



Status of CUORE

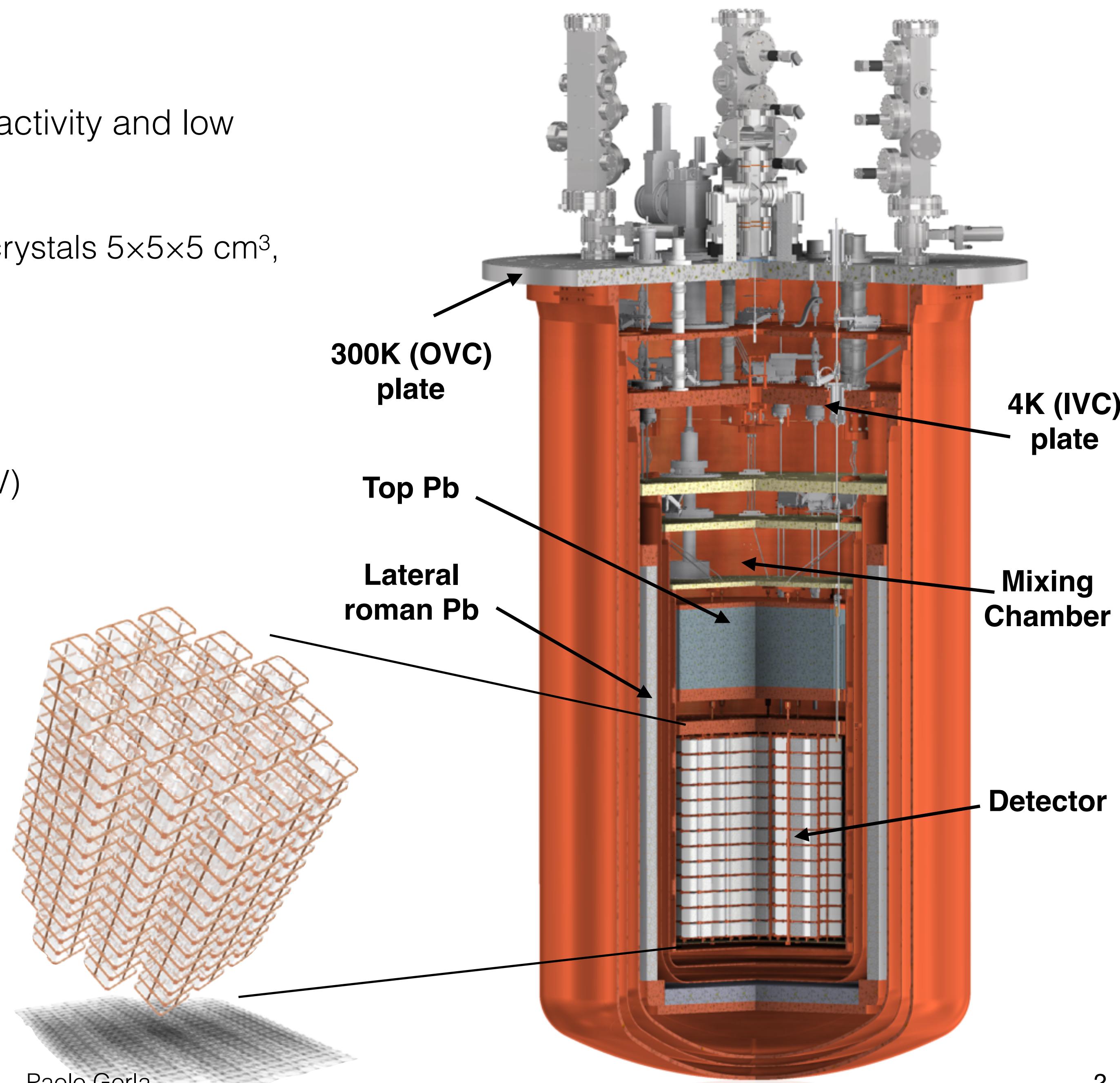
Paolo Gorla
Laboratori Nazionali del Gran Sasso

for the CUORE collaboration

The CUORE challenge

Operate a huge bolometric array, in an extremely low radioactivity and low vibrations environment, to detect 0νDBD of ^{130}Te

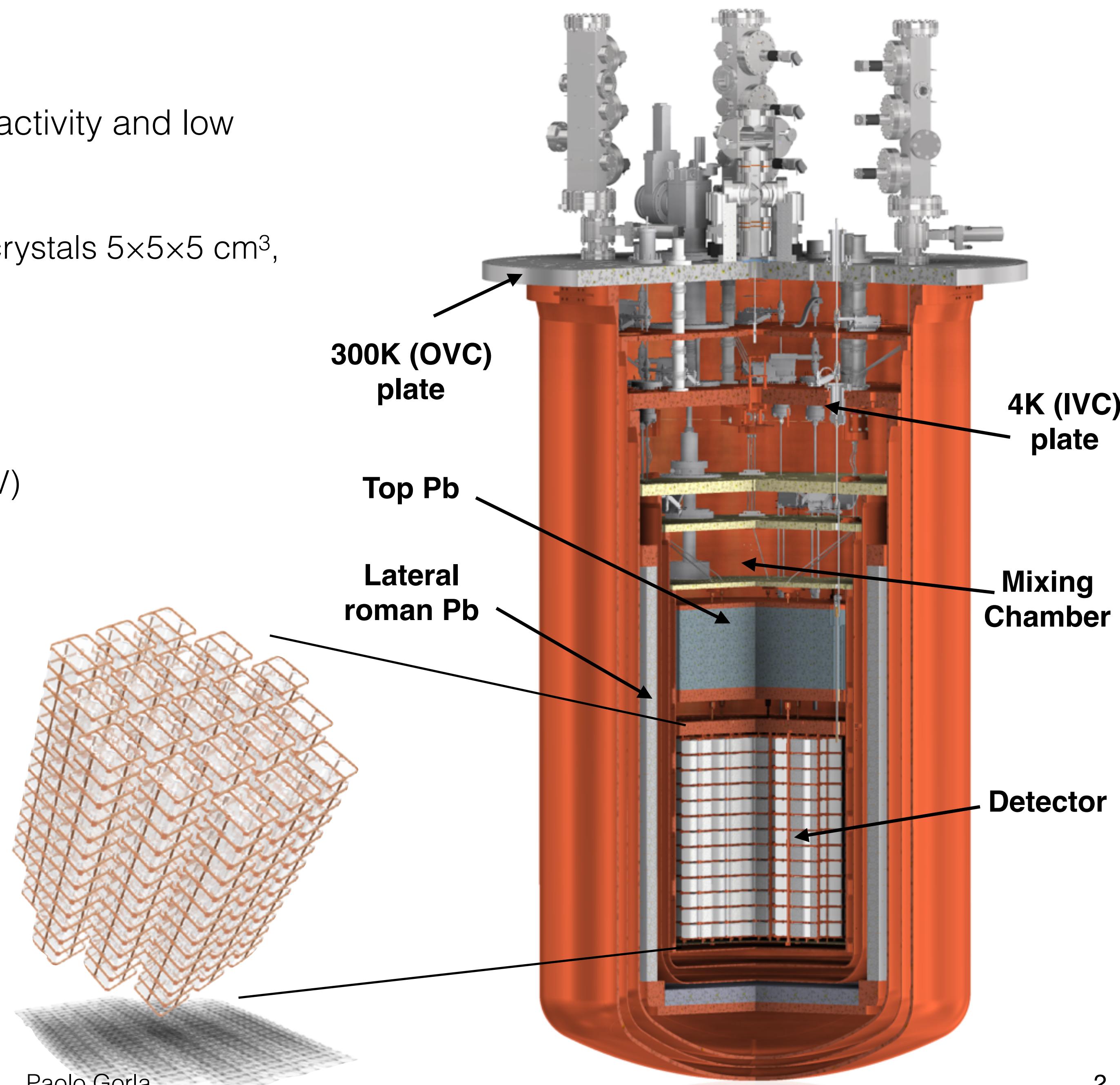
- Closely packed array of 988 TeO_2 crystals (19 towers of 52 crystals $5\times 5\times 5 \text{ cm}^3$, 0.75 kg each)
- Mass of TeO_2 : 741 kg (~ 206 kg of ^{130}Te)
- Energy resolution: 5 keV @ 2615 keV [FWHM] ($Q_{\beta\beta}=2527$ keV)
- Stringent radiopurity controls on materials and assembly
- Operating temperature: ~ 10 mK
- Mass to be cooled < 4 K: ~ 15 tons (lead, copper and TeO_2)
- Background aim: 10^{-2} c/keV/kg/year
- $T_{1/2}$ sensitivity in 5 years (90% C.L.): $\sim 9.5 \times 10^{25}$ yr



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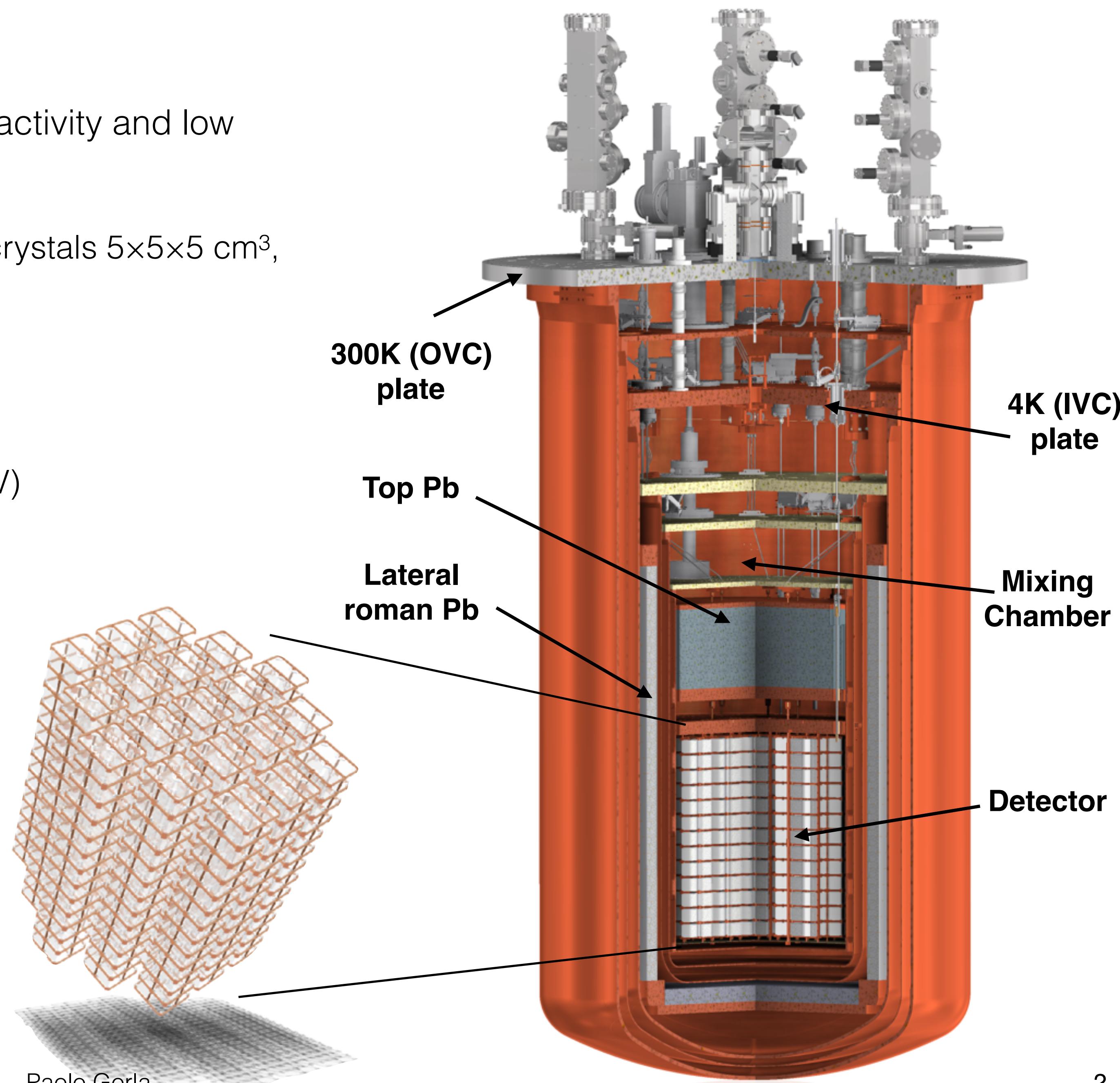
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- CUORE-0 results



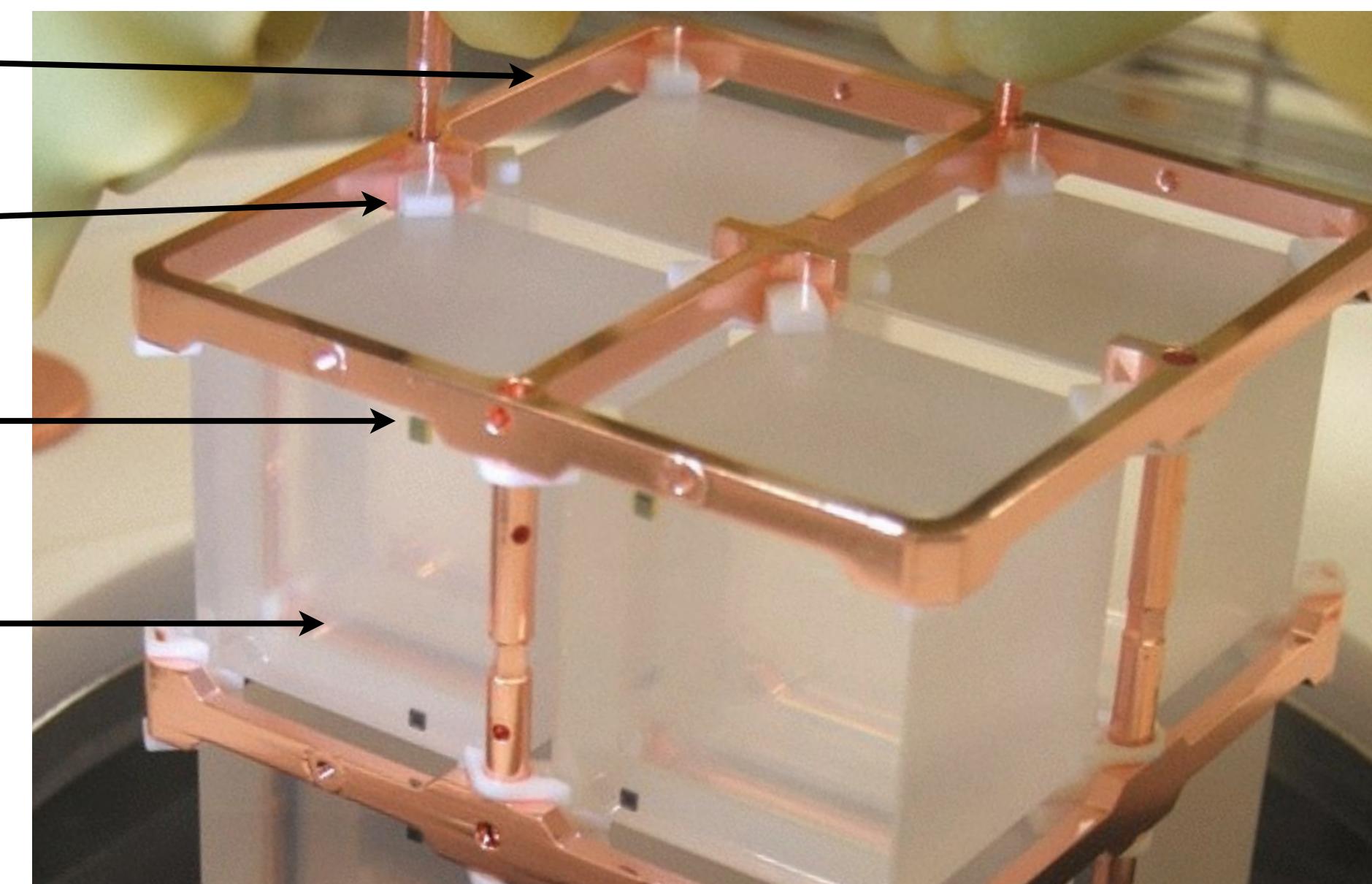
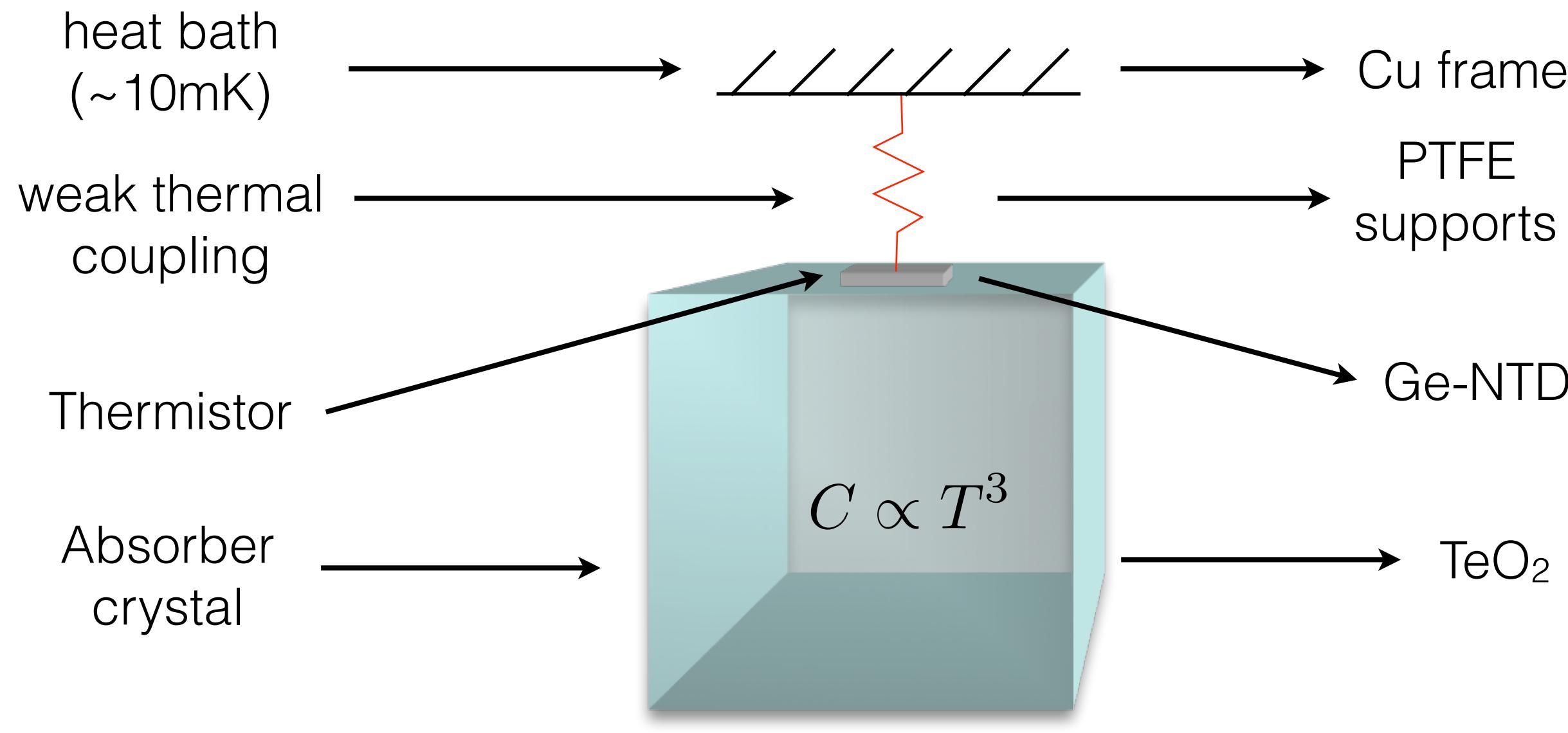
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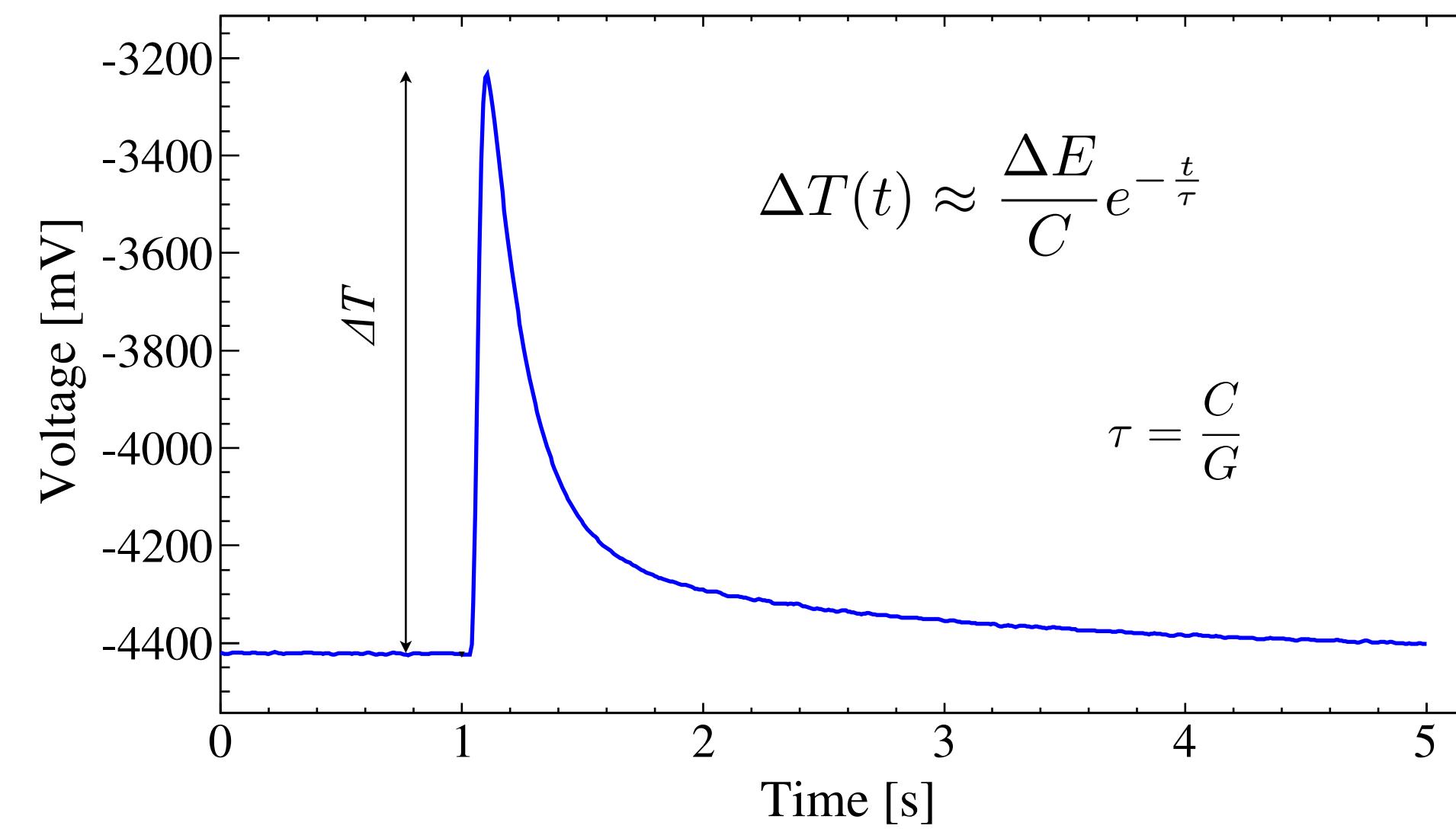
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 - CUORE-0 results
 - CUORE commissioning



