

# QDo, QF & Shielding

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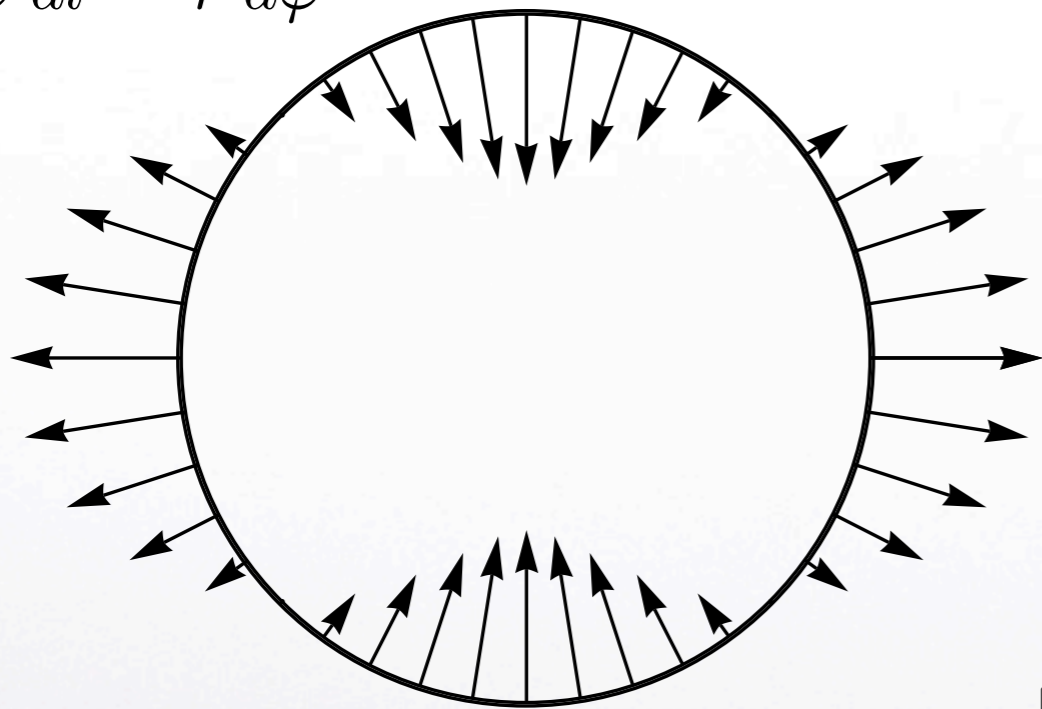
*Eugenio for the Magnetic Team*

