#### Status of the Beam-Test Facility

Paolo Valente on behalf of the BTF staff and the BTF upgrade team





May 14<sup>th</sup>, 2018 55<sup>th</sup> LNF Scientific Committee







<sup>\*</sup>INFN Roma & Sapienza University



With support of Technical and Accelerator Departments:

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Start	End	User	Group Leader	Rollin/out (h)	beam (days)	dose	Min. Energy	Max. Energy	Particle	Min. Mult.	Max. Mult.	Info
2017-01-09	2017-01-23	CHAOS	foggetta luca	6	14	0.0	500.0	500.0	Electron	1.0	1000.0	DCS installation and test with slow control and feedbacks
2017-01-23	2017-01-30	BTFstaff	Paolo Valente	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	shutdown
2017-01-30	2017-02-06	BTFstaff	Paolo Valente	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	refurbishing of Si detector/tagging
2017-02-06	2017-02-13	INSUB	Michela Prest	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	We will test a shashlik calorimeter readout by SiPMs and digitizers and both silicon and scintillating tracking detectors
2017-02-13	2017-02-20	CYGNUS_RD	Davide Pinci	6	7	0.0	25.0	500.0	Electron	1.0	1000.0	
2017-02-20	2017-02-27	MIMOSA	<u>Spiriti</u> Eleuterio	6	7	0.0	500.0	500.0	Electron	1.0	1000.0	Test del monitor delle caratteristiche del fascio della BTF per PADME con rivelatore a pixel tipo M28.
2017-02-27	2017-03-06	BTFstaff	Paolo Valente	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	BTF for irradiation *CANCELLED*
2017-03-06	2017-03-13	MEGII	Paolo Walter Cattaneo	6	7	0.0	50.0	100.0	Electron	999.9	1.e+7	Irradiation of SiPMs for testing the behaviour of SiPM under 50-100 MeV electrons irradiation.
2017-03-13	2017-03-20	BTFstaff	Paolo Valente	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	shutdown
2017-03-20	2017-03-27	BTFstaff	Paolo Valente	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	BTF for irradiation
2017-03-27	2017-04-03	DDG_LNF	G.Bencivenni	13	7	0.0	500.0	500.0	Electron	1.0	1000.0	RWELL test
2017-04-03	2017-04-10	3D-SOD	<u>Leonello</u> Servoli	6	7	0.0	500.0	500.0	Electron	1.0	1000.0	Test of Silicon-On-Diamond and 3D-Diamond prototypes.
2017-04-10	2017-04-17	PADME	<u>Paola</u> Gianotti	6	7	0.0	100.0	500.0	Electron	1.0	10.0	Test of the PADME ECal e Veto prototypes. Single particle beam required
2017-04-17	2017-04-24	ITS	<u>Eleuterio</u> Spiriti	6	7	0.0	500.0	500.0	Electron	1.0	1.e+4	The goal of the test is to validate prototype(s) of the ITS modules before mass production.
2017-04-24	2017-05-01	FIRB_CluCount	Francesco Renga	6	7	0.0	500.0	500.0	Electron	1.0	100.0	Not possible on the week March 27- April 3, 2017
2017-05-01	2017-05-08	MoRAD	foggetta luca	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	BTF for irradiation
2017-05-08	2017-05-15	MU2E	Ivano Sarra	6	7	0.0	60.0	140.0	Electron	1.0	2.0	We need good beam energy spread at 100 MeV
2017-05-15	2017-05-29	BTFstaff	Paolo Valente	6	14	0.0	50.0	750.0	Electron	1.0	1000.0	shutdown (maintenance and safety check)
2017-05-29	2017-06-05	ІМСР	<u>Paolo</u> Meridiani	6	7	50.0	500.0	500.0	Electron	1.0	20.0	
2017-06-05	2017-06-12	PADME	<u>Paola</u> Gianotti	6	7	0.0	500.0	500.0	Electron	1.0	10.0	Final Calorimeter test
2017-06-12	2017-06-19	BTFstaff	Paolo Valente	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	BTF for irradiation
2017-06-19	2017-06-26	BTFstaff	Paolo Valente	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	BTF for irradiation
2017-06-26	2017-07-03	E-RAD	<u>paolo valente</u>	6	7	0.0	500.0	500.0	Electron	1.0	1.e+4	
2017-07-03	2017-07-10	SIDDHARTA/AMADEU	Catalina Petrascu	6	7	0.0	300.0	500.0	Electron	1.0	1000.0	
2017-07-10	2017-07-17	PADME	<u>Paola</u> <u>Gianotti</u>	6	7	0.0	100.0	500.0	Positron	1.0	1.e+5	Test of the PADME beam parameters with positrons of maximum possible energy, small divergence and spot, thin window (Mylar) or vacuum installation
2017-07-17	2017-07-24	CRYSBEAM	Gianluca Cavoto	40	7	0.0	50.0	500.0	Electron	1.0	200.0	See note sent to btf@lnf.infn.it
2017-07-24	2017-07-31	MONDO	Michela Marafini	6	7	0.0	50.0	750.0	Electron	1.0	1000.0	BTF for irradiation

