# Diamond-based devices

From detectors to bio-sensors and single-photon emitters

#### Paolo Olivero

Physics Department & NIS inter-departmental centre University of Torino

INFN Section of Torino



olivero@to.infn.it

Cogne, 14 February 2014



### Outline

- Diamond
- IBL in diamond
  - → Basic concepts
  - → State of the art
- Current research activities @ UniTo & INFN-To
  - → Electrical features
  - → Radiation detection
  - → Biosensing
  - → Quantum Optics
- Conclusions

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# $\alpha\delta\acute{\alpha}\mu\alpha\zeta ~\text{(indestructible)}$



diamond



londsaelite



graphite









fullerene

graphene

nanotube

amorphous carbon 4

#### Carbon





#### Three types of hybrid orbitals

180°



sp<sup>1</sup>



sp<sup>2</sup>





00

### Crystal structure



- Lattice: face-centered cubic
- Base: { (0, 0, 0); (¼a, ¼a, ¼a) }
- Crystal: diamond

- Bond length: 1.54 Å
- Cell parameter: 3.57 Å
- Atomic density: 1.77×10<sup>23</sup> atoms cm<sup>-3</sup>

#### Phase diagram of Carbon



Room pressure and temperature: diamond is meta-stable



Natural diamond forms at high pressure and temperature

#### Synthesis techniques

High Pressure High Temperature (HPHT)



- growth from a diamond seed
- graphite with catalytic elments (Ni, Fe, ...)
- single-crystals: good structural properties, impurities

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- single-crystals: good structural properties, impurities

Chemical Vapor Deposition (CVD)



- low pressure and temperature
- C- and H-containing plasma
- selective etching of non-diamond phases
- homoepitaxial growth → high purity single crystals

### Classification

- Structure: single-crystal polycrystalline nanocrystalline
- Impurities: type I: N in aggregates
  - type II: substitutional B
- la: [N] = 100-1000 ppm lb: [N] = 10-100 ppm lla: [N] < 1 ppm llb: [N] < 1 ppm, B doping

Applications: quantum grade detector grade electronic grade optical grade thermal/mechanical grade



#### Extreme physical properties



### Other properties

- high carriers mobility
- high breakdown field
- radiation hardness
- wide band-gap  $\rightarrow$  broad transparency, low leakage currents
- chemical inertness
- bio-compatibility
- tissue-equivalence
- surface functionalization → negative electron affinity, 2D hole gas
- appealing luminescent centers
- . . .

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Diamond: a hard material for micro-fabrication:

- Mechanical hardness
- Chemical inertness
- Optical transparency



Ion beam lithography

#### Electronic energy loss $\rightarrow$

No effects (thermal spikes, coulomb explosions) reported so far

#### Nuclear energy loss $\rightarrow$

Significant structural effects on a meta-stable material



Atom displacement → Formation of an sp<sup>2</sup>-bonded split interstitial

@ : Technion – Israel Institute of Technology

A crude linear approximation:  $\mathbf{p}_{vac} = (\text{ linear damage density })_{SRIM} \times (\text{ fluence })$ 

 $[\#_{vac} cm^{-3}] [\#_{vac} \#_{ion}^{-1} cm^{-1}] [\#_{ion} cm^{-2}]$ 

- Non-linear effects (defect-defect interaction, self-annealing, ...) are ignored.
- At high implantation fluences the defect density is not realistic (over-estimated density of point-defects)
- More advanced approaches: Atomistic simulations





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- At high implantation fluences the defect density is not realistic (over-estimated density of point-defects)
- More advanced approaches: Semi-analytical / empirical models



Institute of Ion Beam Physics and Materials Research (Dresden),
Department of Physics – University of Pretoria, Solid State Physics Group – University of Torino

# High fluence implantation → Formation of an amorphous carbon layer where the damage density exceeds a threshold value



@: SRIM Monte Carlo code, Technion – Israel Institute of Technology

#### Thermal annealing



• Above threshold: amorphous carbon

- → polycrystalline graphite
- Below threshold: diamond with Frenkel defects
- $\rightarrow$  diamond

#### Experimental evidences

#### Cross-sectional $\mu$ -Raman



@: School of Physics – University of Melbourne

#### Experimental evidences

#### Cross-sectional $\mu$ -Raman

Laser Raman Microprobe End of range damage Original Implant 100 001 010 . 1400 1200 Intensity (relative to 1st order diamond TAS) 1000 800 600 400 2 µ m 200 .5 μm 0 500 1500 2500 0 1000 2000 Raman shift (cm<sup>-1</sup>)

