



MUSEO STORICO DELLA FISICA

CENTRO STUDI E RICERCHE ENRICO FERMI





ICE Status

Ministero degli Affari Esteri e della Cooperazione Internazionale FARNESINA



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INFN – Laboratori Nazionali di Frascati Consiglio di Laboratorio, 02/07/2018





Executive Summary

- Status of the ALICE ITS upgrade stave production
- Physics analysis status
- Manpower
- Conclusions





Outer Layers HICs

OB HIC Production in numbers

- Nr of OB HIC to be produced: 2115 1692 (assuming 80% yield)
- 5 production sites: Bari, Liverpool, Pusan, Strasbourg, Wuhan
- Production rate per site: 2 HICs / day (5 working dd / week)

Series Production has stared and is progressing well in Bari, Liverpool and Strasbourg. After pre-series, production has started in Wuhan and Pusan



End production Feb 2019









Outer Layers HICs







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Stave Assembly Site



ITS Outer Layers



Half Stave Production









Year	Туре	N working chips	Wire bond removed due to short
2017	F-OL-Mech-U-001	Dummy	0
2017	F-OL-Hyb-L-001	14+Dummy	0
2018	F-OL-HS-U-001	74/98 ^(*)	0
2018	F-OL-HS-L-001	84/98 ^(**)	13-14@M3
2018	F-OL-HS-U-002	90/98	14@M3
2018	F-OL-HS-L-002	98/98	0
2018	F-OL-HS-U-003	98/98	0
2018	F-OL-HS-L-003	98/98	0
2018	F-OL-HS-U-004	Ongoing	

* Modules hit by falling object (incident with thermal camera)

** Modules hit by erratic movement of CMM head (general problem, fixed)

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Half Stave Production

- Base modules (HIC=2x7 ALPIDE) are tested at reception
- Half Staves

 (made of 7 HICs)
 are tested after
 soldiering using
 a service power bus
- Staves are tested once the production power bus is soldered (slide 10)







LNF Developments



We found could soldiering in the HS FPC extension connectors

- We managed to replace an already glued and soldered extension
- Problem see afterwards also in other sites: new batch of FPC extensions being produced

We found that the HS stave test setup could not give the -3 V for Reverse Bias

- The problem was in the PSU channel for the back bias was causing trips.
- A delay in switching on the back bias was added on these channels on the power board, to avoids these trips





HS Metrology Examples



Power Bus Folding

Large Ion Collider Experiment Filter Boards



Production Schedule

A Large Ion Collider Experiment

5 construction sites: Torino, Frascati, Daresbury and Nikhef (OL), Berkeley (for ML)

cumulative number of staves per site

Site	May	June	July (plans)
Torino	4	6	9
Frascati	1	3	5
Daresbury	1	3	5
Nikhef	1	3	5
Berkeley (ML)	1	3	7

- LNF shifts OK
- ASTRA Infrastructure used until august 2019







Infrastructure Developments

- Main ASTRA compressor replacement
- Improved vacuum pumping (redundancy and ventilation)
- Nitrogen generator (ex-Finuda)
- N line for HIC storage cabinet
- N lines in White and Grey areas for cleaning/blowing
- ODH detectors
- Chilled water loop in White and Grey Area
- Secondary TV screen for CMM operations
- Improved vestibule space for ALICE and CMS clean room
- Thermal camera system

+ all the "standard" equipment for stave production...!

L. Passamonti

- D. Pierluigi
- E. Paoletti

A. Russo

Support from DT S. Cantarella

M. Monteduro Supervision: E. Dane'





LNF and RM1 ITS Team



Federico Ronchetti - INFN and CERN



π/K/p production in pPb 8 TeV

Study particle composition and dynamics as a function of multiplicity and c.m.s. energy

- Analysis performed pPb data collected in 2016. Will extend the analyses on pp and PbPb
- The PT range with ITS-TPC-TOF 0.1-5.0 GeV. Up to 20 GeV using TPC relativistic rise.





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Conclusions

- LNF stave production in line with global project constraints and estimations
- LNF has given valuable feedback to the ITS collaboration
- End of OL global production: August 2019
- LNF shifts schedule OK

BACKUP