# E-TCT measurements of irradiated HV-CMOS test structures

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# TCT measurements with HVCMOS structures made on different substrate resistivities from different foundries:

#### AMS: 20 Ohm-cm

- G. Krambergeret al, Charge collection studies in irradiated HV-CMOS particle detectors, 2016 JINST11 P04007
- I. Perić et al. , Active pixel sensors in high-voltage CMOS technologies for ATLAS, 2012 JINST **7 C08002.**

• ......





#### X-FAB :100 Ohm-cm, Silicon On Insulator, SOI

- •S. Fernandez-Perez et al., Charge collection properties of a depleted monolithic active pixel sensor using a HV-SOI process, 2016 JINST 11 C01063
- T. Hemperek et al, A Monolithic Active Pixel Sensor for ionizing radiation using a 180 nm HV-SOI process, NIMA 796(2015)8-12

LFoundry: 2000 Ohm-cm, with and without back plane processing

• Piotr RYMASZEWSKI et al., Prototype Active Silicon Sensor in 150nm HR-CMOS technology for ATLAS Inner Detector Upgrade, 2016 JINST 11 C02045

All devices are made on **p-type** substrates

These samples are being investigated as candidates for HV-CMOS detectors for trackers at HL-LHC



# Edge TCT



 TCT measurements with passive pixels (no amplifier in the n-well)
 → collecting electrode connected to amplifier

# (more details: <u>www.particluars.si</u>)





Edge-TCT



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RD50 Workshop, June 2016, Torino

# <u>Charge collection profile</u>, AMS (20 $\Omega$ cm)

#### Reactor neutrons, steps: 2e14, 5e14, 1e15, 2e15, 5e15, 1e16





- charge collection width increases with fluence up to ~ 2e15  $n/cm^2$ 
  - → initial acceptor removal
- charge collection width falls with fluences above ~ 2e15 n/cm<sup>2</sup>
  - → initial acceptor removal finished, space charge concentration increases with irradiation
- at 1e16 charge collection width still larger than before irradiation

# <u>Charge collection profile, Xfab (100 $\Omega$ cm)</u>

#### Reactor neutrons, fluence steps: 2e14, 5e14, 1e15, 2e15, 5e15



- large increase of charge collection region at lower fluence than AMS
- at 5e15 charge collection region narrower than before irradiation, but still 40  $\mu m$  at 300 V

### <u>Charge collection profile</u>, LFoundry (2000 $\Omega$ cm)

#### Reactor neutrons, fluence steps: 1e14, 5e14, 1e15, 2e15, 5e15



- no increase of charge collection width after irradiation seen
- no significant difference between samples with and without back plane (BP)

# Charge profile width vs. bias voltage



Xfab: "knee" at low bias
 0 width up to 100 V at 5e15

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<u>*N<sub>ef</sub>* vs fluence</u>



#### AMS CHESS1 chips (20 $\Omega$ cm) irradiated with PS protons

#### 24 GeV protons, 1 MeV eq. fluences : 3.3e14 n/cm<sup>2</sup> and 4.6e14 n/cm<sup>2</sup>



 $\rightarrow$  larger width than the largest after neutrons (at 2e15 n/cm<sup>2</sup>)

# Irradiation with PS protons

- fit compatible with  $N_{eff}$  ~ 2e13 cm<sup>-3</sup>
- less than after ~2e15  $n/cm^2$  reactor neutrons ( $N_{eff}$  ~ 3e13 cm<sup>-3</sup>)
  - ightarrow faster initial acceptor removal
  - ightarrow large rise of profile width low bias



#### Irradiation with PS protons

Larger depleted depth (lower  $N_{eff}$ ) at lower fluence than after neutron irradiation:

 $\rightarrow$  larger acceptor removal constant *c* (and smaller  $g_c$ ) after proton irradiation

→ measurements in agreement with M. Fernandez et al.

Calculate depletion depth from  $N_{eff}$  using:



E-TCT with HVCMOSv3, (AMS 180 nm, 10 Ohm-cm) irradiated with PS protons and neutrons: M. Fernandez, RD50 meeting, December 2015:

#### **Acceptor removal**



• AMS (20  $\Omega$ cm, N<sub>A0</sub> ~ 10<sup>15</sup> cm<sup>-3</sup>): c ~ 4·10<sup>-15</sup> cm<sup>2</sup>, N<sub>c</sub>/N<sub>eff0</sub> ~ 1, PS protons: c ~ 1·10<sup>-14</sup> cm<sup>-2</sup>