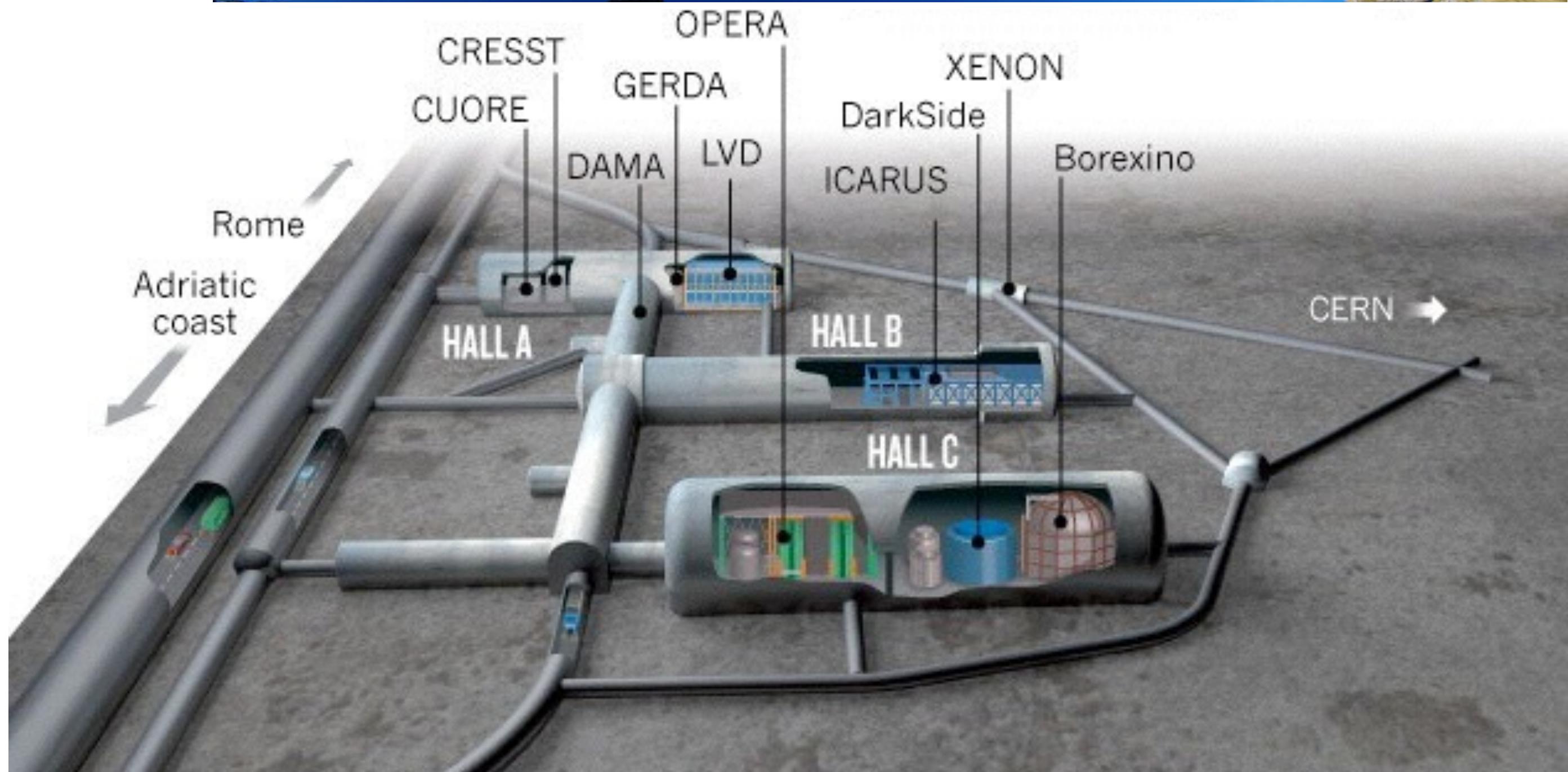
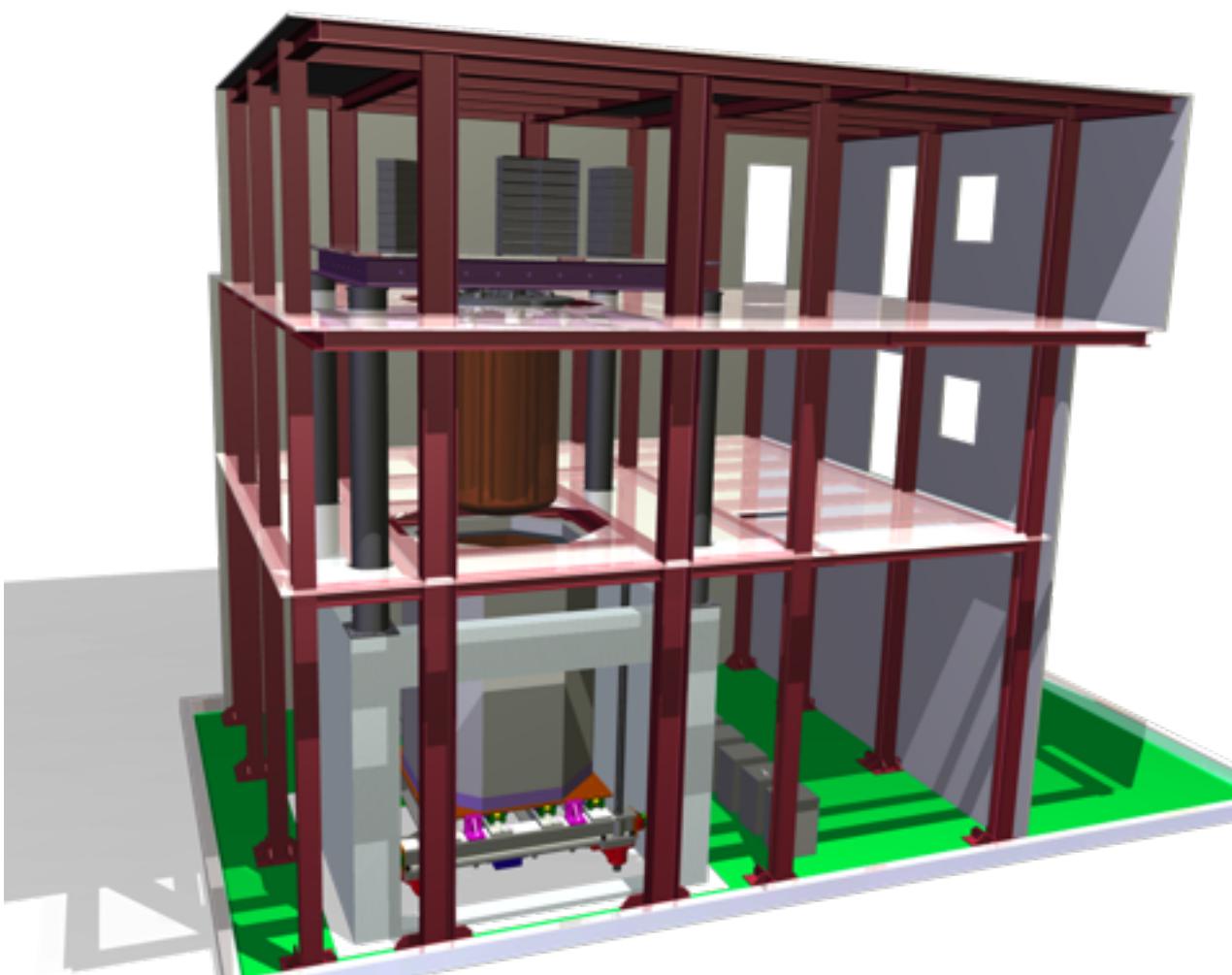
Thermal Detectors



- low heat capacity @ T_{work}
- excellent energy resolution ($\sim 1\%$ FWHM)
 - huge number of energy carriers (phonons)
- equal detector response for different particles
- slowness (suitable for rare event searches)

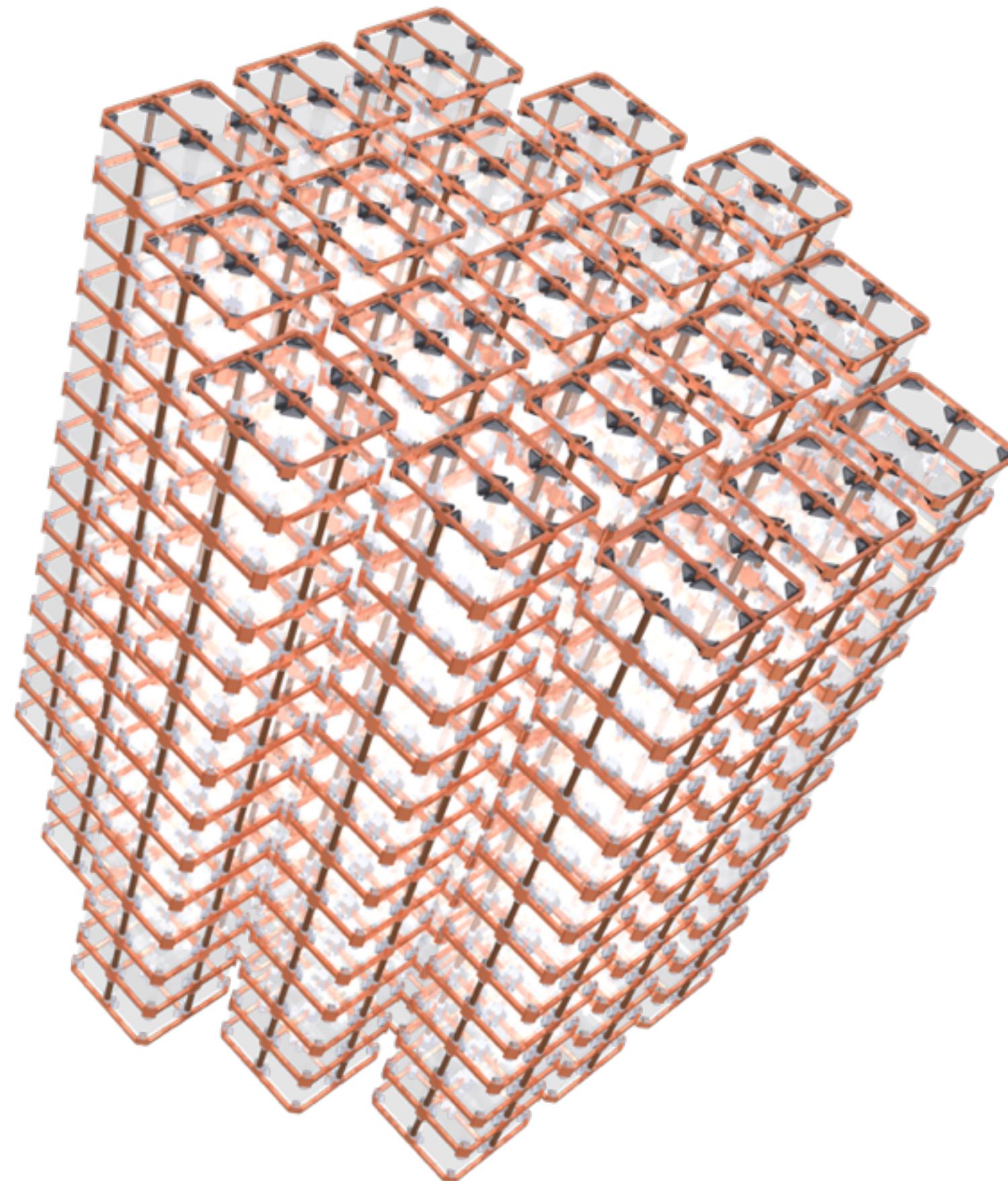
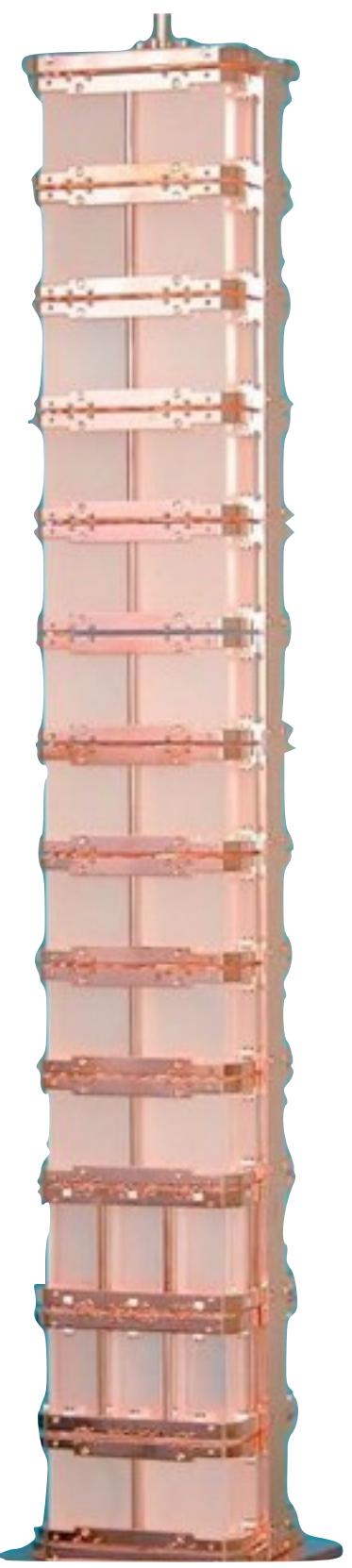


CUORE @ Gran Sasso



- ~3800 m.w.e. deep
- μ s: $\sim 3 \times 10^{-8} / (\text{s cm}^2)$
- γ s: $\sim 0.73 / (\text{s cm}^2)$
- neutrons: $4 \times 10^{-6} \text{ n} / (\text{s cm}^2)$

The CUORE program



CUORICINO
(2003-2008)

COMPLETED

CUORE-0
(2012- 2015)
COMPLETED

CUORE
2016

Ready for detector
installation

CUORE-0

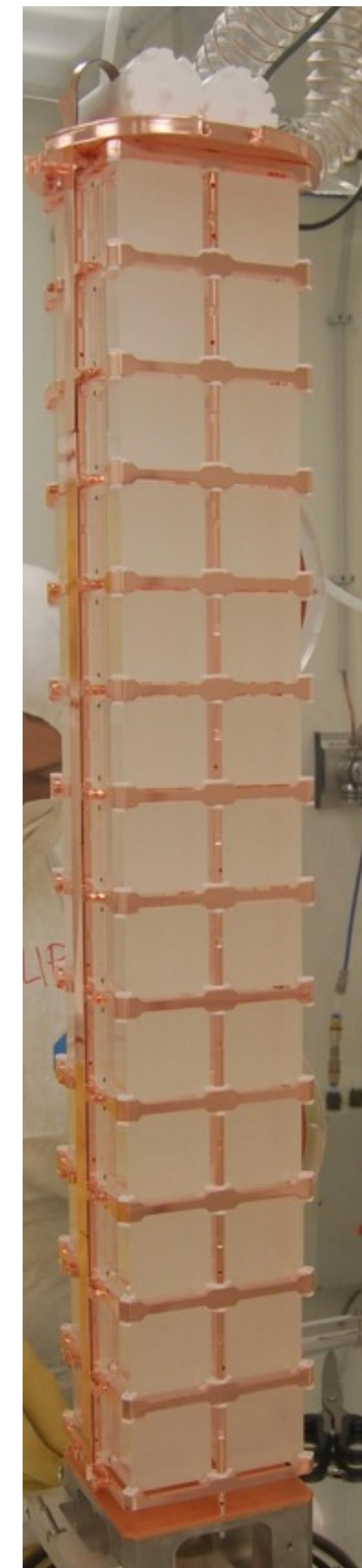


CUORE-0 was the **first tower** produced out of the CUORE assembly line.

- 52 TeO_2 $5 \times 5 \times 5 \text{ cm}^3$ crystals ($\sim 750 \text{ g}$ each)
- 13 floors of 4 crystals each
- total detector mass: 39 kg TeO_2 (10.9 kg of ^{130}Te)

CUORE-0 took data from March 2013 to September 2015 in the 25 years old Cuoricino cryostat.

- **Proof of concept** of CUORE detector in all stages
- Test and debug of the CUORE **tower assembly line**
- Test of the CUORE **DAQ and analysis framework**
- Check of the radioactive **background reduction**
- Sensitive 0vDBD experiment



