



# PROJECT CONSTRAINTS: max. 5 mSv/y to exposed workers

#### Maintenances at SPES

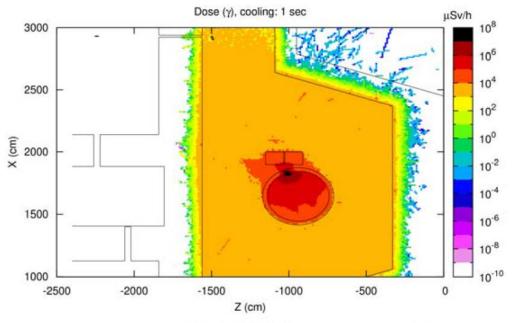
Plan design

# Constraints in the dose rate for maintenance proposes

#### Exposed workers- Year workload 2000h

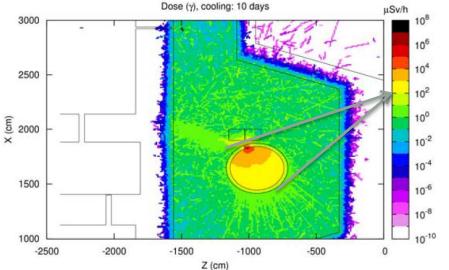
Frequen	cy of intervention	Maximum dose rate							
Low	< 5 times/y	100 μSv h <sup>-1</sup> (5 h total) 10 μSv h <sup>-1</sup> (30 h total)							
Medium	> 5 times < 20 /y	6.0 μSv h <sup>-1</sup> (15 h) 2.5 μSv h <sup>-1</sup> (50 h)							
High	> 20 times <35/y	2.5 μSv h <sup>-1</sup> (15 h) 1.0 μSv h <sup>-1</sup> (80 h)							

### Radiation field in the cyclotron vault



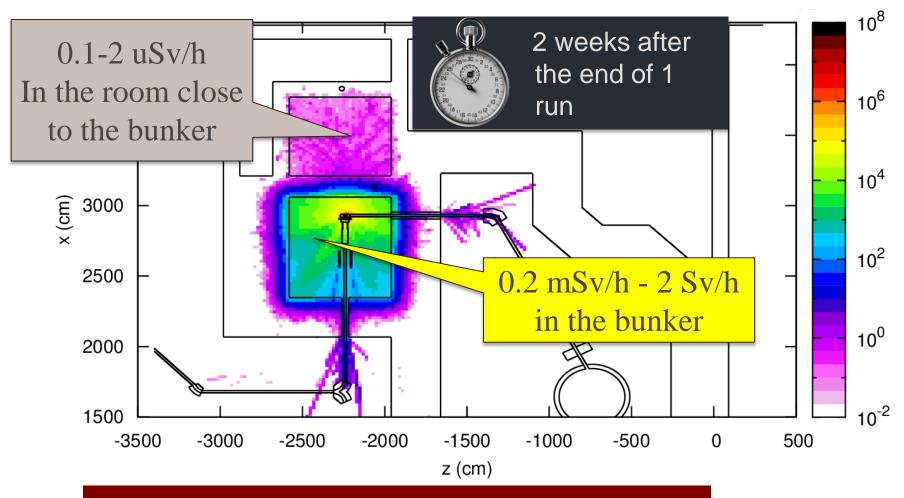


Perdite di fascio	Energia [MeV]	%	di 750 μA
Nel ciclotrone	30	3%	22.5 μΑ
	40	3%	22.5 μΑ
	50	1.5%	11.25 μΑ
	60	1.5%	11.25 μΑ
	70	6%	45 μΑ
Nei dipoli		0.6%	3 μA (1 tgt) - 4.5 μA (2 tgt)
Nei quadrupoli			
	70	3%	15 μA (1 tgt) - 22.5 μA (2 tgt)
Linea di fascio			
		0.3%	1.5 μA (1 tgt) – 2.25 μA (2 tgt)