- X-FAB (100  $\Omega$ cm, N<sub>A0</sub> ~ 10<sup>14</sup> cm<sup>-3</sup> ): c ~ 1.3 $\cdot$ 10<sup>-14</sup> cm<sup>2</sup>, N<sub>o</sub>/N<sub>eff0</sub> <~ 1
- LFoundry (2000  $\Omega cm,$   $N_{A0}$  ~ 6·10^{12}  $cm^{\text{-3}}$  ), acceptor removal not observed in this study
  - → deep acceptor introduction rate comparable or faster than removal rate
  - $\rightarrow$  initial acceptor concentration low  $\rightarrow$  difficult to observe reduction of a small value
  - → removal not complete  $N_c/N_{effo}$  < 1 and/or small c to be observed in this measurement

# **Charge collection profile - annealing**

Measurement before and after 80 minutes at 60 C  $\rightarrow$  10% to 20 % increase of charge collection width after annealing

200

5e15

200

150

100

#### Lfoundry: que 1.4 arb Charge (25 ns) Charge (25 ns) 14 Struct A, Bias = 100 V $\Phi = 1e14 \text{ n/cm}^2$ Struct A, Bias = 100 V 1.2 1.2 Φ = 1e15 n/cm<sup>2</sup> Black: not annealed Black: not annealed Red: 80 min at 60 C Red: 80 min at 60 C 0.8 0.8 Full symb. no BP Full symb. no BP Empty symb. BP Empty symb. BP 0.6 0.6 0.4 0.4 1e14 0.2 0.2 0 47 0 0 50 100 150 0 50 100 150 200 250 y (µm) arb arb Charge (25 ns) 1.4 1.4 Struct A, Bias = 100 V Charge (25 ns) Struct A. Bias = 100 V $\Phi = 5e14 \text{ n/cm}^2$ 1.2 1.2 $\Phi = 5e15 \text{ n/cm}^2$ Black: not annealed Black: not annealed Bed: 80 min at 60 C Bed: 80 min at 60 C 0.8 0.8 Full symb. no BP Empty symb. BP 0.6 0.6

0.4

0.2

0

50

0



#### Xfab



1e15







0.6

0.4

0.2

04

0

50 100 150 200 250 350

y (µm)

300

#### Scan across pixel array: AMS (20 Ωcm)

Bias = 120 V, all 9 pixels connected to readout, charge (25 ns)



# LFoundry, Structure F, all pixels read out

- → no significant efficiency gaps between pixels
- → no large difference between BP and no BP devices

![](_page_15_Figure_3.jpeg)

![](_page_15_Figure_4.jpeg)

![](_page_15_Figure_5.jpeg)

![](_page_15_Figure_6.jpeg)

![](_page_15_Figure_7.jpeg)

![](_page_15_Figure_8.jpeg)

### <u>X-FAB: 100 $\Omega$ cm, 4x4 pixel array, Bias = 300 V</u>

![](_page_16_Figure_1.jpeg)

 → carriers drift to the oxide between n-wells
 → behaves as "parasitic AC coupled electrode"
 → more detail showed at *Trento workshop, Paris 2016*: https://indico.cern.ch/event/452766/contributions/1117348/

#### Efficiency gaps between pixels after irradiation → nuch smaller gaps at 500 ns integration

![](_page_16_Figure_5.jpeg)

# ightarrow gaps less evident after high fluence

![](_page_16_Figure_7.jpeg)

### **Summary**

- Edge-TCT measurements with passive test structures made on 3 different substrate resistivities: AMS : 20  $\Omega$ cm, X-FAB: 100  $\Omega$ cm, LFoundry: 2000  $\Omega$ cm
  - $\rightarrow$  charge collection profiles measured up to 1e16 n/cm<sup>2</sup>
  - $\rightarrow$  significant charge collection width after highest fluence in all samples
- AMS and X-FAB: large increase of charge collection width after irradiation with neutrons
  → dependence of charge collection width with fluence consistent with effective acceptor removal
  → acceptor removal in X-FAB faster than in AMS → faster removal at larger initial resistivity
- AMS: large increase of charge collection width after irradiation with PS protons
  - ightarrow increase larger and at lower fluence than for neutrons
    - ightarrow faster acceptor removal and smaller deep acceptor introduction rate
  - → fast increase of charge collection width, faster than sqrt(V) at low bias voltage (seen also after neutron irradiation)
- LFoundry: charge collection width decreases with increasing fluence
  - ightarrow introduction of deep acceptors faster than removal of initial acceptors
    - removal not complete  $N_c/N_{eff0}$  < 1 and/or too slow
    - compensated material? (donoros and acceptors removed at different rate  $\rightarrow$  we only see the sum)
  - ightarrow no significant difference between samples with and without back plane contact
  - ightarrow no significant efficiency gaps between pixels

•X-FAB: large efficiency gaps between pixels after irradiation (at 25 ns integration times)

ightarrow low efficiency between n-wells due to parasitic charge collection