

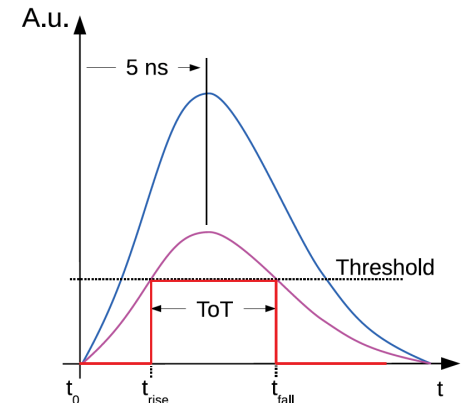
Fast Timing with Silicon Pixel Detectors

Massimiliano Fiorini
(Università di Ferrara, INFN Ferrara)

Workshop “4D tracking with 3D sensors”
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Timing detector

- In timing measurements the slope-to-noise ratio has to be optimized rather than the signal-to noise ratio alone
 - Very low r.m.s. noise σ_n
 - Very steep signal at threshold level $(dV/dt)_{thr}$
- Time resolution is given by the ratio:
$$\sigma_t = \frac{\sigma_n}{(dV/dt)_{thr}}$$
- Many contributing factors to consider:
 - Need large signals, and fast “signal collection”
 - Reduce input capacitance, match amplifier bandwidth
 - Electric (weighting) field uniformity
 - Energy release (total, straggling, direction)
 - Time-walk correction
 - Digitization (e.g. TDC bin size and linearity)
 - ...



Time-walk correction

- To achieve excellent timing accuracy, a careful time-walk compensation has to be applied:

Some alternatives:

- Single threshold discriminator and Time over Threshold
 - Time-walk correction algorithm based on the signal time over threshold (pulse width), obtained by measuring leading and trailing edges of the pulse
 - Accurate calibration needed to define correction algorithm
- Use of a Constant Fraction Discriminator (CFD)
 - Analog signal processing technique of time information
 - Single time measurement, complicated analog design
- Digitizer
- Multiple thresholds discriminator