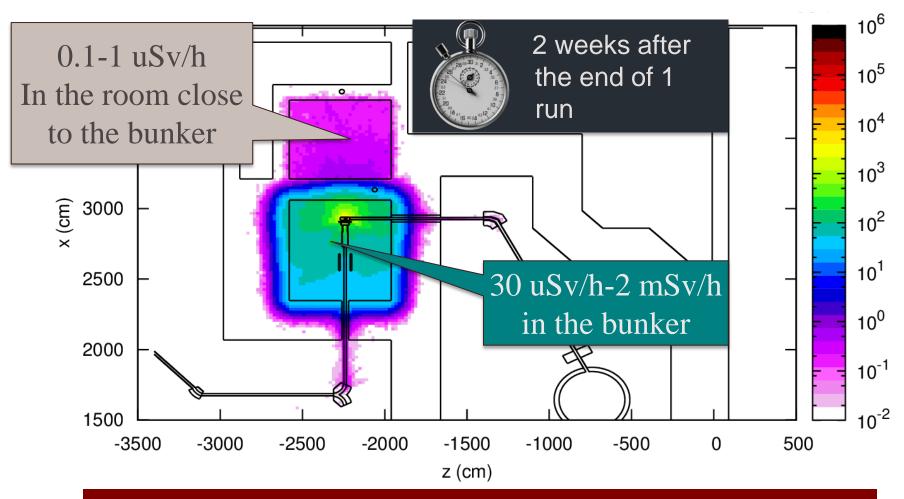
After 10 days of cooling time, 1 run, there are zones very closed and around the cyclotron where maintenance operations can be done with a gamma a.d.e.r of 100  $\mu$ Sv/h

#### Radiation field in the irradiation bunker



The target is in place in the irradiation

#### Radiation field in the irradiation bunker



The target has been removed from the irradiation

### Wien Filter

Z\A	121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136	137	138	139	140	141	142
42	0.00E+00	0.00E+ <u>00</u>	0.00F+00	0.00F+00	0.00F+00	0.00F+00	0.00F+00	0.00F+00	0.00F+00	0.00F+00	0.00F+00	0.00F+00	0)80E+00									
43	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.008+9/	<b>₽</b> 66€+88	9.005 <b>1</b> 00	00E+00										
44 5	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00										
45-2	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00										
46 ⊑	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00										
47 ⊊	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00										
48 <u>∪</u>	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00										
49 \Xi	3.60E+09	2.52E+09	4.20E+09	3.85E+09	4.19E+09	2.98E+09	2.52E+09	1.72E+09	1.26E+09	3.03E+08	1.73E+08	9.94E+07	2.31E+07	1.93E+06	1.96E+05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
50 ⊆	9.96E+09	1.84E+10	1.29E+10	2.10E+10	1.57E+10	2.36E+10	1.85E+10	2.42E+10	2.03E+10	2.43E+10	1.63E+10	1.30E+10	2.60E+09	2.52E+09	1.25E+09	2.09E+08	2.79E+07	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
<b>51</b>	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00										
52	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00										
3	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00										
54	0.00E+00	0.005+00	0 00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.005+00	0.005+00								
55	0.00E+00	3.15E+06	1.95E+07	2.23E+07	1.24E+08	1.88E+08	5.05E+08	7.47E+08	1.40		F											)9
56	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.50E+06	1.51E+06	1.66E+07	6.34E+07	1.01		1			400	<u></u>	-000	Ļ	4000				)9
57	0.00E+00	3.77	Ŏ				Darce	XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	Minne	Ellino I	DAMAGE TO STATE OF THE STATE OF	D			)9							
58	0.00E+00	0.00	7			8	7			•					)0							
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60	0.005.00	0.005.00	0.005.00	0.005.00	0.005.00	0.005.00	0.005.00	0.005.00	0.04	$\simeq$							•	-	9			10