ASIF and irradiation tests





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- 2. Cygnus: development of a high resolution TPC for rare events, D. Pinci et al., PoS EPS-HEP2017 (2017) 077.
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- 4. The Calibration System of the E989 Experiment at Fermilab, A. Anastasi, Ph. D. Thesis Univ. Messina (2017).
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- 6. Status of positron beams for dark photon experiments, P. Valente, EPJ Web of Conferences 142, 01028 (2017).
- 7. POSEYDON Converting the DAFNE Collider into a double Positron Facility, P. Valente, arXiv:1711.06877 [physics.acc-ph].
- 8. Search for the Dark Photon with the PADME Experiment at LNF, V. Scherini et al., arXiv:1712.01936 [hep-ex].
- 9. Experimental result on the propagation of Coulomb fields, R. de Sangro et al., J.Phys.Conf.Ser. 845 (2017) 012015.
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- 12.ORANGE: A high sensitivity particle tracker based on optically read out GEM, M. Marafini et al., Nucl. Instrum. Meth. A 845 (2017) 285.
- 13. From vertex detectors to inner trackers with CMOS pixel sensors, A. Besson et al., Nucl. Instrum. Meth. A 845 (2017) 33.
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- 16.Performance of the diamond active target prototype for the PADME experiment at the DADNE BTF, R. Assiro et al., arXiv:1709.07081 [physics.ins-det].
- 17. The construction of the Fiber-SiPM beam monitor system of the R484 and R582 experiments at the RIKEN-RAL, M. Bonesini et al., JINST 12 (2017) C03035.
- 18. Measurement of the energy and time resolution of a undoped CsI + MPPC array for the Mu2e experiment, O. Atanova et al., JINST 12 (2017) P05007.
- 19. Micro-channel plates in ionization mode as a fast timing device for future hadron colliders, A. Yu. Barnyakov et al., JINST 12 (2017) C08014.

Usual metrics: citations of NIM A515 (2003) 524



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- 4. Study of the performance of the NA62 small-angle calorimeter at the DAΦNE Linac, A. Antonelli et al., Nucl. Instrum. Meth. A 877 (2018) 178.
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BTF staff

### New control room







A new control room needed in order to enlarge the experimental area

- Satellite next to the DAΦNE main one
- Need to move or modify controls, monitoring and diagnostics cabling, networking, user services, etc.
- In particular: full virtualization of all services and diagnostics











- New network infrastructure
- Move BTF control cabling
- Move BTF consoles

- Operational since **2017**
- Already hosting PADME TDAQ infrastructure





### BTF control room ready for PADME

#### PADME central switch

DAQ L0 server

DAQ VME crates

DAQ VME Boards



- The front-end part of the infrastructure (left rack) has to be moved in the BTF experimental area
- High-speed connection prepared (10 Gb fiber)
- PADME preparing shifters and experts work-stations







## Improved diagnostics

- Also thanks to the control infrastructure revision:
  - Improvement of data-sharing of beam diagnostics and controls with users: Memcached database
  - FitPIX detectors used both as spot and intensity real-time diagnostics tool at full BTF repetition rate (50 Hz)



#### Shot-by-shot and integral spot monitoring



#### Spot size and position



#### Intensity







## BTF upgrade objectives

- Second beam line (AIDA-2020 deliverable D15.4)
- Photon tagging system (AIDA-2020 deliverable D15.5)
- Linac consolidation
- Preparation for PADME dark photon experiment
- 2.6 M€ overall investment from INFN (GE through Machine Advisory Committee), available since ~1 year:
   1.6 M€ (Apr. 2017) + 0.35 M€ (Oct. 2017) + 0.65 M€ (Feb. 2018)







