

Silicon Carbide Detectors for Intense Luminosity Investigations and Applications



**SiCilia is one of the winners at the
Call GrV 2015**

**Other SiC
In CSN V**

ClasSiC (P. Lenzi, grant for young researchers 2015)

- Dual read-out hadronic calorimetry
- TOF-PET with sensitivity to Cherenkov light (☒ 10 ps resolution)
- Need for single-photon sensitivity
 - Final target: device with intrinsic amplification ($10^3 - 10^4$)

Why is SiC interesting?

Property	D	Si	4H-SiC
Bandgap (eV)	5.5	1.12	3.27
Relative dielectric constant	5.7	11.9	9.7
Breakdown field (MV cm ⁻¹)	10	0.3	3.0
Density (g cm ⁻³)	3.5	2.3	3.2
Atomic number Z	6	14	14-6
e-h creation energy (eV)	13	3.6	7.78
Saturated electron velocity (10 ⁷ cm s ⁻¹) at 300 K	2.2	1.0	2
Electron mobility (cm ² V ⁻¹ s ⁻¹) at 300 K	1800	1300	800
Hole mobility (cm ² V ⁻¹ s ⁻¹) at 300 K	1200	460	115
Threshold displacement energy (eV)	40-50	13-20	22-35
Minimum ionizing energy loss (MeV cm ⁻¹)	4.7	2.7	4.4

In short



- Develop HI sensors able to work in high Bk environments and under high fluences
- Triggers: NUMEN project (WhatNext INFN) and Nucl Reactions studies in Laser Plasmas @ ELI-NP
- Try to take SiC based sensors to the grade of the Si technology
- Good features: the 'same' as Silicon with the additional much larger radiation hardness (expected up to 4-5 o.o.m more). Visible light insensitivity.

The aim of SiCILIA is to develop innovative processes, which allow a massive production of thick and large area (about 1 cm²) SiC detectors with unprecedented level of defects

The aim



- Small 4H-SiC Shottcky diodes developed in the past. No very good doping uniformity. Defects per unit area rather abundant
- Recent years, strong improvement of epitaxy with reduction of defects thus opening the door to (large) p-n junctions
- Hope to build detectors with low rev current and better S/N ratio (100 and 1000 micron, possibly, and 1cm² area)

Shottcky development will be carried out at **FBK**

Epitaxial P-n junctions will be built at **ST-microelectronics**

Then comparisons on the basis of the 'final users' expertises and requests

Work done

Two workshops at LNS:

- **Dic 2015**: kick-off meeting
- **April 2016**: a plenary wide 'conference' with participation of many different actors from various fields. Also a presentation by GC:

R&D on silicon detectors within the FAZIA collaboration: results and perspectives