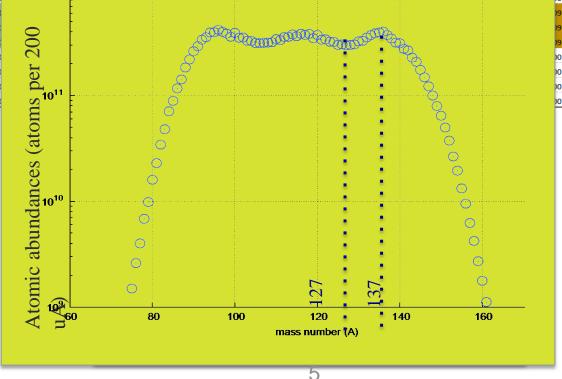
TRACEWIN calculations, L. Bellan

Pre-separator:

 $|\Delta p/p| > 2\%$ 

For a <sup>132</sup>Sn beam:

 $127 \le A \le 137$ 



#### Wien filter



- Hundreds of species potential radioactive sources on the WF
- After 2-3 years of operation maintenance needed
- Non urgent maintenance: before touching the element it is allowed to wait months
- Reasonably, species with half lives longer than 2 weeks will be worth of consideration
- Reduction to about 50 species

#### Wien filter

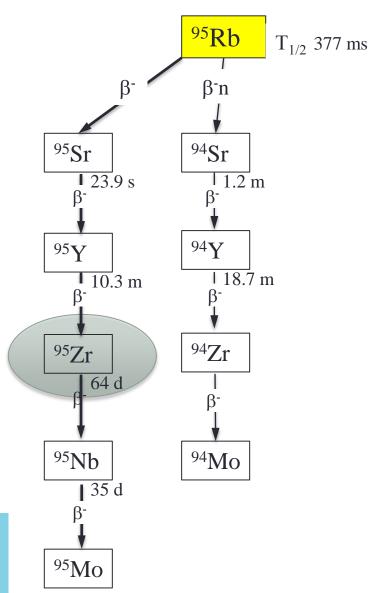
Decay chain for each radionuclide

Half life longer than 2 weeks are selected

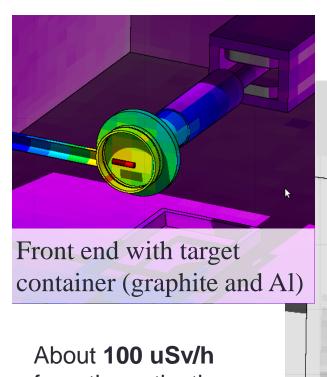
If the half life is 2 weeks, after 6 months (12 half lives) the remaining activity is 0.02%

Specific gamma, mSv/h/1 MBq @ 1 meter

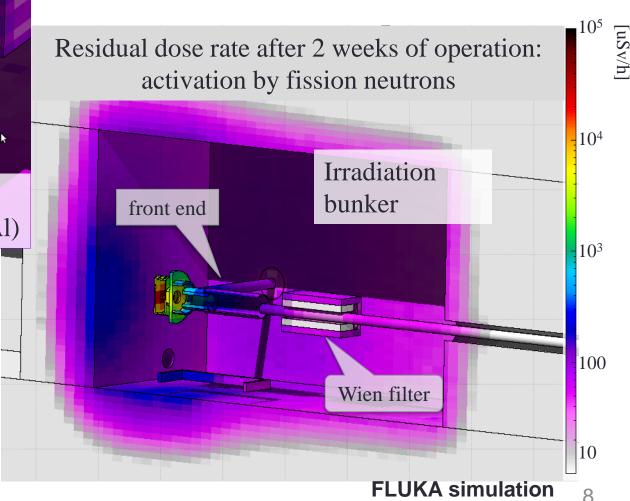
Dose rate @ 1 meter from the Wien filter after <sup>132</sup>Sn extraction, 3 mSv/h



#### Wien filter



About **100 uSv/h** from the activation due to fission neutrons (negligible compared to **3 mSv/h** from the radioactivity of the unselected RIB



