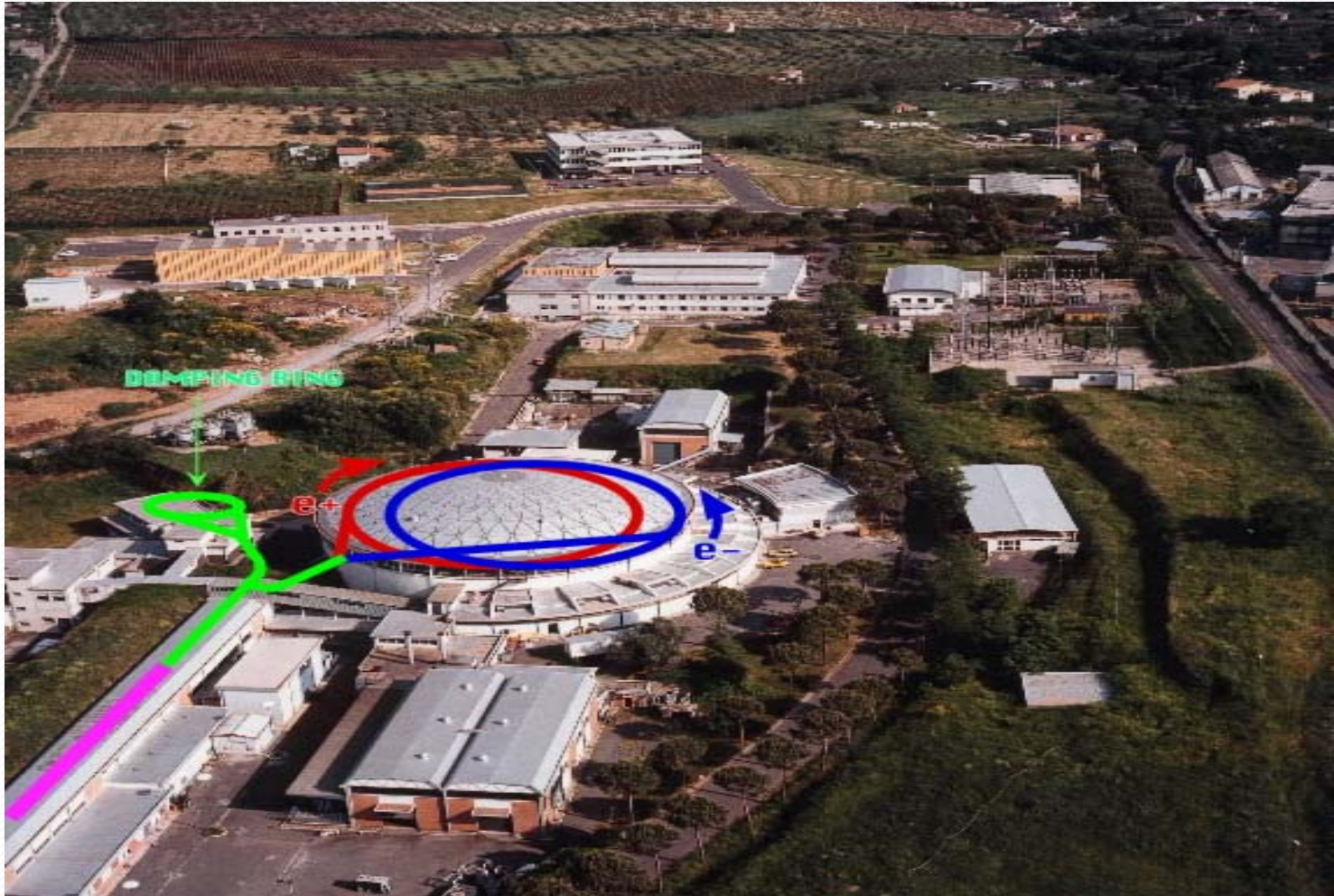


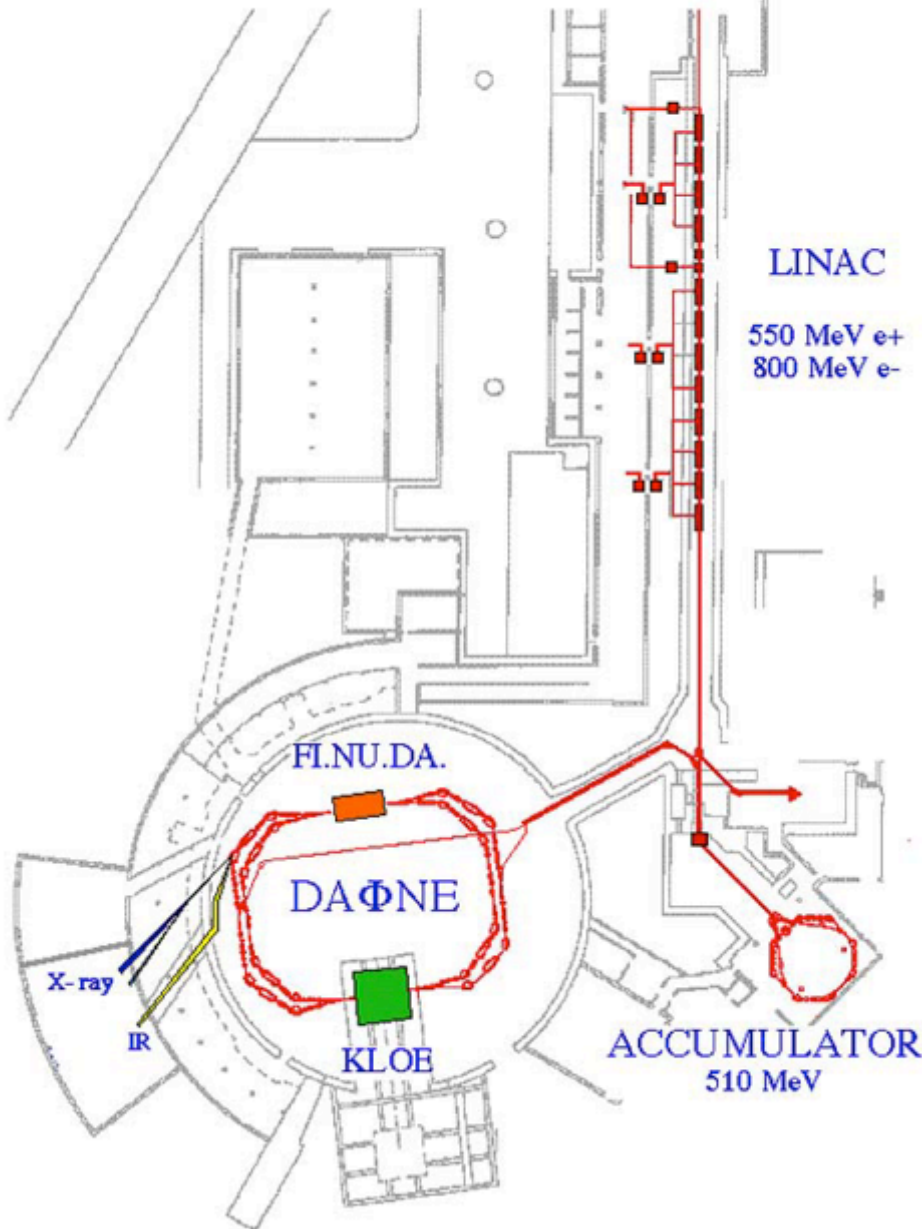
The DAΦNE Φ -Factory

M.E. Biagini, INFN-LNF
Corso di “Teoria degli acceleratori”
per dottorato Università di Roma 3
LNF, 13 Giugno 2016

DAΦNE Φ -Factory ($E_{\text{cm}} = 1.02 \text{ GeV}$)



The Frascati Φ -Factory

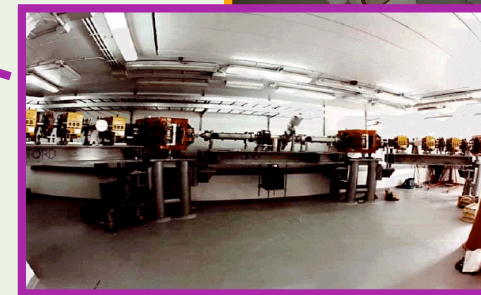
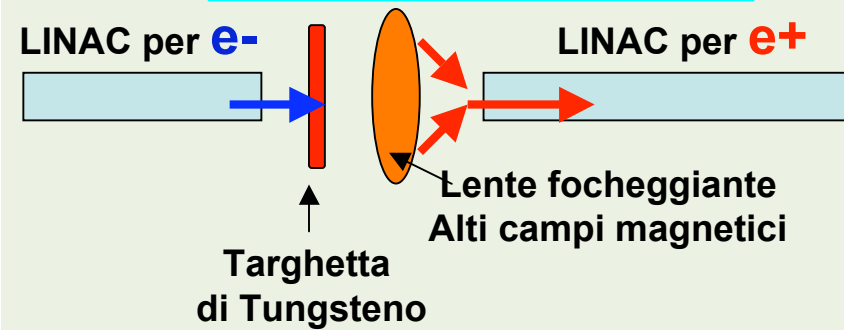
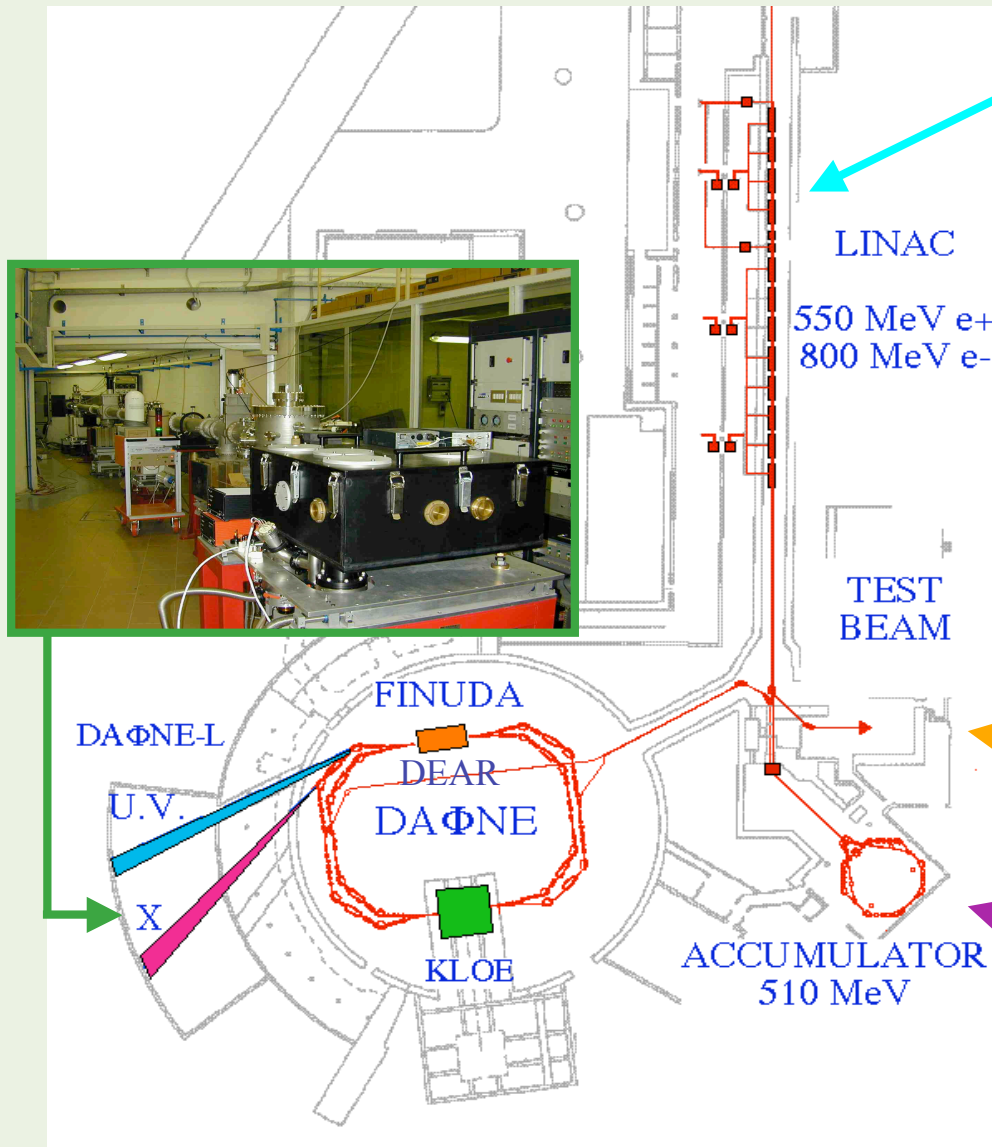