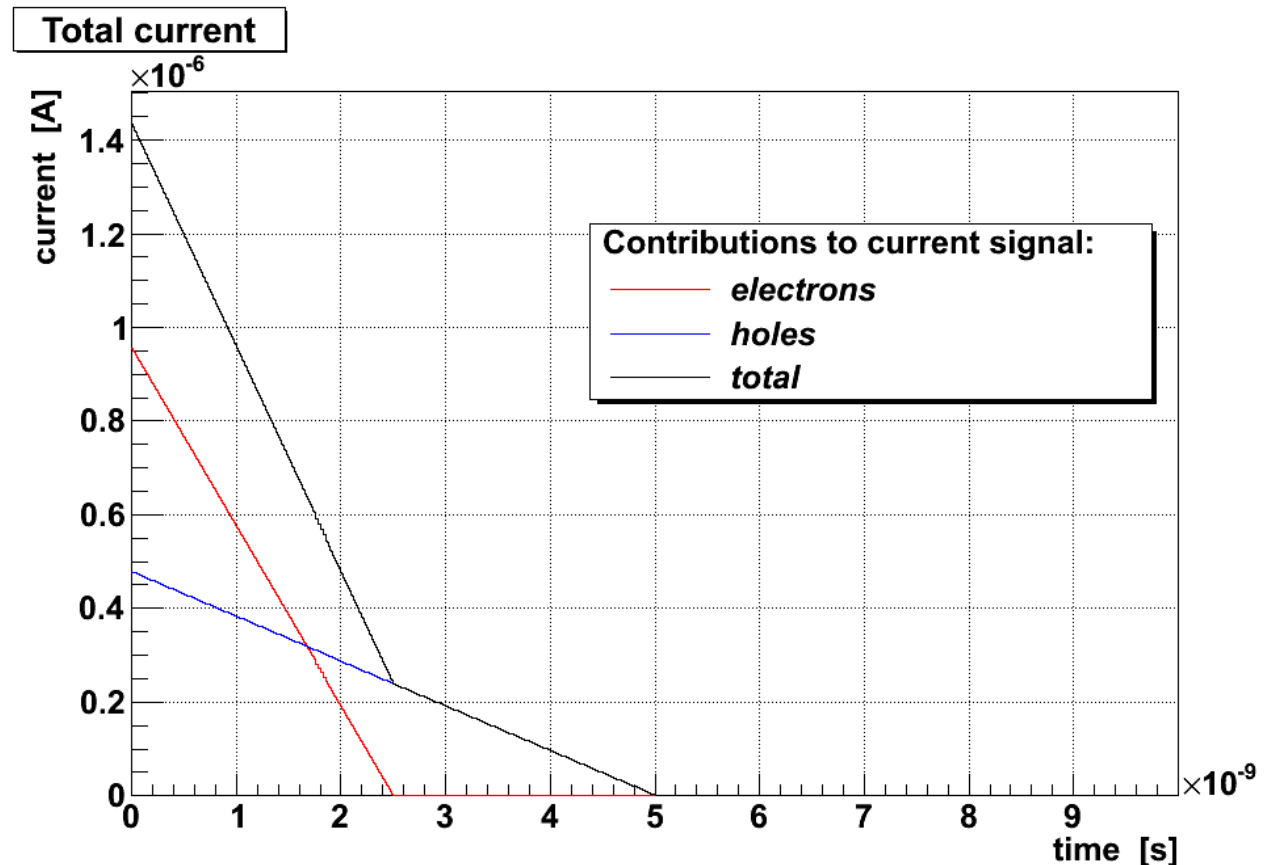
Sensor: signal formation

- Ramo-Shockley theorem

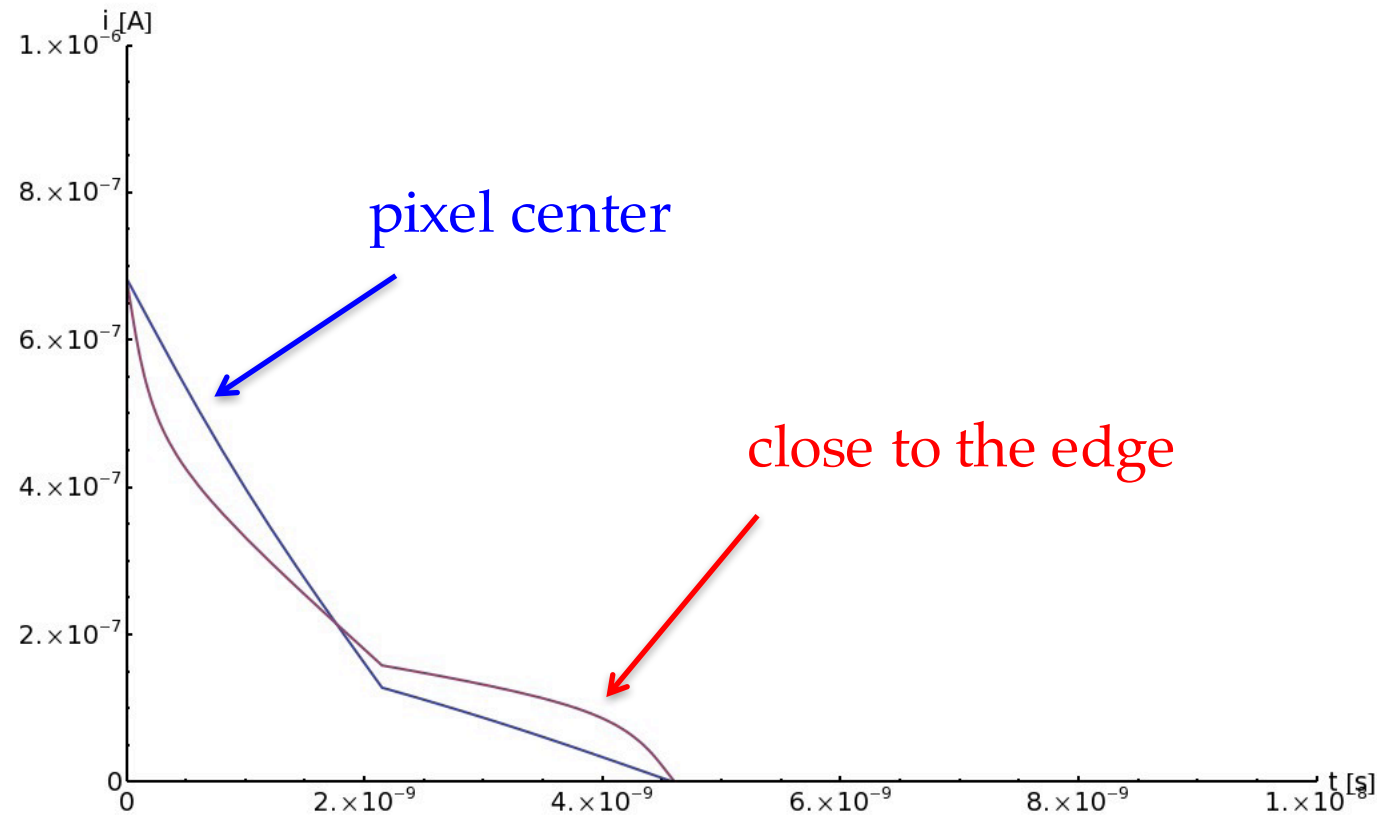
- $i = q \mathbf{v} \cdot \mathbf{E}_w$

- Example:
uniform release
of 2.4 fC (MPV)
along a 200 μm
thick planar
sensor

- Assuming
uniform
weighting
field

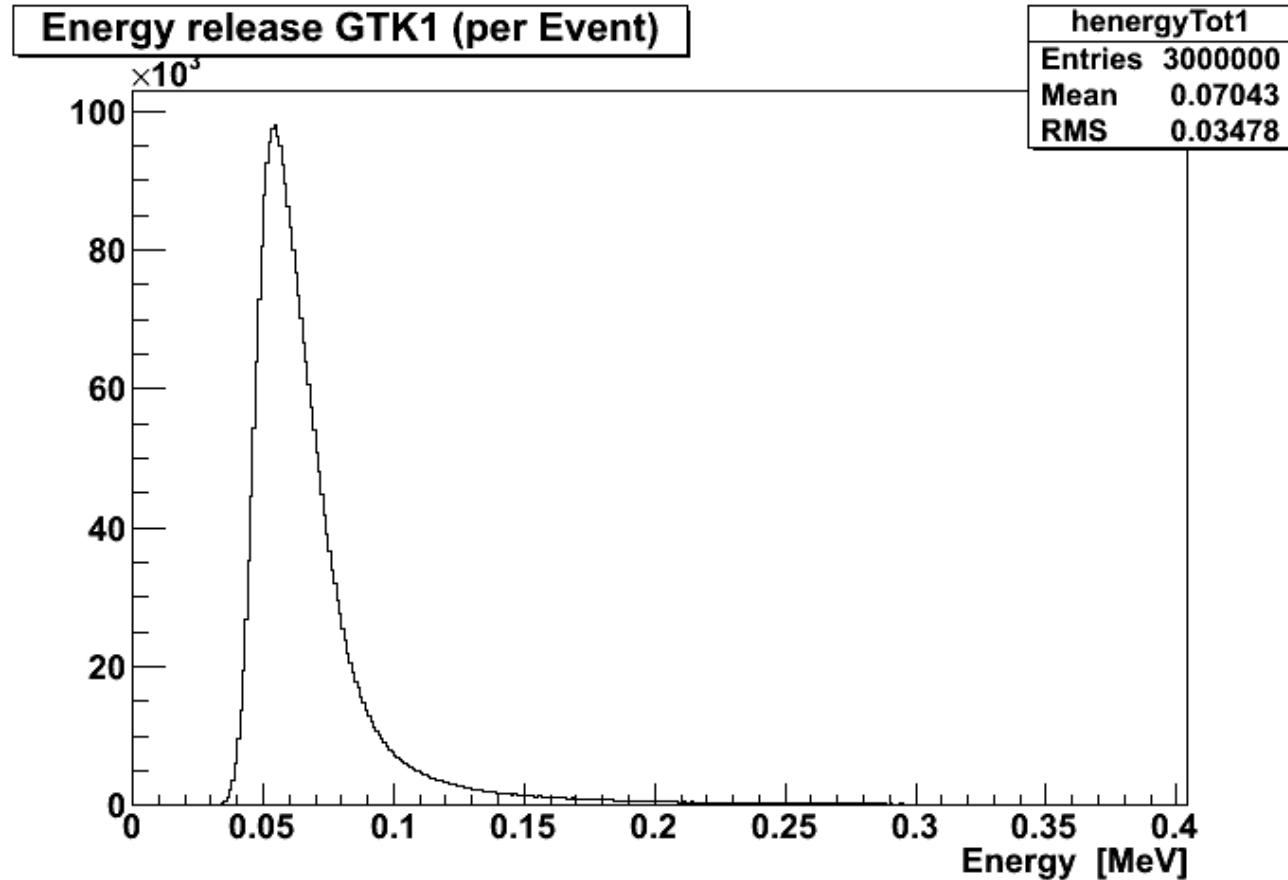


- Uniform charge release along the sensor thickness
- Charge injection at pixel center and close to the edge



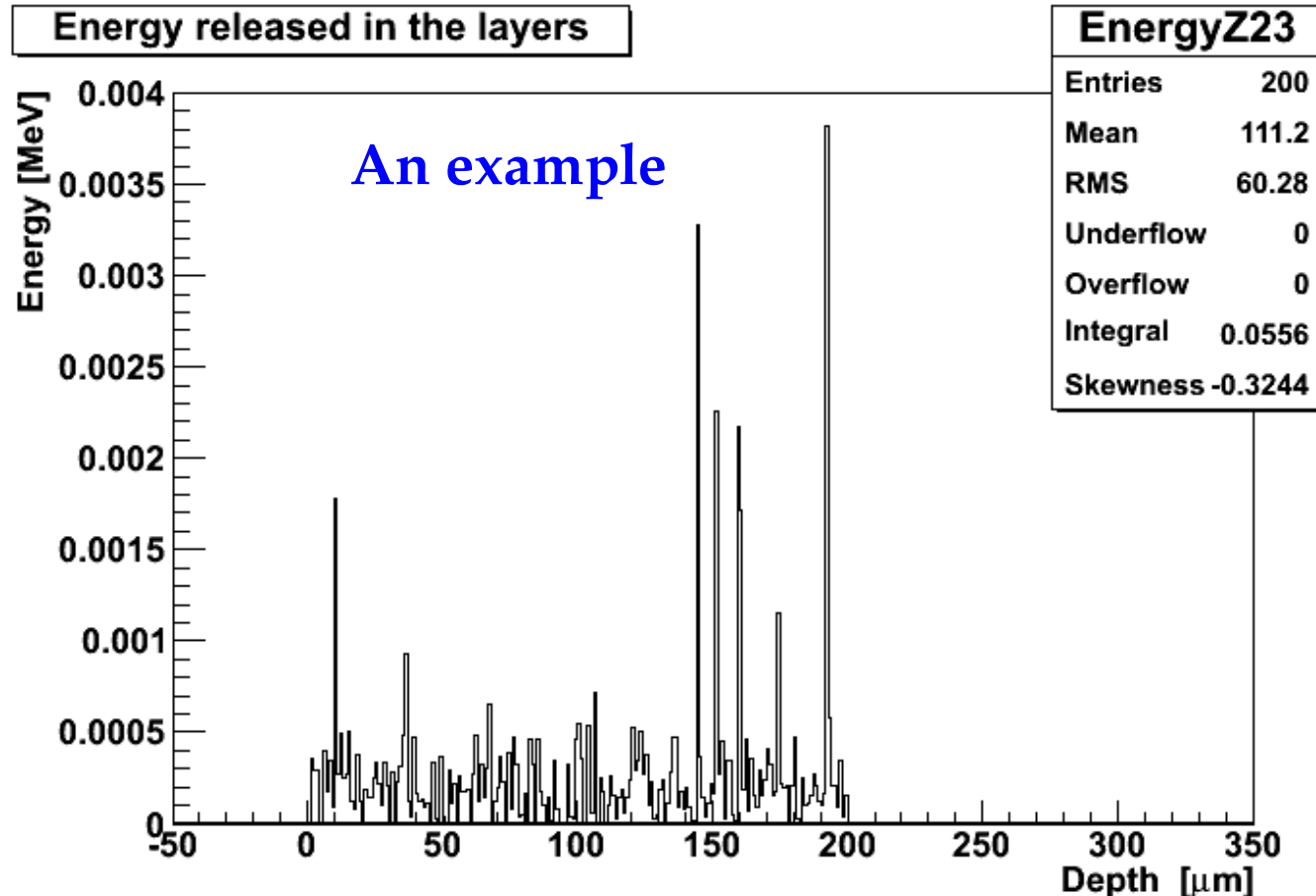
Sensor: energy deposition

- Simulation of energy deposited in 200 μm silicon
 - GEANT4
- Mean energy: 72 keV (~ 20 k e-h) \rightarrow 3.2 fC
- Most probable energy: 54 keV (~ 15 k e-h) \rightarrow 2.4 fC

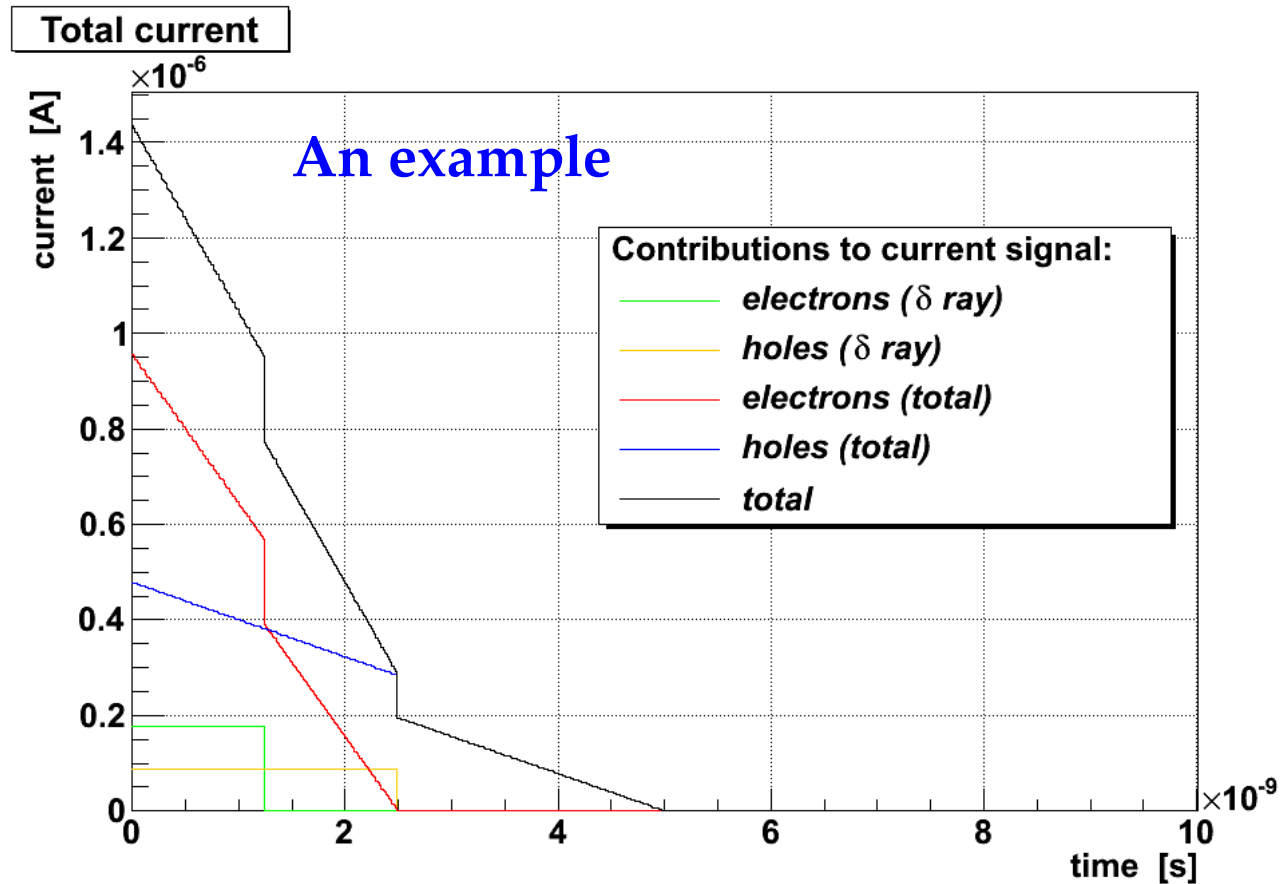


Sensor: energy straggling (1)