*Simona, Marica, Filippo, Maurizio, Pantaleo,*

# Mechanical stress analysis

A thin shell alone cannot bear the buckling force

$$\frac{d\vec{F}}{r d\varphi dl} = \frac{d\vec{j}}{r d\varphi} \wedge \vec{B}$$



$$|\vec{B}| \sim 3 \text{ T}$$

$$j_z \sim 2 \times 1400 \text{ A/mm} \cdot \cos 2\varphi$$

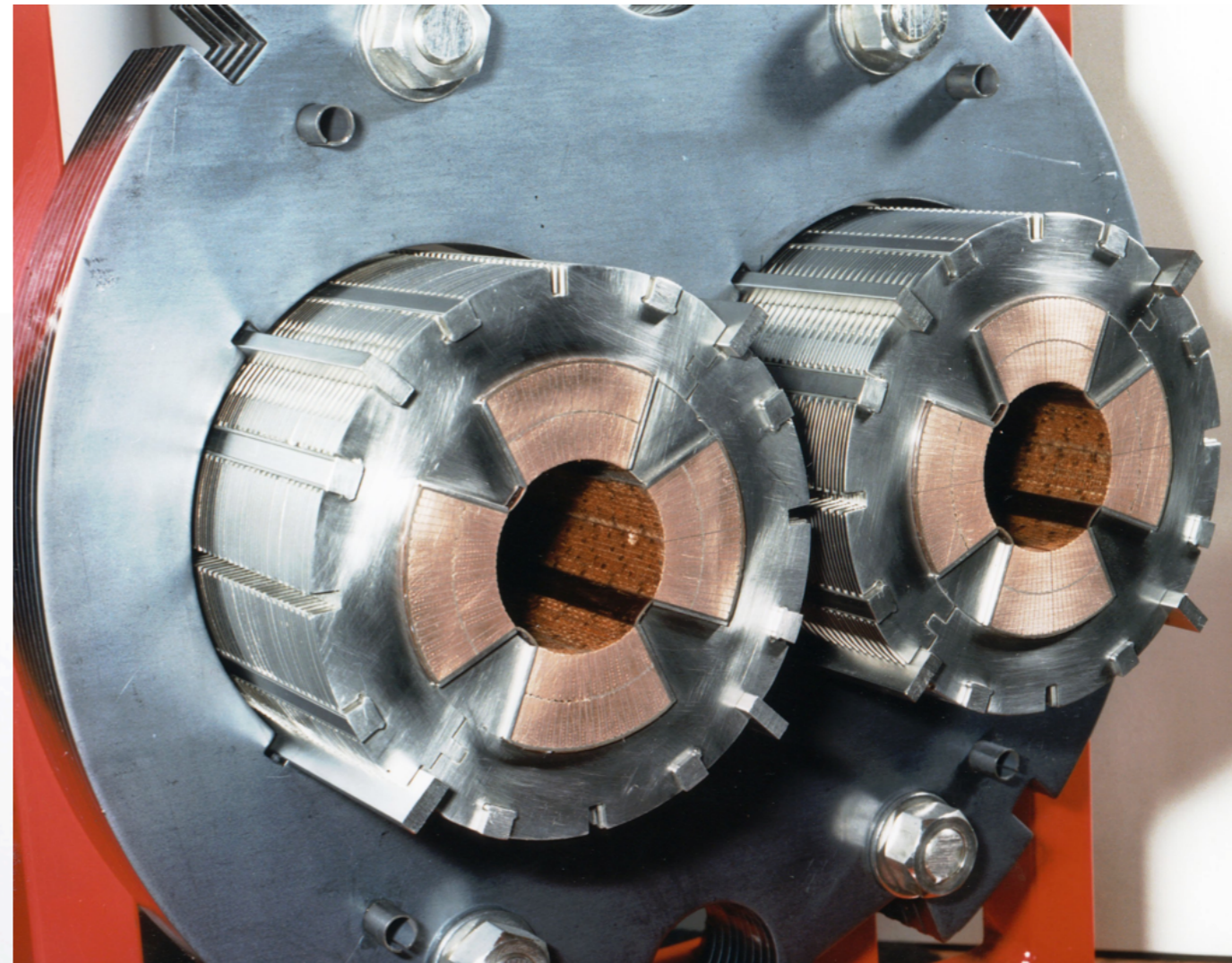
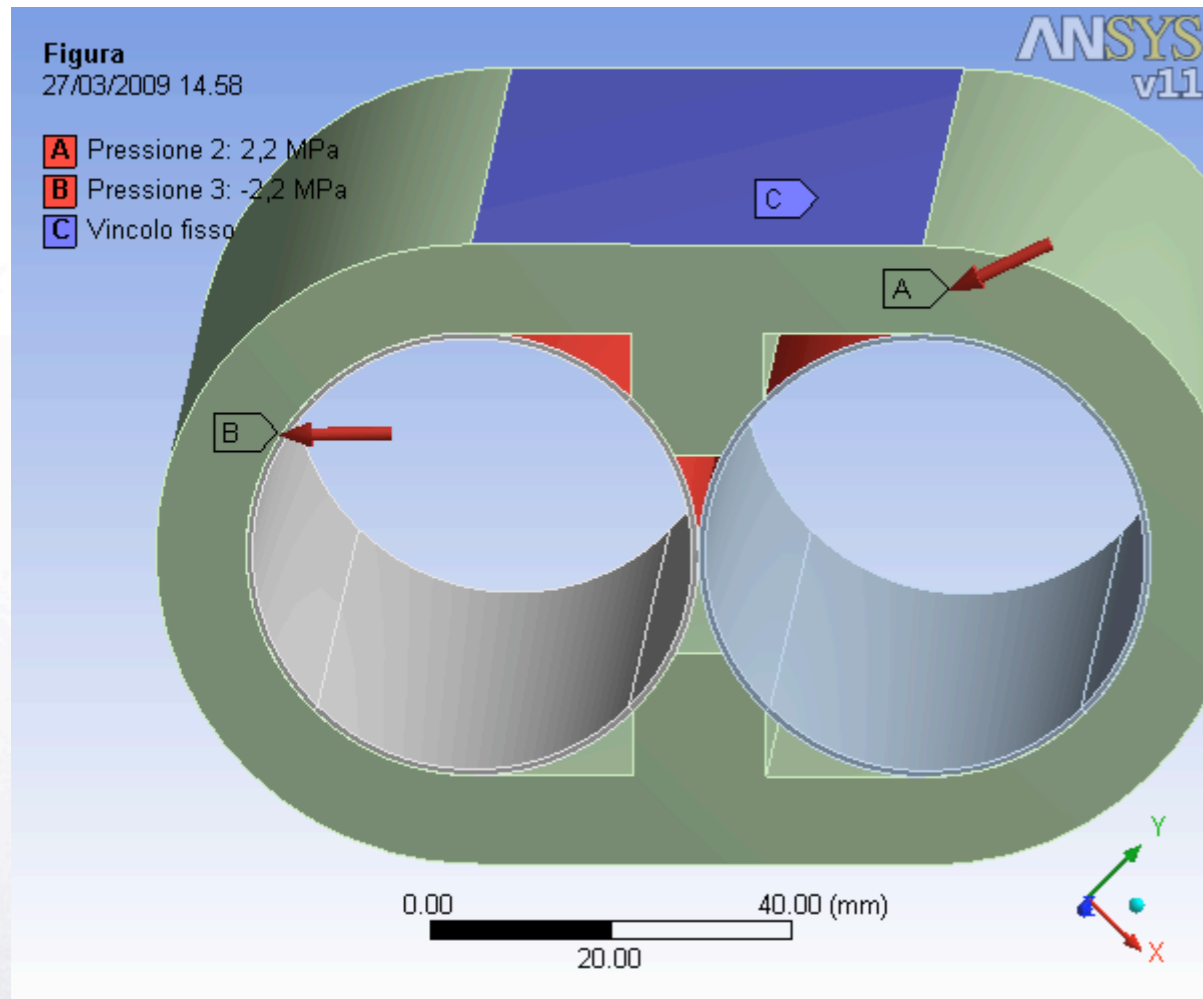
$$P \sim 2 \times 4 \text{ MPa} \cdot \cos 2\varphi \sim 2 \times 40 \text{ kg/cm}^2$$

