A 3D cutaway diagram of the ATLAS detector, showing its complex, multi-layered structure. The diagram is overlaid on a photograph of the detector's interior in a tunnel. The central region is highlighted in green, and the surrounding layers are shown in blue and grey. The text "ATLAS" is written in large white letters at the top, followed by "Attività Costruttive (micromegas) e studi di Performance (RPC Trigger)" in smaller white letters.

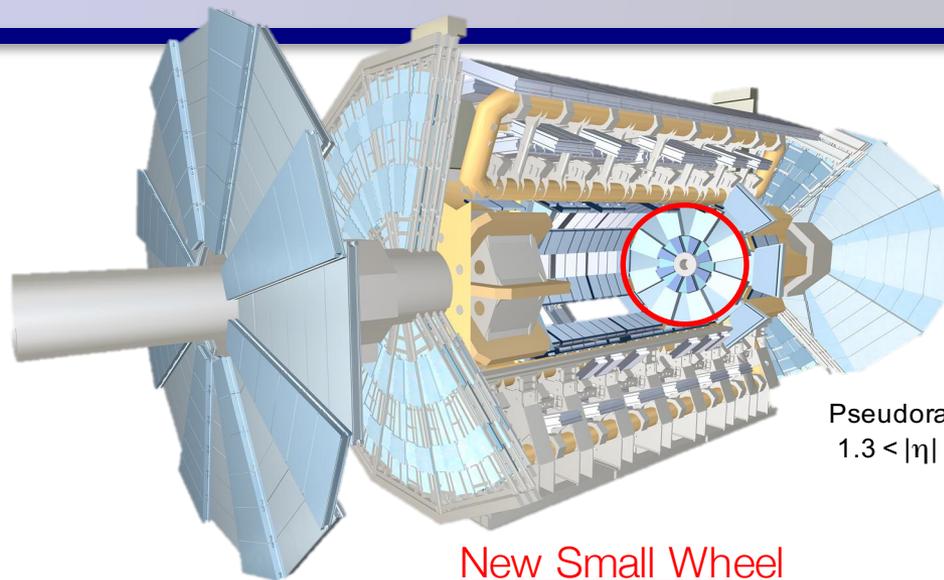
ATLAS
Attività Costruttive
(micromegas)
e studi di Performance
(RPC Trigger)

Mauro Iodice

Congressino Scientifico INFN Roma Tre
13 Settembre 2016



Introduction: New Small Wheel Upgrade in a nutshell



Pseudorapidity coverage:
 $1.3 < |\eta| < 2.7$

New Small Wheel

- Main ATLAS upgrade during the Long Shutdown 2 (2019/20) (Phase-1)
- Will replace the present Small Wheel, not designed to exceed $10^{34} \text{ cm}^{-2}\text{s}^{-1}$
- Will operate up to HL-LHC luminosity (Phase-2)
- Expected rates up to 15 kHz/cm^2
- GOALS:
 - Maintain momentum resolution: 15% P_T resolution at 1 TeV
→ $\sim 100 \mu\text{m}$ resolution per plane on a multilayer station
 - keep single muon trigger under control
→ 1 mrad online angular resolution

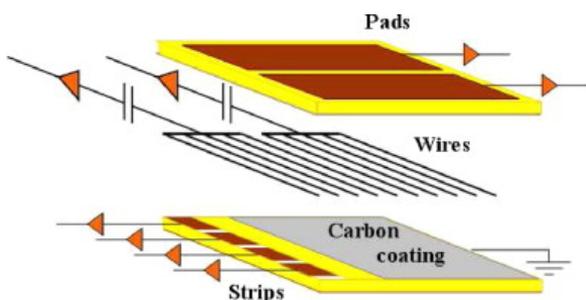
New Small Wheel Detector Technologies

Combination of **sTGC** and **MicroMegas** detector planes

Small Strips TGC (sTGC)

primary trigger detector

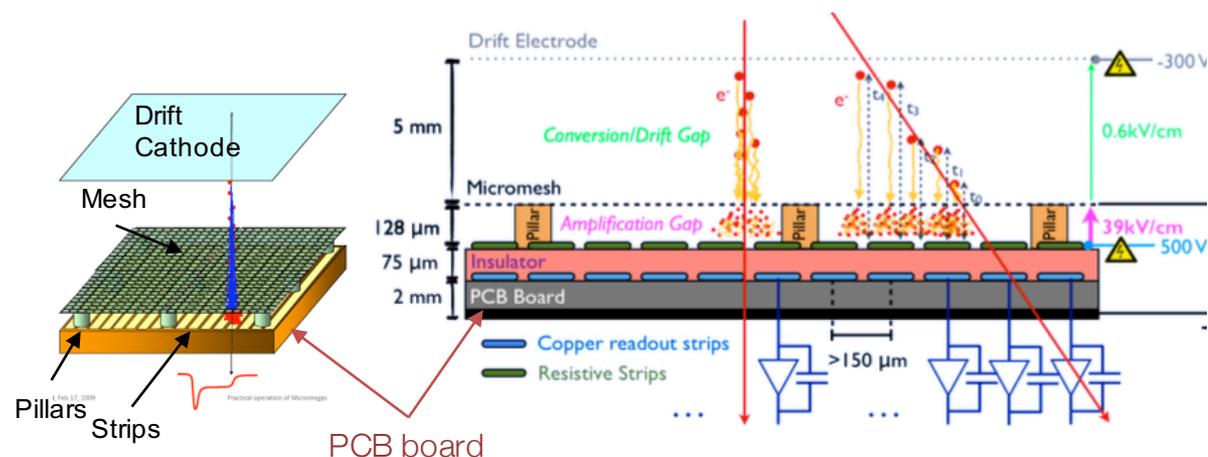
- Bunch ID with good timing resolution
- Online track vector with < 1 mrad angle resolution
- pads: region of interest
- strips: track info (strip pitch 3.2 mm)
- wire groups: coarse azimuthal coordinate



Resistive strips MicroMegas (MM)

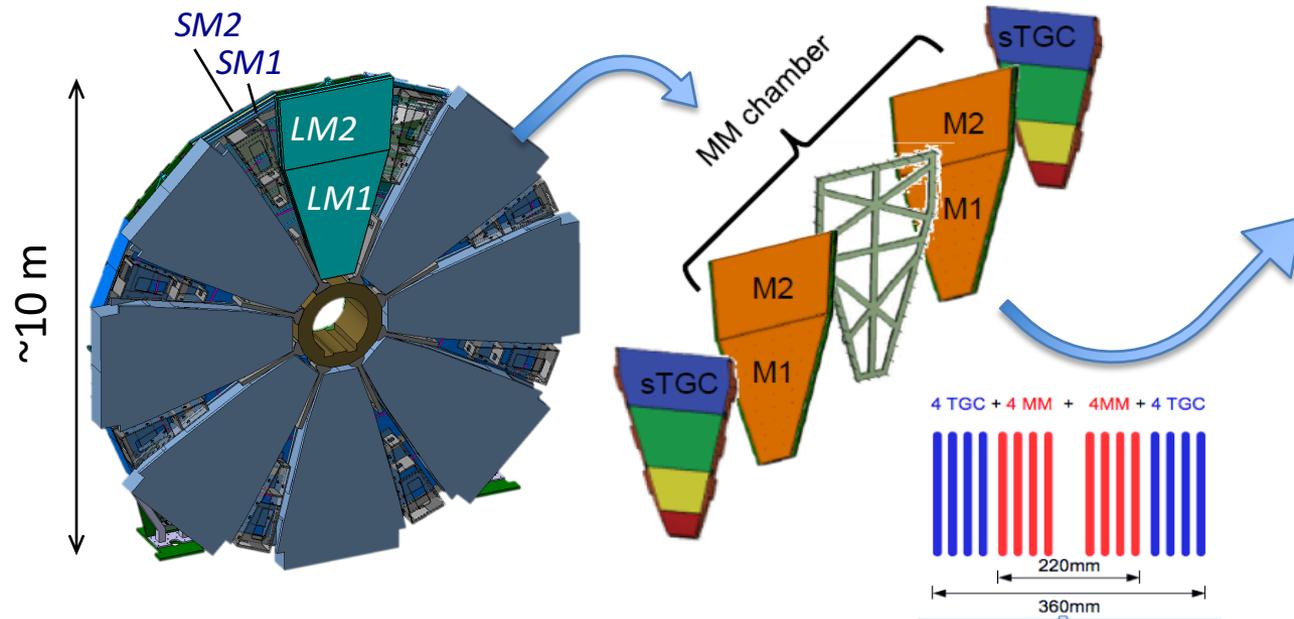
primary precision tracker

- Good Spatial resolution $< 100 \mu\text{m}$
- Good track separation (0.4 mm readout granularity)
- Resistive anode strips \rightarrow suppress discharge influence on efficiency
- Provide also online segments for trigger