- Energy released as a function of depth in silicon
- 200 μm thick silicon divided in 200 layers (1 μm each)
- GEANT4



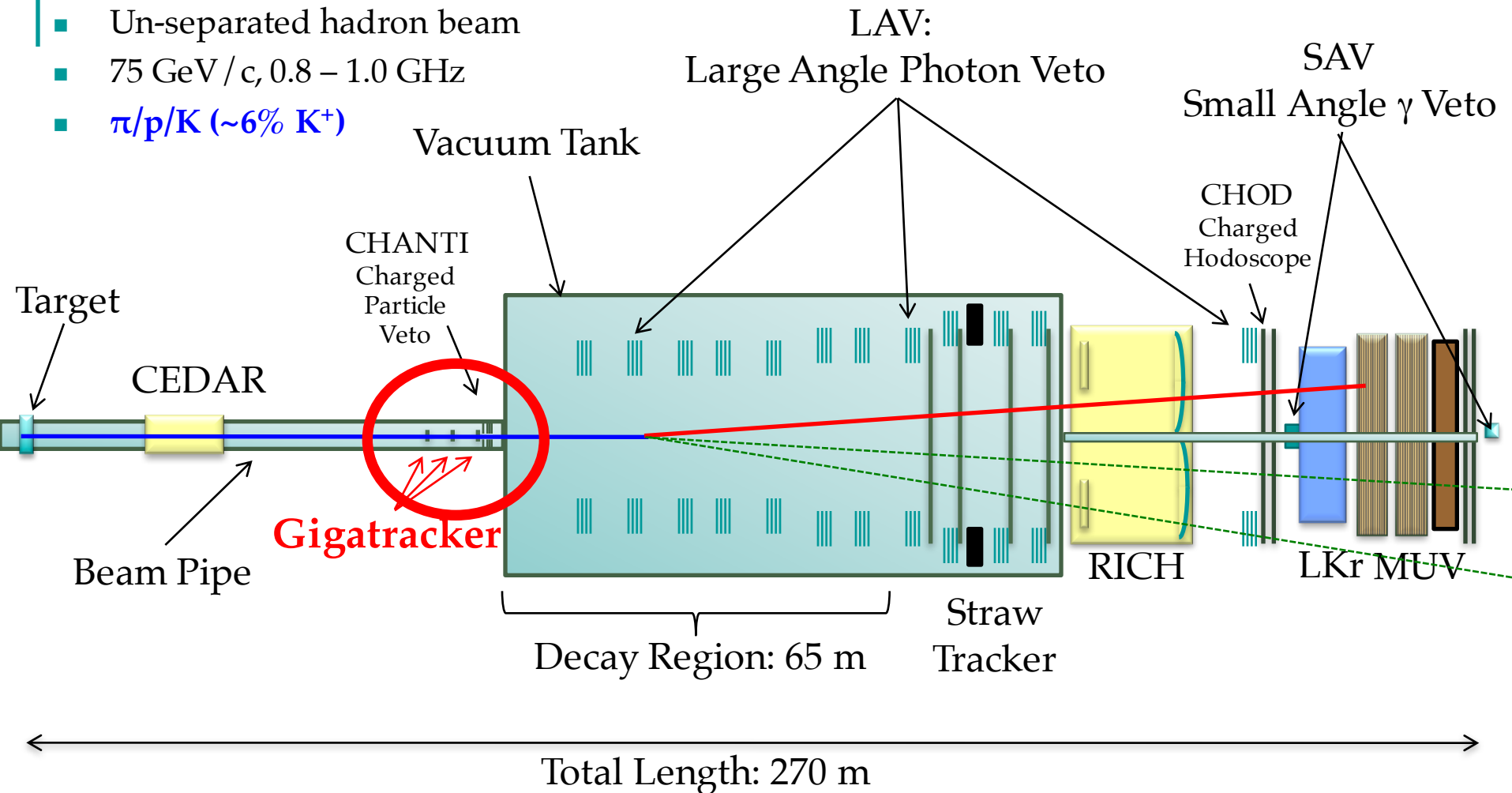
- Total charge release of 54 keV (2.4 fC)
- One δ ray emitted at 100 μm
- δ ray energy is 10 keV (~ 0.4 fC)



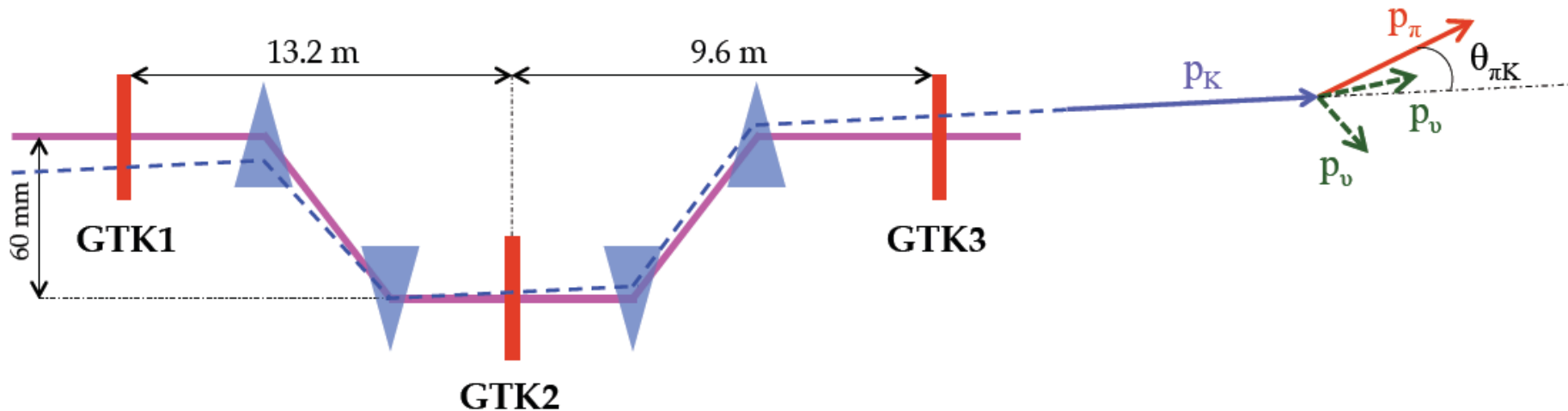
The NA62 Gigatracker

The NA62 experiment

- Measurement of $K^+ \rightarrow \pi^+ \nu \bar{\nu}$ at the CERN SPS
- Un-separated hadron beam
- 75 GeV/c, 0.8 – 1.0 GHz
- $\pi/p/K$ (~6% K^+)

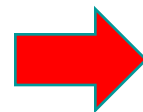


The GigaTracker (GTK)



■ Beam spectrometer

- Provides precise momentum, time and angular measurements on all beam tracks
- Sustains high and non-uniform rate (~ 1.5 MHz/mm² in the center, 0.8-1.0 GHz total)
- Reduces multiple scattering and beam hadronic interactions



- $X/X_0 \sim 0.5\%$ per station
- $\sigma(p_K)/p_K \sim 0.2\%$
- $\sigma(\theta_K) \sim 16 \mu\text{rad}$
- pixel size
300 $\mu\text{m} \times 300 \mu\text{m}$
- **$\sigma(t) \sim 150 \text{ps}$** on single track

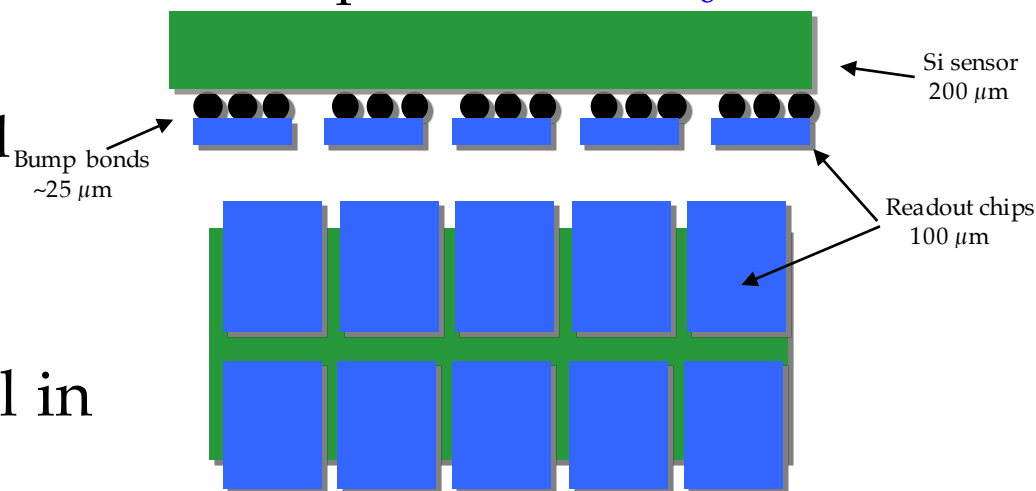
Gigatracker assembly

- Hybrid pixel detector
 - $300\ \mu\text{m} \times 300\ \mu\text{m}$ pixels
 - 1 sensor ($\sim 6 \times 3\ \text{cm}^2$) bump-bonded to 10 read-out chips
- Material budget:

- 200 μm sensor + 100 μm read-out chip $\rightarrow \sim 0.32\% X_0$
- Bump bonds $\sim 0.01\% X_0$
- Mechanical support and cooling $\sim 0.15\% X_0$
- **Total** $< 0.5\% X_0$

