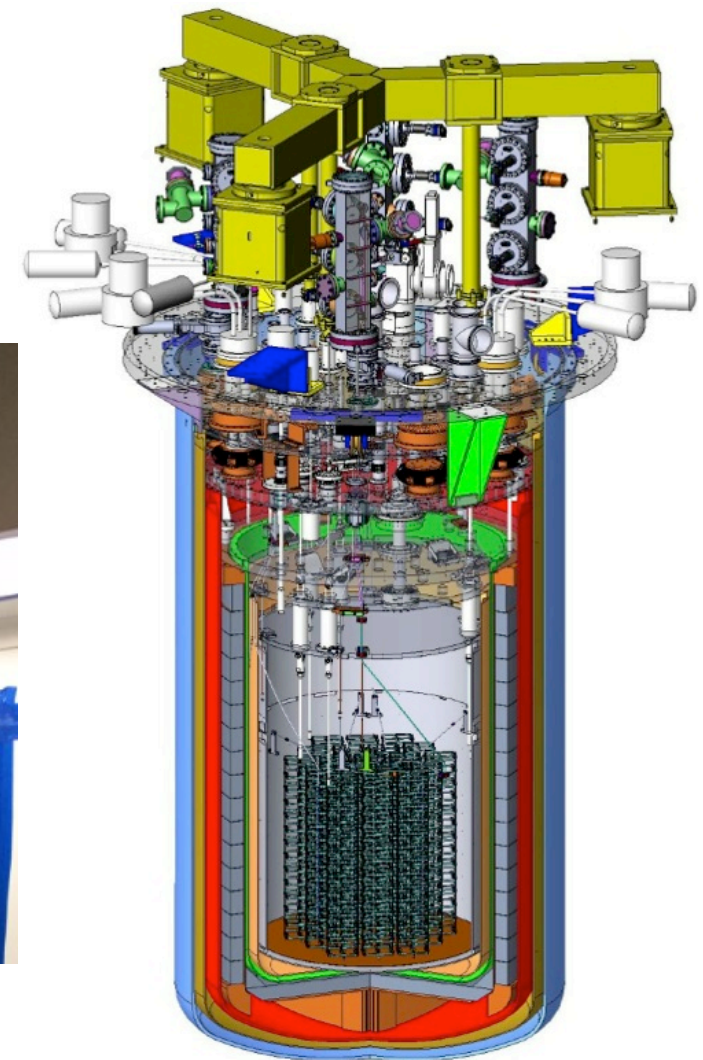
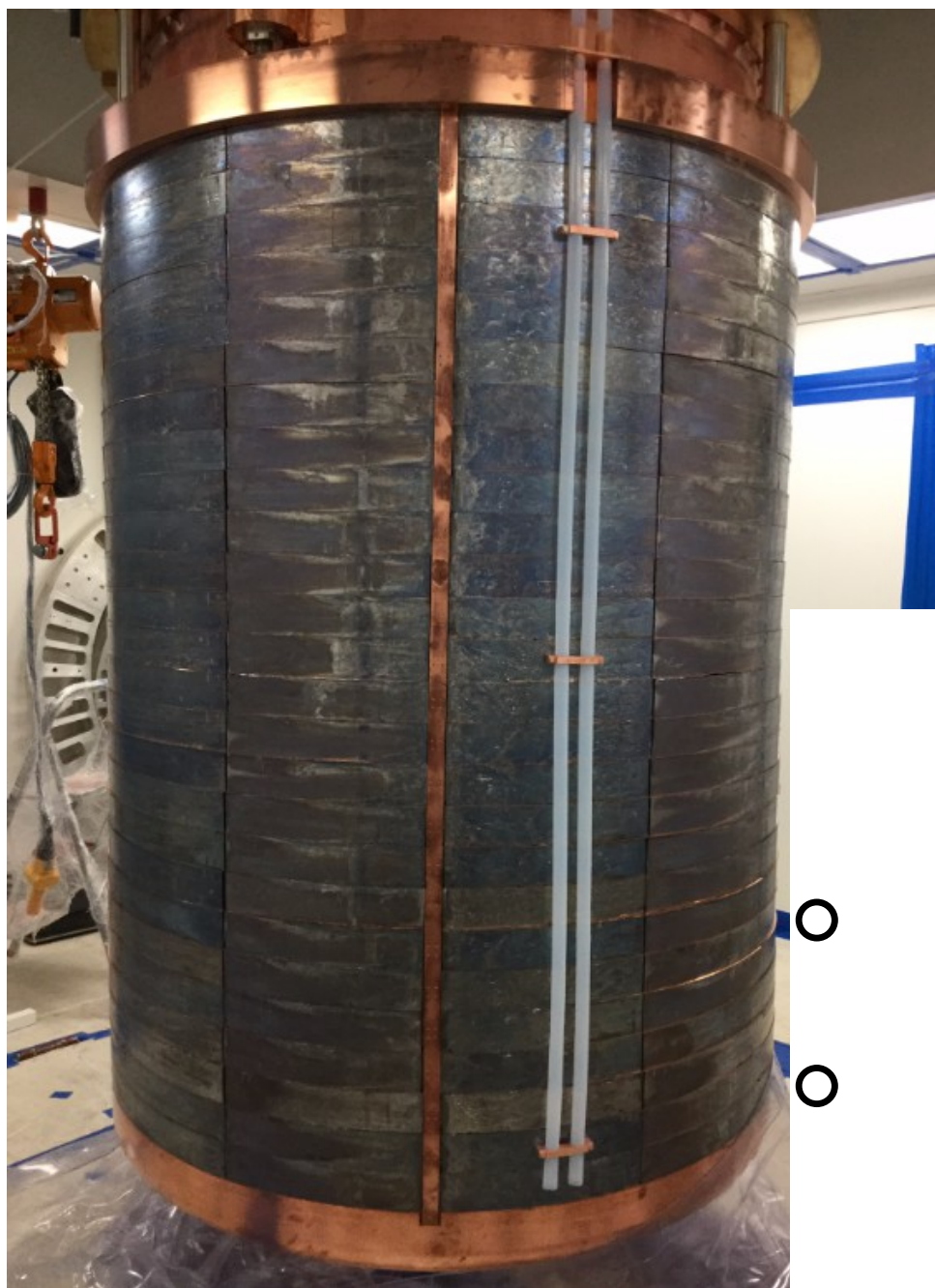
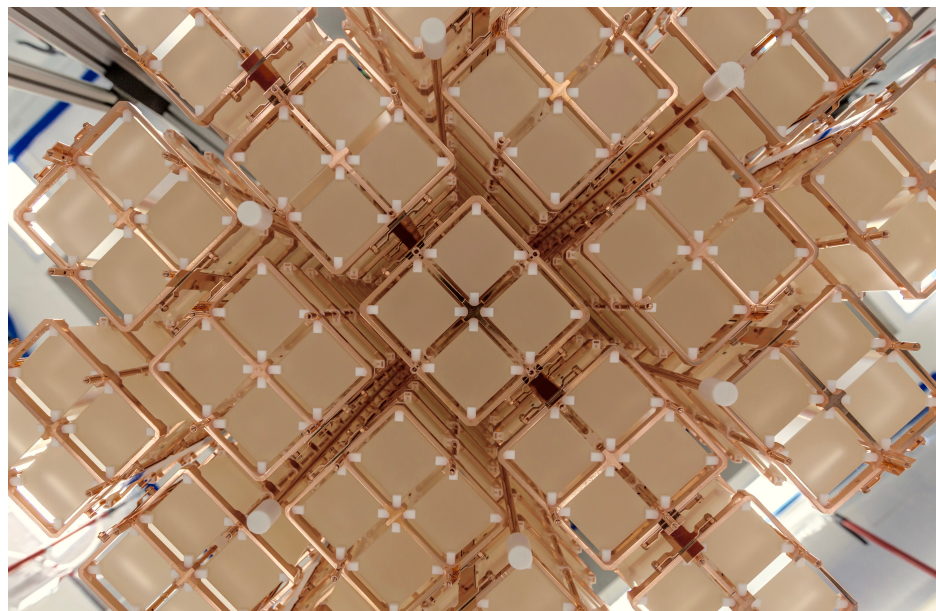
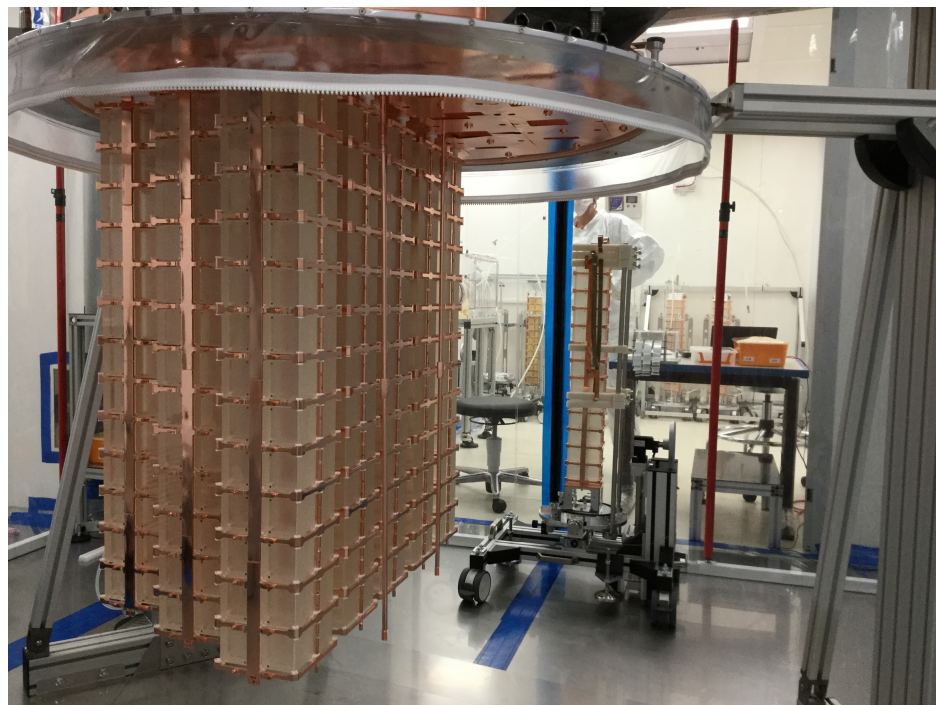


