

Results from the MAJORANA DEMONSTRATOR ^{76}Ge detector array



J.F. Wilkerson

on behalf of the MAJORANA Collaboration



THE UNIVERSITY
of NORTH CAROLINA
at CHAPEL HILL



XVII Int. Workshop
Neutrino Telescopes
March 15, 2017

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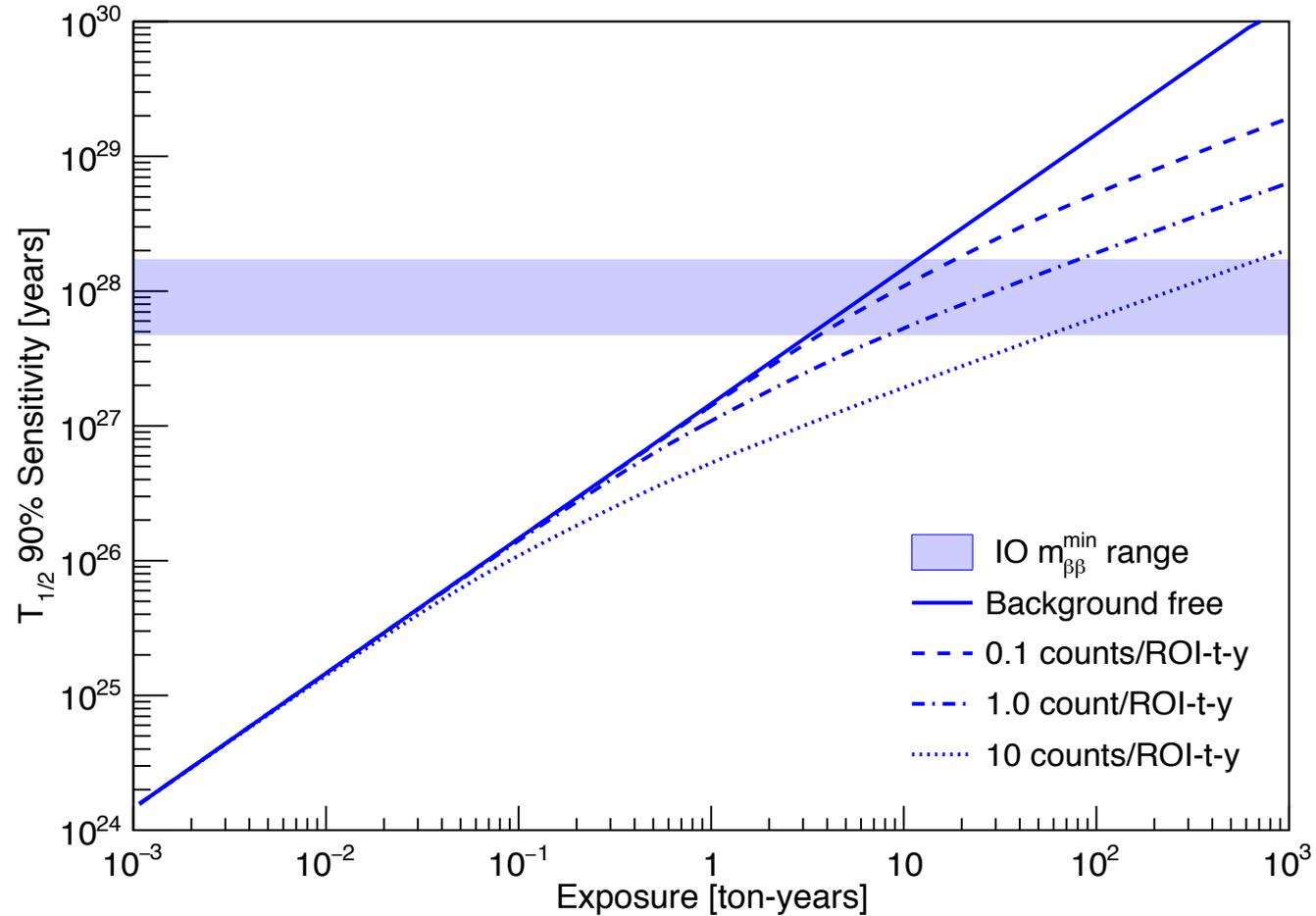
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Sensitivity vs. Exposure vs. Signal

^{76}Ge (87% enr.)

Half life (years)	~Signal (cnts/ton-year)
10^{25}	500
5×10^{26}	10
5×10^{27}	1
5×10^{28}	0.1
$> 10^{29}$	0.05



J. Detwiler

Assumes 75% efficiency based on GERDA Phase I. Enrichment level is accounted for in the exposure

MAJORANA and GERDA —> LEGEND

Advantages of Ge

- Intrinsic high-purity Ge detectors = source
- Excellent energy resolution: approaching 0.1% at 2039 keV (~ 3 keV ROI)
- Demonstrated ability to enrich from 7.44% to $\geq 87\%$
- Powerful background rejection: multiplicity, timing, pulse-shape discrimination



MAJORANA

Compact configuration:
Vacuum cryostats in a
passive graded shield
with ultra-clean
materials



GERDA

Direct immersion
in active LAr shield

The MAJORANA DEMONSTRATOR

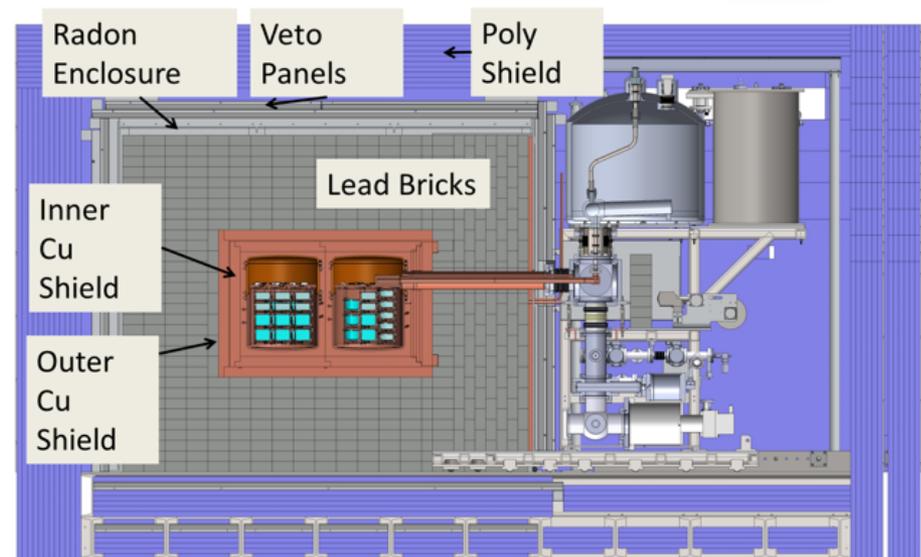
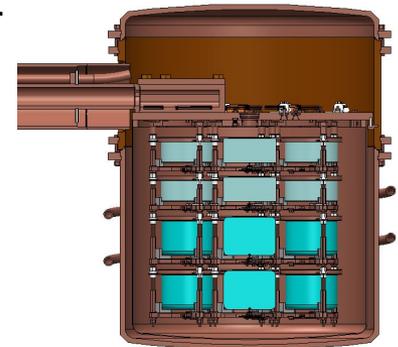


Funded by DOE Office of Nuclear Physics, NSF Particle Astrophysics, NSF Nuclear Physics with additional contributions from international collaborators.

- Goals:**
- Demonstrate backgrounds low enough to justify building a tonne scale experiment.
 - Establish feasibility to construct & field modular arrays of Ge detectors.
 - Searches for additional physics beyond the standard model.

- Located underground at 4850' Sanford Underground Research Facility
- Background Goal in the $0\nu\beta\beta$ peak region of interest (4 keV at 2039 keV)
3 counts/(ROI t y) (after analysis cuts) Assay U.L. currently ≤ 3.5 scales to 1 count/(ROI t y) for a tonne experiment

- 44.1-kg of Ge detectors
 - 29.7 kg of 88% enriched ^{76}Ge crystals
 - 14.4 kg of $^{\text{nat}}\text{Ge}$
 - Detector Technology: P-type, point-contact.
- 2 independent cryostats
 - ultra-clean, electroformed Cu
 - 22 kg of detectors per cryostat
 - naturally scalable
- Compact Shield
 - low-background passive Cu and Pb shield with active muon veto



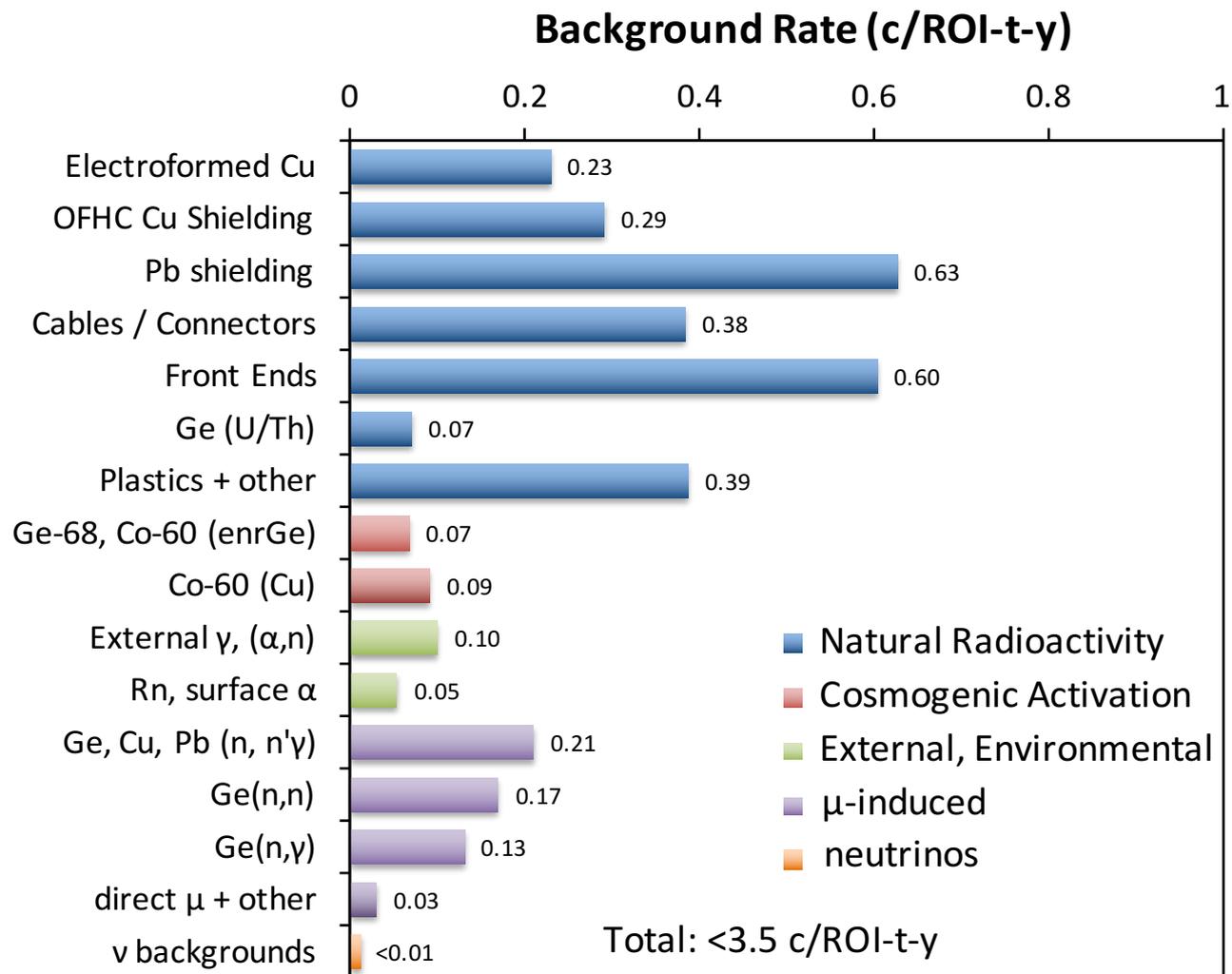
N. Abgrall *et al.*, Adv. High Ener. Phys. **2014**, 365432 (2013)
arXiv:1308.1633

DEMONSTRATOR Background Budget



Based on assays of materials; When upper limit, use upper limit value as contribution

(NIMA 828 (2016) 22)



MAJORANA Electroformed Copper



- MAJORANA operated 10 baths at the 4850' level of Sanford Underground Research Facility (SURF) and 6 baths at a shallow UG site at PNNL. All copper was machined at the SURF Davis campus.
- The electroforming of copper completed in May 2015.
 - 2474 kg of electroformed copper on the mandrels,
 - 2104 kg after initial machining,
 - 1196 kg that will be installed in the DEMONSTRATOR.