#### Cross-sectional TEM



@ : School of Physics – University of Melbourne

#### Experimental evidences

#### Cross-sectional $\mu$ -Raman

Cross-sectional TEM





@: School of Physics – University of Melbourne

Graphitization threshold



#### Graphitization threshold



@ : School of Physics – University of Melbourne  $2 \times 10^{22} \#_{vac} \text{ cm}^{-3}$ 







@ : Uni. of Florida & Australian National Uni.



@: University of New South Wales

@ : School of Physics – University of Melbourne 24

#### **Electrical properties**

→ First works on ion-implantation-induced graphitization (70's)

V. S. Vavilov et al., Radiat. Eff. 22, 141 (1974)

J. J. Hauser et al., Appl. Phys. Lett. 30, 129 (1977)



 $\rightarrow$  Studies on conduction mechanisms in graphitized / heavily damaged diamond



S. Prawer et al., Phys. Rev. B 51, 15711 (1995)

#### **Deformation and stress**

#### → Surface swelling



@ : UniTo, INFN Torino

→ Internal stresses and graphitization



B. A. Fairchild et al., Adv. Mater. 24, 2024 (2012)

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#### The diamond lift-off technique

### Single-crystal diamond plate liftoff achieved by ion implantation and subsequent annealing

N. R. Parikh, J. D. Hunn, E. McGucken, and M. L. Swanson University of North Carolina, Chapel Hill, North Carolina 27599-3255

C. W. White Oak Ridge National Laboratory, Oak Ridge, Tennessee 37831-6048

R. A. Rudder, D. P. Malta, J. B. Posthill, and R. J. Markunas Research Triangle Institute, Research Triangle Park, North Carolina 27709-2194

Appl. Phys. Lett. 61 (26), 28 December 1992 3124



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• MeV ion implantation

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- MeV ion implantation
- Thermal annealing

• Selective graphite etching

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- MeV ion implantation
- Thermal annealing

- Selective graphite etching
- Lift-out

Selective graphite etching

### $C + 2O \rightarrow CO_2$

• Wet chemical etching

i.e.: 1:1:1 H<sub>2</sub>SO<sub>4</sub> : HNO<sub>3</sub> : HCIO<sub>4</sub> boiling acid

• Annealing in oxygen atmosphere

T = 550 – 580 °C in air

• Annealing in ozone atmosphere

 $T = 500 - 550 \circ C$  in air under UV illumination

• Electrochemical etching

 $H_3BO_3$ , non-contact Pt electrodes, V  $\cong$  200 V



#### Lift-off + laser micro-cutting

#### Fabrication of single-crystal diamond microcomponents

John D. Hunn, S. P. Withrow, C. W. White, R. E. Clausing, and L. Heatherly Oak Ridge National Laboratory, Bldg 5500 MS-6376, Oak Ridge, Tennessee 37831-6376

#### C. Paul Christensen

Potomac Photonics, Lanham, Maryland 20705

(Received 26 August 1994; accepted for publication 7 October 1994)

We have combined a technique for the lift-off of thin diamond films from a bulk diamond with a technique for engraving diamond with a focused excimer laser to produce free-standing single-crystal diamond microstructures. One microcomponent that has been produced is a 12 tooth gear ~400  $\mu$ m in diameter and ~13  $\mu$ m thick. Other microstructures have also been demonstrated, showing the versatility of this method. This process should be applicable to producing diamond microcomponents down to spatial dimensions (width and thickness) of a few micrometers. © 1994 American Institute of Physics.