1 mm tungsten support:  
deformation scale 1:1



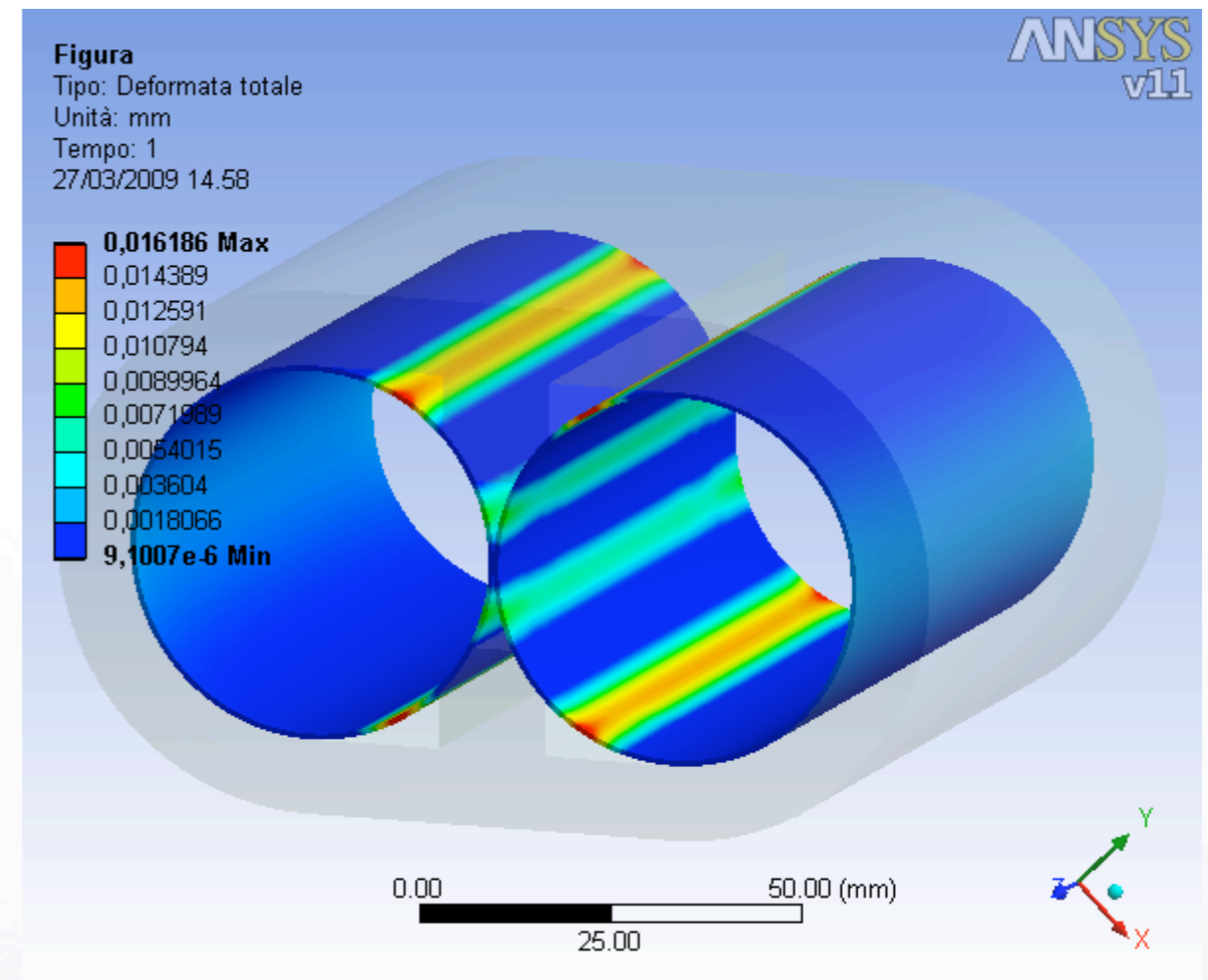
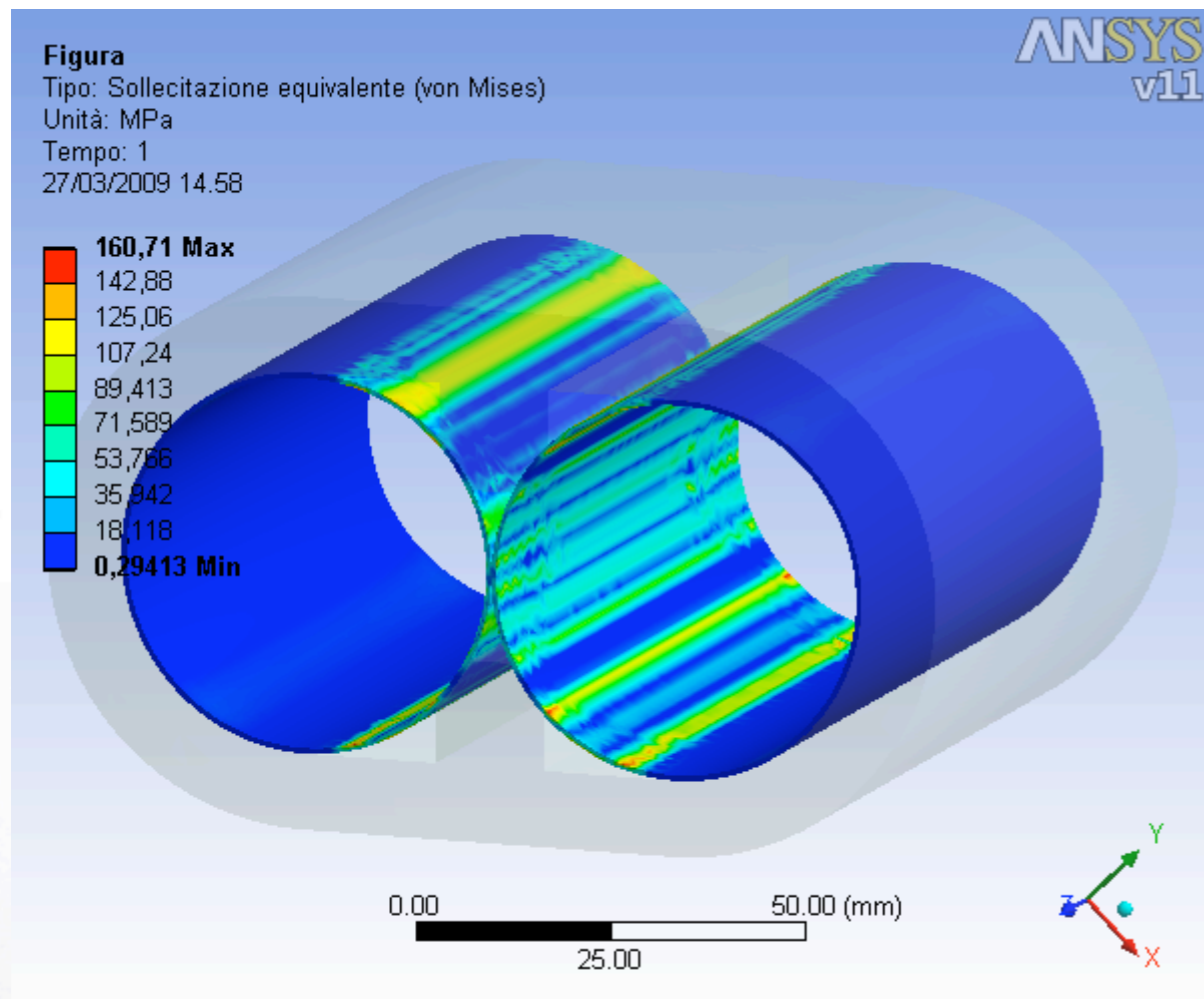
# MECHANICAL SUPPORT