<https://agenda.infn.it/conferenceTimeTable.py?confId=11096#20160407>

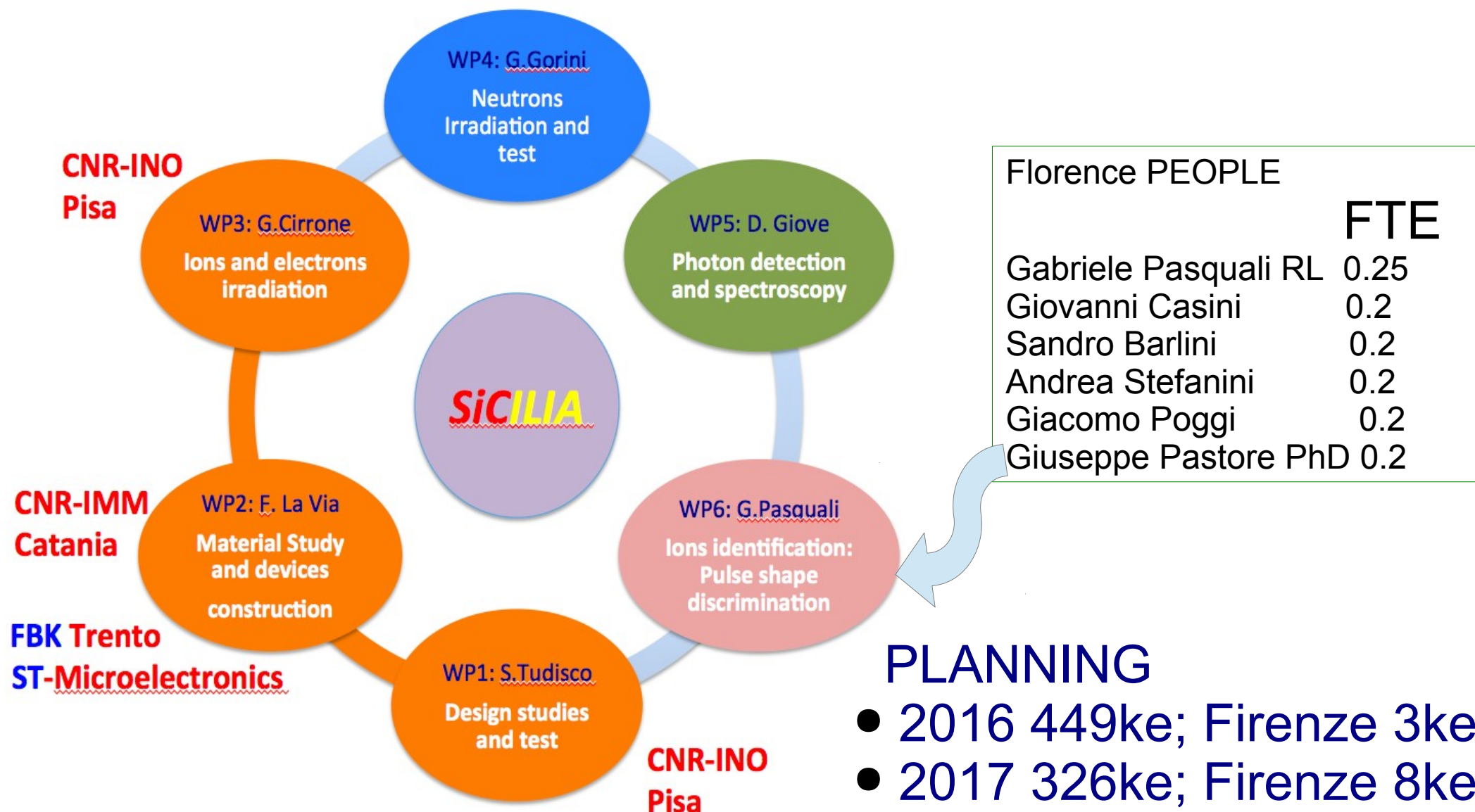
CSN V was importantly present

From Buonvicini's summary

Collaboration with Industry and other Research Institutes is strategic in order to improve the technology and make it available to the INFN research community;



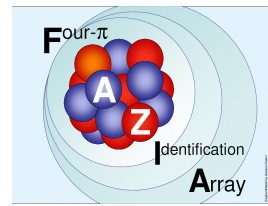
People, WP's, money



PLANNING

- 2016 449ke; Firenze 3ke
- 2017 326ke; Firenze 8ke (3ke travels)
- 2018 156ke

Why Florence in this field?



**Nuclex and FAZIA collaborations studied
Ion identification in silicon detectors and pointed out
critical aspects**

Structure and configuration effects

**Crystalline nature of Silicon and channeling
Doping inhomogeneities in Silicon bulk
Mounting geometry**

And for SiC?

