

Production of Radioactive Ion Beams at Legnaro

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LNL-INFN

-The SPES RIB Source

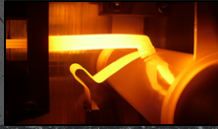
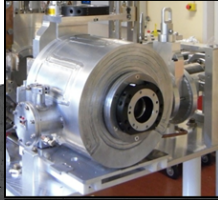
- The RIB +1 line.

- Possible first RIB's @ SPES.

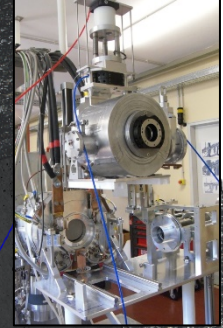
The RIB source complex



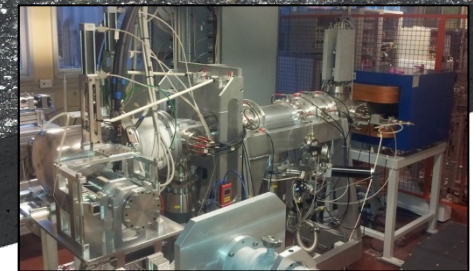
horizontal
handling
device



TIS unit



vertical
handling
device

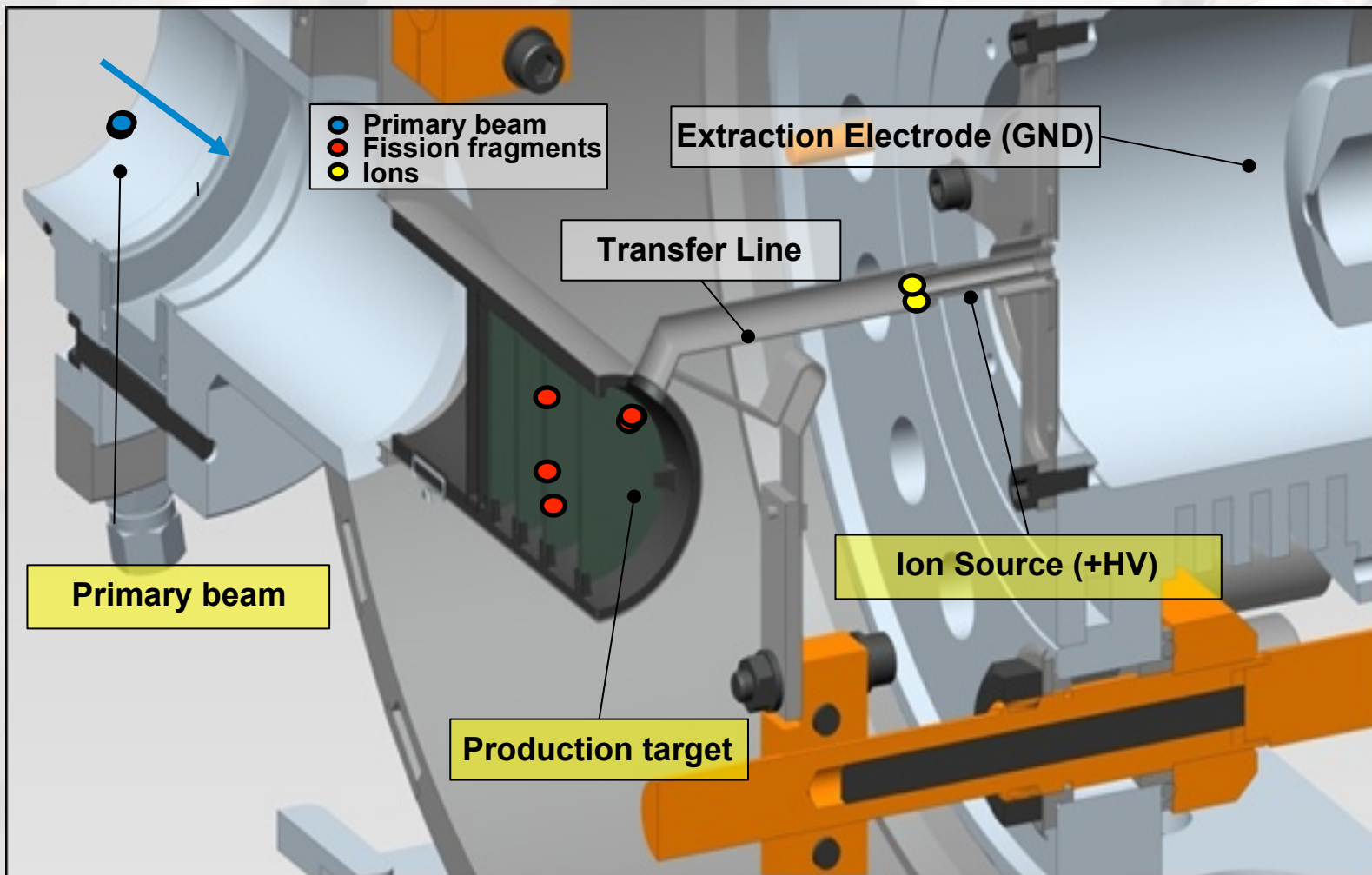


front-end

temporary storage

Rapporto semplificato a fini di rappresentazione principale (+)

The SPES TIS UNIT



Driver vs. Target

Isotopes vs. Ion Source

Target materials have to meet some specific mandatory requirements:

- They have to be solid -> **Safety requirement**
- They have to be refractory (the higher the reachable temperature the better the release) -> **ISOL requirement**

In addition

- Their **emissivity** value should be high (higher emissivity means better thermal radiative exchange.)
- They should be **easy to produce/purchase**

 **UC_x target (Operation temperature: 2200°C)**



Target R&D and state of art:

Nuclear reactions studied	Designed	Tested
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 **SiC target (Operation temperature: 1800°C)**



Target R&D and state of art:

Nuclear reactions studied	Designed	Tested
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 **ZrGe target (Operation temperature: 1800°C)**



Target R&D and state of art:

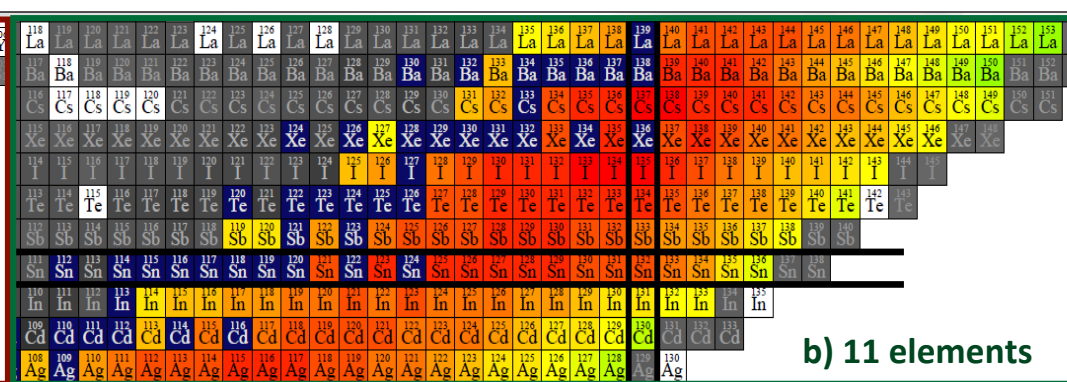
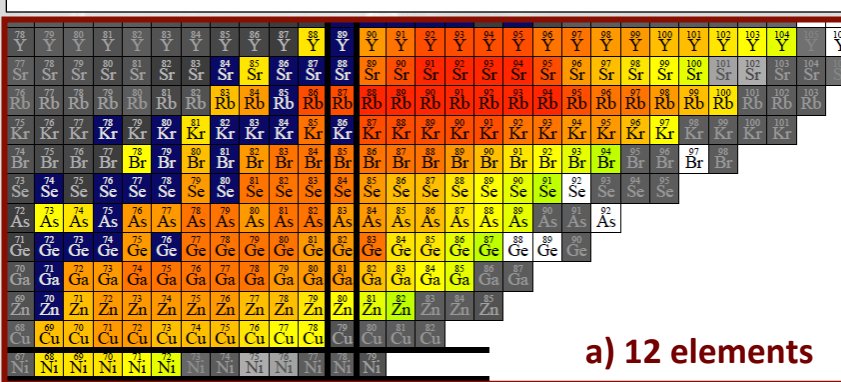
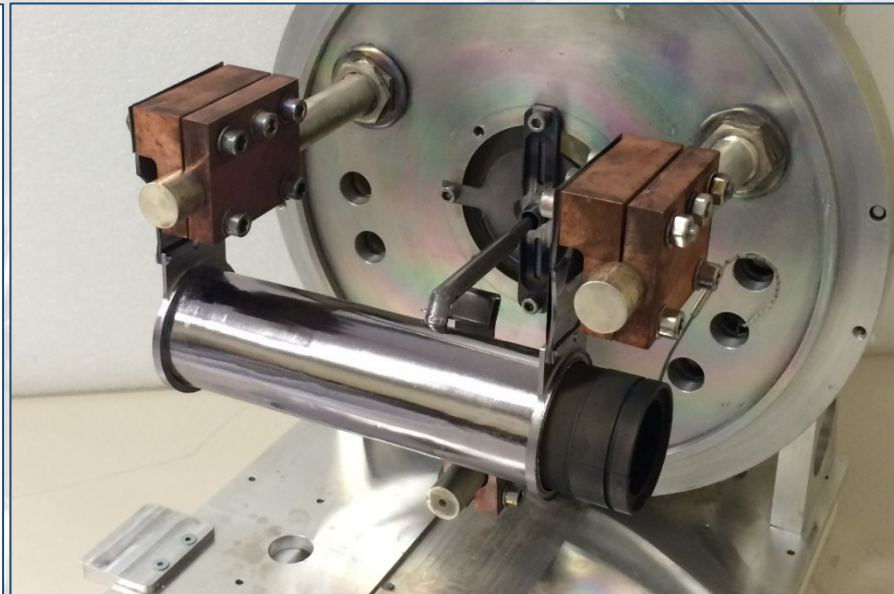
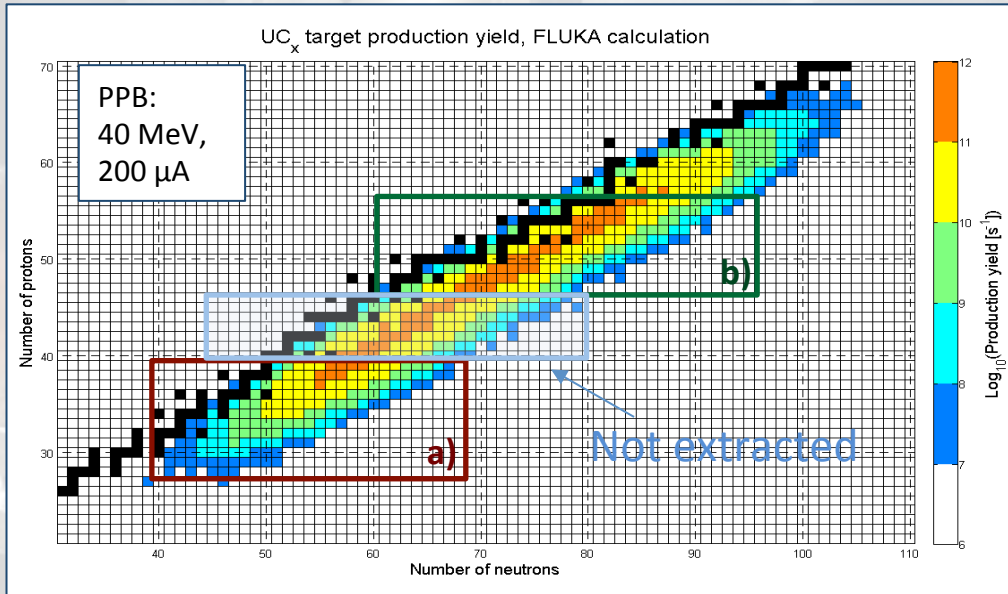
Nuclear reactions studied	Designed	Tested
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 **TiC target (Operation temperature: 2000°C)**



Target R&D and state of art:

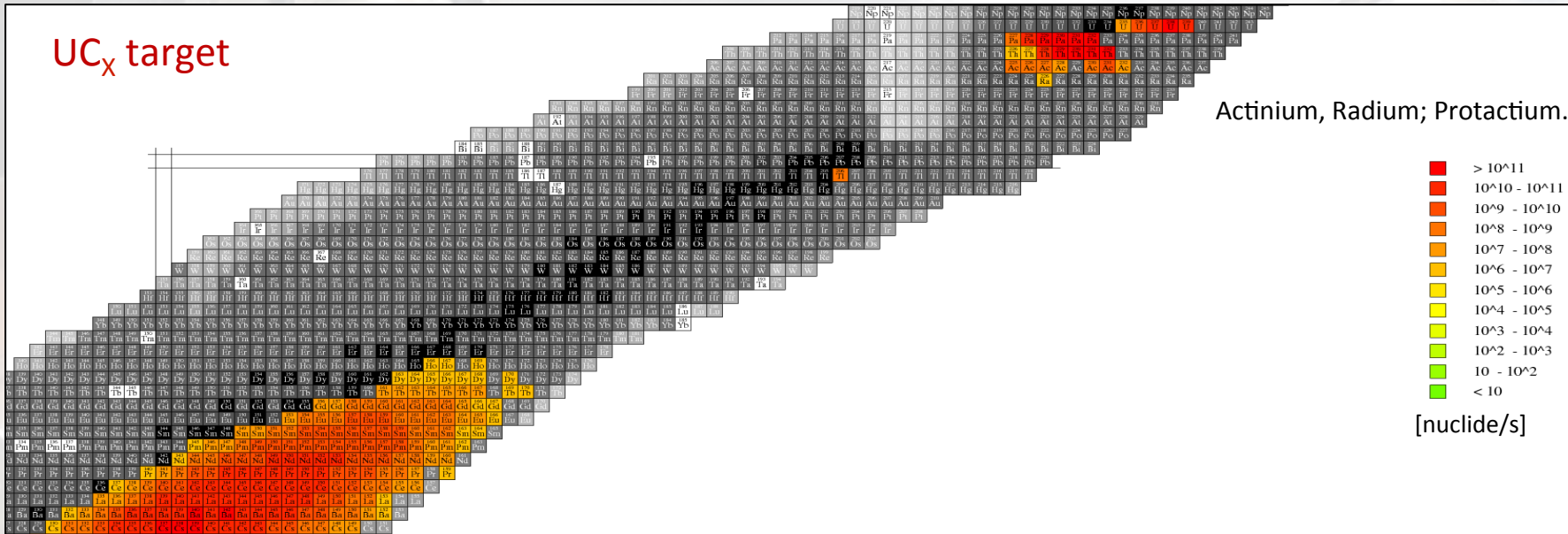
Nuclear reactions studied	Designed	Tested
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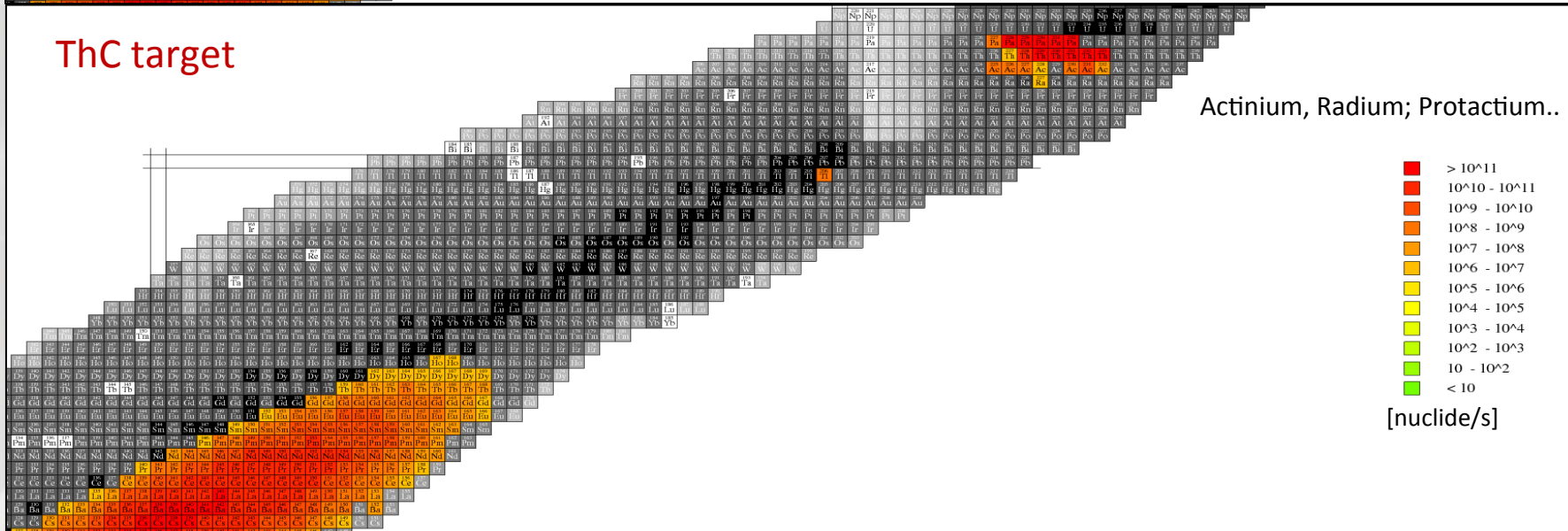
FLUKA& MCNPX calculations experimentally validated @ ORNL