DAΦNE complex is:

- (1) LINAC
- (2) Accumulator
- (3) Two main Rings
- (4) Four beam lines for synchrotron light users
- (5) Beam Test facility for new detectors

It was completed in 1997 and first collisions happened in March 1998

Il complesso di acceleratori DAΦNE



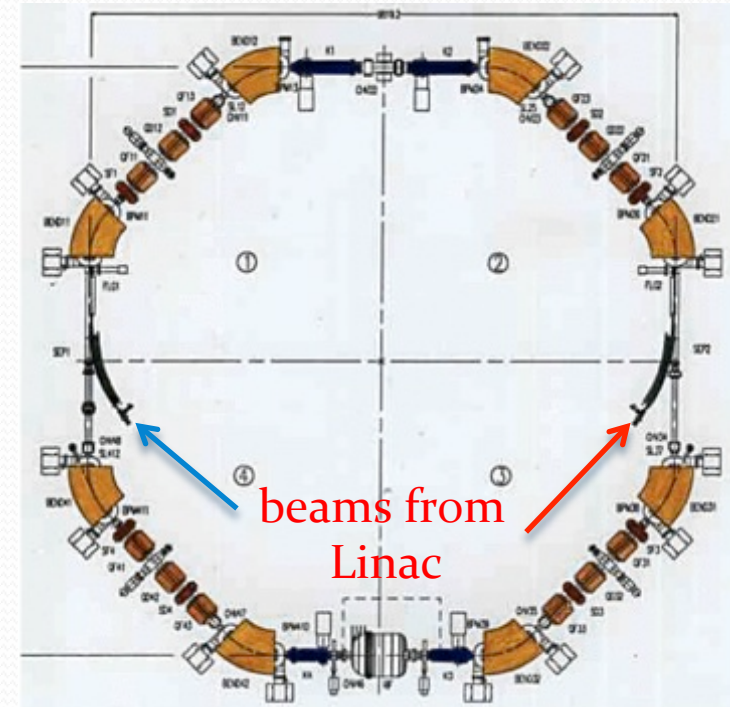
DAΦNE Linac

- Can produce and accelerate electrons (up to 800 MeV) and positrons (up to 510 MeV)



Accumulator

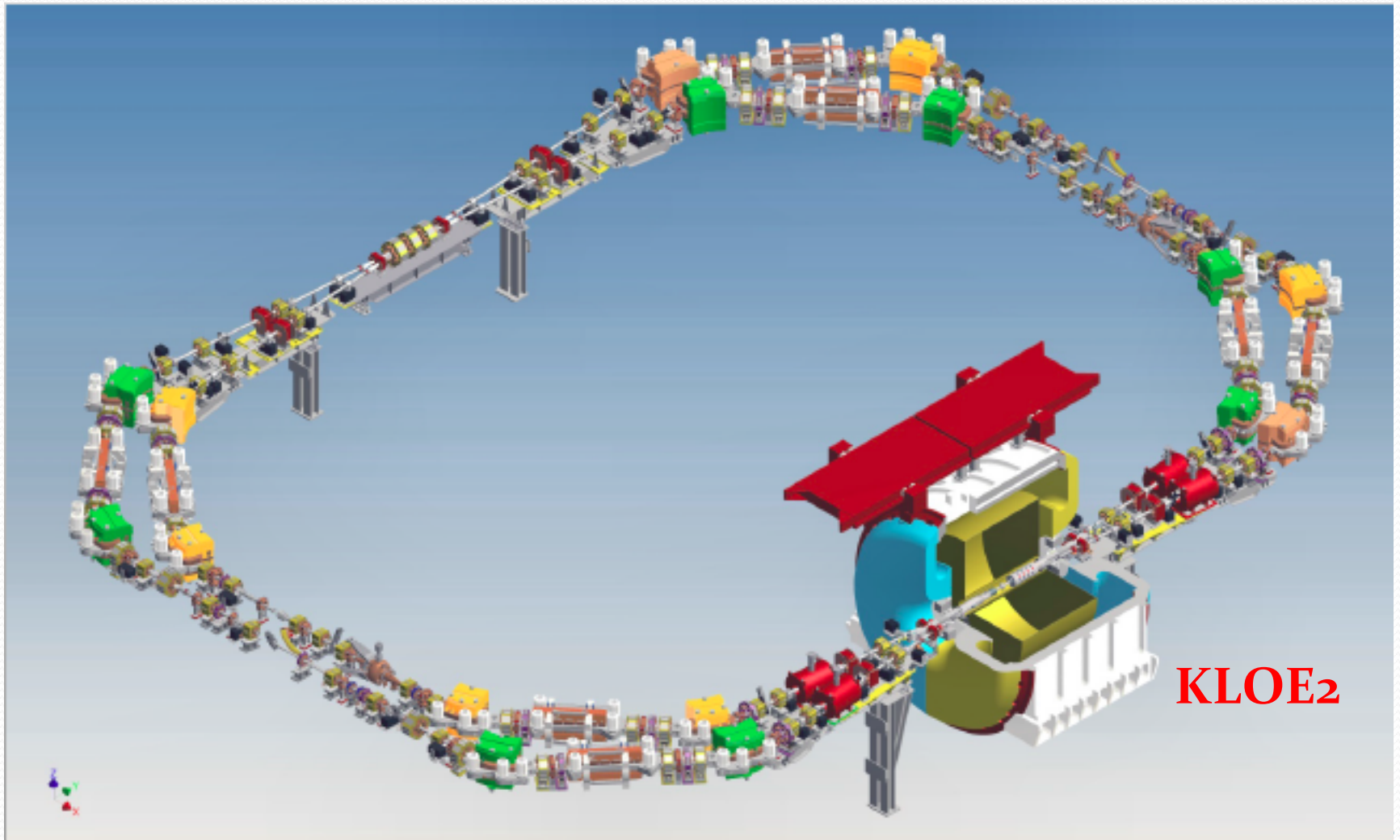
- Used to damp the Linac emittance for both beams thus avoiding the necessity of designing Main Rings lattice with a larger physical and dynamic acceptance, and relaxing the requirements on Main Rings magnets with substantial savings on the overall cost of the facility
- Serves both beams → injections and extraction lines
- Magnets in Transfer Lines to the Main Rings change polarity according to beam charge
- Circumference is $1/3$ of the Main Rings
- Electron beam coming from the Linac is injected into the ring by means of a system of two septum magnets, the first bending the beam by 34 deg and the second performing the final deflection of 2 deg
- The stored beam is extracted by a mirror symmetric system placed in the opposite straight section
- The positron beam follows the opposite path



DAΦNE Main Rings

- Beams circulate in 2 separate Rings (about 100 m circumference) in opposite directions
- Beams travel in the same beam pipe only in the Interaction Region (about 10 m)
- Collide in only 1 Interaction Point, where the KLOE2 detector is installed, with a horizontal crossing angle
- Each ring, made of a Long and a Short half, besides quadrupoles, sextupoles and correctors has:
 - 8 dipoles
 - 1 RF cavity (368 MHz)
 - 4 wiggler magnets

DAΦNE Main Rings



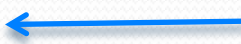

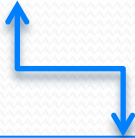
DAΦNE Features

- Electron/positron collider for production of the Φ resonance at high intensity for precision measurements on Kaons decays, Hypernuclei and exotic atoms
- Beam Energy: 0.51 GeV
- Center of mass Energy: 1.02 GeV
- High beam current (> 2 A electrons, 1 A positrons)
- Wigglers to increase beam radiation and damping
- 3 Beam lines for synchrotron light users from dipole and wiggler

DAΦNE parameters

Parameter	Units	e+	e-
L Measured	cm ⁻² s ⁻¹	2.18e32	
Energy	GeV	0.51	0.51
Circumference	m	97.59	
X-Angle (full)	mrاد	51.4	
β _x @ IP	cm	27	27
β _y @ IP	cm	0.9	0.9
Coupling (full current)	%	3.5	1.9
Emittance x (from model)	nm	280	280
Emittance y	pm	10850	6289
Bunch length (full current)	mm	12	13
Beam current	mA	1029	1026
Buckets distance	#	1	
RF frequency	Hz	3.69E+08	
Revolution frequency	Hz	3.07E+06	
Harmonic number	#	120	
Number of bunches	#	103	
N. Particle/bunch	#	2.03E+10	2.03E+10
Piwinski angle	rad	1.07	1.12
Tune shift x		0.0216	0.0252
Tune shift y		0.0320	0.0262
Longitudinal damping time	msec	17	17.0
Energy Loss/turn	MeV	0.009	0.009
Momentum compaction		1.90E-02	1.90E-02
Energy spread (full current)	ΔE/E	6.00E-04	6.00E-04
SR power loss	MW	0.01	0.01
RF Wall Plug Power (SR only)	MW	0.04	

Luminosity strategy with 2 rings

- Small IP beta function β_y^*
 - High number of particles per bunch N_{part}
 - More colliding bunches N_b
 - Large beam emittance (area) ϵ_x
 - High bb tune shift parameters $\xi_{x,y}$
 - Crossing angle θ  **To avoid parasitic crossing**
 - Small Piwinski angle $\Phi = \sigma_l \text{tg}(\theta/2)/\sigma_x < 1$
-  *small crossing angle $\theta < \sigma_x/\sigma_l$* 
- To reduce synchro-betatron resonances**

Changing the approach...