- Convert **energy** in **temperature**: $\Delta T \sim \Delta E/C$
- To obtain sizable ΔT we need a small C
- Crystals **cooled at 10 mK**: $C \sim T^3$
- ΔT converted into electrical signals



CUORE

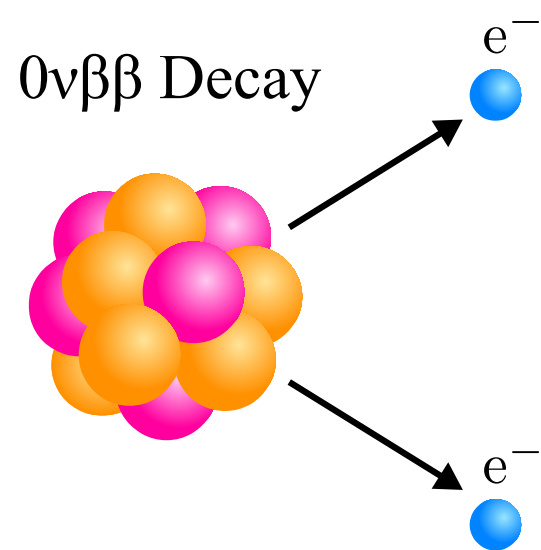
- **988 TeO_2** crystals (~ 1 ton) + other 2 tons of copper at **10 mK**
- **~ 20 tons** at different T stages



- Jan 2017: base T **reached**
- Now taking data at LNGS

Physics Motivation

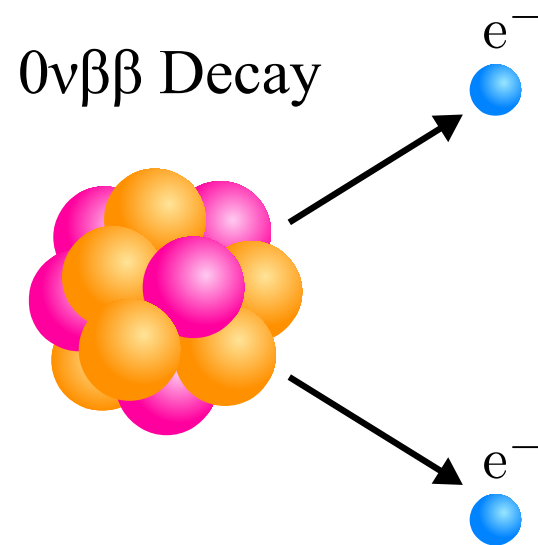
Main goal: search for $0\nu\beta\beta$: hypothesized, **never observed**, nuclear transition



- Forbidden by SM: it **violates L** (actually B-L) conservation
- Can occur **only if ν is a Majorana** particle
- It **creates matter** (no anti-matter balancing)
- Majorana phases: **other sources of CPV?**