Comparison 40 MeV p-> UC_x v.s. ThC (Fluka)

UC_x target



ThC target



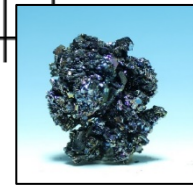
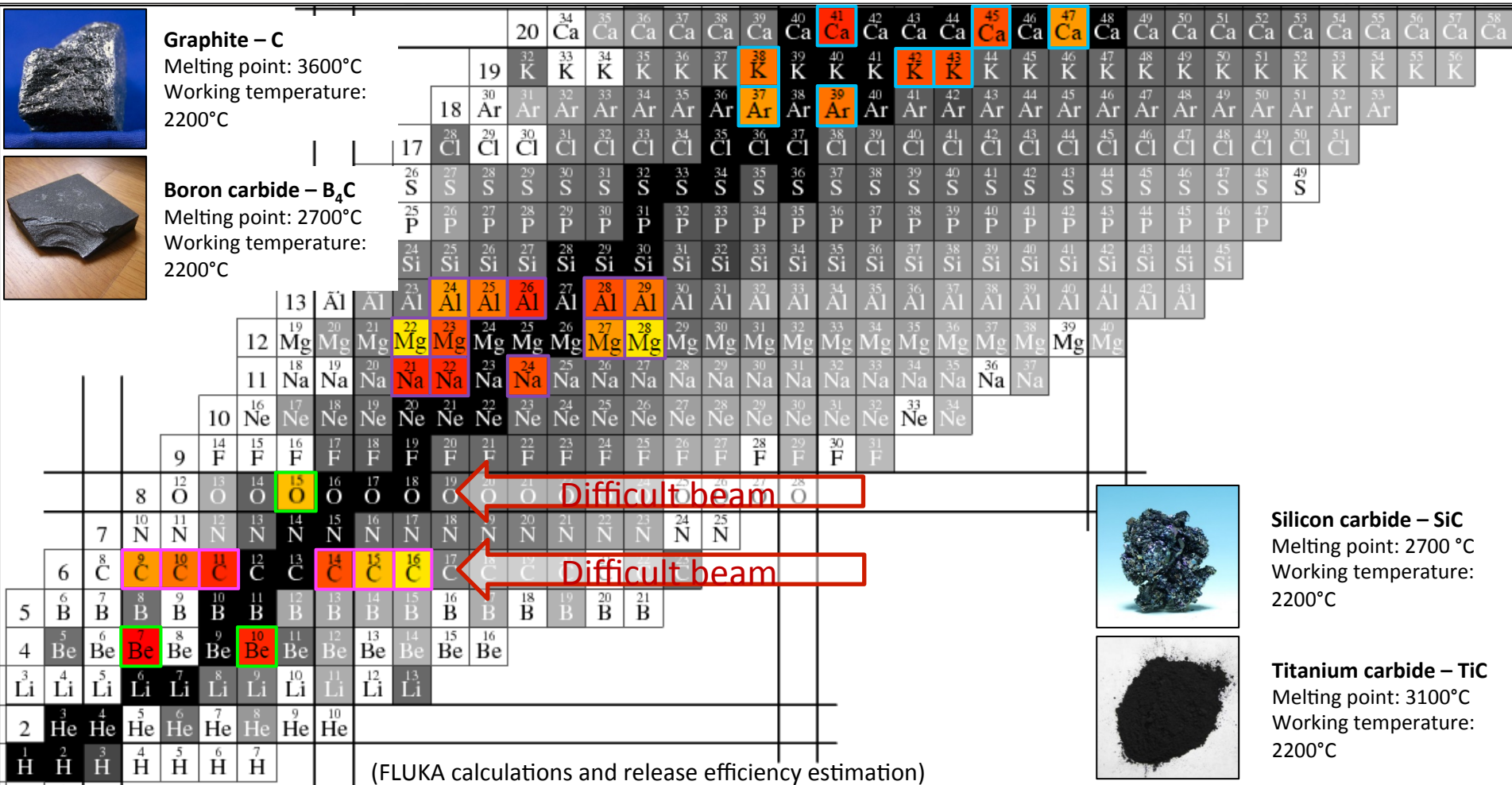
— C/B₄C target
 — ZrO₂/HfO₂/CeO₂ target
 — SiC target
 — TiC target



Graphite – C
Melting point: 3600°C
Working temperature:
2200°C



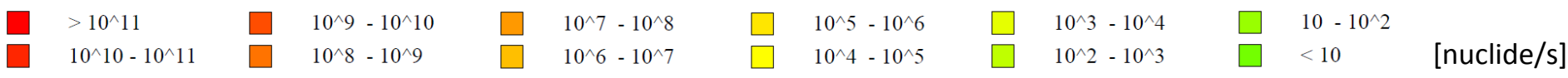
Boron carbide – B₄C
Melting point: 2700°C
Working temperature:
2200°C



Silicon carbide – SiC
Melting point: 2700 °C
Working temperature:
2200°C



Titanium carbide – TiC
Melting point: 3100°C
Working temperature:
2200°C



— TiC target

— ZrGe target

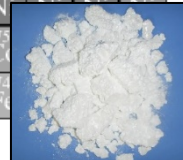
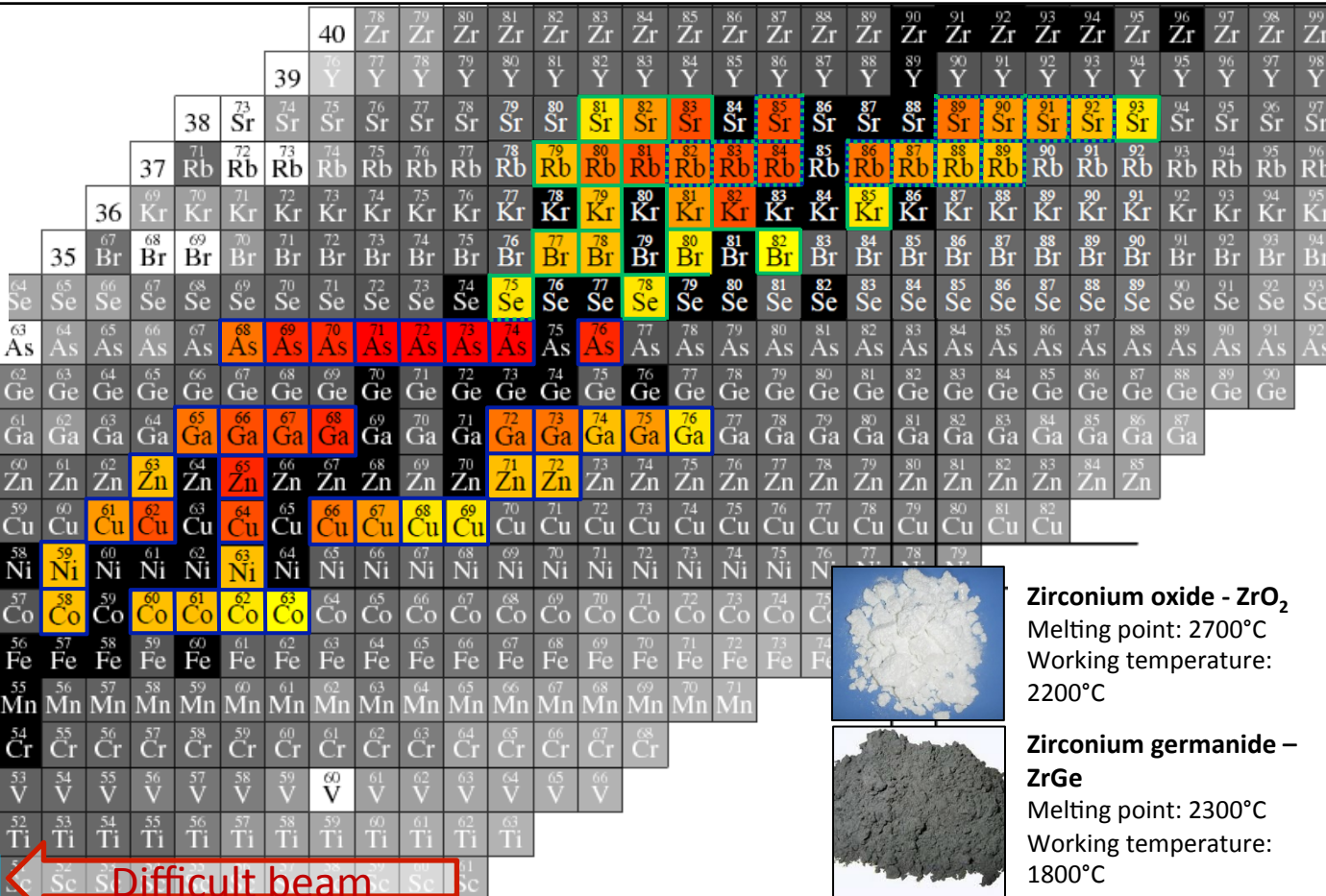
— ZrC/ZrO₂ target



Titanium carbide – TiC
Melting point: 3100°C
Working temperature:
2200°C



Zirconium carbide – ZrC
Melting point: 3500°C
Working temperature:
2200°C

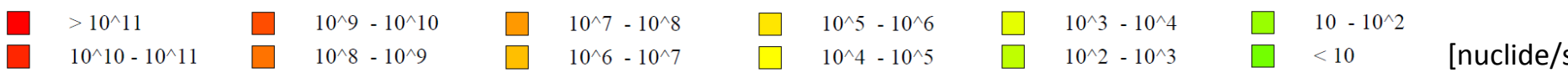


Zirconium oxide - ZrO₂
Melting point: 2700°C
Working temperature:
2200°C



Zirconium germanide – ZrGe
Melting point: 2300°C
Working temperature:
1800°C

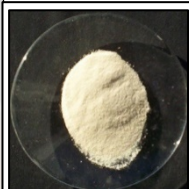
(FLUKA calculations and release efficiency estimation)



