

# FISICA DEI MATERIALI POLIMERICI

- non solo chimica e ingegneria -

Giancarlo Locati

1,27 cm (P)



5,15 cm (L)




11 cm (A)



COLORI | COLORS

 NERO 01 / NERO 01

 ROSSO 09 / ROSSO 09

 GRIGIO 02 / SILVER 25

materiale  
**Polycarbonato NG**  
**Polipropilene**  
(NG= New Generation  
light Pc blend of Bayer)

material  
**Polycarbonate NG**  
**Polypropilen**  
(NG= New Generation  
light Pc blend of Bayer)

codice esempio 0225: 02 indica il colore del fascione in PP e degli accessori (serrature, maniglia traino, ruote), 25 indica il colore del guscio termoformato.

example code 0225: 02 suggests the colour of PP frame and accessories (locks, trolley handle, wheel), 25 indicate colour of thermoformed shell.



Made in Italy

RONCATO UNO SL

RONCATO UNO SL









# Plastics Logic Reader

Press Release

Plastic Logic

## Plastic Logic Series C reaches \$24 million with investment by BASF, Intel, Morningside and Quest for Growth

Cambridge, UK - 30 November 2005 - Plastic Logic, a leading developer of plastic electronics, announced today its Series C funding had reached \$24 million.

New investors are BASF Venture Capital, Intel Capital, Morningside Technology Ventures and Quest for Growth. Existing investors American Capital Partners, Bank of America, Dow Chemical, Nanotech Partners, PolyTechnic Venture Partners, Sevenson and Yaguda also participated in the round. Proceeds will be used to commercialise the company's flexible active-matrix display.



Plastic Logic's technology is a new approach for manufacturing (or printing) electronics that has the potential to radically change the appearance of any electronic device. Plastic logic electronics enables a new era in which new electronic applications are printed on plastic substrates using a thin, flexible plastic substrate using a process suitable for large area, high volume and low cost.

Street Events CEO said "We are pleased to have reached this milestone as a company and receive this investment from both new and existing shareholders. These funds

will accelerate Plastic Logic's move to commercial testing of prototype products and to finalise our manufacturing process for transfer to mass production. We are pleased that Morningside group, with its deep and broad experience in China's technology and media sectors, will help Plastic Logic develop its China business." "Materials will play a major role in the further development of the printable electronics market, and BASF is pleased to be associated with a leading edge company in this field like Plastic Logic," said Darren Budd, BASF Venture Capital's investment manager.

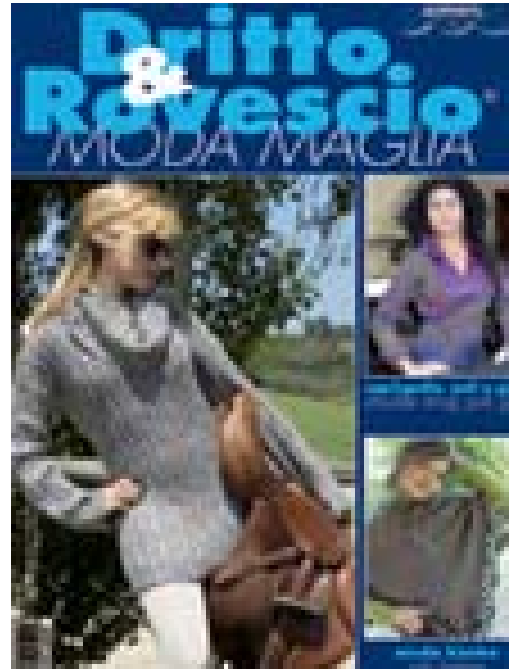
Continues...

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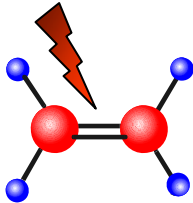




lenzuola in lino made in italy





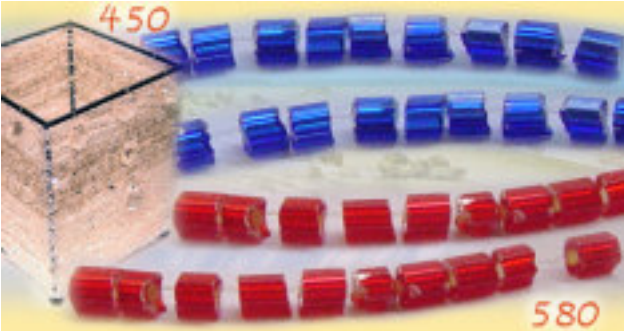
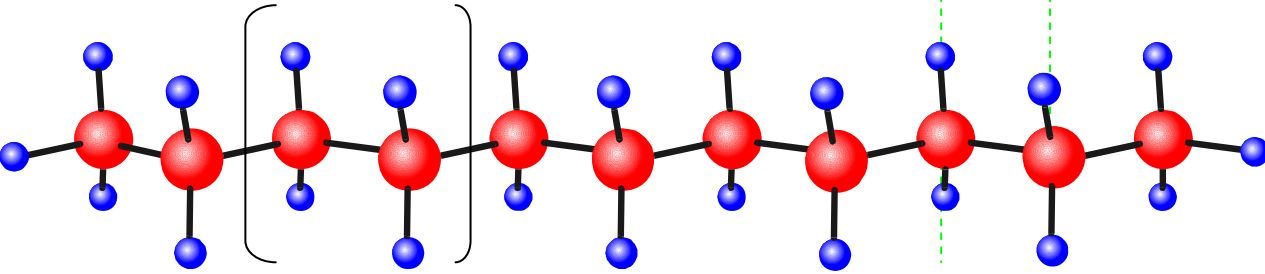
l'etilene



