



The Status of 3-inch PMT Performance Study for JUNO

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On behalf of the JUNO collaboration
NEPTUNE Workshop, Napoli, 2018.07.19



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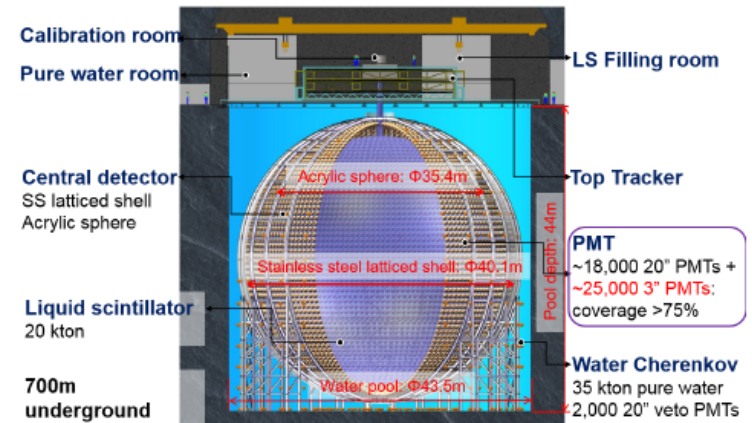
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- Summary

Introduction of JUNO

JUNO:

Jiangmen Underground Neutrino Observatory

- Multipurpose neutrino experiment
- Primary goal:
 - neutrino mass hierarchy
 - precise measurement of neutrino oscillation parameters...
- Energy resolution: $3\%/\sqrt{E}$



Overburden ~ 700 m

Kaiping,
Jiangmen city,
Guangdong Province

53 km
Yangjiang NPP

53 km
Taishan NPP

Guang Zhou

2.5 h drive

Zhu Hai

Macau

Hong Kong

Shen Zhen

Guang Zhou

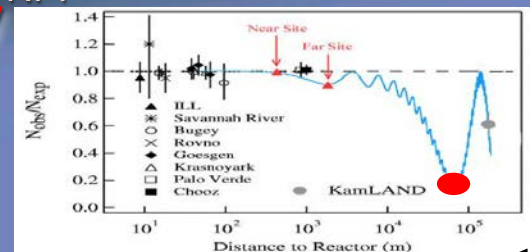
Previous site candidate

Daya Bay NPP

Huizhou NPP

Lufeng NPP

by 2020: 26.6 GW



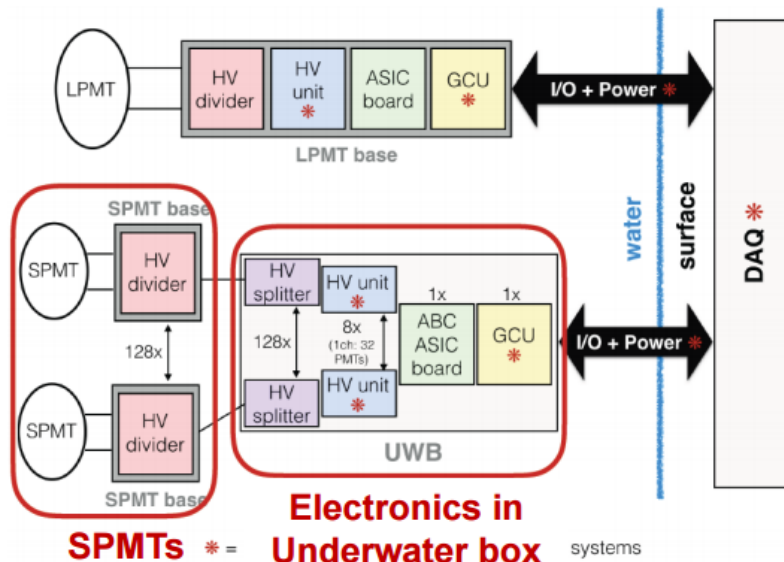
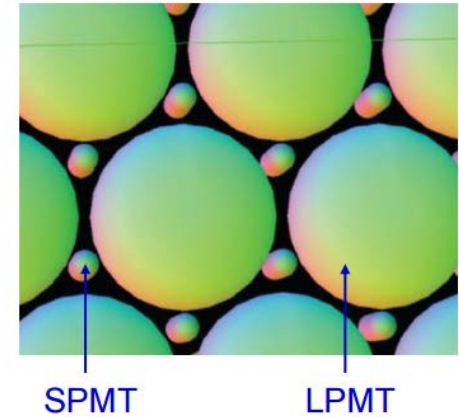


SPMT System

LPMT & SPMT

Double calorimetry system of JUNO

- **2 independent read-out systems**
 - 18,000 20-inch Large PMTs (LPMTs)~1200 p.e./MeV
 - 25,000 3-inch Small PMTs (SPMTs)~50 p.e./MeV
- **SPMTs almost always work in SPE mode**
- **Improvement for the calibration to non-linear response of the single channel charge**



**XP72B22, supplied by HZC Photonics
Co-development with JUNO-SPMT
collaboration**

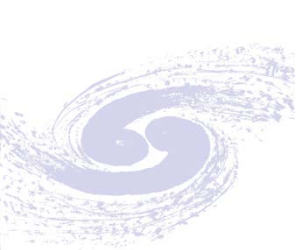


The R&D for 3-inch PMT Performance

➤ Requirement for 3-inch PMT Performance

No.	Parameter	Specified Value (Average)	Specified Value (Range)
1	Bulb Diameter	80mm	$80 \pm 2\text{mm}$
2	QE x CE @420nm	24%	>22%
3	HV @ 3×10^6 Gain		<1300V
4	P - V Ratio	3	>2
5	Resolution of SPE (σ)	35%	<45%
6	Dark Rate @ 1/4 PE	1kHz	<1.8kHz
7	Dark Rate @ 3 PE	3Hz	<30Hz
8	TTS (FWHM)		<5ns
9	QE Uniformity		<11%

No.	Parameter	Specified Value (Average)	Specified Value (Range)
10	Prepulse Ratio (in a 80ns window)	4.5%	<5%
11	Afterpulse Ratio (in a 20 μ s window)	10%	<15%
12	Effective Diameter of Cathode	76mm	>74mm
13	Spectral Response Range	300~600nm	300~600nm
14	Glass Radiation Level	^{238}U <145ppb ^{232}Th <272ppb b ^{40}K <162ppb	^{238}U <400ppb ^{232}Th <400ppb ^{40}K <200ppb
15	Water Pressure Resistant	1.0MPa	>1.0MPa

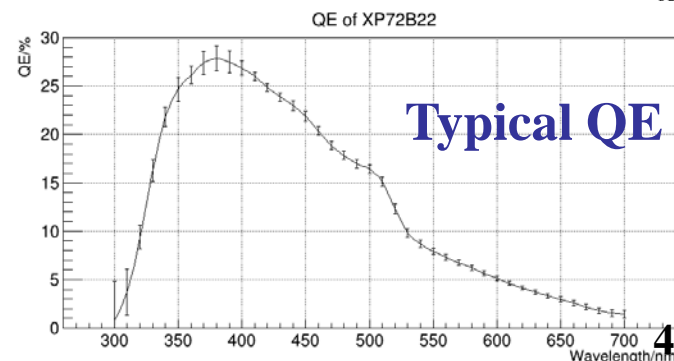
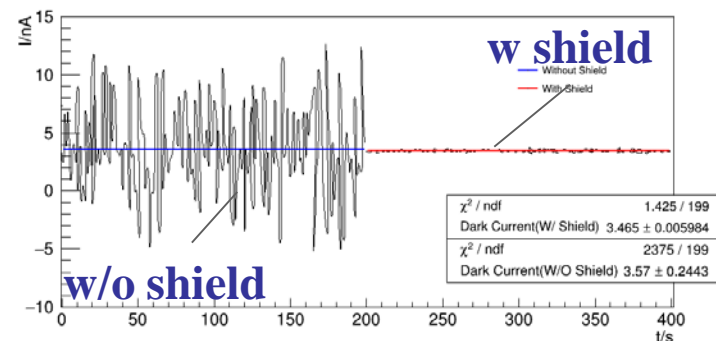
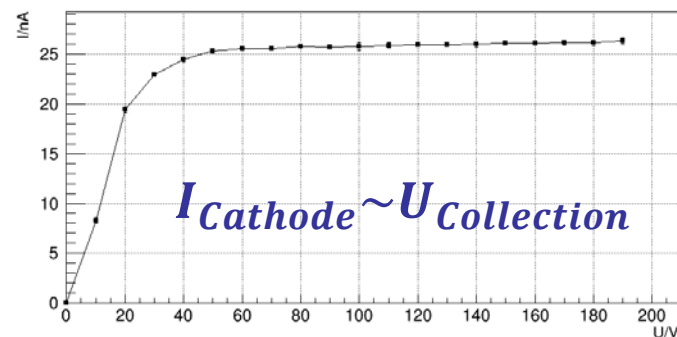
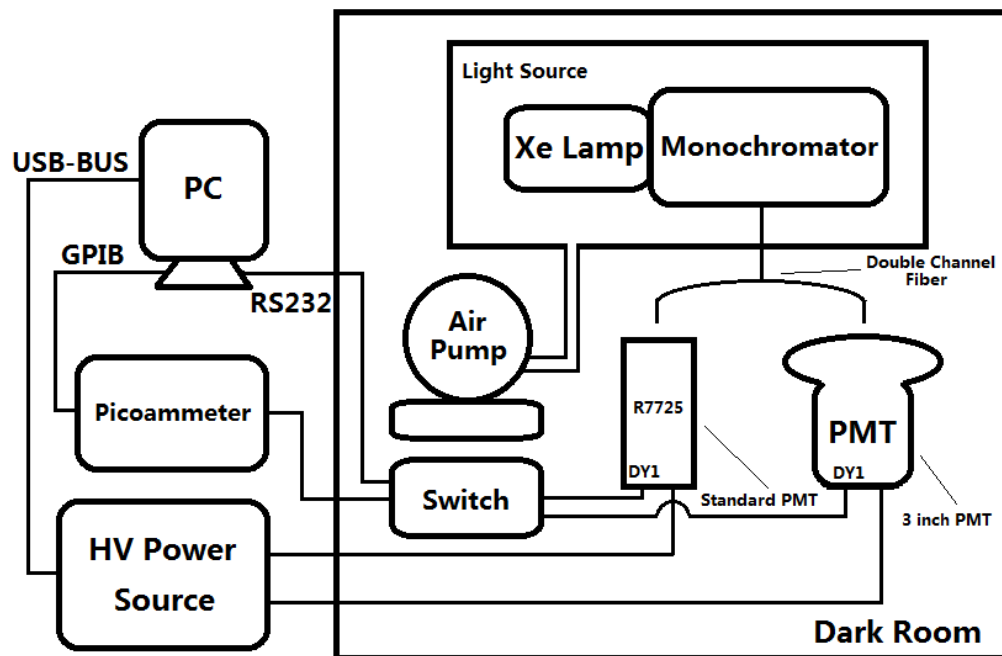