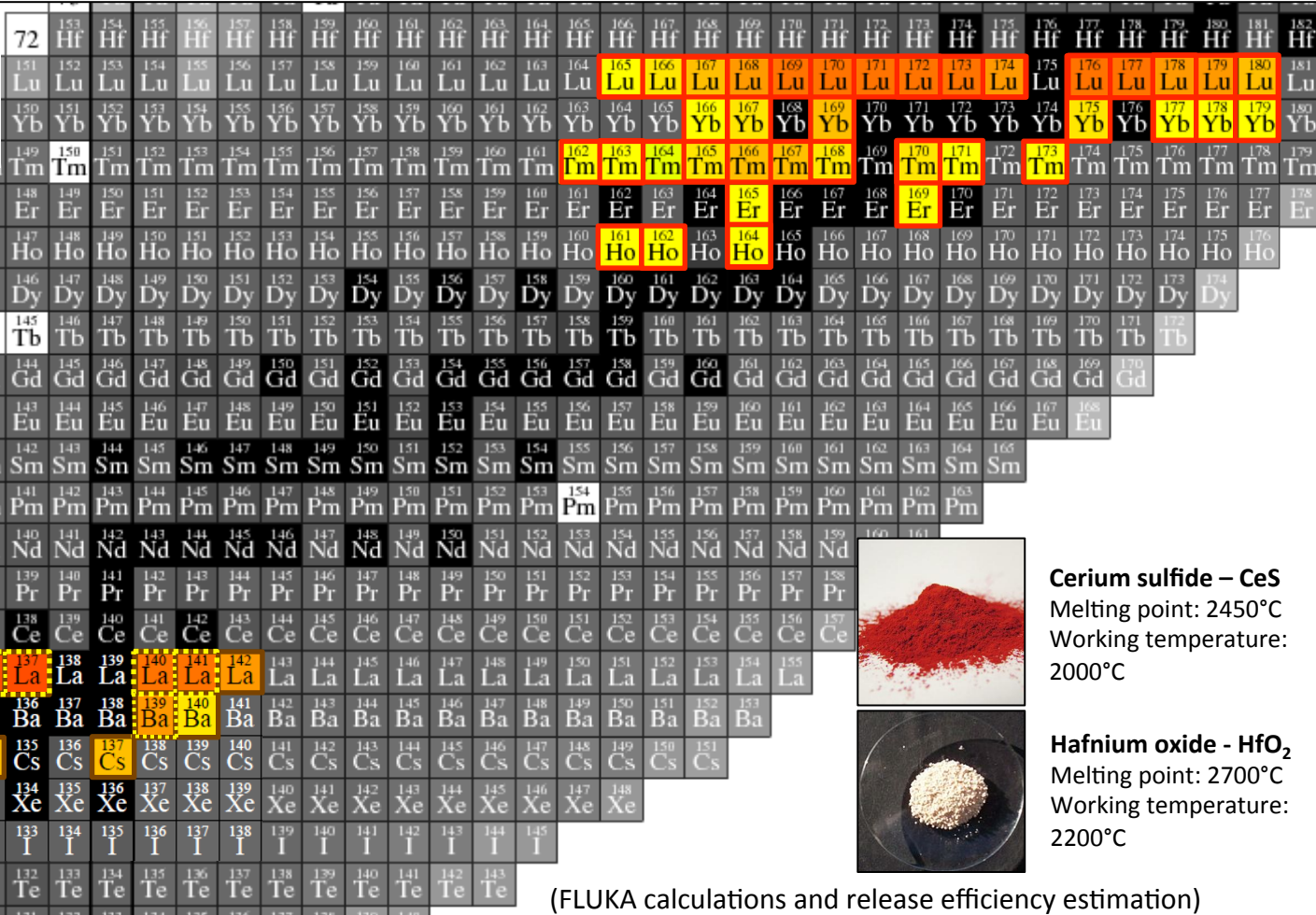
— CeO₂ target

— CeS target

— HfO₂ target



Cerium oxide - CeO₂
Melting point: 2100°C
Working temperature:
1800°C

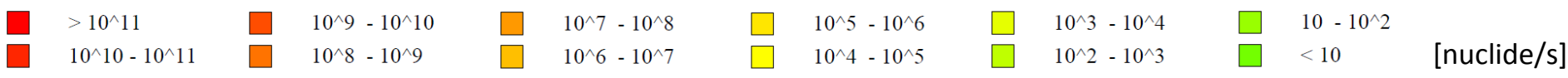


Cerium sulfide – CeS
Melting point: 2450°C
Working temperature:
2000°C

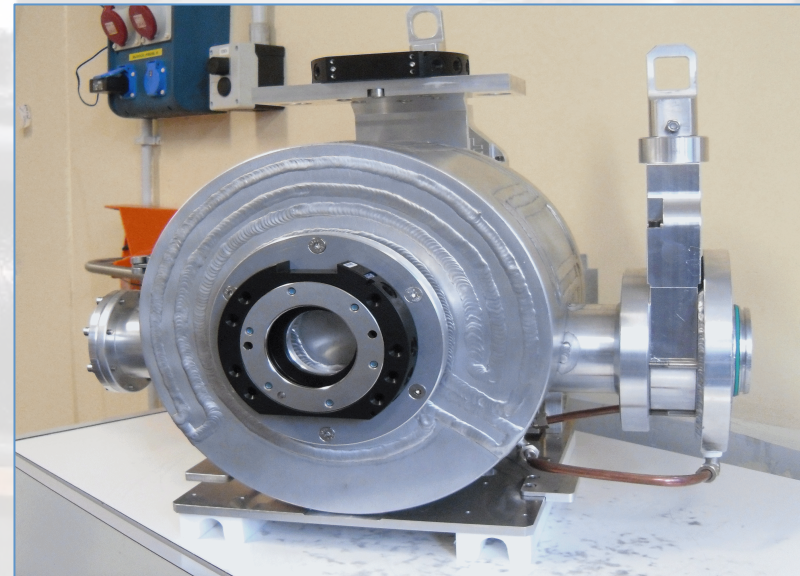
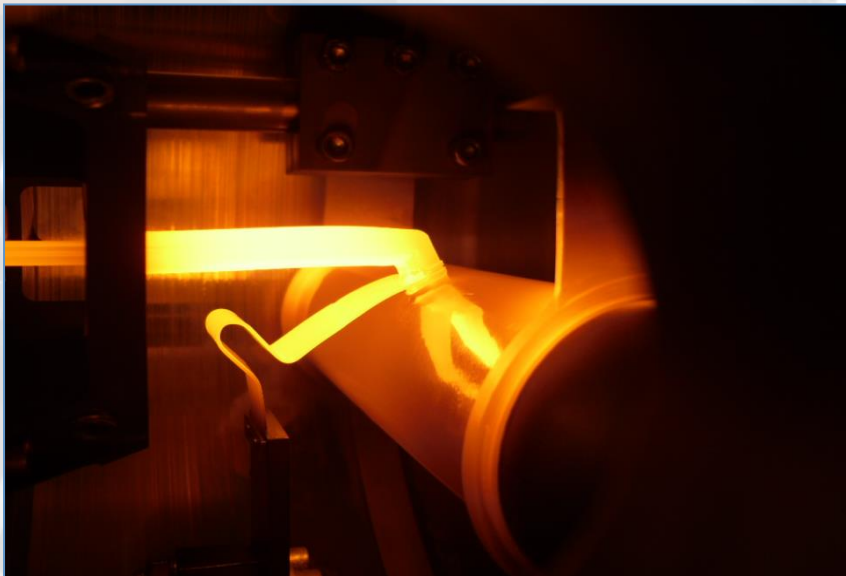
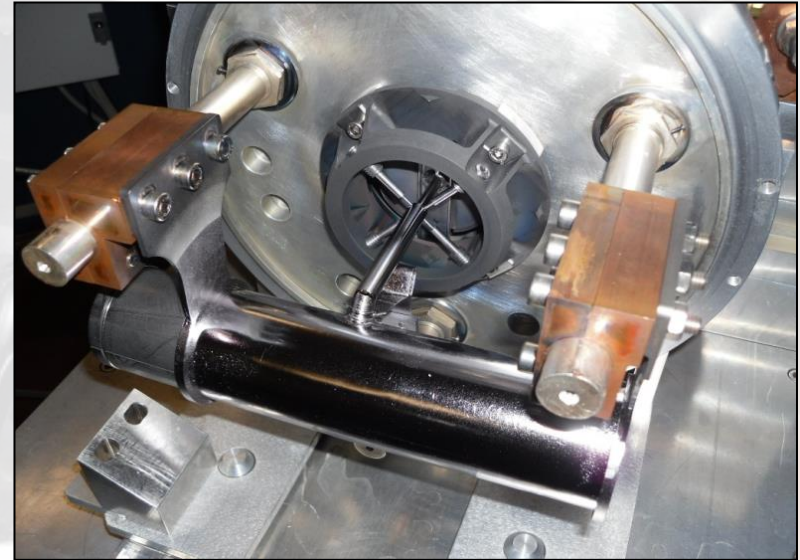


Hafnium oxide - HfO₂
Melting point: 2700°C
Working temperature:
2200°C

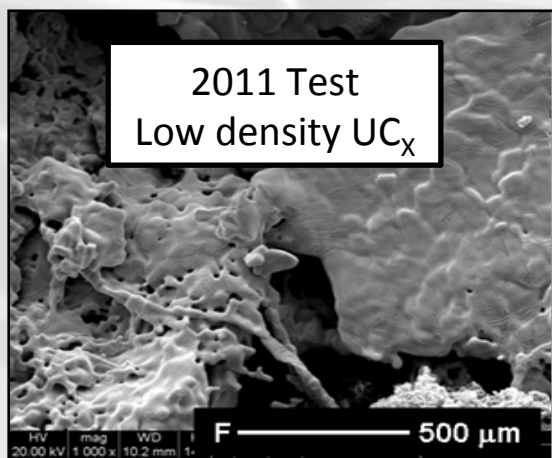
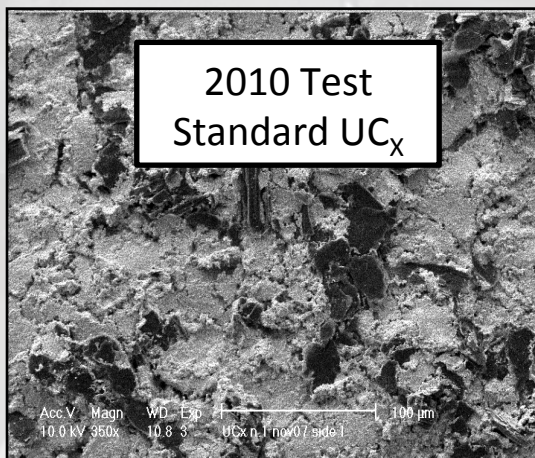
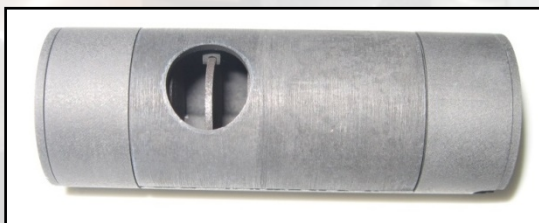
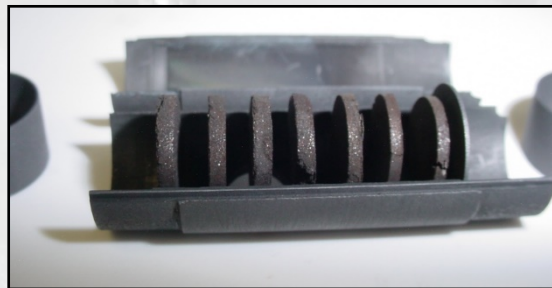
(FLUKA calculations and release efficiency estimation)



The TIS Unit



- On-line testing of the SPES target material and architecture @ ORNL (2010-2012)
- 40 MeV, 50 nA proton beam on a UCx target

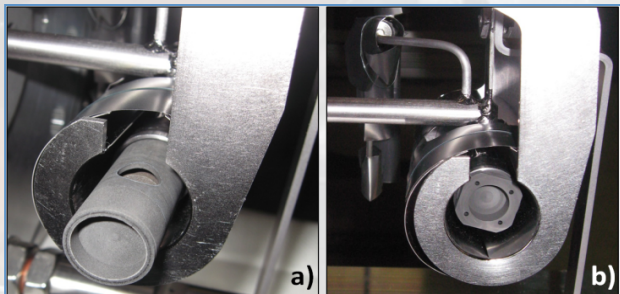


	2010	2011
Density (g/cm ³)	4.25	2.59
Diameter (mm)	12.50	13.07
Thickness (g/cm ²)	0.41	0.41
Calculated porosity (%)	58	75

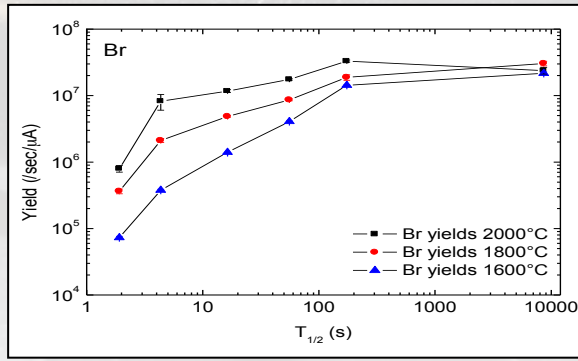
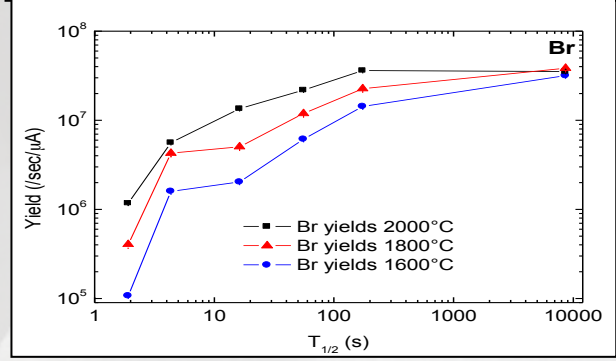
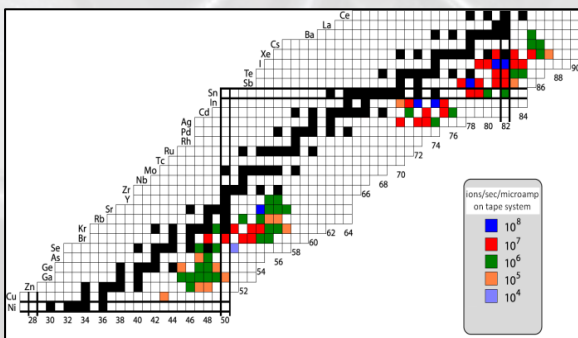
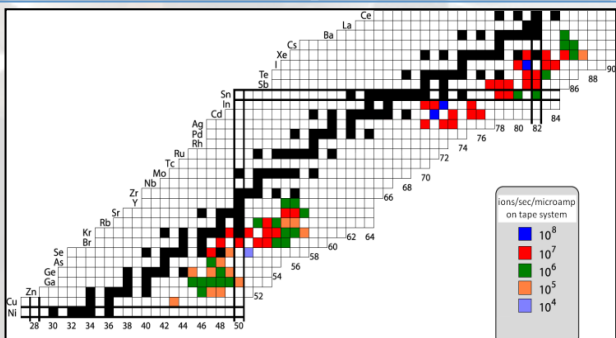
Irradiation by 40 MeV, 50 nA proton beam, ionization with plasma ion source

2010 Test
Standard UC_x

2011 Test
Low density UC_x



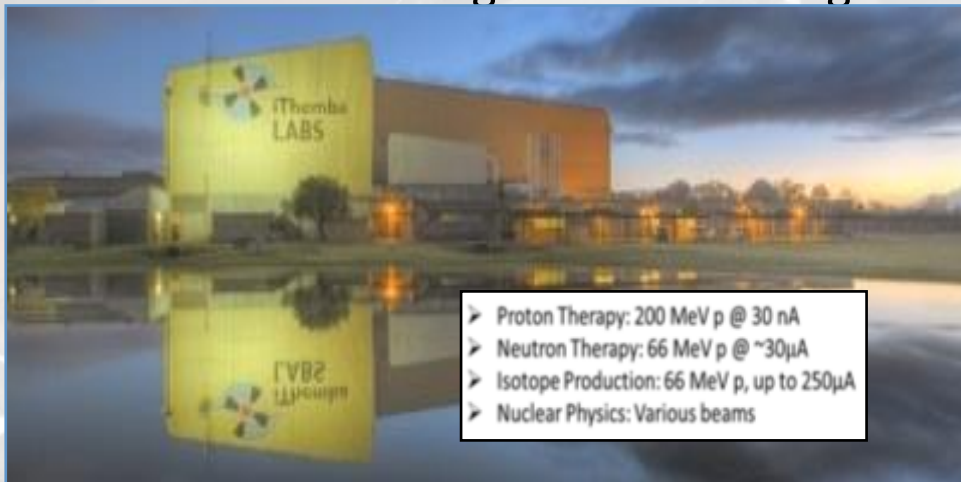
Isotope	T _{1/2} (s)	Yield(ions/s·μA)	ΔYield (ions/s·μA)	ΔYield/Yield
⁷² Cu	6.60	2.19 · 10 ⁵	4.30 · 10 ³	0.01963
⁷⁸ Zn	1.47	1.22 · 10 ⁵	3.62 · 10 ³	0.02967
^{79g} Ge	19.00	1.31 · 10 ⁶	4.05 · 10 ⁴	0.03092
⁸¹ As	34.00	7.15 · 10 ⁵	1.59 · 10 ⁴	0.02224
⁸¹ Ga	1.22	2.20 · 10 ⁵	6.55 · 10 ³	0.02977
^{83g} Se	22.40 m	3.30 · 10 ⁶	3.23 · 10 ⁴	0.00979
⁸⁷ Kr	1.27 h	1.09 · 10 ⁷	1.04 · 10 ⁶	0.09541
⁸⁸ Br	16.30	1.15 · 10 ⁷	2.31 · 10 ⁵	0.02009
⁹⁰ Br	1.91	9.94 · 10 ⁵	4.01 · 10 ⁴	0.04031
⁹² Kr	1.84	1.55 · 10 ⁶	2.42 · 10 ⁴	0.01561
⁹³ Rb	5.80	3.25 · 10 ⁵	1.03 · 10 ⁴	0.03169
⁹³ Sr	7.45 m	1.10 · 10 ⁷	1.12 · 10 ⁵	0.01018
⁹⁴ Sr	1.23 m	6.30 · 10 ⁶	1.91 · 10 ⁵	0.03032
⁹⁵ Y	10.30 m	2.05 · 10 ⁶	6.66 · 10 ⁴	0.03249
¹¹⁹ Ag	2.10	2.96 · 10 ⁷	2.71 · 10 ⁵	0.00834
^{120g} Ag	1.23	1.52 · 10 ⁷	4.32 · 10 ⁵	0.02842
^{120m} In	47.30	4.23 · 10 ⁷	1.02 · 10 ⁶	0.02411
¹²¹ Ag	0.78	5.53 · 10 ⁶	1.44 · 10 ⁵	0.02604
^{123m} Cd	1.82	1.08 · 10 ⁷	1.60 · 10 ⁵	0.01481
^{123g} In	5.98	1.2 · 10 ⁸	2.03 · 10 ⁶	0.01664
¹²⁴ Cd	1.29	8.24 · 10 ⁶	1.63 · 10 ⁵	0.01978
¹³² Sn	39.7 m	2.14 · 10 ⁶	2.80 · 10 ⁴	0.01308
^{133m} I	9.60	1.04 · 10 ⁷	1.54 · 10 ⁵	0.01481
¹³³ Sb	2.50 m	9.77 · 10 ⁶	3.72 · 10 ⁵	0.03808
^{134g} I	52.50 m	1.40 · 10 ⁸	2.77 · 10 ⁷	0.19786
¹³⁴ Te	41.80 m	4.90 · 10 ⁷	7.70 · 10 ⁶	0.15714
¹³⁷ Xe	3.83 m	4.58 · 10 ⁷	2.88 · 10 ⁶	0.06288
¹⁴⁰ Cs	1.06 m	1.44 · 10 ⁶	4.85 · 10 ⁴	0.03368
¹⁴¹ Ba	18.30 m	2.48 · 10 ⁶	3.24 · 10 ⁵	0.13065