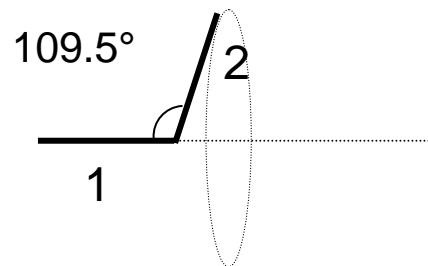
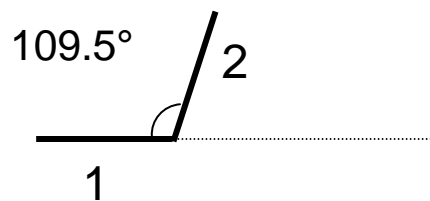
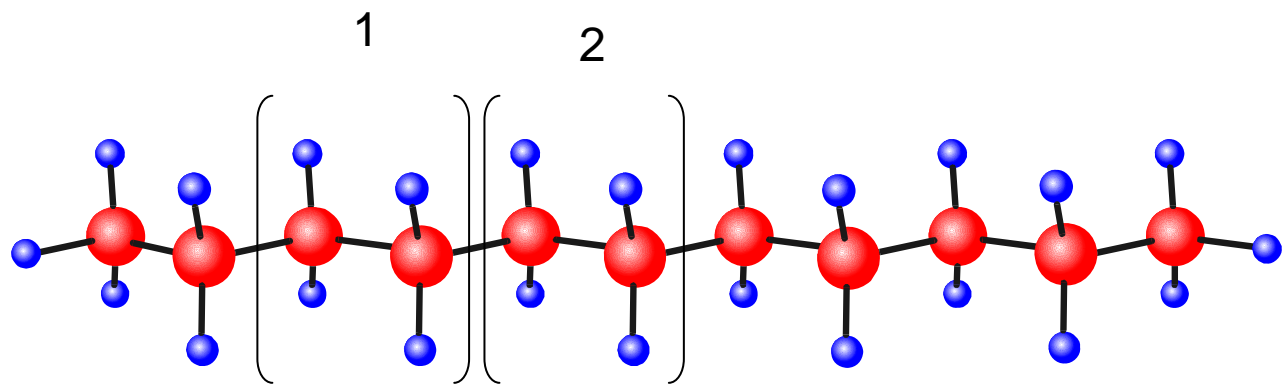
	Carbonio
	Idrogeno

Il polietilene

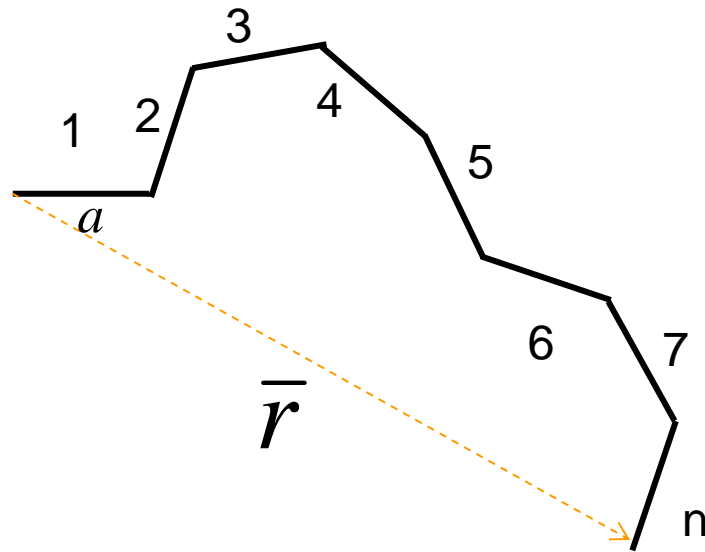
0.15 nm





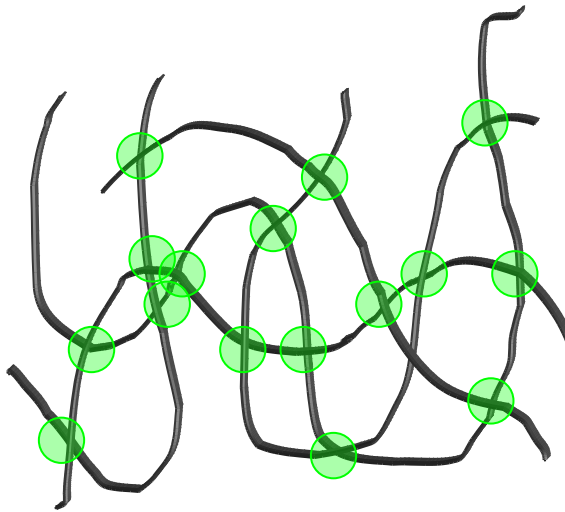


Random coil  $\Rightarrow$  Random flights



$\bar{r}$  = distanza media testa-coda

$\frac{\bar{r}}{na}$  è una misura della flessibilità della catena

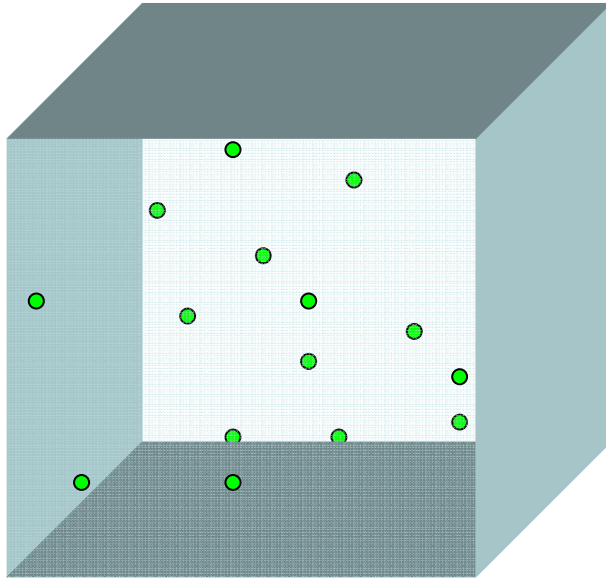


● entanglements

un sistema molto disordinato  
(stato amorfo)