Dynamical effects

Radiation damage

for SiC reasonably better

Electronics and digital treatment

Noise sources and sampling freq limits

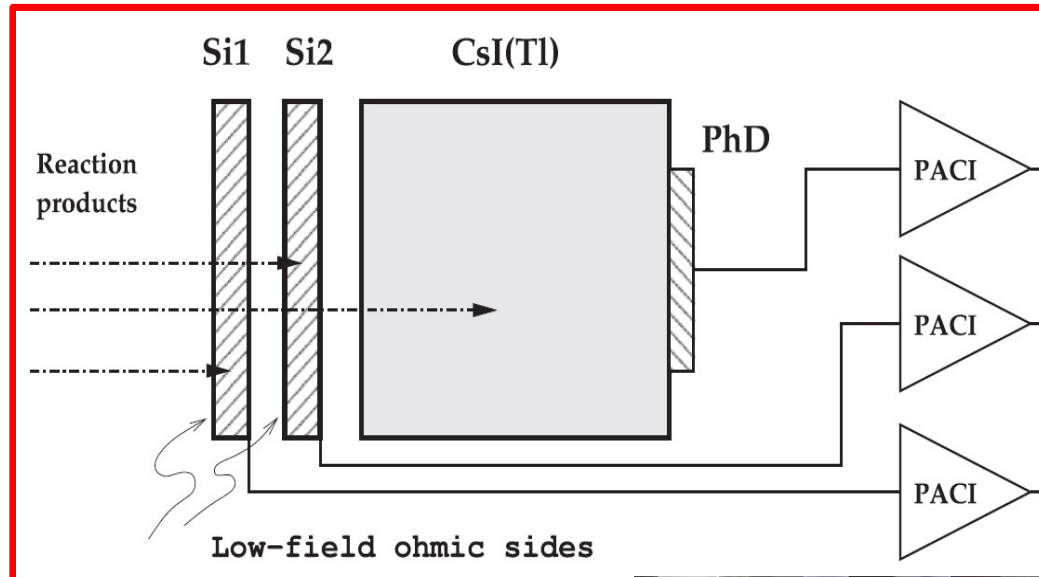
Same issues as for Silicon

The FAZIA telescope

Valuable work of
E.Scarlini on Silicons;
G.Tobia on CsI

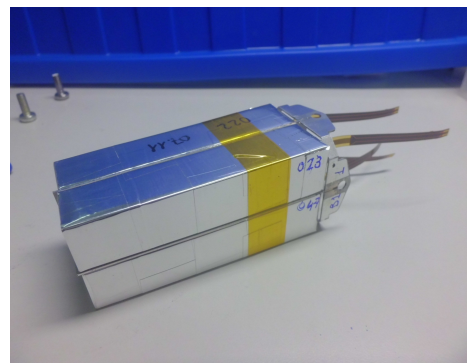
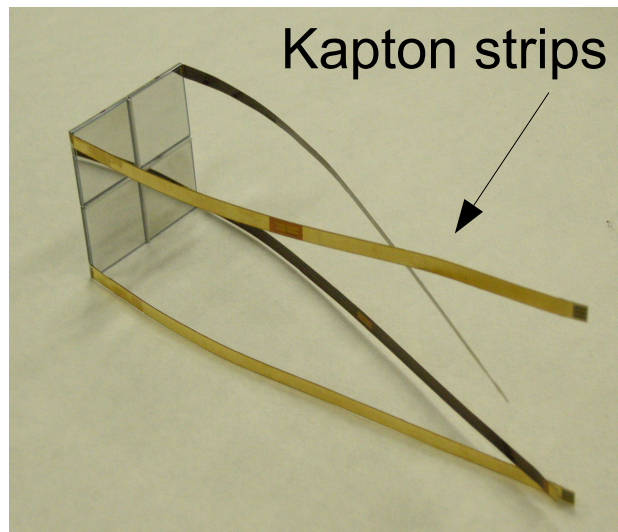
Silicons

20x20mm²
 nTD type
 $\rho \sim 3-4000 \text{ ohm} \cdot \text{cm}$
 300 and 500 μm
 8deg cut off <100>



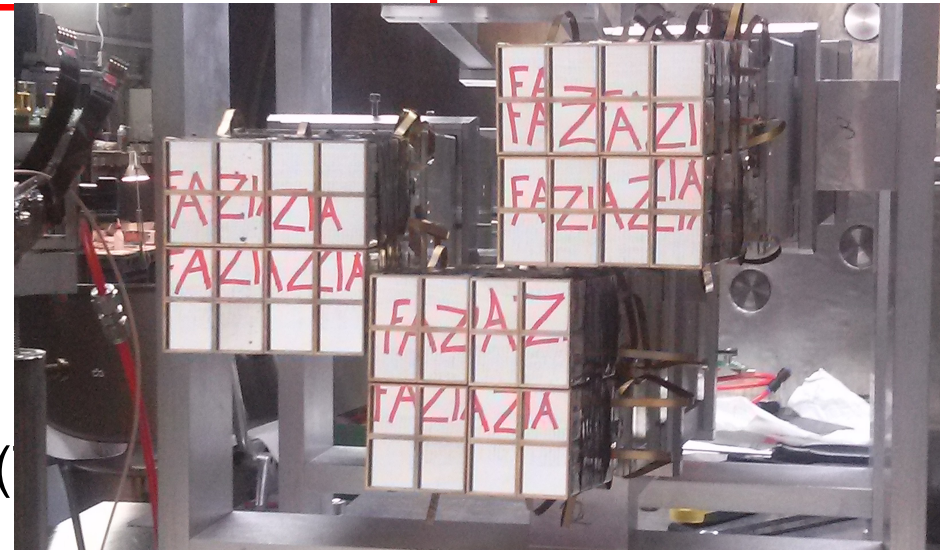
CsI(Tl)

20x20mm²
 tapered
 1500-2000ppm Tl-doping
 Uniform doping
 10 cm thick

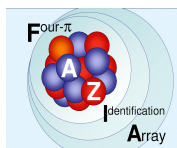


Quartetto of CsI(Tl)