3072 Appl. Phys. Lett. 65 (24), 12 December 1994





#### Lift-off + CVD growth

Diamond & Related Materials 20 (2011) 616-619



Hideaki Yamada $^{*}$ , Akiyoshi Chayahara, Yoshi<br/>aki Mokuno, Nobuteru Tsubouchi, Shin-ichi Shikata, Naoji Fujimori $^{1}$ 



Repeat for an identical seed substrate





#### Lift-off + CVD growth

Diamond & Related Materials 24 (2012) 74-77



Characterization of a sandwich-type large CVD single crystal diamond particle detector fabricated using a lift-off method  $\overset{\leftrightarrow}\approx$ 




### IBL in diamond – State of the art

#### Lift-off + Focused Ion Beam (FIB) milling

#### Ion-Beam-Assisted Lift-Off Technique for Three-Dimensional Micromachining of Freestanding Single-Crystal Diamond\*\*

By Paolo Olivero,\* Sergey Rubanov, Patrick Reichart, Brant C. Gibson, Shane T. Huntington, James Rabeau, Andrew D. Greentree, Joseph Salzman, David Moore, David N. Jamieson, and Steven Prawer

Adv. Mater. 2005, 17, 2427-2430





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Implantation with a scanning MeV ion micro-beam through graded-thickness mask



→ direct writing of sub-superficial conductive microchannels in single-crystal diamond

#### TEM microscopy



#### IV curves @ increasing fluences



**Annealing behavior** 



F. Picollo et al., New Journal of Physics 14, 053011 (2012)

# Ion implantation performed at the MP2-UniMelb, LNL-AN200 and **Ruđer Bošković Institute** ion microbeam lines







Structural TEM characterization

Cellular bio-sensing 3D particle detectors

0.5 MeV He<sup>+</sup> F=1×10<sup>17</sup> cm<sup>-2</sup> 1.8 MeV He<sup>+</sup> F=1-10 ×10<sup>16</sup> cm<sup>-2</sup> 3D particle detectors

 $6 \text{ MeV C}^{3+}$ F=4×10<sup>16</sup> cm<sup>-2</sup>

#### **High-resolution FIB-machined metal contact masks**



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#### **"DIARAD" & "DIAMED" INFN projects**

#### Coordinated Research Project F11016



IAEA



Ettore Vittone

#### Sample #1

- free-standing homoepitaxial single-crystal
  "electronic grade" CVD diamond grown by ElementSix<sup>TM</sup>
- [N], [B] < 5 ppb

Ion-beam microfabrication

- ion μ-beam line @ Ruđer Bošković Institute
- ions: 6 MeV C<sup>3+</sup> (range ~3 μm)
- ion fluence: 4×10<sup>16</sup> cm<sup>-2</sup>
- annealing: 2 hrs @ 950 °C in Ar





- R<sub>1-3'</sub> R<sub>2-4</sub> ~10 Τ**Ω**
- R<sub>1-2</sub>, R<sub>3-4</sub>~1 k**Ω**
- ohmic contacts
- **→ ρ**<sub>c</sub> ~10 m**Ω** cm



#### Sample #1

- free-standing homoepitaxial single-crystal
  "electronic grade" CVD diamond grown by ElementSix<sup>TM</sup>
- [N], [B] < 5 ppb

#### **IBIC** measurements

- ion **µ**-beam line @ **Ruđer Bošković** Institute
- ions: 2 MeV H<sup>+</sup> (range ~25 μm)
- Ø~2 μm
- frontal geometry







P. Olivero et al., Nucl. Instr. Meth. Phys. Res. B 269, 2340 (2011)



IBIC profiles @ different V<sub>bias</sub>



#### Numerical predictions



P. Olivero et al., Nucl. Instr. Meth. Phys. Res. B 269, 2340 (2011)

#### Sample #2

- homoepitaxial single-crystal CVD diamond grown @ UniRoma "Tor Vergata"
- **50 μ**m thick intrinsic layer on HPHT substrate
- [N], [B] <  $5 \times 10^{14} \text{ cm}^{-2}$

Ion-beam microfabrication

- ion μ-beam line @ Legnaro National Laboratories
- ions: 2 MeV He<sup>+</sup> (range ~3 μm)
- ion fluence: 1.5×10<sup>17</sup> cm<sup>-2</sup>
- annealing: 2 hrs @ 1100 °C in vacuum





#### Sample #2

- homoepitaxial single-crystal CVD diamond grown @ UniRoma "Tor Vergata"
- **50 µ**m thick intrinsic layer on HPHT substrate
- [N], [B] <  $5 \times 10^{14}$  cm<sup>-2</sup>



#### **IBIC** measurements

- ion **µ**-beam line @ **Ruđer Bošković** Institute
- ions: 4 MeV He<sup>+</sup> (range ~8 μm)
- Ø~4 μm
- frontal geometry