$$n_e = \text{numero di entanglement/cm}^3$$

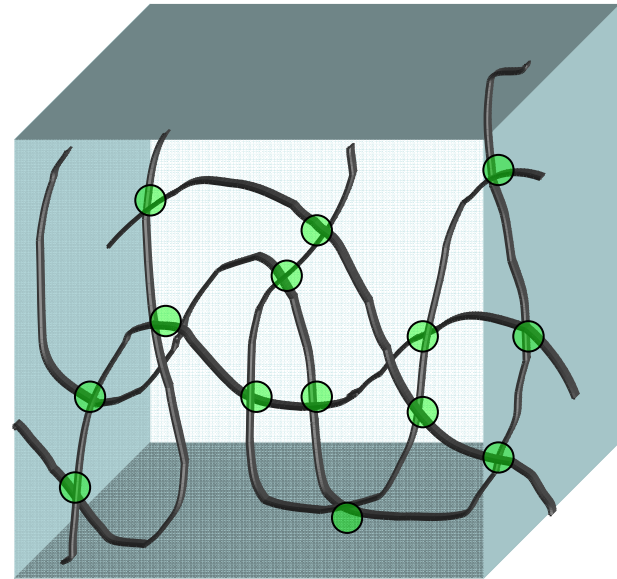
## Teoria cinetica dei gas



$$pV = nRT$$

$n$  = numero di moli

## Teoria della elasticità della gomma



$$E_e = n_e RT$$

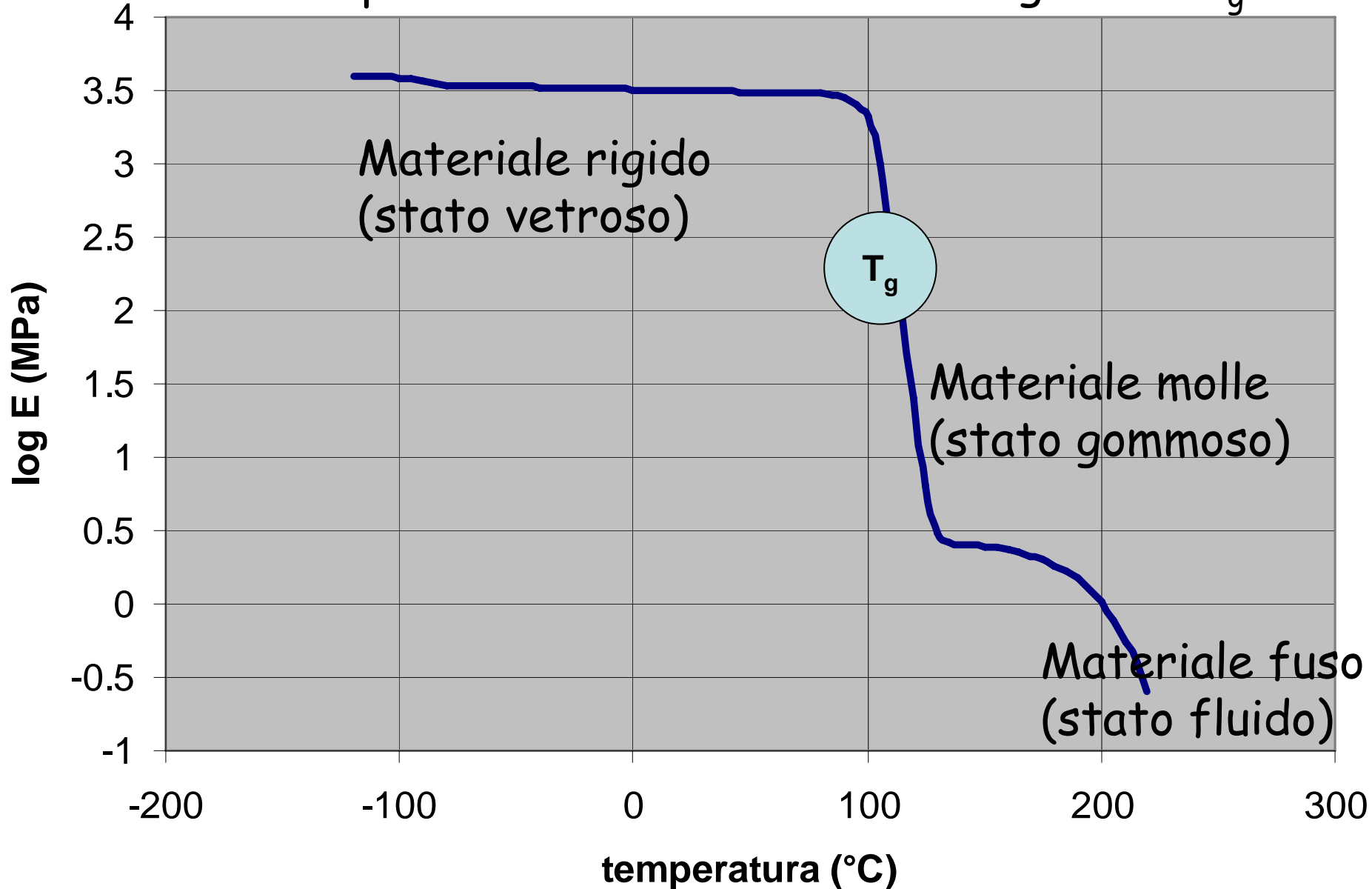
$E_e$  = modulo elastico

$n_e$  = numero di entanglement/cm<sup>3</sup>



# Modulo - T per polimero amorfo

La temperatura di transizione vetro-gomma:  $T_g$





La  $T_g$  é caratteristica di ogni specie polimerica

<b>Materie plastiche</b>	<b><math>T_g</math> (°C)</b>
PVC	+ 80
Polistirolo	+100
PMMA	+ 100
Policarbonato	+ 150

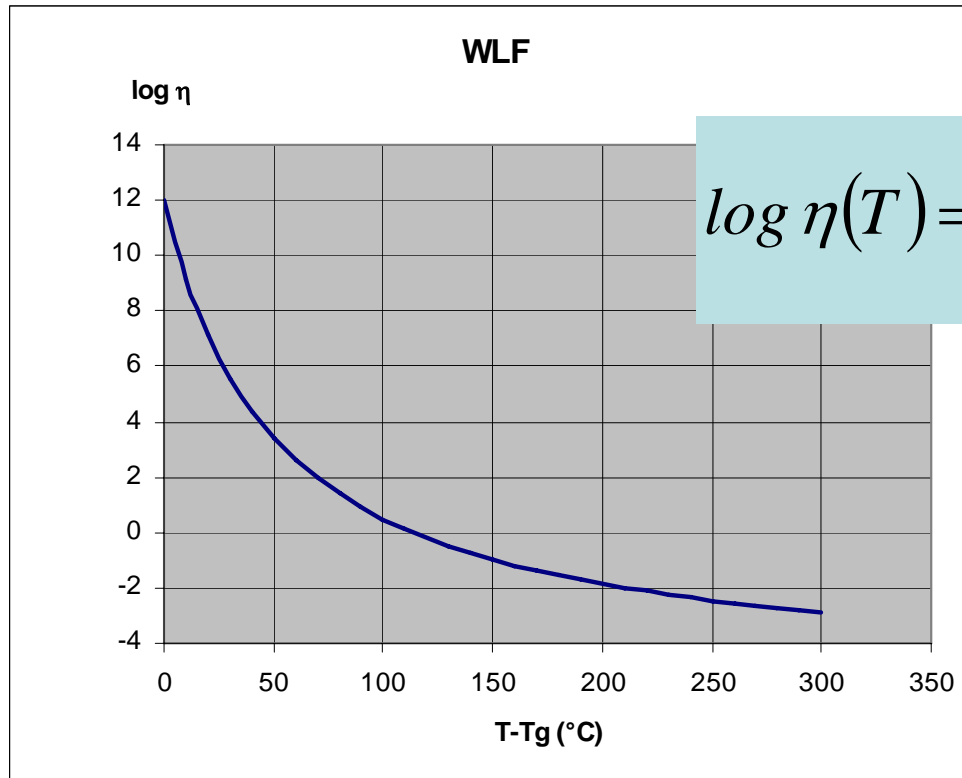
<b>Gomme (elastomeri)</b>	<b><math>T_g</math> (°C)</b>
Polibutadiene	- 100
Poli-isoprene	-56
SBR	-30 /-50

La  $T_g$  é la base per costruire teorie generali,  
valide per tutti i polimeri (teorie universali)