- Common front-end ASIC: VMM second prototype under tests

New Small Wheel Layout

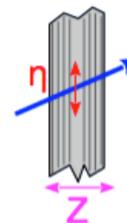


Each NSW has 16 sectors
8 Large + 8 Small

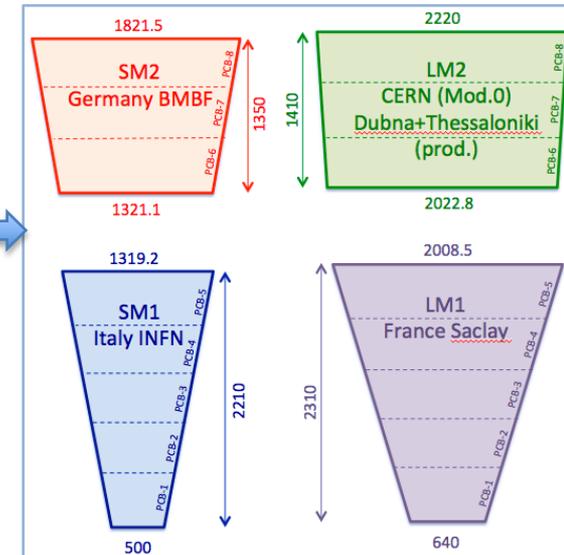
Each Sector is a sandwich of
sTGC and MM quadruplets

- Construction of MM Quads is distributed over several countries.
- Challenge in construction: alignment of the strips on each detection layer

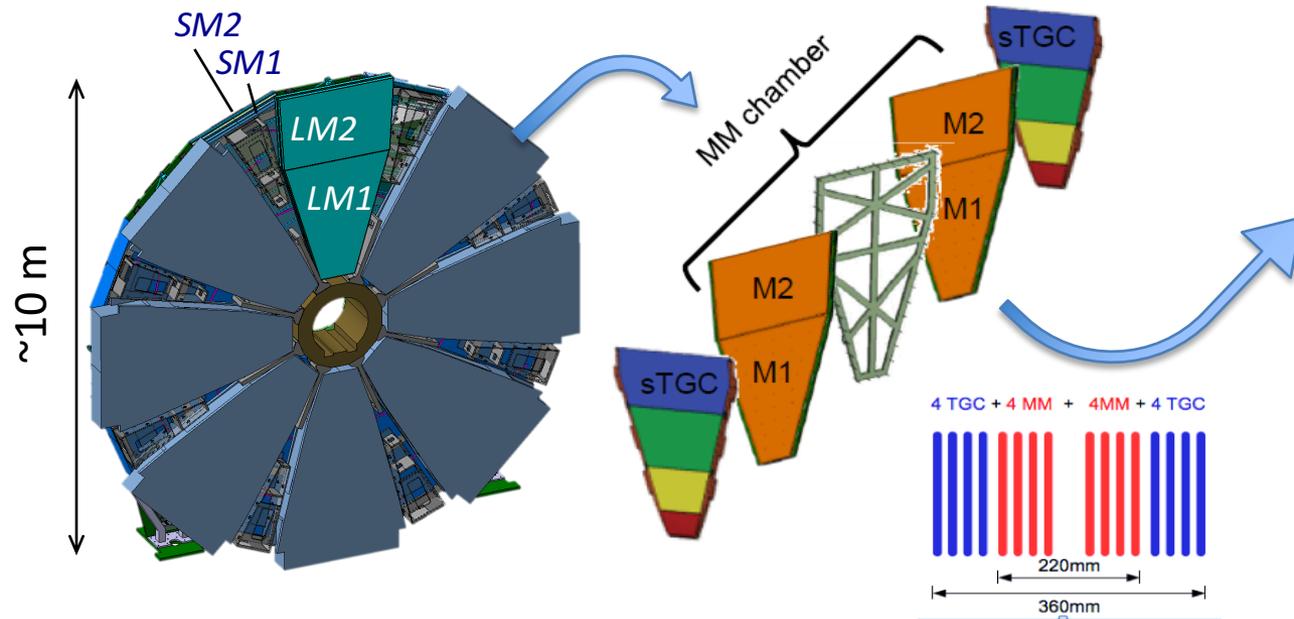
- 30 μm RMS in η
- 80 μm RMS in z



- Each MM module has 4 detection planes
- 2 planes with parallel strips (precision coordinate)
- 2 planes with $\pm 1.5^\circ$ Stereo strips (2nd coordinate)

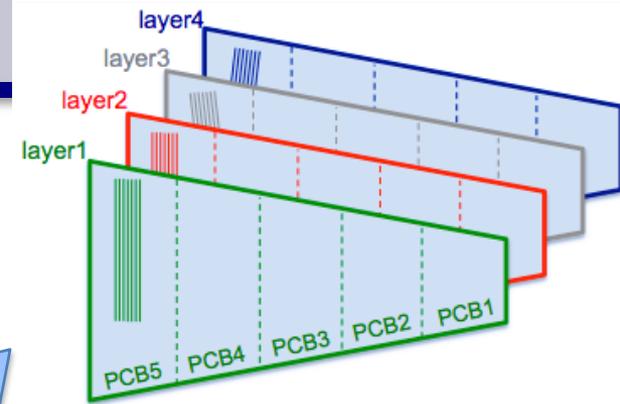


New Small Wheel Layout



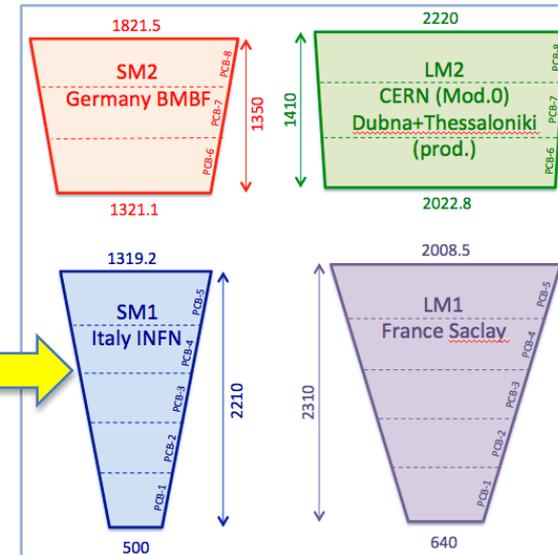
Each NSW has 16 sectors
8 Large + 8 Small