Physics Motivation

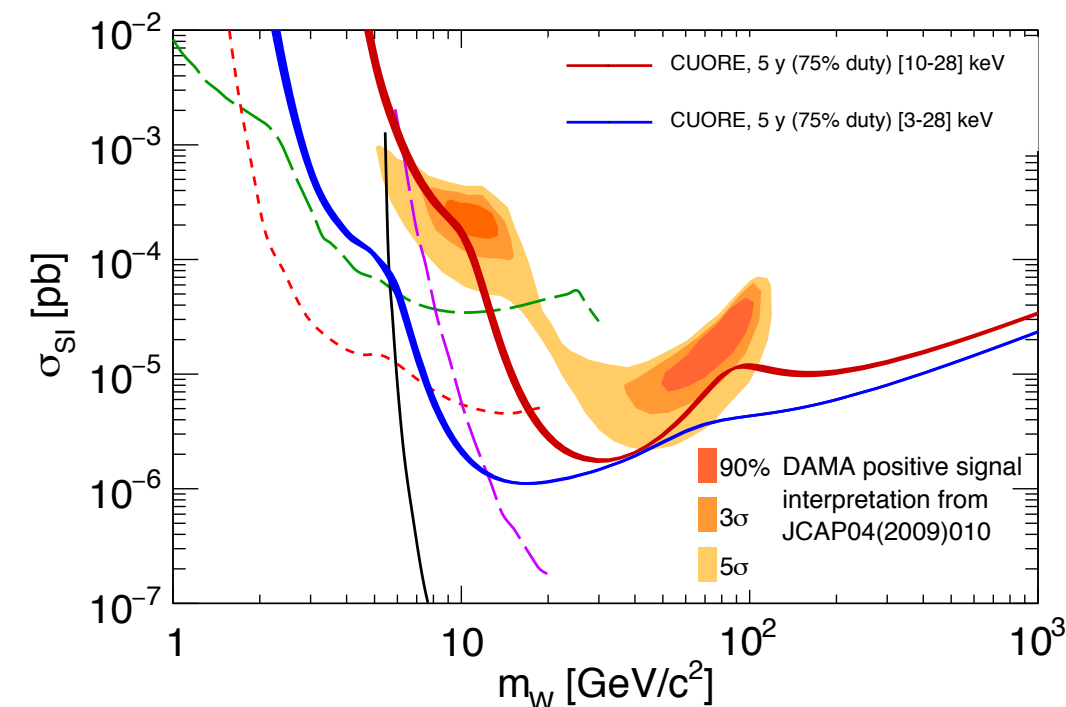
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- Majorana phases: **other sources of CPV?**

But large mass, low threshold, low background and Quenching ~ 1 :

- Annual modulation of nuclear recoils induced by **WIMPs** (tens of keV for ~ 100 GeV WIMPs)
- **Solar axions** by inverse Primakoff effect: M1 transition of ^{57}Fe , expected at **14.4 keV**



The Nightmare: Radio-Activity

- In CUORE (but not only) the **external background** can be effectively **suppressed**
- **The detector itself** becomes the main problem!
- Challenge: such small contamination levels required, that **no screening techniques** available!

ACTIVE MATERIALS

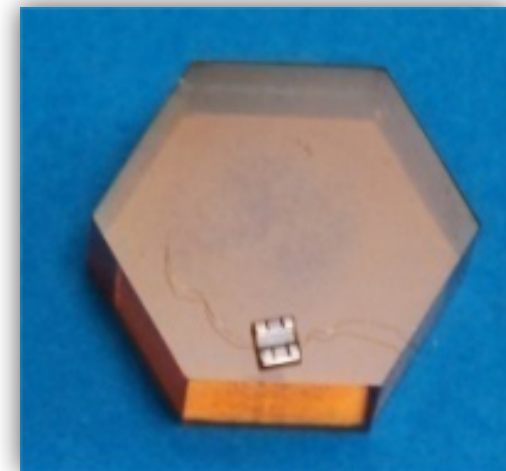
Can often be used as detectors to assess their own contaminations

PASSIVE MATERIALS

Can be more problematic, especially when dealing with surface contaminations

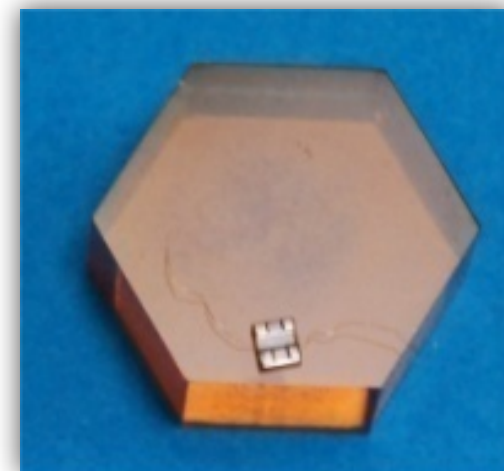
Crystals

- Used by many experiments as calorimeters, scintillators...
 - CUORE (TeO_2), CUPID (ZnSe and LiMoO_4), AMoRE ($^{40}\text{Ca}^{100}\text{MoO}_4$), GERDA and Majorana (Ge)...
 - CRESST (CaWO_4), Edelweiss, CoGeNT (Ge)...
 - NaI (DAMA, SABRE, ANAIS, DM-Ice..)
- ...and many others



Crystals

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- NaI (DAMA, SABRE, ANAIS, DM-Ice..)
- ...and many others
- Contaminations from ^{40}K , ^{238}U , ^{232}Th and daughters
- Cosmogenic activation of materials
- Selection and monitoring of all materials, tools and facilities for crystal growth
- Selection of equipment for chemical and mechanical processing, storage