- Less than 10 years ago the “brute force” (increasing currents) was the only approach to higher luminosity
- P. Raimondi (LNF) studied a new collision scheme with larger crossing angle and lower IP beam sizes (*Large Piwinski Angle*) **PLUS** a couple of “*crab sextupoles*” to twist the IP waist and cure x-y and synchro-betatron resonances raising from the angle. **Tested at DAΦNE**
- Adopted by **all Factory** projects after 2008
- More in S. Guiducci talk tomorrow afternoon

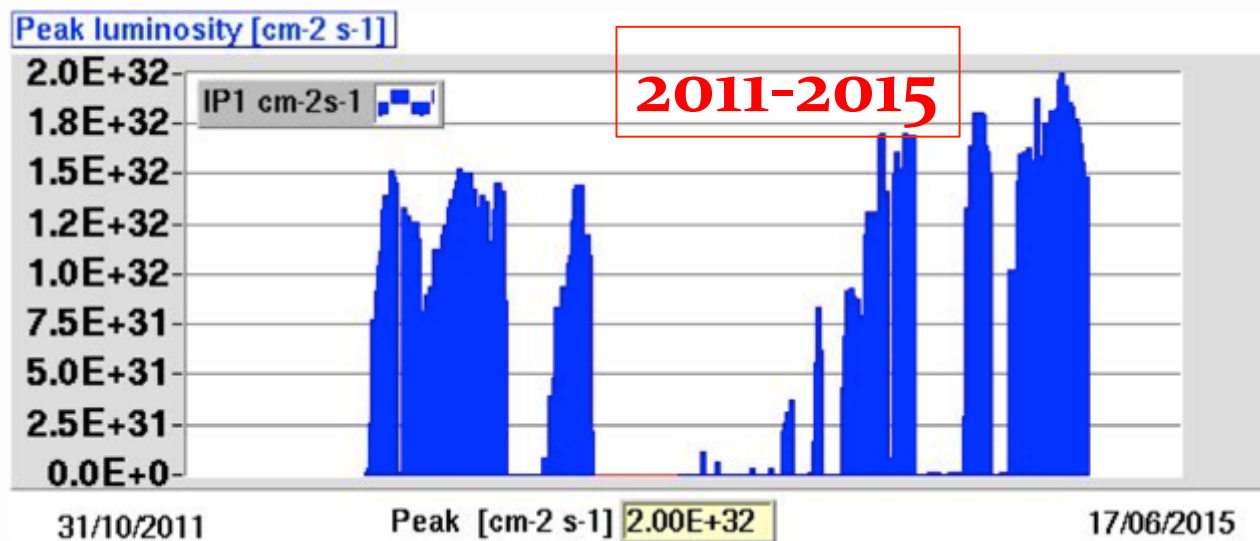
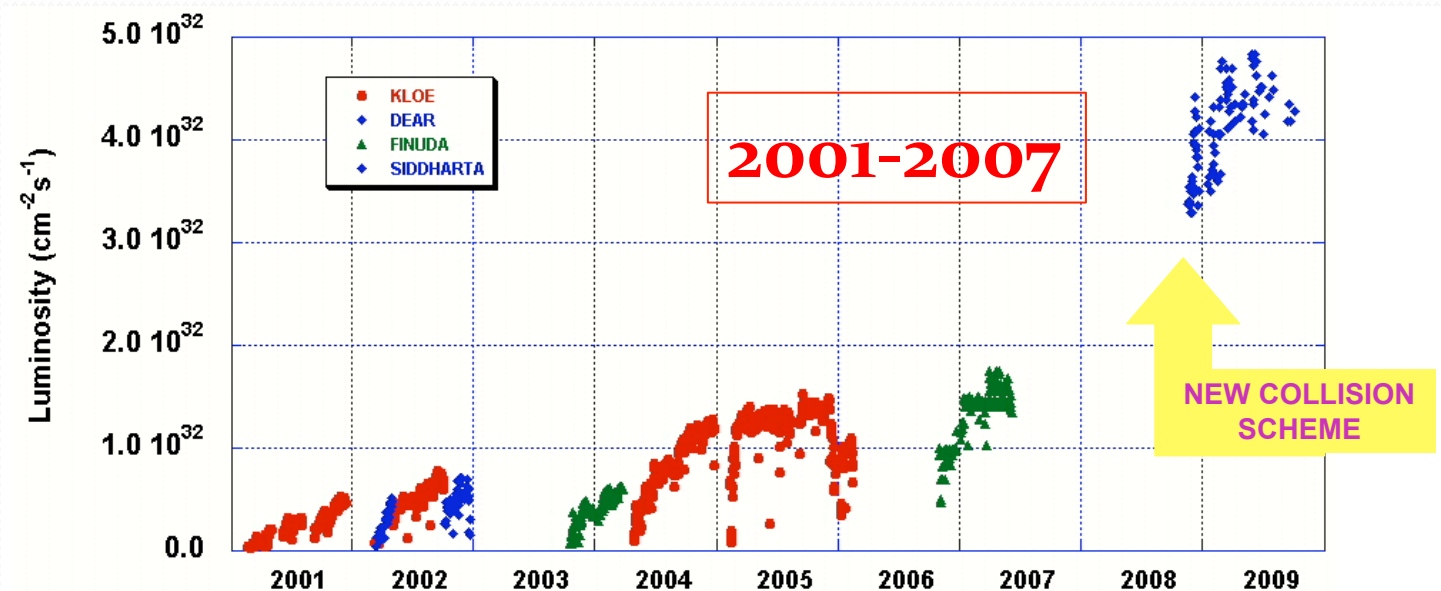
Comparison of performances

- Best performances with an without Crab Waist scheme, with and without detector solenoid

	DAΦNE CW upgrade SIDDHARTA (2009)	DAΦNE KLOE (2005)	DAΦNE (CW) KLOE (2012)	DAΦNE (CW) KLOE-2 (2014)	
$L_{\text{peak}} [\text{cm}^{-2}\text{s}^{-1}]$	$4.53 \cdot 10^{32}$	$1.50 \cdot 10^{32}$	$1.52 \cdot 10^{32}$	$2.0 \cdot 10^{32}$ 2.18×10^{32}	New record
$I^- [\text{A}]$	1.52	1.4	0.93	1.03	
$I^+ [\text{A}]$	1.0	1.2	0.72	1.03	
N_{bunches}	105	111	100	103	
	CW, NO solenoid	NO CW, solenoid	CW, solenoid	CW, solenoid	

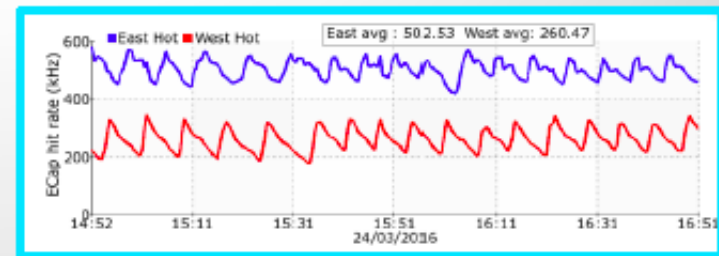
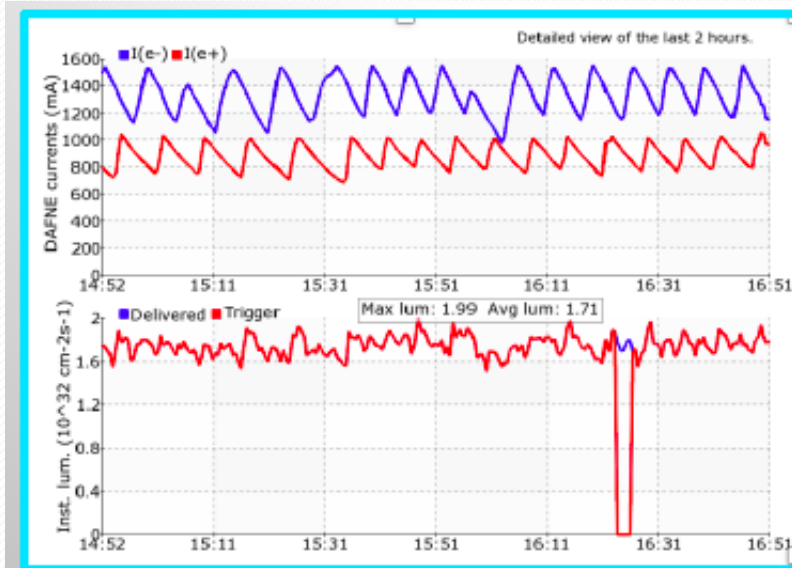
Courtesy C. Milardi

DAΦNE peak luminosity

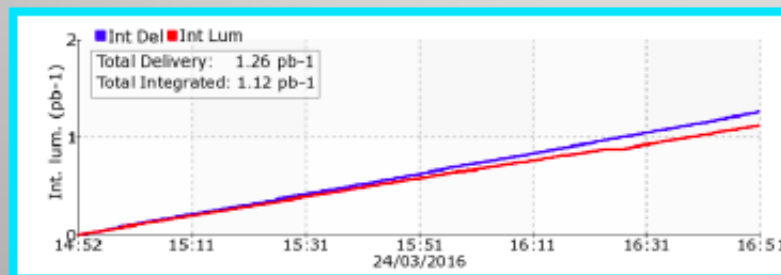


Integrated luminosity

- Collider performances are not only measured by **peak Luminosity**, but also by the **integrated Luminosity** that gives the number of events collected by the experiment, and must be the largest possible