( FILIPPO BOSI + MAURIZIO MASSA )



Small scale version of the LHC twin quads design

# STRESS & DEFORMATIONS



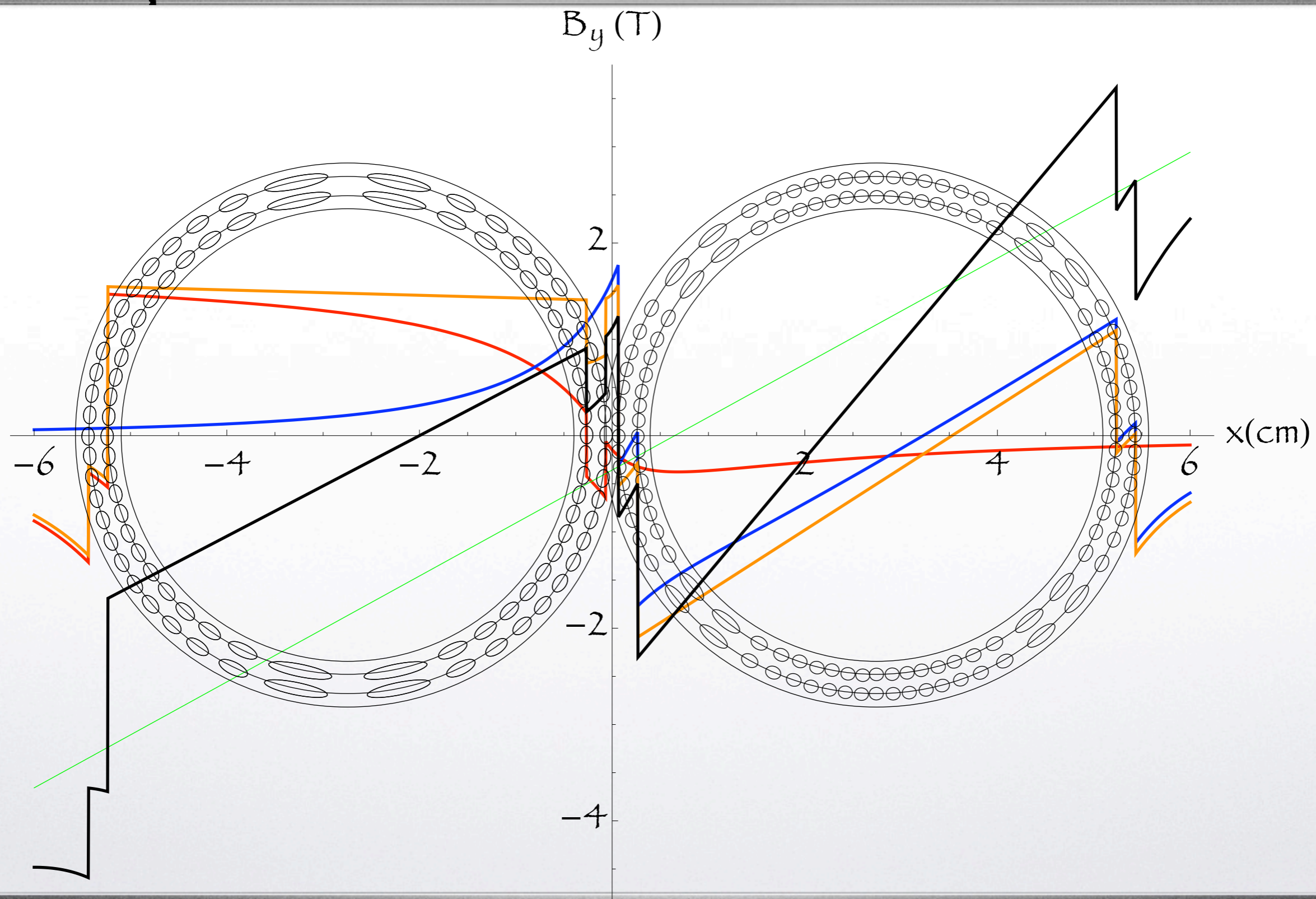
► Support cylinder thickness 0.7 mm, load 2.2 MPa