CUORE-0

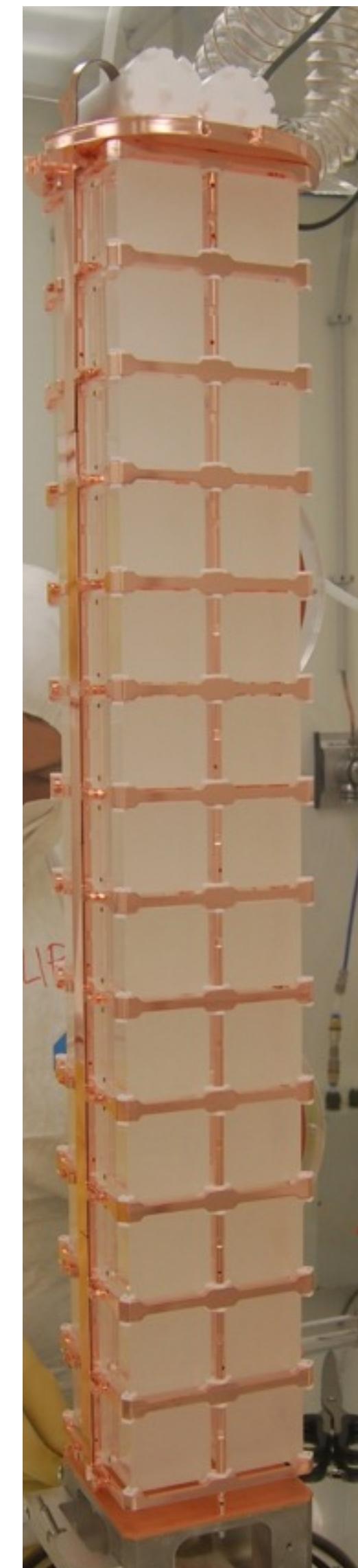


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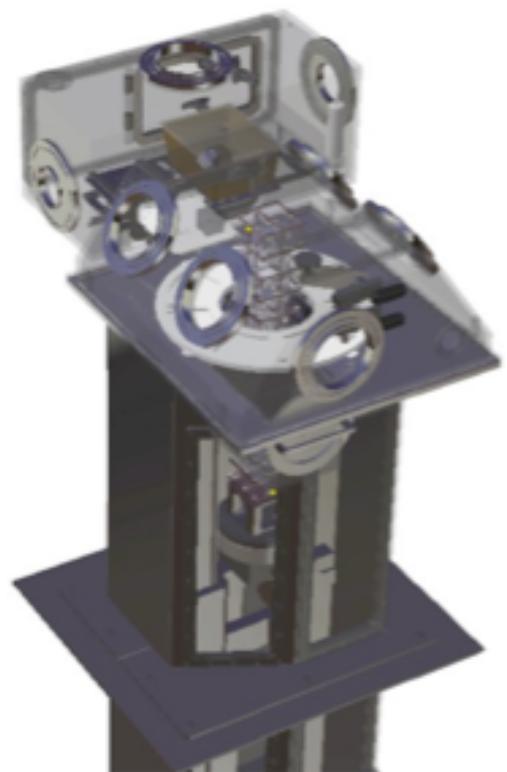
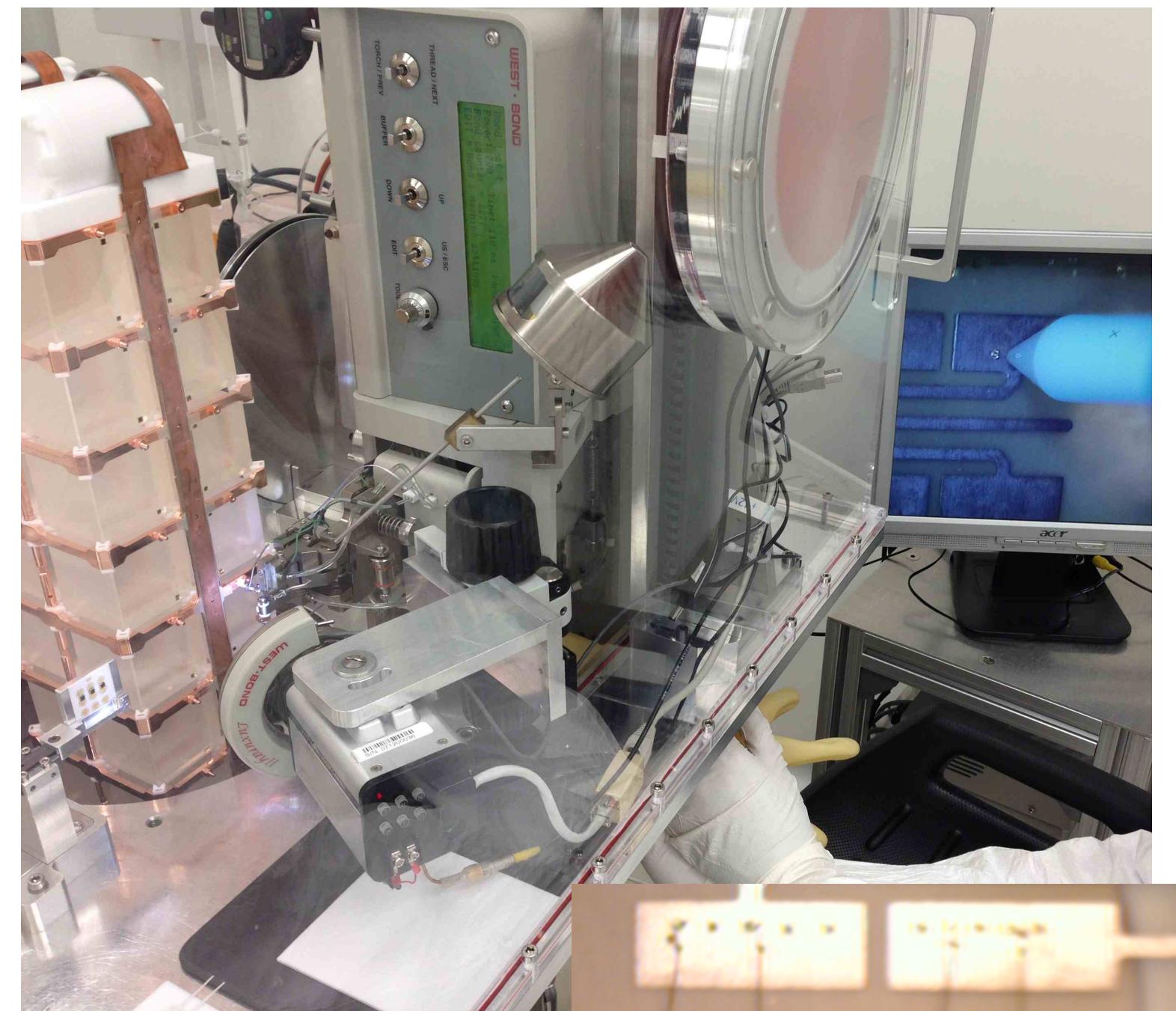
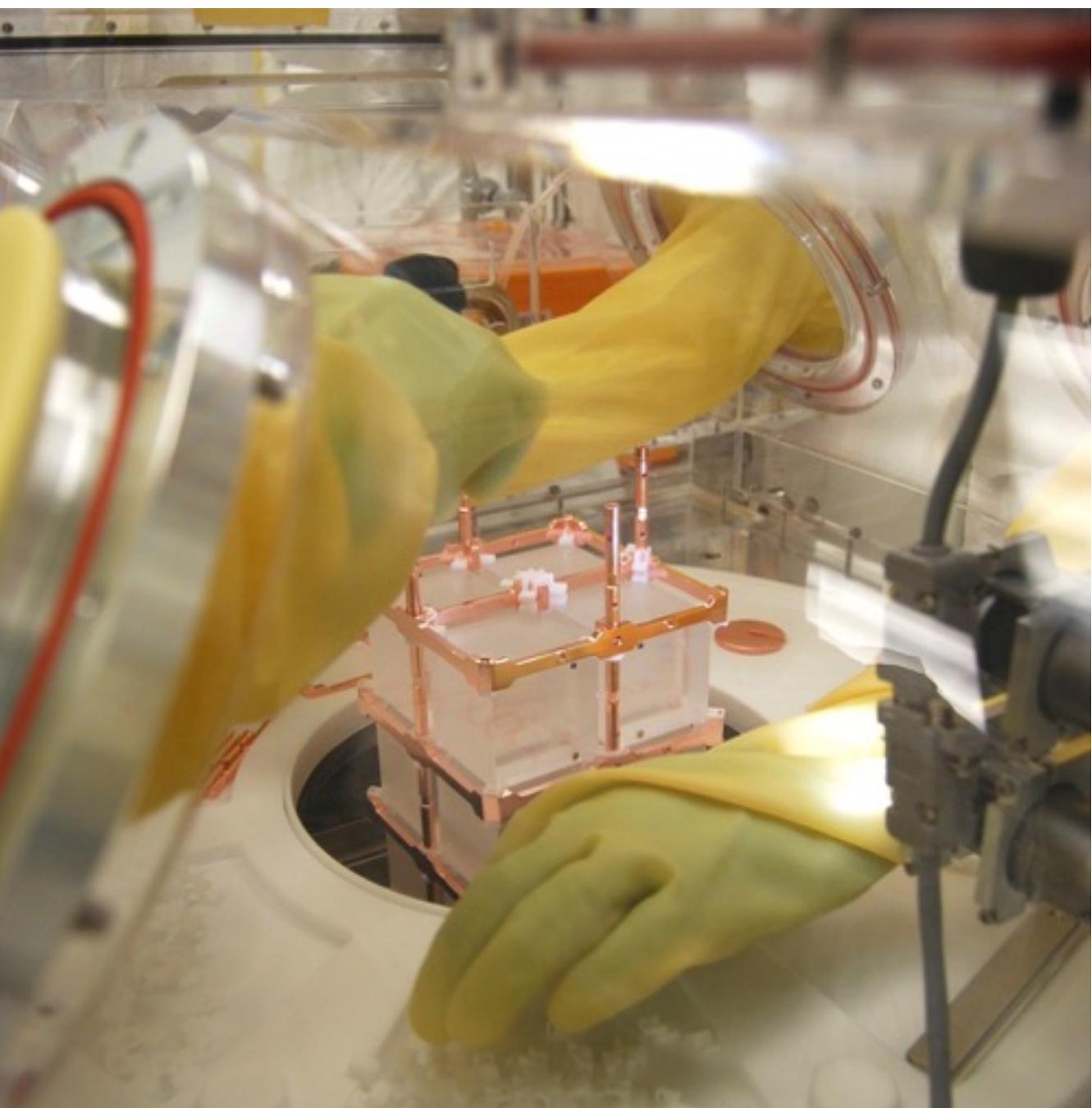
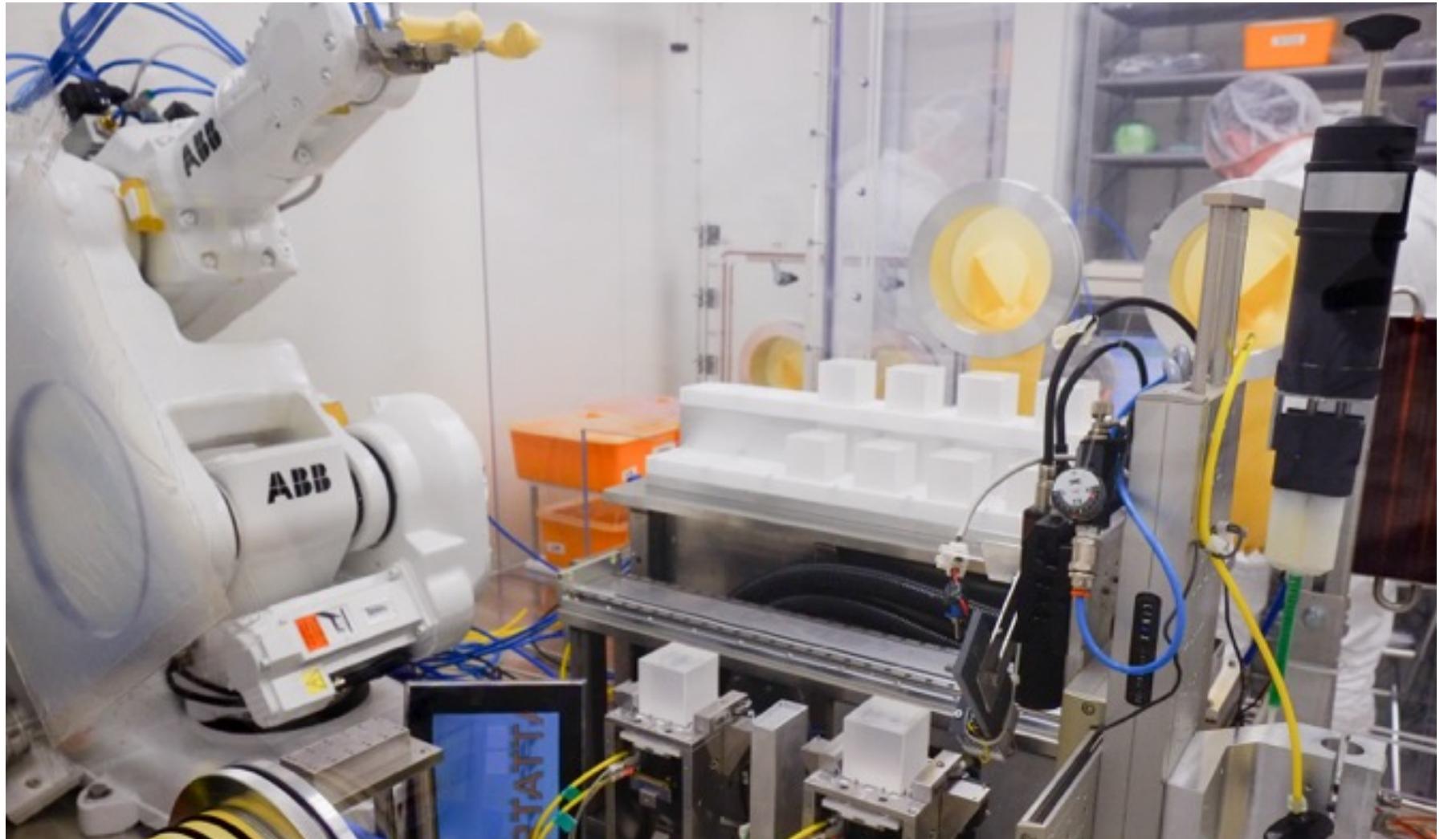
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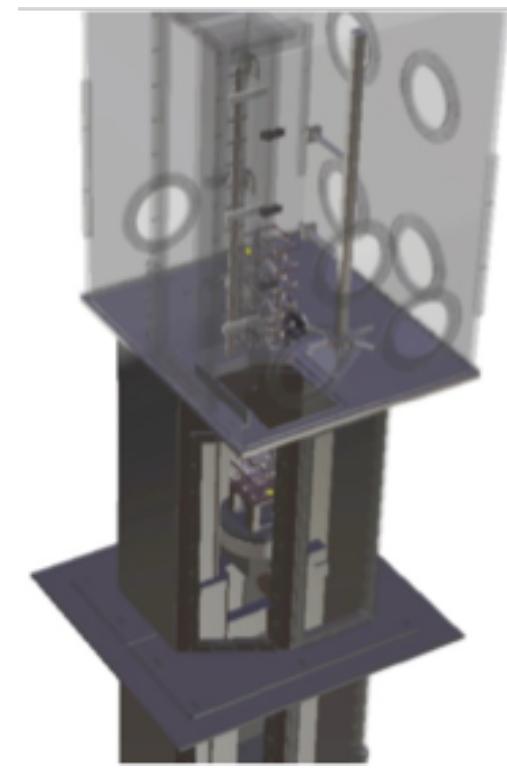


CUORE-0 Assembly & Bonding

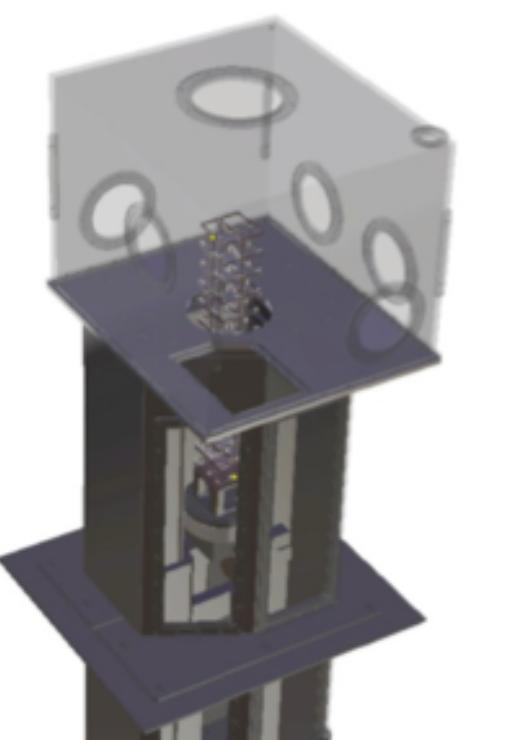
No-touch approach: all the operations carried out in N₂ atmosphere



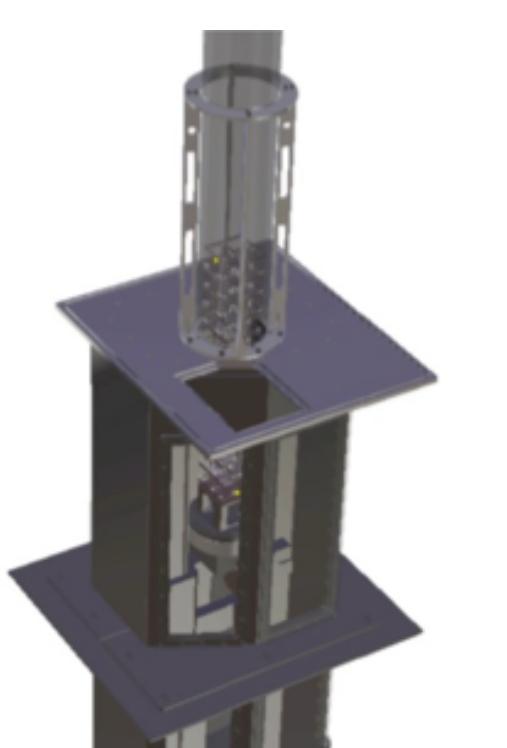
1. Assembly box



2. Cabling box



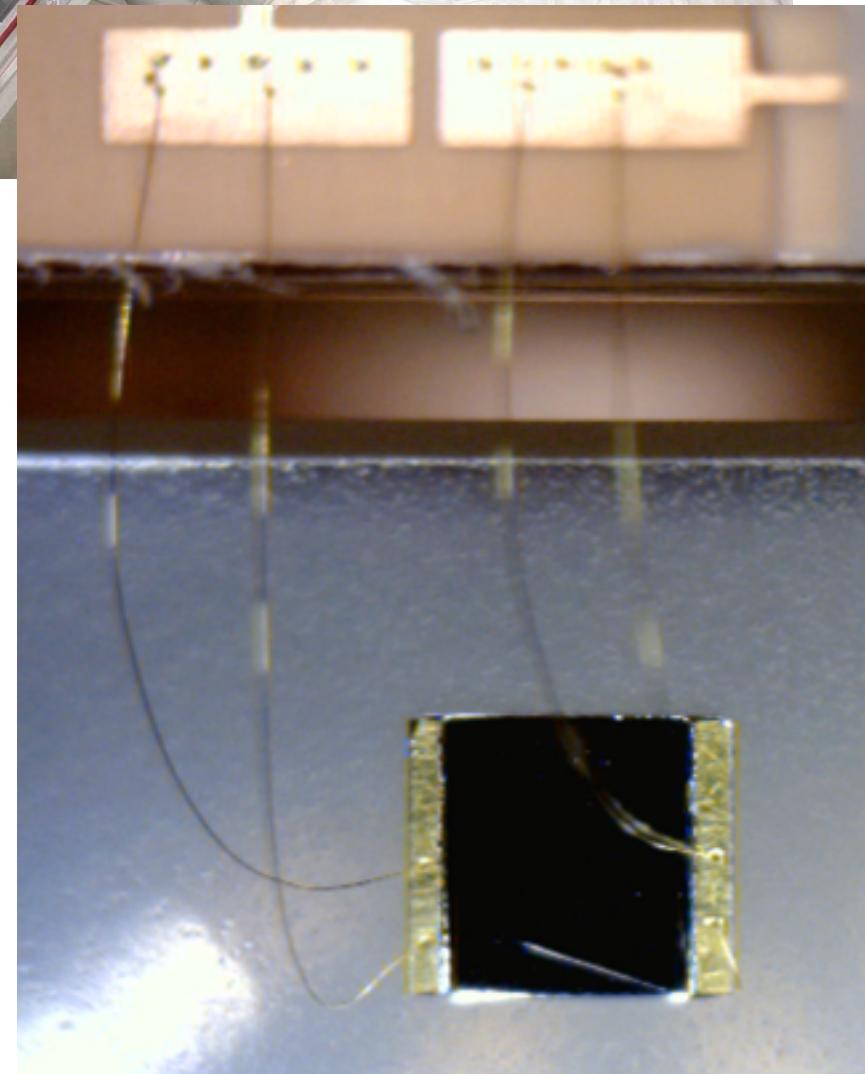
3. Bonding box



4. Storage box

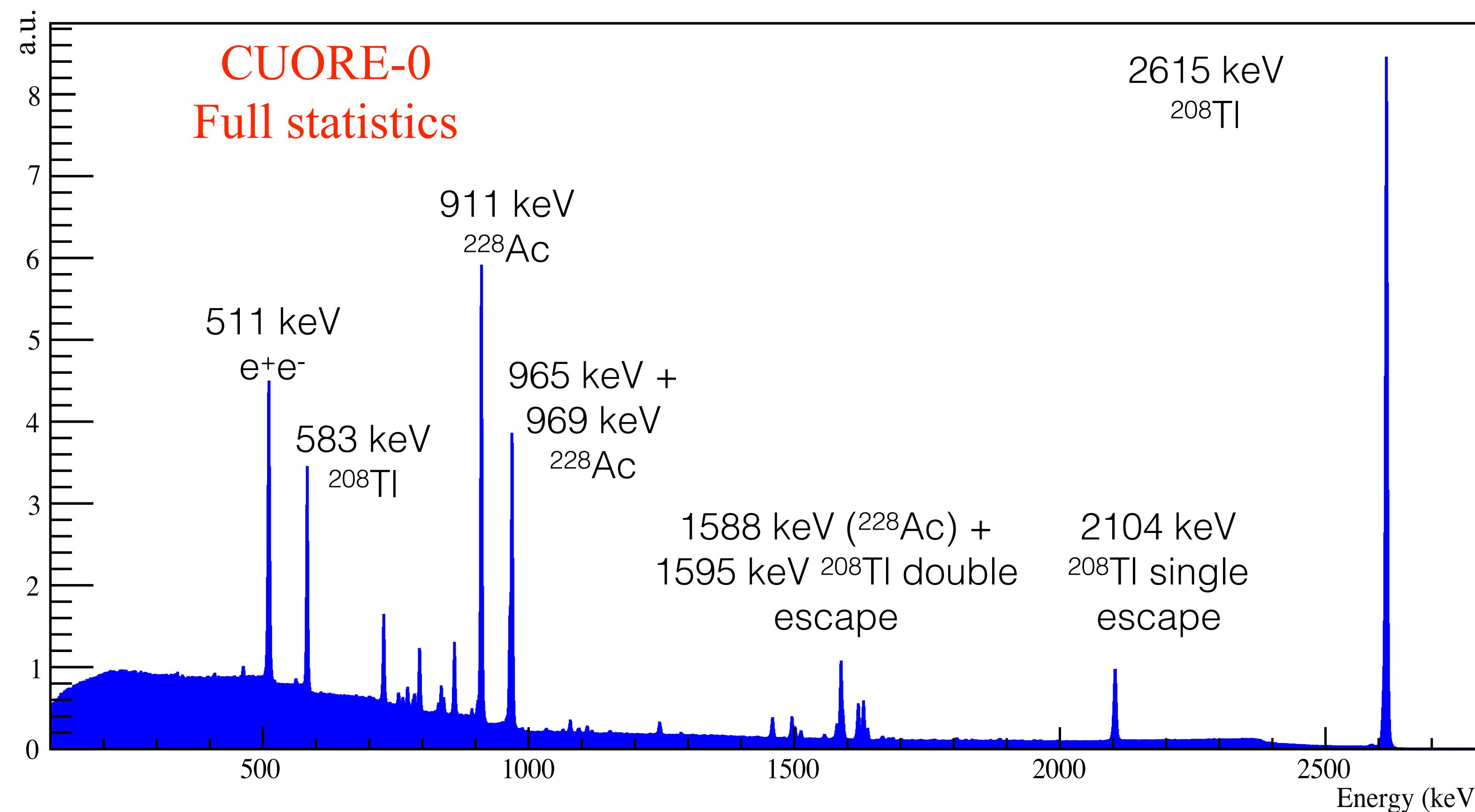


Tower garage

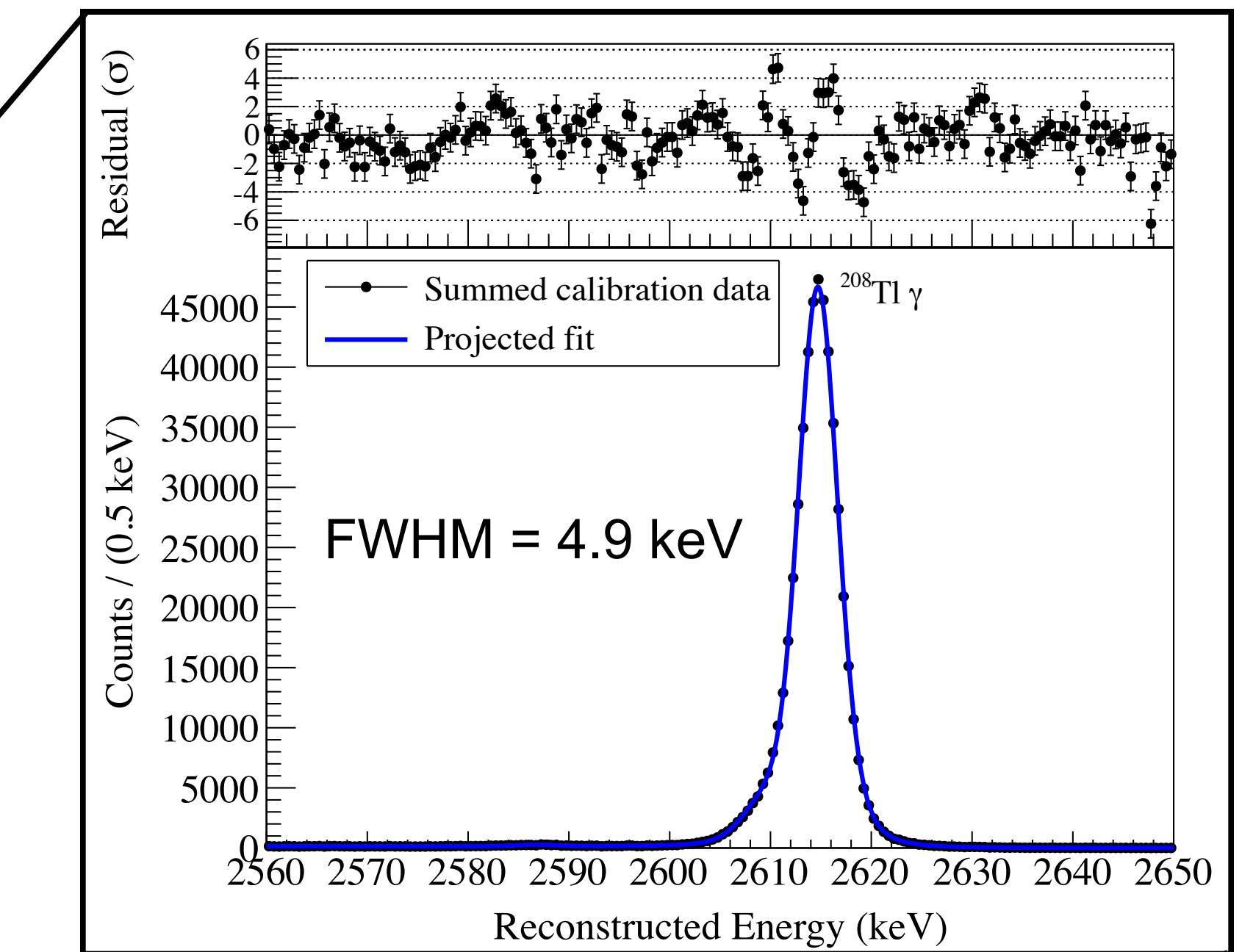
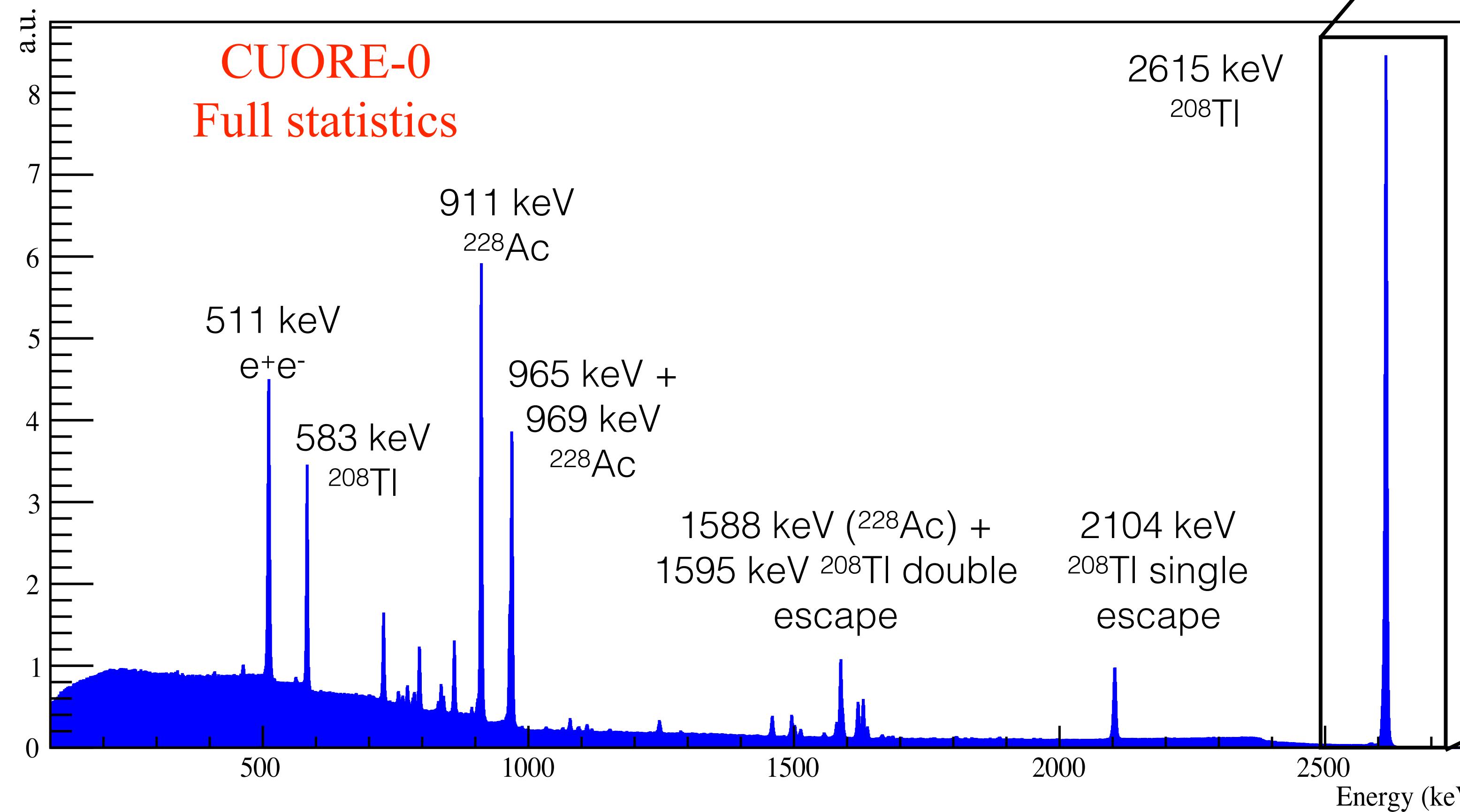