Courtesy C. Milardi

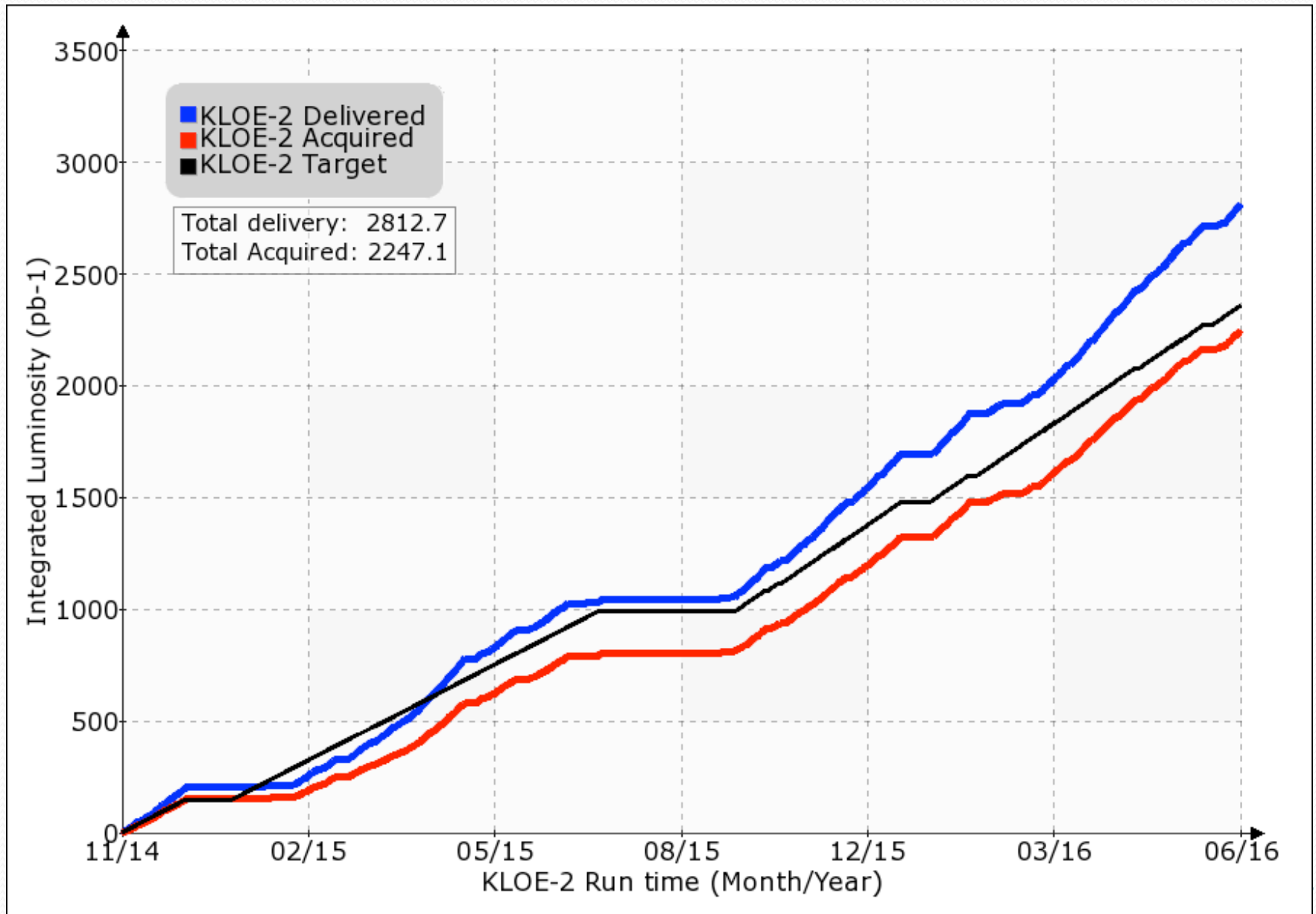


$$L_{f1h} \sim 0.63 \text{ pb}^{-1}$$



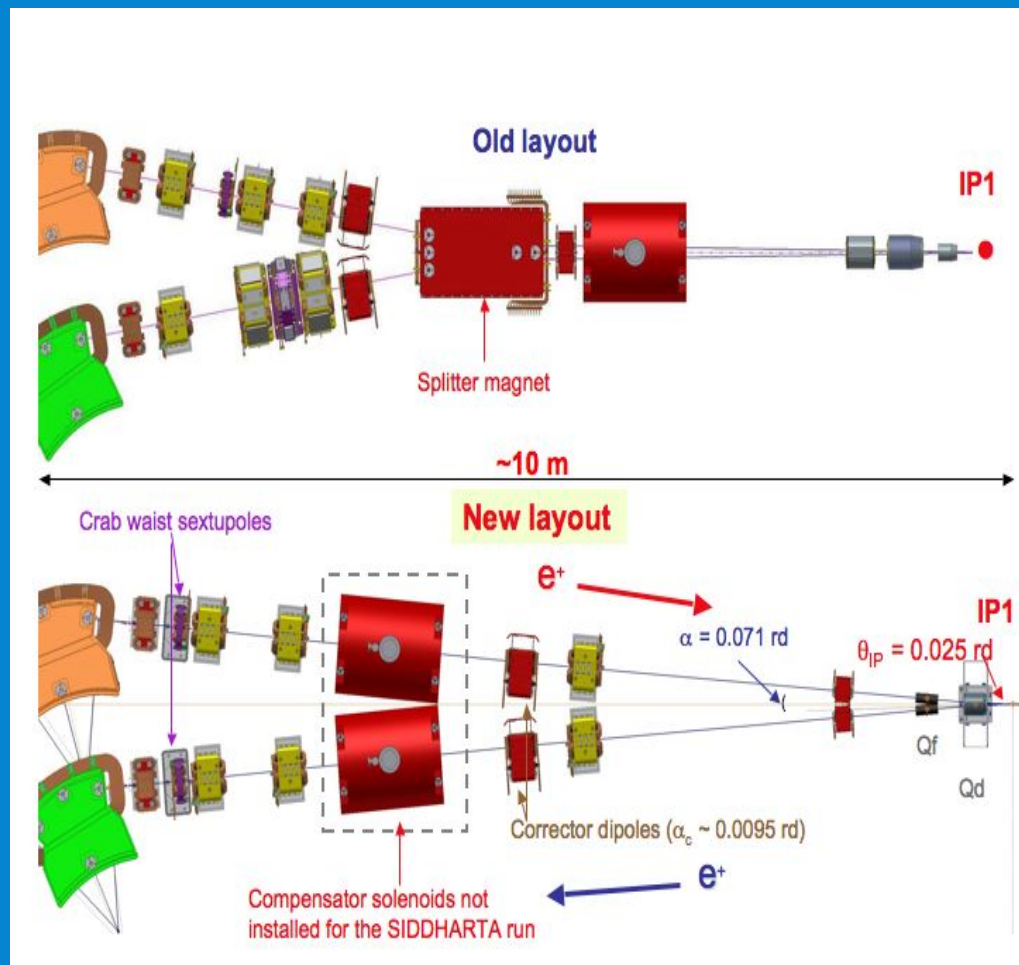
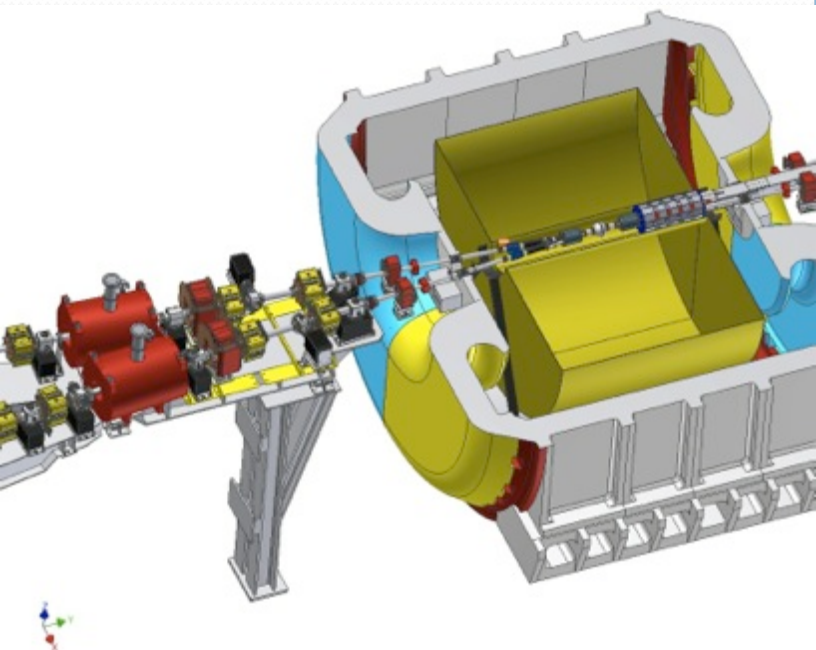
$$L_{f1day} \sim 15.1 \text{ pb}^{-1}$$