20 elements, about 80 isotopes collected

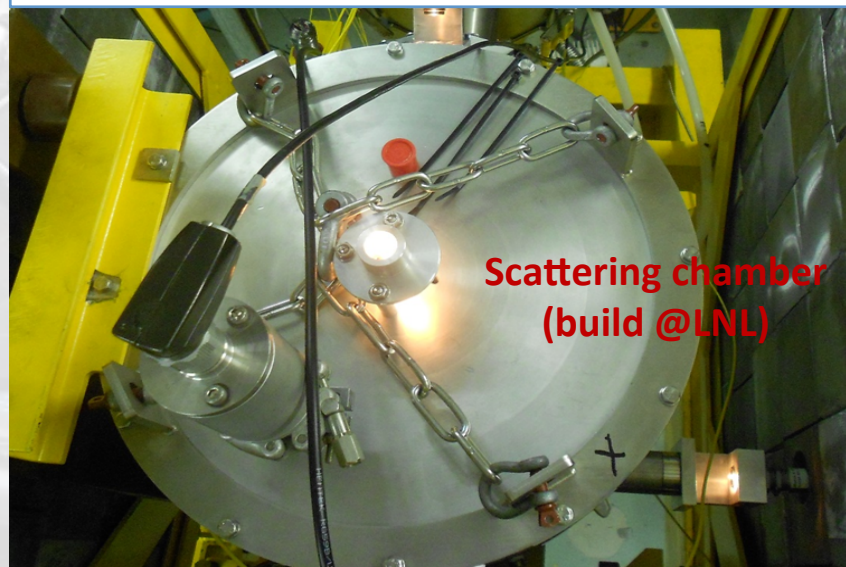
4) Full scale (40 mm.) SiC @ Ithemba, p=66 MeV, 60 microA for thermal dissipation studies

➤ On-line testing of the SPES target architecture @ iThemba (May 2014)



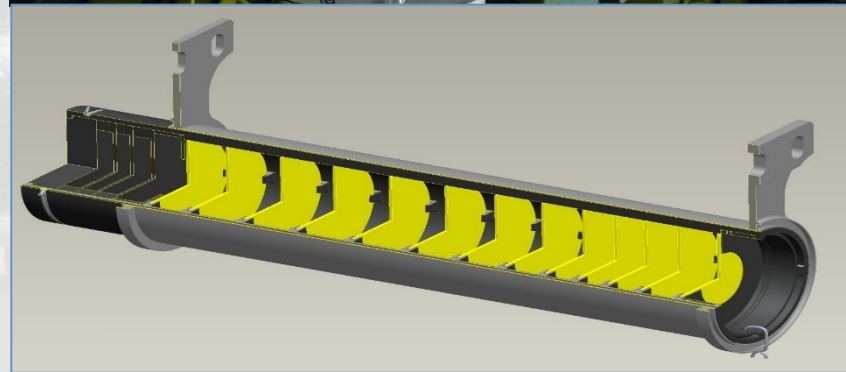
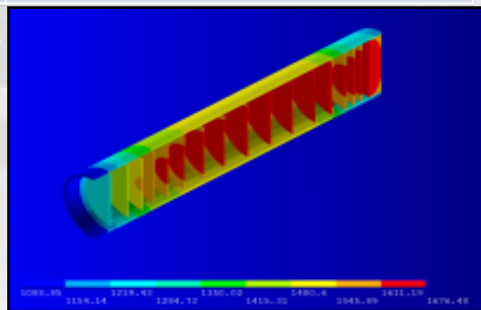
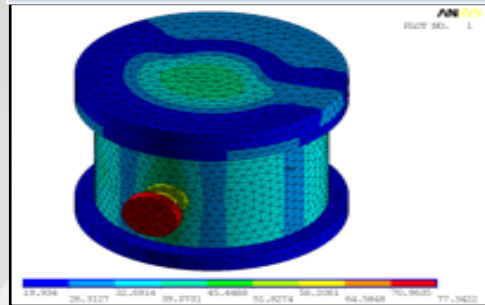
- Proton Therapy: 200 MeV p @ 30 nA
- Neutron Therapy: 66 MeV p @ ~30μA
- Isotope Production: 66 MeV p, up to 250μA
- Nuclear Physics: Various beams

iThemba LABS: funded to build an RIB target/ion-source like SPES



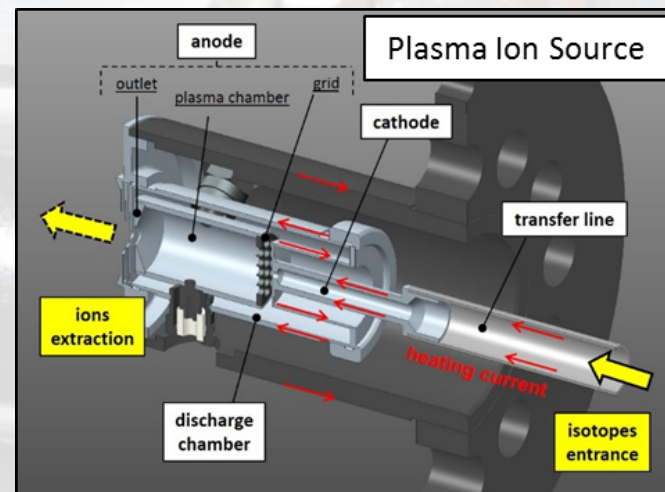
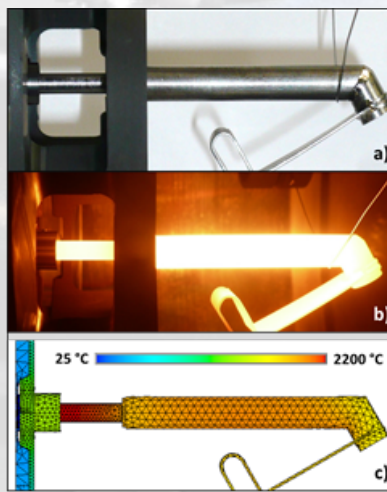
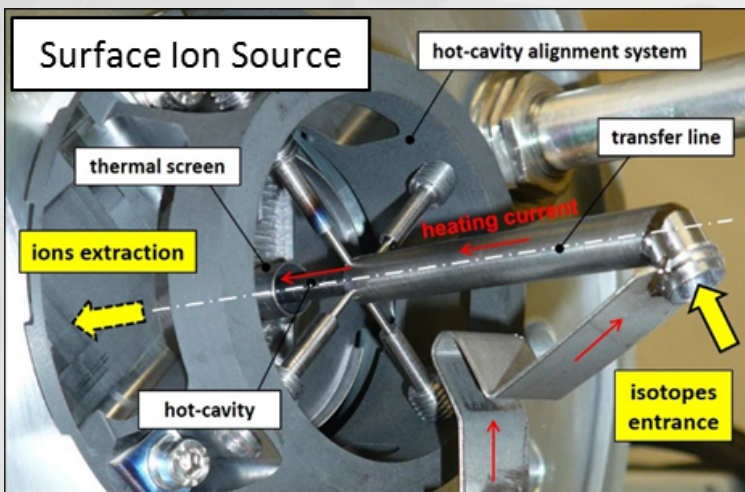
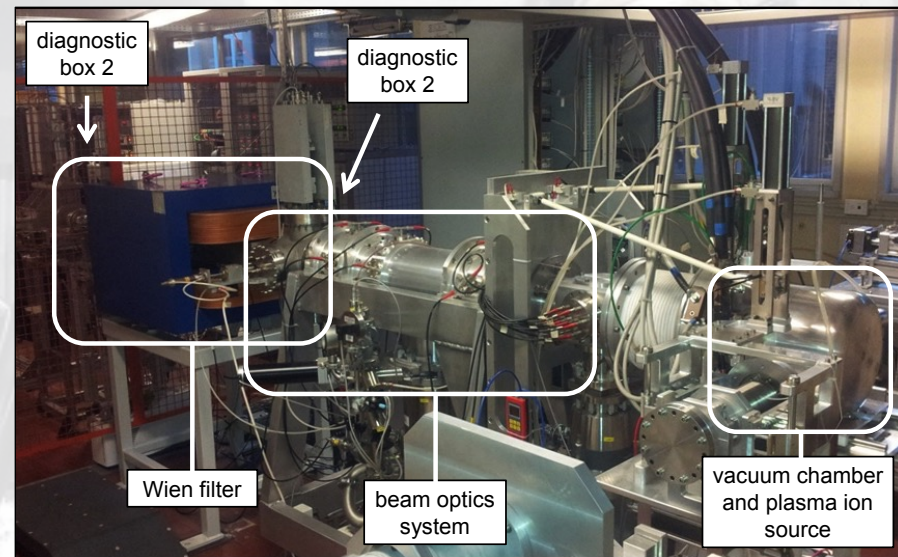
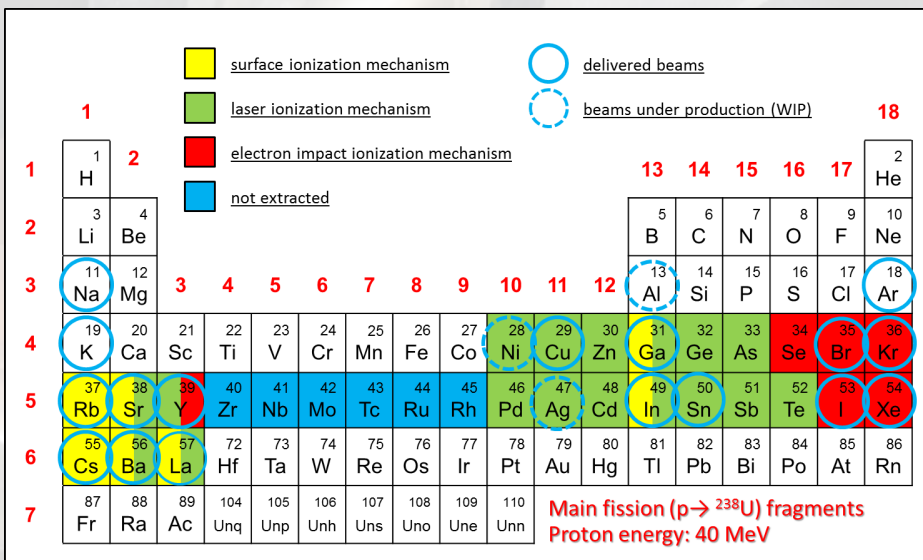
**Scattering chamber
(build @LNL)**

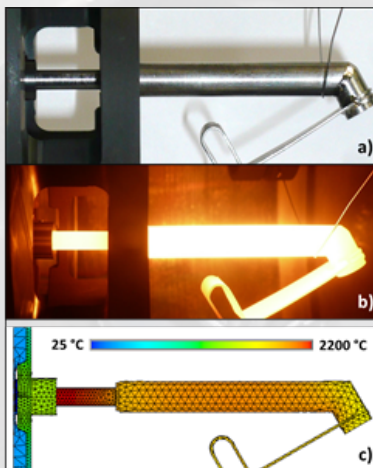
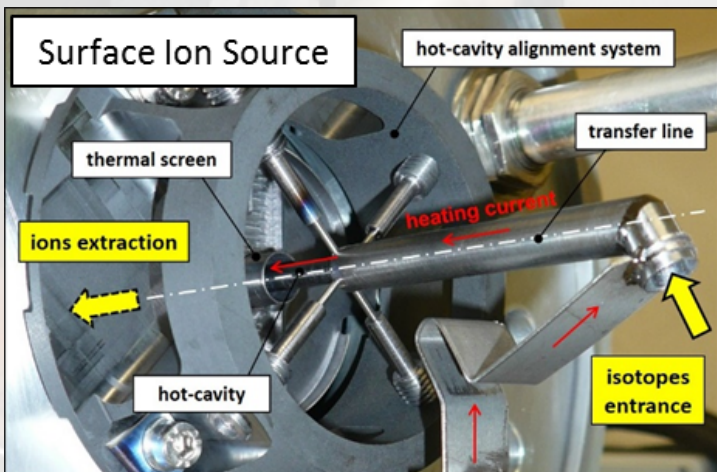
Measure [°C]	Estimated by FEM model [°C]
1° disk: 1365 ± 30°C	1390
Box: 1230 ± 25°C	1267
Dump on chamber: 728°C ± 10°C	750



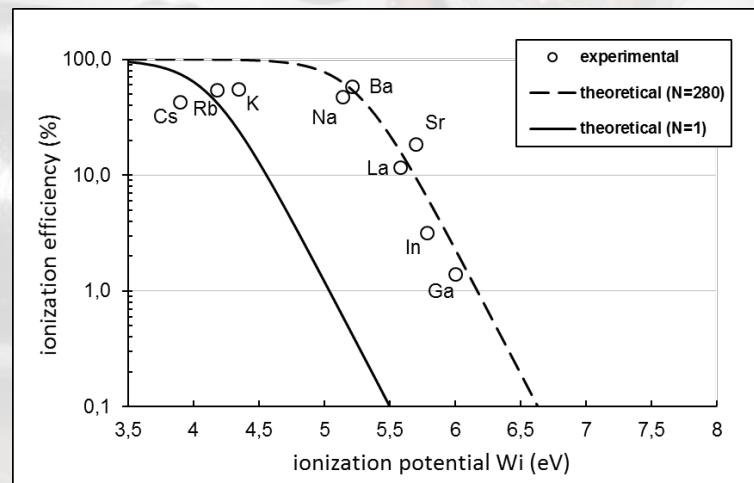
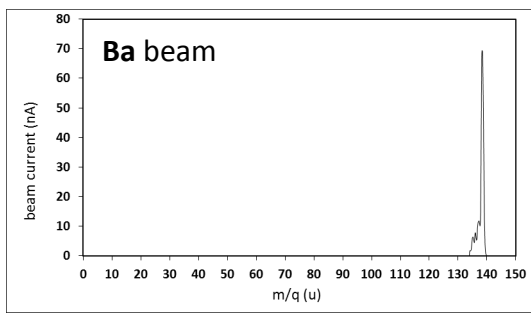
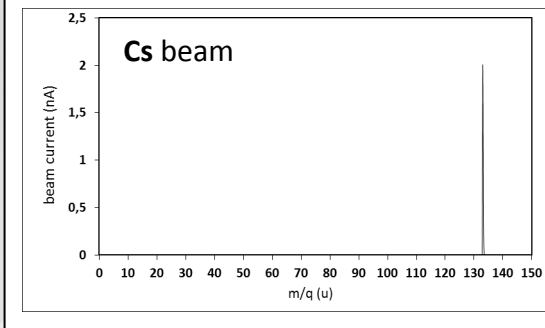
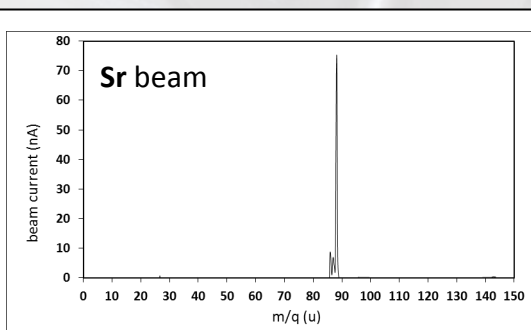
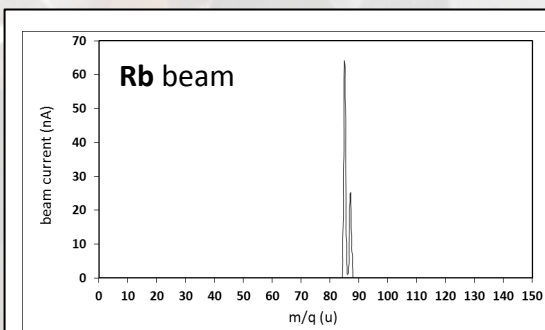
Characterization of the SPES ion sources