Equazione WLF

$$\log \eta(T) = \log \eta(T_g) - \frac{a(T - T_g)}{b + (T - T_g)}$$

$$a = 17.44$$
$$b = 51.6$$

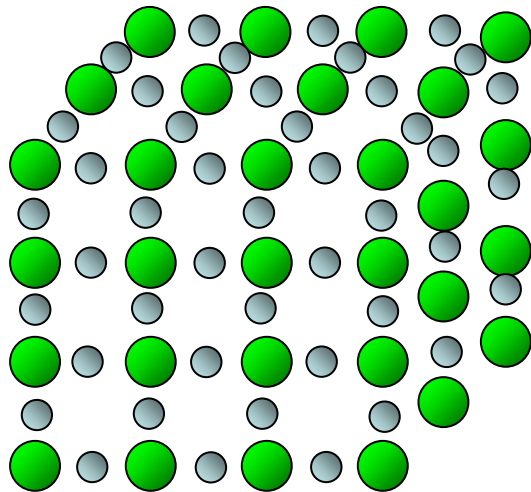
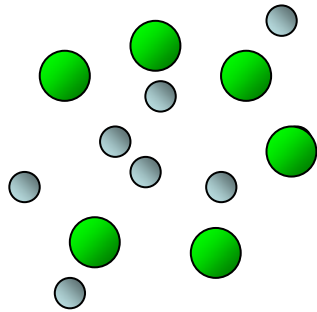


# La temperatura di transizione vetro-gomma, $T_g$ :

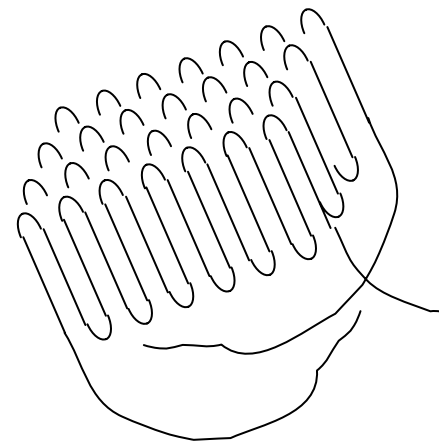
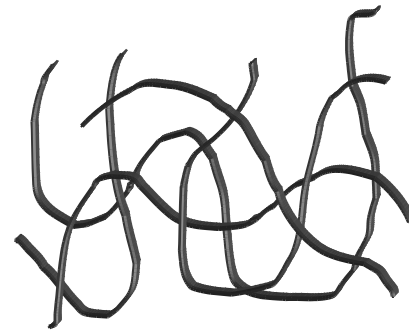
- é la temperatura alla quale tutte le proprietà fisiche cambiano drasticamente
- é caratteristica di ogni specie polimerica
- é la base per costruire teorie valide per tutti i polimeri (teorie universali)
- dal punto di vista termodinamico è una transizione del secondo ordine (disordine-disordine)

# Materie plastiche cristalline

NaCl

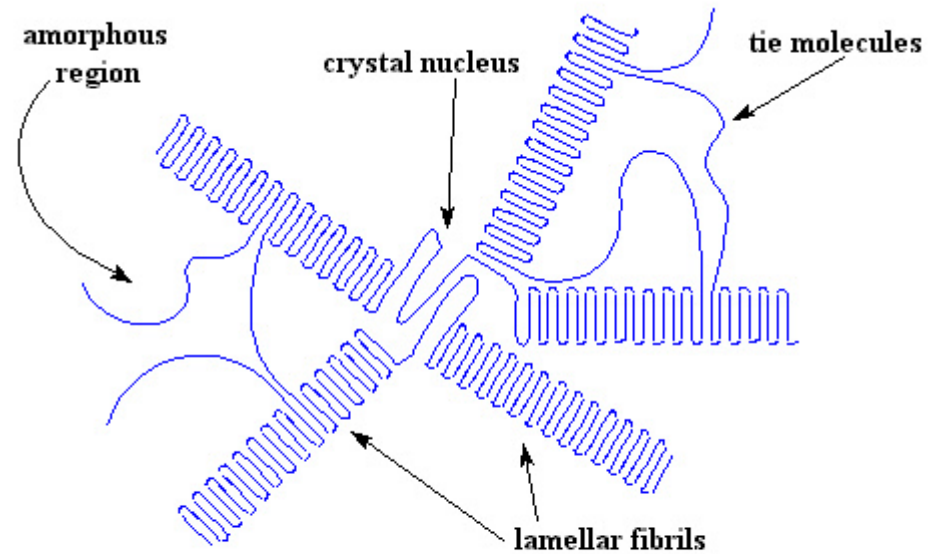


Polietilene



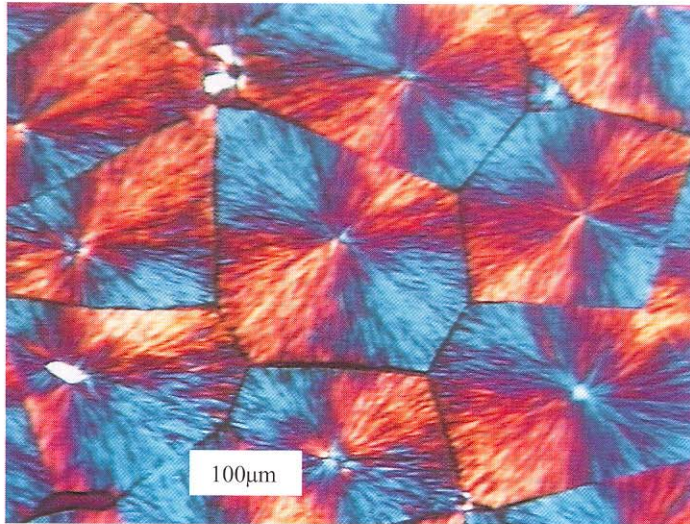
*lamella*

# Materie plastiche cristalline

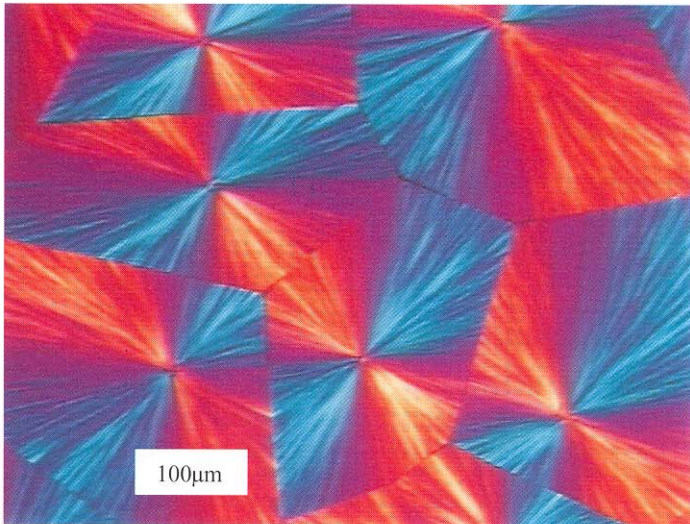


a polymer crystalline spherulite





Color Plate 3.1. Morphology of Type I spherulites of iPP homopolymer viewed by an optical microscope with cross-polarized light and  $1/4 \lambda$  plate. Grown under isothermal conditions at  $130^\circ\text{C}$