Each Sector is a sandwich of
sTGC and MM quadruplets

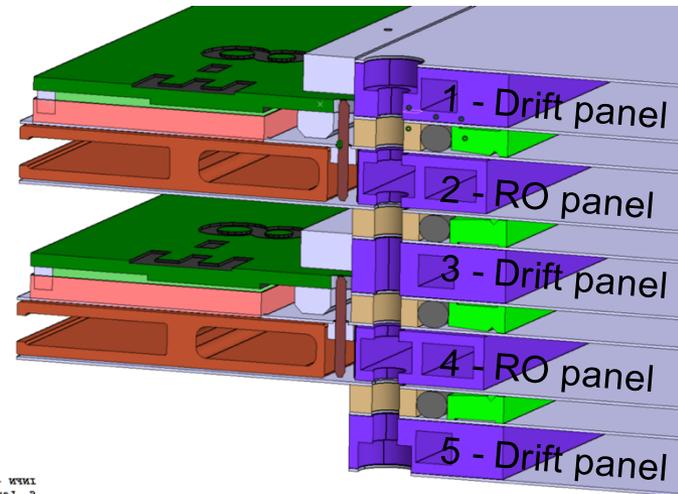
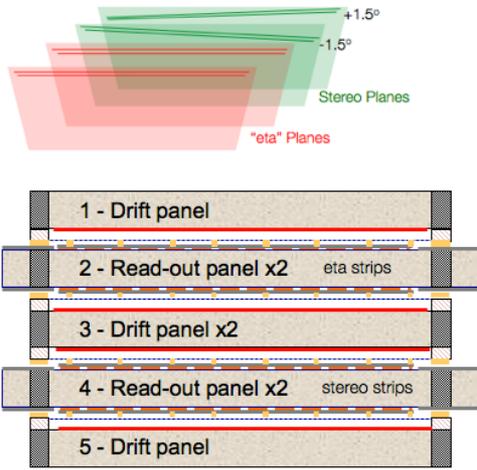
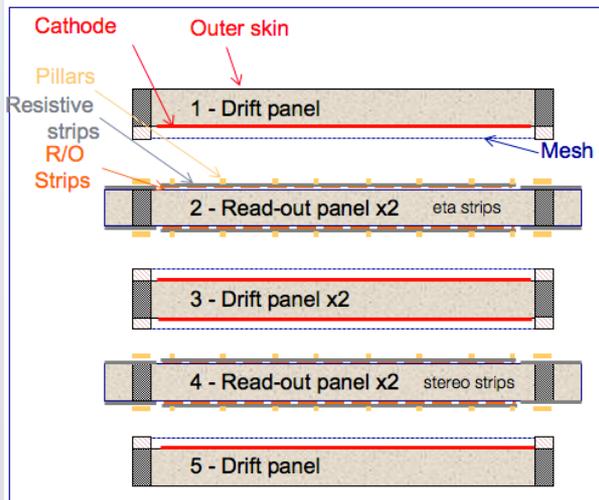
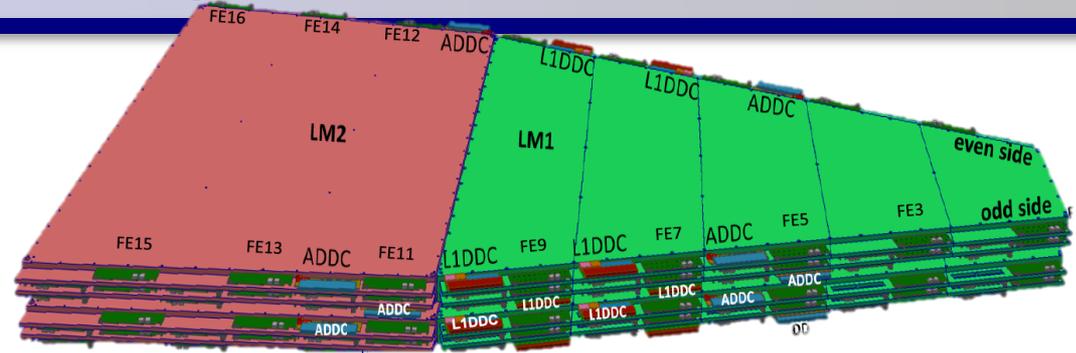


- Each MM module has 4 detection planes
- 2 planes with parallel strips (precision coordinate)
- 2 planes with $\pm 1.5^\circ$ Stereo strips (2nd coordinate)

- SM1: Italy/INFN
- Pavia, Roma 1, Roma Tre, Frascati (LNF), Lecce, Cosenza, Napoli



ATLAS Micromegas Design



IMG - WU1
Includ3 .8

COMPONENTI PRINCIPALI :

- 1 “eta-strips” double readout panel
- 1 “stereo-strips” double readout panel
- 1 central double drift cathode panels
- 2 external single drift cathode panels

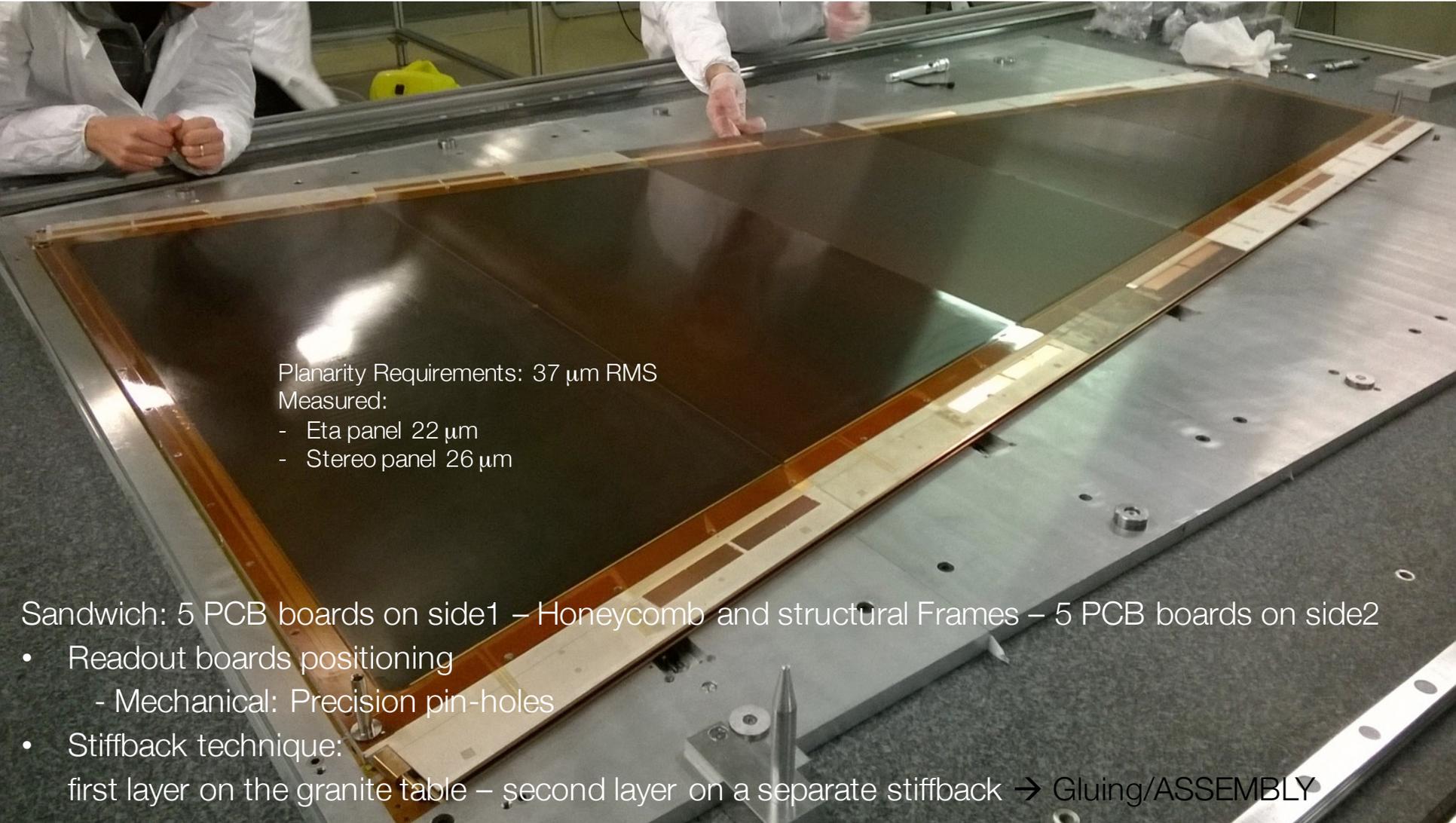
First Micromegas
Module-0 construction
SM1 - INFN



SM1 Module-0 Readout Panels Construction

INFN Pavia

Double Side Readout panel built with 5+5 Readout boards – strips alignment $< 40 \mu\text{m}$



Planarity Requirements: $37 \mu\text{m}$ RMS

Measured:

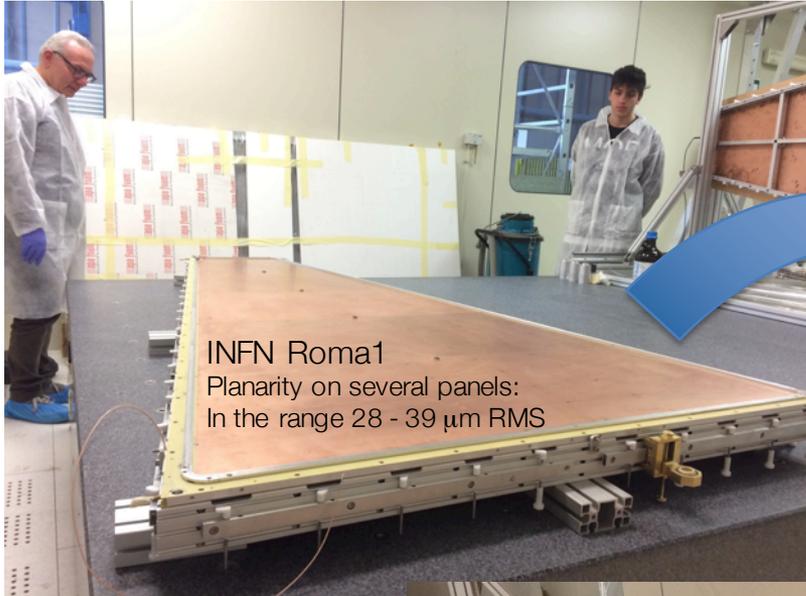
- Eta panel $22 \mu\text{m}$
- Stereo panel $26 \mu\text{m}$

Sandwich: 5 PCB boards on side1 – Honeycomb and structural Frames – 5 PCB boards on side2

- Readout boards positioning
 - Mechanical: Precision pin-holes
- Stiffback technique:
 - first layer on the granite table – second layer on a separate stiffback → Gluing/ASSEMBLY

SM1 Module-0 Drift Panels Construction

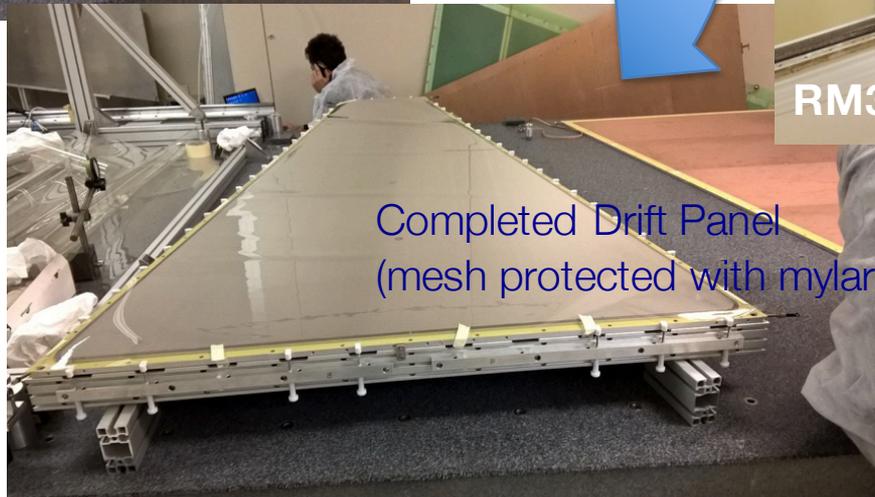
Similar construction Concept as for the readout panels



Mesh stretching and gluing

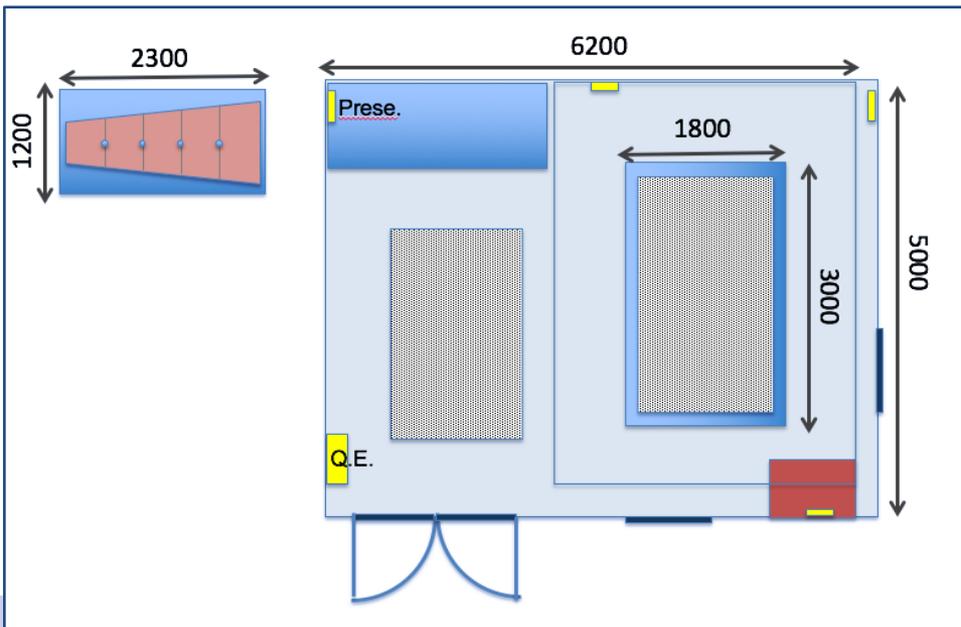
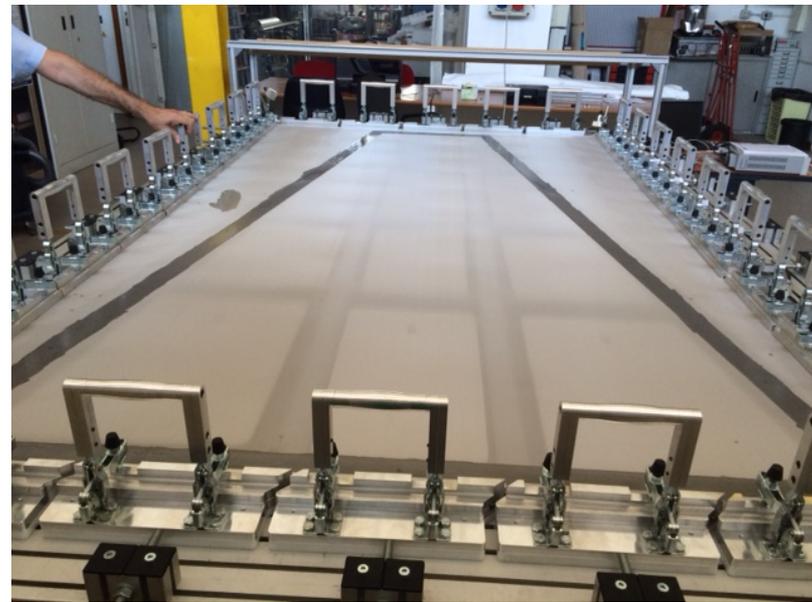


The drift panels must be “dressed” (completed) with a pre-stretched mesh



Alfredo & MAX
...MANY THANKS !!!

INFN Roma Tre Activity @ Roma Tre : Mesh Stretching



CLEANLINESS is a MUST in MM construction.

The mesh stretching tooling and other activities for the mesh preparation will be moved on the NEW "clean" room, soon to be built in the INFN LAB (RM3)

INFN Roma Tre Activity @ Frascati: Drift Panel Completion

Some steps of the Drift panel completion done for the Module-0 – NOT FINAL TOOLING