- Von Mises stress < 150 MPa (Steel, high strength alloy ASTM [A514](#) yield strength ~ 690 MPa)
- Maximum deformation < 0.016 mm

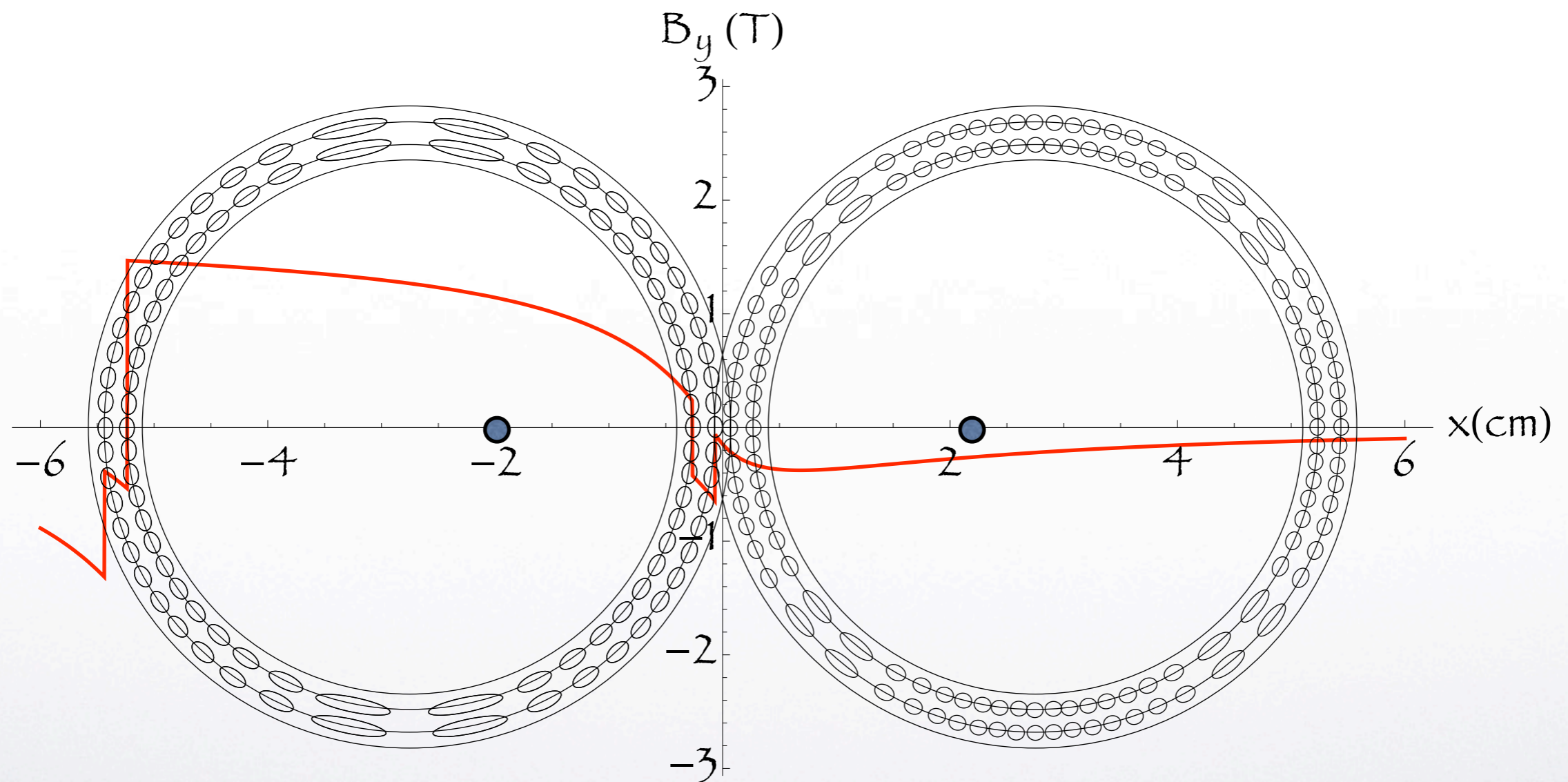
# Mechanical tollerances

- So far the 3D finite element analysis considered an error-free mechanical assembly
- What is the effect of... ?
  - finite precision on the mechanical assembly of the left and right part  
Coherent motion of the sources.
  - finite precision on wire positioning