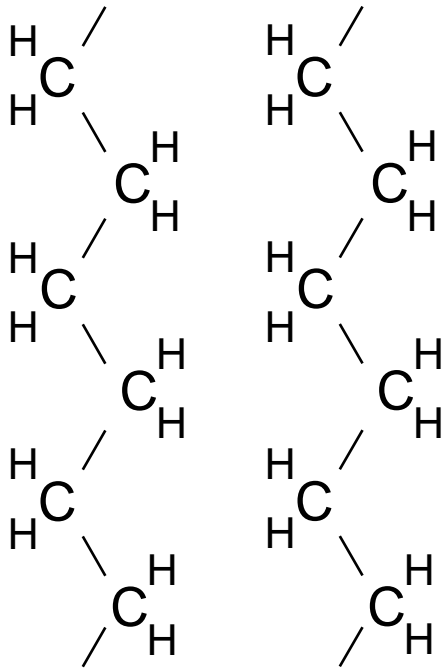


Color Plate 3.2. Morphology of Type II spherulites of iPP homopolymer viewed by an optical microscope with cross-polarized light and a  $1/4 \lambda$  plate. Type II spherulite grown under isothermal conditions at  $140^\circ\text{C}$

Material	T fusione ( $^\circ\text{C}$ )
Polietilene	130
Polipropilene	170
Poliammide 6	220
Poliammide 6,6	250
Polietilentereftalato	255
Teflon	320

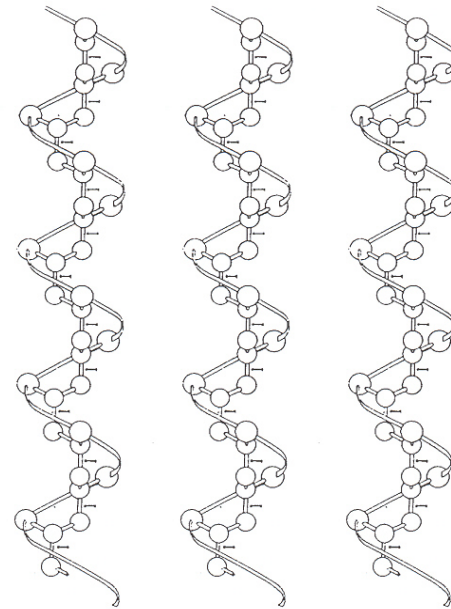
# I cristalli di polietilene

Struttura zig-zag planare



# I cristalli di polipropilene

Struttura ad elica





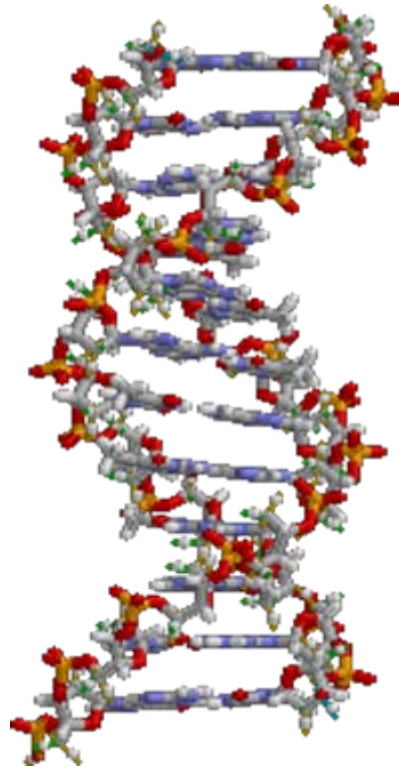
MARZO

Giovedì

11

Fatto il tracollo  
per la profusione

# La struttura del DNA



# Proprietà ottiche dei polimeri

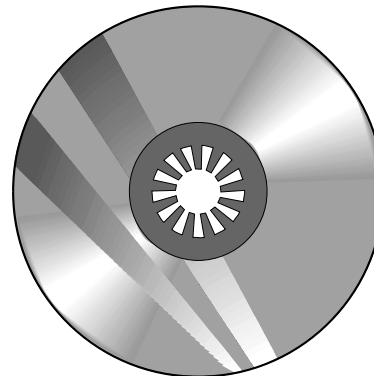


Poli metil metacrilato (*PMMA, plexiglass, vetro acrilico*)



# Trasparenza

Materiale	Trasmittanza %
<b>Vetro</b>	<b>90</b>
Polistirolo	90
PVC rigido	87
PMMA	92
Policarbonato	88

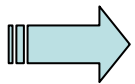
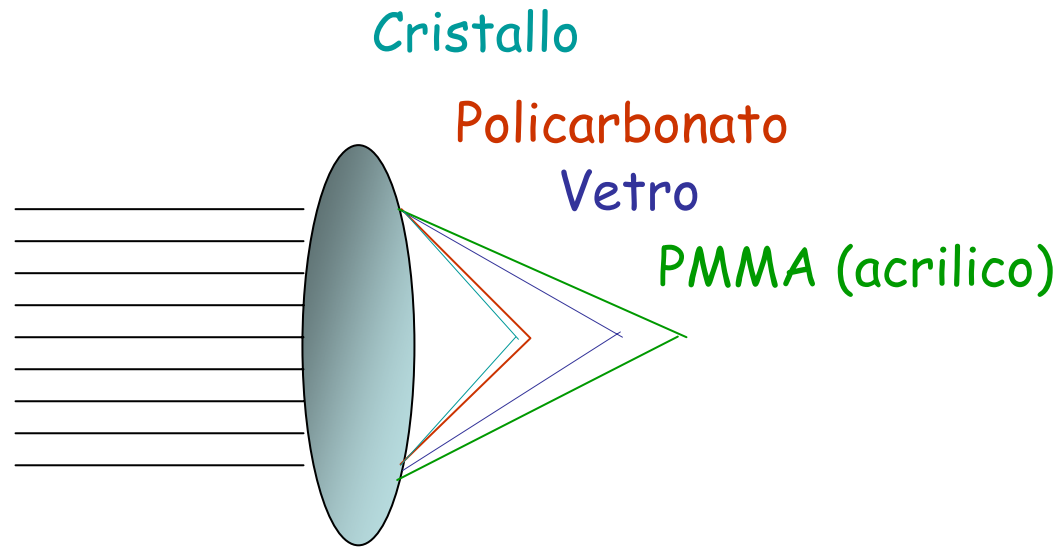