Electroforming Baths in TCR



Inspection of EF copper on mandrels



- Th decay chain (ave) $\leq 0.1 \mu\text{Bq/kg}$
- U decay chain (ave) $\leq 0.1 \mu\text{Bq/kg}$

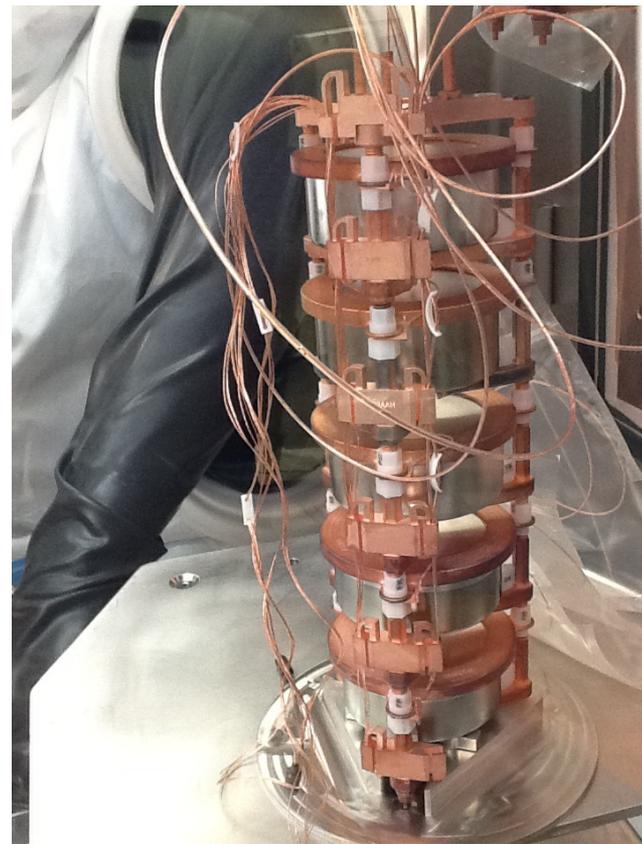
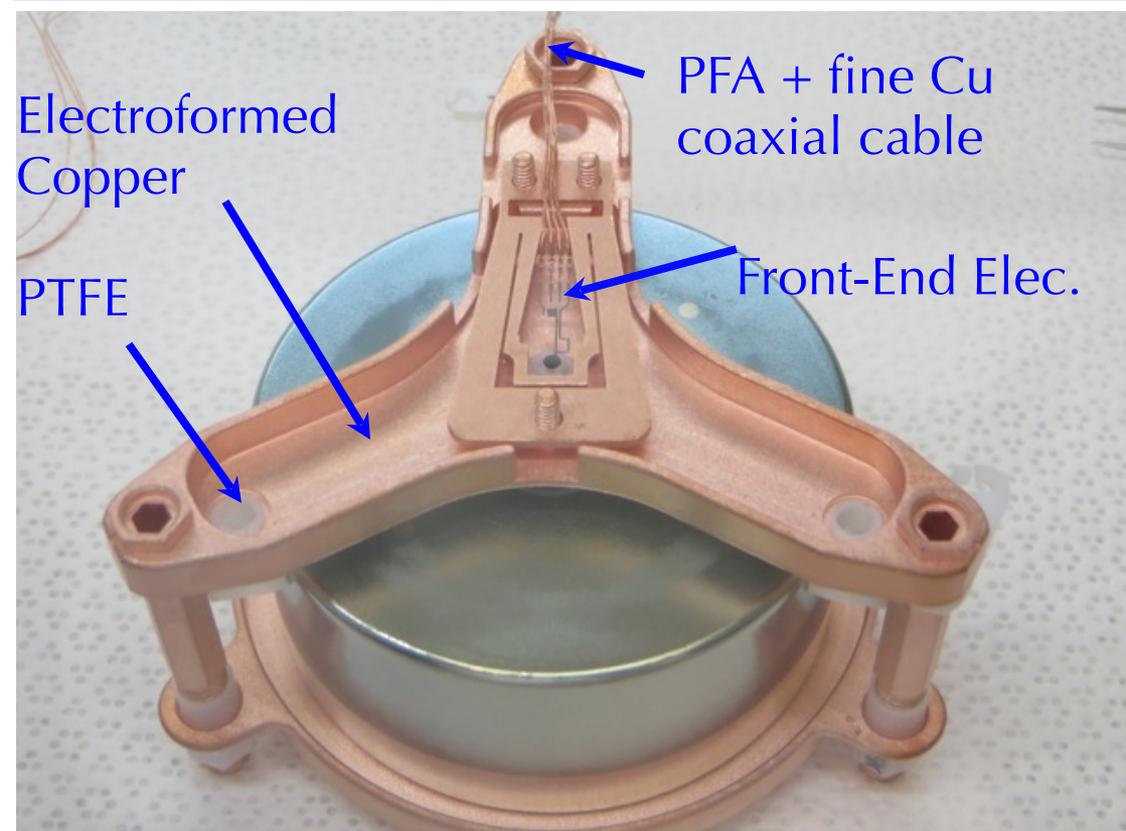
EF copper after turning on lathe



Assembled Detector Unit and String



AMETEK (ORTEC) fabricated enriched detectors.
35 Enriched detectors at SURF 29.7 kg, 88% ^{76}Ge .
20 kg of modified natural-Ge BEGe (Canberra)
detectors in hand (33 detectors UG).

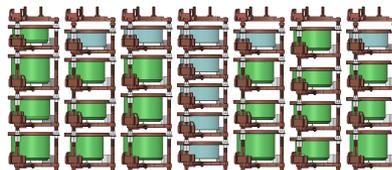


All detector assembly performed in N_2 purged gloveboxes.
All detectors' dimensions recorded by optical reader.