The R&D for 3-inch PMT Performance

➤ Measurement System @ IHEP

The system for QE measurement

- Relative measurement, reference PMT: R7725 (Hamamatsu)
- Range of wavelength: 200nm-1100nm

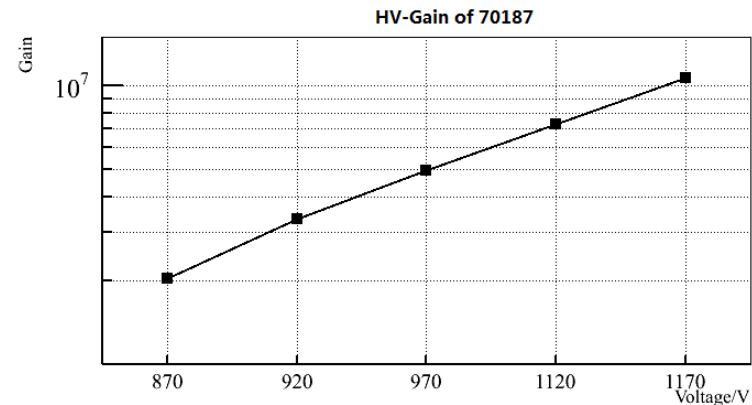
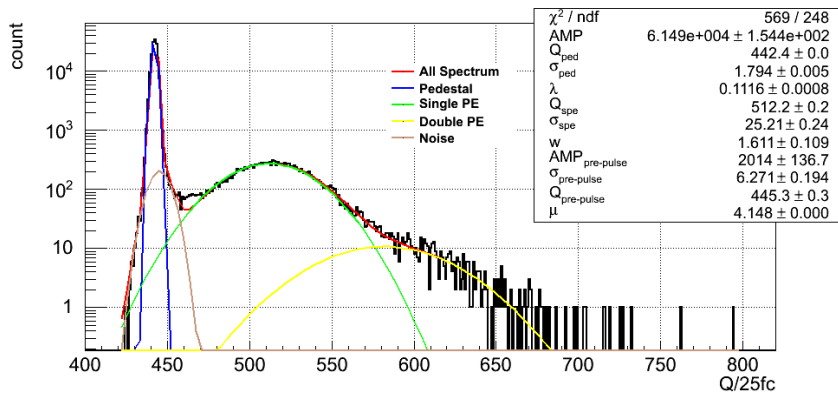
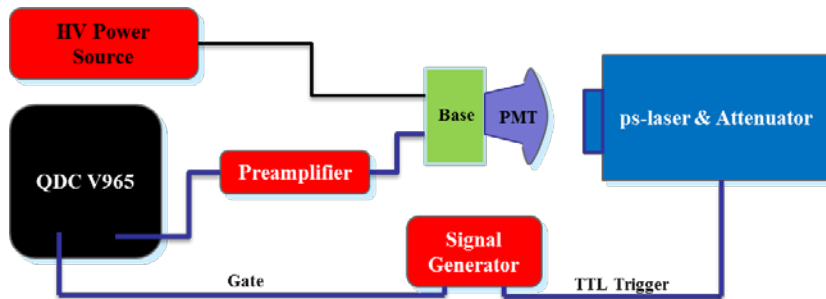


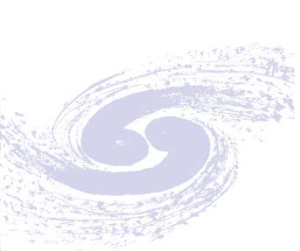


The R&D for 3-inch PMT Performance

The system for SPE measurement

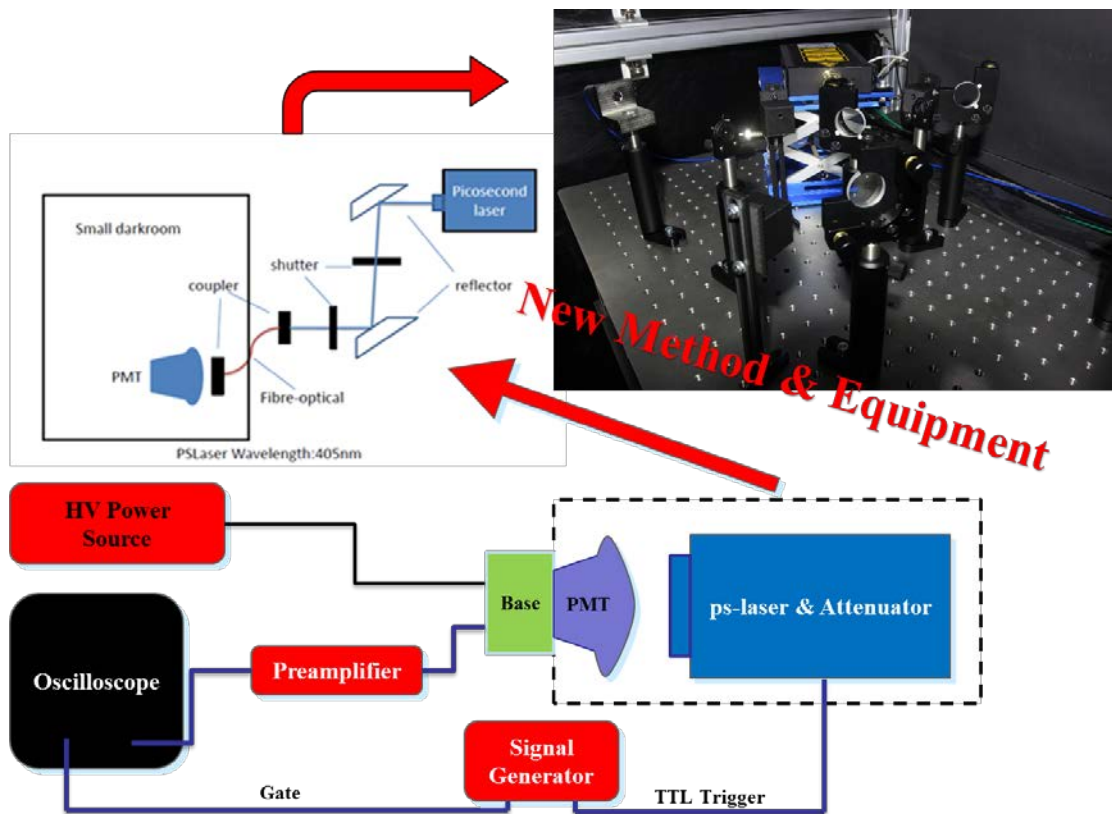
- Light source: ps-laser (405nm)
- Synchronous trigger
- SPE Spectrum (Gain, P-V Ratio, Resolution)





The R&D for 3-inch PMT Performance

The system for time performance measurement
(TTS, pre-pulse/after-pulse)

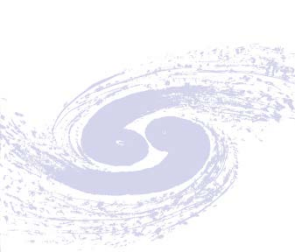


ps-SPE-laser:

- 405nm
- Attenuator with reflecting structure
- Jitter < 40ps

Oscilloscope:

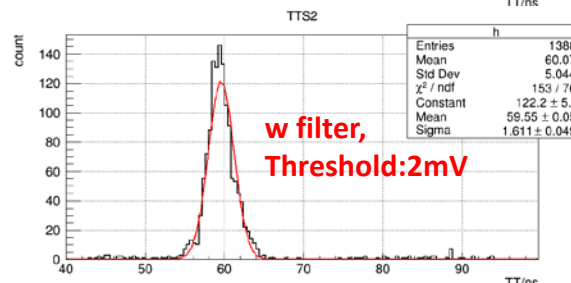
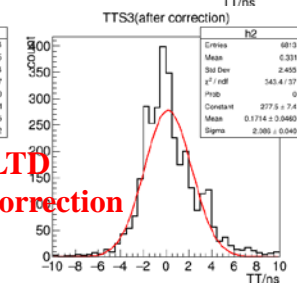
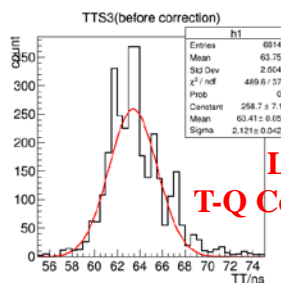
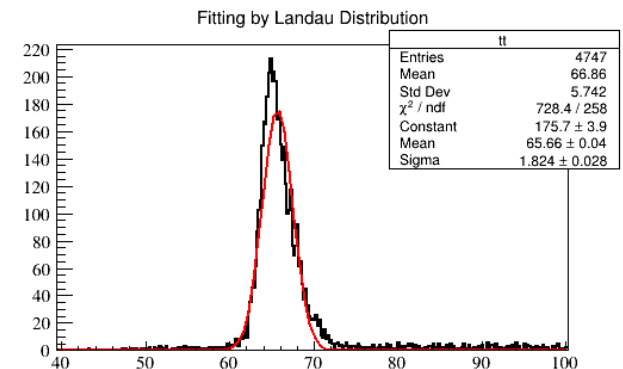
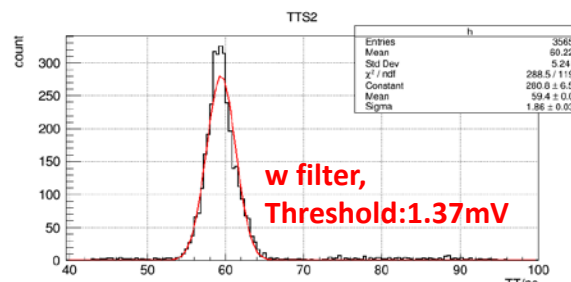
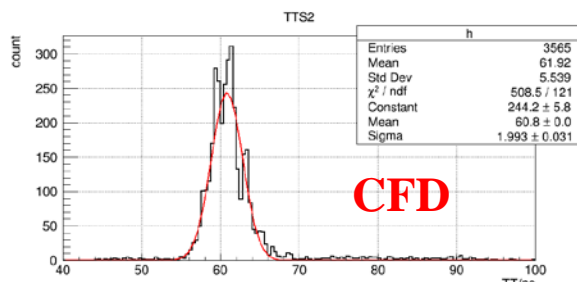
- High sampling rate: 20Gs/s
- High waveform saving speed: >60 cps
- DAQ remotely

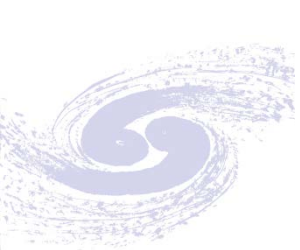


The R&D for 3-inch PMT Performance

Comparison for TTS by different analysis method to waveform

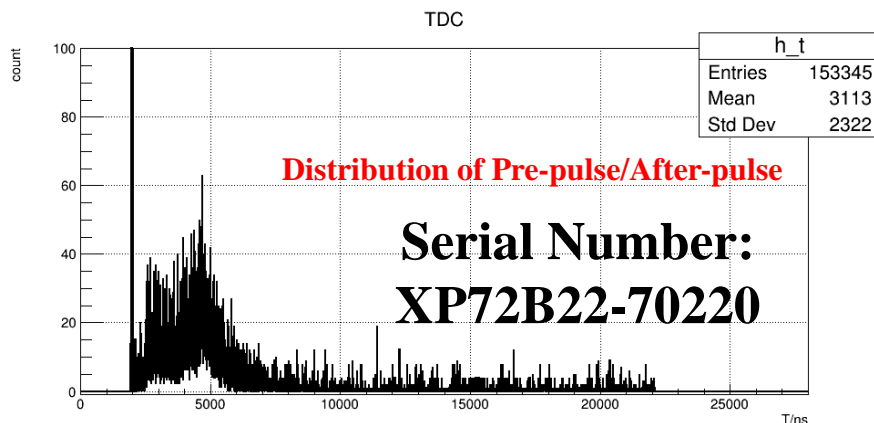
Method	Threshold/mV	Entries	TTS(σ)/ns
CFD, w/o LPF	2	3565	1.99 ± 0.03
LTD, w/o LPF	2	3565	2.09 ± 0.04
W LPF	1.37	3565	1.86 ± 0.03
W LPF	2	1388	1.61 ± 0.05
Fitting by Landau Distribution	2	3548	1.83 ± 0.03





The R&D for 3-inch PMT Performance

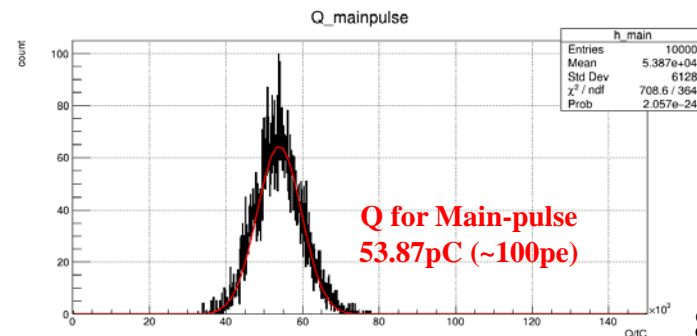
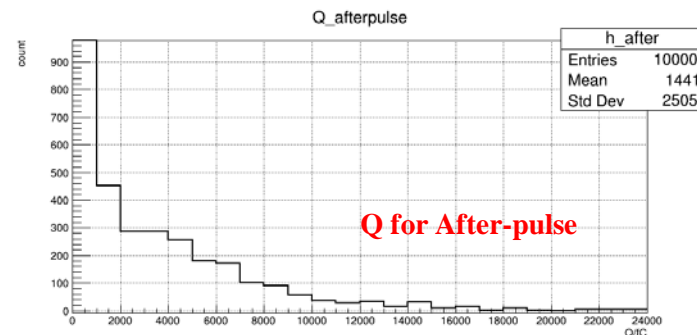
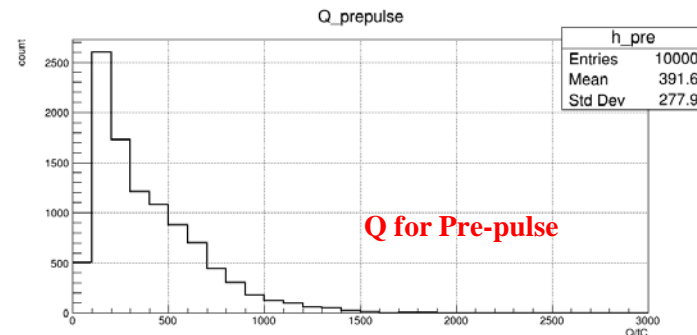
Measurement for Pre-pulse & After-pulse

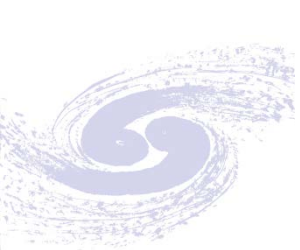


Result:

- Pre-pulse Ratio(Q): 0.08%
- After-pulse Ratio(Q): 1.04%

Time Per Request:
18min/PMT
(1000 waveforms)

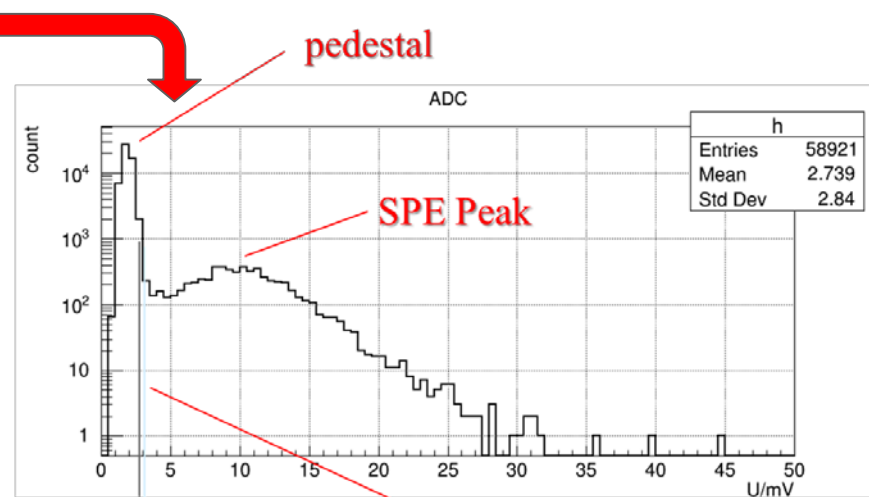
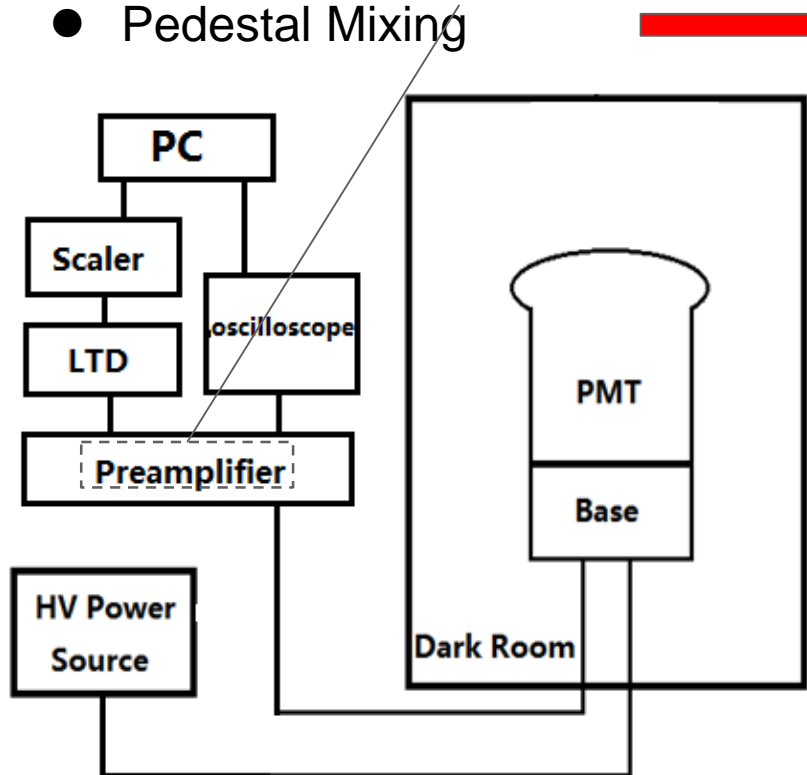