# Trasparenza e flessibilità



## Indice di rifrazione

Materiale	Indice di rifrazione
PMMA (lastre acriliche)	1.49
<b>Vetro</b>	1.52
Policarbonato	1.58
Polistirolo	1.59
<b>Cristallo</b>	1.60



Lenti, Guide di luce, Fibre ottiche, LED

# Lenti fotocromatiche in *vetro organico* (plastica)



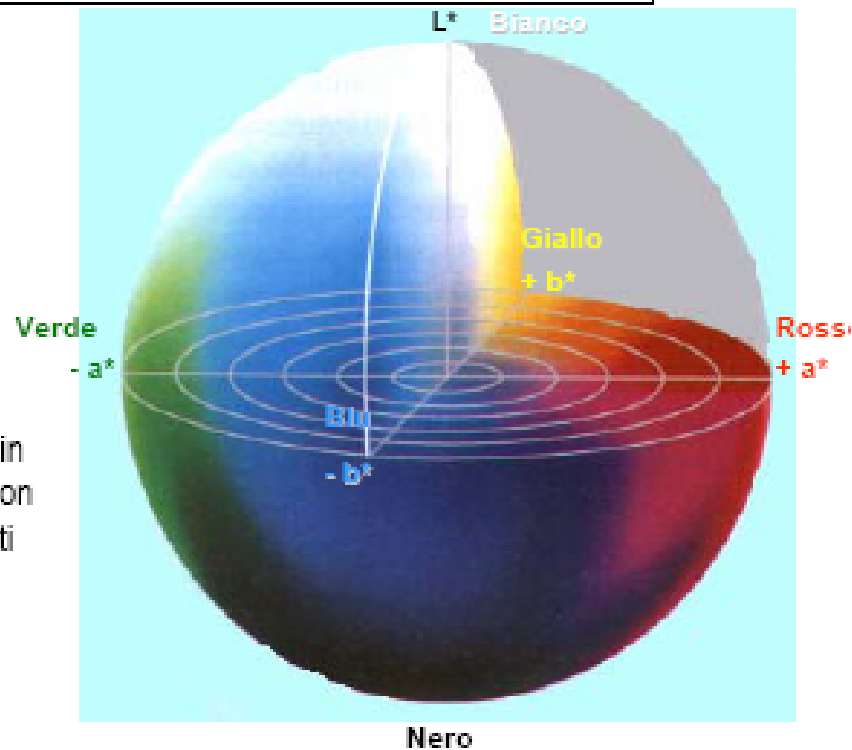
dal sito Internet della società PPG

Mara Venier

# La misura del colore

## Spazio di colore CIE $L^*a^*b^*$

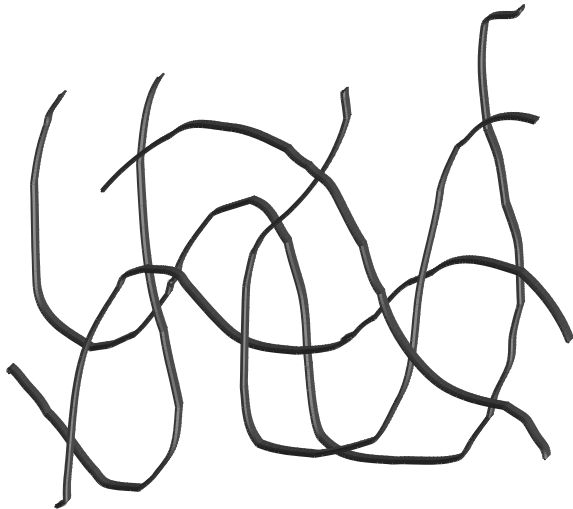
Il sistema CIE  $L^*a^*b^*$  fu introdotto nel 1976. Tutti i sistemi di misura moderni si basano su questo



I colori sono mostrati in base alle differenze con le quali sono percepiti dall'occhio

# La fluidodinamica dei polimeri

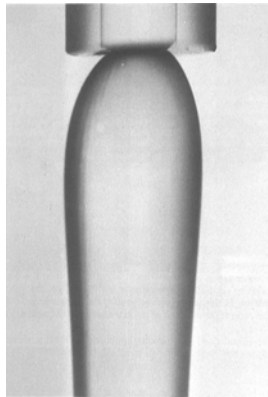
## 'Reologia dei polimeri'



- Viscosità molto elevata
- Viscosità dipendente dalle condizioni di moto
- Effetti elastici e viscosi