# Compensation scheme

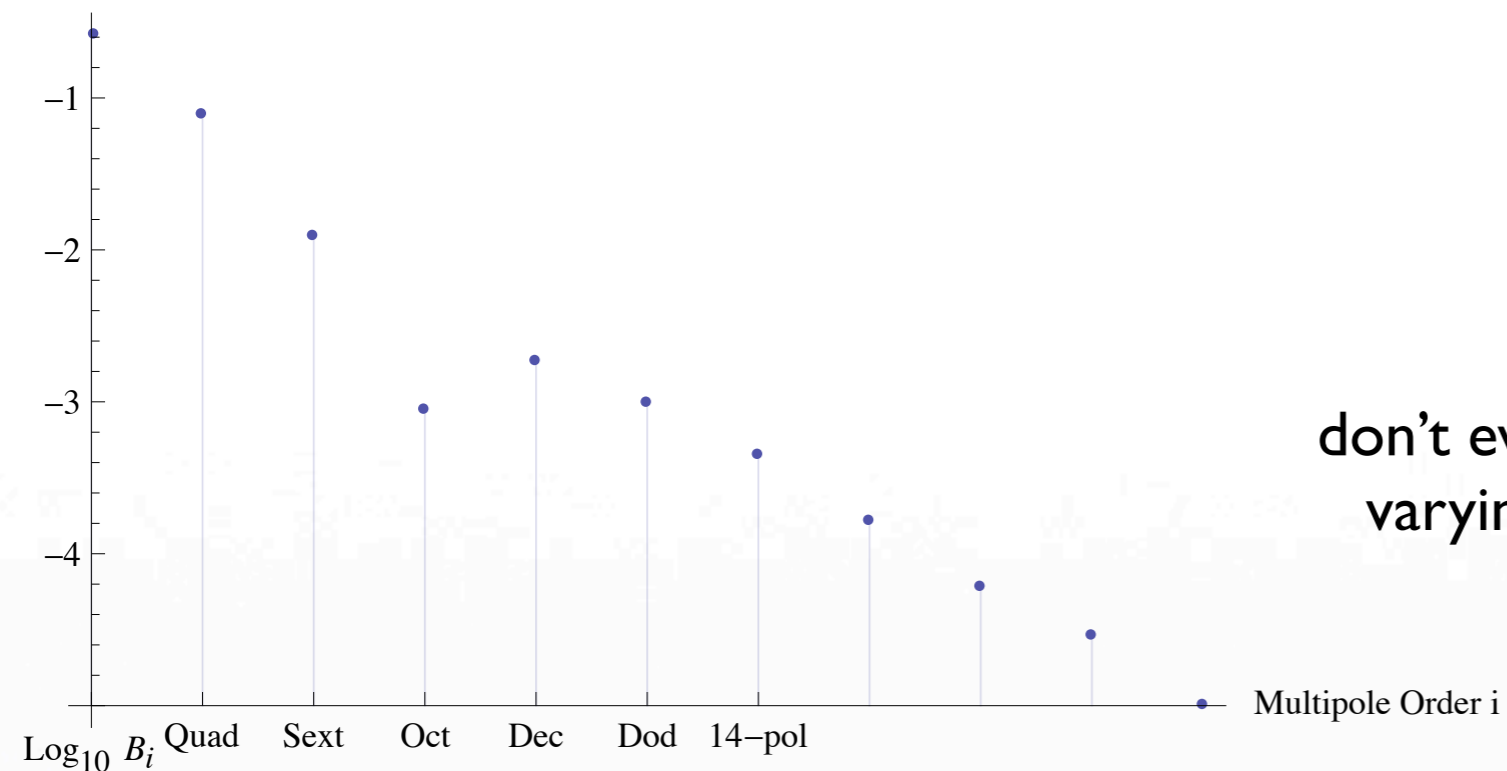


# Let us focus on the LER coils



# LER coils harmonic analysis (1cm)

$\text{Log}_{10} B_i$

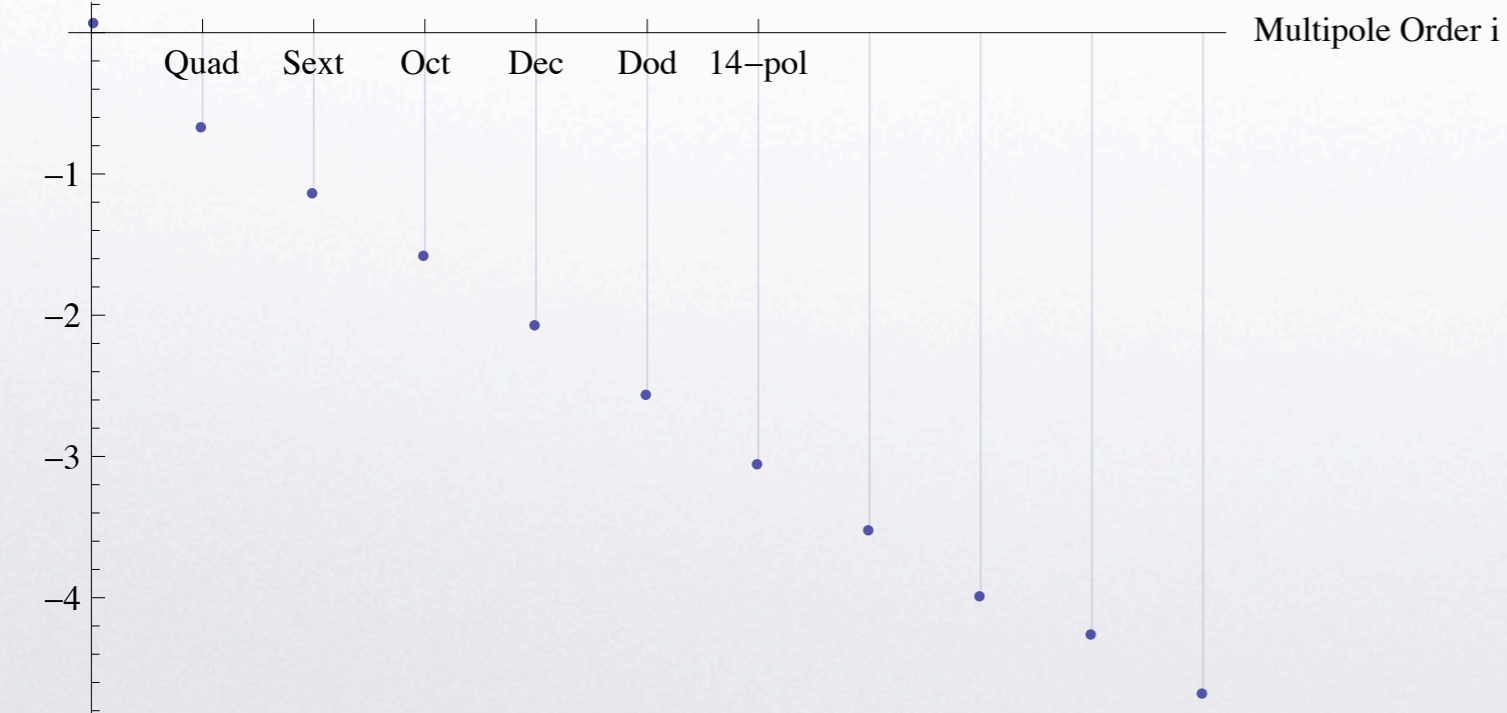