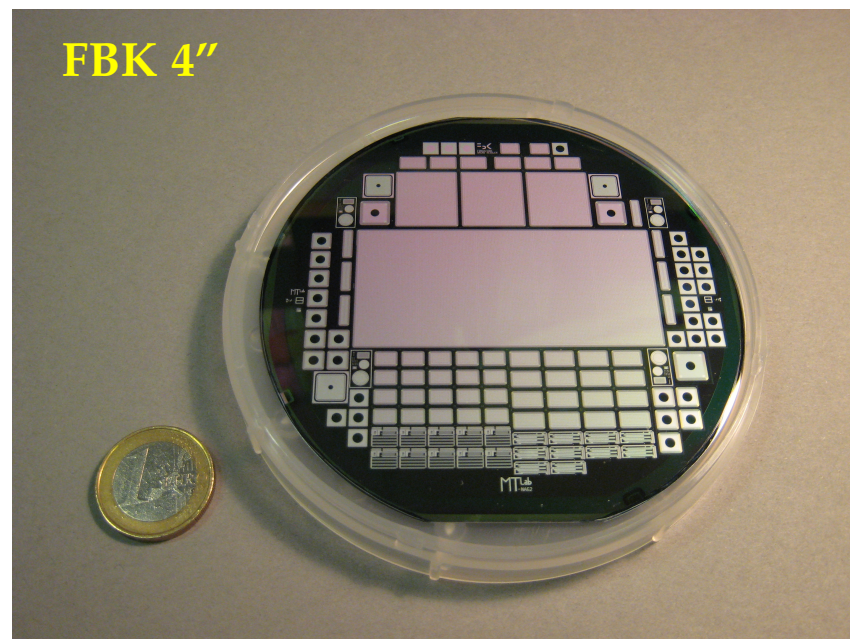
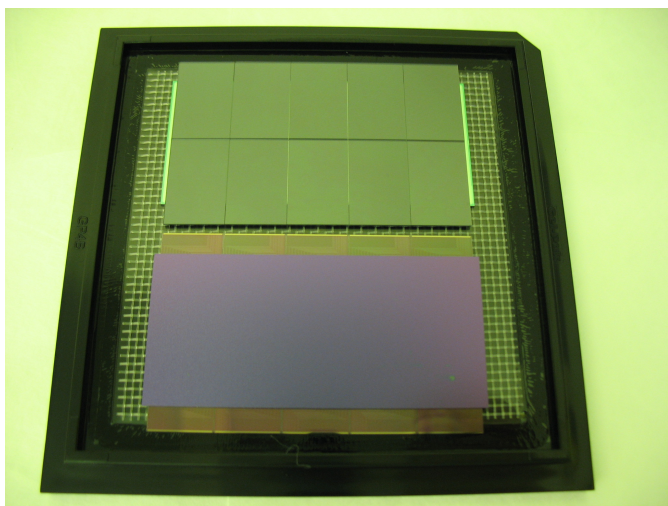
- Minimization of material in active beam area

- Beam profile adapted: two rows of read-out chips
- Wire connections to R/O chip outside active area



Sensors and bump-bonding

- 200 μm thick p-in-n and n-in-p planar sensors (FBK, CiS)
- Over-depleted operation of the detector required to achieve target time resolution (300 V over-bias)
 - Fast charge collection
- Irradiation of test structures
 - Annealing study following expected run scenario



- Flip-chip bonding and read-out wafer thinning (100 μm) done at IZM

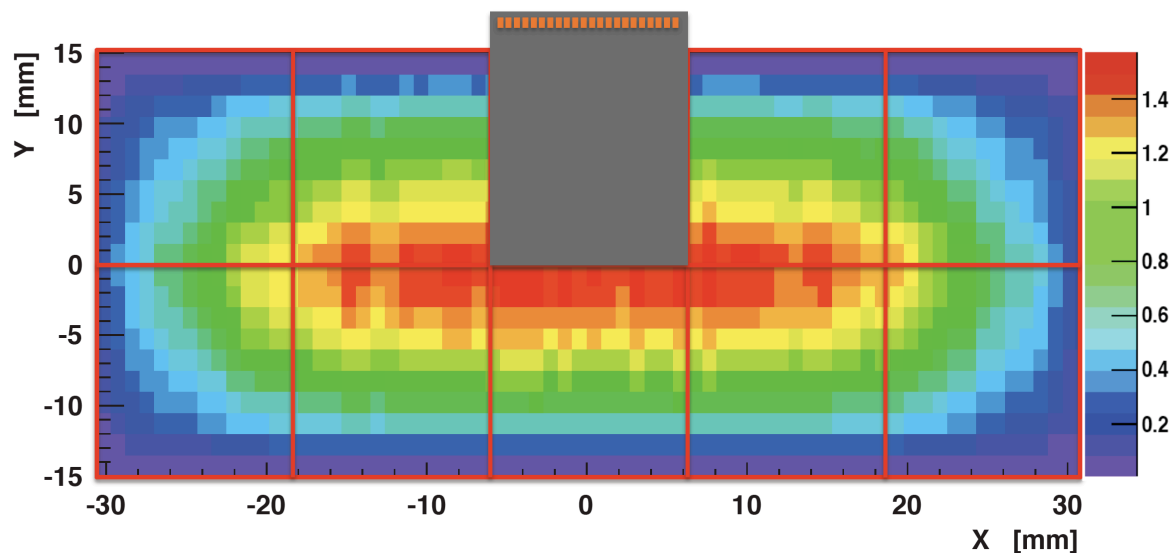
Read-out specifications

Pixels per chip	$40 \times 45 = 1800$
Chip size	12 mm \times 20.4 mm
Dissipated power	$\sim 2 \text{ W/cm}^2$
Dynamic range	3600 – 60000 e ⁻ (0.6 – 10 fC)
Total dose in 1 year	$\sim 10^5 \text{ Gy}$
Time resolution	< 200 ps
Peaking time	5 ns
TDC bin size	100 ps
Efficiency per station	> 99%
Particle rate per (central) pixel	140 kHz
Particle rate per chip	130 MHz
Data bandwidth	$4 \times 3.2 \text{ Gb/s}$

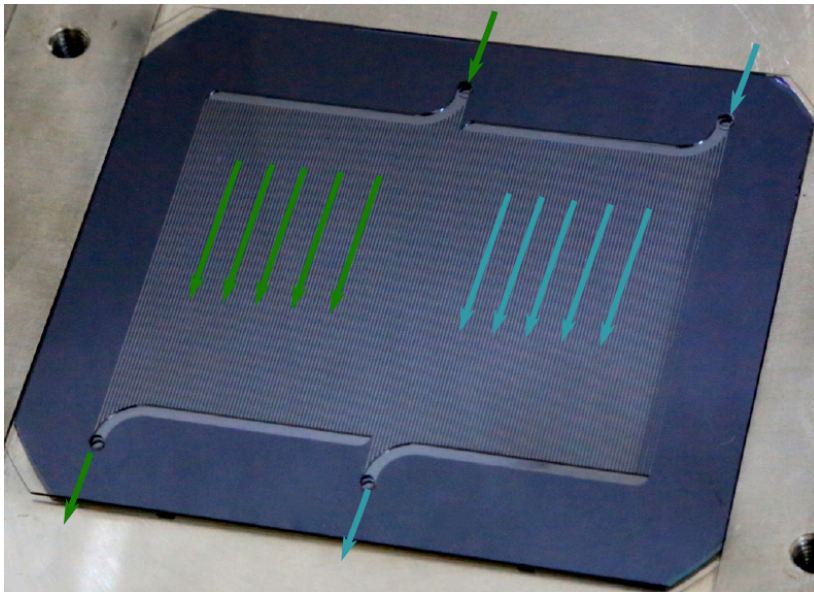
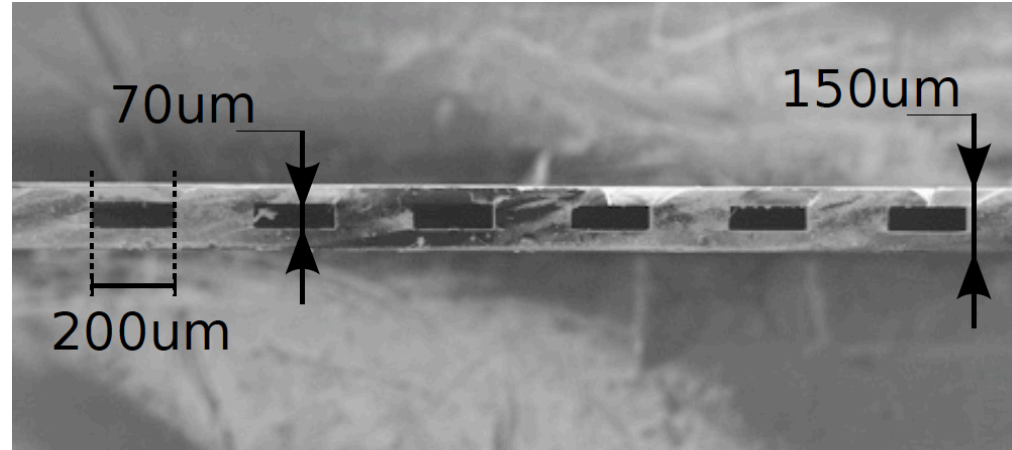
The TDCpix ASIC

- IBM 130 nm CMOS technology
- 1800 pixels
- On-pixel fast preamplifier and discriminator
- Asynchronous transmission lines from pixels
- Data driven architecture
- Digital signal from 5 pixels in a column (45 pixels) are sent to a multiplexer (“hit arbiter”)
- A TDC pair is connected to each “hit arbiter” to measure leading and trailing edge times
 - 360 TDC pairs/chip
- Four 3.2 Gb/s serializers used to send the data off-chip
- Triplicated digital logic (SEU protection)

- GTK stations installed in **vacuum**
- High and non-uniform radiation levels
 - Expected fluence is $\sim 2 \times 10^{14}$ (1 MeV n_{eq}/cm^2) during one year of operation (100 days) in the sensor center
- Efficient cooling necessary for stable detector operation
 - **35 W** per station
 - Very low material budget ($\sim 0.15\% X_0$) in the active beam area
- Micro-channel cooling plate:
 - First application of this technique to a HEP experiment