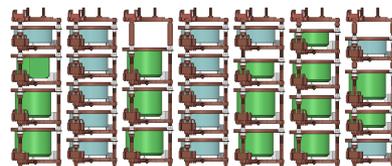
MAJORANA DEMONSTRATOR Implementation



Module 1: 16.9 kg (20) ^{enr}Ge
5.6 kg (9) ^{nat}Ge



Module 2: 12.9 kg (14) ^{enr}Ge
8.8 kg (15) ^{nat}Ge



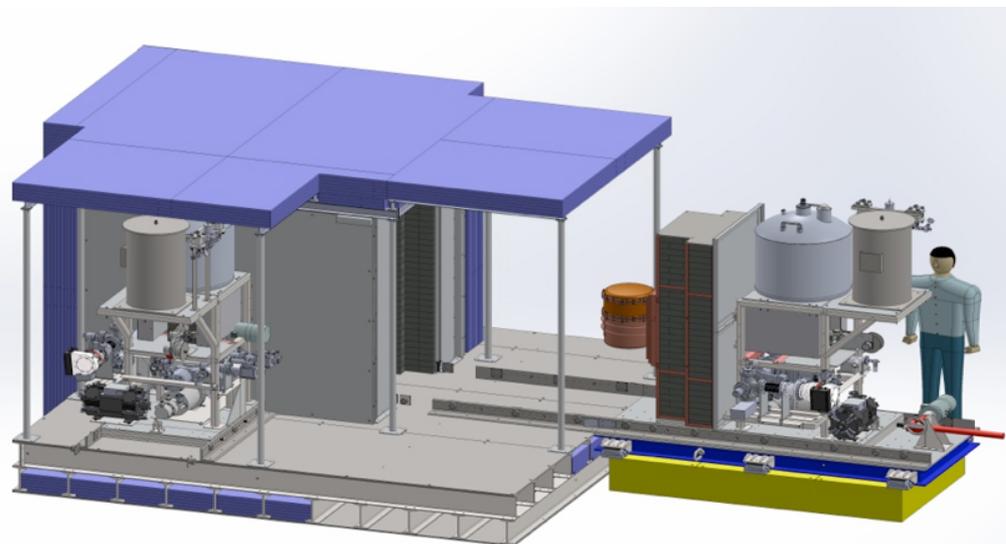
In-shield Running

05/2015 – 10/2015

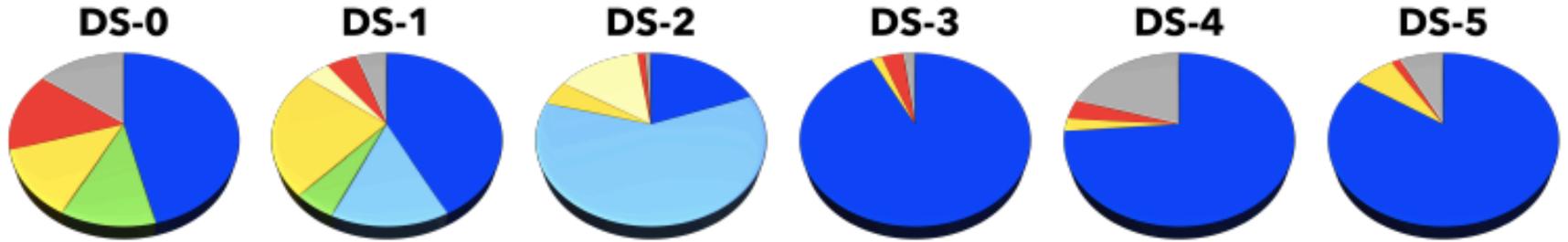
Module Improvements

01/2016 – ongoing

07/2016 – ongoing



Data Sets and Duty Cycles



*M1 Commissioning
No inner shield*

*M1
inner shield*

*M1
Multi-sampling*

*Modules 1 and 2
Together in-shield*

*Module 1 & 2
Integrated DAQ*

	DS-0 Module 1 June 26 - Oct. 7, 2015	DS-1 Module 1 Dec. 31, 2015 - May 24, 2016	DS-2 Module 1 May 24 - July 14, 2016	DS-3 Module 1 Aug. 25 - Sep. 27, 2016	DS-4 Module 2 Aug. 25 - Sep. 27, 2016	DS-5 Module 1 & 2 Oct. 13, 2016 - ongoing*
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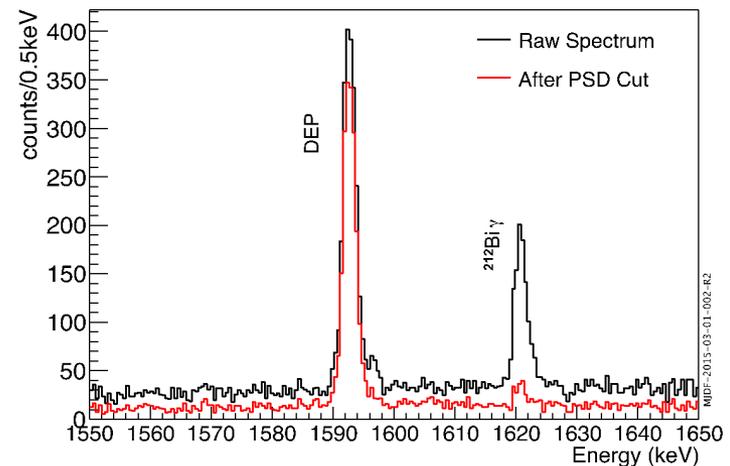
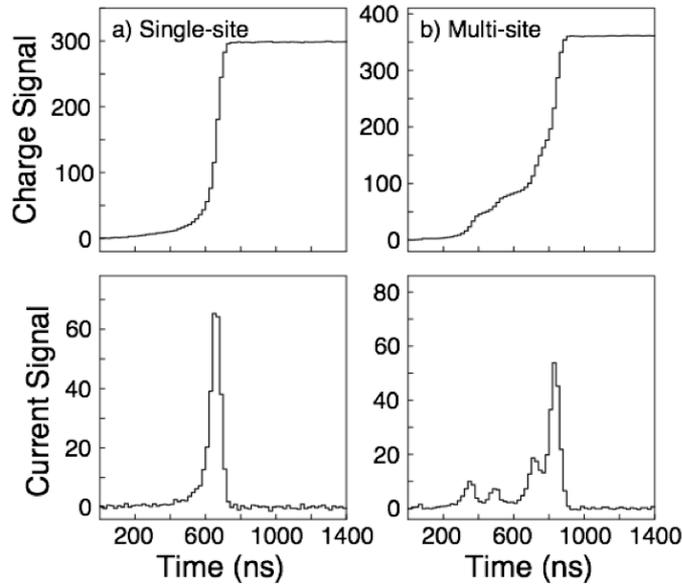
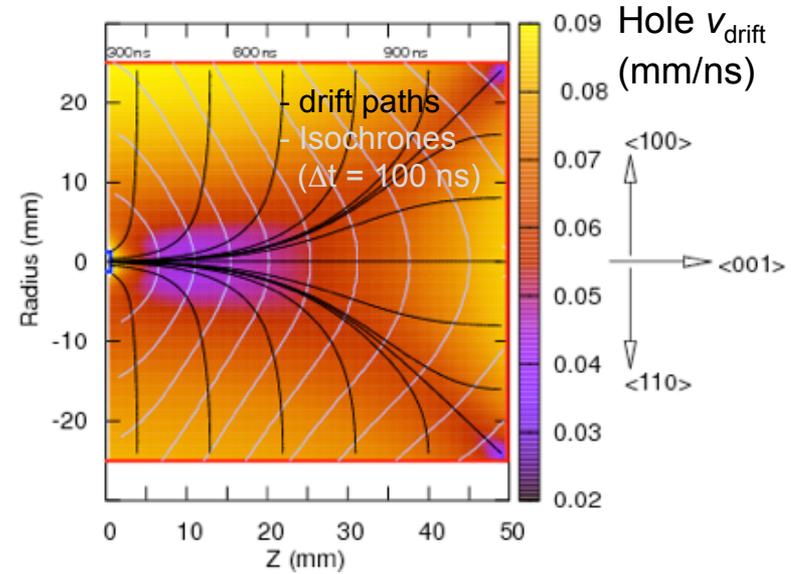
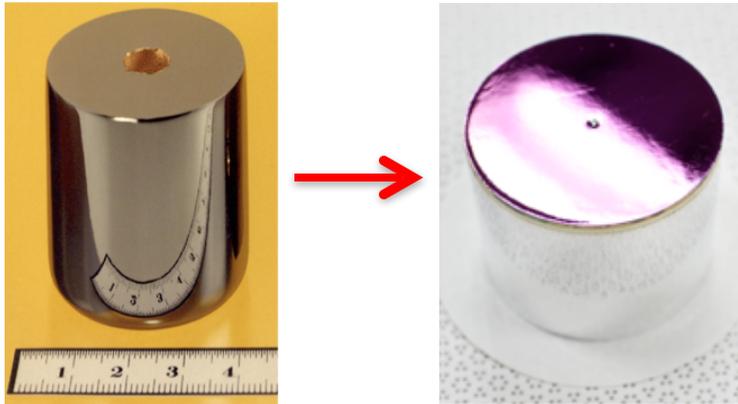
Total (days)	103.15	144.50	50.97	32.37	32.36	97.7
Total acquired	87.93	136.98	50.47	31.73	25.80	90.41
Physics ■ *	47.70	61.34 + 20.41*	9.82 + 30.56*	29.97	23.84	82.52
High radon ■	11.76	7.32	-	-	-	-
Calibration ■	15.44	7.32	0.65	1.18	1.17	1.39
Down time ■	15.21	7.51	0.50	0.64	6.56	7.29
Disruptive/ Commissioning ■ *	13.10	34.43 + 5.92*	2.41 + 7.03*	0.57	0.78	6.51

~93% live (phys+cal)

*Blind data

*Values up to Jan. 19, 2017

$0\nu\beta\beta$ with Point Contact Detectors

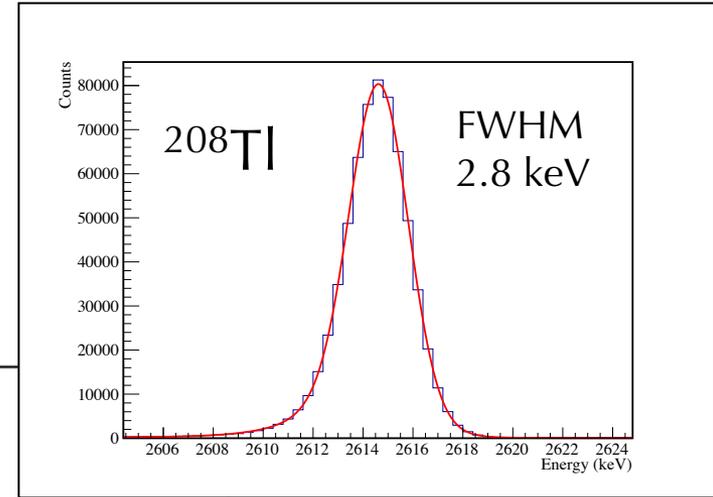
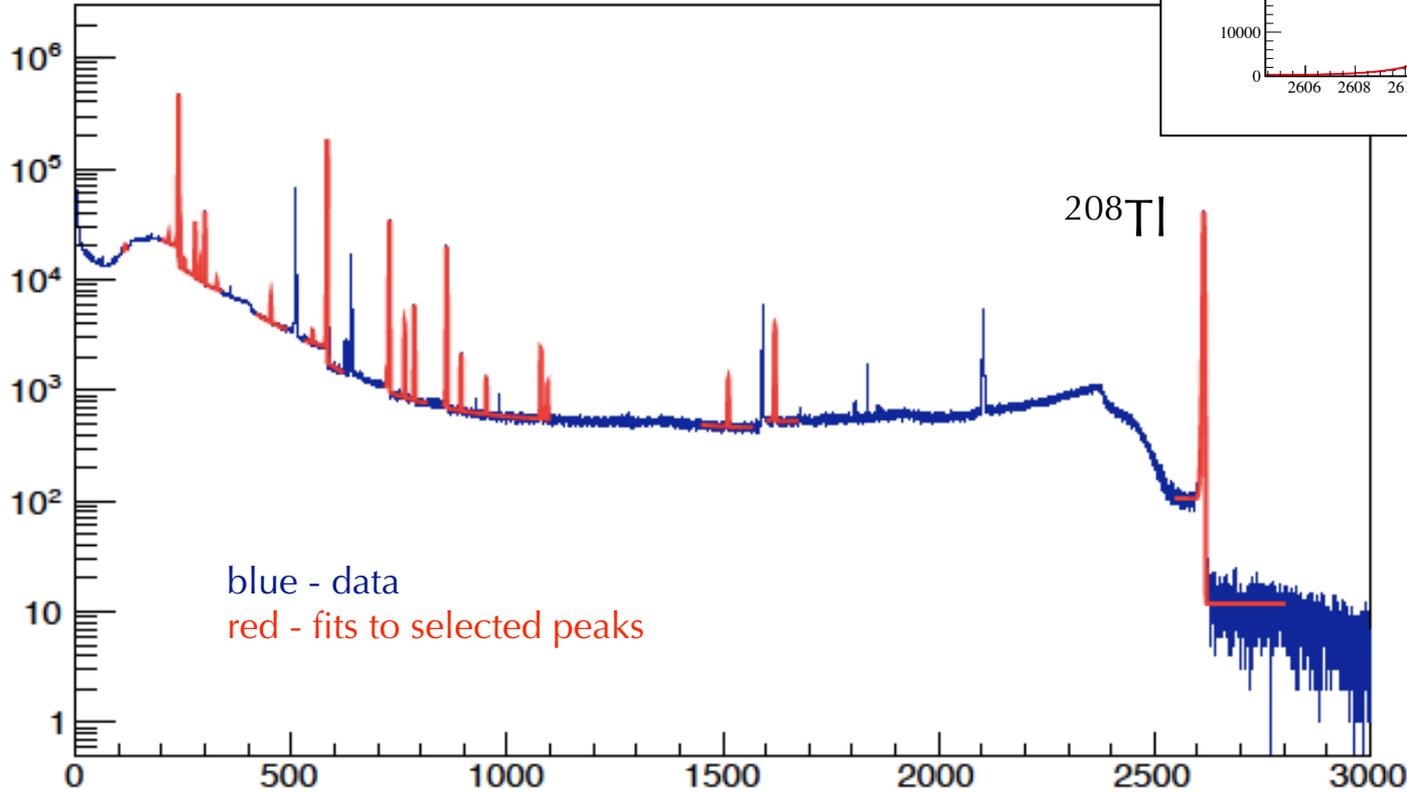


Luke et al., IEEE trans. Nucl. Sci. 36 , 926 (1989)
 Barbeau, Collar, and Tench, J. Cosm. Astro. Phys. 0709 (2007).