IBIC maps & profiles @ different V<sub>bias</sub> configurations

Sensitive electrode:  $S_0$ 



J. Forneris et al., Nucl. Instr. Meth. Phys. Res. B 306, 181-185 (2013)



J. Forneris et al., Nucl. Instr. Meth. Phys. Res. B 306, 181-185 (2013)



Weighting potential and electric field lines

Remarks:

- good ohmic contacts
- good consistency with FEM simulations
- predominant hole contribution
- residual damage in the "cap layer"

J. Forneris et al., Nucl. Instr. Meth. Phys. Res. B 306, 181-185 (2013)

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#### INFN projects "DINAMO" & "DIACELL"

F. Picollo





Federico Picollo

A viable model of neuronal excitation-secretion

- ✓ Easily available, large dimensions (>10  $\mu$ m)
- ✓ Voltage-gated Ca<sup>2+</sup> channels
- ✓ Electrically excitable
- ✓ Containing <u>chromaffin granules</u>

Diameter = 50-300 nm

Catecholamines concentration = 0.5-1 M (~10<sup>6</sup> molecules each granule)



C. Grabneret al., J. Neurophysiol 94, 2093 (2005)



- ✓ Secretion of catecholamines from vesicles in which they are highly concentrated
   → strong signal
- ✓ Time duration: 50-100 ms
- ✓ Amperometric detection of the oxidized species in correspondence of a biased µ-electrode
- ✓ Electrical or chemical stimulation





Adrenaline oxidation

#### Carbon fibers

Biased carbon fiber microelectrode bought in close physical proximity of a single cell held by a patch-clamp pipette:

✓ not easily scalable

 ✓ manipulation (→ stress) of the cell, and of the CF



#### Carbon fibers

Biased carbon fiber microelectrode bought in close physical proximity of a single cell held by a patch-clamp pipette:

- ✓ not easily scalable
- ✓ manipulation (→ stress) of the cell, and of the CF



Single-electrode integrated device in diamond



#### Device fabrication

- 3×3×1.5 mm<sup>2</sup> type Ib single crystal HPHT diamond
- 1.8 MeV He<sup>+</sup> implantation at 5×10<sup>17</sup> cm<sup>-2</sup> fluence @ INFN Legnaro National Labs
- 1100 °C annealing for 2 hrs in vacuum
- mounting and contacting



Cyclic voltammetry: oxidation of adrenaline at the biased electrode

Preliminary sensitivity test: micro-effusion of adrenaline with a syringe



Saline solution (in mM): 128 NaCl, 2 MgCl<sub>2</sub>, 10 glucose, 10 HEPES, 10 CaCl<sub>2</sub>, 4 KCl Adrenaline solution: saline solution + adrenaline (10 mM)

Exocytosis detection from a single chromaffin cell

Cell manipulation and positioning: glass patch-clamp pipette

Non-stimulated cell

Stimulated cell





Solution (in mM): 128 NaCl, 2 MgCl<sub>2</sub>, 10 glucose, 10 HEPES, 10 CaCl<sub>2</sub>, 4 KCl Solution (in mM): 100 NaCl, 2 MgCl<sub>2</sub>, 10 glucose, 10 HEPES, 10 CaCl<sub>2</sub>, 30 KCl

5

F. Picollo et al., Advanced Materials 25 (34), 4696-4700 (2013)



Exocytosis detection from a single chromaffin cell

Cell manipulation and positioning: glass patch-clamp pipette



Non-stimulated cell

Solution (in mM): 128 NaCl, 2 MgCl<sub>2</sub>, 10 glucose, 10 HEPES, 10 CaCl<sub>2</sub>, 4 KCl 5 pA 50 ms

Stimulated cell

Solution (in mM): 100 NaCl, 2 MgCl<sub>2</sub>, 10 glucose, 10 HEPES, 10 CaCl<sub>2</sub>, 30 KCl



. Picollo et al., Advanced Materials 25 (34), 4696-4700 (2013)



#### Samples:

- $\bullet$  single-crystal type IIa CVD from ElementSix^TM
- 4.5×4.5×0.5 mm<sup>3</sup>

Ion implantation:

- He<sup>+</sup> @ 1.2 MeV
- fluence 1.2×10<sup>17</sup> cm<sup>-2</sup>
- penetration depth:  $\sim 2 \,\mu$ m