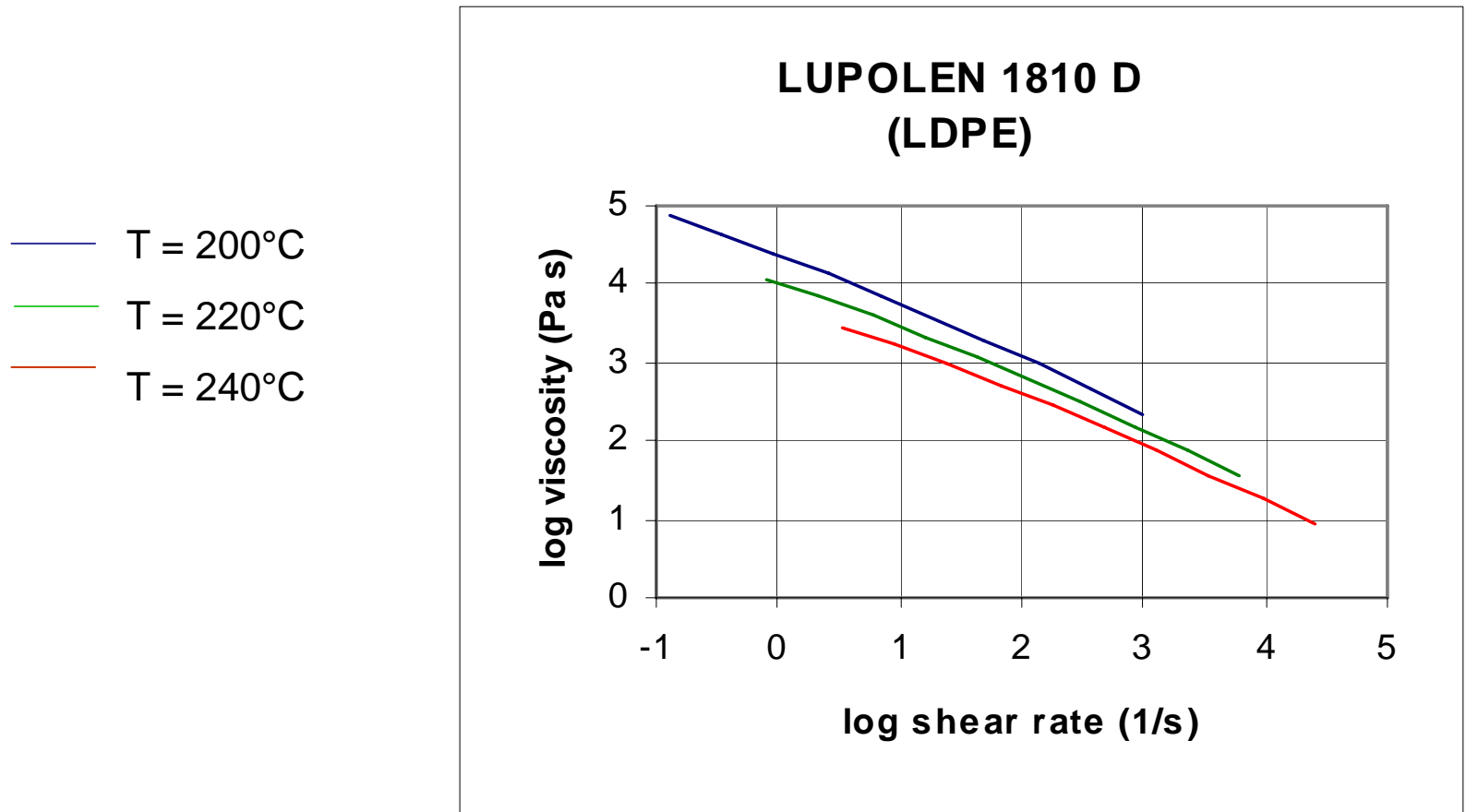
# Viscosità molto elevata



ALCUNI VALORI TIPICI DELLA VISCOSITA'	
MATERIALE	VISCOSITA' (Pa.s)
Aria	$10^{-5}$
Acqua	$10^{-3}$ (=1mPa.s)
Olio d'oliva	$10^{-1}$
Glicerina	$10^0$
Miele	$10^2$
Grasso lubrificante	$10^3$
Mat. plastica fusa	$10^2 - 10^6$
Gomma	$10^4 - 10^8$
Vetro	$10^{21}$

# Viscosità dipendente dalle condizioni di moto

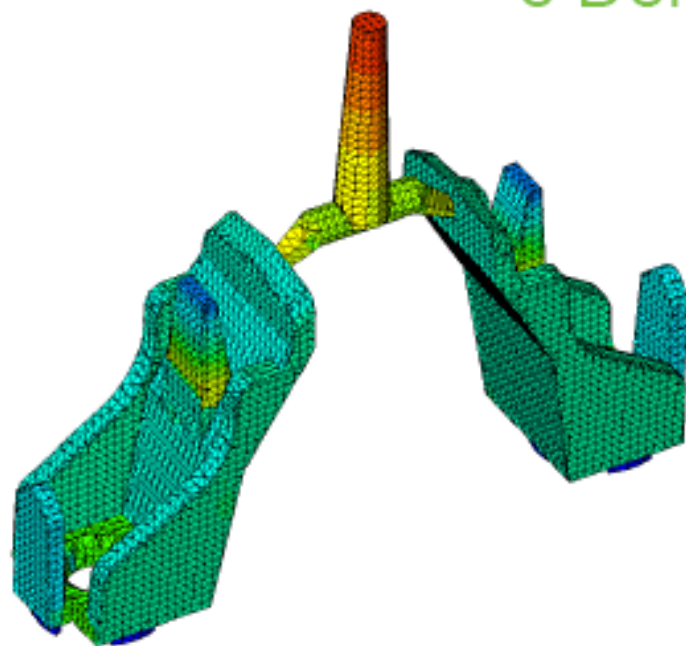
## 'Curva reologica'



(Shear rate: è una definizione generalizzata della portata)