The R&D for 3-inch PMT Performance

The system for dark noise measurement

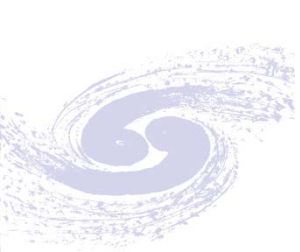
- Threshold setting
- Influence by the width of pedestal
- Influence by preamplifier
- Pedestal Mixing



Threshold
@1/4pe

Pedestal mixed

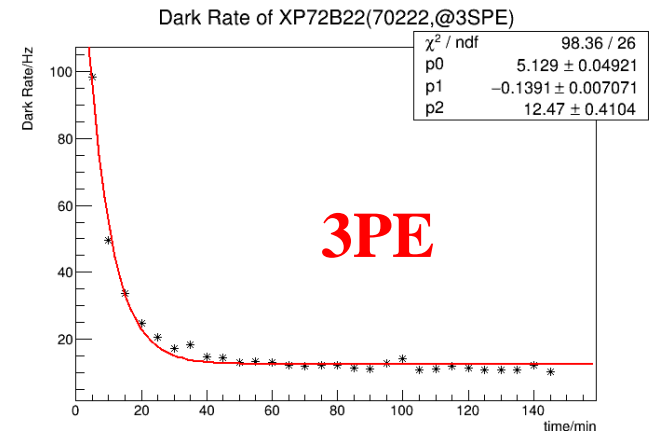
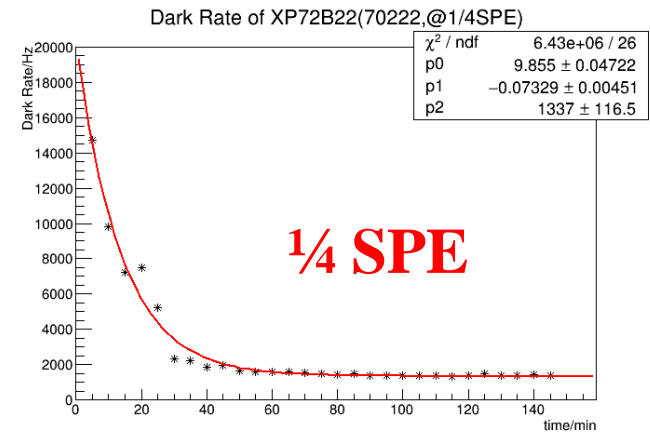
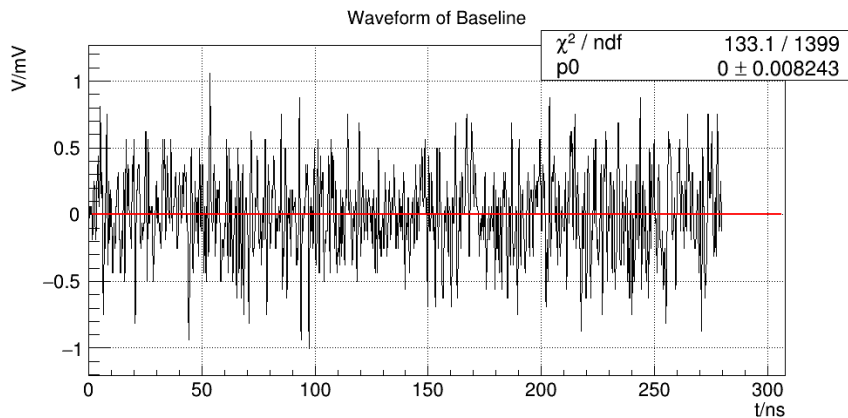
w preamplifier: width of pedestal increasing
w/o preamplifier: threshold setting difficultly



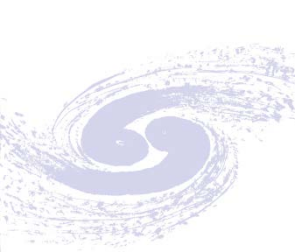
The R&D for 3-inch PMT Performance

Baseline & Electronic Noise

Typical result of dark noise with time increasing

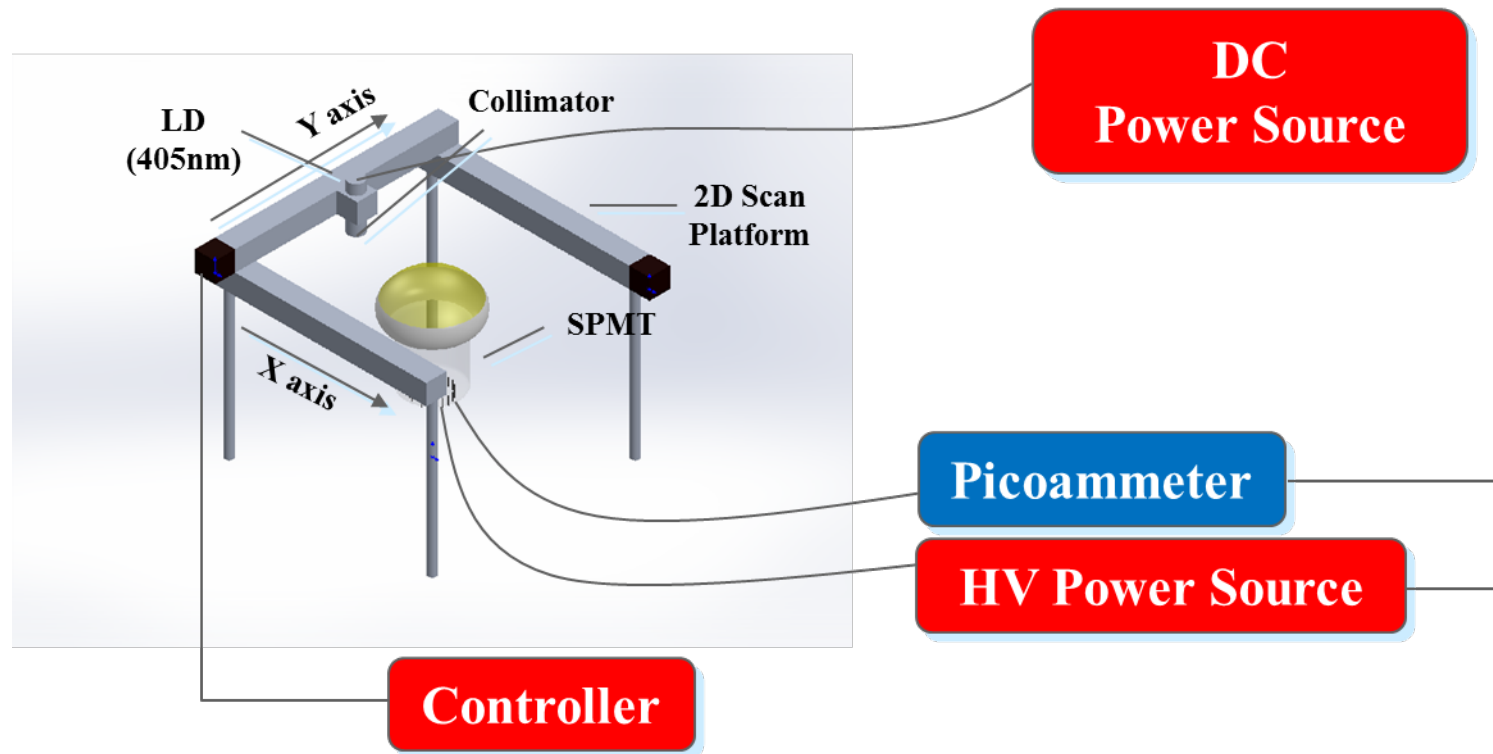


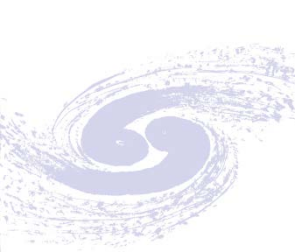
- The level of electronic noise(σ): 0.06mV
- Dark noise becomes stable after coming into dark room 1~2 h.