CUORE-0 ^{232}Th calibration and resolution

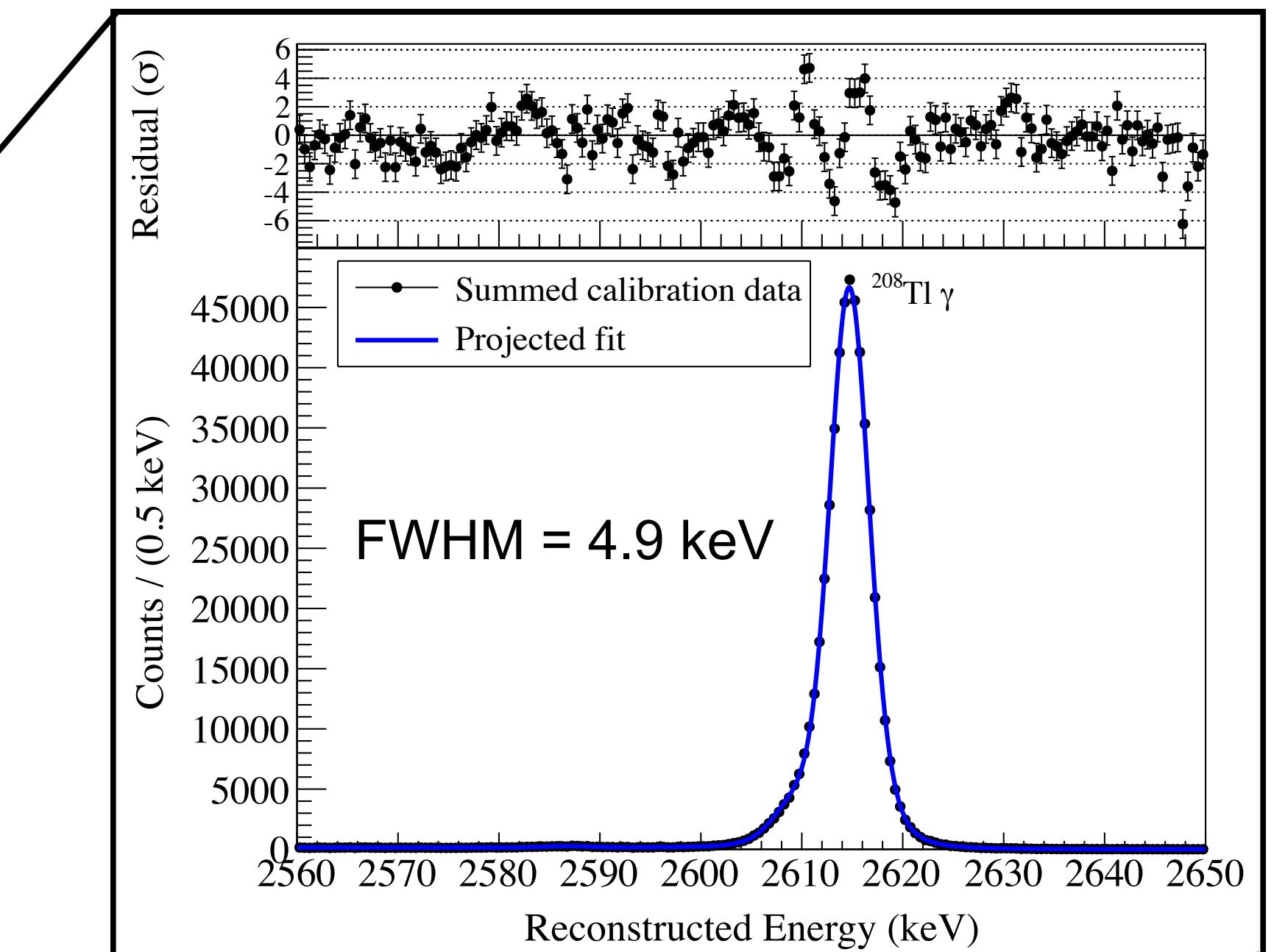
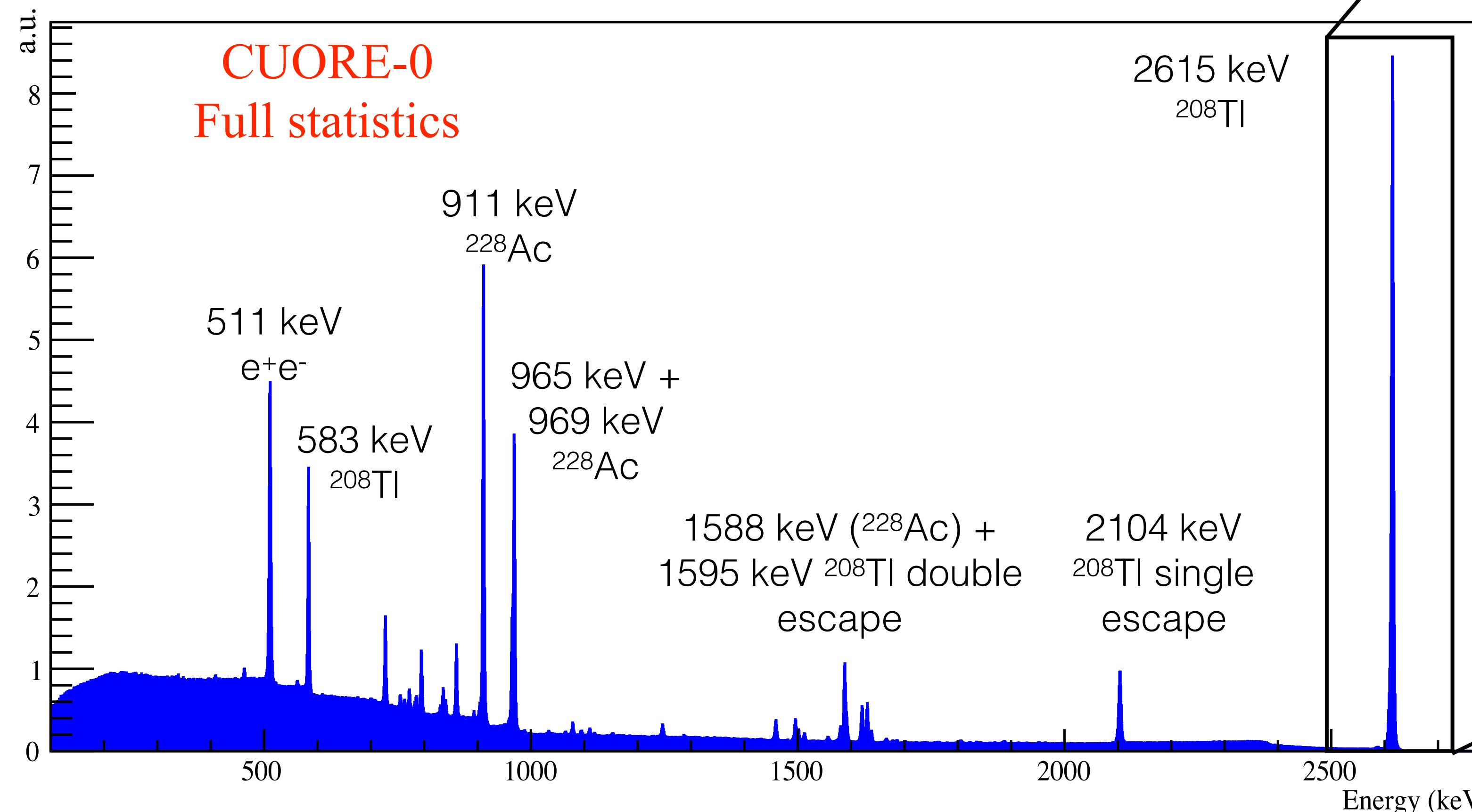
CUORE-0 total calibration energy spectrum



CUORE-0 ^{232}Th calibration and resolution



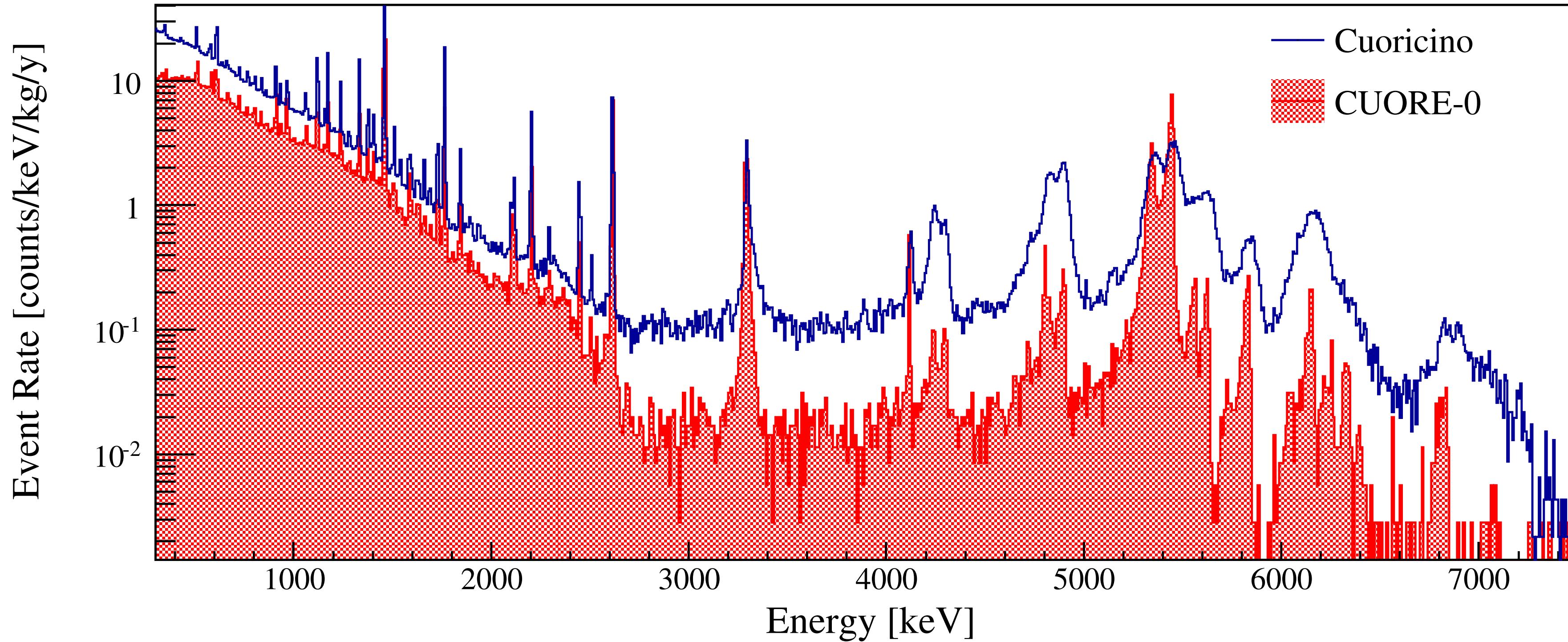
CUORE-0 ^{232}Th calibration and resolution



@ 2615 keV	Average FWHM [keV]
Cuoricino	5.8
CUORE-0	4.9

CUORE-0 background

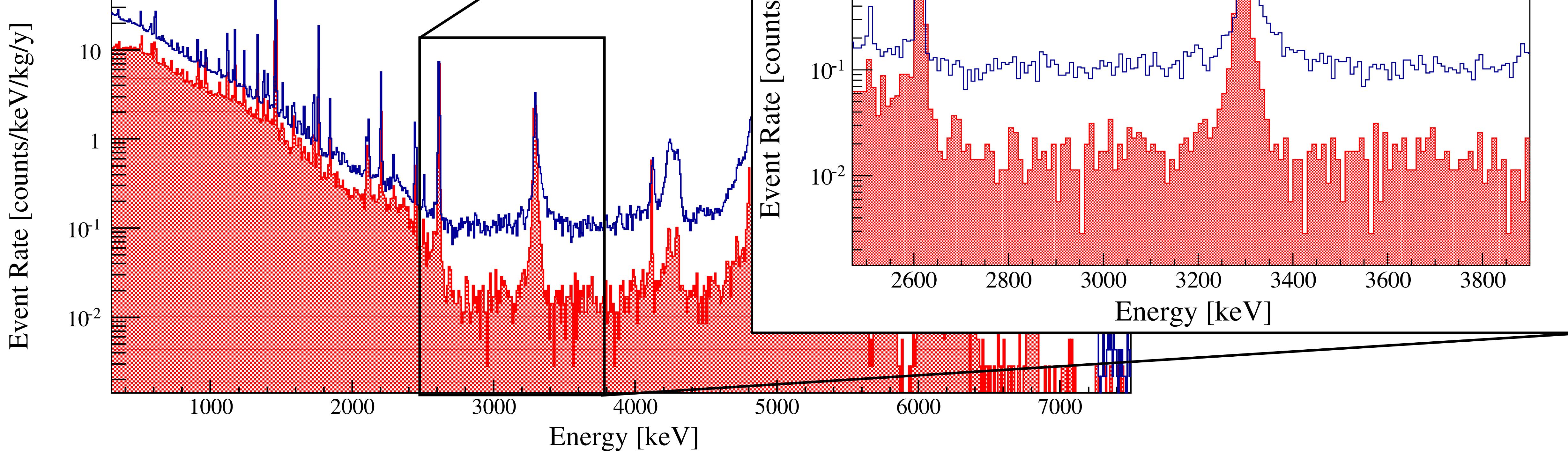
Comparison of the total background spectrum
in CUORE-0 and Cuoricino



- ^{238}U and ^{232}Th α lines reduced thanks to the new detector surface treatment
- ^{238}U γ lines reduced by a factor 2 (better radon control)
- ^{232}Th γ lines not reduced (originate from the cryostat)

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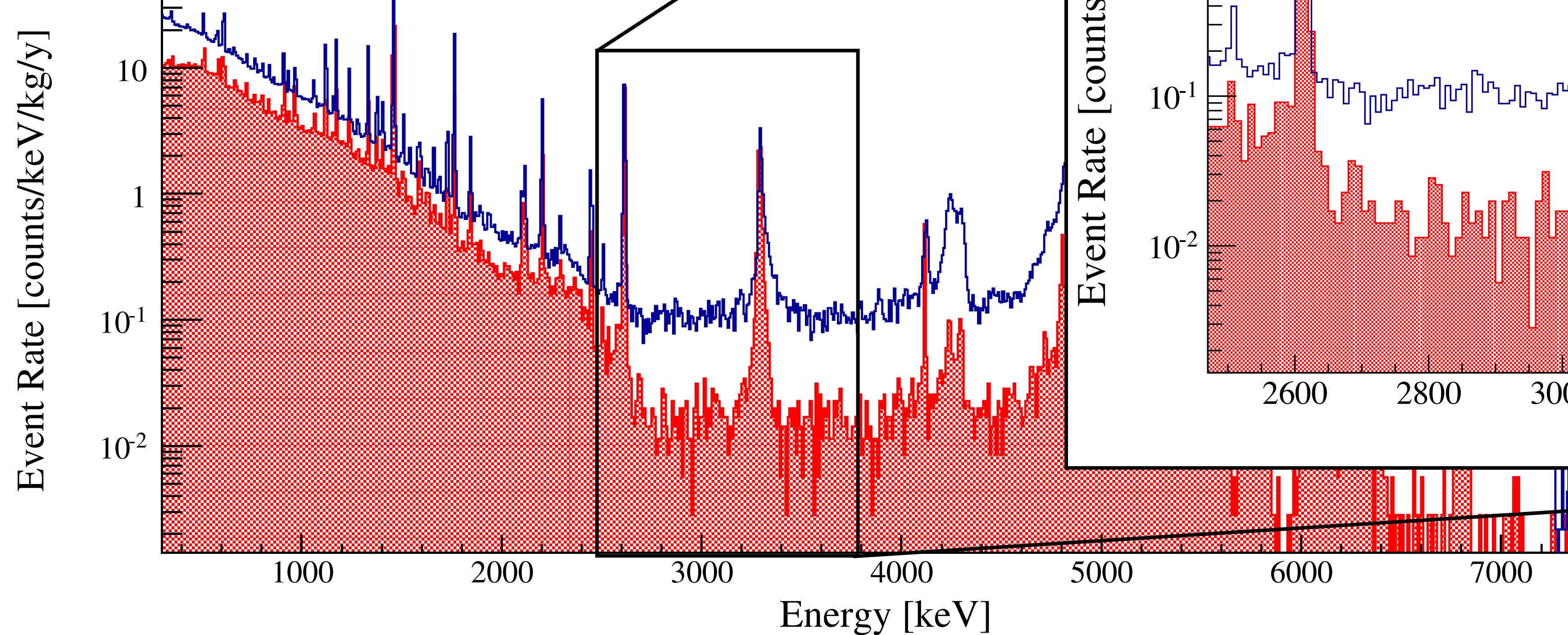
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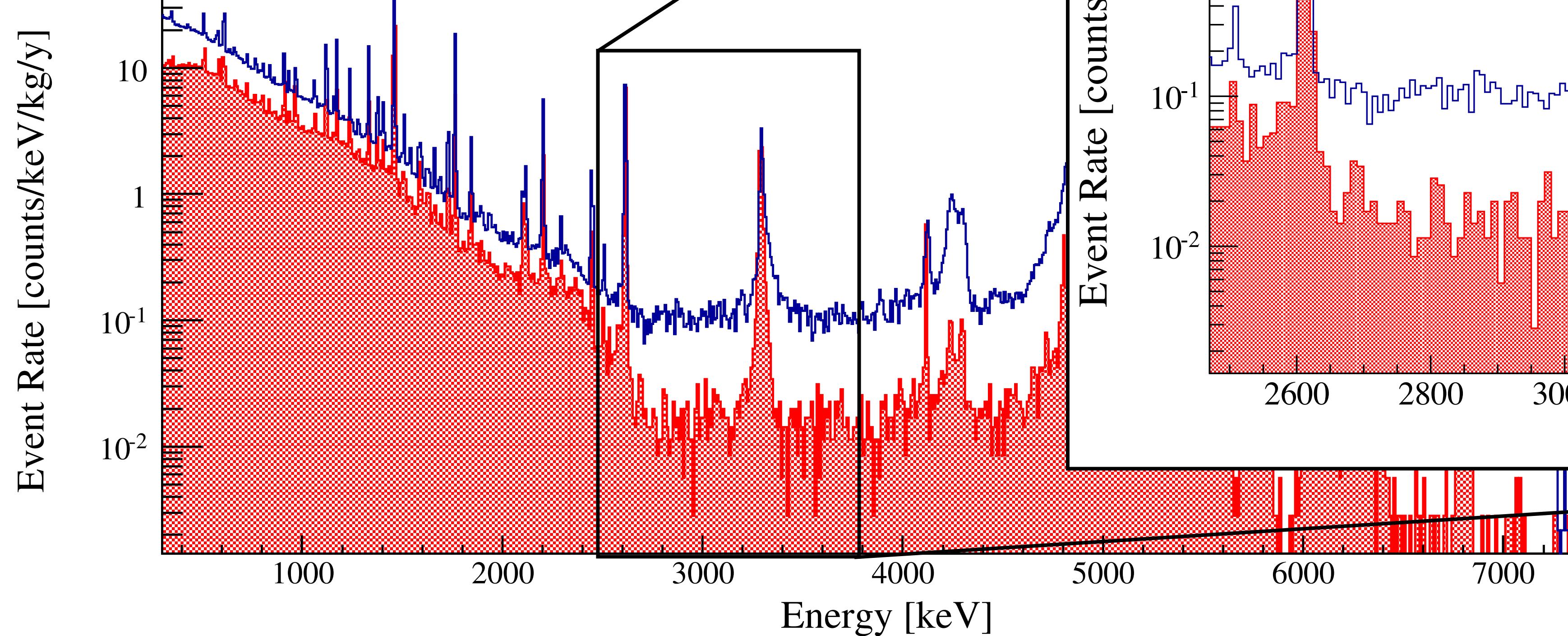
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	2.7-3.9 MeV [counts/keV/kg/y]	ROI [counts/keV/kg/y]
CUORE-0	0.016 ± 0.001	0.058 ± 0.004
Cuoricino	0.110 ± 0.001	0.169 ± 0.006

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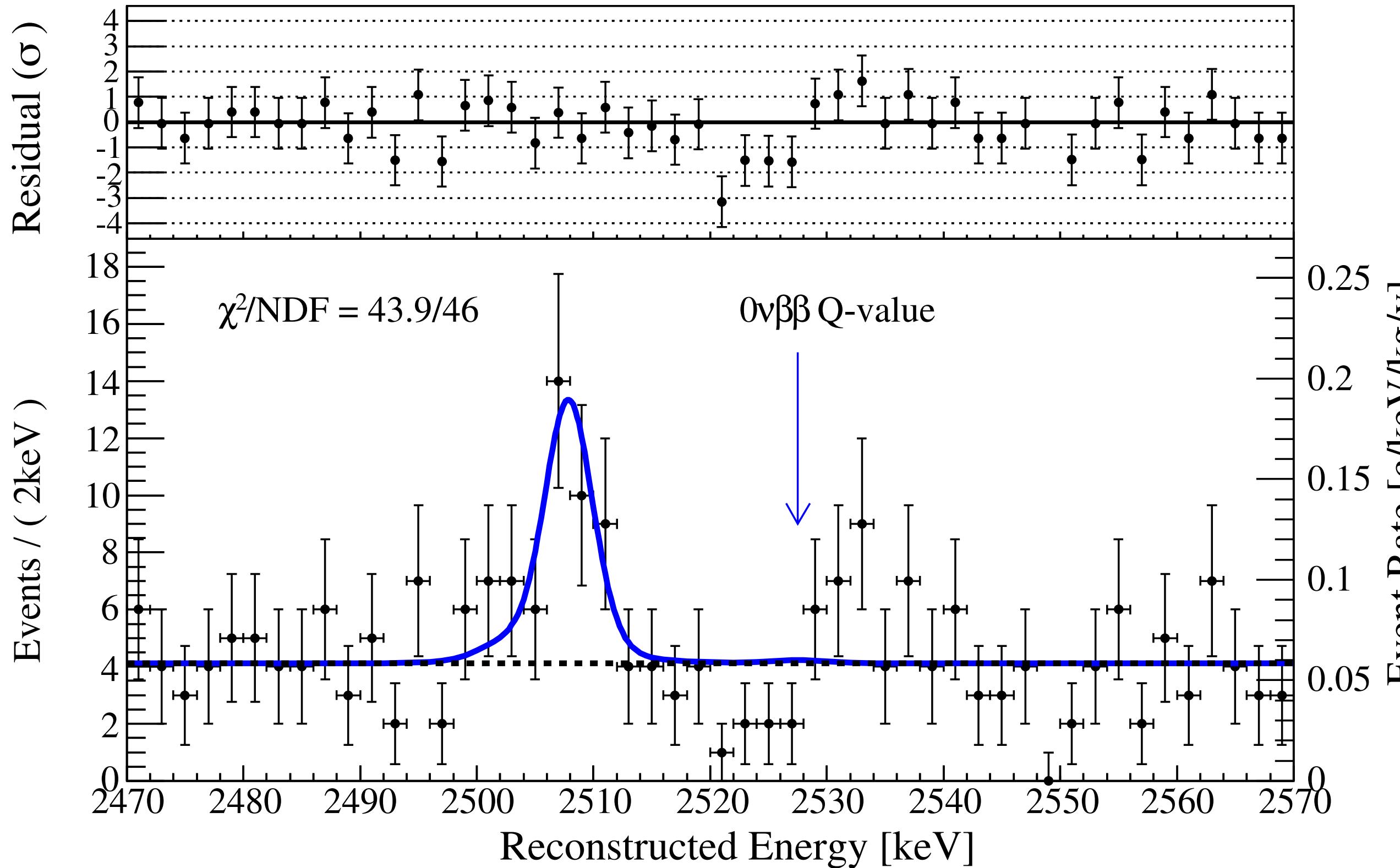
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~ factor 7 reduction in the
alpha continuum region

