



Possibilities of large fluence irradiation dosimetry using multi-crystalline Si

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Outline

- Motivation
- Samples
- Measurement technique and instrument
- Carrier lifetime variation with fluence
- Characteristics of the mc-Si and electronic grade- Si



Motivation

- To search for cheap materials in order to make the wafer fragment sensors
- Carrier lifetime variations in mc-Si of elevated doping irradiated by protons
- To widen applications of VUTEG-5-AIDA instrument for dosimetry



Samples

Multi-crystalline Si (mc-Si) substrates for commercial solar-cell production:

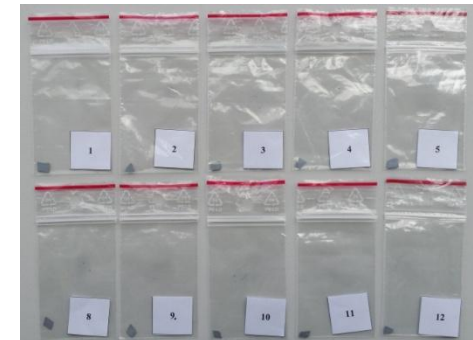
- surface non-passivated
- 190 μm thick wafers of dimensions $15.6 \times 15.6 \text{ cm}^2$
- moderately doped p-type, 10^{15} cm^{-3}
- fragmented as crystal isles

Preparing of mc-Si tentative dosimetry sensors:

- cut of the same crystalline “isle”
- 5 pieces for irradiation from the same “isle”
- several sets from different mc-Si “isles”

Irradiation:

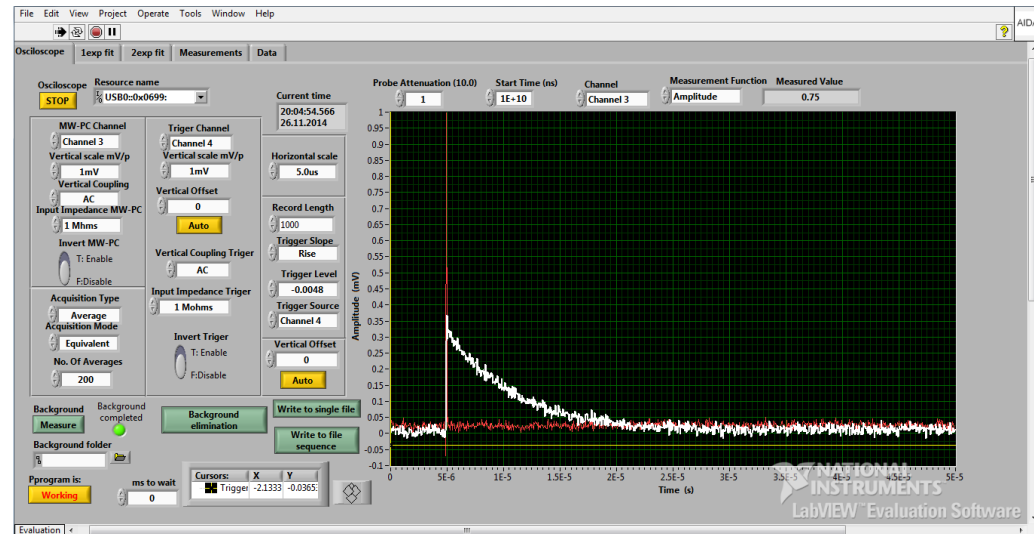
- at tandem accelerator in University of Helsinki
- 8 MeV protons
- using proton beam scans