Quartetto of Si mounted on Al (Ergal) support



3 BLOCKS of 16 Telescopes



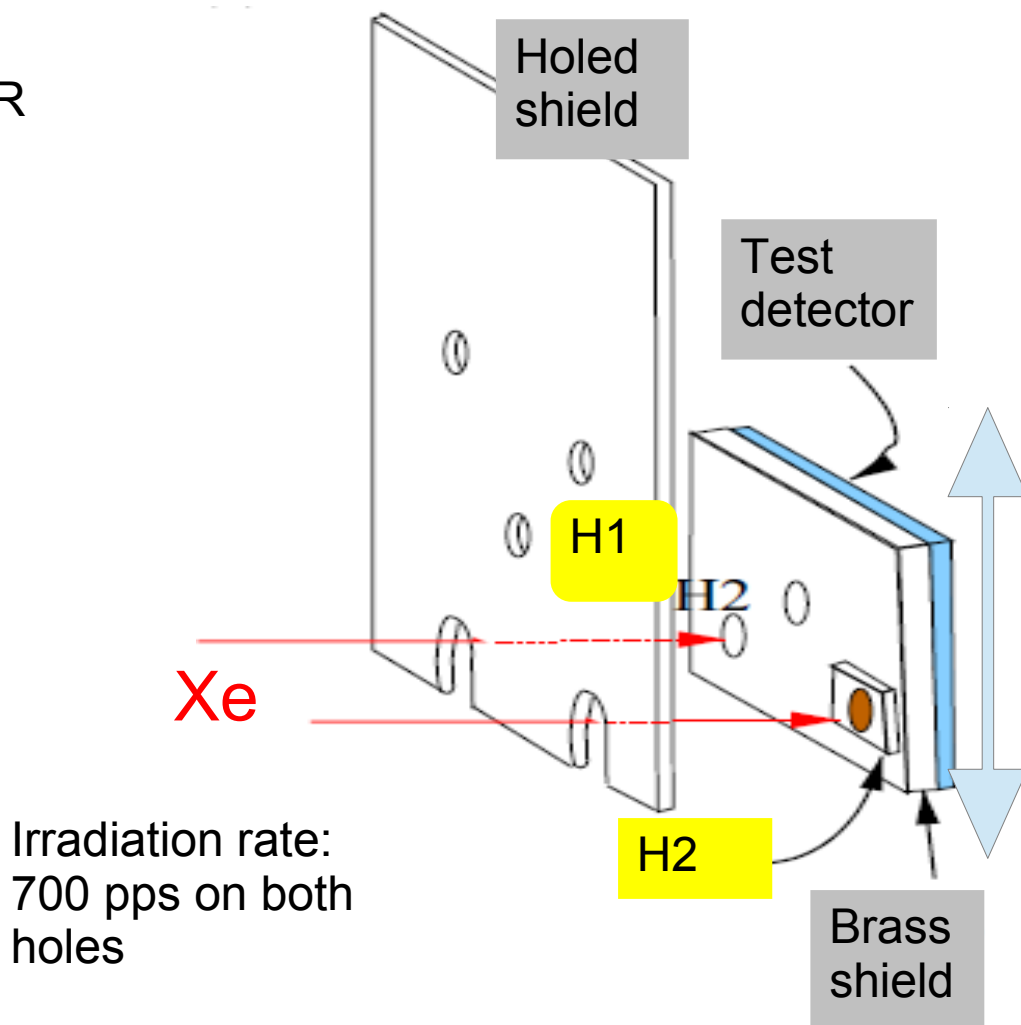
PSA and radiation damage

S.Barlini NIM A 707 2013

- A specific study @LNS using ^{129}Xe ions at 35MeV/u
- Damage induced in Silicons by stopped or transmitted Xe-ions (monoenergetic)
- Used typical FAZIA 300mic and 500mic detectors, 20x20mm²
- ADC 12bit 125MSs

TEST DETECTOR

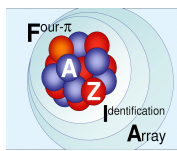
20 × 20 mm
FBK
310 μm
120 V
140 V
n-type
2970 Ωcm
2.3%
301 cm
0.3°/1.4°