CUORE-0 results

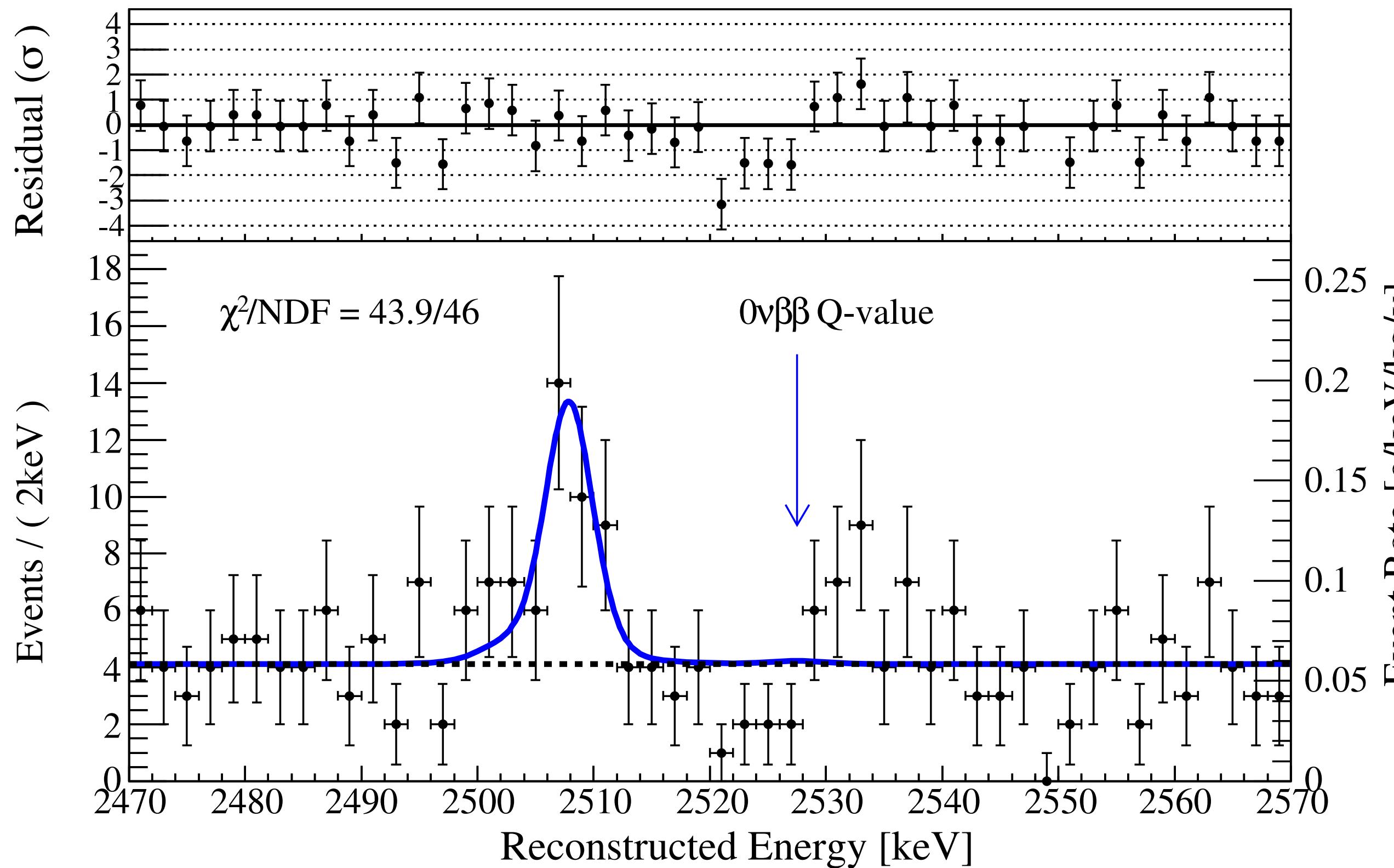


Exposure: $9.8 \text{ kg}\cdot\text{yr} \ ^{130}\text{Te}$

Best Fit Decay Rate: $\Gamma^{0\nu\beta\beta}(^{130}\text{Te}) = 0.01 \pm 0.12 \text{ (stat.)}$
 $\pm 0.01 \text{ (syst.)} \times 10^{-24} \text{ yr}^{-1}$

- Combination of the CUORE-0 result with the existing $19.75 \text{ kg} \cdot \text{yr}$ of ^{130}Te exposure from Cuoricino
- The combined 90% C.L. limit is $T_{1/2} > 4.0 \times 10^{24} \text{ yr}$.

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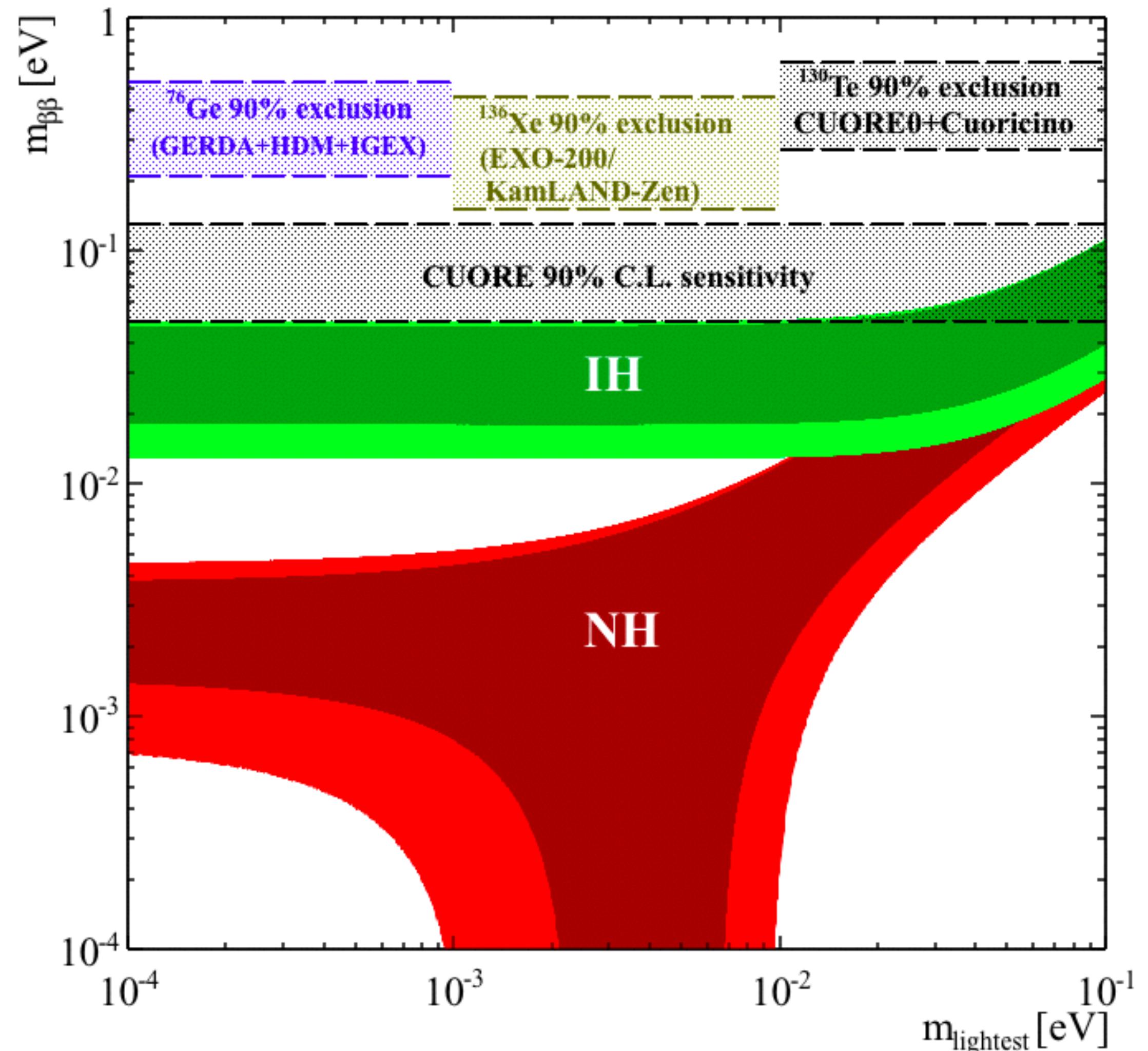


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- $\langle m_{\beta\beta} \rangle < (270-650)$ meV

Phys. Rev. Lett. 115, 102502

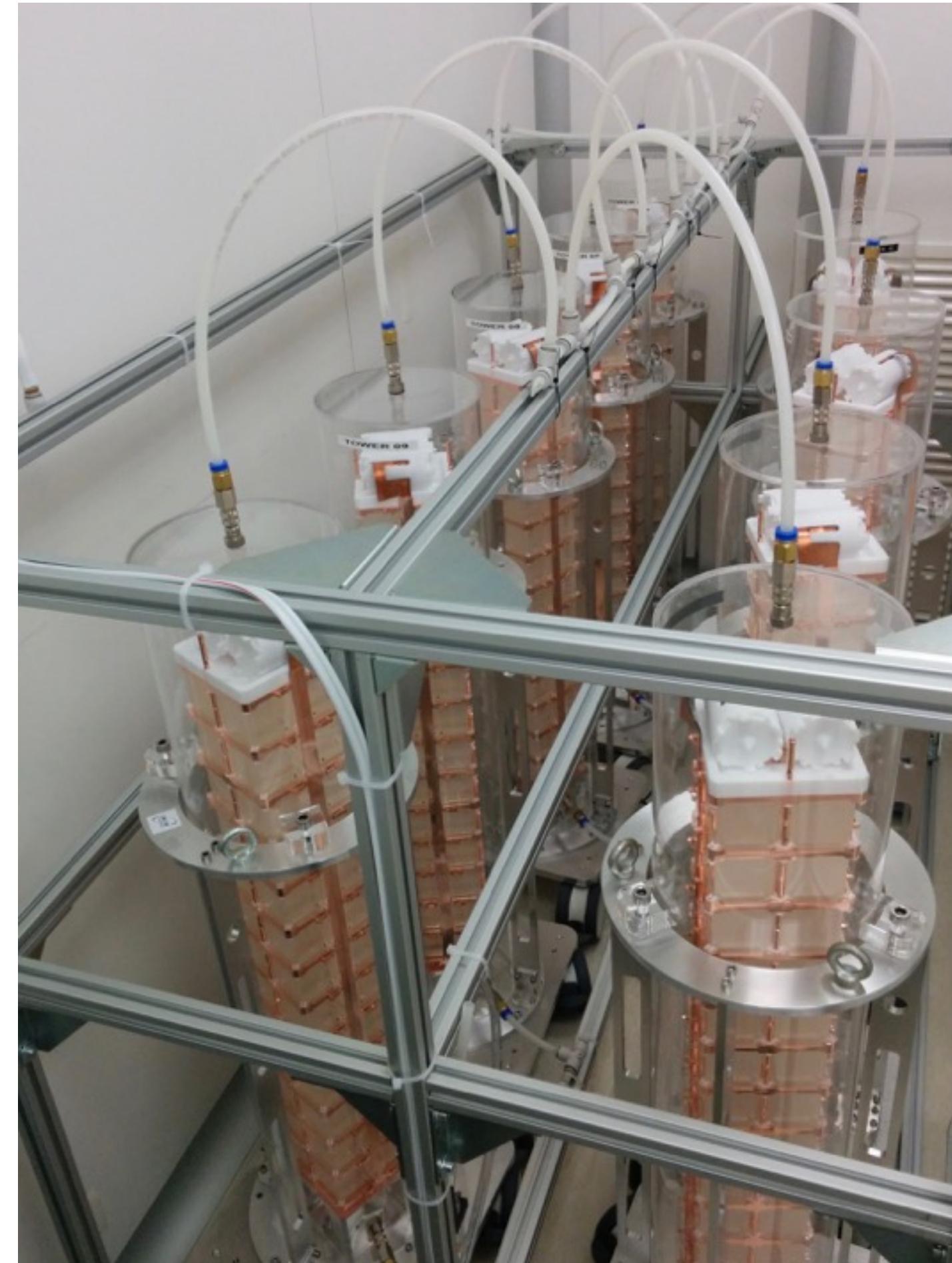
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CUORE Towers Assembly

- Assembly of all the 19 CUORE towers completed in 2014



Assembly line improved
after CUORE-0

CUORE-0

51/52 NTD connected
51/52 heaters connected

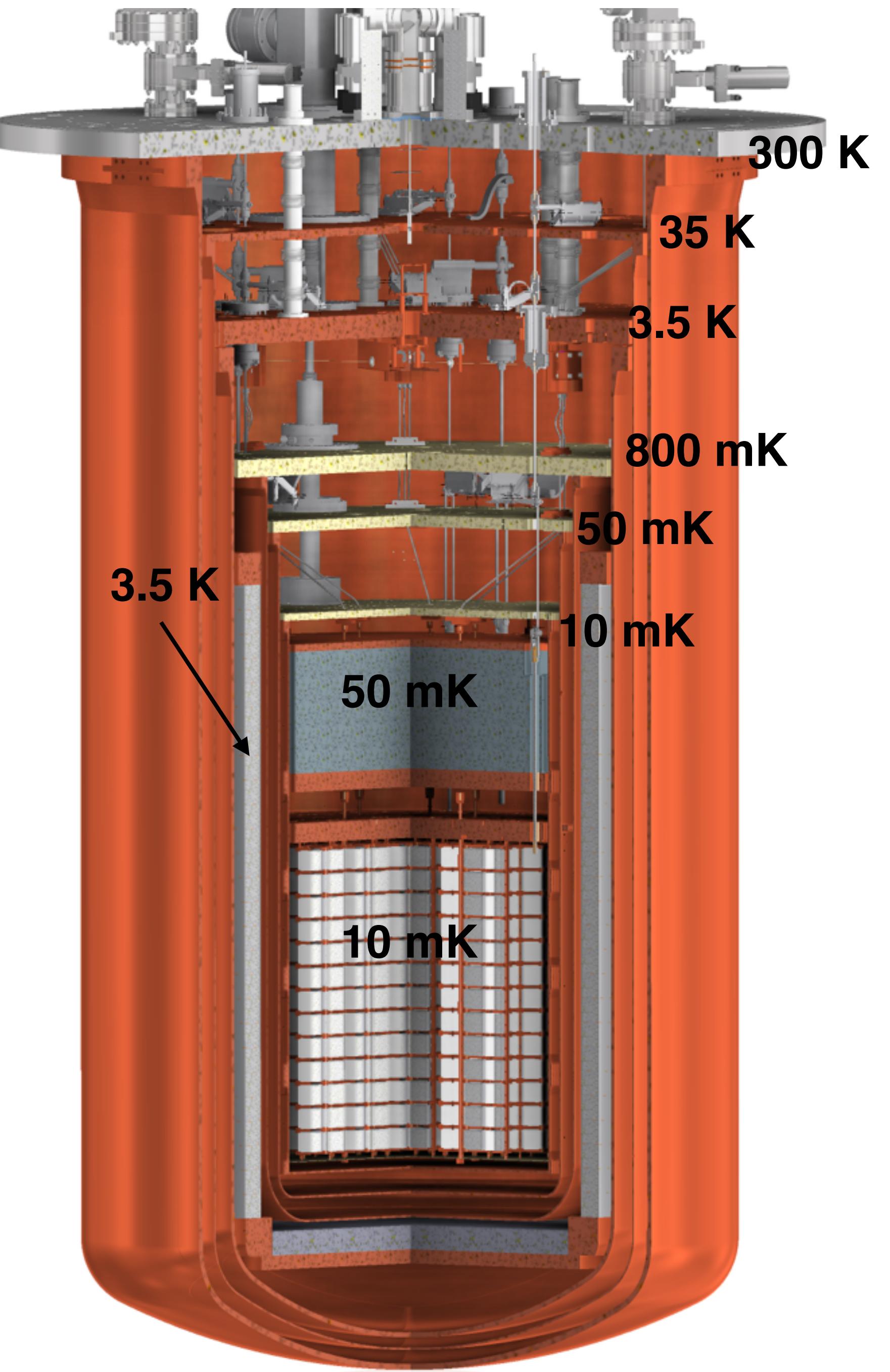
CUORE

988/988 NTD connected
988/988 heaters connected

- Also a mockup tower for the Detector installation phase and a minitower to be used during the cryostat commissioning runs were produced

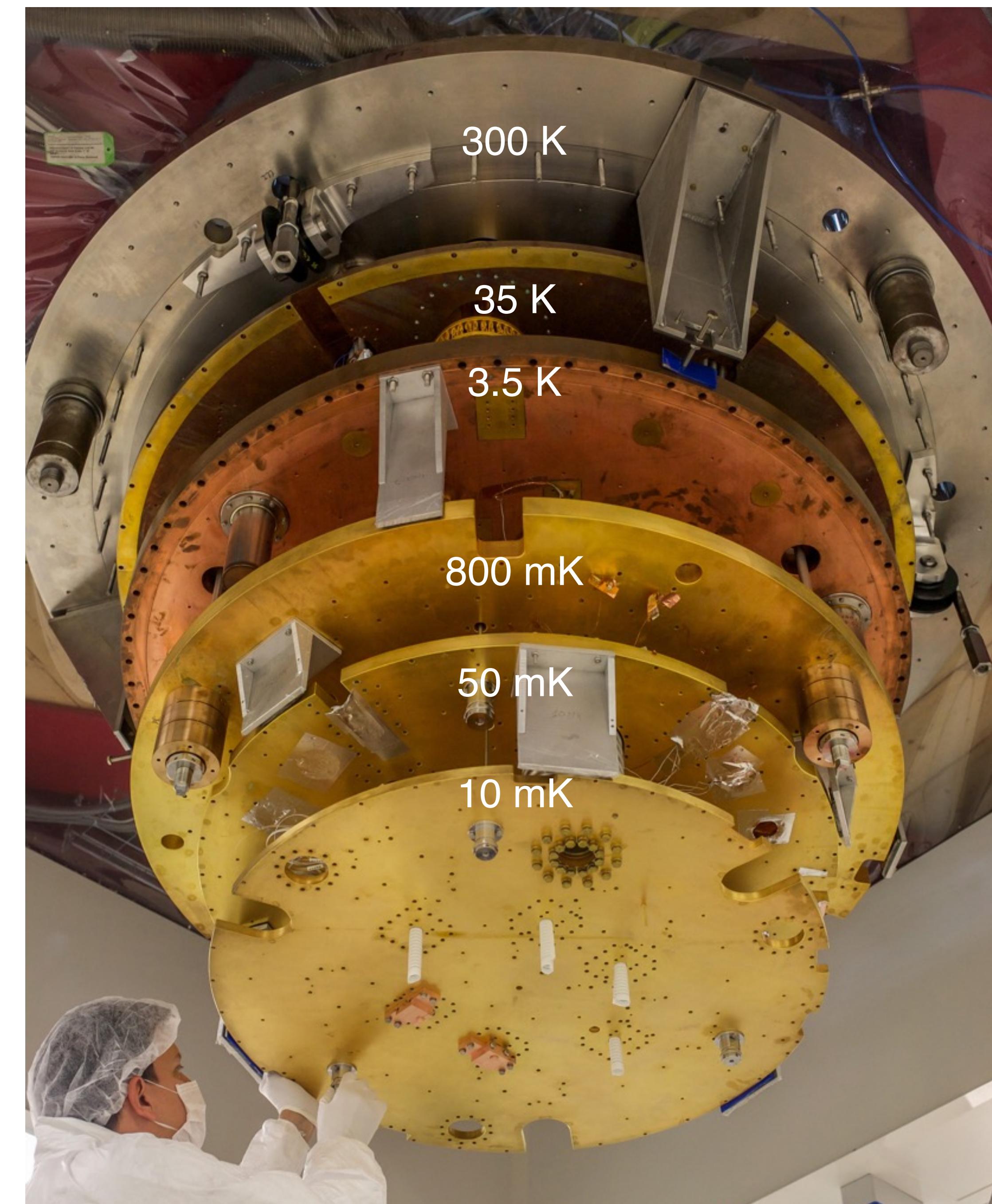
Cryogenic system commissioning

Goal was to develop a cryogenic system capable to deliver stable base T (~ 10 mK) together with reduced vibrations (baseline RMS at few keV) and a radio clean environment (selected material, cold Pb shields).