Summed ^{228}Th Calibration Spectrum (DS3&DS4)

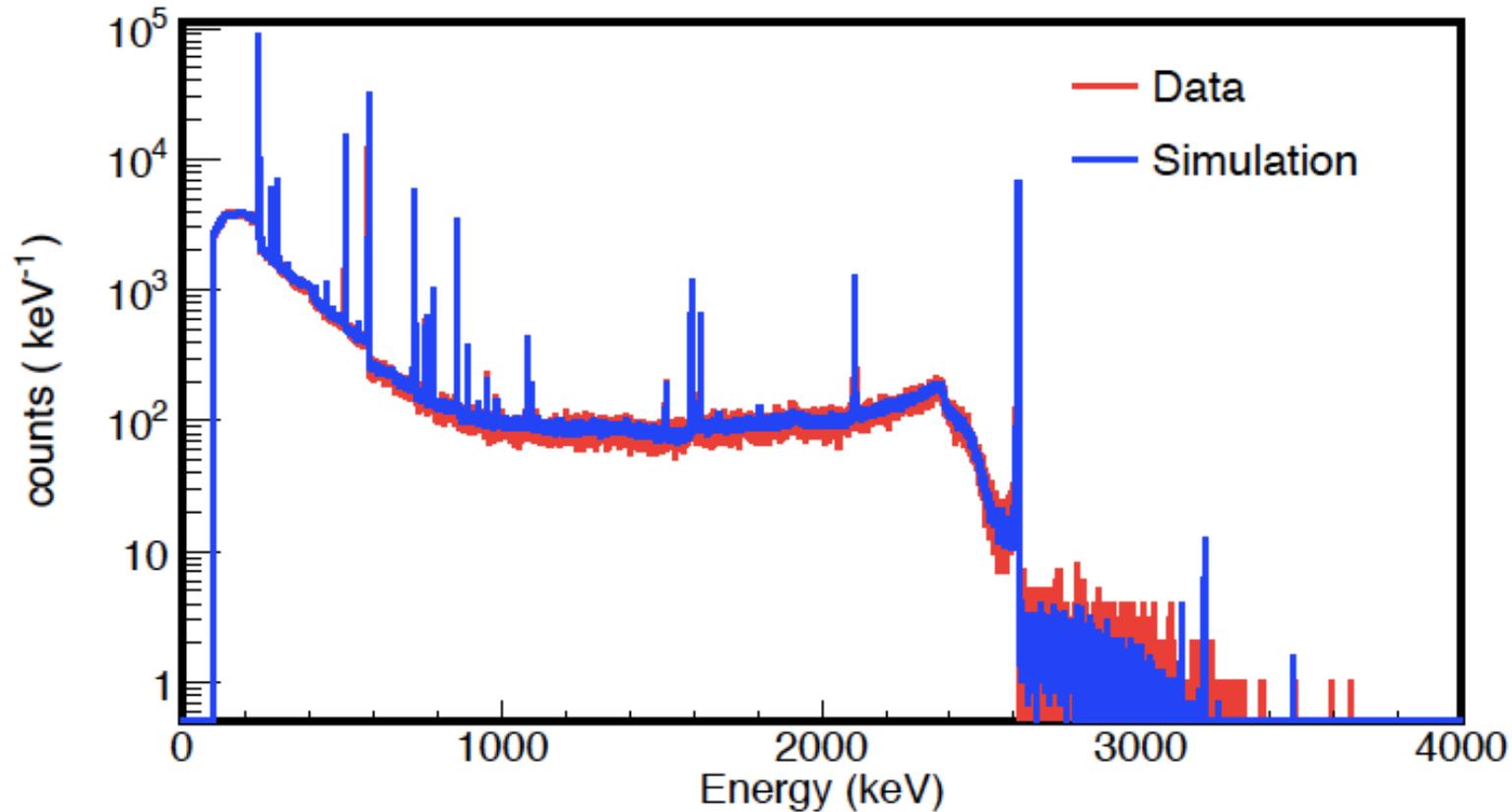


- Enriched detectors in Modules 1 and 2
- ^{228}Th calibration source
- FWHM = 2.4 keV at $Q_{\beta\beta}$ (2039 keV)



Calibration paper
arXiv:1702.02466

Summed ^{228}Th Calibration (DS1) & Simulation



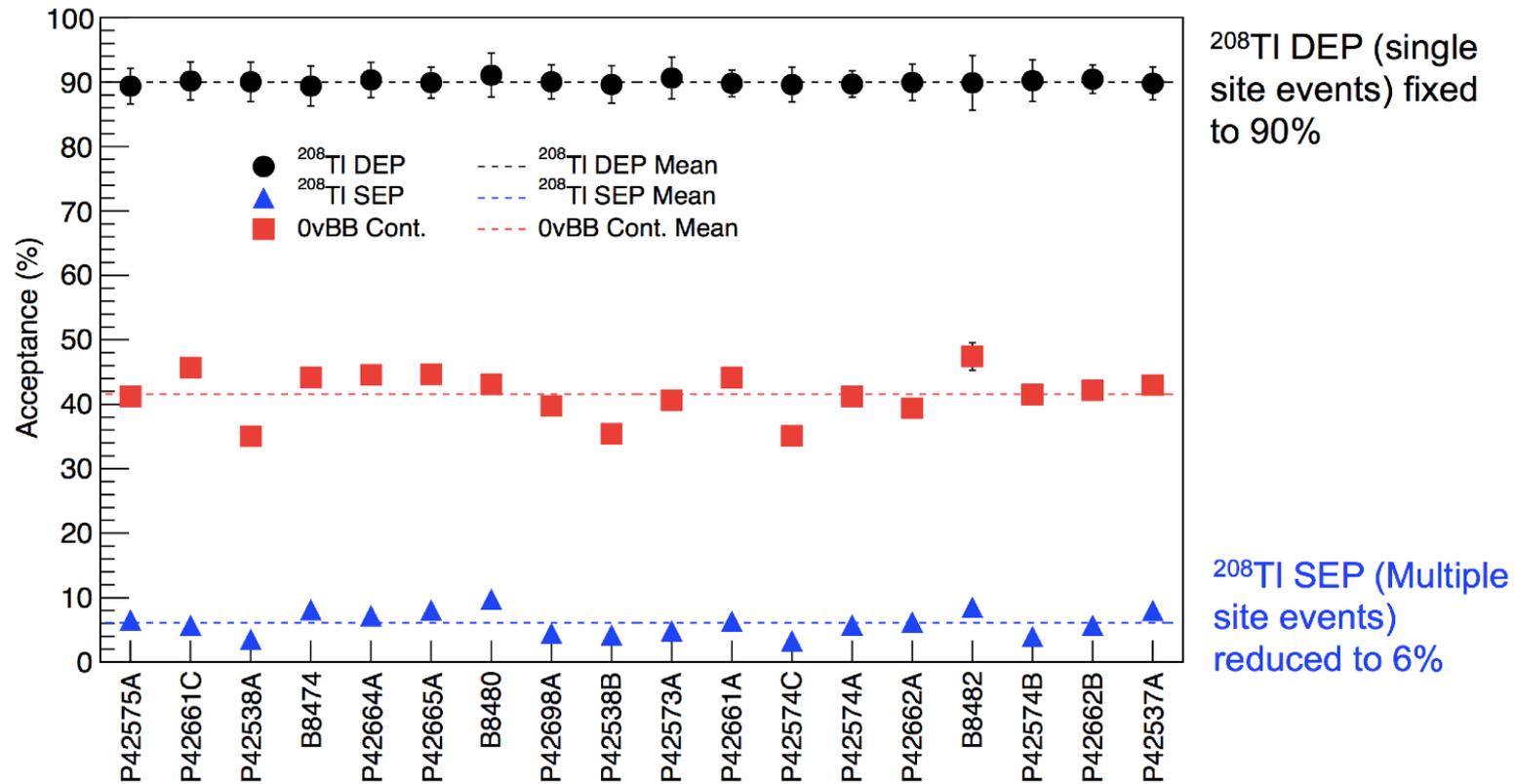
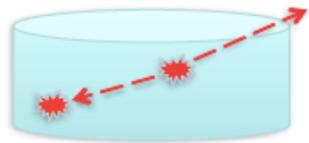
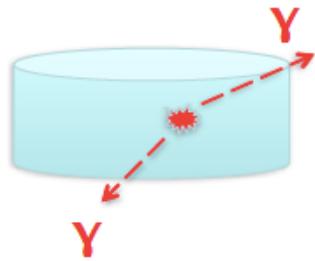
Calibration paper
arXiv:1702.02466

Ge Detector PSD Performance in Module 1 (DS1)



PSD cuts are optimized to keep 90% single-site and <10% multi-site events

- $0\nu\beta\beta$ is a single site event
- ^{208}TI 2614 keV γ can pair produce with annihilation γ 's escaping detection

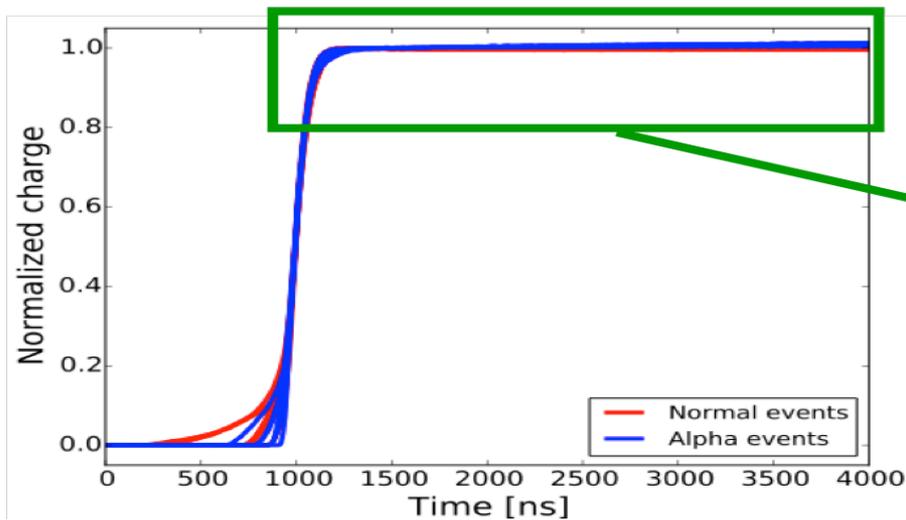


Cut for α 's, Delayed Charge Recovery

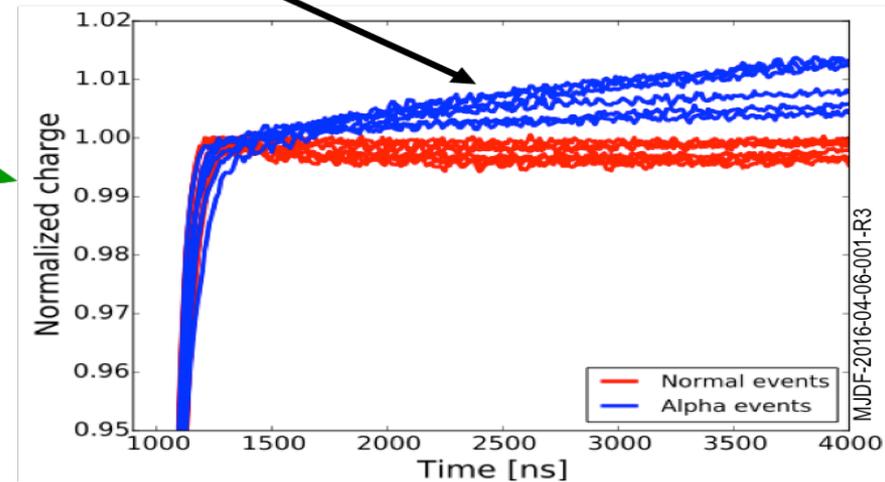


- Alpha background with degraded energies observed in DS0
- Charge of these events drifts along the detector surface, not bulk
- Produces a distinctive waveform allowing a high efficiency cut

Example pole-zero corrected waveforms



Slow drift of charges along passivated surface results in very slow signal component