Measurement technique and instrument



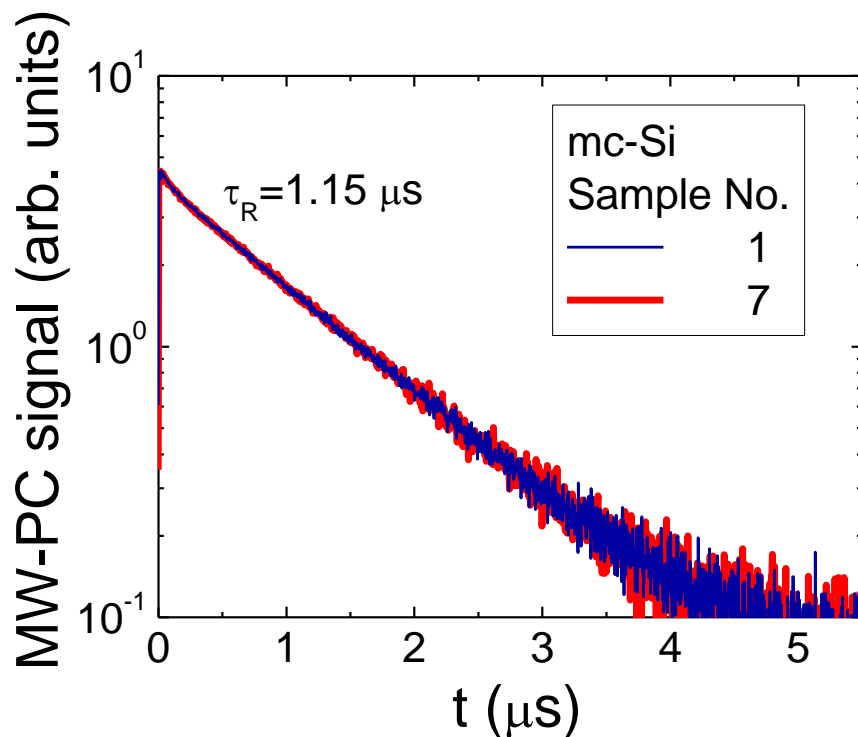
VUTEG-5-AIDA



Springs for fixing of plastic bag

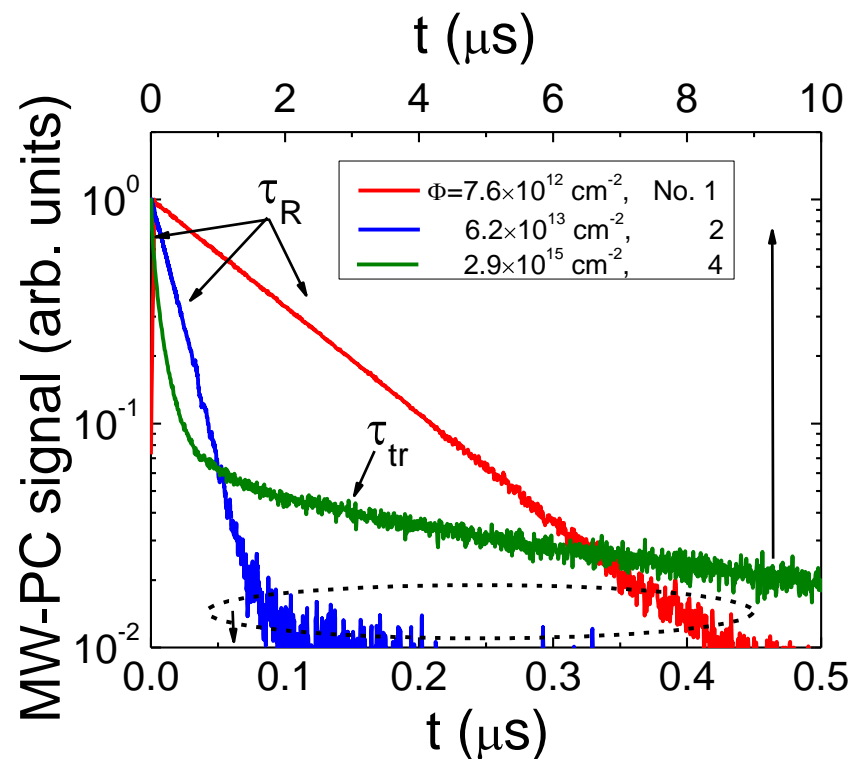
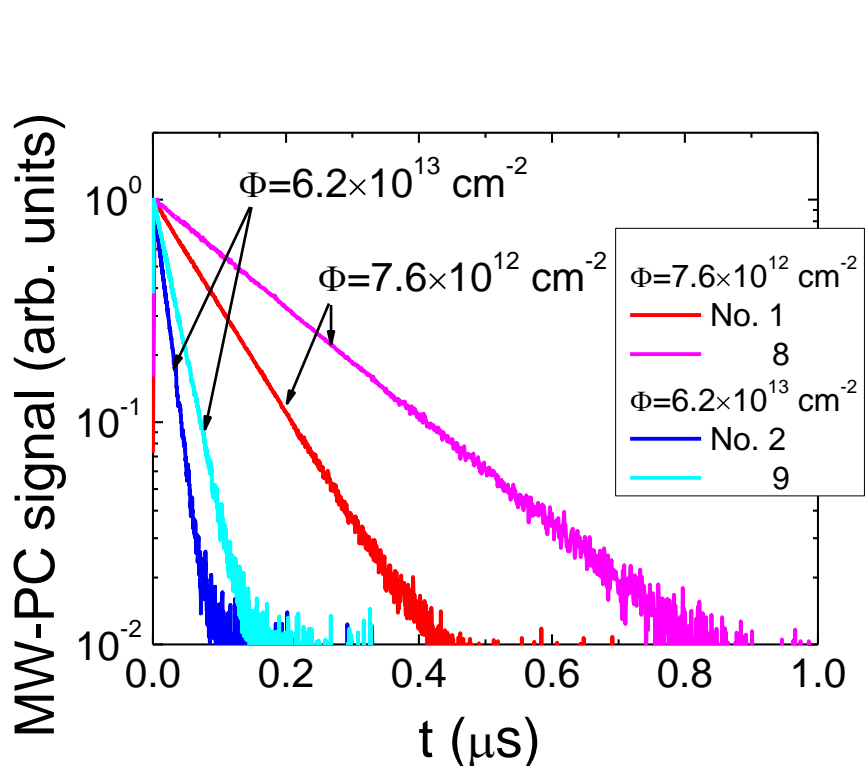
Sample within the plastic bag