### 90° magnet

During the extraction 40 mSv/h

After 2 weeks < 2 mSv/h

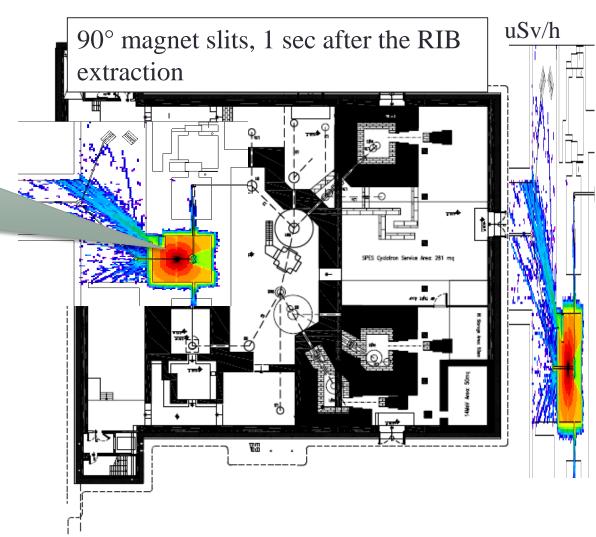
Pre-separator:

 $|\Delta M/M| > 1/200$ 

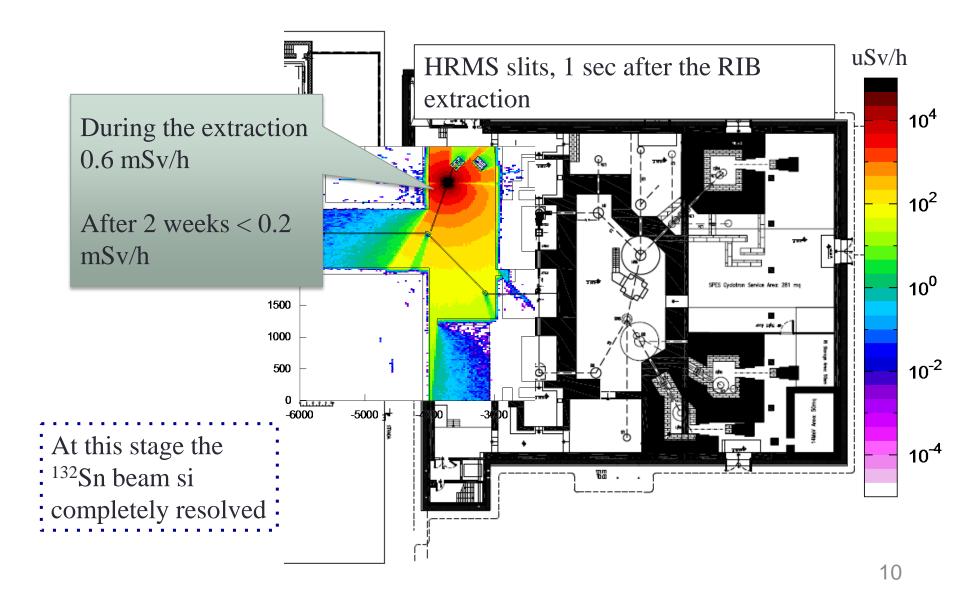
For a <sup>132</sup>Sn beam:

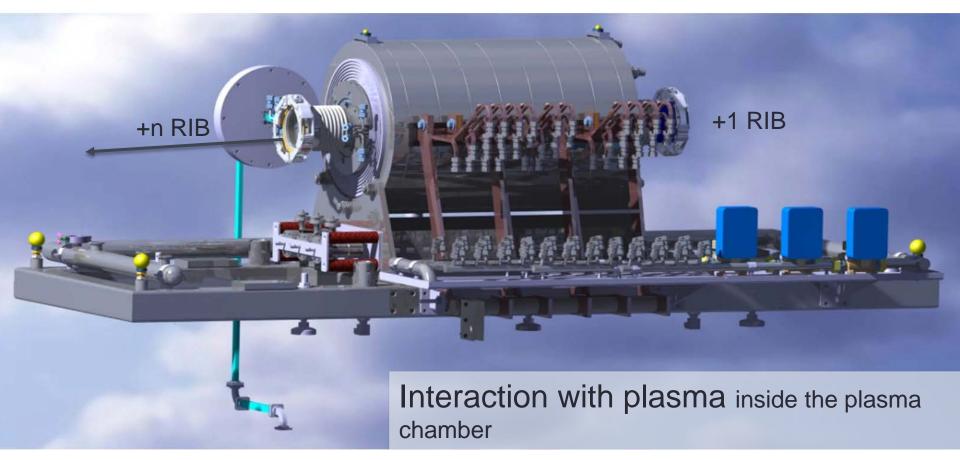
: 132 isobars

resolved

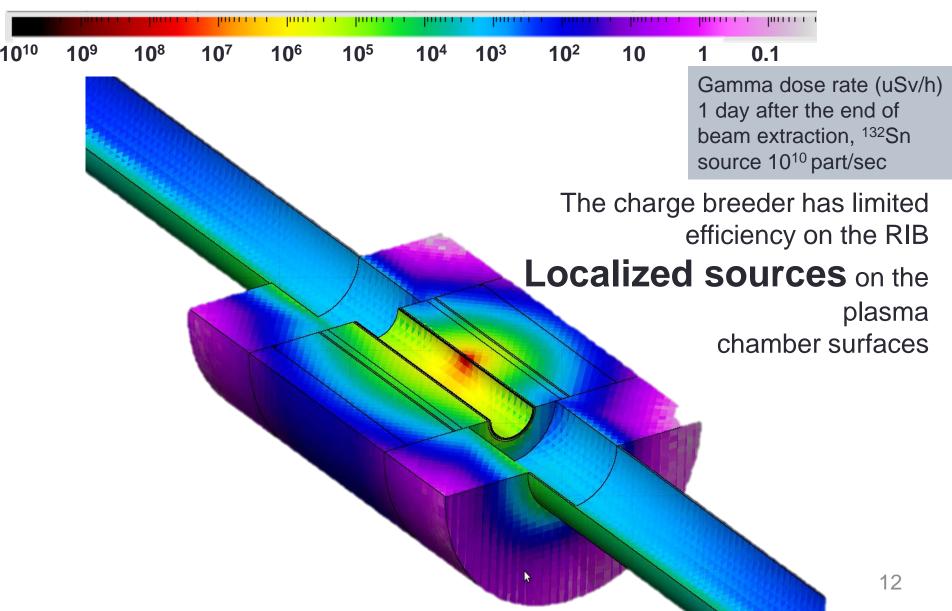


## High Resolution Mass Spectrometer





Maintenance on the charge breeder: possible removal of the plasma chamber for cleaning