- Thermal anealing:
- vacuum
- 950 °C
- 2 hrs





Exocytosis detection from a cultured chromaffin cells

Cyclic voltammetry:

- solution: tyrode / tyrode + 100 µm adrenaline
- 0.8 V: adrenaline oxidation

Plated chromaffin cells:

- from bovine adrenal glands
- •~150.000 cells plated on chip
- cultured for 4 days (37 °C, H<sub>2</sub>0-saturated atmosphere with 5% CO<sub>2</sub>)





#### Chrono-amperometric recordings



- ✓ Bias voltage: +800 mV
- ✓ Individual cells in close proximity of the electrode
- ✓ Spontaneous activity in 10 mM Ca<sup>2+</sup> solution (0.08 Hz)
- ✓ Chemical stimulation with 30 mM KCI solution (0.9 Hz)



- ✓ Bias voltage: +800 mV
- $\checkmark$  Individual cells in close proximity of the electrode
- $\checkmark$  Chemical suppression in 200  $\mu m$  CdCl\_2 solution

#### Signal statistics



- ✓ Device reproducibility
  ✓ Variations due to coll behavior
- ✓ Variations due to cell behavior

- ✓ Full fusion events
- "Kiss-and-run" events (smaller events with faster kinetics)

#### Signal statistics

	I <sub>max</sub> (pA)	Q (pC)	Q <sup>1/3</sup> (pC <sup>1/3</sup> )	t <sub>1/2</sub> (ms)	m (nA s <sup>-1</sup> )	t <sub>p</sub> (ms)	# spikes	# cells
SCD-MEA:	74	1.56	1.06	17.0	21	8.3	3003	70
cultured cells	<b>±</b> 5	±0.09	<b>±</b> 0.02	<b>±</b> 0.7	<b>±</b> 2	<b>±</b> 0.4		
CFE (cultured cells on	82	1.4	0.97	17.2	33	8.0	405	1 /
diamond plate)	<b>±</b> 13	<b>±</b> 0.2	<b>±</b> 0.05	<b>±</b> 1.6	<b>±</b> 6	<b>±</b> 0.8	495	14
Literature ‡ and §	73 <b>‡</b>	1.40 ‡	1.06 <b>§</b>	16.0 <b>‡</b>	24.2 <b>‡</b>	18.2 <b>‡</b>	778 ‡	12 ‡
	<b>±</b> 3	<b>±</b> 0.06	<b>±</b> 0.04	<b>±</b> 0.5	±1.1	<b>±</b> 1.0		



**‡** J. D. Machado et al., Mol. Pharmacol. 60, 514 (2001) **§** J. M. Finnegan et al., J. Neurochem. 66, 1914 (1996)



- ✓ 2D Gaussian mixture analysis
- ✓ 3-modal distribution: large ("full fusion"), small ("kiss-and-run") and stand-alone foot ("kiss-and-stay") events

#### 64 channels micro-electrode array



#### substantia nigra neurons




# Detection of the action potential





DIACELL: development of artificial diamond devices for the simultaneous detection of cell signals and ionizing radiation for applications in micro-radiobiology



DIACELL: preliminary results

Counter-electrode in solution



### DIACELL: preliminary results

Counter-electrode in solution



#### DIACELL: preliminary results

Test run @ ESRF: 17 keV photons,  $10^8 - 10^{11}$  photons s<sup>-1</sup>,  $\emptyset_{\text{beam}} = 20-200$  nm



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#### **INFN project "DIESIS"**

J. Forneris





Jacopo Forneris



Eg = 5.49 eV range of defects and impurities low phonon density



 wide transparency from NUV to far IR
 >150 vibrational & >500 electronic optically active centers many centers are characterized by high quantum efficiency and photo-stability at room temperature some centers display a convenient level structure for spintronics







→ single photon emitters (quantum cryptography, quantum optics)

### Creation of NV centers via CVD growth





I. Aharonovic, S. Prawer, Diamond Relat. Mater. 19, . 729 (2010)

# Creation of NV centers via ion implantation & annealing



INFN



The negatively-charged nitrogen-vacancy (NV<sup>-</sup>) center



single-**spin selective transitions** →

optically detected magnetic resonance (ODMR)

The negatively-charged nitrogen-vacancy (NV<sup>-</sup>) center



single-**spin selective transitions** →

optically detected magnetic resonance (ODMR) quantum information processing

#### The negatively-charged nitrogen-vacancy (NV<sup>-</sup>) center





single-**spin selective transitions** →

optically detected magnetic resonance (ODMR) quantum information processing high sensitivity & resolution magnetometry @ RT