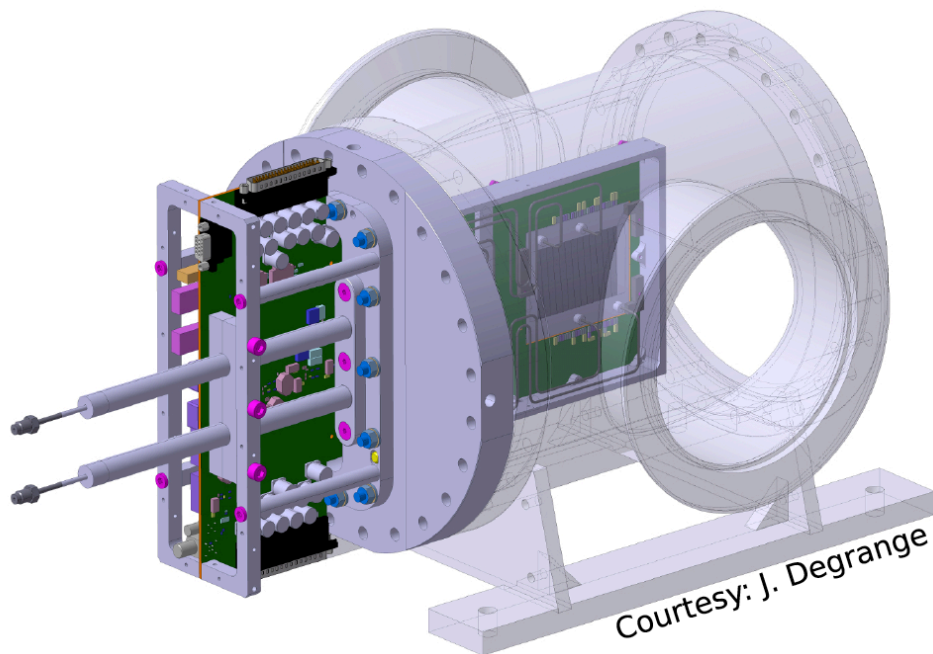
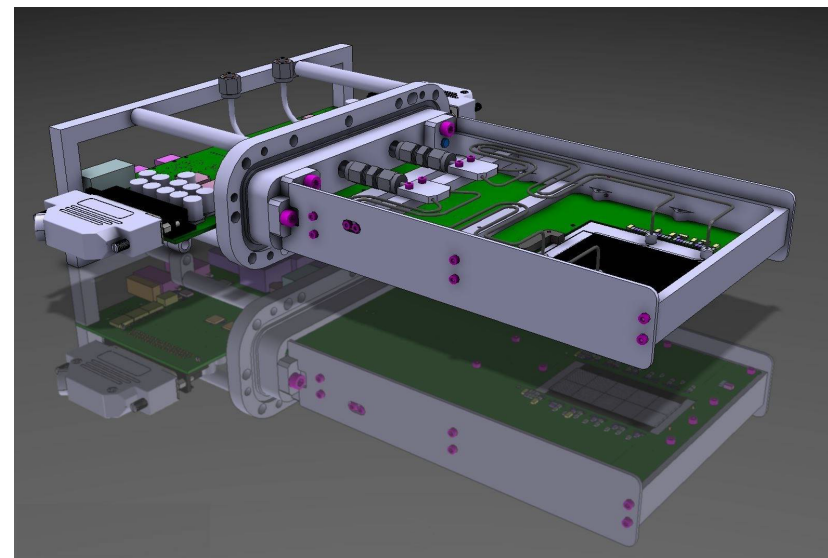
- Micro-channel cooling plates (CEA Leti)
 - 150 μm (210-280) thick in the active detector area
 - Channels plus opening for inlets and outlets



- 70 μm \times 200 μm micro-channels
- C_6F_{14} liquid coolant
 - 3.5 bar pressure
 - 3 g/s flow
 - Temperature down to -25°C
- Two cooling circuits

Mechanical integration

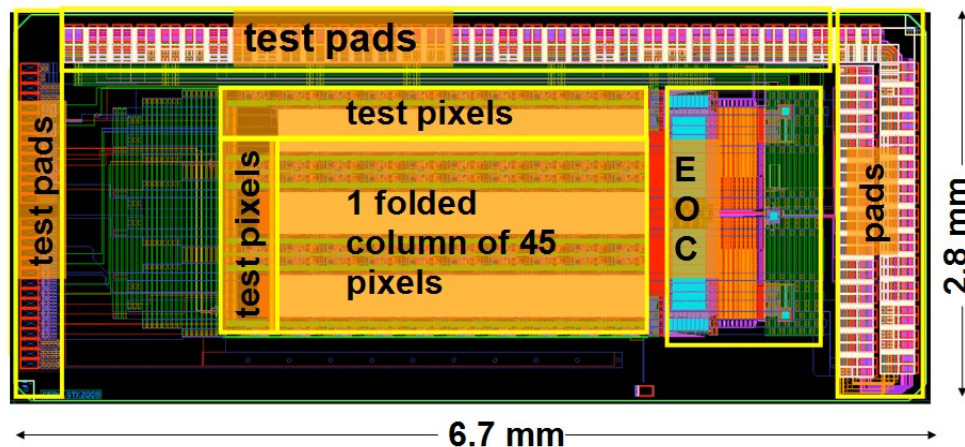
- Hybrid pixel detector glued on cooling plate
- Cooling plate clamped on PCB
- PCB glued into frame and flange



- Flange closes the vacuum vessel
- Easy access to the detector for intervention
 - Detector is replaced every ~100 days of running

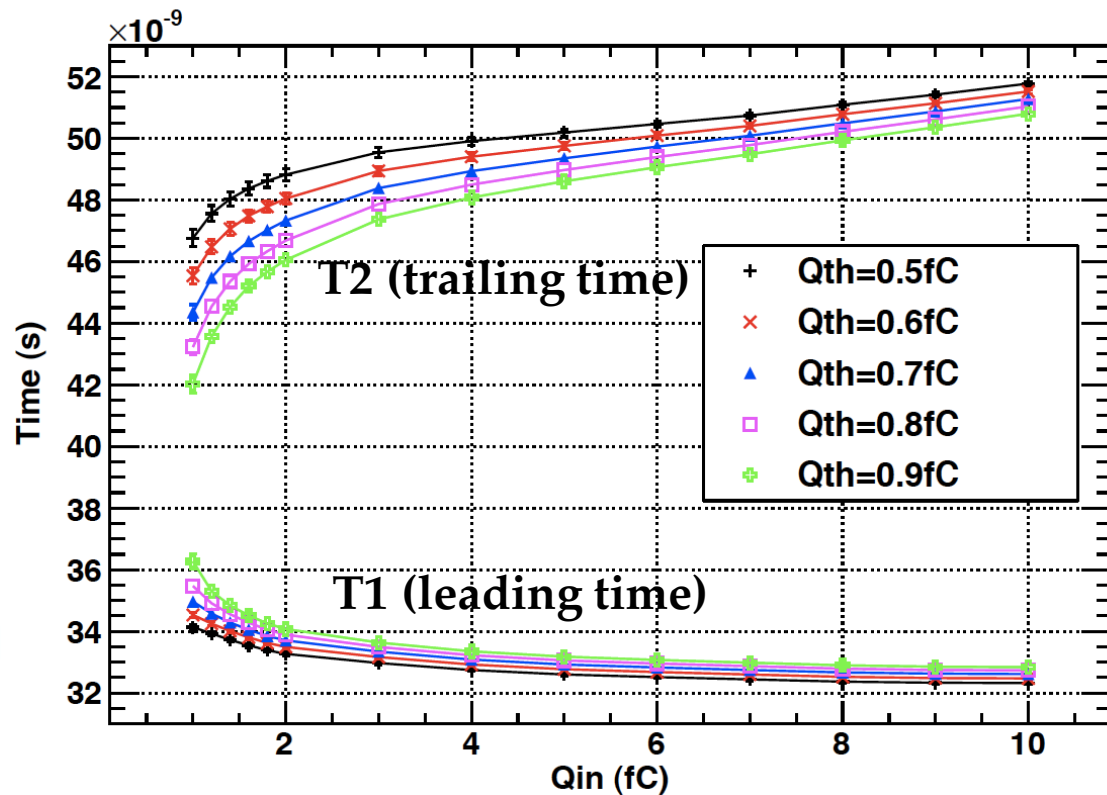
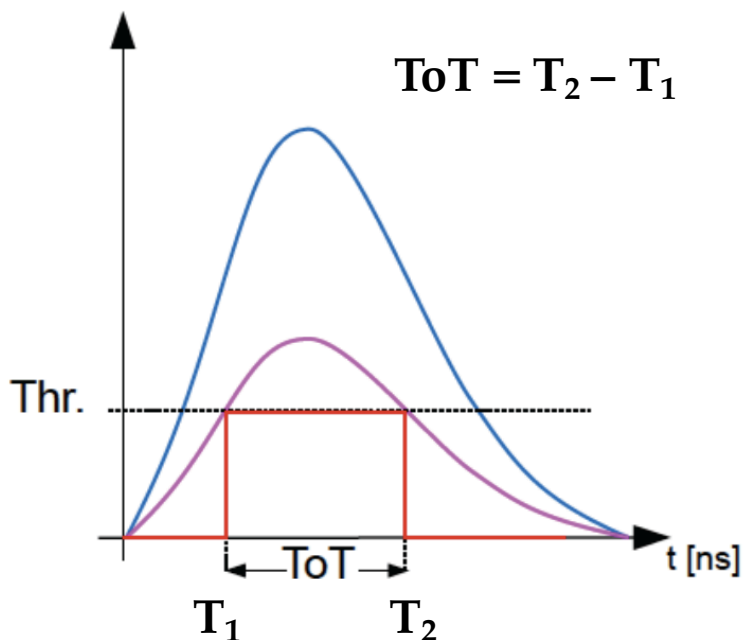
Prototype read-out ASIC

- IBM 130 nm, 2.8mm × 6.7mm total size, 320 MHz clock
- 60 pixels divided into 3 groups
 - 45 pixels with 9 read-out blocks, each one serving the 5 pixels through the “hit arbiter” block
 - Small array: 9 pixels
 - Test column: 6 pixels with analog output
- Extensively characterized with laser and beam particles
- Measured $\sim 180 e^-$ (ENC) with sensor ($\sim 130 e^-$ without)