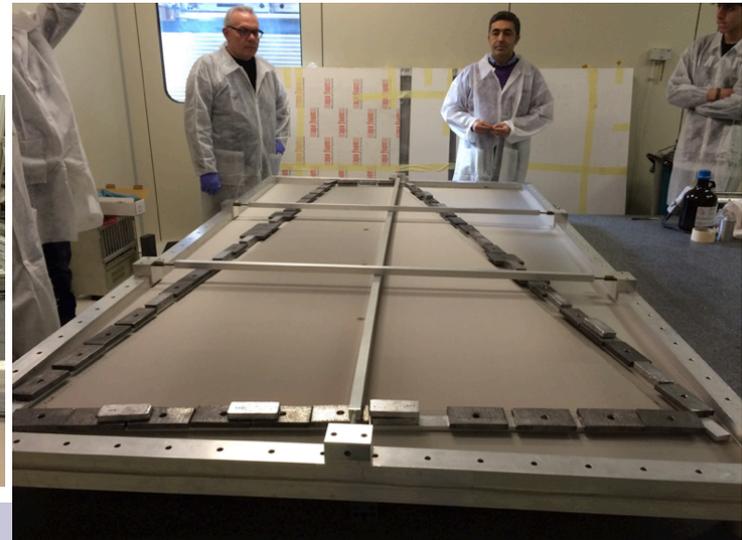
MESH WASHING



MESH DRYING



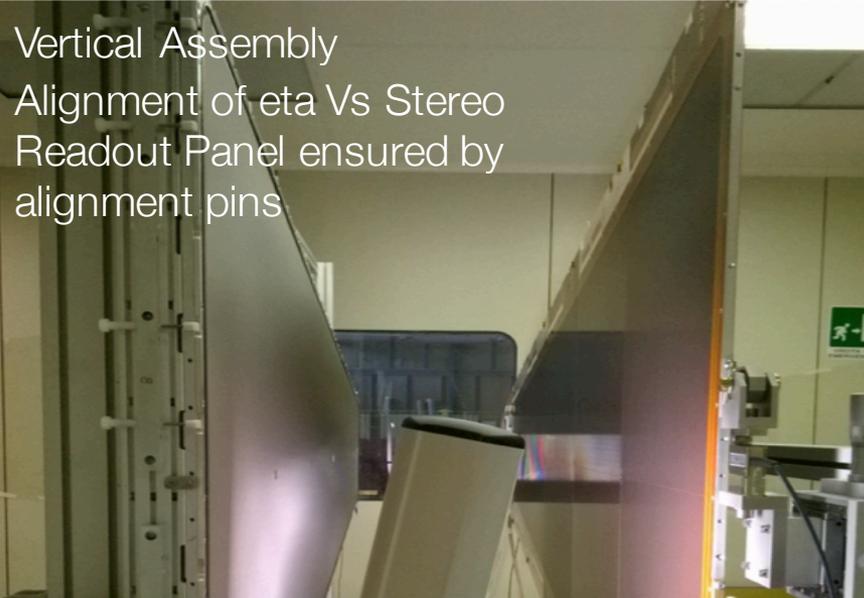
MESH GLUING



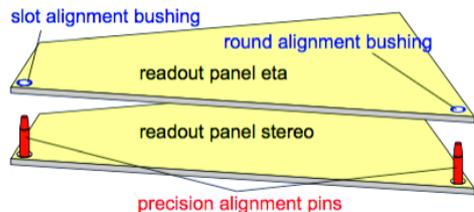
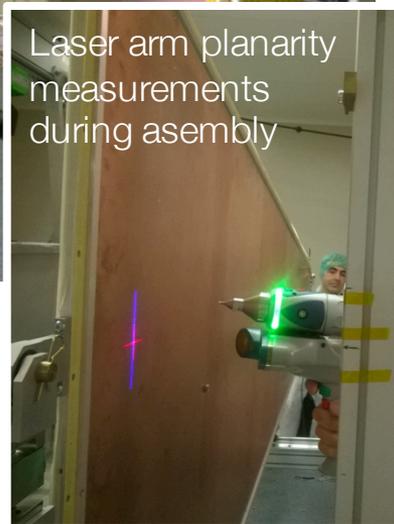
SM1 Module-0 Quadruplet assembly

Crucial: Alignment of the two readout panels at $< 60 \mu\text{m}$ precision

Vertical Assembly
Alignment of eta Vs Stereo
Readout Panel ensured by
alignment pins



Laser arm planarity
measurements
during assembly



INFN Frascati

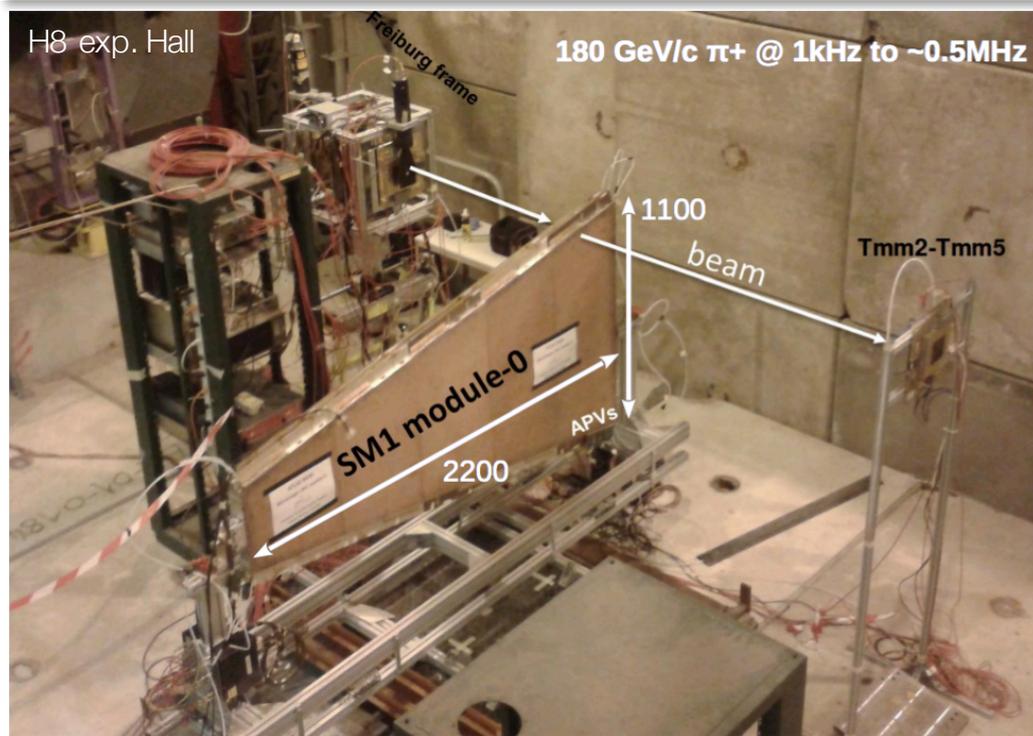


- Assembly completed in mid-May, then shipped to CERN for Test-Beam early June
→ **superb achievement !**

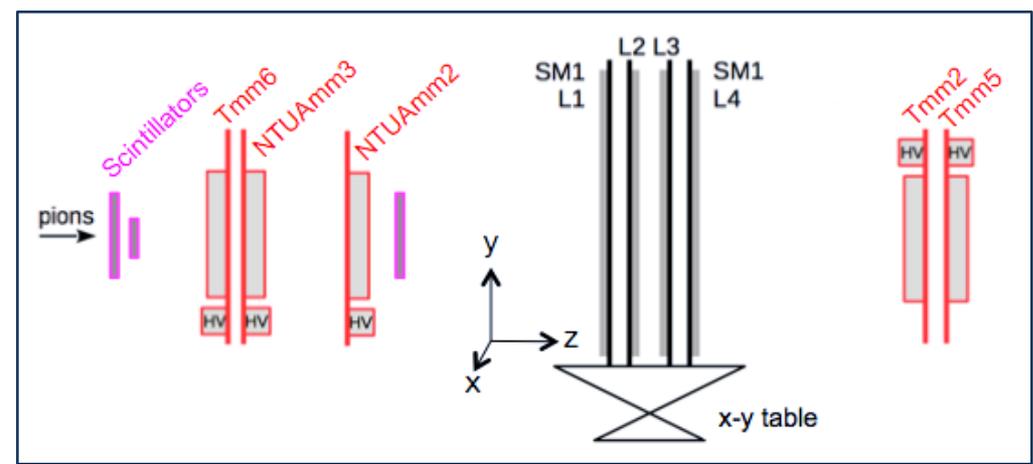
Micromegas Module-0 TEST BEAM



SM1 Module-0 Test-beam and PRELIMINARY Results

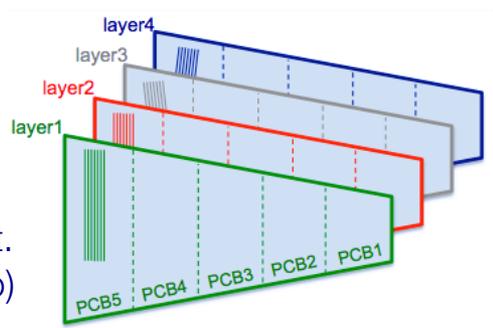


- 180 GeV/c pion beam
- Scintillators trigger
- Beam spot+trigger $\sim 1 \times 1 \text{ cm}^2$
- 5 micromegas with x-y readout (Tmm) used as reference
- SM1 Module-0 on a x-y scanning table
- Ar:CO₂ gas mixture (93:7)
- APV25+SRS readout (from RD51) [NOT FINAL NSW electronics]