### BTF upgrade layout/1





Conceptual Design Report, March 2016



55<sup>th</sup> LNF Scientific Committee





#### BTF upgrade layout/2



Final layout, 2016









## Project timeline/1

- 1<sup>st</sup> Review MAC: **12/11/2015**
- 2<sup>nd</sup> Review MAC: 16/03/2016, Proposal INFN-16-04/LNF
- Project reviewed with CERN (warm) magnet group: 22/06/2016
- Final layout, integration of first long-term user (PADME experiment): **10/10/2016**
- INFN LASA meeting for new magnets: 17/01/2017
- Bologna Workshop with Industry, jointly with INFN ILO: 01/03/2017
- LNF Open Day with Industries: 15/06/2017
- First funding: 06/04/2017
- 3rd Review MAC: 22/06/2017





2017

2015

2016

2018







today

### Project timeline/2

- Normal BTF operations until 31/7/2017
- DAΦNE operations for KLOE-2 experiment until 30/3/2018

Until this date, **no** major intervention on **accelerator complex** (linac, timing, transfer lines) nor **infrastructure** (cooling, conditioning, power, networking, services, buildings)



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today 📑

14

2018

2015

2016



### Preparing second experimental hall



Inside

(former BTF control room)



Outside











- Remove control room equipment
- Remove false floor







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April 2018

Astrata Nazionale di Fisica Naciean



Make room for the bunker in the second experimental hallRemove internal wall





Saida BTF

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**Enlarge main entrance**, allowing new bunker blocks and bins to be mounted **Removable stairs** for allowing fork-lift and truck access through main doors **New door** for accessing DA $\Phi$ NE racks small room from outside the bunker Second access door to the bunker (recycling existing fire-door)



SAIDA BTF

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3









• Strengthen pavement for the new shielding chicane











April 2018



• New main entrance



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### New shieldings



AIDA





### VIETATO L'AGCESSA UNITATO L'AGCESSA DELLA MACCHINA

#### BTF-1

Already authorized for 3.12.10<sup>10</sup> e<sup>-</sup>/s average flux

#### BTF-2

- Detailed FLUKA simulations for fixing the maximum allowed flux
- No high-Z dump to minimize neutron photo-production
- 2 m of concrete (at zero degrees)
- Keep <1 mSv/year for 6000 h operations</li>
- Maximum average flux:  $10^6 e^-/s$
- Required documentation submitted to Authorities
- Reply with request of (small) clarifications
- Inspections carried on
- Expect approval, if no further investigation, by summer







### Dismounting the BTF line











2017

Remove diagnostics, services & cables



-MISADO Remove vacuum pipe



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2017



SAIDA BTF



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INFN

Interior Regionalis di Fisica Nacione

Remove shieldings

Remove magnets





April 11th, 2018



















- Services disconnected
- Revision of cooling distribution













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### Beam-splitting fast dipole



Magnetic design



Thermo-mechanical design and detailed constructive design



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### Beam-splitting fast dipole/1



Construction at ORMET



Laminated core assembly



Finished coil



Iron laminations



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### Beam-splitting fast dipole/2







- OK after machining
- Final gap: 26.3 mm

<sup>020</sup> **BTF** 





### New quadrupoles and dipoles





Magnetic design









• Construction started at:









### Supports, pipes, etc.



#### DP-01 dual-port vacuum chamber:

- Steel  $\rightarrow$  Aluminium
- Simplified design



Production on-going, several components already delivered or due in the next weeks





#### 

## Alignment, blue-lining, drilling









#### Next steps



#### **By June 2018**

- Install beam-splitting fast dipole DP-01
- Install Al, dual-port thin vacuum chamber
- Install BTF-1 line in final position
- Install PADME experiment
- Beam commissioning
- Start PADME experiment run-1







#### Next steps



#### **By June 2018**

- Install beam-splitting fast dipole DP-01
- Install Al, dual-port thin vacuum chamber
- Install BTF-1 line in final position
- Install PADME experiment
- Beam commissioning
- Start PADME experiment run-1

- Install BTF-2 line
- Install photon tagging
- BTF-2 beam commissioning







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Istrato Nazionale di Fisica Novienre



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# Photon tagging



**2005**: designed and built in collaboration with the AGILE team, with the main purpose of the scientific payload calibration: Silicon trackers + calorimeter

#### Issues with this configuration:

- Low rate
  - Due to limitations of multiplexer and custom-made DAQ boards
  - Need to select single tracks
- Spurious events
  - Scattered electrons hitting tagging modules from behind
  - Showering electrons due to grazing angles
- Dead channels
  - Many custom modules with **obsolescent** components
  - Some broken microstrip modules