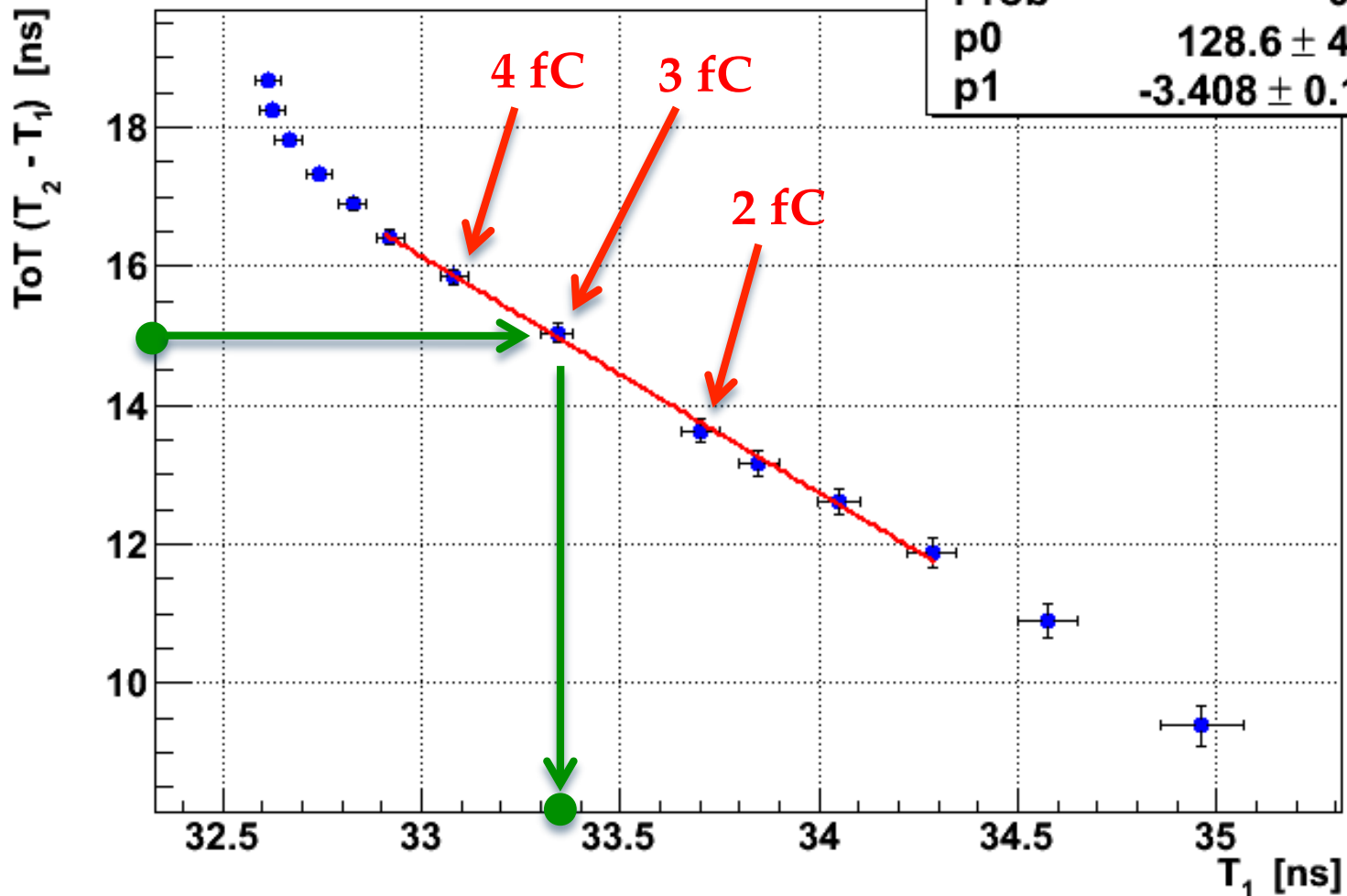
Time-walk

- ~2.5 ns walk of leading time (1.0 – 10.0 fC range)
- Time-over-Threshold used for correction of time-walk effect
 - ToT Vs T_1 (leading time) is monotonic function



Time-walk correction

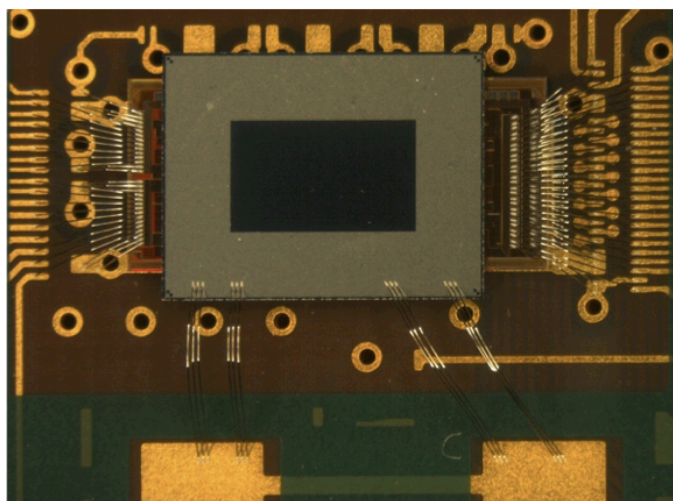
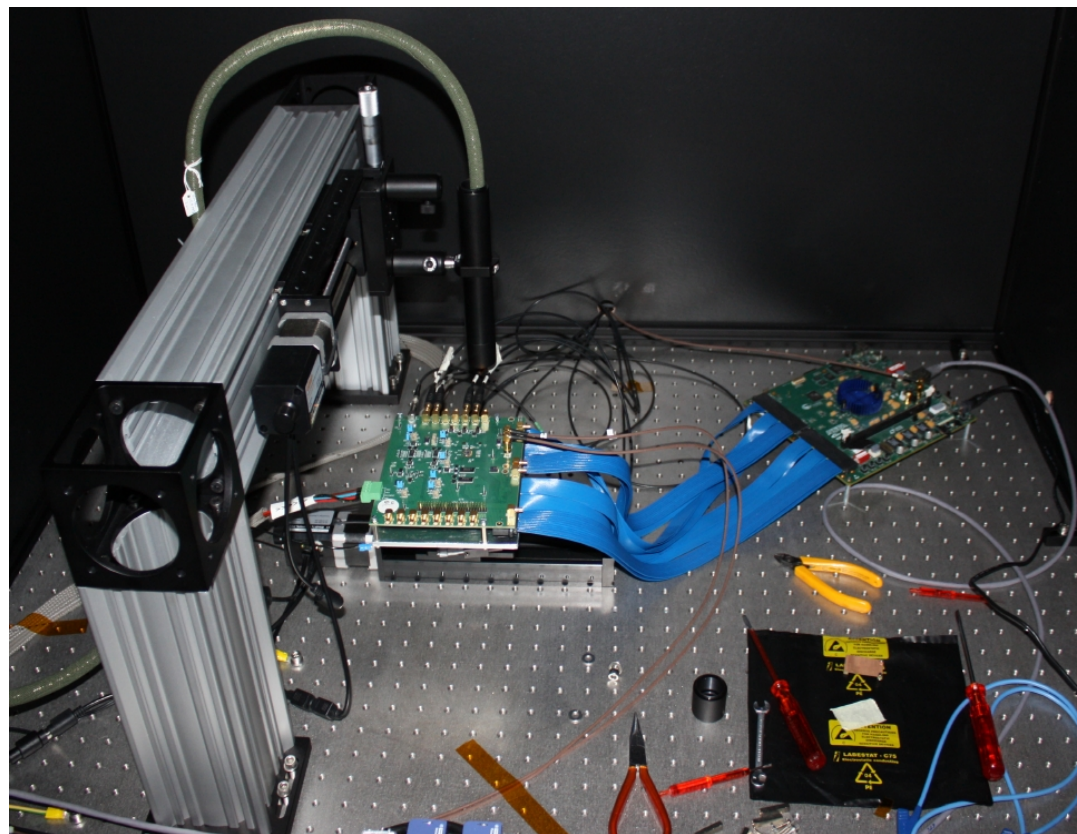
ToT Vs T1 plot