The R&D for 3-inch PMT Performance

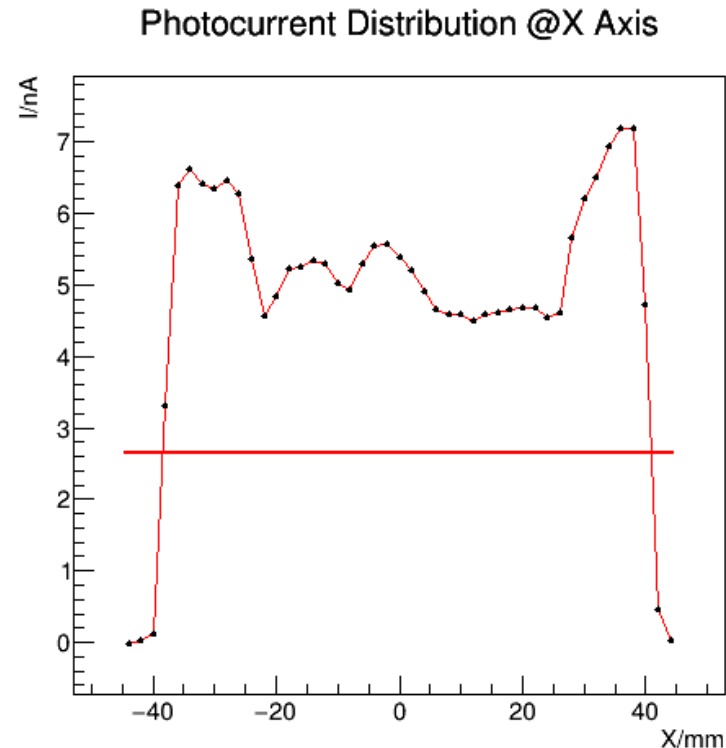
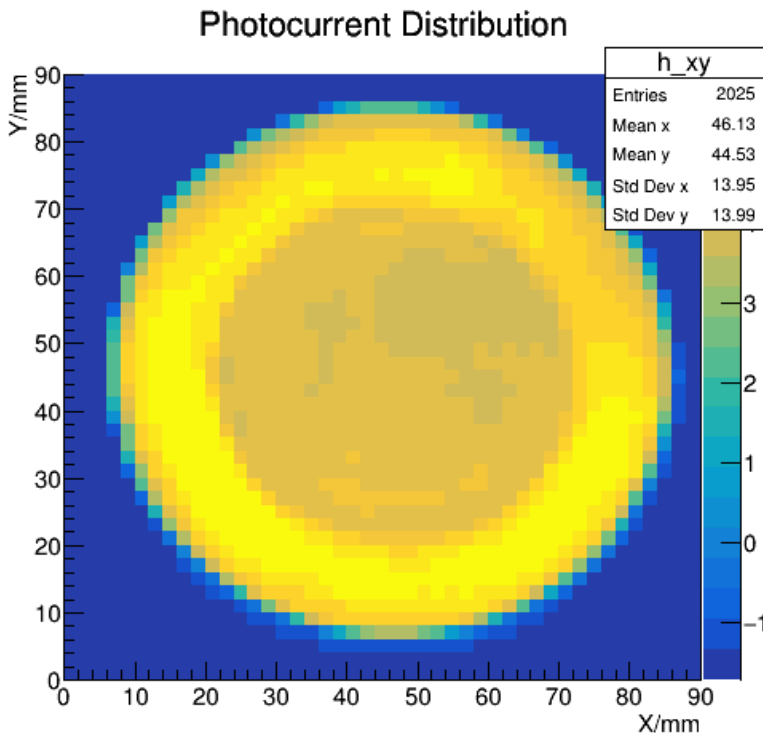
The system for uniformity of PMT cathode measurement





The R&D for 3-inch PMT Performance

- Diameter of collimator: 1.4mm
- Controlling by PC, automatic scan (2D)
- Measured the current from 1st dynode (cathode current)
- Definition: RMS/Mean



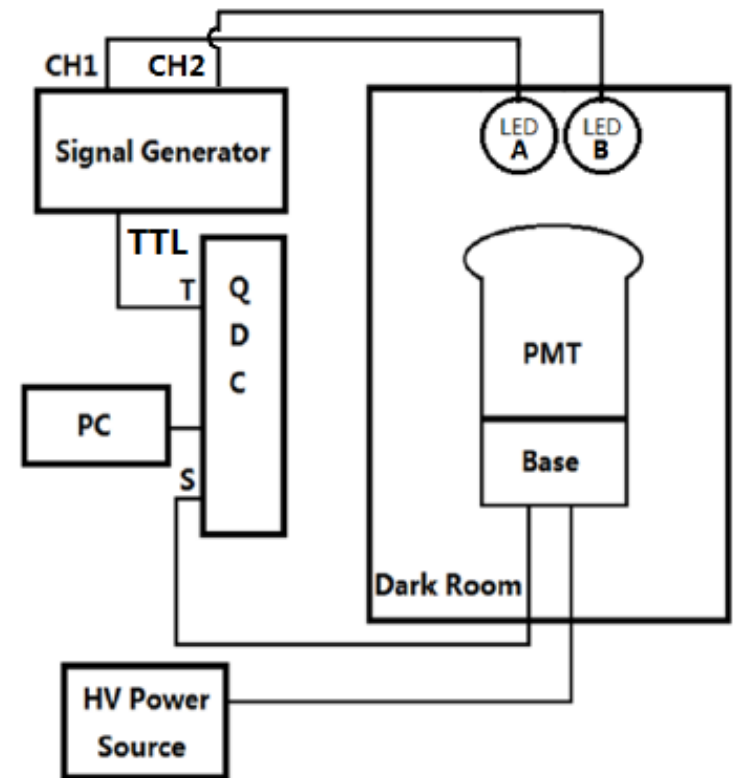


The R&D for 3-inch PMT Performance

The system for nonlinearity measurement

SN of PMT	Pedestal	LED A	LED B	LED A + LED B	Nonlinearity
70187	39	557	203	724	0.44%
70219	38	538	182	689	1.08%
70220	38	493	164	617	-0.35%
70222	39	494	172	629	0.34%
70226	39	529	179	675	0.94%

- (Unit: CH, 612CH~100pe)





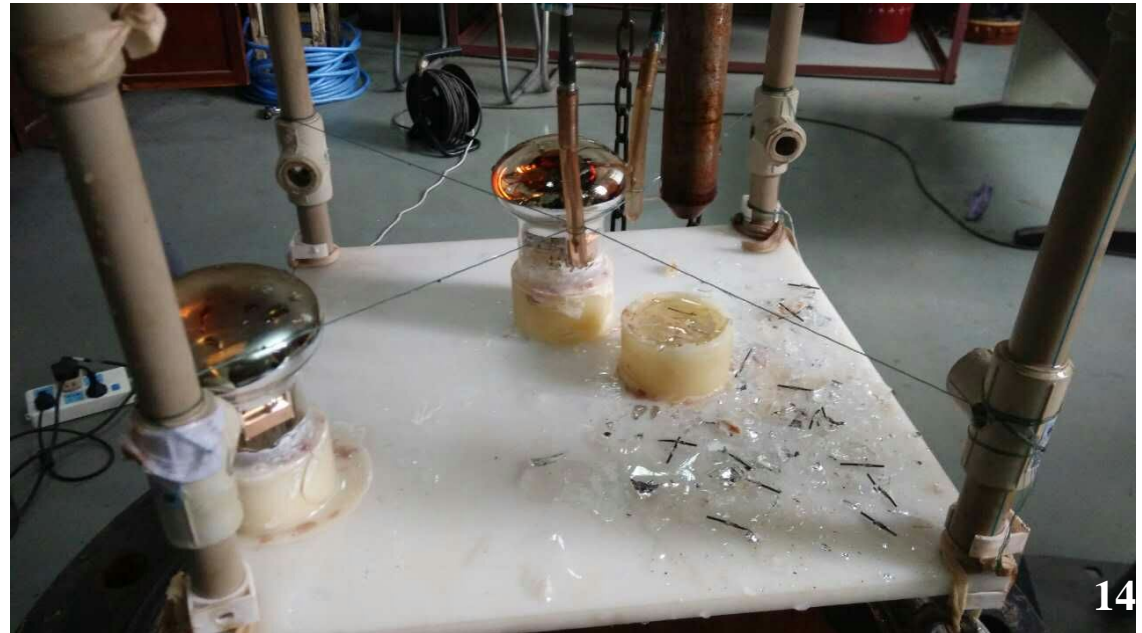
The R&D for 3-inch PMT Performance

Implosion protection: Water Pressure Resistant

- 3 times of implosion threshold tests for HZC 3-inch glass shell

1.83MPa	1.70MPa	1.54MPa
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- 3 times of chain reaction tests under 0.5MPa water
 - No chain reaction for PMTs at 15mm and 150mm
- Protection for small PMT is not necessary





The R&D for 3-inch PMT Performance

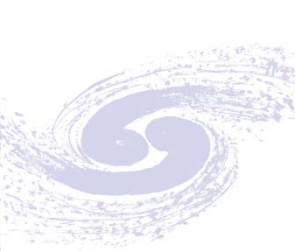
SPMT Low Background Control

- Before Sept., 2017, Th232 and U238 always exceed our requirement.
- Visited glass factories with HZC manager in Sept. 2017.
- Get 4 kinds of materials, tested.