TWO REGIONS
in the Silicon

H1: passing
through ions

H2: stopped ions



PSA and radiation damage

S.Barlini NIM A 707 2013

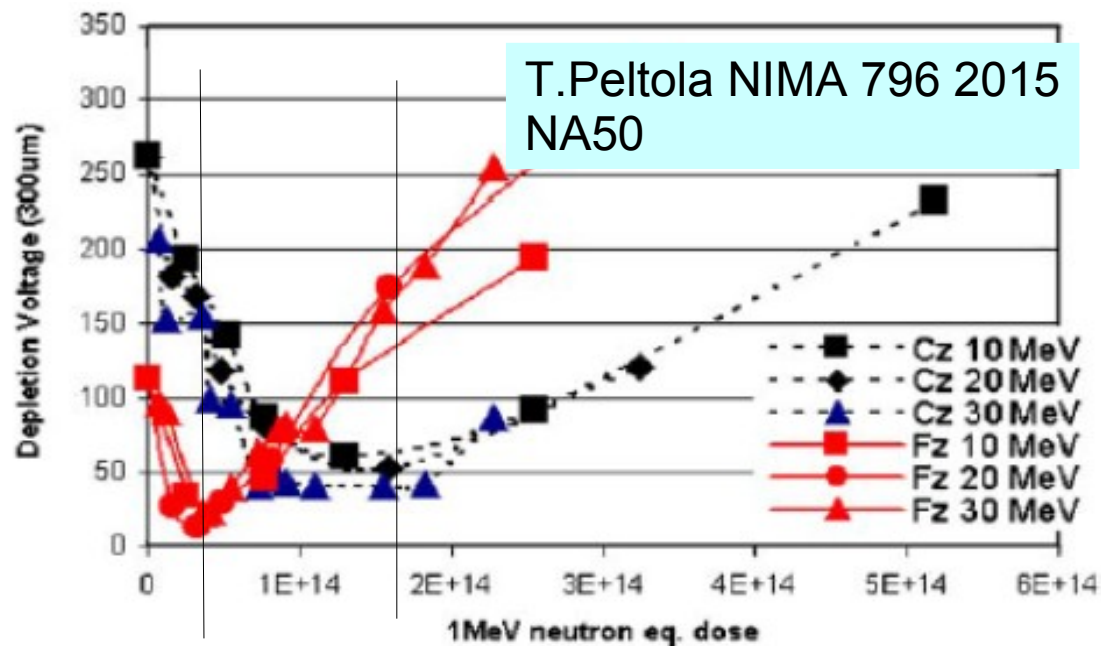
$$\Phi_{eq} = k\Phi = k \int \phi(E) dE = \frac{\int D(E)\phi(E) dE}{D(E_n = 1 \text{ MeV})}$$

Evaluation of NIEL for ^{129}Xe from SRIM:

$1.37\text{GeV}\cdot\text{g}/\text{cm}^2$ gives $k=700$

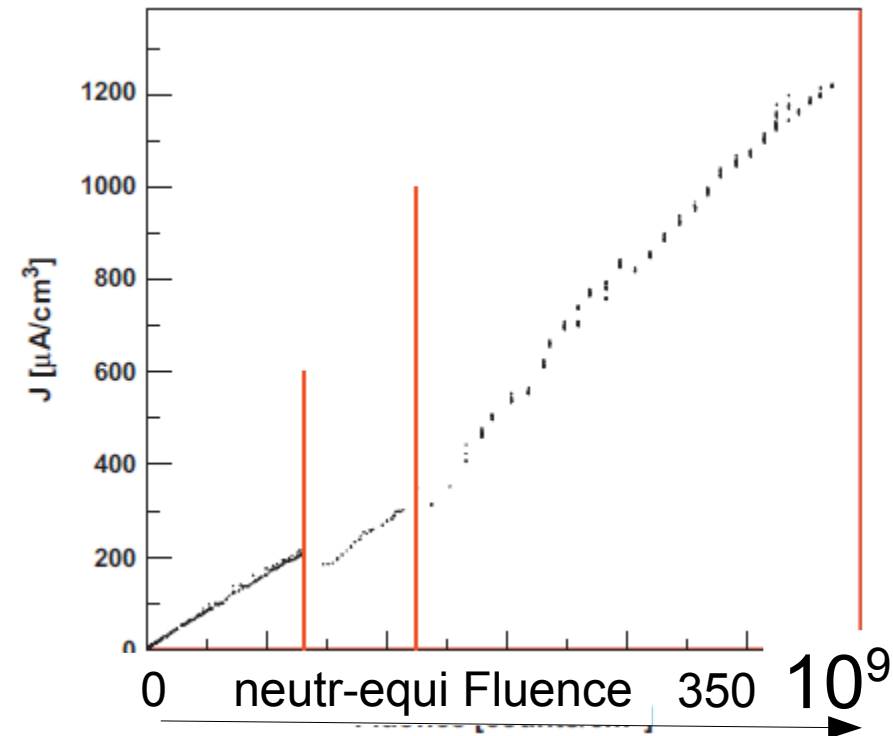
Xe ion are 700 time more effective to produce damage than neutrons

At least 3 orders of magnitudes less than the region of doping inversion in n-type bulk according to proton-neutron HEP test at LHC