χ^2 / ndf	1.328 / 5
Prob	0.932
p0	128.6 ± 4.016
p1	-3.408 ± 0.1203

Laser test setup

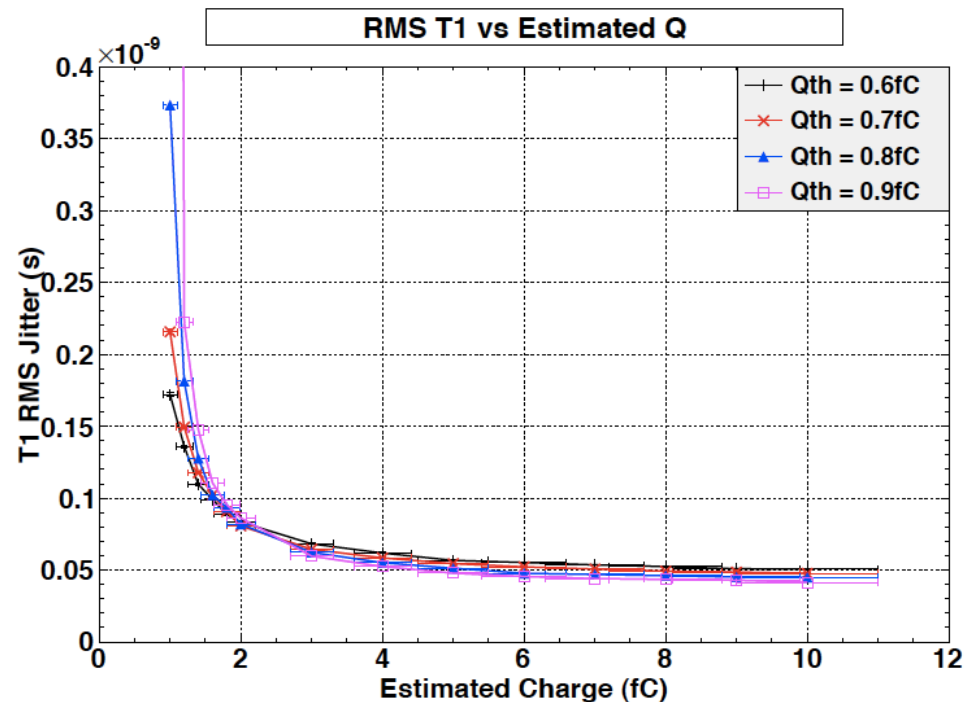
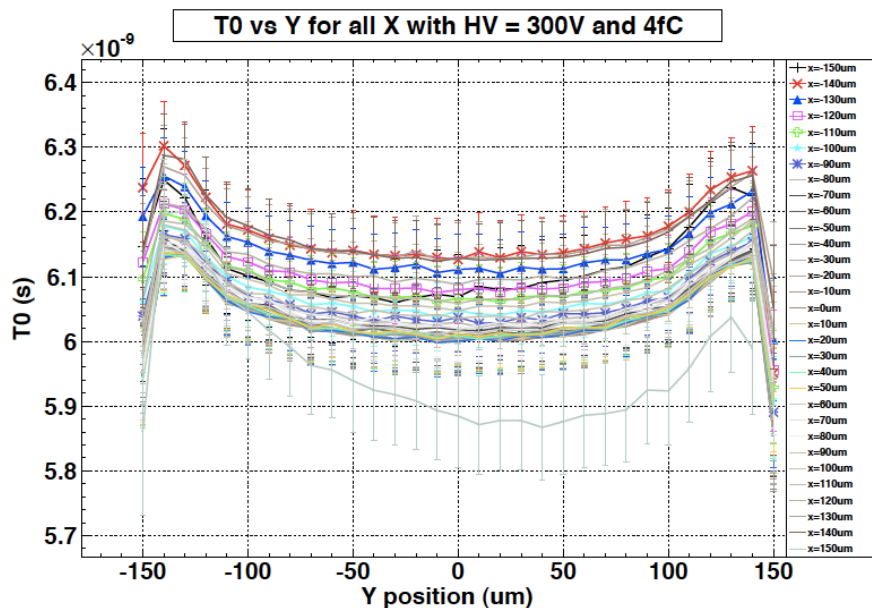
- IR light (1060 nm) to mimic minimum ionizing particles
- Characterize GTK bump-bonded assemblies on laboratory bench



- 5 ps time precision
- Absolute calibration of injected charge
 - Radioactive sources (^{241}Am , ^{109}Cd)

Results from laser test

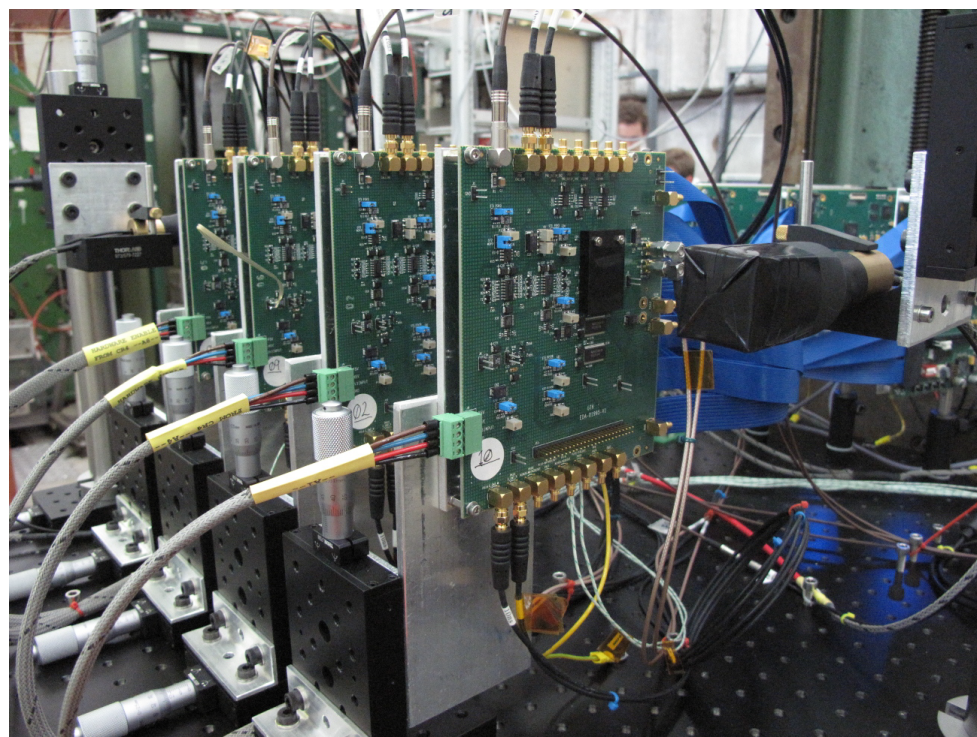
- Time resolution of ~ 75 ps at 3 fC (average charge created by minimum ionizing particle)
- Charge injected at the pixel center



- X-Y position scan of pixel matrix
- Variation of measured time with impact position inside pixel
- Geometrical effect (weighting field)

Test-beam at CERN

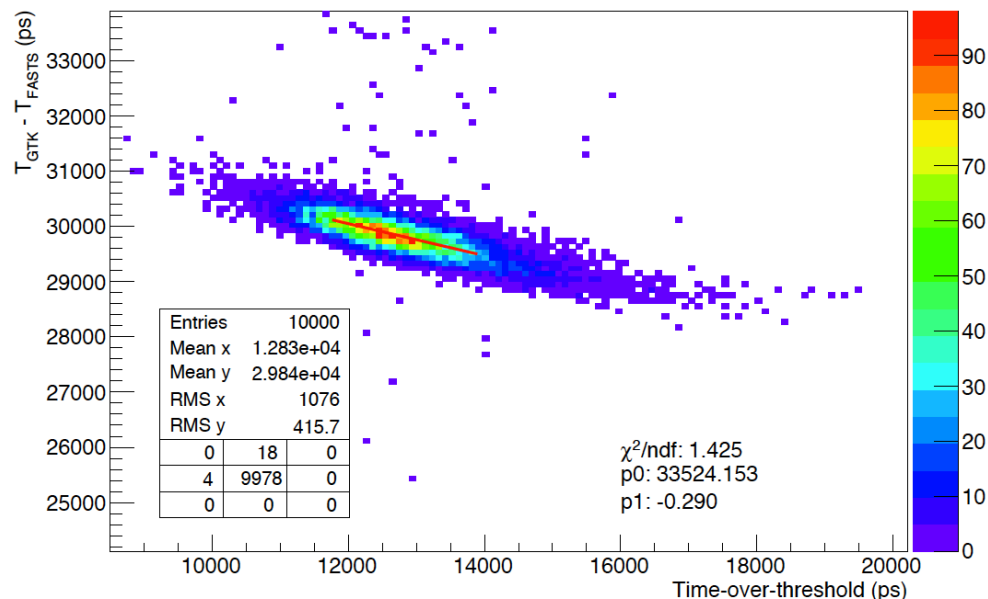
- Test-beam at the T9 beam-line (CERN PS East Hall)
 - 10 GeV/c π^+ and p
- 4 consecutive prototype detector planes
- Fast scintillators used for timing reference
 - Synchronized 25 ps TDC independent read-out



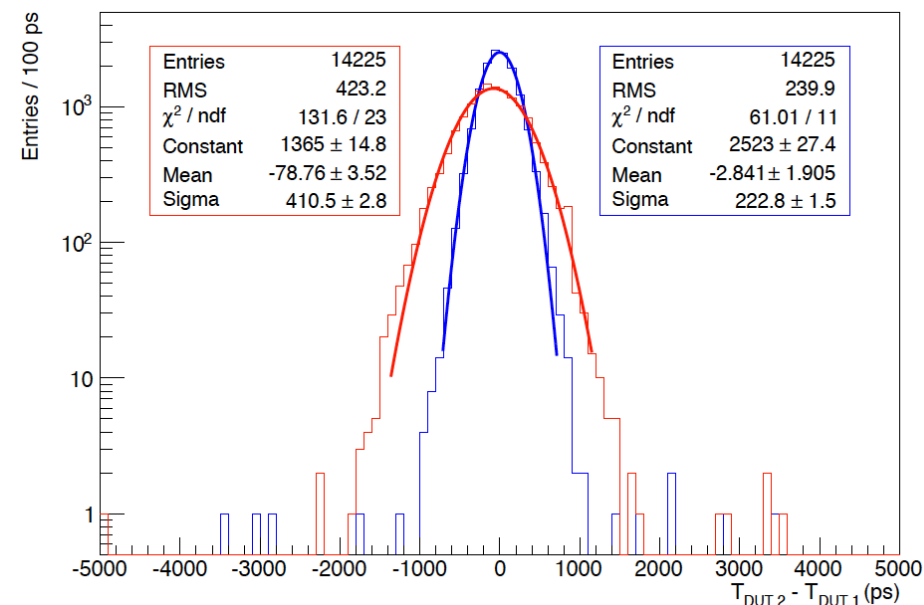
- Very precise mechanical supports and pre-alignment at the 150 μm level
- Operation in air (no cooling, no dry air circulation)
- Results published on [JINST 10 P12016 \(2015\)](#)

Time-walk correction

- Time-walk correction evaluated using fast scintillators for time reference and time-over-threshold information
- Linear fit or look-up table