MW-PC transients in the initial mc-Si material



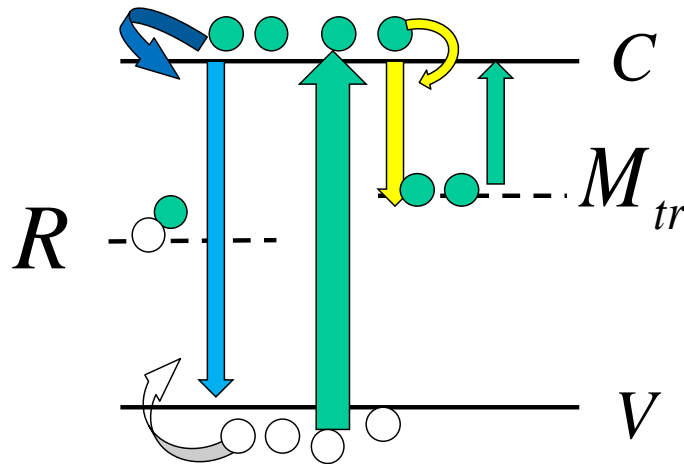
- carrier decay transients are single exponential
- obey an effective lifetime value of the diffusion limited surface recombination
- the same effective lifetime for different samples and crystal “isles”

MW-PC transients in the as-irradiated mc-Si



- transients are single exponential only in low fluence irradiated samples (with shorter τ_R relative to non-irradiated samples);
- trapping effect (two-componential decay) appears in samples irradiated with elevated fluences;
- trapping effect indicates competition of several type radiation defects and synergy in redistribution of carrier decay flows.

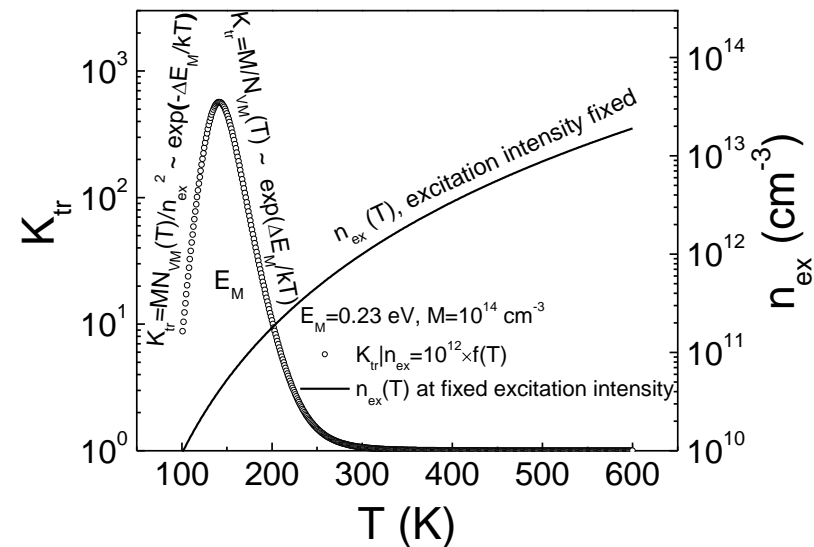
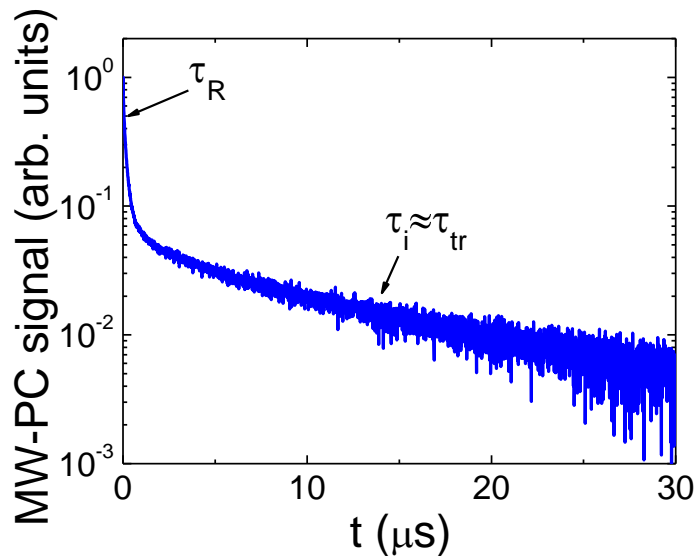
Multi-trapping (carrier capture/thermal release) effect