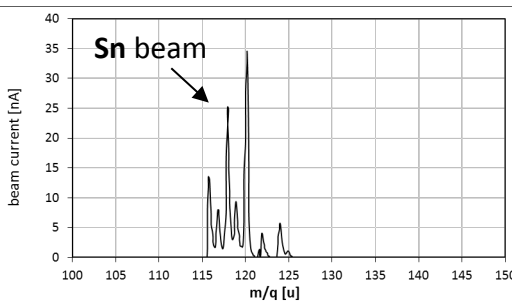
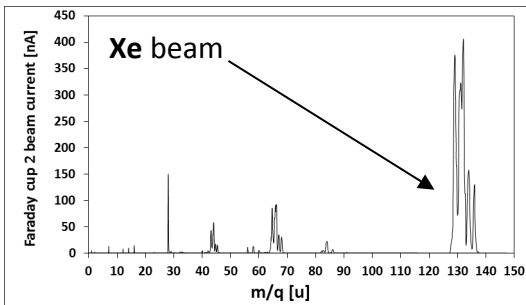
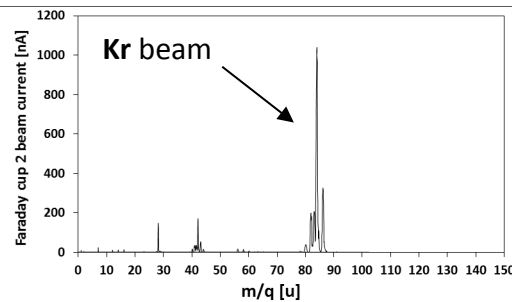
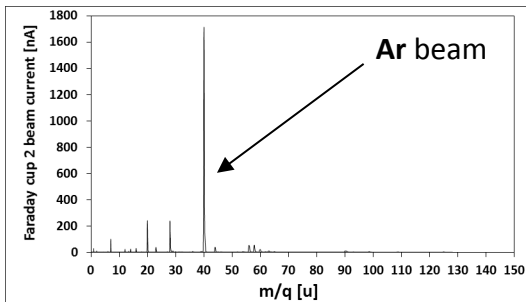
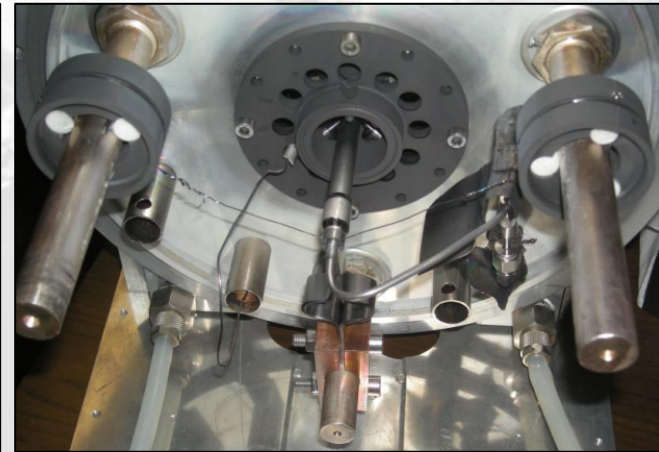
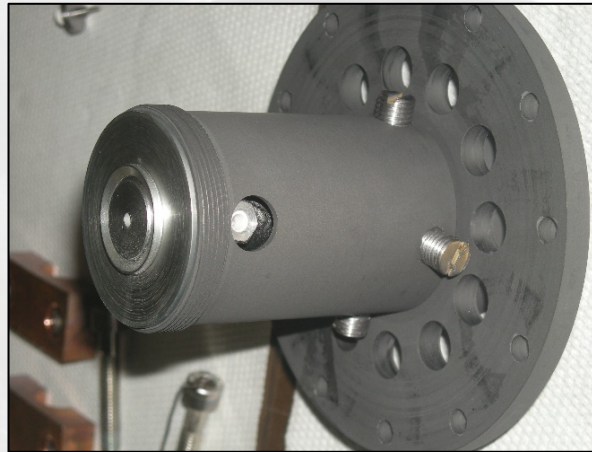
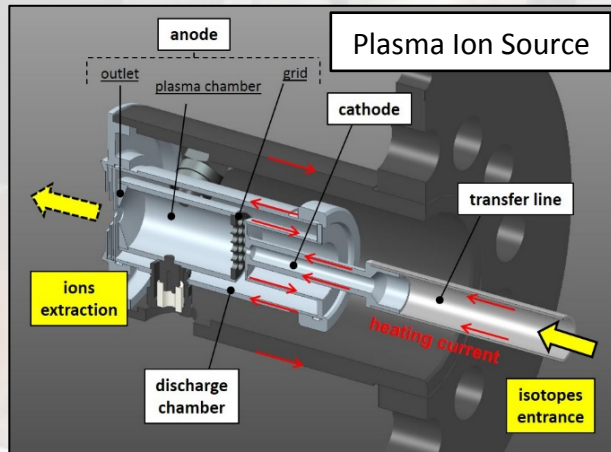
(17 different stable beams accelerated so far... + 2 under development)





beam	ion. eff. (%)	hot-cavity temp. (°C)	hot-cavity material
Na	47,6	2200	Ta
K	55,4	2200	Ta
Ga	1,4	2200	Ta
Rb	54,5	2200	Ta
Sr	18,5	2200	Ta
In	3,2	2200	Ta
Cs	43,2	2200	Ta
Ba	58,8	2200	Ta
La	20,1	2200	Ta



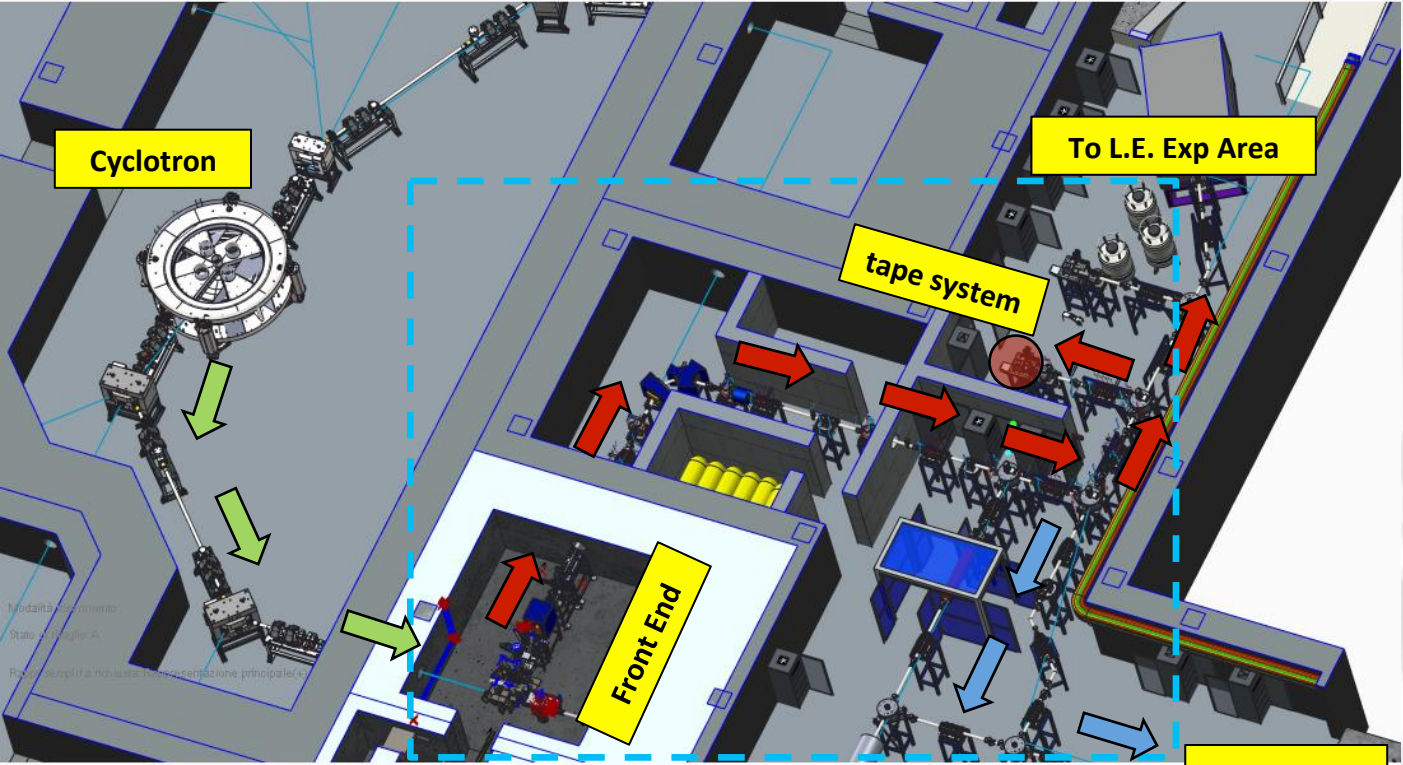


beam	ion. eff. (%)	injection mode	cathode temp. (°C)
Ar	6	gas tube	2200
Br	8	oven	2200
Kr	8,5	gas tube	2200
Y	very low	oven	2300
Sn	10	oven	2200
I	19	oven	2200
Xe	11	gas tube	2200
Cu	10	oven	2200

The RIB +1 line

(First Low Energy RIB at SPES)

1+ beam line from **TIS** to **tape system**



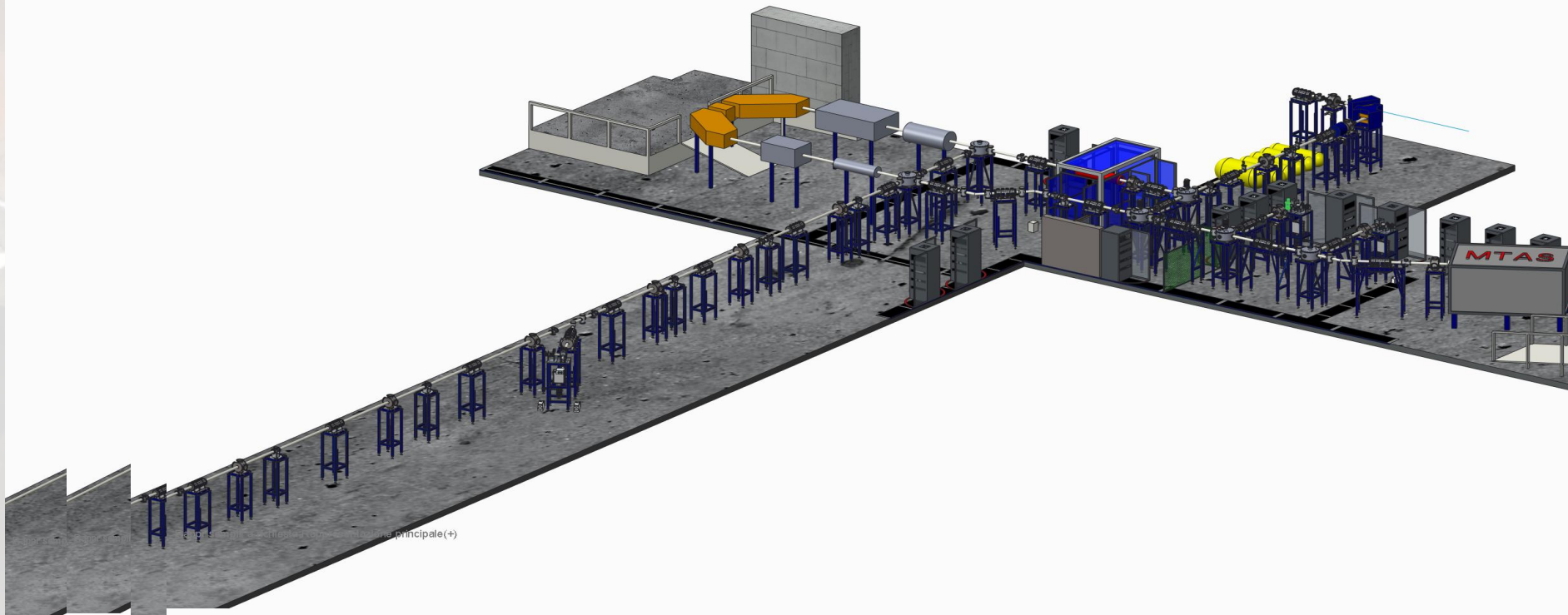
STEP1:
Low Energy, Low Intensity Beam for first experimental studies