An excellent result: TeO_2

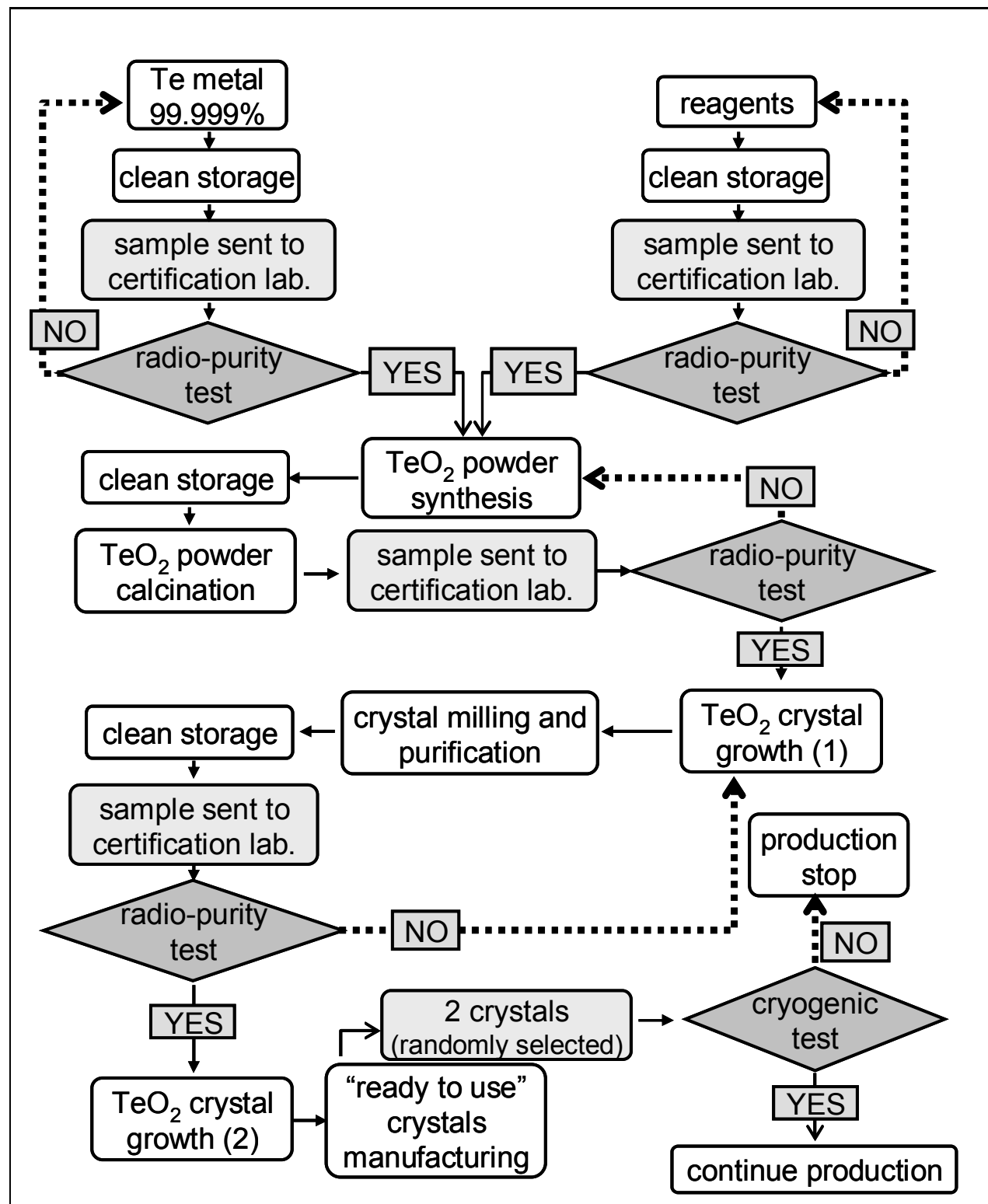
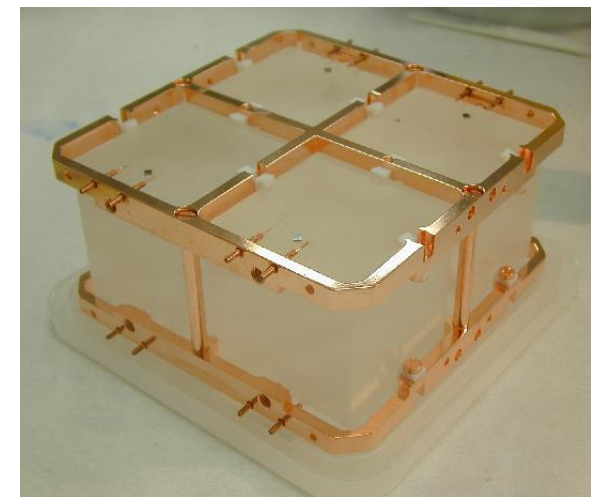


Fig. 2 Radio-purity certification protocol applied for TeO_2 crystals.

- Must be $<3 \times 10^{-13}$ g/g in ^{238}U , ^{232}Th
- Contribution of **I.Dafinei** (INFN Roma)
- Strict protocol for each step of crystal production



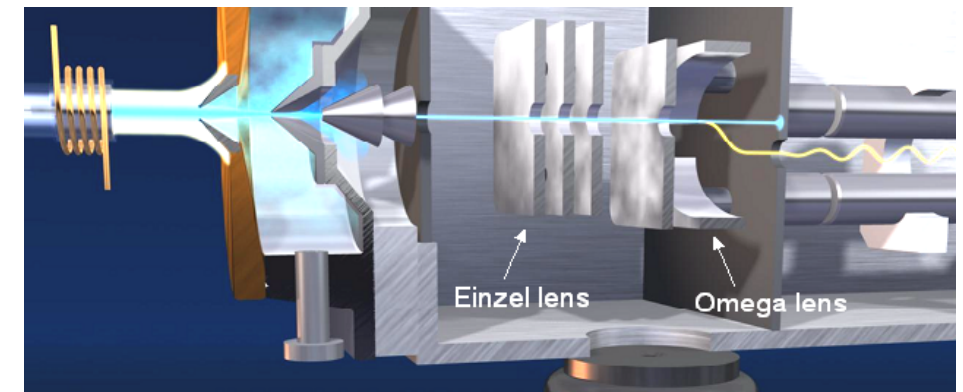
- In clean room, etching and polishing
- Packaging and underground storage

[doi:10.1016/j.jcrysgro.2010.06.034](https://doi.org/10.1016/j.jcrysgro.2010.06.034)

Screening Technologies

Each stage of production is monitored accurately:

- **ICP-MS** for contaminations in ^{232}Th and ^{238}U in Te, TeO_2 and consumables and in all other reagents. Sensitivity of 10^{-12} g/g achievable.
- **HPGe** to be sensitive also to broken chains and ^{40}K . For our purposes, 10^{-10} g/g on Th and U was enough, but 10^{-12} g/g achievable (long run)
- **SBD** for surface contaminations of specific materials and monitoring of selected components (in particular for lapping cloths, packaging...)

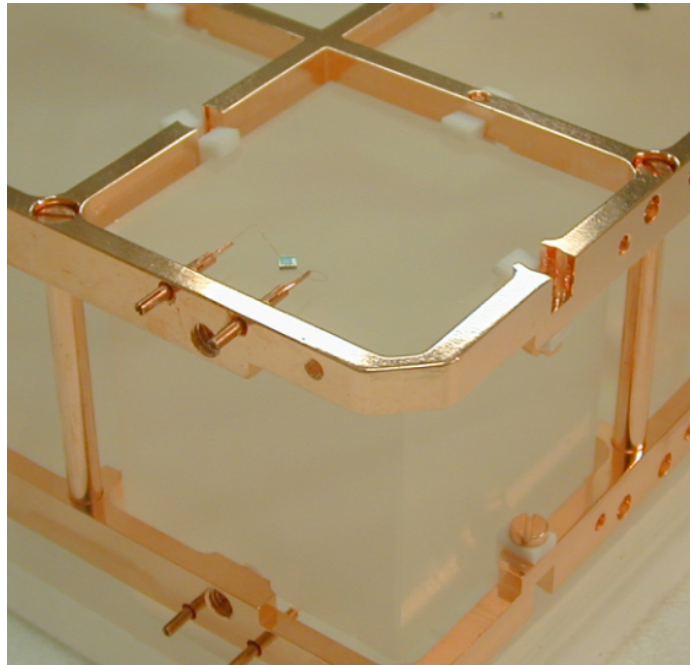


Cryogenic test

Bulk: $<1.8 \times 10^{-14}$ g/g in ^{238}U and $<5.5 \times 10^{-14}$ g/g in ^{232}Th