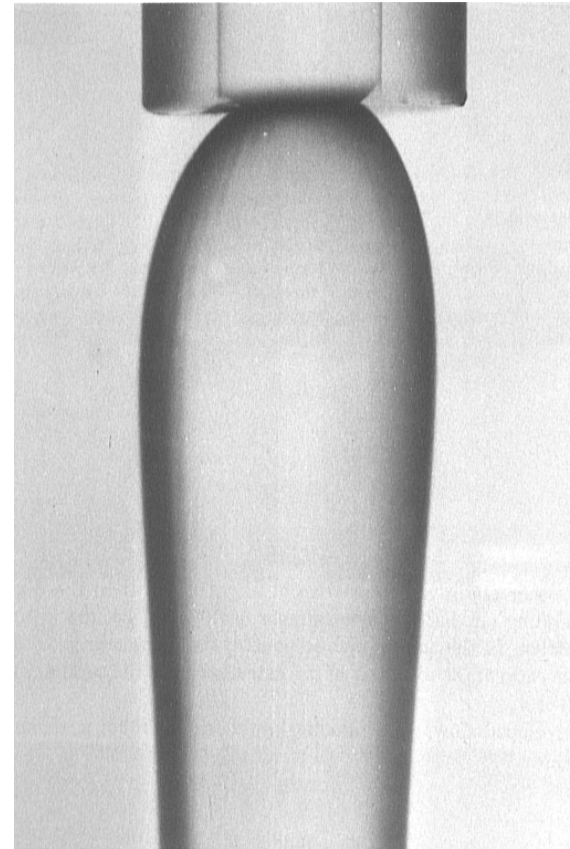


## Analisi di Riempimento, Mantenimento e Deformazione

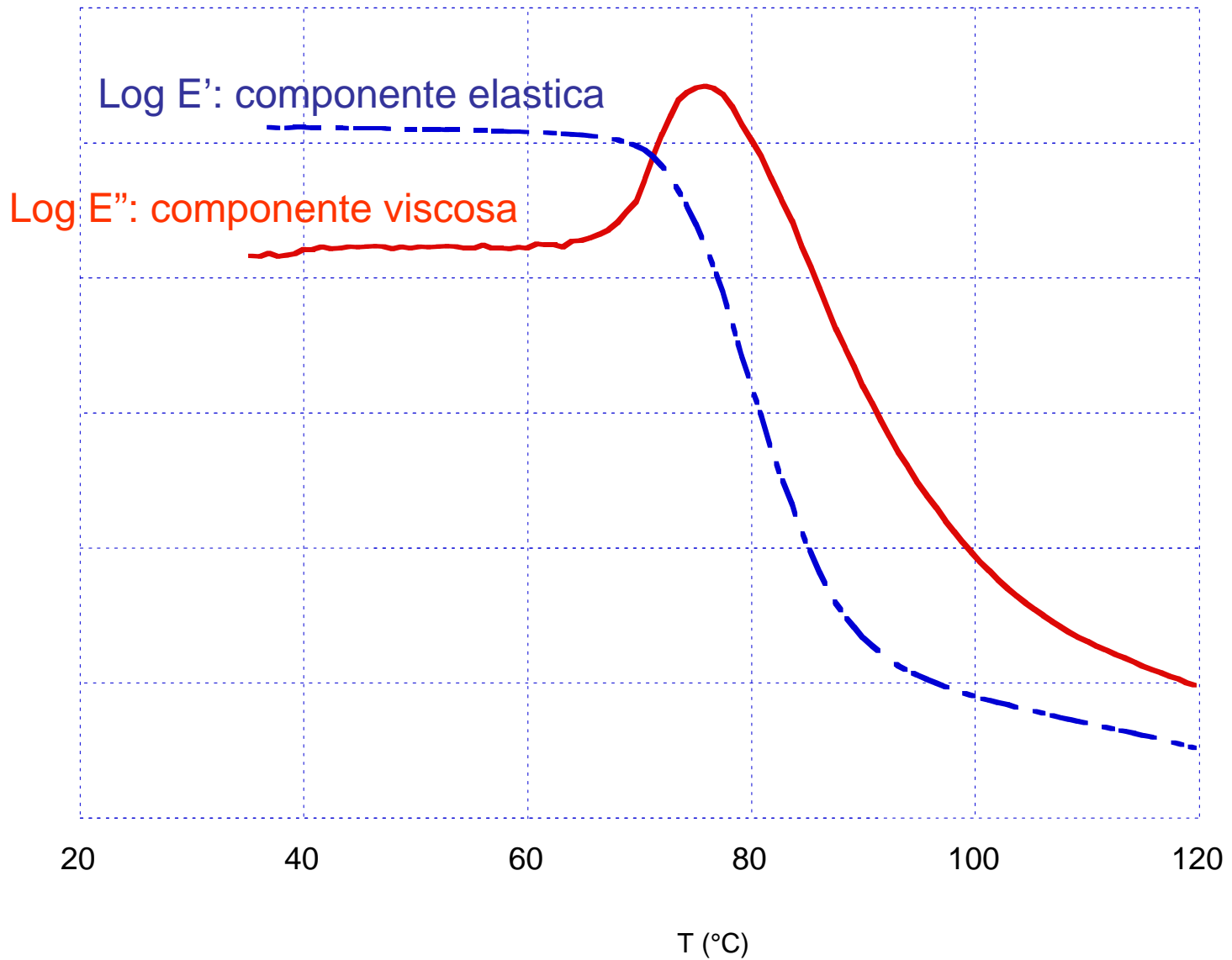


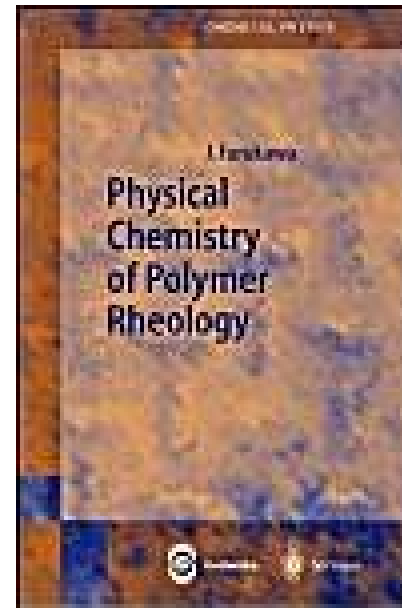
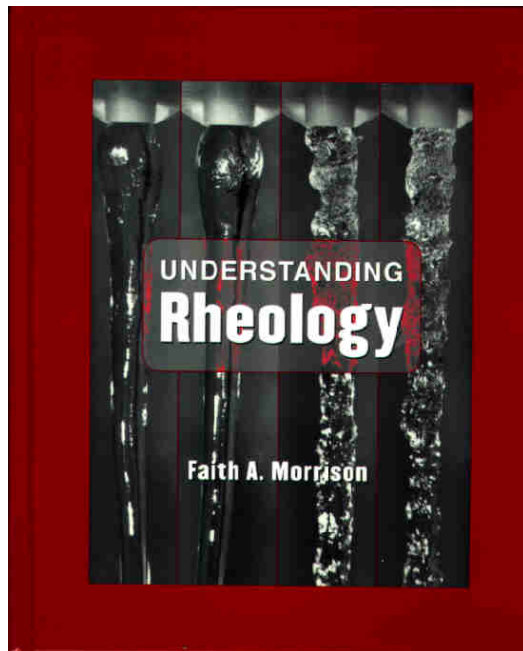
Spessore della parte automaticamente assegnato agli elementi del modello, e definizione dei canali triangolarizzati

# Effetti elastici e viscosi



# Effetti elastici e viscosi







# Fibre ad elevate prestazioni



KIMI

F1 Champion 2007





*'The technologically-advanced 787 will use **20 percent less fuel** than today's airplanes of comparable size, provide airlines with **up to 45 percent more cargo revenue capacity**'*



787 First Flight Highlights



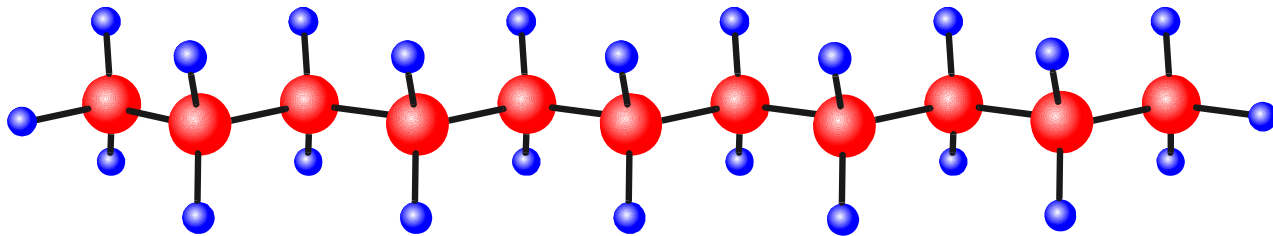
Incidente a Felipe Massa. Una molla ha colpito il casco di Massa a 280 km orari

# Fibre di carbonio

Energia del legame C-C = 348 kJ/mole



Polimero orientato



A close-up photograph of a dark brown, woven carbon fiber fabric. The texture is a regular, grid-like pattern of small, dark fibers.

Tessuto di fibra di carbonio

A close-up photograph of a green, woven Kevlar fabric. The texture is a regular, grid-like pattern of small, green fibers.

Tessuto di Kevlar

... questi sono solo alcuni spunti di **FISICA DEI POLIMERI**...

- Altri spunti:
- ☞ Polimeri conduttori di elettricità
  - ☞ Elettreti
  - ☞ Batterie litio-polimero
  - ☞ Scintillatori per fotomoltiplicatori
  - ☞ Leghe polimeriche
  - ☞ Compositi con nanocariche...

**Grazie dell'attenzione!**

... se volete saperne di più....: [g.locati@inwind.it](mailto:g.locati@inwind.it)