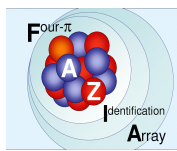


$$D(E) = \frac{A}{N_A} NIEL(E)$$

First effect: rev. Current increase



Doping inversion effect for FZ or CZ silicon detectors irradiated with neutrons

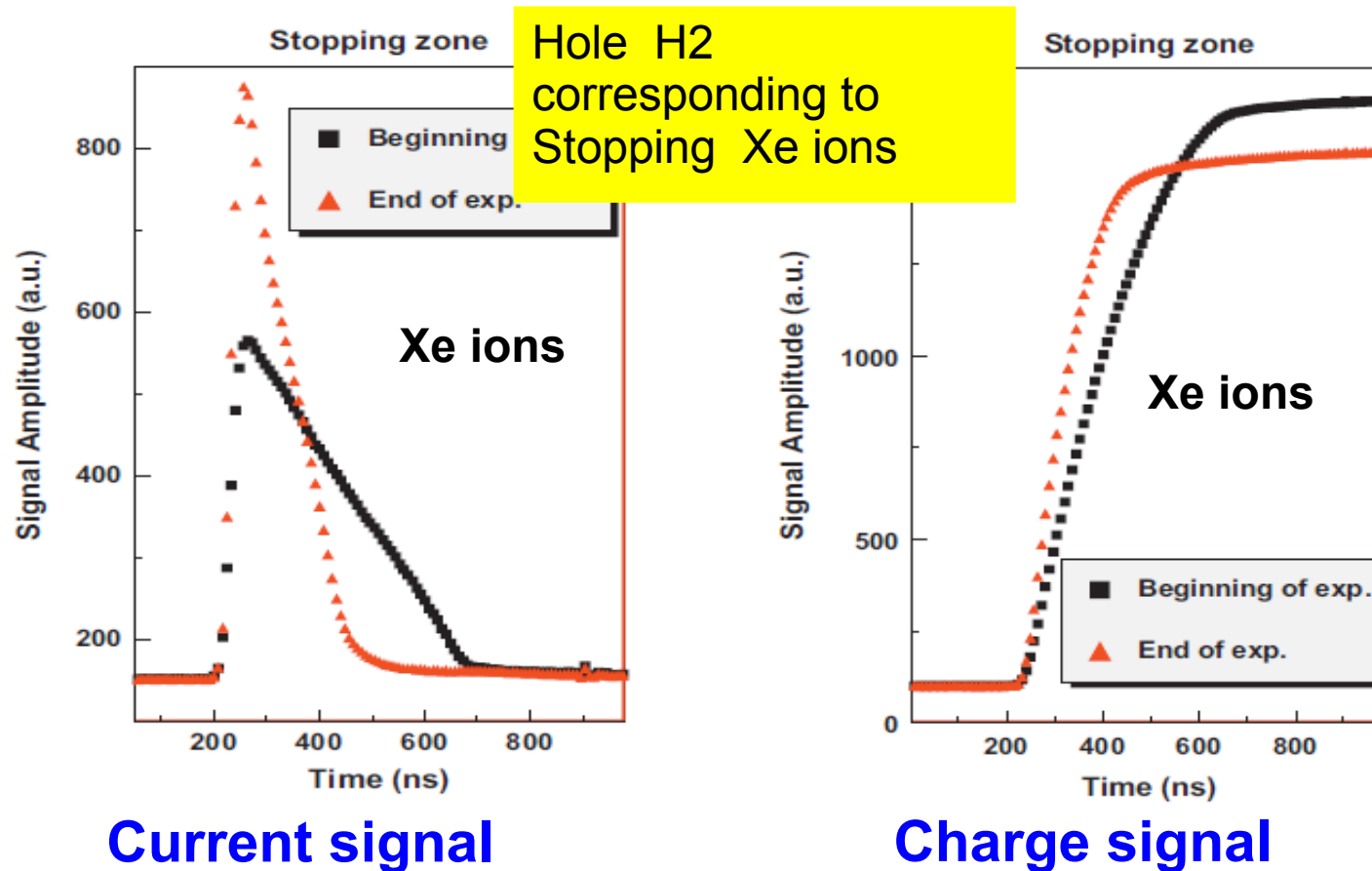


PSA and radiation damage

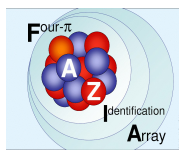
S.Barlini NIM A 707 2013

Second Effect: changes in signal evolution

A semi-expected phenomenon: change in pulse shape (ok) but in the unexpected direction: a decrease of collection times