Unit: Bq/kg

Quartz sands	U238 (Pb214/Bi214)	U238 (Ra226)	Th232 (Ac228/Pb212/Tl208)	K40
Pmt glass with Acid-washed sand	1.75 ± 0.07	1.91 ± 0.33	1.05 ± 0.05	13.26 ± 0.86
Acid-washed sand	1.03 ± 0.04	0.99 ± 0.17	0.18 ± 0.02	9.35 ± 0.58
High-pure sand	0.29 ± 0.03	0.28 ± 0.21	0.06 ± 0.02	66.47 ± 3.59
Sand with brand Anhui Fengyang	2.95 ± 0.09	3.15 ± 0.36	4.07 ± 0.12	8.37 ± 0.53
Requirement in contract	<4.94		<1.63	<52.47

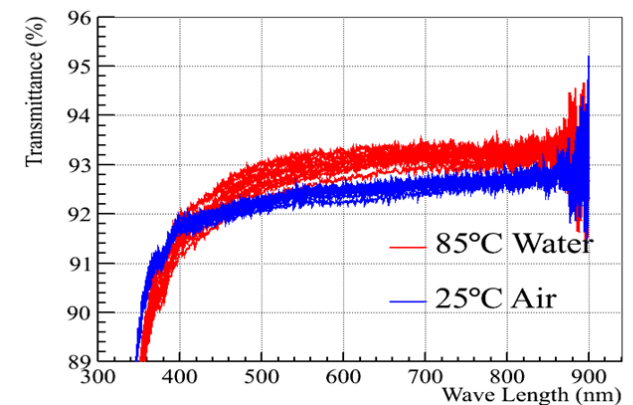
- Acid-washed sand and its glass can meet our requirement.
- HZC MUST use glass with acid-washed sand material to produce spmt.



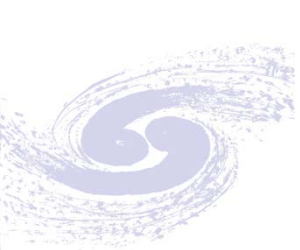
The R&D for 3-inch PMT Performance

Water compatibility of SPMT glass

- Some papers point out that the Na^+ , K^+ can be dissolved in pure water for long time immerse. This may cause glass surface dim and influence the light transmission, even influence the structural strength.
- Important for JUNO.
- Testing method:
 - Reference group of 12 glass slices. Just in the air.
 - Immersed water group of 12 glass slices. Immersed in pure water with temperature 85°C . Change fresh pure water every day, keep immerse one month.



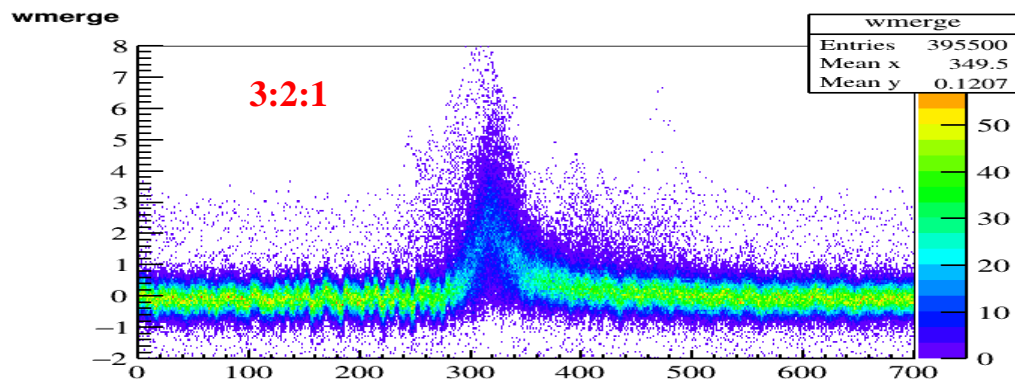
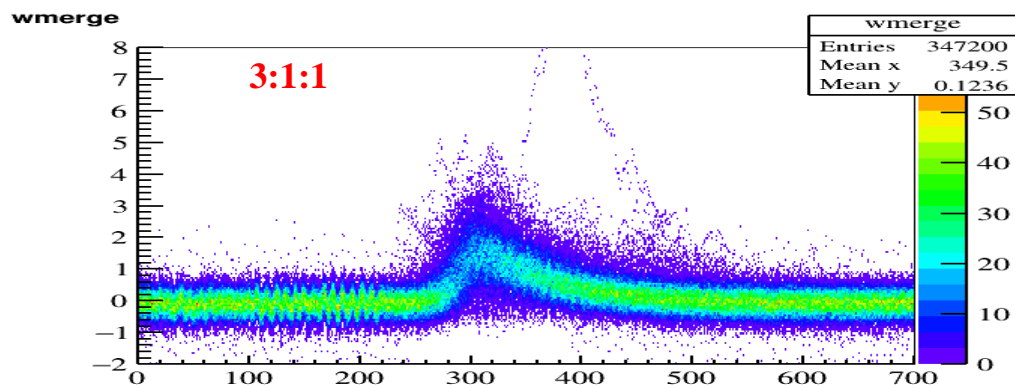
- **No obvious dim by eye, transmittance become better.**
- **Can be used as JUNO spmt glass.**



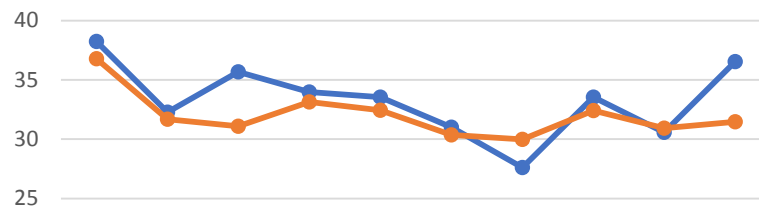
The R&D for 3-inch PMT Performance

Comparison on waveforms come from bases with different HV divider
@ 3×10^6 gain

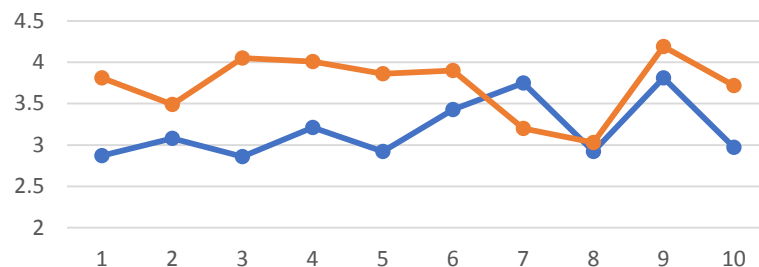
- Waveforms come from 3:2:1 voltage divider is obviously higher and narrower than the waveforms come from 3:1:1 voltage divider.

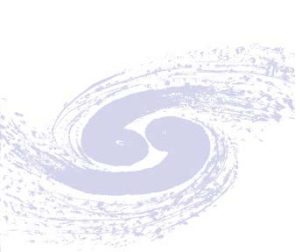


Resolution with different HV dividers



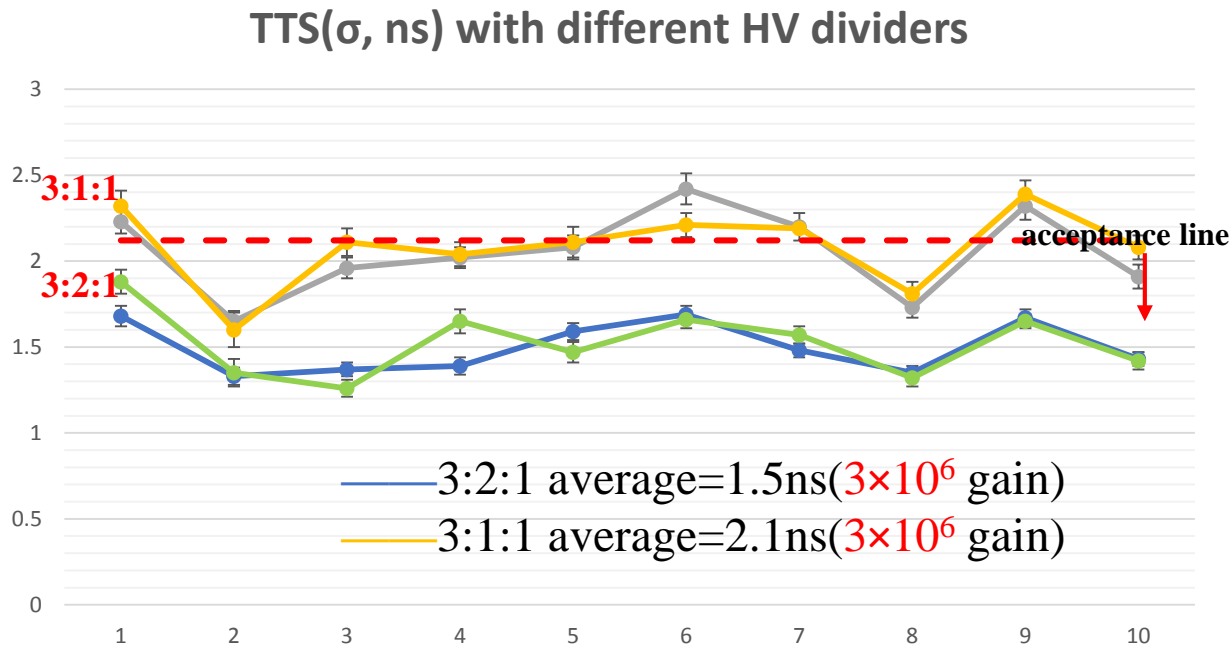
PV ratio with different HV dividers





The R&D for 3-inch PMT Performance

TTS(σ) with different HV dividers



- TTS(σ) with 3:2:1 voltage divider is better than the results with 3:1:1 voltage divider. $1 - 1.5/2.1 = 29\%$ improvement.
- With the same HV divider, we didn't see significant changes when we changed the high voltages

- Resolution & P-V ratio didn't become worse when HV divider changing to 3:2:1.
 - TTS became much better when HV divider changing to 3:2:1.
- 3:2:1 will be used to be the HV divider ratio!!!