“Inside field”

Side remark:

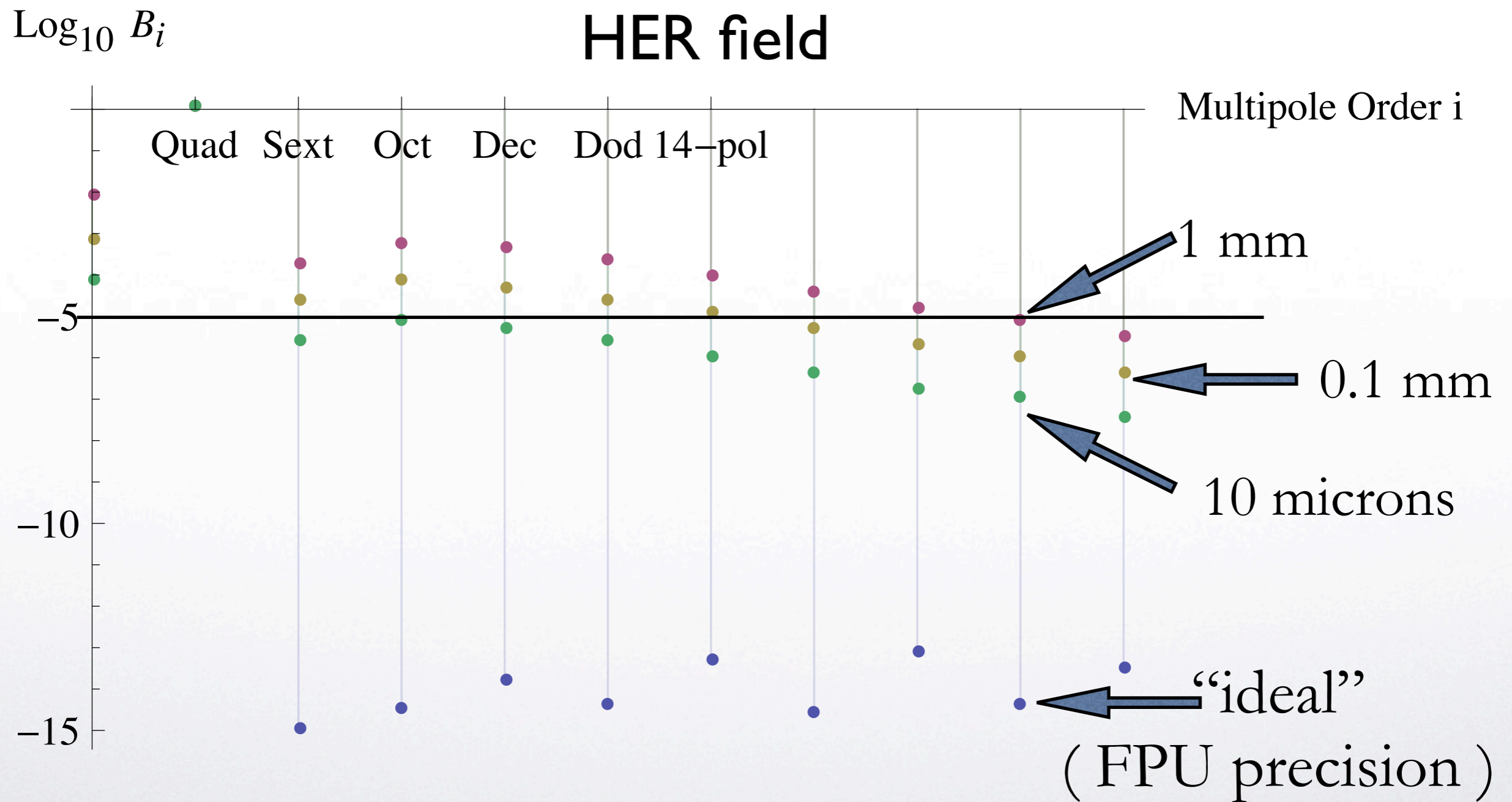
don't ever think to tune  $K_{\text{LER}}$  and  $K_{\text{HER}}$  by  
varying independently the 2 currents