Cryogenic system commissioning

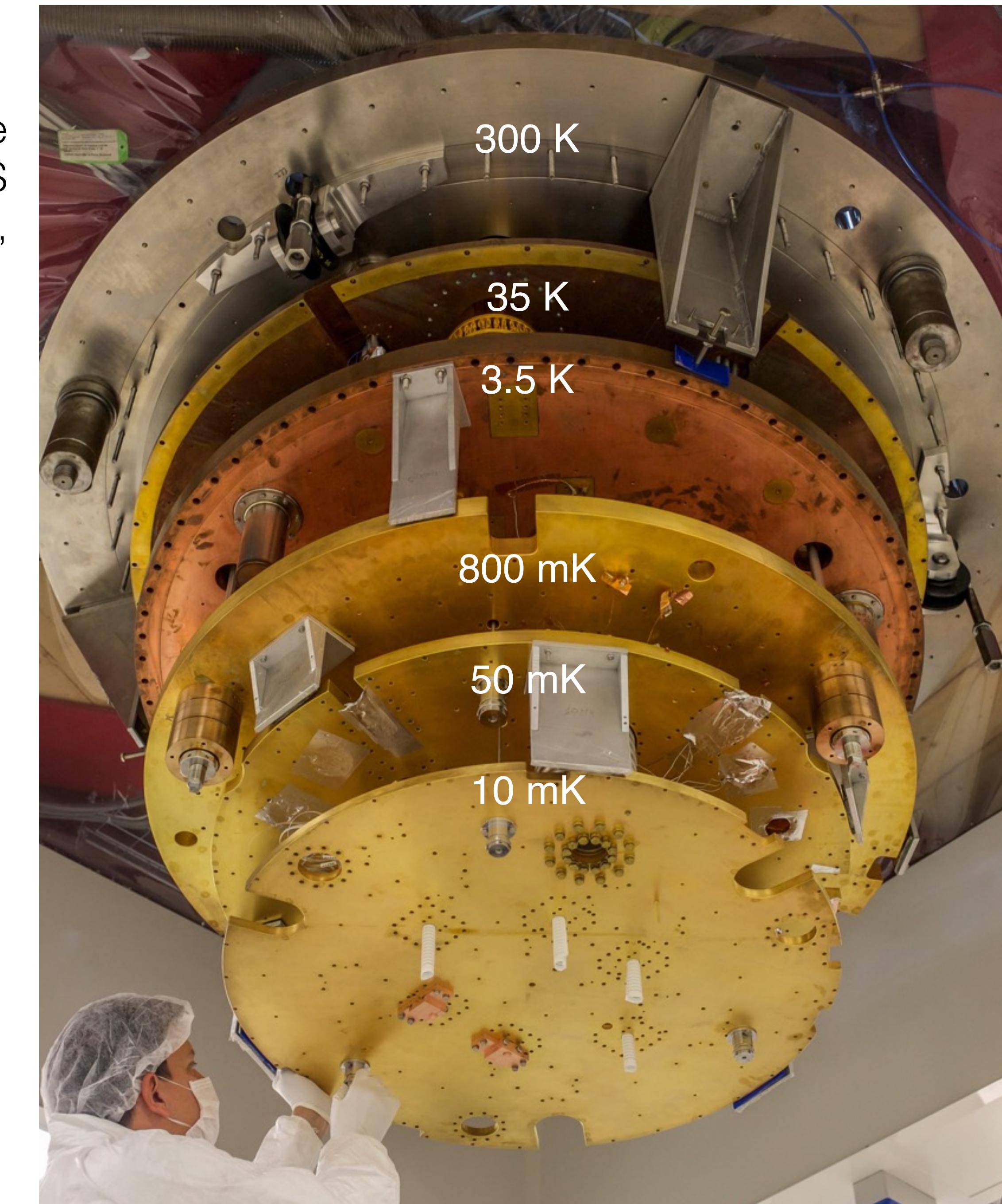
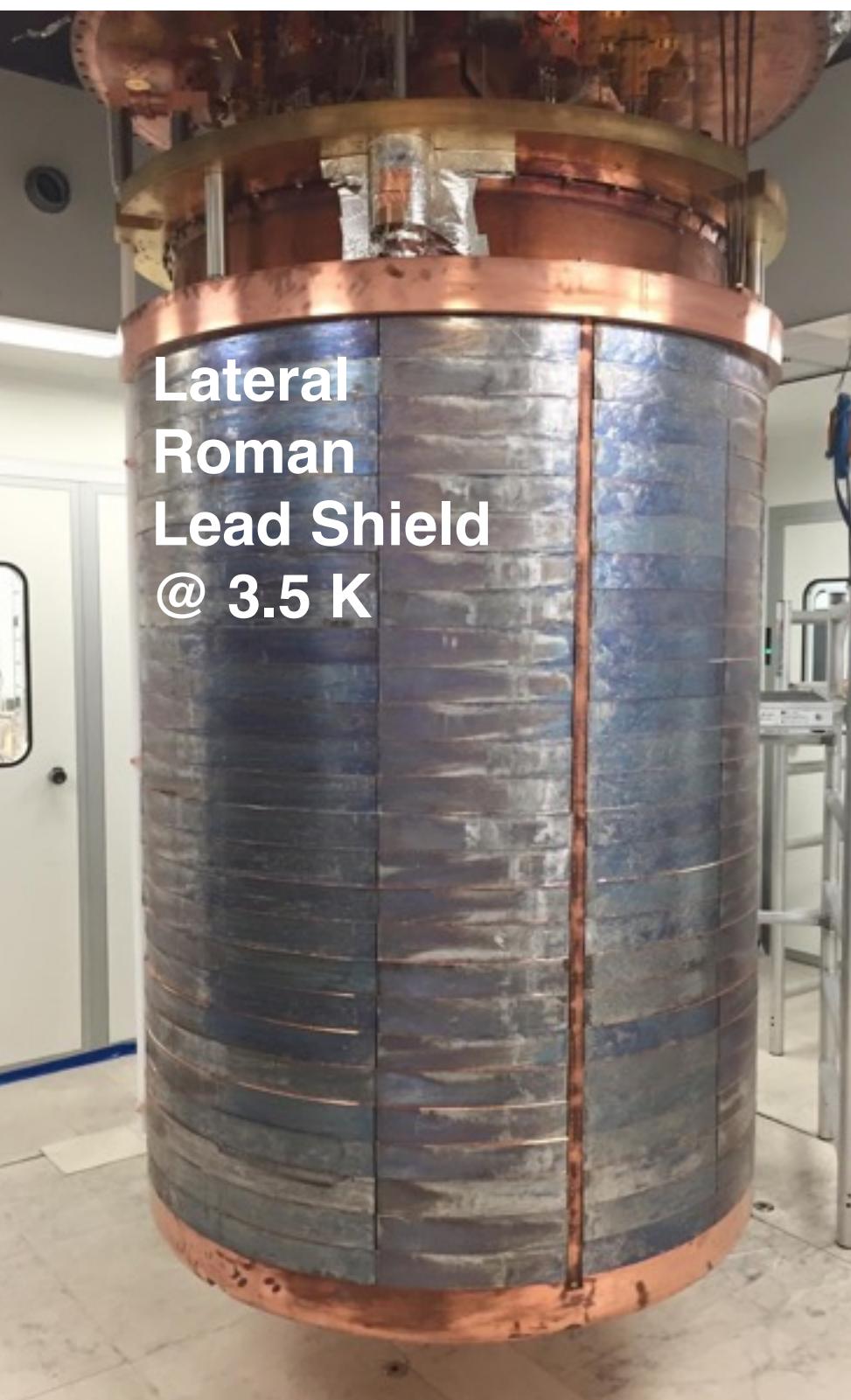
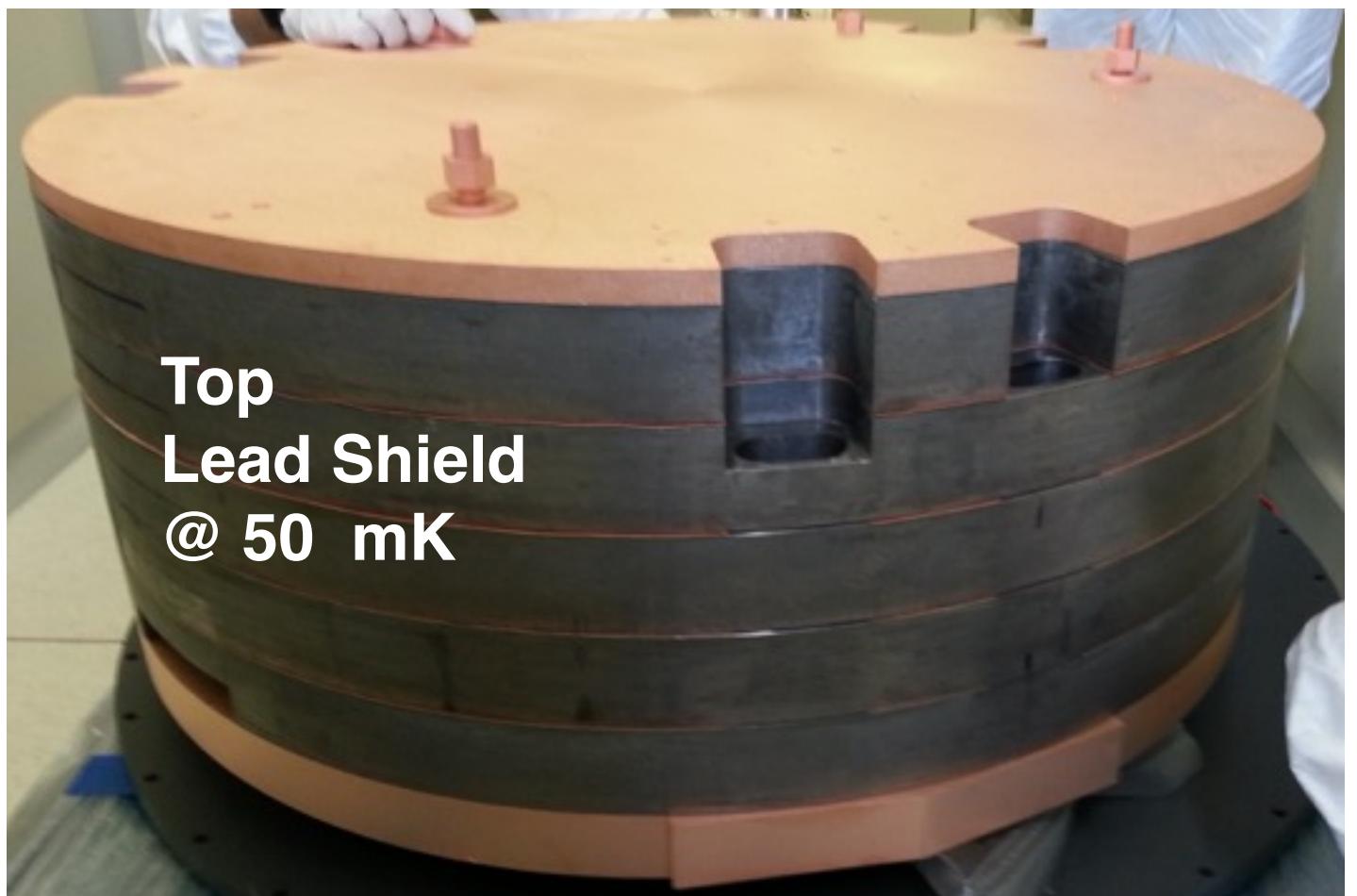
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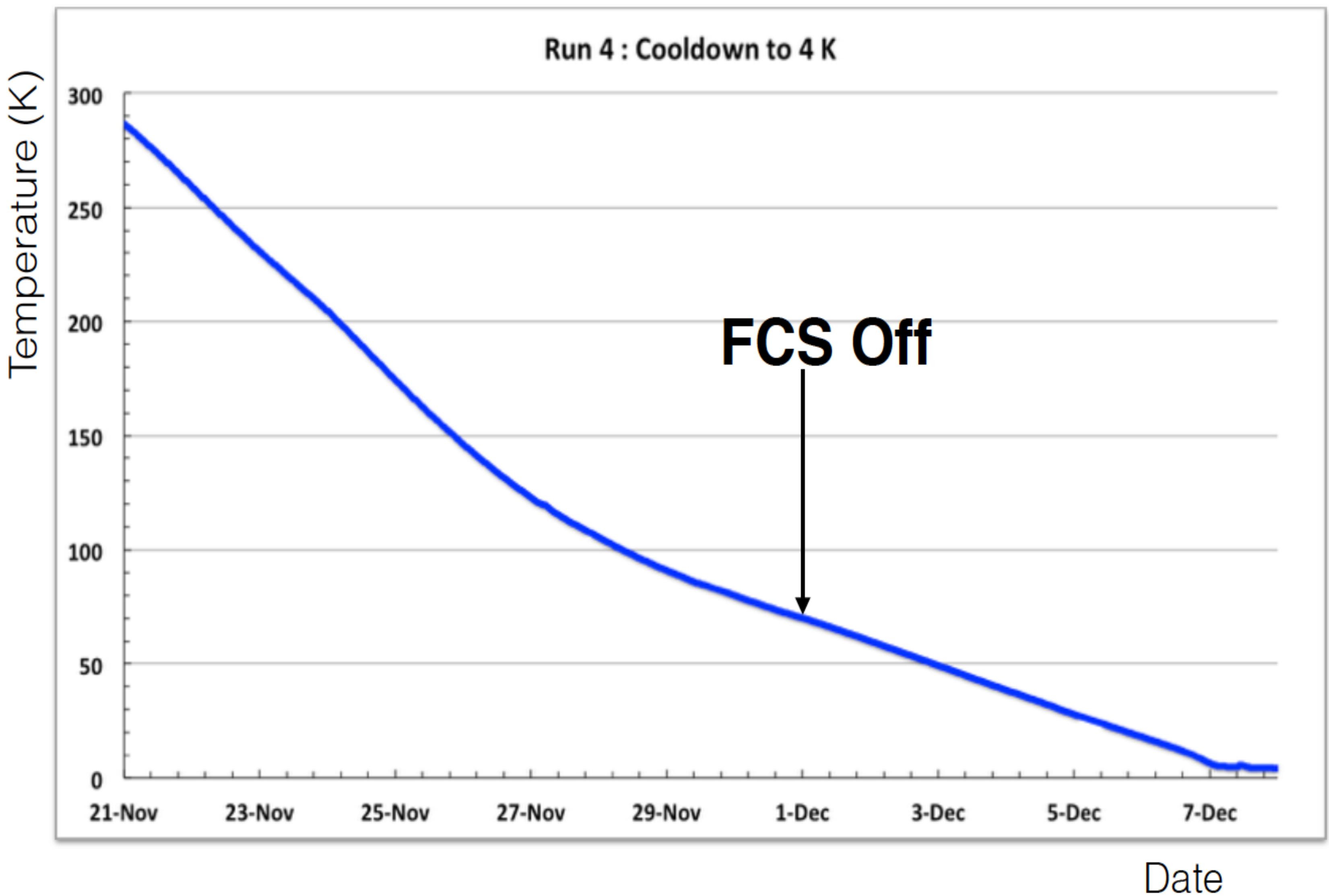
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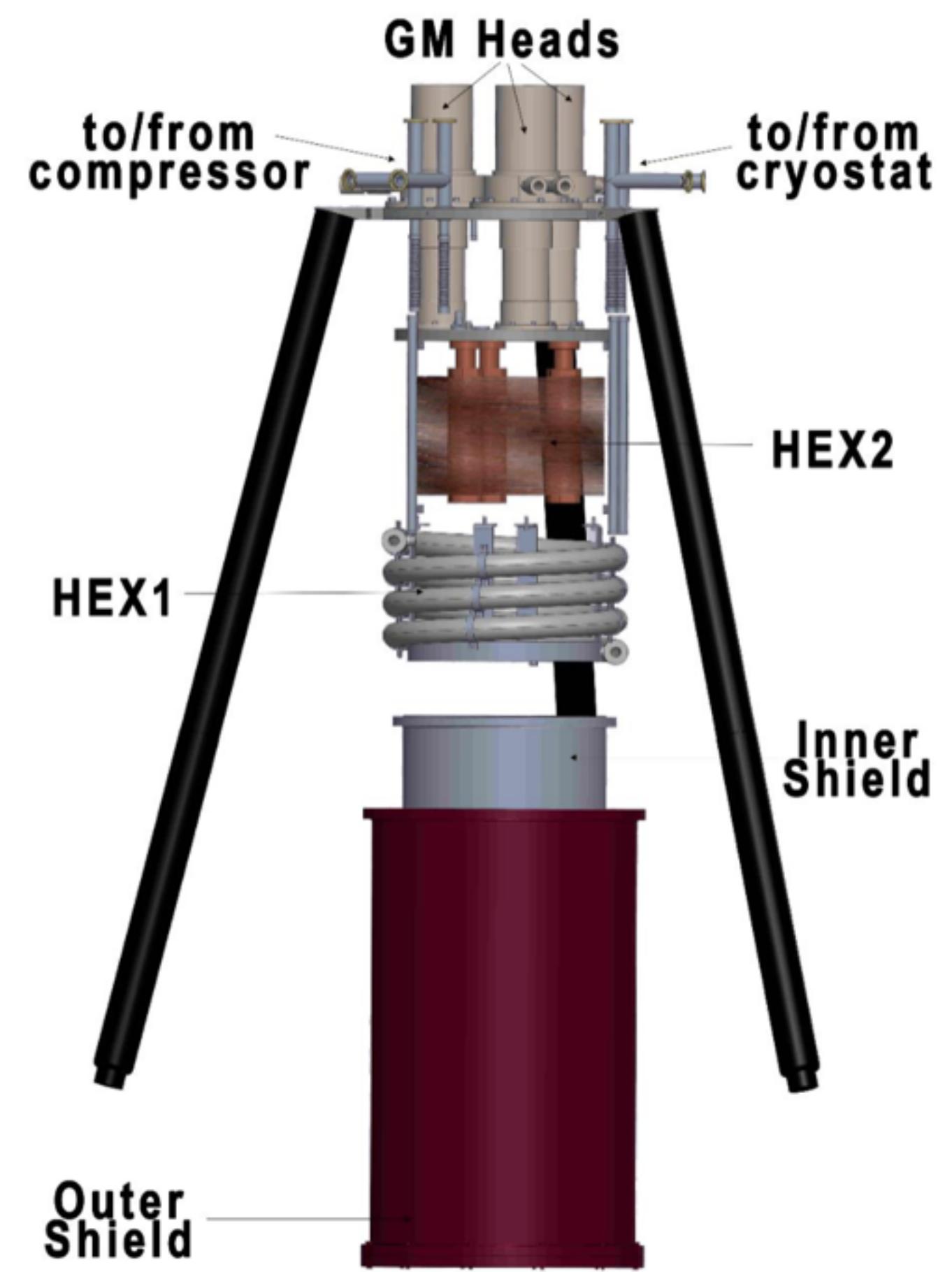
- All the cryostat components well thermalized at the different stages (including 2.5 tonnes top Pb shield @ 50 mK and lateral 5 tonnes roman Pb shield @ 3.5 K).
- No evident temperature gradient or heat leak is observed.



Cool down

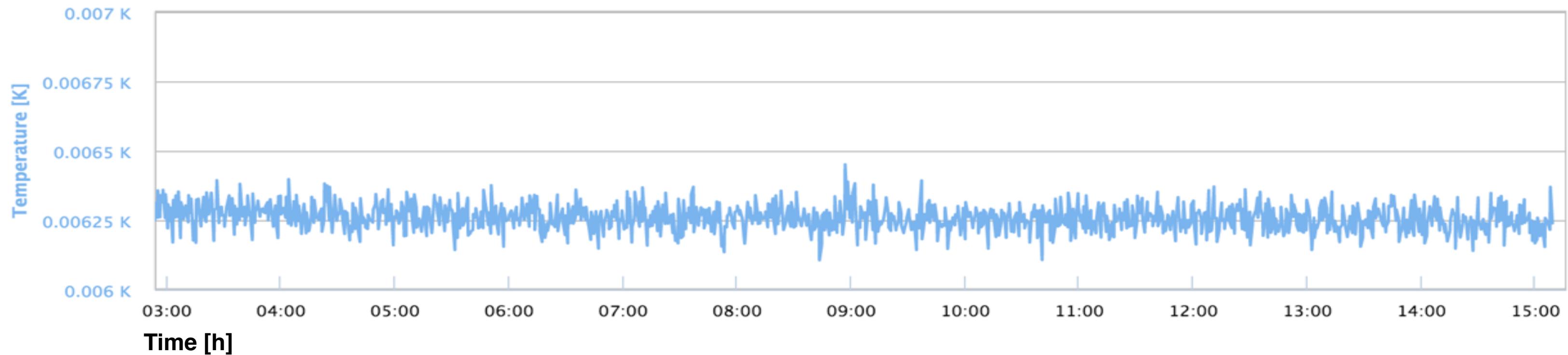


- Cool down to 4 K of about 15 tonnes was performed in 17 days
- Fast cooling was used up to ~ 75 K



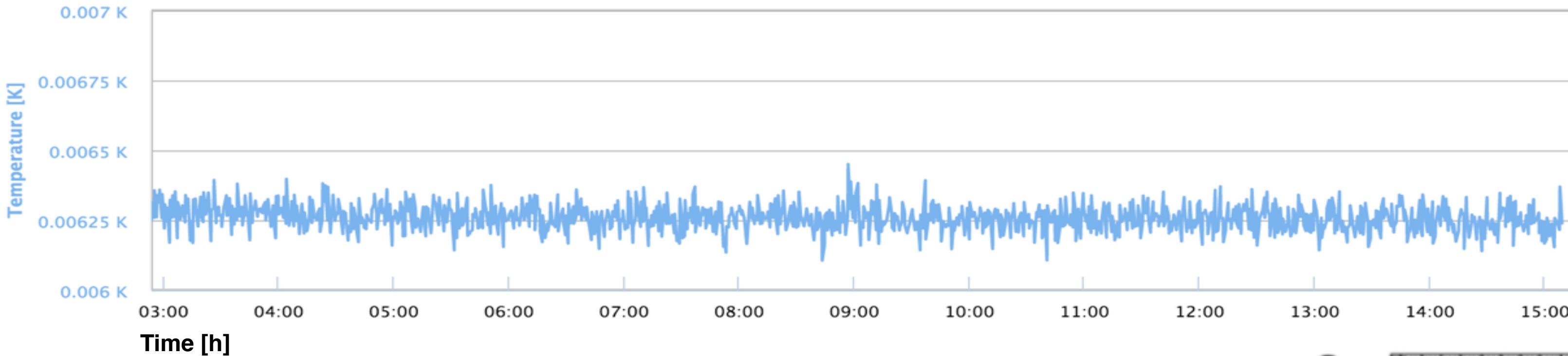
Base T stability

- Cool down from 3.5 K to base temperature was performed in ~ 1 day
- Stable base temperature -that allows CUORE bolometers operation- **6.3 mK**. Base T stable for more than 70 days.

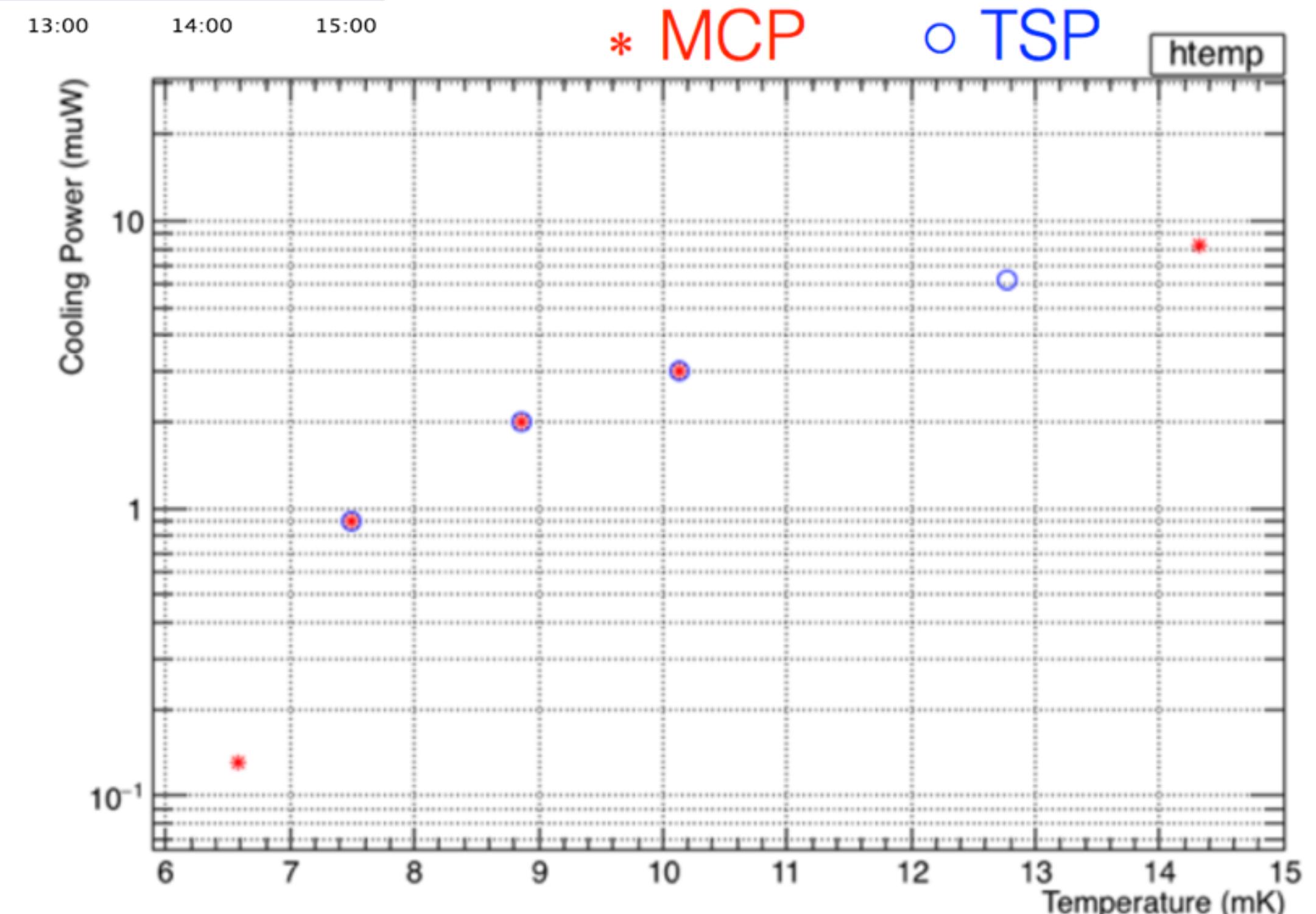


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- Proved nominal cooling power: **3 μ W @ 10 mK**.
- Base temperature allows to stabilise operating temperature around 10 mK for a stable detector response.