# of "Diamond + nitrogen-vacancy" papers : # of "Diamond" papers

(source: ISI Web)



#### Single-photon-sensitive confocal microscopy



#### Single-photon-sensitive confocal microscopy



#### Single-photon-sensitive confocal spectroscopy











 $g^{(2)}(0) < 0.5 \rightarrow$  single-photon emitter



#### The devices



- Ila samples: optical / electronic grade from ElementSix, home grown
- ion beam lithography: 6 MeV C ions (RBI), 1.8 MeV He (INFN-LNL)
- penetration depth: ~3  $\mu m$
- post-implantation thermal processing: 950 °C, 2 hrs



#### Electrical characterization



S. Ditalia et al., Diamond Relat. Mater. 74, 125 (2017)

Open issues with NV defects:

- $\checkmark~$  Efficiency in defect formation
- ✓ Spectral properties (inhomogeneous broadening, phonon coupling, ...)
- ✓ Charge state instability



#### NV charge state control



- optical grade sample, C ion beam
- steady laser excitation









J. Forneris et al., Carbon 113, 76 (2017)

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Valence band

Electrical stimulation of luminescent emission



- ✓ Simpler device design
- ✓ No need for optical alignment
- ✓ Larger scalability and integrability

#### Ensemble emission regime





- CVD sample grown @Uni Roma "Tor Vergata"
- $\bullet$  He ions irradiation with scanning  $\mu\text{-beam}$
- steady electrical stimulation
- observation of He-related color centers
- He-centers (536.5 nm, 560.5 nm) are both EL and PL active



Single-photon emission regime





- electronic grade sample
- steady electrical stimulation
- $C_N(t) = 1 a \cdot exp(-\alpha |t|)$ •  $\alpha^{-1} = (R + 1/\tau) = (143 \pm 5) \text{ ns}$





#### NV electrometry



- optical grade sample, C ions
- steady laser excitation

λ = 515 nm
ODMR measurements



75k

PL counts (kcps)

PL intensity map

ODMR spectra vs V<sub>bias</sub>

Vormalized

PL intensity







El. field map (FEM sim.)

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• Ion beam lithography: a powerful technique for microfabricating

### "extreme" materials such as diamond

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### "extreme" materials such as diamond

• Nuclear damage:

point defect creation

amorphization & graphitization

→ single color centers

→ buried electrodes

Ion beam lithography: a powerful technique for microfabricating

### "extreme" materials such as diamond

- Nuclear damage:

  - point defect creation amorphization & graphitization
- Device applications:
  - $\rightarrow$  particle detectors
  - $\rightarrow$  cellular biosensors
  - → quantum-optical devices

- $\rightarrow$  single color centers
- $\rightarrow$  buried electrodes

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FIB micromachining and optical characterization National Institute of Metrologic Research G. Amato, L. Boarino, G. Brida, I. Degiovanni, E. Enrico, M. Genovese, P. Traina MeV ion implantation & IBIC measurements National Laboratories of Legnaro (INFN) LABEC laboratory (INFN) INFN, LA D. Ceccato, L. La Torre, V. Rigato S. Calusi, L. Giuntini, M. Massi Ruđer Bošković Institute **RUBION** Laboratory R Zentrale RUBION V. Grilj, M. Jakšić, Ž. Pastuović, N. Skukan S. Pezzagna, J. Meijer FIB microfabrication, cross-sectional TEM MARC group, University of Melbourne B. Fairchild, S. Prawer, S. Rubanov Optical / morphological characterization National Institute of Optics R. Mercatelli, F. Quercioli, A. Sordini, S. Soria, M. Vannoni Optical absorption characterization ENEA "La Casaccia" A. Sytchkova Optical modeling Department of Energetics, University of Florence S. Lagomarsino, S. Sciortino Waveguides characterization CIBA - National University of Singapore A. Bettiol, V. S. Kumar High-resolution X-ray diffraction Department of Physics, University of Padova N. Argiolas, M. Bazzan CVD diamond growth Department of Mechanical Engineering, University of Rome Tor Vergata 06 M. Marinelli, C. Verona, G. Verona-Rinati

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### Thanks for your attention!