$\text{Log}_{10} B_i$



“Outside field”

# What if the LER coil is displaced?



# What if the LER coil is displaced?

$\text{Log}_{10} B_i$

LER field

Multipole Order  $i$

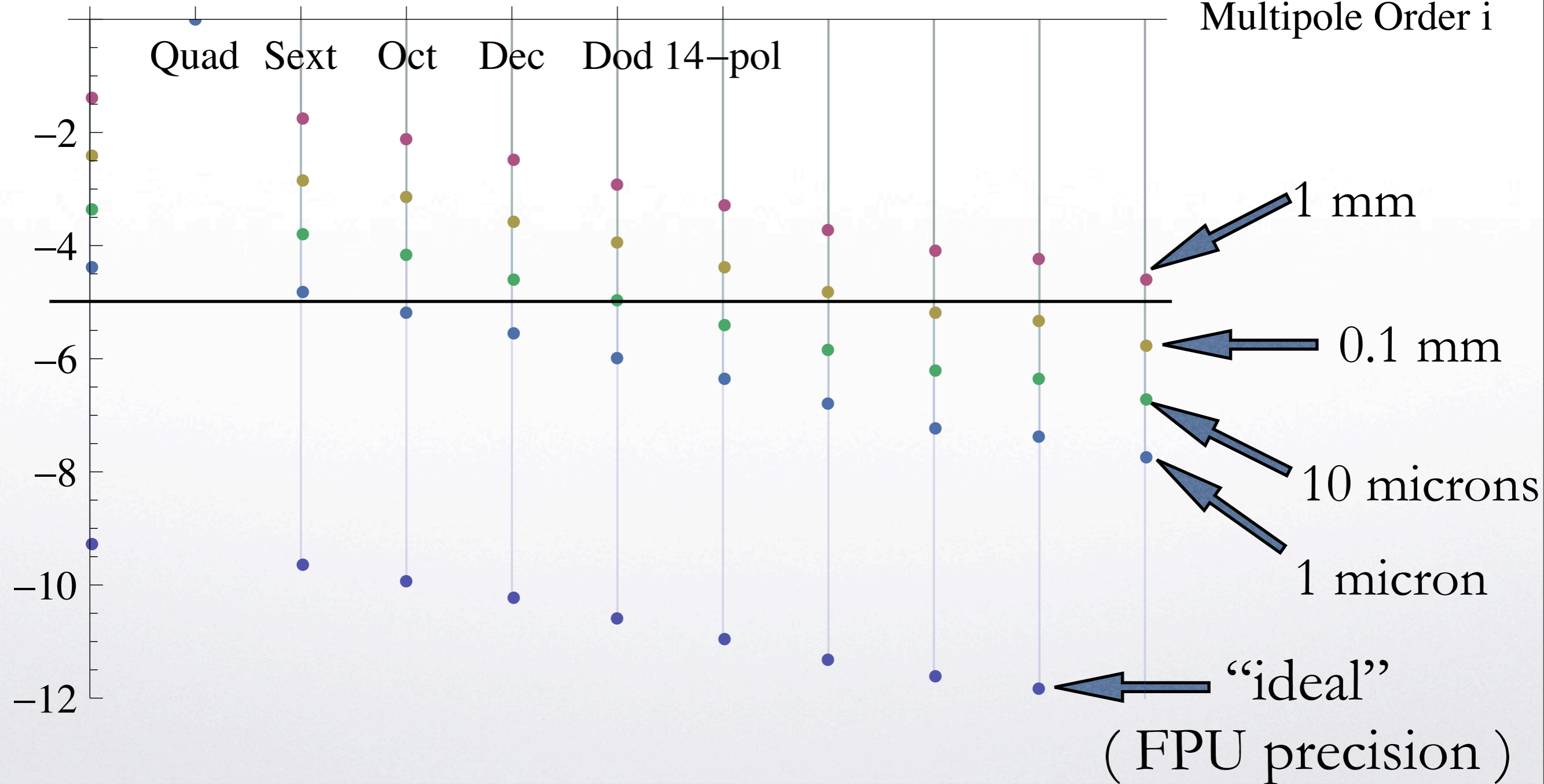
Quad

Sext

Oct

Dec

Dod 14-pol



# Left + right assembly tolerances

- 10 microns routinely achievable
- 1 micron still feasible with state of the art machining
- What happens during cool down from room temperature down to 2 K?

# Conclusions

- Mechanical design started
- No show stopper at present
- Still to evaluate sensitivity to other coherent misalignments using 3D model
- Required winding precision to achieve  $10^{-5}$  precision still to be evaluated

# Shielding

- Mike Beam line P3 described in Geant4
- 3cm thick tungsten shielding around the beam line
- Small production of beam-strahlung events completed (Sunday night...)
- Detector people finally have something to look at (and rejoy/complain for)