The R&D for 3-inch PMT

Performance

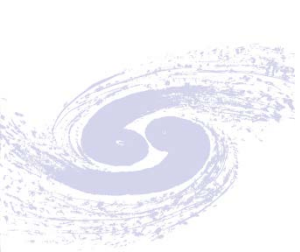
➤ Some Result of Sample PMT Performance @IHEP

- 5 sample PMTs have been measured @IHEP
- Both 15 parameters can satisfy our requirement.

No.	Parameter	Measured Value (Range)	Specified Value (Range)
1	Bulb Diameter	[78, 81]mm	$80 \pm 2\text{mm}$
2	QE x CE @420nm	[23.5, 26.3]%	>22%
3	HV @ 3×10^6 Gain	[905, 1202]V	<1300V
4	P - V Ratio	[2.28, 2.40]	>2
5	Resolution of SPE (σ)	[31.8, 43.2]%	<45%
6	Dark Rate @1/4 PE	[0.68, 1.34] kHz	<1.8kHz
7	Dark Rate @3 PE	[4.7, 19.0]Hz	<30Hz
8	TTS (FWHM)*	[4.0, 4.4]ns	<5ns
9	QE Uniformity	[5.3, 7.9]%	<11%

No.	Parameter	Measured Value (Range)	Specified Value (Range)
10	Prepulse Ratio (in a 80ns window)	[0.6, 1.0]%	<5%
11	Afterpulse Ratio (in a 20 μ s window)	[2.1, 5.0]%	<15%
12	Effective Diameter of Cathode	[78, 80]mm	>74mm
13	Spectral Response Range	300~[650, 700]nm	300~600nm
14	Glass Radiation Level	^{238}U <145ppb ^{232}Th <272ppb b ^{40}K <162ppb	^{238}U <400ppb ^{232}Th <400ppb ^{40}K <200ppb
15	Water Pressure Resistant	[1.54, 1.83] MPa	>1.0MPa

*: The HV divider ratio is 3:1:1.

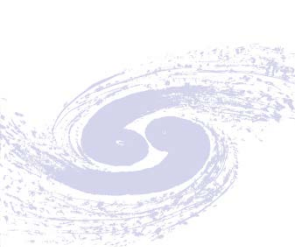


Mass Production & Test for 3-inch PMT

➤ The Status of Production & Acceptance Test @HJC

- Production speed ~1000/month
- Almost 6000 PMTs was produced and passed HJC's test @ end of Jul.
- Acceptance test with $\leq 10\%$ samples has started in Feb. 2018 @ HJC

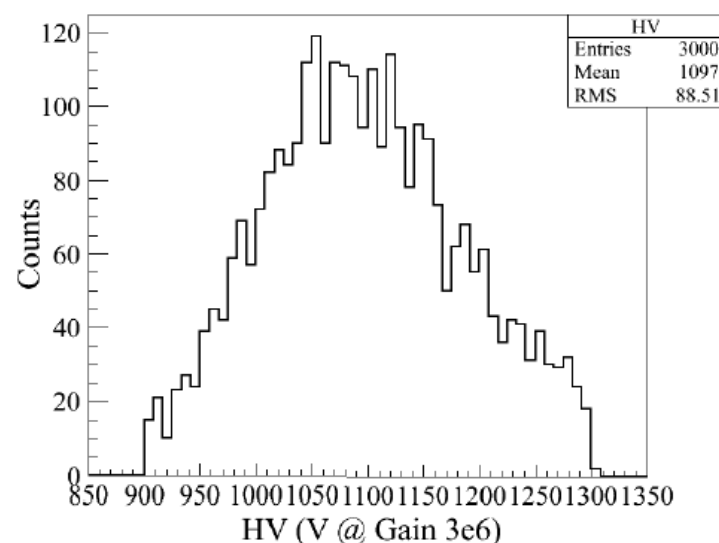
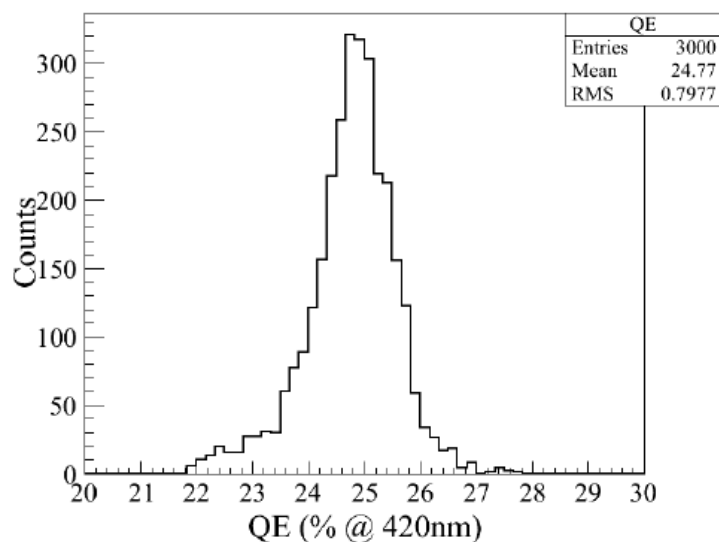




Mass Production & Test for 3-inch PMT

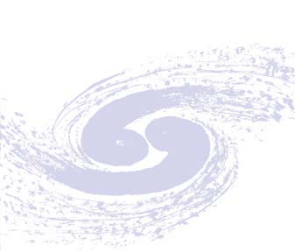
➤ The Result of Acceptance Test @HZC

Static testing (QE & HV)



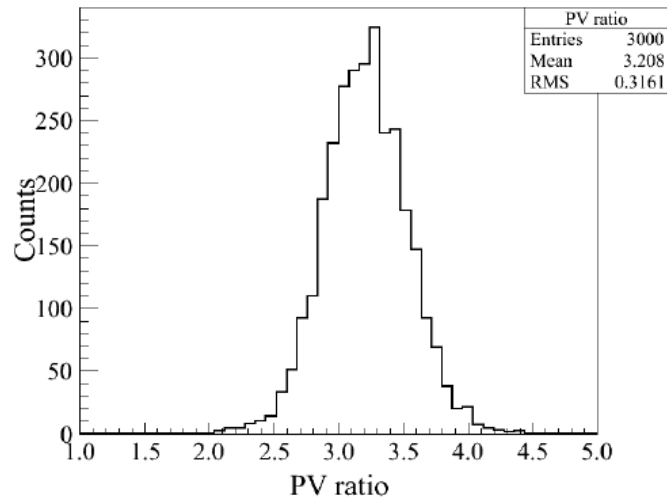
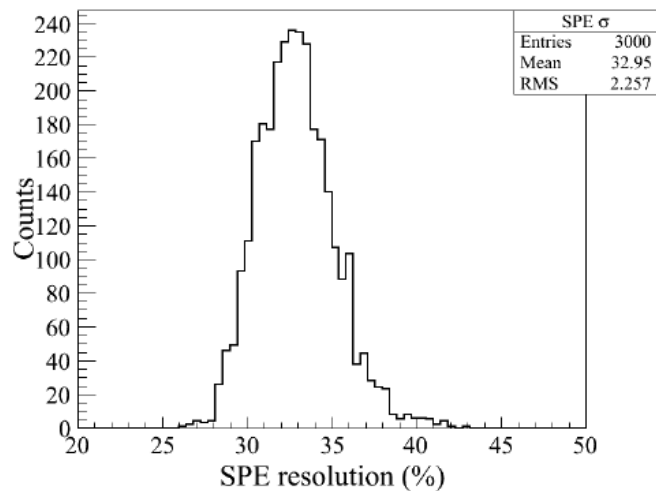
1-20 batches, total 3000 pcs final.

- Requirement: QE>22%, HV<1300V
- All satisfied our requirements.