Passive Materials: Copper

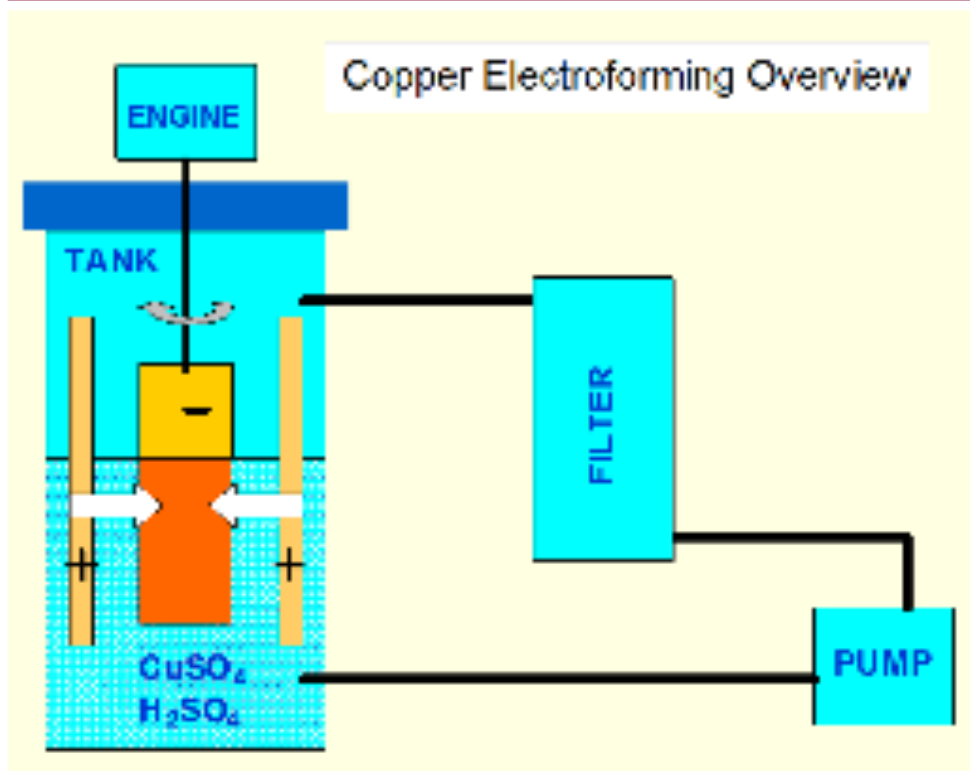
Good mechanical/thermal properties, radio-pure —> structural parts of many detectors



1st problem: how to make it more radio-pure

2nd problem: how to check the purity level

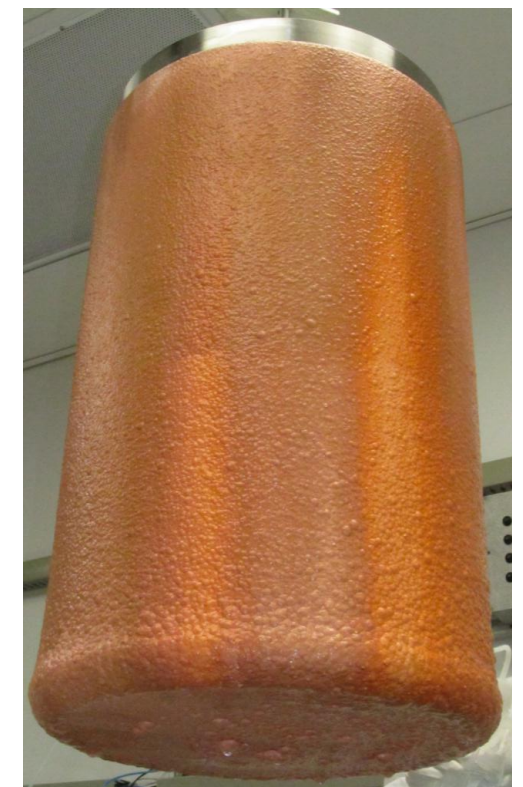
Electro-formed Copper



S.Borjabad LRT 2017

- When electro-plating copper from a solution onto cathodes, most of the contaminants do not follow copper (different electrochemical value)
- Electrodeposition OFHC copper on stainless steel forms
- Everything done underground (reduce activation)
- Outstanding purity: $0.3 \mu\text{Bq/kg}$ for ^{232}Th and ^{238}U

- Originally proposed at PNLL
- Now CES (Copper Electroforming Process) at CANFRANC
- Not (yet) able to clean surface of the materials but efficient for the purification in many materials



3D-Printed Copper



HAMMER

Hub for Additive Manufacturing Materials Engineering and Research

V. Pettinacci (INFN Roma) - D. Orlandi, S.Nisi, M. Laubenstein (INFN LNGS)

OFHC copper converted into powder and used via 3D-printers in controlled environment

Radio-purity measured at LNGS

Improvement of surface roughness at LNL

Characterization at low temperatures at Roma (**N.Casali**)



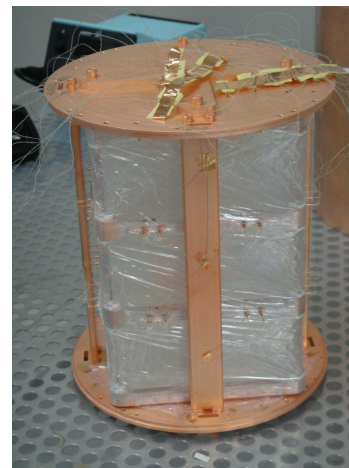
Radio-Assay

Neutron Activation Analysis and HPGe spectroscopy showed no traces for contaminations

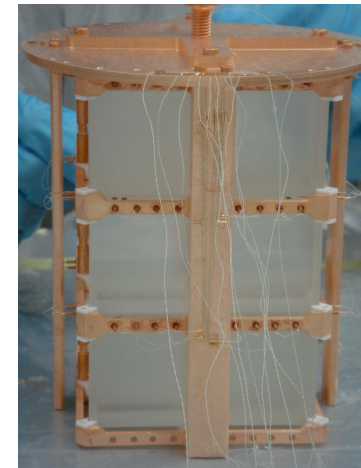
	$\mu\text{Bq/kg}$	g/g
^{232}Th	<2	$<0.5 \times 10^{-12}$
^{238}U	<70	$<6 \times 10^{-12}$

Study of surface contaminations is difficult

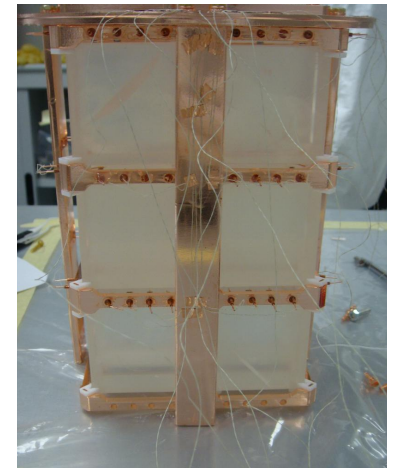
[doi:10.1016/j.astropartphys.2013.02.005](https://doi.org/10.1016/j.astropartphys.2013.02.005)