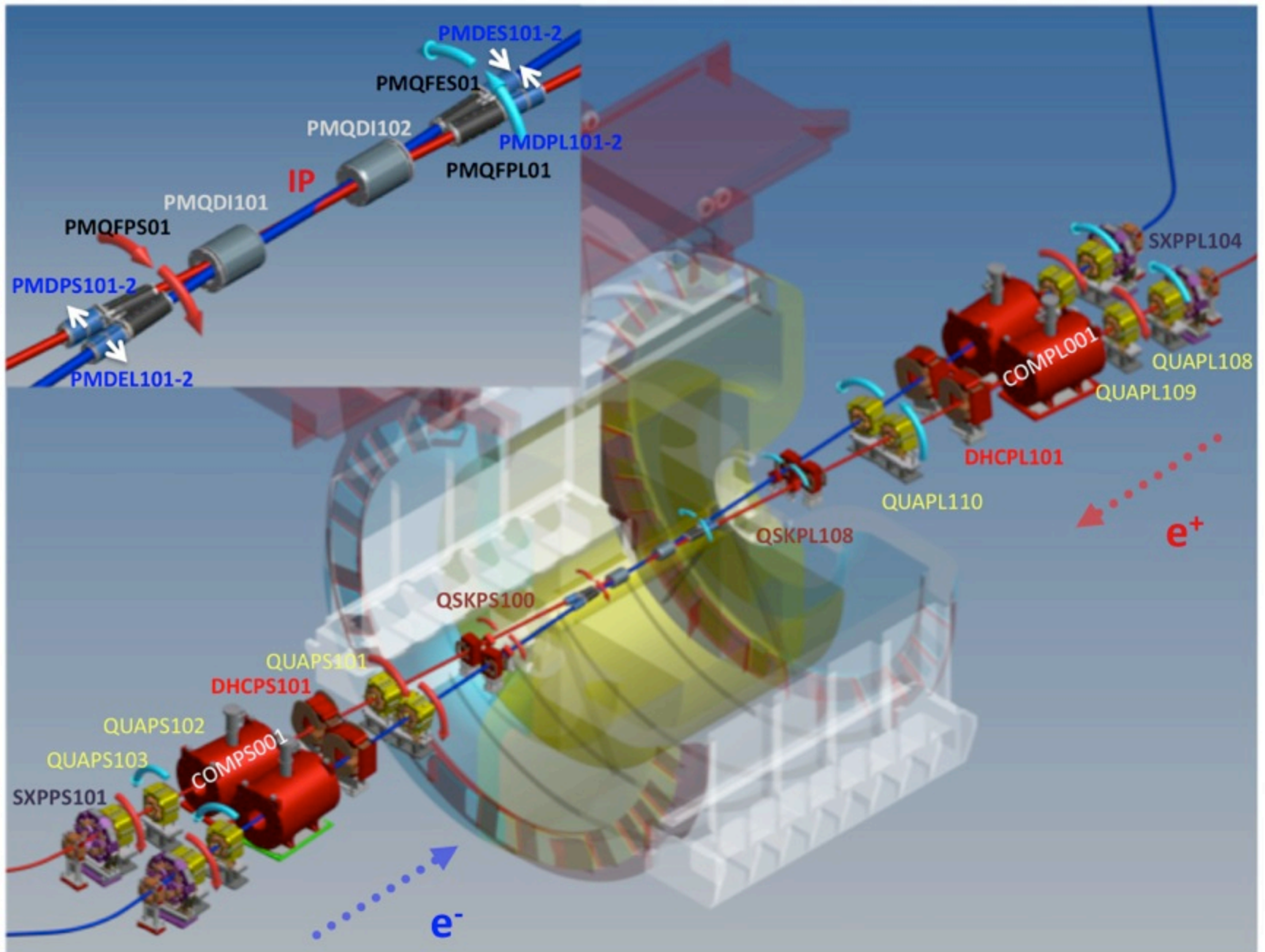
KLOE2 run integrated Luminosity



New DAΦNE Interaction Region for LPA&CW scheme

KLOE IR

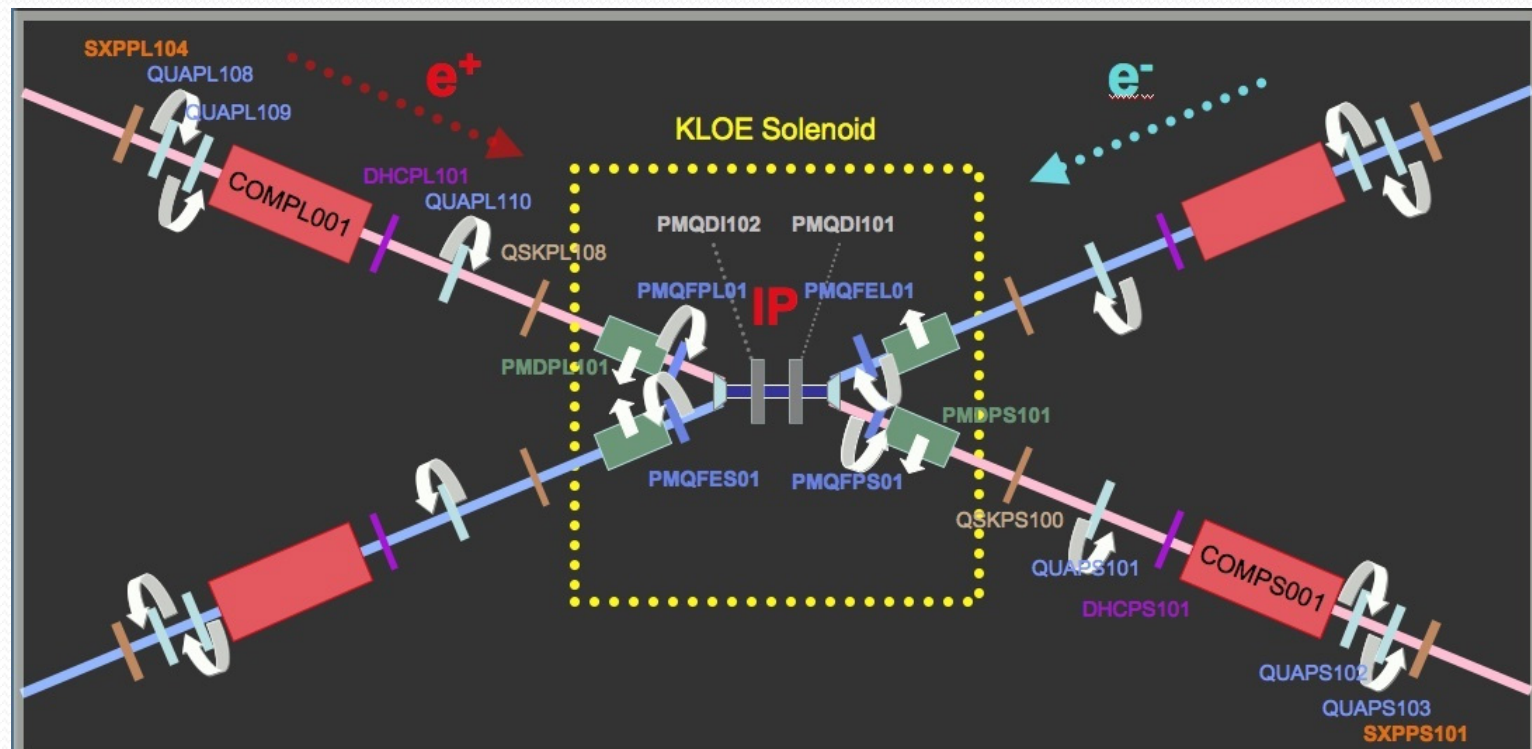




Courtesy S. Tomassini

Interaction Region detail

- The solenoidal field of KLOE2 must be corrected because it induces a strong beam coupling (beam rotated by 22.5° at IP if not corrected)
- Two compensating solenoids are installed in each ring outside the IR
- Quadrupoles need also to be tilted to follow the beam rotation inside the IR
- Residual coupling can be corrected by other skew quadrupoles in the ring
- Correctors provide the orbit adjustment in the IR