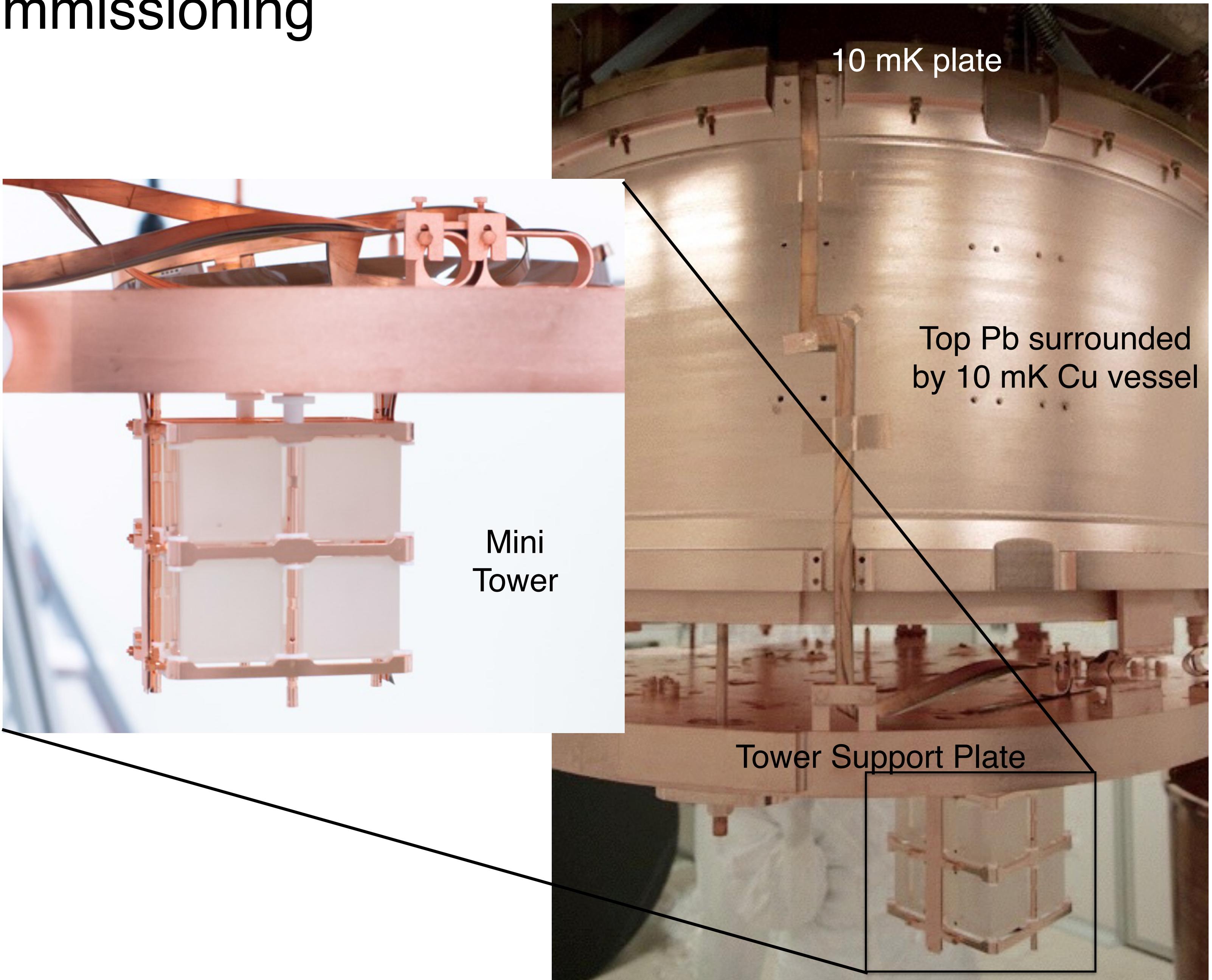


Bolometers and readout commissioning

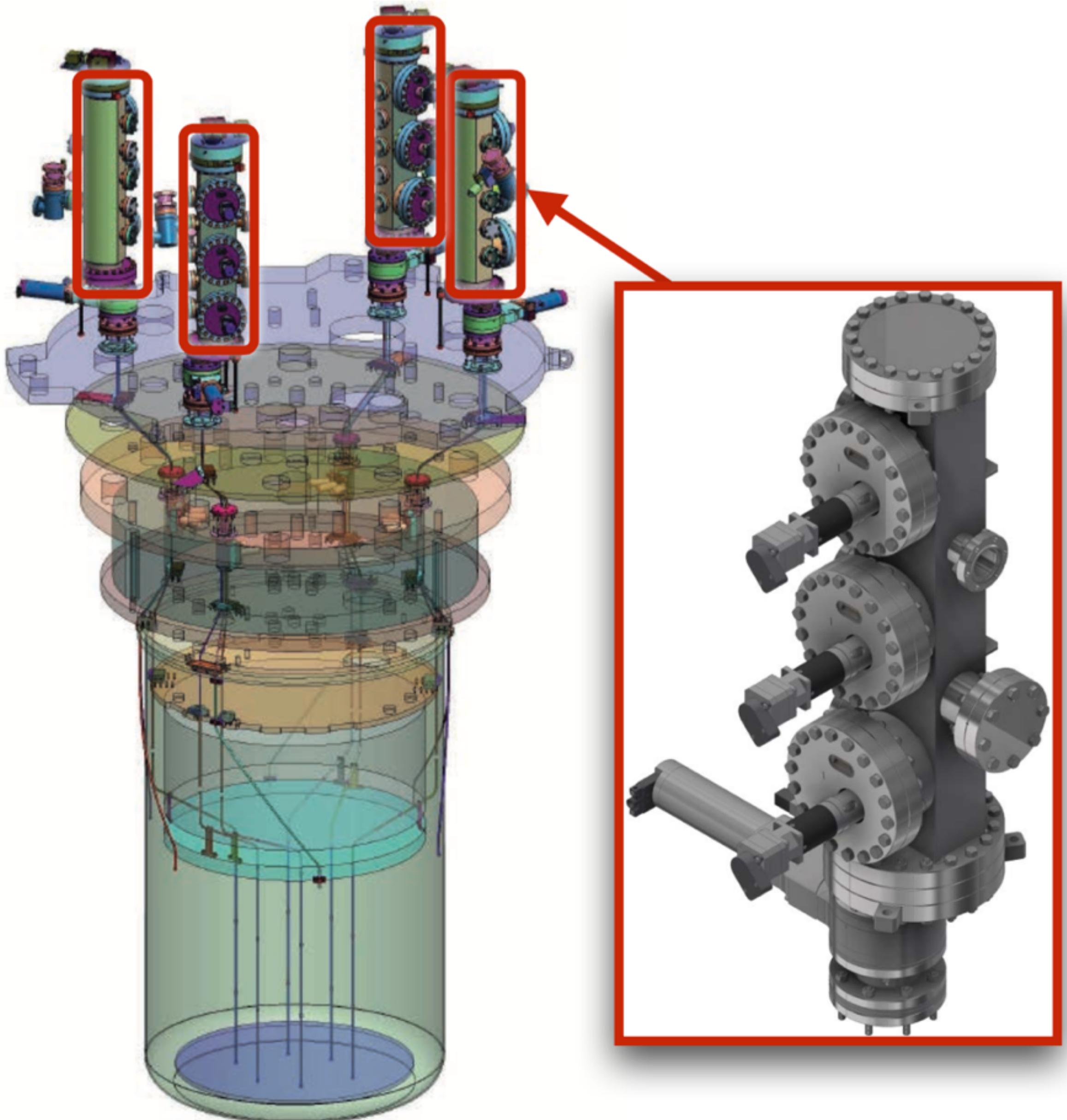


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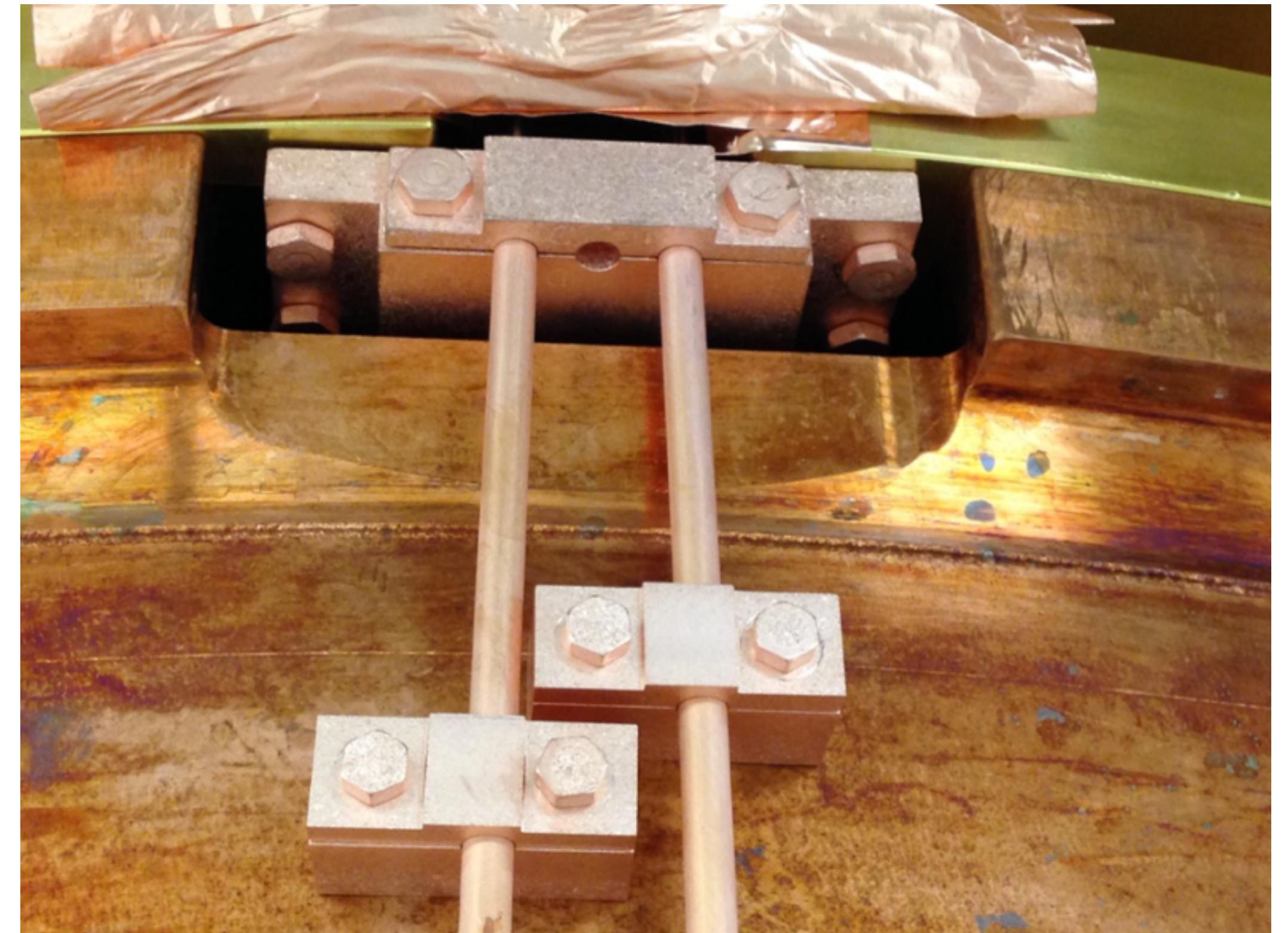
- Encouraging detector performance (energy resolution) on 8 detectors array (Mini-Tower)
- Commissioned electronics, DAQ, temperature stabilization, and detector calibration systems



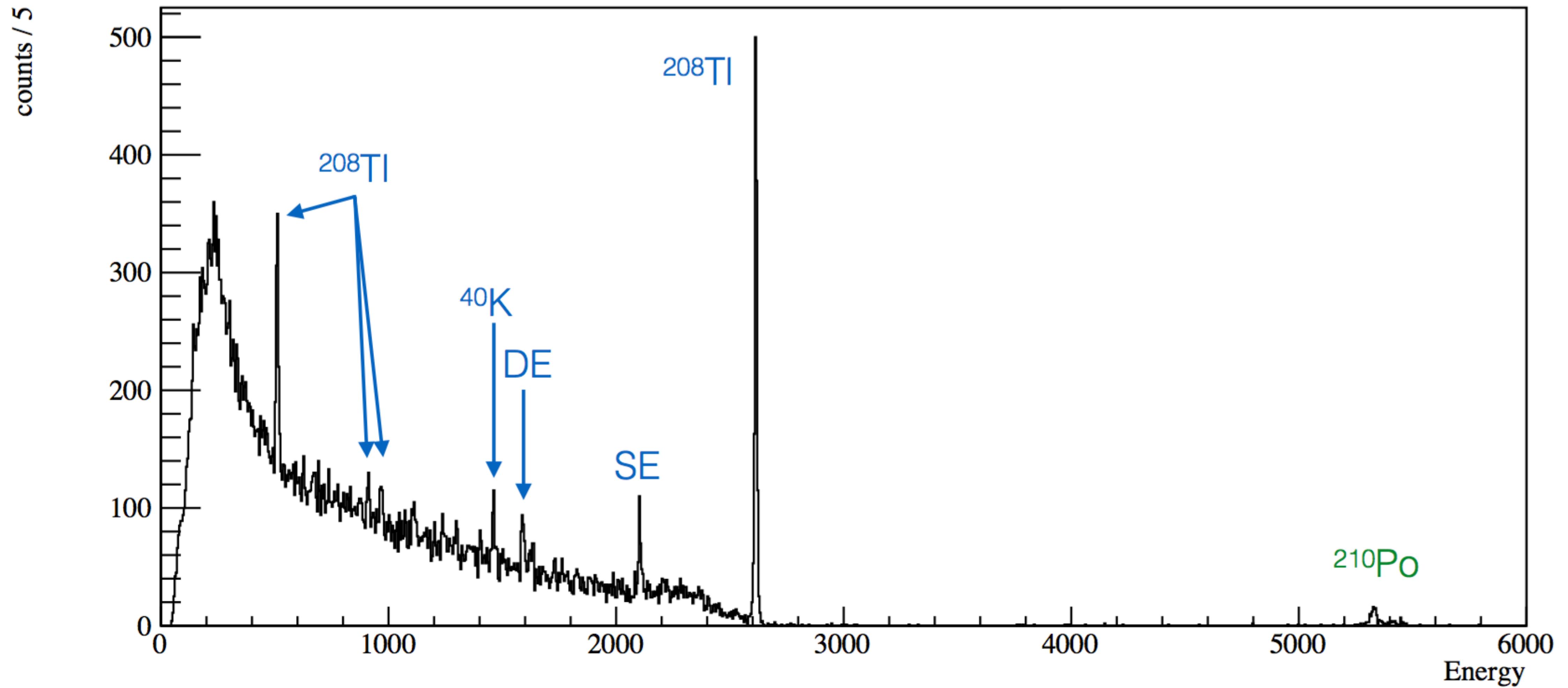
Detector Calibration System



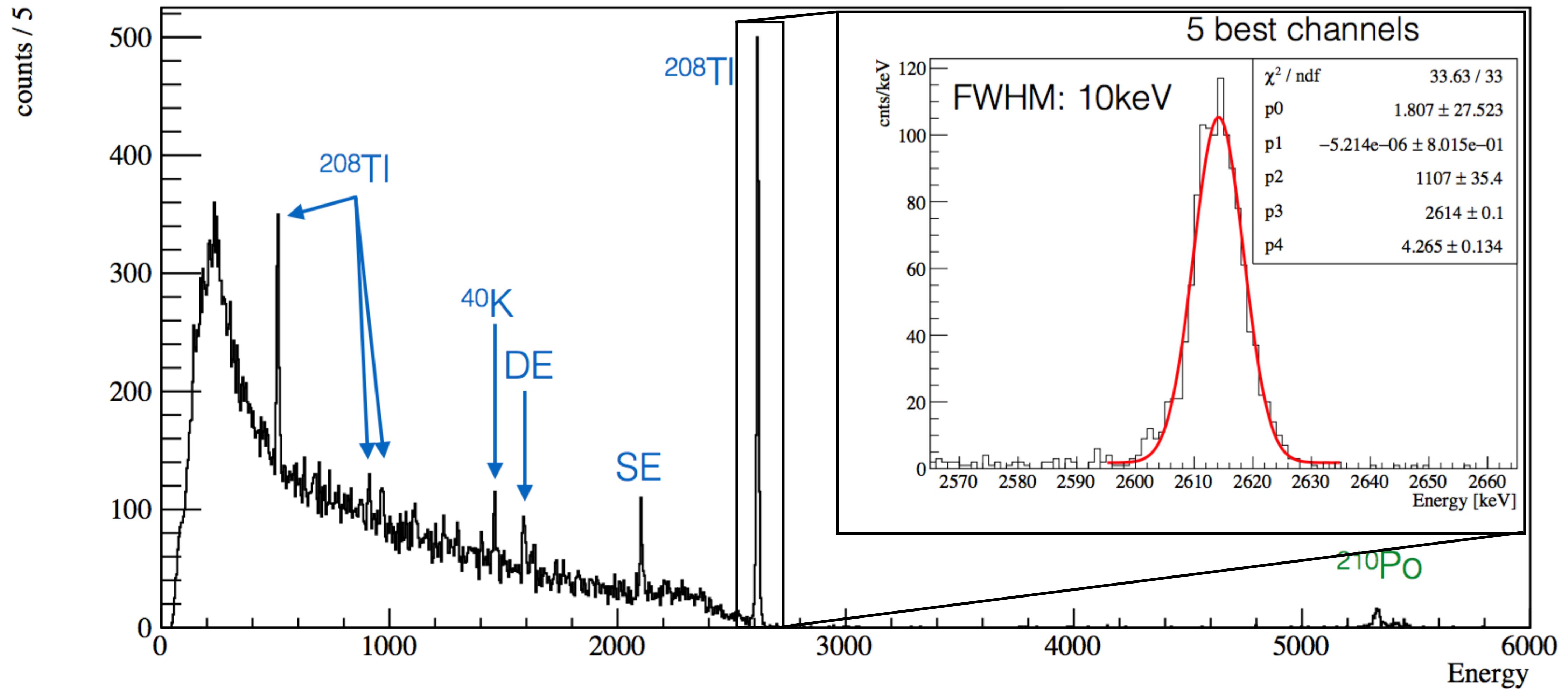
- Successful deployment of calibration sources to 10 mK (6 internal) and 50 mK (6 external)
- Power dissipation compatible with CUORE specs



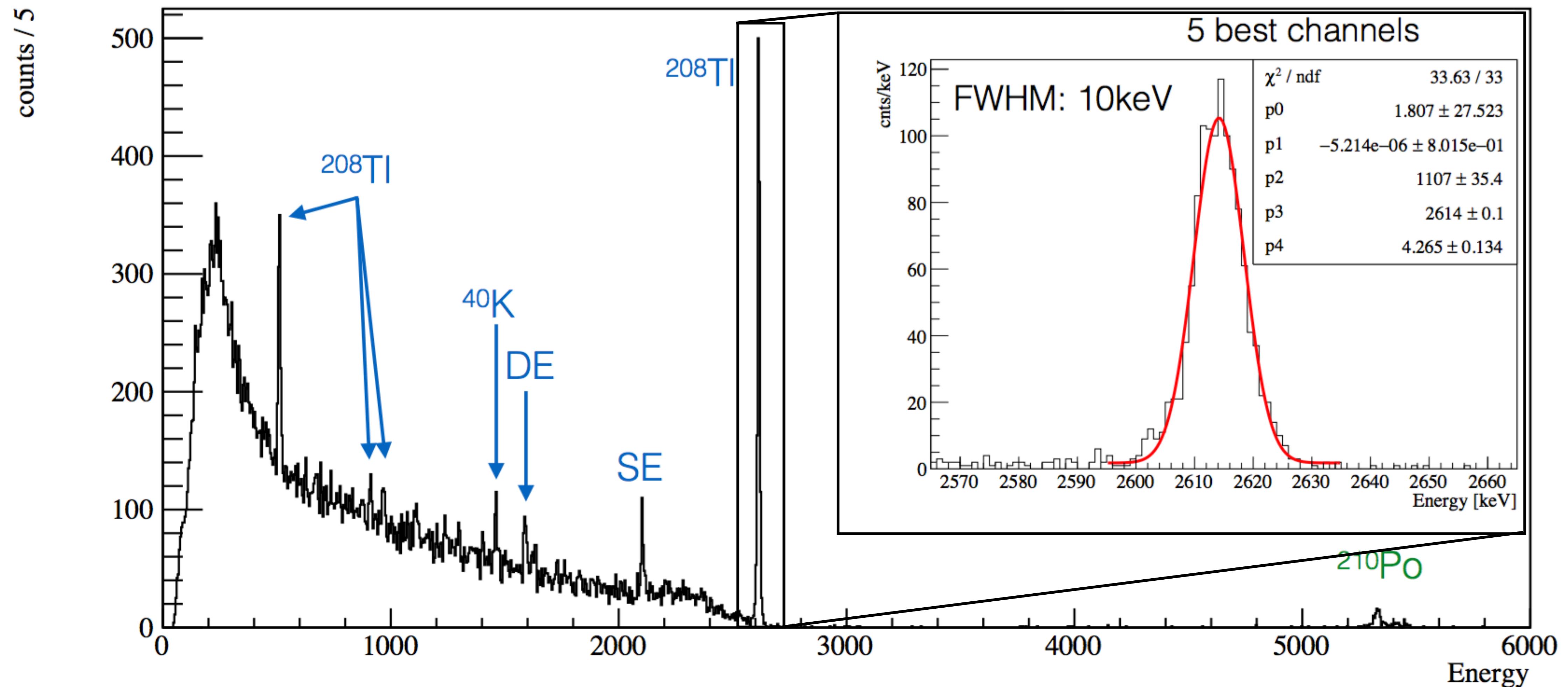
Resolution



Resolution



Resolution

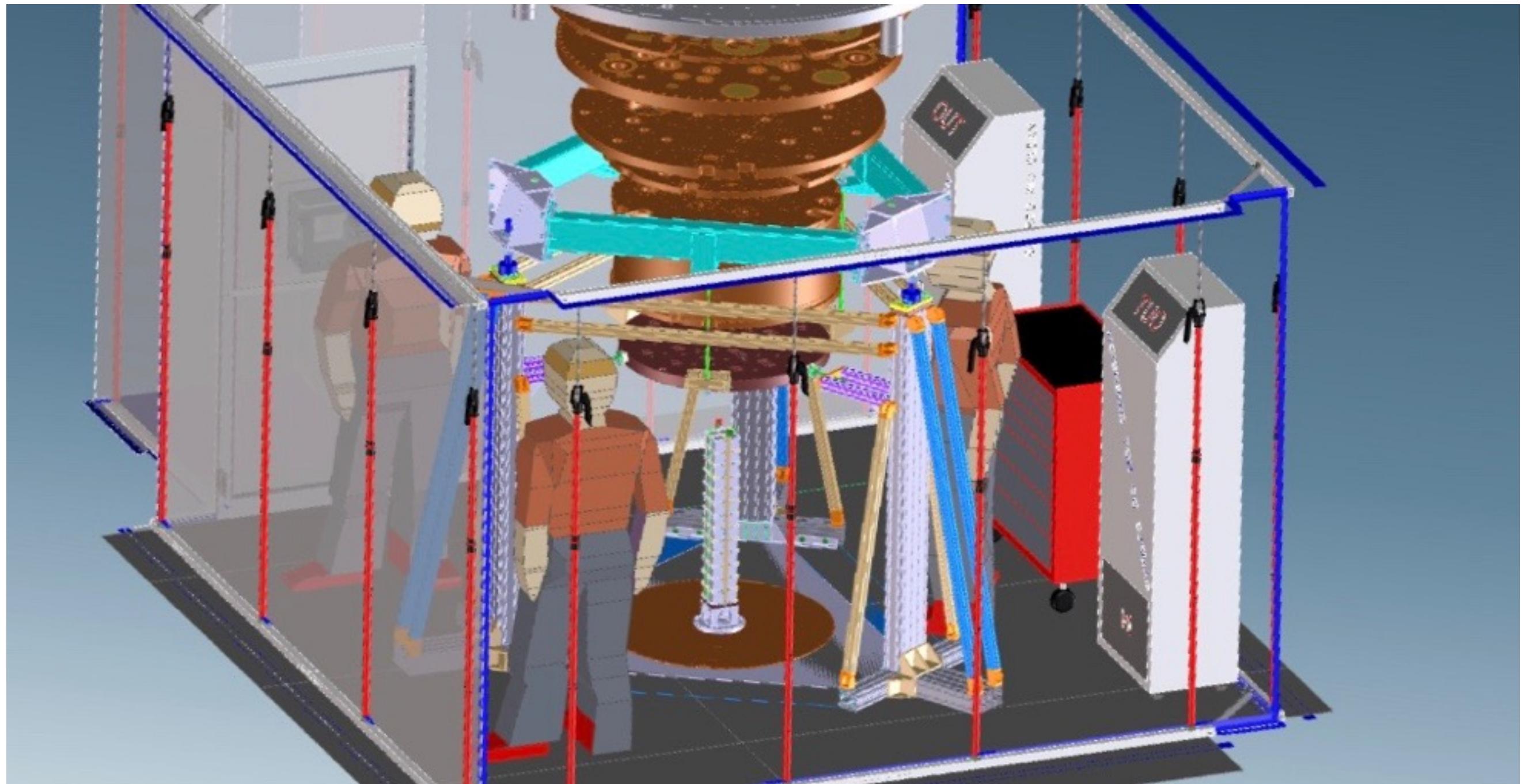


March 2016: Cryogenic commissioning complete.
Detector installation in Summer 2016