T1



T2



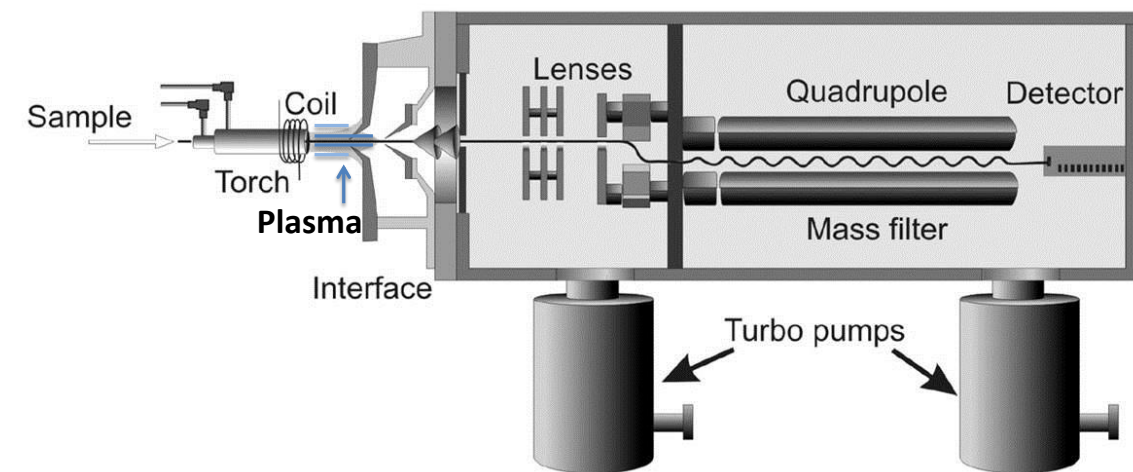
T3

Large arrays provide sensitivities of tens of nBq/cm^2

For next generation detectors, we must ensure an even better purity (\sim a factor of 10)

This becomes a problem also for assay

Improving Sensitivity: Bulk



- ICP-MS with pre-concentration of contaminants
- Current goal: automation and ^{40}K assay

Material	Th, U Detection Limits	
	$\mu\text{Bq/kg}$	ppt
Copper (Electroformed or commercial OFHC)	<0.1	<0.01
Lead	<1	<0.1
Titanium	<1	<0.1
Stainless Steel	<1	<0.1
Polymers (PTFE, PVDF, Acrylic, Bioabsorbables, <i>etc.</i>)	<1	<0.1
Linear Alkyl Benzene (LAB)	<0.1	<0.01
Quartz, Fused Silica	<1	<0.1
Electronic Components: FETs, resistors, thermocouples, etc	<0.1 μg /component	
Solutions	<0.01	<0.001

Improving Sensitivity: Surface

Scintillating bolometers allow to achieve an extremely high sensitivity on surface contaminations in a few weeks of measurements.

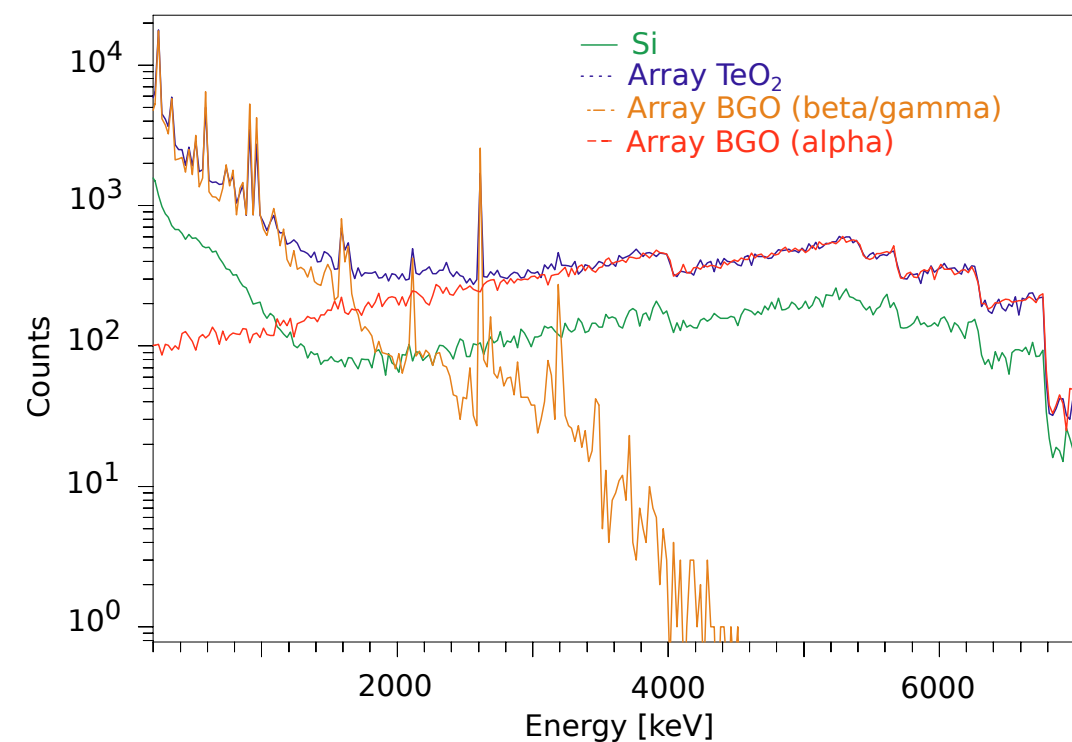
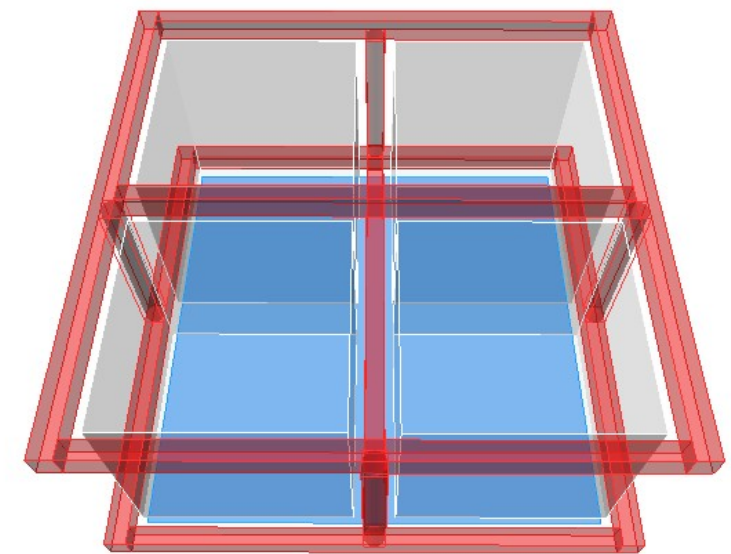
L.Cardani