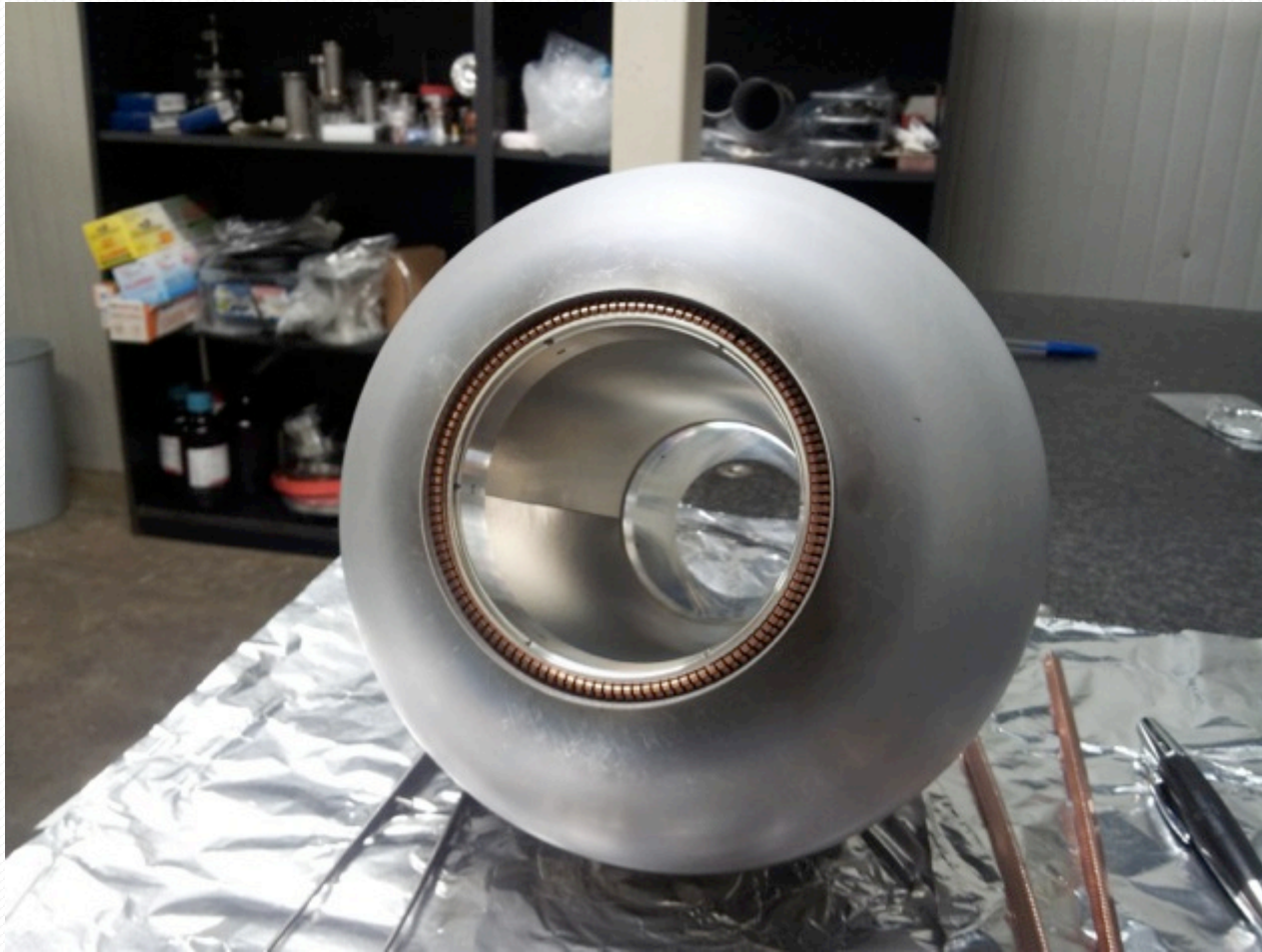


Old Spherical vacuum chamber with damaged RF contacts

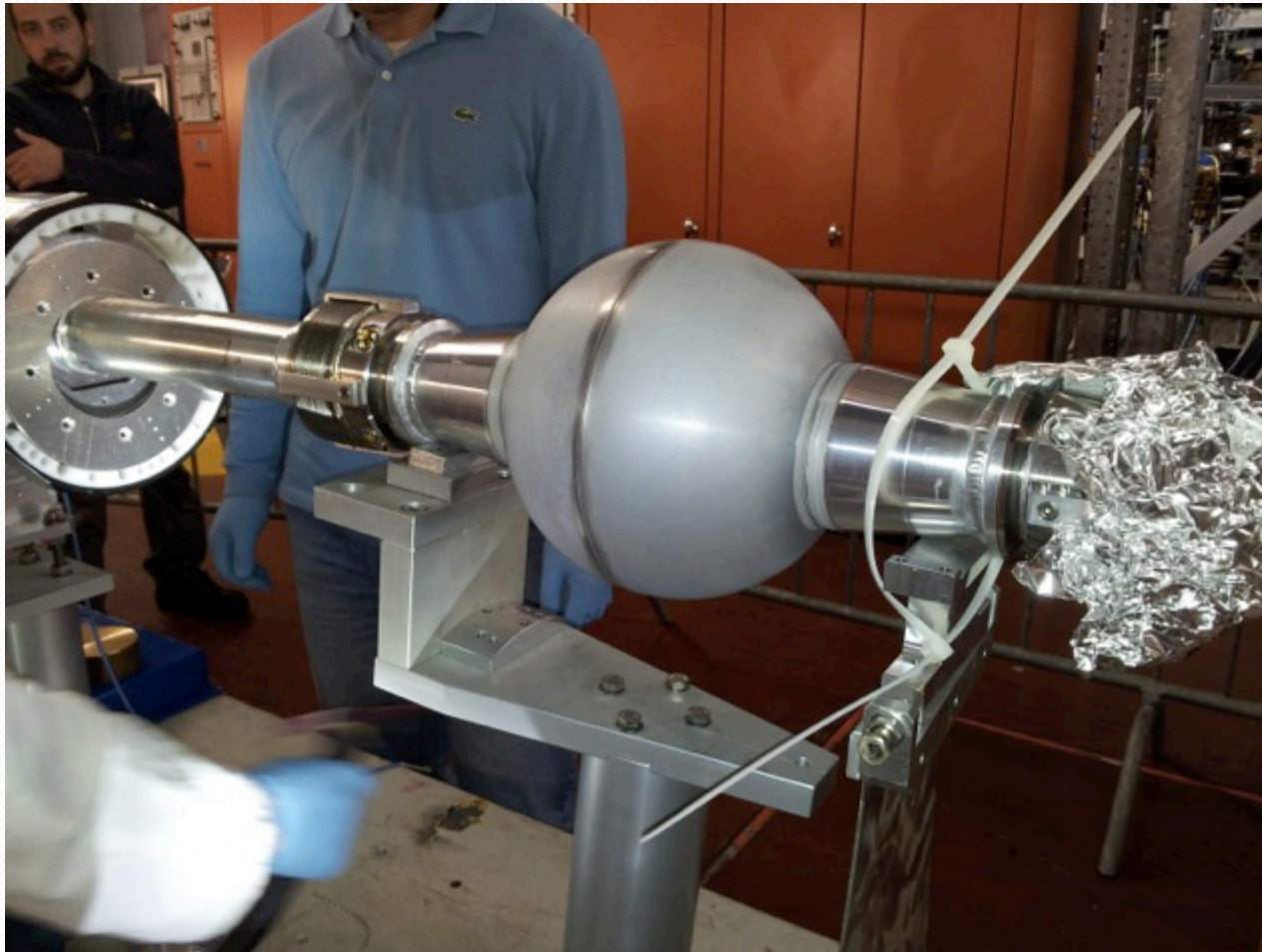


High beam currents can damage devices in the beam pipe !

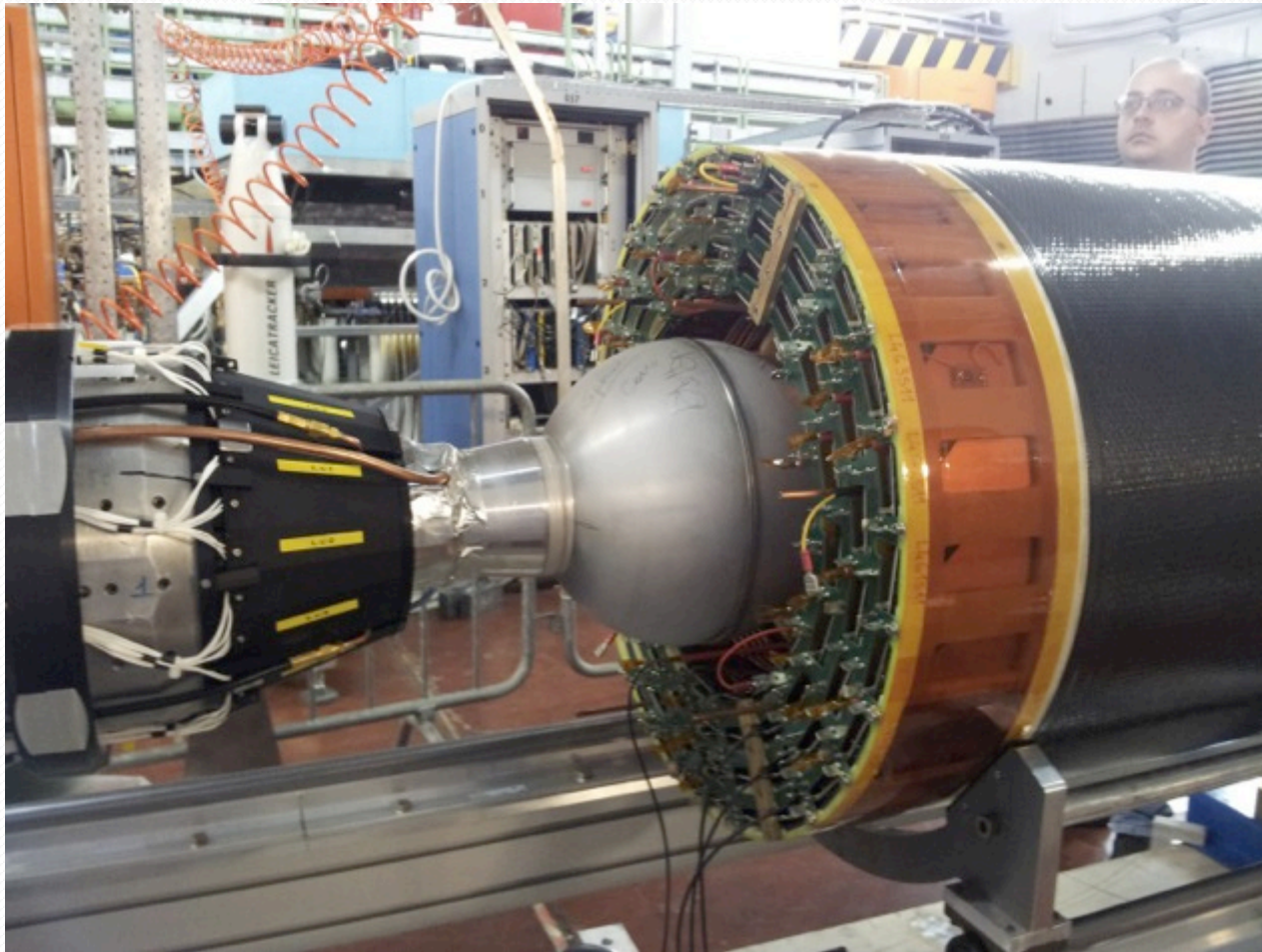
New spherical Vacuum chamber before EB welding
(RF contacts between sphere and Be shield)



Sphere assembly in final position before TIG welding



Insertion of the Inner Tracker before 2°welding



Permanent Magnets

- For some applications materials which are permanently magnetized are used
- B field is fixed and cannot vary with the beam energy, but they are extremely compact and don't use any power

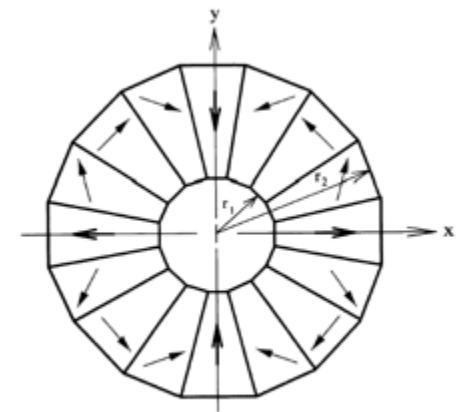
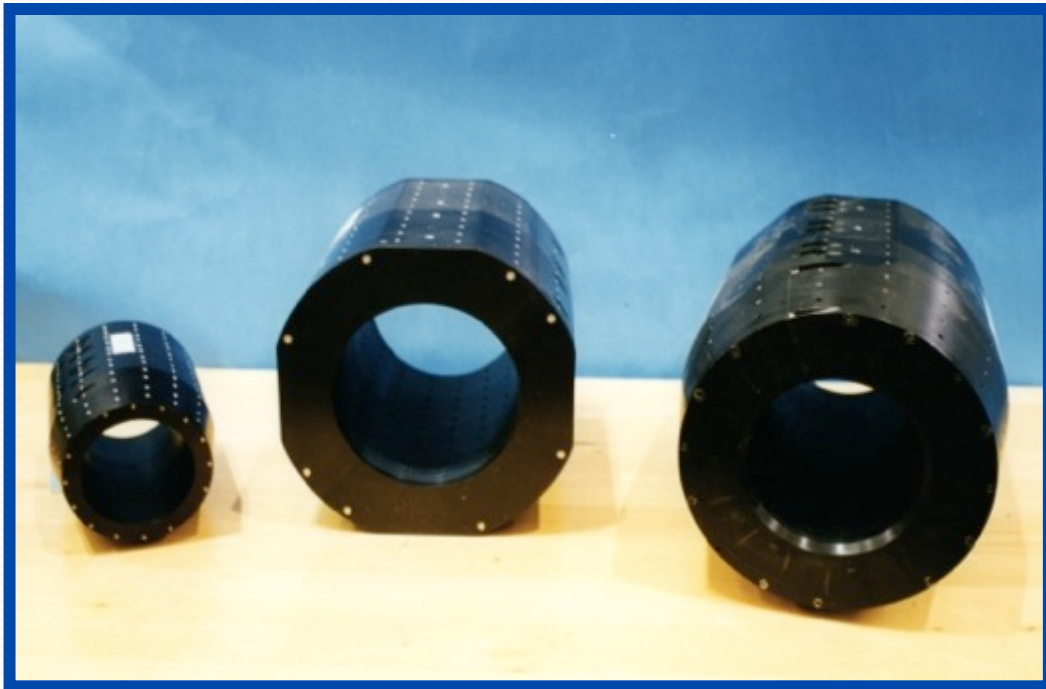
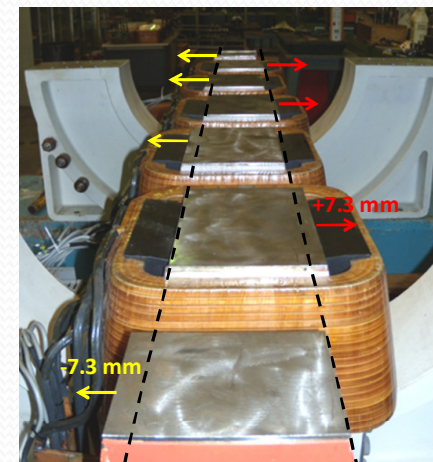
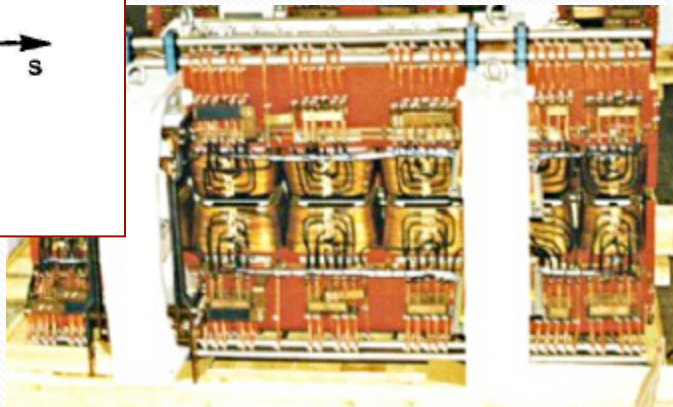
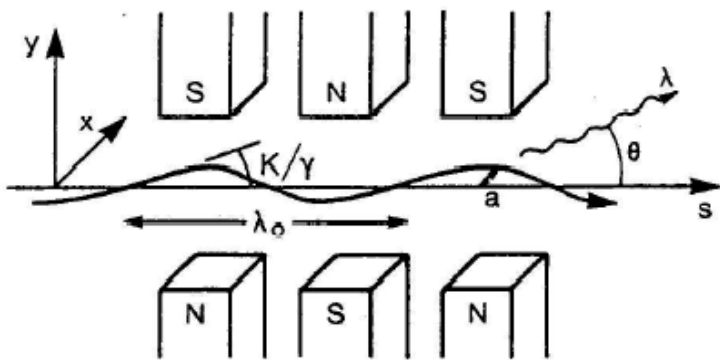