Much less effect for Xe passing in H1, the hole where ions are transmitted



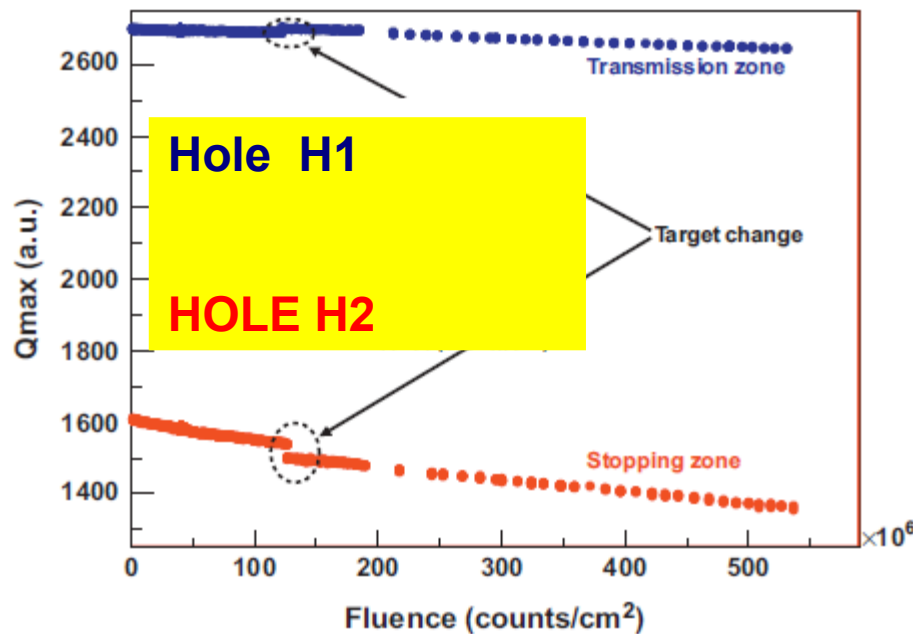
PSA and radiation damage

S.Barlini NIM A 707 2013

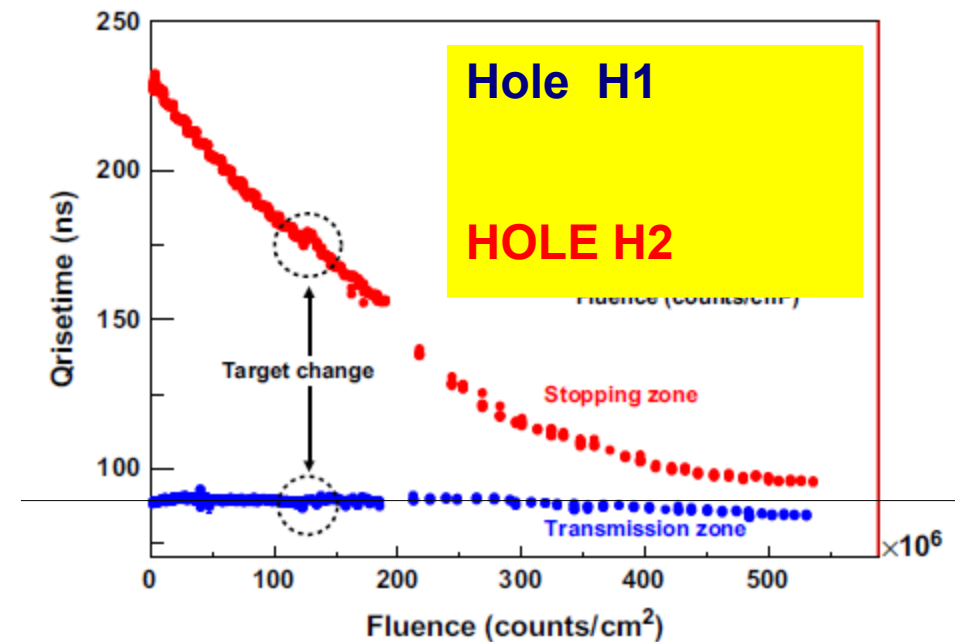
Second Effect: decrease of CCE and change of shape

For stopped ions: 15% reduction of CCE along time (fluence)