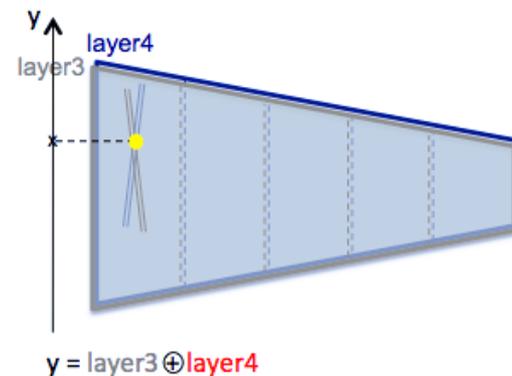
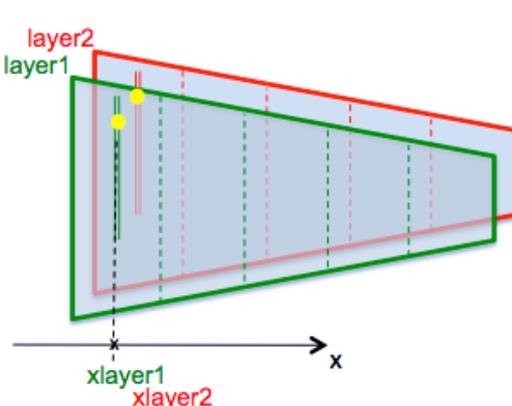
SM1 quadruplet:

- 425 μm strip pitch
- L1 & L2 vertical strips (η),
- L3 & L4 $\pm 1.5^\circ$ w.r.t. vertical axis (stereo)

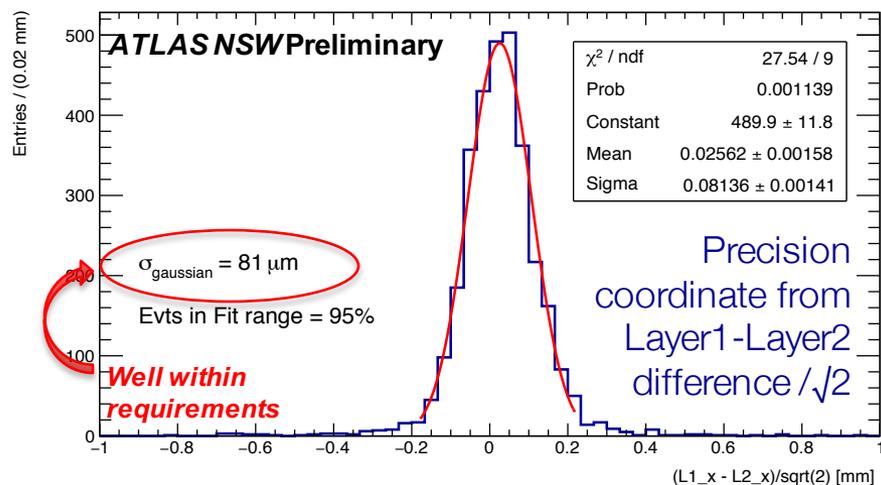


Module-0 PRELIMINARY Results on Spatial Resolution

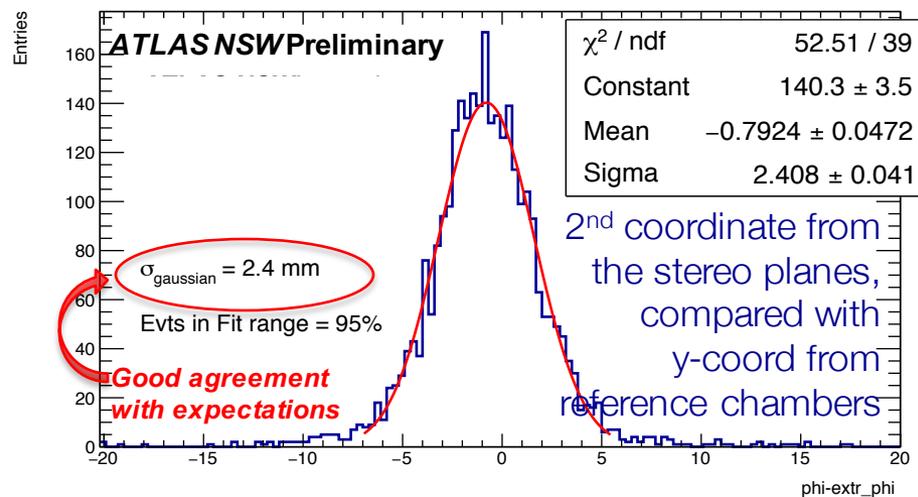
- Perpendicular incident beam on PCB5
= longest strips
- Nominal High voltage settings:
HV_ampl = 570 V ($E= 4.4 \times 10^7$ V/cm)
HV_drift = 300 V ($E=600$ V/cm)
- Ar/CO₂ 93/7 @ 20 l/hour



Preliminary result: Spatial Resolution of the precision coordinate

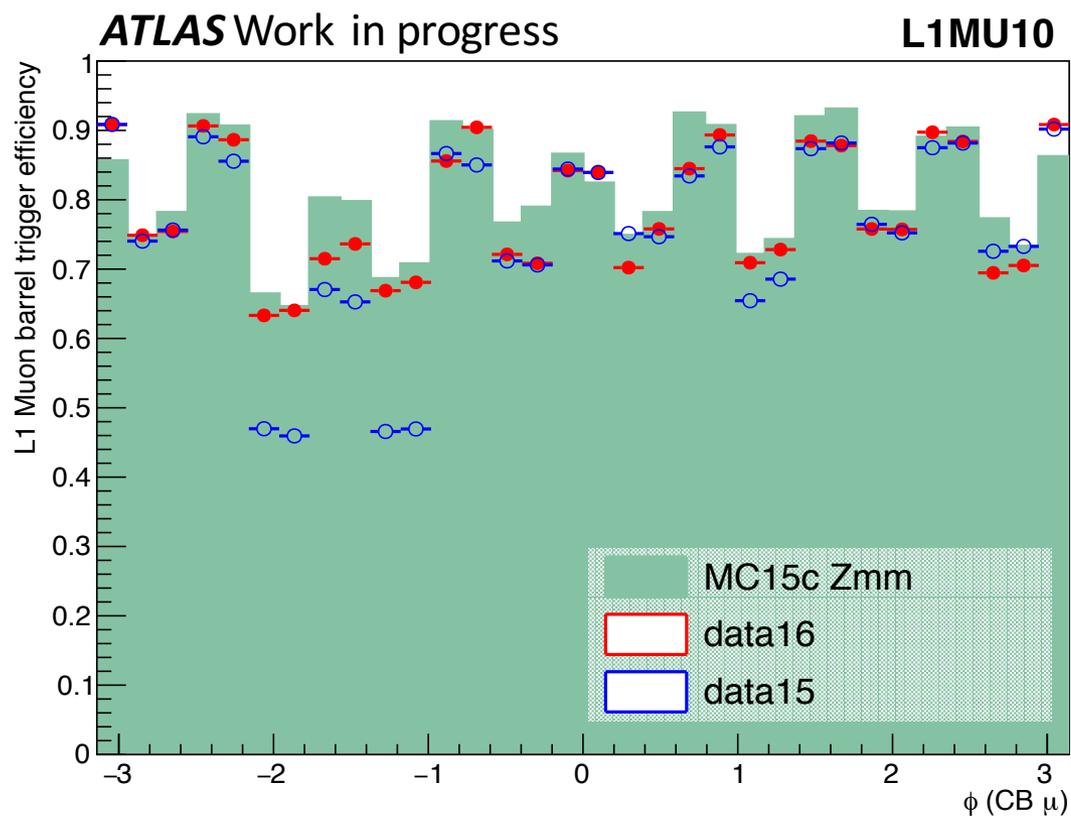


Preliminary result: Spatial Resolution of the second coordinate.