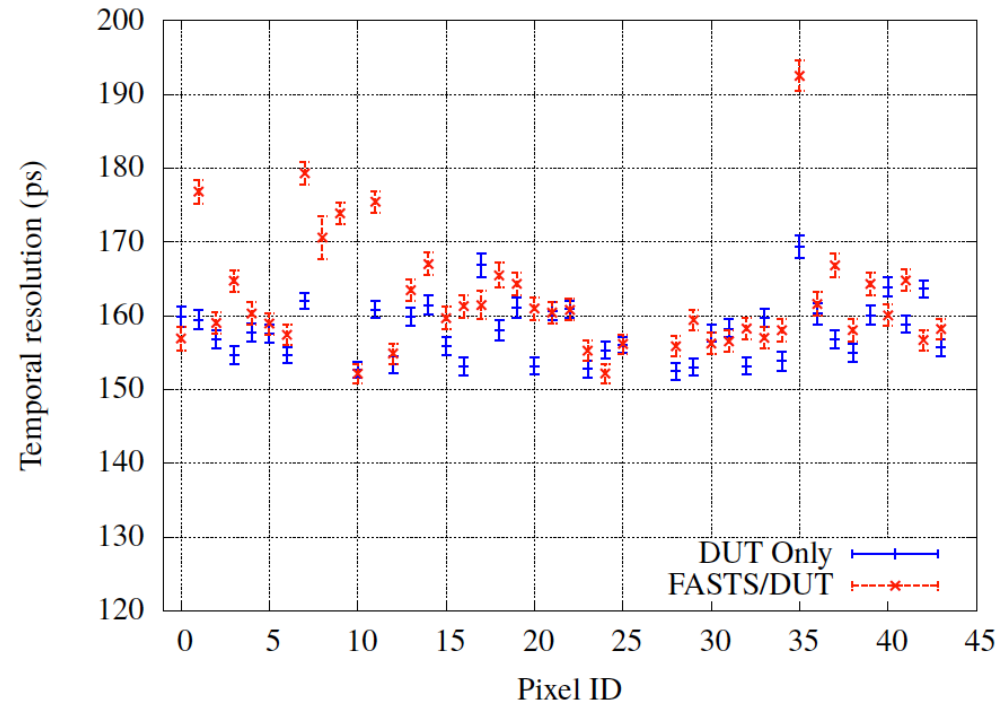
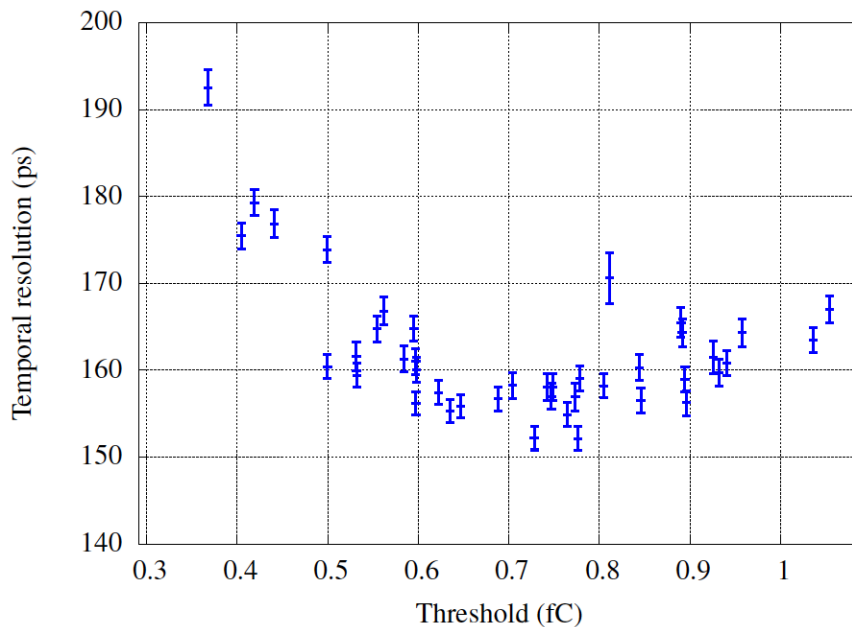


- Discriminator thresholds set by unique digital-to-analog converter for all pixels
- (0.70 ± 0.14) fC
- Time resolution after correction is ~ 160 ps (for 300 V bias)



Time resolution

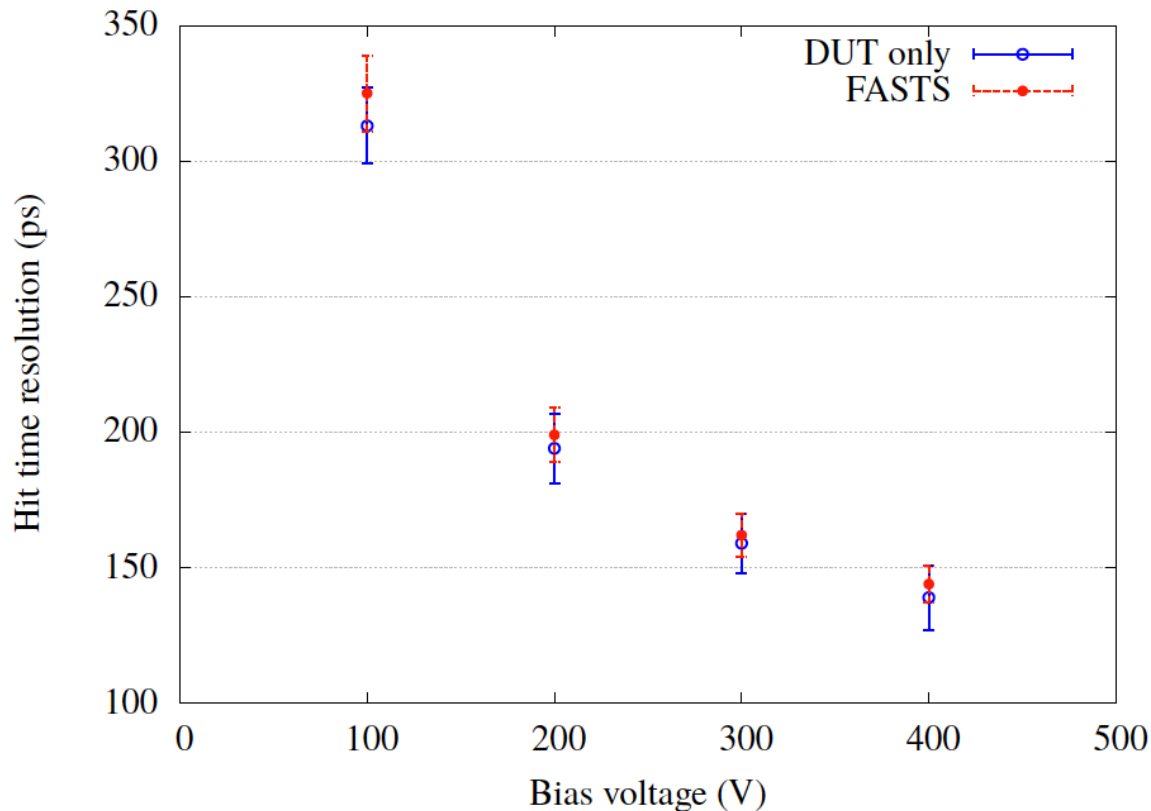
- Time resolution measured for all 45 pixels per chip
 - Shown for 300 V bias
 - Variations mainly due to pixel-by-pixel threshold variation



- Clear threshold dependence
 - Worse resolution for small threshold values (smaller signal slope)

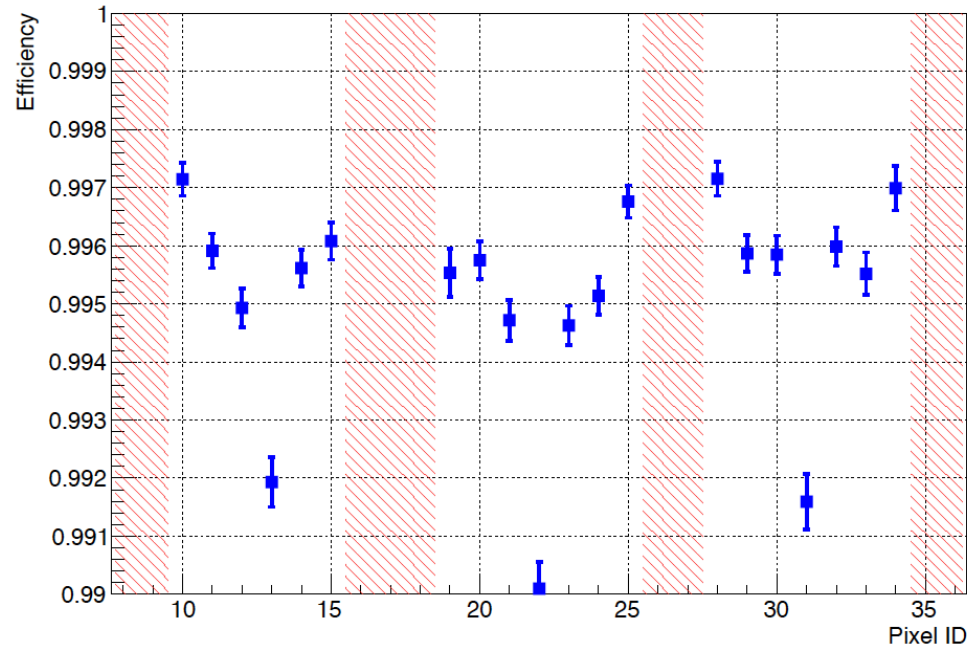
Bias voltage variation

- Time resolution measured as a function of bias
- Better than **150 ps** at 400 V
 - Still room for improvement at higher voltages



Detection efficiency

- Track fitting and extrapolated track impact position to the target detector calculated
- Very high efficiency ($>99\%$)
 - Pixels in the outer region and dead pixels have been excluded (red hatched area)



Summary

- Excellent timing performance measured on thin hybrid pixel detectors (200 μm planar sensors)
- Time resolution better than 150 ps measured at 400 V with prototype ASIC
- Clear trend with bias voltage suggests that even smaller values can be obtained approaching carriers saturation
- Detection efficiency higher than 99%

3D sensors for timing

- Many interesting features compared to planar sensors:
 - Active thickness and collection distance are decoupled
 - Very low depletion voltage
 - Higher electric fields and charge carriers saturation achieved at very low voltage
 - Fast signal development, more “concentrated” in time, energy fluctuations collected almost simultaneously
 - Radiation hard
- but...
 - Larger capacitance
 - Columns not fully active (tilt angle to recover efficiency)
- [S. Parker et al, IEEE Trans.Nucl.Sci. 58 \(2011\) 404-417](#)

SPARES

Carriers drift velocity

- In “nominal” conditions we apply 300 V over 200 μm
- Electric field $1.5 \times 10^4 \text{ V/cm}$
- Close to saturation but still room for improvement