Fig. 4 Segmented quadrupole magnet

*Quadrupoles used in
DAΦNE Interaction
Region*

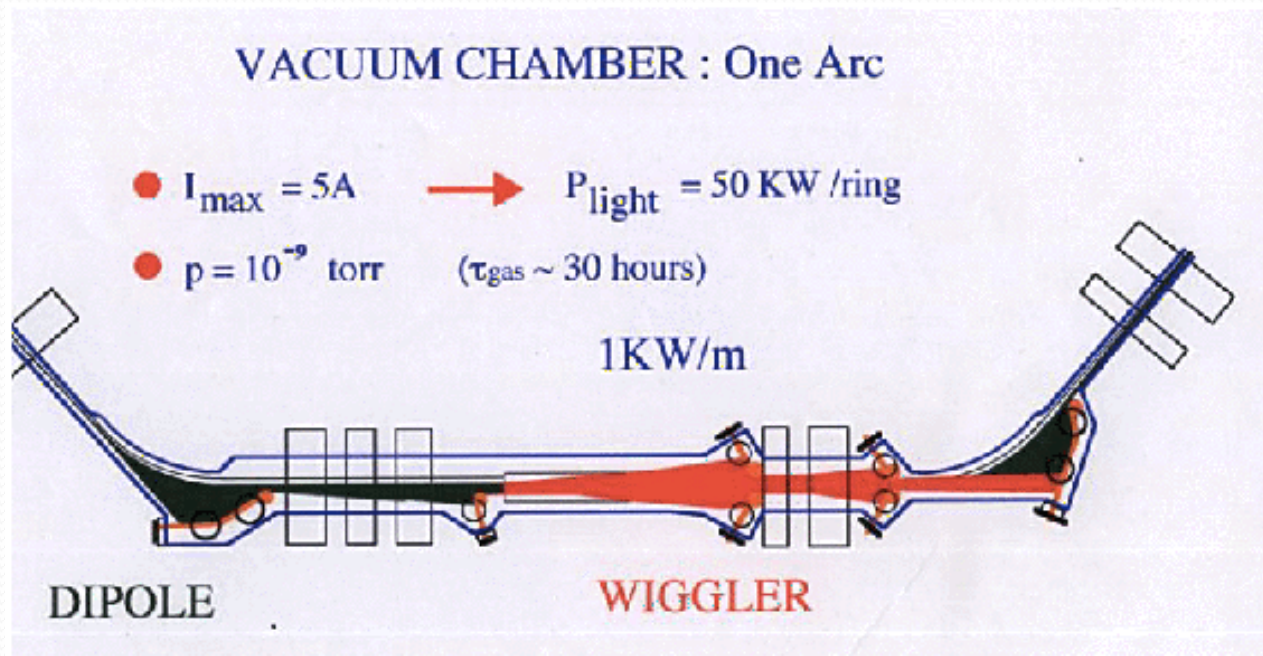
Wigglers

- Wigglers, multipolar magnets with alternating positive and negative B field, are used to increase the natural damping and manipulate the emittance
- The beam orbit “wiggles” with a small amplitude around the ideal orbit, emitting photons that are used from synchrotron light users
- At DAΦNE 4 wigglers are installed in each ring
- Recently a modification of the arrangement of the poles has allowed to correct intrinsic non-linearities improving the dynamic aperture

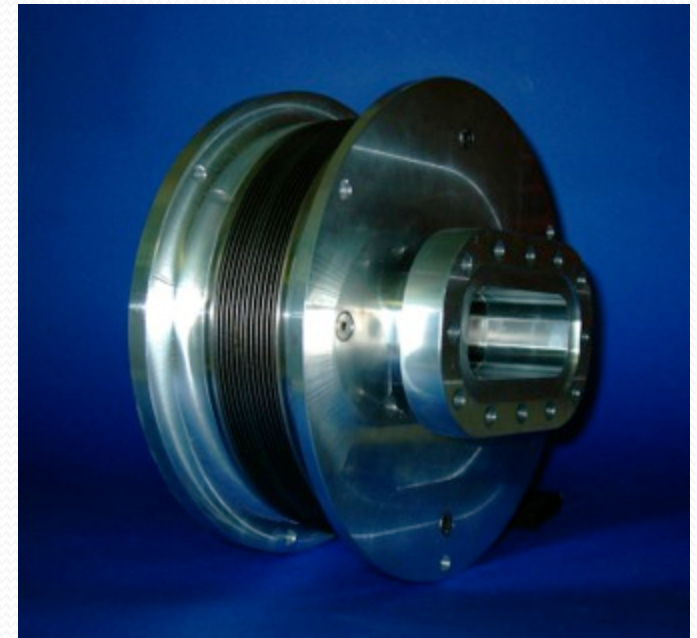
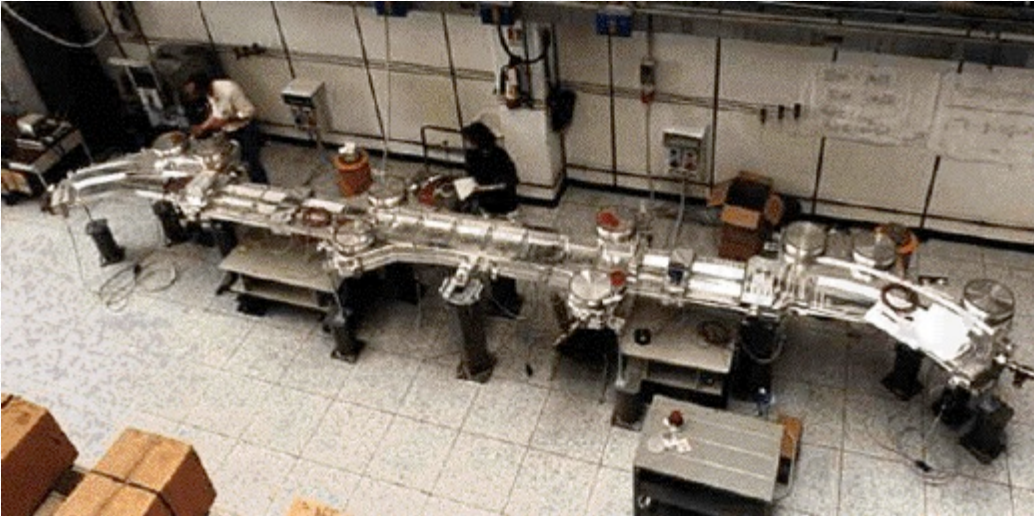


Arc Vacuum chamber

- Specially designed Aluminum chamber
- Radiation from dipoles and wiggler travels through the slots to the antechamber, where it hits special water-cooled copper absorbers.
- Near each synchrotron radiation absorber there is a titanium sublimation pump (~2000 liters per second)



Arc vacuum chamber (one piece, Aluminum)



Bellows, used to join different beam pipe pieces

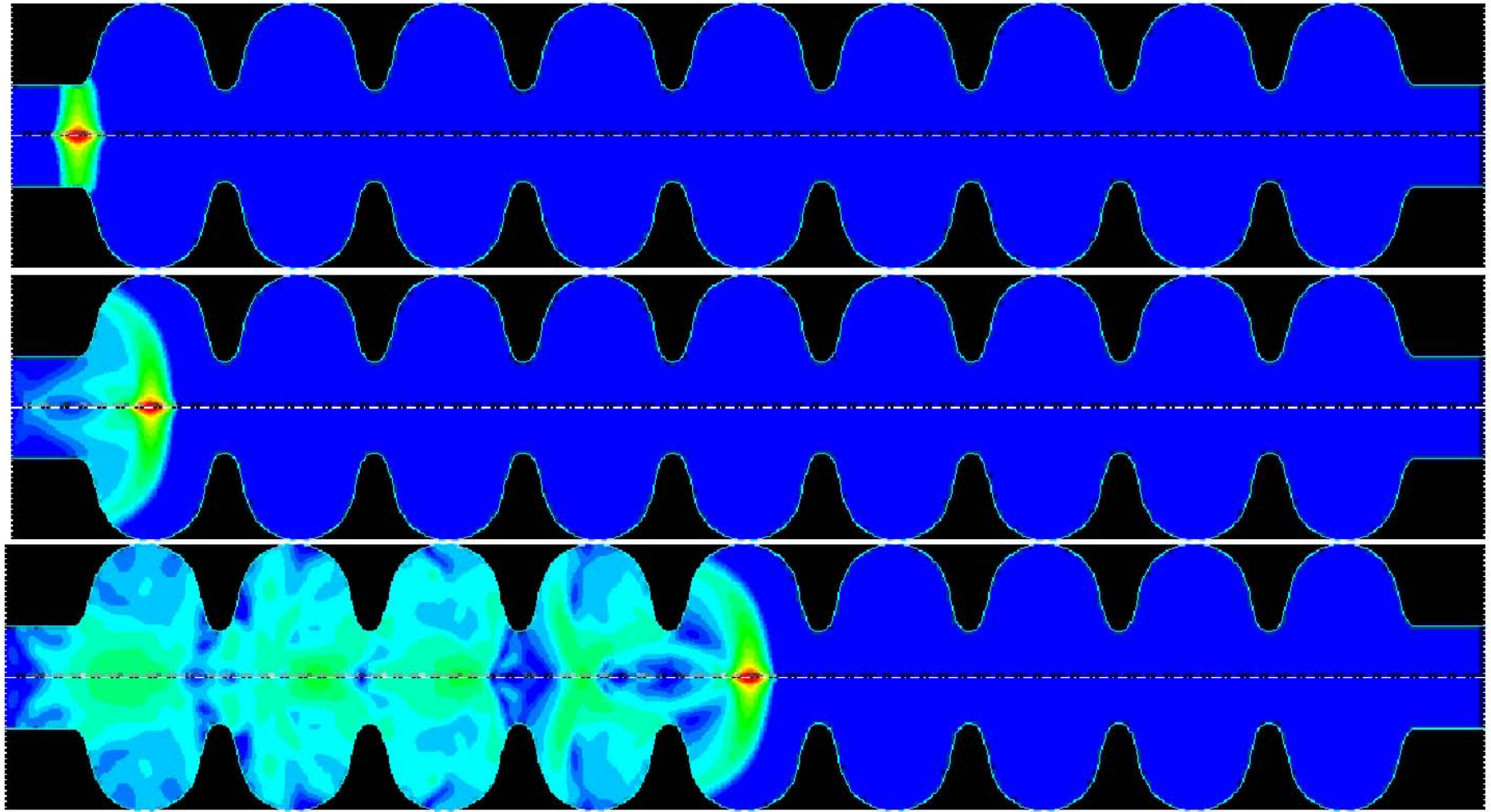
Collective effects

- The particle motion in reality is non independent (i.e. “**incoherent**”), besides the charge in high intensity beam can be very high (order of Amperes)
- What happens if all particles move in phase (“**coherent**” motion) when excited ?
- Particles interact in 2 ways :
 - Direct Coulomb Interaction (space charge effects, Intra Beam Scattering,...)
 - Through the beam pipe (transverse and longitudinal instabilities)