ATLAS Roma Tre Activity on the L1 RPC Trigger

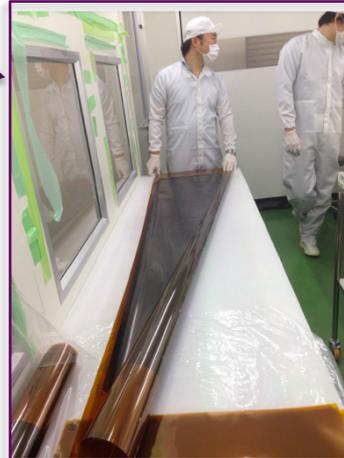
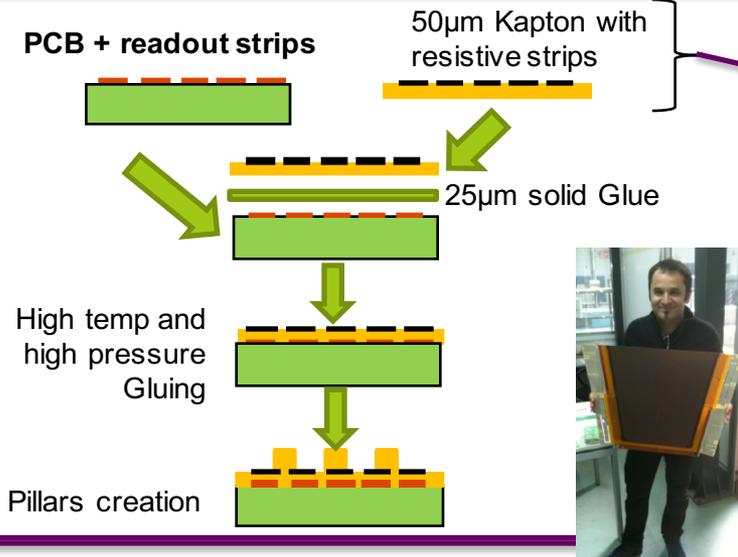
- RM3 works on calibration and performance of Level-1 muon trigger, using RPC detectors
- Correlation of trigger inefficiencies with RPC mal-functioning
- Commissioning of additional chambers for increased coverage



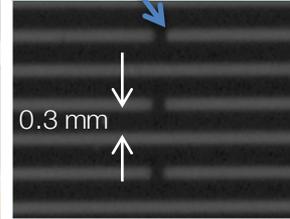
BACKUP slides

Micromegas Construction: Resistive strips Anode Boards

PCB + readout strips

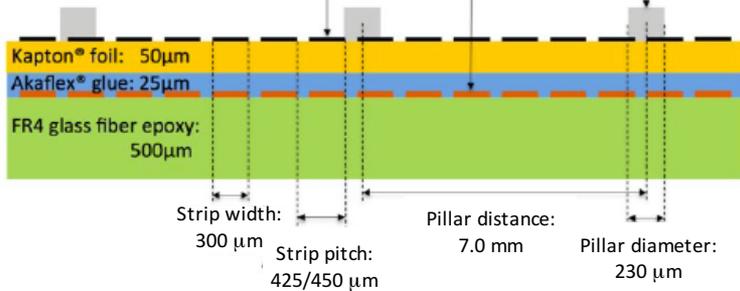


- Resistive strips on kapton by screen-printing
- “Ladder pattern” (connections every 10 mm):
 - Homogeneous resistivity (independent from distance)
 - Insensitivity to broken lines

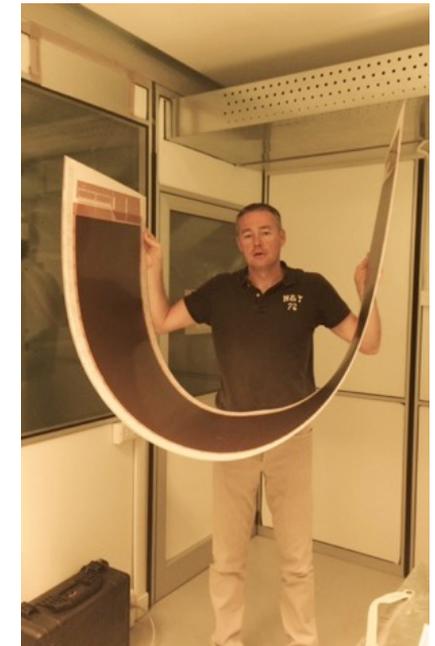


Typical resistivity:
 ~ 10-20 MΩ/cm
 (~800 kΩ/□)

Resistive strips: 15 µm
 Copper readout strips: 17 µm
 Pyralux® pillars height: 128 µm



- Board dimensions: from 45x30 up to 45x220 cm²
- 1022 strips/boards
- Readout strips pitch: 425 or 450 µm
- Pillars height: 128 µm
- Several types of alignment masks

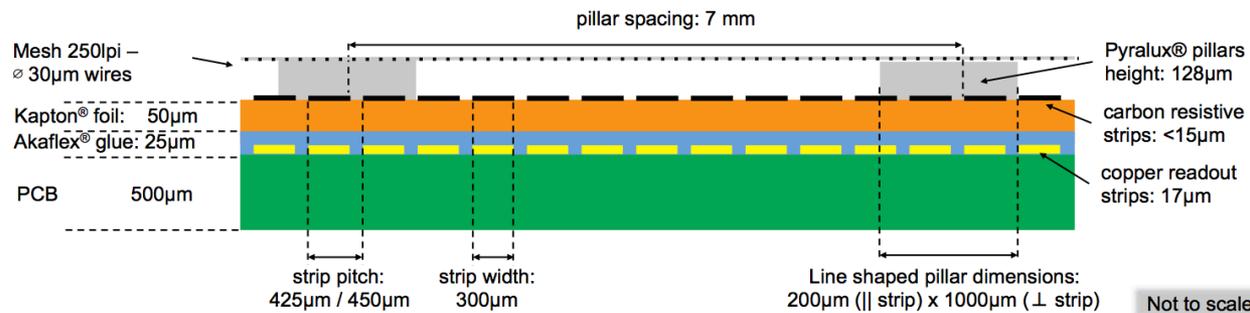
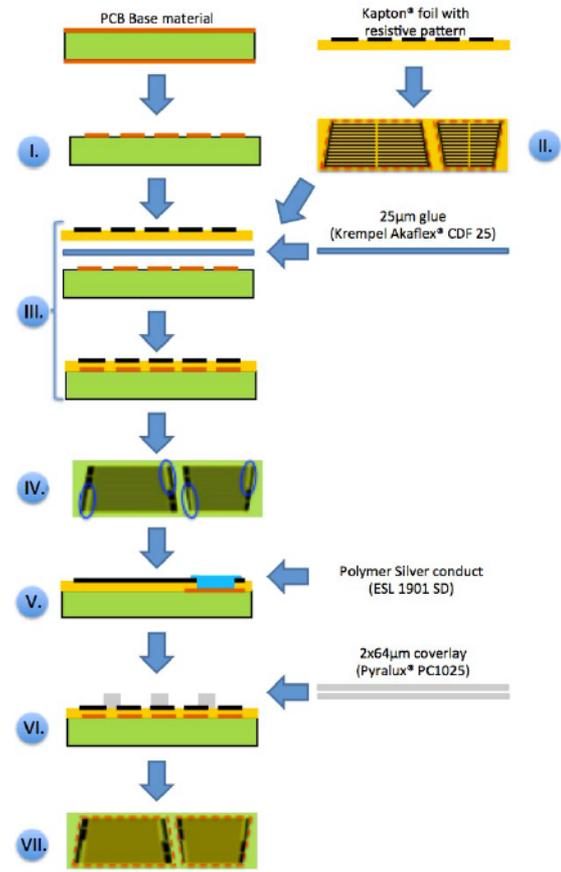