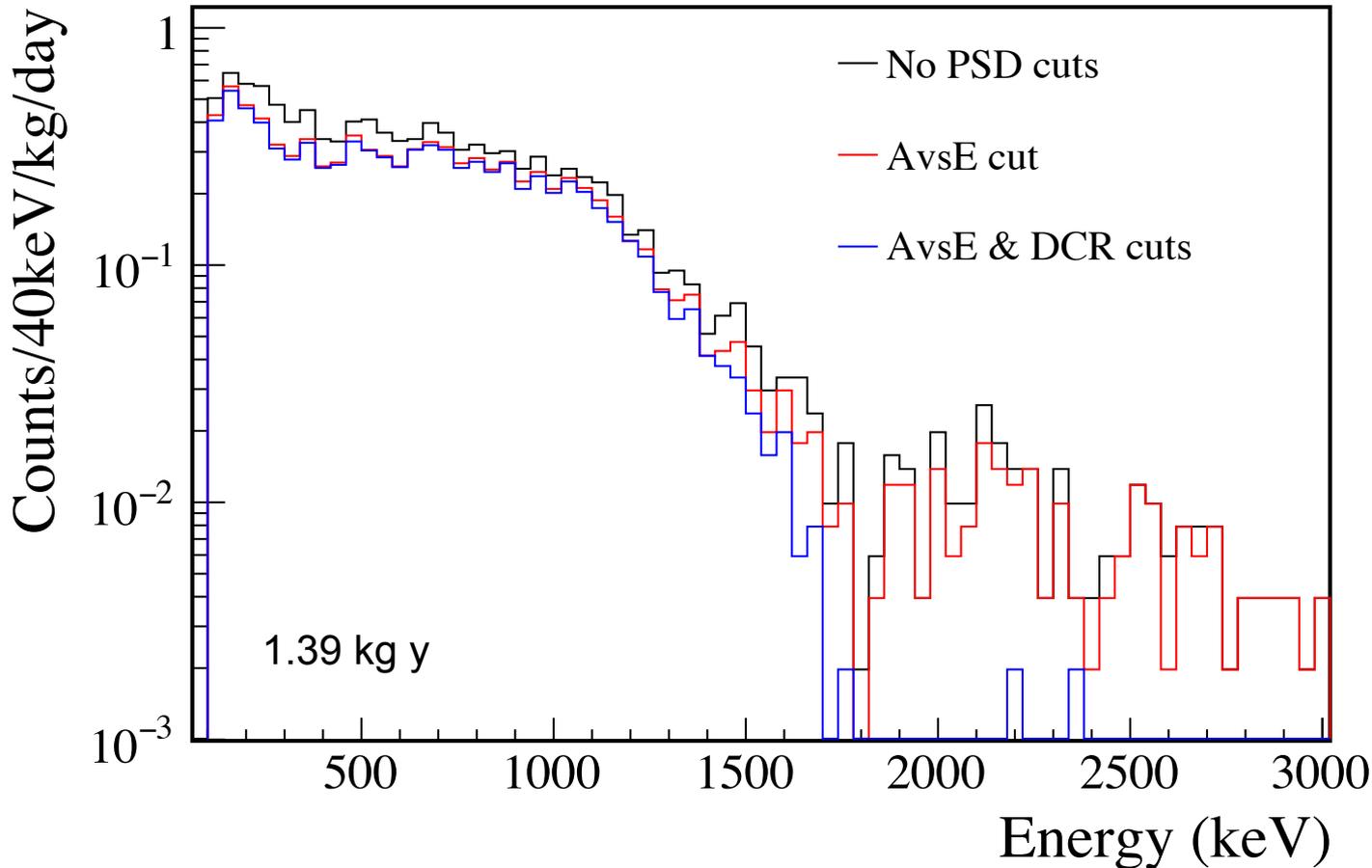


Background Spectrum (DS3 & DS4)



Lowest background configuration, with both modules in shield.
(Previous data presented at Neutrino 16 was from Module 1, DS 0/1)

Enriched detectors in Modules 1 & 2 , before and after PSD cuts

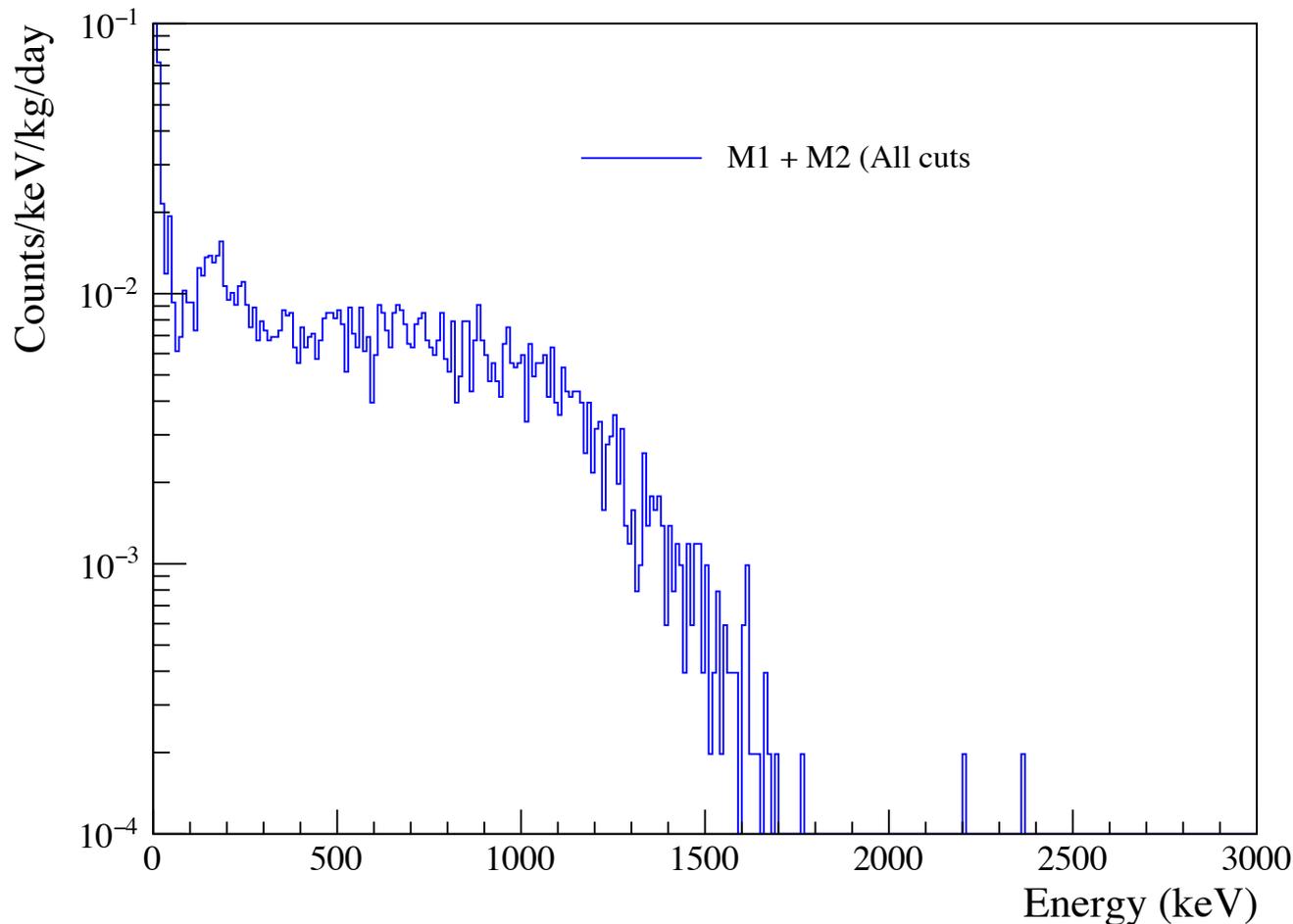


Spectrum is dominated by $2\nu\beta\beta$

Estimated $0\nu\beta\beta$ -decay ROI background (DS3 & DS4)



DS3 & DS4 (Enriched - High Gain)



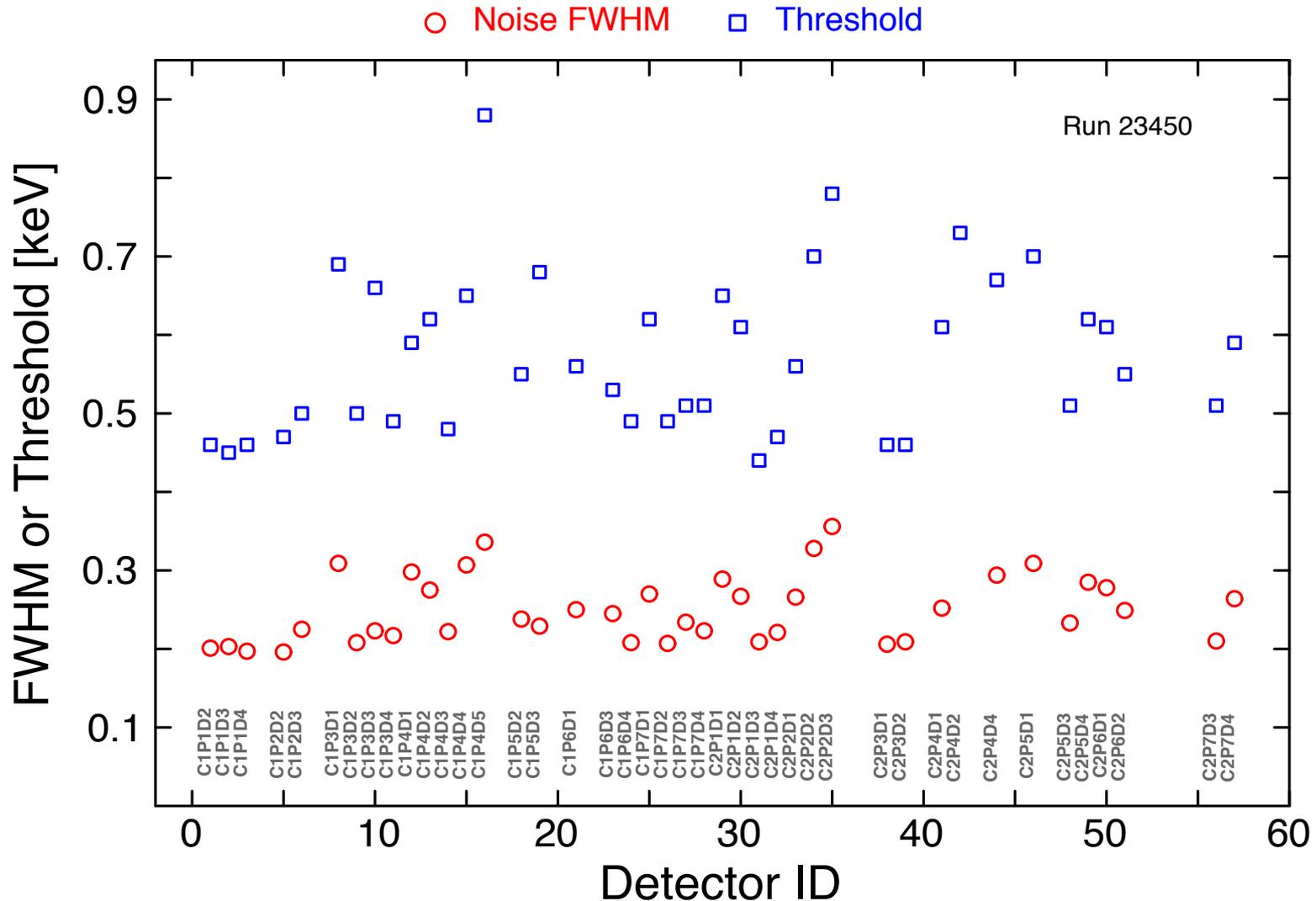
- Exposure: 1.39 kg y
- After cuts, 1 count in 400 keV window centered at 2039 keV ($0\nu\beta\beta$ peak)
- Projected background rate is $5.1^{+8.9}_{-3.2}$ c/(ROI t y) for a 2.9 (M1- DS3) & 2.6 keV (M2 - DS4) keV ROI, (68% CL).
- Background index of 1.8×10^{-3} c/(keV kg y)
- Analysis cuts are still being optimized.

Detector Low-energy Thresholds and Noise (DS5)



$\text{FWHM}_{\text{Avg}} \approx 250 \text{ eV}$

$\text{Threshold}_{\text{Avg}} \approx 700 \text{ eV}$





Controlled surface exposure of enriched material.