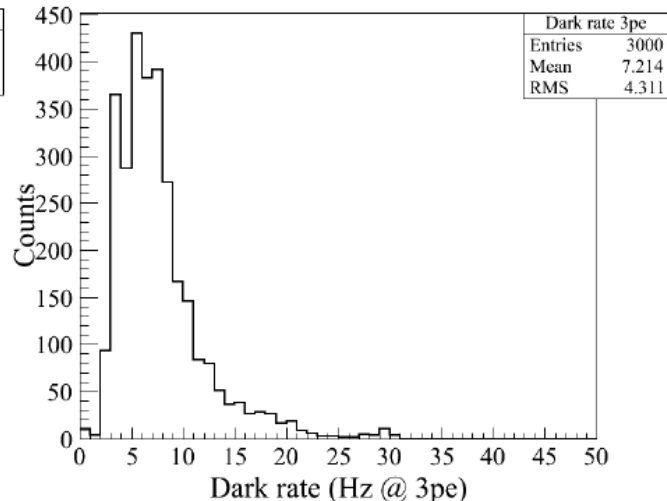
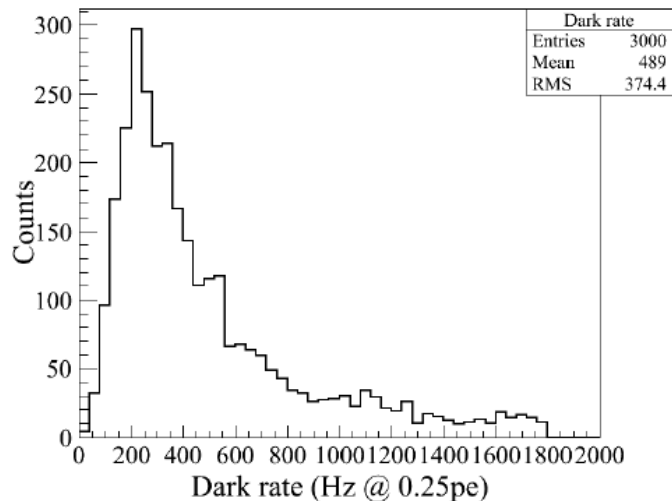
Mass Production & Test for 3-inch PMT

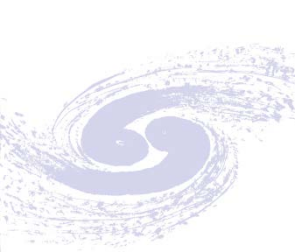
Impulse testing (SPE & Dark Rate)



**1-20 batches, total
3000 pcs final.**

- **Requirement:**
SPE Resolution < 45%,
P-V Ratio > 2,
Dark Rate @ 1/4PE < 1.8kHz,
Dark Rate @ 3PE < 30Hz
- **All satisfied our requirements.**

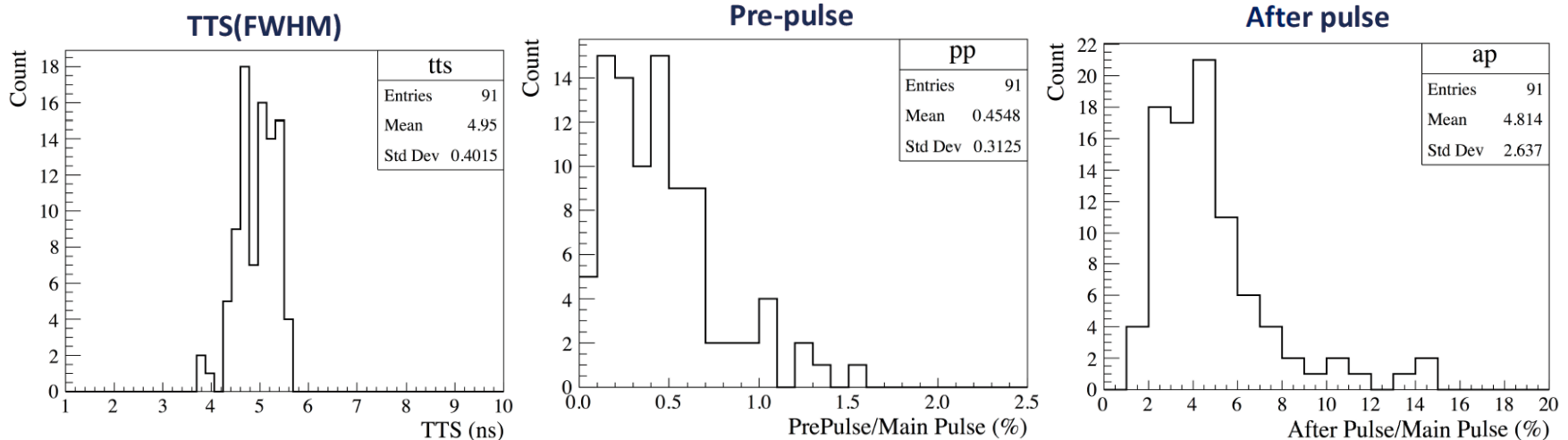




Mass Production & Test for 3-inch PMT

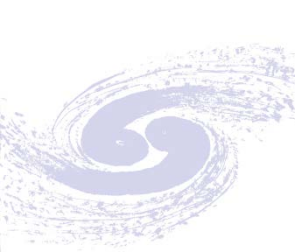
Testing to time performance (TTS & Pre-pulse/After-pulse)

Measurement System @HZC has developed by IHEP



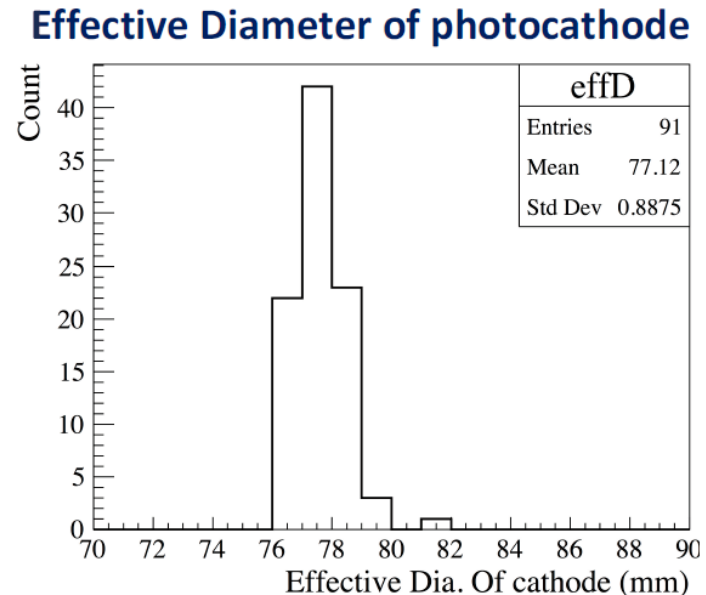
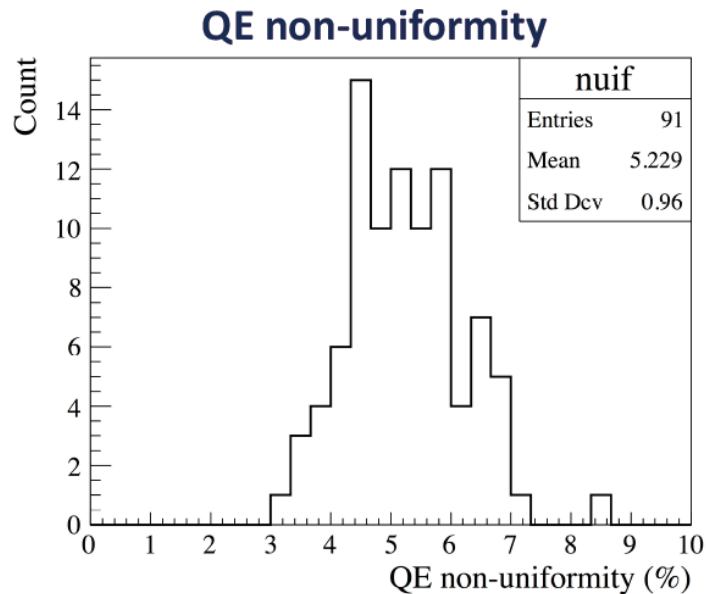
1-20 batches, sample testing.

- **Requirement: TTS<5ns, Pre-pulse<5%, After-pulse<15%**
- **All satisfied our requirements.**



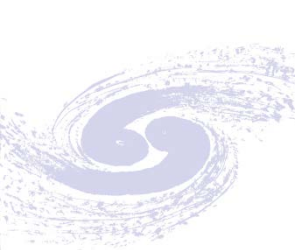
Mass Production & Test for 3-inch PMT

Cathode uniformity testing



1-20 batches, sample testing.

- **Requirement: QE Uniformity<11%,
Effective Diameter of Cathode>74%**
- **All satisfied our requirements.**



Mass Production & Test for 3-inch PMT

3-inch PMTs acceptance test summary

Parameters	Sampling data req.	Mean
1. Diameter Of Glass Bulb (mm)	78<Dia. <82	✓
2. QEXCE@420nm (%)	>22 (Mean>24)	25
3. HV@3X10 ⁶ gain	900-1300	1097
4. SPE resolution (%)	<45 (Mean<35)	33
5. P-V Ratio	>2 (Mean>3)	3.2
6. Dark Rate@0.25PE (Hz)	<1.8k (Mean<1k)	489
7. Dark Rate@3PE (Hz)	<30	7.2
8. SPE TTS (FWHM) (ns)	<5	4.9
9. Pre pulse ratio (10-90ns)	<5 (Mean<4.5)	0.4
10 .After pulse ratio (50ns -20μs)	<15 (Mean<10)	4.8
11. QE non-uniformity (%)	<11	5.2
12. Effective Dia. Of cathode (mm)	>74 (Mean>76)	77.1
13. Spectral response range (%)	QE320>5	13.4
	QE550>5	8.8

The quality of the 3-inch PMTs is under control.



Summary

■ @IHEP

- The SPMT performance measurement system has been developed in IHEP.
- 5 sample PMT has been measured and the measurement result can satisfy our requirement.

■ @HZC

- The performance of TTS has improved observably when HV dividers ratio changed to 3:2:1 from 3:1:1.
- 3-inch PMTs production are on the progress, 1000 pcs/month.
- Acceptance testing started in February, 2018.
- The quality of the 3-inch PMTs is under control.



Thanks!