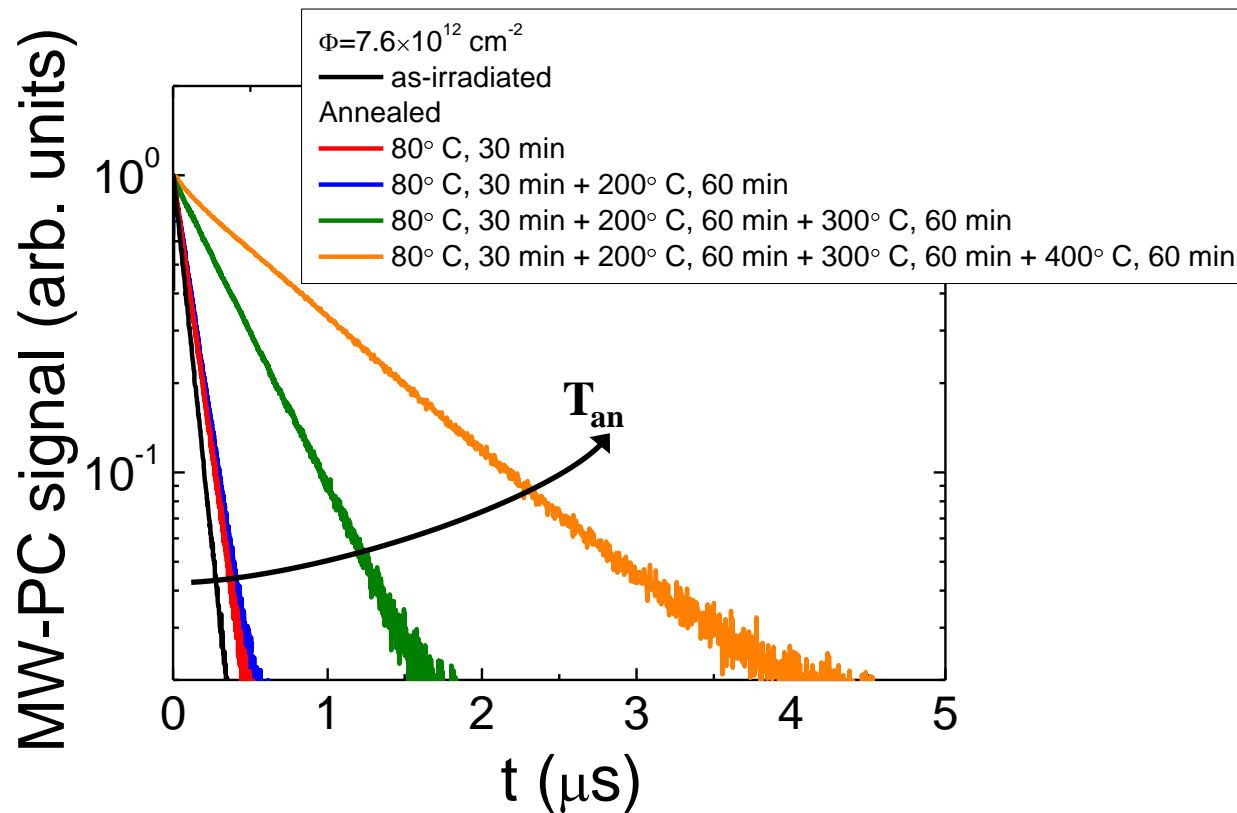
$$n(t) = n_0 \exp\left[-\frac{t}{\tau_R \times K_{tr}(n(t))}\right]$$