For stopped ions: strong reduction of typical collection times



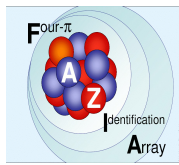
Charge signal shaped MAX



Charge signal shaped RISETIME

Much less effect for Xe passing in H1, the hole where ions are transmitted

Subject that could be further investigated, also with SiC

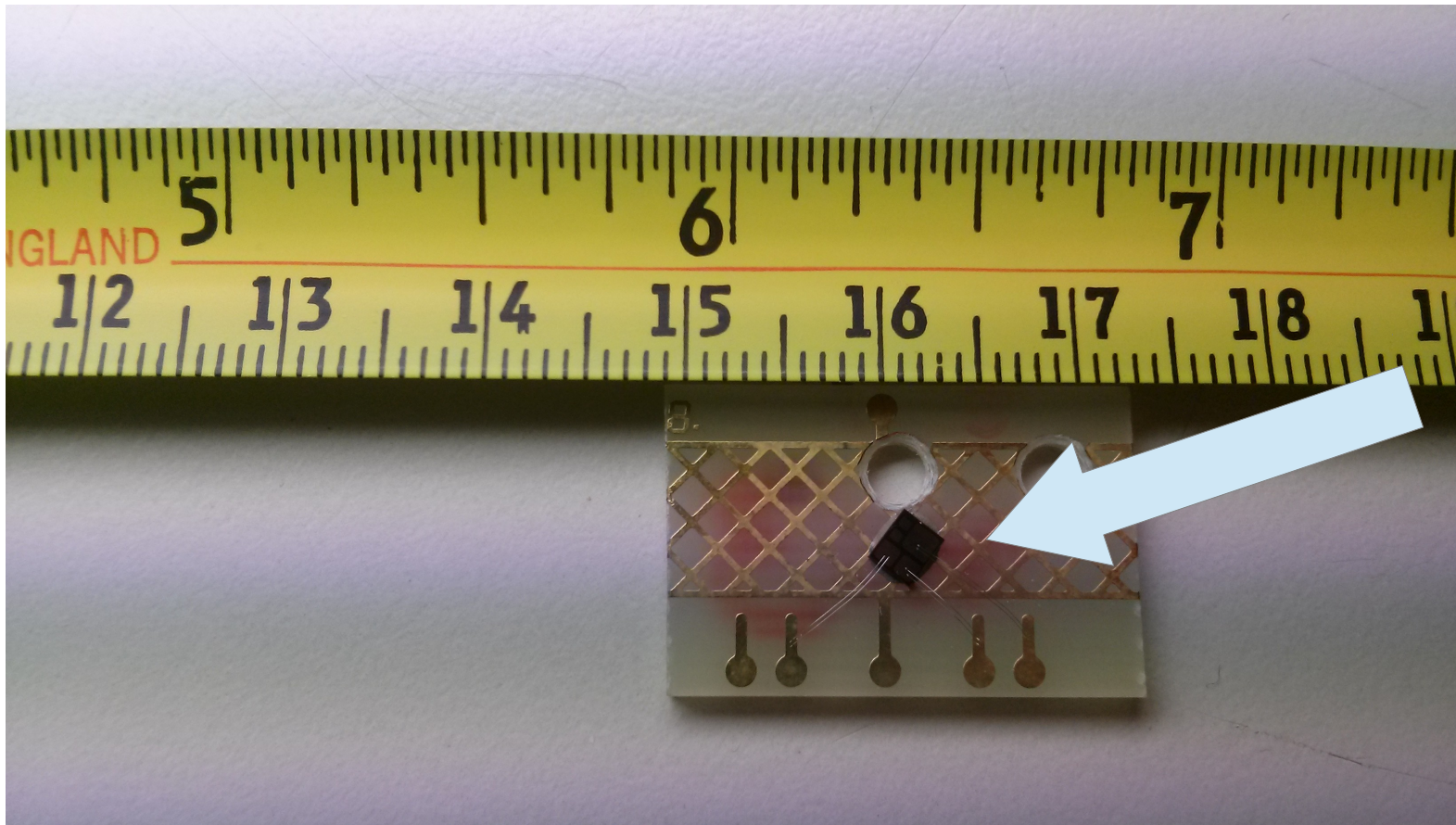


Let's start with SiC

Very first and very small SiC pads (Schottky and not epitaxial) in order to start playing with

Dimensions: 1x1 and 0.5x0.5 mm²

Thickness 300micron



Conclusions

Aspects related to the optimum use of Si detectors for heavy ion spectroscopy have been evidenced by **FAZIA**

Parameters to be kept under control for PSA and DE-E

Orientation of processing and mounting

Homogeneity of the doping

Metalization of surfaces

Radiation Damage

Other subjects with Si

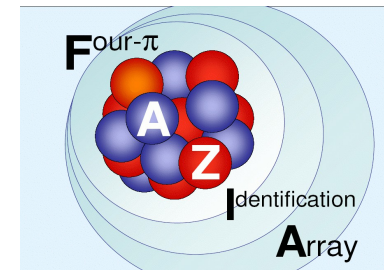
thin detectors

Underbiasing and PSA

Charge collection in Zero Field regions

Best filters (analysis of samples)

Timing



FAZIA expertise can be useful for SiCilia developments in the field of Heavy Ion collisions