Detector installation

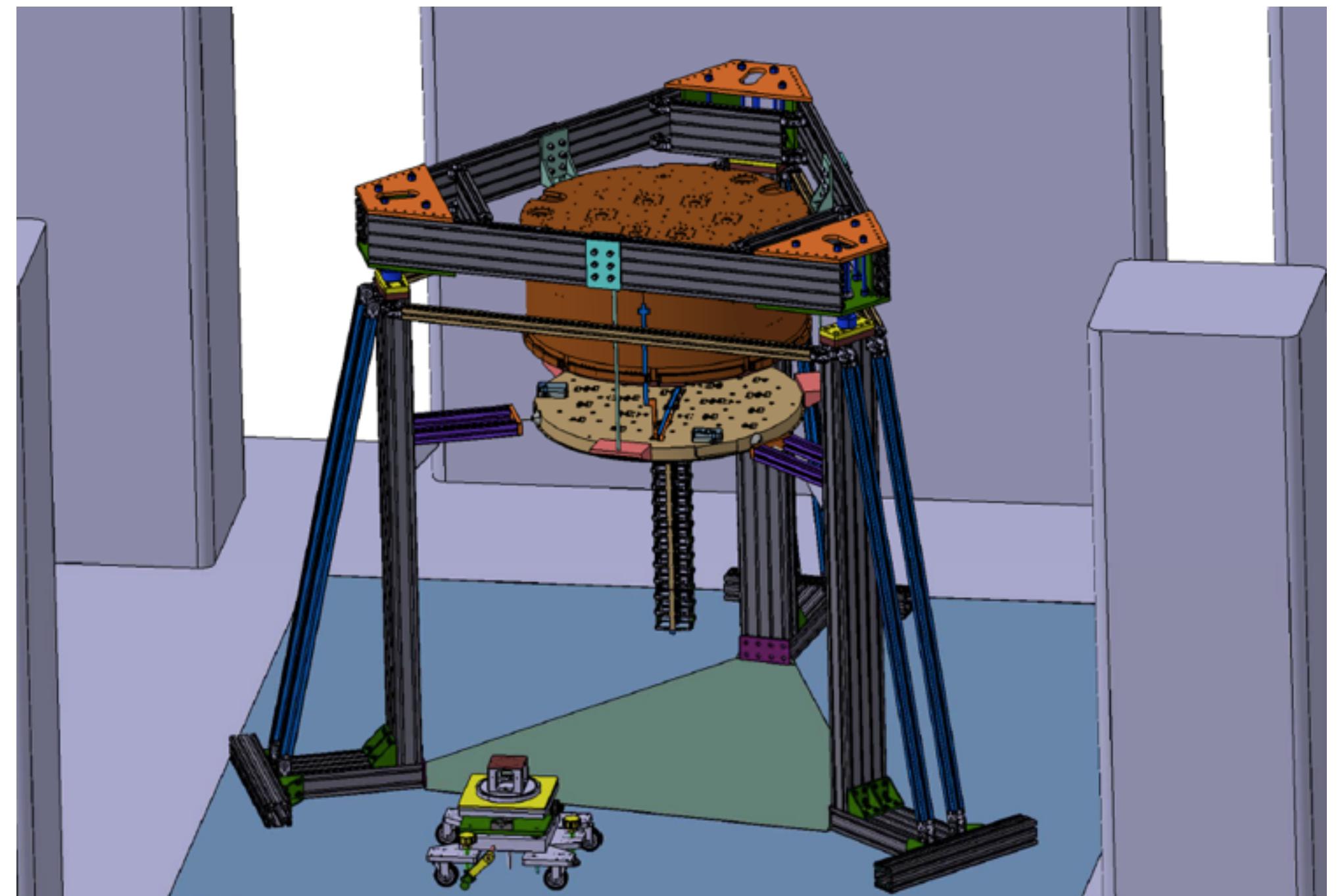
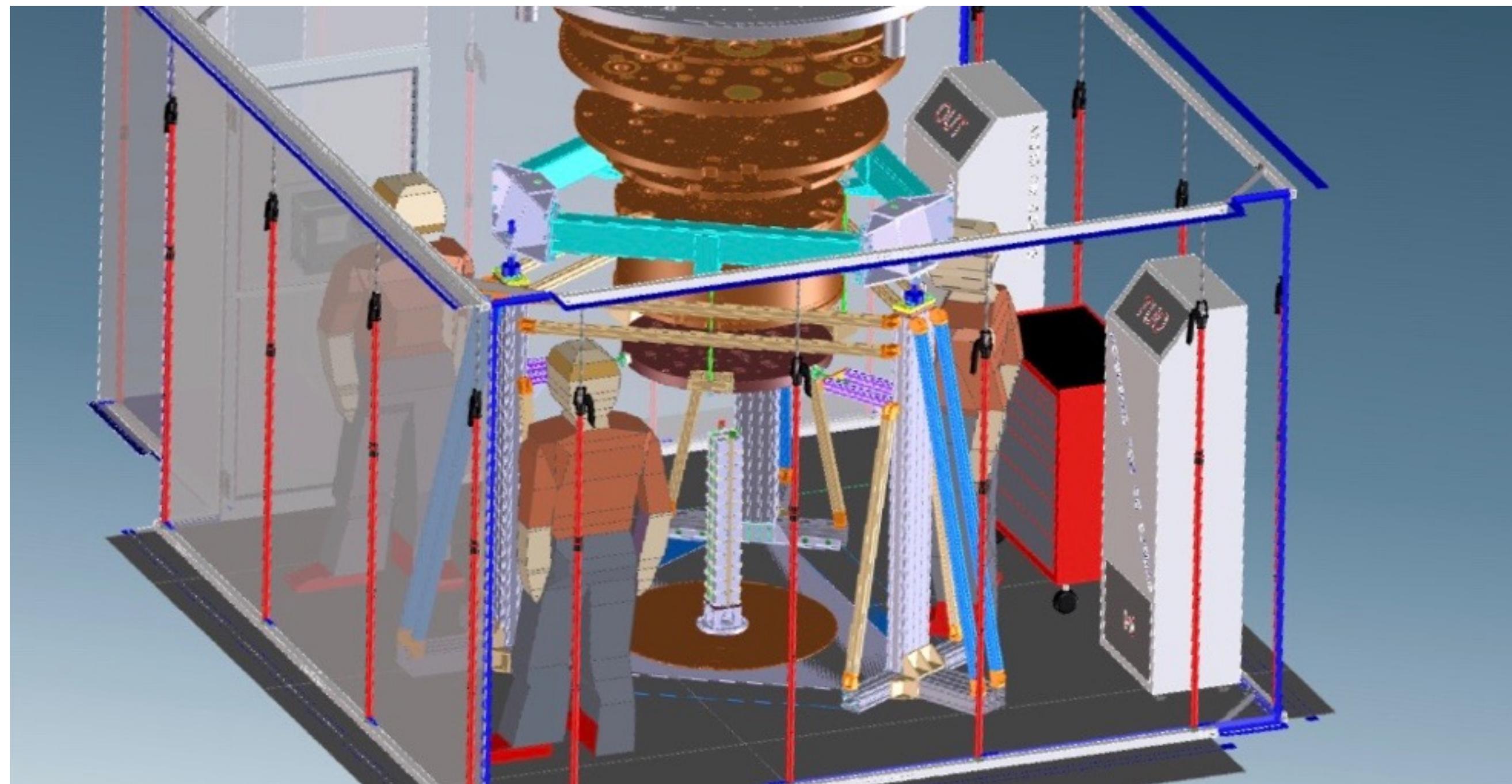
- In March 2016 started the refurbishing of the cryostat area for the installation of the radon free clean room (CR6).
- Procedure for the installation already tested.
- Detector installation team already trained in realistic conditions.

Detector installation



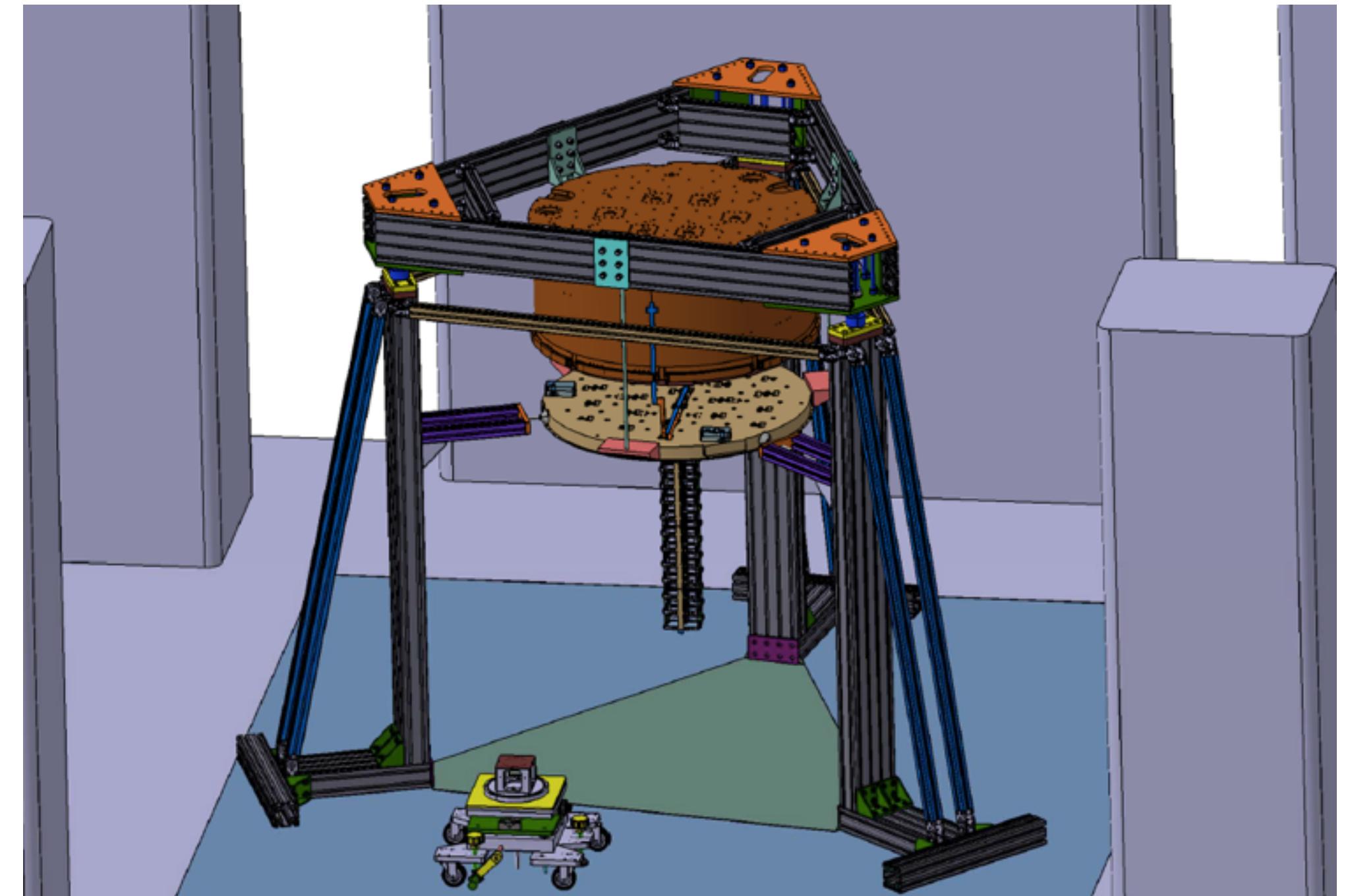
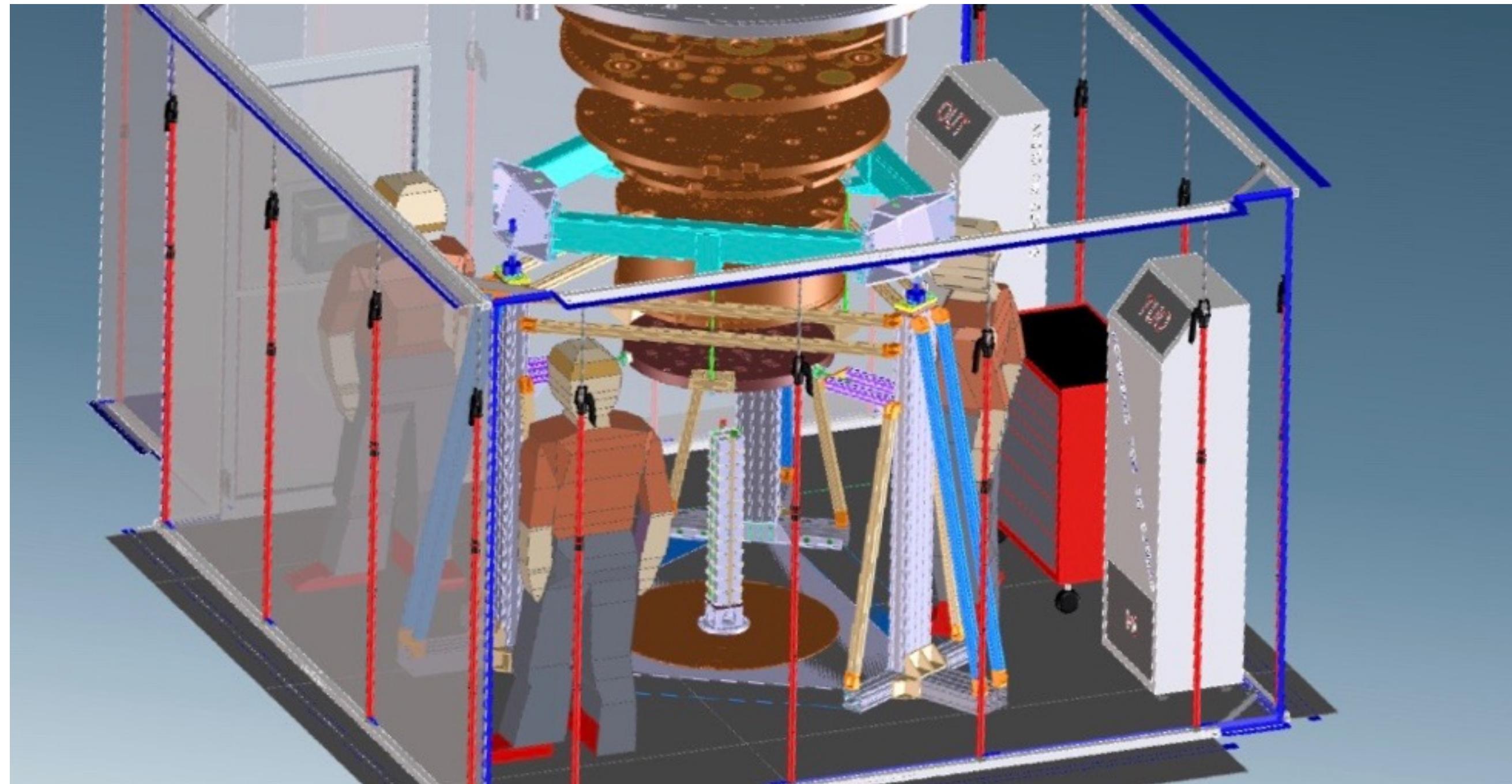
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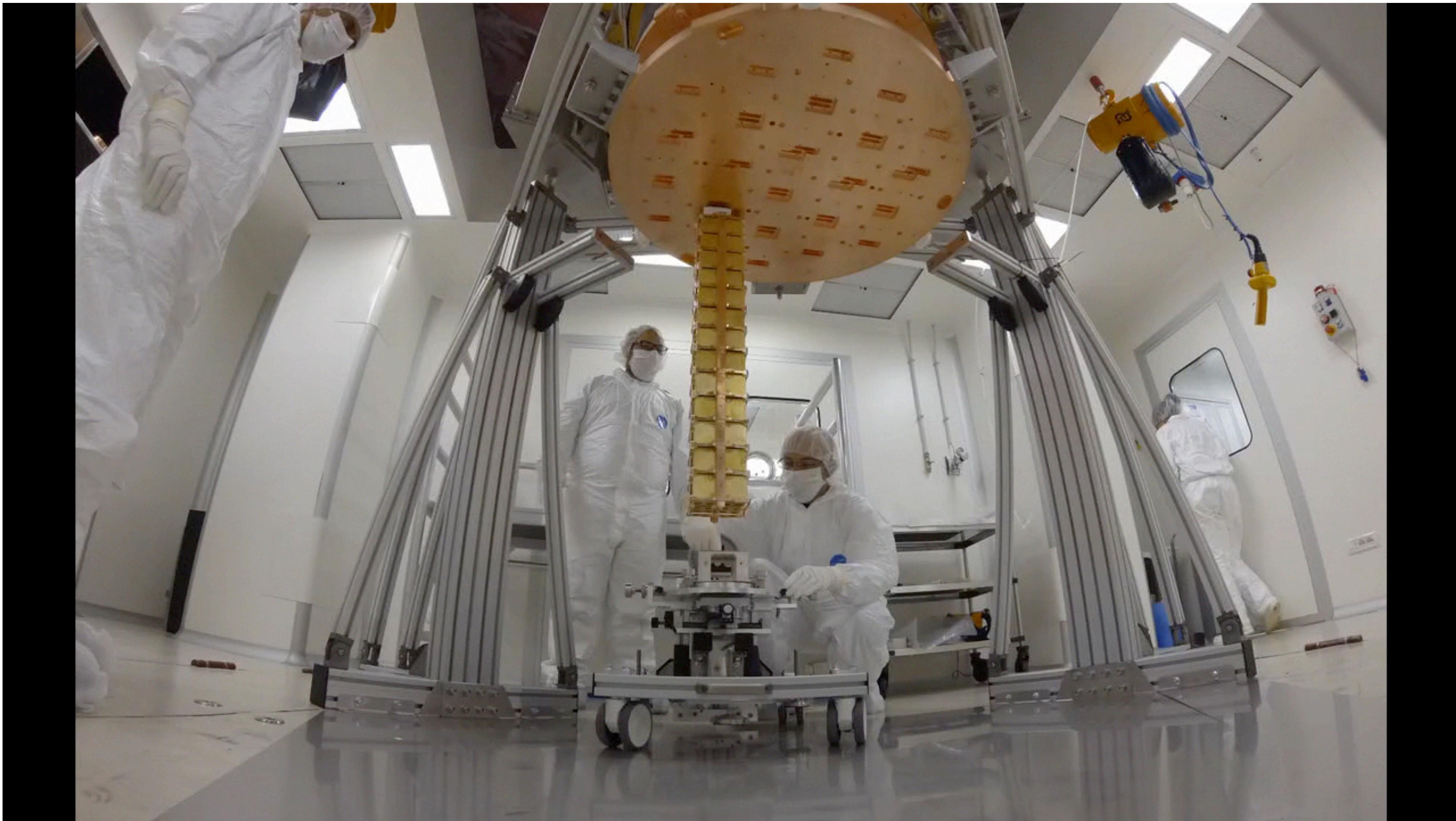
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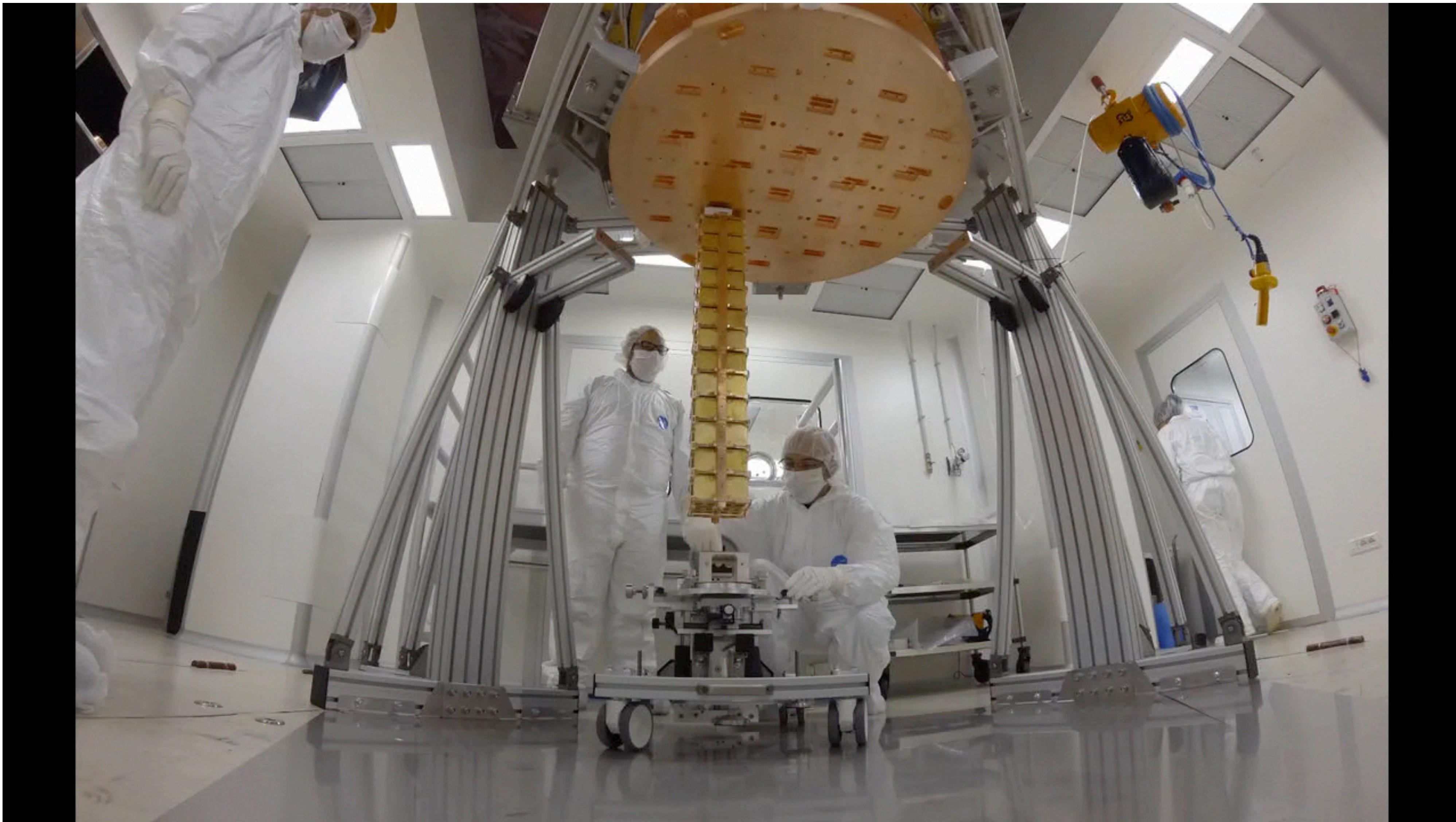
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Tower installation procedure



Tower installation procedure



Conclusions

CUORE-0

- Achieved its energy resolution and background level objectives
- Improved 0vDBD limit for ^{130}Te (no 0vDBD evidence)
- Indicated CUORE sensitivity goal is within reach.

CUORE

- Assembly of the 19 CUORE towers is complete.
- CUORE cryostat assigning is completed
 - stable base temperature of $\sim 6\text{ mK}$
 - positive indications on noise and performances
 - DCS successfully tested
- The cryostat is now ready to host the detector
- Detector installation foreseen in summer 2016
- CUORE cool down expected in late 2016

The CUORE collaboration