$$\tau_i = \tau_R \left[1 + \frac{M_{tr} N_{CM}}{(N_{CM} + n)^2}\right] = \tau_R K_{tr}$$

$$N_{CM}(T) = N_C \exp\left[-\frac{\Delta E_M}{kT}\right]$$



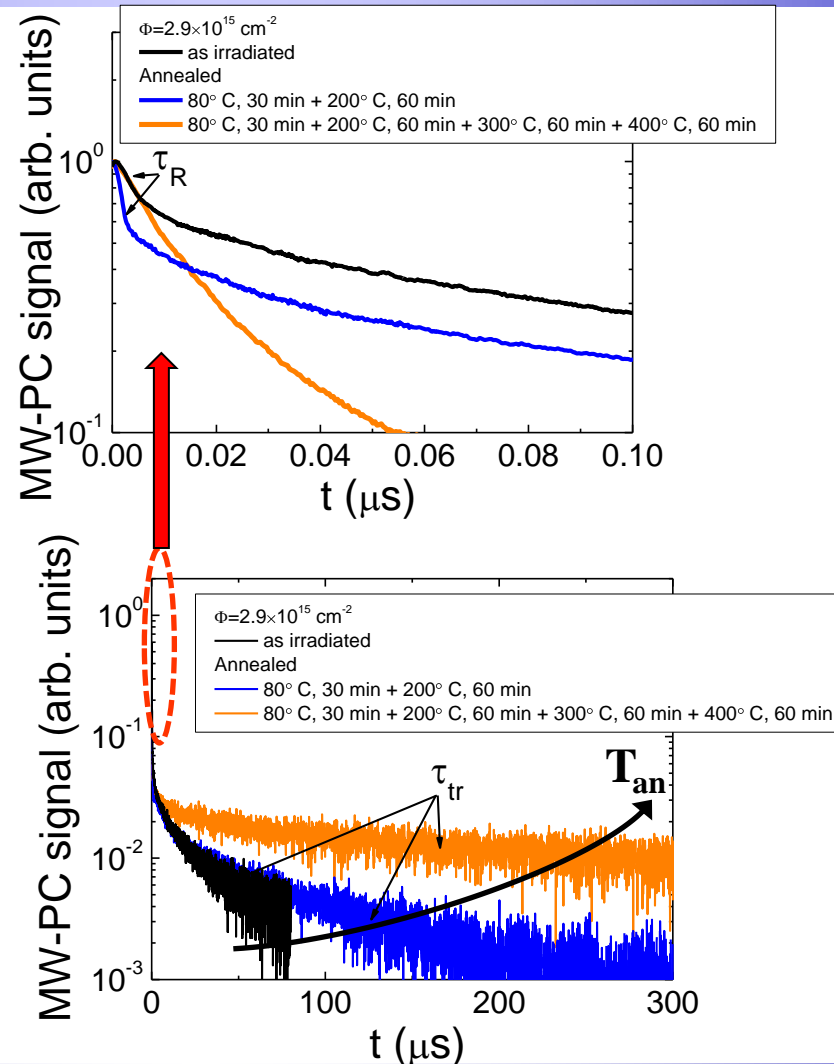
MW-PC transients in the irradiated and annealed mc-Si