Advantages:

- Simultaneously α and γ spectroscopy
- Wide active surface (hundreds of cm^2)
- No dead layers
- Excellent energy resolution ($< \%$)
- Low intrinsic background

with these features, we can achieve a \sim tens of nBq/cm^2 in a few weeks

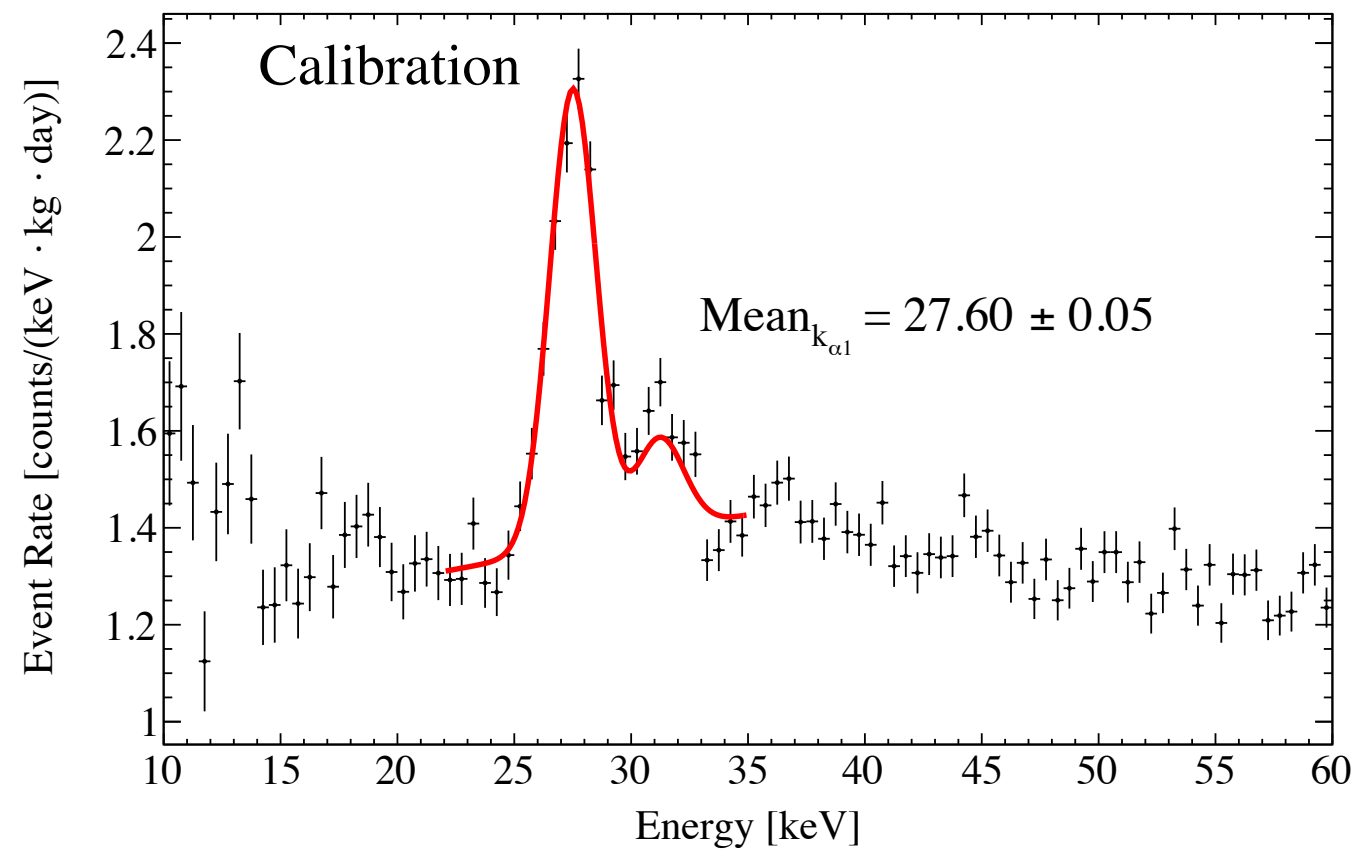
<http://stacks.iop.org/1748-0221/7/i=10/a=P10022>



Conclusions

- **A long R&D on materials allowed to reach a very low background with CUORE**
- **The development of pure material is crucial for many experiments in different fields**
- **Most of the purity levels are extremely difficult to assess with conventional techniques**
- **New, versatile technologies have been proposed**

M2 spectra
(X-rays)