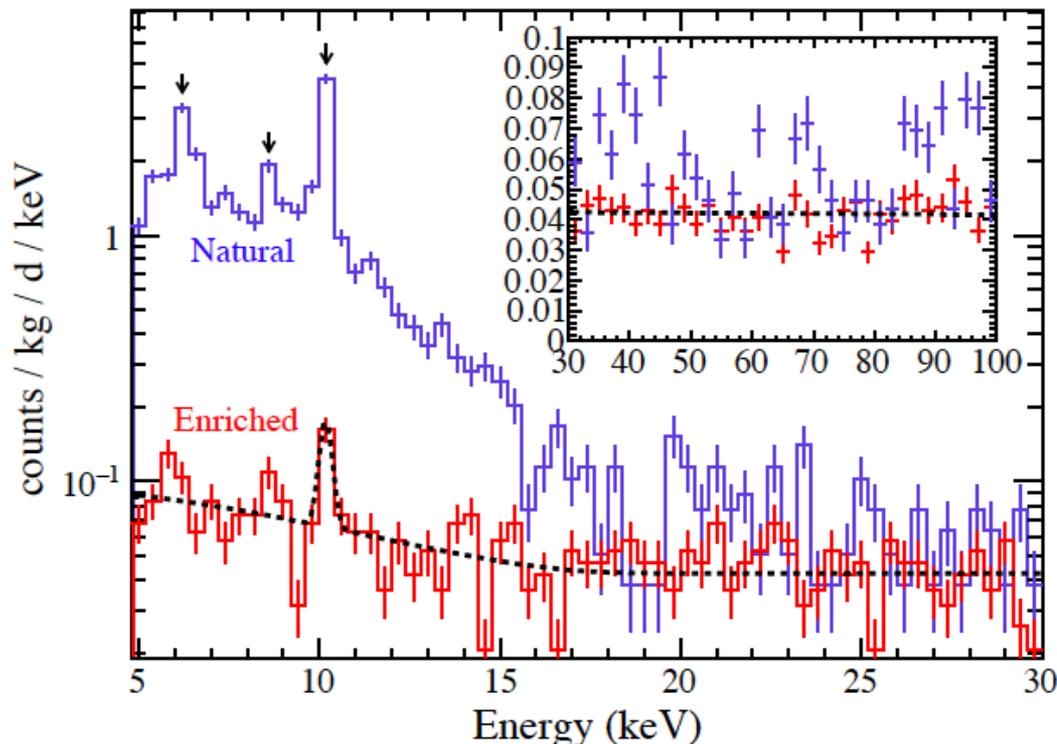
For the DEMONSTRATOR, the enriched detector ^{68}Ge rate is low enough that an X-ray delayed coincidence cut will not be necessary.

Significant reduction of cosmogenics in the low-energy region. Factor of a few better in DS1.

Tritium is obvious and dominates in natural detectors below 20 keV.

Efficiency below 5 keV is under study.

DS0 Natural 4.1 kg Enriched 10.06 kg



Low-Energy Searches for Physics Beyond SM

- Pseudoscalar dark matter
- Vector dark matter
- 14.4-keV solar axion
- $e^- \rightarrow 3\nu$
- Pauli Exclusion Principle



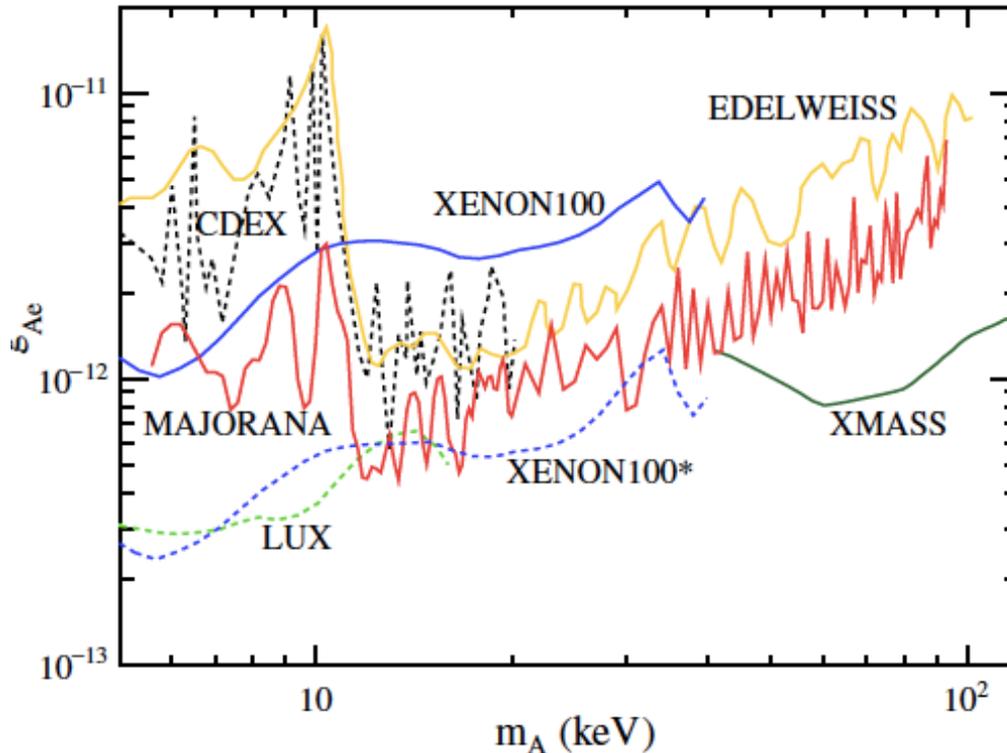
Controlled surface exposure of enriched material.

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Efficiency below 5 keV is under study.



pseudoscalar axion-like particle dark matter coupling

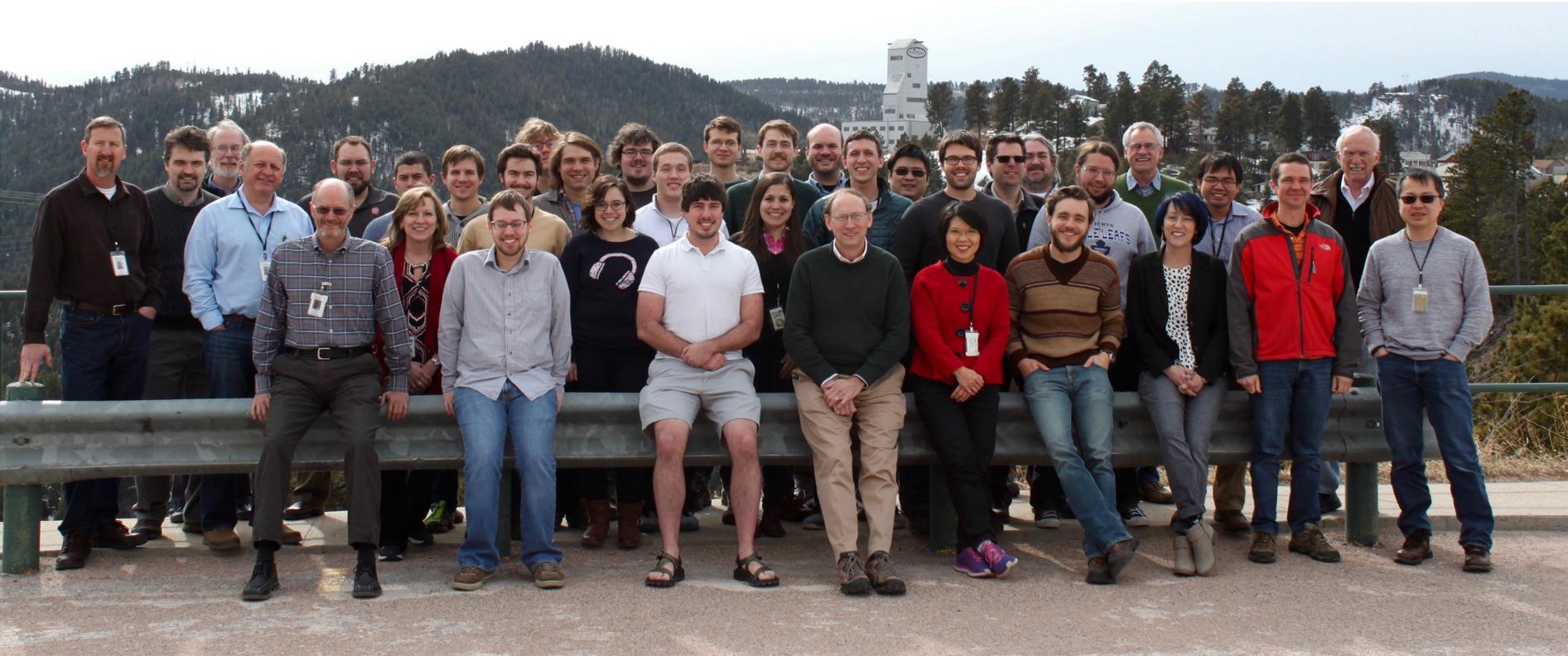
Low-Energy Searches for Physics Beyond SM

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- $e^- \rightarrow 3\nu$
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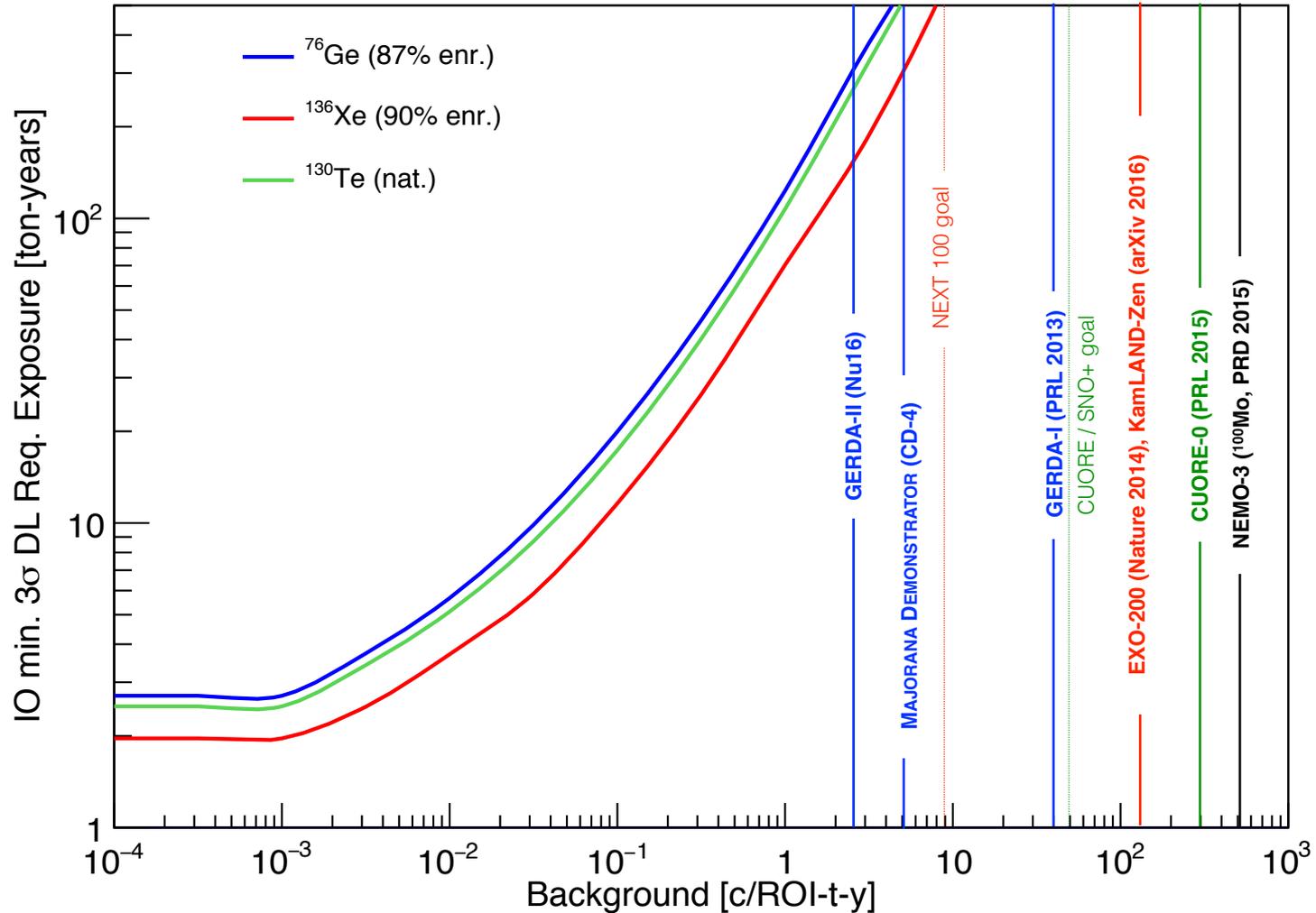
MAJORANA DEMONSTRATOR Summary