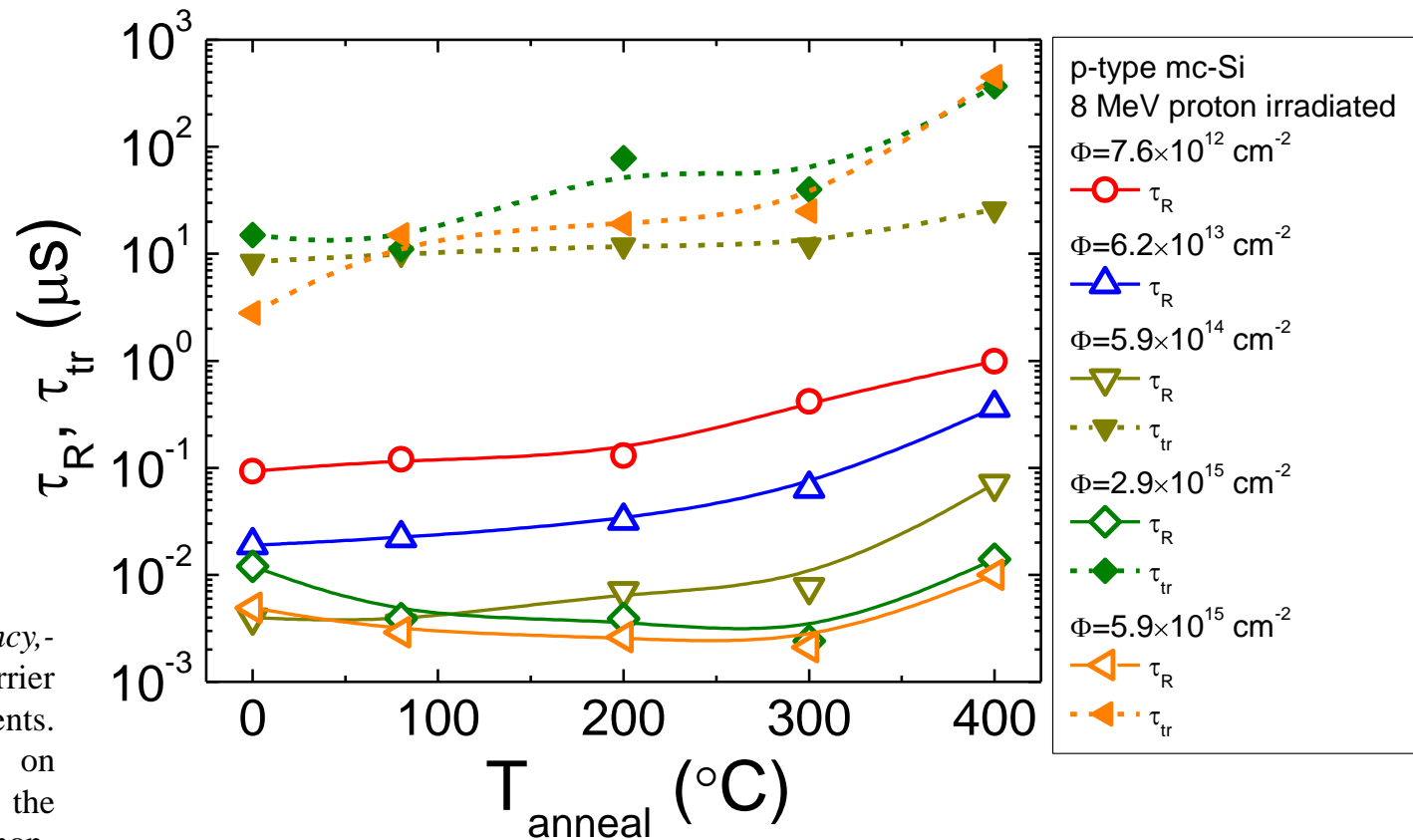
- Anneal leads to transforms of radiation defects and to reduction of concentration of recombination centers

MW-PC transients in the irradiated and annealed mc-Si

- In heavily irradiated mc-Si, anneals determine more complicated transforms of recombination centers while concentration of trapping centers increases:
- *Recombination centers* are responsible for carrier capture/ reduction of CCE;
- *Trapping centers* determine carrier thermal emission/ enhancement of leakage current