## Photon tagging



45 degrees, H-shape

S AIDA BTF











### Photon tagging



30 degrees, C-shape

F

R











#### Hardware improvements

#### Intermediate step:

- Single SSD hybrid test stand
- SSD tested directly with beam in the DHSTB-02 inner arc
- Good status of most TAA1 chips
- 50 Hz trigger rate
- Essentially fully functional but:
- No auto-triggering feature
- No hardware zero suppression
- No SSD hybrid multiplexing
- Strong collaboration with Michela Prest and Erik Vallazza, Università Insubria, Como and INFN Trieste









#### Hardware improvements

- New FPGA logic board with an upgraded DC-DC converter (± 7,5V) to drive longer hybrid strip bus cables
- New FPGA board hosts logics for multiplexing 6× (3× each TAA1 ASIC), for an overall 2304 channels (serial)
- New analog and digital data bus layout
- Zero suppression can be implemented
- Self-triggering implemented











#### Firmware and software improvements

- New firmware in the ADC board (VME Cyclone Board) implemented for reading 2034 strips digitized data in DMA VME cycle.
- A daughter board in VME Cyclone has been implemented to read and implement TAA1 self-triggering
- New firmware release in the 12 bit ADC board for digitizing up to 2304 TAA1 channels
- New DAQ and data analysis software has been implemented and successfully tested
- System is ready for installation









### Linac consolidation

#### 2 m of concrete



#### Modulator gallery





#### Linac tunnel







#### PFN charging circuit: replace SCR system with solid state power supplies



- Size: 19" (483 mm) Rackmount standard front panel
  - 17" (432 mm) chassis width

12.25" (311 mm) High

22" (559 mm) Deep + 5" (127 mm) for cables





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#### Linac consolidation: modulator renewal



New power suppies rac

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Pulse Forming Network (PFN)





- Bid assigned (TDK), two pieces already delivered
- New PS in the new cooled rack now under test



 New tanks, new rack and many other components for RF test station delivered



#### Linac consolidation: modulator renewal

#### New control and interlock system

- Profit of new HV power supplies
- Increase reliability and performance
- Design done, using modern modular electronics
- First unit **purchased**, currently under test
- Software development in progress







# Linac getting ready for PADME

- Maintenance after KLOE-2 run: done
- New HV power supplies being tested on **modulator D** (already equipped with new, 15:1 pulse transformer)
  - All other development activities on the test modulator being installed as 5<sup>th</sup> RF station in the hall
  - Transparent to Linac operations
- Linac getting ready to restart in mid June for warm-up and beam commissioning for the PADME run

- Positron beam: explore the <u>two possibilities</u>:
  - Production at the linac **converter** and then accelerate with high-energy sections: higher intensity, lower maximum energy, lower background in BTF
  - Produce at the **BTF target**, from highest possible energy electron beam : higher maximum energy, lower maximum intensity and probably higher background in **BTF** hall
- Longest possible pulse: at least 100 ns
  - Pulse length for DAΦNE injections: <13 ns (damping ring RF: 74 MHz)</p>
- Tunable intensity: 10<sup>4</sup>-10<sup>5</sup> positrons/pulse
- Energy: at least 550 MeV
  - Also 250 and 300 MeV needed: above and below  $m_X \sim$  17 MeV, the <sup>8</sup>Be boson







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## Conclusions/1

#### General principles of the BTF upgrade:

- Stop LINAC and BTF activities for the **shortest possible time** 
  - As much as possible testing offline
- **No impact** on physics experiments: KLOE-2, PADME and Siddhartha-2
  - Preserve the DAΦNE racks room
  - Delayed infrastructural work until the KLOE-2 experiment end, on
     Mar. 30<sup>th</sup>, 2018, and enable PADME restart for beginning of July.

#### In addition we tried to:

- **Enable Italian SMEs** to bid for new components (magnets, vacuum, mechanics...)
  - Implied that full magnetic calculation, thermo-hydraulic and detailed mechanical design (for construction) performed by LNF, as well as quality tests and final magnetic measurements
  - The same applied to vacuum components, supports, diagnostics, accessories...

#### Minimize impact







## Conclusions/2

- Linac consolidation activities on-schedule
  - Hardware procurement essentially completed
  - Issue: the same team (basically) working on the operations and on the upgrade
- **Beam-line doubling** suffered significant delays but
  - Bidding practically complete
  - Infrastructural work resumed after some difficulties:
    - Civil engineering essentially completed (apart from bunker construction)
    - Projects for second line plants (cooling, conditioning ...) under way
  - BTF-1 line rebuilding ongoing, resuming for the PADME run
  - Install BTF-2 line in the next winter shutdown



Do not stop in midstream









Construction of the pion hall (later BTF), 1966