- The ^{76}Ge enriched point contact detectors developed by MAJORANA
 - have attained the best energy resolution (2.4 keV FWHM at 2039 keV) of any $\beta\beta$ -decay experiment.
 - provide excellent pulse shape discrimination reduction of backgrounds.
 - at low energies have sub-keV energy thresholds and excellent resolution allowing the DEMONSTRATOR to perform sensitive test in this region for physics beyond the standard model.
- The DEMONSTRATOR's initial backgrounds are amongst the lowest backgrounds in the ROI achieved to date (approaching to GERDA's recent best value). Attained by development and selection of ultra-low activity materials and low mass designs.
- Combining the strengths of GERDA and the MAJORANA DEMONSTRATOR, the LEGEND Collaboration is moving forward with a ton-scale ^{76}Ge based experiment. Based on the successes to date, LEGEND should be able to reach the backgrounds ($\sim 0.1 \text{ c}/(\text{ROI t y})$) and energy resolution necessary for discovery level sensitivities in the inverted ordering region.

The MAJORANA COLLABORATION

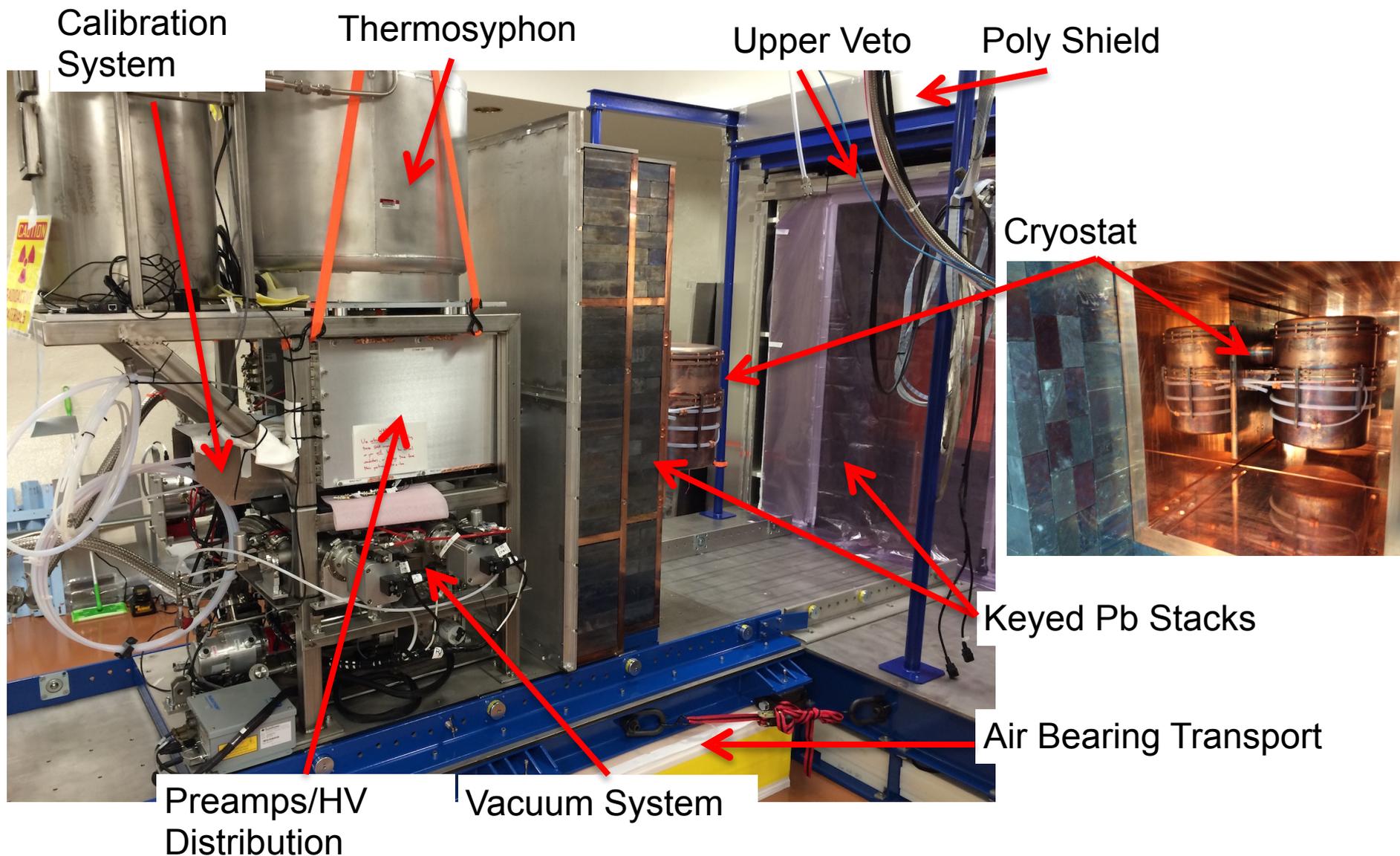


3 σ Discovery : Exposure vs. Background



J. Detwiler

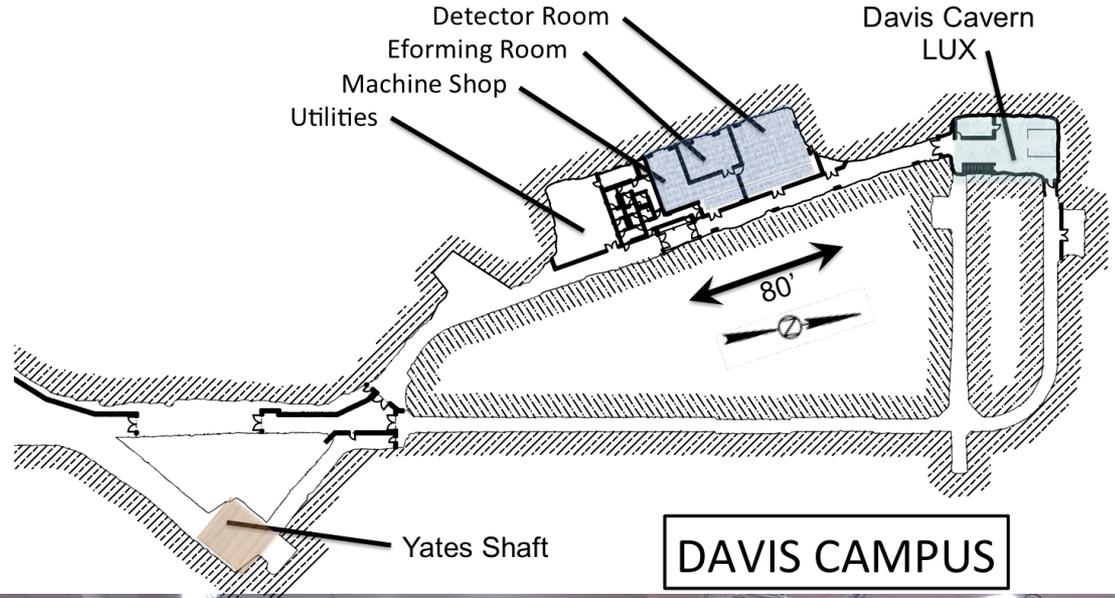
Module and Shield Details



MAJORANA Underground Laboratory



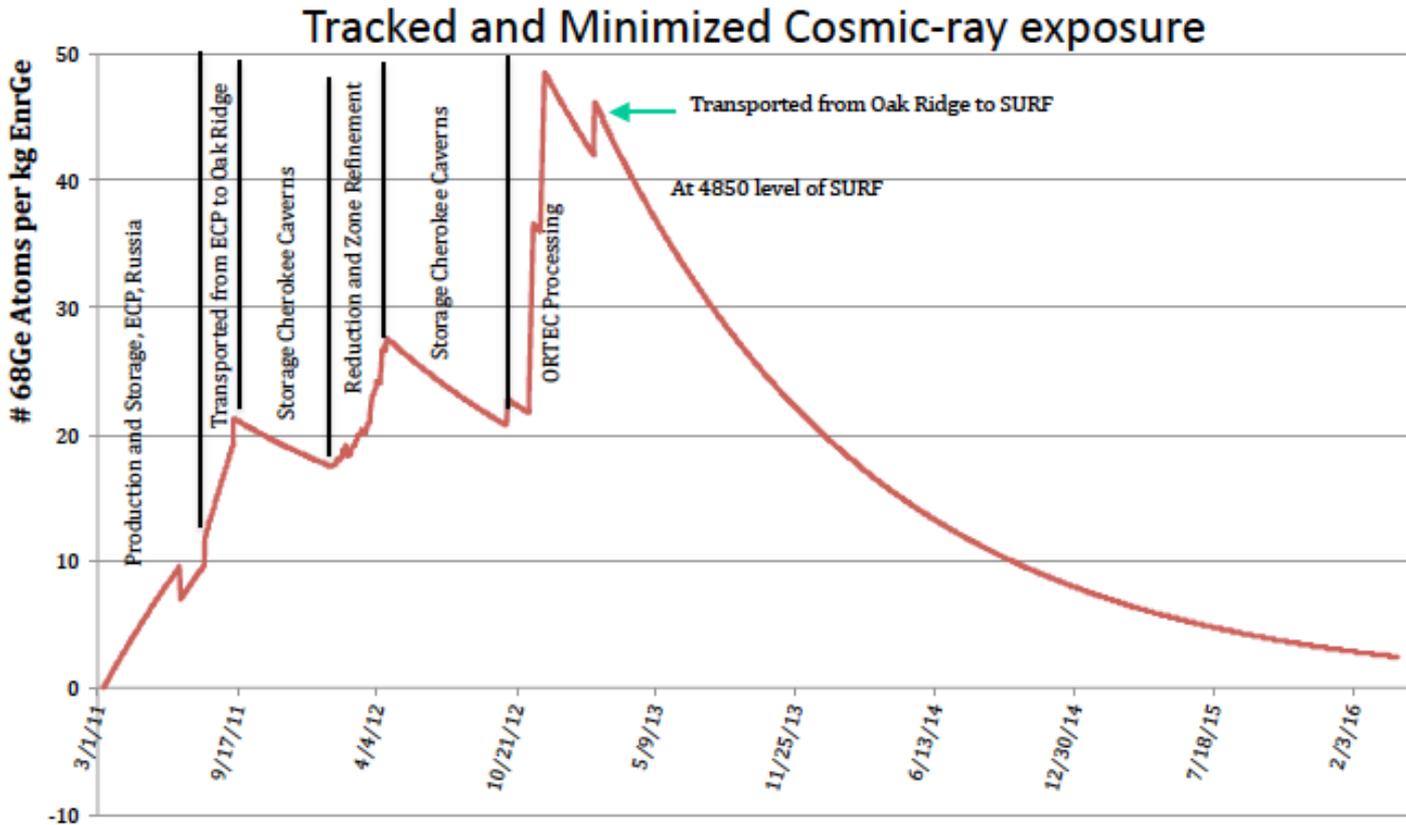
4850' level, SURF, Lead SD
Clean room conditions
Muon flux: $5 \times 10^{-9} \mu/\text{cm}^2 \text{ s}$
(arXiv:1602.07742)



^{68}Ge Production in Detector P42537A



Cosmic ray exposure minimized throughout all processes
Typical sea-level equivalent exposure is about 35 d for the enriched detectors.