Beams considered: 90Rb, 135I, 137Te, 94Kr, 138Xe, 132Sn, 134Sn

#### External gamma dose rate:

 $^{90}$ Rb - After 1 day everywhere < 1  $\mu$ Sv/h

After 1 week for distances  $> 30 \text{ cm} < 1 \mu \text{Sv/h}$ 

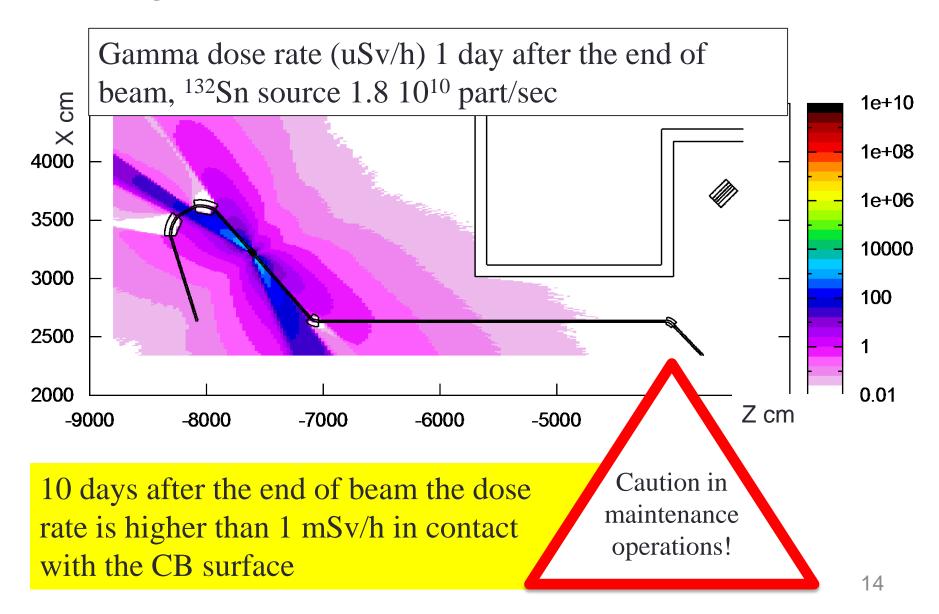
 $^{137}$ Te – After 1 h the dose rate is < 1 uSv/h for distances > 30 cm; at contact with the surface of CB max. rate of 100 uSv/h. The presence of  $^{137}$ Cs in the decay chain of  $^{137}$ Te keeps the dose rates further costant.

<sup>94</sup>Kr - After 1 day the dose rate is < 1 uSv/h for distances > 30 cm; at contact with the surface of CB max. rate of 100 uSv/h. After a week everywhere < of 1 uSv/h

 $^{138}$ Xe - After 1 day everywhere  $< 1 \mu Sv/h$ 

 $^{134}$ Sn – After 3-4 days max. rate 1 uSv/h for distances > 30 cm; at contact with the surface of CB max. rate of 100 uSv/h.

<sup>132</sup>Sn – After 10 days dose rate still high; close to the surface rates near to 1 mSv/h.



Beams considered: 90Rb, 135I, 137Te, 94Kr, 138Xe, 132Sn, 134Sn

#### **Internal dose**:

 $^{90}$ Rb - No contaminated beams are present e none gaseous element present  $^{90}$ Rb →  $^{90}$ Sr →  $^{90}$ Y →  $^{90}$ Zr

<sup>135</sup>I – Gaseous elements <sup>135</sup>I e <sup>135</sup>Xe. After 2 weeks total radioactivity present equal a 1 Bq.

<sup>137</sup>Te - Gaseous elements <sup>137</sup>I e <sup>137</sup>Xe. After 2 weeks the total radioactivity present is less than 1 Bq.

<sup>94</sup>Kr – After 10 seconds is compleed decay.

 $^{138}$ Xe – After 2 weeks less than 1 Bq.

<sup>132</sup>Sn – The only that can create problems because of  $^{132}$ Te, present in the decay chain, with half life of 3,2 days, not sufficient for decaying of all the gaseous products between 2 runs. The result is that the present quantity of  $^{132}$ I will be  $> 8 \times 10^8$  Bq. This value can become smalle if the time between 2 runs is going to be greater than 14 days.

 $^{132}\text{Sn} \rightarrow ^{132}\text{Sb} \rightarrow ^{132}\text{Te} \rightarrow ^{132}\text{I} \rightarrow ^{132}\text{Xe}$ 

Internal exposure by accidental introduction: **inhalation** of <u>volatile</u> radioactivity («All elements are solid at room temperature, except Kr e Xe, <u>if the CB is in atmosferic pressure</u>. In vacuum, someone like iodine is particularly volatile and can sublime slowly arriving up to the pumps» A. Galatà.)

### $^{132}$ I $\approx 10^9$ Bq

two weeks after the end of beam

(hundreds of mSv/h in 10 m<sup>3</sup> room with adult breath rate 1,2m<sup>3</sup>/h using the coefficient 9,4 x10<sup>-11</sup> Sv/Bq)



### Conclusion