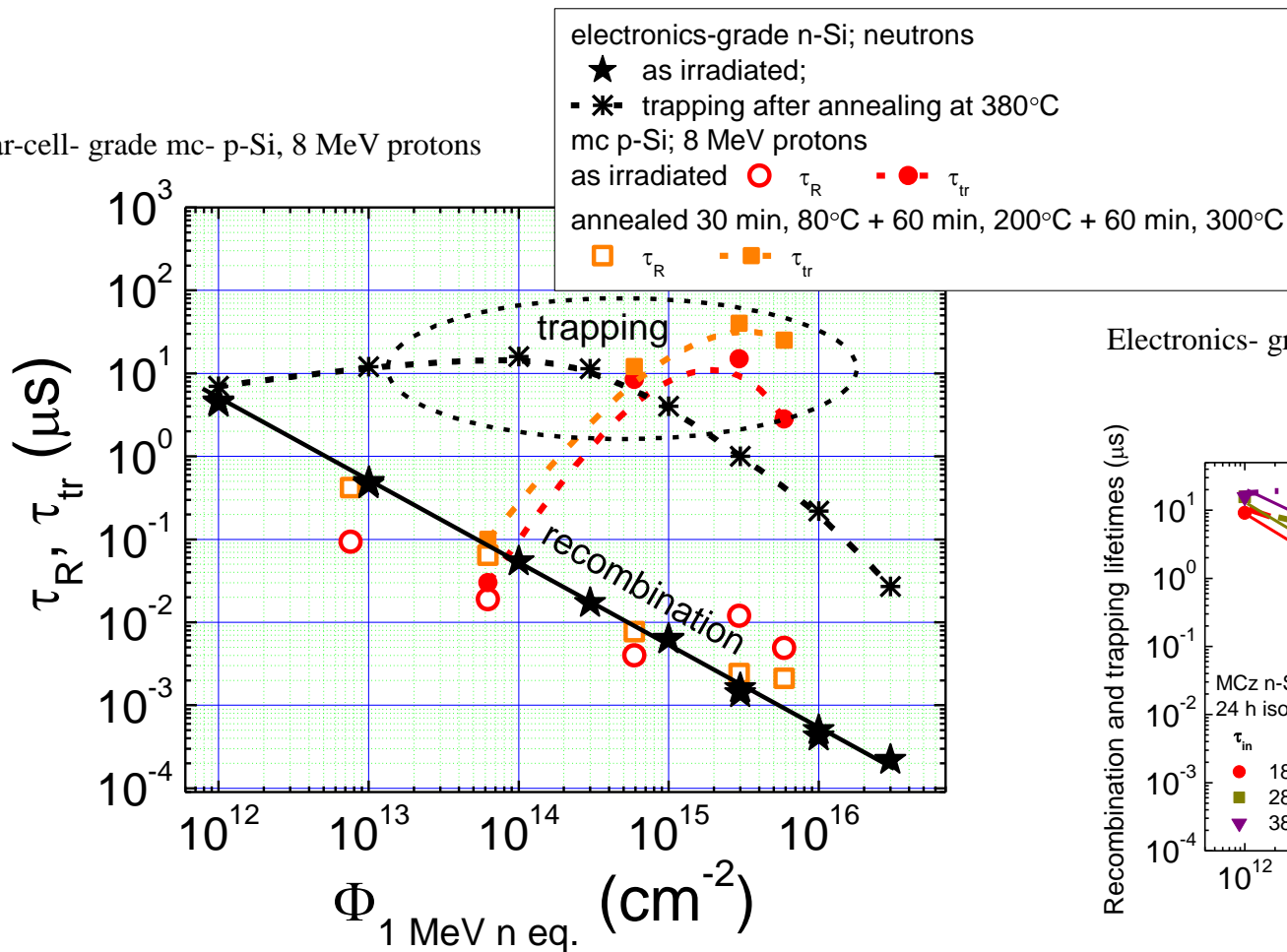
Anneal dependent τ_R & τ_{tr} in mc-Si



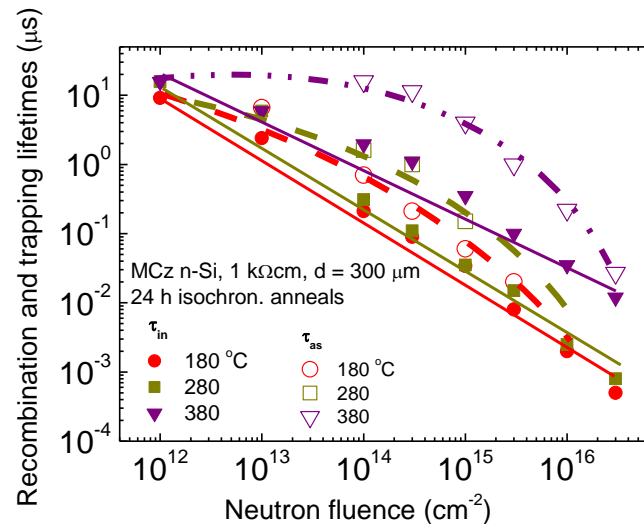
General tendency, - enhancement of carrier lifetime under heat treatments. However, it depends on irradiation fluence, and the increase of τ_R and τ_{tr} is non-monotonic, especially in the range of intermediate temperatures