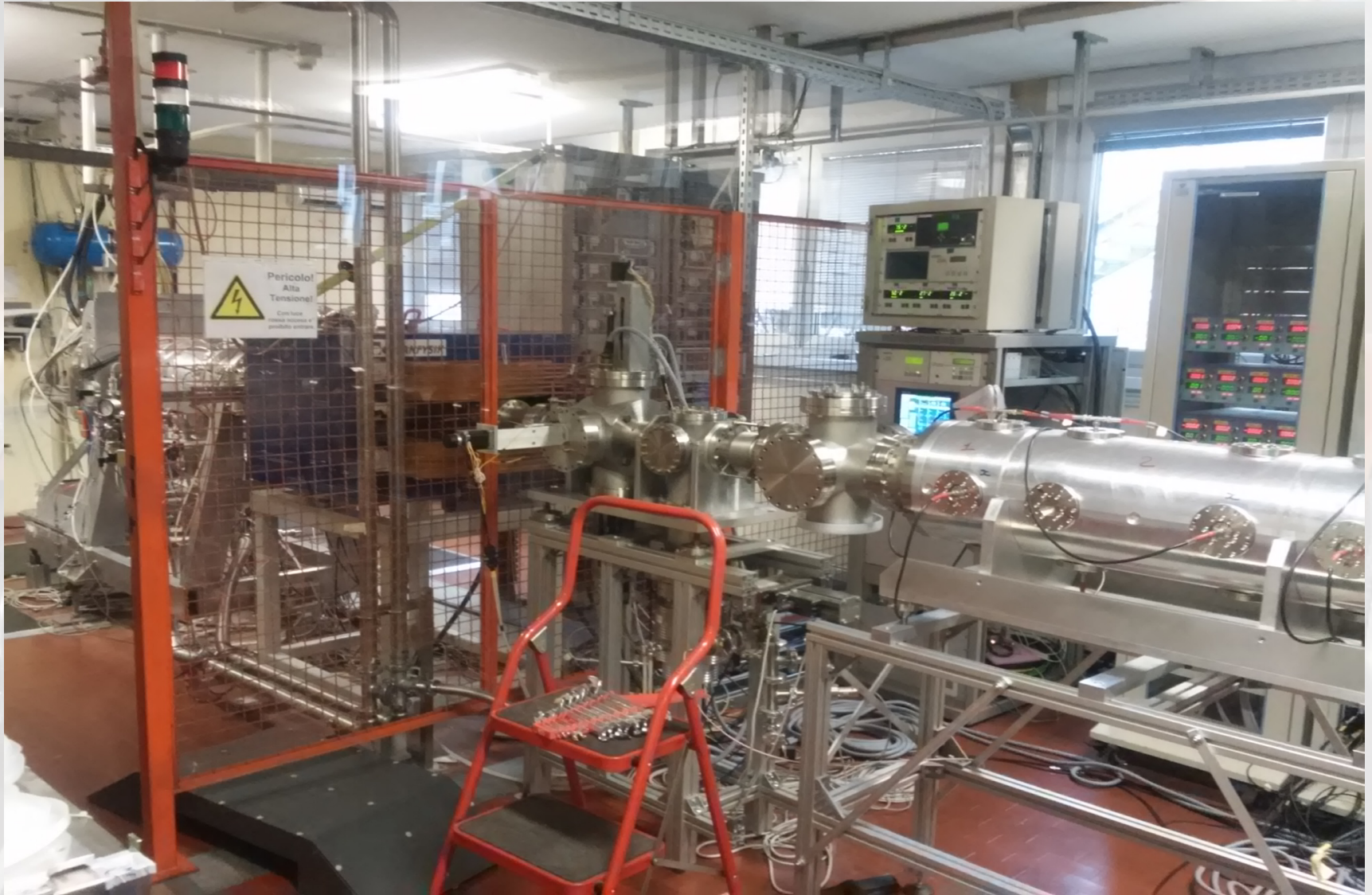


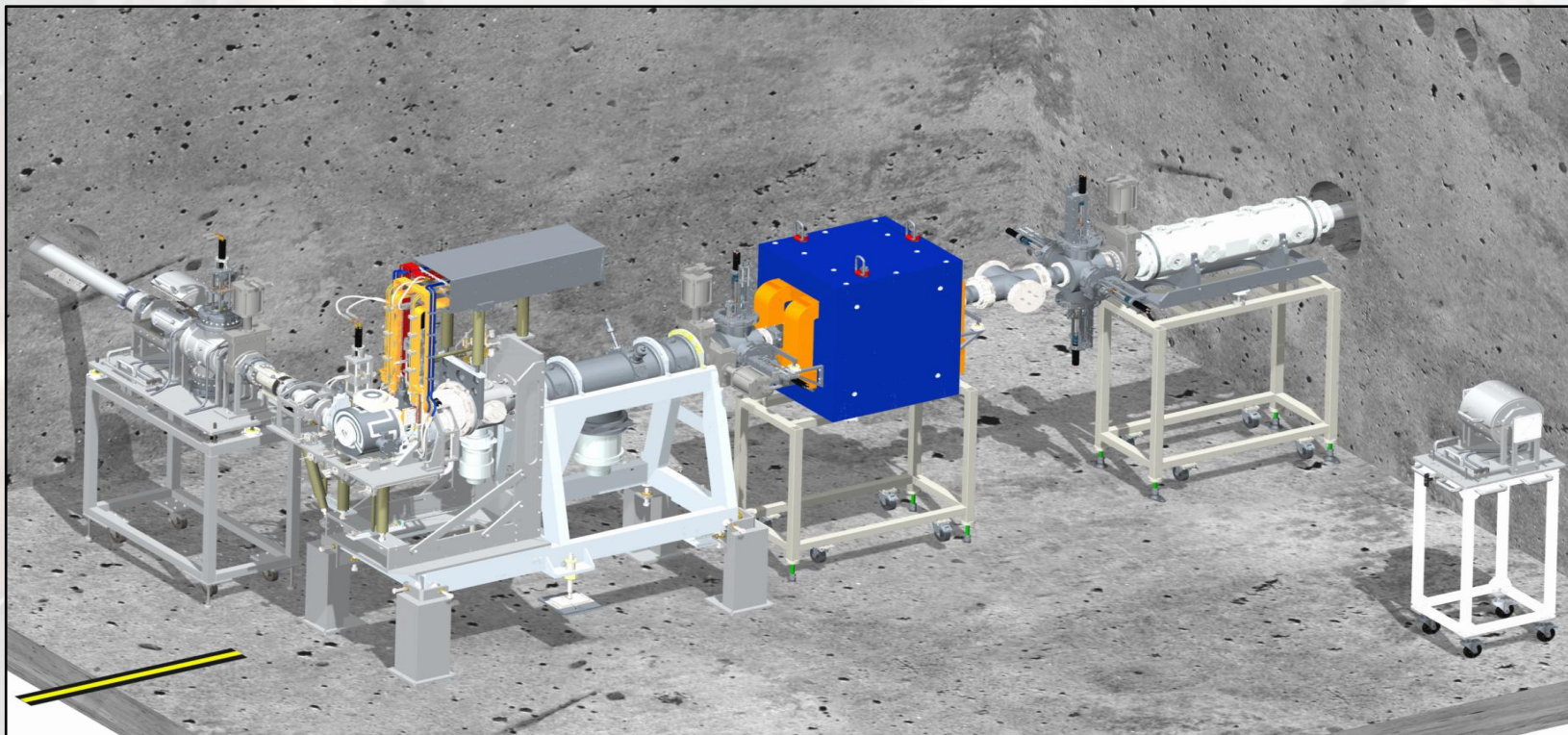
STEP2:
ALPI Beam for 'High' Energy experimental studies



The 1+ beam line: the construction phases (2-3)

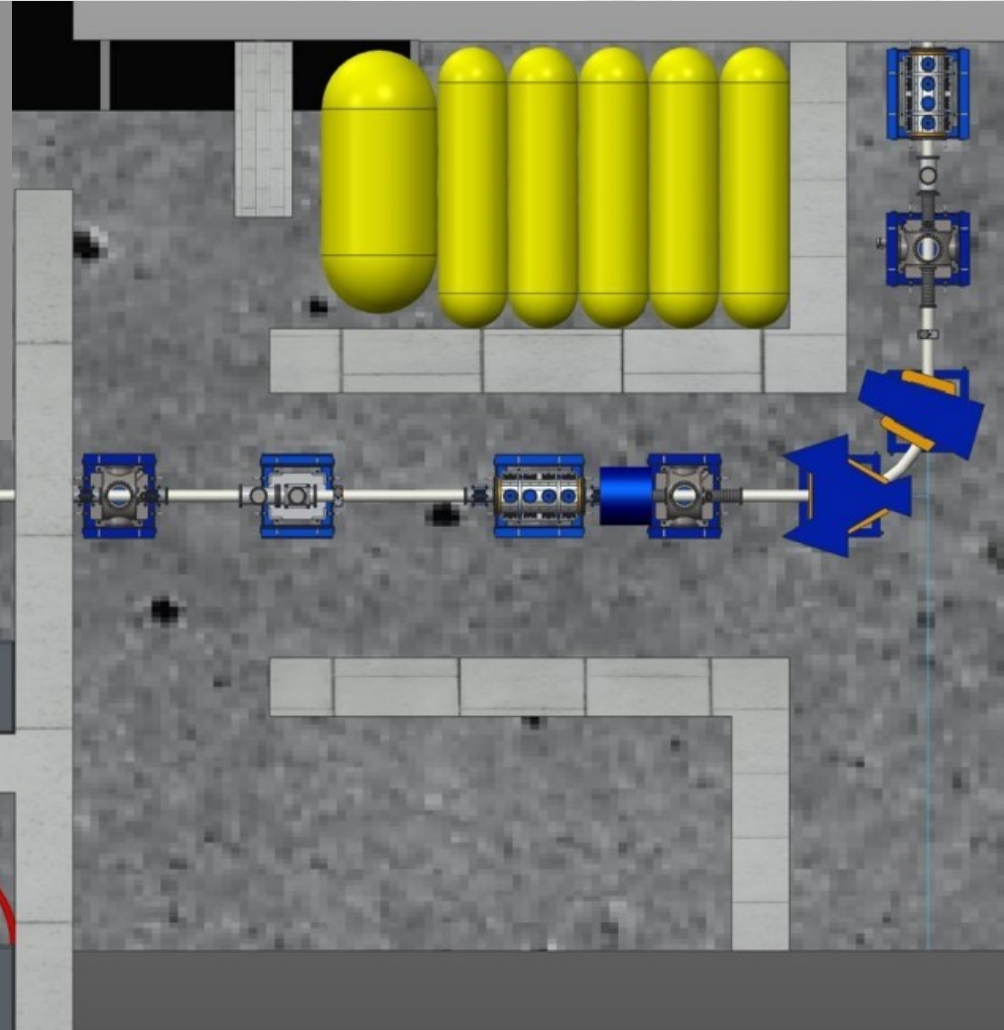


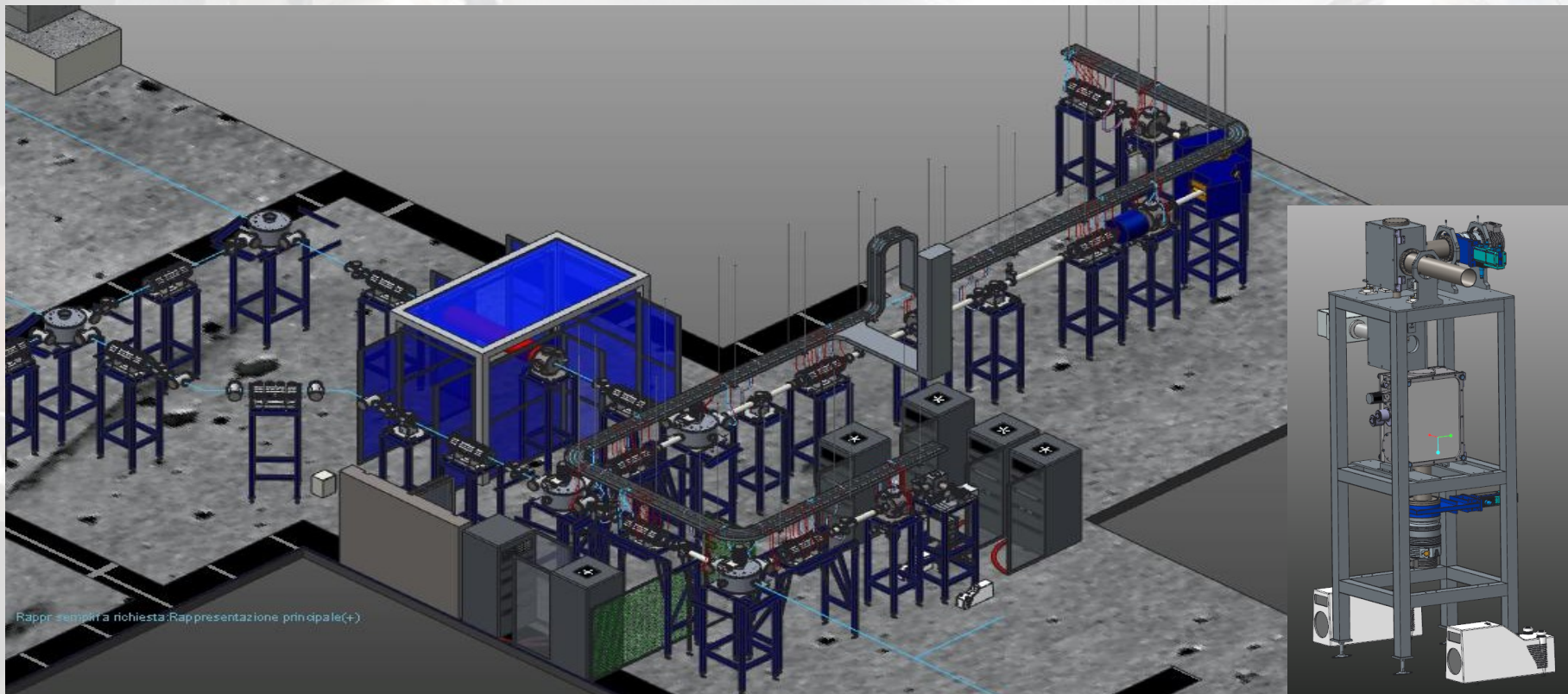




subsystem name	design status	construction status	delivery date estimation
protonic front-end	90%	20%	September 2018
radioactive font-end (removable)	90%	60%	July 2018
radioactive font-end (fixed)	90%	90%	done
diagnostic box 1	100%	80%	March 2018
Wien filter (electrostatic)	100%	90%	March 2018
Wien filter (magnetic)	100%	tender	Dec 2018
steerer box	100%	80%	March 2018
diagnostic box 2	100%	70%	March 2018
quadrupole triplet	100%	90%	March 2018

Devices	Number
ETQ (triplets)	6
ED (el. Dipole)	3
Steerer	6
MD (mag. Dipole)	1
Diagnostic Box	4 + 5

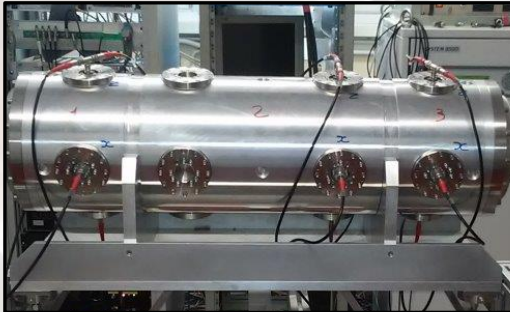




subsystem name	design status	construction status	delivery date estimation
Quadrupole triplets	100%	tender	November 2018
Electrostatic Dipole (prot)	100%	50%	January '18; Nov. 18 for others
Frames	80%	tender	July 2018
Diagnostic box (no detector)	10%	0%	Dec 2018
Magnet Dipole	100 %	tender	Dec 2018
Steerer box (prot)	100%	10%	done, End '18 for others
Tape System	70%	30% (?)	Dec 2018