Rasmasks



Micromegas Construction: Readout PCBs

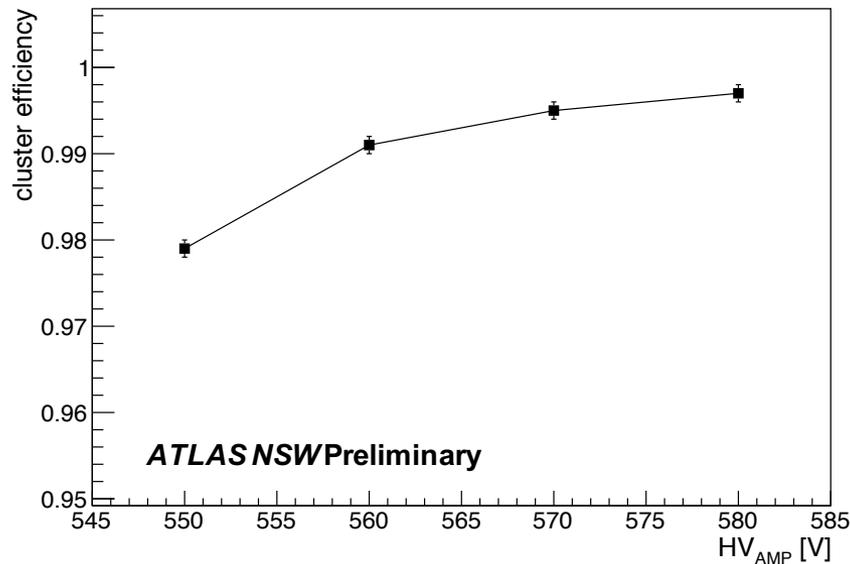
- I. photolithographic creation of copper pattern
standard process.
complex due to: size of board & required precision.
- II. cutting of Kapton foil with resistive pattern
non-standard but simple & required accuracy only $\pm 1\text{mm}$
- III. stacking and high-pressure & temperature gluing of Kapton foil, glue foil and board
standard process for small boards.
complex due to: size of board & required cleanliness.
- IV. chemical plating of copper pads
standard process
- V. screen-printing of silver paste
non-standard but rather simple & required accuracy only $\pm 1\text{mm}$
- VI. lamination of coverlay & pillar creation
standard process for small boards.
complex due to: size of boards, highly non-standard pattern, required flatness
- VII. cutting of boards and drilling of non-precision holes
standard process on CNC machine.
complex due to size of boards and required cutting precision



Module-0 PRELIMINARY Results on Efficiencies

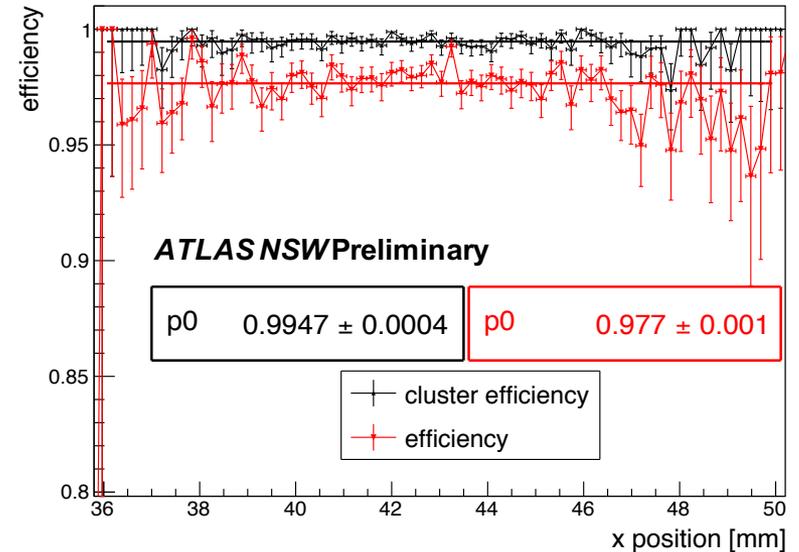
- Cluster efficiency: presence of a cluster for any reference track
- Track-based efficiency: one cluster within given distance from the reference track impact on SM1

Cluster efficiency Vs Amplification HV for Layer1



- Turn-on curve saturate at a cluster efficiency very close to 100%

Efficiency at 570 V vs x-pos in the beam-spot
For Layer1

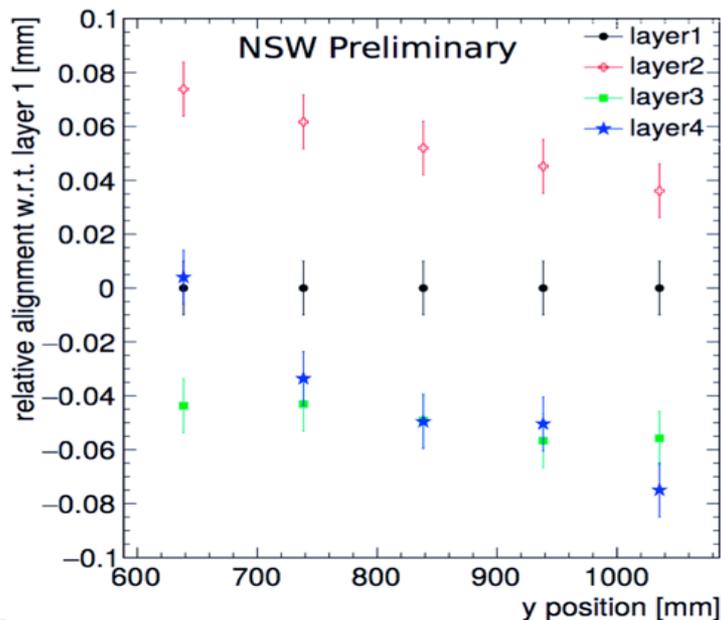
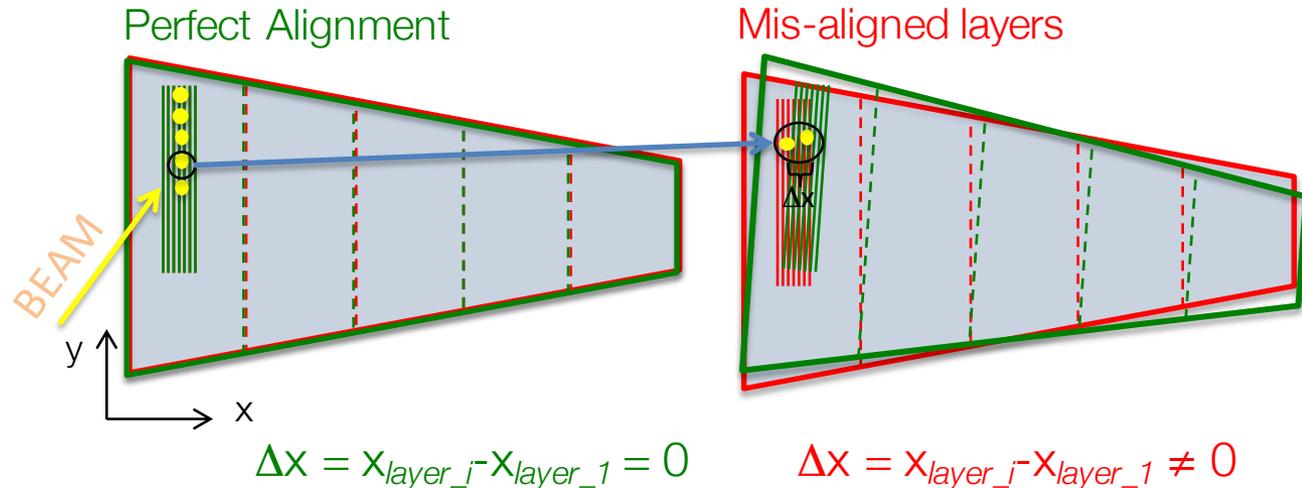


- Track based efficiency (+/-1.5 mm) ~98%
- 2% inefficiency mostly due to delta-rays

Module-0 PRELIMINARY Results on Strip Alignment

Measurements of layer-to-layer alignment

- Measurements at different vertical positions (along the strips)
- For each y-position measure Δx between $layer_j$ and $layer_{j-1}$ using reference tracks



Relative alignment wrt layer₁ :

- All layers aligned within a maximum deviation of +/- 80 μm
- Indication of layer-to-layer rotation or strip pattern global deformation under investigation at the construction site