Efficiency - corrected
energy spectrum

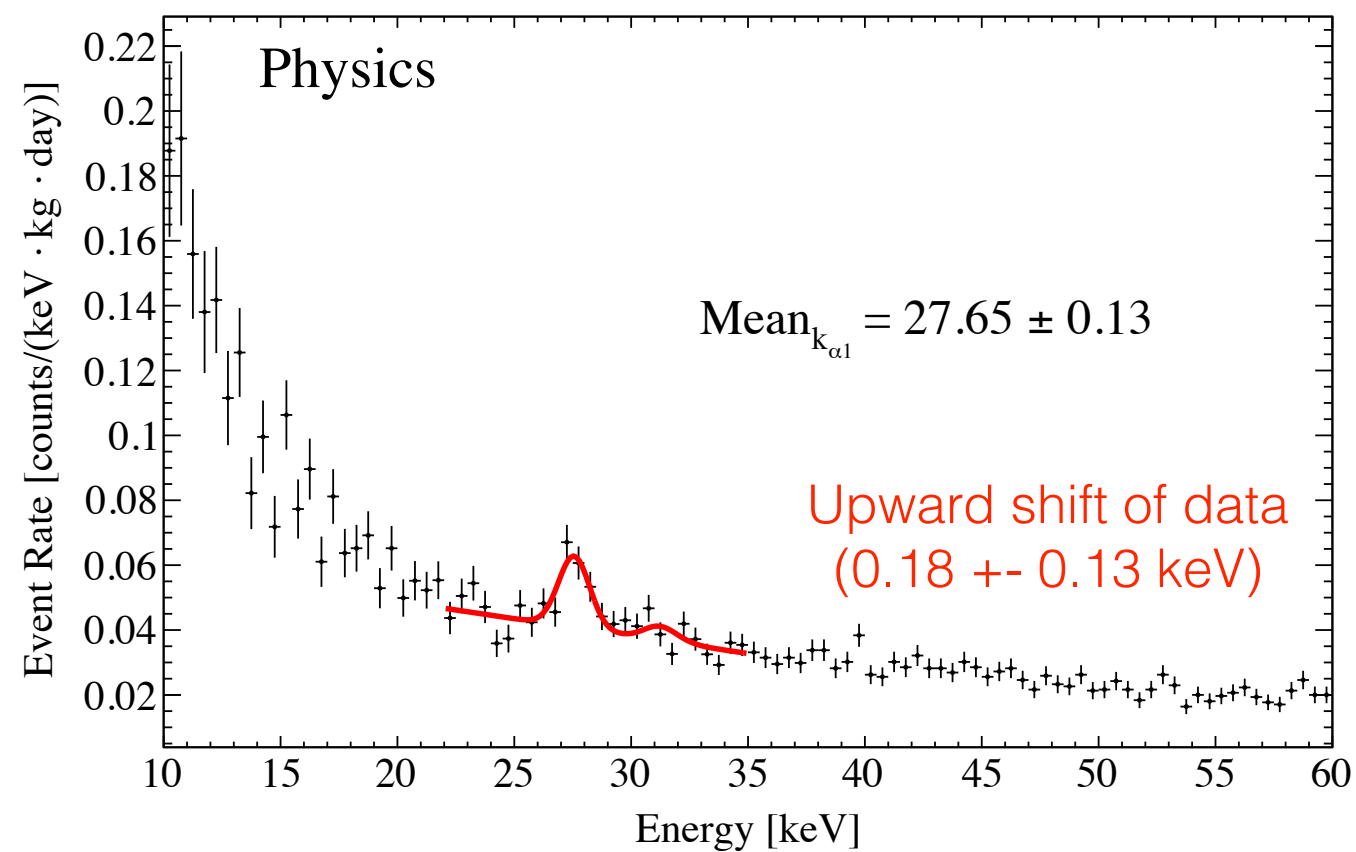
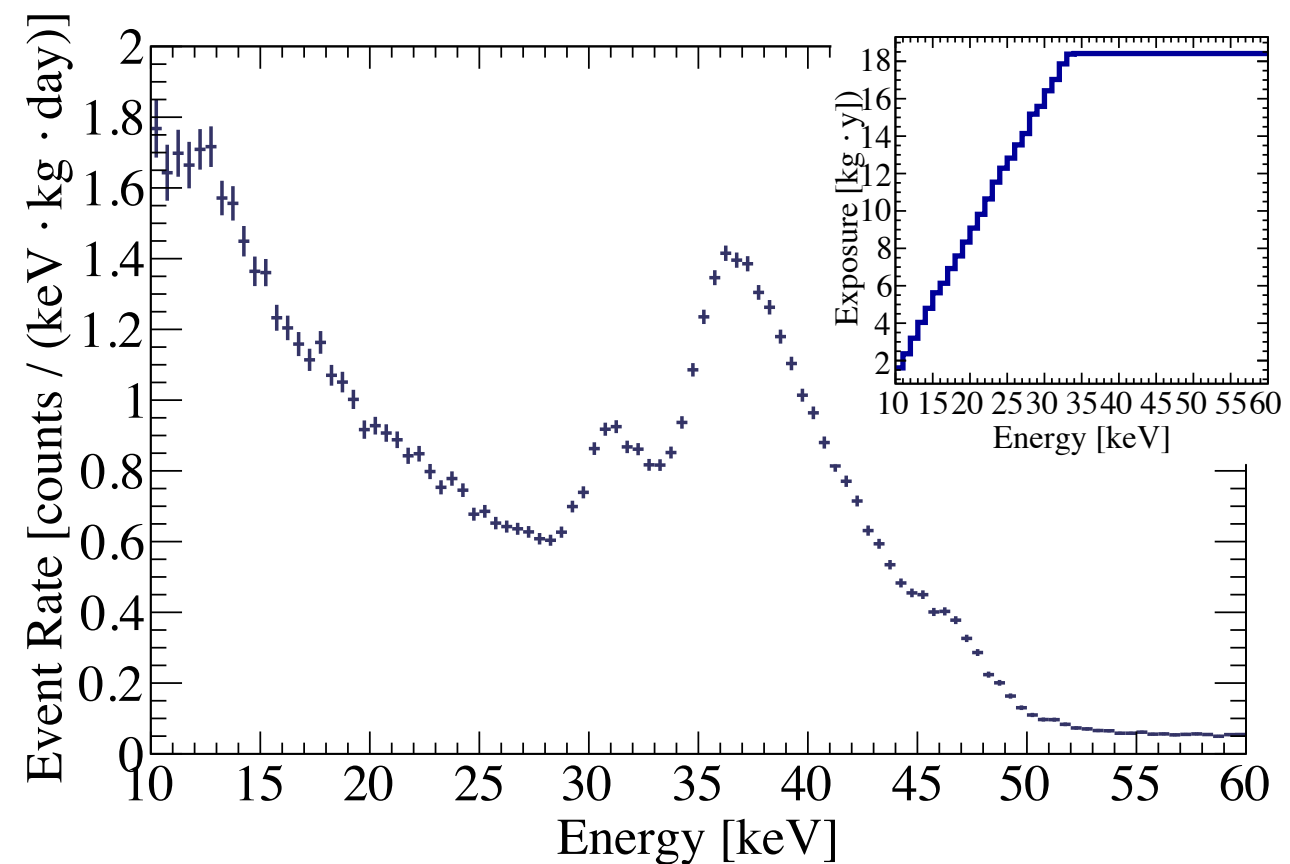


Table 3 Expected energy, measured energy obtained from fits, and resulting quenching factors (QFs) for the selected recoiling nuclei. Only statistical uncertainties are shown in the QFs.

Recoiling Nuclei	E_{expected}	E_{measured}	QF
^{206}Pb	103.12	95.62 ± 0.24	$0.927 \pm 0.002(\text{stat.})$
^{218}Po	100.8	100.0 ± 0.9	$0.992 \pm 0.009(\text{stat.})$
^{220}Rn	103.50	100.45 ± 1.21	$0.971 \pm 0.012(\text{stat.})$
^{214}Pb	112.13	110.92 ± 0.96	$0.989 \pm 0.009(\text{stat.})$

- Assuming coherent scattering (A^2) TeO₂ is interesting both for high and low masses
- Only spin-independent
- Coherent isospin-invariant coupling and the Helm model for nuclear form factors
- For WIMP velocity, standard halo model (SHM)
- WIMP local density 0.3 GeV/c², local circular velocity 220 km/s, galactic escape velocity 650 km/h, orbital velocity of Earth around the Sun 29.8 km/s,
- For each (mW, σ_{SI}) we generate 100 toy MC simulations
- For each MC spectrum, maximum likelihood analysis for annual modulation and no modulation hypothesis
- Significance of modulation quoted as log-likelihood ratio of the best fits
- The likelihood is calculated using a PDF containing the target mass, the detection efficiency (BoD) and the background pdf (no temporal dependency)
- ROI: 10-28 keV to exclude peaking background (most of the signal expected at low energy)
- Uncertainty on energy scale dominated by QF (consecutively 7%)
- Sensitivity computed requiring a 90% CL in 90% of the toy experiments