Collective effects 2

- A particle is a “source” of e.m. fields: **self fields**
- These fields interact with the environment (beam pipe, RF cavity, diagnostics), are modified and interact back with the beam
- Small perturbations to the bunch motion change these induced fields: if this change amplifies the perturbation (for ex. with variations of the beam betatron and synchrotron frequencies) **instabilities** can occur, with consequent modification in the beam distribution, bunch lengthening, possible beam loss
- These phenomena, dependent on the number of particles in the bunch, are called “**collective effects**”

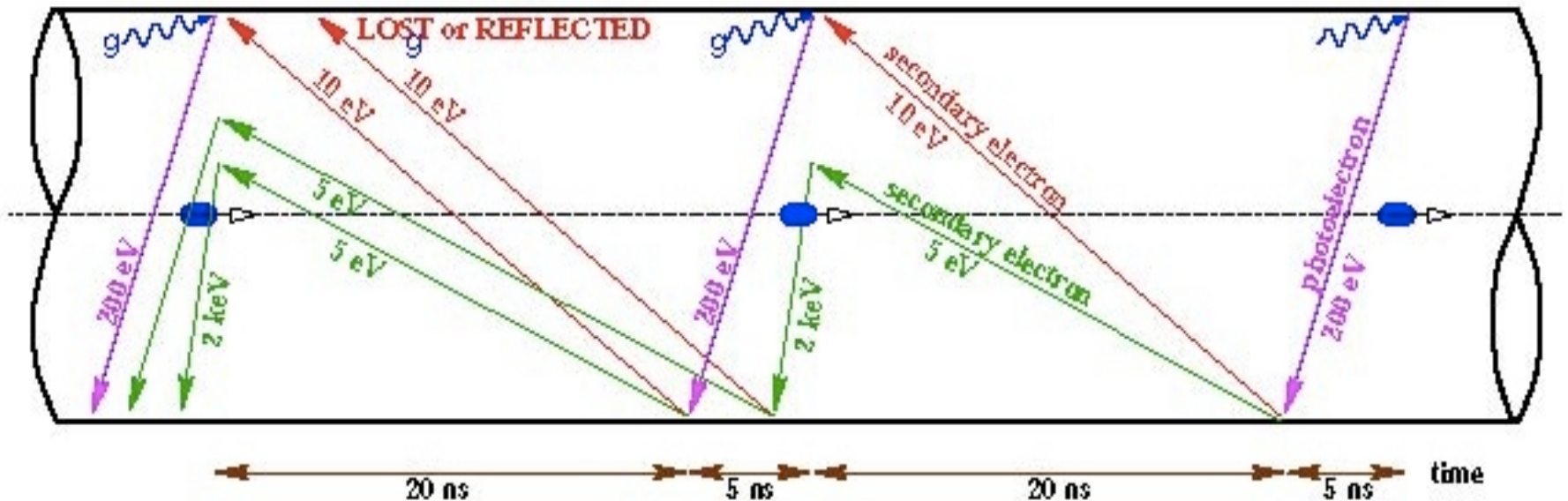
Example of “wake fields”



The e.m. fields induced by the beam can act on the particles arriving later (tail of the bunch) or even in the following turns \Rightarrow **Instability**

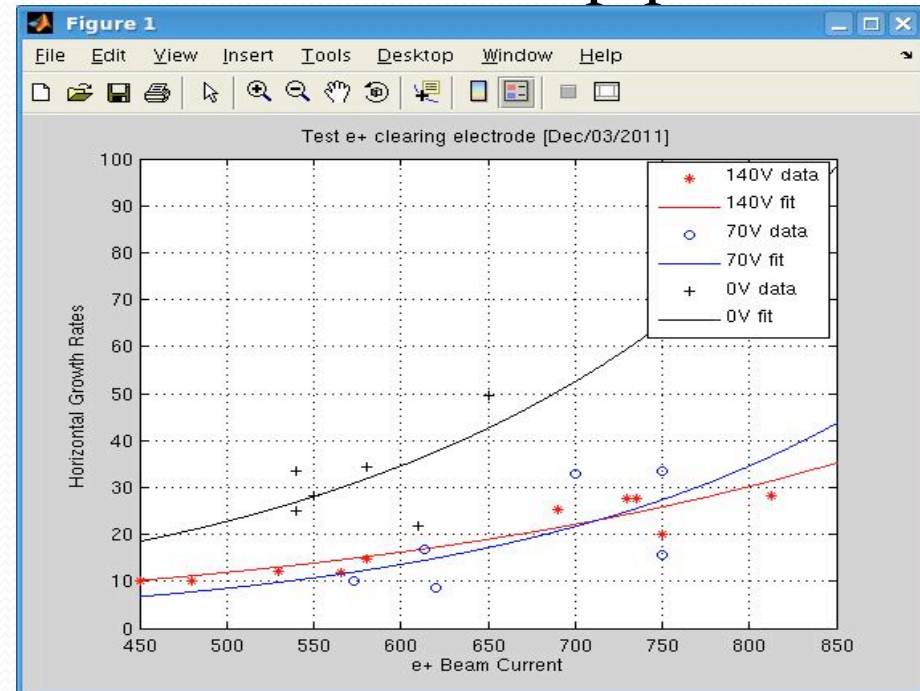
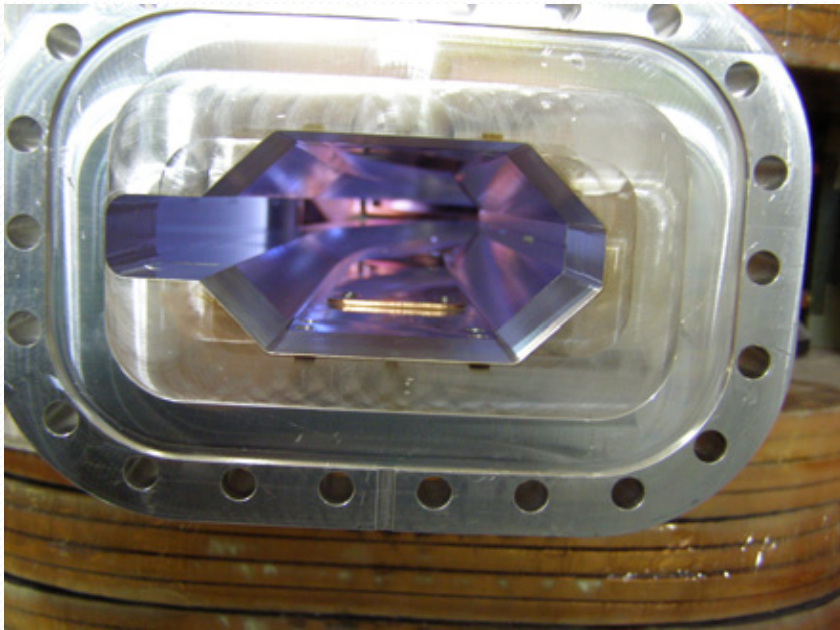
Example of collective effect in e^+ ring: the electron cloud instability

- “*Electron cloud*” instability comes from the interaction between the beam and the vacuum chamber for positively charged beams (positrons, protons, heavy ions)
- The beam emits synchrotron radiation \rightarrow photons hitting the pipe walls emit **photo-electrons** that bounce on the walls, with a “*cascade*” effect
- This effect is amplified by the successive passages of many bunches
- Photo-electrons produce **secondary electrons**: the number depends from the secondary emission coefficient SEY of the pipe material (which has to be reduced as much as possible)



e-cloud clearing electrodes

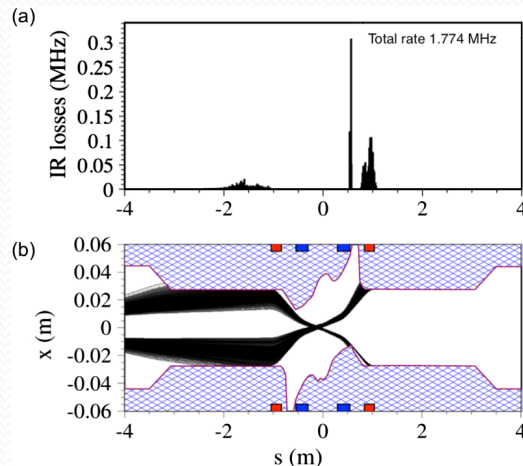
- In DAΦNE this instability has been reduced by installing in the dipoles and wigglers special electrodes whose voltage can attract photo-electrons back to the pipe walls



Instability growth rates (ms^{-1}) vs. beam current (mA) at different voltages applied to the clearing electrodes

Touschek effect

- **Touschek effect** is a **Coulomb scattering** between 2 particles in the same bunch at large angle, associated with a transfer of momentum from the transverse plane to the longitudinal plane.
- As a consequence particles with a large energy deviation can be lost outside of the accelerator acceptance
- Total effect is the decrease of the beam “lifetime” (up to **few minutes!**)
- Usually important for energy below 2 GeV. **In DAΦNE is a dominant effect**
- It depends from energy acceptance of the RF cavity and the dynamic aperture
- An intense work is routinely done to mitigate this effect with collimators and improving the dynamic aperture
- Monte Carlo tracking codes allow to predict lost particles rates and position



(a) IR loss particles distribution for the KLOE crab-waist optics, with scrapers at their experimental set.

(b) Trajectories with hit positions on the physical aperture that the particles actually see.

Conclusions

- Among all e^+e^- colliders DAΦNE is unique also as a test bench of new ideas in the Accelerators field
- The present performances are close to the top for an accelerator of this low energy
- Continuous work is spent in optimizing the beam properties and luminosity, and in maintaining all hardware components performances at their best
- Optimizing the collider performances is generally a difficult task, but in DAΦNE one has also to cope with the reliability of hardware systems designed and built almost 20 years ago