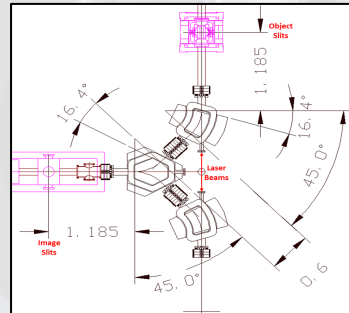
electrostatic triplet of quads

Prototype tested; Purchase
Tender launched



magnetic dipole

documentation ready for the
Purchase Tenders



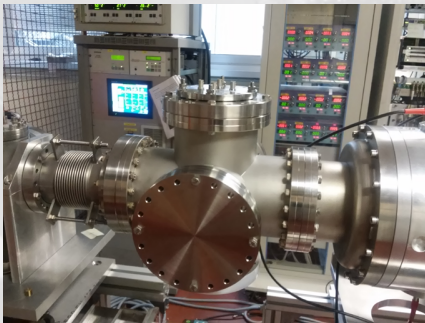
electrostatic dipole

Prototype tested; internal
production start



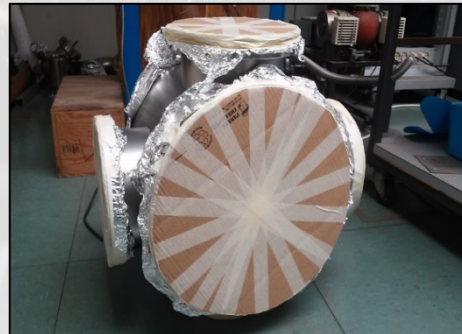
electrostatic steerers

Prototype tested; internal
production start



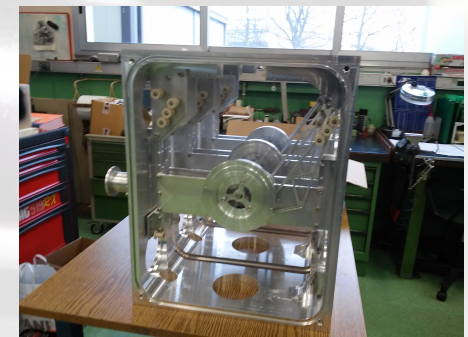
diagnostic box

documentation ready for the
call for Tenders



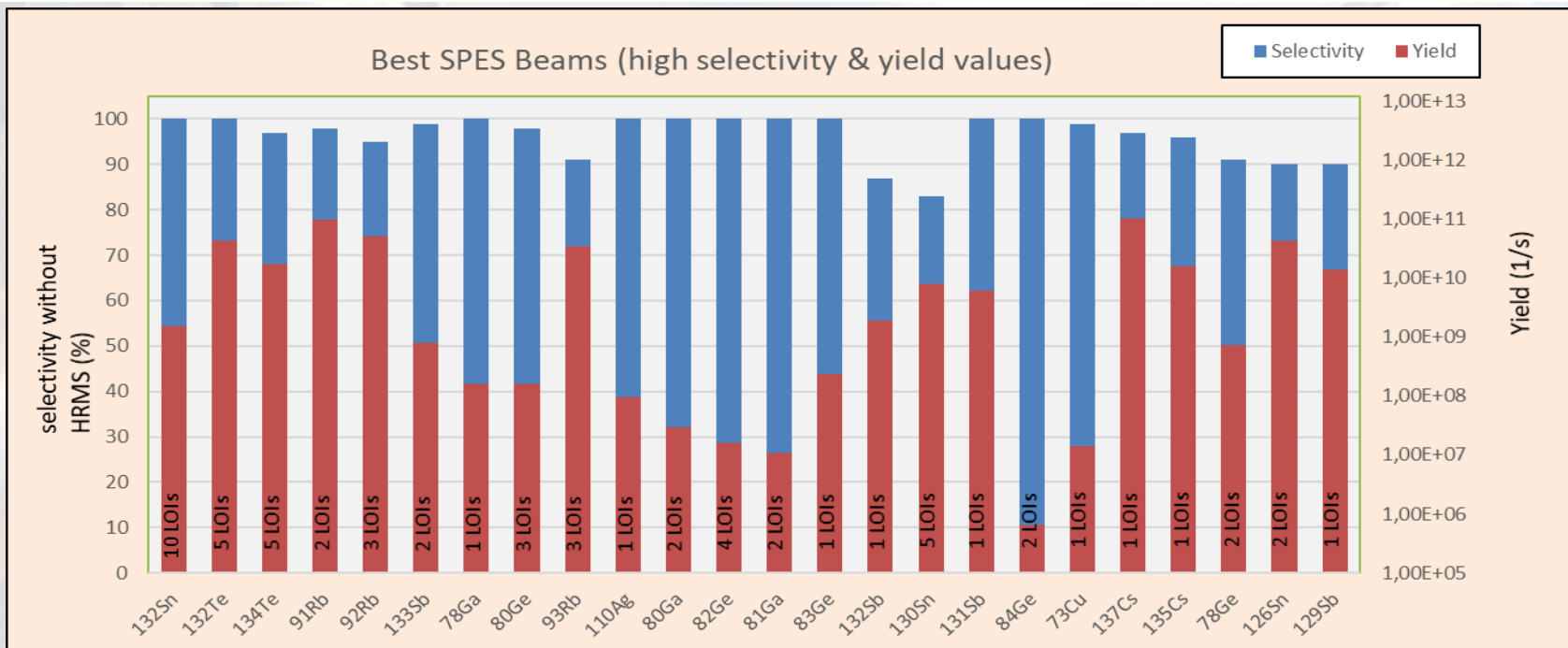
tape system

In construction (4 devices)



Possible first SPES RIBs

(first physics experimental campaign)

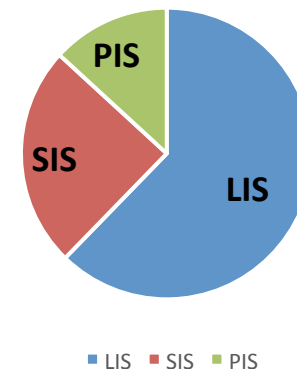


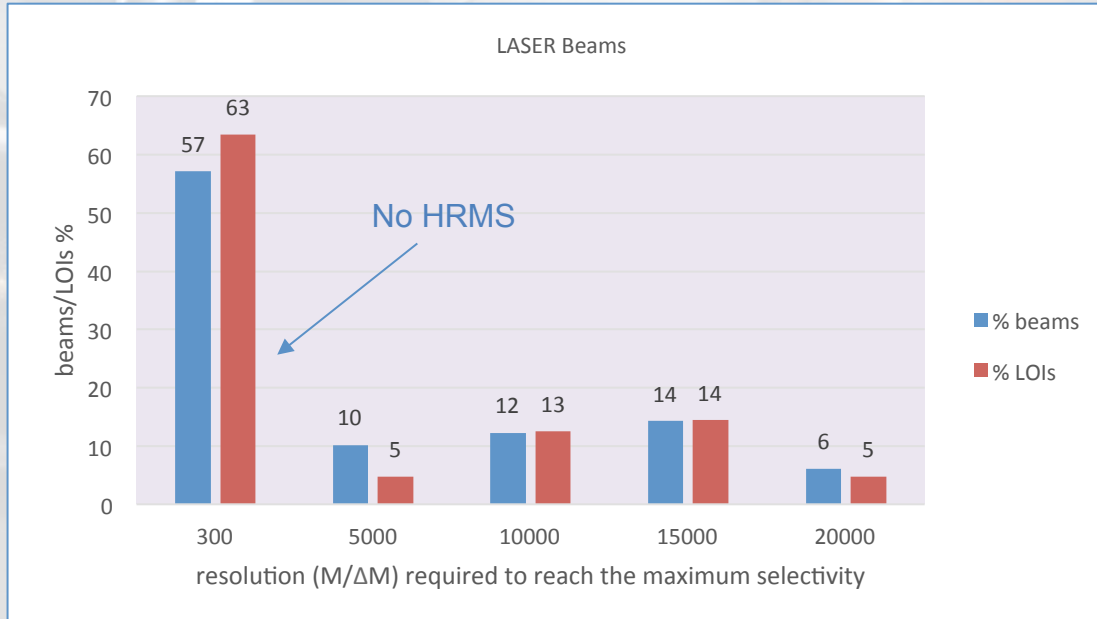
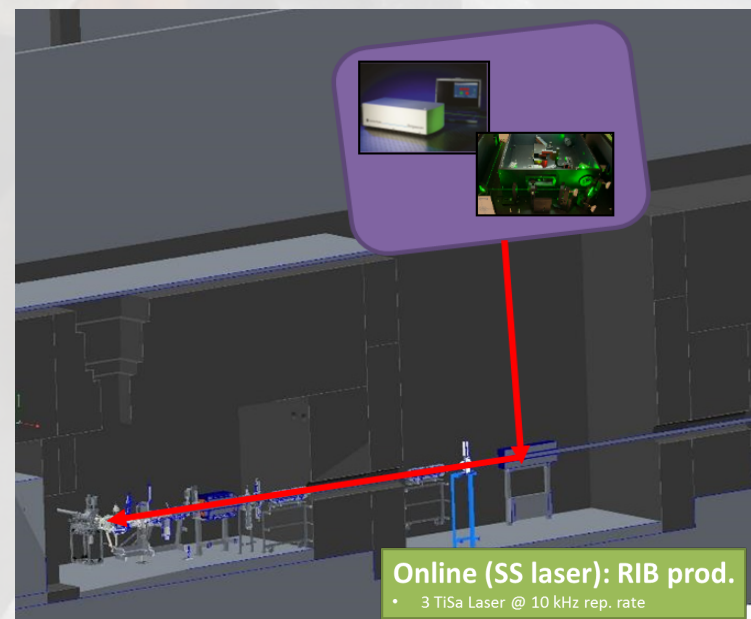
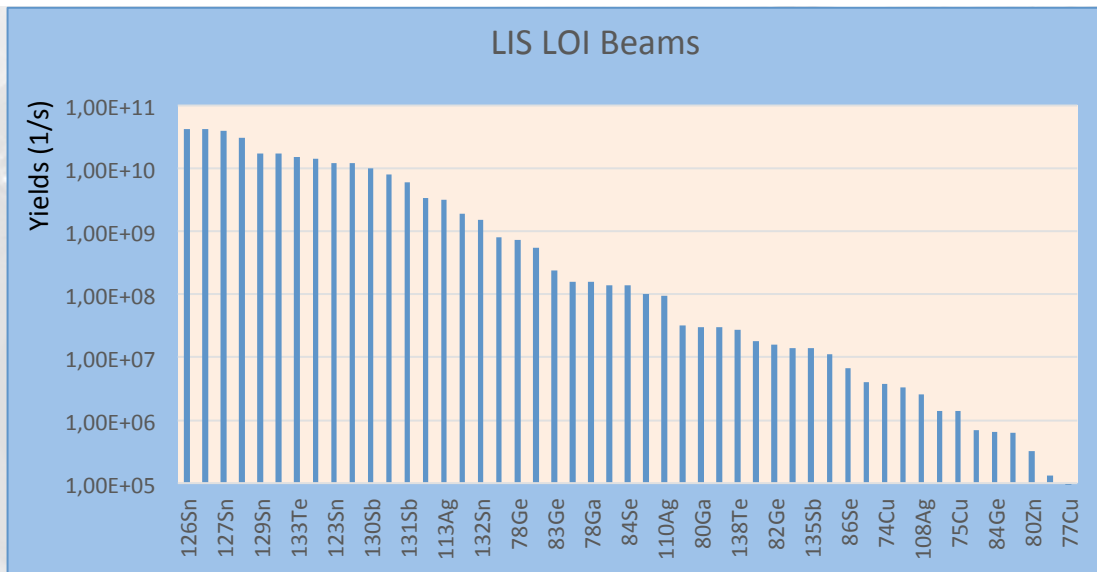
Total Beams: 89

19 Elements

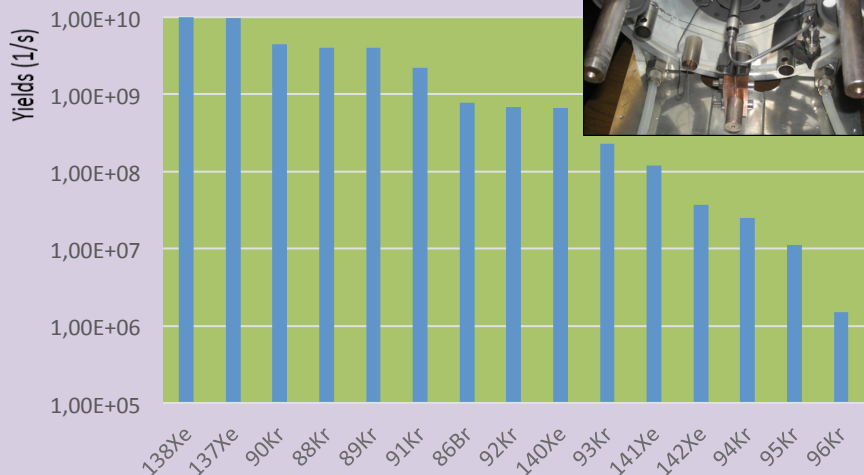
Beam with LMR:	47	(95 LOI)		53% (56%)
Benefit with 5000 HMR :	3	(3 LOI)	-> 50 beams (98 LOI)	56% (58%)
Benefit with 10000 HMR :	17	(31 LOI)	-> 67 beams (129 LOI)	75% (77%)
Benefit with 15000 HMR :	15	(25 LOI)	-> 82 beams (154 LOI)	92% (92%)
Benefit with 20000 HMR :	7	(10 LOI)		

BEAMS vs. Ion Source





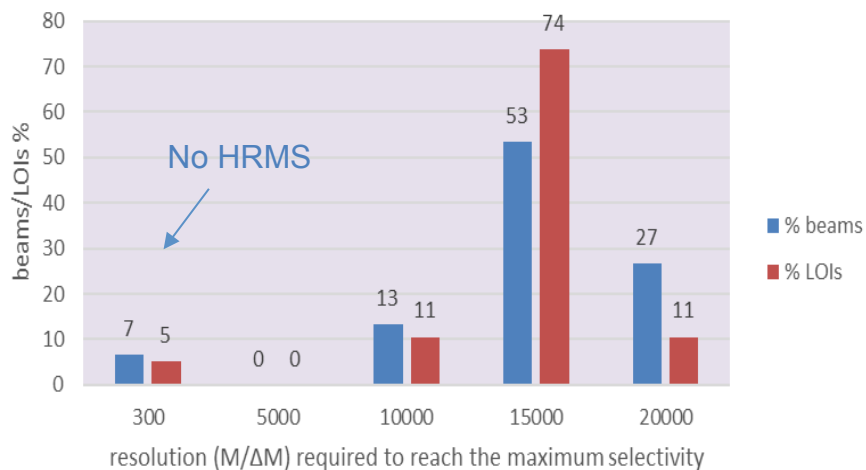
PIS Beams



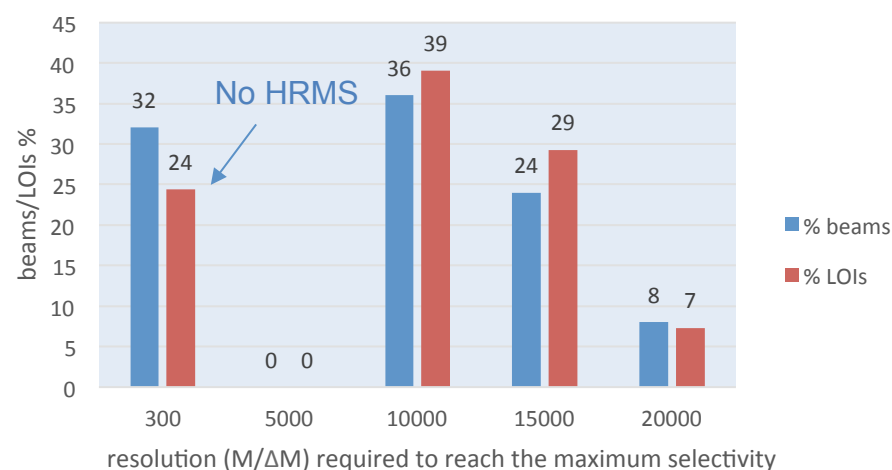
SIS LOI Beams



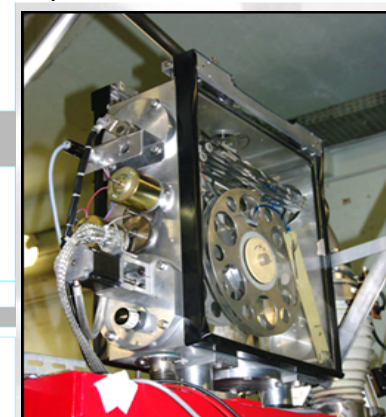
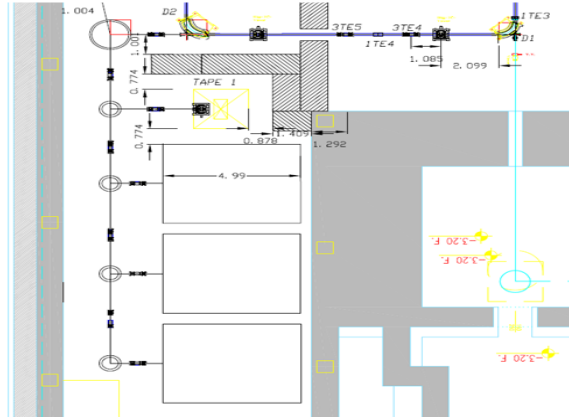
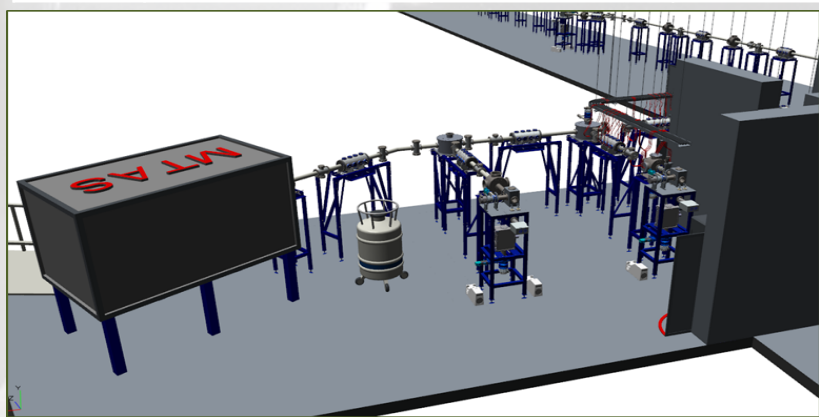
* Plasma Ion Source Beams