DEMONSTRATOR Electroforming Cu



Insertion of mandrel into EF bath



Electroforming Baths in TCR



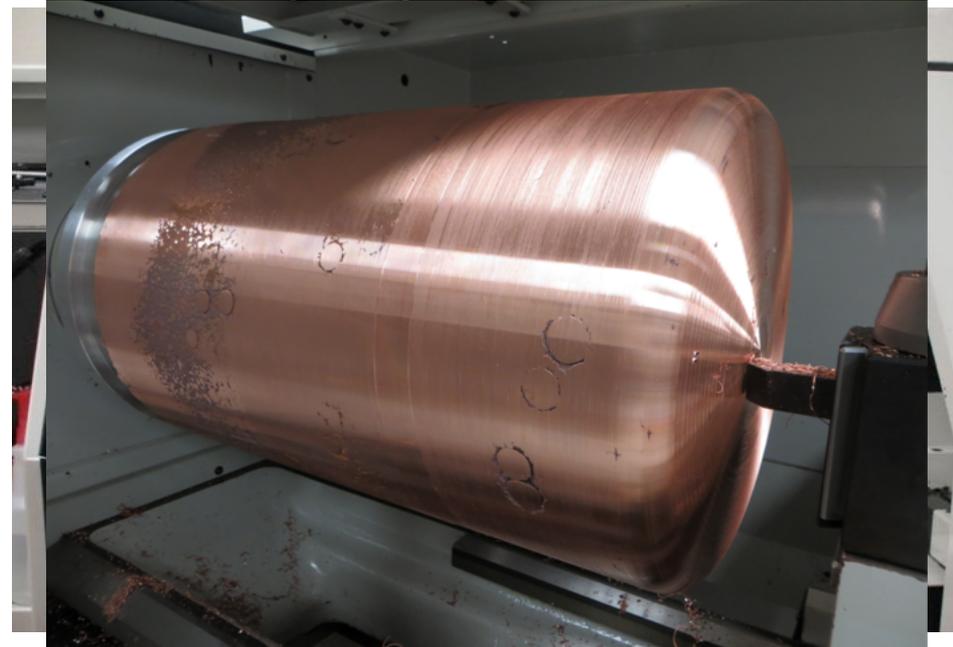
Inspection of EF copper on mandrels



“Good” Mandrel



“Poor” Mandrel with large nodule growth

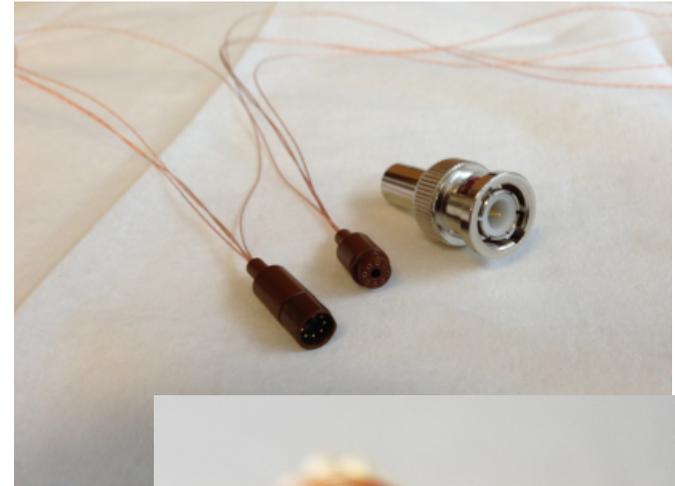


DEMONSTRATOR Cables and Connectors



DS3+DS4	Total			Biased			Analysis		
	Det(kg)	Active (kg)	#	Det (kg)	Active (kg)	#	Det (kg)	Active (kg)	#
Total	44.1	40.3 ± 0.7	58	33.8	30.9 ± 0.5	44	29.0	24.8 ± 0.4	35
Enriched	29.7	27.4 ± 0.4	35	23.2	21.4 ± 0.3	27	19.6	18.1 ± 0.3	23
Natural	14.4	12.9 ± 0.3	23	10.7	9.5 ± 0.2	17	9.4	6.7 ± 0.2	12

- 44 of the 58 installed detectors are operating
- Problems with non-operating detectors
 - 7 associated with the signal connectors that are located on the cryostat cold plate or with damaged low mass front end boards.
 - 7 detectors cannot be biased either because of problems with the HV cables, connections, or in one instance a likely detector problem.
- Upgrade underway
 - “Fuzz buttons” for signal connectors.
 - HV cable study in progress



Ge Processing and Recovery

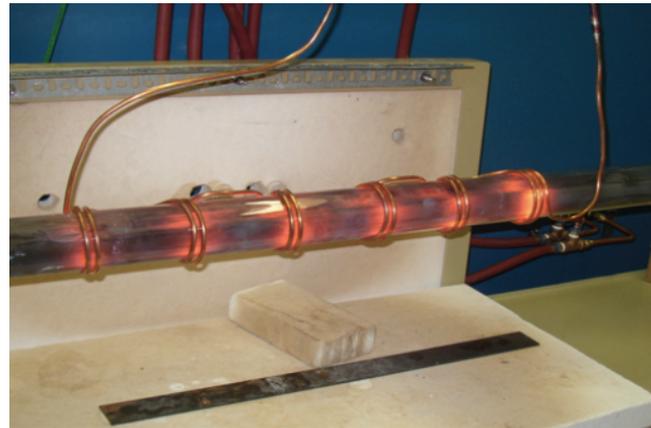


- **Reduction & Zone refining:** 98.7% yield of > 47 Ohm-cm Ge from 42.5 kg of ^{enr}Ge (61.7 kg of GeO₂)
- **ORTEC manufactured:** 30 ^{enr}Ge detectors, 25.3 kg of mass.
 - 64.4% yield of detectors, 3.22 kg of > 47 Ohm-cm Ge material not used,
- **Recovered Ge:** from processing det. manufacturing waste (NSF suppl. funding)
 - Reprocessed 8.4-kg of “scrap”
 - effluent, kurf, and 2.87 kg of metal from detector manufacturer reject.
 - Recovered 5.87 kg of Ge with >47 Ohm-cm.
- The 5.87 kg was combined with 3.22 kg of Ge material to provide 9.1 kg of Ge > 47 Ohm-cm. ORTEC manufactured 5 additional detectors with 4.4 kg mass.
- **Final yield of detectors:** 74.5%
 - unused ^{enr}Ge inventory: 1.49 kg (crystal) and 1.15 kg (zone refined).

Ge reduced in Chlorine gas



Zone refining of Ge metal



GeCl₄ with cover liquid

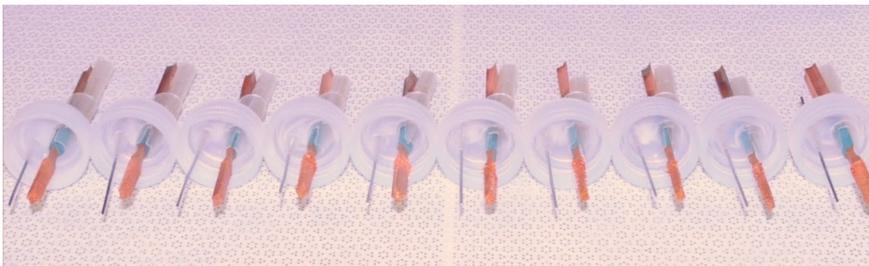


MJD Materials Assay



- Assay of samples from all materials used in the DEMONSTRATOR.
 - Radiometric, NAA, & ICP-MS techniques.
- By necessity have developed world's most sensitive ICP-MS based assay techniques for U and Th in Cu (Original MJD Goal: $<0.3 \mu\text{Bq/kg}$ for U & Th)
 - Current MDL (method detection limits) with iridium anode improvements
 - ▶ U decay chain $0.1 \mu\text{Bq } ^{238}\text{U/kg}$
 - ▶ Th decay chain $0.1 \mu\text{Bq } ^{232}\text{Th/kg}$
 - Sensitivities with ion exchange copper sample preparation (MDL study)
 - ▶ U decay chain $<0.13 \mu\text{Bq } ^{238}\text{U/kg}$
 - ▶ Th decay chain $<0.034 \mu\text{Bq } ^{232}\text{Th/kg}$

Evaluation of iridium electrodes following copper sample preparation



NIM A 775 (2015) 93-98



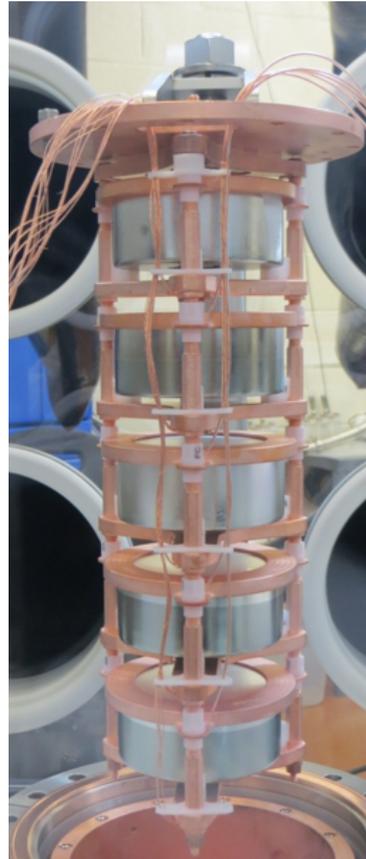
DEMONSTRATOR Detector Strings



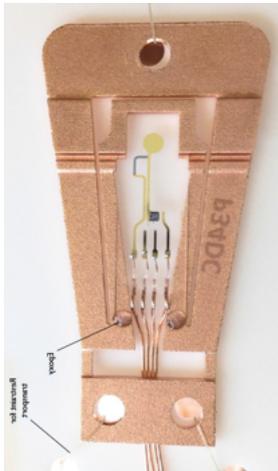
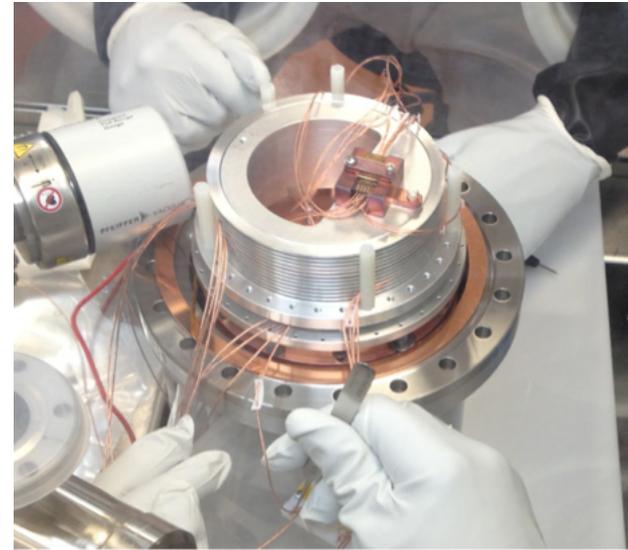
NatGe BEGe PPC detector in MJD mount



String with 5 NatGe BEGe PPC detectors



Cable Management System



Loading string into string test cryostat in Glove Box