Comparison of fluence dependent τ_R in mc-Si & eg-Si

Solar-cell- grade mc- p-Si, 8 MeV protons



Electronics- grade (eg) MCz n-Si, reactor neutrons



Conclusions

- SC standard mc-Si sensors suitable only for qualitative ranging of irradiation (appearance of trapping reduces precision of τ_R extraction)
- Rather big variations within fluence dependent τ_R in mc-Si due to initial material quality (trapping indicates intrinsic defects)
- Proton beam scan irradiation regime may be an additional reason for scattering of τ_R values (more homogeneous irradiation, e.g. reactor neutrons, would be desirable)



Acknowledgements



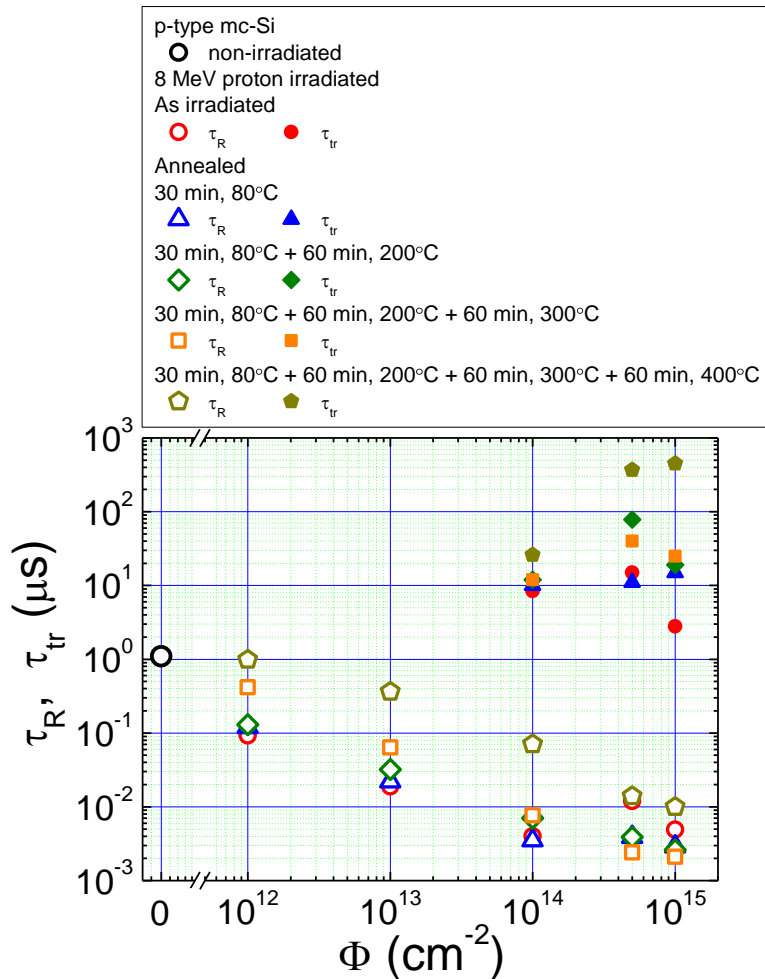
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Thank you for attention!

Fluence and anneal temperature dependent variations of carrier lifetimes



Irradiation fluences and equivalence to 1 MeV neutrons

Sample	proton fluence (cm ⁻²)	theoretical n-eqv fluence (cm ⁻²)	experimental n-eqv fluence (cm ⁻²)
1	1.29x10 ¹²	7.61x10 ¹²	3.74x10 ¹²
2	1.06x10 ¹³	6.25x10 ¹³	3.07x10 ¹³
3	1.00x10 ¹⁴	5.90x10 ¹⁴	2.90x10 ¹⁴
4	5.00x10 ¹⁴	2.95x10 ¹⁵	1.45x10 ¹⁵
5	1.00x10 ¹⁵	5.90x10 ¹⁵	2.90x10 ¹⁵
8	1.29x10 ¹²	7.61x10 ¹²	3.74x10 ¹²
9	1.06x10 ¹³	6.25x10 ¹³	3.07x10 ¹³
10	1.00x10 ¹⁴	5.90x10 ¹⁴	2.90x10 ¹⁴
11	5.00x10 ¹⁴	2.95x10 ¹⁵	1.45x10 ¹⁵
12	1.00x10 ¹⁵	5.90x10 ¹⁵	2.90x10 ¹⁵

Ref.: D. Bechevet et al. Nuclear Instruments and Methods A **479** (2002) 487.