Surface Ion Source Beams



nucl. sy.	yield (pps) @ 20 μ A	selectivity (%)	ion source type	main contaminants (if sel. < 60%)	notes	LOI reference
123 Sn	1.28E+09	12	LIS	In	low selectivity beam	38
121 Sn	2.02E+08	6.6	LIS	In	low selectivity beam	38
83 Ge	2.47E+07	100	LIS	-	selective beam	27
82 As	1.07E+07	71	LIS	-	selective beam	27
110 Ag	9.60E+06	100	LIS	-	selective beam	38
80 Ga	3.05E+06	100	LIS	-	selective beam	27
134 Sn	2.49E+06	3	LIS	In, Cs, Ba	low selectivity beam	10
84 As	1.86E+06	69	LIS	-	selective beam	27
82 Ga	3.29E+05	100	LIS	-	selective beam	10; 27
108 Ag	2.58E+05	38	LIS	Rb, Sr, In	low selectivity beam	38
84 Ge	6.61E+04	100	LIS	-	selective beam	10; 27
83 Ga	6.06E+04	100	LIS	-	selective beam	10; 27
96 Rb	9.89E+07	31	SIS	Sr	easy beam	37
147 Cs	4.91E+04	1.7	SIS	Ba	easy beam	10
100 Rb	4.49E+04	1.2	SIS	Sr	easy beam	10
86 Br	7.73E+07	42	PIS	As, Se, Kr	low selectivity beam	44
139 I	5.94E+06	1.5	PIS	Xe, Cs, Ba	low selectivity beam	10
140 I	9.17E+05	0.1	PIS	Xe, Cs, Ba	low selectivity beam	10
141 I	1.40E+05	0.1	PIS	Xe, Cs, Ba	low selectivity beam	10



Conclusions

User requirements

vs

Project Construction Phases



Third International SPES Workshop

10-12 October 2016 INFN Laboratori Nazionali di Legnaro
Europe/Rome timezone

- | | |
|------------------|--------------------|
| selettività | 23 - Valiente |
| 1 - Bednarczyk | 24 - LaCognata |
| 2 - Morelli | 25 - Mengoni |
| 3 - Chipps | 26 - Gottardo |
| 4 - Marchi | 27 - Gottardo |
| 5 - Kozulin | 28 - Pain |
| 6 - Kurtukian | 29 - Trippella |
| 7 - Corradi | 30 - Iskra |
| 8 - Pirrone | 31 - Leoni |
| 9 - Stahl | 32 - Leoni |
| 10 - Rykaczewski | 33 - Leoni |
| 11 - Fioretto | 34 - Hadynska |
| 12 - Stefanini | 35 - Testov |
| 13 - Zhang | 36 - Pierroutsakou |
| 14 - Szilner | 37 - Nannini |
| 15 - Modamio | 38 - Cristallo |
| 16 - Casini | 39 - Verney |
| 17 - Nannini | 40 - Benzoni |
| 18 - Valiente | 41 - Benzoni |
| 19 - Piantelli | 42 - Vardaci |
| 20 - Melon | 43 - Assie |
| 21 - Goasduff | 44 - Crespi |
| 22 - Crespi | 45 - Raabe |

within the end of 2019

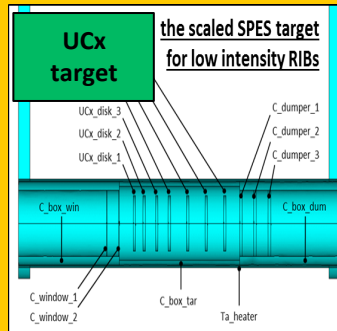
40 MeV, 20 μ A

SiC target



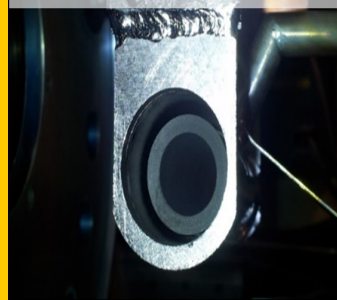
First SPES RIB (^{26}Al)

40 MeV, 20 μ A, 10^{12} f/s



Nominal parameters

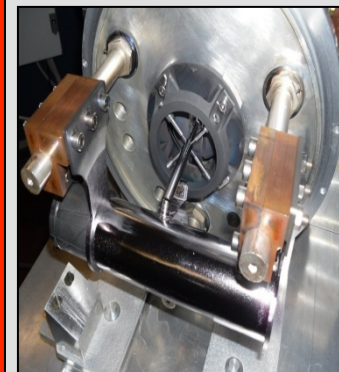
- Target material: UCx (SiC as an alternative)
- Proton beam energy: 40 MeV
- Proton beam intensity: 20 μ A
- Proton beam sigma: 5 mm
- Collimator radius (= disk radius): 6,5 mm



first n-rich fission isotopes

40 MeV, 200 μ A, 10^{13} f/s

UCx target **the full-scale SPES target for high intensity RIBs**



Nominal parameters

- Target material: UCx (SiC as an alternative)
- Proton beam energy: 40 MeV
- Proton beam intensity: 200 μ A
- Proton beam sigma: 7 mm
- Wobbling radius : 11 mm

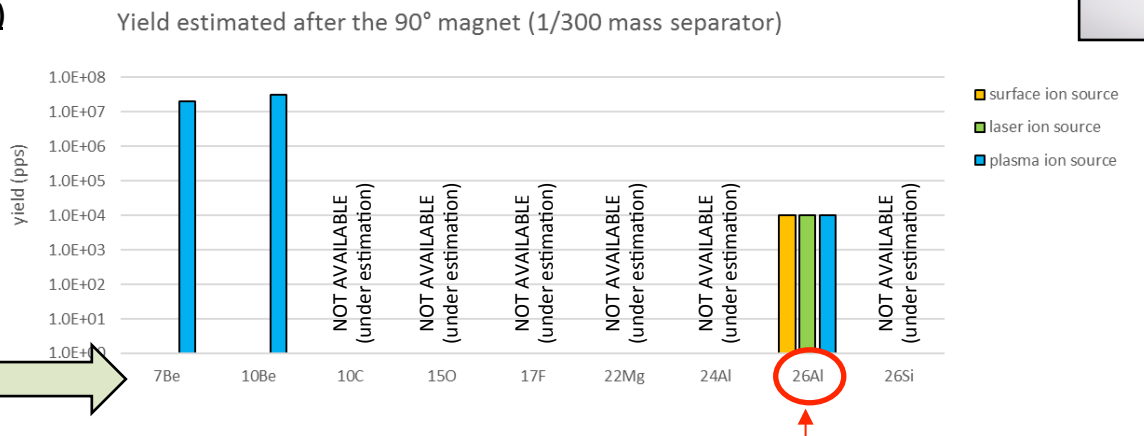
The 'demonstrative' (first) beam:

1st SPES RIB (26Al)



**A scaled SiC target
(40 MeV protons up to 20 μA)
will be used for the
first SPES RIBs**

**SiC target beams
requested by
LOIs**



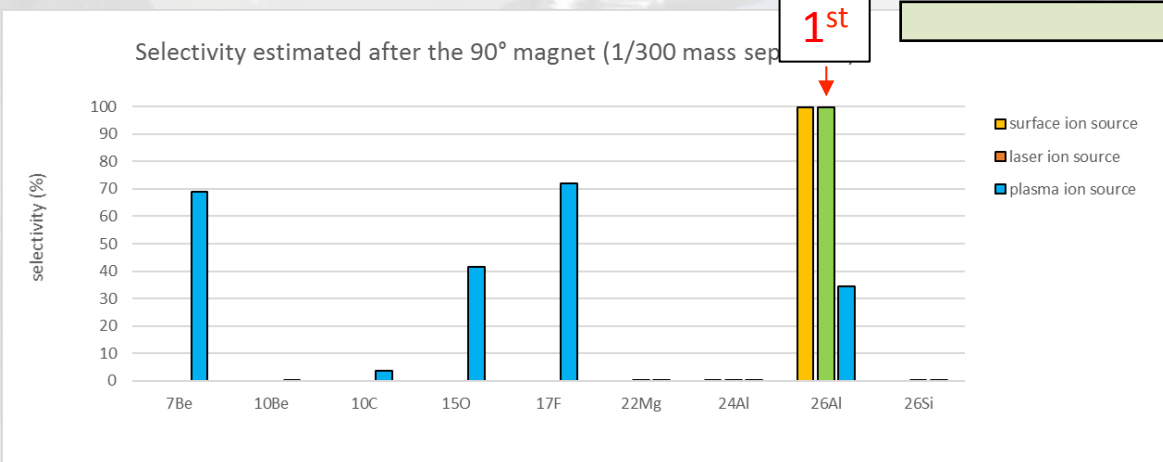
> **High yields**

> **High selectivity
(even without HRMS)**

> **Low energy**

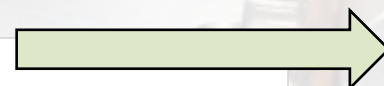
> **Different IS**

LOI	beams
L. Morelli	7Be, 10Be
J.J. Valiente	10C, 17F, 20Na, 22Mg, 24Al, 26Si
M. La Cognata	26Al
M. Assié	7Be, 26Si, 15O



1st

26Al

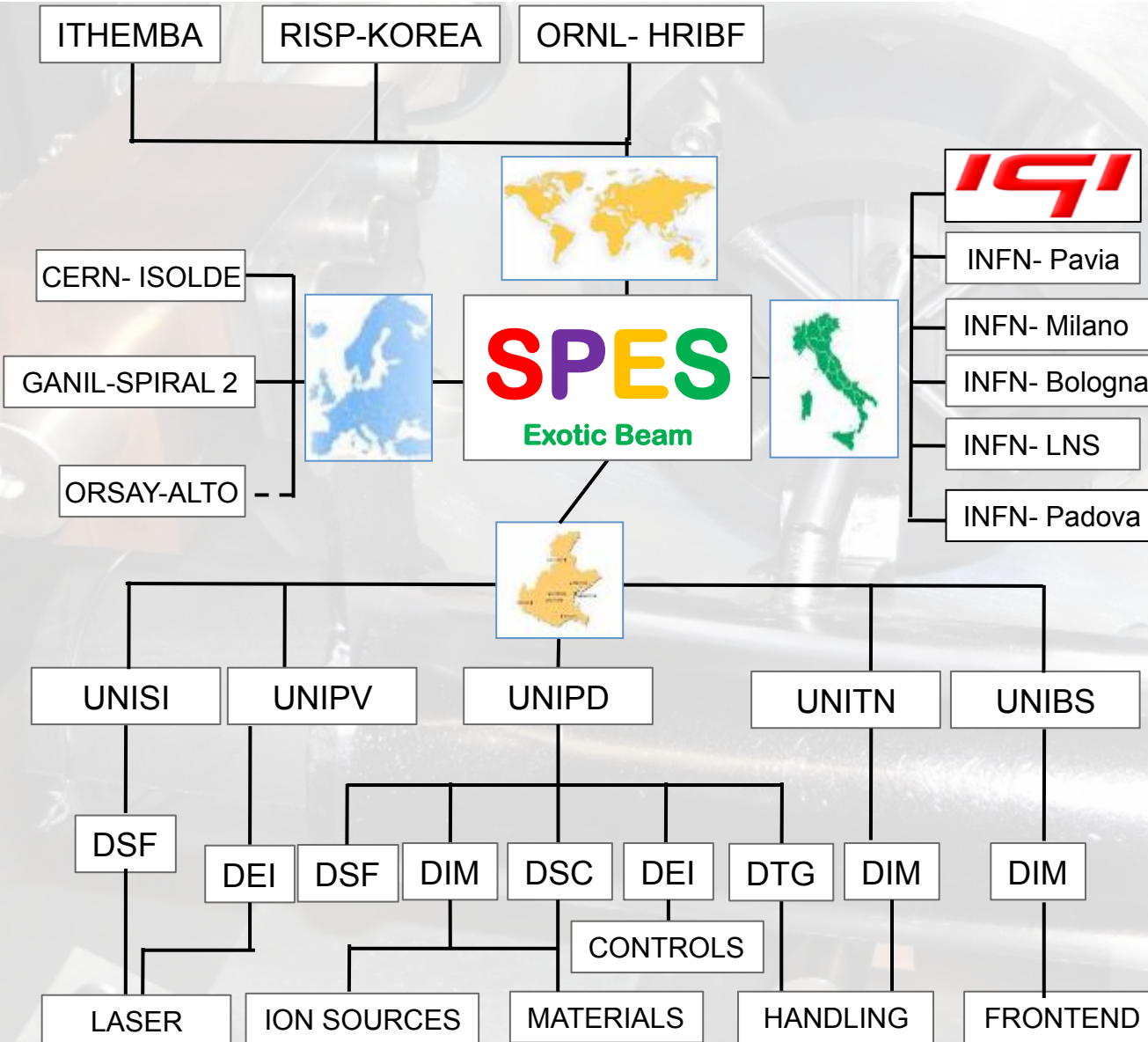


1st SPES RIB
**preparatory beam
for the post-acc.
phase
(requested by LOIs)**



High energy LOI beams with dedicated targets (no UCx)

The collaboration network for SPES-RIB



ISOLPHARM
SPES exotic beams for medicine

Primary proton beam, UC target, Ionization source, High-voltage electrode, Diagnosis and therapy, Radiopharmaceuticals production, Substrate to collect isotopes.

Progetto SPES: Tesi di Laurea e PhD dell' Exotic Beam Team (2005-2016)

Timeline of achievements from Anno 2005 to Anno 2015, showing numerous theses and PhDs awarded to the Exotic Beam Team.

Thanks for your attention!

Few results without them ...